$$
\begin{aligned}
& \text { Catalogue } \\
& \text { of Dectrical } \\
& \text { Supplies } \\
& 1923=1924
\end{aligned}
$$

(asmestas)

Datried dy Google

This is a reproduction of a library book that was digitized by Google as part of an ongoing effort to preserve the information in books and make it universally accessible.

# Westinghouse Representatives in the United States 

| Location | Westinghouse Sales Offices | Westinghouse Agent-Jobbers | Westinghouse Warehouses | Westinghouse SERvice Repatr Shops |
| :---: | :---: | :---: | :---: | :---: |
| Alabama, Birmingham | 2000 First Ave. | Moore-Handley Hardware Co. |  |  |
| Arizona, Tucson | 90 Church St. |  |  |  |
| Arkansas, Little Rock | 2311 State St. |  |  |  |
| California, Bakersfield | 2224 San Emedio St. |  |  |  |
| Fresno | J and Mariposa Sts. |  |  |  |
| Los Angeles | 420 San Pedro St. | Illinois Electric Co. | 420 San Pedro St. | 420 San Pedro St. |
| San Francisco | 1 Montgomery St. | Fobes Supply Co. |  | 525 Mission St. |
| Colorado, Denver | 910 Fifteenth St. | Mine \& Smelter Supply Co. | 1909 Blake St. | 1909 Blake St. |
| Connecticut, Bridgeport Hartford | Bruce \& Seymour Sts. 220 Market St. |  | Bruce \& Seymour Sts. | Bruce \& Seymour Sts. 220 Market St. |
| New Haven | 152 Temple St. | Hessel \& Hoppen Co. |  |  |
| D. C., Washington | 723 Fifteenth St. N. W. | H. C. Roberts Elec. Supply Co. |  |  |
| Florida, Jacksonville | East Union \& Ionia Sts. | Pierce Electric Co. | East Union \& Ionia Sts. |  |
| Georgia, Atlanta | 426 Marietta St. | Gilham-Schoen Elec. Co. | 426 Marietta St. | 426 Marietta St. |
| Hawaii, Honolulu | Hawaiian Elec. Co. Ltd. |  |  |  |
| Illinois, Chicago Springfield | 111 W . Washington St. 130 S. Sixth St. | Illinois Electric Co. | 3550 S. Morgan St. | 32 S. Peoria St. |
| Indiana, Evansville |  | Varney Elec. Supply Co. |  |  |
| Fort Wayne | 3143 Broadway |  |  |  |
| Hammond | P. O. Box 238 |  |  |  |
| Indianapolis | Westinghouse Bldg. | Varney Elec. Supply Co. | 814-820 Senate Ave. | 814-820 Senate Ave. |
| Iowa, Burlington | 315 North Third St. |  |  |  |
| Cedar Rapids |  |  |  |  |
| Des Moines | 416 West Seventh St. |  |  |  |
| Sioux City |  | The McGraw Co. |  |  |
| Kansas, Wichita |  | United Electric Co. |  |  |
| Kentucky, Louisville Middlesboro | 312 Fourth Ave. <br> P. O. Box 518 | Tafel Electric Co. |  |  |
| Louisiana, New Orleans | 921 Canal St. | Electric Supply Co. | 1028 So. Rampart St. |  |
| Maryland, Baltimore | 121 E. Baltimore St. |  | 121 E. Baltimore St. | 501 E. Preston St. |
| Massachusetts, Boston | 10 High St. |  | 12 Farnsworth St. | 12 Farnsworth St. |
| Springfield | 82 Worthington St. |  |  |  |
| Worcester | 507 Main St. |  |  |  |
| Michigan, Detroit Jackson | 1535 Sixth St. <br> Peoples Nat'l Bank Bldg. | Commercial Elec. Supply Co. | 1535 Sixth St. | 1535 Sixth St. |
| Minnesota, Duluth | 306 W. Superior St. |  |  |  |
| Minneapolis | 2303 Kennedy St. N. E. |  |  | 2303 Kennedy St. N. E. |
| St. Paul |  | St. Paul Elec. Co. |  |  |
| Missouri, Kansas City | 1012 Baltimore Ave. | Satterlee Electric Co. | 1214-16 W. Ninth St. |  |
| St. Joseph |  | Columbian Electrical Co. |  |  |
| St. Louis | 717 S. Twelfth St. | The MeGraw Co. | 717 S. Twelfth St. | 12th \& Gratiot Sts. |
| Montana, Butte | 52 East Broadway | Montana Electric Co. | Butte, Montana |  |
| Nebraska, Omaha | 1319 Farnam St. | The McGraw Co. |  |  |
| New Jersey, Newark | 40 Clinton St. |  |  |  |
| New York, Albany | Journal Bldg. |  |  |  |
| Brooklyn |  |  |  | 160 Seventh St. |
| Buffalo | Ellicott Square | McCarthy Bros. \& Ford | 150 Milton St. | 150 Milton St. |
| Elmira | 338-342 Water St. |  |  |  |
| New York | 165 Broadway | Alpha Elec. Co. Inc. | Bush Term. Brookdyn |  |
| Niagara Falls | 205 Falls St. |  |  |  |
| Rochester | 119 E. Main St. | Rochester Elec. Supply Co. |  |  |
| Syracuse | S. Warren \& E. Wash. Sts. | H.C. Roberts Elec. Supply Co. |  |  |
| Utica | 110 Genesee St. |  |  |  |
| North Carolina, Charlotte Raleigh | 200 S. Tyron St. 522 Fayetteville St. | Carolina States Elec. Co. | E. 7th \& North A. Sts. |  |
| Ohio, Canton | Box 292 |  |  |  |
| Cincinnati | Third \& Elm St. |  | Third \& Elm Sts. | Third \& Elm St. |
| Cleveland | Euclid \& E. 14th Sts. | The Erner Electric Co. | Orange Ave. Term. Whse. | 1255 West Fourth St. |
| Columbus | 209 S. Third St. |  | 181 S. Lazelle St. |  |
| Dayton | 14 W. Fourth St. |  |  |  |
| Toledo | Madison \& Superior Sts. |  |  |  |
| Youngstown | Federal \& Chestnut Sts. |  |  |  |
| Oklahoma,Oklahoma City | Main \& Broadway Sts. | United Electric Co. |  |  |
| Tulsa | 309 So. Galveston St. |  |  |  |
| Oregon, Portland | Sixth \& Oak Sts. | Fobes Supply Co. |  |  |
| Penna, Johnstown |  |  |  | 47 Messenger St. |
| Philadelphia | 1325-1329 Chestnut St. | H. C. Roberts Elec. Sup. Co. | 927-31 N. Front St. | 214-220 N. 22nd St. |
| Pittsburgh | 306 Fourth Ave. | Robbins Electric Co. | 29th St. \& Liberty Ave. | 6905 Susquehanna St. |
| Scranton |  | Penn Elec. Engineering Co. |  |  |
| Wilkes-Barre | W. Market \& Franklin Sts. |  |  |  |
| Tennessee, Chattanooga | 701 Market St. |  |  |  |
| Memphis | 130 Madison St. | Riechman-Crosby Co. |  |  |
| Texas, Dallas | Akard \& Commerce Sts. |  | 2107-9 Pacific Ave. |  |
| E1 Paso | Oregon \& Mills Sts. | Mine \& Smelter Supply Co. | 513 N. Ochoca St. |  |
| Houston | Main \& Congress Sts. | Tel. Electric Co. |  |  |
| San Antonio | 1105 Denver Blvd. |  |  |  |
| Utah, Salt Lake City | Second South \& Main Sts. | Intermountain Electric Co. | 573 W. 2nd St. South | 573 W. 2nd St. South |
| Virginia, Richmond | Seventh \& Franklin Sts. | Tower-Binford Elec. \& Mfg. Co |  |  |
| Washington, Seattle | 3451 E. Marginal Way | Fobes Supply Co. | 3451 E. Marginal Way | 3451 E. Marginal Way |
| Spokane | Riverside \& Stevens 'Sts. | Washington Elec. Supply Co. |  |  |
| Tacoma | Rust Bldg. | Fobes Supply Co. |  |  |
| West Va., Bluefield | Federal \& Raleigh Sts. | Superior Supply Co. |  |  |
| Charleston | Capitol \& Virginia Sts. |  | Leroy Swinburne Bldg.- |  |
| Huntington | 2nd Ave. \& 9th St. | Banks Supply Co. | 2nd Ave. \& 9th St. | 2nd Ave. \& 9th St. |




# Westinghouse 

## Catalogue of

## Electrical Supplies

1923-1924


Supersedes Westinghouse Catalogue of Electrical Supplies, 1921-1922

Westinghouse Electric \& Manufacturing Company East Pittsburgh, Pa. ( 8 ,


## INTRODUCTION

THE Westinghouse Catalogue of Electrical Supplies presents an almost complete list of apparatus manufactured by the Westinghouse Electric \& Manufacturing Company or obtainable through its district offices and agent-jobbers. The information on electrical supplies is given in full. A general outline of the Company's industrial motors and controllers, railway supplies, power and marine machinery, radio apparatus and automotive equipment is also included; complete information on these will be furnished on request.

This catalogue replaces all catalogues issued heretofore on electrical supplies.

For the convenience of users of the catalogue a very complete cross-index is given in the pages following; this is printed on blue paper so that it can be quickly located. A style number index, also on blue paper, is located at the back of the book; this will be found convenient in checking invoices.

Approximate Cost Multipliers-Multipliers for convenience in estimating approximate costs are shown on page xviii. These multipliers, as well as the list prices throughout the catalogue, are included for convenience in estimating and are not offered as a quotation. While approximately correct at time of issue, they are subject to change without notice, and should not be used as a basis for ordering unless confirmed by quotation.

Style Numbers-To facilitate ordering and the classification of records, each piece of standard apparatus has a style number, which should be stated in ordering. Each style number designates a definite piece of apparatus as listed.

Weights-All weights given in this catalogue to enable the calculation of freight charges, are approximate.

Dimensions-All dimensions given in this catalogue are for reference only. For official dimensions, apply at the nearest district office of the Company.

## See Ordering Instructions on Page xvi




## ELECTRIC \& MFG.CO.NDASSOCIATED COMPANIES

## Westinghouse The Pioneer of RadioBroadcasting


1.-First transmitting set used for Radio Broadcast-ing-Station KI)KA, East Pittsburgh, Pa., as it appeared November 2, 1920.
2.-Station WJZ. Newark. New Jersey, famed as the International Broadcasting Station, the first American station to be heard in England and France.
3.-Present Broadcasting Studio of Station KDKA, East Pittsburgh, Pa
4.-Station WBZ, Springfield, Mass., second Westinghouse radio station, opened September. 1921.
5.-Massive towers of Station KYW, the first broadcasting station in Chicago.

RADIO broadcasting station KDKA, the first of its kind in the world, began broadcasting at East Pittsburgh on the night of November 2, 1920, and met with such success that the Westinghouse Electric \& Manufacturing Company soon established other broadcasting stations at Springfield, Mass., Newark, N. J., and Chicago, Ill. The interest created by the pioneer station, KDKA, accounts, to a large extent, for the remarkable growth of radio broadcasting. From this single station, with 25,000 listeners in its early days, there has sprung up throughout the country within less than three ycars, more than 600 broadcasting stations with a combined audience of over three million.

## SOME IMPRESSIVE FACTS ABOUT WESTINGHOUSE ELECTRIC

TO ANYONE familiar with the history of electrical development, the name, Westinghouse Electric \& Manufacturing Company, stands for achievement. It is the name not simply of a great manufacturing organization, but of a great institution, which has played and continues to play a part of first importance in the promotion of the world's progress.

To trace the history of the Westinghouse Electric \& Manufacturing Company is to touch at the source of some of the most striking and far-reaching contributions that electricity has made to civilization.

Founded by George Westinghouse as The Westinghouse Electric Company in 1886 for the manufacture of electric lighting apparatus, it has grown and spread until today its influence is to be felt in every field of electrical endeavor and its products are numbered in the thousands.

To it belongs the credit for having placed electric lighting on a commercial basis, for having made possible the cheap and efficient long-distance transmission of power by the development of the alter-nating-current system and the induction motor; for having greatly assisted in the success of the steam turbine, by introducing it in this country and helping largely to bring it to its present state of perfection; for having produced and developed the turbine-generator.

To it also must go the credit for visioning the possibilities of the marine turbine with reduction gear and for having done a great part of the work in connection with the development and application of this idea; for having produced the apparatus which made possible the harnessing of Niagara Falls; for having given to the world the first induction watthour meter; for having helped largely to bring electric railroading to its position of commanding importance, for having established radio broadcasting, and for having done countless other acts and made countless other contributions affecting man's wellbeing through the application of mechanical and electrical science.

Wherever one may go in the civilized world, he is greeted by the name Westinghouse, for the ramifications of this great organization extend to the very farthest corners of the globe.

# East Pittsburgh Works 

(See frontispiece, page ii)

An idea of the size and scope of this institution may be suggested by a few figures; those directly following apply to the East Pittsburgh Works:

Employs over 20,000 people.
Total floor space exceeds 100 acres.
Monthly payroll averages $\$ 2,500,000$.
Power house capacity, 28,000 horsepower.
Coal consumption, over 500 tons per day.
Monthly shipments approximate 1,000 carloads.
Uses 165 electric traveling cranes in capacities up to 100 tons.
To traverse the entire Works requires a walk of over twelve miles.

## Other Westinghouse Plants

(See puges iv and $\mathfrak{i}$, preceding)

In addition to the Works at East Pittsburgh the Company owns plants at the following points:

South Philadelphia, Pa., a plant covering 500 acres of ground along the Delaware River and employing 3,500 people, where steam turbines from $1 / 2$ to 70,000 kilowatts capacity, condensers, marine propelling equipment and steam plant auxiliaries are made.

Newark, N. J., where watthour meters, instruments, relays, and fans are made. Employs 3,500 people.

East Springfield, Mass., manufacturing small motors, radio and automotive equipment. Employs 3,600 people.

Attica, N. Y., where over 90,000 square feet of floor space are devoted exclusively to the manufacture of stoking apparatus.

Cleveland, Ohio, and Trafford City, Pa., for making iron and stcel castings used by the Company. Employ 2,000 pcople.

Mansfield, Ohio, works of the Westinghouse Electric Products Company, manufacturers of electric heating appliances, ranges, safety switches and safety motor-starters. Employs 1,200 people.

Derry, Pa., and Emeryville, Cal., works of the Westinghouse High Voltage Insulator Company, manufacturers of porcelain insulators. Employ 900 people.

South Bend, Ind., works of the George Cutter Company, manufacturers of industrial, commercial and street lighting equipment. Employs 500 people.

Bridgeport, Conn., works of the Bryant Electric Company, manufacturers of switches and electrical wiring devices of all kinds. Covers 500,000 square feet of floor space.

Bloomfield, N. J., Milwaukee, Wis., Trenton, N. J., Middletown, Conn., Indianapolis, Ind., and Brooklyn, N. Y., works of the Westinghouse Lamp Company, a subsidiary organization, employing 4,000 persons engaged in the manufacture of incandescent lamps, and ultilizing a floor space of $1,500,000$ square feet.

Pittsburgh, Pa., works of the R. D. Nuttall Company, manufacturers of tractor, industrial, and railway gearing, expansion joints, flexible couplings and current-collecting trolleys. Employs 500 people.

Pittsburgh, Pa., works of the Pittsburgh Meter Company, manufacturers of water, gas, and air meters. Employs 500 people.

## Striding Ahead to the Future

It has never been the aim of the Westinghouse Electric \& Manufacturing Company merely to be great in size. Its first purpose has been greatness of achievement and service. To this end it is ceaselessly working for the extension of electricity into new fields, for the improvement of present methods and apparatus, and for the invention and perfection of new apparatus and machinery. While one part of the vast Westinghouse organization is producing today's goods, another is striding ahead towards the future, so that when tomorrow comes Westinghouse shall be ready.


Research Building, East Pittsburgh, Pa. "So that when tomorrow comes Westinghouse shall be ready."


## WESTINGHOUSE BUILDING

Broadway and Liberty Street, New York

(Now in course of crection)
For the New York Executive and Sales Offices of Westinghouse Electric and Mfg. Co., and Allied Companies

## A NEW IDEA IN SERVICE



The Homewood, Pa. Plant of the Westinghouse Electric and Mfg. Co. as it will appear when all the units are completed. Devoted exclusively to the manufacture of repair and renewal parts for Westinghouse apparatus in service, but of designs no longer strictly standard.

## WESTINGHOUSE ELECTRIC COMBINATION SALES, SERVICE AND WAREHOUSE BUILDINGS

(See pages xii and xiii, following)

THE two pages immediately following show some of the new Westinghouse Electric Combination Sales, Service and Warehouse Buildings either recently completed, or now in course of erection.

These buildings, located at important distribution centers throughout the country, are designed to bring together and coordinate under a single roof all the local facilities of the Westinghouse organization for prompt and efficient service. They are but another evidence of the constant effort of the Westinghouse Electric \& Manufacturing Company to more completely serve its customers.


On this page and the one following are shown some of the new Westinghouse Electric Combination Sales, Service and Warehouse Buildings


On this page and the one preceding are shown some of the new Westinghouse Electric Combination Sales, Service and Warehouse Buildings

## How This Catalogue Serves


Central Stations
Page

Babbitt and Solders.
Cir
Choke Coils. . . . . . . . . . . . 47
Condensers, Steam . . . . . . . 1266
Friction Tape . . . . . . . . . . . 1089
Fuses and Fuse Blocks.... 58
Generators. . . . . . . . . . . . . . 1262
Instruments. . . . . . . . . . . . . 508
Insulating Materials...... . 692
Insulators, Porcelain . . . . . 767
Insulators, Suspension. . . . 793
Lamps................... . . . 959
Lighting Equipment..... . . 967
Lightning Arresters. . . . . . 1
Line Material. . . . . . . . . . . 713
Mcters, Watthour......... . 483
Micarta Products........ . 685
Oil Purifying Outfits..... 661
Ornamental Posts......... . 874
Pole-Line Hardware. . . . . . 763
Regulators, Feeder-Voltage 671
Regulators, Generator-
Voltage. . . . . . . . . . . . . . . 356
Relays................... . . 571
Static Condensers........ 54
Steam Turbines. . . . . . . . . . 1267
Stokers . . . . . . . . . . . . . . . . . 1268
Streethoods . . . . . . . . . . . . . 807
Switchboard Details . ... 432
Switchboards.
271
Switchboards, Truck-type 350
Switches, Disconnecting... 91
Switches, Horn-Gap. . . . . . 109
Switches, Knifc. . . . . . . . . . 1019
Switches, Meter-Service. . 1006
Switching and Mctering
Equipments, Outdoor... 373
Transformers, Distribution 617
Transformers, Instrument 599
Transformers, Power. . . . . 647
Transformers, Regulating 937
Transmission-Line Fittings 755


## Electric Railways

Arc-Welding Equipment . . 1238
Automatic Substations.. . . 351
Babbitt and Solders. . . . . . 711
Baking Ovens. . . . . . . . . . . . 1246
Choke Coils. . . . . . . . . . . . . 47
Circuit-Breakers, Carbon.. 123
Circuit-Breakers, Car-
Type. . . . . . . . . . . . . . . . 1279
Circuit-Breakers, Oil . . . . . 169
Connectors, Solderless . . . . 1063
Fans, Electric . . . . . . . . . . . 1161
Friction Tape . . . . . . . . . . . 1089
Furnaces, Electric........ . . 1241
Fuses and Fuse Boxes. . . . 1280
Instruments. . . . . . . . . . . . 508
Insulating Materials..... 692
Insulators, Pin-type . . . . . . 773
Insulators, Suspension. . . . 793
Insulators, Wood Strain... 747
Lamps. . . . . . . . . . . . . . . . . . 959
Lighting Fixtures. . . . . . . . 967
Lightning Arresters . . . . . . 1
Line Material . . . . . . . . . . . 713
Micarta Products . . . . . . . . 685
Motors, Industrial . . . . . . . 1192
Oil Purifying Outfits . . . . . 661
Panel Boards. . . . . . . . . . . . 1091
Pole-Line Hardware. . . . . . 763
Rail Bonds. . . . . . . . . . . . . . 750
Regulators, Automatic Arc-
Furnace. . . . . . . . . . . . . . 367
Relays.................... . . . . 571
Switchboard Details..... . . 432
Switchboards............. . 271
Switches, Disconnecting. . . 91
Switches, Horn-Gap. . . . . . 109
Switches, Knife . . . . . . . . . . . 1019
Switches, Safety . . . . . . . . . . 999
Switching and Metering
Equipments, Outdoor. . 375
Synchronous Converters . . 1263
Transformers. . . . . . . . . . . . 617
Transmission-Line Fittings 755


## Industrial Plants

Arc-Welding Equipment. $\begin{array}{r}\text { Page } \\ 1238\end{array}$
Babbitt and Solders . . . . . . 711
Battery-Charging Equip-
ment. . . . . . . . . . 1234
Choke Coils . . . . . . . 47
Circuit-Breakers, Carbon. . 123
Circuit-Breakers, Oil . . . . 169
Connectors, Solderless . . 1063
Fans, Electric . . . . . . . . . . 1161
Flood Lighting Projectors 986
Friction Tape. . . . . . . . . . 1089
Furnaces, Electric. . . . . . . 1241
Fuses.... . . . . . . . . . . . . . . 1015
Generating Apparatus . . . 1262
Glue Cookers. . . . . . . . . . . . 1245
Heaters, Space . . . . . . . . . . 1245
Insulating Materials...... . 692
Insulators, Pin-type. . . . . . 773
Instruments. . . . . . . . . . . . . . 508
Lamps. . . . . . . . . . . . . . . . . 959
Lighting Equipment..... . . 967
Lightning Arresters . . . . . . 1
Line Material. . . . . . . . . . 713
Locomotives, Electric. . . . . 1235
Locomotive Headlights . . . 988
Meters . . . . . . . . . . . . . . . . . 483
Micarta Gears. . . . . . . . . . . 685
Motors . . . . . . . . . . . . . . . . . 1192
Motor-Starters, Safety . . . 991
Oil Purifying Outfits..... 661
Ovens, Baking . . . . . . . . . . . 1246
Panel Boards. . . . . . . . . . . . 1091
Reflectors. . . . . . . . ... 972
Regulators, Automatic Arc-
Furnace. . . . . . . . . . . . 367
Starters and Controllers.. . 1247
Static Condensers. . . . . . . 54
Switchboards.............. 271
Switchboards, Truck-type 350
Switches, Knife. . . . . . . . . 1019
Switches, Safety . . . . 1006
Transformers. . . . . . . . . . . . 617
Ventilating Equipment. . . 1179

## How This Catalogue Serves



| Mines | Contractor-Dealers | Architects |
| :---: | :---: | :---: |
| Pa | Page | e |
| Arc-Welding Equipment . . 1238 | Air Heaters . . . . . . . . . . . . 1138 | Air Heaters . . . . . . . . . . . 1138 |
| Babbitts and Solders. . . . 711 | Auto Engine Heaters . . . . 1137 | Bake Ovens, Electric . . . . 1244 |
| Battery-Charging Equip- | Bell-Ringers... . . . . . . . . . 1077 | Bell-Ringers. . . . . . . . . . . 1077 |
| ment. . . . . . . . . . . . . . . 1234 | Brackets, Lighting . . . . . . . 933 | Brackets, Lighting . . . . . . 933 |
| Choke Coils. . . . . . . . . . . 47 | Circuit-Breakers . . . . . . . . 123 | Circuit-Breakers, Carbon.. 123 |
| Circuit-Breakers, Carbon.. 123 | Cozy Glows. . . . . . . . . . . . 1137 | Circuit-Breakers, Oil . . . . 169 |
| Circuit-Breakers, Oil. . . . . 169 | Curling Irons . . . . . . . . . . . 1130 | Circuit-Breakers, Truck. . 269 |
| Fans, Electric.......... . 1161 | Fans, Electric . . . . . . . . . . 1161 | Fans, Ceiling. . . . . . . . . . 1170 |
| Friction Tape . . . . . . . . . 1089 | Friction Tape . . . . . . . . . . 1089 | Fans, Desk-and-Bracket. . 1162 |
| Fuses . . . . . . . . . . . . . . . . 1015 | Fuses . . . . . . . . . . . . . . . . 1015 | Fans, Exhaust. . . . . . . . . 1174 |
| Instruments. . . . . . . . . . . . 508 | Heaters, Space . . . . . . . . . 1245 | Flood Lighting Projectors 986 |
| Insulating Materials..... . 692 | Hot Plates. . . . . . . . . . . . . . 1142 | Fuses . . . . . . . . . . . . . . . . . 1015 |
| Insulators, Porcelain. . . . . 767 | Instruments. . . . . . . . . . . . 508 | Heaters, Space . . . . . . . . . 1245 |
| Insulators, Wood Strain . . 747 | Insulating Materials.... . . 692 | Instruments. . . . . . . . . . . . . 508 |
| Lamps..... . . . . . . . . . . . 959 | Irons . . . . . . . . . . . . . . . . . 1127 | Lamps. . . . . . . . . . . . . . . 959 |
| Lighting Equipment..... . 967 | Lamps. . . . . . . . . . . . . . . . 959 | Light-and-Power Plant . . . 1180 |
| Lightning Arresters . . . . . 1 | Light-and-Power Plants. . 1180 | Lighting Equipment. . . . . . 967 |
| Line Material, Overhead. . 713 | Lighting Equipment. . . . . . 967 | Micarta Gears. . . . . . . . . . 685 |
| Locomotive Headlights. . . 988 | Lightning Arresters . . . . . . 11 | Motor Generators. . . . . . . 1234 |
| Locomotives, Electric. . . . . 1235 | Micarta Plate. . . . . . . . . . 685 | Motors, Industrial . . . . . . . 1203 |
| Meters. . . . . . . . . . . . . . . 483 | Motors, Industrial. . . . . . . 1203 | Motors, Small . . . . . . . . . . 1192 |
| Micarta Gears. . . . . . . . . . 685 | Motors, Small Utility. . . . . 1189 | Motor-Starters, Safety . . . 991 |
| Motors . . . . . . . . . . . . . . . 1192 | Newel Posts. . . . . . . . . . . . 931 | Panel Boards. . . . . . . . . . . 1091 |
| Motor Generators. . . . . . . 1234 | Panel Boards. . . . . . . . . . . 1091 | Pendants, Display Lighting 984 |
| Motor-Starters, Safety . . . 991 | Pendants, Display Lighting 984 | Posts, Newel. . . . . . . . . . . 931 |
| Portable Substations. . . . . 351 | Percolators. . . . . . . . . . . . . 1131 | Posts, Ornamental Street |
| Rail Bonds.... . . . . . . . . 750 | Radiators, Luminous . . . . . 1139 | Lighting. . . . . . . . . . . . . 874 |
| Regulators, Automatic | Radio Equipment. . . . . . . . 1185 | Radiators, Luminous . . . . 1139 |
| Arc-Furnace.... . . . . . . 367 | Ranges, Electric . . . . . . . . 1152 | Radio Equipment. . . . . . . 1185 |
| Sectionalizing Contactor, | Rectifiers... . . . . . . . . . . . . 1107 | Ranges, Electric. . . . . . . 1152 |
| Automatic. . . . . . . . . . . 383 | Rectigons. . . . . . . . . . . . . 11119 | Reflectors. . . . . . . . . . . . 972 |
| Starters and Controllers.. . 1247 | Reflectors. . . . . . . . . . . . . 972 | Service and Cutout Boxes 1082 |
| Substations, Automatic. . . 351 | Service and Cut-out Boxes 1082 | Switches, Knife. . . . . . . . . 1019 |
| Substations, Mining. . . . . . 1237 | Sew Motor. . . . . . . . . . . . . 1190 | Switches, Safety . . . . . . . . 1006 |
| Switchboards............ . 271 | Switches, Knife. . . . . . . . . 1019 | Switch-houses and Meter- |
| Switches, Disconnecting... 91 | Switches, Safety . . . . . . . . 991 | ing Equipment, Outdoor 375 |
| Switches, Knife. . . . . . . . . 1019 | Table Stoves . . . . . . . . . . . 1140 | Reflectors. . . . . . . . . . . . . . . 972 |
| Switches, Safety. . . . . . . . 1004 | Turnover Toasters. . . . . . . 1134 | Streethoods . . . . . . . . . . . . . 807 |
| Switching and Metering | Ventilating Fans. . . . . . . . 1179 | Switchboards. . . . . . . . . . . 271 |
| Equipments, Outdoor... 373 | Waffle Irons. . . . . . . . . . . . 1141 | Switchboards, Truck-Type 350 |
| Synchronous Converters. . 1263 | Warming Pads . . . . . . . . . 1130 | Transformers. . . . . . . . . . . 617 |
| Transformers. . . . . . . . . . . 617 | Water Heaters . . . . . . . . . 1144 | Ventilating Equipment. . . 1179 |
| Ventilating Equipment. . . 1179 | Window Display Service. . 1150 | Water Heating . . . . . . . . . 1148 |

For a complete list of electrical supplies, see "Subject Index," pages xix to xxxii

## ORDERING INSTRUCTIONS

## T O AVOID delays and misunderstandings, note carefully the following points:

1. Send all correspondence and orders to the nearest office of the Company or the nearest agent-jobber (see list on inside of front cover).
2. When ordering give style number and complete description. If modification of standard apparatus is desired, order "Similar to Style No. ........... except (state modification)."
3. In ordering duplicate of apparatus not listed, order by the style number or stock order (S. O.) number (one of these numbers is cast or marked on the apparatus). Also give the serial number and full description.
4. In ordering parts, give style number, complete description, and serial number of the complete apparatus.
5. State whether shipment is to be made by freight, express, (and name the route), or by parcel post. In the absence of instructions, goods will be shipped at our discretion. Shipments ordered by parcel post will be insured only on request. All shipments are at purchaser's risk.
6. Present all claims for breakage to the carrier, as we are not responsible for breakage after delivery of goods in good order to the carrier. If we are notified of such claims, however, we shall gladly lend assistance to secure adjustment.
7. Make claims for shortage within five days after rcceipt of shipment; otherwise they will not be entertained.
8. Do not return goods to us for credit or exchange without first obtaining written approval with shipping dircctions from the office through which the order was placed. Notifications of such shipment, with copy of the shipping receipt, must be sent to the district office. The shipment must bear the name and address of the sender. Otherwise, we cannot accept responsibility for credit.
9. When referring to an order, always mention the number and date of your order and the name of the consignee.
10. Prices in this catalogue are approximatcly correct at time of issue, and are subject to changes without noticc. They are included for convenience in estimating and are not offered as a quotation. Exact prices for any apparatus listed will be quoted on request. See "Approximate Cost Multipliers" on page xviii (second page following).
11. Terms are such as the company may extend to the purchaser, not to exceed net cash in thirty days from date of shipment.
12. Small orders should be combined so as to amount to a value of at least $\$ 1.00$ net, as no invoice will be rendered for an amount less than $\$ 1.00$. Where the total of the sale is less than this, the material will be invoiced at $\$ 1.00$.
13. The Company will not be responsible or liable for any loss, damage, detention or delay caused by fire, strike, civil or military authority, or by insurrection or riot, or by any other cause which is unavoidable or beyond its reasonable control; nor in any event for consequential damages.
APPROXIMATE COST MULTIPLIERS
(See page xviii)
INDEX TO SECTIONS
Section Page
1-A Lightning Protective Devices and Static Condensers ..... 1
1-B High-Tension Fuses and Miscellaneous Switches ..... 58
1-C Power-Switching Devices. ..... 91
2-C Large Oil Circuit-Breakers ..... 263
2-A Switchboards ..... 271
2-B Accessories and Generator-Voltage Regulators ..... 356
3-A Watthour Meters ..... 483
3-B Instruments and Relays. ..... 502
4-A Distribution and Power Transformers ..... 617
4-B Transformer Apparatus and Testing Equipment ..... 654
4-C Feeder-Voltage Regulators ..... 671
5-A Micarta Products. ..... 685
5-B Insulating Materials, Babbitts and Solders ..... 692
6-A Direct-Suspension Trolley Line Material ..... 713
6-B Catenary-Suspension Trolley Line Material ..... 740
6-C Strain Insulators. ..... 747
6-D Rail Bonds and Bonding Tools. ..... 750
6-E Transmission Line Fittings ..... 755
7-A Porcelain Insulators ..... 767
8-A Overhead Street Lighting Equipment ..... 807
8-B Ornamental Street Lighting Equipment ..... 874
8-C Lighting Transformers and Control Panels ..... 937
8-D Arc Lamps and Equipment ..... 949
Westinghouse Lamps ..... 959
40-A Industrial Lighting Equipment ..... 967
41-A Safety Switches and Safety Motor Starters ..... 991
41-B Cartridge Fuses ..... 1015
41-C Knife Switches and Miscellaneous Wiring Devices ..... 1019
41-D Service and Cutout Boxes, Toggle Bolts, Receptacles ..... 1080
41-E Friction Tapes and Splicing Compounds ..... 1089
42-A Panel Boards ..... 1091
43-A Cooper-Hewitt Rectifier Outfits ..... 1107
43-B Rectigon Battery-Chargers ..... 1119
44-A Electric Ware. ..... 1127
44-B Electric Ranges ..... 1152
45-A Electric Fans ..... 1161
45-B Ventilating Fans ..... 1179
46-A Small Light and Power Plants ..... 1180
47-A Radio Equipment ..... 1185
49-A Small Utility Motors ..... 1189
Industrial Equipment ..... 1192
Power Equipment ..... 1262
Stoker Equipment. ..... 1268
Marine Equipment ..... 1270
Railway Equipment ..... 1278
Automotive Equipment ..... 1286

# DISCOUNTS giving SALES PRICES can be obtained from NEAREST REPRESENTATIVE 

ESTIMATING MULTIPLIERS to obtain APPROXIMATE COSTS are given below
Example:-Style No. 363859; page 515, list price... $\operatorname{si5}$......................................................................... 524.00
Approximate Cost Multiplier for page 515 .76
18.24


## SUBJECT INDEX

# For Index to Style Numbers see Page 1289 

| A Page | (1) Page | Page |
| :---: | :---: | :---: |
| cessories For, | Metallic-Flame Series | Auxiliary Circuit Fuse Boxes .................. 1281 |
| Arc Lamps . . . . . . . . 955 | Arc Welding Equipments | Auxiliary Control Switches |
| Induction $F$ |  | 1251, 1252 |
| age Regulators 674 to 676 <br> Lightning Arresters | $.302,305$ | B |
| ................ 31 to 33 | Armatures, Ovens for Bak- | B |
| Range Type 3-19B.... 1159 | ing Railway Motor... 12 | Babbitt Pots............ 1245 |
| Rectifiers ............ 1117 | Armature Tap | Babbitts and Solders. .711, 712 |
| Small Oil Circuit- 242 | Armature-Testing ments | Back Connector Lugs.... 1072 <br> Backing Pieces, Micarta.. 459 |
| Breakers...... 236 to 242 |  | Back-of-Board Micarta.. ${ }_{\text {Knife }}$ |
| Water Heaters ...... Whers, Pipe Mine Sus- | Armored Feeder Insulators | Switches ..........78, 79 |
| pension ….......... 721 | Arms, | Bake Oven |
| Adjustable Metallic Cross- | Bo-Arrow ........... 759 | Automatic Electric.... 1244 |
| ings ................. 737 | Bracket for Catenary | Continuous Conveyor 1244 |
| juster-Socket, | Suspensions .....7 740 | Baking Railway Motor |
| Streethoods . . . . . . 833, | Bracket, Standard 716, 717 | Armatures, Ovens for |
| Systems . . . . . . . . .832, 835 | Extension, GC and GM 740 | 5 |
| Transformers ........ 937 | er | Balance Coils, Type S 654, 655 |
| Delivery of | Arrester Fittings Light- | Baldwin-Westinghouse |
| Fans ............... ${ }_{1138}^{1171}$ | ning Arresters, Lightning............... 19 46 | Electric Locomotives $1234.1235$ |
| Air Heaters, Type D...... 1138 | Atmospheric Lightning. . 1 to 4 | Trolley and Storage |
| Alloy Fuse Ribbon....... 1061 | Attachment, Circular Os- | Tattery Mine Locomo- |
| Alternating-Current Motors |  | tives .......... 1234,1235 |
| Type AR ......1197, 1198 | o-Lock Brush-Type | Barriers ................ 157 |
| Type ARS .......... 1199 | Switches..... 1000 to 1003 | Bases, Slate...........158, 159 |
| Type CA . ......1194, 1195 | Auto-Lock Control Panels 1101 | Batteries, Charging, Edison 322 |
| Type CAH | Omatic ${ }^{\text {Con }}$ Stich | Batteries, Charging, Lead 323 |
| Type CI . .1223, 1230, 1231 | Changeover Switch... 261 | Batteries, Diagrams of |
| Type MA $\because$ Co...... 1222 | Control Auxiliaries $.1251,1252$ | Connections for Charg- |
| Sternating Current | Current Regulators for | ing ....................... 324 ttery Chargers, Recti- |
| $\text { ments ......... } 514 \text { to } 516$ |  | gon .......... 1119 to 1126 |
| luminum Wire ......... 1051 |  | Battery Charging Panels |
| Ammeter Shunts, Type G 513 | Cut-Out Hangers and | Type SD..... 309 to 319 |
| Ammeter, Thermal Re- | Reflectors .......... 981 | Battery Charging Resistors 319 |
| cording ............ 49 | Electric Bake Oven... 1244 | Battery Charging Switch- |
| mmeters-See Instruments |  | boards ........320 to 324 |
| mperehour Meter Sec- | Electric Range. . 1156,1157 Sectionalizing Contac- | Bayonet-heel Reflectors, Reflector Sockets for 970 |
| nalyzers, Harmonic .... 568 | tor . . . . . . . . . . 383, | Bayonet Immersion Heater |
| Anchor Clamp ........... 745 | Section Insulator...... 739 | , 1145 |
| Anchor Eye, Type JB. ... 745 | Section Insulators and | Bayonets, |
| Anchor Hangers, Flexible 743 | Repair Parts...... 739 | Corner W (........... 758 |
| Anchor or Guy Rods..... 766 | Series-Trip Oil Cir- 172 | Ground Wire........ 758 |
| Anchors, Cable .......... 1076 | cuit-Breakers ...... 172 | Ground W ire, Hot Gal- |
| Angle Connecting Lugs... 1073 | Switching Equipment for | vanized ............ 758 |
| Angle Cross-Arm Braces. . 763 | Hydroelectric Gener- | Straight $: \ldots \ldots \ldots \ldots \ldots 758$ |
| Angle Gear, Boyer ...... 753 | ating Stations 351, 352 | Bell-Alarm Signal-Contact |
| Angle-Iron Frame Mount- | Railway Substations 35 | Attachments ......... 240 |
| ing Brace $\ldots$......... 470 | Transformers and | Bell-Ringers ............. 1077 |
| Appliances, Bonding | A-C Feeders ...... 353 | Beveled Washers......... 479 |
| …......... 752,753, | Temperature Control | Blank Panels, Drilled For |
| pliances, Industrial | 88 to 90, 1146, | Mounting Bolts 419 to 421 |
| Heating ............ 1245 | Time Switch and Clock | Blank Sectioni3........... 319 |
| Application Data for Fuses | for Type 2-19-B | Blocks, Fuse |
| and Knife Switches ${ }_{1058}$ | $\underset{\text { Range ............ } 1159}{ }$ | Expulsion-Type In...... 70 |
| 1............... Casbon 1058 | Transformer Trip..... | For cuits $\ldots$ Instrument Cir- |
| $\text { Circuit-Breakers_..... } 123$ | Type BT..........505, 506 | Fuse. ${ }^{\text {co.........i059, } 1060}$ |
| pplications of Oil Circuit- | Automobile-Engine Heat- | High-Voltage ${ }^{\text {. }} .688$ to 73 |
| Breakers ...... 169 to 173 |  | Transformer 58, 59, 61 to 63 |
| Applications, Relays ...... 571 | Automobile Lamps ...... 966 | With Insulating Bases |
| Approach for MK Frogs.. 736 | Automotive Electric Equip- | 6, 1059 |
| Approaches, Flexible ..... 736 | miliaries Aut | Blocks, Mounting M M . .... 455 |
| Approaches, Setscrew .... 736 | Control ........ 1251,1252 | Blocks, Universal Mount- 455 |
| Lamps, <br> Accessories for ...... 955 | Auxiliary Apparatus for | Bo-Arrow Arms.......... 759 |
| Flame Carbon, Type H | Distribution Tran | Bo-Arrow Double Arming |

## SUBJECT INDEX-Continued


Panel Swinging ..... Page
478
Pipe ..... 469
Pipe Cilamping. ..... 471
Pipe Mounting ..... , 471
Pole Top ..... 760
Shunt Supporting ..... 477
Special Mounting. .240, 241
816, 817, 840,
Streethoo........ $841,848,849$Trolley-Lite ......926, 928Universal Mounting466
Brakes, Magnet Operated 1260
Brass Bolts................. 475Brass Machine Bolts and
Screws ................ 4 ..... 461
ronze Double Center
Strain Ears ..... 730
Bronze Feeder Ears. ..... 728
Bronze Trolley Frogs ..... 735
Brooklyn Strain Insulators ..... 749
Buffing Motors ..... 1189
Bulbs, Rectifier. ..... 455
Bus-Bar Brackets ..... 460
Bus-Bar Clamps
Bus-Bar Clamps
446
446
Type E ..... 447
Bus-Bar Copper ..... 482
Bus-Bar, MechanicaiStresses on. ..... 434 to 436
Bus-Bar Supports
Type E....... 442, 443, 446 ..... 446
Type E-I............i4is, 443
Type P.......... 437 to 448
Type R Outdoor 425 to 428
Type S........... . 448 to 454
Type U ..... 441
Bus-Bar Terminals. ..... 461
Bushings,
198
Cable .....
431 .....
431
1062
Porcelain Wäli ..... 430
Roof ..... 431
Wall ..... 431Bus-Rod Brackets.... 457, 458
Bus-Rod Supports.... .456, 457
Bus-Strap Brackets ..... 457
Bus-Straps Supports...455, 456
Bus Supports, Indoor, and
Switchboard Details432 to 482
Bus-Type Insulators. ..... 366
Bus-Type Insulators, Cor-
rugated Porcelain ..... 448
Bus Wire Brackets. ..... 459

## C

Cabinets, Standardized
Safety ......... 1006 to 1011
Cable Anchors............. 1062
Cable Bushings............. 198
Cable Conduit............... 476
Cable Tape ................... 1089
Cable Taps............1070, 1071
Cable and Wire. ..... . 406 to 413
Cables For Auxiliary Cir-
cuits ............ 411 to 413
Underground ......... 911
Calibrating Terminals for
Secondary Circuit..... 480
Canopy Switches,
With Magnetic Blow-
Out Coils..... 1282, 1283

Without Magnetic Blow-
Out Coils. .....1282, 1283
Cap and Cone Insulators. 718
Caps for Ends of Pipes... 473
Caps, Metal for Switch-
board ................. 479
Car-Lighting Panels Safe-
ty ....................... 1105
Carbon Circuit-Breakers.
Application of....123, 125
General ............125, 130
Instructions for Order-
ing $\because . . . . . . . . .$.
Type Ci.............. 148,166
Type CL............ 131 , 147
Type F...............167, 168
Card Holders ............. 479
Carriage Bolts............... 764
Cartridge Fuses 68, 69, 1015 to
Cartridge Type Heaters............... 1045
Cartridge Type Thermal
Cut Outs...........994, 995
Car-Type Circuit-Break-
ers ...................... 1279
Catenary Hangers. . . 742 to 745
Ceiling Fans........ 1170,1171
Ceiling Suspensions...719, 723
Cementing Porcelain Insulators
Centering Washer. ......... 760
Cents-Per Hour Indicaiors 512
Chafing Dishes............ 1134
Change-Over Switch, Type
M Automatic. .......... 261
Channel Pins................ 754
Charge and Discharge Re-
sistors ................. 31
Charging Batteries
Edison ............... 322
Lead .................... 323
Charging Equipment Semi-
Automatic ............ 318
Charging Panels,
Type KD-1...... 322 to 324
Type KS.......320, 321, 324
Type SD........ 309 to 319
Charging Receptacles and
Plugs ........... 1078, 1079
Charging Sections 315, 316, 321
Chocolate Warmers....... 1245
Choke Coils.......... 47 to 52
Chucks, Trolley Wire..... 732
Circuit Breaker Accesso-
ries. Small Oil. . 236 to 242
Circuit-Breakers
Accessories ... 236 to 242
Automatic Series-Trip
Oil ................... 172
Automatic TransformerTrip Oil............. 172
Bus Structures, Oil. . 187 to 189
Carbon,. ......... 123 to 168
Construction ......... 178
Current Rating, Effect of Temperature and Altitude

174
Direct Trip Attachments, Oil......238, 239 For Subway Net Work 260
Handles, Hand Closing,
Oil ..................... 242
Handle and Cover Plate
Oil ................... 178


Instructions for Ordering Oil Circuit Break-
Inverse Time Limit Attachments, Oil. ..... 238
Large ........... 263 to 270
Manualy - Operated, 186, 187
Manhole, Oil Insulated 258
Methods of Operation 174 to 176
Methods of Tripping
176 to 178
Miscellaneous ... 258 to 261
Non-Automatic Trans-
former-Trip Oil.... 172
Oil, Applications of
Oil for......................... 179 to 173
Railway Car Type.... 1279
Remote Control Cover
lates, Oil. 242
Trip Coil.............23ї, 238
Trip Magnet Frame.. 237
Tripping Attachments
Tripping Combinations 177
Truck-Mounted ...... 269
Type CA, Carbon 148 to 166
Type CL......... 131 to 147
Type CO Oil.... 269
Type E, Oil............ 265
Type F, Carbon...167, 168
Type $F$, Oil. ..... 250 to 25
Type F-10, Oil. 205 to 212
Type F-11, Oil 213 to 230 ,
Type F-22, Oil. . 213 to 230
Type F-33, Oil. 231 to 235
Type G, Oil. . . . . . . . 269, 270
Type O, Oil............. 267
Type OE, Oil........... 266
Type O, Oil.......... 268
Types of Mounting, Oil 178
Typical Bus Structures

Circuit Fuse Boxes Auxil-
Circular Oscillogram Attachment

567
Clamp for $11 / /^{\prime \prime}$ Pipe...... 474
Clamp Pins for High Volt-
761
Clamps, 1 Bus …........ 460
Bus-Bar Type E...... 446
Bus-Bar Type F...... 447
Feeder, Mechanical.... 726
Grey .................. 763
Hanger ............... 468
High Voltage Clamp
Pins ................ 761
I-Beam ............. 468, 469
I-Beam, Mine Suspension

## SUBJECT INDEX-Continued

Mine ..... Page
726Pipe Brace............ 471
Pipe Cross.
Pipe End. ..... 469471
Pipe Flange ..... 474
Pipe Saddle ..... 469
Rolled Steel Guy ..... 763
Rope ..... 872
Schaper Forged Guy. ..... 763
Suspension Strain. ..... 755
Suspension Wire ..... 756
Type AD. ..... 756
Type CA Messenger Anchor ..... 745
Type CJ Catenary ..... 745
Type DA Messenger ..... 745
Type EA Anchor. ..... 745
Type FD Two Screw. ..... 745
Type FR............. ..... 756
745
Type RE, RE-1 Mine. ..... 726
Type RE-1 Mechanical Feeder ..... 726
Type TB Suspension ..... 755
Type TG Suspension Strain ..... 755
Wedge Type ..... 726
Wire Rope "Bulldog" ..... 763
Clamping Bracket, Pipe ..... 471
728
7
Clamping Ears Type F.
Clark Splicing Ears ..... 732
Cleats, Micarta.458
872
Cleats, Rope
Cleveland Trolley WireSplicers .......... 730,Clock and Automatic TimeSwitch ..................1159
Cloth and Papers, Treated
Cloth and Papers.............. ..... 696
treated .......697, 698. ..... 699Cluster Posts..........929, 930Coffee Percolators 1131 to 1133
Coffee Urn Heater....... 1142Coil Testing Equipments. . 661Coils.
Balance, Type S. . 654, 655
Choke ..... 47, 52
Reactance ..... 944
Reactor ..... 683, 684
Safety237, 238
Coke Oven Type Insulators 718
Collets ..... 1075
Columns, Ornamental Lighting ..... Ornamental 912
Combination Generator andFeeder Panels....295, 296
Combination Generator-and-Welding Panels... 303
Combustion Furnaces... 1241 to1243
Compounds, Insulation,
Soldering ...... 700 to 705
Compressors ..... 752
750
Concealed Rail Bonds ..... 750
Condensers,
Jet and Surface ..... 1266
Static ..... 54 to 57Condenser-T y pe RoofBushings Wall orFloor Bushings.431

Condensing Equipment. ... 1266
Conductor Cable Reels. ... 1256
Conduit Bushings, Porce-
lain-Lined $\qquad$
Cone Insulators............. 718
Connections, Ground.....53, 766
Connector Lugs, Back,
Front and Angle 1072, 1073
Connector, Type PS Insulator $\qquad$
Connectors.
Grounding Tap........ 1068
Knuckle Joint......... 1278
Plug-Stud ............. 1068
Stud ..................... 1068
Tee ...................... 462
Three-Way ............ 1066
Two-Way ............. 1065
U ....................... 1067
Westinghouse Frankel Solderless . . 1063 to 1076 Y ..................... 1067
Contactor, Automatic Sectionalizing ....... 883, 884
Constant Current Regulat
ing Transformers..... 953
Construction, Bracket Arm 714
Construction, Cross Span 714
Construction Data for In-
duction Motors......... 131
Construction, Mine....... 715
Construction, Overhead... 713
Contact-Insulators, Wood-
en $\ldots \ldots \ldots \ldots \ldots . .$. .......... 733
Contactors, Service-Restor-
ing .................... 286
Continuous Conveyor Bread Baking Oven... 1244
Control,
Automatic Temperature
Direct Current............ 247,1248
For Water Heaters
$.1146,1147$
Type $\dddot{C}$, $\dddot{D}-\mathrm{C} . . .12446$ to 1257
Type F, A-C.... 1251, 1252
Control Desks. ...... . 385 to 390
Control Mechanisms for Rheostats476

Control Panels,
For Regulating Transformers $\qquad$
Regulator .............. 940
Safety Auto-Lock..... 1101
Control Pedestals ..... 391, 392
Control Relays........ 404, 405
Control Switches,
Type CS. ....... . 400 to 402
Controllers........ 1248 to 1250 .1253 to 1258
Starting and Speed,
Automatic ....1249, 1250
Manually Operated 1248, 1250
Converters, Synchronous.. 1263
Cooking, Automatic Electric.

1152
Cooking Utensils.......... 961
Cooper-Hewitt Rectifiers
1107 to 1118
Copper Bonding Sleeves.. 754
Copper for Bus-Bars...... 482
Copper Terminals... 463 to 465
Copper Tubing for Wiring Arresters

31
758

SUBJECT INDEX-Continued

Counters, Cycle........ 570
Couplings, Pipe Extension 724
Cover Plates and Handles
for Oil Circuit Break-

- ers

178
Cover Plates, RemoteControl

242
Cozy Glow Radiators...... 1137
Crane and Mill Motors 1222 to
Crest-Voltmeter Outfits.... 659
Crooks, Lighting. ......... . . 935
Cross-Arms,
For Street Lighting. . . 871
Cross-Arm Braces, Angle 763
Cross-Arm Braces, N. E. L. A. Standard.........

Cross-Arm Braces, Standard .................... 763
Cross-Arm Saddles....... 760
Crossings,
Adjustable, Type KC 745
Adjustable, Type KD 737
Adjustable, Metallic. . 737
Rigid, Insulated...... 736
Rigid, Metallic....736, 737
Wearing Plates....... 735
Cross-Span Hanger Tool.. 720
Cross-Span Overhead Construction

714
Cross-Span Steady Hangers ............... 744
Crucible Furnaces......... 1242
Cups, Oil Testing........... 660
Curling Irons............... 1130
Current Limiting Resistors for Potential Transformer Fuses..........
Current Regulator, Automatic for Electric Arc Furnaces ..........367, 368
Current Transformer, Portable ...........614, 615
Type FB Indoor
Through Type..606, 607
Type FS Indoor
Through Type. .606, 607
Type FR Indoor 608
Type K Indoor........ 599
Type KA Indoor...... 600
Type KB Indoor..... 602
Type KC Indoor..... 604
Type KR Indoor....... 607 Type MA Outdoor.... 601
Type MB Outdoor.... 603
Type MC Outdoor.... 605
Type OA.............. 609
Type OB.............. 610
Type OC............... 611
Curve Hangers. ........ 744,745
Cutout Boxes,
Hand-Formed 1082 to 1087
Machine Formed. . . . . 1082
Type L. ................. 1086
Cutout Hangers Automatic 981
Cutout Pulleys............. 866
Cutout Switches, Signal and
Shunt Trip............ 239
Cycle Counters............. 570
Data Sheet For Voltage Regulators ..... 469 to 472

Dead Front, Safety Panels Page
Demand Mëters....... 1091 to 1095
Recording Watthour Type RA...492, 493, 494
Thermal Type RH... 495 to
…..................... 498
Desk and Bracket Fans,
Details of. ....... .1175, 1176
10-inch $\because \ldots . . .1164,1165$
12 and 16 -inch. . 1167 , 1168
Desks, Control..... 385 to 390
Details Switchboard and Indoor Bus Supports
Details Switchbo.......... 432 to 482
Nails Switchboard, Fig.
No. Index to.......... 434
Detectors, Switchboard Electrostatic Ground 19
Detroit Troiley Frogs.... 733
Devices, Measuring High Voltage ............... 569
Diagram of Connections for Carbon CircuitBreakers ..............
Charging Edison and Charging Edison and
Lead Cells.......... 324 Oil Circuit-Breakers
D............... 179 to 186

Diagrams of Typical Connections for Panels. 293, 294, 301, 305, 308, 312, 313
Dial Switch............... 523
Diameter of Stranded Cable and Solid Wire... 1053
Direct Current, Control .......... 1247, 1248 Generators ..... 1215 to 1220 Motors......... 1200 to 120 ? ….............. 1215 to 1229 Switchboard Panels.. 341 .
Direct-Trip Attachments
Disc.................238, 239
Disc Immerson Heaters.. 1135
Disc Stoves ................. 1140
Discharge Resistors.......... 31
Disconnecting Switches 91 to
Remote Control io1, iof, 108 Safety Mine...........i'nt Selector Type 99, 104, 106, Туре М...............91. 92. 95,96 Type R 91, $92,95,96,97$ to Type $\dddot{S}$ si to 95,97 to 108
Display Service, Window 1151
Distribution Transformers
Fuse Blocks............ 617 to 646
Fuse Blocks....... 61 to 67
Plug Type...... 61 to 63
Plug Type. ....... 61 to 63
High Voltage......712, 713
Double Automatic Filectric
Range 1152, 1153, 1155, 1157
Double Center Bronze
Strain Ear............ 730
Double Combination Electric Range 1153, 1154, 1155,
Doubie Gap Section Insula- 1157 tor

729

Drills,
Electric ................ 753
Hand Operated....... 753 , 754
Drop Forged Bolt Eyes.... 757
Drop Forged Eye Bolts... 764
Drop Forged Eye Nuts..... 757
Drum Controllers. . .1248, 1249
Drum Reverse Switches................ 1254
Drum-Type Switches 80 to 85
Drying and Purifying, Oil
Drying O................. 611 to 669
Duntley Electric Drill..... 753
Duntley Portable Grinder 753
Duro Strain Insulator.... 749

## E

Ears.
Bronze Feeder......... 728
Clark Splicing ........ 732
Double Center Bronze Strain $\qquad$
Half Strain............. 729
Steady Strain.......... 742
Trolley Type.......... 727
Trolley Type E....... 727
Trolley Type F....... 728
Trolley Type FP..... 728
Trolley Type G....... 727
Elbows ..................... 1069
Electric Arc Welding 1238, 1239
Electric Bake Ovens 1244, 1246
Electric Cooking, Auto-
matic .............i.i. 1152
Electric Furnaces, Muitiple
Unit ..............1241, 1243
Electric Steel Clad Heating
Appliance......... .1245
Electrical Speed Indicators
Electrically-O............524, 525
ectricaly-Operated Car- 15
Electrolyte Type D....... 32
Electrolytic Lightning Arresters .......8, 9, 21 to 46
Type A................. 7
Type AK ......... 21 to 46
Type AL............ 21 to 46
Type AR................ 9
Electrostatic Glow Meter.. 520
Electrostatic Voltmeter.... 569
Emergency Splicing
Sleeves. ............... 831
Enclosed Auto-Lock Brush
Switches ...... 1001 to 1003
Enclosed Cartridge Fuses
ntrance Switch, 681015 to 1018
trance Switches, Safety
Type M...261, 1006 to 1014
Equalizer Contacts......... 158
Equalizer Pedestals.... 393, 394
Equalizers ….............. 1074
Equipment, insuiäion, Testing ........ 656 to 661
Equipment,
Oil Well. . . . . . . . . . . . . 1240
Switching and Metering
Exciter and Voltage 373 to 384
lotor and oitage Regu-
Types ED and JD.... 347
Exhaust Fans.............. 1174
Expansion Bolts............ 724
Expulsion Fuses, Type R 71 to


## SUBJECT INDEX-Continued



Full-Safety Service Switches .... 1001 to 1003, 1012 to 1014
Furnaces,
Combustion . .......... 1241
Crucible ${ }^{\text {Mi. }}$............ 1
Electric, Multiple Unit 1243
Hevi-Duty Industrial.. 1243
Hevi-Duty Small .... 1242
Muffle. ............ .1241, 1242
Tube ...................... 1241
Fuse Blocks.......... 1059, 1060
Distribution Trans-
former .......... 61 to 67
Plug Type. ....... 61 to 63
Type OD....... 63 to 67
Expulsion Type....... 70
For Instrument Circuit
.58, 59
Fuses for.............. 1015
Potential Transformer
59
With Insulating Bases
Fuse Boxes,
Auxiliary Circuit..... 1281
Expulsion Type....... 70
Potential Transformer
Railway ........................ 1280
Transformer....... 61 to 68
Type OD, Safety First
Fuse Holders................ 64 to 68
Without Bas:s......... 1040
Fuse Ribbon Alloy......... 1061
Fuse Wire and Ribbon.... 1061
Alloy . . . . . . . . . . . . . . . 1061
Aluminum ............. 1061
Nickel-Silver .......... 1061
Fused Entrance Switch... 261
Fused Suspension Hangers 982
Fuses,
Application-Data 1057, 1058
Enclosed Cartridge
©.......68, 69, 1015 to 1018
Link .............1015, 1016
Potential Transformer
Railway .......................... ${ }^{1280}$
Type R.............. . 71 to 73

Gaps
Horn $\ldots . . . . . . .22,23,30$
Impulse ...... $23,24,25,30$
Sphere . . . . . . . . . . 22, 23, 29
Gathering Locomotives.... 1236
Gears, Angle................ 753
Generator and Feeder Pan-
els....295, 296, 306, 307, 308
Generator Panels. .276, 277, 286,
......287, 298, 299, 303 to 307
For Battery Charging 309 to 319
For Control of Gener-
ators $\ldots . . . . . . . . . . . .$.
For Mines........ 286,287
For Mines.........286, 287
Type JA.........326, 327
Type JB..............333 to 335
Type KD....... 306 to 308
With Circuit-Breaker Protection ......296, 307
With Fused Generator Switch ............. 29
With Fuse Protection 307
Generator Sections . . 315 to 317.
Generator Voltage Regula-
tors.... 356 to 366,369 to 372
Generators,
Alternating Current. . 1262
Magneto ...........524, 525
Panels for Motor Driv-
en …............... 287
Type CD 1215 to 1217,1220
Type SK..1215, 1216, 1218
Generator Ünits, Large............. 1265
Globe Strain Insulators... 748
Globes, Luxsolite Rectilinear
Glow Meters................. 520
Glue Pots ................. 1245
Grease, Fan-Motor......... 1177
Grids for Oil Heating. . . 1245
Grillework Panels for
Switchboards...... 422 to 424
Grinder, Portable Electric 753
Grinding Motors......... 1189
Ground Connections....53, 766
Ground Detectors and
Voltmeters ..........518, 519
Ground Pipes............... 766
Ground Rods............... 766
Ground Wire Bayonets... 758
Ground Wire Clamps..... 758
Grounding Tap Connec-
tors ........................ 1068
Guy Clamps................. 763
Guy Hooks................. 766
Guy Rods or Anchor. ${ }^{6}$.... 766
Gyrating Fans..... 1169 to 1171

## H

Half-Strain Ear, Type E................. 729
Type F-4............ 729
Type F-4.............. 729
730
7 Type F-6............
730
Hand Closing Handles.... 242
Hand Operated Drill. .753, 754
Hand Tools for Installing
Twin-Stud Terminal
Bonds .................. 754
Handle and Coverplate for
Oil Circuit-Breakers ... 178
Handles, Hand Closing.... 242

SUBJECT INDEX-Continued


|  |  |
| :---: | :---: |
|  |  |
|  |  |
|  |  |
|  |  |
|  |  |
|  |  |
|  |  |
|  |  |

## I

I-Beam Clamps...468, 469, 722
I-Beam Hanger Clamp.... 468
Idler Brackets with Idlers 475
Ignition, Automotive. ..... 1286
Immersion Heaters,
Bayonet .........1144, 1145
Disc .................... 1135
Impulse Gaps...... 23 to 25,30
Incoming Line Panels..... 290 Indicators,

Cents per Hour. ...512, 515
Charging Current....3i 32
Electrical Speed... 524,525
Lamp . ................. 403
Temperature ... 521 to 523
Transformer Load.... 670
Type SI, Position..... 526
Induction Feeder-Voltage
Regulators........ 671 to 682
Induction Motor Panels. .. 288
Induction Motors,
Squirrel Cage CSA and CS ..1203, 1204, 1206 to .1209, 1213, 1214
Wound-Rotor CW .. 1205.
................ 1210 to 1212
Industrial Furnaces, Hevi-
Duty...............1242, 1243
Industrial Heating Appli-
ances ...................... 1245
Industrial Lighting Re-
flectors . . . . . . ..... 969 to 981
Instructions for Ördering
Battery Charging Pan-
els .................. 314

Distribution Trans-
formers............. 627
Generator Voltage
Regulators ......... 363
High Voltage Trans-
formers 652
Induction Feeder Regulator :............. 680
Oil Circuit-Breakers.. 190
Power Transformers.. 647
Switchboards ........ 274
Instrument Posts. ... 397 to 399
Instruments,
Precision .......... 560,561
Type BI................ 507
Type BX.............. 509
Type CX............... 510
Type DX, Switchboard ............... . 511
Type GL and GM
Switchboard..... .527
Type R, Portable, Recording ......535, 536
Type R, Switchboarl, Recording ... 528 to 532 Type PC and PD, Portable...... 552 to 556 Type PI, Portable.... 544

Type PL, Portable 548, 549
Type PL, Portable
Laboratory ......... 550
Type PM, Portable 557, 558
Type PR.........558, 559
Type SI, Synchrono-
scope.
517
Type SX.............. 512
Type U, Recording 540 to
Instrument Switches 80 to 85
Insulated Bolts........479, 723
Insulated Crossings,
Adjustable ....... 737,745
Rigid ................... 737
Insulated Fork Bolts...... 749
Insulated Middle Supports 717
Insulated Turnbuckles....7 748
Insulating Oils. ...706, 707, 708
Insulating and Soldering
Compounds....... 700 to 705
Insulation Testing Equip-
ments
High Capacity Type.. 657
High Voltage......... 658
Portable Bench Type. 656
Portable Carriage
Type ............... 656
Portable Truck Type 657
Insulation, Mica..... 692 to 694
Insulation, Terminal, For
Oil Circuit Breakers.. 178
Insulator Pins. . 741,759 to 762
Insulator Connector Type
PS .................... 758
Insulators,
Armored Fceder. .... 725
Brooklyn Strain....... 749
Bus-Type .........448, 457
Cap and Cone......... 718
Double Gap Section... 739
Duro Molded Strain.. 749
Faradoid .. 777 to 788, 790,
Feeder Tap............... 717
Feeder Wire. ........... 724
Globe Strain............ 748
Knob ................... 458
Lamp Supporting..... 871
Line ................... 458
Messenger ............. 741
Mine Section .......... 738
Pillar ................... 429
Porcelain ....... 767 to 806
Porcelain Pin-Type 773 to
Porcelain Pin Type
Strain .............. 802
Porcelain, Special De-
sign .............803, 804
Porcelain Strain 799 to 801
Porcelain Suspension,
Strain ............797, 798
Porcelain Suspension
Type. ........ 7.793 to 796
Section .......738, 739, 746
Section Automatic.... 739
Section, Double Gap. . 739
Section Type HC-2... 746
Section Type HM.... 738
Section Type HR and
HR-2 ............. 73
Section Type HS-2... 746
Section Type HS-3... 746
Section Type KB..738, 746
Section Mine Type.... 738
Single Beam Type.... 738Spool Type Strain.... 749Strain Brooklyn...... 749Strain, DuroFittings$.755,756,757$
Suspension Strain 797, 798
Testing Porcelain In-sulators769
Wooden Contact ..... 733
Wood Strain ..... 747, 748
Interchangeable Truck-
type Switchboards ..... 350
Interlock, Sequence ..... 242
Interlocking Attachments ..... 242
Inverse-Time-Limit At tachments ..... 238
Iron Bolts. ..... 475
Iron-Loss Voltmeter. ..... 555Irons,
Curling ..... 1130
Household Type E... 1128
Household Type H... 1127
Laundry Type H ..... 1127
Tailors ..... 1129
Travelers ..... 1127
Waffle .....  1141
J
Jet Condensers............ . 1266 K
Knife Switches 74 to 79, 1019 to 1056
Application Data 1057, 1058
Back-of-Board.... 78 to 79
Field ............... 75 to 77
Motor Starting 74, 1043,
Type A 1019 to 1037,1043 to 1051,1056
Type C 1019, 1020, 1038 to . 1044,1052 to 1056
Knob Insulators .......... 458
Knuckle-Joint Connectors 1278

## L

"L" Brackets. . . . . . . . . . . . 459
Laboratory Instruments. . 550
Lag Screws ............... 765
Lamp Indicators ......... 403
Lamp Sockets, Shades and
Brackets ................. 414
Lamps,
Arc, Metallic Flame
Arc. Type H....... 949 , 950
Automobile ........... 966
Country Home. ........ 962
Decorative ............ . 965
Flashlight . ............... 965
For Electric Railway
Service ............. 96
For Flood Lighting. . 964
For Mine Lighting. .. . 964
For Projection Service 964
For Sign Lighting.... 962
For Street Lighting
Service ............. 961
For Train Lighting 9
Lighting ................. 964
Series . . . . . . . . . . . .... 950
Westinghouse . . 959 to 966
Large Oil Circuit-Breakers
.263, 270

## SUBJECT INDEX-Continued

Large Power Transform Page ers ...................... 126
Large Steam Turbine Gen-
erator Units
. 1265
Laundry Irons. ................ 1127
Lead Batteries Charging. . 323
Lead Holder, Shunt...... 475
Light and Power Plants 1180 to
Lighting Equipment, Industrial ............ 967 to 990
Lighting Equipment, Over-
head Street........ 807 to 874
Lighting Equipment, Ornamental Street. ..... 875 to 936
Lighting, Industrial....... 967
Lighting Sets, Marine 1275, 1276
Lighting Systems with Cut807
Ler Streethoods......... 846
Accessories........ 31 to 33
Direct-Current..... 5 to 10
Fittings ................ 19
Ground Connections... 53
Low Equivalent. . 16, 17, 18
Multi-Gap........ 15 to 18
Neutral ................. 10
Resistors …........... 31
Series Lighting Circuit 15
Some Facts About. . 1 to 4
Station ................. 20
Trays ................31, 32
Type A Electrolytic... 8
Type AK......... 21 to 46
Type AL........... 21 to 46
Type AR............... 9
Type CR............... 15
Type K-3................6, 7
Type LV Autovalve

Type SV Autovalve... 20
Type W............... 1 it 4
Lightning. Atmospheric. . 1 to 4
Limiting Resistors for Po-
tential Transformer
Fuses
60
Line Insulators ............ 458
Line Section Switches.... 739
Line Sections. ... 315 to 318. 321
Line Suspension Choke Coils 52
Link Fuses...........1015, 1016
Load Indicator, Trans-
former .................. 670
Localizers, Portable Fault 563
Lock Washers............. 765
Locks, Pole............... . 872
Locomotive Headlights,
Mine .............988, 990
Locomotives, Baldwin-
Westinghouse ..... 1235,1236
Gathering .............. 1236
Traction Reel:........ 1236
Low Equivalent Lightning
Arresters ..........16, 17, 18
Lugs,
Angle Connectors. ... 1073
Back Connector....... 1072
Front Connector....... 1072
Right Angles ......... 1073
Swivel .................. . 1074
Luminous Radiators. ..... 1139
Luxsolite Pendants. . 851 to 859 M
Machine Bolts, Standard. . 764

Machine Screws Page
Machines, Drilling ...... $\mathbf{7} 5 \mathbf{5} \mathbf{3}, 754$
Magnet-Operated Brakes.. 1260
Magneto Generators...... 525
Magneto Pulleys .......... 525
Main Entrance Switches .1006 to 1014
Manhole Circuit Breakers 258,
Mantel of Flush Type
Luminous Radiators.... 1139
Marine Lighting Sets 1275,1276
Marine Propelling Machin-
ery ............... 1270 to 1274
Mast Arms ......... 862 to 865
Mast Arm Parts...... 867, 858
McWilliams Metering Pan-
el Boards ...... 1102 to 1104
Measuring Devices, High
Voltage :.................
569
Mechanical Feeder Clamps 726
Mechanical Interlocking Attachments .............
Mechanical Stresses on
Bus-Bars ........ 434 to 436
Mercury Rectifier Outfits
.1107 to 1118
Messenger Anchor Clamp 745
Messenger Hangers....... 742
Messenger Insulators. .... 741
Type J................ 741
Type JC
741
Metallic-Flame Series Arc
Lamps :..............951, 952
Metal Switchboard Caps.. 479
Metering Equipments, Out-
door ......... 373 to 387, 504
Metering Panel Boards 1102 to
Meter Sections, Ampere-
hour …............... 419
Meter Service Switches 1006 to
Meter Swinging Brackets 478
Meter Swivel Brackets... 477
Meters,
Electrostatic Glow.... 520
Foot Candle. .......... 968
For Use With Transformers ............ 503
Portable, Frequency... 553
Portable, Power-factor 553
Portable Standard
Watthour ........... 500
Prepayment Attach-
ment, Type OA 487488
Prepayment Watthour 488
Recording Frequency 531
Recording Power-fac-
tor .................. 532
Switchboard Frequen- 516
Switchboard Power
Factor .............. 516
Thermal Demand, Type RH........495, 498
Thermal Recording
Ammeter ..........
Watthour Demand At-
tachments for Type
OA ............. 489 to 491
Watthour, Type CW-6 499
Watthour, Type OA . 483 to 486,501 to 503
Watthour, Type RA
Recording. ... 492 to 499

## SUBJECT INDEX-Continued

Methods of
Series Distribuperation
tems ..................... 807
Mica Insulation.. $692,693,694$
Micarta ............. 685 to 691
Micarta Backing Pieces... 459
Micarta Cleats............. 458
Micarta Terminal Insulat-
ing Tubes ............... 24
Middle Supports, Insulated 717
Mill and Crane Motors 1222 to
Mine COMP........................ 726
Mine Disconnecting Swit-
ches
1004
Mine Locomotives
Baldwin-Westing-
house ......... 1235,1236
Battery ..........1235, 1236
Trolley \& Storage 1235, 1236
Mine Overhead Construction

715
Mine Section-Insulators
with Switch............ . 738
Mine Suspensions. . 719 to 722
Mine Suspension Type B 720
Mining Substations....... 1237
Miscellaneous Breakers 258 to
Motor Accessories, Smail 1201
Motor Generators,
Battery Charging..... 1234
For Industrial Serv-
ice .................. 1234
For Motion Picture
Machines ........... 1234
Synchronous ............ 1263
Motor-Operated Snap
Switch ................ 86
Motor Starters. ... 1247 to 1259
Type WK-10. . . . 991 to 993
Type WK-20. ... 991 to 993
Type WK-30......994, 995
Type WK-100. . . 996 to 998
Motor-Starting Knife
Switches ...... 74 , 1043, 1056
Motor Starting Oil Circuit-
Breakers .......... 243 to 249
Motors,
Buffing ............... 1189
Crane ......... 1222 to 123
Factory Sewing Ma-
chines ....... 1190, 1191
Grinding .............. 1189
Mill ............ 1222 to 1231
Polishing.............. 1189
Series Wound
HK ..... .1223, 1228, 1229
Sew .................... 1190
Synchronous......1232, 1233
Type AR .......1195, 1197
Type ARS ........... 1199
Type CA ........1194, 1195
Type CAH ........... 196
Type CD. .1200, 1201, 1215 , .1217, 1218, 1220
Type CDH............. 1202
Type CS and CSA
Squirrel-Cage Induc-
tion ..1203, 1204, 1206 to
..........1209, 1213, 1214
Type SK, Commutat-
ing Pole..1215, 1216, 1218
..to 1221

| Wound-Rotor Induction Type CW 1205, 1210 |
| :---: |
|  |
| ounting Blocks......... 455 |
| Mounting Blocks, Universal 455 |
| Mounting Bolts.......... 241 |
| Mounting Brackets. . 465 to 468, |
| Mounting Brackets, Special Universal. ......465, 466 |
| Mounting Clamp Brackets 474 |
| Mounting Straps ......... 466 |
| $\begin{aligned} & \text { Moving-Coil Regulators } \\ & \text { and Control Panels } 939 \text { to } 943 \end{aligned}$ |
| Muffle Furnaces....1241, 1242 |
| Multiple Lighting Systems |
|  |
| Multiple Streethood Bodies $\because \cdots \cdot \cdots \cdot .838,839,842,846$ |
| Multiple Unit Electric Furnaces ..................... 1241 |
| N |

Nameplates ........ 480 to 482
Newels, Ornamental... 931,932
Nickel-Silver Wire ........ 1061
Non-Automatic and Automatic Transformer-Trip Oil Circuit Breakers....172

Non-Renewable Fuses with
Indicators...1015, 1017, 1018
Nuts, Fancy Hexagon. .. 479
Nuts, For Terminals. . . . . . 462

## 0

Oil Circuit-Breakers,
Accessories. ..... 236 to 242
Application of . 169 to 173
Automatic Series-Trip 172
Bus Structure. . . 187 to 189
Construction .......... 178
Cover Plates, Remote Control 242
Current Rating, Effect of Temperature and Altitude ......... $\qquad$
Direct-Trip Attach ment $\ldots . . . . . . . .238,239$
Electric Operation.... 175
Frame, Trip Magnet. . 277
General Information ............... 174 to 189
Handles, Hand Closing 242
Handle and Cover Plate ............... 17
Instruction for Ơrdering $\cdot . . . . . . . .$. .190, 246
Interlock Sequence.... 242
Interlocking Attachments ................ 24
Inverse Time Limit At-
tachment ........... 238
Large ........... 263 to 270
Methods of Mounting Electrically-O perated .................. 187
Manually-Operated. . 186
Methods of Operation .174 to 176
Methods of Tripping .176 to 178
Miscellaneous..... 258 to 261
Motor Starting. 243 to 249
Non-Automatic and Automatic Trans-former-Trip

172

Oil, for................ ${ }^{\text {Page }} 179$
Small............ 169 to 261
Subway Form........ 198
Terminal Insulation. 178
Trip Coil. .......... 237 , 238
Trip Magnet Frame.. 237
Tripping Attachments 177
Tripping Combinations 177
Truck-Mounted........ 269
Type of Mounting.... 178
Type B............263, 264
Type C.................... 265
Type CO............... 269
Type D.......... 194 to 204
Type E............... 265
Type F. ........... 250 to 257
Type F-10........ 205 to 212
Type F-11. 213 to 230, 245
Type F-22. . 213 to 230, 245
Type F-33....... . 231 to 235
Type G.............269, 270
Type I............. 191 to 193
Type O................ 267
Type QF.......... 243 to 249
Oil Drums................ 710
Oil Drying and Purifying
Outfits . . . . . . . . . . 661 to 669
Oil, Fan-Motor.............. 1177
Oil, Insulating ...706, 707, 708
Oil Purifiers \& Dehydra-
tors. De Laval. ... 666 to 669
Oil, Switch......706, 707, 708
Oil Testing Cup............ 660
Oil Testing Service. ...709, 710
Oil Well Equipment. ..... 1240
Omission Allowances...... 627
Operating Sticks for Dis-
connecting Switches 193, 194
Optional Equipment...... 292
Ordering Instructions,
Battery Charging Pan-
els ................. 314
Distribution Trans-
formers
Generator
Volitage
Generator Voitage
Regulators .......... 363
High Voltage Trans-
formers ........... 652
Induction Feeder Regulators . . . . ..... . 667 , 680
Power Transformers 647
Switchboards ........ 274
Ore-Mine Switches, Safety 1005
Ornamental Newels. ...931, 932
Ornamental Street Light-
ing Equipment. ... 875 to 936
Ornamental Wall Brackets
Outdoor Substations 119 to 122
Outdoor Switch-houses and
Metering Equipments 373 to
Outdoor Type Induction
Regular for Platform
Mounting. ............678, 67
Outfits,
Crest-Voltmeter ...... 659
For Use with Embedded Thermo-Couples 522
For Use with Embedded Exploring Coils 521
Oil Drying and Purifying . . . . . . . 661 to 669
Portable Testing Type
PR ................. 559
Oven Heaters, Type C............ 1246


SUBJECT INDEX-Continued
Type JA...... 325 to 330
Type JB....... 331 toTypes JC and JD forMines . . . . . . 282 to 294Type JD....... 275 to 281Synchronous Convert-
er Switchboard..... 348
Synchronous Motor. . 349Voltage Regulator.i.
Welding Outlet.... 304,305
Welding Outlet.... 304 ,
Protection296
With Fuse Generator Switch ..... 296
Paper
Filter
For Use with Type M664Graphic Instruments539
Treated ..... 695, 696
Untreated
391, 392
Pedestals,
Control
393, 394
Equalizer ..... 395
Signal ..... 396
Pendants, Luxsolite 851 to 859
Percolators, Coffee 1131 to 1133
Pillar Insulators. ..... 429
Pin-Type Strain Insulators,Porcelain802
Pins
Channel ..... 754
Clamp ..... 761
For Steel Arms ..... 759
For Wood Arms ..... 759
Insulator ....... 759 to 762
Insulator, Type LT.. 741
Pipe ..... 762
Pole Top. ..... 762
Short Shank Western
Union ..... 762
Standard Western Union ..... 762
Wood, Locust ..... 762
Wood Top. ..... 761
Pin-Type Insulators, Por-
celain ..... 792
Pipe Adapters, for Mine Suspensions ..... 721
Pipe Brace Clamps ..... 471
Pipe Bracket Suspension723
Pipe Brackets. ..... 469
Pipe Clamping Brackets... 47Pipe Couplings Insulated. 1285Pipe Cross Clamps....473, 474
Pipe End Caps ..... 473
Pipe End Clamps. ..... 469
Pipe Ends ..... 470
Pipe Extension Couplings 72
Pipe Flange. ..... 470
Pipe Flange Clamps ..... 474
Pipe Frame Mounting Brace ..... 470
Pipe Mounting Brackets ..... 471
Pipe Pins ..... 762
Pipe Saddle Clamps ..... 469
Pipe Suspension ..... 721
Pipes, Ground. ..... 766
Plants, Light and Power. . 1180
PlatesHot1142, 1159

Strain $\ldots . . . . . . . . .{ }^{\text {Page }} 765$
Strain Malleable Iron 730
Wearing ............... 735
Plug-Stud Connectors, 1086
Plug Type Fuse Blocks 61, 62 Plugs,

Charging . . . . . . . 1078, 1079
Service Box........... 122
Plugs and Receptacles... 1080
Plug-Type Thermal Cutouts .................991, 992
Points of Importance in Selecting and Applying Small Motors. . 1192,1193
Pole Line Lighting Material, Cutter......... . 872 , 8
Pole Shims ................ 765
Pole Steps, Removable. ... 873
Pole Steps for Tubular Steel Pole ..........
Pole Steps for Wood Pole 766
Pole Top Bracket......... 760
Pole Top Pins............. 762
Pole Top Ridge Iron. ..... . 762
Pole Tops, Arc............ 865
Polishing Motors............ 1189
Polyphase Watthour Met-
ers .................... 486
Porcelain Floor Tubes..... 806
Porcelain Head, Universal 829
Porcelain Insulators 767 to 806
Porcelain Insulators, Specially Designed.... 803,804
Porcelain-Lined Conduit Bushings .............. 1062
Porcelain Pin-Type Insulators . . . . . . ..... 773 to 792
Porcelain Pin-Type Strain 802
Porcelain Strain Insulators
..799, 800, 801
Porcelain Suspension Strain . . . . . . . . . . .797, 7
Porcelain Suspension Type Insulators . . . . . 793 to 796
Porcelain Tubes........... 806
Porcelain Wall Bushings.. 430
Porcelain Wall Tubes.... 805
Portable Ammeters...557, 558
Portable Current Trans-
formers .......... .614, 615
Portable Electric Grinder 753
Portable Fault Localizers 563
Portable Recording Instruments Type R....535, 536
Portable Instruments,
Type PC......... 552 to 556
Type PD......... 552 to 556
Type PI................ 544
Type PL......... 548 to 550
Type PM..........557, 558
Type PR....557, 558, 559
Type PX-2........545, 546
Type PX-3 …........ 547
Portable Iron Loss Volt-
meter Type PC....... 555
Portable Laboratory Instruments .............

Portable Oscillograph, | Three-Element. . 564,565, |
| :--- |
| 566 |

Portable Potentiometers.. 562
Portable Shunts.......... 551
Portable Standard Watt-
hour Meters........... 500

Page
Portable Testing Outfits... 559
Portable Voltage Transformers ............... 616
Position Indicator......... 526
Post Tops........... 914 to 922
Post Tops, Parts.......921, 922
Posts,
$\qquad$
Duplex ................ 925
Instruments . . . . 397 to 399
Ornamental. . . . 875 to 936
Single Light. . . . 875 to 924
Traffic
932
Potential Transformer
Fuses and Fuse Blocks
58, 59
Potentiometers, Portable.. 562
Pots,
Glue
.1245
Solder .................... 1245
Pothead, Disconnecting... 946
Power Factor Meters 516, 532.
Power Relays................... 587
Power Stand................ 1184
Power Transformers, Instructions for Ordering 647
Power Transformers, Large ................. 1264
Power Transformers, Single Phase, 60 -Cycle .647, 648, 649
Power Transformers, Sin-
gle Phase, 25-Cycle
................ 647, 650, 651
Precision Instruments 560, 561
Prepayment Attachment, Type OA........... 487 , 488
Pressed Bronze Hanger
Type CN.............. 744
Pressed Steel Hanger, Type
SK .................... 74
Projectors, Flood-Lighting
Propeiling Machinery. . 986,987
Propeiling Machinery... 1270 to
Propulsion, Ship... 1283 to 1285
Protecting Armor, Trolley 732
Protective Device, Film... 947
Pull-Off Hangers.....744, 745
Pull-Off For Pantagraph-
Trolley Operation.... 745
Pulley Sockets............ 980
Pulleys, Cut-Out.......... 866
Pulleys, Lamp Supporting 869,
Pulleys, Magneto................... 525
Purifying Outfits, Oil 661 to 669
Push-Button Stations..... 1251

## R

Radiators,
Cozy Glow. ............ 1137
Mantel or Flush-Type Luminous . . . . . .... . 1139
Radio .............. 1185 to 1188
Radio Frequency Current
Transformer ......... 512
Radiola,
Grand $\ldots \ldots \ldots . . . .$.
RA, RC, ROD, RS...... 1186
AR, RT ................ 1187
Rail Bonds........750, 751, 752
Concealed ............ 750
Exposed Crown...... 750

## SUBJECT INDEX-Continued

Page
Flame and Arc Weld 751
Socket Terminals..... 752
Solder ................. . 751
Twin Terminals...... 750
Railway Car-Type Circuit-
Breakers ….......... 1279
Railway-Coach Fans 1172, 1173
Railway Fuse Boxes and
Fuses . . . . . . .....1280, 1281
Railway Resistor Tubes.. 1281
Railway Type Switches.. 1282
Range, Automatic,
Electric .... 1152 to 1160
Type 2-19 B Combi-
nation and Electric. . 1158
Type 2-19 B Half Au-
tomatic Electric.... 1158
Type 2-19 B Half Automatic Electric
Combination ........ 1158
Type 3-19 B, Accesso-
ries for............. 1159
Type 3-19 B Automa-
tic Electric....1156, 1157
Type 3-19 B Combination Gas and Electric
.1153 to 1157
Type 3-19 B Double
Combination. 1153, 1154,
................1155, 1157
Automatic Electric 1153,
$\ldots . . . . .1154,1155,1157$
Type 515............... 1160
Reactance-Coil Regulator Outfits
Reactance Coils.........938. 944
Reactors, Feeder....... 683, 684
Receptacles and Plugs 1080, 1081
Receptacles, Charging 1078, 1079
Recording Frequency
Meter ................. 531
Recording Instruments,
Type R.......... 528 to 532
Type R, Duplex...... 533
Type V.......... 614 to 617
Paner for use with
Type V and Type R 537,
Recording Power Factor
Meters
Recording Voltmeters,
Type R, Portable. . 535, 536
Type R, Totalizing... 534
Recording Demand Watt-
hour Meters. . . 492 to 494
Rectifier Accessories ..... 1117
Rectifier Bulbs and Renew-
als $\qquad$
Rectifier Outfits,
Mercury...... 1107 to 1118
Types AA and AN... 1112
Types AL and WL...1115,
Type ÄT .................. 11113
Type W................. 1111
Rectifiers, Cooper-Hewitt
................ 1107 to 1118
Rectigon Battery Chargers


Telephone ............. 1124
Reducers ................... 1069
Refills for Plug-Type
Thermal Cutouts. .991, 992
Reflector Socket and Fix-
tures. . . . . . . . . . . 969 to 971
Reflectors,
Angle . . ............... 974
Bowl ................... 973
Industrial....... 972 to 977
Luminous Top ....... 976
Mill Type............. 977
Portable ............... 977
Pull Chain ........... 971
Pulley Socket ........ 980
Sewing Machine ..... 977
Refractors, Holophane
Superlux
858
Regent Film Socket..... 8208,831
Regulating. Transformers
For Primary and Sec-
ondary Circuits..... 940
Rectifier C. C.......... 953
Regulator, Automatic Cur-
rent............. 367 to 368
Regulator Control Panels 940
Regulator Panels, Voltage
Types JD and ED.... 347
Regulators,
Generator Voltage. 356 to ...........366, 369 to 372 Induction Feeder-Volt-
age . ............ 671 to 682
Moving Coil.... 939 to 943
Pole Type......... 941 , 942
Relays,
Application .......... 571
Control. . . . . . . . . 404 to 405
Directional..... 572 to 578
Distance (Impedance),
Type CZ....581, 582, 583
Overcurrent, Type CB 584
Overcurrent, Type CO
…............ 572 to 578
Reverse-Phase ....... 585
Secondary ........... 675
Selective-Differential
Current Type CD
................... 579,580
Temperature ........ 584
Thermal ......90, 997, 998
Transfer ............. 589
Type D................ 590
Type $M$ and MC Multiple Contact Auxiliary ................ 5
Type $\mathbf{R}$ Storvinge-Re-
sto......... 597
Type TO Overcurrent 598
Valve Magnet ........ 1284
Voltage ................ 648
Remote-Control Cover-
plates …............. 242
Renewable Cartridge Fuses .1015 to 1018
Repair Parts For Auto-
matic Section Insulator 739
Repulsion and Induction
Motors ................ 1199
Resistor Tubes, Type D... 1281
Resistors,
Battery Charging .... 419
Charge and Discharge 31
Current-Limiting .... 60
For Field-Discharge PageSwitches ............76
For Precision Instru- ments ..... 561
For Railway Service. . 12 ..... 281
For Voltmeters, Watt-meters, and Three-Phase Power Factor 555
Unbalancing
Reverse-Phase Relays,555
Type CP585
Reverse-Power Relays, Type CR....... 572 to 578
Rheostat Pedestals. ..... 395
Rheostats, D-C.... ..... 1261
Ribbon, Alloy Fuse. ..... 1061
Ribbon Fuse ..... 1061
Ridge Iron, Pole-Top ..... 762
Right Angle Lugs... ..... 1073
Rigid Insulated Crossings737
737Ringers, Beil
766
Rods, Anchor
Rods, Ground ..... 766
Rolled Steel Guy Clamps. ..... 763
Rope for Lighting Fixtures ..... 873
Roof Bushings ..... 431
Round Plate Washers ..... 765
S
Saddle Clamps. ..... 469
Saddles, Cross-Arm ..... 760
Safety Auto-Lock Control1101
Safety Car-Lighting Pan- els ..... 1105
Safety Car Panels. ..... 1105
Safety Coils. ..... 945 to 948Safety Enclosed Auto-LockBrush Type SwitchesBrush Type Switches
Safety-First Fuse Boxes1003
64 to 67
Safety Industrial Souitch afety Industrial Switch,
Type WK-55.....999,to 67
afety Mine DisconnectingSwitches1004
Safety Motor Starters,
Type WK-10.... 991 to 993
Type WK-20. . . . . 991 to 993
Type WK-30......994, 995
Type WK-100...... .995, 998
Safety Ore-Mine Switches
1005
Safety Panel Boards,
Type S........ 1091 to 1096
Type T......... 1097 to 1100
Safety Service Switches,Type WK-53.. 1012 to 1014
Schaper Forged Guy
Clamps ..... 763
Screws, Lag ..... 764
Screws, Machine ..... 429
Secondary Relays ..... 675
Sections,
Amperehour Meter ..... 319
Blank ..... 319
Charging........ $315,310,316$Generator......315, 16 , 320Line..... $315,317,318,321$Line......315, 317, 318, 319
Section Insulators $738,739,746$Automatic ........... 739
Double Gap ..... 739 ..... 739

## SUBJECT INDEX-Continued

|  | Page |
| :---: | :---: |
| For Mines | 38 |
| Single-Beam | 738 |
| Type H C-2. | 746 |
| Type H M | 738 |
| Type H R | 738 |
| Type H R-2. | 738 |
| Type H S-2. | 746 |
| Type H S-3. | 746 |
| Type K B. . | 74 |

Section Switches, Line.... 739
Sectionalizing Contactor,
Automatic ........383, 384
Semi-Automatic Charging
Equipment …........
Separate Pipe-Mounting
Brackets for Oil Cir-
cuit-Breakers ©.......
Series Lighting Systems
................. 808 to 831
Series-Trip
Breakers
Oil Circuit-

172
Series Wound Motors,
Type HK ........... 1223
Service Box Lugs.......... 1075
Service Box Plugs........ 1075
Service Boxes, Steel
Service, Oil Te......... 1082 to 1087
Service Restoring Relays 597
Service Switches,
Type WK-53. . 1012 to 1014
Type WK-54.. 1006 to 1011
Set Screw Approaches.... 736
Set Screw Splicer, Type $\qquad$
Sew-Motors ................ 1190
Sewing-Machine Motors,
Factory .........1190, 1191
Shades, Lamp ............ 414
Ship Propulsion... 1270 to 1275
Shims, Pole .............. 765
Short-Circuit Current Fac-
tors .................. 171
Shunt Lead Holder....... 475
Shunt Supporting Brackets 477
Shunt-Trip Cut-Out Switches $\because . . . . . . . . . .239$
Shunts for D. C. Ammeters
Type G …......... 513
Portable Type PL.... 551
Signal and Auxiliary-Cir-
cuit Switches ........ 158
Signal and Shunt-Trip
Cut-Out Switches $\ldots 239$
Signal-Contact Attach-
ments, Bell-Alarm ... 240
Signal Pedestals .......... 396
Signal Switching Sets.... 396
Single-Beam Section Insu-
lators ................ 738
Single Bo-Arrow Arms.... 759
Single Trolley Suspensions
Sleeves,
Copper Bonding ..... 754
Splicing, Emergency.. 731
Splicing, Solderless... 1076
Splicing, Standard ... 731
Small Hevi-Duty Fur-
naces ................... 124
Small Motors, Selection
and Application 1192, 1193
Small-Oil Breaker Access-
ories. ............. 236 to 242
Small Turbines For All
Needs .................. 1267

Page
Socket, Adjuster, Transformers

937
Socket Terminals ......... 752
Sockets,
Cutter Streethood

$$
831
$$

Lamp
Regent $\because \dddot{C}$ Film
Regent C Film.... 828,831
Standard Film.... 830, 831
Surelock Reflector ... 981
Solder Pots ............... 1245
Soldered Rail Bonds....... 751
Soldering and Insulating
Compounds. . . . 700 to 705
Solderless Connectors,
Westinghouse-Frankel
................ 1063 to 1076
Solders ...................711, 712
Some Facts about Light-
ning . . . . . . . . . . . . . . . 1 to 4
Space Heaters …......... 1245
Spacers, Strap Terminal. . 463
Spacing Bolts ............. 764
Spade Handles For Knife
Switches .............. 1044
Special Design Porcelain
Insulators ........ .803, 804
Special Mounting Brackets
-....................240, 241
eed Indicators, Ëlec-
trical ................... 524
Sphere Gaps, Type AKK.. $2 \dot{2}, 23$, ${ }_{30}$
Spherical Spark Gap Volt-
meters ................. 659
Splicers, Trolley,
Cleveland Trolley
Wire...........730, 731
Type SL SOet Screw... 732
Type U............... 732
Trolley Wire $730,731,732$
Splicing Compound ...... 1089
Splicing Ears, Clark...... 732
Splicing Sleeves,
Emergency ........... 731
Standard ............... 731
Spool-Type Strain Insulators ….............. 749
Square Plate Washers.... 765
Squirrel-Cage Induction Motors, Type CS
Stand Electric Power 1184
Standard Bracket Arms 716,717
Standard Film Sockets 830, 831
Standard Hevi-Duty Industrial Furnaces
Standard Splic......... 1242 to 1243
Standard Watthour Meters, Portable .............. 50
Standardization of Distribution Transformer
Standardized Meter 644 to 646,652 vice Switches 1006 to 1011
Starters for Single-Phase Motors
.1253
Starters for Squirrel-Cage Induction Motors ................ 1254 to 1256
Starters for Wound Rotor Motors....... 1256 to 1259
Starting Breakers for Motors. . . . . . . . . 243 to 249

## SUBJECT INDEX-Continued

Starting Page
Starting Equipment, Auto-
motive . . . . . . . . . . . . . 1287
Static Condensers...... 54 to 57
Station Type Lightning Ar-
restors.............. 20 to 46
Steady Strains ............ 741
Steady Strain Ears........ 742
Steady Strain Suspension 742
Steam Turbine Generator Units
Steel Service Boxes
T.......... 1082 to 1087

Steel Towers and Outdoor Substations..... 119 to 122
Steps, Pole ............... 76
Sticks, Operating............. 100
Stokers,
Chain Grate .......... 1268
Multiple Retort, Underfeed ............. 1269
Roney .................. 1268
Underfeed ......1268, 1269
Stops for Type A Knife Switches 1044
Stoves, Disc ................ 1140
Stoves, Table ................. 1140
Strain Ear, Type F Steady 742
Strain Ear
Double ............... 729
Double Center Bronze 730
Half ............... 729,730
Strain Insulators,
Brooklyn ............. 749
Duro Moulded ....... 749
Globe ................. 748
Porcelain.....799, 800, 801
Porcelain Pin Type... 802
Spool Type ........... 749
Suspension ........797, 798
Strain Suspension,
Steady .............. 742
Wood .............. . 747 , 748
Strain Plates, Galvanized. . 765
Strain Plates, Malleable
Iron
730
Strain Yokes .............. 757
Strap-On Heaters............ 1143
Strap Terminal Spacers.. 463
Straps,
Universal Mounting .. 466
Streethood Brackets. .816, 817,
Stre........840, 841, 848, 849
Streethoods,
Adjuster Socket.. .832, 835
Inverted Core ....... 849
Multiple 838, 839, 842 to 846
Series. . . . . . . . . 808 to 831
Streethoods, Advantages of
Construction of...808, 809
Effective Illumination
with $\ldots \ldots \ldots \ldots \ldots . .$.
Multiple..... 836,837 to 847
Regent C. ...812, 813, 818,
….......... 819. 822, 823
Suspension, Multiple
841 to 846
Suspension, Multiple
Parts of ............ 847
Suspension, Series
Suspension Series to 825
Suspension, Series,
Parts for....... 826,827
Street-Lighting Systems,
Modern
75 to 936

Overhead. . . . . . 807 to 874
Stresses, Mechanical on
Bus-Bars....... 434 to 436
Stretchers for Insulated
Wire .................. 459
Stud Connectors, Solder-
less .................... 1068
Sub-Sections for Fuses... 340
Sub-Stations, Mining....... 1237
Sub-Stations, Outdoor
.................. 119 to 122
Subway Circuit Breakers.. 260
Superlux Refractor ...... 858
Supervisory Control
Switches
352
Supports,
Bus-Bar 424 to 428, 437 to
…..................... 454
Bus Rod ..........456, 457
Bus Straps. ........ 455, 456
Feeder Tap ........... 741
Insulated Middle ..... 717
Type P......... 437 to 448
Type R, Outdoor 425 to 428
Type S. . ........ 448 to 454
Surface Condensers ..... 1266
Suspension Choke Coils.... 52
Suspension Details of Gy-
rating and Ceiling
Fans
Suspension Eyes ........... 1171
Suspension Hangers, Fused 982
Suspension Fittings, Application of Lamp. 811
Suspension Insulator Fit-
tings.........755, 756, 757
Suspension Link, Transmission

758
Suspension Strain Clamps 755
Suspension Strain Insula-
tors . . . . . . . . . . . . . 797,798
Suspension Streethoods,
Multiple....... .844 , 845
Series.............. 822 to 827
Suspension Type Insula-
tors............. 793 to 796
Suspension Wire Clamps
Type AD .............. 756
Type FR .............. 756
Suspensions... 718 to 723, 725
Bracket ............ 719
Ceiling ........... 719,720
Double Trolley....718, 722
Feeder ................. 725
Mine..........719, 720,722
Mine, Type B........ 720
Pipe Bracket, Type B 721
Single Trolley....718, 722
Steady Strain ....... 742
Suspensions, Strain 718 to 723
Type A............ 718,719
Type B .............. 720
Type B-1 ............. 720
Type B Pipe Bracket 721
Type C...........722, 723
Type C Pipe Brackets 723
Type D............... 723
Type TB Strain........ 755
Swan Necks ............... 936
Swinging Meter Brackets.. 478
Swinging Panel Brackets 478
Switchboard Caps, Metal 479
Switchboard Details and
Indoor Bus Supports
.432 to 482

Switchboard
For Mines, Types JD
and JC........ 282 to 294
Frames. ......... 415 to 418
General. .......... 271 to 274
Grillework Panels for
................ 422 to 424
Ground Detectors and Voltmeters .....518, 519
Instructions for Ordering .
Instruments
Type BX .......... 509
Type CX ........... 510
Type DX .......... 511
Type DY..... 514 to 516
Type GL …........ 527
Type GM .......... 527
Type SX ....... 514 to 522
Mountings for Rheo-
stats ................ 47
Panels
D-C ................. 342
Type GD............ 341
Type JA...... 325 to 330
Type JB...... 331 to 340
Type JD..... 275 to 281 ,
Type $\mathrm{J} \dddot{\mathrm{D}}$ Three 295 to 305,34
Wire....... 297 to 301
Type KD-1 Battery
Charging... 322 to 324
Type KS Battery
Charging 320, 321, 324
Type SD Battery
Charging... 309 to 319
Panels, A. C.
Type EA ........... 343
Type EB ............ 344
Type EC ........... 345
Type ED, Exciter and Voltage Regulator.
Type EE ........... 346
Type EH ............ 345
Type GB Synchronous Motor ...... 349
Type GC Synchronous Converter . . 348
Type GC Synchronous Motor. ...... 34
Type GE Synchronous Converter... 348
Power Factor Meters 516
Recording Instruments
Sych............ 528 to 54
witchboards Truck-Type
Switchboards, Truck-Type 350
Switches,
Application Data
Auto-L..........1057, 1058
Auto-Lock Brush-
Type....... 1001 to 1003
Automatic Attachment
for Type CS Control 401
Automatic Change
Over ................. 261
Automatic Time ..... 1159
Back of Board ... 78 to 79
Canopy.......... 1282, 1283
Disconnecting. .. . 91 to 108
Disconnecting,
Remote Control. . 101,107.

Selector Type 99, 104, 106,
Type M.... $\dddot{91} \dddot{9} \dddot{9} 107$
Type M....91, 92, 96, 102
Type R 91, $92,95,96,99$ to
......... 101,105 to 108
Type S 91 to 95,97 to 99 ,
rum Reverse .... 102 to 1254
Drum Type........ 80 to 85
Entrance, Type M,
Fused ............... 260
Farm Line, Type FL
Fieid Type A........117, 118
ype A...... 75 to 77
loat ................... 1251
Full-Safety Service... 1012
Fused Entrance. ...... 261
Heavy Duty.......999, 1000
Horn-Gap, Type T
Industrial Safety
Type WK-55..999, 1000
Instrument....... 80 to 85
Knife......... 1019 to 1056
Knife, Motor Starting 74
Line-Section ......... 739
Meter Service 1006 to 1014
Motor-Operated Snap
..................... 86, 87
Motor Starting Type A
and C......... 1043,1056
Railway Type...1282, 1283
Safety-Enclosed,
Auto-Lock. . 1001 to 1003
Safety Mine Discon-
necting .............. 1004
Safety Motor Starters
Type WK-10.. 991 to 993
Type WK-20.. 991 to 993
Type WK-30.....994, 995
Type WK-100. . 996 to 998
Safety Ore-Mine … 1005
Service ....... 1006 to 1014
Type $\mathbf{W} \mathrm{K}-5 \mathrm{j}$
Type $\ldots$ WǨ-54 1012 to 1014
Type WK-54
........... 1006 to 1011
Signal and Auxiliary
Circuit .............
Signal and Shunt-Trip
Cutout ............. 23
Time, for Automatic
Electric Range ..... 1159
Type A Front-Con-
nected..... 1019 to 1025,
.............. 1045 to 1048
Type A Rear-Con-
nected. ........ 1019, 1020,
1026 to 1037,1049 to 1051
Type C Front Connec-
ted. .1019, 1020, 1038 to
1042, 1052 to 1055
Switch-houses...... 373 to 382
Switching Equipment,
Automatic....... 351 to 355
For Railway Substa-
tions ................ 351
For Hydroelectric Generating Stations 351, 352
For Transformer and
A-C Feeders....353, 355
Switching Sets, Signal.... 396
Switching, Supervisory
Control
352

Swivel Brackets for Meters 477
Swivel Hanger for Reflec-
tor Sockets ........... 981
Swivel Lugs ................. 1074
Synchronoscope, Switch-
board ................ 517
Synchronous Converter... 1263
Synchronous Converter
Panels for Mines..... 291
Synchronous Converter Switchboard Panels... 348
Synchronous Motors 1232, 1233
Synchronous Motor-Gener-
ators .................. 1263
Synchronous Motor-Panels 349

## T

Table Stoves 1140
Tailors' Irons ............. 1129
Tap Insulators, Feeder. . . . 717
Tap Support, Feeder..... 741
Tapes81

Cable ..................... 1089
Friction ................. 1089
Splicing Compound... 1089
Taps, Cable..........1070, 1071
Tee Connectors ........... 462
Temperature Control,
Automatic 88, 89, 1146, 1147
Temperature Indicators $.521,522,523$
Temperature Relays 584 to 590
Terminal Contact Nuts... 462
Terminal Insulation for Oil Circuit-Breakers.. 178
Terminal-Insulating Tubes, Micarta .............. 2
Terminal Posts for Switch-
240
board Small Wiring. . 480
Terminals,
Bus-Bar ............... 461
Calibrating ............ 480
Copper. ....... 463, 464, 455
Socket ................. 752
Strap, for Spacers.... 463
Testing Cup, Oil........... 660
Testing Equipment, Insula-
tion ............. 656 to 661
Testing Insulators....769, 770
Testing Outits $\ldots \ldots . .$.
Testing Service, Oiil.....709, 710
Thermal Cutouts......991, 992,
Thermal Demand Meters, Type RH ............ 495
Thermal Recording Am-
meter $. \ldots . . . . . . . . . . . ~$ 95
Thermal Relays.....90,997, 998
Thimbles, Drawn Steel Separable .............. 760
Wire Rope ................ 765
Three-Way Solderless
Connectors .......... 1066
Through Bolts. .............. 764
Time Constants of Exciters 371
Time Switches ............ 943
Time Switch for Automatic Electric Range. ..... 1159
Toaster, Turnover......... 1134
Toggle Bolts................ 1088
Tongs, Type A............. 718
Tools and Appliances,
Bonding ...... 752, 753, 754
Tool, Cross-Span Hanger 720
Totalizing Graphic Wattmeters

534

SUBJECT INDEX-Continued

Towers Steel Page
Towers, Steel...... 119 to 122
Traction ReeILocomotives 1259
Traffic Posts............... 932
Transfer Relays, Type BT 589
Transformer Characteris-
tics
171
Transformer, Distribution,
Fuse Blocks and Boxes
.61 to 67
Transformer Load Indicat-
or ....................... 670
Transformer, Potential
Fuses \& Fuse Blocks 58, 59
Transformer Oil Purifiers and Dehydrators De-
Laval. ............ 666 to 669
Transformer-Trip Oil Circuit Breakers,
Automatic ............ 172
Non-Automatic ....... 172
Transformers,
Auto, .................... 944
Auto-Current for A-C
Series Lamps ....... 950
Auxiliary Apparatus.. 625
Bell-Ringing . . . . . . . . 1077
Cruciform-Core Types
SC, SCT.........623, 624
Current . ....... . 599 to 611
Current Balancing,
Auto, Type A...... 610
Distributed-Shell Types S, SA. SM. ... 618 to 621
Distribution .... 617 to 646
Distribution, Instruction for Ordering... 627
Dry-Type Indoor 599, 600
..602, 604, 606, 607, 608
Dry-Type Outdoor... 601
F..................603, 605

For Adjuster Socket System

937
For A. C. Series
Lamps ............... 950
For Control Circuit... 674
Hanger Irons, for.... 625
High Voltage Distribution ..........652, 653
Large Power.......... 1264
Oil Insulated. . . . 609 to 611
Portable Current..614, 615
Portable Voltage........ 616
Power . ......... 747 to 751
Power, Instructions for Ordering
Radio Frequency Current ........... Types SK, SK-A, SK-M, ST, ST-M $\ldots$............. 621 to 623
Rectifier C. C. Regulat
ing .................. 953
Regulating ..........939, 940
Semi-Portable Current 600
Semi-Portable Voltage
Simple Sheil Type SS,
.…..............624, 625
Voltage VC and VS.. 612 ,
Transmission Suspension
Link .................. 75
Transmitter Vacuum Tube
for Telephone and Tel-
egraph
1188

.. 1127
Trays for Lightning Arresters $\ldots \ldots . . . . . . . .31$ to 32
Treated Cloth and Papers
Trip Coils...............237, 238
Trip-Magnet Frames...... 237
Trolleylite Brackets....... 926
Bronze Feeder.....728, 729
Type E............... 727
Type EL................ 727
Type FP .............. 728
Type G.................. . . 727
Trolley Frogs,
Bronze .................
Type CR.............733, 734
Type CR Universal... 734
Type MK...
Type Wearing Plates........ 735
Trolley Line Material, Cat-
enary Suspension. 740 to 746
Trolley Protecting Armor 732
Trolley-Wire Splicers
Cleveland ..........730, 731
Type SL Set Screw... 732
Type U................ 732
Tube Furnaces............. 1245
Tube Telephone and Tele
M
Insulating ............... 240
Porcelain ............ 806
Porcelain Floor...... 806
Porcelain Wall........ 805
Resistor, Type D.... 1281
Tubing, Copper............ 31
Tumbler Water Heater. . 1136
Turbines for All Needs. . . 1267
Turbine Generator Units 1265,
Turnbuckles, Drop Forged . . . . . . . . 762 Insulated Type TC... 749
Turnover Toaster......... 1134
Twin Terminal Bonds.... 750
Two Way Solderless Contors

1065
Two Wire Charging Receptacles and Plugs. . . 1078,
ypes of Overhead Construction

## SUBJECT INDEX-Continued



## U

U-Bolts 475
Unbalancing Resistors.... 31
Underground Cables...... 911
Uninsulated Bolts........ 4i
Universal Mounting Brack-
ets ..................465, 466
Universal Mounting Straps 466
Universal Porcelain Head 829
Universal Wrench for
Mine Clamps 726
Untreated Cloth and Paper
...................697, 698, 699
Urns, Coffee....... 1131 to 1133
U-Solderless Connectors. 1067
Utensils, Helpful Cooking 961

## V

Vacuum Tube, WD-11.... 1186
Vapor Proof Fixtures 978, 979
Ventilating Fans.......... 1179
Ventilating Electric Fans. . 1179
Voltage Mcasuring Devices, High

569
Voltage Regulator Panels. 347
Voltage Regulators, Gen-
erator. . 356 to $366,3 \in 9$ to 372 Vibrating Type. . 357 to 365 Rheostatic Type...... 366
Voltage Regulators, Induction Feeder. . . . . . 671 to 682
Voltage Relays............. 586
Voltage Transformers 612, 613,
Portabie................. 616
Voltmeters (See Instruments) Crest ................... 659 Electrostatic .......... 569 Portable Iron Loss... 555 Spark Gap............. 659

## W

Waffle Irons. ............... 1141
Wall Brace............470, 471
Wall Bushing............. 431
Wall Bushing, Porcelain... 430
Wall Tubes, Porcelain.... 805
Warming Pads............ 1130
Washers,
Beveled .............. 479
Centering . . . . . . . . . . . . 760
For Suspensions...... 721
Lock ................... 765
Round-Plate .......... 765
Square-Plate ......... 765
Water Heater ............. 1135


Wattmeters,
Recording D. C. . . . 535, 536
Switchboard, Types
DY and SY........ 516
alizing Recording
534
Type PC, Portable... 554
Frogs and Crossings.... 735
Bonds Flame and Arc 751
Welding Equipments, Arc
Welding Panels, Outlet 304, 305
Western Union Pins...... 762
Westinghouse Frankel Solderless Connections 1063 to

Whirlwind 8-inch Fans
Windlass, Combination to 1163
Window Display Service 1151
Wire and Cable.... 406 to 413
Wire,
Alloy-Fuse ........... 1061
Fuse ................... 1061
Wire Rope Clamps.......... . 763
Wire Rope Thimbles..... 765
Wire Stretchers . . . . . . . . . . 459
Wire Splicers, Trolley
Wires, Bus .................... 452
Wood Pins ................ 762
Wood Strain Insulators
Wood Top Pins................. 761
Wound-Rotor Induction
Motors CW............. . . 1205 721
Type BF..............
Universal
for
Clamps ............. 726
$Y$
Y Solderless Connectors... 1067

## SOME FACTS ABOUT LIGHTNING

## General

The insulation of apparatus connected to electric systems is subject not only to the continuous stress of line voltage but also to occasional transient stresses due to atmospheric or system disturbances. These transient stresses are variable but frequently sufficient in intensity to injure or even to puncture the insulation of the apparatus. It is not possible to prevent or control the phenomena which cause the stresses. It is, therefore, necessary to provide protective equipment which will maintain service by preventing damage to the insulation.

The protection of apparatus insulation against damage by strictly transient over-voltage (from any source) and the consequent reduction in service failures are the functions of lightning arresters.

The dangerous phenomena consist in general of the release on the system of free, or uncontrolled energy. The causes may be broadly divided into two classes, viz., external or atmospheric, and internal or system disturbances.

External or atmospheric disturbances arise from the gradual accumulation of charges on clouds, and their subsequent discharge. Charges are impressed on the system in various ways the most important of which are direct strokes and release of bound charges.

Internal or system disturbances ordinarily consist either in the discharge on the system of the energy of magnetic fields of apparatus at the time of switching, or in the re-adjustment required when some capacitance, as a cable, is connected to the system. Since such disturbances result from switching operations they are generally known as "switching surges."

In any case, the energy of the transient is comparatively low but the voltage may be high and the power flow, since it is limited only by the circuit impedances, may also be high. This means, of course, that the duration of the disturbance is short.

The fact that the phenomena are transient, of short duration, and extremely variable makes direct study of their characteristics difficult if not impossible. Indications as to their character and as to the scope of their variation are available from tests, observations of their results and consideration of circuit characteristics. Some of these indications are given for their value as a scale with which to measure the protection problem, but they must be considered as broad approximations resulting from the study of rather indefinite data.

Direct Strokes-In the case of direct strokes, where the discharge from cloud to ground terminates in the electrical system, the rate of power flow is so high as to be destructive regardless of protective means. Whatever is struck, pole, conductor, transformer or arrester, is very likely to be destroyed. While this sort of disturbance is within the sphere of lightning arrester application, no device has yet
been made which will afford protection. Little is known as to the actual intensity of direct strokes except that they are far beyond the range of protective equipment.
Bound Charges-The release of bound charges on the system by cloud to cloud or cloud to earth discharges is the most frequent source of trouble with atmospheric disturbances. Portions of lines up to several miles in length may be charged to voltages of several hundred thousand and when the cloud discharge takes place the energy of this line charge is free to travel along the system.
Switching Surges-Internal disturbances in general are less severe than those of atmospheric origin, but even here the danger to insulation is appreciable. The voltages involved are considerably less than the maximum of those due to atmospheric disturbance but still sufficiently high to be dangerous.
Surge Characteristics-Taking (as a starting point), an arbitrary maximum transient voltage of 400,000 volts, some interesting conclusions can be drawn as to the performance of specific arrester types and as to the necessary arrester characteristics for the desired performance. The maximum values of transient current and voltage are directly related to each other through the characteristics of the line as expressed by the value for the surge impedance for that line. The surge impedance depends on the inductance and capacity per unit length of line $\left(\sqrt{\frac{L}{C}}\right)$. For ordinary overhead construction, this value varies from 300 to 600 ohms. The lower values are normal for the lower voltage lines. In the assumed case, then, with a surge impedance of, say, 400 ohms and a maximum value of transient voltage of 400,000 , the maximum current will be 1000 amperes.
When an arrester is connected from line to ground the surge, on reaching the arrester may flow along the line or through the arrester. In reality it divides, and flows through both paths. The portion flowing in each path depends on the relative impedances of the paths. Accurately enough for general considerations, the resultant voltage at the arrester, and thus on the apparatus being protected, is related to the surge voltage as the arrester impedance is to the surge impedance of the circuit. Thus, in the assumed case, with a 400,000 -volt surge and a line of surge impedance of 400 ohms, a $10-\mathrm{ohm}$ arrester will reduce the voltage to approximately one-fortieth the original value or to 10,000 volts; a 100 -ohm arrester will reduce the voltage to approximately 100,000 volts. These assumed figures are fairly representative of low-voltage distribution circuits, and hence, may be taken as indicative of the type of arresters required for satisfactory protection.

Ground Connections-This typical case, besides illustrating the need for low resistance arresters, brings out clearly the importance of grounds of permanently low resistance. It is the total imped-

## SOME FACTS ABOUT LIGHTNING-Continued

ance to flow of surge current which controls protection. The best arrester cannot be effective without a good ground connection.
Detailed descriptions of effective means for making ground connections are given on page 53.

## Lightning Arresters

Function-The function of a lightning arrester is to protect the apparatus insulation by holding the transient voltage to a safe value for the insulation being protected. The general means adopted is to provide in the lightning arrester shunt paths to ground and between lines so arranged as to take little if any current from the line under normal conditions, but on the occasion of a transient or surge to take considerable current. Dangerous surges are characterized by a high voltage and a steep wave front. An arrester may act in response to an increase in voltage, as is usually the case, or to an increase in rate of change of voltage (steepness of wave front), as in the case of some few devices. With one device, the type AL arrester, both characteristics are used and the arrester acts in response to over voltage modified by steepness of wave front.
Necessary Characteristics-The value of an arrester from the protective standpoint depends on the extent to which surge voltages are prevented from rising.

For good performance it is essential:

1. That the "Initial relief voltage" or voltage at which the arrester begins to function, be safe for the insulation being protected.

- 2. That the impe fance to flow of surge current be low in comparison to the surge impedance of the circuit with which it is to be used.
In addition to these two characteristics, it is necessary that an arrester shall not cause line disturbances by excessive flow of current due to line voltage. It must also be ready to perform its function whenever surges come.

Besides the requirements in regard to protection, lightning arresters are subject to economic limitations from the fact that they are, in a manner, an accessory to the performing apparatus. The expense of first cost, installation and maintenance must be justified by the savings in the prevention of injuries (damage) to apparatus or interruption to service.

Arrester Types-Two main types of arresters have been extensively used; namely, the gap and resistance type (including the multigap types) and the valve type. In the gap and resistance type, after the gaps have been broken down, the current flow is proportional to the voltage. The design of such an arrester is a compromise between the requircments for low impedance from the standpoint of the surge, and for high impedance from the standpoint of power current. In the valve type, the current flow is proportional to the excess voltage, no current flows due to line voltage. In this type the only design limitations are economic. Low impedance has no disadvantages.

Experience has shown that gap and resistance type arresters do not completely meet the needs of service, since sufficiently low impedance to flow of surge current cannot be secured without excessive flow of power current. This type is usually less expensive than the valve type, however, and there are, therefore, some cases where economic factors make the use of gap and resistance arresters justifiable.

Arresters of the valve type offer the possibility of sufficiently low imperance to flow of surge current without performance disadvantages. It is to be expected that their use will continue to become more general.
In addition to these two general types, there are two devices, acting in response to rate of change of voltage, which find application. First, the condenser type arrester is used on direct currents, where application conditions are correct, and second, the choke coil is a valuable adjunct to arresters in practically every application.
Electrolytic Arresters-The electrolytic arrester is the best known, and most fully developed of the valve type arresters. It consists essentially of a series, or stack of cup-shaped aluminum trays, each of which contains elctrolyte. This stack is connected, with a gap in series, from line to ground. When line voltage is applied to the stack, as in charging, a film is elctrolytically built up on the surface of the aluminum. Tr is film is of a nature which provides a large electrostatic capacity and also acts as an over-voltage valve. When an over-voltage is applied, as by a surge which breaks down the series gap, the capacity is first charged to line potential which is the same as the critical voltage of the cell, thus absorbing the energy of the first part of the surge, and then, as the voltage continues to increase, the film breaks down and current flows due to the excess voltage but is limited by the resistance of the arrester and ground. The electrolyte resistance and the cooling effect of the mass of electrolyte prevent the formation of arcs and the consequent destruction of the electrolytic counter e.m.f. effect.

The performance of this type of arrester is the best of any yet developed. The only disadvantages are economic, and consist of a comparatively high initial cost, which is consistent with the high grade of protection afforded, and the necessity for periodic charging and maintenance.
Detailed description and listings are given on pages 8, 9, 10 and 21 to 46 inclusive.
Autovalve Arresters - The autovalve arrester was developed to provide a valve-type arrester not subject to the economic limitations of the electrolytic but still maintaining the same high grade performance characteristics. Essentially, it consists of a stack or column of flat circular discs of material with comparatively high resistivity, separated by thin insulating washers and connected through a series gap between the line and ground. Even though the resistivity is comparatively high the

## SOME FACTS ABOUT LIGHTNING-Continued

resistance through which the discharge has to flow is low since the discs are thin and have a large area. At normal line voltage with no series gap there is a very small leakage current. At voltages above a critical value, slightly in excess of line voltage, the short gaps between the discs break down, and current flows due to the excess voltage but is limited by the resistance between the plane surfaces of the discs. The resistivity of the discs does not permit concentration of the current in any small area, but keeps the current flow between discs in the form of a glow discharge, thus preventing local heating with the consequent formation of arcs. The breakdown voltage of the minute gaps between discs and the voltage of the glow discharges are equal. Thus when voltages in excess of the critical value are applied. as by a surge which breaks down the series gap, the disc gaps break down, after which a constant voltage equal to the critical voltage is maintained in the gaps: the current flow is that due to the voltage applied to the disc resistance, which is the excess over the critical value. When the voltage falls to the critical value, the current becomes zero, and therefore no dynamic or line current flows.

Performance characteristics can be controlled by design, limited only by application requirements and economic considerations. As in the case of the electrolytic arrester, the critical voltage is proportioned to the line voltage by the use of the proper number of elements in series. The desired resistance of the structure is secured by the use of the required disc area, holding the resistivity at the value necessary to keep the discharge distributed.

Detailed description and listings of the sizes now available are given on pages 11 to 15 inclusive and page 20.

The Multi-Gap Arrester consists essentially of spark gaps and resistances. The actual arrangement consists of series gaps; series gaps with series resistance; gaps shunted by resistance; series resistance or series gaps; and resistance shunted gaps. The function of the series gaps is to control the relief or critical voltage; and. with the shunted gaps, to rupture the dynamic arc that follows the surge. The series resistance is to limit the dynamic current and to prevent a short circuit.

The gap electrodes are of non-arcing metal mounted on porcelain holders. The resistances are in the form of non-inductive rods that are not sensitive to temperature or frequency.

The operation of the arrester is as follows: when, due to a surge, the voltage on the arrester rises above its relief voltage, the series gaps are bridged by a spark and the discharge passes through the shunt and series resistances to ground. If this is not sufficient relief, the voltage continues to rise until the shunted gaps are broken down. This increases the discharge capacity. The discharge starts an arc of dynamic current across the gaps which is extinguished at the first succeeding zero of the wave.

The discharge characteristic can be controlled by
design except that unlimited discharge capacity is not economically practical. This limitation means that multi-gap arresters cannot be designed to furnish as high a degree of protection as the best arresters of the valve type. However, it does give moderately good protection with moderate cost. low maintenance, and no attendance. Its field is the protection of smaller substations where the greater expense, maintenance and attendance of the better grade of valve type arresters is not warranted.

Detailed description and listings are given on pages 15 to 18 inclusive.

Condenser Arresters - The condenser arrester consists of an electrostatic condenser connected, with or without a series gap, from line to ground. It is applied on direct-current circuits only. It acts. as does the capacity of an electrolytic arrester, to absorb the energy of the surge up to its capacity. There is a theoretical limitation to the application of this type of arrester; namely, when great lengths of line are charged to very high voltages the energy content of the surge may be sufficient to overcharge the condenser and build up a voltage dangerous to the condenser or the apparatus.

No maintenance, adaptability to mounting in any location on car or pole, and the former good service results given, make this type of arrester attractive where conditions are proper for its application.

Additional description and listings are given on pages 6 and 7 .

## Choke Coils

The steep wave front or "high frequency" characteristic of surges is made use of in protecting systems by the connection of a choke coil or inductance in series with the line between the apparatus to be protected and the lightning arrester Such a device is not sufficient in itself to give adequate protection against injury by surge voltages but it does form a valuable adjunct to the lightning arrester in that a portion of the incoming surge is reflected back on the line, thus increasing the voltage applied to the arrester and assisting in overcoming any tendency toward time lag in breakdown which the arrester may have. In addition the inductance of the coil reduces the steepness of the wave front of that portion of the surge which passes through the coil; also, it delays the time when the voltage across the apparatus insulation is built up to the voltage permitted by the arrester and in the case of surges of very short duration it may even prevent this voltage from building up to full value.

Additional description and listings are given on pages 47 to 52 inclusive.

## Application of Protective Devices

Controlling Factors - In any specific problem of lightning arrester application, the main factors to be considered are:

1. The liability of the apparatus to damage by surge voltage; i.e., insulation failure.

## SOME FACTS ABOUT LIGHTNING-Continued

2. The cost and replacement expense of apparatus and the interruption of service due to insulation failures.
3. The cost, initial and maintenance, of the various available protective devices with their various degrees of protection.
Liability to Failure - Atmospheric disturbance conditions vary widely in different localities and it is difficult to determine, except in a most general way, to what extent atmospheric lightning troubles may be expected. Thus, mountainous districts are more subject to atmospheric lightning than plains. Frequent displays of visible discharges are an indication of severe conditions, but these are merely indications that lightning is to be anticipated and do not give any measure of the severity to be expected. Experience on the system in question or on nearby or similar systems is the nearest approach to a guide.

Different types of apparatus have different factors of safety of insulation and this materially affects the liability to failure. For example, the closer space limitation in rotating machinery makes for a tendency toward lower factors of safety than in such apparatus as transformers. Air-blast transformers have lower dielectric spark lag than oil-insulated. types and are thus more susceptible to surge over
voltages. Low voltage transformers have a greater percentage factor of safety than high voltage transformers. Very small capacity transformers are more susceptible than the larger sizes because of space limitations. Old insulation is weaker than new; old designs are not so well proportioned as regards voltage distribution.

Cost of Failure - Insulation failures are of varying degrees of importance depending on the value and service conditions of the apparatus. Obviously. it costs more to repair or replace a large than a small transformer. Likewise, the labor of repair or replacement is greater in the case of distant and isolated installations. Contingent losses also vary. A service failure of a transformer supplying a lighting load in a single or a few homes is less than the failure of a transformer serving an industry where a shut down spoils the product in process as well as stopping production.

These are some of the factors which must be considered in determining the cost of failures in apparatus and service.

Cost of Protection - Balanced against these factors and taking into account the degree of protection expected, is the initial and maintenance cost of protective apparatus.


Typt AL (Impulse-Gap) Lightning Arrestre for 73,000-Volt Servict

# DIRECT-CURRENT LIGHTNING ARRESTERS 


#### Abstract

Application The major application for Westinghouse directcurrent lightning arresters is in railway and industrial service.

In general, arresters of maximum protective capacity are required because the apparatus to be protected usually consists of motors. generators. or rotary converters in which the factor of safety of the insulation is less than in the general run of alternat-ing-current equipment. Surge voltages must be held very close to the line voltage, and this requires that both the initial relief voltage and arrester im pedance be low. On the other hand in many cases no ground resistance can be taken into account since one side of the line is directly grounded and the arresters are connected directly across the apparatus to be protected.


In general, a railway system requires protection at the station and on all cars and locomotives. It is a good plan to supplement this direct protection of generators and motors with arresters spaced about five per mile on the poles along the line. particularly where lightning conditions are severe.

Station Arresters - The station equipment is susceptible to damage by surge voltages, because it is rotating apparatus connected directly to the line, generally at the line end. The results of failure are especially serious due to the high value of the apparatus and because a failure usually affects the operation of the whole system. Therefore the best possible protection is warranted.

Maximum protection is afforded by the type $A$ electrolytic arrester.

An alternative requiring less maintenance is the type AR arrester. Since this type has a higher discharge resistance, or, in other words. lower discharge
current capacity, it is desirable to install multiple units at important stations A good rule is the in stallation of one AR arrester for each 500 kw . of generator capacity

With either type the arrester should be supplemented by a choke coil and an arrester and coil should be used in each incoming line.

Car-Mounting Arresters - The conditions of application on cars are similar to those at stations except that the consequences of failure are less serious The apparatus involved is on a single vehicle, and both cbst of repair and contingent troubles are less than in the case of a station.

The most complete protection is afforded by the type AR electrolytic arresters, supplemented by a suitable choke coil

Where the saving and maintenance expense and a greater ease of mounting justify the hazard of possible failure under conditions of extreme severity the type K-3 arrester may be applied and will give good service. For most installations the arrester should be supplemented by a suitable choke coil.

The types AR and K-3 arresters are particularly applicable where lightning conditions are very severe such as in interurban service.

Where lightning conditions are not very severe. such as in city service, the somewhat less effective type MP arrester may be applied, using one or two arresters on each car.

For Pole Mounting - The types K-3 and MP arresters should, in general. be used to supplement the direct protection of the station and car arresters by installing about five of one of these types of arresters per mile on the poles along the line.

For mine haulage systems the types MP and K-3 arresters are used where the line and trolley run above the ground, and upon mine locomotives.

## TYPE MP LIGHTNING ARRESTERS

## 100 to $\mathbf{7 5 0}$ Volts Direct or Alternating Current for Car, Line, and Station Use

Description-The type MP arresters are provided for use on voltages from 100 to 750 , alternating or direct current. They are especially adapted, however, for protection of direct-current railway motors or power motors, and are arranged for mounting on either car, pole, or wall.
The type MP (or multipath) arrester consists of ground and gauged particles of carborundum held together by a binding compound, and shaped in the form of a disc, with metal plate terminals at each side of the disc. The binding compound is a dielectric, and is broken down between particles in the operation of these arresters so that this carborundum block consists of many arcing paths between the particles of carborundum. At a rise in voltage above normal, due to a static charge on


## DIRECT-CURRENT LIGHTNING ARRESTERS-Continued



Style No. 154297 -For Pole Mounting
the line, these gaps break down and provide a free discharge path to ground. Upon the voltage dropping to normal the arcs are broken, since they are so finely divided that they cannot be maintained at. normal voltage and the size of the block is such as to carry off all discharges without heating. Since no generator current can follow the static discharge there is no noticeable surge such as caused by arresters which allow the power circuit to flow to ground and then disrupt it by mechanical means or magnetic blowout.
For voltages up to 400 the carborundum block is used without additional gap. For voltages from 400 to 750 the arrester includes a single small gap between broad metal points in series with the carborundum block. Both arresters discharge at a
lower rise above normal voltages than is possible with any other form of arrester, except the condenser and the electrolytic.
The only impedance to a static discharge in the MP arrester is the resistance of the arcs. This arrester has, therefore, a lower equivalent gap and a greater discharge capacity than any similar device, except the condenser and electrolytic types. The large diameter of the block gives a large crosssection of discharge path and a correspondingly large freedom of discharge.
These arresters are contained in cast-iron boxes, which are practically unbreakable. They are light in weight, small in size, and convenient, therefore, for handling and mounting. One-half of the casting can be easily removed, making access to the arrester easy for inspection or repairs. They are waterproof against rain or splashing of water from car wheels.

Mounting-Type MP arresters are furnished in two forms of mounting, as follows:

In the car mounting form the mounting lugs are on the top half of the casting, so that the arrester can be mounted on a floor sill. The bottom half can be opened for inspection.

When the arrester is mounted on the car roof a clearance of 4 inches is required for the removal of the lower half of the casting for inspection.

For line and wall mounting the arrester is supplied with the mounting lug on the bottom half of the casting. The upper half can be removed for inspection.

## Prices-Type MP Arresters

The style number and list price include the arresters complete and ready for installation.

| Volts Mounting | Style No. | List Price Each |
| :---: | :---: | :---: |
| 100 to 400 On wall or pole | 230110 | 8915 |
| 100 to 400 On cars | 269573 | 915 |
| 400 to 750 On wall or pole | 154297 |  |
| 400 to 750 On cars | 47417 | 915 |
| in any of above arresters | 247950 | 180 |
| Approximate weight of | plete a | ter 71/2 |



These dimensions are for reference only. For official dimensions apply to nearest district office.

## DIRECT-CURRENT LIGHTNING ARRESTERS-Continued



The condenser is of the flat-plate unit form in a moulded bakelite case. Its capacitance is one microfarad.

In the arrester without gap the condenser is connected directly across from line to ground. The conTyps K-3 With Spark Gapand Re- denser is charged SISTANCE. Showing Accissibility
OF SPARK-GAP ChAMBER to normal line voltOF SPARK-GAP CHAMBER age, but as soon as static surges appear the condenser discharges these surges at any voltage above normal. The use of the arrester without gap is important in the protection of apparatus having weakened insulation. Many railway cars are operating with motors that will not stand a breakdown test at the voltage necessary to bridge an arrester gap, but with this type of arrester they are given protection.

In the arrester with gap the principal differences are that the condenser is always discharged and, therefore, affords a slightly increased capacity for discharge of any static wave of great volume. This arrester may be used with the gap short-circuited inasmuch as the resistance shunting the condenser is of such a high value that only a negligible amount of direct current can flow and no heating results.

General-The arrester is mounted in a rectangular cast-iron box with a waterproof cover. The sparkgap chamber of the form having a spark-gap is accessible by removing a small separate cover. The arrester can be easily mounted underneath the car or on the roof of the car, and is suitable for mounting in any position on car, pole, or wall.
Testing-The only way in which the type K-3 arresters can fail is by the open-circuiting or shortcircuiting of the condenser.

An open circuit is extremely improbable, but can be determined by charging and discharging the condenser and observing the spark. In the gap-
form of arrester with the gap open the condenser is kept discharged by the resistance and upon closing and opening the gap a spark of considerable intensity can be observed. In case the condenser is open-circuited and the resistance only in circuit, the spark will be very faint. In the type of arrester without gap or resistance the static spark through the condenser can only be observed upon making the circuit after breaking it and discharging the condenser. For this purpose the circuit should be opened between line and arrester, and the line lead from the arrester should be touched to any convenient ground thus short-circuiting the condenser and discharging it. With the condenser discharged the circuit to the line should be closed and the spark observed.

If the condenser has failed and has short-circuited it will probably have burned off a lead or blown a fuse, if there were a fuse in the arrester circuit.

## Outline Dimensions



Prices-Type K-3 Lightning Arresters
Style number and list price include the arrester complete as described, ready for installation.

| Volts | Description |  | Lbs. Boxed | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 100-1500 | Without gap or resistance | 23 | 42 | 256369 | 83825 |
| 100-1500 | With gap and resistance | 26 | 45 | 256372 | 5175 |
| 100-1500 | Resistance Rod | $\cdots$ |  | 188818 | 135 |

These dimensions are for reference only. For official dimensions apply to the nearest district office.

DIRECT-CURRENT LIGHTNING ARRESTERS-Continued

# TYPE A ELECTROLYTIC LIGHTNING ARRESTERS 

## For Voltages Up to 2450 <br> For Station Use-Railway and Lighting Circuits



Type A Electrolytic Arrestibr

Description-These arresters are for use in generating stations or substations up to 2450 volts, and are provided for indoor mounting only.
The type A electrolytic arrester is similar in construction to the type AK alternating-current arresters for higher voltages, described elsewhere, except that no charging resistance is required. The same aluminum trays are used. These trays are mounted in an iron tank of ample strength, and of such size as to provide sufficient oil for cooling purposes under all possible operating conditions. The area of aluminum tray or plate exposed to electrolyte is twice that of any other alfernating-current aluminum arrester. and several times that of any other direct-current aluminum arrester. hence this type A arrester exceeds in discharge capacity any other arrester for similar service. It is not limited like competing types to any particular kilowatt capacity of circuit.

The type A arrester is provided with a fuse and with a gap for insulating the arrester from the line. both mounted on top of the tank. This gap can be easily short-circuited for the purpose of charging the arrester. which operation should be performed once a day. The arrester can be operated on direct current with the gap closed but in this case the leakage current disintegrates the aluminum trays
and the electrolyte, giving them a much shorter life than when a gap is used.
In addition to the daily charging of the arrester, it is necessary to inspect the condition of the trays and replace the electrolyte about once a year. If the arrester is used with gap short-circuited, this period should be reduced to once in six months.

## Outline Dimensions



## Prices

The style number and list price includes the arrester complete and ready for installation.

| Voltage | No of Trays | Electrolytet | Gals. of Oil |  | Lbs. $\ddagger$ <br> Boxed | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | List Price Each |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0-350 | 2 | , | 9 | 42 | 72 | 201555 | 57400 |
| 350-700 | 3 | 2 | 9 | 42 | 72 | 120830 |  |
| 700-1150 | 4 | 3 | 9 | 42 | 72 | 201556 | 8300 |
| 1150-1400 | 5 | 4 | 13 | 42 | 8.3 | 201557 |  |
| 1400-1750 | 6 | 5 | 13 | 42 | 83 | 201558 | 9100 |
| 1750-2100 | 7 | 6 | 13 | 42 | 83 | 165047 | 9450 |
| 2100-2450 | 8 | 7 | 13 | 42 | 83 | 201559 | 9900 |
| Accessories |  |  |  |  |  |  |  |
| Type D electrolyte (8-ounce bottle) |  |  |  |  |  | 141539 | 50 |

For other accessories sce alternating-current electrolytic arresters.
$\dagger$ Number of bottles of electrolyte style No. 141539
$\ddagger$ Weights do not include oil or electrolyte. net weight of oil $71 / 2 \mathrm{lbs}$. per gallon: shipping weight, 9 lbs . per gallon.
These dimensions are for reference only. For official dimensions apply to the nearest district office.

DIRECT-CURRENT LIGHTNING ARRESTERS-Continuod

# TYPE AR ELECTROLYTIC LIGHTNING ARRESTERS <br> For Voiltages Up to $\mathbf{3 8 0 0}$ <br> For Car or Station Use; Railway, Power and Lighting Circuits 



Type AR 650-Volt Car-Mounting Direct-Current Electrolytic Lightning Arrester

The type AR direct current electrolytic lighting arresters contain one or more cells. Each cell consists of two aluminum plates immersed in a suitable electrolyte and supported from a porcelain cover clamped by a zinc ring to a glass jar with a gasket placed between the porcelain cover and the glass jar. Hollow concentric cylinders made from sheet aluminum form the plates, the outer cylinder or plate being punched and upset at frequent intervals in order to allow free circulation of electrolyte within the cell. Balancing resistors are used with arresters of more than one cell. These resistors cause each cell to take its proper portion of the line voltage and thereby tends to keep the aluminum hydroxide films equally formed.

These arresters are "floated" between line and ground so that a leakage current of only a few milliamperes passes continually. This leakage current
serves to keep the film upon the aluminum plate or plates in proper order. The arrester is capable, however, of passing a surge current of approximately 1000 amperes at double normal voltage when the arrester is functioning. One arrester should be used for each 500 kilowatts of feeder bus, rotary converter, or motor generator capacity to which the arrester is connected. Any voltage in excess of normal line voltage is discharged promptly through the arrester. The functioning of this arrester, similar to the alternating-current electrolytic arresters, can be likened to the functioning of a steam safety valve or a hydraulic release valve. When the impressed pressure (voltage) exceeds the normal, the valve opens and the excess pressure (voltage) is relieved; then the valve closes, and is again ready for operation.

A fuse is placed in series with the arrester cells to prevent destruction of the arrester should a short or heavy discharge for an appreciable length of time occur.

Evaporation of the electrolyte in the cells is prevented by a layer of oil on the surface of the electrolyte.

The arresters are mounted and securely held in asbestos board and wool-fibre lined cypress boxes. The boxes with a flat top are intended for mounting beneath the car; with a slanting top for station, car interior, car roof, or outdoor mounting on any vertical flat surface. Although all arresters are inherently outdoor arresters, they can be used satisfactorily indoors.

The style number and list price include the arrester complete and ready for installation.

## Arresters

| Arrester | No. of |  |  | CAR TYPE |  | STATION TYPE |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Voltage | Cells | ${ }_{\text {Net }}$ | Boxe | Style No. | List Price | Style No. | List Price |
| O-325 | 1 | 20 | 40 | 324164 | - 24.00 | 324172 | 82100 |
| 320-650 | ${ }_{3}$. | 30 56 | ${ }^{6.5}$ | 324165 | 5300 | 324173 | $\begin{array}{r}38 \\ 6500 \\ \hline\end{array}$ |
| 901-1350 | 5 | 68 | 130 | 324167 | 11600 | 324175 | 14400 |
| 1351-1700 | 8 | 95 | 225 | 324188 | 18000 | 324178 | 16000 |
| - $1701-21000$ | 8 | 140 | ${ }_{300}^{250}$ | 324169 | 35500 | 324177 <br> 324178 | 35500 |
| - $\begin{array}{r}2101-2600 \\ 2601-3800\end{array}$ | 12 | $\stackrel{170}{275}$ | 300 350 | 324171 | 4925 | 324178 | 4250 |



## DIRECT-CURRENT LIGHTNING ARRESTERS-Continued

## Oil and Electrolyte

| Arrester Voltage | Quantity Ounces | OIL* <br> Style No. (With Container) | List | TYPE D ELECTROLYTE <br> Liquid |  |  | Dryt |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Quantity | Style No. | List Price | No. of Plgg. Req. |
| 0-325 | - 1 | 329633 | 8025 | t gal. | 329642 | - 120 | 1 |
| 326-650 | 2 | 329634 | 30 | $1 / 8 \mathrm{gal}$. | 329643 | 135 | 2 |
| 651-900 | 3 | 329835 | 35 | \% gal. | 329844 | 185 | 3 |
| 901-1350 | 5 | 329836 | 45 | H gal. | 329645 | 220 | 5 |
| 1351-1700 | 6 | 329637 | 50 | $11 / \mathrm{gal}$. | 329646 | 240 | 6 |
| 1701-2100 | 8 | 329637 | 60 | $11 / 2 \mathrm{gal}$. | 329647 | 295 | 8 |
| 2101-2600 | 10 | 329639 | 70 | $13 / 8 \mathrm{gal}$. |  | 345 | 10 |
| 2601-3800 | 12 | 329640 | 80 | 21/4 gal. | 329649 | 395 | 12 |

*For larger quantities of oil (Wemco A) refer to catalogue section 5-A on "Insulating Oils."
tUnless otherwise specified type D electrolyte will be shipped in the dry form; if liquid form is desired, so specify on order. For larger quantities of electrolyte refer to listings of alternating-current Electrolytic Arrester Accessories.
$\ddagger$ Package (nne) type D dry electrolyte style No. $3296+1$ will make th gallons of liquid electrolyte. List price $\$ .33$
Outline Dimensions in Inches


Style No. 324173


Outline dimensions of the 325 -volt. 900 -volt, 1350 -volt, 1700 -volt, 2100 -volt, 2600 -volt and 3800 -volt arresters will be furnished upon request.

These dimensions are for reference only. For official dimensions apply to nearest district office.

## NEUTRAL LIGHTNING ARRESTERS

## For Distribution Circuits



The neutral arrester is designed for the protection of the neutral wire of distribution transformers which are installed on grounded neutral systems where the neutral wire is grounded at the power station or sub-stations but not at the transformer stations.

This arrester consists essentially of a spark gap between non-arcing metal electrodes, one of which is a spherical section and the other a flat plate. The electrodes are separated by a porcelain spacer. The entire gap is mounted in a brown porcelain block which is provided with two $5 \sqrt{5}$-inch mounting holes. Leads of ample length for connection to the neutral wire and to the ground wire are provided.

## PRICES

Style number and list price include the arrester complete with two $1 / 4$-inch lag bolts for mounting and with leads for connecting to the neutral and to the ground wires.
Approx. Weight Lbs. Each
Net
$1 / 3 r o s s$
$1 / 2$
Standard Package
Quantity
3
Style
No.
$\mathbf{3 6 4 0 0 0}$

# TYPE LV AUTOVALVE DISTRIBUTION ARRESTERS 

For Voltages up to $\mathbf{1 5 , 0 0 0}$<br>For the Protection of Distribution Transformers



Fig. 1-2500-Volt Arrester with Porm T Mounting Bracket

## Application

The protection of distribution systems in general consists of the protection of the transformers. These transformers are distributed over a considerable area where frequent maintenance attention is impractible. It is essential that arresters for the protection of distribution transformers be low enough in cost to warrant their use with even the smallest transformers, that the arrester be free from the necessity of periodic maintenance except for very infrequent inspections, and that they must be such as to permit ready mounting on the pole or cross arm. In addition to meeting these economic requirements, it is necessary that the protection afforded be of a high order. However, the requirements from the standpoint of protection are generally somewhat reduced by the fact that in locations where arresters are installed fairly densely over the system, the energy of a surge is taken care of by several arresters in multiple.

The performance requirements, then, are that the initial relief discharge voltage be at a value safe for the insulation being protected and that a sufficient number of arresters of any given quality be installed in a given area to give adequate discharge current capacity. The application of distribution arresters should be considered from the standpoint of the protection of the system rather than the protection of individual transformers. Each àrrester installation should be made with a view to the conditions on the system in that im.
mediate locality. Except where lightning conditions are very mild, an isolated transformer will not be adequately protected by the installation of a single set of arresters, while the same transformer with the same arrester equipment in a district where other transformers and arresters are installed nearby would be adequately protected.

The basis for application of distribution arresters should be, in general, that except where lightning conditions are so mild as to warrant no arresters, protection should be provided for each transformer. In the case of isolated transformers, particularly where they are large in capacity or where continuity of service is of great importance, special protection should be provided in the form of added distribution arresters or in the use of station type instead of distribution arresters.

Type LV (line autovalve) lightning arresters for distribution service meet the requirements for this service more completely than any arrester heretofore offered. The initial relief discharge voltage is only slightly higher than line voltage. Although the impedance to flow of surge current is higher than in the larger arresters provided for station service, as is warranted by service and economic conditions, the value is still only a fraction of that for other distribution arresters offered at present.

Porcelain casings, sealed against the weather, small size. convenient method of mounting and

## TYPE LV AUTOVALVE DISTRIBUTION ARRESTERS-Continued

arrangements of leads suited to ready connections under any conditions of mounting, make installation casy and inexpensive.


> Fig. 4-Cross Section of 7500-volt Arrester With Form H Mounting Bracket

The Autovalve distribution arrester. the first of the valve type ever offered for distribution service is a marked advance in lightning protection.
Since no dynamic current flows in these arresters, the capacity of the power system or location of the arresters relative to the source of power need not be considered in applying these arresters. The only consideration, from the standpoint of power supply conditions, is that the line voltage must never exceed the maximum rated voltage of the arrester. Thus, the 2500 -volt arrester may be applied with a neutral arrester on 4 -wire 4000 volt grounded neutral systems since the line voltage across the arrester cannot rise higher than the rated value, 2500 volts. One arrester should be connected between the line lead and the arrester ground and a neutral arrester or spark gap should be connectel between the neutral transformer lead and the arrester ground. On the other hand, when the line voltage may at times rise above the rated value of the arrester the application should not
be made. For example, on a three-phase 4000 volt grounded neutral system, where the neutral wire is not carried out to the service transformer, a ground on one phase may cause the voltage across the arresters on the other phases to rise above the normal value. 2500 volts. In such a case, three 5000 -volt arresters should be used or four 2500 -volt . arresters using the multiplex connection.

On constant-current a-c. lighting circuits, Autovalve arresters may be applied, one arrester for each side of the circuit. The arrester applied should be one whose voltage rating is, at least equal to the open circuit voltage of the constantcurrent transformer.

## Distinctive Features

These arresters, besides giving a very high quality performance, meet all requirements of the service for which they are designed as regards installation and maintenance. Various kinds of mounting brackets are provided to suit various installation conditions. Provision is made for mounting directly under the line wire, saving cross-arm room.

Installation is made easy by mounting the bracket first, then placing the arrester in the bracket.

The arrester may be turned in the bracket through any part of 360 degrees to bring the line lead to any desired position. The ground lead is brought out centrally through the bottom of the case. Both leads are well insulated. The mounting brackets are made of galvanized iron.

## Construction

Autovalve distribution arresters are made in three sizes, for 2500,7500 , and 15,000 volts maximum. The 7500 and 15,000 -volt sizes are also used, with a certain portion of the active elements omitted, for 5000 and 12,000 -volt applications respectively. The arrester consists of a column of discs of the proper number for the line voltage, with a spark gap in series, all enclosed in a porcelain case from which leads of weatherproof insulated wire are brought out for line and ground connections.
The number of discs is chosen so as to make the voltage of discharge only slightly above the peak value of maximum rated line voltage, thus giving "close" protection. The disc area is large enough to make the total resistance of the disc structure very low. These arresters afford the greatest degree of protection of any offered for this service.

## PRICES

Style number includes the arrester complete with leads but without mounting bracket. The mounting bracket must be ordered separately. List price includes arrester complete with any standard type of mounting bracket. Pierce clamps which may be used for mounting arresters equipped with Form C mounting brackets on wooden or angle-iron cross arms are listed in section on "Transmission Line Fittings."

| Max. Voltage | Height | Dimensions in Inches | Length of Line Lead | Weight Pounds not Including |  | Style Number | Standard Package | List |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Diam. |  | Net | Boxed |  |  |  |
| 2500 | 55/8 | 6 | 14 | 7 | 8 | 363254 | 12 | \$1050 |
| 5000. | $9^{8} 4$ | 6 | 16 | 11183 | 13 | 363271 | 6 | 2300 |
| 7500 | 934 | 6 | 16 | $111 / 2$ | 13 | 363255 | 6 | -3300 |
| 12000 | $161 /$ | 6 | 18 | 18 | 21 | 363272 | 3 | 3800 |
| 15000 | 161/4 | 6 | 18 | 18 | 21 | 363258 | 3 | 6000 |
|  |  |  |  | by St | Number |  |  |  |

TYPE LV AUTOVALVE DISTRIBUTION ARRESTERS-Continued
TYPICAL INSTALLATION DIAGRAMS


Fig. 5-Single-Phase, 2500-Volt Circuit
Note:-For other voltages, use above connections and arresters rated at line voltage.


Fig. 7-Multiplex Connection, 4000-Volt, Three-Phase. Three-Wire, Grounded or Ungrounded Neutral Circcit Note:-For other voltages, use above connections with arresters rated at voltage to neutral. The addition of two arresters, as shown dotted, increases the protection 100 per cent.


Fig. 6-Three-Phase, 2500-Volt, Three-Wire Ungrounded Circuit
Note:-For other voltages, use above connections and arresters rated at line voltage.


Fig. 8-4000-Volt. Three-Phase, Four-Wire, Grounded Neutral Circuit, with Neutral Wire Carried out to Distribution Transformers


Style No. 363254


Style No. 363255


Style No. 363256

Fig.-9 Section of Autovalve Arresters Showing Internal Construction

These dimensions are for reference only. For official dimensions apply to nearest district office.

## TYPE LV AUTOVALVE DISTRIBUTION ARRESTERS-Continued

## APPROXIMATE DIMENSIONS IN INCHES



Fig. 10-Side and Top Views of 2500-Volt Arrester with Form T Mounting Bracket


Pig. 12-Side and Top Views of 2500-Volt Arrester with Form C Mounting Bracket and Pierce Clamp Pin


Fig 14-Side and Top Views of 7500-Volt Arrestbr with Form C Mounting Bracket and Pierce Clamp Pin


Fig. 11-Side and Top Views of 2500-Volt ${ }^{\circ}$ Arrester with Form H Mounting Bracket


Fig. 13-Side and Top Views of 7500-Volt Arrester with Form H Mounting Bracket


Fig. 15-Stde and Top Views of 15,000 -Volt Arrester fith. form C Mounting Bracket and Pierce Clamp Pin with form C Mounting Brack

## TYPE LV AUTOVALVE DISTRIBUTION ARRESTERS-Continued

## MOUNTING BRACKETS

DIMENSIONS IN INCHES


Fig. 17-Form H


Fig. 16-FORM T



Fig. 19-Form C
These dimensions are for reference only. For official dimensions apply to nearest district office.

## PRICES



## MULTI-GAP LIGHTNING ARRESTERS FOR ALTERNATING-CURRENT LIGHT AND POWER CIRCUITS



## TYPE MP LIGHTNING ARRESTERS

## Singlo-Pole, for $\mathbf{1 0 0}$ to $\mathbf{7 5 0}$ Volts, Alternating or Direct Current

For description, application, price, etc., of the type MP arresters refer to pages 5 and 6 of this catalogue.

TYPE CR LIGHTNING ARRESTERS

## Single-pole For 1000 to $\mathbf{5 0 0 0}$ Volts, Any Frequency



## TYPE W LIGHTNING ARRESTERS

Single-Pole for 5000 to $\mathbf{1 3 , 2 0 0}$ Volts, all Frequencies<br>For Distribution Transformer Protection, Unlimited Application

| Type | Voltage | $\mathrm{Net}^{\text {A }}$ | BS. Boxed | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Indoor | 6600 | $91 / 2$ | $211 / 4$ | 179914 | $\$ 2800$ |
| Outdoor | 6000 | 10 | 25 | 201673 |  |
| *Insulator |  |  |  | 214316 | $345 \dagger$ |

*For use with two type $W$ arresters in series on 13,200 -volt circuits.
†Supplied without additional charge when specificd on order for type $W$ arresters in quantities of one insulator for each set of two arresters.

Order by Style Number

## TYPE LE (LOW EQUIVALENT) LIGHTNING ARRESTERS <br> Single-Pole, For Voltages up to 39,000 Volts

For Protection of Transformers and Station Apparatus, Limited or Unlimited Application
The type LE (Low Equivalent) arresters are of the multi-gap type and


Style No. 263045 are for use on alternating-current circuits of any frequency, up to 39,000 volts of limited and unlimited capacity.

These arresters consist of series and shunt-gaps between non-arcing metal cylinders mounted in porcelain containers; also shunt or series and shunt rod resistors mounted in fuse clips. Both the gap units and the resistors are mounted on a marble base. In the outdoor form the arrester is encased in a weatherproof wooden box of good construction.

The outdoor form of this arrester provides, in the higher voltages, a high grade arrester more moderately priced than the electrolytic. In this form, therefore, it is especially applicable for protection of outdoor transformer substations.

It is recommended that a disconnecting switch be supplied with each arrester, in order to easily disconnect it from the line when desired.

Style numbers and list prices include arresters completc as described, ready for mounting but do not include mounting bolts. In ordering state voltage upon which arresters are to be used.

The limited application type LE arresters are for use on circuits not exceeding 2000 to 7500 volts but limited in capacity to 2000 kilovolt-amperes in terms of normal generator capacity, except that where used on circuits connected to the secondary of transformers of not over 1000 kilovoltamperes capacity the generator-


Gap Unit Dismantled to Show Construction of the Various Parts

The neutral arrester Style No. 46185 consists of two non-arcing metal cylinders, with a gap between, mounted on a porcelain base, and in a weather-proof iron box. It is used as a neutral arrester on grounded neutral circuits up to 5000 volts and ungrounded circuits up to 1100 volts; for the protection of series

## MULTI-GAP LIGHTNING ARRESTERS-Continued

a-c. arc lamps and incandescent lamp fixture transformers; and for the protection of transformer secondaries up to 300 volts and $200 \mathrm{kv}-\mathrm{a}$. capacity. Type LE arresters of limited application can be used as safety spark gaps within their capacity and voltage limitations.


PRICES-TYPE LE ARRESTERS

## INDOOR ARRESTERS

OUTDÖOR ARRESTERS

| INDOOR ARRESTERS |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Voltage | Approx. Wt., Lbs. Boxed | Style No. | List Price | Approx. Wt., Lbs. Boxed | Style No. | List Price |
| Type LE Arresters-Limited Application |  |  |  |  |  |  |
| ${ }_{2000-3000}$ |  |  |  |  |  | . 4815 |
| 2000-3500 | 25 | 262171 | 82000 2885 | 45 50 | 262067 262054 | 2800 4600 |
| 5001-7500 | 30 | 262083 | 4200 | 55 | 277814 | 5600 |
| Resist <br> Resist <br> Resist | Rod, Style No. 2728 <br> Rod, Style No. 2778 <br> Rod, Style No. 277 | $\begin{aligned} & \text { or } 2000-350 \\ & \text { or } 3501-500 \\ & \text { or } 5001-750 \end{aligned}$ | . |  |  | 150 150 150 |


| Arresters-Unlimited Application |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2000-3500 | 150 | 16598 | $\$ 2950$ | 240 | 201597 | $8 \leq 800$ |
| 3500-5175 | 160 | 18599 | 4000 | 256 | 201598 | 6000 |
| 5175-7500 | 175 | 16800 | 6000 | 280 | 201598 | 88 |
| 10.000-14.500 | 225 | 16802 | 9600 | 360 | 201610 | 1550 |
| 19,000-27.500 | 375 | 25028 | 26500 | 600 | 201603 | 38500 |
| 27,500-39,000 | 450 | 25029 | 29000 | 700 | 263045 | 64500 |
| Resistance Rod, Style No. 98062, 2000-7500 volts . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 1. |  |  |  |  |  |  |
| Resistance Rod, Style No. 210610, 10,000-14,500 Voi |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
| Tell-Tale Papers, Form No. 5491, for Shunted Gaps. per Pad of 50 Tell-Tale Papers, Form No. 5492, for Series Gaps, per Pad of 50. |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
| Gap Unit, Style <br> $\dagger$ This is not secondary 0-1 | arres | Safety | ester. Ma |  |  | nsformer |

## OUTLINE DIMENSIONS IN INCHES

Type LE Arresters-Limited Application


MULTI-GAP LIGHTNING ARRESTERS-Continued


Style No. 262054


Type LE Arrosters-Unlimited Application


Fig. 3


| Style No | Dimensions in Inches; |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Fig. | A | B | C | $\nu$ | E | F | G | H | J | K | L | M |
| 16598 18599 | $1$ | 13 | 11 | $3 / 1 /$ | $8$ |  | $1^{3 / 4}$ |  |  | $\ldots$ |  | $\cdots$ | $\cdots$ |
| 16599 16800 | 1 | 20 32 | ${ }_{10}^{8}$ | 3/4 | 告 | 1 | 1 | 2 L | $\ldots$ | $\ldots$ |  | $\ldots$ | $\ldots$ |
| 16802 | 2 | 327/6 | 12 | 11/8 |  | $13 / 2$ | 6 | 618 |  | 13/8 | 293i/ | iii | i\% |
| 26028 | 2 | 587\% | 18 | 13 | $1 / 3$ | $11 / 2$ | 3 | 56\% | $2 \%$ | $13 / 8$ | $55 \%$ | $1{ }^{1}$ | $13 /$ |
| 25029 | 2 | $893 / 1$ | 18 | 11/8 | $11 / 2$ | $11 / 2$ | 3 | 125\% | 3\% | 138 | $773 / 8$ | 1 | 31 |
| 201597 | 3 3 3 | $231 / 3$ | 18 | 91 | 11 | $61 / 2$ | $112 /$ | 11 | 31/6 | 12 | ${ }_{6} 1$ | 51 | 2 H |
| 201598 | 3 3 3 | 293/4 | 11 18 | 97 | 11 | 51/38 | $171 / 4$ 25 | 9 11 |  | 181/6 | . $151 / 8$ | 514 | $2{ }_{2}$ |
| 201601 | 3 | 44 | 15 | $13{ }^{9}$ | 15\% | $31 / 2$ | $261 / 4$ | 13 | 41/4 | 39 29 | $141 / 2$ | 3 H | 2.1 50 |
| 201603 | 4 | 102 | 713/8 |  |  |  |  |  |  |  |  |  |  |
| 263045 | 4 | 134 | 100\% | $861 / 2$ | 101 | 1061/ |  | .... |  | ... |  | $\ldots$ | $\ldots$ |

## LIGHTNING ARRESTER FITTINGS



Ground Plate-This plate consists of a circular piece of cast iron, 12 inches in diameter, $8 / 4$ inches thick with a $8 / 4$-inch pipe tap in the center for connecting to the arrester. The surface is increased by means of corrugations, as shown in the accompanying illustrations, to 336 square inches, affording ample contact with the earth, and capable of taking care of all discharges through the arrester.

The plate should preferably be buried at the foot of the pole so that the ground wire runs to it in a straight line from the arrester. Care should, of course. be taken to see that the earth in which the plate is buried is damp.
If the ground wire is placed within the pipe leading to the ground plate it should be soldered to a cap at the top of the pipe to eliminate the inductive effect due to the wire being surrounded by the iron.

Ground Point and Cap-One of the simplest and most effective methods of securing a good ground for line arresters is by means of an iron pipe with a malleable iron point having a dipped galvanized finish, and a brass cap with a lug for soldering the ground wire.
The brass cap and malleable iron point are tapped for use with $3 / 4$-inch pipe.
Iron Pole Bands for MP and CR Arresters-For affording a convenient and ready method of mounting the type MP and CR arresters on iron poles of various diameters, there are listed below three-pole band brackets. These brackets consist of two semicircular light iron straps which are clasped around the pole and tightened by means of two bolts and nuts.

The arrester is mounted on the flattened part and secured thereto by bolts.

PRICES

## Description

Ground plate
Brass Cap
Malleable point
$6 \mathrm{~s} / \mathrm{z}$-inch diameter pole band
$73 /$-inch diameter pole band 85\%-inch diameter pole band

| Approx. Weight | Ships. |
| :--- | :---: |
| Net |  |
| 7 | 13 |
| $71 / 2$ | $1 / 2$ |
| $1 / 2$ | 2 |
| 2 | $21 / 8$ |
| $21 / 6$ | $21 / 2$ |



List Price Per 100
18900
8650
6850
10000
10000
15600
15800
16100

## APPROXIMATE DIMENSIONS




Ground Point and Cap


The dimensions given on this page are for reference only. For official dimensions apply to the nearest district office.
Order by Style Number

# STATION ARRESTERS 


#### Abstract

APPLICATION

The general field of application of the large capacity arresters is the protection of generating and substation equipment. There are in addition some special cases where they should be used, for example, where rotating equipment, such as induction motors or generators, is connected directly to an overhead system or where large distribution transformers are installed where lightning conditions are particularly severe or in isolated locations.

For generating and important substations all factors which bear on the application of arresters point to the use of the highest available grade of arresters. The equipment is usually terminal apparatus exposed to surges from great lengths of circuit where an individual arrester must afford all the required protection. In these stations the apparatus is of large size, expensive to repair or replace, and in case of a failure the service may be interrupted over a considerable portion of the system. From all standpoints, it is worth while to apply the best available protection even at considerable initial cost and at a high maintenance expense.

In the case of substations of small capacity, the service conditions are just as severe as in the case of the larger stations but where they serve few or even individual users, the application of the highest grade of arresters may not be economically warranted.

Wherever rotating equipment is connected directly to an ovérhead line of any appreciable length, an arrester of the highest available quality should be provided since the comparatively low factor of safety of the insulation makes such apparatus particularly susceptible to injury by surge voltages.


## TYPE SV AUTOVALVE ARRESTERS

Type SV (station autovalve) arresters are large capacity arresters built on the autovalve principle, described in the section on "Some Facts About Lightning," page 2. They are applicable where the best possible protection is required, since every characteristic required for the highest degree protection is provided.

The breakdown voltage can be controlled with accuracy since this characteristic of the complete arrester depends upon a characteristic of the individual gaps which is practically constant over a considerable range of manufacturing variations. Therefore, it is practical to use a small margin between initial relief voltage and line voltage. This insures that the discharge starts before the surge voltage has arisen to a dangerous value.

The disc area has been made large in order to provide a discharge path of very low resistance. as low in fact, as that of the standard electrolytic lightning arresters. This insures that during discharge, the surge voltage which the arrester permits to be applied to the apparatus insulation does not rise to a dangerous value due to the impedance of the arrester.

Simplicity and consequent freedom from trouble are natural characteristics of this arrester. The
device is, in a sense, a spark-gap type of arrester to which the essential valve characteristics have been imparted by proper selection of electrodes and gap lengths. The autovalve is the only arrester of the valve type which is not chemical in its action. There is no deterioration of its active elements due to discharges. The natural simplicity of the sparkgap arresters and the desirable performance characteristics of the chemical-valve type arresters are, therefore, combined in the autovalve. Its simplicity and lack of need of attendance are important not only because of the economic advantage, although that is great, but also because they make applications feasible in the field, already great and rapidly growing, where attendance is infrequent or irregular.

Type SV arresters are made for indoor or outdoor service, the two types being identical, except that the units and gaps of the outdoor arresters are protected against rain. Arresters are available for standard transmission voltages except for the higher values.

Prices, weights and dimensions will be furnished upon request.

For information on SV arresters to be used on applications where the voltage exceeds 66,000, refer to the nearest District Office.

## PROTECTION

Wherever economic conditions warrant the best grade of protection (and this includes all generating stations and all but the smallest substations, as well as the rotating equipment mentioned) the type SV Autovalve or the Electrolytic arrester should be applied. When the Electrolytic arrester is used, the best protection is given by the type AL because of the lower initial relief voltage. Except in the case of cable systems, choke coils of the best avail-
able type, namely. the type D-15, should always be used.

It is desirable to protect each incoming line and, in general, this is economically feasible.

In the case of smaller stations where economic conditions do not warrant the use of the higher grade arresters, the type LV Autovalve or the type LE low equivalent arresters should be applied.

# TYPES AK AND AL ELECTROLYTIC LIGHTNING ARRESTERS 

## FOR ALTERNATING-CURRENT LIGHT AND POWER CIRCUITS



Fig. 1-Type AK Elbctrolytic Lightning Arrester Installed at an $\mathbf{8 8}, 000$-Volt Station

The distinctive features of the Westinghouse electrolytic arrester are: An inorganic electrolyte that is more stable chemically, less affected by heat, and which causes less dissolution of the film between charging periods than any other electrolyte on the market; double cone-shaped aluminum tray, the area exposed to electrolyte being double that of any other arrester; trays spaced by porcelain pieces and not touching wood; ventilating duct in center of tray stack for additional circulation of oil; tank lining of bakelite micarta, impervious to moisture; charge-and-discharge resistors on all arresters; fuses included with all arresters; the use of impulse gaps on 1000 to 154,000 volt arresters and of sphere gaps on arresters, 15,001 volts and above.

Application of Electrolytic Arresters-All listed three-phase arresters are adapted for grounded or ungrounded neutral service. These arresters consist of four elements, one connected to each phase with the fourth element connected between the common point of the three and ground, known as a multiplex connection.

For three-phase four-wire solidly grounded neutral service a special arrester of three elements, when desired, can be supplied at a lower expense than the four-element arrester listed. These arresters are supplied with elements sufficient to stand full voltage between each phase and ground. Dimensions and price upon request.

Arresters for outdoor service are the same as indoor arresters except that outdoor insulators are provided on terminals. They are not provided for voltages of less than 5001. For voltages below this, the gaps cannot, with safety, be set close enough together out of doors to take advantage of the freedom of discharge of the electrolytic element. If the gaps are set too close together, they are short-circuited by rain. If arresters for less than 5001 volts must be installed out of doors, a shelter should be built for their protection.

Application Voltage-In applying electrolytic lightning arresters, it should be carefully borne in mind that it is not the normal operating voltage of

## TYPES AK AND AL ELECTROLYTIC LIGHTNING ARRESTERS-Continued

the circuit that determines the rating of the arrester to be used. The maximum rated voltage of the arrester must be at least equal to the maximum operating voltage that may exist at any time at the point where the arrester is installed. This maximum voltage usually occurs at the time of no-load and is approximately equal to the voltage of the generator or transformer feeding the line upon which the arrester is installed. On long transmission lines of considerable electrostatic capacity, the maximum voltage at the end of the line farthest from the generator or transformer may be even higher at times of no load. Where this condition is known to exist and the maximum rated voltage of an arrester


Fig. 2-Horn Gaps and Transfer-Switch Structure for 1000 to 7500-Volt, Indoor Mounting, Type AK Arresters
is very near the maximum line voltage, it is recommended that an arrester for the next higher voltage be installed.
It is the practice of some operating companies to purchase arresters for the ultimate voltage of their lines and then operate the arresters at the present line voltage which is materially lower than the ultimate. When the foregoing condition exists it is recommended that (1st) when the lines will be changed to the higher voltage within one year from date of delivery, the higher voltage arrester be purchased and used complete; and (2nd), when the lines will not be changed to the higher voltage within one year from date of delivery, the higher voltage arrester with trays omitted to make the arrester directly applicable at the service voltage be purchased complete. Under the second condition of purchase the necessary additional trays can be inserted for use on full voltage when wanted.
All test guarantees are based on the normal voltage but the arresters may be used on voltages up to the maximum.

In the $3000,5000,7500,15,000,25,000,37,000$, 50,000 and 73,000 -volt maximum arresters, the test guarantees are based upon $2300,4600,6900,13,800$, $23,000,34,500,44,000$, and 66,000 volts respectively.
General Construction-The electrolytic lightning arrester consists of a system of nested aluminum double cone-shaped trays (supported on porcelain and secured in frames of treated wood) arranged in a steel tank. The system of trays is electrically connected between line and ground, and between line and line. These trays contain a liquid e.ectrolyte which, when the arrester is charged, forms a film on their surfaces. This film prevents flow of current at normal voltages but forms a free path for abnormal voltages or static discharges. Upon cessation of the abnormal stress, the film regains its original resistance practically instantaneously and prevents power current from following the discharge.
The types of electrolytic arresters offered are determined by the characteristics of the gaps used, in fact, for the same voltage applications the various types of electrolytic arresters are practically the same except for the gaps. The type AK arresters use plain horn gap and sphere (horn) gap. The type AL Arresters use the impulse gap. To date there is not an arrester on the market which approaches the type AL arrester in the protection given.
Horn and Sphere Gaps-The sphere gap has shorter dielectric spark lag than the horn gap, that is, it has a greater speed of discharge. The use of sphere gaps on the high voltage arresters, therefore, considerably increases the protection afforded the apparatus. On the lower voltage arresters, the rods forming the horn gaps are of such a diameter that they have the same effect as sphere gaps, that is, the gap is so small in proportion to the diameter of the horn that the effect is the same as if sphere gaps were used.

It is to be noted that sphere gaps have horn extensions, rising above the spheres, to assist the arc to rise, and thus be quickly extinguished.

On all electrolytic arresters for alternatingcurrent circuits the horns or spheres when in the operating position are on a straight line. The charging operation is performed by rotating one horn or sphere with respect to the other one until it is offset sufficiently for one or the other of the horns or spheres of each gap to come in contact with a phosphor-bronze strip attached to the support of the opposite horn or sphere making up the gap. The gap may be swung out to the widest extent on open position and used as a disconnecting switch.

On indoor arresters up to 7500 volts, the horns and charging resistances are mounted on a porcelain base supported on the tank cover. The fuses are placed on the line side of the arrester and serve as a disconnecting switch when the fuses are removed.

On indoor arresters for voltages 7501 to 15,000 volts the horns are held in their normal operating position by stops located on the horizontal bar

## TYPES AK AND AL ELECTROLYTIC LIGHTNING ARRESTERS-Continued

which connects and operates, as a unit, the several movable horns. The stops on this horizontal bar may be disengaged by rotating the bar which is normally held in position by gravity acting through the combination of a weight and the operating handle. When the stops are disengaged the movable horns may be pushed to the left by means of the handle into the charging position, to the right into the open position, or into the intermediate or operating position. When the operating handle is released in either the charging or open positions, gravity again returns the stops to the engaged or normal position, and holds the gaps in that position.
On all indoor arresters for voltages above 15,000 and on all outdoor arresters the gaps are operated as described above, with the exceptions noted below. The horizontal bar for operating the gaps instead of being actuated by a handle is actuated by a rod and lever system. At the right hand end of the supporting framework a horizontal bar or lever which moves over a plate, with operating and open positions indicated, is placed at a convenient height for handling. The horizontal lever is held in either the operating or open position by a pin arrangement, and is connected to the horizontal bar operating the gaps by a vertical rod. The charging operation is performed by pushing the operating horizontal lever beyond the normal operating position, thus permitting the short-circuiting clips to make contact across the gap.
The adjustment of the gap setting is obtained by placing the gap in the operating position, loosening the set screws, which hold horn or sphere in position, and moving the horn or sphere either forward or backward until the desired setting is obtained.
All arresters for voltages above 73,000 have the same design of gap structure and transfer switch irrespective of the differences in the shape of tanks or the mounting of trays.


Fig. 3-Shop Assembly of a 110,000 -Volt Sphere Gap

Horn and sphere gap structures for indoor arresters for voltages up to 7500 are supported by the arrester tank; for indoor arresters for voltages of 7500 to 15,000 and outdoor arresters for voltages up


Fig. 4 -Typical Impulse Gap
to 7,500 they are arranged for wall mounting. Horn and sphere gap structures are seli-supporting on indoor arresters of 15,001 to 25,000 volts and outdoor arresters of 7501 to 69,300 volts. The vertical pipe or structural steel for horn and sphere gap structures is not furnished on indoor arresters for voltages above 25,000 and outdoor arresters for voltages above 69,300 .
The supporting structure for the transfer switch and the "footstep bearing" structure for the horn or sphere gap short-circuiting device is furnished on all arresters.
Type AK arresters equipped with sphere gaps are listed herein for voltages of 15,001 volts and above. Arresters with horn gaps are listed up to and including 15,000 volts. The gaps are so arranged that they are readily adjustable for any line voltage, and are provided with charge-anddischarge resistors on all arresters. Suitable mounting supports carry the sphere or horn gaps and their accessories.
Impulse Gaps-The type AL impulse gaps for lightning arresters are recommended for use in connection with lightning arresters which protect stations of large capacity operating at 1,000 volts and higher. The impulse gap excels every other known gap in assisting arresters to give protection from lightning and other high-frequency or high-voltage disturbances.

The impulse gaps, as listed herein, are for use in connection with electrolytic or other three-phase (grounded or ungrounded-neutral-circuit) lightning arresters now in service.

## TYPES AK AND AL ELECTROLYTIC LIGHTNING ARRESTERS-Continued

Distinctive Features-The impulse gap protects the insulation against high-frequency or steep wave-front surges of high potential at a lower voltage than does any other known gap.

Operation of Impulse Gap-Plain horn gaps, spaced at greater than their electrode diameters have considerable time-lag, allowing a high-frequency surge to rise to a much higher voltage than

fig. 5-Typical Curve of a High-Voltage Wave
would a low-frequency surge before discharging and giving protection. The development of the sphere gap partly prevents this situation by eliminating the time lag so that all frequencies are discharged at the same voltage. The new impulse gap has a negative time lag. that is the higher the frequency the lower the voltage at which the gap discharges. Thus the impulse gap automatically selects the dangerous surges and gives protection more quickly than any other known form of gap.

The impuise gap not only incorporates all of the virtues of the horn gap and the high-speed sphere gap. but also possesses the property of selecting high-frequency or steep-wave-front surges and discharging them at a lower voltage than the normal voltage setting of the gap. It should be particularly noted that the impulse gap is the only device which will protect insulation against a steep-wave-front surge of reverse potential, Case C, Fig. 7. The high frequency discharge voltage may be as low as two-

thirds, or even one-third, of the normal-frequency value. It is, therefore possible to use a gap setting that will permit of the desired degree of protection against dangerous surges while not permitting too frequent discharging on minor surges at normal frequency.

The high speed of the sphere gap as compared with the horn gap is due to the elimination of the time required to build up a sphere of equal potential
surface at the discharge part of the horn gap. The sphere of the sphere gap provides at once for this sphere of equal potential surface and practically eliminates corona and reduces field distortions when the gap is set equal to, or less than, the sphere diameter. By the use of the sphere gap the voltage to ground, or the break-down voltage, at any frequency does not materially exceed the 60 -cycle discharge voltage of the gap. However, the sphere gap does not give the desired protection against steep-wave-front, or high-frequency surges, due to its inability to discharge these disturbances at lower voltage than the normal frequency setting of the gap. It is necessary to set all arrester gaps for a sufficiently high normal frequency break-down voltage so that they will not discharge too frequently on comparatively harmless low-frequency switching surges. With the impulse gap, however, the advantages of this high normal-frequency setting of the gap can be had without the corresponding disadvantage of reduced protection, since the high-frequency break-down value of the gap is much lower. This is because high-frequency discharges start from the auxiliary electrode and have only onehalf of the gap to jump. The latter electrode, also, is so shaped that although the gap is one-half of the main gap, the break-down voltage is only


Case A
Case B
Case C
Fig. 7-lmpulse Voltage Superimposed on $\mathbf{6 0}$-Cycle Wave
about one-fourth as great. that is to say, high-frequency surges not only are not delayed in discharg. ing, as with plain horns, by the need of building up a static field: but instead, discharge at a voltage even lower than the normal value of the main gap. since they automatically select the auxiliary gap of much lower voltage break-down.

Fig. 5 illustrates this graphically. $\mathrm{V}_{\mathbf{2}} \mathrm{T}_{\mathbf{2}}$ represents the point and time of break-down of a properly designed sphere gap which has no time lag. $V_{1} T_{1}$ shows the delay resulting from the time lag of an ordinary horn gap and the consequent greater rise of voltage before the discharge takes place. $\mathrm{V}_{3} \mathrm{~T}_{3}$, on the other hand, shows the earlier discharge and the quicker and better protection resulting from the lower voltage break-down of the impulse gap due to its selective property.

The impulse gap uses a circuit (see Fig. 6) that at.normal frequency, is balanced as to voltage, but becomes unbalanced and starts a discharge in the case of any high-frequency surge. At normal frequency there is no difference of potential between

## TYPES AK AND AL ELECTROLYTIC LIGHTNING ARRESTERS-Continued

the mid-point of the condensers and the auxiliary eleetrode between the auxiliary horn or sphere gap. A high frequency, however, passes freely through the condensers and piles up its full voltage across


Fig. 8-Diagram for Commbrcial Form of Impulse Gap Arresters
the resistance, that is, across approximately onehalf of the total gap. This gap, therefore, breaks down, resulting in the total voltage being impressed on the remainder of the main gap, which breaks down in turn, dissipating the disturbance to ground. The breakdown of each half of the gap is facilitated by the fact that the auxiliary electrode is small in


Fig. 9-Section of Typical Type AK Electrolytic Lightning Arrester
size (having needle gap characteristics) so that the discharge voltage of each part of the gap is about onequarter, rather than one-half, of that of the total gap between the spheres. It should be especially noted that the danger to apparatus from steep, wave-front surges, particularly of reverse potential, may be out of proportion to their actual magnitude, due to the inductance of apparatus, which not only produces a high voltage across the first few turns of the winding of any apparatus, but also a much higher voltage to ground than the normal voltage of the impulse, due to the addition of induced or reflected voltage to the normal voltage of the impulse. If the apparatus is to be protected with a gap and lightning arrester, the gap should be one that will select and discharge the high frequency disturbances at a voltage lower than the normal voltage of the gap. The impulse gap accomplishes the desired result.


Section A-A
Fig. 10-Cross-Section Through Tank at A-A

The necessity of selective action in the gap is emphasized by the following possible combinations (see Fig. 7) of the impulse and line voltage. (Assume that an ordinary sphere gap to ground is set to discharge at twice the line voltage.)

Case A-The voltage of the line does not affect the action of the impulse, and the impulse must reach twice the line voltage before the gap protecting the apparatus will discharge.

Case B-The voltage of the impulse must reach only the same voltage as that of the line, before the gap discharges.
Case C-The voltage must have a value three times the line voltage before the gap discharges. In this case, it is to be noted that conditions are such that the high-voltage stress is present not only to ground, but also between turns of windings of apparatus. Adequate protection against this condition demands the use of a gap which is very sensitive to steep-wave-front surges. If the impulse is oscillating the second half cycle may cause a discharge, but the time for protection against the destructive effect of the first half cycle will have passed. It is to be noted that with the impulse gap, the discharge begins at a lower voltage than with a sphere gap, and hence, operates more quickly than any sphere gap.

1-120A

## TYPES AK AND AL ELECTROLYTIC LIGHTNING ARRESTERS-Continued

Construction-The impulse gap consists of standard porcelain insulators (some of which are used as condensers), unbalancing resistor, auxiliary electrode or tickler, a sphere gap, an auxiliary horn gap, a short circuiting clip, charge-and-discharge resistors, and a supporting framework.

Impulse gap structures for indoor arresters for voltages of 10,000 to 25,000 and for outdoor arresters of 10,000 to 69,300 are self-supporting. The vertical pipe or structural steel for impulse gap structures is not furnished on indoor arresters for voltages above 25,000 nor outdoor arresters for voltages above 73,000 . The "footstep bearing" structure for the impulse gap short-circuiting device is furnished on all arresters up to 73,000 volts. Above that voltage a modified ball bearing is used. This short-circuiting device works in a manner similar to the device furnished with the type AK arresters. When the type AL impulse gaps are supplied for use in connection with arresters already installed, the framework is equipped with feet, which can be mounted upon an existing structure if the purchaser supplies inverted feet or other standard pipe connections and fittings.

Arresters for outdoor service are furnished complete with copper tubing for wiring for voltages from 15,001 to 69,300 .

As the indoor installations of lightning arresters vary greatly in detail, it is not desirable to provide copper tubing for wiring the arresters complete.


FIG. 11
Structure USEd for Voltages up to 7500 This shows aluminum trays nested in wooden supporting frame for a 7500 - volt ungrounded neutral arrester. Copper tubing, therefore, is listed from which parts may be selected for wiring the arrester after the layout has been decided.

Charge and Discharge Re-sistance-All type AK and type AL arresters include a charge-and-discharge resistance connected between the main horn, sphere or impulse gap and the arrester proper. These resistance units consist of rod resistors. The resistor is of a composition which possesses the quality of remaining practically uniform under all conditions of service.

In the operation of charging, the normal generator current takes the resistance path, thus limiting the charging current to a low value and damping out any oscillations that might result from charging, due to inductance and capacity of the line and arrester.
Fuses-It is often desirable to set the gaps so that they will discharge in the event of a ground occurring on one leg.

To prevent such a discharge, which might be heavy, - from continuing indefinitely with injury to the arrester, fuses are inserted which protect the arrester but in no way reduce its effectiveness. The fuses of 10 -amperes capacity are on the arrester side of the gaps and serve as disconnecting switches for the arrester tanks.
Transfer Switch-On each occasion of "charging" arresters to rebuild their films, after once bridging the gaps the leads connecting the two middle legs or elements to the ground pipe and to the center fuse respectively, should be interchanged and the gaps again bridged. Each of the two middle


Fig. 12-Aluminum Tray for Electrolytic Arrester (Style No. 229147)
units serves alternately as the ground leg until the next charging period. Transfer switches are provided which, when thrown, affect this interchange of connections. The supporting structure for the transfer switch is furnished on all arresters.

The tanks are of sheet steel with all joints welded. Every precaution is taken to guard against the possibility of oil leakage. Tanks for arresters rated above 25,000 volts have an insulating "chimney" lining of micarta, spaced from the tank surface to facilitate the circulation of oil and increase the insulation.

Arrangement of Tanks-On indoor arresters for three-phase circuits up to 7500 volts, the electrolytic elements are contained in one grounded tank. On indoor arresters for three-phase circuits for 7501 to 15,000 volts, two grounded tanks are used. On


Fig. 13-Cross-Section of Trays Showing Spaces three-phase indoor arresters of 15,001 volts and higher, four ungrounded tanks are used one for each phase leg of the system and a ground leg. On all listed single-phase and two-phase arresters one ungrounded tank is used.

On outdoor arresters for three-phase circuits for 7500 -volt service the electrolytic elements are contained in one grounded tank. On all outdoor arresters for three-phase circuits of 7501 volts and above either four ungrounded tanks or four grounded

## TYPES AK AND AL ELECTROLYTIC LIGHTNING ARRESTERS-Continued

tanks are used, one for each phase leg of the system and a ground leg as indicated in the price tables. Where grounded tanks are not specified it is understood that ungrounded tanks are to be used.

The treated aluminum trays are double cone (annular) shaped thus providing a larger area ex posed to the electrolyte than in any other shape of tray in general use.
This gives proportionately greater freedom of discharge. Another advantage of the double cone


Fig. 14-Porcelaín Tray Spacer
(annular) shape is that it provides an opening through the center of each stack of trays for the circulation of the cooling oil where it is most needed
The trays are separated from each other by porcelain spacers arranged ninety degrees ( $90^{\circ}$ ) apart around the edge of the tray insuring positive separation and ample space between trays for the escape of such gases as are formed during a heavy discharge. The porcelain being an inorganic material and not of vegetable origin. offers the least possibility of carbonized paths bridging or short-


Fig. 15-Jig for Assembling Trays
circuiting the trays. The porcelain spacers inherently vary slightly in thickness but this does not affect the operation of the arrester because the resistance of the cell resides primarily in the film on the tray and only slightly in the electrolyte.

The trays are thoroughly treated chemically and electrically before leaving the factory and are shipped with the film already built up, thus making it easy to place the arrester in service without initial charging.

Tray elements or units for arresters of 46,201 volts and above are assembled in sections. Each section is contained in a frame which slides in guides to its position in the tank. Elements for voltages below 46,201 are built as a unit to fit the tanks.
Electrolyte-Type D electrolyte is an inorganic solution and is more stable chemically and more satisfactory in general than any clectrolyte previously available. It will permit operation of the arresters at temperatures as high as 135 degrees Fahrenheit.

The films on the surfaces of the trays gradually dissolve and require periodical "charging" to keep the arrester in operating condition. Daily charging is recommended as best practice, but longer periods are practicable depending on the condition of arresters and surrounding temperature. Charging is accomplished by bridging the horn gaps for a few moments; this impresses line voltage on the arrester and rebuilds the films.
Type D electrolyte is furnished in powder or dry form to be mixed with distilled water before using. Liquid electrolyte will be furnished only when specially required due to difficulty experienced by the purchaser in procuring a supply of pure distilled water or in mixing the electrolyte so as to preserve its chemical purity.


Fig. 16-Measuring Cup (200 C. C.) for Filling Trays. Style No. 125412

Instructions for making liquid electrolyte from dry electrolyte are sent with each shipment of dry electrolyte on Instruction Label, No. 947. A copy of this label will be sent upon request.

The FX electrolyte requires charging of thearrester once every seven (7) days instead of daily as in the case of the type D electrolyte. The FX electrolyte is brought out for use with electrolytic arresters so located that they cannot receive daily charging, i.e. at automatic substations, isolated transformer stations etc. These stations usually receive weekly inspection and the charging of the arrester can be made a part of the routine of each inspection. The FX electrolyte supplied only in liquid form, is of a slightly acid nature and is shipped in glass carboys to preserve its chemical purity.

## TYPES AK AND AL ELECTROLYTIC LIGHTNING ARRESTERS-Continued

A measuring cup is furnished with each arrester outfit for filling the trays with electrolyte.

Oil-The trays, filled with electrolyte, are completely immersed in transformer oil in the tanks. As the oil is lighter it does not mix with the electrolyte. The oil provides for insulation and cooling and prevents evaporation of electrolyte. The volume and circulation of oil in the tank which is nearly filled, is great enough to absorb the heat due to a continuous discharge for a long period.

Complete directions for the installation and maintenance of electrolytic lightning arresters are contained in Instruction Book 5127. A copy will be sent upon request.
When ordering or requesting information on special electrolytic lightning arresters, the following data should be given in every case:
(1) Rated voltage of circuit, phases, frequency.
(2) What is maximum operating voltage at power station?
(3) Is any part to be mounted outdoors?
(4) Is the neutral of the system grounded directly or through a low or high resistance?
(5) Is any special construction desired to fit local surroundings?
(6) Is it expected that the operating voltage will be increased at a later date?

## (7) Remarks.



Fig. 17-Type of Phase Leg for 69.301 to 138.600 Vol.t Electrolytic Lightning Arrester-(Barrier Not Shown.)
Elliptical tank with two terminals, tray structure in two columns, tray structure insulated from tanks; tanks may be mounted on any foundation and solidly grounded, thus giving increased protection to operator.

TYPES AK AND AL ELECTROLYTIC LIGHTNING ARRESTERS-Continued

## PRICES-TYPE AK LIGHTNING ARRESTERS

Style number and list price include arrester with gaps as described complete with necessary oil and electrolyte and with charge-and-discharge resistor. Pipe supports for horn and sphere gap structures
are included up to 25,000 volts indoor and 73,000 volts outdoor and are not included above these voltages.


> For Two-Phase Four-Wire Circuits

| Indoor Arresters With Horn Gaps |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1000 5000 | 3000 7500 | 1 | 131/2 | $\begin{aligned} & 40 \\ & 58 \end{aligned}$ | $\begin{aligned} & 620 \\ & 790 \end{aligned}$ | $\begin{aligned} & 1110 \\ & 1382 \end{aligned}$ | 54 72 | 348 | $\begin{aligned} & 266740 \\ & 268743 \end{aligned}$ | 42200 54300 |
|  | For Two-Phase Three-Wire Circuits Indoor Arrestera With Horn Gape |  |  |  |  |  |  |  |  |  |  |
|  | 1000 5000 | 3000 7500 | 1 | 13/2 | 39 52 | 557 720 | 1025 1300 | 54 72 | 340 | 266746 $\mathbf{2 6 8 7 4 9}$ | 32400 40500 |
| For Single-Phase Ungrounded Noutral Circuits Indoor Arrosters With Horn Gaps |  |  |  |  |  |  |  |  |  |  |  |
|  | 1000 | 3000 | 1 | 11/2 | 34 | 550 | 975 | 42 | 327 | 268752 | 29700 |
|  | 5001 | 7500 | 1 | 3 | 46 | 700 940 | 1280 | 56 | 475 | 286755 | 38500 |
|  | 7501 | . 15000 | 1 | 6 | 66 | 940 | 1800 | 80 | 705 | 288757 | 49200 |

*Round tanks, tray structure in one column. tanks mounted on insulated platform.
$\ddagger$ Elliptical tanks with two terminals. tray structure in two columns, tray structure insulated from tanks, tanks may be mounted on any foundation and solidly grounded, thus giving increased protection to operator.
on any foundation and solide below 15,001 have horn gaps. The diameter of the rod used for making the horns of the gap, is so large with reference to the gap that the result obtained is practically the same as though sphere gaps were used.

## Type AK Sphere Gaps-To Replace Horn Gaps

Type AK arresters as formerly supplied were equipped with horn gaps for indoor and outdoor service above 15,000 volts. As some users may desire to equip their arresters with sphere gaps, sphere gaps for replacing horn gaps are listed below.

The style numbers include a horn complete with sphere.

Note-Two horns with spheres are required for one complete gap or pole. The sphere gaps as furnished are interchangeable with the horn gaps.

Arresters for voltages below 15,001 have horn gaps. The diameter of the rod used for making the horns of the gap is so large with reference to the gap that the result obtained is practically the same as though sphere gaps were used.


## PRICES-TYPE AL ELECTROLYTIC LIGHTNING ARRESTERS

Construction and Description-The type AL electrolytic lightning arrester is the same in construction as the type AK electrolytic lightning arrester except that in place of sphere gaps or horn gaps the type AL impulse gap described in the foregoing is used.

Style number and list price include arrester with type AL impulse gaps as described, complete with necessary oil, electrolyte, with charge-and-discharge resistor and unbalancing resistor.

The supports for the gap structures are included up to 25,000 volts indoor and 73,000 volts outdoor and are not included above these voltages.


## For Three-Phase Grounded, or Ungrounded-Neutral Circuits

| Indoor Arresters With Impulse Cap |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1000 | 3000 | 1 | 13/4 | 38 | 700 | 1040 | 54 | 333 |  | - 50200 |
|  | 3001 | 5000 | 1 | 3 | 46 | 800 | 1230 | 62 | 415 |  | 624 00 |
|  | 5001 | 7400 | 1 | 412 | 55 | 860 | 1300 | 72 | 485 |  | 72900 |
|  | 10000 | 15000 | 4 | $81 / 2$ | 92 | 1450 | 2400 | 130 | 850 | 282247 | 113400 |
|  | 15001 | 25000 | 4 | 131/2 | 138 | 2590 | 4090 | 220 | 1277 | 308364 | 149850 |
|  | 25001 | 37000 | 4 | 20 | 192 | 3096 | 4835 | 308 | 1685 | 306365 | 196000 |
| 44000 | 37001 | 46200 | 4 | 25 | 203 | 4155 | 6315 | 340 | 1775 | 289636 | 265275 |
|  | 46201 | 50000 | 4 | 27 | 211 | 4350 | 6600 | 370 | 1910 | 282051 | 266900 |
| 66000 | 46201 | 69300 | 4 | 38 | 454 | 7600 | 10100 | 550 | 4075 | 289636 | 385950 |
| . . . . . | 69301 | 73000 | 4 | 40 | 465 | 7995 | 11320 | 580 | 4295 | 282042 | 3904 00 |
| Outdoor Arresters With Impulse Gap |  |  |  |  |  |  |  |  |  |  |  |
|  | 5001 | 7500 | 1 | 41/2 | 55 | 935 | 1375 | 6 | 485 |  | 77800 |
|  | 10000 | 15000 | 4 | 81/2 | 102 | 1560 | 2550 | 130 | 1090 | 308386 | 134050 |
|  | 15001 | 25000 | 4 | 131/2 | 138 | 2630 | 4190 | 220 | 1277 | 306367 | 186300 |
|  | 25001 | 37000 | 4 | 20 | 192 | 3112 | 5035 | 308 | 1685 | 306368 | 243000 |
| 44000 | 37001 | 46200 | 4 | 25 | 203 | 4435 | 6315 | 340 | 1775 | 289637 | 334500 |
|  | 46201 | 50000 | 4 | 27 | 211 | 4500 | 6820 | 370 | 1910 | 262050 | 343400 |
| 66000 | 46201 | 69300 | 4 | 38 | 454 | 7990 | 10125 | 550 | 4100 | 2896.8 | 478700 |
|  | 69301 | 73000 | 4 | 40 | 465 | 8095 | 12040 | 580 | 4295 | 290480 | 485200 |
| 88000 | 69301 | 92400 | 4 | 55 | 1065 | 18769 | 23640 | 785 | 9540 | 316615* | 933100 |
| 88000 | 69301 | 92400 | 4 | 55 | 3580 | 44165 | 54565 | 785 | 29990 | $315616^{*}$ | 1305300 |
| 110000 | 92401 | 115500 | 4 | 64 | 1280 | 20095 | 26375 | 955 | 11750 | 316617* | 1042500 |
| 110000 | 92401 | 115500 | 4 | 64 | 3950 | 47595 | 62075 | 955 | 34000 | $315618 \ddagger$ | 1514700 |
| 132000 | 115500 | 138600 | 4 | 77 | 5850 | 69000 | 83000 | 1283 | 50000 | 356945 | 2333000 |
| 154000 | 138600 | 161700 | 4 | 84 | 6144 | 71000 | 90000 | 1500 | 53000 | 356714 | 2500000 |

\#Round tanks, tray structure in one column, tanks mounted on insulated platforms.
$\ddagger$ Two terminals. tray structures in two columns, tray structure insulated from tanks, tanks may be mounted on any foundation and solidly grounded, thus giving increased protection to operators.

## PRICES-TYPE AL IMPULSE GAPS

Style number and list price include type AL impulse gaps complete as described.

| Normal | - Molitage | Maximum | $\overbrace{\substack{\text { Net Weight } \\ \text { Erected }}}^{W E 1}$ | ght in Pounds $\qquad$ Approximate Shipping Weight | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| ..... | Indoor |  |  |  |  |  |
| Outdoor |  |  |  |  |  |  |
| ...... | 10000 | 15000 | 550 | 880 | 306361 | 64500 |
| Indoor and Outdoor |  |  |  |  |  |  |
|  | ${ }_{25001} \mathbf{2 5 0 0 1}$ | 25000 37000 | 575 650 | 925 1040 | 306362 308363 | 65600 66300 |
| 44000 |  |  | 1150 | 1760 | *282070 | 105200 |
| 66000 | ...... | ...... | 1480 | 2480 | *277810 | 112700 |
| 88000 | ...... | ...... | 3750 | 5390 | 312493 | 348300 |
| 110000 | ...... | . | 3900 | 5540 | 312494 | 355200 |
| 132000 154000 | .. | $\ldots$ | 4700 4900 | 6800 7100 | 357171 357172 | 470000 517000 |
| 154000 |  | .... | 4900 | 7100 | 357172 | 517000 |

> Order by Style Number

## TYPES AK AND AL ELECTROLYTIC LIGHTNING ARRESTERS-Continued

## ACCESSORIES AND PARTS

## Copper Tubing for Wiring Arresters

In order to reduce the impedance as much as possible, copper tubing is recommended for use in wiring high-voltage electrolytic arresters. The, use of this tubing secures the advantage of a large
conductor surface without using large wires and at a lower cost than wires. Copper tubing has the additional advantage of being easy to install and requiring fewer insulators.
Description
Bend 90 degrees, 6-inch radius
Bend 60 degrees, 6-inch radius
Bend 45 degrees, 6-inch radius
Bend 30 degrees, 6-inch radius
Tee connector
Terminal connector
Connector 2 inches long
Tubing, any length up to 10 ft.

| Inside Diameter Inches |
| :---: |
| t |
| 5 |
| \% |
| 15 |
| 䘡 |



## Charge and Discharge Resistors

The following resistors are 1 inch in diameter and of different lengths according to resistance values. For resistor rods of $8 / 4$-inch or $11 / 2$-inch diameter for older forms of arresters, apply to nearest district
office, giving reading of nameplate on arrester tank, size of rods desired, voltage of arrester and order number upon which arrester was furnished.


## Unbalancing Resistors For Type AL Arresters

| Voltage Range of Arresters Minimum Maximum | Number Required Per Arrester | Style No. | List Price Each |
| :---: | :---: | :---: | :---: |
| 10000 Porcelain container for Style No. 2800498 | $6$ | $\begin{aligned} & 280498 \\ & 277637 \end{aligned}$ | $\begin{array}{r} 8545 \\ 565 \end{array}$ |

Trays (For Types A [D-C.], AK and AL [A-C.] Arresters)
The prices of the trays and the number required to completely make over the tray structure of the arresters are given in the tables below.


TYPES AK AND AL ELECTROLYTIC LIGHTNING ARRESTERS-Continued

## Number of Trays Required



Oil-Standard transformer oil is used in all electrolytic arresters. See section 5-A of this catalogue, "Insulation and Supplies," for prices.

## Charging-Current Indicators

Charging-current indicators, for use in measuring the current taken by the types AK or AL arresters in charging, consist of an ammeter mounted on the switch stick and a set of jacks mounted on the arrester tanks, on the bushings, or on the horn, sphere or impulse gaps, depending on the construction of the arrester. The jack is, in reality, a receptacle arranged for the insertion of the switch stick, and is so connected in the arrester circuit, that when the stick is inserted and the gaps short circuited, the charging current flows through and is indicated on the ammeter.


Fig. 20-Charging-Current Indicator for Use on Type AK Lightning Arresters

Electrolytic Arrester Charging-Jack Equipment

| Description | No. of Each Style Required $\dagger$ per Arrester | Style No.* | List Price Each |
| :---: | :---: | :---: | :---: |
| Up to 7500 volts indoor (pipe frame mounting). | 4 | 248115 | 970 |
| 7501 to 15000 volts. inclusive. indoor. (pipe frame mounting) | $4 \ddagger$ | 248116 | 970 |
| 15001 to 50000 volts, inclusive. indoor | . 1 | 316161 | 3250 |
| 7501 to 50000 volts, inclusive, outdoor | 1 | 316161 | 3250 |
| 50001 to 73000 volts inclusive. indoor or outdoor...... | 1 | 316162 | 4050 |
|  | ${ }_{1}^{1}$ | 321349 321350 | 4880 |
| Charging-current switch stick with ammeter for voltages up to $15000 \ldots . .$. |  | 201804 | 4050 |
| Charging-current switch stick with ammeter for voltages 15001 to 50000 |  | 201605 | 4050 |
| Charging-current switch stick with ammeter for voltages 50001 to 73000 |  | 201608 | 4450 |
| Charging-current switch stick with ammeter for voltages 73001 to 115500 |  | 201607 | 4950 |
| Charging-current switch stick with ammeter for voltages 115501 to 138600 |  | 201608 | 5100 |

*Style No. covers jack with tank insulating strips.
The number of each style required is that necessary for a three-phase four-pole arrester.
$\ddagger$ Three may be used instead of four if placed on the line side of the gaps.

## TYPES AK AND AL ELECTROLYTIC LIGHTNING ARRESTERS-Continued

## ALARM BELL ATTACHMENT

An alarm bell attachment, which can be connected to the ground lead of the arrester to indicate when a discharge is taking place, can be furnished at extra cost. This attachment consists of a small safety spark gap, around which is shunted an alarm bell. Another more satisfactory but more expensive form
of this device substitutes a small electrolytic cell for the spark gap, which reduces the danger of puncturing the bell winding. The bell itself may be placed at any desirable point with leads from it connecting to the arrester.


## APPROXIMATE DIMENSIONS IN INCHES <br> TYPE AK-INDOOR-THREE-PHASE



TYPE AK-INDOOR-SINGLE-PHASE


Order by Style Number

## TYPES AK AND AL ELECTROLYTIC LIGHTNING ARRESTERS-Continued

## TYPE AK-INDOOR-SINGLE-PHASE



## TYPES AK AND AL ELECTROLYTIC LIGHTNING ARRESTERS-Continued

TYPE AK-INDOOR-TWO-PHASE-FOUR-WIRE

*Wemco A Oil preferred.
TYPE AK-INDOOR-THREE-PHASE


## TYPES AK AND AL ELECTROLYTIC LIGHTNING ARRESTERS-Continued

## TYPE AK-INDOOR-THREE-PHASE



Style No. 306369

$$
\begin{array}{lc}
\hline \text { Minimum } & \\
15001 & \text { Maximum } \\
25000
\end{array}
$$

Approx. No. Gallons Required
Electrolyte
Oil $131 / 2$ Oil
138
*Wemco A Oil preferred.
TYPE AK-INDOOR-THREE-PHASE


| Style No. | Minimum | Maximum | Approx. Electrolyte | $\begin{gathered} \text { Required } \\ \text { Oil* } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: |
| 308370 | 25001 | 37000 | 22 | 192 |

*Wemco A Oil preferred.
*Wemco A Oil preferred.

## TYPES AK AND AL ELECTROLYTIC LIGHTNING ARRESTERS-Continued

## TYPE AK-INDOOR-THREE-PHASE



| Vornt Approx. No. |  |  |  |  |  |  |  |  |  |  | nsio |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Style No. | Min. | Max | lect. | Oil ${ }^{\text {+ }}$ | A | B C | D | E | F | G | H | 1 J | K L | M | N | 0 | P | 9 R |
| 289642 | 37001 | 46200 | 25 | 203 | 72 | 3049 | 793/8 | 1558 | $1113 /$ | 1163/4 | 132 | 571/4 28\% | 3036 | 261 | 31 난 | 18 | 161/2 | $30541 / 3$ |
| 280845 | 46201 | 50000 | 27 | 211 | 72 | 3049 | 818/8 | 155/8 | 1113 | 1163 | 132 | 571/28 | 3036 | 26 2 | 31. | 18 | 161 | 30 54112 |
| 289641 | 46201 | 69300 | 38 | 454 | 96 | 3454 | $1121 / 2$ | 21 | 112 | 1421 | 162 | 631/313/4 | 4248 | 27 1 | 32 | 221 |  | 3672 |
| 280847 | 69301 | 73000 | 40 | 465 | 96 | 3454 | 1143/4 | 21 | 112 | 1421/4 | 162 | $631 / 2311 / 4$ | 4248 | 27 tr | 32 ${ }^{\text {15 }}$ | $221 / 4$ | 201/2 | 3672 |

*Wemco A Oil preferred.

TYPE AK-OUTDOOR-THREE-PHASE



Approx. No. Gallons Required
Electrolyte $41 / 2$
*Wemco A Oil preferred.
These dimenaions are for reference only. For official dimensions apply to nearest district office.

## TYPES AK AND AL ELECTROLYTIC LIGHTNING ARRESTERS-Continued

## TYPE AK-OUTDOOR-THREE-PHASE


*Wemco A Oil preferred.

## TYPE AK-OUTDOOR-THREE-PHASE


*Wemco A Oil preferred.
Theee dimensions are for reference only. For official dimensions apply to nearest district office.

TYPES AK AND AL ELECTROLYTIC LIGHTNING ARRESTERS-Continued
TYPE AK-OUTDOOR-THREE-PHASE

*Wemco A Oil preferred.
TYPE AK-OUTDOOR-THREE-PHASE



## TYPES AK AND AL ELECTROLYTIC LIGHTNING ARRESTERS-Continuod

TYPE AL-INDOOR-THREE-PHASE


## TYPES AK_AND AL ELECTROLYTIC LIGHTNING ARRESTERS-Continued

## TYPE AL-OUTDOOR-THREE-PHASE



TYPE AL-OUTDOOR-THREE-PHASE


| $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | Dimensions in Inches |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | A | B | C | D | E | F | G | H | I | J | K | L | M | N | 0 | P | 0 | $\mathbf{R}$ |
|  |  | 49 | 32 | 493/4 |  |  | 30 |  | $1411 / 2$ | 167\% | 1121/2 | 18 \% ${ }^{2}$ | 126 | 317/8 |  | 13/4 |  |  |
| 262050 | 70 | 49 | 32 | 493/4 | 16\% | 161/4 | 30 | 261/4 | 14132 | 167\% | $1121 / 2$ | 18. | 126 | 317\% | 391/2 | 13 | $61 / 2$ | 1141/2 |
| 289638 | 84\% | 54 | 72 | 521/ | 16 | 201/ | 34 | 29 | 186 | 215 | 112 | 22 | 168 | 321/8 | 42 | 28 | 10 |  |
| 280480 | $841 / 2$ | 54 | 72 | 521/4 | 16 | $201 / 4$ | 34 | 29 | 186 | 215 | 112 | 223/4 | 168 | 321/8 | 42 | 23/8 | 10 | 1141/2 |

Theee dimensions are for reference only. For official dimensions apply to the nearest district office.

## TYPES AK AND AL ELECTROLYTIC LIGHTNING ARRESTERS-Continued

TYPE AL-OUTDOOR-THREE-PHASE

| StyleNo. | $\overline{\text { Min. }} \text { Voltage } \overline{\text { Ms }}$ |  | Approx. No. Gal. Required Electrolyte Oil* |  | A | B | Cimensions in ${ }_{\text {D }}^{\text {Inches }}$ |  | E | F |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  |  |
| 315616 | 69301 | 92400 | 55 | 1065 | 108 | 114 | 117 | 1761/6 | $1711 / 2$ | 123 |
| 316817 | 92401 | 115500 | 64 | 1280 | 120 | 126 | 1381/2 | 1983/0 | $1811 / 2$ | 120 |

*Wemco A oil preferred.

TYPE AL-OUTDOOR-THREE-PHASE


## TYPES AK AND AL ELECTROLYTIC LIGHTNING ARRESTERS-Continued

TYPE AL-OUTDOOR-THREE-PHASE


TYPE AL IMPULSE GAP


For Style No. 323890

These dimensions are for reference only. For official dimensions apply to nearest district office.

TYPES AK AND AL ELECTROLYTIC LICHTNING ARRESTERS-Continued
TYPE AL IMPULSE GAP


TYPE AL IMPULSE GAP


| Style No. | Voltage Normal | Dingensions in Inceiss |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | A | B | C | D | E | F | G | H |
| $\begin{array}{r} 286070 \\ 277810 \\ \hline \end{array}$ | $\begin{aligned} & 44000 \\ & 66000 \end{aligned}$ | $\begin{aligned} & 70 \% \\ & 946 \end{aligned}$ | $\begin{array}{r} 493 / 2 \\ 521 / 2 \\ \hline \end{array}$ | $\begin{aligned} & 1419 / 8 \\ & 189 \\ & \hline \end{aligned}$ | $\begin{aligned} & 391 / 2 \\ & 42 \\ & \hline \end{aligned}$ | $\begin{aligned} & 35 y \\ & 36 \% \\ & \hline \end{aligned}$ |  | 615/38 | $\begin{aligned} & 311 / 8 \\ & 333 \\ & \hline \end{aligned}$ |

## TYPES AK AND AL ELECTROLYTIC LIGHTNING ARRESTERS-Continued

TYPE AL IMPULSE GAP


TYPE AL IMPULSE GAP


These dimensions are for reference only. For official dimensions apply to nearest distriot office.

## CHOKE COILS

## For Direct and Alternating-Current Light and Power Circuits

The effectiveness of a choke coil depends primarily upon its inductance. The approximate inductance of a helical choke coil may be calculated from the following formula. $L=4 \pi a^{2} n^{2} 1$ (This is an approximate formula. For accurate formula see formula 53, page 38 of Reprint No. 93 of the U. S. Bureau of Standards.) In this formula $L$ is the inductance in C.G.S. units, a the radius in centimeters, $n$ the number of turns per centimeter and 1 is the length of the coil in centimeters. This formula may be written $L=\left(\pi d^{2} n^{2} 1\right) 10^{-6}$ where $L$ is in millihenrys and $d$ is the diameter in centimeters. From this it is apparent that the inductance of the coil is proportional to the square of the diameter, to the square of the number of turns and directly proportional to the length.

Whenever a surge of high frequency or a steep wave front due to lightning or any other cause travels along a line and strikes an inductive winding it builds up a high voltage between the end turns of that winding, a high voltage to ground, and reflects the surge back onto the line. Surges due to atmospheric lightning are usually of very high frequency whether or not of high voltage to ground.

They may cause a break down of the insulation between turns or to ground through which a heavy power current may flow and cause great damage. It is necessary, therefore, that the choke coil be strongly insulated both between turns and to ground.

Besides relieving the end turns of equipment by receiving the first shock of the surge and flattening it out before it can enter the power apparatus, the choke coil, by delaying the progress of the surge and piling up the voltage momentarily at the line end of the choke coil. gives the lightning arrester more time and a greater tendency todischarge and relieve the line. The delay introduced by the choke coil gives sufficient time for the surge to overcome the dielectric strength of the arrester gaps and permits the arrester to discharge the disturbance to ground. This is easily accomplished as the reflected portion of the surge, due to the action of the choke coil is of higher voltage. With commercial choke coils a portion of the surge may pass through the coil, but its wave front will then have been considerably smoothed out and its frequency lowered. Low frequency and low-inclined wave front surges usually cause little if any damage to the end turns of generators, transformers, or similar equipment.
The impedance of a choke coil varies with the frequency, hence on a high frequency disturbance such as is experienced under lightning conditions, the impedance of the coil will be high, whereas at commercial frequencies the impedance will be practically nil.
Theoretically each line of a system has a choke coil best suited for its needs in giving protection.

In commercial work, however, it is necessary to design choke coils which will meet general conditions. In the design of commercial coils care is taken not to make the inductance such as might cause, due to the presence of the choke coil in the circuit, a resonant voltage at the terminals of various equipment connected to the line. Due to this possibility, it is not good practice to use choke coils for the protection of cable systems, where the cables are more than 2600 feet long, because of the capacitance of the cables. The introduction of choke coils in cable systems may bring out a resonant voltage condition that would be undesirable.
In practice it has been found that choke coils are subject to strong mechanical strains, due to short circuits on the systems in which they are connected. Under short circuit conditions, etc., there is a tendency to draw the turns of a coil close together, to draw all the turns toward one end and also to tip the coil sidewise at an angle to its axis. Due to the strains to which the coils may be subjected, it has been found necessary to use some method of bracing or other construction to prevent distortion of the coil.
Choke coils should always be connected in the circuit between the equipment to be protected and the lightning arresters, and as near the arresters as possible. This method of installation requires that a disturbance entering a station will first come in contact with the lightning arresters and then come in contact with the choke coil, beyond which is the apparatus to be protected. The only exception to this rule is in the case of power house equipment when arresters are connected to the busbars, in which case the choke coils should be connected in the leads between the generators and the bus, or in the case of substations between the transformers and the bus.
The relative ability of a choke coil of the helical form to perform this function is, for any given number of turns per inch length of coil, determined by the total length and the square of the mean diameter of the coil. With choke coils of equal length and equal mean diameter, this varies as the square of the number of turns.
While a very small choke coil has low protective power, a very large coil will introduce excessive reactance in the line and slightly impair the regulation. It is therefore necessary to choose for any service a choke coil proportional to the needs of the apparatus to be protected. It must also have a current capacity suited to the circuit in which it is to be used, so as to avoid overheating.
The chief points for consideration in buying choke coils are diameter, number of turns, length, method of bracing and method of mounting. In Westinghouse choke coils these requirements are well balanced to meet operating conditions.

## CHOKE COILS-Continued

## TYPE 191 CHOKE COIL CORES

## For Voltages Up to 1500 Direct Current



Fig. 1-Type 191 Chore Corl
Type 191 core is used on railway cars where choke coils are wanted in addition to lightning arresters. This core should be wound with a layer of trolley cable during installation, for which there will be required from 20 to 30 feet extra of cable, depending upon the size. The end turns can be fastened by passing the cable through holes in the end washers or central cylinder.

The current capacity depends upon the size of cable used.

The type 191-A core has a plain wooden drum and insulating end washers carried on sheet metal end brackets.

Prices


Approximate Dimensions


Fig. 2

## TYPE D-6 INDOOR CHOKE COILS

## For Voltages Up to $\mathbf{1 5 , 0 0 0}$ Maximum

The type D-6 choke coil, which is a suitably mounted coil of insulated wire wound on a small diameter wooden core, may be used where only a moderate degree of protection is desired.
This type is available in two forms up to 100 amperes capacity for two voltage classes: 5000 volts and 15,000 volts, both using the same coil, but different mountings.

The 5000 -volt coil consists of the standard core and winding, with iron feet for support. This coil is adapted to mounting in any position.

The 15,000 -volt coil consists of the standard core and winding supported by porcelain pillar insulators on the bases of which are clamped flat iron mounting castings.


## APPROXIMATE DIMENSIONS



Pig. 3-Type D-6 with Iron Peet
These dimensions are for reference only. Por official dimensions apply to nearest district office.
Order by Style Number

# TYPES D-9 AND D-15 MOUNTED CHOKE COILS 

## For Voltages Up to 154,000 Alternating Current



The types D-9 and D-15 choke coils are available forservice over the entire range of standard voltages.

The type D-9, a 9 -inch coil, offers sufficient protection for many installations.

The type D-15, a 15 -inch coil, with consequently approximately six times the impedance of the type D-9, represents a design available for installations where maximum protection with this type of coil is desired or warranted.

General Construction-The coil in these types is a helix of aluminum rod in the 200 and 400 -ampere capacities, and of copper in capacities of 600 amperes and above. The type D-9 coil is about 9 inches in diameter and contains 13 turns. The type D-15 coil equipped with sherardized terminals, is about 15 inches in diameter and contains 20 turns in all sizes up to 66,000 normal rated volts. Above this voltage the coils contain 30 turns. Bracing clamps are provided to rigidly separate the turns and give mechanical strength to the helix.

Mounting-Both types are listed for outdoor mounting up to 154,000 rated volts, and a separate line of indoor type D-9 coils is listed for voltages up to 7500 normal rated volts. All ratings of indoor or outdoor type D-9 above 66,000 volts, and all type D-15 coils are adapted to inverted mounting.

All coils are thoroughly insulated according to standard practice for this class of apparatus.

The type D-9 7500 -volt indoor coils are supported by cast terminals directly on a marble base, which affords high protective value for service up to its voltage rating, and for low voltage circuits has the advantage of a more compact method of mounting.
The type D-9 indoor or outdoor coils of 15,000 maximum rated volts up to 44,000 normal rated


Fig. 7-Type D-15 Indoor or Outpoor Chore Corl. 200 Amperes, 66,000 Volts
volts are mounted on Faradoid pin-type insulators, two of which are required for each coil. The insulators are in turn mounted on a channel iron base. These coils can be mounted only in an upright horizontal position.

The type D-9 indoor or outdoor coils of 66,000 normal rated volts, is mounted on two pin-type insulators bolted to a sheet steel base. This unit in turn is supported by a single pin-type insulator mounted on a channel-iron base.

The type D-9 indoor or outdoor coils, 110,000 normal rated volts and above, are mounted the same


Fig. 6-Type D-9 7500-Volt Chore Coil (Indoor only)
as outlined in the preceding paragraph, except that instead of the single pin-type insulator a built-up and bolted-together main insulator is used. This sectionalized pillar type insulator construction makes it possible to change easily the number of insulators used per column, or to replace defective porcelain units without replacing the entire column. This type is invertible by inverting all three insulators.

The type D-15 coils up to and including 66,000 normal rated volts are supported directly on two Faradoid pin-type insulators, which are bolted to a cast iron base. The type D-15 coils of 110,000 normal rated volts and above are mounted similarly on two built-up insulators mounted on a channel iron base.

## PRICES-TYPE D-9 INDOOR CHOKE COILS

Style number and list price include the coil complete as described ready for connection to the line.

| Maximum Voltage | Amperes | Mounting | $\mathrm{Net}{ }^{\text {A }}$ | Lbs. Boxed | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 7500 | 200 | Marble Base | 55 | 110 | 230225 | - 3300 |
| 7500 | 400 | Marble Base | 63 | 118 | 230226 | 54.00 |
| 7500 7500 | 600 800 | Marble Base | 85 | 140 | 230227 | 7300 9150 |
| 7500 | 800 1000 | Marble Base | 105 | 180 | 236441 | 11000 |
| 7500 | 1400 | Marble Base | 145 | 205 | 236442 | 14250 |
| 7500 | 1700 | Marble Base | 169 | 230 | 236443 | 17500 |
| 7500 | 2000 | Marble Base | 203 | 265 | 236444 | 20500 |
| 7500 | 2400 | Marble Base | 240 | 305 | 236445 | 24000 |
|  |  |  |  |  |  | 1-144B |

# TYPE D-9 INDOOR OR OUTDOOR CHOKE COILS (INVERTIBLE FOR 88,000 VOLTS AND ABOVE) WALL OR PIPE MOUNTING 

| Normal Voltage-Maximum |  | Amperes | Mounting | Approx. Wt. Lbs. Net <br> Boxed |  | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |
| . . | 15000 | 200 | Channel Iron Base | 70 | 140 | 285371 | 84250 |
| . . . . | 25000 | 200 | Channel Iron Base | 85 | 160 | 277954 | 5050 |
|  | 37000 | 200 | Channel Iron Base | 100 | 180 | 277809 | 5800 |
| 44000* |  | 200 | Channel Iron Base | 120 | 205 | 262062 | 6300 |
| 66000* |  | 200 | Channel Iron Base | 130 | 210 | 285374 | 7650 |
| $110000 \dagger$ |  | 200 | Channel Iron Base | 195 | 300 | $31532{ }^{\circ}$ | 17000 |
| $132000+$ |  | 200 | Channel Iron Base | 210 | 320 | 315329 | 18500 |
| $154000 \dagger$ |  | 200 | Channel Iron Base | 350 | 500 | 315330 | 21250 |
| ...... | 15000 | 400 | Channel Iron Base | 92 | 160 | 285372 | 5950 |
| - | 25000 | 400 | Channel Iron Base | 102 | 180 | 277956 | 6650 |
|  | 37000 | 400 | Channel Iron Base | 117 | 200 | 262047 | 7500 |
| $44000^{*}$ | . | 400 | Channel Iron Base | 137 | 225 | 262055 | 7800 |
| 66000* |  | 400 | Channel Iron Base | 147 | 230 | 285375 | 9150 |
| $110000+$ |  | 400 | Channel Iron Base | 222 | 320 | 315331 | 18600 |
| $132000 \dagger$ | . . . . | 400 | Channel Iron Base | 237 | 340 | 316332 | 20000 |
| $154000 \dagger$ | . . . . | 400 | Channel Iron Base | 400 | 525 | 315333 | 23000 |
|  | 15000 | 600 | Channel Iron Base | 185 | 280 | 286373 | 7760 |
|  | 25000 | 600 | Channel Iron Base | 160 | 235 | 277955 | 8450 |
|  | 37000 | 600 | Channel Iron Base | 175 | 255 | 277807 | 9150 |
| 44000* |  | 600 | Channel Iron Base | 195 | 280 | 277816 | 9750 |
| 66000* |  | 600 | Channel Iron Base | 205 | 295 | 285376 | 11000 |
| $110000 \dagger$ |  | 600 | Channel Iron Base | 270 | 375 | 315334 |  |
| $132000 \dagger$ |  | 600 | Channel Iron Base | 285 | 395 | 315335 | 22250 |
| $154000 \dagger$ | . | 600 | Channel Iron Base | 385 | 570 | 315336 | 25000 |

## TYPE D-15 INDOOR OR OUTDOOR CHOKE COILS (INVERTIBLE) WALL OR PIPE MOUNTING

|  | 25000 | 200 | Cast Iron Base | 110 | 241 | 183508 | 8600 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 37000 | 200 | Cast Iron Base | 126 | 258 | 183509 | 9850 |
| 44000* |  | 200 | Cast Iron Base | 150 | 282 | 183510 | 10500 |
| 66000* | ..... | 200 | Cast Iron Base | 180 | 311] | 183511 | 12300 |
| $110000+$ | . . . . | 200 | Channel Iron Base | 300 | 460 | - 315337 | 81250 |
| $132000 \dagger$ |  | 200 | Channel Iron Base | 320 | 480 | 315338 | 35000 |
| $154000 \dagger$ | . . . . | 200 | Channel Iron Base | 500 | 670 | 815339 | 42250 |
|  | 25000 | 400 | Cast Iron Base | 127 | 257 | 183512 | 11500 |
|  | 37000 | 400 | Cast Iron Base | 143 | 275 | 183513 | 12600 |
| 44000* | . . . . | 400 | Cast Iron Base | 167 | 298 | 183514 | 13400 |
| 66000* | . . . . | 400 | Cast Iron Base | 197 | 328 | 183515 | 15400 |
| $110000+$ | . . . . | 400 | Channel Iron Base | 323 | 483 | 315340 | 34750 |
| $132000 \dagger$ | . . . . | 400 | Channel Iron Base | 343 | 503 | 315341 | 39000 |
| $154000 \dagger$ | ..... | 400 | Channel Iron Base | 550 | 700 | 315342 | 46000 |
|  | 25000 | 600 | Cast Iron Base | 187 | 330 | 183516 | 15400 |
| $\cdots{ }^{-1000}$ | 37000 | 600 | Cast Iron Base | 233 | 376 | 223412 | 16600 |
| 44000* | , | 600 | Cast Iron Base | 257 | 400 | 223413 | 17400 |
| 66000* |  | 600 | Cast Iron Base | 290 | 430 | 223414 | 19200 |
| 110000 + | . . . . | 600 | Channel Iron Base | 410 | 565 | 315348 | 47000 |
| 132000 | ..... | 600 | Channel Iron Base | 430 | 588 | 315344 | 50000 |
| $154000 \dagger$ | . . . . | 600 | Channel Iron Base | 600 | 790 | 315345 | 64000 |
|  | 25000 | 800 | Cast Iron Base | 318 | 458 | $183517 \ddagger$ | 22750 |
|  | 25000 | 1000 | Cast Iron Base | 405 | 555 | $183518 \ddagger$ | 33250 |

*Choke coils rated at 44,000 normal voltage have a maximum rating of 50,000 volts and choke coils rated at 66,000 normal voltage have a maximum rating of 73,000 volts. These coils may be applied up to maximum rating.
†Choke coils rated at 110,000 normal voltage or higher may be applied on systems having a maximum voltage not exceeding $\mathbf{5}$ per cent above rated voltage.

On account of the considerable weight of these coils they should be mounted in a horizontal position. For other mounting.

## APPROXIMATE DIMENSIONS

Type D-9 Indoor 7500-Volt Choke Coils


## CHOKE COILS-Continued

## TYPE D-9 INDOOR OR OUTDOOR CHOKE COILS



TYPE D-9 INVERTIBLE CHOKE COILS


TYPE D-15 INDOOR OR OUTDOOR CHOKE COILS-WALL OR PIPE MOUNTING


Choke coils rated at 44,000 normal voltage have a maximum rating of 50,000 volts and choke coils rated at 66,000 normal volthave a maximum rating of 73,000 volts. These coils may be applied up to their maximum rating.
Choke coils rated at 88,000 normal voltage or higher may be applied on systems having a maximum voltage not exceeding 5 per
cent above rated voltage.
Theee dimensions are for reference only. For official dimencions apply at the neareat district office.

## CHOKE COILS-Continued

## SUSPENSION CHOKE COILS

For All Voltages up to $\mathbf{2 2 0 , 0 0 0}$ Normal, Alternating-Current


Fig. 15-Type D-6 Line Suspension Choke Coil
Line-suspension type choke coils have been developed to meet the demand for a choke coil that can be inserted directly in the transmission-line wire or in the station wiring and held in position by the tension of the line or station wires. As no insulators are required to support this choke coil, it can be installed in either a vertical or horizontal position and can be utilized very effectively in power and sub-station lay-outs. Terminals to accommodate the conductors are provided at each end of the coil. A strain insulator is so arranged within the coil at its axis, that it assumes the mechanical tension transmitted from the conductors. No mechanical tension reaches the turns of the choke coil proper. An eye fastened to the end bracing and strain insulator provides a convenient means of supporting the coil. As the coils are entirely symmetrical it is
immaterial which end is connected to the line or to the apparatus.

The line suspension type D-6 choke coil is made up of 20 turns of copper-clad steel wire. The coil has a mean diameter of four and one-sixth inches, two clamping strips, and a strain insulator.


Fig. 16-D-15 Line Suspension Choke Coil
The line suspension types D-9 and D-15 choke coils are practically the same as the mounted coils in number of turns, diameter and material.

Style number and list price include the coil complete as described ready for connection to the line.

PRICES
Line-Suspension Indoor or Outdoor Choke Coils for All Voltages Up to 220,000 Volts Normal
$\left.\begin{array}{lccc}\text { Amperes } & \text { Net } & \text { Approx. Wt., Lbs. } & \begin{array}{c}\text { Boxed } \\ \text { Type D-6 }\end{array} \\ & & \text { Style No. } & \\ 100 & 181 / 2 & 321 / 2\end{array}\right)$

## OUTLINE DIMENSIONS IN INCHES <br> TYPE D-6 CHOKE COIL



TYPE D-9 AND D-15 CHOKE COILS


Fig. 18


## GROUND CONNECTIONS

## Connection to Existing Grounds

Direct connection to an underground pipe system (such as a city water main), furnishes excellent ground, because of the great surface of pipe in contact with the moist earth and the maximum number of alternative paths for the discharge. A supplementary ground line should always be connected to the structural steel framework of the station, and to any nearby trolley rails. In water-power plants the ground should always include a connection to the pipe line or penstock and to the case or frame of the apparatus to be protected.

## Methods for Making Grounds

Buried Plate-A good ground connection for a bank of station arresters may be made as detailed in Fig. 1, in the following manner:


Fig. 1-Method of Making Ground Connection
First, dig a hole four feet square as near the arrester as possible until permanently damp earth has been reached.

Second, cover the bottom of this hole to a depth of two feet with crushed coke or charcoal (about pea size).

Third, over this lay 10 sq. ft. of tinned copperplate.
Fourth, solder or rivet the ground wire, preferably copper strip, securely across the entire length of the ground plate.

Fifth, cover the ground plate with two feet of crushed coke or charcoal.

Sixth, fill the hole with earth, with plenty of common salt sprinkled in it, using running water to settle it.

Iron Pipe Ground-A ground that is simple and very effective may be obtained by driving three-quarter-inch galvanized-iron pipe into the earth. The pipes should each have a galvanized-iron point and a brass cap with a lug for soldering, (malleable point, Style No. 157169, brass cap Style No. 157170). The pipes should be 8 to 10 feet long and should be driven into earth until about 6 inches is exposed. For station arresters a multiple-pipe ground should be used, the pipes spaced approx-
imately 8 to 10 feet apart. An arrangement of 7 pipes in parallel is very good for this purpose; they may be arranged as shown in Fig. 2, an arrangement which is economical in space and wire. A single-pipe ground or any pipe of a group should have a resistance to an adjacent water pipe of not more than 15 to 30 ohms; two pipes in parallel not more than $71 / 2$ to 15 ohms; three pipes in parallel not more than 5 to 10 ohms, etc.
Proper Soil for Ground-The above methods of making a ground connection are simple, cheap and have been found to be very effective; yet if not made in proper soil they will prove of little value. Clay even when wet, rock, sand, gravel, dry earth, and pure water are not suitable materials in which to place a lightning-arrester ground. Rich soil is the best. This soil should be damp and should contain some solution of acid, alkali, or salt; salt water is excellent for this purpose.
To replace the salt solution washed out of the soil, sprinkle plenty of crystal salt or common salt around the pipe, or better yet, place it in moist earth around the pipes just beneath the surface.

Grounding in Streams-When a mountain stream is conveniently near it is not uncommon to throw the ground plate into the stream. The practice results in poor contact, owing to the high resistance of pure water and the rocky bottom of the stream.
Ground Conductor-For the conductor between the arrester and the ground connection, either strap copper or copper tubing should be used. It is important that a conductor having the greatest possible superficial area be used, inasmuch as high frequency discharges are carried almost wholly on the surface of their conductor. Strap copper having a section say $\frac{1}{32}$ by $11 / 2$ inches makes a good conductor for the average condition. Such a ground conductor may be fastened directly to the station structure with wood- Fig. 2-arrangemerit of screws.

Multiple Pipe Ground
Do not run the ground lead of a lightning arrester in an iron pipe because the choking effect of the pipe at the high frequency of lightning will limit the freedom of discharge. The ground connection of a lightning arrester should be run as direct as possible, avoiding unnecessary bends or loops to reduce to a minimum the inductance of the circuit.

Record of Ground-When an earth connection is arranged it is an excellent plan to make an accurate record of its location, construction, and condition, so that later it may be easily accessible for inspection.

Inspection-Earth connections or "grounds" should be periodically inspected, examined, and tested for resistance at least once a year to ascertain their condition.

## TYPE LD STATIC CONDENSERS

For Power Factor Correction


120 KV-A., 3-Phase, 2300-Volt Type LD
Static Condenser Complete with Type F-10 Oil Circuit Breaker (One section of grill work removed to show assembly of units)

A relatively high power factor is necessary for the economical operation of generating systems.
The ever increasing use of induction motors and other inductive apparatus has developed a need for corrective devices.

Synchronous condensers have played an important part in this field but their use is somewhat restricted to plants where they are needed in large sizes and where the attention necessary to rotating apparatus is not a serious factor.

In order to meet the demand for corrective devices for smaller loads and to eliminate the high cost of installation and attendance, the static condenser has been developed.
Static condensers for 2300 -volt, three-phase service, consist of a number of $2 \mathrm{kv}-\mathrm{a}$. units assembled in angle iron frames, with discharge resistances and an automatic oil circuit-breaker. The connections on the bus bars are removable for cutting units in or out to change the corrective capacity.
The discharge resistances remain in parallel with the condensers at all times, discharging them in a short time after the oil circuit-breaker is opened thus protecting the operator from stored charges.
The frames are completely enclosed with expanded metal making them safe without additional guards.

For two-phase 2300 -volt circuits, the units are designed for a terminal voltage of 2300 and are connected directly across the phases.

Individual units are designed for either 1328 or 2300 volts and therefore are applicable in various combinations to practically all standard distribution circuits.

For other voltages such as 220,440 , and 550 transformers are used to step the voltage up for the condenser as it is not economical to design the units for low voltages.

## Advantages of Static Condensers

Losses in the 2300 -volt condensers are less than 0.5 per cent and in the lower voltage equipments using transformers, less than $31 / 2$ per cent of the total.

No attendance is required.
No special foundation required.
No moving or wearing parts requiring replacement.

Condenser does not "drop off" the line should voltage fail for a short time.

Noiseless operation.

## Description of Units

The units consist of alternate layers of metal foil and paper, assembled in a sheet steel case with leads brought out through special oil tight bushings. The stacked units are treated by a special vacuum process to remove moisture and air and when assembly is completed they are hermetically sealed.

## TYPE LD STATIC CONDENSERS-Continued

For a given kv -a. the size and cost increase rapidly with increase in thickness of insulation and consequent decrease in working stress. Insulation stresses have been adopted that place the apparatus on the same basis as to reliability and life as other electrical equipment and the size of the complete outat has been held down by compact frame assembly. This dielectric factor of safety eliminates the necessity of protecting the units against overvoltage by fusing individual units.

## Disadvantages of Low-Power-Factor Operation

(1) Increased losses in generators, exciters, distribution lines, transformers and in consumers plant.
Example-In a system working at 70 per cent power factor, the losses would be twice as great as if the same system were working at unity power factor.
(2) Increased cost of generators, transformers, cables, etc., or reduced kw . capacity of same.
Example-If the cables and conductors in the above system were increased to keep the losses at 70 per cent power factor the same as they were when the power factor was unity the cross sectional area would have to be doubled.

Assume a single-phase motor load of 75 kw . at 550 volts, the currents at various power factors would be:


Schematic Diagram of Connections for 3-Phase 2300-Volt Service, Star-Connected


Type LD Individual Static Condenser Unit
(3) Poor voltage regulation.

Example-The preceding table shows that there would be considerable line drop at 50 per cent power factor that would necessitate impressing overvoltage at the supply end and the regulation would be poor. The regulation of transformers is approximately 1 per cent at unity power factor and 3 per cent at 70 per cent power factor.
(4) Penalties for low power factor.

The disadvantages of low power factor are so appreciated that the majority of power companies charge higher rates for energy when delivered at low power factors.

## Application Data

The kv-a. of static condensers required to correct any given power factor to any desired power factor is entirely dependent on the kw . load in the plant, inasmuch as a condenser which would correct a 100 kw . load from 50 per cent power factor to unity power factor would only increase the power factor to 76 per cent if the kw. load became 200.

For instance, in the case of an industrial plant whose average load is 100 kw . and whose average power factor is 45 per cent. The power rates are such that a penalty is imposed for power factors below 85 per cent and the penalty is sufficient to warrant the installation of power factor correcting apparatus; that is, the annual saving by correcting the power factor should more than offset the interest, up-keep and depreciation of such an equipment. In some cases it may prove profitable to correct the power factor up to unity, but for the present case all that is desired is to correct the power factor to 85 per cent.

At 45 per cent power factor the total kv-a. is 222 and accordingly the power transformer must be sufficiently large to take care of it. The reactive or wattless kv -a. is the vector difference between 222 and 100 or $198 \mathrm{kv}-\mathrm{a}$. At 85 per cent power factor

## TYPE LD STATIC CONDENSERS-Continued

the total kv-a. will be 117.8, which shows that the customer's transformer capacity can be practically cut in half. The wattless kv-a. in this case will be 61.6 so that the necessary corrective effect to change the load from 45 per cent to 85 per cent power factor will be 198 minus 61.6 or 136.4 kv -a. The proper size of static condenser would, therefore, be one of a $150 \mathrm{kv}-\mathrm{a}$. rating. Obviously the new power transformer rating should not be less than $150 \mathrm{kv}-\mathrm{a}$. which is the continuous demand of the static condenser alone.


Present load $=100$ kw. at 45 per cent power factor Desired power factor $=85$ per cent.
Present kv-a. $=\frac{100}{45}=222 \mathrm{kv}-\mathrm{a}$.
Present reactive kv-a. $=V \overline{222^{2}-100^{\circ}}=198 \mathrm{kv}-a$.
Kv -a. at desired power factor $=\frac{100}{185}=117.8 \mathrm{kv}-\mathrm{a}$.
Reactive kv-a. at desired power factor $=V \overline{117.8^{2}-100^{2}}=61.6 \mathrm{kv}-\mathrm{a}$.
Corrective effect needed $=198-61.6=136.4$
Size of standard condenser $=150 \mathrm{kv}-\mathrm{a}$.

It quite often happens that the customer meters his load on the high-voltage side of the power transformers and if the voltage on the high side is $\mathbf{2 3 0 0}$ volts the condensers can be connected directly to this line between the metering equipment and the power transformers. In this case, however, the power transformers will carry the same kv-a. as before.

## Information Required for the Application of Static Condensers

1. Present load in kw.
2. Present power factor.
3. Desired power factor.
4. Actual average voltage in plant.
5. Maximum sustained voltage for periods of at least one-half hour.
6. Frequency and number of phases.
7. Rating of the power transformers.
8. Is customer's plant at the end of a long feeder or is it located near the center of an industrial district?
9. Is any future increase over the present load contemplated and if so how much?
10. Are there any machines, such as compressors, in the plant to which synchronous motors can be properly applied?
11. Does the plant operate at normal capacity twenty-four hours a day? If not what are the load conditions during the night?
12. Is the customer's load subject to seasonal changes and if so to what extent?

PRICES

## Three-Phase 60-Cycle Equipments

| ${ }_{\text {Capacity }}^{\text {Kv-a }}$ | Direct on 2300 2300 | $\begin{aligned} & \text { With 2-winding } \\ & \text { Transformers } \\ & \text { 220-440-550- } \\ & \text { Volts } \end{aligned}$ |
| :---: | :---: | :---: |
| 30 | $\$ 179000$ | 8190000 |
| 60 90 | 2710 <br> 3500 <br> 00 | 3280 00 |
| 120 | 417000 | 574000 |
| 150 | 497500 <br> 5750 | 883000 |
| 180 | 757000 | 7620 9300 00 |
| 300 | 925000 | 1090000 |

## WEIGHTS, DIMENSIONS AND LOSSES OF STATIC CONDENSERS

 Not Including Transformers| Kv-a* | Voltage | Number of Frames | Phases | A | ONS | C |  | Net Wt. Lbs. | Condenser Loss in Watts |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 30 | 2300 | 1 | 3 | 39 | $261 / 2$ |  |  | 1345 | 100 |
| 60 | 2300 | 1 | 3 | 51 | $381 / 2$ |  |  | 2275 | 200 |
| 90 | 2300 | 1 | 3 | 69 | $561 /$ | . . |  | 3250 | 300 |
| 120 | 2300 | 1 | 3 | 81 | $681 \%$ | $\cdots$ |  | 4191 | 400 |
| 150 | 2300 | 2 | 3 | 81 | 681 | 83 |  | 5536 | 500 |
| 180 | 2300 | 2 | 3 | 81 | $681 / 2$ | 83 |  | 6466 | 600 |
| 240 | 2.300 | 2 | 3 | 81 | $681 / 2$ | 83 | , | 8382 | 800 |
| 300 | 2300 | 3 | 3 | 81 | $681 / 2$ | 128 |  | 10657 | 1000 |

*For capacities smaller than the above sizes condenser units may be left out of the three-phase units in groups of three units or six kv-a. Large units of $500 \mathrm{kv}-\mathrm{a}$. or more are made up of multiples of the standard units.
$\dagger$ The transformers listed are standard two-winding transformers. Their reliability and safety of insulation warrants their use rather than auto transformers.

TYPE LD STATIC CONDENSERS-Continued


WEIGHTS AND DIMENSIONS OF TRANSFORMERS


## POTENTIAL TRANSFORMER FUSES AND FUSE BLOCKS

Enclosed Cartridge Type for Indoor Service


2500-Volt Fuse Block with Cover and Fuse in Place

## Application

Potential transformer fuses and fuse blocks are supplied for the protection of indoor potential transformers. They may, however, be used to protect other circuits where the normal current does not exceed one-half an ampere. The fuses may be applied without preventive resistances in such locations where the maximum short-circuit current does not exceed the interrupting capacity given in the table. When a preventive resistance is used the short-circuit current will be limited, irrespective of the power back of the fuse, to a value within the interrupting capacity of the fuse. For 15,000 and 25,000 -volt service the same fuse is used. A different preventive resistance to limit the current and a different fuse base is used for either the 15,000 or 25,000 -volt installations.

## Distinctive Features

High interrupting capacity.
Strong fibre casing treated to be non-absorbent. Effective arc-quenching filler.
Proper venting of gases.
2500-volt base has insulated safety-first cover.
Corrugated pillar type insulators on high voltage bases.


Fuse Base for Voltages from $\mathbf{2 5 0 0}$ to $\mathbf{2 5 , 0 0 0}$


2500-Volt Fuse Block, Open to Show Method of Mounting Fuse in Cover

## Construction

These fuses are designed especially for the protection of potential transformers. Their interrupting capacity is such that when properly applied with preventive resistances they will give full protection.

The 2500 -volt fuse base is provided with a cover of moulded insulation which holds the fuse and provides for the safe handling of the fuse.

The higher voltage bases use corrugated post type insulators of the same type as used on the type $S$ disconnecting switches.

## Interrupting Capacity

| Style No. | Voltage | Maximum Interrupting Capacity in Amperes at Rated Volts |
| :---: | :---: | :---: |
| 282431 | 2500 | 1700 |
| 282430 | 7500 | 1000 |
| 282429 | 15000 | 250 |
| 282429 | 25000 | 100 |
| *See page interruptin | ogue list | -volt enclosed fuses for |

Style number and list price of the fuse block include the block complete without fuses. Fuses should be ordered separately.


## POTENTIAL TRANSFORMER FUSES AND FUSE BLOCKS-Continued

The following style numbers of fuse blocks and fuses are of the old design, formerly listed, and are listed in the following table simply for repair work for existing installations.

Pig. 1

Pig. 2

FUSES

FUSE BLOCKS

Theme dimensions are for reference only. For official dimensions apply to nearest district office.

## CURRENT-LIMITING RESISTORS FOR POTENTIAL TRANSFORMER FUSES

The resistors listed herein are designed to be placed in series (that is, one per wire) with potential transformer fuses only when the kv-a. rating of the station or power source exceeds the interrupting capacity of the fuses (see pages of this catalog on "Potential Transformer Fuses'). They should preferably be installed just ahead of the fuse, between the fuse and the bus. These limiting resistors restrict the power that the fuses may be called upon to interrupt in the case of a short-circuit or overload to such a value that the fuses will safely interrupt the circuit. They are so selected that they will not materially increase errors in meter reading.
The resistors are in rod form and have sprayed copper terminals on each end for connecting in the mounting clips. The rod is enclosed in a micartatube holder which is clamped at the middle to an insulator cap.
Two types of mounting are listed. One type (Fig. 1) is intended for mounting directly on the bus, and the other type (Fig. 2) is intended for use when the resistor is supported on a standard Westinghouse
pillar-type insulator. In either case, the resistor is enclosed within a micarta insulating tube.


Fig. 1


Fig. 2

## RATINGS AND PRICES

## Resistors Without Mountings

Style number and list price include resistor only. One resistor is required for each fuse.

| Over | To | Resistance Ohms | Approx. | Shipping Lbs. | Wt., | Style No. | $\begin{aligned} & \text { List } \\ & \text { Price } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 600 | 2500 | 18-22 |  | 2 |  | 268565 | 8275 |
| 2500 | 7000 | 90-110 |  | 2 |  | 268412 | 400 |
| 7000 | 15000 | 180-220 |  | 3 |  |  | 450 |
| 15000 | 25000 | 300-500 |  | 3 |  | 278671 | 500 |

## Resistors With Mountings

Style number and list price include resistor with mounting as shown.

| Over | To | Resistance Ohms | Approx. Shipping Wt., Lbs. | Style No. | $\underset{\text { Price }}{\text { List }}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| For Mounting Directly on Bus, Fig. 1 |  |  |  |  |  |
| 600 | 2500 | 18-22 | 8 | 267778 | 81175 |
| 2500 | 7000 | 90-110 | 8 | 267780 | 1550 |
| 7000 | 15000 | 180-220 | 10 | $267781 \times$ | 1600 |
| 15000 | 25000 | 300-500 | 10 | 267782 | 2100 |
| For Separate Mounting with Pillar-Type Insulator, Fig. 2 |  |  |  |  |  |
| 600 | 2500 | ${ }_{90-110}^{18-22}$ | 15 | 265028 | 2000 2500 |
| 7000 | 15000 | -180-220 | 17 | 285030 | 2550 |
| 15000 | 25000 | 300-500 | 17 | 265031 | 3400 |

## OUTLINE DIMENSIONS



# DISTRIBUTION TRANSFORMER FUSE BLOCKS AND BOXES 

## Single-Pole-For Outdoor Mounting PLUG-TYPE

For Use on Circuits Up To 5000 Volts


#### Abstract

Application These fuse blocks are designed for use on circuits not exceeding 30 amperes and 5000 volts and of moderate capacity. Two forms are supplied, one for 2500 volts maximum, and the other for 5000 volts maximum. With the exception of the contact clips and mounting screws, all parts are of porcelain. They are entirely weather proof and are readily mounted ona cross arm or on any location convenient to the transformer by screws placed through the holes in the side of the block in the case of the 2500 -volt block, or by a mounting strap around the block in the case of the 5000 -volt block. The block consists of two pieces; a receptacle, to which the line connections are made and which is permanently fastened to the cross arm or other support, and a plug, which carries the fuse. To re-fuse it is necessary to remove the plug from the receptacle, thus making the block safe in operation. 


The contacts for the line wires are deeply recessed in the porcelain and well separated from each other, thus protecting them from the weather and accidental contact, and also from any possibility of arcing across the terminals. Connections to the contacts are made by inserting the wires through holes in the sides of the porcelain and securing them to the contact posts by means of set screws. The holes in the binding post and the set screws, are of ample proportions to render the connection of the block to the circuit a simple and easy matter.

The interrupting capacity of these fuse blocks, when used one per wire, is approximately 800 amperes at 2500 volts.

In the 2500 -volt size two blocks are listed; one non-indicating and one indicating and in the 5000volt size, one block, non-indicating is listed.

## Construction

Fuse block Style No. 147190, has a glazed exterior finish of a dark brown color and is of the non-indicating type.

The contacts are formed by spring clips; the


Receptacle, Style No. 241509
plug is pushed straight into the receptacle and held therein by the pressure exerted by the clips. In addition, each contact is fitted with a spring latch which engages an offset on the plug, thus obtaining a more secure contact and preventing the plug from falling to the ground when the fuse blows. The roll-contact feature on the plug makes this type of block interchangeable with a number of blocks of other manufacture. Contacts of both receptacle and plug are recessed into the porcelain, thus preventing loosening and twisting.

The fuse wire is placed in a groove that has rounded edges throughout its entire length, thus preventing any possibility of the fuse wire being cut.
Parallel to the groove is a rib which absorbs the shock incident to the insertion of the plug, and, thereby, greatly reduces possibility of breakage due to handling.

The plug terminates in a knob for handling. Im; mediately above the knob is a shield of ample area to provide protection for the hand of the operator.

Fuse block Style No. 287325 is of the indicating type. It uses the same receptacle as Style No. 147190 but a different plug.
This plug has the same general outlines as the one used with fuse block Style No. 147190 and is interchangeable with it. A hole extends through the body and knob of the plug. in each end of which a small piece of white glazed porcelain is mounted. The inner piece is depressed when a fuse is mounted


Plug, Style No. 241510


Block Complete,
Style No. 147190
1.310A

## DISTRIBUTION TRANSFORMER FUSE BLOCKS AND BOXES-Continued

on the plug, thus putting the fuse under a slight tension. When the fuse blows this porcelain piece is interposed between the arcing ends of the fusible element, thus tending to interrupt the circuit.


The porcelain piece in the other end projects beyond the knob handle when the fuse is in position, and recedes within the knob when the fuse parts. Thus the extension of the small white porcelain piece beyond the knob indicates that the fuse is intact and the recession within the knob indicates that the fuse has blown.

Fuse block Style No. 375017, of the non-indicating type, 5000 volts, has a glazed exterior finish of dark brown color.

The contacts are formed by spring clips. The plug is inserted in the receptacle and given a rotary motion to engage the contact in the receptacle. The plug is so designed that it is impossible to make contact until it is thrust completely into position and revolved the proper distance. The striking distances between terminals and contacts of this design have been increased over Style No. 147190 and a barrier is placed on the plug to increase the creepage distance.

A novel departure in this design is that of the method of mounting the blocks. Previously this type of block has been mounted on the cross arm by
wood screws placed through the porcelain. For the higher voltage work this decreases the striking distance, and, therefore, in the new design a $U$-shaped mounting bracket fitting under the shoulders of the


Plug, Style No. 375019
block is used. Thus no screws are put through the porcelain and a simple and reliable mounting bracket is supplied.

The other features of this style are similiar to those of Style No. 147190.
Style number and list price of the complete block include lag screws for mounting in the case of the 2500 -volt block, and mounting bracket and mounting bolts in the case of the 5000 -volt block, but do not include fuse wire which may be ordered separately. See other pages of this catalogue for fuse wire. The length of wire required for each fuse is nine inches. In the case of Style Nos. 147190 and 287325, standard link fuses listed below can be used if desired.


DISTRIBUTION TRANSFORMER FUSE BLOCKS AND BOXES-Continued
PRICES

| Max. Amps | Max. Volts | Description | *Net Wt. Pounds | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 30 | 2500 | Non-Indicating Fuse Block complete | 51/4 | 147190 | 325 |
| 30 | 2500 2500 | Receptacle only | 4 | 241509 | 225 |
| 30 | 2500 | Plug only | 11/4 | 241510. | 100 |
| 30 | 2500 | Indicating Fuse Block complete | 5 $1 /$ | 287325 | 400 |
| 30 | 2500 | Receptacle only | 4 | 241509 | 225 |
| 30 | 2500 | Plug only | 11/4 | 287306 | 175 |
| 30 | 5000 | Indicating fuse block complete |  | 375017 | 460 |
| 30 | 5000 | Receptacle only | $53 / 3$ | 375018 | 315 |
| 30 30 | 5000 5000 | Plug only Mounting bracket including bolts | $13 / 2$ $1 / 2$ | 375019 $\mathbf{3 7 5 0 2 0}$ | 140 |

## LINK FUSES

Fuses for use in plug-type transformer fuse blocks, Style No. 147190.
Continuous
Capacity
Amperes
1
2
3
5
10
15
20
25
30
Standard
Package
Quantity
100
100
100
100
100
100
100
100
100


OUTLINE DIMENSIONS


Order by Style Number

## DISTRIBUTION TRANSFORMER FUSE BLOCKS AND BOXES-Continued

## TYPE OD SAFETY-FIRST FUSE BOXES

## For Use on Circuits up to $\mathbf{7 5 0 0}$ Volts



100-Ampere Box. Open

## Application

The Westinghouse type OD safety-first fuse box is ideal for the protection of outdoor distributing transformers. All parts that require handling, when it is necessary to re-fuse the box, are removed from contact with the live parts by opening the door. Safety from accidental contact is assured the operator.

## Distinctive Features

1. Heavy, compact, substantial box with throughbolts prevents warping.
2. A one-piece metal top keeps the moisture out of the box, forms the mounting bracket and part of the very simple latching device.
3. The mounting bracket at the extreme top of the box places the box on the cross arm as far below the transmission wires as possible. This feature adds to safety during installation and re-fusing.
4. The bottom opening door, swinging through 180 degrees, allows re-fusing at the maximum distance from the live parts. As an additional safety, the door of the 30 -ampere box must be swung approximately 180 degrees before it can be taken off.
5. The Fuse tube is made of hard, dense, bone fibre of ample size, which assures long life and adequate protection on severe short circuits.
6. Blowing takes place at the decreased portion at the upper end of the fuse link, and a quick opening of the circuit is thus obtained.
7. There is an interior barrier in the box which confines the gases to the lower chamber, and prevents any possibility of arcing between the upper and lower contacts.
8. The base and outlet bushing are formed in one piece of moulded insulating material to insure proper insulation and to prevent charring.
9. The fuse tube projects down into the outlet bushing in order that the hot gases may expand into the outer atmosphere instead of into the box.
10. All screws used in the 30 -ampere box to clamp the line wires and the fuse links are non-removable and cannot be lost.
11. The simple, yet effective, way of clamping the fuse link without screws in the upper fuse tube of the 30 -ampere box, and the non-removable screw with its free self-lifting washer, make re-fusing very easy and allow it to be done quickly.
12. Two screws clamp each end of the fuse link of the 100 -ampere fuse box.
13 Both fuse boxes have a very high interrupting capacity.

## Operation

The fuse tube is open at the bottom and is provided with a terminal which closes the top end. When the fuse blows, the gases are expelled from the bottom of the tube through the opening in the base of the box. The opening is formed as part of the moulded base and the fuse tube projects down into the opening. This arrangement greatly aids in the proper expulsion of the gases from the box and gives greater interrupting capacity.

## DISTRIBUTION TRANSFORMER FUSE BLOCKS AND BOXES-Continued

To Re-Fuse-No hook stick, tongs or other tools, except a screw driver for clamping the fuse link in the tube, are necessary to re-fuse this box. When the door of the box is opened, the fuse tube is disconnected and insulated from the line.

In the 30 -ampere box,


30-Ampere Box with Door Partially Opened the fuse tube is permanently fastened to the mounting block on the door, and the door can be safely and easily removed from the box. In the case of the 100 -ampere box, the fuse tube is safely and easily disengaged from the insulating block on the door. The fuse tube is re-fused, and can be inserted in place by one hand. The door is closed and the box is again in operation.

Standard listed refills should be used in all cases for both the 30 and $100-$ ampere boxes because the box is designed for these special refills, and only by their use can the successful and maximum operation of the box be guaranteed.

Interrupting Capacity-The interrupting capacity of the 30 -ampere box is approximately 1000 amperes at 7500 volts, and of the 100 -ampere box is 2000 amperes at 7500 volts when used one per wire and proportionally greater at lower voltages.

## Construction

30-Ampere Box-This box is made of well seasoned swamp cypress treated with creosote and it is permanently held together with galvanized throughbolts. This construction precludes any possibility of the box warping and allowing moisture to get inside. The one-piece galvanized sheet-iron top also keeps moisture out of the box and forms a very desirable mounting bracket for mounting the box on the cross arm.

A recess in the metal top forms part of the latching device. The end of the handle enters this recess and cannot be disengaged without a sidewise rotation of the handle, so that it is impossible for the box to open accidentally.

The fuse tube is made from dense hard bone fibre. This material has been found very satisfactory for making the tubes of the renewable fuses and will withstand severe service. It is threaded into the upper contact block and is clamped against the porcelain base by the lower contact block. The contact blocks enter into the flared copper knife contacts mounted in the box. The fuse tube with its contact blocks is mounted on a one-piece porcelain securely fastened to the door.

In case the fuse tube is damaged it can be removed from the porcelain by simply removing two cotter
pins. Thus the fuse tube, porcelain and door are combined in one unit, that is not too large or too small to handle while re-fusing.

The door swings vertically about an axis at the front, bottom of the box. It can only be taken out to re-fuse at a position approximately $180^{\circ}$ from the closed position, this being a maximum distance from the live parts. This feature gives additional safety.

At the top of the fuse tube there is a hexagon shaped cap that can be removed easily for re-fusing and closes the top end of the tube. The fuse link at this end consists of a round wire which is wound around a stud in the top tube terminal and then clamps by screwing the hexagon cap in place. The lower end of the fuse link, which is of greater current carrying capacity, is inserted under a washer on the lower tube terminal and held clamped by a screw. This screw is non-removable and the washer lifts with the head of the screw but is free to turn. Everything was done in the design of this fuse tube to facilitate re-fusing and at the same time insure good contact.

Each knife contact and line terminal is mounted on a one-piece porcelain, which is securely fastened to the side of the box. These porcelains also serve as entrance bushings for the incoming and outgoing wires, making a very compact and desirable combination base and bushing. Connection is made to the box by clamping the line wires, each under a plate held by two screws. These screws are arranged so they cannot be entirely unscrewed and lost from the box. This makes the installation of the box simple and at the same time provides good contact.

The fuse element has a decreased cross-section at the upper end so that the arc will occur at the top of the tube. The action then is to expel the fuse element downward through the open end of the tube and thus to assist in breaking the arc.

In previous designs of outdoor safety-first fuse boxes there has been a tendency to arc between upper and lower contacts; also the gases tend to expand into the interior of the box instead of into the outer atmosphere, because there is a small space between the lower end of the tube and the bottom of the box. The result has been a


30-Ampere Box with Door Removed for Renewing the Fuse Link decreased interrupting capacity of the box. To overcome this disadvantage and to increase the rupturing capacity, a barrier of insulating material has been placed inside the box. Also when the box is closed the fuse tube projects down into the outlet. The outlet bushing and base are made of one piece of insulating material to insure proper insulation and to prevent charring.

## DISTRIBUTION TRANSFORMER FUSE BLOCKS AND BOXES-Continued

100-Ampere Box-The construction of the sides, back, door, bottom, steel roof and bracket, handle and latching means, the arc barrier of the 100 ampere box, and the fuse links, are similar to those of the 30 -ampere box except that the parts are larger to accommodate the larger fuse tube and current carrying parts.

The through-bolt at the bottom of the door forms an axis about which the door revolves vertically. The fuse tube is made of the same dense, hard, bone ${ }^{1}$ fibre as the 30 -ampere fuse tube. It is threaded into the upper end and clamped into the lower contact blocks which enter into the flared copper knife contacts mounted in the box. The fuse tube is mounted on a one-piece porcelain which is held securely to the door and the door held in place by a simple latching means. By merely lifting a lever of the fuse tube latch, which is held in place by a spring, the fuse tube can be taken off the door to re-fuse.

The knife fingers and the terminals are mounted on a piece of porcelain similar to that which holds the tube, fastened to the inside of the back piece of the box. The incoming and outgoing wires, entering through substantial porcelain bushings, are fastened to the stationary contacts by clamping them under plates that are held by two screws, thus making the installation of the box extremely simple, and giving at the same time, good contacts.

At the top of the fuse tube there is a cylindrical cap that can be removed easily for re-fusing, and which forms the upper end of the expulsion chamber. The fuse link is fastened at both ends of the tube by inserting it under plates held by two screws to assure good contact and to facilitate re-fusing.


100-Ampere Box with Door Partly Opgn Showing at the Bottom of the Box the One-piece Molded Composition Base and Vent for Gases

In previous designs of fuse boxes little attention was paid to operation on gradual overloads, the fuse boxes usually being designed for short-circuit protection only. In this latest design an overload auxiliary can be supplied. It consists of a micarta tube with a metal stop at the lower end. With the


Replacing the Fuse Tube on the 100-Ampere Base
ordinary fuse link on gradually increasing overloads the quantity of gas generated is small and the pressure is low, so that even if the element blows it may not be separated enough to extinguish the arc. When the overload auxiliary is used the hot gases generated by the overloads are sufficient to force the auxiliary refill out of the tube. This is done by burning the fuse link in two at the bent section at the upper end of the fuse tube and causing a pressure to be exerted on the metal stop of the auxiliary refill. By forcing the refill out in this manner two arcs are introduced, one at the upper end and one at the lower end of the fuse tube, and as these two are lengthened sufficiently, the circuit is broken. On short circuits the auxiliary refill is blown out of the fuse tube and the circuit is opened equally as well as with standard refills listed for use with this box.

Style number and list prices for the 30 and 100ampere boxes include the box complete without the refill or auxiliary overload, but with hanger iron for mounting on a 4 -inch cross arm. The hanger irons for cross arms of other sizes can be supplied only at a considerable increase in price. Style number and list price of the overload auxiliary for the 100 -ampere box include the complete overload auxiliary without the fusible element.

Style number and list price of the refill include the complete fuse link for use with the 30 or 100 ampere fuse boxes.

## DISTRIBUTION TRANSFORMER FUSE BLOCKS AND BOXES-Continued

PRICES

| Ampere | Description | Standard | Approx. Weight per Package |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Capacity |  | Package | Net | Gross | Style No. | Each |
| 30 | Box complete | 2 | 25 lb . | 31 lb . | 374880 | \$1110 |
| 100 | Box complete | 2 | 32 lb . | 38 lb . | 323795 | 1630 |
| 30 | Fuse tube | 2 | 3 lb . | 5 lb . | 974881 | 260 |
| 100 | Puse tube | 2 | 6 lb . | 8 lb . | 323798 | 416 |
| 5 to 100 | Overload auxiliary |  | 20 oz . |  |  | 40 |
| 1 | Refill for Style No. 374880 | 10 | 2 oz . | 4 oz . | 374882 | 30 |
| 2 | Refill for Style No. 374880 | 10 | 2 oz. | 4 oz . | 374883 | 30 |
| 3 | Refill for Style No. 374880 | 10 | 20 . | 4 oz | 374884 | 30 |
| 5 | Refill for Style No. 374880 | 10 | 2 oz. | 4 oz . | 374885 | 30 |
| 7 | Refill for Style No. 374880 | 10 | 2 oz . | 4 oz . | 374886 | 30 |
| 10 | Refill for Style No. 374880 | 10 | $2 \mathrm{oz}$. | $4 \mathrm{oz}$. | 374887 | 30 |
| 12 | Refill for Style No. 374880 | 10 | 3 oz . | 5 oz. | 374888 | 30 |
| 15 | Refill for Style No. 374880 | 10 | 3 oz . | 5 oz . | 374889 | 30 |
| 20 | Refill for Style No. 374880 | 10 | . 3 oz . | 5 cz . | 374890 | 30 |
| 25 30 | Refill for Style No. 374880 Refill for Style No. 374880 | 10 10 | 3 3 3 oz. | 5 oz. | 374891 $\mathbf{3 7 4 8 9 2}$ | 30 30 |
| 5 | Refill for Style No. 323795 | 10 | 2 oz . | 408. | 323797 | 40 |
| 8 | Refill for Style No. 323795 | 10 | $2 \mathrm{oz}$. | 4 oz . | 323798 | 40 |
| 10 | Refill for Style No. 323795 | 10 | 2 oz . | 4 oz . | 323799 | 40 |
| 15 | Refill for Style No. 323795 | 10 | 2 oz . | 4 oz . | 323800 | 40 |
| 20 | Refill for Style No. 323795 | 10 | 3 oz . | 5 oz . | 323801 | 40 |
| 25 | Refill for Style No. 323795 | 10 | $3 \mathrm{oz}$. | 5 goz | 323802 | 40 |
| 30 40 | Refill for Style No. 323795 Refill for Style No. 323795 | 10 | 3 <br> 4 <br> 402 | 5 6020. | 323803 323804 |  |
| 50 | Refill for Style No. 323795 | 10 | 4 oz . | $6 \mathrm{oz}$. | 323805 | 40 |
| 60 | Refill for Style No. 323795 | 10 | 4 oz . | 6 oz. | 323806 | 40 |
| 70 | Refill for Style No. 323795 | 10 | 4 oz . | 6 oz. | 323807 | 40 |
| 75 | Refill for Style No. 323795 | 10 | 4 oz . | 602. | 323808 | 40 |
| 80 | Refill for Style No. 323795 | 10 | $4 \mathrm{oz}^{\text {or }}$ | 6 oz | 323809 | 40 |
| 90 100 | Refill for Style No. 323795 | 10 | $5 \mathrm{Soz}$. | $7 \mathrm{Oz}$. | 823810 | 40 |
| 100 | Refill for Style No. 323795 | 10 | 5 oz. | 702. | 323811 | 40 |

## APPROXIMATE DIMENSIONS IN INCHES



Order by Style Number

# ENCLOSED CARTRIDGE FUSES 

2500 to 25,000 Volts<br>Non-Renewable for Indoor Service<br>With Indicators*



## Application

Enclosed fuses, used so universally on low voltage, have been applied for several years to higher voltages. On these higher voltages they are very successful and afford excellent protection for power circuits of low capacity. A new line of fuses has been developed with a maximum interrupting capacity on short circuits for this type of fuse. 2500 -volt fuses will also open circuits on slow overloads. Fuses of this type for 4500 volts and above will not open slow overloads on their rated voltage due to the nernst effect in the filler, but may be
derated in accordance with the table given in this section and used to give full overload protection. At full rated voltage, the fuses will open circuits between five times rating and the interrupting capacity given in the table.

This failure to open slow overloads is not objectionable in a large number of applications, due to the practice of fusing transformers at 200 per cent of full-load rating. Thus currents that exceed the blowing point of the fuse and continue longer than the time clement of the fuse are due to trouble which will allow a short-circuit current to flow.

## Construction

The casing for these fuses is made from strong fibre tubing treated to prevent warping due to absorption of moisture. The caps are copperplated drawn steel to give strength. These caps are attached to the casing by screws. Two of these screws pass through the casing into a special nut on the inside thus effectively clamping the casing and ruggedly attaching the cap to the casing.
The venting of the gases in these fuses has received special attention. Vent holes are provided in the caps and are covered on the inside with washers of woven asbestos cloth. The number of these washers in each size fuse is adjusted to give the proper venting. The gas is sufficiently confined to get increased pressure to effectively extinguish the arc and still is not confined to such an extent as to explode the tube within the capacity of the fuse.

## PRICES

Style number and list price of the fuse include the fuse with indicator as specified above and style number and list price of fuse block include block complete without fuses.

|  |  |  | 18 |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ampe | cka | arto |  | Style No. | List Price Each |
|  |  | ol | 8 | 2500 |  |
| 1 | 10 | 2 | 1/4 | 318417 | 8175 |
| 2 | 10 | 2 | 1 | 318418 | 1.75 |
| 3 | 10 | 2 | 14 | 318419 | 175 |
| 4 5 | 10 10 | 2 | 14 | 318421 | 175 |
| 6 | 10 | 2 | $1 / 4$ | 318422 | 175 |
| 8 | 10 | 2 | 1/4 | 318423 | 175 |
| 10 | 10 | 2 | 1/4 | 318424 | 175 |


| Ampere Capac. ity |  | Carton | Approx. |  | $\begin{gathered} \text { List } \\ \text { Price } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Standard | Quan- | Net Wt. Per |  |  |
|  | For Voltages up to 2500 |  |  | Style No. 2500 |  |
| 12 | 10 | - | 1/4 | 318425 | 8175 |
| 15 | 10 | 2 | $1 /$ | 318426 | 175 |
| 16 | 10 | 2 | 1/3 | 318427 |  |
| 18 | 10 | 2 | $1 / 4$ | 318428 | 175 |
| 20 | 10 | 2 | 1/4 | 318429 | 260 |
| 25 | 10 | 2 | 1/4 | 318430 | 260 |
| 30 | 10 | 2 | 1/4 | 318431 | 260 |
| 35 | 10 | 2 | $1 / 4$ | 318432 | 300 |
| 40 | 10 | 2 | 1/4 | 318433 | 300 |
| 45 | 10 | 2 | $1 / 1$ | 318434 |  |
| 50 | 10 | 2 | 生 | 318435 318436 | $\begin{array}{ll}3 & 00 \\ 300\end{array}$ |
| 60 | 10 | 2 | 等 | 318437 | 300 |
| 70 | 10 | 2 | 1/4 | 318438 | 340 |
| 80 | 10 | 2 | 1/4 | 318439 | 340 |
| 90 | 10 | 2 | 1/4 | 318440 318441 | 340 3 |
| 100 | 10 | 2 | 1/4 | 318441 | 340 |

*Fuse of from 1 to 4 amperes capacity do not have indicators. The 5 -ampere, 25,000 -voit fuse does not have an indicator. $\dagger$ For shipping weight, add $10 \%$ to net weight.

ENCLOSED CARTRIDGE FUSES-Continued


OUTLINE DIMENSIONS IN INCHES


Enclosed Cartridge Fuse
Volts
2500
2500
2500
4500
7500
15000
25000

## Enclosed Cartridge Fuses



Fuse Base for Voltages from 4500 to $\mathbf{2 5 , 0 0 0}$


Order by Style Number

## EXPULSION-TYPE FUSE BLOCKS

## FRONT-CONNECTED

For Capacities up to 100 Amperes-For Voltages 2500 to 25,000

## Application

These fuse blocks are made especially for opening the circuit in the event of sudden and severe overloads or short-circuits, but they are also entirely suitable for the protection of circuits in the case of gradually increasing overloads if the fuse wire is inserted in asbestos sleeving. They are for indoor mounting only.

They will operate satisfactorily on any circuit within their interrupting capacity, which is approximately 1000 amperes at 7500 volts when used one per wire and proportionately greater or less at other lower or higher voltages.

Caution-In order that these fuse blocks can be "cut dead" before the operator handles them, it is recommended that disconnecting switches be used in series with them when operated on a power circuit. Fuse tongs should be used only where the power capacity back of the fuses is known to be limited by such apparatus as voltage transformers.

Distinctive Features-The distinctive features of these expulsion-type fuse blocks are: cast iron yoke; petticoat-type insdlators; double tube, insuring rigidity of contacts; knife-blade jaws: light weight with substantial construction; readiness of installation and of re-fusing.

## Construction

The fuse tube consists of two micarta tubes, one within the other. The ends of the outer tube are fitted with brass clips, that make contact with the copper jaws which support the tube. On the 2500 volt block these jaws are mounted on studs. This block should be mounted on a marble panel. On the blocks for other voltages the jaws are mounted on porcelain insulators supported on a cast-iron


Fig. 1-7500 Volts
yöke or base. Two holes are provided in the base for mounting screws.

The fuse wire, enclosed in asbestos sleeving, is secured by a screw and washer at one end to a terminal in the expulsion chamber and at the other end to a terminal on the contact block.

## Operation

The fuse tube is hollow and one end is left open, so that when the fuse blows, the metallic vapors are expelled from the tube through the open end and successfully extinguish any arc incident to the blowing of the fuse. Before being inserted in the fuse tube the fuse wire should be enclosed in asbestos sleeving. The asbestos sleeving prevents the gradual charring of the inside of the fuse tube by the overheated fuse and thereby eventually lengthens the life of or prevents burning out of the fuse tube. The open end of the fuse tube extends beyond the contact jaw so that all danger of the expelled vapors coming in contact with the metallic portion of the block is eliminated.

## RATINGS AND PRICES

Style number and list price include the fuse block complete including the fuse tube, ready for mounting. Fuse wire and asbestos sleeving (see pages of this catalogue on "Fuse Wire" and "Insulating Materials and Supplies') are not included and must be ordered separately. Aluminum or Nickel Silver fuse wire should be used.

| Amperes | $\underset{\text { Voltage }}{\text { Maximum }}$ | Mounting | Length of Fuse <br> Wire Required <br> Per Block. Inches | Approx. Net | WT. Lbs. Boxed | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Fuse Blocks |  |  |  |  |  |  |  |
| Up to 100 | 2500 | Switchboard | 11 | 8 | 9 | 124414 | 52800 |
| Up to 100 | 7500 | Wall | 14 | 13 | 141/2 | 124401 | 3700 |
| Up to 100 | 15000 25000 | Wall | 19 | 24 | 261/2 | 124402 | 4400 |
| Fuse Tubes |  |  |  |  |  |  |  |
|  | 2500 |  |  |  |  |  |  |
| ........... | 7500 15000 | . | $\cdots$ | 6 9 | 601/2 | 186313 | 1700 1900 |
| ....... | 15000 $\mathbf{2 5 0 0 0}$ | ........... | $\ldots$ | 9 12 | 10 $131 / 2$ | 185314 185315 | 1900 2100 |
| Fuse Tongs |  |  |  |  |  |  |  |

See pages of this catalogue on "Enclosed Cartridge Fuses."
Order by Style Number

# TYPE R EXPULSION FUSES 



Type R Expulsion Fuse, Upright-Mounting, Outdoor-73,000 Volts

## Application

The type R expulsion fuses have the highest interrupting capacity of any high voltage fuse now on the market. They are made for voltages of from 4500 to 110,000 volts and for currents up to 200 amperes. They are made for upright, inverted and $45^{\circ}$ mounting.

For power circuits they are particularly adapted to opening short circuits. Their ability to open short-circuit currents when used with fuse links as listed is shown in the table below. On slow overloads, there is a tendency for the are to hold on for a sufficient length of time to char the micarta tube. This condition, however, is not objectionable since it is unusual practice to fuse a transformer at 200 per cent of normal rating and currents which are large enough and endure long enough to blow the fuse invariably develop into short circuits which the fuse opens easily. The very infrequent overloads may damage the tube, but is relatively inexpensive to renew the tubes.

For potential circuits such as the protection of voltage transformers, the one-ampere fuse may be used in applications where its interrupting capacity is not exceeded.

## Distinctive Features

High interrupting capacity.
Easily and cheaply re-fused.
Insulators interchangeable with type $R$ disconnecting Switches and type R re-designed choke coils.

Clamp terminal for line wires.
Clamp connection for fuse element.
Heavy channel iron bases.

Type R Expulsion Fuse. Upright-Mounting, OutdoorComparative Sizes of 4500 and 110,000 -Volt Fuses

## Construction

Base-The bases for the type R fuses are of heavy channel iron, hot-dipped galvanized and are of the same type as used on the type R disconnecting switches.
Insulators-The standardized insulator assemblies with galvanized hardware, which are the same type as is used on type R disconnecting switches are used with these fuses. Complete description of this type of insulator will be found in the portion of this catalogue covering type ${ }^{-} R$ disconnecting switches.
Fuse Tubes- The fuse tubes are of micarta treated with a special block varnish to make the tube proof against weather and acid.
Fuse Links-Fuse links as given in the table in this section are recommended. They are especially calibrated for this type of fuse. The metals used on the fuses for 15 to 200 amperes are selected because of their low melting point and their inherent characteristics which assure good fuse operation. The low melting point prevents charring of the tube on slow overloads up to the time the fuse melts. The alloy used on the 1 to 5 -ampere fuses is selected for its high resistance so that the material will have sufficient mechanical strength.
Voltage
4500
7500
15000
25000
37000
50000
73000
88000
110000

| Interrupting 1 Amp. | Cap. in Amp. 2 to 60 | at Rated 61 to 125 | Voltage <br> 126 to 200 |
| :---: | :---: | :---: | :---: |
| 10000 | 7000 | 6000 | 5000 |
| 5000 | 4000 | 3500 | 3000 |
| 3000 | 2000 | 1750 | 1500 |
| 3000 | 2000 | 1750 | 1500 |
| 2000 | 1500 | 1300 | . . . |
| 1500 | 1000 | 900 |  |
| 900 | 600 |  |  |
| 700 | 500 | . $\cdot$ |  |
| 600 | 400 |  |  |

## TYPE R EXPULSION FUSES-Continued

## PRICES

Style number and list price include the fuse block complete with fuse tube but without fuse wire which should be ordered separately from separate tables.

| Voltage Rating | Maximum Amperes Recommended for Fuse Link | Length of Fuse Link Inches |  | hipping | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Upright Mounting |  |  |  |  |  |
| Maximum |  |  |  |  |  |  |
| ${ }^{4500}$ | 200 | 32 | 45 | 65 | 370856 | 52100 |
| 7500 | 200 | 32 37 | 60 | +90 | 370857 | 2400 |
| 15000 25000 | 150 | 55 | 105 | 160 | 370859 | 4200 |
| 37000 | 100 | 80 | 135 | 205 | 370860 | 5400 |
| 50000 | 75 | 95 | 160 | 240 | 370861 | 6400 |
|  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
| 110000 | 20 | 160 | 375 | 565 | 370864 | 20000 |
| Inverted Mounting |  |  |  |  |  |  |
| Maximum |  |  |  |  |  |  |
| 4500 | 200 | 32 | ${ }_{60}$ | ${ }_{90}^{65}$ | 370865 | 2100 |
| 7500 | 200 | 32 | 60 | 90 | 370886 | 2400 |
| 15000 | 150 | 37 | 85 | 130 | 370867 |  |
| 25000 | 150 | 55 | 105 | 160 | 370868 | 4200 |
| 37000 | 100 | 80 95 | 135 | 205 | 370889 | 54 84 00 |
| 50000 73000 | 75 40 | +95 | 160 185 | 280 280 | 370870 | 6400 80 |
| Normal 30 |  |  |  |  |  |  |
| 88000 | 30 | 145 | 250 | 325 | 370872 | 11000 |
| 110000 | 20 | 160 | 375 | 565 | 370873 | 20000 |
| Masimum |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
| 4500 7500 | 200 200 | 32 | 45 60 | 65 90 | 370874 | 3200 3500 |
| 7500 15000 | 200 150 | 37 | 85 | 130 | 370876 | 4400 |
| 25000 | 150 | 55 | 105 | 160 | 370877 | 5300 |
| 37000 50000 | 100 75 | 80 95 | 135 160 | 240 205 | 370878 | 65 7500 7500 |
| 50000 73000 | 40 | 105 | 185 | 280 | 370880 | 9100 |
| Normal 30 250 325 |  |  |  |  |  |  |
| 110000 | 20 | 160 | 375 | 565 | 370882 | 21500 |

FUSES RECOMMENDED FOR USE IN TYPE R HIGH-VOLTAGE EXPULSION FUSES


## TYPE R EXPULSION FUSES-Continued

## DIMENSIONS IN INCHES



4500 то $\mathbf{1 5 , 0 0 0}$ Volts


25,000 то 73,000 Volts


| Voltage | Mounting | A | B | C | D | E | F | G | $\mathrm{SH}^{10}$ |  | $\underset{\mathbf{K}}{\mathbf{C H 1}}$ | L | M | N | 0 | P | 0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 4500 | Upright | 24 | 33/4 | 10 | 17\%/5 | 2) ${ }^{\text {a }}$ | 1/2 | 1/4 | $11 /$ | 3 | 13/8 | 53/4 | 127/8 | $61 / 2$ | 20 |  | 12 |
| 4500 | $45^{\circ}$ | 24 | 31/4 | 10 | 176\% | 23 | 1/2 | \% | $11 / 4$ | 3 | 13/8 | 99\% | 164\% | 61/2 | 20 | 2714 | 12 |
| 7500 | Upright | 24 | 6 | 14 | 210 | 28 | $1 / 2$ | \% | 114 | 3 | $1 \%$ | $71 / 2$ | $14 \%$ | $61 / 2$ | 20 |  | 12 |
| 7500 | $45^{\circ}$. | 24 | 6 | 14 | 215 | 2317 | $1 / 2$ | 9618 | $11 / 4$ | 3 | 19 | 1030 | $181 / 4$ | $61 / 2$ | 20 | 277\% | 12 |
| 15000 | Upright | 30 | 7 | 16 | 234\% | $2 \%$ | $1 / 2$ | 9 | $11 / 4$ | 3 | 19 | $83 / 4$ | 16\% | $61 / 2$ | 25 |  | 12 |
| 15000 | $45^{\circ}$ | 30 | 7 | 16 | 2315 | 25 | 1/2 | 9 | $11 / 4$ | 3 | 19 | 124 | 21 | 61/2 | 25 | 353/4 | 12 |
| 25000 | Upright | 40 | 9 | 22 | 3315 | 23.6 | $1 / 2$ | 9 | $11 / 4$ | 31/4 | $13 / 4$ | 103/4 | 231/2 | 39 | 20 | 3 | 12 |
| 25000 | $45^{\circ}$ | 40 | 9 | 22 | 335 | $23 / 4$ | $1 / 2$ | 9 | $11 / 2$ | $33 / 4$ | 13\% | $177 / 8$ | 305/8 | 39 | 20 | 3 | 12 |
| 37000 | Upright | 40 | 101/2 | 26 | 3345 | 2310 | $1 / 2$ | 9 | $11 / 4$ | 38/4 | $18 / 4$ | 121/4 | 26 | $471 / 2$ | 25 | 3 | 12 |
| 37000 | $45^{\circ}{ }^{\circ}$ | 40 | 101/2 | 26 | 334 | 23 | 1/2 | \% | $11 / 4$ | $33 / 4$ | $13 / 1$ | 18 \% | 32145 | 4712 | 25 | 3 | 12 |
| 50000 | Upright | 44 | $131 / 2$ | 32 | 475 | 23 | $1 / 3$ | 9 | $11 / 4$ | 4 | $18 / 6$ | 171/2 | 325/8 | $581 / 2$ | 30 | 3 | 20 |
| 50000 | $45^{\circ}$ | 54 | $131 / 4$ | 40 | 479 | 23 | 12 | 98 | $11 / 4$ | 4 | $13 / 10$ | 2418 | $391 / 4$ | 661/2 | 30 | 3 | 20 |
| 73000 | Upright | 54 | 15 | 40 | 57 明 | $23 / 6$ | $1 / 2$ | 96 | $11 / 4$ | 4 | $15 / 5$ | 201/4 | 38 | 67 | 35 | 3 | 20 |
| 73000 | $45^{\circ}$ | 64 | 15 | 52 | $57 \%$ | 238 | 12 | 9 | 11/4 | 4 | 18 | 291/4 | 463/4 | 79 | 35 | 3 | 20 |
| 88000 | Upright | 64 | 151/4 | 52 | 40 | 4 | $1 / 2$ |  | $11 / 4$ | 27/8 | $21 / 4$ | 35 | 45 | 84 | 30 | 20 | 4 |
| 110000 | Upright | 76 | 15 | 64 | 50 | 5 | $1 / 2$ | \% | $11 / 4$ | 17/8 | 2916 | 41 | 51 | 96 | 35 | 20 | 4 |

These dimensions are for reference only. For official dimensions apply to nearest district office.

# MOTOR-STARTING KNIFE SWITCHES 

## For Starting Capacities up to 3600 Amperes Rear-Connected-For Voltages up to $\mathbf{6 0 0}$

Application-These switches are used as a simple and inexpensive method of starting rotary converters from the direct-current end and directcurrent motors of large capacity haivng starting conditions that will permit cutting out the starting resistance in four steps. They are intended for starting conditions only, being rated in terms of the starting current, and a short-circuiting line switch or circuit-breaker should be used to carry the running load. They will, however, carry onefourth their rated current continuously, so that the short-circuiting line switch can be omitted where the full-load current is only one-fourth of the starting-current rating.

Operation-To start a motor the switch blade is thrown into the first jaw and after a moment's pause between steps, into each succeeding jaw until the last is closed. The short-circuiting line switch, where used, is then thrown in. The circuit should
always be opened by opening the line switch or circuit-breaker.

Construction-These switches have four sets of contacts of such length that the switch blade makes contact with each set in succession. Each switch has four blades, a construction that allows of ample ventilation and reduces the depth of the switch from the switchboard.

To prevent large machines being started too quickly by throwing the switch through all the positions without stopping on any one position, a ratchet device is provided on the 1200 , 2400 , and 3600 -ampere switches.

## RATINGS AND PRICES

Style number and list price include motor-starting switch with terminal lugs and arranged for mounting on panels from $11 / 4$ to 2 inches thick, but do not include


With Ratchet Stop resistor or switch base.


Pig. 1


Fic. 2
 Additional
ist Price for ${ }^{\text {Sl }}$ List Price for Slate
Base, Including

| Base, Including |  |
| :---: | ---: |
| Mounting | Llst Price |
| 8850 | 4700 |
| 950 | 12200 |
| 1100 | 15500 |
| 1400 | 21000 |
| 1700 |  |



- Diameter and threads per inch.
These dimensions are for reference colly. For official dimencions apply to the nearest diatict office.


## TYPE A FIELD SWITCHES

## Rear-Connected-For Voltages up to $\mathbf{6 0 0}$

Two forms of field switches are listed, discharge (with discharge resistors) and transfer.

## Application

Field-Discharge Switches-Field discharge switches are used in the field circuit of generators to serve as a means of opening and closing the field circuit and, when the switch is opened, of making the necessary connections of the field winding to a resistor, so that the energy in the inductive field winding may be dissipated in the resistor instead of causing undue strain on its insulation.

Field-Transfer Switches-Field-transfer switches are used for transferring the field circuits of rotary converters or generators from one source of supply to another without opening the supply circuits, where there is not likely to be a difference of potential between the two supplies. Where such a difference is likely to occur, the transfer switch with additional jaws for inserting a limiting resistor between the supply circuits should be used (Fig. 1). They are used especially where it is necessary to transfer a rotary converter or a generator field circuit from the bus-bars to the armature for selfexcitation or to a direct-connected exciter as with rotaries or synchronous motor-generator sets started from the direct-current side.


Fig. 1-Diagran of Connections of Fibld-Transfbr Switch Using Limiting Resistors

The singie-pole switches are used particularly in railway service using grounded return.

## Operating Characteristics

Temperature-The current-carrying parts of these switches will carry their full rated current continuously with a maximum temperature rise of 30 degrees Centigrade above that of the surrounding atmosphere, corrections to be made when the temperature of the surrounding atmosphere is above 25 degrees Centigrade.

Dielectric Test-These switches are subjected for one minute to a dielectric test of 5000 volts between poles.

Current Ratings-The current ratings shown for the field switches listed are maximum, based on an allowable temperature rise that is reached after a continuous run of approximately one hour at the rated current.

## Operation

Field-Discharge Switches-Just before the knife blades of the switch leave the contact jaws, an


Fig. 2-Field-Discharge Switch
auxiliary blade makes contact in such a way that the discharge resistor is connected across the field winding, thus allowing the inductive discharge of the field winding to die out gradually.
Field-Transfer Switches-The field-transfer switches are operated on the rocker principle with their blades so shaped that just before one side leaves the contact jaws the other makes contact with its jaws. Thus the field circuit is not opened.

Construction
The field-discharge and field-transfer switches are of the standard Westinghouse type A rear-connected knife-switch construction. They have satin finish, are neat in appearance and very substantial and simple in design. All current-carrying parts are of the best hard-drawn copper.

The field-discharge switches have quick-break blades.

## Resistors

Resistors are listed for use with the field-discharge switches.

Capacity-In selecting a resistor for use with field-discharge switches select the ampere rating corresponding to the exciting current when the

## TYPE A FIELD SWITCHES-Continued

generator with which it is used is delivering normal full load. The resistors are of a capacity sufficient to take care of the discharge when the generator is operating on overload.

Voltage-The voltages shown for resistors listed in this section are the normal excitation voltages; the resistors being applicable to exciting voltages 25 per cent below these values.

## RATINGS AND PRICES

## FIELD-DISCHARGE SWITCHES

Panel-Mounting
Style number and list price include switch complete without base or resistor ready for installation on base or panel.


Style number and list price include resistor complete.


Style number and list price include switch complete without base.


Order by Style Number

TYPE A FIELD SWITCHES-Continued

## OUTLINE DIMENSIONS

FIELD-DISCHARGE SWITCHES


Double Throw Switches.
Fig. 3-Panel Mounting
Panel-Mounting, Fig. 3

| Amps. | Volts | A | B | C | D | - D | ONS | $\mathrm{G}^{\text {HES }}$ | H | J | K | L | M |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| For Voltages up to 250 |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 100 | 250 | 61/2 | 3 | 18 | 31/8. | $11 / 2$ | 3 | ${ }^{2}$ II | $21 / 4$ | $81 / 3$ | 8/18 | .384 558 | . 384 |
| 200 | 250 | 72 | $31 / 2$ | $11 / 8$ | $33 / 4$ | $17 / 8$ | $31 / 4$ | $2{ }^{2}$ | 3 | $3 / 8$ | 5 | . 858 | . 384 |
| 300 | 250 | 883 | $3{ }^{3} 1$ | 2 | 411 | 21 | $31 / 2$ | 31 | 34 | \% | \% | . 87 | . 588 |
| 400 600 | 250 250 | 107/8 | $41 / 4$ | 21 |  | 21/2 |  | $4{ }^{18}$ | 44 | 街 | 314 | 1.28 | . 558 |
| 600 800 | 250 250 | 10 12 | 411 | 218 | $41 / 2$ | 231/8 | 51/4 | $4{ }^{4}$ | $43 / 8$ | 㣙 | 4 | 1.385 | . 558 |
| For Voltages up to 600 |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 100 | 600 | $81 / 2$ | 5 | 2\%/4 | 51/2 | $11 / 2$ | 3 | $2{ }^{2} \frac{1}{17}$ | $21 / 2$ | $8 / 8$ | $1 / 1$ | . 384 | . 384 |
| 200 | 600 |  | $51 / 3$ | 3 | 6 | 17 | $31 / 1$ $31 / 2$ | $2{ }^{2}$ | 3 3 | 8 | \% | . 858 | . 384 |
| 300 | 600 | 10\% | $5 \%$ | 3 | 6 | $21 / 4$ | $31 / 2$ | 318 | 3 H | 8 | \% | . 87 | . 384 |

FIELD-TRANSFER SWITCHES


Fig. 4-Style Nos. 289468 to 289473 and 289475


Fig. 5-Style Nos. 230318 And 230319

| Rating | Pole | M | N | P |  | R | T | ${ }_{4}^{4}$ | V | W | X |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| ${ }_{60}$ | Single | 6 | 314/4 |  | 25/8 | 41/2 | $15 / 8$ | $2 H$ | 3 | $1{ }^{1}$ | \% |
| 100 | Single | 78 | $37 / 8$ |  | 3 | 578 | 21 | $31 / 4$ | 3 | $1{ }^{1}$ | 1 |
| 200 | Single | $81 / 4$ | $4{ }^{4}$ | 3 | 31/28 | $78 / 8$ | 21/7 | $\stackrel{4}{2}$ | 3 | 11 | , |
| 60 | Double | 6 | $31 / 4$ | 3116 | ${ }_{3} 318$ | $57 / 8$ | ${ }^{18}$ | 3 ll | 3 | 18 | \% |
| 100 | Double | $8 \%$ | $4{ }^{4}$ | $33 / 8$ | $31 / 2$ | 738 | $21 / 2$ |  | 3 | 1 | 12 |
| 400 | Double | 10\% | $51 / 2$ | $41 / 8$ | 418 | 7\% | 31/3 | 41 |  | 118 | 8/8 |

These dimensions are for reference only. For official dimensions apply to nearest district office. For dimensions of remote-control switches apply to nearest district office.

## BACK-OF-BOARD TYPE KNIFE SWITCHES



Fig. 1-Bact-or-Board Knife Switch Installation

## Application

There is an increasing demand for safety in industrial and other installations such as office buildings, schools, etc., especially in cases when a large number of switches on the face of the panel emphasizes the hazard involved in using such switches.

Back-of-board knife and field-discharge switches have been designed to meet this demand.

As designed, the switch is a logical development from the front-of-board knife switch, and consists of a standard front-connected knife switch, or field discharge switch, mounted on a slate base which is itself secured to the rear of the panel by mounting brackets. The standard handle is omitted from the knife switch, and a lever is supplied which passes through a slot on the panel and operates the switch in the rear from the front of the panel.

## Distinctive Features

A novel feature of this design is shown in the double-throw switch, the mechanism for which is the same as the single-throw switch except that the handle is permitted to move through an angle approximately twice that of the single-throw switch, while the switch parts are standard.

Another novel feature of the switch is that it may be mounted on any thickness of panel by simply changing the length of the mounting bolts without any other adjustment whatever on the mechanism of the switch. The same bolts are used for attaching the coverplate and the mounting brackets to the panel.

## Construction

The method of construction makes the assembly of the switch an exceedingly simple matter for the customer. The lining up of the parts is done by expert assemblers, and to mount the switch on the panel all that is necessary is to remove the handle grip and pass the handle lever through the slot, then tighten up the bolts connecting the coverplate with the mounting bracket. The handle grip is then replaced.

The switch parts are of standard type A frontconnected construction as described in the section of this catalogue on "Knife Switches."

Finish-Current carrying parts are supplied with a satin finish, although a polished finish can be furnished at an increase in price. The other metal parts, such as coverplates and brackets, are supplied with a dull black enamel finish.

Bases-The switch parts are furnished mounted on a black marine-finished slate base with mounting brackets attached. They are not furnished without bases.

For temperature rise, quick-break attachments and underwriter's approval see "Knife Switches."

## Instructions for Ordering

Style number and list price include switch with satin finish complete with slate base with black marine finish, bracket and mounting bolts for mounting on rear of switchboard, coverplate mounting bolts for mounting on rear of switchioard, coverplate
and handles with handle guides for operating from front of panel. Terminals are supplied for one stud per pole for singlepanel. Terminals are supplied switches and for two studs per pole for double-throw throw switches. Fuses are not furnished with the fused type of
swith switch. When fuses are required, they should be ordered as separate items. (See pages listing fuses).
When terminals other than those included in the style number are required, they should be ordered as separate items. (See "Switchboard Details").
When switches are required with quick-break attachments, they should be ordered by referring to the style number of the switch without quick-break attachments, stating 'same as Style No. .... except to have quick-break attachments." If other than standard size bases are required, they will be supplied at special prices.


Fig. 2-Rear View of Installation Shown in Fig. 1
Quotations on switches not listed may be obtained on ap-
plication.
If 30 and 60 -ampere fused switches are desired, they should be ordered by referring to the style number of the 100 -ampere fused-type switch, except stating "same as .Style No. .... be the same as that of the corresponding 100 -ampere switch.

BACK－OF－BOARD TYPE KNIFE SWITCHES－Continued

Field－Discharge Switches

| Single－Throw |  |  |  | Doublb－Throw |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Amps． | $\begin{gathered} \text { Style } \\ \text { No. } \end{gathered}$ | Net Wt．， Pounds | $\begin{aligned} & \text { List } \\ & \text { Price } \end{aligned}$ | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | $\left\lvert\, \begin{aligned} & \text { NetWt．} \\ & \text { Pounds }\end{aligned}\right.$ | $\begin{aligned} & \text { List } \\ & \text { Price } \end{aligned}$ |
| 250－Volt |  |  | Two－Pole |  |  |  |
| 100 | 339860 | 101／2 | 184800 | 366201 | 15 | 185600 |
| 200 | 329851 | 11 | 5200 | 55820 | 22 | 6000 |
| 600－Volt |  |  | Two－Pole |  |  |  |
| 100 | 356203 | $111 / 2$ |  |  | 17 | 56200 |
| 200 | 356204 | 12 | 5600 | 356208 | 24 | 6600 |

For quick－break attachments add the following list price per pole per throw

|  | Amps． |
| :---: | :---: |
| . | 100 |
| 200 | List Price |
| 400 | $\$ 100$ |
| 600 | 200 |
|  | 300 |
|  | 400 |

Knife Switches

| Two－Pole |  |  |  | Three－Pole |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Ampa． | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | Net Wt．， Lbs． | List Price | $\dagger$ Right－ hand Assem－ bly Style No． | ＋1eft－ hand Assem－ bly Style No． | Net Wt． Lbs． | $\begin{aligned} & \text { List } \\ & \text { Price } \end{aligned}$ |

250－Volt D－C．500－Volt A－C．Unfused Single－Throw







$\mathbf{2 5 0 - V o l t}$ D－C．or A－C．Unfused at Bottom Single－Throw $100|355998| 13|\$ 5000| 356002|366698| 18 \mid \$ 6100$ | 200 | 355999 | $211 / 2$ | 5400 | 356003 | 366699 | $281 / 2$ | 6500 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| 400 | 356000 | 34 | 7600 | 356004 | 366700 | 53 | 8900 |

 500－Volt A－C．Fused at Bottom Single－Throw

 \begin{tabular}{l|l|l|rr|r|r|r|r}
200 \& 356023 \& $231 / 2$ \& 56 \& 00 \& 356027 \& 366707 \& 30 \& 68 <br>
400 \& 356024 \& 38 \& 79 \& 00 \& 356028 \& 366708 \& 55 \& 94 <br>
\hline

 

600 \& 356025 \& 52 \& 10200 \& 356029 \& 366709 \& 70 \& 13100 <br>
\hline
\end{tabular}



| Description |  | Dimensions in Inches |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Amps． | Volts | H | J | K |
| 100 | 250 | $51 / 2$ | 5 | $11^{1 / 2}$ |
| 200 | 250 | $51 / 2$ | $53 / 4$ | $125 / 8$ |
| 400 | 250 | $61 / 2$ | $71 / 4$ | 16 |
| 600 | 250 | $61 / 2$ | 8 | $173 / 8$ |


| Style No． |  | Diameter min Inchis |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | $\left\lvert\, \begin{gathered} \text { Diam of } \\ \text { Bolt } \\ \text { for } \\ \text { Torminal } \end{gathered}\right.$ | Diam．of Termina Hole Ior Wirv |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Right $\dagger$ Hand | Left＊ Hand | A | B | C | D | E | F | G | H | I | J | K | $\mathbf{K}^{1}$ | L | P | 0 | R | S | T |  |  |  |
| 355986 |  | 2 |  |  | 3 | 4 |  |  | 11／8 | 4n／ | ， |  |  | 勿 |  |  |  |  | 6 |  | 242 | 398 |
| 355980 | 388894 | 2 | $3 \%$ | $7 / 8$ | 3 | \％ |  |  | 118 | 440 | $21 / 8$ |  |  | ， |  |  |  |  | 91／2 | 9 | 242 | ． 398 |
| 356010 |  | 2 |  |  | 3 |  |  |  | 118 | 44， | 440 |  |  | \％ | 新 |  |  |  |  | 11 | 242 | ． 398 |
| 356014 | 386702 | 2 | $33 / 4$ | 1\％／3 | 3 3 3 | \％ |  |  |  | 44 | 4 4 |  |  | \％ | 4 |  |  |  | 11 | 11 | ． 242 | ． 398 |
| 355998 | 388898 | 2 |  |  | 3 3 3 | ， | $11 / 1 /$ | $47 / 8$ | 11.18 | $4{ }^{4} 10$ | 召 | H |  | 发 |  |  |  |  | 6 | $1 \begin{aligned} & 13 \\ & 13\end{aligned}$ | ． 242 | ． 398 |
| 35602 |  | 2 |  | \％ | 3 | 4 | $11 / 3$ | $6 \%$ | 11／8 | 445 | 4 110 |  |  | 3 |  |  |  |  | 6 | 15 | 242 | ． 398 |
| 356026 | 38870\％ | 2 | $3 \times 14$ | \％ | 3 | ${ }^{8}$ | $11 / 4$ | 61／8 | 115 | 415 | $4{ }^{4} 5$ | 1 |  | 5 |  |  |  |  | 91／2 | 15 | 242 | ． 398 |
| 329650 |  | 3 |  |  | 3 | \％ |  |  | 13\％ | 440 | $1 / 8$ |  |  | 号 |  | 19 | \％ |  | 8 9 | 9 | 242 | ． 398 |
| 5620 |  | 3 |  |  | 3 | 13 |  |  | 118 | $4{ }^{4}$ | $2{ }^{2} 18$ |  | 11／1 | 易 | 年 | 1／6 |  |  | 6 | 11 | ${ }_{322}$ | ． 398 |
| 35599 | 388895 | 2 | $3 \%$ | $\underline{7}$ | 31／2 | 156 |  |  | $11 / 8$ | 410 | $21 / 8$ |  | $11 / 1$ | ， |  |  |  |  | 91／2 |  | 320 | ． 559 |
| 356011 |  | 2 |  |  | $31 / 2$ | 13 |  |  | 11.1 | 415 | ， 10 | 11 | $11 /$ |  | d |  |  |  | 7 | 11 | ． 320 | ． 559 |
| 356015 | 368703 | 2 | 33／4 | 13／8 | $31 / 2$ |  |  |  |  |  | 䂞 |  |  | 㐌 | ， |  |  |  | 11 | 11 | ． 320 | ． 559 |
| 35599 |  | 2 |  | T／ | $31 / 2$ | $13 / 3$ | 1710 | 53／31 | $11 / 8$ | 44 | ${ }^{4}{ }^{11}$ | 18 | $11 / 1$ | ， |  |  |  | ${ }_{1}$ | ${ }_{9}^{61 / 2}$ | 15 | ． 320 | .559 .559 |
| $\begin{aligned} & 356003 \\ & 356023 \end{aligned}$ | 368698 | 2 | 3 | 1／8 | $31 / 2$ | 13 | 1110 |  | 11.8 | $4{ }^{4}$ | 470 | 1 | 11 | ， |  |  |  |  | ${ }_{6} 9$ | 18 | ． 320 | ． 559 |
| 35602 | 388707 | 2 | 3\％ | 11／8 | $31 / 3$ | $13 /$ | 11\％ | $81 / 4$ | $11 / 8$ | 445 | 415 | \％ | 13 | 最 |  |  |  |  | 10 | 18 | ． 320 | ． 559 |
| 32965 |  | 3 |  |  | 312 | 13 |  |  | 11／8 | 415 | $21 / 8$ |  | $11 / 1 /$ | \％ |  |  | 物 |  | 8 | 9 | 320 | ． 559 |
| 35820 |  |  |  |  | $31 / 2$ | 13 |  |  | $1 / 8$ | 4 410 | 4131 | 13／4 | $11 / 3$ |  | H | 17／8 | 4 |  | 8 | 11 | ． 320 | ． 559 |
| 355988 | з68698 | 2 | 41／8 | 1410 | $41 / 4$ | 138 |  |  | $1 /$ | 61 | 619 |  | $3 / 1$ |  |  |  |  |  | 12 | 16 | 372 372 3 | ． 918 |
| 356012 |  | $21 / 4$ | 41／8 | 1／20 | $41 /$ | 153 |  |  | 1188 | 61 | 6 |  |  | 1 | 11 |  |  |  | 9 | 1 | 372 | ． 918 |
| 356016 | 386704 | $21 /$ | 41／8 | 2\％10 | $41 / 4$ | $13 \%$ |  |  | 1188 | 612 | 6 | 3 |  | $11 / 2$ | $11 / 8$ |  |  | d | 13 | 16 | ． 372 | ． 918 |
| 356000 |  | $21 / 4$ |  |  | 414 | $15 / 8$ | 25 | 63／ | 11／8 | $61 / 2$ | 61／2 | 13 | ， |  |  |  |  |  | 1 | 20 | ． 372 | ． 918 |
| 35600 | 366700 | $21 /$ | 41／8 | 13／6 | 41／4 | 18 | 2 | 6 | 13／3 | 6 | 6 | 19 |  |  |  |  |  |  | 11 | 20 | .372 <br> .372 | ． 918 |
| 5602 | （ | 214 | 41／8 |  | $41 / 4$ | 15 | 28 | $93 / 4$ | 11 | 6 | 6 | 12 |  |  |  |  |  |  | 8 | 23 | ． 372 | ． 918 |
| 355989 |  | $21 / 2$ | 4\％8 | 为 | 47／8 | 1.3 |  | 9 M | $11 \%$ | 61／2 | 61／2 |  | 23 |  |  |  |  |  | 8 | 16 | 500 | 1.280 |
| 355993 | 368697 | $21 / 2$ | 41／2 | 11／4 | 47\％ | 2 |  |  | $11 / 1$ | 6 | 61／2 |  | $23 / 4$ |  |  |  |  | 13 | 12 | 16 | ． 500 | 1．280 |
| $\begin{aligned} & 356013 \\ & 366017 \end{aligned}$ |  | $21 / 2$ |  |  | 47／8 | 2 |  |  | 11 |  | 611 | 23 | 28 |  | 13 |  |  | $11 / 2$ | 12 | 16 | 500 500 | 1.280 1.280 |
| $\begin{aligned} & 366017 \\ & 356001 \end{aligned}$ | 36670 | 21 | 41／2 | 2 | 47／8 | 2 | 24， | 81 | 118 |  | 63／3 | 13 | 13 |  | 1／2 |  |  | 13 | 8 | 23 | 500 500 | 1.280 1.280 |
| 56005 | 3i8670̇i | $21 / 2$ | 41／2 | 11／2 | $47 / 8$ | 2 | 20 | 81 | $11 \%$ | 61 | 613 | 13 | 13 |  |  |  |  |  | 12 | 23 | 500 | 1．280 |
| 3025 | звӫ¢ȯ | $21 / 2$ |  |  | 47／ | 2 | 211 | 11 | 118 |  |  | 23 | 2 | 1 |  |  |  | 厓 | 8 | 25 | 500 500 | 1.280 1.280 |

＊Operating lever located between middle and left－hand pole of switch viewed from coverplate side．
tOperating lever located between middle and right－hand pole of switch viewed from coverplate side．

# INSTRUMENT SWITCHES 

## TYPE RS DRUM-TYPE SWITCHES



Voltmeter Switch and Key

## Application

Type RS instrument switches are used for connecting one instrument to any one of several circuits and for making the multipoint connections required when synchronizing generators.

## Operation

All type RS instrument switches, with the exception of the ammeter and thermo-couple switches, have removable keys or handles. These keys are labeled and constructed so that they cannot be inserted in the wrong switches.
Ammeter Switch-With one ammeter, one ammeter switch and two or more current transformers on a polyphase circuit, the ammeter can be connected so as to read the current in any phase. Switching contacts are so arranged that the current transformer secondary circuits are never opened.
Two forms of ammeter switches are listed. The two-phase and three-phase switches make the neutral connection in the switch, while the three-circuit and four-circuit switches keep the several circuits entirely independent. (Figs. 2 and 3.)


## Ammeter Switch

Thermo-Couple Switch-With one switch per generator, the potentiometer or temperature indicator can be connected so as to read the temperature in any couple on any machine. (Fig. 4)

Voltmeter Switch-With one voltmeter switch for each polyphase circuit, one voltmeter, and, for service above 600 volts, the necessary potential transformers, the voltmeter can be connected so as to read the voltage on any phase of any circuit. (Fig. 5.) One key is required for each voltmeter
and its group of switches. If more than one group of voltmeter and switches is desired, each group can be supplied with a different key arrangement.
Frequency Meter Switch-With one frequency meter, the necessary potential transformers and one switch for each bus system, the frequency can be read on any bus system. (Fig. 5). One key is required for each frequency meter.

Wattmeter, Watthour Meter, Power Factor Meter and Reactive Factor Meter Switches-With one instrument, one switch with proper labeling and key arrangement for each single or polyphase circuit, and the necessary instrument transformers, readings can be taken on any circuit. (Figs. 6, 7 and 8.) One key is required for each instrument.

## Synchronizing Switch for Synchronizing Between

 Machines-With one synchronoscope equipment, one switch for each machine, and the necessary potentional transformers, a synchronizing indication can be obtained between any two machines. (Fig. 9.) One running key and one incoming key are required. The running key is to be placed in the synchronizing switch of one of the machines running and can be turned in the running position only; the incoming key is to be placed in the synchronizing switch of the machine being brought in and can be turned in the incoming position only. Each switch has a running and an incoming position.Synchronizing Switch for Synchronizing Between Machine and Bus-With one synchronoscope equipment, one switch for each generator on a single-bus system and two switches for each generator on a double-bus system and the necessary potential transformers, a synchronizing indication between the bus and any incoming machine can be obtained. (Fig. 10.) One key is required.
Synchronizing Switches are listed with and without interlock contacts for the closing circuit of electrically-operated circuit-breakers.

Multi-Circuit Voltmeter Switches are arranged to connect the meter to any one of a number of circuits.

## INSTRUMENT SWITCHES-Continued

## Construction

Strength and compactness are salient features of the type RS instrument switches. Movable contact members, securely mounted on a substantial micarta drum, engage with stamped contact fingers as the drum is rotated to the right or left. The switching element is housed in a substantial micarta tube. A segment of the housing is easily removable for inspection and adjustment.

Finish-The operating key is of black moulded material with a polished black finish; the dial-plate markings are polished copper on the raised parts with a black mat background; and the housing is finished in dull black.

## Instructions for Ordering

Where switches are shown without keys the style number and list price include the switch complete. Where switches are shown with keys the switch style number and list price include the switch only without key; the necessary key or keys should be ordered extra by style number and at the list price shown.
Spacers-Switches are for two-inch panel mounting. On request the following spacers will be supplied without charge, one per switch.

| Type of Switch | Thickness of <br> Panel inches | Style No. <br> of Spacer |
| :---: | :---: | :---: |
| All two-inch diameter | $\{11 / 2$ | 296162 |
| switches | $11 / 4$ | $\mathbf{2 9 6 8 3 5}$ |
| Mult-Circuit Voltmeter | $\{13 / 2$ | 324048 |
| switches | $11 / 4$ | $\mathbf{3 2 4 0 4 9}$ |

Prices -Type RS Drum-Type Switches

\begin{tabular}{|c|c|c|c|c|c|c|}
\hline \multirow[b]{2}{*}{Description of Switch} \& \multirow[b]{2}{*}{Fig.
No.} \& \multirow[t]{2}{*}{Dimen sion A Inches Fig.} \& \multicolumn{4}{|c|}{Panel Thickness-2 Inches} <br>
\hline \& \& \& Switch Style No. \& $$
\begin{aligned}
& \text { List } \\
& \text { Price }
\end{aligned}
$$ \& Key Style No. \& List Price <br>
\hline Two-Phase Ammeter Switch . . . . . . . . . . . . . . . \& \& $31 / 8$ \& 279054 \& \$13 00 \& * \& * <br>
\hline Three-Phase Ammeter Switch \& 3 and 4 \& $31 / 8$ \& 279056 \& 1200 \& * \& * <br>
\hline Three-Circuit Ammeter Switch . . . . . . . . . . . .
Four-Circuit Ammeter Switch . ${ }^{\text {a }}$. ${ }^{\text {a }}$. ${ }^{\text {a }}$. \& 3 and 4 \& $65 / 8$
818 \& 279058
279060 \& 1600
2200 \& * \& * <br>
\hline D.C. Single-Pole Voltmeter Switc \& 6 \& 41/8 \& 279062 \& 1200 \& 279102 \& 200 <br>
\hline A.C. Single-Pole Voltmeter Switc \& 6 \& 4118 \& 279064 \& 1200 \& 279104 \& 200 <br>
\hline D.C. Two-Pole Voltmeter Switch $\ddagger$ \& 6 \& 5 5/8 \& 279066 \& 1300 \& 279102 \& 200 <br>
\hline A.C. Single-Phase Voltmeter Switch \& 6 \& 5 5/8 \& 279068 \& 1300 \& 279104 \& 200 <br>
\hline A.C. Two-Phase Voltmeter Switch \& 6 \& 7188 \& 279074
279072 \& 1500 \& ${ }_{2}^{279114}$ \& 2
2
200

0 <br>
\hline D.C. Three-Wire Voltmeter Switch \& 6 \& $71 / 8$ \& 279076 \& 1500 \& 279116 \& 200 <br>
\hline Frequency Meter Switch \& 6 \& $5 \frac{18}{8}$ \& 279070 \& 1000 \& 279110 \& 200 <br>
\hline Polyphase Wattmeter or Watthour Meter Switch with Voltage and Current Contacts \& 7 \& $57 / 8$ \& 279078 \& 2000 \& 279118 \& 200 <br>
\hline Polyphase Wattmeter or Watthour Meter Switch with Current Contacts only \& 7 \& 4 \& 279084 \& 1600 \& 279118 \& 200 <br>
\hline Power-Factor Meter Switch with Voltage and Current Contacts. \& \& 8 \& $57 / 8$ \& 279082 \& 2000 \& 279122 \& 200 <br>
\hline Power-Factor Meter Switch with Current Contacts only \& 8 \& \& 279088 \& \& \& <br>
\hline Reactive-Factor Meter Switch \& 9 \& 5 \%/8 \& 279100 \& 1900 \& 279130 \& 200 <br>
\hline Switch without Interlocks for Synchronizing Between Machines \& 10 \& 47/8 \& 279092 \& 1500 \& +279124
+279125 \& 200 <br>
\hline Switch with Interlocks for Synchronizing Between \& \& \& \& \& +279124 \& <br>
\hline Machines Switch without Interlocks for Synchronizing to Bus \& 110 \& $63 / 8$
$63 / 8$ \& 279094
279096 \& 1600
1400 \& 279125
279128 \& 2
2
200
00 <br>
\hline Switch with Interlocks for Synchronizing to Bus ... \& 11 \& $7 \%$ \& 279098 \& 1500 \& 279128 \& 200 <br>
\hline Thermo-Couple Switch .................... \& 5 \& $51 / 2$ \& 279090 \& 1500 \& * \& * <br>
\hline Multi-Circuit Voltmeter Switch 4-Cir. D. P \& 2-12 \& $61 / 8$ \& 298846 \& 2400 \& * \& * <br>
\hline Multi-Circuit Voltmeter Switch, 6-Cir. D. P \& 2-13 \& 61/8 \& 298847 \& 2500 \& * \& <br>
\hline Multi-Circuit Voltmeter Switch. 8-Cir. D. P
Battery-Charging Voltmeter Switch \& $\underset{*}{2-14}$ \& $\xrightarrow{75 / 8} \begin{aligned} & \text { \% }\end{aligned}$ \& 298848
375007 \& 2600
1500 \& * \& <br>
\hline
\end{tabular}

*Separate keys not required.
Two keys-one of each style are required for synchronizing between machines.
$\ddagger$ This switch can be used as a single-pole 600 -volt railway switch.
Approximate weight of switch with key-net, 3 pounds; shipping, 5 pounds.
8If three voltage contacts are required, order reactive-factor meter switch with power-factor meter dial-plate at same list
price as standard reactive-factor meter switches.
** These do not fit multi-circuit voltmeter switches. Spacers for same can be supplied on special orders.

## Order by Style Number

OUTLINE DIMENSIONS


Fig 1-Outline Dimensions and Drilling Plan for All Except
Multi-Circuit Voltmeter Switches
These dimensions are for reference only. For official dimensions apply to the nearest district office.

INSTRUMENT SWITCHES-Continued


Fig. 2-Outline and Drilling for Multi-Circuit Voltmeter Switches

These dimensions are for reference only. For official dimensions apply to the nearest District Office.
DIAGRAM OF CONNECTIONS


Fig. 4-Some Applications of the Three Indeprndent Circuit Ammeter Switch, Style No. 279058, The Amogeter Being Used in Connection with Other Instruments

INSTRUMENT SWITCHES-Continued


Fig. 5-Thermo-Couple or Potentiometer Switches Style No. 279090


Fig. 6-A-C. and D-C. Volimeiter and Frequbncy Meter Switches


Fig. 7-Wattmeter and Watthour Meter Switches

## INSTRUMENT SWITCHES-Continued



Fig. 8-Power-Factor Meter Switches (One Voltage Coil and Two Current Coils).


Fig. 9-Reactive-Pactor and Power-Factor Meter Switches See note on page 202 for Power-Factor Meter Switch Indicated by.


Fig. 10-Synchronizing Switch for Synchronizing Between Machines

INSTRUMENT SWITCHES-Continued


Fig. 11-Synchronizing Switch for Synchronizing Between Bus and Any Machine


Fig. 12-Multi-Circuit Voltmeter Switch, 4-Circuit, 2-Pole


Fig. 13-Multi-Circuit Voltmeter Sivitch, 6-Circuit, 2-Pols


Fig. 14-Multi-Circuit Voltmeter Switch, 8-Circuit, 2-Pole

# MOTOR-OPERATED SNAP SWITCH 



Fig. 1-Motor-Operated Snap Switch

## Application

Motor-operated snap switches are applicable wherever the automatic operation of electrical devices is desired. They can be operated by any mechanism that will transfer the external connection as shown in Fig. 2. Mechanisms, such as thermostats, pressure gauges, time clocks, and floats can be used for this purpose. A few of these applications are given here.
With thermostats these switches can be used: to regulate electric heaters for heating water, oil or other liquids, or for evaporating syrups; to control the motor that operates the brine pump in either domestic or commercial refrigerators; to regulate the temperature in electric ovens used for baking, fruit drying, or for industrial purposes.
With pressure gauges they can be used to regulate the amount of current or gas fed to boilers.
With time clocks the application of these switches is unlimited. Electric signs, street lamps, store window lights, and whistles are some of the applications. In the factory they are especially useful when applied to electrical devices that should be started before the working day, such as forges and pre-heat furnaces, solder, die-casting, glue and wax pots.

With floats they can be used to regulate the height of liquid in tanks.

## Distinctive Features

Entire mechanism is mounted on a substantial casting.

Motor can be used on alternating or direct current.
Motor bearings are special, self-lubricating material.

Power consumption is low.

## Operation

The motor-operated snap switch consists of a heavy snap switch with a motor geared to the switch shaft. The switch and motor are interconnected as shown in the wiring diagram, Fig. 2. The diagram is a typical one showing the switch and thermostat arranged to control an electric water heater. As shown in this diagram the heater is not on the line. When the thermostat closes the switch-motor circuit the motor throws the snap switch into the position opposite that shown, putting the heater on the line and at the same time opening the circuit of the switch motor. The next operation of the snap switch again opens the heater circuit and switchmotor circuit. The motor is on the circuit but a very short time at each operation and draws .4 of an ampere at either 110 or 220 volts.

Test Data-These switches have been operated at 220 volts, 20 amperes up to 20,000 operations without failures. Overload tests have been made up to 50 amperes with a resistance load on 220 -volt circuits operating the switch about 6 times per minute for 100 operations. The circuit opened every time.

A switch was used to start a two horsepower, 220 -volt, 60-cycle, single-phase, six-pole repulsion motor, which drew 71 amperes line current at 55 per cent power factor when locked. Under these conditions a test was made at six operations per minute for 50 operations and no failure to open the circuit occurred. No burning of the contacts was visible.


Fig. 2-Wiring Dingram of Switch and Thermostat Arranged to Control an Electric Water Hbater

## Construction

The switch contacts and moving parts are mounted on a porcelain base which is mounted in the castiron base on three bosses. The intermediate gears between the motor and the switch shaft are mounted on the floor of the base casting, and the motor is a unit mounted on the base casting.

The switch parts with the ratchet mechanism are the Krantz Manufacturing Company's snap switch parts which have the Underwriters' approval for 30 amperes. 250 volts.
The motor is of the series type which can be used on alternating or direct-current circuits: that is, the armature and field coils are connected in series. The frame and field poles are cast-iron. The bearings are special self-lubricating material. The armature has five slots and the commutator five bars which assure ample starting torque and no dead spots.
The cover is cast-iron, lined with insulating material to prevent any possibility of the grounding of the contacts. It is held on the switch base by two studs and cap nuts.
A conduit adapter for $3 / 4$-inch conduit is attached to the end of the base castings by two screws. This provides a ready means of attaching the switch after the wires have been drawn in place. The switch adapted for panel mounting has an opening in the back of the base below the terminal
connections to allow the wires to go through to the rear of the panel. There is no conduit connection provided on this switch.

Several capacities of switches are furnished as listed below. The switch parts and the motors are the same in all of these switches but the strength of the switch spring and the resistance of the resistance tubes used in series with the motors is varied to give correct operation on the rated frequency and voltage as listed. 110 -volt switches will operate up to 125 volts and 220 -volt switches up to 250 volts.
Switches rated d-c. or 60 cycles have a small terminal block on the motor frame. This block permits connections to be made as per the diagram in the switch cover and makes it possible to use the switch on direct current or 60 -cycle alternating current.
Where the frequency and voltage are definitely known, the switch without the terminal block on the motor can be ordered eliminating the necessity of changing any connections.

## PRICES

Style number and list price include the motor operated switch complete without any auxiliary de-
vices. In the case of the 250 -volt switch the resistance is included.

| Volts | Frequency |  | D-C. | Approximate Shipping Weight Pounds | Style No. | $\begin{aligned} & \text { List } \\ & \text { Price } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 110 | d-c. or 60 cycles | 30 | 30 | 8 | 300329-A | 82450 |
| 220 | d-c. or 60 cycles | 20 | 15 | 8 | 300330-A | 2450 |
| 110 | d-c. or 29 cycles | 30 | 30 | 8 | 329181 | 2450 |
| 110 | 30 or 60 cycles | 30 |  | 8 | 329182 | 2450 |
| 220 | d-c. or 29 cycles | 20 | 15 | 8 | 329183 | 2450 |
| 220 | 30 or 60 cycles | 20 |  | 8 | 329184 | 2450 |
| $\left.{ }_{220}^{110}\right\}$ | d-c. or 60 cycles | $\left\{\begin{array}{l}30 \\ 20\end{array}\right.$ | $\left.\begin{array}{l}30 \\ 15\end{array}\right\}$ | 8 | 363409 | 2450 |
| 110 * | d-c. or 60 cycles | $\left\{\begin{array}{l}30 \\ 20\end{array}\right.$ | 30 15 | 8 | 363410 | 2450 |
|  |  |  |  |  |  |  |
| NOTE-For higher voltage motor-operated snap switches refer to the Company. |  |  |  |  |  |  |
| Nom | style numbers of rature Control. | erated | comp | with thermostat, | to pages of | logue on |

## AUTOMATIC TEMPERATURE CONTROL



The automatic temperature control is primarily designed and intended to maintain the temperature of a given location at some predetermined value. By the use of this control, the cost of maintaining a desired temperature is materially reduced, and a much more satisfactory temperature medium is maintained. The controls described herewith are designed to function in conjunction with electrically operated mechanisms. Various modifications of the control may be supplied for temperatures up to $350^{\circ} \mathrm{C}$.

The automatic temperature control, as supplied, consists of a thermostatic regulator and a motoroperated snap switch. The motor-operated snap switch is described elsewhere in this catalogue and the ratings found there apply to an installation of this type.
The thermostatic regulator consists of a flat spiral bimetallic spring which revolves a shaft upon a change in temperature. This shaft has a contact arm rigidly attached to it which is adapted to move between two stationary contacts. Sputtering or
frying of the contacts is eliminated by the use of a small permanent magnet which insures a firm and positive contact between either stationary contact and the contact arm. The strength of the magnet and the construction of the thermostat is such that the zone of regulation is not increased by this magnetic action. A pointer which is adjustable over a dial, calibrated in degrees temperature, serves to adjust the bimetallic spring for the temperature at which the control is to regulate. The contact base. pointer, and bimetallic spring with their supporting parts are mounted in a cast iron case with the cover held in place by two small screws. Various modifications of this case are supplied, depending upon the application for which the control is intended.

The diagram of connections shows a typical wiring layout. It will be noted that while only one side of the line is opened, the internal connections of the motor-operated snap switch are such that successive "on" and "off" positions of the switch blades are obtained by alternate closing of the thermostat contacts. This alternate closing of the thermostat contacts is obtained by the movement of the contact arm which is under the influence of the tem-perature-sensitive bimetallic spring.

It will be seen that the outstanding features of this regulator are simplicity in construction, installation and operation. The performance under service is highly satisfactory. This control, when properly installed, will endeavor to regulate the ambient temperature for a given setting within plus or minus $2^{\circ} \mathrm{C}$.


## AUTOMATIC TEMPERATURE CONTROL-Continued

## AUTOMATIC TEMPERATURE REGULATOR FOR REFRIGERATORS

| (Consisting of Thermostat and Motor-Operated Snap Siwitch) |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Temperature Range $10^{\circ}$ to $100^{\circ} \mathrm{F}$. |  |  |  |  |
| Volts | Maximum Capacity of Switch | Approximate Shipping , Wheight | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | List Price |
| 110 | 30 amp a-c. or d-c.... | .- i 2 lbs . | 321173 | 83100 |
| 220 | 20 amp . a-c. $-15 \mathrm{amp} . \mathrm{d}-\mathrm{c}$ | 12 lbs. | 321174 | 3100 |

## AUTOMATIC TEMPERATURE REGULATOR FOR WATER HEATERS

## (Consisting of Thermostat and Motor-Operated Snap Switch) <br> Temperature Range $130^{\circ}$ to $210^{\circ} \mathrm{F}$.

This regulator may also be applied to glte and gum pots, and also to low temperature drying ovens.

| Volts | Maximum Capacity of Switch | Approximate Shipping Weight | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | List Price |
| :---: | :---: | :---: | :---: | :---: |
| 110 | $30 \mathrm{amp} . \mathrm{azc}$. or d-c. | 12 lbs. | 311726 | 83100 |
| 220 | 20 amp a-c. -15 amp . d-c | 12 lbs . | 315357 | 3100 |

# AUTOMATIC TEMPERATURE REGULATOR FOR BAKE OVENS <br> (Consisting of Thermostat and Motor-Operated Snap Switch) <br> Temperature Range $375^{\circ}$ to $550^{\circ}$ F. 

This regulator may be applied to air 'dryers; enameling ovens, etc., and may be supplied in temperatures up to $650^{\circ}$ F. The application for which the regulator is intended should be stated when ordered.


## IMMERSION TYPE TEMPERATURE REGULATOR

(Consisting of Immersion Thermostat and Motor-Operated Snap Switch)

## Temperature Range $130^{\circ}$ to $210^{\circ} \mathrm{F}$.

The thermostatic element of this regulator is mounted on a tube, $5 / 8 \times 81 / 2$ inches, and is arranged to be screwed in the side of a tank. This regulator is especially applicable to oil baths, candy kettles, etc. The standard temperature rang is $130^{\circ}$ to $210^{\circ} \mathrm{F}$. However, the regulator may be supplied in various ranges up to $300^{\circ} \mathrm{F}$.

| Volts | Maximum Capacity of Switch | Approximate Shipping Weight | Style No. | $\begin{aligned} & \text { List } \\ & \text { Price } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: |
| 110 220 | 30 amp . a-c. or d-c. 29 amp ac. -15 amp d-c | (12 $\begin{aligned} & 12 \mathrm{lbs} \\ & 12 \mathrm{lbs} .\end{aligned}$ | 372537 372638 | $\begin{array}{r}331 \\ 31 \\ \hline 100\end{array}$ |

# SOLDER POT TEMPERATURE REGULATOR <br> (Consisting of Salt Thermostat and Case Containing Regulating Apparatus) Temperature Range Approx. $490^{\circ}$ to $520^{\circ} \mathrm{C}$. 

This regulator consists of a salt thermostat suitable for mounting in the top of a solder pot and a regulator case which embodies the motor-operated snap-switch, a small transformer and a thermal relay. The regulator is adjusted to regulator within $30^{\circ} \mathrm{C}$. and is normally set to operate at approx. $500^{\circ} \mathrm{C}$. Diagram of connections and instructions for operating are supplied with each regulator.


## SPECIAL APPLICATIONS

It is evident that various applications and modifications of the above regulators may be supplied. Information on any specific temperature regulating problem will be supplied on request.

## CARTRIDGE-TYPE THERMAL RELAYS




The cartridge type of thermal relay was primarily designed to protect small motors and electrical apparatus. The relay is calibrated to carry approximately 110 per cent of its rating continuously and to trip out on 125 per cent of its rating in a given time. The relays are calibrated at an ambient temperature of $25^{\circ} \mathrm{C}$., and if the ambient ter perature varies widely from this, the relay will trip
out in either a shorter or longer time, depstinding on whether the relay is operating in a higher or lower ambient temperature. This change in tripping time is in a direction to further protect the apparatus and inasmuch as the heating characteristics of the relay follow closely those of the apparatus it is protecting, the relay affords adequate protection at all times.
These relays may be supplied in both circuitope ning and circuit-closing types. In ordering, the terminal ampere rating of the motor should be given. This rating will give a 10 per cent overload capacity to the motor. If it is desired to operate the motor under a heavier overload, larger relays should the ordered. For example, if it is required to operate the motor continuously at 25 per cent overload; then thermal relays of a capacity 25 per cent grealter than the terminal ampere rating of the motor would be required. The contact rating of these relays is as follows:

> 3 amperes 110 volts a-c. 1 ampere 600 volts a-c. 5 ampere 110 volts $\mathrm{d}-\mathrm{c}$. .25 ampere 250 volts d-c.

## Small Cartridge-Type Thermal Relay 1 to 35-Ampere-Rating

The diameter of the small cartridge-type thermal relay is such that it will fit the standard 60 -ampere 250 -volt fuse clip. However, the distance between ferrules is such that the relay and fuse are not interchangeable. This relay will operate on 200 per cent of its rating in approximately 50 seconds. This relay may be supplied in ratings from 1 to 35 amperes, as lipted below.

| Style No. Circuit-Opening | Style No. Circuit-Closing | Ampere Rating | List Price | Style N $\phi$. Circuit-Opering | Style No. Circuit-Closing | Ampere Rating | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 372318 | 372342 | - | 8175 | 372330 | 372354 | 9 | 8175 |
| 372319 | 372343 | $11 / 2$ | 175 | 372331 | 372355 | 10 | 175 |
| 372320 | 372344 | 2 | 175 | 372336 | 372356 | 12 | 175 |
| 372321 | 372345 | $21 / 2$ | 175 | 37233 号 | 372357 | 15 | 175 |
| 372322 | 372346 | $3{ }^{3} 16$ |  | 372334 | 372358 | $171 / 2$ | 175 |
| 372324 | 872348 | 4 ${ }^{1 / 2}$ | 175 | 372336 | 372360 | $221 / 2$ | 175 |
| 872325 | 372349 | $41 / 2$ | 175 | 872337 | 373261 | 25 | 175 |
| 372326 | 872350 | 5 | 175 | 372338 | 372362 | $271 / 2$ |  |
| 372327 | 372351 | 6 | 175 | 372338 | 373263 | 30 | 175 |
| 372328 | 372352 872353 | 7 | 175 175 | 372340 | 872364 | $321 / 2$ | 175 |

## Large Cartridge-Type Thermal Relay 35 to 60-Ampere Ratings

The diameter of the large cartridge-type thermal relay is such that it -will fit the standard 60 -ampere 600 -volt fuse clip. However, the distance between ferrules is such that the relay and fuse are not interchangeable. This relay will operate on 200 per cent of its rating in approximately 75 seconds. This relay may be supplied in ratings from 35 to 60 amperes, as listed below.

| Style No. | Style No. | Ampere | List |
| :--- | :---: | :---: | ---: |
| Circuit-Opening | Circuit-Closing | Rating | Price |
| $\mathbf{3 7 2 3 8 1}$ | $\mathbf{3 7 2 2 1 3}$ | $\mathbf{3 5}$ | $\mathbf{2 0}$ |
| $\mathbf{3 7 2 3 8 2}$ | $\mathbf{3 7 2 3 8 3}$ | $\mathbf{3 7 2 2 1 4}$ | $\mathbf{4 0}$ |
| $\mathbf{3 7 2 3 8 4}$ | $\mathbf{3 7 2 1 5}$ | $\mathbf{4 5}$ | $\mathbf{2 0}$ |
| $\mathbf{3 7 2 3 8 5}$ | $\mathbf{3 7 2 2 1 6}$ | $\mathbf{5 0}$ | $\mathbf{2 0}$ |
| $\mathbf{3 7 2 3 8 6}$ | $\mathbf{3 7 2 2 1 7}$ | $\mathbf{2 5}$ | $\mathbf{2 0}$ |

## Knife-Blade-Type Thermal Relays 65 to 100-Ampere Ratings

This relay is arranged for mounting in the standard 100 -ampere 250 -volt knife-blade holders. However, the spacing between knife blades is such that the relay and fuse are not interchangeable. This relay may be supplied in ratings from 65 to 100 amperes, as listed below.

| Style No. Circuit Opening | Style No. Circuit-Closing | Ampere Rating | $\begin{aligned} & \text { List } \\ & \text { Price } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| 372391 | 372219 | 65 | 8350 |
| 372392 | 372220 | 70 | 350 |
| 372393 | 372221 | 75 | 850 |
| 372394 | 372222 | 80 | 350 |
| 372395 | 372223 | 85 | 350 |
| 372397 | 372225 | 95 | 350 |
| $\mathbf{3 7 2 3 9 8}$ | 372226 | 100 | 350 |
|  |  |  | 1-191 |

## DISCONNECTING SWITCHES

## GENERAL

Disconnecting switches are used primarily for isolating apparatus from the circuit for purposes of inspection and repair; also for sectionalizing feeders. In connection with lightning arrester installations disconnecting switches are particularly useful, providing a simple and effective means for isolating the arresters while cleaning and inspecting.

They are supplied in single-pole hook-stick form, either in single or double-throw form, or as doublethrow selector-type switches, and in three-pole, single-throw, remote-control form. Selector type disconnecting switches permit the transfer without interruption of circuit. They have two blades, both of which latch on either throw. The continuous rating of each blade is half that of the switch.

Temperature-The current-carrying parts of Westinghouse disconnecting switches will carry their full-rated current continuously with a maximum temperature rise of either 20 or 30 degrees Centigrade above the temperature of the surrounding atmosphere, depending on the class of service as mentioned below into which the switches are placed.

It is necessary that adjacent apparatus does not heat the switch; that conductors to the switch are ample to carry the current with a temperature rise not exceeding that of the switch; and that reasonable ventilation is provided.

The 20-degree rise basis is recommended when the maximum temperature of the air where the switch is located may approximate 40 degrees Centigrade, and the load is practically continuous as on generator, rotary, or transformer circuits.

The 30 -degree rise basis is recommended where maximum temperature of the air where switch is located may approximate 30 degrees Centigrade or less, and the load is intermittent as on feeder circuits.

Insulation Test-All Westinghouse disconnecting switches are subjected to a dielectric dry test, of $21 / 4$ times rated voltage plus 2000 volts, for one minute between conducting details and ground and between terminals, in accordance with A.I.E.E. rules, Switches for outdoor service will withstand a dielectric wet test of 2 times rated voltage plus 1000 volts. All switches up to 73,000 volts inclusive have been given a maximum voltage rating. Above this voltage switches may be successfully used at 5 per cent above the normal voltage rating given.

Rating-The maximum current for 5 seconds passing through disconnecting switches should not be greater, owing to mechanical and electrical
limitations, than 50 times their normal 60 -cycle, 20 degree ampere rating. If the switches will be subjected to greater current for 5 seconds than this, switches of larger normal rating (amperes) should be used as they are both mechanically and electrically stronger.
The disconnecting switches listed herein are rated on the basis of 60 -cycle alternating-current. When used on 25 -cycle alternating-current service, the switches will have a rating corresponding to the same rated (amperes) type A knife switches.
Application of rating-In selecting a disconnecting switch, it is recommended that the rated capacity should be at least as great as the maximum rated one-hour (or more) overload current of all the apparatus supplied by the circuit in which the switch is to be placed.
Operation-Direct control switches are opened and closed with a hook on the end of a wooden pole. which engages in a hole in the switch blade or in a lock on switches supplied with locks.

Remote control switches are operated with a hand mechanism and removable wood handle which may be supplied with a spring bumper if desired. This spring bumper works to overcome the reaction tending to injure the insulators or working parts of the switch.
Disconnecting switches are not intended to be opened while under load and therefore no attempt should be made to open them with current in the circuit.

## Types

Type $\mathbf{M}$ disconnecting switches are single-pole, single-throw, indoor hook-stick operated switches for wall mounting and are listed in two capacities, 100 and 300 amperes, for 7500 and 15,000 volts.

Type $\mathbf{S}$ disconnecting switches are for indoor mounting only. They are listed in the front-connected form for voltages up to and including 73,000 volts and in the rear-connected form or combinations of front and rear-connected form, for voltages up to and including 25,000 volts, single and doublethrow and selector type, single-pole hook-stick operation.

Type $\mathbf{R}$ disconnecting switches are designed for outdoor service conditions but are also applicable for indoor work at increased voltage ratings. They are furnished in single-pole form for inverted mounting up to 110,000 volts and in vertical mounting up to 37,000 volts.


Type M 100-Ampere, 7500-Volt Wall-Mounting UPRIGHT INDOOR DISCONNECTING SWJTCH

## TYPE M DISCONNECTING SWITCHES

The type $M$ switches listed represent an incomplete line of low-priced disconnecting switches for indoor mounting. The live parts are mounted on porcelain insulators carried on an iron yoke. The switches are furnished without locks and all parts except the porcelain insulators are finished in dull black.

## TYPES S AND R DISCONNECTING SWITCHES



3000-Ampere, 2500-Volt, Single-Throw, FrontConnected, Type S Switch

## Distinctive Features

These disconnecting switches are of simple construction, rugged design and maximum strength.

The switch is equipped with a lock that is absolutely dependable.

The lock cannot fail thermally because it carries no current.

The lock is not supported by, and is separate, mechanically, from the break jaw, so that possible spreading of the jaw blades cannot unlock it.

The hinge jaw blades are solid (not split) preventing the hinge bolt from pulling out with a resultant opening of the circuit at the hinge jaw.

The hinge and break jaws are permanently sweated and pinned to the jaw blocks.

An insulator with its fittings forms an individual unit which may be carried in stock.

The fittings are cemented to the insulator to give the strongest possible construction.

Ample cross section of copper parts and rugged construction of all fittings ensure the full utilization of all other distinctive features.

## Construction

Blades-The blades are single bars for the low voltages, and are clipped, braced, and reinforced to give rigidity for the higher voltages.

Two single blades are used on all 2000 -ampere type S switches, and two pairs of single blades on all 3000 -ampere type $S$ switches. A single blade is used on all other sizes of switches up to and including the 7500 -volt switches, on all 15,000 -volt types switches and on the 600,1200 , and 2000 -ampere 15,000 -volt type R switches. On the 200 and $400-$ ampere, 15,000 -volt type $R$ switches, on the 200 and 400 -ampere 25,000 -volt type $S$ switches and on all types $R$ and $S$ switches above these voltages a truss or V-shaped blade is used. This blade is very rigid because of its broad base.
All selector-type switches have two blades, each blade having half the rating of the normal rating of the switch. Where it is desired to transfer the load from one bus to another bus without interrupting the circuit, one blade is drawn at a time. Because the 2000-ampere switches have two blades, and the 3000 -ampere switches have two pairs of blades (each blade or pair of blades rated at half the normal rating of the switch) the switches of these capacities, listed in the table as double-throw switches, can also be used as selector switches.


800-Ampere, 15,000 -Volt. Selector-Type Switce

## DISCONNECTING SWITCHES-Continued

Jaws-The break jaws for the higher voltage switches are equipped with guides to lessen the blow on the jaw blade of the switch as it closes. The hinge jaw blades are solid instead of slotted to prevent the pulling out of the hinge bolts and consequent opening of the switch during severe short circuits. The jaws are sweated and pinned permanently into the jaw block.
Lock-On all type $S$ and type $R$ disconnecting switches of 15,000 volts and less the lock is securely fastened to the end of the blade and snaps firmly into the locking position when the switch closes.


The lock is released and the switch opened by a single movement of the hookstick. The lock does not carry current so there is no danger of it becoming heated and releasing the switch blade. The lock is not supported by the jaws so that spreading of the jaws under short-circuit currents will not unlock the switch. In case this locking feature is not desired, a plate having a hole for a hook can be furnished. This plate, which bolts to the end of the blade, can later be removed and a latch part added.
Disconnecting switches, unless locked, are likely to open under short circuits if they are on a line whose short-circuit current is too high. In the following table is given the maximum current in amperes that can be carried by unlocked type $S$ or $R$ disconnecting switches without danger of opening the circuit. If the short-circuit current of the line is any greater than these values the switch with the lock must be supplied.

| Switch Rating <br> in Amperes | Maximum <br> Amperes <br> for Dhort-Circuit <br> Without Locting |
| :---: | :---: |
| Wurrent in |  |

In the type $R$ switch over 15,000 volts, the finger type of latch is used and switches are always furnished with this locking device. This is shown in the illustrations on page 96.

## TYPE S DISCONNECTING SWITCHES

## Distinctive Features

Insulators-The insulators have a large head and a broad base to secure maximum strength. The corrugations are shaped so as to give a long creepage surface, a great flashing distance, and a form that does not. chip easily so that the insulators can be handled with minimum breakage. A very high factor of safety for the flashing distance is used in the design of the insulators for the low voltages, because the voltage surges at these voltages are higher in proportion than at the higher voltages.

On the 2500 -volt switch the live parts are mounted on a marble base or panel. For the 7500 and higher voltage switches the live parts are held by corrugated porcelain insulators on which top and bottom caps are cemented.

The insulators are assembled so that the pillarmounting bolt holes in the bottom fitting line up with the contact bolt holes in the upper fitting, making the pillars interchangeable and readily removable from the base and the contact parts. The contact details are bolted to the top cap so that'they are readily removable for repair or replacement. Each insulator, with its fittings, forms an individual


Type S, 1200-Ampere, 7500 -Volt, Double-Throw Standard-Duty, Disconnecting Switch, REar-Connected

## DISCONNECTING SWITCHES-Continued



Type S 600 -Ampere, 15,000 -Volt Disconnecting Switch-Front-Connected unit, which may be carried in stock by the customer. This construction facilitates adjustment and replacement.

Cementing the fittings to the insulators gives the strongest possible construction. Commercial porcelain cannot be made sufficiently uniform for the proper fitting of mechanical clamps without cement, so that they will withstand the strain resulting from the operation of the switch.

Above the 2500-volt size, these switches are divided into two forms, one for standard duty and the other for heavy duty. The standard duty switch has a smaller based insulator than the heavy duty switch, and is intended for use in small and medium sized power plants and in sub-stations. The heavy duty switches are intended for large power plants where severe stresses may be set up between switches or in the blade of the switch, due to magnetic effects under short-circuit conditions. The smallest switch shown for heavy duty is of 600 amperes capacity and this is the smallest switch that should be used in large power plants.

The outlines on the pages of dimensions show the diameter of the base of the porcelain insulators. This dimension is of interest to engineers because it indicates the rugged insulator used with these switches to obtain maximum strength.
Strength of Insulators-The following table gives the tensile and cantilever strength of the different insulators used on these switches, measured at a point $21 / 2$ inches above the cap.

| Volts | Size of <br> Base in <br> Inches | Tensile <br> Strength <br> In Lbs. | Cantilever <br> Strength <br> In Lbs. |
| :---: | :---: | :---: | :---: |
| 7500 | $3 \times 4$ | 2000 | 1000 |
| 7500 | $4 \times 5$ | 3000 | 1500 |
| 15000 | $3 \times 4$ | 2000 | 800 |
| 15000 | $4 \times 5$ | 3000 | 1200 |
| 15000 | $4 \times 6$ | 3000 | 2000 |
| 25000 | $3 \times 5$ | 2000 | 800 |
| 25000 | $4 \times 6$ | 3000 | 1500 |
| 50000 | $4 \times 7$ | 3000 | 1000 |
| 73000 | $4 \times 8$ | 3000 | 1000 |

## Construction

Bases-The bases are of a form that gives maximum strength and lightness. The switches for 7500 volts or more have bases of angle iron, giving a very light and strong structure and one that is well adapted for front and rear-connected switches.
When pipe-mounting switches are required it is recommended that standard pipe-mounting brackets, two right-hand and two left-hand brackets, such as are used with switchboard panels be applied. These are listed in the section on Switchboard Details. The use of these brackets is more expensive than the use of J-bolts but assures rigid support of the switch on the pipe framework. Four standard J -bolts can be used to mount these switches on the pipe framework instead of the pipe-mounting brackets but these J-bolts are likely to straighten and to allow the switches to become loose.

The switches are intended for wall mounting, but they can be mounted in an inverted position because the locking device holds them tightly closed.
Terminals-Terminals are included for all switches up to and including the 800 -ampere size. The jaw blocks of the 1200 -ampere switches are designed for strap connection, while the jaw blocks of the 2000 and 3000 -ampere switches are laminated and designed to take $1 / 4$-inch straight bus bar stra;s.

## Prices

In the tables of type $S$ switches are listed the standard front-connected switches, standard rearconnected switches, and the forms of combined front and rear-connected switches which are most com-


## DISCONNECTING SWITCHES-Continued

monly specified. Where required, other combinations can be furnished for all voltages up to and including 25,000 volts.

Style number and list price include the switch complete with or without marble base (for 2500 volt switches) or with angle iron base (for switches of higher voltages), terminal lugs, where used, and clamping nuts, but without operating stick. Unless previously ohtained, at least one operating stick should be ordered with each order of disconnecting
switches. Standard operating sticks are listed in a table on a preceding page.
Where type S disconnecting switches are required without locks, orders should be entered to specify "Type S Disconnecting Switch with complete characteristics similar to Style No. . . . . . .except to have lock omitted." The omission price for locks is $\$ 6.00$ list per switch for single and double-throw switches, and $\$ 12.00$ list per switch for selector-type switches.

## TYPE R DISCONNECTING SWITCHES

Insulators-Insulator assemblies with galvanized hardware have been standardized in maximum ratings of 73,000 volts and in normal ratings from 88,000 to 154,000 volts. These assemblies are inter-


Type R Switch, 200 Amperes, 7500 Volts Maximum, Double-Throw
changeable with, and are the same as, those used on new expulsion fuses, redesigned choke coils, and other standardized outdoor equipment. Only three bolt circles have been used to cover this complete line. These are either two or four $3 / 8$-inch bolts on a $23 / 8$-inch circle, four $1 / 2$-inch bolts on a 3 -inch circle or four $5 / 8$-inch bolts on a 5 -inch circle. These three sizes extend up to and including 37,000 volts, 110,000 volts and 154,000 volts, respectively. Switches with either underhung or inclined insula tors all use identical insulator assemblies for a given rating.

This complete line of insulators has sanded heads


Type R Switch, 600 Amperes, 37.000 Volts Maxinum Single-Pole, Single-Throw
and pin holes which adhere firmly to the cement. All hardware is provided with cupped and ribbed holding surfaces from which the cement cannot slip. The Portland cement which is used at both cap and pin is steam set so as to avoid injurious stresses due to temperature changes.
The 4500 and 7500 -volt insulators are single-piece porcelain, the $15,000,25,000$ and 37,000 -volt in sulators are two-shell and the 50,000 and 73,000 volt are three-shell. All of these are maximum rated and the next higher rating of the apparatus should be chosen where tests above standard A.I.E.E requirements are desired. Insulators for 88,000 and 110,000 -volt service consist of two sections, each having three shells of porcelain. The 132,000 volt posts are three shell; three sections and four sections of the same type are used for 154,000 volts. All of these multiple-section posts are normally rated and are subject to five per cent increase in rating.

Bases-Hot-dip galvanized, channel-iron bases of standard section are used on all type R switches. Up to 73,000 volts inclusive, the bases are arranged for either flat or $11 / 4$-inch pipe mounting. U-bolts for pipe mounting are not furnished except when ordered. Bases on switches up to 15,000 volts inclusive have one set of holes at each end, and those above this size are supplied with two sets of


Type R Switch, 400 Amperes, 37.000 Volts Maximum Single-Pole, Single-Throw

## disconnecting switches-Continuod



Type R Switch, 400 Amperes, 110.000 Volts Normal. Single-Pole. Single-Throw
holes at each end. Each set consists of two 916-inch holes at $23 / 6$-inch centers, so arranged that the base may be mounted on two $11 / 4$-inch pipes which are at right angles to it.
Capacities-Standard hook-stick-operated switches are listed for underhung and vertical wall mounting, that is, 45 degree mounting-the former up to 110,000 volts and the latter up to 37,000 volts, inclusive. Inverted-type switches can be obtained for upright mounting if desired as the bolt circles on the cap and pin of standardized insulators are the same. Switches for vertical mounting have the insulator axis at 45 degrees to the base. 'Insulators
on these switches are raised high enough above the base so that the dielectric field is not appreciably distorted.

Style number and list price include the switch complete with lock channel iron base; terminal lugs wherever used; clamping nuts; but without operating stick. Unless previously obtained, at least one operating stick should be ordered with each order of disconnecting switches. Standard operating sticks are listed on a following page.

Where type $\mathbf{R}$ disconnecting switches are required without locks, orders should be entered to specify "Type $R$ disconnecting switch (with complete characteristics) similar to Style No.. . . . . . except to have lock omitted." The omission price per lock is $\$ 6.00$ list per switch for single and double-throw switches, and $\$ 12.00$ list per switch for selector-type switches


Type R Switch, 400 Amperes, 73.000 Volts Maximus Single-Pole, Single-Throw

## PRICES

## TYPE M INDOOR DISCONNECTING SWITCHES

Single Throw, Upright, Wall-Mounting

| Max. | Max. | Approx. Wt., Lbs. |  | Style | List |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Volts | Amperes | Net | Shipping | Number | Price |
| 7500 | 100 | 14 | $18{ }^{\circ}$ | 50382 | 81500 |
| 7500 | 300 | 18 | 25 | 173295 | 1900 |
| 15000 | 100 | 18 | 23 | 50383 | 2000 |
| 15000 | 300 | 23 | 30 | 173298 | 2500 |

DISCONNECTING SWITCHES-Continuod
TYPE S INDOOR DISCONNECTING SWITCHES
Single-throw

| $\left\lvert\, \begin{gathered} \text { Max.Amps. } \\ \text { Rating }^{3} 30^{\circ} \end{gathered}\right.$ | All Studs Front-Connected |  |  | All Studs Rear-Connected |  |  | One Stud Front, One Stud Rear-Connected |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\begin{array}{\|c\|} \hline \text { Approx. } \\ \text { Lbs. Wt. } \\ + \text { Net } \end{array}$ | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | List Price | Approx. Lbs. Wt. $\dagger$ Net | Style No. | List Price | $\begin{aligned} & \text { Approx. } \\ & \text { Lbs. Wt. } \\ & \text { †Net. } \\ & \hline \end{aligned}$ | $\left\|\begin{array}{r}\text { Style } \\ \text { Hinge Front } \\ \text { Break Rear }\end{array}\right\|$ | Nos. <br> Break Front <br> Hinge Rear | List <br> Price |
|  |  |  |  |  |  |  |  |  |  |  |
| PLAIN DUTY <br> 2500 Volts Maximum-Without Bases |  |  |  |  |  |  |  |  |  |  |
| 200 | 2 | 304540 | \$1350 | $21 / 2$ | 304547 | \$15 50 | 21/4 | 304553 | 304559 | \$14 50 |
| 400 | 1 | 304541 | 1650 |  | 304548 | 1850 |  | 304554 | 304560 | 1750 |
| 600 | 11 | 304542 | 2650 | 15 | 304549 | 2900 | 13 | 304555 | 304561 | 2775 |
| 800 1200 | 21 30 | 304543 304544 | 3600 5800 | 25 34 | 304550 304551 | 4200 6700 | 23 32 | 304556 304557 | 304562 304563 | 3900 6200 |
| 2000 | 60 | 304545 | 11500 | 66 | 304552 | 12500 | 63 | 304558 | 304564 | 12000 |
| 3000 | 140 | 304546 | 15400 |  |  |  |  |  |  |  |
| 2500 Volts Maximum-With Bases |  |  |  |  |  |  |  |  |  |  |
| 200 | 17 | 304565 | 2650 | 19 | 304572 | 2850 | 18 | 304578 | 304584 | 2750 |
| 400 | 32 | 304566 | 2950 | 34 | 304573 | 3150 | 33 | 304579 | 304585 | 3050 |
| 600 | 40 | 304567 | 3950 | 44 | 304574 | 4200 | 42 | 304580 | 304586 | 4075 |
| 800 1200 | 55 70 | 304568 304569 | 5200 7700 | 65 80 | 304575 304576 | 5700 8500 | 75 | 304581 304582 | 304587 304588 | 5500 8100 |
| 2000 | . 90 | 304570 | 13500 | 104 | 304577 | 15000 | 97 | 304583 | 304589 | 14300 |
| 3000 | 185 | 304571 | 18100 |  |  | , |  | ........ | . |  |
|  |  |  |  |  |  | $\begin{aligned} & \mathrm{CO} \\ & \square \\ & \square \\ & \hline 0 \end{aligned}$ |  |  |  |  |
| 7500 Volts Maximum-With Bases |  |  |  |  |  |  |  |  |  |  |
| 200 | 35 | 304590 | 3400 | 41 | 304596 | 4800 | 38 | 304602 | 304608 | 4100 |
| 400 | 40 | 304591 | 3800 | 46 | 304597 | 5200 | 43 | 304603 | 304609 | 4500 |
| 600 800 | 50 58 | 304592 304593 | 5200 6700 | 58 | 304598 304599 | 7400 9700 | 54 | 304604 304605 | 304610 304611 | 63 820 820 |
| 1200 | 78 | 304594 | 9100 | 88 | 304600 | 13200 | 83 | 304606 | 304612 | 820 11200 |
| 2000 | 105 | 304595 | 15500 | 119 | 304601 | 24600 | 112 | 304607 | 304613 | 20100 |
| 15,000 Volts Maximum-With Bases |  |  |  |  |  |  |  |  |  |  |
| 200 | 40 | 304614 | 4100 | 46 | 304621 | 5400 | 43 | 304627 | 304633 | 4750 |
| 400 | 45 | 304615 | 4500 | 53 | 304622 | 5900 | 49 | 304628 | 304634 | 5200 |
| 600 800 | 55 64 | 304616 304617 | 59 7300 7300 | 65 74 | 304623 304624 | 8400 11600 | 60 | 304629 304630 | 304635 304636 | 7200 9500 |
| 1200 | 90 | 304618 | 9800 | 102 | 304625 | 14300 | 96 | 304631 | 304637 | 12100 |
| 2000 | 120 | 304619 | 16700 | 134 | 304626 | 25700 | 127 | 304632 | 304638 | 21200 |
| 3000 | 160 | 304620 | 30000 | ... | , | , | ... |  | , | ......... |
| 25,000 Volts Maximum-With Bases |  |  |  |  |  |  |  |  |  |  |
| 200 400 | 60 | 304639 304640 | 50 5400 000 | \| $\cdots$ | $\ldots \ldots .$ | $\cdots$ | \| $\quad$ \% |  |  |  |
| 600 | 70 | 304641 | 6800 | 98 | 304665 | 113 00 | 84 | 304667 | 304669 | 9100 |
| 800 | 80 | 304642 | 8500 | 110 | 304666 | 13700 | $\begin{array}{r}95 \\ \hline 15\end{array}$ | 304668 | 304670 | 11100 |
| 1200 2000 | 100 130 | 304643 312359 | 12000 17500 | 130 160 | 304644 312360 | 17500 26000 | 115 | 304645 312361 | 304646 312362 | 14800 22800 |
| 50,000 Volts Maximum-With Bases |  |  |  |  |  |  |  |  |  |  |
| 400 | 85 | 304647 | 10800 |  |  |  |  |  |  |  |
| 600 | 92 | 304648 | 13600 | $\cdots$ | ........ | . $\cdot$....... |  | ....... | , ...... | ...... |
| 73,000 Volts Maximum-With Bases |  |  |  |  |  |  |  |  |  |  |
| 400 | 130 | 304650 | 14300 |  |  |  |  |  |  |  |
| 600 | 140 | 312363 | 17000 |  | - |  |  |  |  |  |
| HEAVY DUTY <br> 7500 Volts Maximum-With Bases |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |
| 600 | 52 | 304651 | 6700 | 60 | 304653 | 9800 | 56 | 304655 | 304657 | 8300 |
| 800 | 60 | 304652 | 8200 | 70 | 304654 | 12100 | 65 | 304656 | 304658 | 10000 |
| 15,000 Volts Maximum-With Bases |  |  |  |  |  |  |  |  |  |  |
| 600 | 62 | 304659 | 7400 | 70 | 312347 | 10800 | 66 |  |  |  |
| 800 | 70 | 304660 | 8800 | 80 | 312348 | 14000 | 75 | 312352 | 312356 | 11200 |
| 1200 2000 | 100 132 | 304661 304662 | 11300 18200 | 112 146 | 312349 312350 | 16700 28100 | 106 139 | 312353 312354 | 312357 312358 | 13500 22200 |
| 25,000 Volts Maximum-With Bases |  |  |  |  |  |  |  |  |  |  |
| 600 800 | 85 95 | 304663 304664 | 8300 100 | \| . . |  | ......... |  |  |  |  |
| *The $20^{\circ}$ amperes, res switches be $\dagger$ For shi | ratings ar pectively. purchased ping wei | e the same for the 20 on the $20^{\circ}$ ght add $50 \%$ | sthe $30^{\circ}$ ra <br> rating. It ating. See to net we | tings except is recomme also a prece ght. | on the 2000 ded that, ding page o | and $3000-$ here switc "Temper | mpere sizes hes are op ture." | which are ned only | reduced to 1 eldom, the | 00 and 240 isconnectin |

# DISCONNECTING SWITCHES-Continued 

Double-Throw


[^0]DISCONNECTING SWITCHES-Continued
Double-throw, Selector-Type

| $\begin{aligned} & \text { Max. Amps. } \\ & \text { Rating }_{* 30^{\circ}} \end{aligned}$ | Break Studs Front-Connected Hinge Studs Rear-Connected |  |  |
| :---: | :---: | :---: | :---: |
|  | Approximate Pounds, Weight $\dagger$ Net | Style No. | List Price |
|  |  |  |  |
| PLAIN DUTY <br> 7500 Volts Maximum With Bases |  |  |  |
| $\begin{array}{r} 400 \\ 800 \\ 1200 \\ 2000 \\ \hline \end{array}$ | $\begin{array}{r}65 \\ 95 \\ .115 \\ \hline\end{array}$ | $\begin{aligned} & 312364 \\ & 312365 \\ & 312366 \\ & 312367 \\ & \hline \end{aligned}$ | $\begin{array}{r} 88200 \\ 15300 \\ 20900 \\ 25100 \\ \hline \end{array}$ |
| 15,000 Volts Maximum With Bases |  |  |  |
| $\begin{array}{r} 400 \\ 800 \\ 1200 \\ 2000 \\ \hline \end{array}$ | $\begin{array}{r}70 \\ 105 \\ 140 \\ 167 \\ \hline\end{array}$ | 312368 <br> 312369 <br> 312370 <br> 312371 | $\begin{array}{r}99 \\ 17500 \\ 22600 \\ 26800 \\ \hline\end{array}$ |
| 25,000 Volts Maximum With Bases |  |  |  |
| 400 800 1200 2000 | 90 130 160 200 | $\begin{aligned} & 312372 \\ & 312373 \\ & 312374 \\ & 312375 \end{aligned}$ | 12500 20600 27700 30000 |

*The $20^{\circ}$ ratings are the same as the $30^{\circ}$ ratings, except on the 2000 and 3000 -ampere sizes, which are reduced to 1600 and 2400 amperes, respectively. for the $20^{\circ}$ rating. It is recommended that, where switches are opened only seldom, the disconnecting switches be purchased on the $20^{\circ}$ rating. See also a preceding page on "Temperature.
$\dagger$ For shipping weight add $50 \%$ to net weight.
TYPES R AND RA OUTDOOR DISCONNECTING SWITCHES
Single-Pole With Locks

$\dagger$ Ratings of $\mathbf{7 3 , 0 0 0}$ volts and below are maximum; ratings above $\mathbf{7 3 , 0 0 0}$ volts are normal ratings and may safely be used at $5 \%$ above these values.

* The $20^{\circ}$ ratings are the same as the $30^{\circ}$ ratings except that the 2000 -ampere sizes are reduced to 1600 amperes for the $20^{\circ}$ rating. It is recommended. Where switches are seldom opened, that they be purchased on the $20^{\circ}$ rating.
$\ddagger$ To obtain shipping weight, add $50 \%$ to net weight.


## DISCONNECTING SWITCHES-Continued


†Ratings of 73,000 volts and below are maximum; ratings above 73,000 volts are normal ratings and may safely be used at $5 \%$ above these values.
*The $20^{\circ}$ ratings are the same as the $30^{\circ}$ ratings except that the 2000 -ampere sizes are reduced to 1600 amperes for the $20^{\circ}$ rating. It is recommended, where switches are seldom opened, that they be purchased on the $20^{\circ}$ rating.
$\ddagger$ To obtain shipping weight, add $50 \%$ to net weight.

## HOOK STICKS

The type $R$ hook stick consists of a wooden rod so treated as to form an effective insulator to ground and a double hook at one end properly designed to engage in the blade holes and latches of various types of switches. These sticks may be used with either the type $S$ or the type $R$ disconnecting switches. Indoor and outdoor sticks 10 feet long, and longer, have a 2 -foot Micarta rod under the hook. Indoor sticks 16 feet long, and longer, and
all outdoor sticks, are supplied with a grounding clamp and chain. Sticks 16 feet long, and longer, are in two detachable sections. The larger outdoor sticks are also supplied with treated wooden shields. which along with the Micarta rod and grounding chain, form an effective protective medium.

Style numbers and list prices include a hook stick complete with hook and auxiliaries as specified above.

## PRICES



## TYPE R REMOTE CONTROL DISCONNECTING SWITCHES



Type R Remote Control Switch, 400 Amperes, 154.000 Volts, 3-Pole, Single-Throw

The type R three-pole, remote-control outdoor disconnecting switches are designed for mounting upright with all porcelain in compression. The three poles are operated simultaneously, being provided for inter-connection with iron pipe, which is to be furnished by the user. The pull is directed downward by bell cranks to the hand mechanism which is supplied with a detachable wood handle.


Type R Outdoor Remote Control Switch, 600 Amperes, 66,000 Volts, 3-Pole, Single-Throw
All switches above 73,000 volts use insulation of the separable-unit type. The required mechanical strength makes it necessary to use this form of insulation. Insulators of this type are necessarily
heavier and are mounted upright on 5 Vpe $R$ switches because commercial porcelain has a cirmioressive strength of 20,000 pounds per square inch ${ }^{\circ}$,eompared with 1200 pounds in tension. All oi these insulators are provided with extra large pin holes and sanded holding surfaces on the porcelain. The hardware has ribbed holding surfaces. Portland cement is used in assembling and is steam set to relieve internal stresses due to temperature changes.

## Construction

All parts on which heavy stresses are imposed are of cast steel. Malleableironisused, where advisable, to overcome possible breakage of parts while in service. The contacts are of the self-aligning P1 . rocker type and have ample contact surface for outdoor conditions. Contacts are well protected with galvanized steel hoods.

The blades are of a trussed construction and guides are furnished at the break jaws to prevent possibility of injury to contacts. The blade forms an integral part of the rotating post. The bushings are of an
Spring Bumper Assembled for Operating Mechanism on 73,006-VOLT SwITCH


[^1]DISCONNECTING SWITCHES-Continued
*OUTLINE DIMENSIONS-TYPE S DISCONNECTING SWITCHES-Continued
DOUBLE-THROW, FRONT-CONNECTED
Amps


Pig. 6.-Type S, 1200 Amperes, 2500 Volts



Fig. 7-Type S, 2000 Amperes, 25,000 Volts

SINGLE-THROW, REAR-CONNECTED

*OUTLINE DIMENSIONS-TYPE S DISCONNECTING SWITCHES-Continued


DOUBLE-THROW, REAR-CONNECTED


Fig. 10-Type S Selector, 800 Amperes, 15,000 Volts
Fig. 11 -Type S Selector, 2000 Amperes, 25,000 Volts

| Amps. | $\begin{gathered} \text { Vigure } \\ \text { Volts } \\ \text { No. } \end{gathered}$ |  | SELECTOR |  |  |  |  |  | Dimensions in Inches |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Style No. | Post Ins. Diam. | A | B | C | D | ENS | S IN I | ES | H | J | K |
|  | Volts |  | ${ }_{312364}$ | Diam. | A | B 7 | $51 / 6$ | 2314 | $9 / 6$ | 10 \% | 85/8 | 93/4 | 11/2 | $16^{\circ}$ |
| 400 800 | 7500 7500 | 10 | 312365 | $3 \times 4$ $3 \times 4$ | 243/4 | 7 | $51 / 8$ | 2314 | 96 | 1118 | 9 | 109 | $11 / 2$ | $181 /$ |
| 1200 | 7500 | 10 | 312366 | $4 \times 5$ | $243 / 4$ | 7 | $51 / 8$ | $231 / 4$ | 960 | $117 / 8$ | $97 /$ | 1040 | $11 / 2$ | $191 / 2$ |
| 2000 | 7500 | 11 | 312367 | $4 \times 5$ | $24{ }^{3}$ | 7 | 518 | $231 / 4$ | 9 | $133 / 8$ | 93/4 | 1178 | $11 / 2$ | 213 |
| 400 | 15000 | 10 | 312388 | $3 \times 4$ | 283/3 | 7 | 518 | 2714 | 9 | 127 \% | $10 \% 8$ | 119 | $11 / 2$ | 22 \% |
| 800 | 15000 | 10 | 312369 | $3 \times 4$ | 283/4 | 7 | 51.8 | 271 | \% | 1318 | 117 | 1296 | $11 / 2$ | $231 /$ |
| 1200 | 15000 | 10 | 312370 | $4 \times 5$ | $283 / 4$ | 7 | $51 / 8$ | $271 / 4$ | 96 | 1378 | $1171{ }^{1}$ | 12 s | 132 | 2315 |
| 2000 | 15000 | 11 | 312371 | $4 \times 5$ | 283 | 7 | $51 / 8$ | $271 / 4$ | 960 | $153 / 3$ | 1134 | 13 1/8 | $11 / 2$ | 275 |
| 400 | 25000 | 10 | 312372 | $4 \times 6$ | 351/2 | $81 / 4$ | 6 | $331 / 2$ | 9 | $168 / 8$ | 143 | 15140 | 2 | 278 |
| 800 | 25000 | 10 | 312373 | $4 \times 6$ | 3512 | $81 / 4$ | 6 | $331 / 2$ | \% 6 | $163 / 8$ | $143 / 10$ | 1515 | 2 | $291 /$ |
| 1200 | 25000 | 10 | 312374 | $4 \times 6$ | $351 / 2$ | $81 / 4$ | 6 | $331 / 2$ | \% | $16^{3} 8$ | 1436 | 163/8 | 2 | 31\% |
| 2000 | 25000 | 11 | 312375 | 4x6 | 351/2 | 81/4 | 6 | 331/2 | \%s | $17 \%$ | 1422 | 16\% | 2 | 3173 |

The dimensions are for reference only. For official dimensions apply to the nearest district office.

## DISCONNECTING SWITCHES-Continued

## *OUTLINE DIMENSIONS-Continued

## TYPE R DISCONNECTING SWITCHES



SINGLE-THROW, FRONT-CONNECTED, INVERTED MOUNTING


DOUBLE-THROW, FRONT-CONNECTED, INVERTED MOUNTING

*The outline drawings showing type $S$ and type $R$ disconnecting switches are intended to represent the general outlines of these switches. The drawings do not cover the details of all the ratings listed in the table but do apply in detail however. to the rating given as a caption. Taken as a group. these drawings show all features for the different ratings and classifications
$\dagger$ For base and mounting bolt dimensions refer to Fig. 20, page 108.
The dimensions are for reference only. For official dimensions apply to the nearest district office.

DISCONNECTING SWITCHES－Continued
＊OUTLINE DIMENSIONS－Continued TYPE R DISCONNECTING SWITCHES－Continued


Fig．15－Type R， 600 Amperes， 37,000 Volts


Fig．16－Type R， 600 Anperes， 37,000 Volts

SINGLE－THROW，FRONT－CONNECTED，45－DEGREE MOUNTING

| Amps． |  |  | Figure No． | Style <br> No． | †A | $\dagger$－ | $\dagger \mathrm{C}$ | †D | mensions in Inches－ <br> $\dagger$ E <br> F <br> G |  |  | H | J | N |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 200 | 4500 | 7500 | 15 | 370788 | 24 | 3 |  | 20 | 9 | 13\％ | 13 \％ | 14\％ | 14 | 33／4 |
| 400 | 4500 | 7500 | 15 | 370789 | 24 | 3 |  | 20 | 9 | $13 \%$ | 133／8 | 1455 | $1 \frac{1}{1}$ | 334 |
| 200 | 7500 | 15000 | 15 | 370790 | 28 | 4 |  | 24 | \％ | $17 \%$ | 1476 | 15\％ | 19 | 6 |
| 400 | 7500 | 15000 | 15 | 370791 | 28 | 4 |  | 24 | 2 | $17 \%$ | 143／4 | 16\％ | 10 | 6 |
| 600 | 7500 | 15000 | 15 | 370792 | 28 | 4 |  | 24 | \％ | 18 \％ | 15 | 161／2 | $1 \%$ | 6 |
| 200 | 15000 | 25000 | 15 | 370793 | 30 | 4 |  | 26 | 0 | 19\％ | 173／8 | 181／2 | 10 | 7 |
| 400 | 15000 | 25000 | 15 | 370794 | 30 | 4 |  | 26 | 9 | 193 | 1715 | 191／4 | $11 \%$ | 7 |
| 600 | 15000 | 25000 | 15 | 370795 | 30 | 4 |  | 26 | 5 |  | 17\％ | 19710 | 19 | 7 |
| 1200 | 15000 | 25000 | 15 | 370796 | 30 | 4 |  | 26 | 9 | $221 / 4$ | 1976 | $223 / 8$ | $11 /$ | 7 |
| 2000 | 15000 | 25000 | 15 | 370797 | 30 | 4 |  | 26 | 9 | $213 / 4$ | 1911／5 | 219 | 10 | 7 |
| 200 | 25000 | 35000 | 15 | 370798 | 40 | 5 | 3 | 36 | \％ | 26 y | 223 | 253 | $13 / 4$ | 9 |
| 400 | 25000 | 35000 | 15 | 370799 | 40 | 5 | 3 | 36 | 9 | 26 硣 | 22 \％ | 252／8 | 11／4 | 9 |
| 600 | 25000 | 35000 | 15 | 370800 | 40 | 5 | 3 | 36 | \％ | 26 新 | $223 / 8$ | 241／4 | $11 / 2$ | 9 |
| 1200 | 25000 | 35000 | 15 | 370801 | 40 | 5 | 3 | 36 | 9 | 28／4 | 24 \％ | 2613 | $13 / 4$ | 9 |
| 200 | 37000 | 45000 | 15 | 370802 | 40 | 5 | 3 | 36 | 9 | 26 y 1 | 2327 | 267 | 13／4 | $101 / 4$ |
| 400 | 37000 | 45000 | 15 | 370803 | 40 | 5 | 3 | 36 | 9 | 26 \％ | 232／8 | $267 /$ | $18 /$ | 103 |
| 600 | 37000 | 45000 | 15 | 370804 | 40 | 5 | 3 | 36 | 9 | $26 \frac{1}{4}$ | 237 | 25 | $13 /$ | 103 |
| 1200 | 37000 | 45000 | 15 | 370805 | 40 | 5 | 3 | 36 | 2 | 281／4 | 251／6 | 273 | 12／4 | $101 / 2$ |
| DOUBLE－THROW，FRONT－CONNECTED，45－DEGREE MOUNTING |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 200 | 4500 | 7500 | 16 | 370806 | 34 | 3 |  | 30 | 9 | 135／6 | $13 \frac{18}{17}$ | 148／5 | 118 | 3\％ |
| 400 | 4500 | 7500 | 16 | 370807 | 34 | 3 | ． | 30 | 9 | $13 \%$ | 131／2 | 148 | 11 | 32／8 |
| 200 | 7500 | 15000 | 16 | 370808 | 43 | 4 | ． | 30 | 6 | $17 \%$ | $14 \frac{1}{\text { I }}$ | $15 \%$ | $11 /$ | 6 |
| 400 | 7500 | 15000 | 16 | 370809 | 43 | 4 | ． | 30 | 6 | 179 | 14 | 16\％ | 15 | 6 |
| 600 | 7500 | 15000 | 16 | 370810 | 43 | 4 | ． | 30 | 6 | 18 | 151. | $161 / 2$ | 19 | 6 |
| 200 | 15000 | 25000 | 16 | 370811 | 44 | 4 | ． | 30 | 9 | 198 | $171 / 3$ | $181 / 2$ | 10 | 7. |
| 400 | 15000 | 25000 | 16 | 370812 | 44 | 4 |  | 30 | 9 | 19\％ | $17 \%$ | 1914 | 17 | 7 |
| 600 | 15000 | 25000 | 16 | 370813 | 44 | 4 |  | 30 | 6 | $20 \frac{17}{17}$ | $181 / 3$ | 1976 | 19 | 7 |
| 1200 | 15000 | 25000 | 16 | 370814 | 44 | 4 |  | 30 | 9\％ | $221 / 4$ | 20 | $223 / 8$ | 10 | 7 |
| 2000 | 15000 | 25000 | 16 | 370815 | 44 | 4 |  | 30 | \％ | $213 / 4$ | 193／8 | $21 \%$ | $1 \%$ | 7 |
| 200 | 25000 | 35000 | 16 | 370816 | 60 | 5 | 3 | 30 | 6 | 26 \％ | 227 | $25 \%$ | 131 | 9 |
| 400 | 25000 | 35000 | 16 | 370817 | 60 | 5 | 3 | 30 | 97 | $26 \frac{1}{7}$ | 227 | 253／8 | 13／ | 9 |
| 600 | 25000 | 35000 | 16 | 370818 | 60 | 5 | 3 | 30 | 9 | 26 磆 | 2215 | $241 / 4$ | $12 / 4$ | 9 |
| 1200 | 25000 | 35000 | 16 | 370819 | 60 | 5 | 3 | 30 | 9 | 281／4 | 243 | 2615 | $13 /$ | 9 |
| 200 | 37000 | 45000 | 16 | 370820 | 60 | 5 | 3 | 30 | 0 | 261 | 2317 | 267 | $13 /$ | 101／2 |
| 400 | 37000 | 45000 | 16 | 370821 | 60 | 5 | 3 | 30 | 0 | $26 \frac{1}{7}$ | $231 / 2$ | 267 | 13／4 | $101 /$ |
| 600 | 37000 | 45000 | 16 | 370822 | 60 | 5 | 3 | 30 | 0 | 2617 | $23 \%$ | 25 3／6 | 13／4 | $101 / 3$ |
| 1200 | 37000 | 45000 | 16 | 370823 | 60 | 5 | 3 | 30 | 36 | 281／4 | $25 \%$ | 27.4 | $18 / 4$ | 101／2 |
| SELECTOR，INVERTED MOUNIING |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 400 | 4500 | 7500 | 13 | 370834 | 34 | 3 |  | 30 | \％ |  |  |  |  |  |
| 400 | 7500 | 15000 | 13 | 370835 | 34 | 4 |  | 30 | 9 |  |  |  |  |  |
| 800 | 7500 | 15000 | 13 | 370836 | 34 | 4 |  | 30 | \％ | ．．．． |  |  |  |  |
| 400 | 15000 | 25000 | 13 | 370837 | 40 | 4 |  | 36 | \％ | ．．． | $\ldots$ |  |  |  |
| 800 | 15000 | 25000 | 13 | 370838 | 40 | 4 |  | 36 | 16 | ．．． |  |  |  |  |
| 1200 | 15000 | 25000 | 13 | 370839 | 40 | 4 |  | 36 | 0 | ．．． |  |  |  |  |
| 2000 | 15000 | 25000 | 13 | 370773 | 40 | 4 | $\cdots$ | 36 | 9 | ．$\cdot$ | ．$\cdot$ ． |  | ．$\cdot$ |  |

＊The outline drawings showing Type $S$ and Type $R$ disconnectingswitches are intended to represent the general outlines of these switches．The drawings do not cover the details of all the ratings listed in the table but do apply in detail，however，to the rating given as a caption．Taken as a group．these drawings show all features for the different ratings and classifications．

For base and mounting bolt dimensions refer to Fig．20．page 108.
The dimensions are for reference only．For official dimensions apply to the nearest district office．


Fig. 17-Typg R, 400 Anperes, 110.000 Volts
SELECTOR, 45-DEGREE MOUNTING

| Amps | Outdoor | Indoor | Pigure No. | Style No. | +A | $\dagger$ ¢ | Dimensions in $\dagger \mathrm{C}$ | $\underset{\uparrow D}{\text { N Inches }}$ | $\dagger \mathrm{E}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 400 | 4500 | 7500 | 16 | 370840 | 34 | 3 | . . | 30 | $1 /$ |
| 400 | 7500 | 15000 | 16 | 370841 | 43 | 4 |  | 30 | \% |
| 800 | 7500 | 15000 | 16 | 370842 | 43 | 4 |  | 30 | 0 |
| 400 | 15000 | 25000 | 16 | 370843 | 44 | 4 | . | 30 | \% |
| 800 | 15000 | 25000 | 16 | 370844 | 44 | 4 |  | 30 | 9 |
| 1200 | 15000 | 25000 | 16 | 370846 | 44 | 4 |  | 30 | 8 |
| 2000 | 15000 | 25000 | 16 | 370816 | 44 | 4 | - | 30 | 8 |



Fig. 18-Type R, 400 Ahperes, 154,000 Volts Remote Control

- Gee first footnote, page 106.

Gee first footnote, page 106.
$\dagger$ Por base and mounting bolt dimensions refer to Fig. 20, page 108.
The dimensions are for reference only. For official dimensions apply to the nearest district office.

## dISCONNECTING SWITCHES-Continued OUTLINE DIMENSIONS-Continued

 TYPE R DISCONNECTING SWITCHES-Cóntinued

Fig. 19-Type R, 400 and 600 Amperes, 73,000 Volts, Remote Control.
 tending to cause an arc between poles. If arcing horns are required, increase pole spacing to suit requirements. The following figures are recommended for average requirements with type RV and type RH.
Pig. 20-Type R, Base-Plate Drillings


| Distance | Distance |
| :---: | :---: |
| between Poles |  |
| in Inches | in Inches |
| in |  |



|  | 84 |
| :---: | ---: |
| $14 \dot{4}$ | 108 |
| 168 | 132 |
| 192 | 156 |
| 216 | 180 |

STANDARDIZATION OF TYPE R DISCONNECTING


The dimensions are for reference only. For official dimensions apply to the nearest district office.

## TYPE T HORN-GAP SWITCHES

## MANUALLY-OPERATED, NON-AUTOMATIC, SINGLE-THROW, FOR OUTDOOR SERVICE

## For Capacities up to $\mathbf{2 0 0}$ Amperes, 66,000 Volts, Alternating Current



Fig. 1-Type T-FC Horn-Gap Switch for 200-Ampere, 44.000Volt Service. (Closed Position.)

Application-The type T horn-gap switch, in reality a manually-operated, non-automatic, singlethrow, air-break circuit-breaker for mounting on top of poles or structures, is primarily used for outdoor service under all weather conditions. This switch can be used in very many cases for switching power loads, changing of transformers from line to
line, etc., where the expense of the more costly oil circuit-breaker is not warranted. Its principal fields of application are (1) switching at sub-stations to cut off the transformer bank from the transmission line; (2) line sectionalizing; (3) controlling branch feeders from the main transmission line; (4) controlling individual consumers' installations, etc. These switches are designed to rupture 1800 kv-a. of transformer charging current at normal rated voltage.


Fig. 2-Type T-FC Horn-Gap Switch for 200-Ampere, 44,000. Volt Service. (Closed Position.) Single-Pole, Showing Details of Construction

Distinctive Features-Some of the distinguishing features are: Simple but strong construction; minimum number of parts; non-freezing; positive in action; easy operation; quick opening; self-aligning contacts; contacts for all phases easily adjusted to "register" correctly; interchangeability of parts; ease and simplicity of installation.

Operation-A movement of the operating handle, figures 5 and 6 , will exert a "pull" on one of the pull wires, which revolves the operating wheel and thus the crank located on the auxiliary shaft with it. The motion, multiplied in force by a toggle mechanism at the instant the greatest force is needed, is transmitted to the main shafts through steel connecting bars and twelve-inch cranks clamped thereto. The result is the opening or closing of the switch, depending upon the direction of movement of the operating handle.

TYPE T HORN-GAP SWITCHES-Continued


Fig. 3-Type T-FC Horn-Gap Switch for 200-Ampere, 44,000Volt Service. (Open Position.)

In the closed position the insulators stand at an angle of $30^{\circ}$ with the vertical, and on opening rotate through approximately $55^{\circ}$.
The switches have the following clearances:
Distance between poles:
22,000 to 44,000 Volts - 6 feet 0 inches 66,000 Volts -8 feet 0 inches


Distance between ends of the horns in open position:

22,000 Volts - 7 feet 0 inches 33,000 Volts - 7 feet 2 inches 44,000 Volts - 7 feet 4 inches 66,000 Volts -8 feet 2 inches


Fig. 4-Type T-FC Horn-Gap Switch for 200-Amperes, 44,000Volt Service. (Open Position.) Single-Pole, Showing Details of Construction.

## TYPE T HORN-GAP SWITCHES-Continuod

Distance between main contacts in open position : 22,000 Volts - 3 feet 6 inches 33,000 Volts - 3 feet 8 inches 44,000 Volts - 3 feet 10 inches 66,000 Volts - 5 feet 0 inches ${ }^{*}$
The operating mechanism is so constructed that with the switch in either position, a very slight


Fig. 5-Type T Horn-Gap Switch Manually-Operated mechanisa (Closed Position)
pressure exerted on the manually-operated lever is transformed into a large effort through a toggle joint tending to open or close the switch, and thereby insures against the freezing of rotating parts. This same construction principle in the operating mechanism insures against shock or blow to the insulators. With constant speed on the manuallyoperated lever, the contacts and rotating parts accelerate from zero through a maximum to zero in a speed curve, nearly a perfect harmonic or sine wave. The result is that the switch comes to rest in either the closed or open position at the time the manually-operated lever hits its corresponding latch stop.

The type $T$ switches open in a vertical plane (See figures 1 and 3) usually parallel with the lines. The main contacts open first, followed by the opening of the auxiliary-horn-arcing contacts, thereby eliminating any burning of the main contacts. This type has the advantage in that it is not necessary to depend upon the natural characteristic of the arc to rise to the end of the horns; but the arc is immediately started at the tips of the horns high above the main contacts, and is at once drawn to a rupturing length, introducing an increasing re-
sistance in the circuit so that the power behind the arc cannot maintain it and thereby interrupts the (decreasing-current) arc high above the main contacts and "grounded" switch parts. This prevents the arc from being held down by wind pressure and insures a more rapid opening of the circuit. It also eliminates the possibility of a short-circuit between phases through the arcs. The large span or gap between horn tips when the switch is in the open position, figures 3 and 8 , is to be particularly noted. The length of this gap is important in breaking the arcs resulting from interrupting power loads, low power-factor or charging currents, etc., which the switch may be called upon to handle.

Construction-The type T horn-gap switches are manufactured in two forms; the type T-FC, figure 1, and the type T-FO, figure 7. The type T-FC switch (figures 1 and 3 ) receives its name from the flexible connectors which connect each switch pole terminal to the line. This switch is usually used for all applications except where the line enters a station, when the type T-FO switch may be used. The type T-FO switch (figures 7 and 8) receives its name from the "outboard" insulator (on the station end) in addition to the flexible line connector (on the line end).


The type $\mathbf{T}$ switches are of the single-verticalbreak type and are supported upon channel-iron bases with the channel turned edgewise. The ends of the channels (one end in the type T-FO switch) are drilled for mounting strain insulators used in dead-ending the line on either side (one side in the

## TYPE T HORN-GAP SWITCHES-Continued


type T-FO switch) of the contacts through flexible connectors. Each end of the flexible connector is equipped with a shunted-joint connector, figure 9. These shunted-joint connectors consist of a casting which clamps on to the line wire or forms a part of the saddle clamp for the tube carrying the switch contacts on one end and on the other end connects to the flexible lead; a braided-copper shunt is clamped to the stirrup of this casting and to the shank of the companion casting, thereby giving a very satisfactory flexible joint.

The main contacts, figure 10, are carried on brass tubes clamped to the insulator caps by the saddle clamps of the flexible connector and of the arcing -horns. This permits the centering of contacts between supporting insulators by sliding, and of a rotating adjustment for final alignment (registering) of contacts. The main contacts of cast copper are screwed and sweated onto the brass supporting tubes and consist of (a) twenty-two 0.102 inch (diameter) round phosphor-bronze spring wires soldered to a grooved copper strip at one end, which in turn is clamped (figure 10) on to one copper block by another copper block; the free ends, when the switch has closed, firmly seat themselves by a wiping stroke in (b) circular-bottomed grooves (twentysix provided) of the companion copper contact block. This construction gives contacts which will not freeze electrically and which readily remove snow or ice when the switch is closed or opened.

The auxiliary-horn-arcing contacts, one of which carries a V-shaped guide to insure proper contact on closing or opening, are carried in brass saddle-clamp
castings fastened to the insulator caps over and in contact with the main contact-supporting tubes.

The insulator caps, carrying the main and auxil-iary-horn-arcing contacts, are fastened to Westinghouse Faradoid insulators, which have a high factor of safety, by six clamping screws and a two-piece clamping ring in such a manner that the rim of the insulator head is under compression.

The Faradoid insulators (see pages of this catalogue on porcelain insulators for full description) are equipped with thimbles and mounted upon metal pins clamped to the main shaft of twoinch extra strong galvanized iron pipe. The main shafts in turn are supported by galvanized cast-iron bearings mounted upon the channel-iron bases.

The operating mechanism consists of two twelveinch straight cranks, one clamped to each main horizontal shaft and each connected to the rotating crank by two steel bars, drilled at their ends to receive pins in the main and rotating cranks. The rotating crank is rigidly pinned to the end of an auxiliary steel shaft, supported midway between the main shafts by cast-iron bearings mounted upon the channel-iron bases. The auxiliary shaft also carries the operating wheel in addition to the rotating crank. The grooved operating wheel, with one turn of wire rope thread thereto, is connected to the cast-iron manually-operated lever located near the ground, by pull-wires as shown in figures 5 and 6. The operating lever latches are so constructed that the switch can be locked in either the closed or open position.


## TYPE T HORN-GAP SWITCHES-Ċontinued



Fig. 9 -Shunted-Joint Connector Used with Type T HornGap Switches


Fig. 10-Main Contacts Showing Details for the 200 -
Ampere. Type T Horn-Gap Switches

TYPE T HORN-GAP SWITCHES-Continued


Ftg. 11-Suggested Praming for a Single-Wooden-Pole Mounting for the 22,000 to 44,000-Volt Type T Horn-Gap Switches

The type T-FO switch, figures 7 and 8 , is a duplicate of the type T-FC switch, except only one end of the channel-iron base is drilled for fastening a strain insulator, and the base is extended on the other end to carry an "out-board" insulator.

The type T-FO switch is usually used where the line enters or terminates in a station. The switch is connected to the line by flexible connectors on one side, the same as in the type T-FC switch. The other side of the switch is connected to the "outboard" insulator cap through a pantograph connector. Shunted-joint connectors (previously described) are used at both the switch end and the "out-board" insulator end of the pantograph connector. The middle contact is secured by the use of a hinged contact held in place by two cup spring washers. The "out-board" insulator may be used to support one end of a choke coil, fuse or other device.

The insulators are interchangeable for the same voltage switches.

## Bill of Material to Be Furnishod by Customer

| Switch-22,000 to 44,000 Volts <br> Mounting-On One Wooden Pole |  |  |
| :---: | :---: | :---: |
| Symbol | Pieces Required | Description |
| A | 1 | $9^{\circ}$ Top Pole |
| B | 1 | $5{ }^{\prime} \times 6^{\prime} \times 5^{\prime}$ Cross Arm |
| C | 2 | $5^{\prime \prime} \times 6^{\prime} \times 12^{\prime}$ Stringers |
| D | 1 | Angle X Arm Brace |
| E | 4 | $7{ }^{\prime}$ Alley Arm Braces |
| F | 2 | $7{ }^{\prime}$ Alley Arm Braces |
| G | 4 | 1/2'x6 ${ }^{\prime}$ Bolts |
| H | 6 | 1/2'x8' Bolts |
| J | 8 | $5 /{ }^{\prime} \times 88^{\prime}$ Bolts |
| K | 1 | 3'x14' Through Bolts |
| L | 12 | $13 /{ }^{\prime} \times 5^{\prime}$ Lag Bolts |
| M | 2 | 5/8'x14' Bolts |
|  | 20 | 3/x $\times 21 / /^{\prime \prime}$ Sq. Washers |
|  | 1 | $3^{\prime} \times 4^{\prime \prime} \times 4^{\prime}-0^{\prime}$ Cross Arm |
|  | 1 | $31^{\prime} \times 20^{\prime}$ Bolt-Pole Butt |
|  | 12 | $1 / 2^{*}$ Wrought Washers |

85-ft. No. 6 Galvanized Iron Guy Wire

These dimensions are for reference only. For official dimensions apply to the nearest district office.

TYPE T HORN-GAP SWITCHES-Continued


Fig. 12-Franging bor a Two-Wooden-Pole Mounting for the 66,000-Vozt Type T Horn-Gap Switches

Bill of Material to Be Furnished

## by Customer

Switch-66,000 Volts

## Mounting-Two Wooden Poles



The contact insulator pins for the 22,000 and 33,000 and 44,000 -volt switches are interchangeable, also those of the 66,000 -volt switehes. This same condition also exists for the "out-board" insulator pin of the type T-FO switch.
All copper and brass parts are dipped and lacquered.

All iron or steel bolts and nuts are sherardized.
All iron and steel parts, except bolts and nuts, including channel-iron bases are hot galvanized in accordance with N. E. L. A. Standards.

The entire switch frame-work and operating handle should be well grounded by separate ground wires (and grounds) to accord with the accepted practice for high-voltage construction.

All switches will stand insulation tests at least equal to that given in A. I. E. E. Standardization Rules.

[^2]
## TYPE T HORN-GAP SWITCHES-Continued



Fig. 13-Type T-fC Horn-Gap Switch Showing Typical Plan View with a Two-Wooden-Pole Mounting

| Voltage | A | B | C | D | E | F |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 22,000 to 44.000 | 12'-0 ${ }^{\circ}$ | $6^{\circ}-0^{\circ}$ | 5'-51 ${ }^{\prime \prime}$ | 2'-51/2' | 3'-8' | $3^{\prime}-6^{\circ}$ |
| $\mathbf{5 5 , 0 0 0}$ to 66,000 | 16'-0' | $8^{\prime} \cdot 0^{\prime \prime}$ | 7'-7 ${ }^{\text {- }}$ | 3'-101/2 | $4^{\prime}-11 / 2^{\prime \prime}$ | $4^{\prime}-0^{\circ}$ |

These dimensions are for reference only. For official dimensions apply to the nearest District Office.

## PRICES

## Type T Horn-Gap Switches

Three-Pole, Single-Throw, Non-Automatic*

| Max. | Para- <br> Contin- |  |
| :---: | :---: | :---: |
| doid |  |  |
| uous | Ins. | Normal |
| Amps. | No. | Voltage |
| 200 | $2-22$ | 22000 |
| 200 | 233 | 33000 |
| 200 | $3-44$ | 44000 |
| 200 | $3-66$ | 66000 |


| WT TYPE T-FC List |  |  |  |
| :---: | :---: | :---: | :---: |
| Net | Sihip. | No. | Price |
| 450 | 650 | 305952 | 827600 |
| 495 | 720 | 305953 | 33500 |
| 540 | 775 | 305954 | 50000 |
| 725 | 1085 | 305956 | 80500 |


*Prices and data for 2 -pole switches furnished on request.
List Price and Style Number include: Switch proper complete, pull wire between the grooved-wheel and strain insulators (approximately 4 feet from the wheel), manually-operating handle and latches.

List Price and Style Number do not include: Supporting poles. or framework for switch, strain insulators (neither line nor pull wire), pull wire between strain insulators and operating handle. nor latch support.

Order by Style Number

## TYPE FL FARM-LINE SWITCHES

## SINGLE-PHASE AND THREE-PHASE-TWO AND THREE-POLE 2500, 7500 AND 15,000 VOLTS



Fig. 1-Type Fl Combined Fuse. Lightning Arrester and Renote-
Manually-Operated Switch (Open Position)

Application-The type FL switch is used to control and protect small outdoor distributing transformer installations which may supply power and light to farms, grain elevators, mines, quarries, brickyards and numerous other similar applications. As indicated by the type letters, FL, this device consists of a combination of fuse, lightning arrester and disconnecting switch.
In addition to being an excellent service switch for applications requiring power or lighting 24 hours a day, this switch is admirably adapted for such applications as grain elevators, which are operated only periodically. The use of the type FL switch greatly facilitates in disconnecting the transformer. When the switch is in the open position, the noload losses of the transformer are prevented.

Capacity-These switches are listed for singlephase and three-phase ( 2 - and 3 -pole) 2500, 7500 and 15,000 -volt service. They are intended for applications not exceeding, approximately, 50 kilo-volt-amperes capacity.

Construction-As shown in Fig. 1, this combination switching equipment is of strong construction and all metal parts which are exposed to the weather have a durable galvanized finish. The line insulator is of the Faradoid type and the pillar-type insulator which supports various parts of the device is a single piece of porcelain.

The fuse is of the expulsion type. It is mounted in the hollow center of the large pillartype porcelain insulator. The fuse consists of a casing having contacts at each end, between which the aluminum
fuse wire is connected. The fuse unit is removed from the inside of the porcelain insulator by giving the metal cap at its lower end a quarter turn; the metal cap is provided with a bayonet-form of catch. which locks the fuse securely in place. The fuse is provided with an indicating device, consisting of a telltale target which drops and hangs suspended from the bottom of the fuse unit when the fuse is blown. This indicating device makes it unnecessary in the case of trouble to needlessly climb the pole. as the telltale device shows at a glance from the ground when a fuse is blown. Incidentally, renewals with this type of expulsion fuse are less expensive than with any other form of fuse.
The lightning arrester operates on the horn-gap and series-resistance principle. The spacing of the


1-505A


## TYPE FL FARM-LINE SWITCHES-Continued


gap between the horns can be varied by means of set screws. The length of the horns is ample to assure positive interruption and dissipation of the arc. The amount of the series resistance is so chosen as to limit the discharge current to a value that can be easily and quickly interrupted by the horn gap, yet it is low enough to assure a sufficient freedom of discharge. The series resistance consists of a special-composition carbon rod with ferrule-type contacts on each end.
The switch is operated by means of the handle shown in Fig. 2, which can be secured by a padlock in the open or closed position. This operating handle, by means of a pull rod, and a common operating shaft, opens or closes all pole units simultaneously. The operating handle, is well insulated from the common operating shaft by means of an insulated link. This feature might be unnecessary, inasmuch as the metal framework of the switch is solidly grounded, but this insulating
*Indicator showing blown condition of fuse. When fuse is in operating condition, indicator is held against bottom of fuse.
link is furnished to form a positive means of protection against any danger to the operator. The moving contact is attached to the upper end of the pillar-type insulator and makes a sliding self-cleaned contact on the under side of the sleet-hood, protecting the stationary contact.

Three-pole equipments are similar in construction to that shown in Fig. 1; the third pole unit is identical in appearance with the others and is operated from the common operating shaft in the same method as described for the two-pole switch.

Complete dimensions of two and three-pole switches for the various voltages, and the singleline diagram of connections are given in the figures below.

## Ratings and Prices

| Single-Phase Two-Pole Equipment |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Amps. | Voltage | Wt. Lbs., Boxed | Style No. | List Price |
| 25 | 2500 | 260 | 302165 | 817000 |
| 10 | 7500 | 285 | 302167 | 17500 |
| 5 | 15000 | 325 | 302169 | 23500 |
| Threo-Phase Three-Pole Equipment |  |  |  |  |
| 25 | 2500 | 400 | 302168 | 26000 |
| 10 | 7500 | 450 | 302168 | 26500 |
| 5 | 15000 | 550 | 302170 | 35000 |



Note: On the three-pole switch the third pole is located at a distance of 20 inches to the right. These dimensions are for reference only. For official dimensions apply to nearest district office.

## STEEL TOWERS AND OUTDOOR SUBSTATIONS

General and Description-The information given herein covers general data on steel towers and outdoor substations, their application and auxiliaries.

The list prices given in connection with the descriptions of the steel towers, outdoor substations, etc., cover the equipment with the iron or steel having one shop coat of either black graphite or red lead paint.

To obtain the price of a complete station, add the price of the auxiliaries to the price of the station. The listed price of the station may not apply if there is any variation from the standard design listed. The auxiliaries listed below are commonly used, but the applications of outdoor stations are so varied that the material may be more or less as required. Prices for these auxiliaries may be obtained from other sections of this catalogue.

1-Three-pole type T horn-gap switch.
3-Suspension type D-9 choke coils.
3-Expulsion type fuses.
1-Necessary high and low-voltage strain insulators and bus supports.

1-Lightning arrester, consisting of 3 single-pole autovalve or low-equivalent type for voltages up to 37,000 , or one three-phase type AK electrolytic for voltages above $37,000 \mathrm{up}$ to and including 73,000.

The cuts show typical outdoor transformer substations such as are most frequently found at the end of transmission lines and are intended to give suggestions for the arrangement of equipment. The dimensions of the towers are approximate and may have to be varied considerably to suit the size of transformers used and the arrangement of apparatus for different applications.

Where necessary, the purchaser should provide a protecting fence around the station to keep unauthorized persons a safe distance from the live parts.

The standard spacing between phases for outdoor substation switches for different voltages is as follows:

| Voltage | Distance between <br> phases in Feet |
| :---: | :---: |
| 7500 and below | 4 |
| 15000 | 4 |
| 25000 | 6 |
| 37000 | 6 |
| 50000 | 8 |
| 73000 | 8 |

When requesting quotations or placing orders for towers or substations, give the following information. This information is necessary before we can intelligently quote, or fill the order. The data required is as follows:
(1) Customer's name and location.
*(2) Single-line wiring diagram giving geographical direction of lines and maximum available ground space. It is important that the direction


Fig. 1-Typical Model P Outdoor Substation
of lines be in geographic synchronism with the ground directions.
(3) Voltage-high and low.
(4) Is station receiving or sending station, or both?
(5) Size, make and charac!eristics of transformers.
(6) Number of phases.
(7) List of apparatus needed, as accurately as possible.
(8) Height of station.
(9) Special notes.

Ground Connection - The tower should be grounded as shown in the figures. Galvanized pipe of $11 / 2$-inch diameter is driven, if possible, 10 feet into the earth. The top of the pipe is then sawed off and copper wire of No. 2 B \& S gauge or larger is soldered into the pipe.

[^3]
## STEEL TOWERS AND OUTDOOR SUBSTATIONS-Continued



## Terminal Pole for 7500-Volt Equipment

The terminal-pole type of outdoor substation shown in Fig. 2 is generally used for the smaller capacity applications where the voltages are 7500 and below and where the transformer is three-phase and its maximum rating does not exceed $150 \mathrm{kv}-\mathrm{a}$. However, for very small capacity lines, this type of station may often be applied for higher voltages.

The single pole is not convenient where singlephase transformers are to be banked because it is much more difficult to arrange and properly support the high-voltage wiring. In such cases and for lowvoltage large-capacity installations it is often advantageous to use two poles with cross ties for supporting the equipment.

The switching equipment necessary for a station of this type can be furnished suitable for mounting
on wood poles where so desired, in which case the purchaser furnishes the wood poles.

## Price

All steel work for a 7500 -volt terminal pole, arranged for 7500 -volt equipment as per Fig. 2, and including all erection bolts-
List price.
$\$ 19000$

## 37,000-Volt Outdoor Substation

In Fig. 3 is shown a typical 37,000 -volt outdoor substation where the bank of three single-phase transformers is mounted in the tower above the ground. Three 200 kv -a. transformers represent the maximum capacity for a station of this type.

Approximately three strain and ten pin and inverted insulators are required for carrying the highand low-voltage wiring. The total transformer space is 14 feet, 0 inches, by 5 feet 6 inches. The total


STEEL TOWERS AND OUTDOOR SUBSTATIONS-Continued


Fig. 4-Typical 50,000-Volt Outdoor Substation
weight of the transformer should not exceed 15,000 pounds.

This type of station is not limited to 37,000 -volt installations but may be applied for voltages either below or above this value if the tower dimensions are modified to. provide the necessary spacing between phases and to provide ample room for the transformers. The 6 feet 0 inches spacing between phases as shown in Fig. 3 is correct for $\mathbf{2 5 , 0 0 0}$ volts but for 15,000 volts and below the spacing would be reduced to 4 feet 0 inches and other dimensions of the tower would be reduced accordingly, or in so far as the size of the transformers would permit. If the voltage of the towers is above 37,000 , the spac-
ing between phases would be increased to 8 feet and the other dimensions of the tower would be modified as required. The maximum voltage on which these stations may be used is 73,000 , which is the maximum voltage rating of the type T switch. 1

## Price

All steel work for a 37,000-volt substation tower as shown in Fig. 3, including foundation and erection boltsList price..

## 50,000-Volt Outdoor Substation

A typical arrangement for a 50,000-volt outdoor substation is shown in Fig. 4. The dimensions of the


Fig. 5-Typical 73,000-Volt Outdoor Substation

## STEEL TOWERS AND OUTDOOR SUBSTATIONS-Continued

tower are practically independent of the size of transformers used, inasmuch as the transformers are placed on the ground at the side of the tower. However, a check should always be made to insure that there is ample space between the top of the high-voltage terminals of the transformers and the tower platform for the high-voltage connections. The capacity of a station of this type is limited only by the safe rupturing capacity of the high voltage fuses, and for ordinary installations the maximum rating of the three-phase transformer bank should not exceed $2500 \mathrm{kv}-\mathrm{a}$.

Approximately three strain and eight pin and inverted insulators are required for carrying the high-voltage wiring.

This type of station may be applied also for voltages below or above 50,000 volts up to a maximum of 73,000 volts, if the tower dimensions are modified to provide the required spacing between phases.

## Price

All steel work for a 50,000 -volt substation tower as per Fig. 4, including foundation and erection bolts-
List price.
$\$ 88000$

## 73,000-Volt Outdoor Substation

Fig. 5 shows a typical arrangement for a $73,000-$ volt outdoor substation where the switching equipment is mounted on a tower and the transformers are placed on the ground in a line perpendicular to the length of the tower. Two steel poles with cross ties and bracing support the high- and low-voltage bus wiring. The spacing between phases for 73,000 volts is 8 feet 0 inches. The maximum capacity of the three-phase transformer bank should not exceed 2500 kv -a. for usual installations as this is about as high as the rupturing ability of the highvoltage fuses will permit.
Approximately 15 strain insulators are required for carrying the high- and low-voltage wiring.
This station arrangement may also be applied for lower voltages than 73,000, and in such cases the spacing between phases should be made suitable for the voltage and other dimensions should be modified to suit the size and arrangement of the transformers and other apparatus used.

## Price

All steel work for a 73,000 -volt substation as per Fig. 5, including foundation and erection boltsList price. $\$ 104000$


Fig. 7-A Speclal Hige-Tension Outdoor Substation

# APPLICATION OF CARBON CIRCUIT-BREAKERS 

Temperature-The current-carrying parts adjacent to the contact surfaces of Westinghouse carbon circuit-breakers will carry their full-rated current continuously with a maximum temperature rise of either 20 degrees or 30 degrees Centigrade, as listed above the temperature of the surrounding atmosphere, and should be applied according to the class of service as recommended below.
Note-It is essential that adjacent apparatus does not heat the breaker; that conductors to the breaker are ample to carry the current with a temperature rise not exceeding that of the breaker; and that reasonable ventilation is provided.
The 20-degree rise basis is recommended when the maximum temperature of the air where the breaker is located may approximate 40 degrees Centigrade, or when the load is practically continuous as on some industrial circuits where the load may be steady for 24 hours. When operating conditions are particularly severe, a carbon circuit-breaker should be applied on a 12 -degree rise basis. This basis will be explained on request.

The 30 -degree rise basis is recommended when the maximum temperature of the air where the breaker is located may approximate 30 degrees Centigrade or less, and the load is intermittent as on railway circuits where the load is steady for one or two hours and then falls off giving the circuitbreaker a chance to cool.

The insulated coils of Westinghouse carbon cir-
cuit-breakers will carry their full-rated current continuously in accordance with article 7101 of the "Standard Rules of the A.I.E.E."

Current Ratings-The current ratings shown for all carbon circuit-breakers listed in this catalogue are maximum, based on the allowable temperature rise that is reached after a continuous run of approximately one hour or more at the rated current.

Application of Rating-Inasmuch as a circuitbreaker reaches its final temperature quickly with steady current load. it is necessarily a maximumrated device. In selecting a breaker, it is therefore recommended that the rated capacity should be at least as great as the maximum rated one-hour (or more) overload current of the apparatus that the breaker will be required to control. Thus, if the full-load current of a maximum-rated machine is 2000 amperes, a 2000 -ampere-rated circuit-breaker can be applied to handle the current of this machine. If the machine, however, has a 25 per cent overload rating of an hour or more, a 2500 -ampere circuitbreaker must be selected.

Owing to the "skin-effect" and eddy-current heating in alternating-current conductors, a circuitbreaker with the same rise in temperature has a lower alternating-current rating than direct-current rating. Also, on 25 -cycle service a circuit-breaker above 800 amperes rating will carry, continuously. considerably more than its 60 -cycle rating

## Keys to Symbols Used in Diagrams

I Carbon Circuit-Breaker
(T) Trio Coil used with Current
(Cronsformers ond Shunt Trip.
Closing Coil
(8) Red Indicating Lamp
Lights when Circuit-Breaker Closes
Dark when Circuit-Breaker Opens

|  | 6 Pt. Signal Switch. |
| :---: | :---: |
| d6 | Contacts shown for Closed |
| b | 6 Pt. Signal Switch. |
|  | Contacts shown for Open |
|  | Position of Circuit-Breaker. |

- 4 Pr. Signal Switch.
-     - Contoct shown for Open Position of Circuit-breoker.
- 4 Pt. Signal Switch.
$\sigma$ Contoct shown for Closed Position of Circuil-Breaker.



## APPLICATION OF CARBON CIRCUIT-BREAKERS-Continued

The type CA breakers have an interrupting capacity, when properly connected to the bus-bar system, greater than any existing concentration of power at 750 volts or less. The interrupting capac-
ity of the type CL breakers, while not as great as that of the CA breakers is several times greater than that required by the National Electric Code.

DIAGRAM OF CONNECTIONS FOR CARBON CIRCUIT-BREAKERS


110 to 125 Volt DC Control Bus
Fig. 1 -Three-Wire Control, Lamp-Cutout Contacts, Separate Lighting Circuit


Fig. 3-Three-Wire Control, D-C Lamp Circuit with Lamp Cutout Contacts


110 to 125-Volt DC Control Bus
Fig. 2-Three-Wire Control. Control Relay. Separate Lighting Circuit


Fig. 4-Three-Wire Control, D-C Lamp Circuit, Control Relay


Fig. 5

## APPLICATION OF CARBON CIRCUIT-BREAKERS-Continued



CARBON CIRCUIT-BREAKERS, GENERAL

## Types CL and CA

## What to Look For in any Carbon Circuit-Breaker ${ }^{-}$

While the various uses to which carbon circuitbreakers are subjected may require different features in details, certain common points are demanded by modern practice for every breaker. In selecting a breaker it is important, therefore, that the following points be given consideration:

Space Required-The modern tendency is to economize in space wherever possible. So much apparatus must be installed in so little space that it is often necessary to choose the smaller of two similar pieces of apparatus. A circuit-breaker that gives the required performance, and at the same time is small, often means considerable saving in space.

Good Contact-It is essential that there be good contact between the current-carrying parts of a breaker in order to obtain the maximum current rating. Poor contact produces local heating.

Efficiency-A millivolt drop as low as possible is desirable in a circuit-breaker. This is best obtained by having perfect contacts and current-carrying parts of ample size.

Carrying Capacity-The carrying capacity of a breaker depends on the contact and conductivity losses, the degree of ventilation, and the allowable temperature rise. The last point is of special significance. In comparing the capacities of different breakers, the allowable temperature rise must be taken into account in order to provide the same basis
of rating for each breaker; otherwise the ratings will not afford a true comparison of capacities.
Easy Closing-In order that a circuit-breaker give the best service it must close easily.

Positive Holding-To obtain gond service on the system, the breaker must be "positive holding," that is, when it is closed, it must stay closed until tripped by one of its tripping devices. Vibration or stray fields should not open it.

Positive and Quick Release-When a breaker opens, whether tripped by the operator, by overload, or by any other means, it is absolutely essential that its release be positive and quick so that it breaks the circuit instantly. It should never open sluggishly.

Self-Cleaning Contacts-Dust and other foreign particles are liable to lodge on the contacts of carbon circuit-breakers. Repeated opening of the breakers under load will burn the contacts slightly, making them rough. In order that the dust may be cleaned off and that the slightly rough surface may be kept smooth, a breaker should have a self-cleaning action, that is, its contacts should be so arranged that there is a slight wiping action between them when they are opened and closed.

Easy Adjustment-A circuit-breaker should be easily adjusted, but when set, its adjustment should be permanent until changed by the operator.

Reliability-A circuit-breaker must be reliable. It should have positive operation under all conditions. Better have none on the line at all than have one that cannot be depended upon.

## CARBON CIRCUIT-BREAKERS, GENERAL-Continued

Simplicity-Intricate mechanism in a circuitbreaker is apt to be a source of trouble. Simplicity should be looked for in every part.
Facility for Repairs-Accidents that cannot be foreseen are always liable to happen and repairs must be sometimes made to the best breaker. A circuit-breaker should be so designed as to facilitate repairing, and thus cause the least possible delay in putting it back in service.
Caution-It should be noted, however, that no carbon circuit-breakers are suitable for operation in cement or flour mills, plaster or furniture factories, or any similar industry where acid fumes or excessive dust and dirt are present. For operation in such locations, the installation of oil-circuit breakers is strongly recommended.
Where carbon circuit-breakers are installed in places subject to an accumulation of dust and dirt, special care should be taken to keep the contacts clean and bright. Circuit-breakers that in the coutse of operation are rarely opened, should be regularly opened and cleaned by the attendant to insure good contact. In these applications, circuit-breakers should be applied on the 20 -degree temperature rise basis.
National Board of Fire Underwriters' ApprovalAll Westinghouse carbon circuit-breakers meet requirements of National Board of Fire Underwriters.

## Distinctive Features

Among the distinctive features of the Westinghouse types CL and CA carbon circuit-breakers are: exceptional strength and neatness of appearance; simplicity of construction, operation, and installation; few parts, all easily accessible, and those parts likely to require replacement, easily renewable; great'compactness, thus saving in space; long carbon arms, especially long in the case of the CA breakers, giving long break of arcing members; cur-rent-carrying parts of ample size so that no portion of breaker will exceed guaranteed temperature rise; main moving contacts are laminated copper brushes, self-wiping or self-cleaning; auxiliary contacts in addition to main contacts; self-aligning, self-cleaning carbon contacts; contact pressure adjustable; low resistance from main contacts to carbon-arcing contacts: small millivolt contact drop; very simple toggle mechanism; all breakers trip easily, quickly and positively; auxiliary tripping and signalling attachments are easily applied.

## Construction

In Westinghouse types CL and CA carbon circuit-breakers special attention has been given the problem of keeping the size of breakers down to a minimum for the required performance. The construction is such that the best possible ventilation is secured, the object being to obtain the maximum radiating surface on all current-carrying parts, and thus insure a breaker of the highest current-carrying capacity for its size.
Operating Mechanism-On the mechanically operated breakers, the closing mechanism consists of the
operating handle and the toggle mechanism connecting the handle lever and the main contact arm. On the electrically operated breakers, the closing is effected by means of a direct-current solenoid mounted below the main mechanism. The solenoid plunger is connected to the closing mechanism in such a way that when current flows through the solenoid and the plunger is drawn down, the main contacts are closed.
A distinctive feature of Westinghouse electrically operated carbon circuit-breakers is the liberal use of iron and copper in the closing magnets. By these means a wide range of operating voltage is secured. At the minimum voltage the breaker closes promptly and at higher than minimum voltages the breaker closes with a little greater speed. Measurements show that at maximum voltages the current in the closing coils, while the breakers are closing, is not more than one half the value obtained by dividing the impressed voltage by the ohms resistance on the coil. This phenomenon is caused by the counterelectromotive force produced in the coil by the increase in flux in the magnet during the closing movement of the plunger. An increase in voltage on the closing coil results then in only a relatively slight increase in current and consequently only a slight increase in closing speed, so that there is practically no danger of breaking the carbons even when closing under quite high voltages.
The contacts of these breakers are held closed automatically by a trigger, or latch. The various trip mechanisms are constructed to disengage this latch and permit the breakers to open.
Main Contacts-All current-carrying contacts are made of copper. The movable element is a laminated brush composed of several strips of copper and makes an end-on, or butt, contact with the fixed element; this gives a relatively large wiping, or selfcleaning contact when the breaker is closed and insures uniform pressure over the entire contact surface. A high contact pressure is obtained because of the form of mechanism between the handle and contacts. This pressure reduces the heating of the contacts to a minimum and insures a low contactresistance. A means is provided for adjusting this contact pressure and for equalizing the pressure on both ends of the moving element. For additional information on the main contacts see description of the various types of breakers on the following pages.
The main contact block or fixed element, and the terminal studs are of two forms: the round threaded form and the slotted-bar or laminated form for laminated connections. In the smaller capacities below 2500 amperes direct-current, they are made up of drawn round or rectangular copper bar stock, electrobrazed to form the terminal stud and contact blocks. In the larger capacities, higher than 2000 amperes direct-current, they are "pressure moulded" of extremely high-conductivity copper or are made from laminated bars sweated into solid copper blocks.
The slotted-bar studs are arranged with horizontal laminations in the top stud and vertical laminations

## CARBON CIRCUIT-BREAKERS, GENERAL-Continued

in the bottom stud. Vertical laminations in the top stud or horizontal laminations in the bottom stud can be furnished (special) on order.

Auxiliary Contacts-For description of the auxiliary contacts see description of the various types of breakers on the following pages.

Except as hereinafter noted the finish of the Westinghouse types CL and CA carbon circuitbreakers conform to that of Westinghouse switchboard standards. The exposed copper currentcarrying parts are polished and all other parts are black marine.

Multipole Breakers-Westinghouse types CL and CA carbon circuit-breakers are listed with one, two, three, or four poles. Each multipole breaker is provided with a "common trip," that is, an overload on any one pole trips all the poles.
Field-Discharge Breaker-The usual field discharge arrangement consists of either a two-pole or single-pole breaker supplied with shunt trip and field discharge features and is for use in connection with exciter generators or as main field switches to large alternating-current generators. In this service the breaker is usually made nonautomatic as the excitation should only be interrupted at the will of the operator. Reverse-current trip is sometimes applied to this field-discharge form of breaker, when it is used as the excitergenerator main switch or breaker.
Barriers-Multipole breakers for voltages over 300 volts and sometimes for all voltages over 125 where the poles are placed closer together than standard spacing, must be supplied with barriers between poles in order to prevent arcing over. Barriers are not included with some of the standard breakers but must be ordered separately (see tables of "Accessories" for each type of breaker).

## Operation Characteristics

Temperature-Refer to data in pages on "Application of Carbon Circuit-Breakers'.

Dielectric Test-All Westinghouse carbon circuitbreakers are subjected to a dielectric test for one minute between current-carrying parts and ground, and between terminals, of at least twice their rated voltage plus 1000 volts.
Interrupting Capacity-Refer to data in pages on "Application of Carbon Circuit-Breakers".

## Methods of Operation

Under average conditions, for simple plants having not over 10,000 ampere 750 -volt units, carbon circuit-breakers can be mounted directly on the switchboard panel. Where the requirements exceed these, remote-controlled breakers mounted apart from the panel and electrically controlled from the panel by an auxiliary circuit become advisable. For 1500 -volt service in capacities up to

2500 amperes the single-pole manually-operated remote-control breakers are recommended. Electrically operated remote-controlled breakers are also listed for lower capacities for applications where for other reasonsit is preferred not to mount the breaker directly on the panel.

Manual Operation-Manual closing by a handle connected directly to the breaker is the ordinary method of closing carbon circuit-breakers. Pulling down on the handle closes the breaker.

Electric Operation-In the field of power-operated circuit-breakers the Westinghouse Electric \& Manufacturing Company has long adopted as standard the direct-current electrical-solenoid magnet method of closing. This is now used almost universally to the exclusion of various other methods, such as motor, hydraulic and pneumatic closing.

Westinghouse electrically operated carbon circuitbreakers are closed by means of a simple cylindrical magnet mounted below the breaker mechanism. When the closing switch is thrown, current flows through the solenoid and the plunger is drawn down. This closes the contacts, which are held closed automatically by a latch. The solenoid plunger rises when the closing circuit is opened, so that it will not retard the opening of the breaker when tripped. The breaker is opened by the automatic overload trip or by the shunt-trip attachment mounted at the side of the breaker mechanism. The breakers can be tripped manually by pushing back on the insulated-trip handle near the bottom of the breaker.

Standard closing coils are wound for direct current. Direct-current mechanisms, besides being simpler in construction, more reliable in operation, and more easily kept in repair, are much more economical of space and power than alternating-current mechanisms. Alternating-current shunts and cur-rent-transformer-trip coils are available on special order.
The closing and tripping mechanisms are operated by a control switch with or without a control relay (see pages on various types of breakers) in the operating circuit, and usually with signal lamps, all of which are described and listed on pages on "Small Oil Circuit-Breaker Accessories." The electric operating mechanism has a small double-throw switch to operate the signal lamps and to open the shunt-trip coil circuit when the circuit-breaker has opened. See Fig. 6 in pages on "Application of Carbon Circuit Breakers' for diagrams.
Acceleration-On account of the reaction of the laminated moving contact members, no separate means of accelerating the breaker to its open position are necessary. The laminated members, which act as powerful springs, the toggle-lever springs, the secondary contact springs, and the carbon-arm springs, all serve to accelerate the opening of the breaker.

## CARBON CIRCUIT-BREAKERS, GENERAL-Continued

## Methods of Mounting

In general, carbon circuit-breakers are shipped on scrap slate or wood panels for remounting on the final switchboard panels. When so specified on the order they will be shipped on black marine slate bases of standard sizes.

## Methods of Tripping

Non-Automatic breakers are simply switches capable of opening overloads, but opened and closed only at the desire of the operator. They can be made automatic through relays operating on a shunt-trip coil.
Plain-Automatic Overload Trip-All standard overload-trip carbon circuit-breakers are plain-automatic, that is, when closed with an overload on the line, they will remain closed as long as the closing handle is held down or the closing coil is energized; but will not remain closed when the handle is released or the closing circuit is opened. Multipole manually operated breakers of the "double-arm-trip-free type" can be supplied (see "Accessories").

Series Trip-All standard overload-trip carbon breakers are arranged for direct-acting (series) tripping without relays.

Transformer Trip-In some cases breakers used on alternating-current circuits can be supplied on special order for transformer tripping. Breakers used on alternating-current circuits and equipped with shunt-trip coils can be made transformer-trip through relays acting on the shunt-trip coils. For information write to the nearest district office.

Calibration-The standard range of calibration for automatic-overload trip is from 80 to 160 per cent of the 30 degree rise ampere rating. Breakers can readily be set to trip at any point within their range. Calibration higher than standard can be furnished on special order.

## Accessories

Attachments for effecting automatic operation of Westinghouse carbon circuit-breakers are described and listed in this catalogue. Additional auxiliaries for electrically operated circuit-breakers, such as control switches, indicating lamps, etc., are listed in the section on "Westinghouse-Oil-Circuit-Breakers." For relays see section on "Westinghouse Instruments and Relays."

Attachments Applied-Any single auxiliary-trip attachment is arranged to trip all poles of a multipole carbon circuit-breaker, and therefore one attachment can be used for all poles. If proper space between poles (or pole centers) is allowed, one attachment per pole can be used, if desired.

For information as to whether the tripping attachments described on the following pages can be applied to a particular type of breaker, see pages of description on that type.

Shunt-Trip Attachment-The shunt-trip attachment enables the breaker to be tripped electrically from some distant point. A direct-current shunttrip mechanism is included as standard with each electrically operated breaker and can be supplied as an accessory on almost all manually operated breakers. If the circuit-breaker is not arranged to cut out the shunt-trip circuit (see description on the various types of breakers), signal contacts described below should be provided to do this when the circuitbreaker trips, as the tripping coils are designed for intermittent service only. These standard shunttrip coils are made for 125 -volt direct-current circuits and will trip the circuit-breaker within a range of from 55 per cent to 115 per cent of the normal voltage. Coils to operate on other direct-current voltages or on alternating-current can be supplied on special order.

Non-automatic breakers can be made automatic through relays operating on the shunt-trip coil.

The automatic undervoltage-trip attachment described below, when supplied with a suitable resistor, can be used as a shunt-trip mechanism by momentarily short-circuiting the coil.

Inverse-Time-Limit Attachment - An inverse-time-limit dash pot with an adjustable time feature can be used with some of the breakers herein listed. This attachment will cause the breaker to trip almost instantly on heavy overload and much more slowly on light overloads, giving the circuit on light overload the chance to clear the trouble before the breaker trips. For information whether an inverse-time-limit attachment can be applied to any particular breaker see description of that breaker or refer to the nearest district office.
Automatic Undervoltage-Trip Attachment-The undervoltage-trip attachment is used to trip the breaker when the line voltage fails or falls approximately 50 per cent or more under the rated normal voltage. It is of particular advantage in automatically disconnecting a motor from the circuit at the time of temporary interruption of the supply circuit, for should the motor come to rest and still be connected to the line it would be subjected to full voltage upon the power being restored. The automatic undervoltage-trip attachments listed for Westinghouse carbon circuit-breakers are reset by hand or automatically on the opening of the breakers according to description in tables listing them.

Only one undervoltage attachment is necessary with multipole breakers. No additional protection is afforded by the use of a coil across each phase of a two-phase or three-phase circuit for the reason that the motors, when the voltage of one phase fails, will run single-phase and feed back into the idle phase, thus preventing the undervoltage device from acting; but the resulting overload on the working phase, due to the entire load being on that phase, will trip a properly set breaker.
The undervoltage-trip attachment, if supplied with suitable resistor, can be used also as a shunt-trip attachment by momentarily short-circuiting the coil.

## CARBON CIRCUIT-BREAKERS, GENERAL-Continued

## Automatic Reverse-Current Trip Attachment-

 This attachment is particularly applicable to storage battery charging, or the operation of direct-current generators or synchronous converters in parallel, its function being to disconnect the generator from the bus whenever the current reverses due to any cause, as for example, rise in battery voltage, drop in generator voltage, or stopping of the prime mover. It is not affected by an overload in the normal direction, and can be applied to non-automatic breakers where the reverse-current protection only is desired. The automatic reverse-current trip attachment automatically resets itself after the tripping operation and is prompt and reliable in its action. Two windings are provided, one shunt and the other series, the former having a shunt cutout which automatically opens the circuit when the breaker trips. If desired the tripping current may be obtained from a circuit other than that in which the circuit-breaker is connected.The tripping range can be easily adjusted by means of the calibrating screw. If the shunt coil is supplied with normal voltage, the attachment can be set to trip the breaker at any current value from 5 per cent of normal rating in the reverse direction to 25 per cent of normal rating in the negative, or reverse direction. The amperes required to trip the breaker will be only slightly affected by small changes in voltage.

A series resistance is required in the shunt-coil circuit for the higher voltages.

The magnets of the attachment for types CL and CA circuit-breakers are so arranged that with current flowing in the normal direction, they tend to hold the armature against movement but when the current in the series coil reverses, they tend to cause the armature to lift and trip the breaker.

Automatic Overvoltage-Trip Attachment-The automatic overvoltage-trip attachment is used principally in connection with storage battery charging, where it is desired to cut off the current supply when the battery becomes fully charged. It may, however, be used in any alternating-current or direct-current circuit which it is desired to open automatically in case of either moderate or abnormal rise in voltage.

On alternating-current circuits and direct-current circuits below 130 volts the coil is connected directly across the circuits, but in direct-current circuits over 130 volts, a series resistance is used. The tripping circuit may be entirely distinct from the breaker circuit.

The tripping range is exceedingly wide, the maximum point being 100 per cent greater than the minimum voltage calibration. No permanent magnets are used in the construction of this attachment. It trips the breaker directly and consequently requires no shunt-trip auxiliary attachment.

Automatic Underload-Trip Attachment - The automatic underload-trip attachment is principally used on storage battery-charging circuits. When
the charging current decreases to a certain predetermined value, the breaker is tripped; the circuit is thus opened and the chance of current flowing back from the battery to the generator and causing trouble is thus avoided. For this application the attachment is generally set to trip at 10 per cent of normal load; but the standard attachments can be set to trip at any point from 10 to 25 per cent.

The automatic underload-trip attachments listed are reset by hand or automatically by the opening of the breaker, according to the description in the tables listing them.

Signal Contacts-For use as shunt-trip cut-outs and in operating signal lamps, a single-pole doublethrow plunger switch that automatically closes one signal circuit when the breaker is closed and another when it is open is listed. This attachment is fastened to the panel and is operated by an insulated rod actuated from the moving main-contact brush of the breaker. It has a switching capacity ranging from 10 amperes at 125 volts to 1 ampere at 750 volts.

Bell-Alarm Contacts-For this service any small double-throw single-pole switch may be used in conjunction with the signal switch above referred to, for indicating by lamps, bells, or other signal, the operation of the breaker. The signal contact switch is connected as a single-pole, double-throw switch; and, in conjunction with the single-pole, double-throw bell-alarm cut-out switch, makes the necessary connections to ring a bell or operate a signal when the breaker is in the position opposite that desired by the operator.

Relays-Where a more reliable time-limit is required for selective. operation of circuit-breakers than can be provided by the type of dashpot described above, protective relays should be used in connection with the circuit-breaker shunt-trip coils. For a description of the selective protection possible with relays and for relay connection diagrams, see section on "Westinghouse Instruments and Relays." The use of relays in connection with an auxiliary source of direct-current power for tripping obviates the use of overload coils and timelimit feature on the circuit-breaker.

Control Relays for use in the closing-coil circuit of electrically-operated single-pole and multipole breakers are listed in the section of this catalogue on "Switchboard Accessories." These control relays are not required except as noted on pages on the various types of breakers.

Double-Arm Attachment-The double-arm attachment eliminates the necessity for switches in series with a two-pole single-handle breaker in low-capacity and low-voltage service and at the same time affords full automatic protection to the circuit throughout the closing period. With this arrangement, each pole of the breaker is closed independently and in succession, so that the pole first closed is left free to open while the second or

## CARBON CIRCUIT-BREAKERS, GENERAL-Continued

final pole is being thrown in. The breaker being closed, an overload in either positive or negative line, or both, will trip both poles simultaneously.
This double-arm common-trip attachment is used with two identical standard single-pole circuitbreakers either front or rear-connected, each with standard single-pole independent closing handle. It can easily be added to breaker already mounted, provided the center to center distance between poles is as given in the table, in which case no modification of the breaker is required to install the attachment.
Where the double-arm feature is desired for two phase four-wire service, we recommend the closing of one leg of each phase with one two-pole singlehandle breaker and completing the circuit by closing the remaining two-pole single-handle breaker, using the "double-arm" common trip feature to connect the poles of the four-pole structure.

Trip-Free-on-Overload Attachment-The trip-free-on-overload attachment (also known as "full-automatic-overload trip") on a breaker makes it impossible to hold the breaker in a closed position while a continued overload condition or short-circuit exists on the line.
This feature can be supplied on special order on electrically operated or manually operated remotecontrolled breakers.
Full-automatic or "trip-free" operation particularly on direct-hand-controlled carbon breakers is not recommended for high-capacity circuits or for service of over 250 volts, d-c., or 440 volts, a-c. Carbon breakers should not be closed on a circuit under heavy load. Another switch should be used to close the circuit, especially on an overload; otherwise damage to the secondary and carbon contacts, or injury to the operator, may result.

## INSTRUCTIONS FOR ORDERING CARBON CIRCUIT-BREAKERS

Style number and list price include the breaker complete ready for installation, but without attachments, control switches, signal lamps, or relays.
Rear-connected round-stud breakers are furnished with clamp and contact nuts equivalent to the breaker rating.
A cable terminal (or terminals) is furnished for rear-connected, round-stud breakers on one stud of all poles of types CL and CA breakers of 800 ampere capacity and below. Cable terminals for one stud of all poles of 1000 and 1200 -ampere capacity type CA breakers will be supplied without extra charge, if specified as a separate item on the breaker order.
Where cable terminals other than those specified above are required, they should be ordered as a separate item. (Nuts and terminals are listed in the section of this catalogue on "Switchboard Accessories').
The panel-mounting breakers are furnished mounted on a wood template, unless otherwise specified in the description on individual types of breakers.

The separate mounting breakers are furnished mounted on a black marine slate base unless otherwise specified in the description on individual types of breakers. It is recommended that electrically operated breakers be ordered on their final mounting bases.

Special circuit-breakers, or those not fully covered by style number, should be ordered (or quotation requested thereon) by referring to the style number of nearest standard breaker and stating: "Same as

Style Number..........except........." (giving
as on all orders):
Type.
Amperes.
Volts.
Direct-current or alternating-current.
Cycles.
Poles (if multipole, closing handles or magnets desired).
Studs (round or laminated, and if laminated position of lamination).
Method of trip (automatic, non-automatic or with attachments, giving all characteristics).
Method of operation (manually operated directcontrol; manually operated remote-control; elec-trically-operated, with range of voltage; 125 volts direct-current is standard).
Mounting (panel or separate-if separate, characteristics of base as to thickness, etc.).
Accessories (as designated, with full characteristics).
Terminals (when ordered give size and number of cables per stud).
Maximum temperature in degrees of surrounding air, and, in addition, where breakers are to be duplicates of breakers previously furnished, give order number or style numbers.

Attachments that are to be assembled with the breaker should be specified as part of the circuitbreaker item and fully described therein.

Control accessories not assembled as part of the breaker should be specified as separate items.

# TYPE CL CARBON CIRCUIT-BREAKERS 

Manually or Electrically Operated

For Direct or Alternating-Current Circuits

## Application

Type CL carbon circuit-breakers are designed particularly for 250 -volt industrial applications where a compact breaker is required. They may, however, be used on all kinds of service up to 250 volts without barriers and up to 600 volts with barriers between poles.


2000-Amprere Type CL Carbon Circuit-Brearer, Two Pole, Separate Handles, with Two Inverse-Time-Limit Overlond Colls

Type CL carbon circuit-breakers should not be used for heavy 750-volt railway service. For such service use the type CA line of breakers.
They can be supplied with plain overload, dashpot time-limit overload, shunt trip, undervoltage trip, underload trip, reverse-current trip, with a single-pole double-throw or double-pole doublethrow signal and cutout contact device, with field discharge contacts, and with electric closing and tripping mechanisms.

## Distinctive Features

Short carbon arms and compact construction minimizes amount of head room and space required for mounting of the breaker.
One-piece frame per pole facilitates assembling and the remounting of the breaker from temporary base to permanent switchboard.
Unit construction permits easy assembly and mounting of multipole breakers or of breakers with the different attachments.

Laminated main brush making butt contact with stud block insures high contact pressure and selfcleaning contacts.

Copper parts are of ample capacity to carry rated current.
A powerful toggle mechanism gives easy and positive closing of breaker.
Positive locking device prevents breaker from opening from ordinary shocks.

High grade finish of breaker with satin finish copper parts gives excellent appearance on switchboards.

## Construction

The type CL carbon circuit-breakers are as compact or more compact than any other type of carbon circuit-breaker on the market, of equal conducting and interrupting capacities. The short carbon arm, designed primarily for 250 -volt service, but given an opening sufficient for use on 600 -volt service, means a minimum amount of head room, which feature should be of special interest for industrial plants.

The pole unit has a one-piece frame so that it can be very readily removed from the temporary panel, used in shipping the breaker, to the final switchboard or moved from one position in the user's plant to another. This feature decreases cost of installation.

The breakers are of the unit construction which means that multipole breakers can be readily assembled from single-pole units with the simple addition of a common trip bar or, if desired, a common trip bar and one closing handle instead of separate closing handles. The various attachments can be easily added to a breaker in the field or assembled with a new breaker.
A powerful toggle mechanism permits very easy yet positive closing of the circuit breaker. Above 200 amperes capacity the breaker is held closed by a roller trigger with a non-rusting steel roller on phosphor-bronze pins.

Main Contacts-The main contact consists of a set of laminations, each one of which, because of its own spring properties, makes an independent contact at each end with the stationary contact members. The brush, itself, is semi-elliptical in form, the contact surfaces being on the long axis of the ellipse. The ends of the laminations therefore bear with a heavy butt contact pressure against the contact studs and have a substantial sliding motion


200-Ampere Type CL Carbon Circuit-Breaker, FourPole, Two Closing Handles, One Plain Overload Coil, One Inverse-Time-Limit Overload Coil One underload Coil. One Undervoltage Coil One Reverse-

1-226

## TYPE CL CARBON CIRCUIT-BREAKERS-Continued

relative to these studs during the opening and closing of the breaker. This sliding contact tends to break up any oxide film that may have accumulated. The cross section of the main branch is ample to carry the rated current without excessive heating. When the breaker is tripped, the main


Type CL Carbon Circuit-Breaker Contacts
Full lines show the main contacts open, secondary contacts about to open and carbons still and se open and the carbons about to open.
contacts are opened first and the current is shunted upward through copper secondary contacts to the carbon arcing contacts where the final break takes place.

Secondary Contacts-The secondary contacts are located directly above the brush contact. The secondary stationary contact on breakers for 3000 amperes or over have a surface inclined to the vertical and approximately parallel to the frame of support of the moving contact spring, thus preventing buckling of the spring in case the contact is roughened by repeated opening under shortcircuit conditions. The moving contact spring is held under initial pressure until just before the contacts close. The secondary contacts open next after the main or brush contacts open, preventing the latter from arcing under severe shortcircuit conditions.

Carbon Contacts-Large low-resistance carbon contacts, self-aligning and having a self-wiping action, mounted at the end of the carbon arm, give the final break to the arc.

Connections-Type CL carbon circuit-breakers are arranged for rear connection. The main contact blocks form part of the terminal stud.

Handles-The manually operated direct-control type CL carbon circuit-breakers are provided with a straight handle up to and including 800 amperes, with a spade handle from 1200 amperes to 6000 amperes d-c. rating. Electrically operated breakers are provided with a detachable handle for use in case of failure of voltage on the control bus.

Studs-The type CL breakers are furnished with round threaded studs, up to and including 1200 amperes 30 -degree d-c. rating and laminated studs for 1600 amperes and above, the laminated studs being horizontally laminated on the top stud and vertically laminated on the bottom stud.

Field Discharge Breakers-For the control of generator fields type CL carbon circuit-breakers of either hand or electric operation from 300 amperes to 2000 amperes d-c. rating can be equipped with field discharge contacts. The field discharge switch is so connected to the circuit breaker that it opens just before the breaker closes and closes just before the breaker opens.

Equalizer circuit-breakers can be supplied consisting of an extra pole or poles for the equalizer connection. For three-wire generators, these equalizer breakers will consist of a positive and a negative pole, with two equalizer poles of about one half the ampere rating of the positive and negative poles. For two-wire generators, the circuit-breaker will usually consist of a positive, a negative and an equalizer pole. In the case of ground return and railway generator,' it will consist of a positive and an equalizer pole.

On special order, the breakers of the following characteristics can be supplied.

## 30-Degree Rating

Positive \& Nega-
tive Pole or Poles
Equalizer Pole or Poles
$* 200$
+300
$\mathbf{*}$
$* 300$
$*$
$*$
$\mathbf{*} 400$
+600
$* 600$
+800
$* 1200$
$* 1600$
$* 1600$
$* 2000$
+3000
+4000
+4000
+6000
100
200
300
600
600
$\$ 800$
$\ddagger 800$
1200
1600
2000
3000
*These ratings have the positive and negative and equalizer poles mounted in the same size frame and the poles can be closed separately or together, with all poles tripping together.
$\dagger$ These ratings have the equalizer pole mounted in smaller frames than the positive and negative poles. All poles must be closed separately but all poles will trip together.
closed separately but alk poles will trip together. $\mathbf{~} \mathbf{8 0 0}$-ampere breakers on same frame as 1200 ampere
breakers. breakers.

Prices on request.
Multi-Pole Circuit-Breakers-Each multi-pole breaker is provided with a common trip, that is, an overload on any one pole trips all poles. The manu-


200-Ampere Type CL Carbon Circutt-Breaker, ThrerbPole with Single Handle, Two Plain Overload Colls
ally operated breakers can be provided with a single closing handle and cross bar for closing all poles together (all poles tripped together). On four-wire two-phase work, it is recommended that one leg of

## TYPE CL CARBON CIRCUIT-BREAKERS-Continued

each phase be closed by means of a two-pole handle and that the other legs of each phase be closed by another two-pole handle. All poles would then be arranged to trip together.

The electrically operated multi-pole breakers can be supplied on special order in any standard number of poles and in any standard ampere capacity in which the type CL line is listed up to and including 400 amperes d-c., with a separate electromagnet for closing each pole and a single shunt trip magnet acting through a common trip mechanism for tripping all poles of the breaker together.

## Type CL Multi-pole Circuit-Breaker Standard Mounting Centers

| Amperes Current Rating | Standard Spacings. 250 Volts without Barriers- 600 Volts with Barriers. |
| :---: | :---: |
| Up to 200 | $41 / 2$ inches |
| 300 and 400 | 5 inches |
| 600 and 800 | 6 inches |
| 1200 to 2000 | 7 inches |
| 3000 and 4000 | 10 inches |

## Accessories

## Auxiliary Tripping Attachments

Attachments Applied: Any single tripping attachment is arranged to trip all poles of a multi-pole type CL carbon circuit-breaker, and therefore one attachment can be used for all poles. The number of tripping devices usually supplied for type CL carbon circuit-breakers is shown in the following table:

|  | No. of | No. of <br> Under- <br> voltage | No. of <br> Shunt <br> Trip | No. of <br> Underload | No. of <br> Reverse |
| :---: | :---: | :---: | :---: | :---: | :---: |
| No of | Overload |  |  |  |  |
| Poles | Coils | Trip Coils | Coils | Coils | Trip Coils |

Shunt Trip Attachments-Thê shunt trip attachment for the type CL carbon breaker can be mounted on either the right hand or left-hand side of the breaker pole as desired. Where either position is equally convenient it is recommended that it be mounted on the right-hand side. In rating up to 200 amperes where the circuit-breaker has a pole not equipped with an overload device, the shunt


200-Ampere Type CL Carbon Circuit-Brearer, Threepole with Separate Closing Handles. Two Inverse-Time Limit Overload Coils
trip may be an integral part of this pole unit, thus making a saving in space required by the breaker on the panels.

Undervoltage Trip Attachment-The d-c. and a-c. undervoltage trip attachments can be made to mount on either side of the breaker poles but where either side is convenient, it is recommended that it be mounted on the left-hand side so as not to interfere with the standard mounting of the shunt trip attachment. In rating up to and including 200 amperes, the undervoltage trip can be incorporated in the breaker pole, the same as described for the


200-Ampere Type CL Carbon Circuit-Brearerr, Two-Pole with Separate Handles, Two Plain Overload Coils
shunt trip attachment. The under-voltage trip attachment is set to release at approximately $50 \%$ of the rated voltage. The attachment is reset by hand before closing the circuit breaker.

Inverse-Time-Limit Attachment-An inverse-time-limit dashpot overload device can be supplied for any of the type CL carbon breakers. In ratings up to 400 amperes, it will introduce a time delay between the occurrence of the overload and the tripping of the breaker approximately inversely proportional to the magnitude of the overload. For ratings above 600 amperes, direct-current, the inverse-time-limit is the same as the above except that the time delay is adjustable from zero to the maximum for any degree of overload. When the overload is very large the time becomes the same as would be the case if the breaker were equipped with plain overload.

## Barriers

Barriers are not included with the standard breakers and where needed should be ordered separately from pages listing accessories.

## Bases

Unless otherwise specified upon entry of order, standard breakers will be shipped on scrap slate or wood templates. When specified at time of entry of order, black marine slate bases of standard sizes will be furnished at no additional price.

## TYPE CL CARBON CIRCUIT-BREAKERS-Continued



## SINGLE-POLE REAR-CONNECTED PLAIN OVERLOAD

## For 600 Volts Maximum

Approximate
Shipping Weight, Lbs.

Style No.
List
Price
For Direct Current

| $121 / 2$ | $121 / 2$ |
| :---: | :---: |
| 25 | 25 |
| 75 | 50 |
| 750 | 150 |
| 100 | 150 |
| 150 | 200 |
| 200 | 250 |
| 300 | 550 |
| 400 | 650 |
| 600 | 1000 |
| 800 | 1600 |
| 1200 | 2400 |
| 1600 | 5000 |
| 2000 | 3000 |
| 4000 |  |
| 000 |  |

10
10
10
10
10
10
10
16
18
18
32
38
50
59
67
111
137
260


For Alternating Current $\dagger$


Bases-Style number and list price include the breaker mounted on wood or slate template. When specified on the order standard size black marine slate bases will be supplied at no additional charge.

Studs-Breakers are supplied with round studs up to and including 1200 amperes, d-c., 30-degree rating. Above that capacity standard breakers are supplied with the top stud horizontally laminated and the bottom stud vertically laminated.

Terminals are included in style number and list price on one stud per pole for 1200 amperes and below. For additional information refer to section on 'Switchboard Details and Indoor Bus-Supports.'

Sufficient nuts per stud to clamp the switch and to make connections to carry the rate current are included in style number and list price of round-stud breakers but not of laminated-stud breakers.

Frankel Connectors can be furnished with these breakers. For description and prices see section on "Westinghouse-Frankel Solderless Connectors.

Attachments-For inverse-time-limit, undervoltage-release, shunt trip, or reverse-current attachments, signal contacts and electric operating mechanism for use with the above breakers refer to the pages following those listing the breakers.
*Standard breakers are supplied with a calibration range of $\mathbf{8 0}$ to $160 \%$ of the 30 -degree rating.
$\dagger$ Alternating-current ratings specified above are for 60 -cycle service. The same ratings apply for 25 cycles up to and including 800 -ampere, 30 -degree rating breakers. For the corresponding 25 -cycle ratings above 800 amperes refer to pages preceding the tables of ratings.

Order by Style Number

TYPE CL CARBON CIRCUIT-BREAKERS-Continued


TWO-POLE
REAR-CONNECTED SINGLE-COIL PLAIN OVERLOAD For 250* Volts Maximum


Approximate
Shipping
Weight, Lbs.

$\underset{\text { Price }}{\text { List }}$
For Direct Current

| $121 / 2$ | $121 / 2$ |
| :---: | :---: |
| 25 | 25 |
| 50 | 50 |
| 75 | 75 |
| 100 | 100 |
| 150 | 150 |
| 200 | 200 |
| 300 | 250 |
| 400 | 350 |
| 600 | 500 |
| 800 | 650 |
| 1200 | 1000 |
| 1600 | 1200 |
| 2000 | 1600 |
| 3000 | 2500 |
| 4000 | 3000 |

16
16
16
16
16
16
16
26
30
38
48
48
77
95
112
210
250


For Alternating Current $\ddagger$

| 121/2 | $121 / 2$ | 16 | 371382 | 371458 | 7000 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| ${ }_{50}^{25}$ | ${ }_{50}^{25}$ | 16 16 | 371388 371384 | 371459 $\mathbf{3 7 1 4 6 0}$ | 7000 |
| 75 | 75 | 16 | 371385 | 371461 | 8000 |
| 1100 | 100 150 | 16 16 | 371386 $\mathbf{3 7 1 3 8 7}$ | 371462 $\mathbf{3 7 1 4 8 3}$ | 8300 |
| 200 | 200 | 16 | 371388 | 371464 |  |
| 300 400 | 250 350 | ${ }_{30}^{26}$ | 371389 371390 | 371465 371488 | 12100 |
| 600 600 | 500 | 38 | 371391 | $\begin{array}{r}371468 \\ \hline 371487\end{array}$ | 17500 |
| 800 | 650 | 48 | 371392 | 371468 | 21100 |
| 1000 | 800 | 77 | 371393 | 871469 | 28500 |
| 1200 1600 | 1000 1200 | +125 | 371395 | $\mathbf{3 7 1 4 7 1}$ | 48000 |
| 2400 | 2000 | 210 |  |  |  |
| 3000 | 2500 | 250 | 371397 | ..... | 103000 |

Base-_Style number and list price include the breaker mounted on wood or slate template. When specified on the order standard size black marine slate bases will be supplied at no additional charge.

Studs-Breakers are supplied with round studs up to and including 1200 amperes, d-c., 30-degree rating. Above that capacity standard breakers are supplied with the top stud horizontally laminated and the bottom stud vertically laminated.'

Terminals are included in style number and list price on one stud per pole for $\mathbf{1 2 0 0}$ amperes and below. For additional information refer to section on "Switchboard Details and Indoor Bus-Supports.'

Sumpient nuts per stud to clamp the switch and to make connections to carry the rated current are included in style number and list price of round-stud breakers but not of laminated-stud breakers.

Prankel Connectors can be furnished with these breakers. For description and prices see section on "Westinghouse-Frankel Solderless Connectors."

Attachments-For inverse-time-limit, undervoltage-release, shunt trip or reverse-current attachments, signal contacts and electric operating mechanism for use with the above breakers refer to the pages following those listing the breakers.
*The breakers can be used for 600 volts if barriers are added. See additional list price for barriers under "Auxiliaries."
$\dagger$ Standard breakers are supplied with a calibration range of 80 to $160 \%$ of the 30 -degree rating.
AAlternating-current ratings specified above are for 60 -cycle service. The same ratings apply for 25 cycles up to and including the 800 -ampere, 30 -degree rating breakers. For the corresponding 25 -cycle ratings above 800 amperes refer to pages preceding the tables of ratings.

## TYPE CL CARBON CIRCUIT-BREAKERS-Continued


TWO-POLE
REAR-CONNECTED TWO-COIL PLAIN OVERLOAD For 250* Volts Maximum


|  |  |
| :--- | :--- |
| Separate | StyLe No. |
| Closing | Closing |
| Handles | Candle |

List
Price
For Direct Current

| $121 / 3$ | $121 / 2$ |
| :---: | :---: |
| 25 | 25 |
| 50 | 50 |
| 75 | 75 |
| 100 | 100 |
| 150 | 150 |
| 200 | 200 |
| 300 | 300 |
| 400 | 550 |
| 600 | 500 |
| 800 | 650 |
| 1200 | 1000 |
| 1600 | 1200 |
| 2000 | 1600 |
| 3000 | 2400 |
| 4000 | 3000 |


| $121 / 2$ | $121 / 2$ |
| :---: | :---: |
| 25 | 25 |
| 50 | 50 |
| 75 | 75 |
| 100 | 100 |
| 150 | 150 |
| 200 | 200 |
| 300 | 250 |
| 400 | 350 |
| 600 | 500 |
| 800 | 650 |
| 1000 | 800 |
| 1200 | 1000 |
| 1600 | 1200 |
| 2400 | 2000 |
| 3000 | 2500 |


| 20 | 371420 |
| ---: | ---: |
| 20 | 371421 |
| 20 | 371422 |
| 20 | 371423 |
| 20 | 37142425 |
| 20 | 371426 |
| 20 | 371427 |
| 32 | 371428 |
| 36 | 371429 |
| 64 | 371431 |
| 76 | 371432 |
| 200 | 371433 |
| 118 | 134 |
| 234 | 371434 |
| 262 |  |

371486
371487
371488
371489
371490
371491
371492
371493
371494
371495
371498
$\mathbf{3 7 1 4 9 7}$
$\mathbf{3 7 1 4 9 8}$
$\mathbf{3 7 1 4 9 9}$
$\cdots \cdots \cdots$


Bases-Style number and list price include the breaker mounted on wood or slate template. When specified on the order standard size black marine slate bases will be supplied at no additional charge.

Studs-Breakers are supplied with round studs up to and including 1200 amperes, d-c., 30 -degree rating. Above that capacity standard breakers are supplied with the top stud horizontally laminated and the bottom stud vertically laminated.

Terminals are included in style number and list price on one stud per pole for 1200 amperes and below. For additional information refer to pages on "Switchboard Details and Indoor Bus-Supports."

Sufficient nuts per stud to clamp the switch and to make connections to carry the rated current are included in style number and list price of round-stud breakers but not of laminated-stud breakers.

Frankel Connectors can be furnished with these breakers. For description and prices see section on "Westinghouse-Prankel Solderless Connectors.'

Attachments-For inverse-time-limit, undervoltage-release, shunt trip, or reversc-current attachments, signal contacts and electric operating mechanism for use with the above breakers refer to the pages following those listing the breakers
*The breakers can be used for 600 volts if barriers are added. See additional list price for barriers under "Auxiliaries."
tStandard breakers are supplied with a calibration range of 80 to $160 \%$ of the 30 -degrec rating.
$\ddagger$ Alternating-current ratings specified above are for 60 -cycle service. The same ratings apply for 25 cycles up to and including the 800 -ampere, 30 -degree rating breakers. For the corresponding 25 -cycle ratings above 800 amperes refer to pages preceding the tables of ratings.

## TYPE CL CARBON CIRCUIT-BREAKERS-Continuod



THREE-POLE REAR-CONNECTED TWO-COIL PLAIN OVERLOAD For 250* Volts Maximum


Approximate
Shipping
Weight, Lbs.

|  | Separate | StyLE |
| :--- | ---: | ---: |
| Single <br> Closing <br> Handles | Closing <br> Handle |  |

List

## For Direct Current

| $121 / 8$ | $121 / 2$ |
| :--- | ---: |
| 25 | 25 |
| 50 | 50 |
| 75 | 75 |
| 100 | 100 |
| 150 | 150 |
| 200 | 200 |
| 300 | 250 |
| 400 | 350 |
| 600 | 500 |
| 800 | 650 |
|  | 1000 |
| 1200 | 1200 |
| 1600 | 1600 |
| 2000 | 2500 |
| 3000 | 3000 |

26
26
26
26
26
26
26
26
42
48
70
86
127
154
179
321
380


## For Alternating Current $\ddagger$



Bases-Style number and list price include the breaker mounted on wood or slate template. When specified on the order standard size black marine slate bases will be supplied at no additional charge.

Studs-Breakers are supplied with round studs up to and including 1200 amperes. d-c., 30-degree rating. Above that capacity standard breakers are supplied with top stud horizontally laminated and the bottom stud vertically laminated.

Terminals are included in style number and list price on one stud per pole for 1200 amperes and below. For additional information refer to section on "Switchboard Details and Indoor Bus-Supports."

Sufficient nuts per stud to clamp the switch and to make connections to carry the rated current are included in style number and list price of round-stud breakers but not of laminated-stud breakers.

Frankel Connectors can be furnished with these breakers. For description and prices see section on "Westinghouse-Frankel Solderless Connectors.

Attachments-For inverse-time-limit, undervoltage-release, shunt trip or reverse-current attachments, signal contacts and electric operating mechanism for use with the above breakers refer to the pages following those listing the breakers.
*The breakers can be used for 600 volts if barriers are added. See additional list price for barriers under "Auxiliaries."
tStandard breakers are supplied with a calibration range of 80 to $160 \%$ of the 30 -degree rating.
$\ddagger$ Alternating-current ratings specified above are for 60 -cycle service. The same ratings apply for 25 cycles up to and including the 800 -ampere, 30 -degree rating breakers. For the corresponding 25 -cycle ratings above 800 amperes refer to pages preceding the tables of ratings.


| $121 / 2$ | $121 / 2$ |
| :---: | :---: |
| 25 | 25 |
| 50 | 50 |
| 75 | 15 |
| 100 | 150 |
| 150 |  |
| 200 | 200 |
| 300 | 300 |
| 400 | 500 |
| 600 | 650 |
| 800 | 1000 |
| 1200 | 1200 |
| 1600 | 1600 |
| 2000 | 2500 |
| 3000 | 3000 |
| 4000 |  |


| 30 | 371172 |
| :---: | :---: |
| 30 30 | 371173 37117 |
| 30 | 371175 |
| 30 30 | 371176 37117 |
| 30 | 371178 |
| 48 54 | 371178 |
| ${ }_{96}$ | 371181 3718 |
| 114 | 371182 |
| 150 | 371183 |
| 201 | 371185 |
| 333 |  |
| 393 | 371187 |


$\begin{array}{r}14200 \\ 14200 \\ 18200 \\ 16200 \\ 17800 \\ 20100 \\ 21900 \\ 24700 \\ 24700 \\ 44500 \\ 49400 \\ 72000 \\ 810 \\ 900 \\ 1350 \\ 1700 \\ 1750 \\ \hline\end{array}$

TYPE CL CARBON CIRCUIT-BREAKERS-Continued

## For Alternating Current $\ddagger$

| $121 / 2$ | 121/2 | 30 | 371552 | 371818 | 14200 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| S0 | 50 | 30 30 30 | 371553 371554 | 371618 | 14200 |
| 75 | 75 | 30 | 371555 | 371621 | 16200 |
| 100 150 | 100 150 | 30 30 | 371556 371557 | 371622 371623 | 17800 20100 |
| 200 | 200 | 30 | 371558 | 371624 |  |
| 300 | 250 350 | 48 | 371558 | 371825 | 24700 |
| ${ }_{600}$ | 350 500 | 54 96 | 371560 371501 | 371626 371627 | 29200 44500 |
| 800 | 650 | 114 | 371562 | 371628 | 49400 |
| 1000 | 800 1000 | 150 | 371563 | 371629 | 72000 |
| 1200 1600 | 1000 1200 | 177 <br> 201 | 371564 371565 | 371630 371631 | 810 8300 00 |
| 2400 | 2000 | 333 |  |  |  |
| 3000 | 2500 | 393 | 371567 | ........ | 175000 |

Bases-Style number and list price include the breaker mounted on wood or slate template. When specified on the order standard size black marine slate bases will be supplied at no additional charge.

Studs-Breakers are supplied with round studs up to and including 1200 amperes, $\mathrm{d}-\mathrm{c} ., 30$-degree rating. Above that capacity standard breakers are supplied with the top stud horizontally laminated and the bottom stud vertically laminated.

Terminals are included in style number and list price on one stud per pole for 1200 amperes and below. For additional information refer to section on "Switchboard Details and Indoor Bus-Supports.'

Suffieient nuts per stud to clamp the switch and to make connections to carry the rated current are included in style number and list price of round-stud breakers but not of laminated-stud breakers.

Frankel Connectors can be furnished with these breakers. For description and prices see section on "Westinghouse-Frankel Solderless Connectors."

Attachments-For inverse-time-limit, undervoltage-release, shunt trip or reverse-current attachments, signal contacts and electric operating mechanism for use with the above breakers refer to the pages following those listing the breakers.
*The breakers can be used on 600 volts if barriers are added. See additional hist prices for barriers under "Auxiliaries."
tStandard breakers are supplied with a calibration range of $\mathbf{8 0}$ to $160 \%$ of the 30 -degree rating.
$\ddagger$ Alternating-current ratings specified above are for 60 -cycle service. The same ratings apply for 25 cycles up to and including the 800 -ampere, 30 -degree rating breakers. For the corresponding 25 -cycle ratings above 800 amperes refer to pages preceding the the 800 -ampere,

Order by Style Number

## TYPE CL CARBON CIRCUIT-BREAKERS-Continued



## FOUR-POLE REAR-CONNECTED TWO-COIL plain overload

For 250* Volts Maximum


| Separate |  |
| :--- | :--- |
| Closing | Single |
| Handles |  |
|  | Closing |
|  |  |
|  | Handle |

[^4]
## For Direct Current

| $121 / 2$ | $121 / 2$ | 32 | 371289 |  | 371326 | 818400 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 25 | 25 | 32 | 371290 |  | 871327 | 18400 |
| 50 | 50 | 32 | 371291 |  | 371328 | 21200 |
| 75 | 75 | 32 | 371292 |  | 371329 | 21200 |
| 100 | 100 | 32 | 871293 |  | 371330 | 22400 |
| 150 | 150 | 32 | 871294 |  | 371331 | 24800 |
| 200 | 200 | 32 | 871295 |  | 871332 | 27400 |
| 300 | 250 | 52 | 871298 |  | 871333 | 32000 |
| 400 | 350 | 60 | 371297 |  | 371334 | 37000 |
| 600 | 500 | 76 | 871298 | $\cdots$ | 371335 | 48600 |
| 800 | 650 | 96 | 371299 | , | 371336 | 66500 |
| 1200 | 1000 | 154 | 371800 |  | 371337 | 77500 |
| 1600 | 1200 | 190 | 371301 |  | 371338 | 100000 |
| 2000 | 1600 | 224 | 371302 |  | 371339 | 126000 |

## For Alternating Current $\ddagger$

| 123/2 | 121/2 | 32 | 371646 | 371674 | 18400 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| ${ }_{50}^{25}$ | 25 | 32 32 | 371647 | -371675 | 18400 |
| 30 75 | ${ }_{75} 50$ | ${ }_{32}$ | 371649 | - 371677 | 21200 |
| 100 150 | 100 150 | ${ }_{32}$ | 371650 371651 | 371678 871679 | 22400 24800 |
|  |  |  |  |  |  |
| 200 300 | 200 250 | 32 52 | 371652 271853 | 871680 | 27400 32000 |
| 400 | 350 500 | 60 | 371654 | 871682 | 37000 |
| 600 800 | 500 650 | 76 96 | 871855 871658 | 871683 | 48600 58500 |
| 1000 1200 | 800 1000 | 154 | 371857 | 871685 | 77500 |
| 1200 | 1200 | 224 | 371659 | 871887 | 126000 |

Bases-Style number and list price include the breaker mounted on wood or alate template. When specified on the order standard size black marine slate bases will be supplied at no additional charge.

Studs-Breakers are supplied with round studs up to and including 1200 amperes. d-c., 30-degree rating. Above that capacity standard breakers are supplied with the top stud horizontally laminated and the bottom stud vertically laminated.

Terminals are included in the style number and list price on one stud per pole for 1200 amperes and below. For additional information refer to section on "Switchboard Details and Indoor-Bus-Supports."

Sufficient nuts per stud to clamp the switch and to make connections to carry the rated current are included in style number and list price of round-stud breakers but not of laminated-stud breakers.

Frankel Connectors can be furnished with these breakers. For description and prices see section on "Westinghouse-Frankel Solderless Connectors."

Attachments-For inverse-time-limit, undervoltage-release, shunt trip or reverse-current attachments, signal contacts and electric operating mechanism for use with the above breakers refer to the pages following those listing the breakers.
*The breakers can be used on 600 volts if barriers are added. See additional list prices for barriers under "'Auxiliaries."
$\dagger$ Standard breakers are supplied with a calibration range of 80 to $160 \%$ of the 30 -degree rating.
$\pm$ Alternating-current ratings specified above are for 60 -cycle service. The same ratings apply for 25 -cycles up to and including the 800 -ampere, 30 -degree rating breakers. For the corresponding 25 -cycle ratings above 800 -amperes refer to pages preceding the tables of ratings.

| 300 | 300 |
| ---: | ---: |
| 400 | 350 |
| 680 | 500 |
| 800 | 650 |
| 1200 | 1000 |
| 1600 | 1200 |
| 2000 | 1600 |

Style number and list price, in the case of the hand-operated breaker include the breaker without overload coil but with shunt trip, shunt-trip cutout, and field-discharge contact. In the case of the electrically operated breaker, a closing magnet with necessary links is also included in addition to the above attachnents.

Bases-Style number and list price inolude the breaker mounted on wood or slate template. When specified on the order standard size black marine slate bases will be supplied at no additional charge.

Studs-Breakers are supplied with round studs up to and including 1200 amperes, d-c., 30-degree rating. Above that capacity standard breakers are supplied with the top stud horizontally laminated and the bottom stud vertically laminated.

Terminals are included in the style number and list price on one stud per.pole for 1200 amperes and below. For additional information refer to section on "Switchboard Details and Indoor Bus-Supports.

Sufficient nuts per stud to clamp the switch and to make connections to carry the rated current are included in style number and list price of round-stud breakers but not of laminated-stud breakers.

Frankel Connectors can be furnished with these breakers. For description and prices see section on "Westinghouse-Frankel Solderless Connectors.'

Attachments-For inverse-time-limit, undervoltage-release, or reverse-current attachments, and signal contacts for use with the above breakers refer to the pages following those listing the breakers.
*The single-pole breakers are for use on 250 or 600 volts. The two-pole breakers are for 250 volts maximum but they may be used for 600 volts if barriers are added. Additional list price for barrirs is given under "Auxiliaries."
$\dagger$ Standard breakers are supplied with a calibration range of 80 to $160 \%$ of the 30 -degree rating.

## TYPE CL CARBON CIRCUIT-BREAKERS-Continued

## ELECTRICALLY OPERATED TYPE CL CARBON CIRCUIT-BREAKERS

The electrically operated type CL carbon circuitbreakers have a total list price equal to the list price of the corresponding manually operated breaker, plus the list price of the proper electric operating mechanism indicated below. The list prices specified include closing and tripping magnets complete with
closing and tripping coils. These list prices are not for these parts when sold alone but are merely an additional price covering these parts when they are included with hand-operated breakers to make electrically operated breakers.

ELECTRIC MECHANISM


|  |  |  |  |
| :---: | :---: | :---: | :---: |
| 121/2 to 200 | $3001 / 2$ to 200 | $121 / 2$ to 200 300 | \$12000 |
| 1200 to 2000 | 1200 to 1800 | 1000 to 1600 | 14300 |
| 3000 to 4000 | 2750 to 3500 | 2400 to 3000 | 21500 |
| Two-Pole Breakers |  |  |  |
| $121 / 2$ to 200 | $121 / 2$ to 200 | $123 / 2$ to 200 | 20000 |
| 300 to 800 | 300 to 800 | 300 to 800 | 22800 |
| 1200 to 2000 | 1200 to 1800 | 1000 to 1600 | 24100 |
| 3000 to 4000 | 2750 to 3500 | 2400 to 3000 | 38500 |
| Three-Pole Breakers |  |  |  |
| 121/2 to 200 | 121/8 to 200 | 123/2 to 200 | 20000 |
| 300 to 800 | 300 to 800 | 300 to 800 | 22800 |
| 1200 to 2000 | 1200 to 1800 | 1000 to 1600 | 24100 |
| 3000 to 4000 | 2750 to 3500 | 2400 to 3000 | 38500 |

The list price of the mechanism for multi-pole breakers is on the basis of either separate electric mechanisms for each pole with common trip or on the basis of single or common electric mechanism for all poles.

## ACCESSORIES FOR TYPE CL CARBON CIRCUIT-BREAKERS

The list prices given for the following accessories cover the accessory shipped with the breaker or separate from the breaker.


Style number does not include the coil or the cutout which must be specified on the order by style numbers from the tables below. The list price includes the mechanism complete with the coil but without the cutout which is priced below.

$$
\begin{gathered}
\text { Ampere } \\
\text { Capacity } \\
121 / 2 \text { to } 800 \\
1200 \text { to } 6000
\end{gathered}
$$

$\begin{array}{cc}\text { Approxnmate } & \text { Weight, Lbs. } \\ \text { Net } & \text { Shipping } \\ 6 & 8 \\ 8 & 12\end{array}$
COILS FOR SHUNT-TRIP ATTACHMIETY
$\begin{array}{cc}\text { Otyle } & \text { List } \\ \text { Number } & \text { Price } \\ \mathbf{3 2 3 3 7 0} & \mathbf{8 7 0} 00 \\ \mathbf{8 7 1 7 5 0} & \mathbf{2 5 0 0}\end{array}$

Ampere
Ampere
Capacity
D-C.
$121 / 2 t$
$121 / 2$
$121 / 2$
$121 / 2$
$121 / 2$
$121 / 2$
$121 / 2$

$\qquad$
Volts
D-C.
110
220
440 and 550
600
110 and 125
220 and 250
440 and 550
600
110 and 125
220 and 250
440 and 500
600
110 and 125
220 and 250
440 and 500
600

## UNDERVOLTAGE-RELEASE ATTACHMENT

Style number includes mechanism complete without coil. List price includes mechanism complete with coil which must be specified from the table below.

| Ampere | Approx. Weight, Lbs. <br> Capacity | Net | Shipping | Style No. <br> for A-C. | Style No. <br> Control |
| :---: | :---: | :---: | :---: | :---: | :---: |
| D-C. |  |  |  |  |  |

[^5]
## TYPE CL CARBON CIRCUIT-BREAKERS-Continued

## COILS FOR UNDERVOLTAGERRELEASE ATTACHMENTS

| Ampere <br> Capacity | Volts |
| ---: | :---: | :---: | :---: | :---: | :---: |
| D-C. |  |

## INVERSE-TIME-LIMIT ATTACHMENT

The following table gives the additional list price per pole to add for the addition of the dash-pot timelimit device.


## REVERSE-CURRENT TRIP ATTACHMENT

Style number includes mechanism complete without coils. List price includes mechanism complete with coils which should be specified from table below.

Amp. Capacity
D-C. Rating
$121 / 2$ to 200 A.
300
600
800
1200
1600
2000
3000
4000

| Approx. Weight, <br> Net | Lbs. <br> Bozed |
| :---: | :---: |
| 4 | 5 |
| 4 | 5 |
| 4 | 6 |
| 4 | 6 |
| 6 | 10 |
| 6 | 10 |
| 10 | 16 |
| 10 | 16 |
| 10 |  |


*These attachments are hand-reset and therefore can be applied to hand-operated breakers only. Information will be supplied on request regarding reverse current mechanisms for electrically operated breakers. All other mechanisms listed are self-retrieving and can be used for hand or electrically operated breakers.

COILS FOR REVERSE-CURRENT TRIP ATTACHMENT
The coils listed below are for use with reverse-current trip attachments listed above and must be ordered separately.

| Ampere Capacity D.C. Rating | Volts D-C. | Approx. <br> Net | Lbs. <br> Boxed | Style <br> No. |
| :---: | :---: | :---: | :---: | :---: |
| $121 / 2$ to 200 | 110 and 125 | $11 / 3$ | $21 / 2$ | 371798 |
| $121 / 2$ to 200 | 220 and 250 | $11 / 2$ | $21 / 2$ | 371805 |
| $12 \mathrm{I} / 2 \mathrm{t} 200$ | 600 | $11 / 2$ | $21 / 2$ | '371812 |
| 300 and 400 | 110 and 125 | $11 / 2$ | 23 | 371799 |
| 300 and 400 | 220 and 250 | 13 | $23 / 3$ | 371808 |
| 300 and 400 | 600 | 15 | 213 | 371813 |
| 600 and 800 | 110 and 125 | $13 / 3$ | $21 / 2$ | 371800 |
| 600 and 800 | 220 and 250 | 112 | $21 / 2$ | 871807 |
| 600 and 800 | 600 | 112 | 23\% | 371814 |
| 1200 and 2000 | 110 and 125 | $11 / 2$ | $21 / 2$ | 371801 |
| 1200 and 2000 | 220 and 250 | $13 / 2$ | $21 / 3$ | 371808 |
| 1200 and 2000 | 600 | 1122 | $21 / 2$ | 871815 |
| 3000 and 4000 | 110 and 125 | 21/2 | 4 | 371802 |
| 3000 and 4000 | 220 and 250 | 2 | 4 | 371809 |
| 3000 and 4000 | 600 | $23 / 3$ | 4 | 371816 |
| BARRIERS WITH BRACKETS |  |  |  |  |

Style number and list price include single brackets complete with barriers for mounting on panel and are made of black marine slate.

| Ampere Capacity | Style No. | List Price |
| :--- | :--- | ---: |
| 121, to 200 | 371728 | 1100 |
| 309 and 400 | 371789 | 1100 |
| 600 and 800 | 371730 | 1100 |
| 1200 to 2000 | 3000 to 4000 | 371731 |

## TYPE CL CARBON CIRCUIT-BREAKERS-Continued

## DIMENSIONS IN INCHES

 SINGLE-POLE

Fig. 1-121/2 to 800 Amperes


Fig. 2-1200 to 2000 Amperes


Fig. 3-3000 to 6000 Anperres


TWO-POLE
Single-Coil


Fig. 4-121/2 to 800 Amperes


Fig. 5-1200 to 2000 Amperes

| Amps. | Fig. | A | B | C | D | E | F | G | H | I | J | ${ }^{\text {in }}$ | L M | N | 0 | P | 0 | R | S | T | U |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 121/2-100 |  | 63/4 | 41/2 | $11 / 8$ | 214 |  |  | 29 | 93 \% | 141/8 | 149 | 81 | 37/63 | 3318 | 14 | 1 | $2 \%$ |  | 83/6 |  |  | 6 |
| 150-200 |  |  | 41/2 | $11 \%$ | $21 /$ |  | $21 / 4$ | 2 |  |  | $14 \%$ |  | 3715 | 33\% | $1{ }^{1 / 4}$ | 1 |  |  | $81 / 8$ |  |  | 6 |
| 300 | $4$ | 731 | 5 | 1313 | 28.4 |  | $21 / 3$ | 311 | $95 \%$ | 147 | 151 | $91 / 8$ |  |  | 134 | \% |  | $33 / 3$ | $101 / 8$ | 45 | $5{ }^{5}$ | 7 |
| 400 600 | $4$ | $781 /$ | 6 | 13 | 2314 |  |  | 311 | 95/8 |  |  | 91/1/ | $3{ }^{3} 2$ |  | 13/4 |  |  | 41/2 | $101 /$ | 4 | 55 |  |
| 600** | 4 | $91 / 4$ | 6 | 15 | $31 / 4$ |  |  | 345 | 12 12 |  |  | 10 | 351 |  | 23/8 |  |  |  | 12 m |  | 気 | $81 / 2$ |
| $1200+$ | 5 | 12/4 | 7 | $21 / 2$ | 5 | 121/2 | $31 / 2$ | $51 / 2$ | 17 | 20 | 19 | 11 | 31184 |  | 24 | $2 \%$ | 44 | 51/2 | 15 | 1 |  |  |
| 1600 | 5 | 12 | 7 | 213 | 5 | $121 / 3$ | $31 / 3$ | $51 / 3$ | 17 | 19 | 1946 | 111 | 3717 |  | $2{ }^{5}$ |  |  | $51 / 2$ |  |  |  | 11 |
| 2000 | 5 | 12 | 7 | $21 / 2$ | 5 | 121/2 | 31/2 | 51/2 | 17\% | 193 | 19\% | 111/8 | 37/83] | 57/3 | 245 | 2\%\% | 44 | $51 / 2$ | 15\% |  |  | 11 |
| 3000 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| $4000 \ddagger$ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

[^6]
## TYPE CL CARBON CIRCUIT－BREAKERS－Continued

TWO－POLE
Two－Coil


Fig．1－12 $1 / 2$ to 800 Amperes


Pig．2－1200 to 2000 Amperes

| Amps． | Fig． | A | B | C | D | E | F | G | H | I | J | $\mathrm{K}^{\text {K }}$ | L | M | N | 0 | P | Q | R | S | T | U |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 121／2－100 | 1 | 63／1 | 41／2 | $11 / 8$ | 21／1 | 715 | $21 / 4$ | 29 | 141／8 | 14\％ |  | $37 / 1$ | 3 | $29 / 1$ | $18 / 8$ | $11 /$ | 31 | $83 / 8$ | 376 | $45^{515}$ | 6 | $111 / 8$ |
| 150－200 | 1 | 63／4 | 41／2 | 11／8 | 21／4 | 71 | 21／4 | $2 \%$ | 1418 | $14 \%$ | 89\％ | 3710 | 3 | 29 | 13／8 | 110 | 31／4 | 83／8 | 37\％ | $4{ }^{15}$ | 6 | 111 |
| 300 | 1 | $73 / 4$ | 5 | 138 | 23／4 | 818 | 212 | $31 / 8$ | 147／8 | $15 \frac{12}{12}$ |  | 35 | $2{ }^{5}$ | $2{ }^{5}$ | 13／4 | 9 | 33／4 | 101／8 | 45 | 5190 | 7 | 1213 |
| 400 | 1 | $78 /$ | 5 | 18／8 | 23／1 | $81 / 8$ | 21／2 | $31 / 8$ | $147 / 8$ | $15 \frac{1}{12}$ |  | 315 | 215 | 215 | $13 / 4$ | 9\％ | 41／2 | 101／8 | 43 | 5别 | 7 | 121 |
| 600＊＊ | 1 | $91 /$ | 6 | 158 | $31 / 4$ | 914 | 3 | 3115 | 18\％ | 18 \％ | 1078 | 35／8 | 37 | 35 | $23 / 8$ | 70 |  | 12 s | $51 / 2$ | 6多 |  | 12159 |
| 800＊＊ | 1 | $91 / 2$ | 6 | 13\％ | 31／4 | 91 | 3 | 311015 | 189 | 18 \％ | $107 / 8$ | 35／8 | $37 / 8$ | 3\％ | 23／8 | $7{ }^{10}$ | 51／4 | 125\％ | 51／2 | 6\％ |  | 121／2 |
| $1200 \dagger$ | 2 | 12 | 7 | 21／2 | 5 | $121 / 2$ | 31／2 | $51 / 2$ | 207 | 195\％ | 11 s／5 | 31\％ | 413 | 45 | $2 \%$ | $2 \%$ | $51 / 2$ | 157 | 51／3 | 98／4 | 11 | $161 /$ |
| 1600 | 2 | 12 | 7 | 21／2 | 5 | $121 / 2$ | 31／2 | $51 / 2$ | 19 年 | 194\％ | 1118 | 37／8 | $3{ }^{3} 1$ | 45 | 24 | $2 \%$ | $51 / 2$ | 15710 | $511 /$ | $93 / 4$ | 11 | 161 |
| 2000 | 2 | 12 | 7 | $21 / 2$ | 5 | 121／2 | 312 | 51／3 | 1933 | 1956 | $111 / 8$ | 37／3 | 3 ${ }^{\frac{1}{2}}$ | 45 | 25 | $2 \%$ | $51 / 2$ | 1574is | 51／30 | 98／4 | 11 | 16\％ |
| 3000 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 40007 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

## THREE－POLE



Fig．3－12 $1 / 2$ to 800 Amperes


Fig．4－1200 to 2000 Amperes

| Amps．Fig． | A | B | C | D | E | F | G | H | I | J | K | L | M | N | 0 | P | 9 | R | S | T | U | V |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 121／2－100 3 | 111／4 | 41／2 | $11 / 8$ | 21／4 | $11 \%$ | 29 | $21 / 4$ | $111 / 8$ | 141／8 | 149\％ | 8\％ | $37 /$ | 3 | 2960 | $38 / 8$ | $13 / 8$ | 1170 | 3 | 88／8 | 37 | 4560 | 6 |
| 150－200 3 | 111／4 | 41／2 | 11 | $21 / 4$ | 119 | 2\％ | $21 / 4$ | $111 / 8$ | 141／8 | 14\％ | 89 | 38 | 3 | 29\％6 | 33／8 | 15／3 | $11 / 5$ | 31／4 | 83／8 | 37\％ | 45 | 6 |
| 3003 | 123／4 | 5 | $13 / 8$ | $23 / 2$ | $131 / 8$ | 3118 | $21 / 2$ | 1216 | $147 / 8$ | $15 \%$ |  | $3 \frac{1}{9}$ | 25 | $2{ }^{4}$ | $31 / 2$ | $13 / 4$ | 9 | 33／4 | 101／8 | 48 | 54 | 7 |
| 4003 | 123／1 | 5 | 18 | 28／4 | $131 /$ | $311 / 8$ | $21 / 2$ | 12 1／5 | $147 / 8$ | 15 |  | 3 \％ | 25 | 24 | $31 /$ | $13 / 4$ | \％ | 41／2 | 101／8 | $48 / 3$ | 5\％ |  |
| 600＊ 3 | 151／4 | 6 | $18 / 8$ | $31 / 4$ | 154 | 31／9 | 3 | 121／2 | 189 | 185 | $107 / 8$ |  | 388 |  | $43 / 4$ | 23／8 |  | 5 | 141／2 | $51 / 2$ | 9 | $81 / 2$ |
| 800＊ 3 | 151／4 | 6 | 15 | 31／4 | 154\％ | 31\％ | ， | 121／2 | 189 | $18 \%$ | $107 \%$ | $37 / 8$ | 35／8 | 35\％ | 43 | $23 / 8$ |  | $51 / 4$ | $141 / 2$ | 51／2 | 9 | 8 |
| $1200 \dagger 4$ | 19 | 7 | $21 / 2$ | 5 | $191 / 2$ | $51 / 2$ | $31 / 2$ | 161／5 | $20 \frac{11}{1}$ | 195 | 11 你 | 311 | $41{ }^{\text {¢ }}$ | 4\％ | $57 \%$ | 25 | 2\％ | 51／2 | 1515 | 540 | 101／4 | 11 |
| 1600 4 | 19 | 7 | 21／6 | 5 | 191／2 | 51／2 | 31／2 | 161 | 193 | $19 \%$ | $111 / 8$ | $37 / 8$ |  | 45 | $57 \%$ | $2 \%$ | 29 佫 | $51 / 2$ | $15 \%$ | 5118 | 101／ | 11 |
| 20004 | 19 | 7 | $21 / 2$ | 5 | 191／2 | $51 / 2$ | 31／2 | 16\％ | 19 尔 | 19\％ | $111 / 8$ | $37 \%$ | 3 3 | 4\％ | $57 / 8$ | 245 | 29 | $51 / 2$ | 156\％ | 51／8 | 101／4 | 11 |
| $3000 \pm$ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| $4000 \%$ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

[^7]TYPE CL CARBON CIRCUIT-BREAKERS-Continuod
FOUR-POLE


Pig. 1-121/2 to 800 Amperes


Pig. 2-1200 to 2000 Amperes

| Amps. Fig. | A | B | C | D | E | F | G | H | I | J | $\mathbf{K}$ | L | M | $\mathbf{N}$ | 0 | P | 0 | R | S | T | U | V | W |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 121/2-100 1 | 153/4 | 41/2 | $11 / 8$ | 21/4 | 21/4 | $161 / 0$ | $2 \%$ | 21/4 | 141/8 | 149/9 | 81 | $37 / 1$ | 3 | 29 | 328 | $15 / 8$ | 1170 | 31 | $91 / 8$ | $37 /$ | 51/9 | 6 | 11 |
| 150-200 1 | 153/4 | 41/2 | $11 / 8$ | 21/4 | 234 | 161/6 | 29 | 21/2 | 1418 | $14 \%$ | 8\% | $37 / 5$ | 3 | $2 \%$ | 318 | $18 / 8$ |  | 31/4 | 9118 | 37 | 51 | 6 | 11 |
| 3001 | 173/4 | 5 | $18 / 8$ | $23 / 4$ | $21 / 2$ | 1818 | 318 | 21/2 | $14^{7 / 8}$ | 151 |  | 3 | $2{ }^{5}$ | 25 | $31 / 2$ | 12/4 |  | 33/4 | $107 / 8$ | 48/5 | 63 | 7 | 12 |
| 400 1 | 178 | 5 | $13 / 8$ | 2814 | 2112 | $181 / 8$ | $31 / 8$ | 21/2 | $14^{7 / 8}$ | $15 \frac{1}{8}$ | 9118 | 3 | 24 | $2{ }^{1}$ | 312 | $13 / 4$ |  | 41/2 | 107/8 | 45 | 69 | 7 | 12 |
| 600* 1 | $211 / 4$ | 6 | 158 | 31/4 | 3 | $211 \%$ |  | 3 | $18 \%$ | 18 s/ | 107 |  | 3 | $3{ }^{3}$ | 43/4 | 288 |  |  | 14 | $51 / 2$ | 817 | $81 / 2$ | 12 |
| 800* 1 | $211 / 4$ | 6 | $15 / 8$ | 31/4 | 3 | 2115 | 311 | 3 | 189 | 18 \% | $107 / 8$ |  | 37 | 35 | 434 | 23/8 |  | 51 | 14 |  | 813 | 812 | 12 |
| $1200 \dagger 2$ | 26 | 7 | $21 / 2$ | 5 | 3112 | 261/2 | 512 | 61/4 | 201 | 19\% | 118 | 3 | 4 | 45 | 578 | $2{ }^{5}$ |  | $51 / 2$ | $157 /$ | 54 | $93 / 4$ | 11 | 16 |
| 16002 | 26 | 7 | $21 / 2$ | 5 | 31/2 | 261/2 | $51 / 2$ | 51/4 | 19 | 1958 | $111 / 8$ | $37 / 8$ | 33 | 45 | $57 / 8$ | 24 | $2 \%$ | $51 / 2$ | 157 | $5{ }^{3}$ | 98/ | 11 | 16 |
| 20002 | 26 | 7 | $21 / 2$ | 5 | 31/2 | $261 / 2$ | $51 / 2$ | 61/ | 19 委 | 19\% | $111 / 8$ | $37 / 8$ | $3{ }^{\frac{1}{2}}$ | 415 | 57\% | 245 | 2\% | 51/2 | 1575 | 511/ | $91 / 4$ | 11 | 161/3 |
| $3000 \ddagger$ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| $4000 \ddagger$ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

*The set-screw knob of the inverse-time-limit overload attachment for the 600 and 800 -ampere breakers extends $2 / 6$ inches beyond the side of the breaker.

The 1200 -ampere breaker is furnished with round studs. See page 145 for dimensions.
$t$ Common closing handle is not used on breakers for above 2000 amperes. For 3000 and 4000-ampere breakers four single-pole breakers the same as Fig. 3, page 143, are used with common trip-bar, and the distance between pole-unit centerlines is 10 inches. akers the same as Fig. 3, page 143, are used
For terminal dimensions see table below.

TERMINALS AND STUDS


[^8]
## TYPE CL CARBON CIRCUIT-BREAKERS-Continued

## SHUNT TRIP ATTACHMENT



Fig. $1-121 / 2$ to 800 Amperes


Fig. 2-1200 to 6000 Anperes


Fig. 3-121/2 to 800 Amperes

| Amps. | Fig. | A | B | C | D | E | F | G | ${ }_{\mathrm{H}} \mathrm{I}$ | I |  | K | L |  | N |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| -121/2-200 | 3 | 21/2 | 3 | 91.4 | 360 | 14\% | 246 | 1/2 | 21/4 | $11 / 8$ | 36 | 1 18, | 1/2 | $31 / 8$ | 21/2 |
| 300-400 | 3 | 24 | 3 \% | $94 \%$ | 1\%/8 | 1\% | 246 | $1 / 2$ | 21/4 | $11 / 8$ | $3 / 4$ | 18 | $11 / 2$ | 31/8 | $21 / 5$ |
| 600-800 | 3 | 41/4 | 5\% | $13{ }^{12}$ | 213 | 2\% | 21/2 | 1\%4 | 2\% | 1\%8 | 11/8 | 13/8 | , | 4\% | 31/8 |

$\dagger$ Por dimensions of undervoltage release attachments for above 800 amperes refer to nearest district office.
These dimensions are for reference only. Por official dimensions refer to nearest district office.

THE CL CARBON CIRCUIT-BREAKERS-Continued

## REVERSE_CURRENT TRIP ATTACHMENT



Fig. 1-121/2 to 800 Anperes


Fig. 1200 to 6000 Ampires

*3 $1 / 4$ inches when used with inverse-time-limit overload breakers.
AUXILIARY SWITCH


Fig. 3-Single-Pole, Double-Turow




Fig. 4-Two-Pole, Double-Throw
*6000-ampere breakers are usually mounted on a $21 / 2$-inch panel.
These dimensions are for reference only. For official dimensions apply to nearest district office.

## TYPE CA CARBON CIRCUIT-BREAKERS

Manually or Electrically Operated-For D-C. or A-C. Circuits



Fig. 1-Manually Operated Direct-Control Single-Pole 2000-Ampere, Circuit Breaker Open and Closed Positions

## Application

Type CA carbon circuit-breakers are designed for the severe current-carrying and interrupting conditions found in operating low-voltage direct and alternating-current systems and particularly heavy duty railway systems with great power concentration. They are made in the following capacities, based on 30 degrees Centigrade rise:


When conditions make it desirable to operate carbon circuit-breakers from a distance, the electrically operated form or the manually operated remotecontrol, within its limited application, is furnished.


Fig. 2-Type CA Fikid Disciangge Circuit-Breaker-Electrically Operated. 1000 to 2500 Amperes-Closing Coil Enkrgized to Hold Down Core and Handle

This makes it possible to install the circuit-breaker near the apparatus to be connected, the same as the equalizer connection of a direct-current generator, and to retain the control at the switchboard. Another common application of the electrically operated form is for remote-control feeder tie-switches on distributing systems. Such arrangements effect $\Omega$ saving in wiring, as a light control cable takes the place of the heavy power cable otherwise required.

## CONSTRUCTION

Type CA circuit-breakers are more compact, except in the overall length, than any other type of carbon circuit-breaker on the market, of equal conducting and interrupting capacity. The added length is due wholly to the longer break distance and greater length of carbon arm, which experience in heavy railway service has shown to be desirable.

The automatic-overload tripping attachment is contained in the circuit-breaker and forms an integral part of it.
The simple form of toggle mechanism used throughout is especially worthy of note. This
toggle on all sizes, from 3,000 to 24,000 amperes, consists of but a single link member connecting the handle lever and main contact arm, but is so shaped and related to the lever members as to form an eccentric toggle of exceptional power. In the sizes below 3.000 amperes the toggle is of the roller type, formed by means of a roller on the inner end of the handle lever acting directly on a plane surface on the brusharm or main-contact lever. Both forms are best adapted to their particular sizes of breaker and form the simplest mechanism known to be used for the purpose.

## TYPE CA CARBON CIRCUIT-BREAKERS-Continued

Main Contacts-In larger capacities, where the moving contact is subdivided in order to obtain a better average distribution of contact pressure, large ventilating spaces are provided between the individual laminated main-contact members-an exclusive feature of the type CA carbon circuitbreakers. This reduces the temperature rise very materially under any given conditions of load and increases the capacity on alternating-current service by reducing the skin effect. When the breaker is tripped, the main contacts are opened first and the current is shunted upward through copper secondary and tertiary contacts to the carbon arcing contacts where the break takes place. (See Fig. 3).

Secondary Contacts-Directly over the brush contacts the secondary contacts are located. The secondary stationary contact has a surface inclined to the vertical and practically parallel to the plane of support of the moving contact spring, thus preventing buckling of the spring in case the contact is roughened by repeated opening under short-circuit conditions. The moving contact spring is held under initial pressure until just before the contacts close. The secondary contacts open next after the main or brush contacts open, protecting the latter from arcing under severe short-circuit conditions.

An adjusting screw on the moving contact allows an adjustment of the relation of the opening of the main and secondary contacts.

Tertiary Contacts-The tertiary contacts are attached to the lower end of the carbon contacts of which they appear to be a part. They are made of


Fig. 3-Westinghouse Type CA Carbon Circuit-Breaker Contacts

This diagram shows the shape and relative position of each of the contacts in the three important stages of breaking the circuit as follows:

1. Contacts outlined by dotted lines show main brush opened, seco.dary contact on point of opening, and tertiary and carbon contacts not changed from closed position.
2. Contacts shown by light shading show main and secondary contacts open, tertiary and carbon contacts still closed but one set of contacts has slid down on the other set.
3. Contacts shown by heavy shading show the tertiary contact open and carbon tips about to finally break the circuit.


Pig. 4-Showing 4000-Ampere Mill-Slotted Stud. Round Stud, and Signal Switch of Type CA Circuit-Breaker
copper and are connected to the main or brush centacts by heavy copper shunts. They open immediately before the carbon contacts open and fully protect the secondary contacts except under extreme conditions of repeated short-circuit without proper maintenance.
Carbon Contacts-The carbon or final contacts are an intimate mixture of graphite and carbon having high tensile strength and low specific resistance, so as to carry the current an instant after the tertiary contact opens. They are self-aligning and have a self-wiping action, thus making them selfcleaning.
The carbon arms are of ample length and open far enough to insure breaking the heaviest arc incident to short-circuit, as in heavy railway service.
Connections-All standard type CA circuitbreakers are arranged for rear connection. The main contact blocks form part of the terminal studs.
These breakers can be supplied with WestinghouseFrankel Solderless Connectors. For prices of these connectors see pages on Westinghouse-Frankel Connectors.
Handles-The manually operated direct-control type CA carbon circuit-breakers have an insulated spade-grip handle for capacities up to 6000 amperes direct-current.
Above 6000 amperes direct-₹urrent, detachable pole handles are provided.

## TYPE CA CARBON CIRCUIT-BREAKERS-Continued

Contactor-Type-A line of breakers known as the type CA "contactor-type" circuit-breaker (see Fig. 6) is available in capacities from 1000 amperes to 8000 amperes direct-current, inclusive, and in intermediate capacities corresponding to the regular type CA single-pole line. The term "contactortype" means a breaker that is electrically-operated, but held in the closed position by the presence of a small amount of closing current on the operating magnet and not by a mechanical latch, as is usual with the standard manually or electrically-operated type CA breakers. The breaker drops to the open position on the absence of voltage in the control circuit. The contactor type of electrically-operated breaker is much simpler than the standard elec-trically-operated form, which has all of the parts of the regular manually-operated breaker and the electric operating mechanism in addition. However, they are made only in the single-pole non-automatic form, which accounts in part for the simplicity.

The contactor breaker is made automatic by the addition of overload or reverse-power relays arranged to open the closing-coil circuit or to shortcircuit the closing coil with resistance in series. The latter relay scheme permits the use of standard contact-closing relays.

The contactor breaker is adapted for use as an automatic feeder tie-switch in conjunction with appropriate relays and connections. In this service it is adjusted to open when the voltage drops below a certain predetermined limit, as would be caused by an excessive overload or short-circuit in the vicinity. The breaker will then remain open until some prede-


Fig. 5-Electrically-Operated, Remote-Control, Singi.k Pole, 20,000-Ampere, with Reverse-Curbent-Trip Attachment


Fig. 6-Contactor-Type, Electrically-Operated Single-Pole, 3000-Ampere
termined voltage exists on both feeders that it is arranged to tie, and then automatically close.
Multipole contactor breakers are made by using several single-pole units controlled by a single control switch or relay, or both.

Field Discharge Breakers-A combined shunttrip and field-discharge contact is available on all capacities up to 2500 amperes direct-current for either manual or electrical operation.

Manually-Operated Remote-Control BreakersFor service up to 1500 volts direct-current and capacities up to 2500 amperes, single-pole type CA manually-operated breakers are supplied for mounting away from the switchboard panels, but operated from a handle mounted on the panel in the usual location for the knife switch.
Multipole Circuit-Breakers - Each multipole breaker is provided with a common trip; that is, an overload on any one pole trips all poles. The manu-ally-operated breakers (two, three or four-pole), up to and including 2500 amperes capacity, can be provided with a single closing-handle and cross-bar for closing all poles together (all poles tripped together). This form of handle is arranged, by springs, to retrieve independently of the breaker pole units so as not to retard the operation of the breaker on opening. However, for 4 -wire 2 -phase work, we recommend closing one leg of each phase by means of a 2-pole handle and then closing the other legs of each phase by another 2-pole handle. All poles should be arranged to trip together.


Fig. 8-Manually-Operated Direct-Control Two-Pole 2500-Ampere with Equalizer Contacts, Undervoltage and Common Trips

The electrically-operated multipole breakers can be supplied on special order in any standard number of poles and in any standard ampere capacity in
which the type CA line is listed, with a separate electro-magnet for closing each pole and a single shunt-trip magnet acting through a common trip mechanism for tripping all poles of the breaker together.

Single electro-magnets are usually supplied for closing all capacities of breakers up to 8000 amperes four poles, 14,000 amperes three poles, and 20,000 amperes two poles, simultaneously.

Type CA Multipole Circuit-Breaker Standard Mounting Centers (Distance Between Center Lines of Individual Poles)

| Amperes | Standerd AND 750 With or Without Barriers Inches |  |
| :---: | :---: | :---: |
| 400 to 2500 | 10 | 7 |
| 3000 to 4000 | 13 | 10 |
| 6000 | 16 | 13 |
| 8000 | 18 | 15 |
| 10000 | 20 | 17 |
| 14000 | 24 | 20 |

## ACCESSORIES

## Auxiliary Tripping Attachments

Attachments Applied-Any single auxiliary trip attachment is arranged to trip all poles of a multipole type CA carbon circuit-breaker, and therefore one attachment can be used for all poles. If proper space between poles (or pole centers) is allowed, one
attachment per pole can be used, if desired. The usual location for the shunt-trip is on the right side of the breaker when facing the front of the panel, the under-voltage trip on the left side, the inverse-timelimit below the breaker; the reverse-current trip is also located below the breaker and below the timelimit attachment if used; the equalizer contacts on


Fig. 7-Elbctrically-Operated Thres-Pole 12,000-AMPERE


Fig. 9-Manually-Operated Remote-Control Single POLE 400-AKPERE 1500-Volt, WITH BARRIER

## TYPE CA CARBON CIRCUIT-BREAKERS-Continued

and behind, but insulated from and supported by the main contact brush or bridge; and the signal-con-


Fig. 10-Manually-Operated Direct-Control Special Four-Pole Equalizer Breaker with Undervoltage attachment and Common Trip
tact attachment behind the panel, between the contact terminal studs of the breaker. The electric operating solenoid magnet is mounted below the breaker proper at various distances as required by the presence or absence of any of the attachments that are mounted below the breaket.

Shunt-Trip Attachment-Direct-current shunttrip attachments arranged for mounting on the front of the panel are listed for all capacities of man-ually-operated type CA breakers.

Automatic Undervoltage-Trip Attachment-A direct-current automatic undervoltage-trip attachment is listed for the several capacities of type CA breaker. This attachment is reset automatically by the opening of the circuit-breaker.

An alternating-current undervoltage-trip attachment similar to the direct-current attachment can be supplied on special order.

Inverse-Time-Limit Attachment-An inverse-time-limit dashpot with an adjustable time feature is listed for all sizes of type CA breakers up to and including 2500 amperes direct-current and 1600 am peres alternating-current, in any number of poles up to four poles, and for both manually or electricallyoperated breakers. A similar attachment for the larger capacity breakers can be supplied on special order.

Reverse-Current Trip Attachment-An attachment for tripping the type CA carbon circuit-breaker on reversal of current in direct-current service is listed to be applied to any regular type CA carbon circuit-breakers of capacities up to 20,000 amperes.

## Equalizer Contacts

Equalizer contacts are listed and can be provided on type CA breakers in capacities up to 2500 amperes direct current, but are not provided with overload protection in the equalizer circuit. Equalizer contacts are not usually supplied above 2500 amperes capacity, direct current. Either standard multipole breakers or special multipole breakers having equalizer poles of lower capacity than the main poles can be used.

## Barriers

Barriers are not included with the standard breakers and where needed should be ordered separately from pages listing accessories.

## Bases

' Unless otherwise specified on entry of order, standard breakers will be shipped on scrap slate or wood templates. When specified on entry of order, black marine slate bases of standard sizes, will be furnished with no addition to the price.


Fig. 11-Manually-Operated Direct-Control Four-Pole 1000-Ampere, with Inverse-Time-Limit and Auto-matic-Reverse-Current Trip Attachments

## TYPE CA CARBON CIRCUIT-BREAKERS-Continued

## MANUALLY-OPERATED TYPE CA CARBON CIRCUIT-BREAKERS

## For Direct Current

Plain Automatic Single-Pole Rear-Connected

| $30^{\circ}$ | $20^{\circ}$ |
| :---: | :---: |
| Rating | Rating |
| 400 | 400 |
| 600 | 600 |
| 800 | 800 |
| 1200 | 1000 |
| 1600 | 1200 |
| 2000 | 1600 |
| 3000 | 2400 |
| 4000 | 3000 |
| 6000 | 5000 |
| 8000 | 6000 |
| 10000 | 9000 |
| 14000 | 12000 |

Approx.
Whipping


For 25-Cycle Alternating Current
Plain Automatic Single-Pole Rear-Connected

| $30^{\circ}$ | $20^{\circ}$ |
| :---: | :---: |
| Rating | Rating |
| 400 | 400 |
| 600 | . $\cdot 0$ |
| 800 | 800 |
| 1200 | 1000 |
| 1500 | 1200 |
| 1800 | 1400 |
| 2750 | 2400 |
| 3500 | 3000 |
| 4500 | 4000 |
| 6000 | 5000 |
| 8000 | 6000 |
| 10000 | 8000 |



List
Price
816700
18200
182
241
281
380
334
460
465
600
880
1140
1300
1350 00
For 60-Cycle Alternating Current
Plain Automatic Single-Pole Rear-Connected

|  |  |
| :---: | :---: |
| $30^{\circ}$ | Max. Amperes |
| Rating | $20^{\circ}$ <br> Rating |
| 400 | 400 |
| 600 | 600 |
| 800 | 800 |
| 1000 | 900 |
| 1200 | 1000 |
| 1600 | 1200 |
| 2400 | 2000 |
| 3000 | 2400 |
| 4000 | 3000 |
| 5000 | 4000 |
| 6000 | 6000 |
| 7000 |  |

Approx.
Shipping
Wt., Lbs.
130
135
140
140
145
150
150
325
400
500
650
$\ddagger$

*Approximate shipping weights will be furnished on request.
Bappes-Style number and list price include breaker mounted on a wood or slate template. When specified on the order, standard size, black marine, slate bases will be supplied without additional charge.

Studs-Breakers are supplied with round studs for capacities up to and including 1200 amperes. d-c., 30 degree rating. Above that capacity standard breakers are supplied with the top stud horizontally laminated and the bottom stud vertically laminated. Terminals are included in the style number and price on one stud per pole for 800 amperes and below. If specified at the entry of the order they will be similiarly supplied on the 1200 ampere, $d$ - $c$., 30 -degree rating, breakers at regular prices. For addientry of the order they will be similiarly supplied on the 12.
tional terminals refer to section on "Switchboard Details."
tional terminals refer to section on Sumitent nuts per stud to clamp the breaker and to make connections to carry the rated current are included in the style number and price of round stud breakers but not of laminated-stud breakers.
Attachments-For inverse-time-limit, undervoltage-release and shunt trip attachments, reverse-current mechanism, signal contacts, and electric operating mechanism for use with the above breakers, refer to pages following those listing the breakers.

Standard breakers are supplied with a calibration range of 80 to 160 per cent of the 30 -degreee rating.
Order by Style Number

## TYPE CA CARBON CIRCUIT-BREAKERS-Continued

# MULTIPOLE MANUALLY-OPERATED TYPE CA CARBON CIRCUIT-BREAKERS 

## 750 Volts

Multipole manually-operated breakers with separate closing handles per pole and common trip, can be supplied up to and including 8000 amperes* capacity direct current, 6000 amperes* capacity 25 -cycle alternating current, and 5000 amperes* capacity 60 -cycle alternating current, will have a total list price equal to the sum of the list prices of the corresponding single-pole panel-mounting breakers.

Multipole manually-operated breakers with single closing handle, cross-bar, and common trip will be supplied on breakers up to and including 2500 amperes* capacity direct current, 2000 amperes capacity* 25 -cycle alternating current, and 1600 amperes* capacity 60 -cycle alternating current, at the same price as the sum of the list prices of the corresponding single-pole panel-mounting breakers, making up the multipole breaker.

## LIST PRICES

## DIRECT CURRENT

Amperes
$30^{\circ}$
Rating
400
600
800
1200
1600
2000
3000
4000
6000

## $\begin{array}{r}400 \\ 600 \\ 800 \\ 1200 \\ 1500 \\ 1800 \\ 2750 \\ 3500 \\ \\ \hline 500\end{array}$ <br> 4500

| Two-Pole | Three-Pole | Pour-Pole |
| :---: | :---: | :---: |
| ${ }^{8338} 00$ | ${ }^{8} 51000$ | 887500 |
| 37500 3750 | 56500 | 75000 |
| 48500 | 73000 | 97000 |
| 69500 | 114000 | 139000 |
| 127500 | 187000 |  |
| 180000 | 272000 | ....... |

## 25-CYCLE ALTERNATING CURRENT



## 60-CYCLE ALTERNATING CURRENT

## 400 600 800 1200 1600 2400 3000 4000 5000

33800
37500
37500
48500
66500
69500
97500
124000
180000


## TYPE CA CARBON CIRCUIT-BREAKERS-Continued

## ELECTRICALLY-OPERATED TYPE CA CARBON CIRCUIT-BREAKERS

The electrically operated type CA carbon circuitbreakers will have a total list price equal to the list price of the corresponding manually-operated breaker, plus the list price of the proper electric mechanism indicated below. The list prices speci-
fied include closing and tripping magnets complete with closing and tripping coils when these parts are included with hand-operated breakers to make elec-trically-operated breakers. These list prices do not cover these parts when the parts are sold alone.

ELECTRIC MECHANISM

| Direct Current | 25-Cycle | Trrnating Current- $\mathbf{S o - C y c l e}$ Singlo-Pole | List Price $\dagger$ |
| :---: | :---: | :---: | :---: |
| 400 to 2000 | 400 to 2000 | 400 to 1600 | \$150 00 |
| 3000 to $4000 \dagger$ | 2750 to 3500 | 2400 to 3000 | 22700 |
| 6000 to 8000 10000 to 14000 | 4500 to 6000 8000 to 10000 | 4000 to 5000 | 32700 |
| 1000 to 1400 | - 1000 | 600 to 7000 |  |
| Two-Pole |  |  |  |
| 400 to 2500 | 400 to 2000 | 400 to 1600 | 25400 |
| 3000 to 4000 | 2700 to 3500 | 2400 to 3000 | 40500 |
| 6000 to 14000 | 4500 to 10000 | 4000 to 7000 | 74000 |
| Threo-Pole |  |  |  |
| 400 to 2500 | 400 to 2000 | 400 to 1600 | 32700 |
| 3000 to 4000 | 2750 to 3500 | 2400 to 3000 | 40500 |
| 6000 to 8000 | 4500 to 6000 | 4000 to 5000 | 74000 |
| 10000 to 14000 | 8000 to 10000 | 6000 to 7000 | 92500 |

*30 ${ }^{\circ}$ basis of rating.
$\dagger$ The prices shown are not for the parts themselves but are additional prices covering breaker and mechanism on the same order. Ordor by doscription, reforring to similar listed style number breakers.


Single-Pole- $\mathbf{7 5 0}$ Volts

| AMPERE CAPACITY OF |  |  | Studs | Price |
| :---: | :---: | :---: | :---: | :---: |
| Direct | Alternating | Currant |  |  |
| Current | 25-Cycle | 60-Cycle |  |  |
| 1200 | 1200 | 1000 | Round | $\dagger$ |
| 1500 | 1600 | 1200 | Round | $t$ |
| 1800 | 2000 | 1600 | Round | $t$ |
| 2750 | 3000 | 2400 | Laminated | $t$ |
| 3500 | 4000 | 3000 | Laminated |  |
| 4500 | 6000 | 4000 | Laminated | $\dagger$ |

* $30^{\circ}$ basis of rating.
$\dagger$ The list price of the contactor-type circuit-breaker is the same as that for the corresponding single-pole electrically-operated breaker. These circuit-breakers are made only in the capacities breake.
given.

$\dagger$ The manually operated, remote-control, automatic singlepole, round-stud breakers will have a total list price equal to pole, list price of the corresponding manually-operated 750 -volt panel-mounting breaker in Table 2, plus a list price of $\$ 110.00$. For information as to what material is furnished with these breakers, see "Instructions for Ordering Carbon CircuitBreakers' on a previous page.


# TYPE CA FIELD-DISCHARGE CIRCUIT-BREAKERS 

 Manually and Electrically-Operated 250 Volts-Direct Current

Order by Style Number

## TYPE CA CARBON CIRCUIT-BREAKERS-Continued

## ACCESSORIES FOR TYPE CA CARBON CIRCUIT-BREAKERS

The list prices given for the following accessories cover assembly with the breaker at the Works and are additional to the list price of the breaker.

## SHUNT-TRIP ATTACHMENTS

Style number does not include coil or cutout, which must be specified on order by style number from table below. List price includes mechanism with coil but without cutout, which is priced below.

| Capacity Amperes D-C. | Po!ds | Overload | Approx. Net | Wt. Lbs. Boxed | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 400 to 2000 | Single-pole | * | 6 | 8 | 235877 | $\$ 2000$ |
| 400 to 2000 | Multipole | * | 6 | 8 | 235878 | 2000 |
| 3000 | Single-pole and Multipole | * | 8 | 12 | 235881 | 2000 |
| 4000 | Single-pole and Multipole | * | 8 | 12 | 235881 | 2000 |
| 6000 | Single-pole and Multipole | Auto. | 8 | 12 | 235882 | 2000 |
| 6000 | Single-pole and Multipole | Non-auto. | 8 | 12 | 235883 | 2000 |
| 8000 | Single-pole and Multipole | Auto. | 8 | 12 | 235884 | 2000 |
| 8000 | Single-pole and Multipole | Non-auto. | 8 | 12 | 235885 | 2000 |
| 10000 | Single-pole and Multipole | Auto. | 11 | 17 | 240488 | 2000 |
| 10000 | Single-pole and Multipole | Non-auto. | 11 | 17 | 240489 | 2000 |
| 14000 | Single-pole and Multipole | Auto. | 11 | 17 | 240490 | 2000 |
| 14000 | Single-pole and Multipole | Non-auto. | 11 | 17 | 240491 | 2000 |
| *For either | c or non-automatic breake |  |  |  |  |  |

## COILS FOR SHUNT-TRIP ATTACHMENT

The coils listed below are for use with the above shunt-trip attachments and must be ordered separately.
Breaker Capacity
Amperes D-C.
400 to 2000
400 to 2000
400 to 2000
400 to 2000
400 to 2000

3000 to 8000
3000 to 8000
3000 to 8000
3000 to 8000
3000 to 8000
10000 to 14000
10000 to 14000
10000 to 14000
Volts D-C.
110
125
220
250
500 and 600
110 and 125
220 and 250
440 and 500
600
750
110 and 125
220 and 250
440,500 and 600

| Approx. Wr., Lbs. |  |  |
| :---: | :---: | :---: |
|  |  | 27288 |
| 13 | 23 | 272887 |
| 11. | $21 / 2$ | - 2728862 |
| 1.3 | $2{ }^{2}$ | 220819 |
| $23 / 2$ | 4 | 272931 |
| 2 | 4 | 272933 |
| $2{ }^{3}$ | 4 | 272934 |
| $21 / 2$ | 4 | 201397 |
| 31/9 | 5 | 240485 |
| 3.1 | 5 | 240487 |

## UNDERVOLTAGE RELEASE ATTACHMENTS

Style number includes mechanism complete without coil. List price includes mechanism complete with coil which must be specified from table below.

| Capacity <br> Amperes, D-C. | Poles | Overload | Approx. Net | Wt. , Lbs. Boxed | Style No. for D-C. Control | Style No. for A-C. Control | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 400 to 2000 | Single | * | 9 | 11 | 240492 | 304467 | 52500 |
| 400 to 2000 | Multipole | * | 9 | 11 | 240493 | 304468 | 2500 |
| 3000 and 4000 | Single | * | 12 | 16 | 241168 | 304469 | 2500 |
| 3000 and 4000 | Multipole | * | 12 | 16 | 241173 | 304470 | 2500 |
| 6000 | Single | Auto | 12 | 16 | 241169 | 304471 | 2500 |
| 6000 | Single | Non-auto | 12 | 16 | 241170 | 304473 | 2500 |
| 6000 | Multipole | Auto | 12 | 16 | 241174 | 304472 | 2500 |
| 6000 | Multipole | Non-auto | 12 | 16 | 241175 | 304474 | 2500 |
| 8000 | Single | Auto | 12 | 16 | 241171 | 304475 | 2500 |
| 8000 | Single | Non-auto | 12 | 16 | 241172 | 304477 | 2500 |
| 8000 | Multipole | Auto | 12 | 16 | 241176 | 304478 | 2500 |
| 8000 | Multipole | Non-auto | 12 | 16 | 241177 | 304478 | 2500 |
| 10000 | Single | Auto | 20 | 26 | 272863 | 304479 | 2500 |
| 10000 | Single | Non-auto | 20 | 26 | 272864 | 304481 | 2500 |
| 10000 | Multipole | Auto | 20 | 26 | 272867 | 304480 | 2500 |
| 10000 | Multipole | Non-auto | 20 | 26 | 272868 | 304482 | 2500 |
| 14000 | Single | Auto | 20 | 26 | 272865 | 304483 | 2500 |
| 14000 | Single | Non-auto | 20 | 26 | 272868 | 304485 | 2500 |
| 14000 | Multipole | Auto | 20 | 26 | 272869 | 304484 |  |
| 14000 | Multipole | Non-auto | 20 | 26 | 272870 | 304486 | 2500 |
| For Breakers with Equalizer Contacts |  |  |  |  |  |  |  |
|  | Single <br> Multipole |  | $\begin{aligned} & 12 \\ & 12 \end{aligned}$ | $\begin{aligned} & 17 \\ & 17 \end{aligned}$ | $\begin{aligned} & 272880 \\ & 272881 \end{aligned}$ | .......... | $\begin{aligned} & 2500 \\ & 2500 \end{aligned}$ |

Order by Style Number

| May, 1923 | Westing |  |
| :--- | :--- | :--- |

## TYPE CA CARBON CIRCUIT-BREAKERS-Continued

## COILS FOR UNDERVOLTAGE RELEASE ATTACHMENTS

The coils listed below are for use with the above undervoltage mechanisms and must be ordered separately.

| Capacity <br> Amp. D-C. and A-C. | $\begin{aligned} & \text { Volts } \\ & \text { D.C. } \end{aligned}$ | Volts 60-Cycles | Approx. Wt., Les. <br> Net <br> Boxed | Style No. A-C. | Style No. D-C |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 400 to 2000 | 125 | 125 | $11 / 2$ 21/2 | 304487 | 240494 |
| 3000 to 8000 | 125 | 125 | $21 / 3$ | 304488 | 272860 |
| 10060 to 14000 | 125 | 125 | $31 / 25$ | 304489 | 241190 |
| For Breaker with Equalizer Contacts |  |  |  |  |  |
| 150 to 4500 | 125 |  | $11 / 2$ 21/2 | ......... | 201480 |
| INVERSE-TIME LIMIT ATTACHMENTS |  |  |  |  |  |

One inverse-time-limit attachment required for each overload trip mechanism.

|  | Breaker- |  |
| ---: | :---: | :--- |
| Capacity | With Reverse |  |
| Amperes, D-C. | Current Trip | Poles |
| 400 to 2000 | No | Multipole |
| 400 to 2000 | Yes | Multipole |
| 400 to 2000 | No | Single |
| 400 to 2000 | Yes | Single |
| 3000 and 4000 | No | Single or Multipole |
| 6000 | No | Single or Multipole |
| 8000 | No | Single or Multipole |
| 10000 | No | Single or Multipole |
| 14000 | No | Single or Multipole |


| Approx. |  |
| :---: | :---: |
| Net. <br> Net <br> Boxed. <br> 4 | 6 |
| 4 | 6 |
| 4 | 6 |
| 4 | 6 |
| 4 | 12 |
| 8 | 22 |
| 15 | 22 |
| 15 | 22 |
| 15 | 22 |
| 15 | 22 |


| Style No. |
| :--- |
| 233066 |
| 233067 |
| 272884 |
| 272885 |
| 272886 |
| 272887 |
| 272888 |
| 272889 |
| $\mathbf{2 7 2 8}$ |

List Price $\begin{array}{r}860 \\ 80 \\ 60 \\ 60 \\ 60 \\ 60 \\ 67 \\ 60 \\ 87 \\ 60 \\ 67 \\ 60 \\ 87 \\ 87 \\ \hline 00\end{array}$

## Barriers with Brackets

Style number and list price include barrier complete with brackets for mounting on panel.


Fig. 12-Dimensions of Barrier Style No. 249529 With Brackets

## Reverse-Current-Trip Attachments

Style number and list price include mechanism complete without shunt coils. List price includes mechanism complete with coils which must be specified on order from table below.

| Breaker Capacity | Approx. <br> WT.. LBS. |
| :---: | :---: | :---: | :---: |
| Nmperes D-C. |  |


| For Breaker with Inverso-Time-Limit |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | 241438 |  |
| and 800 | 15 15 | 20 | 241439 |  |
| 3000 and 4000 | 15 | ${ }_{20}^{20}$ | 270468 |  |

## COILS FOR REVERSE-CURRENT TRIP ATTACHMENTS

The coils listed below are for use with the reverse-current trip attachments listed on the preceding page and must be ordered separately. Four coils are required with each trip mechanism.


Order by Style Number

## TYPE CA CARBON CIRCUIT-BREAKERS-Continued

## EQUALIZER CONTACTS

Breaker Capacity
Amperes D-C.

600 and 800
1000 to 2000

| Approx. Weight,Pounds <br> Bozed | Style No. | List Price |  |
| :---: | :---: | :---: | :---: |
| Net | 8 | 2728891 | 88900 |
| $\mathbf{5}$ | $\mathbf{8}$ | $\mathbf{2 7 2 8 9 2}$ | 8900 |
| 11 | 16 | 272893 | 10500 |

SIGNAL AND AUXILIARY-CIRCUIT SWITCHES

One form of signal and auxiliary-circuit switches is listed.

One set of contacts is normally closed while the other set is normally open; pushing the batton opens the first set of contacts and then closes the second set. The contacts are of the sliding type, which insures good electrical connection regardless of side thrust in the operation of the plunger. This switch is single-pole, double-throw, and is adapted for use in auxiliary circuits for such purposes as ringing alarm bells, operating shunt trip or no-voltage release for electrically-operated circuit-breakers, interlocking circuits, etc.


Fig. 13-Style No. 101941


## CONTROL SWITCHES AND CONTROL RELAYS

For the prices, weights and dimensions of control switches (drum control switches) and control relays, refer to Section 2-B on Switchboard Accessories.

BLACK MARINE-FINISHED SLATE BASES

| No. of Breaker Poles | Style No. | Size in Inches Thick. |  |  | Approx. Wt., Lbs. |  | List Price | No. of Breaker Poles | Style <br> No. | Size in Inches Thick- |  |  | APPROX. WT., Lbs. |  | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 267793 | 20 | 16 | 2 | 145 | 179 | 32425 | 1 | 267814 | 20 | 16 | 2 | 65 | 89 | 3050 |
| 1 | 267794 | 20 | 16 | 2 | 145 | 179 | 2450 | 1 | 267815 | 20 | 16 | 2 | 65 | 89 | 3225 |
| 1 | 267795 | 20 | 16 | 2 | 145 | 179 | 2500 | 1 | 267816 | 20 | 16 | 2 | 65 | 89 | 3325 |
| 1 | 267796 | 20 | 16 | 2 | 145 | 179 | 2500 | 1 | 267817 | 20 | 16 | 2 | 65 | 89 | 3325 |
| 1 | 267797 | 20 | 16 | 2 | 145 | 179 | 2675 | 1 | 267818 | 20 | 16 | 2 | 65 | 89 | 3475 |
| 1 | 267798 | 20 | 16 | 2 | 145 | 179 | 2825 | 1 | 267819 | 20 | 16 | 2 | 65 | 89 | 3475 |
| 1 | 267799 | 20 | 16 | 2 | 145 | 179 | 2825 | 12 | 267820 | 20 | 16 | 2 | 65 | 89 | 3475 |
| 1 | 267800 | 20 | 16 | 2 | 145 | 179 | 2925 | 1 | 267821 | 20 | 16 | 2 | 65 | 89 | 3475 |
| 1 | 267801 | 20 | 16 | 2 | 145 | 179 | 3225 | 12 | 267822 | 20 | 16 | 2 | 65 | 89 | 3625 |
| 1 | 267802 | 20 | 36 | 2 | 145 | 179 | 3225 | 1 | 267823 | 20 | 16 | 2 | 65 | 89 | 3625 |
| 1 | 267893 | 25 | 20 | 2 | 100 | 130 | 3825 | 12 | 267824 | 25 | 20 | 2 | 100 | 130 | 4860 |
| 1 | 267804 | 25 | 20 | 2 | 100 | 130 | 3825 | 12 | 287825 | 25 | 20 | 2 | 100 | 130 | 4860 |
| 1 | 267806 | 25 | 20 | 2 | 100 | 130 | 3825 | 12 | 267826 | 25 | 20 | 2 | 100 | 130 | 4978 |
| 1 | 267808 | 25 | 24 | $21 / 2$ | 155 | 190 | 4575 | 1 | 267827 | 25 | 20 | 2 | 100 | 130 | 4975 |
| 1 | 267810 | 25 | 24 | $21 / 2$ | 155 | 190 | 5350 | 12 | 267828 | 25 | 24 | $21 / 2$ | 155 | 190 | 6160 |
| 1 | 267811 | 20 | 16 | 2 | 65 | 89 | 3050 | 12 | 267829 | 25 | 24 | $21 / 3$ | 155 | 190 | 6150 |
| 1 | 267812 | 20 | 16 | 2 | 65 | 89 | 3050 | 12 | 267830 | 25 | 24 | $21 / 2$ | 155 | 190 | 6600 |
| 1 | 267813 | 20 | 16 | 2 | 65 | 89 | 3050 | 12 | 267831 | 25 | 24 | $21 / 2$ | 155 | 190 | 8600 |

These dimensions are for reference only. Por official dimensions apply to the nearest district office.

## TYPE CA CARBON CIRCUIT-BREAKERS-Continued

## BLACK MARINE-FINISHED SLATE BASES-Continued

(Refor to Foregoing Price Tables for Application of Bases)

| No of Breaker Poles | Style Na |  |  | NCHES <br> Thickness | APPR Net | x. WT., S. <br> Boxed | List Price | No. of Breaker Poles | Style No. |  |  | CHES <br> Thickness | APPR Net | x. Wr., S. Boxed | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 * | *267832 | 25 | 32 | 3 | 245 | 286 | 811700 | 1 | *267955 | 32 | 16 | 2 | 105 | 136 | 85500 |
| 1 | +267833 | 25 | 32 | 3 | 245 | 286 | 11700 | 1 | -267956 | 32 | 16 | 2 | 105 | 136 | 5500 |
| 1 | *267834 | 25 | 32 | 3 | 245 | 286 | 11700 | 1 | *267957 | 32 | 16 | 2 | 105 | 136 | 5650 |
| 1 | -267835 | 25 | 32 | 3 | 245 | 286 | 11700 | 1 | *267958 | 32 | 16 | 2 | 105 | 136 | 5650 |
| 2 | *267846 | 20 | 24 | 2 | 100 | 132 | 4400 | 1 | *267959 | 45 | 20 | 2 | 185 | 228 | 7350 |
| 2 | -287847 | 20 | 24 | 2 | 100 | 132 | 4476 | 1 | *267980 | 45 | 20 | 2 | 185 | 228 | 7350 |
| 2 | - 267848 | 20 | 24 | 2 | 100 | 132 | 4575 | 1 | *267961 | 45 | 20 | 2 | 185 | 228 | 7350 |
| 2 | *267849 | 20 | 24 | 2 | 100 | 132 | 4575 | 1 | *267962 | 45 | 20 | 2 | 185 | 228 | 7350 |
| 2 | -287850 | 20 | 24 | 2 | 100 | 132 | 4850 | 1 | *267963 | 45 | 20 | 2 | 185 | 228 | 9600 |
| 2 | -267851 | 20 | 24 | 2 | 100 | 132 | 5150 | 1 | *267964 | 45 | 20 | 2 | 185 | 228 | 8750 |
| 2 | *267862 | 20 | 24 | 2 | 100 | 132 | 5150 | 1 | *267965 | 45 | 20 | 2 | 185 | 228 | 10300 |
| 2 | -267853 | 20 | 24 | 2 | 100 | 132 | 5400 | 1 | *267966 | 45 | 20 | 2 | 185 | 228 | 9600 |
| 2 | *267854 | 20 | 24 | 2 | 100 | 132 | 5650 | 1 | *267967 | 45 | 32 | 3 | 440 | 497 | 13200 |
| 2 | *287855 | 20 | 24 | 2 | 100 | 132 | 5650 | 1 | *267968 | 45 | 32 | 3 | 440 | 497 | 12700 |
| 3 | *287866 | 20 | 36 | 2 | 65 | 89 | 6800 | 1 | *267969 | 45 | 32 | 3 | 440 | 497 | 13900 |
| 3 | -287867 | 20 | 36 | 2 | 65 | 89 | 6950 | 1 | *267970 | 45 | 32 | 3 | 440 | 497 | 12800 |
| 3 | *267868 | 20 | 36 | 2 | 65 | 89 | 7150 | 2 | -267985 | 36 | 24 | 2 | 175 | 217 | 7100 |
| 3 | *267869 | 20 | 36 | 2 | 65 | 89 | 7200 | 2 | *267986 | 36 | 24 | 2 | 175 | 217 | 7200 |
| 3 | *287870 | 20 | 36 | 2 | 65 | 89 | 7650 | 2 | *267987 | 36 | 24 | 2 | 175 | 217 | 7500 |
| 3 | -267871 | 20 | 36 | 2 | - 65 | 89 | 8050 | 2 | +267988 | 36 | 24 | 2 | 175 | 217 | 7500 |
| 3 | *267872 | 20 | 30 | 2 | 65 | 89 | 8050 | 2 | +267989 | 36 | 24 | 2 | 175 | 217 | 7850 |
| 3 | *267873 | 20 | 36 | 2 | 65 | 89 | 8500 | 2 | +267990 | 36 | 24 | 2 | 175 | 217 | 8150 |
| 3 | *267874 | 20 | 36 | 2 | 65 | 89 | 8950 | 2 | *287991 | 36 | 24 | 2 | 175 | 217 | 8160 |
| 3 | *267878 | 20 | 36 | 2 | 65 | 89 | 8950 | 2 | -267992 | 36 | 24 | 2 | 175 | 217 | 8300 |
| 2 |  | 20 | 24 |  | 100 | 132 | 5600 | 2 | *267993 | 36 | 24 | 2 | 175 | 217 | 8150 |
| 2 | *267890 | 20 | 24 | 2 | 100 | 132 | 5600 | 2 | *287994 | 36 | 24 | 2 | 175 | 217 | 7850 |
| 2 | +267891 | 20 | 24 | 2 | 100 | 132 | 5600 | 2 | +267986 | 45 | 32 | $21 / 3$ | 365 365 | 422 422 | 99150 |
| 2 | *267892 | 20 | 24 | 2 | 100 | 132 | 5600 | 2 | -287997 | 45 | 32 | $21 /$ | 365 | 422 | 9750 |
| 2 | *267893 | 20 | 24 | 2 | 100 | 132 | 5850 | 2 | +267998 | 45 | 32 | $21 / 8$ | 365 | 422 | 9750 |
| 2 | *267894 | 20 | 24 | 2 | 100 | 132 | 6150 | 2 | - | 45 | 32 | $21 / 2$ | 365 | 422 | 875 |
|  |  | 20 | 24 |  | 100 | 132 | 6150 | 2 | *268016 | 36 | 24 | 2 | 175 | 217 | 8500 |
| 2 | +287898 | 20 | 24 | 2 | 100 | 132 132 | 6100 | 2 | *288017 | 36 | 24 | 2 | 175 | 217 | 8500 |
| 2 | +267897 | 20 | 24 | 2 | 100 | 132 | 6400 | 2 | +268018 | 36 | 24 | 2 | 175 | 217 | 8500 |
| 2 | -267898 | 20 | 24 | 2 | 100 | 132 | 6400 | 2 | +288020 | 36 36 | 24 | 2 | 175 | 217 | 8880 |
| 2 | *267898 | 20 | 24 | 2 | 100 | 132 | 6400 | 2 | *268081 | 36 | 24 | 2 | 175 | 217 | 9100 |
| 2 | *267900 | 20 | 24 | 2 | 100 | 132 | 6950 |  | - |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  | 2 | *268022 | 36 | 24 | 2 | 175 | 217 | 9100 |
| 2 | - 267801 | 20 | 24 | 2 | 100 | 132 | 6650 | 2 | +268023 | 36 | 24 | 2 | 175 | 217 | 9400 |
| 3 | *267915 | 20 | 30 | 2 | 145 | 179 | 8800 | 2 | +268024 | 36 | 24 | 2 | 175 | 217 | 9400 |
| 3 | -267916 | 20 | 36 | 2 | 145 | 179 | 8800 | 2 | *268025 | 36 | 24 | 2 | 175 | 217 | 9400 |
| 3 | *267917 | 20 | 36 | 2 | 145 | 179 | 8800 | 2 | *268026 | 36 | 24 | 2 | 175 | 217 | 9400 |
| 3 | *267918 | 20 | 36 | 2 | 145 | 179 | 8800 | 2 | *268027 | 36 | 24 | 2 | 175 | 217 | 9950 |
| 3 | *267919 | 20 | 36 | 2 | 145. | 179 | 9250 | 2 | ¢288028 | 36 | 24 | 2 | 175 | 217 | 9950 |
| 3 | *287920 | 20 | 36 | 2 | 145 | 179 | 9600 | 2 | *268029 | 45 | 32 | $21 / 2$ | 365 | 422 | 9850 |
| 3 | *287921 | 20 | 36 | 2 | 145 | 179 | 9800 | 2 | *268030 | 45 | 32 | $21 /$ | 365 | 422 | 9850 |
| 3 | -267922 | 20 | 36 | 2 | 145 | 179 | 9900 | 2 | *268031 | 45 | 32 | 212 | 365 | 422 | 10500 |
| 3 | *267923 | 20 | 36 | 2 | 145 | 179 | 9900 | 2 | *268032 | 45 | 32 | $21 / 2$ | 365 | 422 | 9150 |
| 3 | *267924 | 20 | 36 | 2 | 145 | 179 | 9900 | 3 | *268047 | 36 | 36 | 2 | 265 | 321 | 10100 |
| 3 | *267925 | 20 | 36 | 2 | 145 | 179 | 9900 | 3 | ¢268048 | 36 | 36 | 2 | 265 | 321 | 10300 |
| 3 | *267926 | 20 | 36 | 2 | 145 | 179 | 9900 | 3 | *268049 | 36 | 36 | 2 | 265 | 321 | 10300 |
| 3 | *267927 | 20 | 36 | 2 | 145 | 179 | 10200 | 3 | -268050 | 36 | 36 | 2 | 265 | 321 | 10300 |
| 1 | *267928 | 32 | 16 | 2 | 105 | 136 | 4250 | 3 | *268051 | 36 | 36 | 2 | 265 | 321 | 11200 |
| 1 | *267929 | 32 | 16 | 2 | 105 | 136 | 4325 | 3 | *268052 | 36 | 36 | 2 | 265 | 321 | 11600 |
| 1 | *267930 | 32 | 16 | 2 | 105 | 136 | 4500 | 3 | *268053 | 36 | 36 | 2 | 265 | 321 | 11600 |
| 1 | *267931 | 32 | 16 | 2 | 105 | 136 | 4500 | 3 | *268054 | 36 | 36 | 2 | 265 | 321 | 12000 |
| 1 | *267932 | 32 | 16 | 2 | 105 | 136 | 4800 | 3 | *268055 | 36 | 36 | 2 | 265 | 321 | 12000 |
| 1 | *267933 | 32 | 16 | 2 | 105 | 136 | 4950 | 3 | *268056 | 36 | 36 | 2 | 265 | 321 | 12800 |
| 1 | *267934 | 32 | 16 | 2 | 105 | 136 | 4950 | 3 | -288057 | 45 | 40 | $21 / 2$ | 460 | 548 | 14700 |
| 1 | *267935 | 32 | 16 | 2 | 105 | 136 | 5050 | 3 | * 268058 | 45 | 40 | $21 / 3$ | 460 | 548 | 13800 |
| 1 | *267936 | 32 | 16 | 2 | 105 | 136 | 5350 | 3 | -268059 | 45 | 40 | $21 / 2$ | 460 | 548 | 16000 |
| 1 | *287937 | 32 | 16 | 2 | 105 | 136 | 5350 | 3 | *268060 | 45 | 40 | $21 / 2$ | 460 | 548 | 14700 |
| 1 | *267938 | 20 | 45 | 2 | 185 | 228 | 6400 | 3 | *268078 | 36 | 36 | 2 | 265 | 321 | 12600 |
| 1 | *267939 | 20 | 45 | 2 | 185 | 228 | 64 00 | 3 | *268079 | 36 | 36 | 2 | 265 | 321 | 12800 |
| 1 | *267940 | 20 | 45 | 2 | 185 | 228 | 6400 | 3 | -268080 | 36 | 36 | 2 | 265 | 321 | 12600 |
| 1 | *267941 | 20 | 45 | 2 | 185 | 228 | 64 00 | 3 | *268081 | 36 | 36 | 2 | 265 | 321 | 12800 |
| 1 | *267942 | 45 | 24 | 21/2 | 275 | 422 | 7550 | 3 | -268082 | 36 | 36 | 2 | 265 | 321 | 13200 |
| 1 | *267943 | 45 | 24 | $21 / 2$ | 275 | 422 | 7650 | 3 | *268083 | 36 | 36 | 2 | 265 | 321 | 13600 |
| 1 | *267944 | 45 | 24 | 21 | 275 | 422 | 8150 | 3 | *268084 | 36 | 36 | 2 | 265 | 321 | 13600 |
| 1 | -267945 | 45 | 24 | $21 / 2$ | 275 | 422 | 8150 | 3 | *268085 | 36 | 36 | 2 | 265 | 321 | 13200 |
| 1 | *267946 | 32 | 16 | 2 | 105 | 136 | 4975 | 3 | *268086 | 36 | 36 | 2 | 265 | 321 | 13900 |
| 1 | *267947 | 32 | 16 | 2 | 105 | 136 | 4975 | 3 | -268087 | 36 | 36 | 2 | 265 | 321 | 13900 |
| 1 | *267948 | 32 | 16 | 2 | 105 | 136 | 4975 | 3 | *268088 | 36 | 36 | 2 | 265 | 321 | 13900 |
| 1 | *267949 | 32 | 16 | 2 | 105 | 136 | 4975 | 3 | *268089 | 36 | 36 | 2 | 265 | 321 | 144400 |
| 1 | *267950 | 32 | 16 | 2 | 105 | 136 | 5300 | 3 | *268090 | 36 | 36 | 2 | 265 | 321 | 14400 |
| 1 | *267951 | 32 | 16 | 2 | 105 | 136 | 5350 | 3 | *268091 | 45 | 40 | $21 / 2$ | 460 | 548 | 16800 |
| 1 | *267952 | 32 | 16 | 2 | 105 | 136 | 5350 | 3 | -268092 | 45 | 40 | $21 / 3$ | 460 | 548 | 16900 |
| 1 | -267953 | 32 | 16 | 2 | 105 | 136 | 5500 | 3 | -268093 | 45 | 40 | 212 | 460 | 548 | 18300 |
| 1 | -267954 | 32 | 16 | 2 | 105 | 136 | 5500 | 3 | -288094 | 45 | 40 | $21 / 2$ | 460 | 548 | 18300 |
| *For | r applicatio | t | b | 8 a | ply to | arest | istrict office |  |  |  |  |  |  |  |  |

## TYPE CA CARBON CIRCUIT-BREAKERS-Continued

## OUTLINE DIMENSIONS

## Manually-Operatod-Automatic-Single-Pole-750 Volts

Capacities Based on 30-Degree Rating


400 to 2500 Amperes, D-C.
400 to 2000 Aluperes, 25 Cicles A-C. 400 to 1600 Amperes, 60 Cycles, A-C


3000 AND 4000 Amplerbs, D-C.
2750 and 3500 Amperes, 25 Cycles, A-C.
2400 and 3000 Anperees, 60 Cycles, A-C.


Fig. 3

6000 and 8000 Amperes, D-C.
4500 and 6000 Amperes, 25 Cycles, A-C.
4000 and 5000 Amperes, 60 Cycles, A-C.


Fig. 4

10000 AND 14000 AMPERES, D-C.
8000 and 10000 Amperes, 25 Cycles, A-C. 6000 and 7000 Amperes, 60 Cycles, A-C.

These dimensions are for reference only. For official dimensions apply to nearest district office.

TYPE CA CARBON CIRCUIT-BREAKERS-Continuod

## OUTLINE DIMENSIONS

## Manually-Operated-Automatic-Single-Pole-750 Volts

Round and Laminated Studs


Fig. 5
Fig. 6
Fig. 7
Fig. 8

| Amperes | Fig. | A | B | C | D | Ef $\ddagger$ | F | G | H | J |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 400 | 5 | $51 / 3$ | 1/2 | 23 | 11 | 8/8-11 | $63 / 8$ | 21/6 | . 918 | $13 /$ |
| 600 | 5 | 513 | 5/8 | 31 | 18 | 3/4-16 | 61 | 21 | 1.28 | $1 \%$ |
| 800 | 5 | $51 / 3$ | $8 \%$ | $21 / 8$ | $17 \%$ | $1-14$ | ${ }^{618}$ | $2 \%$ | $\dagger .918$ | 11\% |
| 1000 | 5 | 513 | 88 | ... | 17/8 | $1{ }^{-14}$ | 8 | 3 | ..... |  |
| 1200 | 5 | 513 | 3 | $\cdots$ | 21 | 11/1-14 | 8 | 3 |  |  |
| 1600 | 5 | $61 / 3$ | $7 \%$ | $\cdots$ | $21 / 2$ | $11 / 2-14$ | 8 | 3 |  | ... |
| 2000 | 5 | 612 | 7/8 |  |  | 13/4-12 | 8 | 3 |  |  |

$\dagger$ Two terminals per stud.
$\ddagger$ Diameter in inches and number of threads per inch.

| Amperes | Fig. | A | B | C | D | $\mathrm{E}^{*}$ | F | G | H | If |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1600 | 6 | 11/4 | 11/2 | 1 | 4 | 3 | 51/2 | 73 | 38 | 1 |
| 2000 | 6 | $13 / 4$ | $11 /$ | \% | 14 | 3 | $51 / 3$ | 73 | $3{ }_{3} \frac{1}{4}$ | 1 |
| 2500 | 7 | 2 | 1814 | \% | $11 / 8$ | 4 | $51 / 2$ | 8 | 3 | 1 |
| 3000 4000 | 8 | $3^{21 / 2}$ | $21 / 4$ | \% | $113 / 4$ | 5 | 6118 | 93/4/4 | 5 5 | 1 |
| 6000 | 8 | 4 | $23 / 4$ | 年 | 2 | 8 | $71 / 2$ | 93 | 5 \% | 1 |
| 8000 | 8 | 41/2 | 41.4 | \% | 21/2 | 9 | $71 / 2$ | $93 / 4$ | 5 | 1 |
| 10000 | 8 | 4 | 383 | \% | 2 | 8 | $81 / 3$ | 93 | $5{ }_{5}{ }^{\frac{1}{6}}$ | 2 |
| 14000 | 8 | 41/2 | 41/6 | 3 | 21/2 | 9 | $81 / 2$ | 93/2 | 515 | 2 |



Type Ca Carbon Circuit-Brearers, Electrically-Oprerated, Three-Pole. Double-Throw, 4000 Amperes, 60 Cycles, Non-Automatic. With Direct-Current Control

## TYPE CA CARBON CIRCUIT-BREAKERS-Continuod

## OUTLINE DIMENSIONS

## Eloctrically-Operated-Automatic-Singlo-Pole-750 Volts

Capacitios Based on 30-Dogree Rating


Fig. 1

400 TO 2500 Amperes, D-C.
400 to 2000 Amperes, 25 Cycles, A-C. 400 to 1600 Amperes, 60 Cycles, A-C.


Fig. 2

3000 and 4000 Amperes, D-C
2750 and 3500 Amperes, 25 Cycles, A-C. 2400 and 3000 Amperes, 60 Cycles, A-C.


Fig. 3

6000 and 8000 Amperes. D-C.
4500 and 6000 Amperes. 25 Cycles, A-C.
4000 and 5000 Amperes, 60 Cycles, A-C.


Fig. 4

10000 and 14000 Amperess, D-C.
8000 and 10000 Amprres, 25 Cycles, A-C. 6000 and 7000 Amperes. 60 Cycles, A-C.

These dimensions are for reference only. For official dimensions apply to nearest district office.

## TYPE CA CARBON CIRCUIT-BRFAKBRS-Contimued

## OUTLINE DIMENSIONS

## Electrically-Operated-Automatic-Single-Pole-750 Volts Capacitios Based on 30-Dogreo Rating



## Round and Laminated Studs



Pig. 6


NoteEither or Bolt Studs. Mav Beitortzonially or Vertically Laminored.
Pig. 7

Alltonques and Shots are $4^{\circ}$


Fig. 8


Pig 9

| D-C. | Fig. | A | B | C | D | SIONS IN | F | G |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 400 | ${ }_{6}$ | $51 / 2$ | 1/2 | 24 | 1 | ${ }_{\text {Ef }}^{5}$-11 | 6 | G3/8 | 918 | 13 |
| 600 | 6 | 51 | \% | $3{ }^{1}$ | 13 | 3/5-16 | 6 | 2 | 1.28 | 14 |
| 800 | 6 | 513 | \% | 2\% | 17 | $1-14$ | 61 | $2 \%$ | +.918 | $1 / 8$ |
| 1000 | 6 | $51 /$ | 9 |  | $17 \%$ | 1 -14 | 8 | 3 |  |  |
| 1200 | 6 | $51 / 2$ | 3 |  |  | $11{ }^{1} 14$ | 8 |  |  |  |
| 1600 | 6 | 611 | \% |  | 21/2 | $11 / 3-14$ | 8 | 3 |  |  |
| 2000 | 6 | $61 / 2$ | 3/1 |  | 3 | 13, 12 | 8 | 3 |  |  |

$\dagger$ Two terminals per stud. $\ddagger$ Diameter in inches and number of threads per inch.


## TYPE CA CARBON CIRCUIT-BREAKERS-Continuod

## OUTLINE DIMENSIONS

## Electrically-Operated-Automatic-Multipole-750 Volts

## Capacitios Bazed on 30-Dogroe Rating



Fig. 1

400 to 2500 Amperes, D-C.
400 to 2000 Amperes, 25 Cycles, A-C.
400 to 1600 Amperes, 60 Cycles, A-C.


3000 and 4000 Amperes, D-C.
2750 and 3500 Amperes, 25 Cycles, A-C.
2400 and 3000 Amperes, 60 Cycles, A-C.

## TYPE CA CARBON CIRCUIT-BREAKERS-Continued

## OUTLINE DIMENSIONS

## Electrically-Operated-Automatic-Multipole-750 Volts

Capacitios Baced on 30-Degree Rating


Fig. 3
6000 and 8000 Amperes, D-C.
4500 and 6000 Amperes, 25 CyCles, A-C-


Fig. 4
10000 AND 14000 Amperes, D-C 8000 and 10000 Amperes, 25 Cycles, A-C.
6000 and 7000 Amperes, 60 Cycles, A-C.

## Round and Laminated Studs



Fig. 5


Note-

Alltonques and Shots are $\frac{1}{4}^{\circ}$
Either or Bolh Studs. Mav Be Hortzontally or


Fig. 8

Pig. 6

| D-C. |  |  |  |  |  | SIONS | CHES |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Amperes | Fig. | A | B | D | C | Et | F | G | H | J |
| 400 | 5 | $51 / 2$ | $3 / 2$ | 231 | $1{ }^{5}$ | 5/8-11 | 65/8 | $28 / 8$ | . 918 | 138 |
| 600 | 5 | $51 / 2$ | 3/8 | $3 \frac{1}{16}$ | $13 / 8$ | 3/4-16 | 61 | 218 | 1.28 | 14 |
| 800 | 5 | 512 | 5/8 | $27 / 8$ | $17 \%$ | $1-14$ | $6 \frac{1}{18}$ | $2 \frac{18}{18}$ | $\dagger .918$ | $13 / 8$ |
| 1000 | 5 | $51 / 2$ | $8 / 8$ | . | $17 / 8$ | 1 -14 | 8 | $3{ }^{18}$ | . |  |
| 1200 | 5 | $51 / 2$ | 3 | . . . | 215 | $11 / 7-14$ | 8 | 3 | ... |  |
| 1600 | 5 | $61 / 4$ | 78 |  | 213 | $11 / 2-14$ | 8 | 3 |  |  |
| 2000 . | 5 | $61 / 2$ | i/3 |  | 3 | $18 / 4-12$ | 8 | 3 |  |  |



## TYPE CA CARBON CIRCUIT-BREAKERS-Continued

## OUTLINE DIMENSIONS

## Manually-Operated-Automatic-Multipole-750 Volts <br> Capacitios Based on 30-Dogree Rating



Fig. 1
400 TO 2500 Amperes, D-C.
400 to 2000 Amperes, 25 Cycles, A-C.
400 to 1600 Amperes, 60 CyCles, A-C.
Round and Laminated Studs


Fig. 2


Nole-
Alltonaues and Sbots ore $4^{-}$ Ether or Bolh Studs. Mav Beithortzontally or Vertically Laminatod.
Fig. 3


Fig. 4


Fig. 5

| D-C. <br> Amperea | Fig. | A | B | C | D | Etions in | $\underset{\mathrm{F}}{\text { Inches }^{2}}$ | G | H | J |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 400 | 2 | 513 | 1/2 | 231 | 18 | 8/11 | 6\% | 23/8 | . 918 | 13 |
| 600 | 2 | 5 | 5 | $3{ }^{1}$ | $15 / 6$ | 3/16 | 61 | 210 | 1.28 | 1 t |
| 800 | 2 | 5 | \% | 21/8 | $17 \%$ | $1-14$ | $6 \frac{1}{15}$ | $2 \frac{18}{18}$ | †.918 | 1.6 |
| 1000 | 2 | 5 | 8 | ... | $17 / 8$ | $1{ }_{1}{ }^{-14}$ | 8 |  | ...... |  |
| 1200 | 2 | $51 / 3$ | 3 | ... | 21 | $1{ }^{13} 1{ }^{-14}$ | 8 | 3 3 |  |  |
| 1600 | 2 | 6 | \%/8 |  | ${ }_{3}^{1 / 2}$ | ${ }_{1}^{13} 3$ | 8 | 3 3 |  |  |
| 2000 | 2 | 61/2 | 2/8 |  |  | 12,4-12 | 8 |  | ...... |  |

$\ddagger$ Two terminals per stud.

| D-C. |  |  |  |  |  | IONS | Ches |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Amperes | Fig. | A | B | C | D | E* | F | G | H | It |
| 1600 | 3 | $11 / 4$ | $11 / 1$ | $\frac{1}{7}$ | $H$ | 3 | $51 / 3$ | 73 | 32 | 1 |
| 2000 | 3 | 18/4 | 11 | \% | 1 | 3 | 5 | 73 | $3 \frac{1}{15}$ | 1 |
| 2500 | 4 | 2 | $13 /$ | 5 | $11 / 8$ | 4 | $51 / 3$ | 8 | 3. | 1 |
| 3000 | 5 | $3_{3}^{1 / 2}$ | 23 | $\frac{1}{4}$ | 13/3 | ${ }_{6}$ | $61 / 2$ | 93/8 | 5\% | 1 |
| 4000 6000 |  | 3 | 23/4 | \% | $13 / 4$ | 6 8 | $71 / 3$ | 93/4 | 5就 | 1 |
| 8000 | 5 | $41 / 2$ | $41 /$ | I | $21 / 2$ | 9 | 71 | 93 | 5 \% | 1 |
| 10000 | 5 | 4 | 33 | \# | 2 | 8 | $81 / 3$ | 93 | 5 \% |  |
| 14000 | 5 | 41/2 | 41/6 | 4 | $21 / 3$ | 9 | $81 / 2$ | 93/4 | $5 \frac{1}{10}$ | 2 |
| *Numb †Numb | $\begin{aligned} & \text { ongue } \\ & \text { tuds. } \end{aligned}$ | mber | $s$ is | tha | numb | ngu |  |  |  |  |
| For hi | pacit | singl | units | as | conne | roug | mmon |  |  |  |
| Amp |  |  |  |  | 3000 | 4000 | 6000 | 8000 | 10000 | 14000 |
| Inch |  |  |  |  | 13 | 13 | 16 | 18 | 20 | 24 |

[^9]
## TYPE F CARBON CIRCUIT-BREAKERS



The type F single-pole carbon breakers are small and compact. They readily take the place of switches and fuses and occupy about the same space as a fuse block and fuse. They are designed as a protective device to be used with small motor and lighting installations, and have a cost commensurate with those of such systems.

By installing a type $F$ breaker for each wire of the circuit the line switch may be dispensed with and the circuit operated by means of the breakers alone. In this case the breakers cannot be closed on overloads, the breaker on one side of the circuit opening when an attempt is made to close the breaker on the other side of the circuit. The cost of such an installation is about the same as that of the switch and fuses for the same service, and there is no maintenance cost for replacing fuses.
Limitations-The type F carbon breakers are not satisfactory for use with polyphase motors, as they cannot be mechanically inter-connected and, therefore, would not afford full protection to such motors. For such service, interlocked three-pole or four-pole breakers, as required, should be selected.
These breakers are not satisfactory for mounting directly on machinery or in any other location where they will be subjected to considerable vibration, or for any service where they will be subjected to rough usage.
Capacities-These breakers are supplied for voltages up to 250 and normal current capacities of $121 / 2,25,50$, and 75 amperes.

## Distinctive Features

Among the features that make the type F carbon circuit-breakers especially adapted to their class of service are compactness, neatness, simplicity, self cleaning contacts and use of carbon secondary or arcing contacts.

## Construction

Operating Mechanism-The overload-operating solenoid is inside of a fibre tube forming the lever arm. The tripping point may be set for any current within the tripping range by a knurled thumb screw located below the pivot. A small insulating knob controls the tripping device and offers a means of opening the breaker by hand.

The current-carrying contacts are copper. The arcing contacts are carbon and are readily renewable. The lever arm is operated by a spring and the copper contacts are of a shape to assist in opening the breaker.

Automatic Overload With Shunt Trip-By the addition of a shunt-trip coil, the type $F$ circuitbreaker can be tripped electrically. The shunt trip does not interfere with the overload trip and the one circuit-breaker affords protection from overloads and in addition permits opening the circuit from a distance or by an automatic device. This type of breaker is shipped mounted on a slate base.

These breakers are applicable to any installation where it is desired to open the circuit by means of a push button, a contact-making relay, a contactmaking voltmeter, a speed-limit mechanism, a tank float, or, in fact, any equivalent contactmaking device.

Non-Automatic With Shunt Trip-In construction and general appearance these breakers are similar to the standard automatic-overload-trip breakers, with the exception that a spring cutout is added for the purpose of opening the trip-coil circuit when the breaker opens. This cutout is located behind the main barrel or tube of the circuit-breaker and its action eliminates any possibility of the burning out of the trip coil.

## TYPE F CARBON CIRCUIT-BREAKERS-Continued

## Auxiliary Tripping Attachments

Automatic overvoltage-trip, and automatic re-verse-current-and-underload-trip attachments may be applied to any standard type F carbon circuitbreaker, either front or rear-connected. Either of these attachments may also be applied, without interference with existing mechanism, to type $F$ breakers equipped with standard shunt-trip attachments.
Mounting-When these attachments are mounted
with a breaker on a front-connected base, it will be necessary to supply a wider base than is furnished with the standard breaker. When the breaker and attachment are mounted on a switchboard, no base is supplied and the apparatus is mounted directly on the panel. Drilling plan will be supplied on request.

Connections - Westinghouse-Frankel Solderless Connectors can be supplied for these breakers. For prices see section on Westinghouse-Frankel Connectors.

## PRICES

## CIRCUIT-BREAKERS

Style number and list price includebreaker complete with base and terminals.
With Automatic Overload Release

| Capacity | Range of Overload Adjustment | $\underset{\text { Net }}{\text { Approx. }} \underset{\text { Broxed }}{\text { Wi. }}$ |  | Front-Connected |  | Rear-Connected |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Amperes | Amperes |  |  | Style No. | List Price | Style No. | List Price |
| 5 | 4- 8 | 2 | 4 | 154713 | $\$ 2600$ | 154714 | 82700 |
| 12.5 | 10-20 | 2 | 4 | 43670 | 2600 | 88823 | 2700 |
| 25 | 20-40 | 2 | 4 | 43671 | 2600 | 88824 | 2700 |
| 50 75 | $40-80$ $60-120$ | 2 | 4 | 43672 43673 | 2600 2600 | 88825 88826 | 2700 2700 |

## With Automatic Overload Release and Shunt Trip



## ELECTRICALLY OPERATED ACCESSORIES

Style number of the mechanism includes the device complete with the necessary contact nuts, terminals, mounting screws for 1 -inch to $11 / 2$-inch panel and necessary terminal clips, resistance (when
required) and spring cut-out for opening the shunt coil circuit when the breaker is tripped. The style number, however does not include the base or breaker proper, which must be ordered separately.

|  | _-Approx. Wr., Pounds $\begin{gathered}\text { Overvoltage Trip }\end{gathered}$ |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| $\underset{\text { Volts }}{\text { Tripping Range }}$ | Net | Shipping | Style No. | $\stackrel{\text { List }}{\text { Price }}$ |
| 10 to 20 | $28 / 4$ | $31 / 3$ | 133738 | \$63 00 |
| 20 to 40 | 23 | $31 / 3$ | 133738 | 6300 |
| 35 to 70 | 23 | 311 | 133740 | 6300 |
| 65 to 125 to 250 | 23/4 | $61 / 2$ (with | 133741 133742 | 6300 6300 |

Nots-If desired for use on alternating-current circuits, the voltage and frequency of the tripping coil circuit must be specified on the order.

Reverse-Current and Underload Trip for Direct-Current Circuits

| Rated Amperes of CircuitBreaker | Rated Voltage of Trip Mechanism | $\begin{aligned} & \text { No. of } \\ & 2 \text {-Volt } \\ & \text { Cells in } \\ & \text { Series } \end{aligned}$ | Approx | Weight. Lbs. Shipping | Style No. | Style <br> No. of Resistance | List |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 121/2 | 32 | 16 | $31 /$ | 4 | 129225 | None | \$44 00 |
| 25 | 32 | 16 | 311 | 4 | 129228 | None | 4400 |
| 50 75 | 32 32 | 16 16 | $31 / 4$ | 4 | 129227 129228 | None | 4400 4400 |
|  |  |  |  |  |  |  |  |
| $121 / 2$ | 55 | 28 | $31 /$ | 4 | 133407 | None | 4500 |
| 25 | 55 | 28 | $31 / 4$ | 4 | 133408 | None | 4500 |
| 50 | 55 | 28 | $31 / 1$ | 4 | 133409 | None | 4500 |
| 75 | $\cdot 55$ | 28 | $31 / 4$ | 4 | 133410 | None | 4500 |
| 121/2 | 110 | 56 | $31 / 2$ | 4 | 129229 | None | 5000 |
| 25 | 110 | 56 | $311 /$ | 4 | 129230 | None | 5000 |
| 50 | 110 | 56 | $311 / 4$ | 4 | 129231 | None | 5000 |
| 75 | 110 | 56 | $31 / 4$ | 4 | 129232 | None | 5000 |
| 121/2 | 220-110 | . | $51 / 3$ | $61 / 2$ | 129239 | 186470 | 5500 |
| 25 | 220-110 | $\because$ | 51.3 | 613 | 129230 | 186470 | 5500 |
| 50 75 | 220-110 |  | $51 / 2$ | $61 / 2$ | 129231 | 186470 | 5500 |

For any given value of current at any special voltage under 150 use the list price of next higher voltage unless ordered in quantities of 25 or more at one time, in which case the additional charge may be omitted.

## APPLICATION OF OIL CIRCUIT-BREAKERS

The selection of an oil circuit-breaker for application to an electrical system or circuit requires a knowledge of the characteristics of the breaker and the characteristics of the system or circuit. Breakers are usually classified according to their rated voltage, rated current, rated frequency, interrupting capacity, and instantaneous-current capacity.
Systems may be classified according to their normal operating voltage, normal current, normal frequency, and current transients. The following data gives a short description of the method of applying the information given in the following tables. For a complete description and examples of the application of oil circuit-breakers and the determination of short-circuit currents see "Switchboard Data Book."

The interrupting capacity of an oil circuit-breaker is the highest current in root-mean-square amperes, which it will interrupt at any specified normal pressure, frequency, and duty. This conforms with the standards adopted by the American Institute of Electrical Engineers as given in Section 7060 of the standardization rules, dated April, 1921.

The duty on which the ampere tables herewith have been based, assumes that the breaker will interrupt a circuit twice at a two-minute interval and then be in condition to be closed and carry its rated current until it is practicable to inspect it and make any necessary readjustments. This definition of interrupting capacity selects the most common condition of oil circuit-breaker operation. In so doing, it places a definite limit upon the rating of the breaker. Breakers may, however, be otherwise rated for different definitions of interrupting capacity or duty. If, for example, the breaker is required to perform one successful interruption, it may be rated higher than it would if called upon to perform two successful interruptions at a twominute interval. Also, if the breaker is required to perform ten successful interruptions at one-half minute intervals, it will be rated lower than if called upon to perform two successful interruptions at a two-minute interval.
The tables of short-circuit characteristics, as published herein, may be used to determine the application of oil circuit-breakers under average conditions.

Table A shows factors based on the total reactance of a system. The product of these factors times the normal current of the synchronous apparatus connected to the circuit gives the probable short-circuit current under average conditions.

Table B directly states the greatest current in amperes that can be delivered by the secondary of transformers of 3 per cent reactance; a rule is given for changing these values where transformers of other than 3 per cent reactance are used. These are safe values that may be used in the ready application of circuit-breakers, regardless of the amount of
power behind the transformers. Where a transformer has relatively high kilovolt-ampere capacity, or is applied at the end of a considerable length of line so that the equivalent reactance of the transformer is high compared to the total equivalent reactance of the system, the maximum short-circuit current in amperes may be much less than the fig. ures given in Table B, thus allowing the application of a smaller breaker. In such cases, or in any case where close figuring is desired, the short-circuit current should be figured by the use of Table A.

The Curves of Figs. 1 and 2 may be used in place of Table A, the factors of which are based on these curves.

Single-Phase Short Circuits on Three-Phase Systems-The factors in Table A and the values of curves, Figs. 1 and 2, are high enough to cover both single-phase and three-phase short circuits on three-phase ungrounded neutral systems; or where the neutral is grounded through only one machine of several feeding the system; or where the neutral is grounded through a limiting resistance.

For single-phase short circuits on solidly grounded neutral three-phase systems, the initial current is slightly higher and the sustained current is approximately 100 per cent to 150 per cent higher than the values indicated in these tables and curves. For full protection, allowance should be made accordingly in choosing a breaker for such a system.

Single-phase and two-phase systems will have essentially the same short-circuit characteristics as those indicated in Table A for three-phase systems and the same factors may be used with the modification stated above for solidly grounded neutral systems.

Short circuits in cables are not instantaneous in nature but develop gradually into dead short circuits. On such a short, a current may pass sufficient to actuate the breaker relay and develop into a dead short circuit at the time the breaker contacts open. Where full protection is required for such cases, a breaker of a rating equal to the initial value of short-circuit current shown on curves, Figs. 1 and 2, must be used.

Tables C and D state the interrupting capacities of the various oil circuit-breakers listed in this catalogue in terms of the maximum amperes per pole which they should be called upon to break in the arc.

Greatest Carrying Capacity-The values of greatest carrying capacity in Tables C and D represent the greatest current in amperes that the breaker can carry continuously for five seconds or less. In applying a breaker, after selecting one with currentinterrupting capacity equal to or greater than the system-short-circuit amperes as determined from Table A, care should be taken to see that the greatest five-second carrying capacity of the breaker is also equal to or greater than the initial rush of cur-

## APPLICATION OF OIL CIRCUIT-BREAKERS-Continued

rent in the system as indicated by calculation, or by the highest point of such curve in Figs. 1 and 2 as represents the reactance of the system in question.

Applications of non-automatic breakers should be based on the breaker-interrupting-capacity ratings in Tables C and D and the two-second system shortcircuit characteristics in Table A, or the transformer short-circuit-ampere values in Table B. In the use of the two-second values from Table A, it is assumed that a non-automatic breaker will not be opened in less than two seconds after the occurrence of a short circuit. For quicker opening the system characteristics should be figured accordingly.

When two-pole breakers are used between line and solidly grounded neutral, without limiting resistance, they should have a voltage rating equal to the voltage between lines (delta voltage), but their interrupting capacity when so applied will be the amperes given in Tables $C$ and $D$ under the voltage heading equivalent to the voltage between line and neutral ( 58 per cent of delta voltage).

Series-trip breakers with or without inverse-time element should be applied so that the short-circuit current to which they may be subjected will not exceed either the ampere values in the columns of
interrupting-capacity, or the short time greatest-carrying-capacity values.

When definite-time element of more than one second is applied to these breakers the short-circuit current must not exceed the five-second greatest-carrying-capacity values.
In series-trip breakers, the breaker itself has considerable reactance which limits the short-circuit current that can pass through it. The table below gives these reactances in ohms for types F-10 and F-11 breakers, and types F-1 and F-3 weatherproof breakers. On three-phase grounded circuits protected by two trip coils there is one leg which will not have a trip coil in circuit, and current in this leg will not be limited. Application should be made accordingly.

| BreakerReting.Amperes | REACTANCE OF$\substack{\text { BREAKER IN } \\ \text { OHMS }}$ |  | Breaker Rating,Ampere Ampere | $\begin{gathered} \text { REACTANCE OF } \\ \text { BREAKER IN } \\ \text { OHMMS } \end{gathered}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | 25-Cycle | $60-\mathrm{Cycle}$ |  | 25-Cycle | $60-\mathrm{Cy}$ |
| ${ }_{3}^{2}$ | 6.75 2.87 | 13.45 <br> 5 | 25 30 | 0.02 | 0.0818 |
| 3 5 | 2.87 <br> 0.972 | 5.77 2.08 | 30 50 | 0.0252 0.0094 | 0.521 0.0196 |
| 8 | 0.385 |  | 70, 75 | 0.00518 |  |
| 10 | 0.246 |  |  | 0.00261 | 0.005 |
| 12 | 0.157 | 0.322 | 150 | 0. 000912 | 0.00171 |
| 15 | 0.108 | $0.22{ }^{\circ}$ | 200 | 0.00044 | 0.000336 |
| 20 | 0.0582 | 0.120 | 300 | 000025 | 0000440 |

When using a series-trip breaker on the secondary of a transformer this reactance should be added to the transformer reactance, and the reactance of line from transformer to breaker, as shown in the following formula:


For example, take a 50 -ampere type F-11 750volt series-trip breaker feeding a motor from the secondary of a $300-\mathrm{kv} \cdot \mathrm{a}$. 2200 - 220 -volt 60 -cycle transformer having 4 per cent reactance. The short-circuit current of the transformer from Table $B$ is 26,250 amperes for $3 \%$ reactance and 19,700 amperes for $4 \%$ reactance, at 220 volts. Assume the wires connecting the breaker to the transformer are No. 4 gauge and are 40 feet long with conductors spaced 2 inches apart. The reactance per wire is approximately 0.390 ohms per mile at $20^{\circ} \mathrm{C}$; or 0.00295 ohms for 40 feet. The breaker reactance from above table is 0.0196 ohms. Substituting in above formula we have:

$$
\begin{aligned}
& \text { Short-circuit } \\
& \text { line amperes }
\end{aligned}=\frac{.58 \times 220}{\frac{.58 \times 220}{19700}+0.0196+0.00295}=4400 \text { amperes }
$$

As the 50 -ampere 750 -volt type F-11 circuit-breaker interrupting-capacity from Table C is 10,000 amperes at 440 volts and less, this breaker may be applied; whereas, had the reactance of the breaker not been considered, the value of 19,700 amperes capable of being delivered from the transformer would indicate that this particular breaker could not be applied to the system

All doubtful or unusual problems regarding the application of oil circuit-breakers should be referred to the Company for recommendations. Each inquiry or request for special recommendations should give information regarding the problem as follows:
$58 \times$ line voltage
$\left.\begin{array}{c}\text { Reactance of } \\ \text { breaker in ohms }\end{array}\right\}+\left\{\begin{array}{c}\text { Reactance per wire of line } \\ \text { in ohms }\end{array}\right\}$
1-Rating and number of synchronous-alternator, synchronous-motor, synchronous-condenser, and synchronous-converter units.
2-Rating and number of transformers and reactors.
3-Reactance of each unit on basis stated below under "percentage reactance."
4-Resistance, reactance, and capacitance of each portion of the system in ohms, or size, length, relation, and spacing of the conductors of the system.
5-Complete diagram of connections of the system.
6-Normal operating frequency of system.
i-Normal operating voltage of system.
8-Maximum permissible time between the instant the short circuit is made and the instant the short circuit must be cleared from the system.
9-Complete details of the proposed application.
The percentage reactance of any leg of a circuit is the reactance drop in that leg of the circuit at normal current expressed as a per cent of the voltage to the neutral of that circuit. The values listed are initial values based on a symmetrical sine wave and on the normal rating of the machines connected to the bus. The percentage reactance of alternators varies from about 5 per cent to 30 per cent. The percentage reactance of transformers varies from about 3 per cent to 20 per cent.

## APPLICATION OF OIL CIRCUIT-BREAKERS-Continued

TABLE A-SHORT-CIRCUIT-CURRENT FACTORS FOR THREE-PHASE SYSTEMS

| Method of Tripping Breaker Corresponding To Time Elapsed |  | $\begin{gathered} \text { Elapsed } \\ \text { Time } \\ \text { in Seconds } \\ \text { from Time } \\ \text { of Short } \\ \text { Circuit } \ddagger \end{gathered}$ | *Reactance Based on Total Kv-a. Rating of Synchronous Machines |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 8\% | 10\% | 12\% | 15\% | 20\% | 30\% | 40\% | 50\% | 60\% | 75\% | 100\% | 125\% | 150\% |
|  |  | $\dagger$ Current Factors Expressed as Number of Times Full-Load Current |
| No Relay | Cur. Trans. with A-C. Trip Coil |  | . 05 | $\left\lvert\, \begin{aligned} & 13.91 \\ & 11.78 \end{aligned}\right.$ | $\left\lvert\, \begin{array}{r} 11.10 \\ 9.54 \end{array}\right.$ | $\left\lvert\, \begin{aligned} & 9.59 \\ & 8.25 \end{aligned}\right.$ | $\begin{aligned} & 7.68 \\ & 6.66 \end{aligned}$ | $1 \begin{aligned} & 6.04 \\ & 5.27\end{aligned}$ | $\left\|\begin{array}{l} 4.03 \\ 3.59 \end{array}\right\|$ | $\left\lvert\, \begin{aligned} & 3.01 \\ & 2.74 \end{aligned}\right.$ | $2.40$ | $\left\|\begin{array}{\|l\|l\|} \hline 2.00 \\ 1.86 \end{array}\right\|$ | $\mid$ | 1.17 | 0.92 <br> 0.90 <br> 0.89 | 0.76 |
| Solenoid or | Cur. Trans. with A-C. Trip Coil |  | . 10 | $\begin{array}{r} 10.94 \\ 9.16 \end{array}$ | $\begin{aligned} & 8.89 \\ & 7.54 \end{aligned}$ | $\left\|\begin{array}{l} 7.68 \\ 6.57 \end{array}\right\|$ | $\left\lvert\, \begin{aligned} & 6.23 \\ & 5.40 \end{aligned}\right.$ | $\left\|\begin{array}{\|} \hline 4.97 \\ 4.38 \end{array}\right\|$ | $\begin{aligned} & 3.41 \\ & 3.08 \end{aligned}$ | $\left\lvert\, \begin{aligned} & 2.63 \\ & 2.42 \end{aligned}\right.$ | $\begin{aligned} & 2.13 \\ & 2.00 \end{aligned}$ | $\begin{aligned} & 1.81 \\ & 1.71 \end{aligned}$ | $\begin{aligned} & 1.46 \\ & 1.41 \end{aligned}$ | $\left.\begin{aligned} & 1.11 \\ & 1.09 \end{aligned} \right\rvert\,$ | $\begin{aligned} & 0.89 \\ & 0.89 \end{aligned}$ | $\begin{aligned} & 0.76 \\ & 0.76 \end{aligned}$ |
| Motor Relay | Cur. Trans. with D-C. Trip Coil | .15 |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Induction Relay | Cur. Trans. with A-C. Trip Coil | . 20 | 8.24 | 6.80 | 5.97 | 4.95 | 4.06 | 2.92 | 2.30 | 1.92 | 1.66 | 1.38 | 1.08 | 0.88 | 0.76 |  |
|  | Cur. Trans. with D-C. Trip Coil | . 25 | 7.55 | 6.28 | 5.54 | 4.63 | 3.82 | 2.79 | 2.23 | 1.87 | 1.63 | 1.36 | 1.07 | 0.88 | 0.76 |  |
|  | Circuit-Breakers Having A-C. or D-C. Trip With DefiniteTime Setting | . 30 | 7.03 | 5.88 | 5.19 | 4.39 | 3.67 | 2.70 | 2.18 | 1.84 | 1.60 | 1.34 | 1.06 | 0.88 | 0.76 |  |
|  |  | . 40 | 6.27 | 5.30 | 4.74 | 4.03 | 3.40 | 2.57 | 2.10 | 1.79 | 1.57 | 1.32 | 1.06 | 0.87 | 0.76 |  |
|  |  | . 50 | 5.74 | 4.91 | 4.40 | 3.80 | 3.23 | 2.48 | 2.04 | 1.75 | 1.54 | 1.31 | 1.05 | 0.87 | 0.76 |  |
|  |  | . 70 | 4.99 | 4.34 | 3.93 |  |  | 2.34 |  | 1.70 | 1.51 |  | 1.04 | 0.87 |  |  |
|  |  | 1.00 1.50 | 4.25 3.63 | 3.77 3.31 | 3.47 3.08 | 3.11 |  | 2.21 | 1.88 | 1.65 | 1.48 | 1.25 | 1.04 | 0.87 0.87 | 0.76 |  |
|  |  | 1.50 2.00 | 3.63 3.20 | 3.31 2.98 | 3.82 2.8 |  |  |  | 1.87 1 |  |  |  | 1.02 |  |  |  |

-This includes both internal reactance of machines and reactance of external circuit reduced to the above basis. For reactance values not shown use the next lower listed reactance.
$\dagger$ Rated full-load current based on maximum continuous kilovolt-ampere rating of synchronous machines. When the equivalent reactance of line, reactor, transformer, or combination of these, expressed in per cent based on the total synchronous machin rating, exceeds 150 per cent, the current to be interrupted may be determined directly from that reactance. This is due to the act that under these conditions, the generator reactance and time of opening of the breaker may be neglected.
$\ddagger$ If breakers are equipped with undervoltage release mechanisms use time value of .08 seconds unless such mechanism is provided with a definite-time adjustment that can be set the same as an overload relay.

# TABLE B-TRANSFORMER CHARACTERISTICS Three-Phase Current in Secondary on Short Circuit <br> Primary Pressure Assumed to be Sustained 

5 to 200 Kilovolt-Amperes
3\%* Reactance

| Secondary Volts | 110 | 220 | 330 | 440 | 550 | 660 | 1100 | 2200 | 3300 | 4400 | 6600 | 11000 | 13200 | 22000 | 33000 | 44000 | 55000 | 66000 | 88000 | 110000 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Transformer Bank Rating in Kv-a. |  |  |  |  |  |  |  | Secondary Short-Circuit Current In Amperes |  |  |  |  |  |  |  |  |  |  |  |  |
| 5 | 877 | 438 | 292 | 219 | 175 | 146 | 88 |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 7.5 | 1313 | 656 | 438 | 329 | 263 | 219 | 131 |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 10 | 1750 | 877 | 584 | 438 | 350 | 292 | 175 | 88 |  |  |  |  |  |  |  |  |  |  |  |  |
| 15 | 2625 | 1313 | 877 | 657 | 525 | 438 | 263 | 131 | 88 |  |  |  |  |  |  |  |  |  |  |  |
| 20 | 3500 | 1750 | 1167 | 877 | 700 | 584 | 350 | 175 | 117 | 88 |  |  |  |  |  |  |  |  |  |  |
| 25 | 4375 | 2190 | 1460 | 1095 | 877 | 730 | 438 | 219 | 146 | 110 | 73 |  |  |  |  |  |  |  |  |  |
| 37.5 | 6560 | 3280 | 2190 | 1645 | 1313 | 1095 | 656 | 328 | 219 | 165 | 110 |  |  |  |  |  |  |  |  |  |
| 50 | 8770 | 4375 | 2920 | 2190 | 1750 | 1460 | 877 | 438 | 292 | 219 | 146 | 88 | 73 |  |  | . . |  |  |  |  |
| 75 | 13130 | 6560 | 4375 | 3290 | 2625 | 2190 | 1313 | 656 | 438 | 329 | 219 | 131 | 110 |  |  |  |  |  |  |  |
| 100 | 17500 | 8770 | 5835 | 4375 | 3500 | 2920 | 1750 | 877 | 584 | 438 | 292 | 175 | 146 | 88 |  |  |  |  |  |  |
| 125 | 21880 | 10950 | 7300 | 5475 | 4375 | 3650 | 2188 | 1095 | 730 | 548 | 365 | 219 | 183 | 110 |  |  |  |  |  |  |
| 150 | 26250 | 13130 | 8770 | 6570 | 5250 | 4375 | 2625 | 1313 | 877 | 657 | 438 | 263 | 219 | 131 | 88 |  |  |  |  |  |
| 200 | 35000 | 17500 | 11670 | 8770 | 7000 | 5835 | 3500 | 1750 | 1167 | 877 | 584 | 350 | 292 | 175 | 117 | 88 |  |  |  |  |
| 200 | 35000 | 17500 | 11670 | 8770 | 7000 | 5835 | 3500 | 1750 | 1167 | 877 | 584 | 350 | 292 | 175 | 117 | 88 |  |  |  |  |
| 250 | 43750 | 21900 | 14600 | 10950 | 8770 | 7300 | 4375 | 2190 | 1460 | 1095 | 730 | 438 | 365 | 219 | 146 | 110 | 88 |  |  |  |
| 300 | 52500 | 26250 | 17500 | 13130 | 10500 | 8770 | 5250 | 2625 | 1750 | 1313 | 877 | 525 | 438 | 263 | 175 | 131 | 105 | 88 |  |  |
| 400 | 70000 | 35000 | 23350 | 17530 | 14000 | 11670 | 7000 | 3500 | 2335 | 1753 | 1167 | 700 | 584 | 350 | 234 | 175 | 140 | 117 | 88 |  |
| 500 | 87700 | 43750 | 29200 | 21900 | 17500 | 14600 | 8770 | 4375 | 2920 | 2190 | 1460 | 877 1313 | 730 | 438 | 292 | 219 | 175 | 146 | 110 | 88 |
| 750 |  | 65600 | 43750 | 32850 | 26250 | 21900 | 13130 | 6560 | 4375 | 3285 | 2188 | 1313 | 1095 | 656 | 438 | 329 | 263 | 219 | 164 | 131 |
| 1000 |  | 87700 | 58350 | 43750 | 35000 | 29200 | 17500 | 8770 | 5835 | 4375 | 2920 | 1750 | 1460 | 877 | 584 | 438 | 350 | 292 | 219 | 175 |
| 1500 |  |  | 87700 | 65700 | 52500 | 43750 | 26250 | 13130 | 8770 | 6570 | 4375 | 2625 | 2190 | 1313 | 877 | 657 | 525 | 438 | 328 | 263 |
| 2000 |  |  |  | 87700 | 70000 | 58350 | 35000 | 17500 | 11670 | 8770 | 5835 | 3500 | 2920 | 1750 | 1167 | 877 | 700 | 584 | 438 | 350 |
| 2500 |  |  |  |  | 87700 | 73000 | 43750 | 21880 | 14600 | 10950 | 7300 | 4375 | 3650 | 2188 | 1460 | 1095 | 877 | 730 | 547 | 438 |
| 3000 4000 |  |  |  |  |  | 87700 | 52500 | 26250 | 17500 | $13130$ |  | 5250 | 4375 | 2625 | 1750 | 1313 | 1050 | 877 | 656 | 525 |
| 4000 5000 |  |  |  |  |  |  | 70000 | 35000 | 23350 | 17530 | $11670$ | 7000 8770 | 5835 7300 | 3500 4375 | 2335 | 1753 | 1400 1750 | 1167 | 877 1095 | 700 877 |
| 5000 |  |  |  |  |  |  | 87700 | 43750 | 29200 | 21900 | 14600 | 8770 | 7300 | 4375 | 2920 | 2190 | 1750 | 1460 | 1095 | 877 |

[^10]TABLE C-AUTOMATIC SERIES-TRIP OIL CIRCUIT-BREAKERS


# TABLE D-NON-AUTOMATIC AND AUTOMATIC TRANSFORMER-TRIP OIL CIRCUIT-BREAKERS 

|  |  |  | 5-Seconds | $\begin{gathered} 750 \\ \text { volts } \end{gathered}$ | $\begin{array}{r} 2500 \\ \text { volts } \end{array}$ | $\begin{aligned} & 4500 \\ & \text { volts } \end{aligned}$ | 6000 volts | $\begin{aligned} & 7500 \\ & \text { volts } \end{aligned}$ | $\begin{aligned} & 12000 \\ & \text { volts } \end{aligned}$ | $\begin{gathered} 13200 \\ \text { volts } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Type | 1 Manuall | Operat | Single | and Dou | Thro | Non-A | omati | Indoor |  |
| 60 | 4500 | D. | 2000 | 1000 | 610 | 300 |  |  |  |  |
| Type D Manually-Operated Single and Double-Throw Non-Automatic Indoor and Outdoor |  |  |  |  |  |  |  |  |  |  |
| 200 | 4500 | D. \& R. | 5000 | 5000 | 1630 | 800 |  |  |  |  |
| 300 | 7500 | D. \& $R$. | 10000 | 5000 | 2500 | 1300 | 940 | 700 |  |  |
| 200 | 15000 | D. | 5000 | 5000 | 5000 | 2840 | 2060 | 1600 | 940 | 700 |
| Type F-11 Manually-Operated Single and Double-Throw Automatic and Non-Automatic Indoor |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & 200 \\ & 400 \end{aligned}$ | 4500 | D. \& R. | 10000 | 10000 | 6500 | 3200 |  |  |  |  |
|  | 2500 | D. \& R. | 20000 | 20000 | 6500 |  |  |  |  |  |
|  | F-22 Manually and Electrically-Operated Automatic and Non-Automatic Indoor |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & 400 \\ & 600 \\ & 800 \end{aligned}$ | 7500 7500 | D. \& R. | 20000 30000 | 20000 30000 | 9000 | 4700 | 3300 | 2500 |  |  |
|  | 7500 2500 | D. \& R. | 30000 40000 | 30000 32000 | 9000 9000 | 4700 | 3300 | 2500 |  |  |
| Type F-22 Manually and Electrically-Operated Multiple Single-Pole Indoor |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & 400 \\ & 600 \\ & 800 \end{aligned}$ | 7500 | D. \& R . | 20000 | 20000 | 10400 | 5400 | 3850 | 2900 |  |  |
|  | 7500 | D. \& R. | 30000 | 30000 | 10400 | 5400 | 3850 | 2900 |  |  |
|  | 2500 | D. \& R. | 40000 | 37000 | 10400 |  | .... | .... | ... |  |
| Type F-33 Manually and Electrically-Operated Multiple Single-Pole Indoor |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & 400 \\ & 600 \\ & 800 \end{aligned}$ | 15000 | R. | 20000 | 20000 | 14300 | 7800 | 5600 | 4400 | 2520 | 1900 |
|  | 15000 | R. | 30000 | 30000 | 14300 | 7800 | 5600 | 4400 | 2520 | 1900 |
|  | 15000 | R. | 40000 | 40000 | 14300 | 7800 | 5600 | 4400 | 2520 | 1900 |
| Type QF Manually-Operated Indoor |  |  |  |  |  |  |  |  |  |  |
| 300 | 7500 | D. \& R. | 15000 | 15000 | 8600 | 4500 | 3200 | 2400 |  |  |
| 600 | 4500 | D. \& R. | 25000 | 25000 | 8600 | 4500 | 320 | 2400 |  |  |
| *To obtain interrupting capacity at any intermediate service voltage: |  |  |  |  |  |  |  |  |  |  |
|  | $A=$ Service voltage proposed. |  |  |  |  |  |  |  |  |  |
|  | $\mathbf{B}=$ Next higher service voltage in table. |  |  |  |  |  |  |  |  |  |
|  | $\mathrm{C}=$ Amperes interrupting capacity in table at voltage " B ." |  |  |  |  |  |  |  |  |  |
|  | $\mathrm{D}=$ Amperes interrupting capacity at voltage "A." |  |  |  |  |  |  |  |  |  |
|  | $\mathrm{E}=$ Amperes interrupting capacity at the lowest voltage at which the breaker is rated in the table. |  |  |  |  |  |  |  |  |  |
|  | $\mathbf{F}=$ Limit of current to be admitted to series trip coils as given in the table. <br> BxC (See Note 1) |  |  |  |  |  |  |  |  |  |
| Then |  | BxC (See Note 1) |  |  |  |  |  |  |  |  |

Note 1:-If value so calculated for " $D$ " exceeds that given for " $E$ " or " $F$," then " $E$ '" or " $F$ " must be used as interrupting capacity of breaker at " $A$ " or any lower voltage

The carrying capacity of series trip coils may prevent taking full advantage of interrupting capacity of breaker
(See also application rules for series-trip breakers on previous page.)
$\dagger$ Number of times coil rating. $\ddagger$ Amperes.
8 These are transformer-trip breakers with self-contained transformers.
$\Phi D=$ Direct-control panel or panel-frame mounting, $R=$ Remote-control manually-operated. $E=$ Remote-control electricallyoperated. Non-automatic manually-operated remote-control breaker ratings are the same as the direct-control breaker ratings.

APPLICATION OF OIL CIRCUIT-BREAKERS-Continued



Fig. 2-Shórt-Circuit Characteristics for Three-Phase Systems Based on Total Kllovolt-Ampere Rating of Synchronous Machines

## OIL CIRCUIT-BREAKERS-GENERAL INFORMATION

The oil circuit-breaker affords the best insurance against costly interruption of service. The breaker operation is positive, but, in the case of automatic overload breakers, can be adjusted to trip between wide limits of either breaker or relay calibration.

## Single-Throw

The data given in this section, unless otherwise specified, applies to single-throw breakers.

## Double-Throw

Double-throw breakers, where not listed, can be supplied on special orders, as follows: (Prices will be quoted on request).

Manually-operated double-throw circuit-breakers (downward-pull wall or pipe-mounting remote-control with bell cranks above or below the floor) are made up of any combination of two separate singlethrow circuit-breakers operated from one two-handle cover-plate. The two-handle cover-plate is supplied with a simple interlocking device so that only one throw can be closed at a time. The interlocking de-
vice can be omitted on special order, thus permitting the transfer of a circuit without opening. Either or both throws of the double-throw circuit-breaker can be made automatic or non-automatic, as ordered, and when automatic can be equipped with undervoltage, overload or inverse-time-element attachment. All of the accessories specified for use with single-throw circuit-breakers (except triple-coil cover-plates) can be used on the double-throw cir-cuit-breakers.
For electrically-operated double-throw circuit breakers, two single-throw breakers are used with wiring interlocked. The electrical interlocking of the control wiring should be made by means of a special five-point drum control switch.

## Special Breakers

It is desirable to make projects covering circuitbreakers differing from standard as described and listed, the subject of special negotiation and correspondence with the Company.

## CURRENT RATING, TEMPERATURE AND ALTITUDE EFFECT

The rated current of a circuit-breaker is the greatest current in r. m. s. amperes which it will carry continuously at a specified frequency without any essential part having its temperature raised more than a specified number of degrees above an ambient temperature, or above a fixed temperature.

The Amcrican Institute of Electrical Engineers has established heating standards for oil circuit-breakers. These are given in Sections 7101 and 7301 of the supplement to the Standardization Rules dated April, 1921 . They limit the maximum permissible temperature rise of coils and insulating materials of oil circuit-breakers to 70 degrees Centigrare. grade, and the rise of other parts, whose temperature does not affect the temperature of the insulating material, to be such as not to be injurious in other respects. They also limit the maximum temperature of oil and contacts in oil to 70 degrees Centigrade. For an ambient temperature of 40 degrees Centigrade, this permits a temperature rise of 30 degrees Centigrade for oil and for contacts in oil. Where, however, the ambient temperature is less than 40 degrees Centigrade, advantage may be taken of the condition to operate the parts at a higher temperature rise if the maximum temperatures specified are not exceeded. The breakers listed herein are rated on ambient temperatures of 40 degrees Centigrade and comply with the standards adopted by the American Institute of Electrical Engineers.

To determine the ambient temperature of reference for breakers mounted in cells or other places when the tempera-
ture about the breaker varies considerably, take the average of the following three thermometer readings: one reading onc foot below the breaker tanks, one reading one foot above the breakers terminals and a third reading midway vertically between the first t
Altitude-Standard ratings of Westinghouse oil circuitbreakers apply for altitudes of 3300 feet above sea level and less. For higher altitudes, standard listed breakers must be used on voltages and currents less than their rating, the amount of this derating depending on the altitude.
Voltage. Derating-For operation at altitudes greater than 3300 feet above sea level the voltage rating given must be multiplied by the following factors.
Distance above Sea Level

| in Feet | Voltage Rating Factor |
| :---: | :---: |
| 4000 | 0.98 |
| 6000 | 0.92 |
| 8000 | 0.86 |
| 10000 | 0.81 |
| 12000 | 0.76 |
| 14000 | 0.72 |

Current Derating-For operation at altitudes greater than 3300 feet above sea leval the current (ampere) ratings given must be multiplied by the following factors.
Distance above Sea Level

| in Feet | Voltage Rating Factor |
| :---: | :---: |
| 4000 | 0.98 |
| 6000 | 0.92 |
| 8000 | 0.86 |
| 10000 | 0.79 |
| 12000 | 0.74 |
| 14000 | 0.66 |

## METHODS OF OPERATION

## Manual Operation

Manual closing from a coverplate lever or handle on a panel or frame bracket is the ordinary method of closing small or medium sized circuit-breakers both panel-mounting and remote-control.
All Westinghouse automatic overload-trip man-ually-operated circuit-breakers are known as fullautomatic (trip free on overload); the tripping details being so designed that it is impossible to latch the circuit-breaker closed when excessive overload or short circuit exists on any phase of the line. To accomplish this, two levers are provided one being placed within the other. The outer lever is fastened to the operating handle; the inner lever is connected to the mechanism of the circuitbreaker proper. Under normal conditions, the levers move together due to a trigger on the outer
lever being engaged with the inner lever. The trigger is acted upon directly by the tripping coil plungers. If an overload or short circuit should come on the line the tripping coil core releases the trigger allowing the inner lever to return to the upper position, thus opening the breaker. It is necessary for the operating handle to be returned to the upper position for latching with the inner lever before the circuit-breaker can again be closed.

The manual remote-control method of operation is subject to the following limitations:
(a) With bell cranks mounted either above or below the floor, the distance between the handle and the breaker units should not exceed 50 feet.
(c) The friction interposed by a complicated system of bell cranks and rods must not be such as to prohibit the quick operation of the circuit-breaker.

## OIL CIRCUIT-BREAKERS-GENERAL INFORMATION-Continued

The control or operating rods should be of three-quarter-inch gas pipe and, except in lengths of 6 feet or less, should be operated in tension during the closing operation of the breaker. Vertical rods should be arranged, if possible. so that the weights are balanced.

When distances are too great (in general when the total length of the operating rods exceeds 50 feet) the weight of the rods and the friction in the standard mechanism may offer so much resistance to the proper operation that it will be necessary to install special operating devices. Such cases should be referred to the Company.

When horizontal pipes exceed 20 feet in length an intermediate support should be provided.

Where distance between switchboards and switching devices makes the application of hand-operated breakers questionable, electrically-operated breakers should be supplied. Doubtful cases should be referred to the Company.

## Electric Operation

In the field of power-operated circuit-breakers the Westinghouse Electric and Manufacturing Company has long maintained as standard, the electric-solenoid method of closing, which is now used almost universally to the exclusion of various other methods, such as motor, hydraulic, and pneumatic power. The electric-solenoid type of operation is very flexible and permits mounting the operating mechanism on cell walls, on pipe frames, or on the floor, above, below, or behind the circuit-breaker. Each type of breaker will, however, regularly employ one or more arrangements that will be standard.
Special arrangements will involve increased costs and time of delivery. The individual mechanism arrangements are shown in Figs. 115 to 118.

Electric-operating mechanisms are usually provided with an accelerating attachment, to insure speedy opening of the contacts on tripping.

Control Circuit-Standard electric-operating (closing and tripping) mechanisms are made for directcurrent operation. This form, besides utilizing simpler construction, being more reliable in operation and more easily kept in repair, is much more economical of space and power than alternatingcurrent mechanisms. For special applications such as for alternating-current electrically-operated railway sectionalizing circuit-breakers and other installations where no auxiliary source of direct-current power is available, special alternating-current operating mechanisms can be supplied; prices on request. Their evident disadvantages, however. make their general use undesirable.
With inquiries, contemplating alternating-current control, submit full details for the installation contemplated, particularly the characteristics of the circuits supplying the power for the control circuits.
Mechanism-The standard electric mechanism closes the breaker by a direct-current magnet and
holds it closed by a latch and trigger which engage automatically. The tripping mechanism consists of a direct-current trip magnet acting on a trigger, which releases the latch, permitting the breaker to open.

The closing and tripping mechanism is operated by a control switch, with or without control relays (switches) in the closing circuit, and usually with signal lamps as described on pages on "Switchboard Accessories."

All electric operating mechanisms have a small double-throw switch to open the shunt-trip coil circuit when the circuit-breaker opens and to operate the signal circuit (lamps). See Figs. 76 to 80 for diagrams.
The standard electric mechanisms are regularly supplied with closing solenoids wound for 90 to 140 volts ( 125 volts nominal) direct current. The time required to close a breaker from the time of the closing of the control-switch contacts until the arcing contacts in the breaker touch, is $3 / 10$ to $6 / 10$ seconds. Coils for other than the aforementioned standard voltages, or of greater operating range, can be supplied upon special order; prices on request.

The electric mechanisms are equipped with tripping coils, as standard, to operate at from 70 to 140 volts direct current.

Electric operating mechanisms can be furnished at the same price as those described but with closing coils to operate at from 180 to 280 volts, direct current, or to trip at from 140 to 280 volts, direct current.

Trip coils of other than the standard voltage, or of greater operating range, or mechanisms for operation on $110,220,440$, or 550 volts, 25 or 60 -cycle alternating current, can be supplied on special order; prices on request.
Manual closing-The electrically-operated breakers can be closed manually by a handle inserted in a socket on the electric operating mechanism or breaker mechanism.

## Summary of Methods of Operation Available

| $\begin{aligned} & \text { Type } \\ & \text { Breaker } \end{aligned}$ | Direct Control Manual | Remote Control |  |
| :---: | :---: | :---: | :---: |
|  |  | Manual | Electrical |
| I | Yes | No | No |
| ${ }_{\text {F-10 }}$ | Yes | Yes No | No |
| OF | Yes | Yes | No |
| F-11 | Yes | Yes | No |
| $\underset{\mathrm{F}-32}{ }$ | Yes | Yes Yes | Yes |
| F-33 | Yes | Yes | Yes |

## Acceleration

One of the prime necessities in oil circuit-breaker operation is that when the contacts have commenced to separate they shall travel rapidly, especially during the first part of the stroke. Speed of operation reduces the duration of the arc, reduces the amount of energy expended in the arc, reduces the

## OIL CIRCUIT-BREAKERS-GENERAL INFORMATION-Continued

volatilization of metal parts and oil, and, consequently, reduces the tank pressure which is a determining factor in the ultimate capacity rating of a breaker. All small automatic circuit-breakers are provided with accelerating springs in the breaker itself; this insures speedy operation when the switch is unlatched. Automatic overload-trip remotecontrol circuit-breakers in smaller sizes are provided
with accelerating devices mounted on one of the remote control bell cranks. This device precludes any possibility of the sticking of the circuit-breakers, when tripped, in case the system of remote-control rods and cranks is arranged so that they overbalance the weight of the circuit-breaker contacts; it also insures a rate of acceleration of moving parts greater than that due to unassisted gravity.

## METHODS OF TRIPPING

## See schematic diagrams on following pages

## Non-Automatic Trip

Manually-operated circuit-breakers supplied for non-automatic operation are tripped by hand from the face-plate or breaker mechanism.

Electrically-operated circuit-breakers supplied for non-automatic operation are supplied with a directcurrent shunt tripping magnet acting on a trigger that releases the latch. The shunt-tripping magnet is usually energized by a circuit controlled from some central point, or it may be connected to a relay circuit, thus giving automatic features through the relays.

When direct current is not available for operating the standard shunt-tripping magnet, special magnets usually can be supplied for using alternating current; price on request.

## Automatic Overload Trip

Plain-automatic overload-trip circuit-breakers when closed with an overload on the line will remain closed as long as the closing coil (of electricallyoperated breakers) is energized, or the manually operated mechanism is held in the closed position. With electrically-operated breakers, when the clos-ing-coil circuit is opened, the breaker will not remain closed on overloads.

Full-automatic overload trip circuit-breakers have a mechanism as described under the heading "Methods of Operation," making it impossible to hold the breaker in a closed position while a continuous overload condition or short circuit exists on the circuit.

Tripping from Current Transformers-For man-ually-operated circuit-breakers, direct tripping from the secondary of current transformers is the most common method of automatic-overload tripping where no time element feature is necessary. (See Figs. 12 to 26 and 48 to 75). For some low-voltage indoor circuit-breakers, series-trip overload coils can be used, mounted directly on the circuit-breaker. (See heading "Tripping from Series Coils", and Figs. 1 to 11).

Where time-limit features are wanted, inverse time-limit dashpots are supplied on some types of Westinghouse circuit-breakers, or relays having this feature may be used.

For electrically-operated circuit-breakers, tripping from the secondary of current transformers is most common. This tripping can be accomplished by connecting the secondaries directly to the current trip coils of the circuit-breaker, or by connecting them to relays which operate the current trip coils or shunt trip coils. Series automatic-overload trip coils can also be used on some of the Westinghouse electrically operated circuit-breakers.

The coils for current-transformer automaticoverload trip are mounted on the cover-plate or on the breaker mechanism of the manually-operated circuit-breakers, and on the operating mechanism of electrically-operated circuit-breakers. A single 5 -ampere coil is regularly used on single-pole and two-pole circuit-breakers, and two 5-ampere coils on three-pole and four-pole circuit-breakers.

On two and three-phase ungrounded systems, two current transformers connected to two 5-ampere coils (Figs. 17 and 23) are recommended for overload protection.

On four-wire three-phase grounded-neutral circuits, three current transformers connected in "Z" to two 5-ampere coils are recommended for automatic overload protection. (See Fig. 20.)

On balanced ungrounded two or three-phase circuits one current transformer and one 5 -ampere trip coil can be used for automatic overload protection. (See Figs. 16 and 22).

For three-phase reverse-power protection, three current transformers are necessary, and, when these are connected through reverse-current relays directly to current trip coils, three 5 -ampere coils are necessary. (See paragraphs on "Direct-Trip Attachment," also under the heading "Small Oil Circuit-Breaker Accessories.' ${ }^{\prime}$ ) Triple-coil overload tripping can usually be supplied on special order; price on request.

Ordinarily, where current transformers are used for instruments and watthour meters, the trip coils can be connected to the same transformers, if great accuracy is not required. Where not required for instruments or meters, lower priced transformers of good accuracy are available for connection directly to the circuit-breaker trip coils or to relays. For descriptions of current transformers see Section

## OIL CIRCUIT-BREAKERS-GENERAL INFORMATION-Continued

3-B on "Westinghouse Instruments and Relays" and data under the heading "Small Oil CircuitBreaker Accessories."

Tripping from Series Coils-The coils for series automatic-overload trip are either dry insulated, mounted on the switchboard coverplate, or they are contained in the circuit-breaker oil tank. In the former case, the main connections to the series trip coils are made through holes in the panel; these holes being covered by the coverplate. This method of trip is recommended to be applied only to small low-capacity installations, not having current transformers for meters. (See Figs. 1 to 11 for connections.)

Tripping Calibration-Breakers automatically operated from current transformers and currenttransformer trip coils or from series trip coils are calibrated to function through a range of from 100 to 180 per cent of the normal current rating of the current transformer or of the series trip coil, except the type F-33 breaker which is calibrated from 80 to 160 per cent of normal current rating unless otherwise specified. The tripping coils can be set to function at any current within the range given on the scale by means of an adjusting screw at the bottom of the coil. Since the transformer trip coils are energized by power from the secondaries of series transformers in the main circuit, the high voltage is removed from the coverplate (and therefore from the front of switchboard panel or other operating station).
Inverse Time Limit-When inverse time limit is required to prevent the circuit-breaker coming out unnecessarily on short overloads, an adjustable inverse-time-limit dashpot can be applied to the standard coverplate of some breakers. With various mixtures of oil, the time limit can be varied considerably. For time characteristics using oil furnished with the attachment, see information under the various types of breakers.
With other breakers the inverse-time-limit dash pots are located in the breaker tank and operate in the breaker oil thus eliminating the possibility of using various oil mixtures.
Relays-Where a more reliable time limit is required for selective operation of circuit-breakers than can be provided by the type of dashpot described above, protective relays should be used in connection with the circuit-breaker trip coils. For description and connection diagrams of the selective protection possible with relays, see Section 3-B on "Westinghouse Instruments and Relays." The use of relays and transformers in connection with an auxiliary source of direct current for tripping obviates the use of overload coils and the dashpot time-limit feature on circuit-breaker or cover-plate.

Direct-Trip Attachment-The direct-trip attachment is a retaining coil which prevents the tripping plunger from acting to trip the circuit-breaker until the relay (contact-closing type) operates. This device requires no shunt-trip circuit and is applicable where no reliable direct-current or alternat-
ing-current shunt-trip power is available. For lists of direct-trip attachments see pages on the various types of breakers. Connection diagrams will be furnished on request.

## Tripping Attachments

The tripping arrangements described in the following paragraphs can usually be provided.
Automatic Undervoltage-Where automatic undervoltage protection is required, or where tripping is desired upon failure of power rather than from an auxiliary circuit, an automatic undervoltage trip can be supplied. Up to 600 volts alternating current the coil of this attachment is shunted directly across the line, but on higher voltages the coil is connected in the secondary of a voltage transformer as shown in Figs. 110 to 106.

To prevent the burning out of the coil, due to open magnetic circuit, the automatic retrieve undervoltage mechanism provides for the automatic retrieving of the plunger to its original position upon the opening of the circuit-breaker. With this arrangement, the coil must be connected on the incoming line, for otherwise the circuitbreaker cannot be closed, as the undervoltage attachment will trip the circuit-breaker before the contacts come together. When, however, a hand-operated circuit-breaker controls a highvoltage line, and excitation for the undervoltage coil is obtained from the low-voltage side, then the plunger must be retrieved by hand, or automatically when closing the circuit-breaker, as the closing of the circuit-breaker is necessary to put voltage on the coil. When electrically-operated circuit-breakers are used for this kind of service, a separate automatic retrieving mechanism is used, operating jointly with the circuit-breaker closing operation for returning the undervoltage plunger to its normally closed position.

Automatic Underload-The automatic undervoltage trip attachment as described above can be supplied with a 5 -ampere coil and then used as an automatic underload-trip device in connection with appropriate current transformers to trip the circuitbreakers upon the load decreasing below a predetermined amount. These are of the manual-reset form.
Automatic overvoltage trip coils can be used on Westinghouse circuit-breakers to trip the breaker in case the voltage of the circuit increases to a certain predetermined setting.

## Tripping Combinations

On most hand-operated Westinghouse circuit breakers, when a double-coil, or a triple-coil coverplate is used, either a shunt trip or an overvoltagetrip coil, or both, can be added on special order in the place ordinarily occupied by one or more of the overload coils. The overload may be equipped with dashpot or direct trip when desired.

## OIL CIRCUIT-BREAKERS-GENERAL INFORMATION-Continued

The undervoltage trip is a separate mechanism and can be used with any arrangement of overload or overvoltage trip. The undervoltage and underload trips are the same mechanisms with different coils so that generally both cannot be used on the same breaker.

On most breakers the electric lock-out device can be supplied in addition to the undervoltage trip coil. In some cases the electric lock-out and undervoltage trip are combined into one device.

## CONSTRUCTION

The construction of all breakers is such that the entire breaker may be assembled, lined up, and the contacts adjusted before the tanks are placed in position. This feature of accessibility is a decided advantage in securing quick and accurate repair and adjustment In breakers having separate pole units, a pole unit can be quickly removed and an-
other substituted, thus re-establishing service in a minimum of time.

Instruction books for installing and operating are supplied with all breaker shipments. These books should be carefully read and the instructions followed to obtain the best operating results.

## TYPE OF MOUNTING

To a large extent, the available space and the required degree of isolation of live parts determine the mounting construction ot a circuit-breaker. Generally speaking, for simple plants of not over 3000 kilovolt ampere capacity requiring panels up to 800 ampere capacity and where the voltage is not higher than 2500 . single-frame circuit-breakers can be mounted directly on a switchboard panel, on the panel frame, or on a separate pipe-mounting bracket. Where the requirements exceed these, remote control with the circuit-breaker mounted away from the board and controlled from the panel either by direct mechanical connection or by an auxiliary electrical circu't becomes advisable. Where a high degree of isolation is not necessary, open mounting of breakers on wall or pipe frames is permissible. For large power houses and high-capacity substations of moderate voltages, where it is necessary
to isolate the units as much as possible, the cellmounting circuit-breaker is desirable. See Figs. 110 to 114 for suggested arrangements.

| Summary of Types of Mounting Available <br> Manually Operated |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{gathered} \text { Type } \\ \text { of } \\ \text { oreaker } \end{gathered}$ | Mounting |  |  |  |  |  |
|  | Panel | Panel <br> Frame | Wall | Pipe Frame | Pole | Subway |
| I | Yes | No | Yes | No | No | No |
| F-10 | Yes No | No | Yes | - No | Yes No | Yes No |
| OF | Yos | Yes | Yes | Yos | No | No |
| F-11.F-22 | Yes | No | Yes | Yes | No | No |
| F-33 | No | No | Yes | Yes | No | No |
| Eloctrically Oporated |  |  |  |  |  |  |
| F-22 | No | No | Yes Yes | Yes Yes | No | $\begin{aligned} & \text { No } \\ & \text { No } \end{aligned}$ |

## HANDLE AND COVERPLATE

The coverplate with handle for the manuallyoperated indoor breakers is mounted on the front of the panel or pipe-frame brackets. A similar type of coverplate arrangement is used on the types D QF and F-33 manually-operated breakers.

A new design coverplate is used with the F-11 and F-22 breakers which differ slightly from the others in appearance and in the method of attaching the auxiliaries. A switchboard or other switching scheme carrying a system of manually-operated Westinghouse breakers, either panel mounting, panel-frame mounting, or remote-control pipe-
frame, or wall mounting, presents a neat and uniform appearance on its front due to the use of a similar style and type of coverplates and operating handles.
The full-automatic manually-operated types QF and all $F$ oil circuit-breakers have the overload trip mechanism (coils, releasing triggers, etc.) mounted in the coverplate.
One or more operating handles may extend through the coverplate depending upon the breaker construction.

## TERMINAL INSULATION

In order to preclude the possibility of dust and dirt collecting on exposed insulating surfaces, reducing the insulating value of such surface so that flashover between terminals or between terminals and ground may occur on the outside of the breaker, it is recommended that on service voltages of 2200 and over, all exposed terminals be insulated after installation. This also prevents the possibility of short-circuiting terminal leads by conducting gases
expelled from the tanks and vents when the circuitbreaker ruptures heavy short-circuits.
For many Westinghouse oil circuit-breakers special micarta insulating tubes are made for this purpose; these are listed under "Oil Circuit-Breaker Accessories." These tubes, when provided with caps at the top, provide an easily removable and effective form of terminal insulation. However, for ordinary service, taping of exposed leads is all that is required.

# OIL CIRCUIT-BREAKERS-GENERAL INFORMATION-Continued 

## OIL

(For more complete information on insulating oils, see Section 5-B on "Westinghouse Insulating Materials, Babbitts and Solders.")
(For oil drying and purifying outfits, for cleaning and dehydrating insulating oils, see Section 4-B on "Westinghouse Transformer Apparatus and Testing Equipment.")

For ordinary use, the standard Wemco B (highflash) oil used with oil circuit-breakers, and a quantity sufficient for the circuit-breaker is regularly furnished as standard (and is included in the list price.) This oil begins to thicken at a tem-
perature of 15 degrees Fahrenheit. When oil circuitbreakers are installed in locations where they will be subjected to lower temperature than this, Wemco C oil should be used (and ordered as an additional item on the order.) Wemco Coil does not begin to thicken until the temperature of minus 50 degrees Fahrenheit is reached.

Satisfactory operation of oil circuit-breakers depends upon the use of suitable oil; hence, use only oil furnished with the breaker or recommended therefor by the breaker manufacturer.

## DIAGRAMS OF TYPICAL CIRCUIT-BREAKER CONNECTIONS



## Key to Symbols Used



Red Indicoting Lomp Lights when Circuit-breoker Closes Dork when Circuit-oreaker opens.
Green Indicating Lompe Lights when Circuit-breoker Opens Dort when Circuit-breaker closes
(1) White Indicating Lomp Lights when Brecker is Tripped oy Relay.

## $\circ-0008$ PT. Pallet Switch.

नove Conicolls shown for open Posifion of Circuit-oreoker.
-OTO: PAT Pollet Swifch. Conrocts shown for Closed Position of Circuil-breoker.


Control Switch with
Lamp Cutoul for
Single-Bus System

[^11]OIL CIRCUIT-BREAKERS-GENERAL INFORMATION-Continued


OIL CIRCUIT-BREAKERS-GENERAL INFORMATION-Continued


Three-Pole Single-Phose Three-Wire Two Irip Coils


Three-Pole Three-Phose Bolanced Laod
One Trip Coif

Fig. 30


Fig. 31


Fig. 32


Four-Pole
Two-Phose Bolanced Load One Trip Coil

Pig. 33


Fig. 34



Four-Pole
Two-Phose
four or five-Wire four Trip Coils

Fic. 47


Fig. 48


Two-Pols Single-Phose One Trans One Trip Coil

Fig. 49


Two-Pole Single-Phose Grounded Neutral
Two Trons Two Trip Coils

Fig. 50


Three-Pole Single-Phose Three Wire Two Trans Two Trip Coils Fig. 51

## OIL CIRCUIT-BREAKERS-GENERAL INFORMATION-Continued



Pic. 52


Ftc. 53


Fic. 54


Three-Pole

$\qquad$
$r-r$ Connecied
Three Trons (ormers
Frc. 56


Fig. 57


Fig. 58


Fic. 59


Fig. 63


Fic. 60


Three-Pole
Single-Phose
Three-Wire
Two Trans
Two Trio Coils
Fig. 65


OIL CIRCUIT-BREAKERS-GENERAL INFORMATION-Continuod


Three Pole
Three-Phose
Three or Four-Wire
Z-Connected
Three Trons
Two Trip Coils
Fig. 69


Three-Pole
Three-Phqse Three or four-Wire Three Trons. Three Trip Coils $\gamma-\gamma$ Connected

Fig. 70


Four-Pole
Two-Phose
Two-Phose
One Trans
One Trip Coil
Pig. 71


Four-Pole
Two-Phose
Two Trgns
Two Trip Coils

Fic. 72


Fig. 73
Fig. 74


Fig. 78-For Double-Bus Systems Using But One Set of Protbctive Relays


Fig. 77-For Single-Bus Systemas, Trip Coil Supervision and lamp Cutoff on Controller


Fig. 79-For Single-Bus Systems. Tefp Coil Supervision

OIL CIRCUIT-BREAKERS-GENERAL INFORMATION-Continued


Three-Phase Circuits


Two-Phase Circuits


Single-Phase Circuits


Two-Poleg
Single-Phose
Two Tronslormers
Two Reloys
Fic. 94

May, 1923 Westinghouse Power-Switching Devices $\quad$ Section l-C

OIL CIRCUIT-BREAKERS-GENERAL INFORMATION-Continued
Three-Phase Circuits


OIL CIRCUIT-BREAKERS-GENERAL INFORMATION-Continued


METHODS OF MOUNTING MANUALLY-OPERATED CIRCUIT-BREAKERS


Fig. 110-Manually-Operated Direct-Control Circtit. Breaker. Panel-Mounting (Automatic)


Fig. 112-Manúally-Operated RemoteControl Circuit-Breaker, Wall UNTING, BFLl CRANKS EIther AbOVE
OR BELOW Floor (Automatic)


Fig. 113-Manually.Operated Remote-Control Circuit-Breaker, Pipe Mounting, Brli. Cranks Eitilar Above or Below Floor (Automatic)


Fig. 114-Manually-Operated Remote-Control Multiple Single Pole Circuit-Breaker, Wall Mounting, Bell Cranks Either Above or Below
Floor (Automatic)


Fig. 115-Electrically Operated Circuit-Breaker Wall Mounting



Fig. 116-Electrically-Operated Multiple Single-Pole Circuit-Breakrr, Bell Cranks Above Floor


Fig. 118 -Type P- 22 Multiple Single Pole Brearer Arranged for Cell Mounting with Mechanism Above Breaker

TYPICAL CIRCUIT-BREAKER AND BUS STRUCTURES


Figs. 119 and 120-Oil Circuit-Breaker and Bus Structure with Disconnecting Switches on One Side of Breaker Typical of Structurbe with Types D, F-11, or F-22 Breakers
Fig. 119 shows a one-breaker single-bus structure.
Fig. 120 shows a one-breaker double-bus structure.

OL. CIRCUIT-BREAKERS-CENERAL INFORMATION-Continued

For dimensions see table II.


Figs. 121-122
Fig. 121
Fig. 122
Figs. 121 and 122-Oil Circuit-Breaker and Bus Structure with Disconnecting Sivitches on Each Side of the Breakers. Typical of Structure with Types D, F-11, F-22 or F-33 Breakers
Fig. 121 shows a one-breaker single-bus structure.

For description of item numbers see Table I.
For dimensions see Table II.


Fig. 123
Fig. 123-Oil Circuit-Breaker and Bus-Bar Structure without Disconnecting Switches. One-Breaker DoubleBus Systram. Typical Structure with 300-Ampere Doublethrow Types $D$ or $\mathrm{F}-11$ Oil Circuit-Breakers


Fig. 124
Fig. 124-Oil Circuit-Breaker and Bus-Bar Structure Enclosed Construction, Wall Mounting Showing typical structure for type F breakers

For description of item numbers see Table I.
For dimensions see Table II.


Fig. 125-126


Fic. 125


Fig. 126

Figs. 125 and 126-Oil. Circuit-Breaker and Bus Structure with Disconnecting Switches on each Side of Breaterp Typical Structure with Type F- 33 Multiple Single-Pole Breakers
Fig. 125 shows a one-breaker single-bus structure.
Fig. 126 shows a two-breaker double-bus structure.

## OIL CIRCUIT-BREAKERS--GENERAL INFORMATION-Continued

For description of item numbers see Table I.
For dimensions see Table II.


Figs. 127 and 128


Fig. 127


Fig. 128

Figs. 127 and 127-Oil Circuit-Breakbr and Bus Structure with Disconnecting Switches on One Side of Breaker Typical Structure with Type F-22 Multiple Single-Pole Breakers
Fig. 127 shows one-breaker single-bus structure.
Fig. 128 shows a one-breaker double-bus structure.
Table I-Description of Item Numbers for Figs. 123, 124, 125, 126, 127 and 128

| Item No. | Description |
| :--- | :--- |
| 1 | Remote-control manually or electrically operated oil |
| circuit-breaker. |  |
| 2 | Disconnecting switch. |
| 3 | Current transformer. |
| 4 | Voltage transformer with primary fuse block and fuses |
| 5 | for 2400 volts and under. |
| 6 | Bus-bar support. |
| 6 | Bus-bars. |

Item No. Description
7 Conduit for secondary leads of instrument trans.
formers (supplied by purchaser).
Operating rods of circuit-breaker (supplied by purOperating
Voltage transförmer. 6600 volts and over
Voltage transformer primary fuse blocks and fuses for 6600 volts and over.
Countershaft with operating levers for manuallyoperated or solenoid-operated breakers.

## Table II-Circuit-Breaker and Bus Structure Table of Dimensions

All dimensions are approximate and are for reference only in determining the space required for the switchboard equipment. Approved outlines should be obtained from the Company for construction purposes.

| Fig. | Type of Breaker | A |  | C |  | L | W1 | $\begin{gathered} \text { Disconnec } \\ 400-\mathrm{A} \end{gathered}$ | OF WITCHES 600-A |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 119-120 | D | 251/4 |  | 321/4 |  | 27 | 24 | 32 | 35 |
| 119-120 | F-11 | 251/4 |  | 321/4 |  | 27 | 24 | 32 | 35 |
| 119-120 | F-22 | 251/1 |  | $321 / 3$ |  | 27 | 27 | 32 | 35 |
| 121-122 | D | 25 |  | 321/2 |  | 27 |  | 32 | 35 |
| 121-122 | F-11 | 25 |  | 3212 |  | 27 |  | 32 | 35 |
| 121-122 | F-22 | 36 |  | 421/2 |  | 27 |  | 32 | 35 |
| 121-122 | F-33 | 36 |  | 421/2 |  | 28 |  | 32 | 35 |
|  |  |  |  |  |  |  | sions | Inches |  |
| Fig. | Type of |  | Bus |  | A |  |  | C | D |
| 123 | D |  | Double |  | 96 | 80 | 84 | 32 | 20 |
| 123 | F-11 |  | Double |  | 96 | 84 | 84 | 36 | 28 |
| 124 | D. F-11, P-22 |  | Single |  | 138 |  |  | 54 | 36 |
| 125 | F-33 (S. P. units) |  | Single |  | 96 | 82 | 84 | 36 | 54 |
| 126 | F-33 (S. P. units) |  | Double |  | 96 | 140 | 144 | 56 | 54 |
| 127 | F-33 (S. P. units) |  | Single |  | 96 | 82 | 84 | 36 | 32 |
| 128 | F-33 (S. P. units) |  | Double |  | 96 | 132 | 132 | 82 | 32 |

distance if possible as this dimension must be the same for all breakers in one structure.

# INSTRUCTIONS FOR ORDERING OIL CIRCUIT-BREAKERS 

## LIST PRICE INCLUDES

For Manually-Operated Non-Automatic Break-ers-Breaker with oil.
Standard tube terminals up to 800 -ampere 60 cycle capacities, inclusive.

Bell cranks, with remote-control breakers, and panel-mounting face plate.

For Manually-Operated Automatic BreakersIn addition to apparatus included with non-automatic breakers, as above, the following:-
Transformer-trip or series-trip coils as ordered.
For Electrically-Operated Non-Automatic Breakers-Breaker with oil.

Standard tube terminals up to 800 -ampere 60 cycle capacities, inclusive.

Electro-magnet mechanism with shunt closing and tripping coils; with accelerating spring device where necessary; and with the necessary connecting details, except rods, where outline dimension information states that rods are not supplied.

For Electrically-Operated Automatic BreakersIn addition to apparatus included with electrically. operated non-automatic breakers, the following:-
Transformer-trip coils.
For Pipe-Frame Mounting Breakers-A complete set of frame parts as described.

## LIST PRICES DO NOT INCLUDE

Control switches. Signal lamps.
Relays. Control relays.
Current transformers.
Potential (voltage) transformer.
Pipe control rods, when required for remotecontrol breakers.

Terminals for capacities above 800 -ampere 60 -cycle capacities.

Hand-closing levers on electrically-operated breakers (usually one per station for each kind of breaker is sufficient).

Control Switches and Control Relays-The standard drum-type control switches as used with the electrically-operated breakers may or may not handle the full closing current of the breaker closing-magnet coils. There may be required in addition to the drum-control switch, a control relay as referred to on the pages of this section on oil cir-cuit-breaker accessories. For application of drumcontrol switches and control relays, see data under "General Information" and "Operation" of the various types of breakers.

Control relays are not required in the tripping circuit of the breaker when standard Westinghouse relays are used.

## SPECIFY ON ORDER FOR BREAKER

## For Apparatus Included Under a Style Number Refor to Breaker Tables

Style number. Type. Single or double-throw. Maximum current (amperes) which the breaker will be required to interrupt. Amperes. Service voltage. Breaker rated voltage. Cycles (frequency). Number of poles. Method of trip (For manually-operated non-automatic or automatic, and for electrically. operated non-automatic or automatic. Number of transformer trip coils. If electrically-operated. method of operation (direct current or frequency of alternating-current) and range of operating voltage. Mounting (indoor or outdoor). Pull. Accessories as designated. Terminals or contact nuts (above 800 amperes when ordered), give size and number of cables per stud, or number of nuts. Oil.
Also specify on order in breaker item frequency of the current-transformer trip coils, when ordered for operation on alternating current.
Also specify on order in breaker item voltage of the control circuit at the breaker for electrically-operated breakers. The control voltages are to be specified
by the range in voltage. For example, give the normal voltage as " . . . . . . . . . . . (125) volts, voltage range .............. to ............. (90 to 140) volts." Operating coils for a control voltage of 90 to 140 volts direct current are included in the list price of the breaker. Operating coils having a voltage range other than that specified will be considered special; prices on request. Standard operating coils for a range of 180 to 280 volts, will be furnished at the same price as the coils now included in the list price of the breaker but on special order.
In addition to specifying the voltage of the directcurrent closing and shunt-tripping coils, specify frequency of the alternating-current shunt-trip coils (only), when ordered to operate on alternating current.
Items not included in the style number or the list price should be specified as separate items on the order.

## TYPE I OIL CIRCUIT-BREAKERS

## MANUALLY-OPERATED-NON-AUTOMATIC FOR INDOOR SERVICE-SINGLE AND DOUBLE-THROW

## For Capacities up to 60 Amperes 4500 Volts, A-C. Interrupting Capacity at Rated Voltage, $\mathbf{3 0 0}$ Amperes



Fig. 1-Two-Pole, Dust-Proof, Panel-Mounting Breaker

## Application

The type I oil circuit-breakers are two, three or four-pole breakers for controlling inductive loads of small capacity on alternating-current circuits. They are made for either panel or wall mounting and are either dust-proof or dust and damp-proof as listed. The dust and damp-proof wall-mounting forms are particularly adapted as service switches mounted in cellars, kiosks, and outdoor switch-houses, where the breaker is subjected to moisture but not exposed to the weather. The double-throw breakers of this form are often used as service change-over switches on block signal and other systems.

## Distinctive Features

The characteristic features of the type I oil circuitireakers are: Knife-blade contacts submerged in oil; live parts carried on porcelain base, affording high quality of permanent insulation between adjacent poles, and between frame and live parts; small space required for mounting; light weight; tanks removable without disturbing contacts, making easy accessibility of parts for the purpose of inspection and repairs, enclosure of all live parts; and low first cost.

## Operation

The type I oil circuit-breakers are non-automatic manually-operated only. In general, they are opened and closed by one lever-type handle, but the dust and damp-proof switches, Style Nos. 226540 and 226541, have crank-type handles as shown in the illustrations.

Style No. 226540 is a single-throw three-pole breaker having two positions, "on" and "off," as in the regular form.

Style No. 226541 is a double-throw two-pole transfer breaker having three positions, (1) both throws "on," (2) one throw "on" with the other throw "off," and (3) first throw "off" with the second throw "on."
The double-two-pole selector breaker, Style No. 226542, has two lever-type handles, either of which can be in the "on" or "off" position independent of the other, making four combinations; in this breaker both sets of blades are mounted on the same hinge jaws.
The constant-current lighting form of breaker Style No. 119372 has two handles as shown in Fig. 2. One handle operates a single pole used for short circuiting the constant-current regulating device. the other operates two poles for controlling both sides of the line. This form of breaker is available for panel-mounting only.

## Construction

The panel-mounting form of breaker is designed for mounting on the rear of the switchboard panel


[^12] Lighting Breaker-Tank Removed

TYPE I OIL CIRCUIT-BREAKERS-Continued


DAMP-PROOF, WALL-MOUNTING SELECTOR Breaker-Tank Removed
or iron frame bracket. The coverplate through which the handle projects is supplied for mounting on the front of the panel or bracket.

The wall-mounting form of breaker is so constructed that the handle projects over the back of the case, thereby permitting the breaker to be mounted directly on a wall, post, or any convenient vertical support. This feature renders the breaker particularly adaptable for installation in places where no switchboard is available for mounting apparatus.

Tanks-The oil tanks are rectangular in shape and are made of heavy sheet iron. An insulating lining is used as an additional protection against arcing from current carrying parts to the tank metal. The method of fastening the tank to the breaker frame, while secure, permits of easy removal for the purpose of inspection and repair.


Fig. 4-Three-Pole, Dust-Proof and DanipProor, Wall-Mounting Breaker

Mechanism-The knife-blade contacts are actuated by specially treated wooden rods connected to a lever which is operated by a handle outside of the breaker. This design gives a simple but strong construction.

Terminal Bushings and Studs-The leads are brought out directly at the top. Connections to the outside circuit are made inside the breaker by a socket terminal and a porcelain insulator is slipped over the joint, thus providing a straight continuous connection from the line with maximum insulation.

Contacts-Knife-blade contacts are used as they insure the best contact in this class of breaker for . low-temperature rise. The breaker is essentially a knife switch submerged in oil and arranged for external operation.

## PRICES

Style number includes the breaker complete as listed with oil (See also "Instructions for Ordering Oil Circuit Breakers').

| Poles | $\begin{gathered} \text { Gallons } \\ \text { Oil } \end{gathered}$ | $\overbrace{\text { Net }}^{\text {AP1 }}$ | ., LBS. OIL* Shipping | $\begin{aligned} & \text { Fig. } \\ & \text { No. } \end{aligned}$ | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Dust-Proof Panel-Mounting $\dagger$ |  |  |  |  |  |  |
| Single-Throw |  |  |  |  |  |  |
| 2 | 1 | 10 | 25 | 9 | 119371 | 82800 |
| 3 | $11 / 2$ | 15 | 35 | 9 | 123242 |  |
| $3 \ddagger$ | 2 | 17 | 40 | 5 | $119372 \ddagger$ | 3800 |
| 4 | $21 / 2$ | 20 |  | 9 | 123243 | 4800 |
| Dust-Proof Wall-Mounting |  |  |  |  |  |  |
| Singlo-Throw |  |  |  |  |  |  |
| 2 | 1 | 10 | 25 | 9 | 108099 | 2700 |
| 3 | $13 / 2$ | 15 | 35 | 9 | 108100 | 3600 |
| 4 | $21 / 2$ | 20 | 45 | 9 | 108101 | 4300 |
| Dust-Proof and Damp-Proof Wall-Mounting |  |  |  |  |  |  |
| Singlo-Throw |  |  |  |  |  |  |
| 3 | $11 / 2$ | 17 | 40 | 7 | 226540 | 6700 |
| Selector-Double-Two | 2 | 20 | 45 | 8 | 226542 | 6200 |
| Doublo-Throw |  |  |  |  |  |  |
| 2 | 2 | 20 | 45 | 6 | 226541 | 6200 |
| The interrupting capacity at rated voltage of all breakers listed above is 300 amperes. For interrupting capacities at lower |  |  |  |  |  |  |
| than rated voltage refer to pages on "Applicaton of Oil Circuit-Breakers." <br> *Approximate weight of oil is $71 / 2$ pounds per gallon, net; 9 pounds, shipping. |  |  |  |  |  |  |
| $\dagger$ Although the type I oil circuit-breakers are insulated for 4500 -volt service, engineering practice indicates that panel-mounting breakers should not be used on service voltages higher than 2500 volts. These breakers are made for mounting on panels 2 inches |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
| thick. When they are to be mounted on thinner panels, spacers must be used on the mounting bolts. |  |  |  |  |  |  |
| For informaton as to what material is furnished with these breakers, see "Instructions for Ordering." |  |  |  |  |  |  |

## TYPE I OIL CIRCUIT-BREAKERS-Continued

OUTLINE DIMENSIONS


Fig. 5-Style No. 119372


Fig. 6-Style No. 226541


Fig. 7-Stye No. 226540


Fig. 8-Style No. 226542


| Style <br> No. | Dimensions in Inches |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | A | B | C | D | E | F | G | 1 H | J | K | L | M | N | P | 0 | R | S | T | U | V | W | X | Y | Z |
| 119371 | 63/4 | 6 | 12 | $10{ }^{1}$ | 10 | $73 / 8$ | $6 \frac{1}{12}$ | 5 | $H$ | $67 / 3$ | 31/8 | $35 / 6$ | - | 356 | - |  |  |  | 21/4 | 23/4 | 2 \% | 23 | - | $31 / 3$ |
| 108099 |  | 6 | 12 | 10 | 10 | 75 |  |  | 4 |  | $31 / 2$ | 335 | - | 3 \% 6 | - |  |  | 9 | 215 | $23 / 4$ | 2 | 28 |  | $31 / 2$ |
| 123242 | $9385$ | 6 | 1218 | 10.2 | $10$ | 738 | $8{ }^{8}$ | $55 / 3$ | ${ }_{4}^{4}$ | 67\% | $31 / 2$ | 336 | 二 | 61/4 | - | 1 | 7 | $913 / 2$ | 214 | $27 / 8$ | 256 | 286 | 236 | 3 |
| 108100 | 123 | 6 | 121/8 | $101 / 2$ | $\begin{aligned} & 10 \\ & 10 \end{aligned}$ | 73\% | $8{ }_{11}^{85}$ | 5 5\% | H | 67/8 | 31/2 | 3 35 | 51/4 | 6144 | 286 | 1 | $7{ }_{6}$ | $91 / 2$ | $21 / 4$ | 2778 | 238 | 28 | 285 | 3 |
| 108101 | 12 | 6 | $121 / 4$ | $10^{1 / 2}$ | 10 | 723 | $11 \%$ | $5 \% / 8$ | It | 6\%/8 | 5 H | 3\%\% | 5 314 | 61/4 | $25 \%$ | 1 | 7/8 | 91/8 | 21/4 | 2798 | 2\% | 25 | $2 \%$ | 3 |

[^13]
## TYPE D OIL CIRCUIT-BREAKERS

# MANUALLY-OPERATED NON-AUTOMATIC FOR INDOOR, OUTDOOR, AND SUBWAY SERVICE-SINGLE AND DOUBLE-THROW 

## For Capacities up to 300 Amperes, 15000 Volts Alternating Current Interrupting Capacities at Rated Voltage $\mathbf{7 0 0}$ to $\mathbf{8 0 0}$ Amperes



Pig. 1 -Indoor for Panel Mounting 300-AMPERE. 7500 VOLT. Two-POLE, Double-I hrow

## Application

These non-automatic oil circuit-breakers have a wide range of application, being made for indoor service in panel-mounting, direct wall-mounting. and remote-control wall or pipe-mounting forms; for outdoor service in pole or wall-mounting; and for subway-mounting.
Indoor Mounting -The panel-mounting form, as its name indicates, is designed for mounting on the rear of the switchboard panel or frame bracket.

The direct wall-mounting form is particularly adaptable to motor installations, because of the ease with which it may be mounted on any vertical support convenient to the motor operator
The remote-control wall or pipe-mounting form allows the breaker to be mounted at any suitable place, and operated from a switchboard or other position as desired.

Outdoor Mounting-The outdoor form of wall or pole-mounting breaker is primarily intended for service in exposed places. It is particularly adapted for controlling lines where they enter buildings, for controlling branch feeders from the main lines,
for sectionalizing feeders, and cutting out transformers, or for any of the other numerous purposes for which an outdoor form of breaker may be utilized on distribution systems.

Subway Mounting-The subway form of breaker is intended for mounting in subways, manholes, or other places where a breaker may be required to operate submerged. The subway form of breaker is made in two, three or four-pole; single and double-throw, for capacities up to 200 amperes, 4500 volts.
Interrupting Capacity-The interrupting capacity at rated voltage of the type D 200-ampere breakers is 800 amperes; of the 300 -ampere breakers, 700 amperes.
For interrupting capacities of the type D oil circuit-breakers at other than rated voltages, see Tables C and D on pages on "Application of Oil Circuit-Breakers."

## Distinctive Features

The characteristic features of the type D oil circuit-breakers are:-Knife-blade contacts submerged in oil and protected by auxiliary arcing contacts; live parts carried on insulating supports affording a high quality of permanent insulation between adjacent poles, and between the frame and live parts; all parts supported by a single frame easily mounted on panel, wall, pipe-frame, post bracket, or other vertical support; small space required for mounting; accessibility of parts for the purpose of inspection and repair; enclosure of all live metal parts; simple but strong construction.


Fig. 2-Outdoor for Wali or Pole Mounting 200-Ampere, 4500 -Volt. Three-Pole. Double-Throw

TYPE D OIL CIRCUIT-BREAKERS-Continued


Fig. 3-Indoor for Wall-Mointing. $300-$ Ampere, 7500 -Volt, Four-Pole, SingleThrow (Tank Removed)

## Operation

## See Also Pages of this Section on "Oil Circuit-Breakers-General Information"

The type D oil circuit-breakers are non-automatic direct or remote-control, manually operated only. In general, they are opened and closed by one lever-type or crank-type handle, except in the case of a double two-pole breaker. In the double twopole breaker there is a separate handle for each part of the breaker.

## Construction

## Indoor Form

Mounting-The panel-mounting form of breaker is designed for mounting on the rear of the switchboard panel, or iron frame bracket; the coverplate through which the handle projects, is supplied for mounting on the front of the panel or bracket.

The wall-mounting form of breaker is so constructed that the handle projects outward over the tank, thereby permitting the breaker to be mounted directly on a wall, post, or any convenient vertical support. This ieature renders the breaker particularly adaptable for installation in places where no switchboard is available for mounting apparatus, and for motor installations where it is desirable to mount the breaker convenient for the motor operator.

The remote-control wall or pipe-mounting form of breaker is so constructed that the breaker proper is mounted directly on a wall, or other vertical support, or upon pipe framework. The breaker mechanism is operated through bell cranks, from a coverplate and handle, mounted on the front of a switchboard panel, iron frame bracket, or other support.

Tanks-The oil tanks are rectangular in shape and are made of heavy shect iron. Individual insulating cells on single-throw breakers, and an insulating lining on double-throw breakers, are used as an additional protection against arcing from current-carrying parts to the metal of the tank.

Where the individual insulating cells are used on the single-throw breakers, they form a separate compartment for each pole. While the tank is securely fastened to the breaker-frame, the construction permits of easy removal for the purpose of inspection and repair.

The tanks are deep to allow ample space above the oil level to act as an expansion chamber for the arc gases, and to reduce slopping of the oil from internal disturbances. The gases are vented through the clearance between the wooden operating rod and the frame.

The multi-pole single tank construction is used throughout in the type $D$ line of breakers.

Mechanism-The hinged knife-blade contacts are actuated by specially treated wooden rods connected to a lever, which is operated by a handle outside of the breakers. This design gives a simple but strong construction.

Terminal Bushings and Studs-The leads in the 200 -ampere, 4500 -volt breaker are brought out directly at the top. Connections to the outside circuit are made inside the breaker by a socket terminal, and a porcelain insulator is siipped over the joint, thus providing a straight continuous connection from the line with maximum insulation.


In the $\mathbf{3 0 0}$-ampere, 7500 -volt breaker, the terminal bushing or stud with stationary contact clips on the lower extremity, is supported by a one-piece vertical, pillar-type, porcelain bushing clamped to the framework. The studs and micarta tube details are clamped to these insulators. This construction avoids the use of babbitt and cement, reducing the cost and the time and labor required for mainte-

TYPE D OIL CIRCUIT-BREAKERS-Continued


Fig. 5-Indoor for Pipe Mounting, Remote Control 200-Ampere $4500-V$ Volt. Three-
Pole, Single-Throw
(Porcelain Insulating Tubes Shown on Terminals)
nance. Lock washers are used on the clamped bolts and current-carrying parts, to prevent loosening from vibration or hammer blows that might occur in the operation of the breaker or from other apparatus located nearby

Terminals and Terminal Lugs-On the 300 ampere, 7500 -volt breaker, copper tube terminals are supplied. For connecting this form of terminal to the terminal stud, a brass or copper sleeve is supplied, threaded at one end to screw to the stud, and split at the other end to receive the flat end of the tube terminal. The copper tube terminal is held in the slot of the sleeve by a bolt, supplied with a lock washer. On special order, terminals may be omitted, or contact nuts with or without special terminals supplied. Westinghouse-Frankel Solderless Connectors can be supplied on these breakers. For prices see pages on these connectors.

Main and Auxiliary Contacts-Hinged knifeblade contacts are used, as they insure the best contact in this class of breaker for low-temperature rise. The main contact jaws are flared so that the knifeblade readily engages upon closing. The breaker is essentially a knife switch submerged in oil and arranged for external operation. The main moving contacts are extended so as to engage an auxiliary arcing piece, mounted on or attached to the stationary main contact jaw. This auxiliary contact takes the final break, thus preventing any burning of the main contacts. The arcing pieces are inexpensive and readily replaced when worn or burned away.

## Special Breakers

The double two-pole breakers are in reality two, two-pole breakers mounted one behind the other in the same case, and each controlled by its own handle. This arrangement gives a very compact breaker for controlling two circuits, when there is not room on the switchboard panel for two separate
breakers. These breakers are two-pole, single and double-throw.

## Outdoor Form

The wall or pole-mounting breaker is enclosed in a weather-prooi case having lugs cast thereon for mounting the breaker on a wall or pole. On breaker, Style No. 257694, stirrups are also provided for mounting the breakers beneath the cross arm.

In these breakers, the contact and insulation construction is exactly the same as described for the indoor forms, the only difference being in the construction of the handle and the method of bringing out the leads. On these outdoor breakers a crank handle is used for operation. The leads are brought out underneath the top part of the case, through sealed bushings at the side and underneath the main casting. The sealing-in of the bushings prevents the entrance of rain or moisture to the interior of the breaker.

These breakers do not have excessive insulation and should not be installed on lines subject to surges above the insulation test values given in rule 7323 of the April, 1921, edition of the "Standard Rules of the A. I. E. E.", unless protected by lightning arresters or other surge protective devices.

## Subway Form

The housing for the subway breaker complete, including the oil tank, is of cast iron. All housing joints are made water-proof by the use of gaskets. The housing has lugs cast thereon for mounting the breaker on the wall of the subway, manhole or other place of mounting.

In the subway form of breaker, the contact and insulation construction is the same as that described on a previous page for the indoor form of breaker the only difference being in the method of bringing out the leads. The leads enter the breaker housing through individual water-proof bushings in the top of the case. The operating handle is provided with a water-proof stuffing box and is latched in either the on or off position.


Fig. 6-OUTDOor-Form Wall or Pole Mounting 300 Amigrebs: 7500 Volts, With Cover Removed to Show Termival and Lead Arrangemeent

| May, 1923 | Westinghouse Power-Switching Devices | Skction 1-C |
| :---: | :---: | :---: |

## TYPE D OIL CIRCUIT-BREAKERS-Continued

## PRICES

Except where noted, style number includes the breaker complete as listed, with oil. See also "Instructions for Ordering Oil Circuit-Breakers."

INDOOR FORM-DIRECT-CONTROL
$\underset{\substack{\text { Continuous } \\ \text { Amperes }}}{\substack{\text { Maximum } \\ \text { Volts }}}$

Poles \begin{tabular}{cc}
Dimension <br>
Reference <br>
Fig.

$\quad$

Gallons <br>
Oil
\end{tabular}

Approx. Wt., Lbs.
WIthout Oilit
$\underset{\text { Net }}{\substack{\text { Without Oil* } \\ \text { Shipping }}}$
Pancl-Mounting $\ddagger$-Single-Throw

| 200 | 4500 | 2 | 9 | 11/2 | 30 | 50 | 27736 | - 7000 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 300 | 7500 | 2 | 11 | 3 | 70 | 100 | 203428 | 10300 |
| 200 | 4500 | 3 | 9 | 2 | 40 | 65 | 27741 | 8700 |
| 300 | 7500 | 3 | 11 | 3 | 80 | 115 | 203429 | 12800 |
| 200 | 4500 | 4 | 9 | 21/2 | 50 | 78 | 27746 | 11400 |
| 300 | 7500 | 4 | 11 | 4 | 95 | 135 | 203430 | 15700 |
| Double-Throw |  |  |  |  |  |  |  |  |
| 200 | 4500 | 2 | $\cdot 10$ | 2 | 45 | 68 | 27751 | 9200 |
| 300 | 7500 | 2 | 12 | 5 | 90 | 125 | 203431 | 12500 |
| 200 | 4500 | 3 | 10 | 3 | 60 | 88 | 27758 | 11200 |
| 300 | 7500 | 3 | 12 | 5 | 110 | 150 | 203432 | 15100 |
| 200 | 4500 | 4 | 10 | $31 / 2$ | 75 | 108 | 27781 | 14900 |
| 300 | 7500 | 4 | 12 | 6 | 125 | 175 | 203433 | 20000 |
| Double Two-Pole |  |  |  |  |  |  |  |  |
| 200 200 | 4500 4500 | Single-Throw Double-Throw | 9 $10 \dagger$ | $\begin{aligned} & 21 / 3 \\ & 31 / 2 \end{aligned}$ | $\begin{aligned} & 50 \\ & 75 \end{aligned}$ | 78 108 | $\begin{aligned} & 58650 \\ & 58651 \end{aligned}$ | $\begin{array}{r}160 \\ 218 \\ \hline\end{array}$ |
| Wall-Mounting-Singlo-Throw |  |  |  |  |  |  |  |  |
| 200 | 4500 | 2 | 9 | $11 / 2$ | 30 | 50 | 27766 | 7000 |
| 300 | 7500 | 2 | 11 | 3 | 70 | 100 | 203434 | 10300 |
| 200 300 | 4500 7500 | 3 3 | 11 | 2 | 80 | 60 115 | 277771 | 8700 |
| 200 | 4500 | 4 | 9 | 21/2 | 50 | 78 | 27776 | 11400 |
| 300 | 7500 | 4 | 11 | 4 | 95 | 135 | 203436 | 15700 |
| Double-Throw |  |  |  |  |  |  |  |  |
| 200 | 4500 | 2 | 10 | 2 | 45 | 68 | 27781 | 9200 |
| 300 | 7500 | 2 | 12 | 5 | 90 | 125 | 203437 | 12500 |
| 200 | 4500 | 3 | 10 | 3 | 60 | 88 | 27788 | 11200 |
| 300 | 7500 | 3 | 12 | 515 | 110 | 150 | 203438 | 15100 |
| 300 | 7500 | 4 | 12 | $6^{1 / 2}$ | 125 | 175 | 203439 | 20000 |

INDOOR FORM REMOTE-CONTROL-Bell Cranks Above or Below Floor

*Approximate weight of oil equals $71 / 2$ pounds per gallon, net; and 9 pounds, shipping.
$\dagger$ Same dimensions as the four-pole $\mathbf{2 0 0}$-ampere breaker shown under this reference.
$\ddagger$ Although the type D oil circuit-breakers are insulated for 4500 or 7500 -volt service, engineering practice indicates that panelmounting breakers should not be used on service voltages higher than 2500 volts. These breakers are made for mounting on mounting breakers should not be used on service voltages higher than 2500 volts. These breakers are made for mounting on will be furnished free of charge when ordered with the breaker.

The coverplates controlling remote-control manually-operated breakers are designed for mounting on 2 -inch material. When these coverplates are to be mounted on material less than 2 inches thick, spacers must be used on the mounting bolts; when and 4 inches thick, longer mounting bolts than standard are required. Spacers or longer mounting bolts will be furnished free of charge when ordered with the breaker.

For information as to material furnished with these breakers (nuts, cable terminals, etc.), see "Instructions for ordering."

TYPE D OIL CIRCUIT-BREAKERS-Continued

## OUTDOOR-FORM

## Wall or Pole-Mounting

| Maximum Continuous Amperes | $\begin{gathered} \text { Maximum } \\ \text { Volts } \end{gathered}$ | Poles | Dimensions Reference Fig. | $\begin{aligned} & \text { Gallons } \\ & \text { Oil } \end{aligned}$ |  | T. Lils. Shipping | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Single-Throw |  |  |  |  |  |  |  |  |
| 200 | 4500 | 2 | 15 | $11 / 2$ | 50 | 78 | $257694 \dagger$ | - 7700 |
| 200 | 4500 | 1 | 16 | 1 | 35 | 55 | 57930 |  |
| 200 | 4500 | 2 | 16 | $13 / 2$ | 50 | 78 | 221943 | 7400 |
| 200 | 4500 | 3 | 16 | $21 / 2$ | 66 | 96 | 221944 | 9300 |
| 200 | 4500 | 4 | 16 | 3 | 85 | 125 | 221945 | 13000 |
| 300 | 7500 | 2 | 18 | $43 / 4$ | 130 | 175 | 221949 | 14600 |
| 300 | 7500 | 3 | 18 | $431 /$ | 130 | 175 | 221950 | 17600 |
| 200 200 | 15000 15000 | 2 3 | 19 19 | 61/4/8 | 150 150 | 200 | 221953 | 17800 21350 |
| Double-Throw |  |  |  |  |  |  |  |  |
| 200 | 4500 | 2 | 17 | $21 / 3$ | 75 | 108 | 221946 | 10800 |
| 200 | 4500 | 3 | 17 | 31 | 100 | 138 | 221947 | 15000 |
| 200 300 | 4500 4500 | 4 | 17 | $41 / 2$ | 130 175 | 175 220 | 221948 | 20000 |
| 300 | 4500 | 3 | 20 | $61 / 2$ | 175 | 220 | 257742 | 23800 | in parallel (giving double-capacity; i. e., 400 amperes).


| SUBWAY-FORM |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Maximum Continuous Amperes | $\begin{aligned} & \text { Maximum } \\ & \text { Volts } \end{aligned}$ | Poles | Dimensions Reference Fig. | $\begin{aligned} & \text { Gallons } \\ & \text { Oil } \end{aligned}$ |  | Tt. Lbs. OIL* Shipping | Style No. | List Price |
| Single-Throw |  |  |  |  |  |  |  |  |
| 200 | 4500 | 2 | 21 | 2 | 80 | 115 | 194389 | 811150 |
| 200 | 4500 | 3 | 21 | $21 / 3$ | 95 | 130 | 194391 | 13300 |
| 200 | 4500 | 4 | 21 | $31 / 2$ | 110 | 150 | 194393 | 18400 |
| Double-Throw |  |  |  |  |  |  |  |  |
| 200 | 4500 | 2 | 22 | 3 | 95 | 130 | 194390 | 14600 |
| 200 | 4500 | 3 | 22 | $31 / 2$ | 110 | 150 | 194392 | 18100 |
| 200 | 4500 | 4 | 22 | 5 | 125 | 170 | 194394 | 22550 |

For single-pole eswitches other than listed. double-pole switches can be used with contacts in series (giving double break) or in parallel (giving double capacity; i. e., 400 amperes).

Note-With each subway-type of breaker should be ordered the necessary cable bushings from the following table. These are not included in style number but are included in the list price of the breaker.

## CABLE BUSHINGS

For Use on Subway-Mounting Switches

| Diameter |  |
| :--- | ---: |
| Hole |  |
| Inches | Style No. |
| $3 / 8$ | 219970 |
| 33 | 47808 |
| $1 / 4$ | 60010 |
|  | *Approximate weight of oil equ |

*Approximate weight of oil equals $71 / 2$ pounds per gallon. net, and 9 pounds. shipping.
$\dagger$ This breaker is similar to Style No. 221943 which has a special cover and stirrup for cross-arm mounting.
IIncluded in price of subway breakers listed above.


Fig. 7-Subway, 200-Ampere, 4500-Volt. Three-Pole, Single-Throw


Fig. 8-Outdoor-Form Wall or Polr Mounting 200-AMPERE, 4500-VOLT
With Stirrup for Cross-Arm Mounting (Style No. 257694 Only)

## TYPE D OIL CIRCUIT-BREAKERS-Continued

## OUTLINE DIMENSIONS

## Indoor-Form-Panel- and Wall-Mounting

200 Amperes, 4500 Volts


Fig 9

$\dagger$ Space to remove tank.
These dimensions are for reference only. For official dimensions apply to the nearest district office.

## TYPE D OIL CIRCUIT-BREAKERS-Continued

Indoor Form-Panel- and Wall-Mounting

300 Amperes, 7500 Volts

space reguired for removol of Bnk with switch open $=123^{\circ}$
Fig. 11


Single-Throw-Fig. 11

| Poles | Dimensions in Inches |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | A | B | C. | D | E | F | $\underset{\text { Degrees }}{\text { G }}$ | K | L | M |
| 2 3 4 | $141 / 8$ $141 / 8$ $178 / 6$ | $171 / 8$ 173 203 | 71 315 $31 / 2$ | $107 / 8$ 1078 $143 / 8$ | $131 / 1$ $131 / 4$ 14 | 6 6 8 | 28 28 28 | $311 / 2$ | $31 / 2$ | .747 .747 .747 |

Double-Throw-Fig. 12

| Poles | Dimensions in Inches |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | A | B | C | D | $\underset{\text { Degrees }}{\mathbf{G}}$ | $\underset{\text { Degrees }}{\mathrm{H}}$ | $\begin{gathered} \mathrm{J} \\ \text { Degrees } \end{gathered}$ | K | L | M |
| 2 3 4 | $141 / 8$ 1415 1758 | $17 \%$ <br> 17 <br> 203 <br> 18 | $71 / 2$ $31 / 2$ | $107 / 8$ $107 / 6$ $14 \%$ | 14 14 11 | 25 25 19 | 3 3 3 | $31 / 2$ $31 / 2$ | 3112 | .747 .747 .747 |

These dimensions are for reference only. For official dimensions apply to the nearest district office.

TYPE D OIL CIRCUIT-BREAKERS-Continuod
Indoor Form-Remote Control For All Indoor Breakers


Single-Throw-Fig. 13

| Amps | olts | Pole | A | B | C | D ${ }^{\circ}$ | $\mathrm{E}^{\circ}$ | G | H | L | M | N |  |  |  | S |  | U | V | W |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 200 | 4500 | 2 | 1776 | 5 | $7{ }^{7}$ | 21 |  | 8312 | 203/4 | 31/4 | $11 / 13$ | $81 / 3$ | 11 | $81 / 3$ | $3{ }^{3}$ | $31 / 8$ | ${ }^{48}$ | 1/3 | 18\% | 191/4 |
| 200 | 4500 | 3 | 20.0 | 2 | 87\% | 91828 | 9112 | 8813 | 2038 | $31 / 4$ | $11 / 2$ | $81 / 3$ | 11 | $81 / 2$ | 314 | $31 / 8$ 318 | $\begin{aligned} & y_{6}^{\prime} \\ & 0 \end{aligned}$ | 还 | $18 \%$ | $191 / 4$ |
| 200 300 | 4500 7500 | 4 | 223 | ${ }_{2}{ }^{\text {\% }}$ | ${ }_{6}{ }^{1 / 3}$ | 18 14 | 14 | 118 | $22^{3} / 8$ | 314 | $1{ }^{13} 9$ | 81/8 | 11 14 | $81 / 2$ | 34\% | 31/8 |  | . 747 | 186 | 198 |
| 300 | 7500 | 3 | $221 / 8$ | $23 /$ | 6 | 14 | 14 | 11 | 26318 | 31 | 238 | $95 \%$ | 14 | 8 | 478 | $31 / 2$ | 2 | 747 | 263 | 2878 |
| 300 | 7500 | 4 | 255/8 | 294 | 8 | 11 | 11 | 11\% | 263/8 | 3 H | 2188 | $95 / 8$ | 14 | 8 | 47\% | $31 / 2$ | 2 | 747 | 26,960 | 28\% |



Double-Throw-Fig. 14

| Amps | Volts | Poles | A | B | C | $\mathrm{D}^{\circ}$ | E | F | G | K | L |  | N | 0 | P |  |  | S | T | , |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 200 | 450 | 2 | 1645 | H | 636 | 21 | $31 / 1$ | 20.45 | $8{ }^{83 / 5}$ | 43 | $41 / 4$ | 3 | 3 | $111 / 2$ | 1112 | 414 | 1/2 | 左 | 2 | 21/ |
| 200 | 4500 4500 | 3 | 23 | 23 |  | 191/4 |  | 2045 | $8{ }^{8}$ | 48 | $41 /$ | 3 | 3 <br> 3 | $113 / 2$ | $111 / 3$ | 414 |  | , | 20 |  |
| 200 | 4500 |  | 223 | ${ }^{3}{ }^{2}{ }^{2}$ | 7113 | 171/2 | 3 | 27 | ${ }^{8} 9$ | $4{ }^{4}$ | 43 | 38 | 42 | 113 | $111 / 2$ | 4 6 |  |  | 20 | , |
| 300 | 7500 7500 | 2 | 22 | $23 / 4$ | $9{ }^{9} 1$ | $14{ }^{\circ}$ | 31/3/3 | 277 | 95 | 4 | 35 | 3y\% | 438 | $12{ }^{123}$ | 14 | 6 6 | . 747 | 2 | 301/4 | 4 |
| 300 | 7500 | 4 | 25938 | 23/4 | $91 / 8$ | 11 | $31 / 2$ | 279000 | 95/8 | 315 | 3 ${ }^{3}$ | 33/8 | 43 | 123:4 | 14 | 60\% | . 747 | 2 | 301/4 |  |

These dimensions are for reference only. For official dimensions apply to nearest district office.

TYPE D OIL CIRCUIT-BREAKERS-Continued
Outdoor Form-Wall- or Pole-Mounting
200 Amperes, 4500 Volts


Fig. 16


Fig. 17


These dimensions are for reference only. Por official dimensions apply to the nearest district office.

TYPE D OIL CIRCUIT-BREAKERS-Continued
Outdoor Form-Wall- or Pole-Mounting-Continued


Fig. 19


Fig. 20

[^14]
## TYPE D OIL CIRCUIT-BREAKERS-Continued

Subway Form


Pige 21-Single-Throw


Fig. 22-Double-Throw
These dimensions are for reference only. For official dimensions apply to the nearest district office.

# TYPE F-10 OIL CIRCUIT-BREAKERS 

MANUALLY-OPERATED, NON-AUTOMATIC AND AUTOMATIC FOR INDOOR SERVICE, SINGLE AND DOUBLE-THROW
For Capacities up to 200 Amperes, 2500 Volts; 300 Amperes, 750 Volts;
Alternating Current. Interrupting Capacity at 2500 Volts, 3000 Amperes (Unless otherwise stated ratings are on a 60-cycle basis)


Fig. 1-Type F-10 Indoor, Three-Pole, Single-Throw 300-Ahrpere 750-Volt Oil Circuit-Breaker Full Automatic with Overload Trip

## Application

See also pages on "Application of Oil Circuit-Breakers."
The type F-10 oil circuit-breakers comprise a line of moderate capacity, non-automatic and automatic manually operated breakers for indoor service primarily in industrial applications. This breaker is made in only one form, wall-mounting, for capacities up to 200 amperes at 2500 volts, and 300 amperes at 750 volts.

Because of the excessive moisture and drippings inherent to mines, these drip-proof breakers are being used extensively as low-capacity and lowvoltage breakers in such service.

Standard breakers are sufficiently dustproof for use in textile mills and similar service. For more severe applications, such as cement or flour mills where very fine dust is encountered, the standard breakers should be equipped with gaskets. The gaskets are placed between the top cover and the frame and between and the oil tank and the frame.
Slip-Ring Motors-The starting currents on slip-ring motors usually range from one and a half to two times full-load current, depending upon the characteristics of the motor load, and the number of steps in the starting device. Under these conditions the motor has a power factor nearly as high as when it is running. The breaker selected should, therefore, have a full-load rating equivalent to one and one-half times the full-load motor current, and the calibration of the breaker should provide a maximum setting equal to twice the full-load motor current. With breakers used in starting slip-ring
motors, inverse-time-limit attachments should be used to prevent the breaker from opening when the motor is started, or on momentary overloads. It is also recommended that an undervoltage release attachment be used in this application.

Squirrel-Cage Motors-The starting current of squirrel-cage motors usually ranges from 5 to 10 times full-load current at a very low power factor. It is to be noted that the higher starting currents are usually taken by high-speed motors. The breaker selected should have a full-load rating equivalent to one and one-half times full-load motor current and the calibration of the breaker should provide a range of at least two times the full-load current. Due to the high starting currents, the breaker should always be equipped with inverse-time-limit attachments.

When starting heavy-inertia loads, in order that the breaker will not trip on the starting current, it may be necessary to set the tripping point of the breaker too high to properly protect the motor except for short-circuit conditions. If this condition exists, it may be desirable to by-pass the circuitbreaker during starting.

Before selecting the breaker for squirrel-cage motors, the application, and the time required to accelerate the motor should be carefully investigated. Except for smaller motors, it is desirable to install an auto-starter in addition to the breaker. It is recommended that an undervoltage release attachment be used with breakers for this application, if the auto-starter is not so equipped.


Fig. 2-Type F-10 Indoor, Three-Pole. Single-Throw. FIG. 2-TYPE F-10 INDOOR, THREE-Pole. SINGLE-THROW, Automatic, Overload Trip, Undervoltage Release with transformibr. Tank and Cover Removed to Show Detatl.s of Construction

## TYPE F-10 OIL CIRCUIT-BREAKERS-Continued

## Distinctive Features

Among the features which distinguish the type F-10 Breakers are:-
A novel design of contact so shaped that different parts of the same contact surface act as the main current-carrying contact and as the arcing contact but the arcing contact surface is so located as to prevent arcing on the main current-carrying contact surface.


Fig. 3-Stationary and Moving Contact Details for Type F-10 Oil Circuit-Breaker. From Left to Right: 300-Ampere Stationary Contacts; Moving Contact fo All Capacities; 200-Ampere Stationary Contacts

Flared wedge contacts under heavy pressure.
Submersion and opening of all contacts under oil.
The ease of changing from non-automatic to automatic breakers by the addition of the various overload devices only.
Convenient location of trip coils making calibration adjustment accessible.
Breaker opens by gravity, assisted by tension springs and is equipped with bumpers to absorb the shock.
Open position is maintained by gravity.
Inability to hold full-automatic breaker in closed position against predetermined conditions of tripping.
Strong tanks and tank supports.
Tanks removable without disturbing operating mechanism or contacts, thereby making inspection easy.
Ample air space at tank top to allow for gas expansion.
Dust-proof and drip-proof, but not weather-proof.


Fig. 4-Top View of Type F-10 Oil Circuit-Breaker with Cover Removed to Show Undervoltage Release Attachment and Operating Lever, Terminals, etc.

## Operation

See also pages on "Oil Circuit-Breakers-General Information."
Manual Operation-All type F-10 breakers are manually operated.
The type F-10 breakers, as listed, are all nonautomatic. The breaker is held in the closed position by a hardened steel latch engaging a hardened steel roller. This roller is carried on the trigger so that when the trip coil is energized the trigger is raised, disengaging the latch and allowing the breaker to open. When the breaker is used non-


Fig. 5-Tmge Overload Characteristics of the lnverse Time-Limit Attachment Used in Connection with the Type F-10 Oil Circuit-Breaker when Equipped with Standard Dashpot Oil as Supplied with Dashpots
automatic, the breaker is tripped by raising the closing handle. When the breaker is in the closed position the operating handle is vertical. When the breaker is open the handle is raised slightly, thus it is possible to tell the position of the contacts by the position of the handle.

Automatic operation is obtained by the addition of one or more automatic trip-attachments listed and described under the "Auxiliaries for Type F-10 Oil Circuit-Breakers" and by the addition of the necessary current or potential transformer where needed. All automatic breakers are full-automatic, that is, it is impossible to hold a breaker in the closed position when a predetermined tripping condition exists.

All circuit-breakers are equipped with seriescurrent overload trip coils for use on applications up to 300 amperes, but where desired the 5 -ampere series-trip coil can be used in connection with current transformers and relays, with the transformers mounted separately from the breaker.

## TYPE F-10 OIL CIRCUIT-BREAKERS-Continued

## Construction

The breaker frame or housing is made of heavy cast iron. The breakers are supported by bolting the breaker frame proper to the wall or any flat vertical surface. The breakers, as supplied, have openings for taking the leads downward at the two sides of the breaker. Three holes are provided in each frame side, so that the leads may be taken horizontally from the breaker when desired. Washers are provided which are interchangeable with the insulators so that the set of holes not in use can be covered. Holes are provided in the back of the breaker frame and covered with washers so that a conduit box, when desirable, can be used with the breaker.
Single tank per breaker construction containing all poles is used. The heavy sheet iron rectangular oil tanks are made with all seams lap-welded, the bottom being flanged and welded on the outside of the tank sides. As sufficient space is allowed in


Fig. 6-Schematic Diagram of Connections for F-10 Oil Circuit-Breaker with Hand-Reset Undervoltage Release Attachment
the tanks for oil expansion and bubbles caused by the arc gases, no insulating lining material is used.
The method of fastening the tank to the frame by three bolts supplied with wing nuts while very secure permits easy removal of the tanks for the purpose of inspection and repair. The supporting framework of the breaker unit has a flange which encloses the upper end of the tank when in place, thus preventing distortion of the tank due to internal pressurre.

The tanks are deep to allow an ample space above the oil which acts as an expansion chamber for the arc gases and reduces the slopping of the oil from internal disturbances. The gases are vented through the clearance between the operating rods and the breaker framework, and between the operating handles and the framework. The lifting lever attached to the crossbar clamps the specially constructed wood operating rod and it is operated through a toggle so constructed that the pressure on the contacts at the end of the moving contacts' travel is overcome easily by the operator during the closing nperation.

The copper strap terminal studs with the stationary contacts on the lower end are bolted to a


Fig. 7-Schematic Diagram of Connections for P-10
Oil
Circuit-Breaker with Automatic-Reset Oil Circuit-Breaker with Automatic-Reset Undervoltage Release Attachment
wooden base which is bolted in turn to the breaker. frame.

Copper tube terminals are supplied on all breakers and are clamped on the copper strap studs by bolts. On special order special terminals can be supplied at an increase in price. Westinghouse-Frankel Solderless Connectors can be used for this service. For prices see pages on these connectors. No allowance is made for the omission of the terminal regularly supplied with the breaker when special terminals are ordered since the special terminals are shipped as an additional item.

The moving wedge contact and stationary contact fingers are of an improved controller type. These contacts are the same as those used on the type F-11 oil circuit-breakers. Refer to that section for their description.

The construction of this breaker is such that the entire equipment may be assembled, lined up and the contacts and auxiliaries adjusted either below or above the frame before the tank or cover is placed in position. This feature of accessibility of contacts and auxiliaries is of material advantage in securing quick and accurate replacements and adjustments.

## Auxiliaries

See also pages on "Oil Circuit-Breakers-General Information" and pages on "Switchboard Accessories."


Fig. 8-Schematic Diagram of Connections for P-10 Oil Circuit-Breaker with Automatic-Reset Undervoliage Release Attachment and Electric Lockout Device with Signal Switch

Note:-This circuit leads to the auxiliary circuit closing contacts on the motor controller: circuit closing push-button. enntacts it is impossible to close the breaker until this circuit is etc. It is impossible to close the breaker until this circuit is completed, thus energizing the undervoltage release coil. After the breaker is clding (undervoltage release coil) circuit.

## TYPE F-10 OIL CIRCUIT-BREAKERS-Continued



Fig. 9-Typical Series-Current Fig. 9-Typical Series-Current
Overload Trip Coil Complete


Fig. 10-Typical Series-Current Overload Trip Coil with Inverse-Timeload Trip Coil With Inverse-


Fig. 11 -Double Serims-Current OverLoad Trip Coil with Inverse-Tmasload Trip Coil with Inverse-

Series current overload trip coil attachment, Fig. 9, is placed in the breaker housing in order to make the breakers automatic. The attachment complete with trip coil, magnetic circuit and tripping details slips into the upper front part of the housing and is retained by a single nut. The calibration adjustment is on the outside of the breaker. The calibration of the trip coil magnetic circuit is from $100 \%$ to $180 \%$ of the attachment rating. Calibration is made on both 60 and 25 cycles. The connection to the trip coil is made by removing the jumpers from the left middle and right front studs and using them as connectors for the left hand coil. The right hand coil connects directly to the stud without connectors. This arrangement makes it very simple to change the tripping devices by the use of other coils or by the use of other coils with inverse-time-limit attachments.
Series current overload trip coil with inverse-time-limit attachment, Fig. 10, is furnished complete with dashpot, trip coil, magnetic circuit and tripping details. This device is added to the breaker by inserting the complete device into the breaker housing and by tightening one nut. The connection of the trip coil proper is made the same as in the case of the series current trip attachments. The inverse-time-limit dashpot and the trip coil calibrations are outside of the breaker housing and, therefore, readily accessible for adjustment. The calibration is made on both 60 and 25 cycles.

The inverse-time-limit attachment is of the piston type. The calibration (tripping point) is stamped on the side of the dashpot and is varied by screwing the pot in or out of the cover. The time is varied by changing the number of holes in the bottom of the piston uncovered by the diaphragm. Instantaneous resetting is possible due to the check valve action of the washer. The tripping time varies inversely with the amount of the overload and directly with the variation in the viscosity of the oil. Fig. 5 shows the variation of the time with the variation of the overload and the effect of change in temperature on the standard dashpot oil as supplied for the dashpots.

Double series current overload trip coil with inverse-time-limit attachment, Fig. 11, is furnished complete with dashpot, double trip coil (calibrated for 25 and 125 amperes nominal), magnetic circuit and tripping details. This device is added to the breaker by inserting the complete device into the breaker housing and by tightening one nut. The connections are made as indicated in the note under table 1. and in the schematic diagram of connections Fig. 12.

The undervoltage release attachment is attached to the inside of the breaker housing by four bolts and can be used with either the non-automatic or automatic breakers. This attachment will trip the breaker when the voltage falls to approximately fifty per cent $(50 \%)$ of its rated voltage. This attachment may be connected to the line side of breaker only when an auxiliary signal switch is used to open the undervoltage control circuit when the breaker opens.

The hand-reset undervoltage release attachment, Fig. 13, is connected as shown in Fig. 6 with leads to the attachment connected across one phase on the load side of the breaker. The attachment is retrieved, while closing the breaker, by pushing on a small cast knob which projects through the breaker frame and above the operating handle on the front of the breaker.

The automatic-reset undervoltage release attachment, and electric lock-out device is shown in Fig. 14.

Fig. 7 shows the method of connecting the attachment as an automatic reset undervoltage release. It is to be noted that the attachment must be connected to the line side of the breaker. The attachment is retrieved automatically by the opening of the breaker.

Fig. 8 shows the method of connecting the attachment as a combined electric lock-out device and undervoltage release. The attachment must be connected to the line side of the breaker and is

## TYPE F-10 OIL CIRCUIT-BREAKERS-Continued



Fig. 12-Schematic Diagram of Connections for the Special F-10 Oil Circuit-Breaker with Double SeriesCurrent Overload Trip Coil Attachment
automatically retrieved as the breaker opens. A lug on the main cross bar engages a lug on the undervoltage attachment and forces its moving core or armature to the "closed position" where the armature is held by line voltage. The breaker cannot be closed unless the undervoltage coil is energized. When the breaker is controlling a motor, this means that the motor starting device must be in the proper


Fig. 13-Hand-Reset Undervoltage Release Attachment Complete with Signal Switch Attached
starting position. After the breaker is closed the auxiliary switch completes the circuit through the undervoltage coil.

The undervoltage release attachments are selfcontained up to and including 600 volts. For voltages between 600 and 2500 separate voltage transformers are required for use in connection with the 110 -volt attachment. For 2500 -volt applications a self-contained voltage transformer for mounting in the breaker frame is supplied for use in connection with the 110 -volt attachment-see data under voltage transformers which follows.

Signal Switch-The signal switch, Fig. 15, is a single-pole single-throw switch which makes contact when the breaker is closed. The switch mounts on the undervoltage release mechanism or electric - lockout mechanism and can be supplied without either of these devices on special order.

An ammeter-mounting cover, for mounting the self-contained type SM ammeter is listed for indoor service only. For illustration of application see

Fig. 18. These ammeter-mounting covers are dust-proof but not drip nor weather-proof. The type SM self-contained ammeter up to and including 200 amperes will be furnished and must be ordered separately. When ammeters of greater than 200 amperes capacity are required, the 5 -ampere ammeter should be used in connection with the proper current transformer, both of which must be ordered separately. For complete data on ammeters and separate current transformers refer to Section 3-B of this catalogue titled "Westinghouse Instruments and Relays." The ammeter


Fig. 14-Automatic-Reset Undervoltage Release Attachment and Electric Lockotit Device Complete with Signal Switch Attached
selected should be such that it will not be injured by the maximum current that may pass through the breaker.

The conduit box, Fig. 16, is arranged for mounting on a flat vertical surface and supports the breaker from the rear by four bolts. Plates with knock-out holes are provided on the four sides of the box so that conduit connections may be brought in from any direction. Knock-out holes in the back of the breaker frame and in the front of the box allow the connections to be made to the breaker terminals.

The voltage transformer, Fig. 17, is self-contained and is furnished for use on both 25 and 60 -cycle, 2500 -volt service in connection with the 110 -volt


Fig. 15-Signal Switch with Mounting Bracket

## TYPE F-10 OIL CIRCUIT-BREAKERS-Continued

undervoltage release attachments. The transformer bolts onto the brackets of the undervoltage release attachment inside of the breaker housing-see Fig. 2.

## Prices

Style number and list price include the nonautomatic breaker with oil as described (for automatic breakers add trip coil and transformers from the listing of auxiliaries as needed). These breakers do not have excessive insulation and should not be installed on lines subject to surges above the insulation test values given in rule 7323 of the April, 1921 edition of the "Standard Rules of the A. I. E. E." unless protected by lightning arresters or other surge protective devices.


Fig. 18-Typi F-10 Oil Circuit Breaker Equipped with Ammeter Mounting Cover and
Mounted on Conduit Box
Fig. 16-Conduit Box for Type F-10 Oil Circuit-Breaker
TABLE I
Type F-10, Manually Operated, Single-Throw, Oil Circuit-Breakers $\ddagger$

| $\underset{\text { Continuous }}{\text { Manperes }}$Maximum <br> Volts |  | $\begin{gathered} \text { Number } \\ \text { of } \\ \text { Poles } \end{gathered}$ | Interrupting Capacity at Rated Volts in Amperes | $\begin{aligned} & \text { Gal. } \\ & \text { Oil } \end{aligned}$ | Approx.* $^{\text {Prousd }}$ ( |  | Style Number | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Net |  |  | Ship. |  |  |
| 200 | 2500 |  | 2 | 3000 | 21/4 | 80 | 116 | 362034 | - 6000 |
| 200 | 2500 | 3 | 3000 | $21 /$ | 83 | 119 | 362032 | 7500 |
| $\dagger 200$ | 2500 | 3 | 3000 | $21 / 4$ | 83 | 119 | 357232 | 7500 |
| 300 | 750 | 2 | 12200 | $21 / 4$ | 86 | 122 | 362035 | 10800 |
| 300 | 750 | 3 | 12200 | $21 / 4$ | 90 | 126 | 362033 | 13500 |

*Weight does not include oil. Net weight of oil is approximately $71 / 2$ pounds


Fig. 17-Voltage Transformer for 2500 -Volt 25 and 60-Cycle Service for Type F-10 Oil Circuit-Breaker
$\dagger$ This is a special breaker designed for controlling oil-well motors and similar applications. Provision is made for connecting both trip coils on the "dead side of the breaker by running leads into the conduit box. The essential difference between this special breaker and the standard breaker is that the left middle
stud of the standard breaker is interchanged with the right middle stud to form the special breaker. For a complete special breaker order:

1-Breaker Style No. 357232.
2-Double series-current overload trip coil inverse-time-limit attachments calibrated for both 25 and 125 amperes nominal
Style No. 357233 . Style No. 357233.
1-Hand reset undervoltage release attachment for proper voltage.
1-Conduit Box Stvie No. 362335.
$\ddagger$ These breakers are non-automatic. For automatic operation add the necessary attachments shown on pages 208 and 209.

## TABLE II

Interrupting Capacity of Type F-10 Oil Circuit-Breakers


## *Number of times coil rating. <br> $+\mathrm{N}=$ Direct Control.

$\ddagger \mathrm{For}$ other data and method of obtaining interrupting capacities at intermediate service voltages refer to pages on "Application of Oil Circuit-Breakers."

Note:- The carrying capacity of the series trip coils may prevent taking full advantage of interrupting capacity of breaker. also see pages on Appincation of Oil Circuit-Breakers." Breaker reactance values given for the series trip type F-11 breakers are to be used for corresponding type F-10 breakers.

## TYPE F-10 OIL CIRCUIT-BREAKERS-Continued

## TABLE III

| Amperes | Auxiliaries for Type F-10 Oil Circuit-Breakers |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Net | Approx. Wr. Pounds <br> Ship. | Style No. | List Price |
| Series Current Trip Coil Attachment Complete-2500 Volts Max. (Fig. 9) |  |  |  |  |
| 5 | 238 | $331 /$ | 362045 | 8800 |
| 15 | 23\% | 31 | 362047 | 800 |
| 25 | 23 | $31 /$ | 362048 | 800 |
| 50 | $23 / 4$ | $31 /$ | 362049 | 800 |
| 100 | 23/4 | $31 / 4$ | 362050 | 800 |
| 150 200 | $23 / 4$ | 31 | 362051 362052 | 800 800 |
| 300 | 23/3 | 3\% | $\dagger 362295$ | 800 |

## Series Current Trip Coil with Inverse-Time-Limit Attachment Complete2500 Volts Max. (Fig. 10)

| Approx. Wt. Founds |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Amperes | Net | Ship. | Style No. | List Price |
| 5 | 3 | $31 / 2$ | 362296 | 1500 |
| 10 | 3 | $31 / 2$ | 362297 | 1500 |
| 15 | 3 3 3 | $31 / 2$ | 362298 | 1500 |
| $\begin{aligned} & 25 \\ & 50 \end{aligned}$ | 3 | $31 / 1 / 2$ | 362299 362300 | 1500 1500 |
| *25-125 | 3 | $31 / 2$ | 357233 | 2500 |
| 100 | 3 | 31 | 362301 | 1500 |
| 150 | 3 | $31 / 2$ | 362302 |  |
| 200 300 | 3 | $31 / 2$ | 362303 +362304 | 1500 1500 |

*Special double series-current overload trip coil for oil-well motor control.
$\dagger$ For 750 volts only.

## Undervoltage Rolease Attachment Complete

| Volts | Approx. Wt. Pounds |  |  |  |  | $\overbrace{\text { Resistance }}$60 Cycle <br> Style <br> No. |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Net | Ship. |  |  |  |  |  |  |
| Hand Reset (Fig. 13) |  |  |  |  |  |  |  |  |
| 110 | 4 | 43/2 | None | 362312 | 82000 | None | 362311 | 81500 |
| 220 | 4 | 43 | None | 362313 | 2000 | None | 362312 | 2000 |
| 440 | 4 | $43 /$ | None | 362314 | - 2000 | None | 362313 | 2000 |
| 550 | 4 | 43 | None | 362315 | - 2000 | None | 362313 | 2000 |
| 600 | 4 | 483/4 | None | None | None | None | 362314 | 2000 |
| 2500 | 14 | 193/ | None | * |  | None | * | * |

## Automatic Reset or Electric Lockout Device (Fig. 14)

| 110 | 4 | 43/4 | None | 362317 | 84325 | None | 362316 | 84325 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 220 | 4 | 43 | None | 362318 | 4325 | None | 362317 | 4325 |
| 440 | 4 | $43 /$ | None | 362319 | 4325 | None | 362318 | 4325 |
| 550 | 4 | $43 / 4$ | None | 362320 | 4325 | None | 362318 | 4325 |
| ${ }^{600}$ | 4 | 48/4 | None | None | None | None | 362319 | 43.25 |
| 2500 | 14 | 193/4 | None | - |  | None | 375853 | * |

## Miscellaneous Auxiliaries

| Description | Approx. Wt. Pounds |  | Breaker |  | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | List |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Ship. | Amp. | Volts |  |  |
| Voltage Transformers- $\mathbf{2 5 0 0}$ Volts. 25 and $\mathbf{6 0}$ cycles (Fig. 17) | 10 | 15 | all | 2500 | 362334 | 81330 |
| Ammeter-Mounting Cover (Fig. 18) . | 35 | 45 | all | all | 362338 | 2670 |
| Conduit Box (Fig. 16) . . . . . . | 25 | 32 | all | all | 362335 | 1330 |
| Signal Switch (For mounting on undervoltage or electric lockout attachments) (Figs. 13 and 14). | 1 | $13 / 4$ | all | all | 362332 | 1500 |
| Signal Switch with mounting bracket (for use when the undervoltage or electric lockout attechments are not used) (Fig. 15) | 2 |  | all | all | 362333 | 2000 |
| One set of gaskets. . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . | 1 | 11/2 | all | all | 375853 | 750 |

TYPE F-10 OIL CIRCUIT-BREAKERS-Continued

## OUTLINE DIMENSIONS IN INCHES



Fig. 19-Ammeter-Mounting Cover


Fig. 20-Type F-10 Oil Circuit-Breaker

Nots:-When the conduit box is used the breaker mounts on the box. The conduit holes are 3 -inch for $21 / 2$-inch conduit. These dimensions are for reference only. For official dimensions apply to nearest district office.

# TYPES F-11 AND F-22 OIL CIRCUIT-BREAKERS 

## MANUALLY AND ELECTRICALLY OPERATED, NON-AUTOMATIC AND AUTOMATIC, FOR INDOOR SERVICE, SINGLE AND DOUBLE-THROW

For Capacities up to 600 Amperes, 7500 Volts; 800 Amperes, 2500 Volts, Alternating-Current; Interrupting Capacities at Rated Voltage $\mathbf{2 5 0 0}$ to $\mathbf{9 0 0 0}$ Amperes

(Unless otherwise stated ratings are on a $\mathbf{6 0}$-cycle basis)


Fig. 1-Type F-11, Indoor, Three-Pole, Single-Throw 400-Ampere, 2500 -Volt Breaker Unit

## Application

See also pages on "Application of Oil Circuit-Breakers."
The F-11 and F-22 oil circuit-breakers (superseding similar types $\mathrm{F}-1$ and $\mathrm{F}-2$ oil circuit-breakers) comprise a line of moderate capacity, non-automatic and automatic, manually-operated breakers for indoor service. The type F-22 breakers are in reality a continuation of the F-11 line of breakers but of larger capacity. The type F-11 breakers are made in the panel-mounting and remote-control, wall and


Fig. 2-Typg P-11, Indoor, Two-Pole, Double-Throw 200-ANPERE, 4500-V́OLT BREAKER UNIT
pipe-mounting forms; for 200 amperes, 4500 -volt service and 400 amperes 2500 -volt service, two and three-pole, single and double-throw.

The type F-22 breakers are made in the panel mounting, and remote control, wall and pipe mounting forms; for 400 and 600 amperes, 7500 -volt service, and 800 amperes, 2500 -volt service; one, two, three and four pole, single-throw, common frame or multiple single pole, manually and electrically operated. The types F-11 and F-22 breakers are not listed for panel frame mounting, as the breaker frame when bolted to the panel is so designed as to give a clearance of approximately seven inches between the breaker tank and the rear of the panel. This gives ample space for incoming and outgoing leads.


Fig. 3-Typg F-22. Indoor, Three-Pole, Single-Throw YpE F-22,
600-AMPERE,
7500 -Volt Breaker UNIT

## Distinctive Features

Among the features that distinguish the types F-11 and F-22 breakers are:

A novel design of contact on the type F-11 breaker so shaped that different portions of the same contact surface act as the main currentcarrying contact and as the arcing contact, but the arcing contact surface is so located as to prevent arcing on the main current-carrying contact surface;

## TYPES F-11 AND F- 22 OIL CIRCUIT-BREAKERS-Continued

Highly efficient form of wedge and finger contact on the type F-22 breakers with auxiliary arcing contacts on the moving element; the stationary element is shaped and located so that different portions of the same contact surface act as the main current carrying contact and as the arcing contact thus preventing arcing on the main contact surface;

Flared wedge contacts under heavy pressure;
Submersion and opening of all contacts under oil;
The ease of changing from non-automatic to automatic breakers by the addition of the various overload devices only;
The ease of changing from panel-mounting breaker to a remote-control, wall-mounting breaker by merely the addition of bell cranks or to a re-mote-control, pipe-mounting breaker by the addition of bell cranks and pipe-mounting brackets;

The breaker opens by gravity, assisted by tension springs and is equipped with bumpers to absorb the shock:

The open position is maintained by gravity;


Fig. 4-Type P-22, Indoor, Three-Pole, Single-Throw 800-AMPERE, 2500 -V̇olt Breaker UNit
Inability to hold full-automatic breaker in closed position against predetermined conditions of tripping;
Strong tanks and tank supports;
Tanks removable without disturbing operating mechanism or contacts, thereby making inspection easy;

Ample air space at tank top to allow for gas expansion;
Poles isolated by insulating tank lining and partitions.

## Operation

See also pages on "Oil Circuit-Breakers.-General Information.'

Manual Operation-The coverplate containing the operating handle is supplied for mounting on a panel or panel bracket. Types F-11 and F-22 directcontrol panel-mounting and remote-control wallmounting breakers are listed. The remote-control wall-mounting breakers as listed are for upward pull with bell cranks either above or below the floor. Pipe-mounting remote-control breakers are secured by the addition of pipe-mounting brackets. Where necessary the mechanisms can be changed easily
from the standard arrangement of upward push to downward pull without additional material.


Fig. 5-Details of the Type F-11 Contacts Used on the 400-AMPERE, 2500-VOLT BREAKER

Electrical Operation-The type F-22 breakers are regularly supplied for solenoid operation. The solenoid operating mechanism is a separate unit intended to mount directly behind the breaker on a wall or pipe structure. It may be mounted on the floor below the breaker. This mechanism is full-automatic, that is, it cannot be held in the closed position with an overload on the line. It is equipped with a shunt-trip coil and a two-pole, double-throw, signal switch for cutting out the shunt-trip coil after it has functioned and for controlling the signal lamps. The mechanism is wired with the closing and trip-coil leads brought to a terminal board. The user has only to connect control wires to the binding posts on this terminal board to complete the control circuit.


Fig. 6-Details of the Type F-22 Contacts Used on the 600-Ampere, 7500-VOLT BREAKER

The Types F-11 and F-22 Breakers as listed are all non-automatic. The breakers are held in a closed position by a latch on the handle engaging a notch in the coverplate. The lifting of the handle disengages the latch by a movement of the jointed handle and opens the breaker.

Automatic operation is obtained by the addition of one or more automatic trip-attachments listed and described under "Auxiliaries for Types F-11 and F-22 Oil Circuit Breakers," and by the addition of necessary relays and current or potential trans-

## TYPES F-11 AND F-22 OIL CIRCUIT-BREAKERS-Continued

formers where needed. All automatic breakers are full-automatic, that is, it is impossible to hold a breaker in the closed position when a predeterminedtripping condition exists.
These circuit-breakers can be equipped with either series-current overload-trip coils for use on applications up to 200 amperes 750 volts, or with transformer overload-trip coils for use on voltages up to 7500 .


Fig. 7-One Pair of Bell Cranks Showing Pipt (Purnished by User) for Connections
All single-throw breakers are furnished with coverplates which have space for two coils. Both the two-pole and the three-pole, double-throw, type F-11 breakers are furnished 'with coverplates which have a space for three coils. It is standard practice to use one over-load-current trip-coil on single-pole and two-pole breakers, and two overloadcurrent trip-coils on three-pole and four-pole breakers.
Note:-In the three-coil coverplate, due to the space required for lead-clearances, three series-current over-load trip coils cannot be used; but two series-current overload trip-coils and one shunt trip-coil can be used.

## Construction

The breaker frame of the single-throw two and three-pole breakers is made up of punched and formed sheet steel. The breaker frame of the double-throw type F-11 breakers and of the singlethrow, single and four-pole type F- 22 breakers is made of heavy cast iron. The breakers are supported by bolting the breaker frame proper to the panel, the panel bracket, a flat vertical surface, or to $11 / 4$-inch pipe by the addition of two pipemounting brackets.

Single-tank per breaker construction containing all poles is used on these breakers except for the multiple single-pole type. The multiple singlc-pole breakershaveonetank per poleand frame. Theheavy sheet-iron rectangular oil tanks are made with all seams lap-welded, the bottom being flanged and welded on the outside of the tank sides. As an additional protection from arcing, insulating material forms separate compartments for each pole.

The method of fastening the tank to the frame by wing nuts screwed onto lugs riveted onto the tanks, while very secure, permits easy removal for the purpose of inspection and repair. The sup-
porting frame of the breaker unit has a flange which encloses the upper end of the tank when in place. thus preventing distortion of the tank under internal pressure.

The tanks are deep to allow ample space above the oil level to act as an expansion chamber for the arc gases and to reduce slopping of the oil from internal disturbances. The gases are vented through the clearance between the operating rods and the frame.

The tank lining and the insulating material forming the separate compartments are of treated wood.

The lifting lever attached to the punched cross bar clamps the specially treated wood operating rods, and is operated through a toggle so constructed that the pressure on the contacts at the end of the moving contacts' travel is easily overcome by the operator during the closing operation.

The terminal studs with stationary contacts on the lower end are supported by one-piece vertical pillar-type porcelain bushings clamped to the framework, by three bolts spaced 120 degrees apart. The studs are clamped in these insulators. This construction avoids the use of babbitt and cement, and thus reduces the time and labor of maintenance. Lock washers are used on the clamping bolts and current-carrying parts to prevent them from loosening by vibration or hammer blows, which might occur in the operation of the breaker.

Copper tube terminals are supplied on the 200, 400 and 600 -ampere breakers. These one piece terminals are clamped onto the stud by two flange nuts, one above, the other below the terminal.


Pig. 8-Type F-11, Indoor. Wall-Mounting, ManuallyOpERATED, THREE-Pole, Single-Handle, Single-Throw, 200-AMPERE, 4500-VOLT, REMOTE CONTROL BREAKER. WITH
ONE SUPPORTING LEG AND BRACE OF COVERPLATE-SUPPORTOne Supporting Leg and Brace of Coverplate-Support
ing Prameork Removed so as to Show Details of ing Prabegwork Removed so as to Show Details of
Construction

## TYPES F-11 AND F-22 OIL CIRCUIT-BREAKERS-Continued

Cast terminals providing for two cables per stud, are supplied on the 800 -ampere breakers. These cast terminals are clamped to the studs by bolts


Fig. 9-Type F-11 Stationary Contact Pillar Units-Left TO RIGHT. 200-AMPERE,4500-VOLT, Single or Double.Throw; 400-Ampere, 2500-Volt, Single or Dourle-Throw; and 200-AMPERE, 4500-VOLT, (CENTER-CONTACT) DOUBLE-THROW
provided with nuts and lock washers. On special orders, special terminals can be supplied, at an increase in price. For special terminals or contact nuts, see data under "Switchboard Details" or section on "Westinghouse-Frankel Solderless Connectors."

Note:-No allowanceismade forthe omission of the terminals regularly supplied with the breaker when special terminals are ordered, since the special terminals are shipped as an additionalitem.

The moving contacts are of an improved wedge type. In the type F-11 breaker the punched copper contacts or blades are bolted and pinned to the wedge-shaped end of the operating rod, thus effectively preventing slipping.


Fig. 10-Type F-22 Stationary Contact Pillar Units with Terminal Clamps and Moving Contacts-Left to RIGET, 400-AMPERE. 7500-VOLT; 600-AMPERE, 7500-VOLT: AND 800-AMPERE, 2500-VOLTS

The moving contacts of the type F-22 breakers are heavy copper castings with renewable arcing tips. These arcing tips are of solid copper with high thermal capacity which reduces burning from arcing to a minimum. The cast copper contacts or blades are screwed to the threaded end of
the wood operating rod, and effectively prevented from turning by a wood screw used as a pin.

The stationary contacts consist of fingers of the "controller" type arranged in pairs facing each other so as to make perfect contact on the two surfaces of the moving contact wedge when the breaker is closed. The contact tips on the end of the fingers are supported on the ends of thin flat steel springs permitting the contact to move in all directions and to automatically align itself on the wedge, thus insuring that the full carrying capacity of the contacts is always available. This spring is shunted by a liberal copper-leaf shunt to conduct the current from the tips to the terminal stud. The contact pressure is obtained by a second and heavier flat steel spring which rests on a round rivet head and which applies pressure over the center of the contact tip of the finger.
One or more pairs of fingers are used according to the capacity of the breakers. (See illustrations.)
The arcing of the contacts, on opening either the type F-11 or F-22 breakers is kept away from the main current-carrying surfaces (of the contacts). In the case of the type F-11 breaker the arcing takes place on the same parts, but is prevented from


Fig. 11-A Typical Series or Transformer Trip-Coil Attachment or Shunt-Trip Attachment Complete
burning the main current carrying surfaces by the mechanical construction of the contacts and the blowout action of the field caused by the current passing through the breaker. The construction of the contacts of the type F-11 breaker is such that the arcing takes place between the top outside edges of the moving contact and the lower outside edges of the stationary contacts, which are flared to form arcing tips.
In the type F-22 breaker the arcing takes place only on the renewable arcing tip and its corresponding fingers on the stationary contact. This arcing is confined to the top edges of the moving arcing tip contact and the lower edges of the outside stationary contact fingers, which are flared to form arcing tips.

## TYPES F-11 AND F-22 OIL CIRCUIT-BREAKERS-Continued

The contacts of both breakers are kept clean by the rubbing of one contact upon the other when the breaker is operated.

The construction is such that the entire breaker may be assembled and lined up and the contacts adjusted from under the frame before placing the tank in position. This feature of accessibility of contacts is of very material advantage in securing quick and accurate repairs and adjustments.

Solenoid Operating Mechanism-The solenoid mechanism for use with the type F-22 breaker has a cast iron frame with mounting feet for bolting to the floor and holes for bolting to the wall or a flat vertical surface. This casting has boxes for the closing and shunt-trip coils. The moving core of the closing solenoid pulls downward on the lower of the two levers. This lever is latched to an


Fig. 12-Single-Throw, Three-Coil Coverplate with Thrbe Transformer Trip-Coil Attachments
upper lever to which the breaker pull rod is attached. In case the mechanism is closed on a short circuit, the lower lever is unlatched from the upper lever by the trip coil and the breaker opens even though the closing solenoid remains energized.

The mechanism is provided with a two-pole, double-throw, switch for opening the shunt-trip coil circuit after it has functioned and for controlling the signal lamps. The hinge and break jaws of the knife-blade-contact signal switch are mounted on a wooden panel at the front of the breaker-operating mechanism in a most accessible position. These jaws are rear-connected, the studs passing through the wooden panel to form a terminal board. Six points of the signal switch and two additional studs are provided to take all common methods of control wiring. The closing and trip coils of the breaker are wired to this control panel in the factory. The wires from the control circuit are brought to these terminal posts through an opening in the bottom of the cover that protects the live posts on the terminal board. This arrangement makes the wiring very neat and accessible.

When using this mechanism behind the breaker, which is the standard arrangement, it is fastened
to the wall or pipe bracket with the same bolts as the breaker. The mechanism connects to the breaker through $8 / 4$-inch wrought iron pipe and a bell-crank lever that is added to the standard breaker unit.

## Auxiliaries for Manually Operated Breakers

See also pages on " Oil Circuit-Breakers-General Information" and pages on " Switchboard Accessories."

## Series or Transformer-Current Trip-Attachment

 is placed in the coverplate housing in order to make the breakers automatic. Either attachment complete with trip coil magnetic circuit and tripping details, slips into the coverplate housing and is retained by a single nut. This arrangement makes it very simple to change the tripping devices by the use of other coils with inverse-time-limit attachment or direct-trip attachment, etc.The calibration of the 5 -ampere tripping attachment is from 5 to 9 amperes; of the series trip attachment, the calibration is from 100 per cent to 180 per cent of the attachment rating. Wherever the transformer trip or series trip coils are used in connection with the inverse-time-limit attachment the calibration is as given in the foregoing sentence. When used with the direct trip attachment the calibration is determined by the relay setting but will function to trip the breaker if the relay operates any place in its calibration range.


Fig. 13-A Typical Series or Transformer Trip-Coil with Inverse Time-Limit Attachment Complete

Inverse-Time-Limit-Attachment is furnished complete with dash pot, trip coil, magnet circuit and tripping details. This device is added to the coverplate by inserting the complete device into the coverplate housing, and by tightening one nut.

The inverse-time-limit attachment is of the piston type. The calibration is stamped on the side of the dashpot and is varied by screwing the pot in or out of the cover. The time is varied by changing the number of holes in the bottom of the piston un-

## TYPES F-11 AND F-22 CIRCUIT-BREAKERS-Continued



Fig. 14-Time Overload Characteristics of the Inverse-Timb-Limit Attachment Used in Connection with the Types F-11 and P-22 Oil Circuit-Breakers when Equipped with Standard Dashpot Oil as Supplied for the Dashpots
covered by the diaphram. Instantaneous resetting is possible due to the check-valve action of the washer. The time of tripping varies inversely with the amount of overload and directly with a variation in the viscosity of the oil. Figure 14 shows the variation of the time with the variation of the overload and the effect of change in temperature on the standard dashpot oil as supplied for the dashpots.
Direct-Trip Attachments-Conditions are often found where a reliable source of direct-current or separate alternating-current is not available for operating the shunt trip attachment of alternatingcurrent breakers through contact-closing relays; for this purpose the direct-trip attachment is provided. This attachment consists of a retaining magnet mounted with the alternating-current trip magnet in the coverplate. It operates to prevent the tripping plunger from acting to trip the breaker until the circuit-closing relay operates to cut out the secondary coil. It requires no separate power


Fig. 15-Schematic Diagram of Connections for DirectPig. 15-Schematic Diagram of Connections for Directtrip Attachment Overload Trip-Coili, Type Cure Relay
and
Curansformer for Singie-Phase Circuits
circuit and is applicable with circuit-closing relays in place of series-trip relays of the circuit-opening type. It is operated from the same current transformers that operate the relays and the breaker-trip coils, and may be used with either overload relays or reverse-power relays. When there is any doubt as to the feasibility of a particular application of this attachment under any conditions whatever, it is preferable to submit the proposition to the Company for a recommendation.

Where reliable shunt tripping can be obtained, this will generally be considered preferable to the


Fig. 16-A Typical Transformer Trip-Coil with Direct Trip Attachment Complete
direct-trip attachment but the direct-trip attachment will generally be more satisfactory than any form of series-trip relay so far placed on the market

The direct-trip attachment is furnished complete with trip coil, series holding coil, secondary coil; magnetic circuit and tripping details. This device is added to the coverplate by inserting the complete attachment into the coverplate housing and tightening one nut.
Shunt-Trip Attachment-The magnetic circuit trip coil and tripping details of the shunt trip attachment are furnished for insertion in the coverplate in the same manner as the current trip cols. Where the closing of the contacts of a relay sup)plies current to the shunt-trip coil an auxiliary switch should be added to the circuit-breaker for the purpose of opening the shunt-trip coil circuit when the circuit-breaker opens, as the relay contacts are usually not adapted to opening the current taken by the shunt-trip coil.
The Under-Voltage-Release Attachment is held onto the front of the coverplate by the left hand (facing the coverplate) mounting bolts. This attachment will trip the breaker when the voltage falls to approximately $50 \%$ of the rated voltage.
The undervoltage release attachment must be connected so as to leave the coil demagnetized when the breaker is open.

## TYPES F-11 AND F-22 OIL CIRCUIT-BREAKERS-Continuod

Where undervoltage protection only is required, the attachment without resistance should be used.

Where a relay, push button or other device is used to short circuit the undervoltage release


Fig. 17 Single-Handle, Single-Throw Coverplate Completi with Two Transformer Trip-Coll, Direct-Trip Attachments
attachment coil and thereby trip the breaker, the attachment with resistance should be used. In this application the resistor remains in the circuit when the undervoltage coil is short circuited, thus preventing a short circuit of the control circuit.

The electric lockout device locks the breaker in the open position. The lockout device is mountel on the coverplate in the rear of the panel or panel bracket in such a way that a projection upon its hinged armature interferes with the tripping lever of the handle and thereby prevents the breaker from being closed until the magnet coil of the lockout device is energized. The energizing of the coil of the lockout device draws its hinged armature out of interference with this trip lever, thereby permitting the breaker to be closed.


Fig. 18-Undervoltage Release Attachment Without Resistor

The electric lockout device is for use with various interlocking control schemes, especially those for motors using a drum controller where the controller must be in the "off" position before closing the main line breaker; the device is also useful where a certain sequence of operation is desired.
The electric lockout device may be used on single handle coverplates and on either or both handles of double handle coverplates. The device cannot be used on a double handle coverplate at the same time that a mechanical sequence interlock is used except on special order and at additional expense.

When the electric lockout device and mechanical interlock are used, the casting of the electric lockout device is provided with a hole for the mechanical


Fig. 19-Electric Lockout Devick and Mechanical Interlock as Used in Connection with a Two-handle, Double-Throw Coverplate
interlock bar and one bracket of the mechanical interlock should be discarded.

The mechanical sequence interlock is for use on double-throw, two-handle coverplates operating remote control breakers or on double-throw panel mounting type F-11 breakers. Its ise assures the proper sequence of breaker operation when starting motors in connection with auto transformers. The mechanical sequence interlock provides that both handles of the coverplate will not be closed at the


Fig. 20-Two-Handle, Double-Throw Coverpi.ate Complete with Two Transformer Trip-Coil, Inverse-TimeLimit Attachments and One Under-Voltage Release Attachment

## TYPES F-11 AND F-22 OIL CIRCUIT-BREAKERS-Continued

same time; in addition the device provides that the starting side of the breaker combination must be thrown completely in and then completely open before the running side can be thrown in or closed. The use of the device prevents the closing of the running side of the breaker combination first. The mechanical sequence interlock is mounted on the rear of the coverplate. The device cannot be used where the electric lockout device is mounted on one throw, that is, controls one of the handles of the coverplate but such an arrangement can be furnished on special order at additional expense.


Fig. 21-Mechanical Sequence Interlock as Used in Fig. 21-mechanical weorence interlock as with a Two-Hande, in plate, Showing the Breaker in the Open Position

The mechanical interlock is used in connection with two single-throw breakers controlled from a double throw, two handle coverplate or two singlethrow, single handle coverplates in order to provide a double-throw breaker and prevent both throws of


Fig. 22-Mechanical Sequence Interlock as Used in Connection with a Two-Handle, Double-Throw Coverphate, Showing One Throw of the Breaker in the Closkd Position
the breaker being closed at one time. The standard listed type F-11 double-throw breakers are equipped with the mechanical interlock as a part of the breaker.

For data relative to the use of the electric lockout device and the mechanical interlock at the same time refer to information given under the subject of "Electric Lockout Device."

The common trip mechanism is for use in connection with two single-throw panel-mounting breakers or two single-throw remote control breakers with single handle coverplates when it is desired to use two complete single-throw breakers


Fig. 23-Bell Alarm Sifitch
as a double-throw breaker. The common trip mechanism will cause the breaker which may be closed to open.

Panel Brackets are provided for mounting either the single-throw coverplate, the single-throw coverplate with breaker, the double-throw coverplate or the double-throw coverplate with the type F-11 double-throw breaker unit. In a certain sense the panel bracket takes the place of a slate or other panel for supporting coverplates and breaker units. These panel brackets must be supported with pipe or other structures.


Fig. 24-Common Trip Attachment as Used in Connection with Two Single-Handle, Single-Throw Coverplates One Coverplate non-Automatic, the Other Coverplate Equipped with Automatic-Overload and Inverse-Time

## TYPES F-11 AND F-22 OIL CIRCUIT-BREAKERS-Continued

Pipe-Mounting Brackets are for mounting standard panel-mounting or wall-mounting breakers for remote-control directly on two parallel pipes, horizontally mounted, one 16 inches above the other. These parallel pipes ( $11 / 4$-inch standard pipe size) are to be supplied by the user and may be supported in any manner desirable (by pipe or angle-iron


Fic. 25-PipeMounting Bracket for

Breaker Breatis
Unis
circuits only when a circuit-breaker
Re opens automatically, but not when the
Required breaker is opened by hand.
Breakre) Coverplates are listed separately to enable users to replace two-coil coverplates by three-coil coverplates, and vice versa when desired.


Fig. 26-Panel Bracket for Mounting Single-Throw, Two-Coll Coverplate, or Panel-Mounting Breakers with Two-Coll Coverplate
mount: First, panel-mounting breakers by means of pancl brackets; second, coverplates by means of panel brackets; and third, remote-control wallmounting breakers by means of the pipe-mounting brackets.


Fig. 27-Auxiliary Switch

When desired, users can purchase blank panels which they can drill for meters or relays. These panels can be mounted on this supporting framework below the breaker or coverplate mounting, or above the breaker or coverplate mounting by extending the vertical support. These blank panels with mounting details are listed under "Switchboard Accessories."

Bell Cranks-The listed set of bell cranks consists of one bell crank and one accelerating device; that is, a bell crank, with accelerating springs, complete with the necessary rod ends and is assembled


Fig. 28-Supporting Framework for the Types F-11 or P-22 Single-Throw Breaker Unit: Panel-Mounting Breaker; any Colerplate; or Type F-11 Doublethrow Breaker Unit
for above floor-mounting. Both the bell crank and the accelerating device brackets have additional holes so that, by changing the bearing center, they may be adapted to below floor-mounting without additional material.

## TYPES F-11 AND F-22 OIL CIRCUIT-BREAKERS-Continued



Fig. 29-F-22 Oil Circuit-Breaker with Electric Operating Mechanism Showing Arrangement for Pipe Mounting

## Auxiliaries for Electrically Operated Breakers

Overload Trip Attachment-Overload with in-verse-time-limit, and direct trip attachments as described for hand-operated breaker are used with
electrically operated breakers. They consist of the same coils and tripping cores but have in addition a cast-iron coil box, which bolts to the side of the mechanism, and levers for transmitting the tripping blow to the mechanism trigger.

The undervoltage release attachment mounts on the side of the mechanism. It is automatic retrieving and must be connected to the live side of the line.


Fig. 31-Diagram of Connections for F-22 Electrically Operated Breaker

This undervoltage release acts also as an electrical lock-out device which prevents the breaker from being closed until the undervoltage release is energized. Otherwise, this device functions as described for hand-operated breakers and uses the same coils and magnetic circuit.


TYPES F-11 AND F-22 OIL CIRCUIT-BREAKERS-Continuod


Fig. 33-Front View of the Type F-11, 300-Ampere, 2500-
Volt, Three-Pole, Single-Throw, Panel-Mounting Oil Circuit-Breaker Sifitching Assembly


Fig. 34-Rear View of the Type F-11. 300-Ampere, 2500Volt, Three-Pole, Single-Throw, Panel-Mounting, Oil Circuit-Breaker Assembly Shown in Fig. 29

Note: Numerals in illustrations refer to the item numbers in the mounting combination example below.

The following is an example of one of many of the mounting combinations which can be worked out from catalogue listings:-

A customer desires a $\mathbf{3 0 0}$-ampere, 2500 -volt, threepole, single-throw, panel-mounting, manuallyoperated breaker equipped with undervoltage release, automatic overload, and inverse time limit attachments, with the necessary instrument transformers and mounting. For this application supply (see Figures 33 and 34) the following equipment:-

Item 1-1 Type F-11, 400 -ampere. 2500 -volt, threcpole, single-throw, panel-mounting, manuallyoperated breaker, Style No. 296751.

Item 2-2 Current transformer (5 ampere) overload trip coils and inverse time limit attachments, Style No. 296773.
Item 3-1 Undervoltage release attachment, 110 volts, 60 cycles, Style No. 296791.

Item 4-1 Auxiliary switch, Style No. 296797.
Item 5-1 Type VS potential transformer for 2300volt, 60 -cycle service, Style No. 303914, ratio 20/1 volts.

Item 6-1-2500-volt, two-pole, transformer fuse block, Style No. 117375.
Item 7-2.2500 volts, $11 / 2$ amperes, cartridge fuses, Style No. 32304.
Note:-Where necessary a current limiting resistor should be added to limit the short-circuit current to a value within the interrupting capacity of the fuse.

Item 8-2 Type KA current transformers for 60 cycle service, Style No. 125013, ratio 300/5 amperes.
Item 9-1 Supporting framework, Style No. 296799 (For supporting all material).

Item 10-1 Panel Bracket for supporting the coverplate and breaker unit, Style No. 300796.

Item 11-1 Universal mounting bracket, Style No. 216771 (21 inches long).

Item 12-4 Auxiliary mounting brackets, Style No. 72752.

Note:-Items 11 and 12 are for mounting the two current transformers.

TYPES F-11 AND F-22 OIL CIRCUIT-BREAKERS-Continued

Item 13-Small instrument wiring clamps, Style No. 217623 (if desired), U-bolts and Stove bolts for carrying the small wiring, for supporting pipe framework and for attaching the potential transformer with the potential fuse blocks mounted thereon to the supporting framework.
Style number includes type F-11 or type F-22 breaker complete as described, with oil (that is, the panel mounting breaker style number includes
the non-automatic coverplate, the breaker unit and oil; the wall mounting breaker style number includes the non-automatic coverplate, the bell cranks and the breaker unit and oil;-if auxiliaries are desired, they should be added as per "Instructions for Ordering Oil Circuit Breakers," and in this section listing the types F-11 and F-22 breakers. Note:The coverplates and bell cranks are listed among the miscellaneous auxiliaries for convenience only).

TABLE I-TYPE F-11 OIL CIRCUIT-BREAKERS $\dagger$


Interrupting
Capacity
Maximum Number in Amps. at Gal. $\quad \begin{gathered}\text { Approx. } \ddagger \\ \text { W.,. Pounds }\end{gathered}$

## Non-Automatic-Panel-Mounting-Direct-Control $\mathbb{T}$ On Panel $11 / 2$ or 2-Inches Thick

| -Throw |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 200 200 | 200 200 | 4500 4500 | ${ }_{3}$ | 3200 3200 | $313 / 3$ | 92 100 | 105 115 | 298748 298749 | 8400 10500 |
| 400 | 500 | 2500 | 2 | 6500 | 3 3/2 | 96 | ${ }_{1}^{110}$ | 298750 | 11800 |
|  |  |  | 3 |  | $31 / 2$ | 105 | 120 |  |  |
| Double-Throw |  |  |  |  |  |  |  |  |  |
| 200 200 | 200 200 | 4500 4500 | ${ }_{3}^{2}$ | 3200 3200 | 5 | 118 131 | 135 150 | 298752 296753 | 15300 180 00 |
| 400 | 500 | 2500 | 2 | 6500 | $51 / 2$ | 127 | 145 | 296754 | 19800 |
| 400 | 500 | 2500 | 3 | 6500 | 51/2 | 139 | 160 | 298755 | 23500 |
| Non-Automatic-Wall-Mounting*-Remote-Control |  |  |  |  |  |  |  |  |  |
| Single-Throw |  |  |  |  |  |  |  |  |  |
| 200 200 | 200 200 | 4500 4500 | ${ }_{3}^{2}$ | 3200 3200 | $331 / 2$ | 100 109 | 115 125 | 298756 298757 | 10900 |
| 400 | 500 | 2500 | 2 | 6500 | $31 / 5$ | 105 | 120 |  | 14300 |
| 400 | 500 | 2500 | 3 | 6500 | 31/2 | 113 | 130 | 296759 | 16900 |
| Double-Throw |  |  |  |  |  |  |  |  |  |
| 200 | 200 | 4500 | ${ }_{3}$ | 3200 | $53 / 3$ | 135 | 155 | 298760 | 20300 |
| 200 400 | 500 | 2500 | 2 | 6500 | 5 | 144 | 165 |  |  |
| 400 | 500 | 2500 | 3 | 6500 | $51 / 2$ | 157 | 180 | 298783 | 28500 |

TABLE II-TYPE F-22 OIL CIRCUIT BREAKERS Non-Automatic, Panel-Mounting, Direct-Control IT On Panel $11 / 2$ or 2-Inches Thick Single-Throw

| 400 | 500 | 7500 | 1 | 1600 | 3 | 72 | 90 | 333407 | 81 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 400 | 500 | 7500 | 2 | 2500 | $71 / 2$ | 92 | 110 | 333408 | 12800 |
| 400 | 500 | 7500 | 3 | 2500 | $71 / 2$ | 108 | 125 | 333409 | 15700 |
| 400 | 500 | 7500 | 4 | 2500 | 10 | 150 | 175 | 333410 | 19100 |
| 600 | 750 | 7500 | 1 | 1600 | 3 | 77 | 90 | 333411 | 9000 |
| 600 | 750 | 7500 | 2 | 2500 | $71 / 2$ | 103 | 120 | 333412 | 14300 |
| 600 | 750 | 7500 | 3 | 2500 | 71/2 | 123 | 145 | 333413 | 18300 |
| 600 | 750 | 7500 | 4 | 2500 | 10 | 173 | 200 | 333414 | 22400 |
| 800 | 1000 | 2500 | 1 | 5700 | 21/4 | 72 | 90 | 333415 | 10600 |
| 800 | 1000 | 2500 | 2 | 9000 | $61 / 2$ | 98 | 120 | 333416 | 18100 |
| 800 | 1000 | 2500 | 3 | 9000 | 61/2 | 115 | 130 | 333417 | 23200 |
| 800 | 1000 | 2500 | 4 | 9000 | 9 | 173 | 200 | 333418 | 29000 |
| Non-Automatic-Wall Mounting*-Remote-Control-Single-Mhrow |  |  |  |  |  |  |  |  |  |
| 400 | 500 | 7500 | 1 | 1600 | 3 | 87 | 100 | 333419 | 10600 |
| 400 | 500 | 7500 | 2 | 2500 | 71/2 | 107 | 125 | 333420 | 15300 |
| 400 | 500 | 7500 | 3 | 2500 | 71/2 | 123 | 145 | 333421 | 18200 |
| 400 | 500 | 7500 | 4 | 2500 | 10 | 165 | 190 | 333422 | 21600 |
| 600 | 750 | 7500 | 1 | 1600 | 3 | 92 | 110 | 333423 | 11500 |
| 600 | 750 | 7500 | 2 | 2500 | $71 / 2$ | 118 | 135 | 333424 | 16800 |
| 600 | 750 | 7500 | 3 | 2500 | $71 / 2$ | 138 | 160 | 333425 | 20800 |
| 600 | 750 | 7500 | 4 | 2500 | 10 | 188 | 215 | 333426 | 24900 |
| 800 | 1000 | 2500 | 1 | 5700 | 23/4 | 87 | 100 | 333427 | 13100 |
| 800 | 1000 | 2500 | 2 | 9000 | 61/2 | 113 | 130 | 333428 | 20600 |
| 800 | 1000 | 2500 | 3 | 9000 | 61/2 | 130 | 150 | 333429 | 25700 |
| 800 | 1000 | 2500 | 4 | 9000 | 9 | 188 | 215 | 333430 | 31500 |

Ilt is recommended that the application of the breakers as panel-mounting breakers be limited to service not exceeding 2500 volts in accordance with "The Electric Power Club Oil Circuit-Breaker Standard Practice Rules." Where the service exceeds 2500 volts remote control apparatus is recommended.
*Wall mounting breakers can be made pipe mounting by the adidion of pipe mounting brackets. Pipe mounting brackets will be furnished "free of charge" with wall mounting breakers when included as an extra item with the wall mounting breakers for which they are intended.

These breakers are non-automatic. For automatic operation add the necessary attachments shown on pages 217 to 221 inclusive.:
$\ddagger$ Weight does not include oil. Net weight of oil is approximately $71 / 2$ pounds per gallon; shipping weight of oil is approximately 9 pounds per gallon.

TYPES F-11 AND F-22 OIL CIRCUIT-BREAKERS-Continued
TABLE III-F-22 MULTIPLE SINGLE-POLE OIL CIRCUIT-BREAKERS
Non-Automatic-Remote Control-Wall Mounting*
Single-Throw-Manually-Operated

| Max. Continuous Amperes |  | $\begin{aligned} & \text { Maximum } \\ & \text { Volts } \end{aligned}$ | No. Poles | Interrupting Capacity in Amps. at Rated Volts | $\begin{aligned} & \text { Gal. } \\ & \text { Oil } \end{aligned}$ | $\underset{\text { Net }}{\text { Approx. }} \begin{aligned} & \text { Tr. } \\ & \text { Ship. } \\ & \text { Lit }\end{aligned}$ |  | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | List |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 60 Cycle | 25 Cycle |  |  |  |  |  |  |  |  |
| 400 | 500 | 7500 | 2 | 2900 | 6 | 130 | 200 | 363369 | 822500 |
| 400 | 500 | 7500 | 3 | 2900 | 9 | 190 | 270 | 363370 | 33000 |
| 400 | 500 | 7500 | 4 | 2900 | 12 | 250 | 340 | 363371 | 44000 |
| 600 | 750 | 7500 | 2 | 2900 | 6 | 140 | 210 | 363372 | 25000 |
| 600 | 750 | 7500 | 3 | 2900 | 9 | 205 | 285 | 363373 | 37500 |
| 600 | 750 | 7500 | 4 | 2900 | 12 | 270 | 360 | 363374 | 50000 |
| 800 | 1000 | 2500 | 2 | 10400 | $51 / 2$ | 130 | 200 | 363375 | 27500 |
| 800 | 1000 | 2500 | 3 | 10400 | 81/4 | 190 | 270 | 363378 $\mathbf{3 6 3 3 7 7}$ | 41500 |
| 800 | 1000 | 2500 | 4 | 10400 | 11 | 250 | 340 | 363377 | 55000 |

# TABLE IV-TYPE F-22 OIL CIRCUIT-BREAKERS Non-Automatic-Electrically-Operated-Wall Mounting* 125-Volt Direct-Current Control 

| 400 | 500 | 7500 | 1 | 1600 | 3 | 142 | 202 | 363348 | 823600 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 400 | 500 | 7500 | 2 | 2500 | $71 / 2$ | 162 | 232 | 363349 | 28300 |
| 400 | 500 | 7500 | 3 | 2500 | $71 / 8$ | 180 | 260 | 363350 | 31200 |
| 400 | 500 | 7500 | 4 | 2500 | 10 | 220 | 310 | 363351 | 34600 |
| 600 | 750 | 7500 | 1 | 1600 | 3 | 147 | 207 | 363352 | 24500 |
| 600 | 750 | 7500 | 2 | 2500 | $71 / 3$ | 173 | 243 | 363353 | 29800 |
| 600 | 750 | 7500 | 3 | 2500 | $71 / 2$ | 193 | 273 | 363354 | 33800 |
| 600 | 750 | 7500 | 4 | 2500 | 10 | 243 | 333 | 363355 | 37900 |
| 800 | 1000 | 2500 | 1 | 5700 | $28 / 4$ | 142 | 202 | 363356 | 26100 |
| 800 | 1000 | 2500 | 2 | 9000 | $61 / 2$ | 168 | 238 | 363357 | 33600 |
| 800 | 1000 | 2500 | 3 | 9000 | 61/2 | 185 | 265 | 363358 | 38700 |
| 800 | 1000 | 2500 | 4 | 9000 | 10 | 243 | 333 | 363359 | 44500 |

TABLE V-TYPE F-22 MULTIPLE SINGLE-POLE OIL CIRCUIT-BREAKERS
Non-Automatic-Electrically-Operated-Wall Mounting*
125-Volt Direct-Current Control

| 400 | 500 | 7500 | 2 | 2900 | 6 | 200 | 270 | 363360 | 836500 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 100 | 500 | 7500 | 3 | 2900 | 9 | 260 | 380 | 363361 | 47000 |
| 400 | 500 | 7500 | 4 | 2900 | 12 | 320 | 410 | 363362 | 58000 |
| 600 | 750 | 7500 | 2 | 2900 | 6 | 210 | 270 | 363363 | 39000 |
| 600 | 750 | 7500 | 3 | 2900 | 9 | 275 | 355 | 363364 | 51500 |
| 600 | 750 | 7500 | 4 | 2900 | 12 | 340 | 430 | 363365 | 64000 |
| 800 | 1000 | 2500 | 2 | 10400 | $51 / 2$ | 200 | 270 | 363366 | 41500 |
| 800 | 1000 | 2500 | 3 | 10400 | $81 / 4$ | 260 | 340 | 363367 | 55500 |
| 800 | 1000 | 2500 | 4 | 10400 | 11 | 320 | 410 | 363368 | 69000 |

*Wall mounting breakers can be mare pipe mounting by the addition of pipe mounting brackets. Pipe mounting brackets will be furnished "free of charge" with wall mounting breakers when included as an extra item with the wall mounting breakers for which they are intended.
$\ddagger$ Weight does not include oil. Net weight of oil is approximately $71 / 2$ pounds per gallon; shipping weight of oil is approx-
imately 9 pounds per gallon. imately 9 pounds per gallon.

# TABLE VI-AUXILIARIES FOR MANUALLY OPERATED TYPES F-11 AND F-22 OIL CIRCUIT-BREAKERS 



[^15]
## TYPES F-11 AND F-22 OIL CIRCUIT-BREAKERS-Continued

## AUXILIARIES FOR MANUALLY OPERATED TYPES F-1I AND F-22 OIL CIRCUIT-BREAKERS-Continued

| Amperes Series | rip Coil | h Inver | ne-Lim | nent Cor | lete (750 | olts Max | $\begin{aligned} & \text { List Price } \\ & \text { g. 13) } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 10 |  |  |  |  |  |  | 83275 |
| 25 |  |  |  |  |  |  | 3275 |
| 50 |  |  |  |  |  |  | 3275 |
| 75 |  |  |  |  |  |  | 3275 |
| 100 150 |  |  |  |  |  |  | 3275 |
| 200 |  |  |  |  |  |  | 3275 |
| Transformer-Trip Coil with Direct-Trip Attachment Complete (Fig. 16) |  |  |  |  |  |  |  |
| 5 |  |  |  |  |  |  | 2250 |
| Shunt-Trip Attachment Complete for Alternating-Current (Fig. 11) |  |  |  |  |  |  |  |
|  |  | clo |  | - |  | Cycle |  |
|  |  | Style | List | Volts' |  | Style | List |
| Volts | Resistance | No. | Price | Voits | Resistance | No. |  |
| 110 | no | 296784 | 8980 | 100 | no | 296787 | 8990 |
| ${ }_{440}^{220} 550$ | no | 296785 | 990 | 220 | no | 296784 | 990 |
| 440 \& 550 | no | 298786 | 990 | 440 \& 550 | no | 298785 | 990 |


| Volts | Resistance | Style Number | List Price |
| :---: | :---: | :---: | :---: |
| 125 | no | 298784 | 8990 |
| 250 | no | 296785 | 990 |
| 500 | no | 296788 | 990 |

Hand-Retrieve Undervoltage-Release Attachment Complete (Fig. 18) $\dagger$

| Volts | $\overbrace{\text { Style Number }}{ }^{25-C y c l e}$ |  | List |  |  | List |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | With | Without |  |
|  | Resistance | Resistance |  | Price | Resistance | Resistance | Price |
| 110 | 315715 | 296792 | \$30 50 | 315709 | 298791 | 83050 |
| 177 | 315710 |  |  | 315710 |  | 3050 |
| 220 | 315717 | 298793 | 3050 | 315711 | 298792 | 3050 |
| 360 | 315718 |  | 3050 | 315712 |  | 3050 |
| 540 | 315719 315720 | 298794 | 3050 3050 | 315713 315714 | 298793** | 3050 3050 |
| 550 | 315720 | 296795 | 3050 | 315714 | 296793* | 3050 |

*The same coil is used in this case for 440 and 550 volts.

* For automatic-retrieve undervoltage-release attachment see section on "Oil Circuit-Breakers for Motor Starting."

Electric Lockout Device Complete (Fig. 19)


## TABLE VII-AUXILIARIES FOR TYPE F-22 ELECTRICALLY OPERATED OIL CIRCUIT-BREAKERS

## Transformer Trip Attachment

Description
5-ampere transformer overload trip coil attachment.
5 -ampere transformer overload trip with inverse-time-limit attachment.
$\begin{array}{rr} & \\ \text { Style No. } & \text { List Price } \\ 363378 & 81200 \\ 363379 & 2500 \\ 363380 & 2600\end{array}$
5 -ampere transformer overload trip coil with direct trip attachment.
Undervoltage Release and Lockout Device

|  | 25-cycle |  |  |
| :---: | :---: | :---: | :---: |
| Volts 110 | 25-cycle | 60-cycle | List Price 83600 |
| 220 | 363383 | 363382 | 3600 |
| 440 | 363384 | 363383 | 3600 |
| 550 | 363385 | 363384 | 3600 |

Shunt Trip Attachment
The 125 -volt d-c. trip attachment, Style No. 296784, is supplied with each electrically operated breaker. For special applications this trip attachment may be replaced by any of those listed in Table VI for manually operated breakers, for either a-c. or d-c.

Miscellaneous
Hand closing lever for electrically operated breaker

| May, 1923 | Westinghouse Power-Switching Devices | Section 1-C |
| :--- | :---: | :---: |
| TYPES f-11 AND f-22 OIL Circuit-breakers-Continued |  |  |

TABLE OF OUTLINE DIMENSIONS


## OUTLINE DIMENSIONS IN INCHES



Type P-11
Single-Throw, Panel-Mounting


TYPE P-11
Double-Throw, Panel-Mounting

These dimensions are for reference only. Por official dimensions apply to nearest district office.

## TYPES F-11 AND F-22 OIL CIRCUIT-BREAKERS-Continued



[^16]
## TYPES F-11 AND F-22 OIL CIRCUIT-BREAKERS-Continued



Type P-22, Single-Throw Pipt-Mounting


These dimensions are for reference only. Por official dimensions apply to the nearest district office.

## TYPES F-11 AND F-22 OIL CIRCUIT-BREAKERS-Continued



Type P-22 Multipole, Electrically Operated For Wall or Pipe-Mounting


Spechal floc hthy Artongement
Type F-22 Single-Pole, Electrically Operated For Wall or Pipe-Mounting


Type F-22 Multiple Single-Pole, Electrically Operated For Wall or Pipe-Mounting
The dimensions are for reference only. For official dimensions apply to nearest office.

# TYPE F-33 OIL CIRCUIT-BREAKERS 

Manually and Electrically Operated, Non-Automatic and Automatic, for Indoor Service, Single-Throw

For Capacities Up to $\mathbf{8 0 0}$ Amperes, 15,000 Volts Alternating Current
. Interrupting Capacity at Rated Voltage, 1900 Amperes
Unless Otherwise Statod Ratings are on 60-cycle Basis


Fig. 1-Type F-33 Manually-Operatbd Circuit-Breaker

## Application

See also pages on "Application of Oil Circuit-Breakers."
The type F-33 oil circuit-breaker is made in the remote-control form only. This practice conforms to the recommendations of the Electric Power Club's "Circuit-Breaker Standard Practice Rules," which limits the service of panel mounting breakers to voltages not exceeding 2500 .

## Distinctive Features

Among the features which distinguish the type F-33 oil circuit-breakers are the following:

A highly efficient form of wedge and finger contact with auxiliary arcing contact on the moving element. The stationary contact is shaped and located so that different portions of the same contact surface act as the main current-carrying contact and as the arcing contact thus preventing arcing on the main contact surface.

Flared wedge contacts under heavy pressure.
Renewable arcing contacts on the moving element.
Submersion and opening of all contacts under oil.
Quick operting of contacts assisted by heavy auxiliary springs.

Open position of breaker maintained by gravity. Strong elliptical, lap-welded, steel tanks.
Tanks not electrically alive.
Tanks removable without disturbing operating mechanism or contacts thus making inspection easy.

Individual tanks enclose contacts on each pole of the breaker.

Ample air space at tank top to allow for proper gas expansion.

Insulating linings in tanks
It is impossible to hold full-automatic breakers in closed position against predetermined condition of tripping.

Unit type of pole construction.
Unit type of electrically operated mechanism having closing, tripping and accelerating features self-contained.

Either pipe or wall mounting without additional auxiliary brackets.

## Operation and Construction

The type F-33 breaker is supplied for either manual operation, automatic or non-automatic, or for non-automatic electrical operation.

## TYPE F-33 OIL CIRCUIT-BREAKERS-Continued

Automatic electrically operated breakers are obtained by the use of transformers and relays.

The breakers are furnished either single, two, three, or four-pole as standard.
Each pole of the breaker is a separate unit with its own frame, mechanism and tank. The heavy cast-iron framework is arranged for either wall, pipe, or any vertical flat surface mounting. The mechanism of the breaker is provided with a toggle which permits the breaker to be readily adapted for upward, downward or horizontal pull without the use of any additional material.

The breaker contacts follow the same type of construction as used in the type F-22 oil breakers which are fully described on preceding pages.

The sheet steel tanks are of Westinghouse standard construction with all seams lap-welded. They are lined with micarta.

The same coverplates, signal switches, trip coils, under-voltage attachments, direct trip attachments, etc., are used as are now used with the Westinghouse type B manually operated breakers. The calibration range for transformer trip automatic breakers
is from 80 per cent to 60 per cent of the normal full-load current (primary) rating of the current transformer in the trip coil circuit.

The electric operating mechanism has a three inch diameter core and is the one now used upon a number of our types BA and B-2 breakers except that the mechanism is mounted on the floor beneath and at the side of the breaker as shown in Fig. 2. This mechanism consists of a cast iron frame with spaces for closing and trip coils. The moving core of the closing solenoid pulls the main lever down to the closed position where it is latched. The trip coil disengages the latch. The mechanism is provided with springs to hasten the opening of the breaker. A two-pole double-throw auxiliary switch is used for cutting out trip coil currents and controlling indicating lamps. This mechanism may be provided with 5 -ampere overload trip or undervoltage release on special order.
Style number and list price include the type F-33 breaker complete as described, with oil. See "Instructions for Ordering Oil Circuit-Breakers."


Fig. 2-Type F-33 Electrically Operated Cigcuit-Breaker with Tanks Removed

## PRICES

## Type F-33 Single-Throw, Wall and Pipe Mounting, Oil Circuit-Breaker§

| Maximum Continuous Amperes |  | $\underset{\text { Volts }}{\text { Maximum }}$ | $\begin{gathered} \text { No. } \\ \text { of } \end{gathered}$ | Interrupting Capacity in Amps. at RatedVolts* Volts* | $\begin{aligned} & \text { Gal. } \\ & \text { Oil } \end{aligned}$ | Approximate $\dagger$ Wt. Pounds |  | Style No. Complete Breaker | $\begin{gathered} \text { List } \\ \text { Price } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Poles | Ne |  |  | Ship. |  |  |
|  |  |  | Manually Operated |  |  | Non-Automatic |  |  |  |  |
| 400 | 500 | 15000 | 1 | 830 | 61/4 | 200 | 350 | 357114 | \$285 00 |
| 460 | 500 | 15000 | 2 | 1900 | 1213 | 370 |  | 332873 | 38000 |
| 400 | 500 | 15000 | 3 | 1900 | 185 | 520 665 | 770 935 | 332874 332875 | 44000 53000 |
| 400 | 500 | 15000 | 4 | 1900 | 25 | 665 | 935 | 332875 | 63000 |
| 600 | 750 | 15000 | 1 | 830 | 61/4 | 205 | 355 | 357115 | 31800 |
| 600 | 750 | 15000 | 2 | 1900 | $121 / 2$ | 380 | 610 | 332876 | 40300 |
| 600 | 750 | 15000 | 3 | 1900 | $183 / 4$ | 535 | 805 | 332877 | 49000 |
| 600 | 750 | 15000 | 4 | 1900 | 25 | 685 | 957 | 332878 | 59000 |
| 800 | 1000 | 15000 | 1 | 830 | $61 / 3$ | 210 | 360 | 357116 | 37300 |
| 800 | 1000 | 15000 | 2 | 1900 | 1213 | $\stackrel{390}{590}$ | 620 | 332879 | 47300 |
| 800 | 1000 1000 | 15000 15000 | 3 | 1900 1900 | ${ }_{25}^{18 / 4}$ | 550 705 | 820 1022 | 332880 $\mathbf{3 3 2 8 8 1}$ | 87500 |
|  |  | Manually Operated |  |  | Automatic |  |  |  |  |
| 400 | 500 | 15000 | 1 | 830 | 61/4 | 210 | 360 | 357117 | 29500 |
| 400 | 500 | 15000 | 2 | 1900 | $121 / 3$ | 385 535 | 8615 | 332882 | 37800 |
| 400 400 | 500 500 | 15000 15000 | 3 | 1900 1900 | 25 28 | 535 680 | 805 952 | 332883 $\mathbf{3 3 2 8 8 4}$ | 45800 550 |
| 600 | 750 | 15000 | 1 | 830 | 61/7 | 215 | 365 | 357118 | 32500 |
| 600 | 750 | 15000 | 2 | 1900 | 12 | 395 | 625 | 332885 | 42000 |
| 600 | 750 | 15000 | 3 | 1900 | $183 / 4$ | 550 | 820 | 332888 | 50500 |
| 600 | 750 | 15000 | 4 | 1900 | 25 | 700 | 972 | 332887 | 61000 |
| 800 | 1000 | 15000 | 1 | 830 | 61/4 | 220 | 370 | 357119 | 38000 |
| 800 | 1000 | 15000 | 2 | 1900 | 12 L | 405 | 835 | 332888 | 49000 |
| 800 | 1000 | 15000 15000 | 3 | 1900 1900 | ${ }_{25}^{18 / 4}$ | 565 720 | 815 992 | 332890 | 70000 |


| 400 | 500 | 15000 | 1 | 830 | 61/1 | 280 | 425 | 357120 | 45000 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 400 | 500 | 15000 | 2 | 1900 | 123 | 565 | 795 | 332909 | 51500 |
| 400 | 500 | 15000 | 3 | 1900 | $183 / 4$ | 630 | 880 | 332910 | 57500 |
| 400 | 500 | 15000 | 4 | 1900 | 25 | 775 | 1047 | 332911 | 68000 |
| 600 | 750 | 15000 | 1 | 830 | $61 / 4$ | 285 | 430 | 357121 | 48500 |
| 600 | 750 | 15000 | 2 | 1900 | 121/2 | 575 | 805 | 332912 | 55000 |
| 600 | 750 | 15000 | 3 | 1900 | 18\%/4 | 645 | 895 | 332913 | 62000 |
| 600 | 750 | 15000 | 4 | 1900 | 25 | 795 | 1067 | 332914 | 73500 |
| 800 | 1000 | 15000 | 1 | 830 | $61 /$ | 290 | 435 | 357122 | 55500 |
| 800 | 1000 | 15000 | 2 | 1900 | 121/2 | 585 | 815 | 332915 | 63000 |
| 800 | 1000 | 15000 | 3 | 1900 | 183/4 | 645 | 895 | 332916 | 71000 |
| 800 | 1000 | 15000 | 4 | 1900 | 25 | 795 | 1067 | 332917 | 84000 |

*For interrupting capacity of these breakers refer to data in general section and also data under "Application of Oil Circuit Breakers."

+ Weight does not include oil. Net weight of oil is approximately $71 / 2$ pounds per gallon; shipping weight, 9 pounds per gallon.

Order by Style Number

TYPE F-33 OIL CIRCUIT-BREAKERS-Continued


Fig. 3-Type P-33 Multiple Single-Pole, Hand-Operated Remote-Control Oil Circuit-Breaker


Fig. 4-Type P-33 Single-Pole Electrically Opgrated Oil Circuit Breakrer
These dimensions are lor reference only. For official dimensions apply to nearest district office.

## TYPE F-33 OIL CIRCUIT-BREAKERS-Continuod



Fig. 5-Type F-33 Elbctrically Operated Multiple Single-Pole Oil Circuit-Breaker

These dimensions are for reference only. For official dimensions apply to nearest district office.

# SMALL OIL CIRCUIT-BREAKER ACCESSORIES 

## FOR TYPES D, QF, AND F-33 INDOOR BREAKERS

For additional accessories-terminals, control relays, controllers-see Soction 2-B on "Switchboard Acceseories"


Fig. 1-Rear of Long-Throw Coverplate for Single-Throw Vertical-Pull Brearkr, Showing AccesSORIES INSTALLED

On the following pages are listed attachments and auxiliaries adapted particularly for use with Westinghouse types D, QF, and F-33 oil circuitbreakers. In some cases one or more of these are included with the standard circuit-breaker as noted and listed on pages on the various types of oil cir-cuit-breakers; in general these accessories should be ordered as separate items-in all cases they should be ordered at the same time that the breaker is ordered; they will then be shipped mounted on the breaker. Their application to any particular breaker can be determined definitely only by reference to the Company.

One or more of the oil circuit-breaker tripping accessories listed can be used withour or in combination with the current overload trip coils mounted on the operating-handle coverplate as stated for the various types of oil circuit-breakers.


Fig. 2-Rear of Single-Handle Covirplate of Two INTRRLCKED BREAKERS-SHEWING ARRANGEMENT of Interlocking, also Showing Accessories installed on One Coverplate

The coils in the accessories listed will carry their full-rated current continuously with a temperature rise not to exceed 50 degrees Centigrade above the surrounding atmosphere; corrections to be made as specified by A. I. E. E. rules when the temperature of the surrounding atmosphere is other than 25 degrees Centigrade.

Approximate weights and dimensions (where not shown) will be furnished on request. In general, the weight of the accessory will not materially affect the shipping weight of any breaker.

Current and voltage transformers and relays are described and listed in catalogue 3-B on "Instruments and Relays," and control relays, on another page of this section.

For diagrams of typical connections of circuitbreakers and circuit-breaker accessories, see pages on "Oil Circuit-Breakers,-General Information" and "Switchboard Data Book."

SMALL OIL CIRCUIT-BREAKER ACCESSORIES-Continued

## TRIP-MAGNET FRAMES

These laminated trip-magnet frames are for mounting the trip coils specified to the breaker mechanism. Each includes the bracket (frame proper), the trip mechanism, and the magnetic circuit complete for one coil-but does not include the coil (for which see following tables).
Alternating-Current Underload-Trip Attachment -The underload-trip attachment listed (made up of an underload trip-magnet frame and underloadtrip coil) trips the breaker at approximately 50 per cent of normal load or less. Five-ampere trip coils should be used with 5 -ampere-secondary current transformers; these coils are connected in the circuit the same as the overload coils (see diagrams of connections under "Oil Circuit-BreakersGeneral Information."

Undervoltage-Trip Attachment-The standard undervoltage-trip attachment (made up of undervoltage trip-magnet frame and undervoltage-trip coil) trips the breaker at approximately 50 per cent of normal voltage or less.

With types F-11 and F-22 motor-starting equipments, it is necessary to use an automaticreset undervoltage release. Prices and description will be furnished on request.

Style number includes frame complete without coil. List price includes mechanism complete with trip coil which must be specified from tables on this and the following pages.

Trip-Magnet Frames for Alternating-Current Underload or Undervoltage-Trip Mechanisms on Manually-Operated Type F-33 Oil Circuit-Breakers

$\dagger$ Hand reset can be supplied on special order.

## Trip-Magnet Frames for Alternating-Current Overload, Shunt, Overvoltage-Trip or Undervoltago-Trip on Electrically-Operated Type F-33 Oil Circuit-Breakers

| Trip | Type | Number Poles | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: |
| $\left.\begin{array}{l}\text { Overload } \\ \text { Shunt, or } \\ \text { Overvoltage }\end{array}\right\}$ | F-33 | 2, 3, 4 | 150814 | \$32 00 |
| Undervoltage | F-33 | 2, 3, 4 | 287131 | 4000 |

## TRIP COILS

These coils are for mounting in the proper tripmagnet frames listed above for obtaining on types QF and F-33 manually-operated or type F-33 electrically operated oil circuit-breakers the method of trip designated. Some of these coils can be
mounted on the standard automatic-overload coverplate of the types QF and F-33 breakers. The coils must be ordered separately.

Style number and list price include complete coil but do not include frame or coverplate.

Note-Frame list prices in the previous tables include the necessary trip coil

## Trip Coils for Overload, Underload, and Undervoltage Trip

| Trip | Volts |  | Style No. ${ }^{\text {25-Cycle }}$ List Price |  | $\overbrace{\text { Style }}{ }_{\text {No. }}^{60-\mathrm{Crcar}}$ List Price |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Overload |  | Amperes |  |  | Style No. |  |
| Underload |  | 5 | 224185 | 8650 | 224185 | 8650 |
|  | $\left\{\begin{array}{l}110 \\ 220\end{array}\right.$ | $\ldots$ | 1489009 148907 | ........ | 1489088 | ........ |
| Undervoltage | $\left\{\begin{array}{l}240 \\ 450\end{array}\right.$ | $\ldots$ | 185920 $\mathbf{2 0 1 4 8 2}$ |  | +148907 | .... |

## Trip Coils for Shunt Trip

|  | Standard Operating Range |  |
| :---: | :---: | :---: |
| Nominal | Minimum | Maximum |
| Volts | Volts | Volts |
| 110 | 60 | 125 |
| 220 | 120 | 250 |
| 440 | 240 | 500 |
| 550 | 360 | 630 |


| FOR DIREC | -CURRENT |
| :---: | :---: |
| Style No. | List Price |
| 256857 | 8875 |
| 258888 |  |
| 201397 | 1100 |

FOR ALTERNATING-CURRENT CIRCUITS


## SMALL OIL CIRCUIT-BREAKER ACCESSORIES-Continued

## Trip Coils for Overvoltage Trip

The overvoltage coils listed are calibrated (coils cold) between the standard calibration range shown. An error of approximately 20 per cent maximum is possible within the permissible temperature rise.

The scales on the overvoltage trip magnets can be marked to compensate for any given working temperature on special order; price on request.

|  | Standard Calibration |  |
| :---: | :---: | :---: |
| Nominal | Minimum | Range |
| Volts | Maximum |  |
| Volts. | Volts | Volts |
| 110 | $\mathbf{1 1 0}$ | 220 |
| 220 | 220 |  |
| 440 | 440 | 440 |
| 550 | 550 |  |

## INVERSE-TIME-LIMIT ATTACHMENTS

Adjustable inverse-time-limit attachments are listed for direct mounting on the current trip magnets of the overload-trip coverplates and electric-operating-mechanism of type P-33 automatic oil circuit-breakers.

The attachments for use on coverplates of man-ually-operated breakers are of the disc-type and are adjustable by varying the area of the moving disc that is directly opposed to the stationary disc. On 100 per cent overload a time-element of approximately 5 seconds is obtainable, and by adjustment this may be varied downwards to 0 . A longer time-element may be obtained up to approximately 10 seconds by using a heavier oil than that provided with the attachment; but the heavier oils are affected to a much greater extent by differences of temperature than the standard oil furnished, and do not allow of as quick resetting of the discs. Instructions for mixing heavier oil and for adjustment are furnished with the attachment.

The attachment for use on electrically-operated breakers is on the plunger type. The time adjustment on this form is made by varying the opening of the valve discs on the plunger. For mounting this attachment on electrically-operated breakers having floor-mounted operating-magnet mechanisms, it will be necessary with some breakers to mount the mechanism higher than its normal position on the floor.

The use of the inverse-time-limit attachment does away with the necessity for relays where an inverse-time-limit characteristic on the overload feature is desired.


Fig. 3-Tinge Element of Dashpots
Style number and list price include attachment complete for use with an alternating-current overload coil of either panel-mounting or manual or electric remote-control type F oil circuit-breakers.


## DIRECT-TRIP ATTACHMENTS

Conditions are often found where a reliable source of direct-current or alternating-current is not available for operating the shunt-trip coils of alternating-current breakers through contact-closing relays; for this purpose the direct-trip attachment is provided. This attachment consists of a retaining magnet mounted on the alternatingcurrent trip magnets of the switchboard coverplate or the electrical operating mechanism of an automatic breaker. It operates to prevent the
tripping plunger from acting to trip the breaker until the circuit-closing relay operates to cut out the attachment magnet. It requires no separate power circuit and is applicable with circuitclosing relays in place of series-trip relays of the circuit-opening type. It is operated from the same current transformers as operate the relays and the breaker trip coils, and may be used with either overload relays or reverse-power relays.

## SMALL OIL CIRCUIT-BREAKER ACCESSORIES-Continued

The transformers which may or may not be used are as follows:

Current transformers, types A, KR and FR, all capacities; types FS and FB under 1600 amperes


Fig. 4-Direct-Trip AtTACHMENT
APPLIED ON Single
Handle Two-coil Coverplate primary capacity; and all bush-ing-type transformers operating from circuit-breaker terminals, should not be used in connection with the direct-trip attachment.

Current transformers, types FS and FB of 1600 amperes primary capacity and above, and all capacity transformers, types $\mathrm{KA}, \mathrm{KB}, \mathrm{KC}, \mathrm{OA}, \mathrm{OB}$ and OC, may be used to operate the direct-trip attachment, and will provide for accurate operation of the types CO or CR relays, and an ammeter in connection therewith.


It is recommended that the device be ordered with the breaker or coverplate upon which it is to be used. When there is any doubt as to the feasibility of a particular application of this attachment under any conditions whatever, it is preferable to submit the proposition to the Company for a recommendation.

Where reliable shunt tripping can be obtained, this will generally be considered preferable to the direct-trip attachment, but the direct-trip attachment will generally be more satisfactory than any form of series-trip relay so far placed on the market.

List price includes the direct-trip attachment applied to standard Westinghouse Type F-33 circuit-breaker coverplates or sold separately from breaker. One attachment with or without shunt is required for each current trip coil.

| Style No. | Description | List Price |
| :--- | :---: | ---: |
| $\mathbf{3 0 4 4 9 4}$ | Direct-Trip Attachment | $\mathbf{8 1 4} \mathbf{0 0}$ |



## SIGNAL AND SHUNT-TRIP CUT-OUT SWITCHES

These are double-pole double-throw switches used for controlling the signal-lamp circuit, and for electrically interlocking or tripping other circuit-breaker apparatus. The standard switches are for mounting on the rear of the remote-control single or doublehandle coverplate of the remote-control oil breakers or on the frame of the panel-mounting breakers.

While insulated for 250 volts and capable of conducting 15 amperes, these switches will not open the circuit with more than 5 amperes at 250 volts or 10 amperes at 125 volts.
Style number and list price include switch, bracket, connecting link, and bolts complete for mounting-one switch is required per handle.


Fig. 7-Signal. Switch Complete with Bracket Mounted on Top of Panel-Mounting Mounted on Breaker

|  | Type | mber Po | Throw | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\underset{\text { Mounting }}{\text { Pant }}\}$ | QF | 4 | Double | 240475 | 81190 |
| $\left.\begin{array}{l}\text { Remote } \\ \text { Control }\end{array}\right\}$ | $\left\{\begin{array}{l} \mathrm{F}-33 \\ \mathrm{QF} \end{array}\right.$ | 1, 2, 3, 4 | Single <br> Double | $\begin{aligned} & 214857 \\ & 214868 \end{aligned}$ | 1000 1000 |

## SMALI OIL CIRCUIT-BREAKER ACCESSORIES-Continued

## BELL-ALARM SIGNAL-CONTACT ATTACHMENTS

Bell-alarm signal-contact attachments are used for closing a low-voltage signal circuit when the breaker trips automatically (the breaker can be tripped by hand without actuating this attachment).

This attachment can be mounted directly on all the automatic-overload trip coverplates of the manually-operated panel-mounting or remote-control oil circuit-breakers.

Style number and list price include device complete for either panel-mounting or remote-control type QF or remote-control type F-33 oil circuitbreakers.

$$
\begin{array}{ll}
\text { Style No. } & \text { List Price } \\
214192 & 81080
\end{array}
$$



Pig. 8-Bell-Alarm Signal-Contact Attachegent on Rear of Coverplate of Single-Throw Horizontal-Pull Breaker

## MICARTA TERMINAL-INSULATING TUBES

It is recommended on the pages on the various types of oil circuit-breakers that all terminals be insulated (after installation) on breakers used on circuits of 2200 volts and higher. This can be done most easily and satisfactorily by slipping over the terminal and lead one moisture-proof Micarta tube per terminal, such tubes being made especially for this purpose. These tubes are not closed at the end so that a cap at the top (made by taping or
otherwise) should preferably be added to keep out dirt. Wood caps, for use with any tube listed, can be supplied on special order for any given cable diameters; prices on request.


Fig. 9-Approximate Dimensions

| Type | Amps. | Volts | Approximate Dimensions, Inches |  |  | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | A | B | C |  |  |
| D | 300 | 7500 | 10 | $23 / 6$ | 25/8 | 199124 | 8150 |
| P-33 | 400-600-800 | 15000 | $123 / 4$ | 178 | 2\% | 211846 | 190 |

## SPECIAL MOUNTING BRACKETS

## Separate Wall-Mounting Brackets



Fig. 10-Wall-Mounting Bracket Support

For mounting standard panel-mounting breakers with re-mote-control coverplate directly on the wall. In the case of the type D oil breaker only the breaker may be mounted with direct-control handle.

Style number and list price include bracket complete with U-bolts or mounting bolts.

|  | R Remo | Cont | Bre | $\overbrace{\begin{array}{c}\text { Number } \\ \text { Required } \\ \text { Pcr } \\ \text { Breaker Style No }\end{array}}^{\text {Bracket }}$ |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Type | Throw | Poles | Amps. |  |  |  | List Price |
| D | Single | 2, 3, 4 | 200 | 4500 | 1 | 219947 | ¢ 955 |
|  |  |  | 300 | 1500 | 1 | 219948 | 955 |
|  |  |  | 300 | 7500 | 1 | 219943 | 1000 |
| D | Double | 2, 3, 4 |  | 4500 |  | 219955 |  |
|  |  |  | 300 | 1500 | 1 | 219956 | 1000 |
|  |  |  | 300 | 7500 | 1 | 219943 | 1000 |

Order by Style Number

## SMALL OIL CIRCUIT-BREAKER ACCESSORIES-Continued

## Separate Pipe-Mounting Brackets

For Remote-Control Manually-Operated Breakers
For mounting standard panel-mounting breakers with remote-control coverplate directly on two parallel pipes, horizontally


Fig. 11 mounted, one 16 inches above the other. These parallel pipes ( $11 / 4$-inch standard pipe size) are to be supplied by the user and may be supported in any manner desirable (by pipe or angle-iron frame work properly braced) as no other support is required for the breaker, except in some cases the addition of the rear pipe support for breaker as is required in other methods of mounting.

This style of mounting provides a means of support accessible from all sides, and makes unnecessary mounting the apparatus on the station wall.

Style number and list price include bracket complete with U-bolts for $11 / 4$-inch pipe stringers.

Fig. 12-Pipe-Mounting Bracket Support


| Approximate |  | - Bracket |  | List |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | Number |  |
| Dimensions, Inches |  |  | Required |  |
| A | B | Style No. | Per Breaker | Price |
| 16 | 71/2 | 127520 | 1 | 8685 |
| 16 | 7 Ht | 127520 | 1 | 685 |
| 16 | ... | 219945 | 1 | 770 |
| 16 | iij | 219945 | 1 | 770 |
| 16 | 7 H | 219946 | 1 | 685 |
| 16 | 818 | 219946 | 1 | 685 |
| 16 |  | 219944 | 1 | 685 |
| 16 |  | 218944 | 1 | 685 810 |
| 16 | $4 \frac{14}{81}$ | 187785 | 1 | 6110 610 |

## Separate Pipe-Mounting Brackets

For Direct Manually-Operated Breakers


Fig. 13-Pipe-Mounting Bracket Supporting Pankl-Mounting Breaker and Coverplate

For mounting the standard panel-mounting breakers with coverplate directly on two parallel pipes, horizontally mounted 16 inches center to center.

Style number and list price include bracket complete with U-bolts for $11 / 4$-inch pipe stringers.

|  | Panel-Mounting | Bracket |  | List |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | Number |  |
|  |  | Style | Required Per |  |
| Type | Poles | No. | Breaker | Price |
| F-33 | 1.2,3,4 | 215187 | 1 | 81400 |

## Mounting Bolts

Style number and list price include finished bolt with nut for mounting breakers direct on special mounting brackets or panels.

| Type | $\mathrm{OrL}^{\mathrm{F}}$ | $\begin{aligned} & \text { WITH } \\ & \text { REAKERS } \end{aligned}$ | Volts | Style No. | Number <br> Required Per <br> Breaker | ${ }_{\text {List }}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Type | Poles | Amprs. | Volts |  | Brea | 8045 |
| D | 2, 3, 4 | 300 | 1500-7500 | 219163 | 3 | 45 |

## SMALL OIL CIRCUIT-BREAKER ACCESSORIES-Continuod

## REMOTE-CONTROL COVERPLATES

Style number and list price include coverplate complete with mounting bolts handles and with overload-trip coils on automatic coverplates.

| For Use Type | With | Ori Cir |  | Number <br> 5-Ampere <br> Trip Coils Required Per Coverplate | For Automatic Circuit-Breakrrs |  | For Non-Automatic Circuit-Breakers |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Akers |  | Style | List | Style | List |
|  |  | Throw | Poles |  | No. | Price | No. | Price |
| D |  | Single | 2. 3, 4 | .. | ....... |  | 216063 | 8500 |
| D |  | Double | 2. 3,4 | 1 | 208917 |  | 216064 | 565 865 |
| F-33 |  | Single | 3,4 | 2 | 208918 | \$1700 | 233249 | 825 |

## THE SEQUENCE INTERLOCK

The mechanical sequence interlock is for use with the type QF motor starting circuit-breaker and breaker combinations used to start, in connection with auto transformers, three phase squirrel cage induction motors and self-starting synchronous motors. It is also applicable with Type F-33 Breakers. It provides the proper sequence of operations making it impossible to throw full voltage on a motor without first applying the starting voltage. Second, it makes it impossible to short-circuit the auto transformers in that it requires a complete opening of the starting side of a circuit-breaker before the running side can be started to the closed position.

Style numbers include all material necessary to mount sequence interlock on cover plate.


Fig. 14-Sequence Interlock

|  |  |  | List Price |
| :--- | :---: | :---: | ---: |
| Breaker | Description | Style No. | Each |
| Type QF | Panel Mounting | $\mathbf{3 0 2 1 8 1}$ | $\mathbf{8 1 8} 00$ |
| Type OF | Remote Control | $\mathbf{3 0 2 1 8 0}$ | $\mathbf{2 2} 00$ |
| Type F-33 | Remote Control | $\mathbf{3 5 7 1 6 7}$ | $\mathbf{2 5 0 0}$ |

## MECHANICAL INTERLOCKING ATTACHMENTS

For interlocking a pair of breakers of the same type, mounted in the same plane and on given center, these mechanical interlocking devices are to prevent both breakers being closed at the same time. Special mechanical interlocks can be supplied on special order for interlocking pairs of breakers of different types and for interlocking three or more breakers of the same or different types. In fact, there is practically no limit to the amount of interlocking possible on special order. Send your problems to the nearest district office of the Company for complete information.


Style number and list price include mechanism complete.

Fig. 15 -Rear of Double-Handle Covfrplate. Showing Interlocking Attacument Distance Between
Centers of

| Breakers |  | Style | List |
| :---: | :---: | :---: | ---: |
| Inches | Description | No. | Price |
| 8 | Interlock Complete | $\mathbf{2 1 4 5 9 3}$ | $\mathbf{8 1 0 0 0}$ |
| $91 / 2$ | Interlock Complete | $\mathbf{2 1 4 8 5 5}$ | $\mathbf{1 0 0 0}$ |
| 915 | Interlock Complete | $\mathbf{2 4 1 4 4 9}$ | $\mathbf{2 4 5}$ |
| 936 | Interlock Complete | $\mathbf{2 4 1 4 5 1}$ | $\mathbf{8 6 5}$ |
| 11 | Interlock Complete | $\mathbf{2 4 1 4 5 3}$ | 1340 |
| $\ldots .$. | Interlock Complete | 214863 | 345 |

## HAND-CLOSING HANDLES

Hand-closing handles are listed for closing the electrically-operated


Fig. 16 rent. Style number and list price include handle complete.


List
Price
$\mathbf{8 1 0 8 0}$
Notz-These dimensions are for reference only. For official dimensions, apply to the nearest district office.

# OIL CIRCUIT-BREAKERS FOR MOTOR STARTING <br> - MANUALLY-OPERATED-FOR INDOOR SERVICE NON-AUTOMATIC STARTING POSITION-AUTOMATIC RUNNING POSITION 

# For Capacities up to 800 Amperes 4500 Volts A-C. Interrupting Capacities of $\mathbf{1 0 0 0}$ to $\mathbf{3 0 0 0}$ Amperes at Service Voltage 



Type QF Auto-Starter, Stariing Handle in Off Position, Running Handle in Closed Position


#### Abstract

APPLICATION

Motor-starting oil circuit-breakers are especially designed for starting, in connection with autotransformers, three-phase squirrel-cage induction and self-starting synchronous motors. When properly applied they protect the motor in the running position from heavy overloads and short circuits, and guard it against the sudden application of full voltage to the motor after it has slowed down or come to rest following an interruption of power supply.

For proper application to motors see Table I on following pages.

The breakers listed herein are suitable for motors having the same starting characteristics as standard Westinghouse motors. When starting equipments for motors of other than Westinghouse manufacture are desired, full motor data as indicated under "Instructions for Ordering" should be referred to the nearest district office of the Company.

When the system capacity is higher than the interrupting capacity of the listed breakers but the maximum possible short-circuit current is within the limits given in Tables C and D on pages on "Application of Oil Circuit-Breakers," a nonautomatic starter may be used in series with a breaker having the automatic features of the starter, and of interrupting capacity high enough to suit the circuit conditions. Positive and speedy closing of the starter is particularly necessary in this case, and electrical operation should be used if such closing cannot otherwise be assured. Manual operation might prove unsatisfactory on large systems unless the attendants are fully aware of the necessity for positive operation.


## DISTINCTIVE FEATURES

The following features embodied in the construction of the breakers make them especially suitable for the service intended: Highly efficient form of wedge and finger-type contacts. Easy means of renewing the arcing tips (only a pair of pliers required). Submersion and opening of all contacts under a good head of oil. Positive and direct gravity break, assisted by spring tension. Strong sheet iron tanks (with all seams lap-welded and bottom flanged and welded) readily removable without disturbing the mechanism or contacts, thus making inspection and renewal of arcing tips easy. Contacts arranged so that auto-transformers are energized only during starting position except in the case of the QF breaker. Double-handle with
mechanical sequence interlock for motors that do not require preventive resistance during the starting period, thus obviating the possibility of shortcircuiting the auto-transformer windings. Doublehandle without interlock for motors requiring preventive resistance, thus permitting continuous application of graduated voltages on the motor during the starting application. Safety to operator insured by ample insulation in the breaker. Safety to apparatus insured by inverse-time-limit, automatic overload current-transformer trip coils. and by undervoltage release mechanism which opens the breaker when the voltage fails. Large short-circuit current interrupting ability.

# OIL CIRCUIT-BREAKERS FOR MOTOR STARTING-Continued <br> OPERATION 

See also Pages on "Oil Circuit-Breakers-General Information"

These breakers are manually operated. To start a motor with a circuit-breaker that has no preventive resistance the starting handle is moved down as far as it will go and held there until the motor has come up to speed. In this position the autotransformers are magnetized and the motor is connected to the starting voltage. Then the starting handle is released, and the running handle is immediately moved down as far as it will go, where it remains latched. In passing to the running position, the auto-transformers are de-energized and full-line voltage is applied to the motor.


Diagram of Connections for 3-Phase Motor Starting
Where a preventive resistance is used, the handle interlock is omitted and the starting handle is held down as before until the motor no longer gains speed, then the running handle is moved down before the starting handle is released, thus applying continuous voltage to the motor through the preventive resistance and preventing the shock resulting from full voltage being applied suddenly to the motor windings.

Overload and Undervoltage Protection-The inverse-time-limit feature is provided in connection with the automatic overload current-transformer trip coils on the breaker so that the motor circuit will not be opened on momentary overloads, such
as occur when changing from the starting to the running position. The time in which the automatic overload trip will operate is inversely proportional to the amount of the overload, tripping being instantaneous in case of a short circuit.

The breaker trips independently of the running handle so that the operator cannot hold it closed against an injurious overload.

The undervoltage release opens the contacts when the voltage has decreased to approximately one-half its normal value. This feature is provided to guard against an excessive current, due to the return of power to a motor which may be out of phase or at rest. The undervoltage coils operate directly from the motor circuit when the voltage does not exceed 550 volts; for voltages higher than 550 volts voltage transformers having a 100 - or 110 -volt secondary, and primary fuse blocks and fuses are required.

Preventive Resistance-Experience has shown that when the circuit of certain motors in general service is opened during the starting period, disturbances are produced which may be injurious to the motor winding when line voltage is applied to the motor. To prevent these disturbances a preventive resistance is used for two-pole and fourpole motors above 200 horsepower, motors above 200 horsepower that require full-load starting torque or greater, and for all motors of 500 horsepower and larger. With this preventive resistance the starting circuit is not opened till the running contacts are closed, this prevents the large rush of current that would otherwise occur where full voltage is applied. These cases should be referred to the company for proper application. It should be noted that the preventive resistance is in circuit during the starting period only.

## CONSTRUCTION

The type QF motor-starting oil circuit-breaker is a double-throw breaker with special moving and stationary contact arrangement. In effect, it is a three-pole, double-throw breaker with three additional terminals used to complete the autotransformer circuits when the breaker is in a starting position.

Mounting-These breakers are furnished for panel-mounting, panel-frame mounting, and re-mote-control wall- and pipe-mounting, direct or reverse connected.


Dingram of Connections for 3-Phase Motor Starting

## OIL CIRCUIT-BREAKERS FOR MOTOR-STARTING-Continued

Tanks-The tanks used are constructed in the same way as those used on the type F-2 and F-3 line of oil circuit-breakers.

Mechanism-The mechanism used is similar to that for the type F-33 oil circuit-breakers, except double-throw and interlocks may or may not be used. Two handles, one for starting and one for running, are provided on this breaker. These handles may or may not be mechanically interlocked, depending upon whether or not preventive resistance is used, so that one or both sides can be closed at a time. When an interlock is supplied it is a mechanical sequence interlock as described under "Small Oil Circuit-Breaker Accessories." The starting side is non-automatic; the running side is full-automatic (trip-free on overload) with undervoltage release and inverse-time-limit attachments.
It should be particularly noted that the remotecontrol breaker with reverse connection is different from the remote-control breaker with direct connection, due to the position of the breaker being reversed with respect to the operating handle on the front of the panel.
Auto-Transformers-The auto-transformers are mounted separately from the breakers. The tap leads of the transformers are permanently connected to the motor leads.

The type QF breaker is suitable for use with either two single-phase auto-transformers, or one three-phase auto-transformer. The three-phase auto-transformer for use with this breaker must have all nine leads brought out because the star connection must be made by the special contacts of the switch when it is in the starting position.
When a single set of auto-transformers specially designed for such service is to be used for starting two or more motors, complete data should be given to the company, as the connections require modification when group-starting is used.
Auto-transformers are not included with the circuit-breakers listed. .


Dugram of Connections for 3-Phase Motor Starting
Terminals-The terminal bushings, terminal studs, terminals, and terminal lugs are the same as those used in the old type $\mathbf{F}$ oil circuit-breakers of similar capacity.

These circuit-breakers can be supplied with Frankel Solderless Connectors. For prices of these connectors see section on "Frankel Solderless Conmectore:"

Main and Auxiliary Contacts-The main contacts are of the regular well known type F-2 and F-3 oil circuit-breaker wedge type.

The auxiliary or arcing contacts are of the regular type F construction. They are of double the area of the regular type F auxiliary contact, thus giving a heavier auxiliary arcing tip.

The handles are interlocked so that the starting side must be completely closed and opened before the running side can be closed.


Type QF Auto-Starter with Tank Removed
The contacts on the starting side are the same for both the 300 -and the 600 -ampere capacity breakers; viz., the same size as the 300 -ampere running contacts.

## Types F-11 and F-22 Motor Starting Breakers

In addition to the type QF breaker there are also available combinations of types F-11 and F-22 breakers for motor-starting service. These are threebreaker starters, one breaker being used to connect the auto transformer to the line, one to connect the auto transformer to the motor, and the third to connect the motor directly to the line. The auto transformer magnetizing breaker and the starting breaker are operated together from one handle of a double-handle coverplate, and the other breaker is operated from the other handle. In combinations of type F-11 breakers the magnetizing breaker and running breaker form the two throws of a doublethrow breaker. The double-handle coverplate is equipped with overload trip with inverse-time-limit, with automatic retrieve undervoltage release, and mechanical sequence interlock. The double-handle coverplate used with these equipments differs from the standard one used with types F-11 and F-22 breakers in that the starting handle cannot be latched in, "Start" and "Run" nameplates are added over the handles, and it is adapted to operate with the automatic retrieve undervoltage release. For a complete description of these breakers and coverplates see section on "Types F-11 and F-22 Oil Circuit-Breakers."
These three-breaker starting arrangements disconnect the auto transformer at all times except during the starting period, while the QF breakers leave the auto transformer energized during the running period also.

# OIL CIRCUIT-BREAKERS FOR MOTOR STARTING-Continued 

## INSTRUCTIONS FOR ORDERING

Soe also Pages on "Oil Circuit-Breakers-General Information"

In choosing a motor-starting breaker there are several considerations to be observed, the mere fact that the continuous-ampere rating of the breaker is equal to the maximum continuous overload current of the motor is not necessarily sufficient.

The following data must be carefully considered in determining the proper starting equipment for a motor:

A-Full-load motor rating, including the amount and duration of overload guarantees.
B-Nature of the load which the motor drives and the average number of starts that will be made per day.
C-Current obtainable from the supply system in case of the dead short circuit between the switch and motor. If not known, give data so that this can be calculated. Such data will be:
(1)-Kilovolt-ampere capacity, and per cent reactance of synchronous machinery that can feed the power through the breaker.
(2)-Kilovolt-ampere capacity and per cent reactance of all step-up and step-down transformers between the synchronous machinery and motor-starting breaker.
(3)-Size of wire or cable and length and spacing of conductors of all circuits between the synchronous machinery and the motor-starting breaker.
D-Method of obtaining starting voltage, namely:
(a)-From two single-phase auto-transformers.
(b)-From one three-phase auto-transformer with neutral connection arranged to be made external from case.
(c)-Reduced voltage taps on secondary of step-down transformer. In this case a standard three-pole, double-throw type F-11 breaker sometimes may be used, depending on the size of the motor.
E-(a)-Amperes in motor winding required to start the motor.
(b)-Amperes required to start the motor when connected to the reduced voltage starting-tap with tap voltage percentage.
(c)-Per cent of normal voltage required to start the motor.
F-Motor amperes at full-voltage with motor locked.
G-Will each motor have its own set of starting auto-transformers or will group-starting be employed?

## APPLICATION OF MOTOR STARTING OIL CIRCUIT-BREAKERS

Table I following indicates which size of breaker may be used for a given size of motor on certain common commercial voltage systems and for different classes of service that the motor may drive. Motor service is divided respecting the effect of starting currents on the conducting parts of the breaker into two general classes (a) motorgenerator set service, and (b) general service. Class (a) service will be less severe with regard to the burning of arcing tips than motors applied
to industrial machinery. The sizes of the motors of the motor-generator sets are for standard Westinghouse sets, which require approximately 30 per cent of full-load torque to start the set at 50 to 35 per cent full-line voltage. Similar size motors of motor-generator sets built by other manufacturers may be started by the breakers according to Table I, provided the starting torque and voltage are the same as for the corresponding standard Westinghouse motors.

TABLE I

| Running <br> Breaker | Magnetizing Breaker | Starting Breaker | Maximum Interrupting Capacity of Running Breaker in Amps. at |  |  |  |  | Maximum Contin- <br> UOUSAMPS. RATING OF <br> STARTING BREAKERS <br> FOR |  |  |  | Maximum Hp. of Motor at |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  |  |  | Volts |  |  |  |  |
|  |  |  | Volts | Volts | Volts | Volts | Volts | Sec. | Sec. | in. | min. | 110 | 220 | 440 | 550 | 2500 |
| $\begin{aligned} & 200 \mathrm{Amp} . \\ & 4500 \mathrm{Volt} \\ & \text { F-11 } \end{aligned}$ | $\begin{aligned} & 200 \mathrm{Amp} . \\ & 4500 \mathrm{Volt} \end{aligned}$ F-11 | $\begin{aligned} & 200 \text { Amp. } \\ & \text { 4500 Volt } \\ & \text { F-11 } \end{aligned}$ | 10000 | 10000 | 10000 | 10000 | 6500 | 10000 | 4000 | 3000 | 2000 | 45 | 90 | 180 | 200 | 400 |
| $\begin{aligned} & 400 \text { Amp. } \\ & 2500 \text { Volt } \\ & \text { F-11 } \end{aligned}$ | $\begin{aligned} & 400 \mathrm{Amp} . \\ & 2500 \mathrm{Volt} \\ & \mathrm{~F}-11 \end{aligned}$ | $\begin{aligned} & 400 \mathrm{Amp} . \\ & 2500 \text { Volt } \\ & \mathrm{F}-11 \end{aligned}$ | 20000 | 20000 | 20000 | 20000 | 6500 | 20000 | 8000 | 6000 | 4000 | 90 | 180 | 360 | 400 | 500 |
| $\begin{gathered} 600 \mathrm{Amp} . \\ 7500 \mathrm{Volt} . \\ \mathrm{F}-22 \end{gathered}$ | $\begin{aligned} & 400 \mathrm{Amp} . \\ & 2500 \text { Volt } \\ & \mathrm{F}-11 \end{aligned}$ | $\begin{aligned} & 400 \mathrm{Amp} . \\ & 2500 \mathrm{Volt} \\ & \mathrm{~F}-11 \end{aligned}$ | 30000 | 30000 | 30000 | 30000 | 9000 | 20000 | 8000 | 6000 | 4000 | 135 | 270 | 540 | 600 | 800 |
| $\begin{aligned} & 800 \mathrm{Ampp} . \\ & 2500 \text { Volt } \\ & \text { F-22 } \end{aligned}$ | $\begin{aligned} & 400 \mathrm{Amp} \\ & 2500 \mathrm{Volt} \\ & \mathrm{~F}-11 \end{aligned}$ | $\begin{aligned} & 400 \mathrm{Amp} . \\ & 2500 \mathrm{Volt} \\ & \mathrm{~F}-11 \end{aligned}$ | 40000 | 40000 | 40000 | 33000 | 9000 | 20000 | 8000 | 6000 | 4000 | 180 | 360 | 735 | 800 | 1000 |
| $\begin{aligned} & 400 \mathrm{Amp} . \\ & 7500 \mathrm{Volt} \\ & \mathrm{~F}-22 \end{aligned}$ | $\begin{aligned} & 400 \mathrm{Amp} . \\ & 7500 \mathrm{Volt} \\ & \mathrm{~F}-22 \end{aligned}$ | $\begin{aligned} & 400 \text { Amp. } \\ & 7500 \text { Volt } \\ & \text { F-22 } \end{aligned}$ | 20000 | 20000 | 20000 | 20000 | 9000 | 20000 | 8000 | 6000 | 4000 |  |  |  |  | 1000 |
| 300 Amp . | 7500 Volt | QF | 15000 | 15000 | 15000 | 15000 | 8600 | 20000 | 8000 | 6600 | 4000 | 75 | 225 | 290 | 300* | $720 \dagger$ |
| 600 Amp . | 4500 Volt | QF | 30000 | 30000 | 30000 | 30000 | 8600 | 20000 | 8000 | 6000 | 4000 | 145 | 290 | 500* | 600* | ..... |
| *These ratings are based on $100 \%$ P. F., $50^{\circ}$ rise, synchronous motors. For other applications derate as follows: <br> 1. For $50^{\circ}$ rise $80 \%$ synchronous motors use $75 \%$ of value in $\mathrm{H} . \mathrm{P}$. <br> 2. For $40^{\circ}$ rise $80 \%$ synchronous motors use $50 \%$ of value in H. P. <br> 3. For $50^{\circ}$ rise induction motors use $75 \%$ of value in H . P. <br> 4. For $40^{\circ}$ rise induction motors use $50 \%$ of value in H. P. <br> $\dagger$ There are no $50^{\circ}$ rise, $100 \%$ motors of this capacity but these values may be derated for proper application aceording to rule. |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

## OIL CIRCUIT BREAKERS FOR MOTOR STARTING-Continued

## TABLE II-PRICES QF OIL CIRCUIT-BREAKERS

Style number and list price include the type QF motor-starting circuit-breaker complete asdescribed, without oil or auto-transformer, which must be
ordered separately. (See the general ordering instructions on the first pages on oil circuit-breakers.)


## TABLE III-PRICES THREE-PHASE STARTING COMBINATIONS

The style number and list price include the breaker combinations for three-phase motors complete with oil but without auto transformer, which must be ordered separately. See "Instructions for Ordering Oil Circuit-Breakers." Two 5-ampere
overload trip coils with inverse-time-limit attachment and a sequence interlock are included. The undervoltage release attachment is included in the list price but is not included in the style number and should be ordered from the table below.

## Circuit-Breaker Combinations for Motor Starting

 Indoor-Wall Mounting*-Remote Control| Running <br> Breaker |  | Magnetizing Breaker |  | Starting Breaker |  | Oil | Weight $\dagger$ |  | Style | List $\ddagger$ <br> Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Amps. | Type | Amps. | Type | Amps. | Type | Gals. | Net | Ship. | No. |  |
| $\$ 200$ | F-11 | 8200 | F-11 | 200 | P-11 | 9 | 250 | 354 | 363429 | 8325 |
| 8400 | F-11 | 8400 | F-11 | 400 | P-11 | 9 | 270 | 374 | 383430 | 420 |
| 400 | F-22 | 400 | F-22 | 400 | F-22 | $221 / 2$ | 320 | 480 | 363431 | 505 |
| 600 | F-22 | 400 | F-11 | 400 | F-11 | 141 | 340 | 506 | 363432 | 535 |
| 800 | F-22 | 400 | F-11 | 400 | F-11 | $141 / 2$ | 330 | 496 | 363433 | 605 |

*Pipe mounting breakers may be obtained by adding two pipe mounting brackets Style No. 296764 for each breaker unit.
$\dagger$ Weight does not include oil. Net weight of oil is approximately $71 / 2$ bs. per gallon. Shipping weight is approximately 9 lbs. per gallon.

- $\ddagger$ List price includes undervoltage release attachment. Potential transformer for its operation, if required, must be ordered separately.
TThe running and magnetizing breakers in these combinations form two throws of a double-throw type F-11 breaker. All other types F-11 and F-22 breakers in this table are three-pole single-throw.

Automatic Retrieve Undervoltage Release Attachment§


OIL CIRCUIT-BREAKERS FOR MOTOR-STARTING-Continued

## OUTLINE DIMENSIONS



Type Qf for Panel Mountíng


Type QF for Panel-Frame Mounting


Type QF for Dirbct-Connected Remote-Control
QF breakers are all equipped with mechanical sequence interlock.
Reverse-connected remote-control breakers are the same as direct-connected remote-control, except that the breaker is mounted on the opposite side of the wall with respect to the coverplate-that is, in order to keep the arrangement of the coverplate the same, the parts of the breaker are reversed from left to right.

These dimensions are for reference only. For official dimensions apply to the nearest district office.

OIL CIRCUIT-BREAKERS FOR MOTOR STARTING-Continued


# TYPE F OIL CIRCUIT-BREAKERS 

## MANUALLY AND ELECTRICALLY-OPERATED NON-AUTOMATIC AND AUTOMATIC FOR OUTDOOR AND SUBWAY SERVICE-SINGLE THROW

## Application

## Soe also Pages on "Oil Circuit-Broalser Application"

The type F oil circuit-breakers comprise a line of moderate-capacity, non-automatic and automatic manually and electrically-operated breakers for outdoor service in pole or subway-mounting forms.


Type F-3 Weatherproof Electrically- or ManuallyOperated Wall- or Pipe-Mounting ThreePole Single-Throw 600 Ampire 7500-Volt

The outdoor form of wall- or pole-mounting breaker is primarily intended for service in exposed places. It is particularly adapted to controlling lines where they enter buildings, for controlling branch feeders from main lines, for sectionalizing feeders, for cutting out transformers, or for any of the other numerous purposes for which an outdoor form of breaker may be utilized on distribution systems. It is also adapted to use with motor installations, because of the ease with which the breaker may be mounted on any vertical support convenient to the motor operator.
The subway form of breaker is intended for mounting in subways, manholes, or other places where a breaker may be required to operate submerged. The subway form of breaker is made twoor three-pole single-throw for capacities up to 300 amperes 7500 volts.

## Distinctive Features

Among the features that distinguish the type $F$ breakers are: Highly efficient form of wedge and
finger-type contacts. Auxiliary arcing contacts. Submersion and opening of all contacts under oil. Quick opening of contacts, assisted by arcing tip springs. Open position maintained by gravity. Inability to hold full-automatic breaker in the closed position when an excessive overload or short circuit exists on the line. Strong tanks and tank supports. Tanks removable without disturbing the operating mechanism or contacts, making inspection easy. Ample air space at the top of the tank to allow for gas expansion. Insulating lining in the tanks. Isolation of poles by individual cells. Selfcontained multipole hand- or electric-operated mechanism on the multipole single-tank breakers.

## Operation <br> See also Pages on

## "Oil Circuit-Breakers-Genoral Information"

The type F circuit-breakers are non-automatic and full-automatic, direct-control manually-operated; and non-automatic and automatic electricallyoperated.
The non-automatic breakers are used where voltage, breaking capacities, and current capacities are required greater than those listed for the type D oil breakers.


Line of Type F Stationary-Contact Pillar Units With Terminals

Automatic Breakers-All manually-operated automatic breakers listed are full-automatic.
Plain automatic overload-trip breakers, when closed with an overload on the line, will remain closed as long as the closing coil is energized, but will not remain closed when the closing circuit is opened.

## TYPE F OIL CIRCUIT-BREAKERS-Continued

Full-automatic overload-trip breakers have a mechanism making it impossible to hold the breaker in the closed position while a continued overload condition or a short circuit exists on the line.
Standard Overload Trip-Range-The standard overload-trip range of these breakers is 80 to 160 per cent of the normal full-load current rating or primary rating of the current transformer or seriestrip coil in the trip-coil circuit.
Series Overload Trip-The breakers have the tripping coils connected in series with the line. With these breakers no current transformers are required for overload purposes.

Series-Transformer Overload Trip-The 500ampere, 600 -ampere, and 800 -ampere, type F-3 automatic, overload, weatherproof breakers are equipped with bushing-type current transformers. These transformers energize the trip coils proper, which trip the breaker.

For three-phase grounded circuits the type F-3 breakers may be supplied on special order, in capacities of 200 amperes and above, with three bushing-type current transformers and two trip coils connected in Z which gives full protection. Note, however, that the 500 -ampere breaker is the smallest breaker that can be used in this application. The $\mathbf{5 0 0}$-ampere breaker is furnished for the 200 -to 500 -ampere capacity equipment.

## Construction

## Soe also pages on "Oil Circuit-Breakers <br> General Information" <br> Outdoor Form

The wall- or pole-mounting breakers are listed in the type F-1 and F-3 forms only.

The type F-1 breakers are listed in weatherproof cases, two, three and four-pole. These breakers are manually-operated full-automatic with series-trip coils and adjustable time-element dashpots immersed in the oil, and thus protected from moisture. They can be equipped on special order with a self-resetting undervoltage release device enclosed in the case under the cover. The undervoltage release coils can be connected directly in the circuit on voltages up to 550 , but on higher voltages, separate weatherproof voltage transformers are required.

These breakers are being used for the control of motors in connection with drum controllers. For these applications an electrical lock-out device to prevent the closing of the breaker unless the controller is in the "off" position and can be furnished on special order.

In the 750 -volt breakers, the contact support is a slate base and in the 4500 -volt it is of vertical porcelain pillars. The terminals are inside the case in the 750 -volt breakers, and in the 4500 -volt the leads are brought outside the case. When so ordered, these breakers will be supplied for conduit wiring and at the same price as the listed breakers. The conduit wiring breakers differ from the listed breakers in that the insulations for leads are omitted, and the breaker housing is drilled for the conduit.

Breaker with Cover for Mounting an AmmeterThe type F-1 weatherproof breakers with covers for mounting self-contained ammeters are listed for indoor service only. These ammeter-mounting breakers are dustproof, but not weatherproof. The type SM self-contained ammeter, up to and including 200 amperes, will be furnished. When ammeters of greater than 200 amperes capacity are required, the 5 -ampere ammeter should be used in connection with the proper current transformer. For complete data on ammeters, refer to section 3-B of this catalogue captioned "Westinghouse Instruments and Relays." The ammeter selected should be such that it will not be injured by the maximum current that may pass through the breaker.

The type F-3 breakers are listed both manuallyand electrically-operated, in weatherproof cases twoand three-poles. They are listed for both full-automatic and non-automatic operation. The full-automatic breakers have series-trip coils and adjustable inverse-time-element dashpots immersed in oil. They can be equipped with 5 -ampere coils for use in direct-connection with current transformers or relays for any reasonable tripping range.


Type P-1 Subway Manually-Oprrated Automatic Series-Trip with Reverse-Time-Element, Threee-Pole Single-Throw 300-AMPERE 7500 -VOLT

## Subway Form

The subway form of breaker is listed in the type F-1 and F-2 forms only.

The type F-1 breakers are supplied in two and three poles for subway or manhole mounting. They are manually-operated, full-automatic series trip with the trip coils and adjustable inverse-timeelement dashpots mounted in the oil inside the case. They are completely waterproof so that they can be immersed, if necessary.
The type F-2 electrically-operated breakers are listed in two and three poles for subway or manhole mounting. They are made for electric operation, full-automatic and non-automatic only, and have series-trip coils and adjustable inverse-time-element dashpots in the oil inside the case.

## TYPE F OIL CIRCUIT-BREAKERS-Continued

If desired on special order, 5 -ampere trip coils can be supplied and used in connection with current transformers. The electrically-operated non-automatic breakers can be used as automatic by actuating them from appropriate current transformers and shunt trip relays.

Caution-Care should be taken, when ordering to specify the proper outlet bushings for subway breakers.

## Construction-General

Tanks-Multipole-single-tank construction is used on all listed type F-1, F-2 and F-3 breakers. The oil tanks are rectangular in shape and are made of heavy sheet iron, with all seams lap-welded, the bottom being flanged and welded on the outside of the tank sides except the subway form which has a heavy cast iron tank. As an additional protection from arcing, individual insulating cells form separate compartments for each pole where one tank is used on multipole-breakers.

The method of fastening the tank to the frame, while very secure, yet permits an easy removal for the purpose of inspection and repair. The supporting frame of the breaker has a flange which encloses the upper end of the tank when in place, thus preventing the tank from distortion under heavy internal pressure.
The tanks are deep to allow ample space above the oil level to act as an expansion chamber for the arc gases and to reduce slopping of the oil from internal disturbances. The gases are vented through the clearance between the wooden operating rods and the frame.
Tank Linings-All the outdoor and subway, Type F breakers, have micarta tank linings. Seamless moulded micarta linings can be supplied for these breakers on special order, similar to the standard linings for type F-33 breakers. Prices on application.

Terminal Bushings and Studs-The terminal studs or bushings with stationary contacts or feet on the lower extremity are supported in the 750 -volt type $\mathrm{F}-1$ breakers on a slate base, and in the other listed breakers by one-piece vertical pillar-type porcelain bushings clamped to the framework. The studs and micarta-tube details are clamped to these insulators. This construction avoids the use of babbitt and cement, and thus reduces the time and labor of maintenance. Lock washers are used on the clamped bolts and current-carrying parts to prevent them from loosening by vibration or hammer blows, which might occur in the operation of the breaker.
Terminals and Terminal Lugs-Copper tube terminals are supplied on breakers up to and including the 800 -ampere capacity 60 -cycle rating. The terminals are connected to the stud by two contact nuts. On order, special terminals may be supplied, but no allowance is made for the omission of the terminals regularly supplied with the breaker when special terminals are ordered, since the
special terminals are shipped as an additional item. For special terminals or contact nuts, see pages on "Oil Circuit-Breaker Accessories" and section on "Westinghouse-Frankel Solderless Connectors."

The main moving contacts are of an improved wedge type. The main stationary contacts consist of fingers of the "controller" type arranged in pairs facing each other so as to make perfect contact on the two surfaces of the moving-contact wedge when the breaker is closed. The contact tips on the end of the fingers are supported on the ends of thin flat steel springs, permitting the contact to move in all directions and to automatically align itself on the wedge, thus insuring that the full carrying capacity of the contacts is always available. This spring is shunted by a liberal cop-per-leaf shunt to conduct the current from the tips


Details of Type F Contacts Showing Main-Contact Fingers and Arcing Tips Used on 300-Amprre Breakers
to the terminal stud. The contact pressure is obtained by a second and heavier flat steel spring which is provided on the end with a round head and which applies the pressure over the center of the contact tip of the finger. One or more pairs of fingers are used according to the capacity of the breaker (see illustrations).

A steel stop is mounted between the fingers on the contact stud and serves to hold the fingers in the proper position when the breaker is open so that there is no danger of the moving contacts failing to enter between the stationary fingers upon closing the breaker. This stop also causes the fingers to be under considerable initial tension at the time the moving contact first touches them in closing, or leaves them in opening the breaker, reducing the liability of contact vibration and burning with abnormal currents flowing.

Arcing contacts of the butt type protect the main contact from the action of arcs at breaking. The stationary member consists of a spring plunger and copper arcing tip mounted on the support of the main contact. A flexible copper wire shunt carries the current from the stud to this tip. A copper bolt is carried on the conducting cross-bar of the moving contact element and serves as the moving arcing contact. The auxiliary arcing contacts maintain contact for a considerable distance after the main-contact fingers have broken contact.

## TYPE F OIL CIRCUIT-BREAKERS-Continued

This time interval is predetermined by the amount of separation of the main-contact fingers produced by the steel stop already referred to, and serves to fully protect the main contacts.
The construction is such that the entire breaker may be assembled and lined up and the contacts adjusted from under the frame before placing the tanks in position. This feature of accessibility of contacts is of very material advantage in securing quick and accurate repair and adjustments.

Style number includes the breaker complete as described and listed with oil. See also "Instructions for Ordering Oil Circuit-Breakers." These breakers do not have excessive insulation and should not be installed on lines subject to surges above the insulation test value given in rule 7323 of the April, 1921, edition of "Standard Rules of the A.I.E.E.;" unless protected by lightning arresters or other surge protective devices.

## TABLE I-TYPE F-1 WEATHERPROOF MANUALLY-OPERATED SINGLE-THROW**



| Undervoltage Release Attachments $\dagger f$ |  |  |
| :---: | :---: | :---: | :---: |
| For Uso Only |  |  |

## Ammeter-Mounting Covers For Type F-1 Weatherproof Breakers Only $\ddagger \mathbb{1}$

These covers replace the covers ordinarily furnished and provide a suitable mounting for an ammeter as previously described.

TYPE F OIL CIRCUIT-BREAKERS-Continued

# TABLE II-TYPE F-1 WEATHERPROOF MANUALLY-OPERATED SINGLE-THROW** 

Series-Trip Automatic-Overload With Inverse-Time-Limit Attachment

| Rating of Under Voltage Trip Coil 25- $60-$ Cycle Cycle | Poles | Approx.Ship-ingint.Wh.Hot | Style No. |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | 5-Amp. | 10-Amp. | 15-Amp. | 25-Amp. | 50-Amp. | 75-Amp. | 100-Amp. | 150-Amp. | 200-Amp. | 300-Amp. | List |

Without Ammeter-Mounting Cover-With Undervoltage-Release Attachment $\ddagger$
For Voltages up to 750

| 110 | 220 | 2 | 150 |  | 268762 | 268783 |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 110 | 220 | 3 |  | 28 |  |  |  |  |  |  |  |  |  |  |
| 110 | 220 | 4 | 185 | 288781 |  |  |  |  |  |  | 8 | 268789 |  |  |
| 220 | (440) | ${ }^{2}$ | 150 | 268791 |  | 268793 |  |  |  |  |  | 268799 |  |  |
| 220 |  | $\{3$ | 165 | 268801 | 268802 | 288803 | 2 |  | 6 | 288807 | 8 | 288809 | 288810 |  |
| 220 | (550) | $12$ | 185 | 268811 | $268812$ | $268813$ | 268814 |  |  |  |  |  |  |  |
| 440 |  |  | 150 | 268821 | 268822 | 288823 | 268824 | 26 |  |  | 268828 | 268829 |  |  |
| 440 |  | 3 | 165 | 268831 | 268832 | 8833 | 268834 |  |  |  |  | 288839 |  |  |
| 440 |  | 4 | 185 | 288841 | 26884.2 | 288843 | 268844 |  | 288846 |  | 268848 | 2 |  |  |
| 550 |  |  | 150 | 268851 | 268852 |  |  |  |  |  | 8 |  |  |  |
| 55 |  | 3 | 165 | 288861 | 288862 | 268863 | 288864 | 268865 | 268866 | 268867 | 288868 | 268869 | 268870 |  |
| 55 |  |  | 185 |  |  |  |  |  |  |  |  |  |  |  |
|  | 110 | 2 | 150 | 268881 | 268882 | 268883 | $\mid 26888$ | 26888 | 28888 | 2888 |  |  |  |  |
|  | 110 | 3 | 165 |  |  |  |  |  |  |  |  |  |  |  |
|  | 110 | 4 | $\begin{aligned} & 185 \\ & 185 \\ & \hline \end{aligned}$ | $\left\|\begin{array}{\|l\|l\|} 2088901 \\ 2880 \end{array}\right\|$ | 28890 | 2689 | 2689 | 89 | 8890 | 68907 | 268908 |  | 268910 |  |

## For Voltages up to $4500+\dagger$

| 110 |  | 2 | 165 | 26891 | 268912 | 208913 | 288914 | 268915 | 28891 | 20891 | 20801 | 268919 | None |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 110 |  | 3 | 170 | 268920 | 288921 | 288922 | 268923 | 268924 | 268925 | 268926 | 268927 | 263928 | None |  |  |
| 110 |  | 4 | 192 | 268929 | 268930 | 268931 | 268932 | 268933 | 268934 | 268935 | 268936 | 268937 | None |  |  |
|  | 110 | 2 | 165 | 268938 | 268939 | 268940 | 263941 | 268942 | 268943 | 268944 | 268945 | 268946 | None |  |  |
|  | 110 | 3 4 | 170 | 268947 268958 | 268948 | 288949 | 288950 | 288951 | 268952 | le $\begin{aligned} & 268953 \\ & 288982\end{aligned}$ | 268964 268983 | $\left\|\begin{array}{l} 268955 \\ 288984 \end{array}\right\|$ | None Nune |  |  |

With Ammeter-Mounting $\dagger$ Cover-With Undervoltage-Release Attachment $\ddagger$
For Voltages up to 750

| 110 | 220 | 2 | 180 | 268965 | 268988 | 268967 | 268988 | 268969 | 268970 | 268971 | 283972 | 288873 | \|288974 ${ }^{2}$ | 1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 110 | 220 | 3 | 185 | 268975 | 268976 | 268977 | 268978 | 268979 | 268980 | 268981 | 268982 | 268983 | 268984 | \% |
| 110 | 220 | 4 | 205 |  |  |  |  |  |  |  |  |  |  |  |
| 220 | \{440) | ${ }_{2}$ | 180 | 268985 | 268986 | 268987 | 268988 | 268989 | 288990 | 288991 | 288992 | 268993 | $\|288994\|$ | 8 |
| 220 | $\left\{\begin{array}{c}\text { or } \\ 550\end{array}\right\}$ | $\{3$ | 185 | 268995 | 268996 | 288997 | 288998 | 268999 | 269000 | 269001 | 269002 | 269003 | $269004$ | 8 |
| 220 440 | (550) | ( 4 | 205 180 | 269005 | 289006 | 269007 | 269008 | 289009 | 269010 | 269011 | 269012 | 269013 | 289014 | 8 |
| 440 | ..... . | 3 | 185 | 269015 | 269016 | 269017 | 269018 | 269019 | 269020 | 269021 | 269022 | 269033 | 269024 | , |
| 440 |  | 4 | 205 |  |  |  |  |  |  |  |  |  |  |  |
| 550 |  | 2 | 180 | 269025 | 269026 | 269027 | 269028 | 289029 | 289030 | 269031 | $269032$ | 289033 | $269034$ | 8 |
| 550 |  | 3 | 185 | 289035 | 269036 | 269037 | 269038 | 269039 | 269040 | 269041 | 269042 | 269043 | $269044$ | , |
| 550 |  | 4 | 205 180 |  |  |  |  |  |  |  |  |  |  |  |
|  | 110 110 | 3 | 180 185 | 269045 | 269046 269056 | 269047 $\mathbf{2 6 9 0 5 7}$ | 269048 | 269049 269059 | 269050 269060 | 289051 269061 | 269052 269062 | 269053 269063 | $\left\|\begin{array}{l} 269054 \\ 269064 \end{array}\right\|$ | 8 |
|  | 110 | 4 | 205 |  |  |  |  |  |  |  |  |  |  |  |

For Voltages up to 2200

| 110 |  | 2 | 185 | 269085 | 289086 | 269087 | 269088 | 269089 | 269098 | 289100 | 269092 | 269093 | None |  | 8 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 110 110 |  | 3 | 190 210 | 269094 | 269095 | 269096 | 269097 | 269098 | 269098 | 289100 | 269101 | 269102 | None |  | 1 |
|  | ii | 2 | 185 | 269103 | 269104 | 269105 | 269108 | 269107 | 209108 | 289109 | 269110 | $2691 i 1$ |  |  |  |
|  | 110 | 3 | 190 | 269112 | 269113 | 269114 | 269115 | 269116 | 289117 | 269118 | 269119 | 269120 | None |  | 8 |

With Ammeter-Mounting $\dagger$ Cover-Without Undervoltage-Release Attachment
For Voltages up to 750

| None <br> None | 3 | $\begin{aligned} & 170 \\ & 175 \\ & \hline \end{aligned}$ |  | $3908$ | $\begin{aligned} & 269068 \\ & 269078 \\ & \hline \end{aligned}$ | $\begin{array}{\|l\|l\|} \hline 26900 \\ 26907 \\ \hline \end{array}$ | $\begin{array}{\|l\|} \hline 269070 \\ 269080 \\ \hline \end{array}$ | $\begin{array}{\|l\|l\|} 26907 \\ \hline 26908 \\ \hline \end{array}$ | $\begin{aligned} 26907 \\ 26908 \\ \hline \end{aligned}$ | $\begin{aligned} & 269079 \\ & 269083 \\ & \hline \end{aligned}$ |  | 8 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| For Voltages up to $4500 \dagger \dagger$ |  |  |  |  |  |  |  |  |  |  |  |  |
| None <br> None | 2 | $\begin{aligned} & 175 \\ & 180 \\ & \hline \end{aligned}$ | $\begin{array}{\|l\|} \hline 269121 \\ 269130 \mid 269122 \\ 269131 \end{array}$ | $\begin{array}{\|l\|} \hline 269123 \\ 269132 \end{array}$ | $\begin{array}{\|l\|} \hline 289124 \\ 269133 \\ \hline \end{array}$ | $\begin{array}{\|l\|} \hline 269125 \\ 269134 \\ \hline \end{array}$ | $\begin{array}{r} 269126 \\ 289135 \\ \hline \end{array}$ | $\begin{array}{\|l\|} 289127 \\ 269138 \\ \hline \end{array}$ | $\begin{aligned} & 269128 \\ & 269137 \\ & \hline \end{aligned}$ | $\begin{aligned} & 269129 \\ & 269138 \end{aligned}$ | None None | \% |

Interrupting Capacity-For interrupting capacity at rated voltage see corresponding Breakers on previous page.
Oil-Two and three-pole breakers require $41 / 2$ gallons of oil, four-pole, 6 gallons.
**The breakers can be supplied for conduit wiring on special order-see general description for data.

* Weight does not include oil. Shipping weight of oil is approximately 9 pounds per gallon
$\dagger$ Breaker style numbers and weights do not include ammeter. Select type SM Ammeter from catalogue section on "Instruments and Relays." List prices do not include the ammeters. Breakers with ammeter-mounting cover are not weatherproof-see description on previous page.
$\ddagger$ Other voltages and frequencies of undervoltage are special; prices on request. For use on voltages over 600 specify breaker with 110 -volt coil and order in addition the necessary voltage transformers. See voltage transformers in section on "Instruments and Relays" for style number and prices.
\& List price is the sum o
$\dagger \dagger$ The voltage rating of 4500 refers to the
For information as to what material is furnished with these breakers, see "Instructions for Ordering" on a previous page.


## TYPE F OIL CIRCUIT-BREAKERS-Continued



Type F-1 Weatherproof Manually-Oper-
ated Automatic Series-Trip With In-
verse-Time-Elembnt. Three-Pole SingleThROW 200-Ampere 4500-Voli

## TABLE III-TYPE F-3 WEATHERPROOF SINGLE-THROW



| uous Amp. | Max. Volts | at Rated Voltage | Style No. | List Price | Style No. | List Price | Style No. | List Price | Style No. | $\begin{gathered} \text { List } \\ \text { Price } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Series-Trip, Full-Automatic With Inverse Time Element $\dagger$ |  |  |  |  |  |  |  |  |  |  |
| 5 | 7500 | 500 | 248236 | \$462 00 | 248237 | 849500 | 248238 | \$55800 | 248239 | ¢ 58000 |
| 10 | 7500 | 1000 | 216951 | 46200 | 216982 | 49500 | 216901 | 55800 | 216912 | 58000 |
| 25 | 7500 | 2500 | 216953 | 46200 | 216963 | 49500 | 216902 | 55800 | 216913 | 58000 |
| 50 | 7500 | 2900 | 216953 | 48200 | 216964 | 49500 | 216903 | 55800 | 216914 | 58000 |
| 75 | 7500 | 2900 | 216954 | 48200 | 216965 | 49500 | 216904 | 55800 | 216915 | 58000 |
| 100 | 7500 | 2900 | 216955 | 46200 | 218986 | 49500 | 216905 | 55800 | 218916 | 58000 |
| 150 | 7500 | 2900 | 216956 | 48200 | 216967 | 49500 | 216906 | 55800 | 216917 | 58000 |
| 200 | 7500 | 2900 | 218957 | 46200 | 216968 | 49500 | 216907 | 55800 | 216918 | 58000 |
| 300 | 7500 | 2900 | 216958 | 46200 | 216969 | 49500 | 216908 | 55800 | 216919 | 68000 |
| 5008 | 7500 | 2900 | 216959 | 51500 | 216970 | 58500 | 218909 | 62000 | 216920 | 68500 |
| $600{ }^{\text {S }}$ | 7500 | 2900 | 216960 | 55000 | 216971 | 64000 | 216910 | 67500 | 216921 | 75000 |
| 8008 | 4500 | 4800 | 216961 | 59500 | 216972 | 69500 | 216911 | 74000 | 216922 | 82000 |
| 5 | 15000 | 500 | 216973 | 49500 | 216982 | 58500 | 216931 | 61500 | 218940 | 67000 |
| 10 | 15000 | 1000 | 216974 | 49500 | 216983 | 68500 | 216932 | 61500 | 216941 | 67000 |
| 15 | 15000 | 1400 | 216975 | 49500 | 216984 | 58500 | 216933 | 61500 | 216942 | 67000 |
| 25 | 15000 | 1400 | 216976 | 49500 | 216985 | 58500 | 218934 | 61500 | 216943 | 67000 |
| 50 | 15000 | 1400 | 216977 | 49500 | 216986 | 58500 | 216935 | 61500 | 218944 | 67000 |
| 75 | 15000 | 1400 | 216978 | 49500 | 216987 | 58500 | 216936 | 61500 | 216945 | 67000 |
| 100 | 15000 | 1400 | 216979 | 49500 | 216988 | 68500 | 216937 | 61500 | 216946 | 67000 |
| 1.50 | 15000 | 1400 | 216980 | 49500 | 216989 | 58500 | 216938 | 81500 | 216947 | 67000 |
| 200 | 15000 | 1400 | 216981 | 49500 | 216990 | 58500 | 216939 | 81500 | 216948 | 67000 |
| Non-Automatic $\dagger$ |  |  |  |  |  |  |  |  |  |  |
| 300 | 7500 | 2900 | 221970 | 41200 | 221974 | 44000 | 216923 | 50000 | 216927 | 52500 |
| 500 | 7500 | 2900 | 221971 | 43500 | 221975 | 46200 | 216924 | 52500 | 216928 | 54500 |
| 600 | 7500 | 2900 | 221972 | 45500 | 221976 | 51200 | 216925 | 54500 | 216929 | 59500 |
| 800 | 4500 | 4800 | 221973 | 52500 | 221977 | 59500 | 216926 | 63500 | 216930 | 67500 |
| 200 | 15000 | 1400 |  | ........ | ........ |  | 218949 | 57500 | 218950 | 64500 |

Eloctrically-Operated Breakers
4500 Volts and 7500 Volts $\ddagger$

|  | Gallons | Approx. Ship. |
| :---: | :---: | :---: |
| Poles | Oil | Wt., $\mathrm{Cbs} .{ }^{\text {. }}$ |
| 2 | 13 | 600 |
| 3 | 13 | 613 |

*Weight does not include oil. Shipping weight of oil is approximately 9 pounds per gallon.
$\dagger$ Full-automatic breakers can be supplied on special ordier with 5-ampere trip coils for transformer trip. List price same as listed for 10 -ampere series-trip breaker above.
$\ddagger$ Dimensions, weights. and amount of oil for 15.000 -volt breakers will be supplied on request.
Equipped with current transformers, self-contained, which

Type F-3 Weatherproof Oil Circuit-Breaker Undervoltage Release Attachment For Use Only When Ordered Complete with Broaker

List price includes the undervoltage release attachment complete with coil. In ordering specify mechanism from above with proper coil for
voltage and frequency required. The coil style numbers will be found under the listings of the type F-33 indoor breakers.

[^17]
## TYPE F OIL CIRCUIT-BREAKERS-Continued

TABLE IV-SUBWAY SINGLE-THROW§
Wall-Mounting Series-Trip Full-Automatic $\dagger$ With Inverse-Time-Limit Attachment
 proper size that each will take all leads on one side.
*Weight does not include oil. Shipping weight of oil is approximately 9 pounds per gallon.
TYype F-1 hand-operated 300 -ampere and type F-2 electrically-operated 300 , 500 , and 600 -ampere non-automatic breakers can be supplied on special order at the same price as the automatic breakers.
$\ddagger$ Type F-2 automatic breakers can be supplied on special order in capacities of 500 amperes for use on circuits of voltages up to 7500 and 600 amperes on circuits up to 4500 . Prices on application.

## OUTLINE DIMENSIONS

TYPE F-1 WEATHERPROOF, SINGLE-THROW, OIL CIRCUIT-BREAKERS


Style Nos. 205192 to 205221 Inclusive


Style Nos. 205222 to 205248 Inclusive

[^18]TYPE F OIL CIRCUIT-BREAKERS-Continued
TYPE F-3 WEATHERPROOF, SINGLE-THROW, OIL CIRCUIT-BREAKERS


Style No.
216901 to 216922
216923 to 216930
216931 to 216948
216949 and 216950

| A | B | C | D | E |
| :---: | :---: | :---: | :---: | :---: |
| 183/8 | 43/4 | 31 | 141 | 141/4 |
| 13 | $93 /$ | 31 | $14 \%$ | 14 |
| 183/3 | 43/8 | 34 | 17\% | 171/2 |
| 13 | 93/4 | 34 | 171/8 | 171/2 |

TYPE F-1 MANUALLY OPERATED, SINGLE-THROW, SUBWAY, OIL CIRCUIT-BREAKERS


Style Nos. 193579 to 193590 Inclusive
TYPE F-2 ELECTRICALLY OPERATED, SINGLE-THROW, SUBWAY, OIL CIRCUIT-BREAKERS


Style Nos. 216991 to 217008 Inclusive
These dimensions are for reference only. For offlcial dimensions apply to the nearest district office.

# MISCELLANEOUS BREAKERS 

## TYPE M OIL-INSULATED MANHOLE CIRCUIT-BREAKERS



Fig. 1

Type M oil-insulated manhole circuit-breaker ${ }^{\circ}$ is a 200 -ampere, 6600 -volt. single-pole, single-throw, non-automatic circuit-breaker complete with loose ends. but without leads or padlock, and is covered by Style No. 305873. Figures 1 and 2 show the internal construction and general outline of the cir-cuit-breaker, respectively.

The type $M$ manhole circuit-breaker with an interrupting ability of 400 amperes at 6600 volts is designed for use in a manhole or underground chamber, as a means of readily opening a cable circuit. The circuit-breaker casing and end bells are constructed in such a manner that a lead cable sheath can readily be wiped on, the end bells being wiped to the casing after installation.

The circuit-breaker is filled with oil through a hole in the exposed end of the operating shaft. If it becomes either necessary or desirable to inspect the circuit-breaker or renew the oil, the oil should be removed, the leads pulled out after breaking
the joints, and the complete circuit-breaker taken to the repair shop for inspection and replacement of parts. Another circuit-breaker is installed in place of the one removed, and the circuit is ready for use. This permits the workers to be in the manhole for a minimum length of time, and allows all work except making of joints to be done in the repair shop.

The circuit-breaker is supported from the wall of the manhole or underground chamber by means of mounting straps. Since it is non-automatic, its operation is entirely under the control of the individuals carrying keys to the padlock.

The circuit-breaker can be locked in either the closed (on) or open (off) position by means of a padlock (to be furnished by the user), the "eyes" in the saddle, and the operating lever.

Approximate shipping weight is 70 pounds. Price will be furnished on request.


Fig. 2

## MISCELLANEOUS BREAKERS-Continued

## TYPE JB MANHOLE CIRCUIT-BREAKERS



Type JB Breaker Celosed with Handle in Place
The type JB manhole circuit-breaker was designed to isolate defective feeders in underground direct-current city distribution systems. The breaker is placed in a junction box under the street and is depended upon to trip whenever trouble develops in a feeder.

The breaker is a hand-operated air-break switch with a laminated brush form of contact. A trip coil is provided which will trip the breaker on voltages between 30 and 250.

The cable to be protected has an insulated pressure wire which replaces one of the strands of the outside layer of the cable. Should trouble develop


Type JB Breaker Open
in the cable, the burning will ground this wire to the lead casing or cause it to become electrically connected to the strands of the cable. In either case the trip coil of the breaker is energized and the feeder is isolated for repair before the trouble spreads.

This type of protection has proved exceedingly valuable and has eliminated, wherever applied, disastrous cable blowouts.

The breaker is available in two sizes, 1200 amperes and 2400 amperes at 250 volts.

Prices will be supplied on application.

## Dimensions in Inches



1200-Ampere Type JB Breakir


## SUBWAY TYPE F NETWORK OIL CIRCUIT-BREAKER



Type F Subway Breaker with Tank and Cover Removed

Where alternating-current distribution is used in large cities the net work is coming more and more into use. The difficulties in this type of distribution are largely overcome by a secondary breaker which is arranged to disconnect the transformer from the network the instant the feedback endangers the service. By this means troubles in the transformers and high voltage circuits are isolated without any interruption of service.
This network protector is a self-contained unit consisting of a two-pole, 800 -ampere, 600 -volt oil breaker with two five-ampere trip coils equipped
with direct trip attachments. Contained within the box and mounted upon a Micarta panel are two type CR reverse power relays, calibrated from 4 to 16 amperes. The voltage coils of the relays are energized directly from the main studs and the current elements are energized from two bushing type current transformers. The current transformers also energize the trip coils and the direct trip attachments.

All of this equipment is self-contained within a cast iron box. The tank is of cast iron and bolts to the box with a lead gasket to make it watertight. The cover is of cast aluminum to facilitate its removal for inspection. It also bolts to the box and is equipped with a lead gasket for water proofing purposes.

The breaker has been remarkably successful. It is shipped from the factory completely wired, tested, and ready for operation.


Diagram of Connections

Prices will be furnished on application.

## Dimensions in Inches



## TYPE M FUSED ENTRANCE SWITCH



The type $M$ fused entrance switch is a singlethrow, non-automatic, double-break, oil-immersed switch. In the top of the case provision is made for the mounting of 100 -ampere, 2500 -volt power fuses.

The cover is interlocked with the operating handle so that it is impossible to remove the cover for refusing unless the switch is in the "off" position.

This switch is installed at the entrance of a power line into a customer's plant and provides protection against overloads and shorts in the plant and also makes it possible to disconnect the power when desirable.

The switch is available in two and three-pole sizes for 100 amperes, 2500 volts.

Prices will be furnished on application

## MISCELLANEOUS BREAKERS-Continued

## Dimensions in Inches



TYPE M AUTOMATIC CHANGE-OVER SWITCH


The type M automatic change-over switch is a three-pole, double-throw, oil-immersed switch, rated at 100 amperes, 2500 volts. Its chief application is for hospitals, theatres and other locations where continuity of service is absolutely essential. Two sources of power are made available and the switch automatically transfers from one to the other source in case of failure of power on one of the sources. The energy for this transfer is supplied by a helical clock spring in which sufficient energy may be stored for about 25 transfers.


The transfer is actuated by the voltage conditions of the supply circuits through voltage transformers. Failure of voltage on circuit No. 1 de-energizes the relay coil and allows the moving member to drop, making a contact which energizes a trip coil. The trip coil releases the drum which rotates through 180 degrees and transfers the contact.
This is a thoroughly reliable device which guarantees the continuity of service, where continuity of service is imperative.
Prices will be furnished on application.

Dimensions in Inches


Dingram of Connections Showing Switch in Open Position


Outdoor Switching Station with: Type al inghining Arresters. Type D- 15 I.int Suspension

## LARGE OIL CIRCUIT-BREAKERS

As a result of years of experience in the design and manufacture of switchgear for plants of the largest capacity and for transmission lines of high voltage, the Westinghouse Company has in addition to the moderate capacity circuit-breakers listed in detail, a complete line of larger capacity and higher
voltage oil circuit-breakers. A brief summary of the different types with their range of rated voltages, current capacities and rupturing capacities is given in the following pages. For complete information, prices, etc., apply to the nearest district office.

## TYPE B OIL CIRCUIT-BREAKERS

The type B oil circuit-breakers comprise a line of medium-capacity breakers.

They are built in five different forms, namely, type $\mathrm{Ba}, \mathrm{B}-2, \mathrm{~B}-13$, common frame, $\mathrm{B}-13$ multiple, single-pole and B-4, each with a different interrupting capacity, maximum voltage, and details of construction.


Type B-13 Pipe-Mounting Three-Pole Single-Throw 300 Ampere 25,000-Volt Circuit-Breaker

These breakers have a highly effective wiping and self-cleaning form of laminated brush contact, protected by liberally proportioned butt arcing contacts. The opening of all contacts occurs under oil, with a positive direct gravity break assisted by spring acceleration, and with open position maintained by gravity.

The tanks are of heavy sheet steel with all seams lap-welded. They are removable without disturbing the operating mechanism, making inspection of the contacts easy, and they are provided with a high grade insulating lining. The tanks are rectangular in shape except on the 1200 -ampere and 2000-ampere type B-13, common frame, all the type B-13 multiple single-pole and all the type B-4 breakers, which have elliptical tanks similar to those on the type E breakers. The tank supports are very strong.

The type B circuit-breakers are common-frame circuit-breakers, except type B-13 which is also made in the multiple single-pole form. The type


Type B-2 Pipe-Mounting Three-Pole Single-Throw 600. Ampere 15.000-Volt Circuit-Brbaker Complete
with Terminals
Ba has a tank per pole in all sizes. The type B-2 has a tank per pole in the 300 -ampere and 600 -ampere sizes, but a single tank construction in the other sizes. The types B-13 and B-4 have a tank per pole in all sizes

Manually operated circuit-breakers are actuated by a handle mounted in the switchboard cover


Thret-Pole Type B-13 Multiple, Single-Pole 600Ampere 15,000 -Volt Manually Operated

Circuit-Breaker

## LARGE OIL CIRCUIT-BREAKERS-Continued

plate. When the breakers are supplied with automatic overload trip with remote control, an accelerating spring device is used to quicken the opening of the contacts, and this device, assisted by the arcing contact springs, gives to the moving parts an acceleration greater than that caused by gravity.
All of the following sizes of circuit-breakers can be supplied either manually or electrically-operated


Type B-4 Three-Pole Single-Throw 600-Amprre, 15.000-Volt Oil Circuit-Breaker
and either automatic with transformer-trip coils or non-automatic with the exception of the type B-4 and the type B-13 multiple single-pole breakers which are supplied remote control only. The manually-operated breakers can be panel-frame mounting, or remote-control, while the remotecontrol breakers, both hand and electrically-operated, can be furnished for wall mounting or pipeframe mounting. All type B-a and type B-2 manually-operated breakers of 300 and 600 ampere capacities can be furnished panel mounting. All can be furnished in three pole, all except the type B-4 in two-pole, and all except the type B-4 and common frame type $\mathbf{B - 1 3}$ in four-pole frames.



Installation of Remote Manually-Operated Types B-4 and B-13 Breakers

LARGE OIL CIRCUIT-BREAKERS-Continued

## TYPE E OIL CIRCUIT-BREAKERS



Type E-16 Oil Circuit-Breaker

The type E oil circuit-breakers are adapted to the control of alternating-current circuits of capacity up to 2000 amperes and voltages not over 25,000 . They are designed for indoor mounting apart from the switchboard and for either manual or electrical control.
The following features particularly adapt the type E breakers to their class of service.
Very efficient self-cleaning form of high-pressure laminated brush main contacts protected by extraheavy arcing contacts; submersion and opening of all contacts under oil; quick opening of contacts, assisted by heavy accelerating springs, open position maintained by gravity, strong elliptical lap-welded steel tanks and steel tank-supports; tanks removable without disturbing the operating mechanisms or contacts, making inspection easy; individual tanks enclose the contacts of each pole of the breaker; mufflers provided to allow for proper gas expansion and to prevent the throwing of oil; insulating linings in tanks, unit-type electrical operating mechanism having closing, tripping, accelerating, and shock absorbing features self-contained; manually-operated breakers tripped free of the mechanical remote control in the automatic
overload-trip forms; inability to hold full-automatic overload-trip forms of breaker in the closed position when an excessive overload or short circuit exists on the line; each pole a complete unit, operated by independently adjustable connecting rods to the common electric or manual-operating mechanism, and, in the cell mounting forms, installed in a separate masonry compartment.

The types E-16 and E-8 breakers are designed for cell mounting, and the types E-17 and E-9 for pipe-frame mounting.
The following sizes are built in either two, three, or four-pole breakers, manually or electrically operated.


## LARGE OIL CIRCUIT-BREAKERS-Continuod

## TYPE OE OIL CIRCUIT-BREAKERS



Type OE-6 Electrically-Operated Oil Circuit-Breaker

The type OE oil circuit-breakers are adapted to the control of large capacity circuits up to 2000 amperes and up to 15,000 volts. They are designed for indoor mounting apart from the switchboard, for either manual or electrical control and for cell or pipe-frame mounting. Where the growth of a system makes it advisable to replace type E-16 breakers with breakers of larger interrupting capacity, type OE-6 breakers with the same overall dimensions can be substituted by changing the thickness of the cell walls between poles.

The following features particularly adapt the type $O E$ breakers to their class of service:

Very efficient and selfcleaning form of high pressure, parallel-path, laminated-brush main contacts.
Main contacts protected by extra heavy arcing contacts.

Permanent submersion and opening of all contacts under a large head of oil.

Quick opening of all contacts assisted by heavy accelerating springs.

Open position maintained by gravity.
Strong cylindrical dicpressed steel tanks.
Tanks are not alive (they may be grounded).
Tanks removable without disturbing the operating mechanism or contacts, making inspection easy.

Individual tanks enclose contacts of each pole of the breaker.

Flame-resisting insulating linings in tanks.
Each tank equipped with a muffler which prevents throwing of oil.
Gases generated in breaker may be liberated outside of station.
Unit-type electrical operating mechanism with closing, tripping, accelerating, and shock absorbing features self-contained.

Manually-operated breakers trip-free of the mechanical remote control in the automatic overload trip form.

Inability to hold full automatic overload trip form of breaker in the closed position when an excessive overload or short circuit exists on the line.

Each pole a complete unit operated by independently adjustable connecting rods from the common electric or manual-operating mechanism and in the cell mounting breaker installed in a separate masonry compartment.

## Types OE-6 and OE-7 Oil Circuit-Breakers

| Maximum | Amprres | Maximum | Interrupting Capacity in Arc Amps. |
| :---: | :---: | :---: | :---: |
| 60 Cycles | 25 Cycles | Voltage | at rated Voltage $\dagger$ |
| 600 | 750 | 15000 | 11200 |
| 1200 | 1350 | 15000 | 11200 |
| 1600 | 1800 | 15000 | 11200 |
| 2000 | 2250 | 15000 | 11200 |
| tSee footnote on page 268. |  |  |  |

## LARGE OIL CIRCUIT-BREAKERS-Continued

## TYPE 0 OIL CIRCUIT-BREAKERS

The type 0 oil circuit-breakers are adapted to the control of circuits of large capacity up to 4000 amperes where voltages do not exceed 25,000 volts.

This line supplements the type E and OE lines of cell mounting breakers, providing higher current and interrupting capacities. These breakers are supplied in single-pole unit form for cell mounting only, each pole being mounted in a separate masonry compartment. The operating mechanism is mounted on the top of the cell structure on a channel and plate base, and operates the several poles as a single unit.

The tanks are cylindrical in form, seamless, and with rounded base, being die-pressed from heavy sheet steel. They represent the strongest form of tank construction possible. Type O-11 tanks are 16 inches indiameter, and types O-22 tanks 20 inches in diameter. These breakers are built in the following sizes, all cell mounting, electrically-operated only, in two, three, or four-pole forms.



Type 0-22 4000-Ampere Breaker, Doors Riemoved


Large Installation of Typis E and O Brearetes

## LARGE OIL CIRCUIT-BREAKERS-Continued

## TYPE O-221 OIL CIRCUIT-BREAKERS



TYPE CO OIL CIRCUIT-BREAKERS
The type CO oil circuit-breakers in general perform on circuits of not over 25000 voits the same service as the type $O$ line, but in more compact space. They have a unit-type electric-operating mechanism, forming part of an entirely self-contained breaker which requires no intermediate walls in the cell structure for supporting individual poles. The complete breaker is shipped as one piece, except for the doors and barriers. with all adjustments of contacts and mechanism parts locked, thus reducing the installation work.
The following sizes are built only in three-pole, electrically operated, cell mounting form.

|  | Maximum | Amperes | Maximum | Interrupting Capacity in Arc Amps. at Rated |
| :---: | :---: | :---: | :---: | :---: |
| Type | 60-Cycle | 25-Cycle | Volts | Voltage $\dagger$ |
| CO-11 | 600 | 800 | 25000 | 8480 |
| $\mathrm{CO}-11$ | 1200 | 1500 | 25000 | 8480 |
| CO-11 | 1600 | 2000 | 25000 | 8480 |
| CO-11 | 2000 | 2400 | 25000 | 8480 |
| $\mathrm{CO}-22$ | 600 | 800 | 25000 | 12800 |
| CO 22 | 1200 | 1500 | 25000 | 12800 |
| CO 22 | 1600 | 2000 | 25000 | 12800 |
| CO 22 | 2000 | 2400 | 25000 | 12800 |



Type CO-22, 25,000-Volt 2000-Ampere Cell-Mounting Breaker

The new standard duty cycle on which these ratings are based, is as follows:
Starting with the circuit-breaker in the open position, it may be closed against a short circuit, allowing it to open immediately, that is, without the intervention of a time limit device. This operation may be repeated at a time interval of not less than two minutes, after which the circuit-breaker shall be in substantiall ating ability may be substantially reduced.

## TRUCK-MOUNTED OIL CIRCUIT-BREAKERS



Type B-13 Multiple Single-Pole. Truck-Mountied Oil Circuit-Breaker (Rear View)
Truck-mounted breakers have been designed to meet application where minimum space requirements are of prime importance and where breakers of large interrupting capacity are required. All indoor breakers can be made truck mounting.

The special features of truck-mounted oil cir-cuit-breakers are:

1. Minimum Space Requirements-Space requirements are considerably less than with other types of construction, resulting in lower building cost.
2. Low Installation Cost-Installation cost is low since the circuit-breaker mounted on the truck complete with disconnecting switch contacts, is shipped as a unit.
3. Safety-The interlocking device prevents the circuit-breaker truck from being removed from


Type CO-2 Electrically-Operated Truck-Mounted Oil Circuit-Breaker (Front View)
the compartment or inserted when the breaker is in the closed position. Also, the truck must be completely inserted in its compartment before the circuit-breaker can be closed.
4. Ease of Maintenance and Making RepairsA complete truck unit is removed to the repair department where any repairs or adjustments can be made under the best conditions.
5. Self-contained Disconnecting Switches.
6. Flexibility-Where it is necessary to remove a circuit-breaker truck from its compartment for adjustment or repairs, a spare unit can be used in its place.

## TYPE G OIL CIRCUIT-BREAKERS

The type G oil circuit-breakers comprise a complete line of high-voltage breakers for indoor or outdoor use. Four forms of these breakers are built, known as types G-1, G-11, GA and G-2. Each form has a different interrupting capacity with corresponding differences in construction.

The type G breakers all have the well-known and highly satisfactory 'condenser type of terminal bushings, steel tanks with welded seams, and large expansion chamber with baffled vents for the arc gases.
All type $G$ breakers can be had in automatic or non-automatic forms. Automatic overload trip-
ping can be obtained either from separate current transformers or from bushing-type current transformers which are slipped over the breaker terminal bushings.

These breakers are available for all voltages from 7500 to 187,000 , indoor or outdoor, manually or electrically-operated They are available for frame mounting up to and including 73,000 volts. With interrupting capacities of from 1120 to 8240 arc amperes per phase at rated voltage available with different types, the requirements of present high voltage systems are well met with this line of breakers.

LARGE OIL CIRCUIT-BREAKERS-Continued


Type G-11 187.000-Volt Outboor Oil Circuit-Breaker


Type G-2 73,000-Volt Outdoor Frame-Mounted Oil Circuit-Breaker


Type G-2 110,000-Volt Oil Circut-Breakers in an Outdoor Sub-station

# WESTINGHOUSE SWITCHBOARDS 

## GENERAL INFORMATION

Westinghouse switchboards can be obtained to meet any commercial demand that may arise in the control and application of electric current.

Standard panels using standard apparatus for various classes of service have been designed, and those of the smaller capacities, intended primarily for light and power systems of small industrial plants, public garages, small hotels, and central stations of small capacity are listed in this catalogue. These panels will be found to meet practically all ordinary requirements that may come up in switchboard installations. Drawings are available and a board made up of such panels can be shipped in less time and furnished at less cost than one having special panels, involving special drawings.
It is, therefore of advantage for the customer to select standard panels whenever possible.
However, for special conditions that cannot be met by these standard panels, or where special material is desired, the extensive manufacturing facilities and long engineering experience of the Westinghouse Company insure that such propositions will be taken care of promptly and completely when referred to the Company with complete details of special requirements.

The selection of suitable switchboard apparatus for certain requirements is naturally governed by several conditions. In some cases first cost is the determining feature. In most cases continuity of service is of considerable importance. In many cases continuity of service must be provided regardless of cost. In all cases, the maximum degree of safety to life and property that can be obtained should be the goal. These, and other considerations, such as space available, voltage and capacity of plant, govern the proper selection of a switchboard equipment.

## Panel Materials

Black marine-finished slate has been adopted as the standard material for Westinghouse switchboards. Slate is one of the strongest and most serviceable materials known for this service, and where the voltage of live parts mounted on it does not exceed 750 volts, its insulating properties are entirely satisfactory. Where necessary for insulation on voltages above 750, the slate panels are provided with bushings for insulating the apparatus. Marble panels are furnished only on special order.

In appearance, black marine-finished slate is a dull velvety black which may easily be kept in good condition, and when rubbed with oil this finish will not show oil stains. This feature is of special importance where oil circuit-breakers are mounted directly on the panels.

When desired, other materials and finishes may be obtained on special order, involving an increase in price and a longer delivery.

## Finish

The standard black-marine finish is a durable finish of a dull velvety black appearance. It can readily be applied to switchboards in the field when the finish has been marred, or where the customer wishes to refinish an existing polished or blackenameled board. Other finishes than black marine can be obtained on special order, but in general, a longer delivery may be expected where such finishes are specified.

For the standard panels the finish of all metal parts on the front not carrying current is also black marine; current-carrying parts on the front of the panels are of polished copper or the equivalent of dipped finish.
Frames are painted black.

## Assembly and Connections

All Westinghouse panels for which frames are included and which have apparatus mounted directly on them, are completely assembled, with the exception of the meters and relays, and wired at the Works before shipment.

For remote-control boards all busses and connections are shipped in bulk uncut. For panel-mounted boards, if bus-bars and connections are of strap or rod, they are cut, bent and put in place; if they are of wire they are shipped on reels, uncut, together with the wire for instrument busses and for primary leads of voltage transformers.

The main connections for 600 volts and below are bare for all capacities. For higher voltages up to and including 3300, the main connections are of insulated wire up to 225 amperes. For larger capacities the main connections included in equipment style numbers are furnished bare, and must be insulated by the purchaser during installation if conditions so require. This insulation may consist of treated cloth tape or micarta tubing (refer to section on "Westinghouse Insulating Materials and Supplies').

The standard terminals, furnished on apparatus are suitable for the required size and number of cables per lead corresponding to the National Electrical Code rating of rubber-insulated cables for the particular ampere capacity. Ordinarily, standard terminals are larger than required due to the apparatus being used on circuits of less than the apparatus rating, or to the use of cable having other

## WESTINGHOUSE SWITCHBOARDS-Continued

insulation than rubber. Unless the customer advises the size of cables he will use, terminals will be supplied according to our understanding of his circuit requirements, or, if these cannot be judged, the terminals will be standard for the capacity of the apparatus.

A wiring diagram showing complete connections is supplied with each switchboard.

Grounding Framework-In general, the framework of switchboards for voltages above 150 volts should be effectively grounded except for d-c. grounded service (railway circuits), and for d-c. series circuits when the latter are provided with suitable rubber mats or wooden insulating platforms so that no person can inadvertently come in contact with such ungrounded parts while standing on any grounded surface (including floors of conducting materials). The grounding of non-currentcarrying parts and the guarding of current-carrying parts is more important in those installations where unauthorized and untrained employees are liable to come in contact with the apparatus than in stations where only authorized and experienced employees are permitted.

Westinghouse switchboards are designed so that they may be installed in accordance with the regulations of the National Safety Code. However, where there are special local safety requirements, customers must call attention to them at the time of ordering switchboards, if provision is to be made for taking care of such requirements in the building of the switchboard.

To assist customers in complying with safety requirements the Westinghouse Company is prepared to furnish grillework enclosures of various patterns which will be found listed in Section 2-B of this catalogue.

## Instrument Equipment

The instruments regularly included in the panel equipment of Westinghouse switchboards are the standard Westinghouse apparatus and are of the highest grade. The meters supplied are the 7 -inch round pattern instruments, except in the case of the smaller switchboards, where the $43 / 8$ and $31 / 2$-inch round type meters are furnished.

## Field Rheostats and Field Switches

Field rheostats are operated by means of a hand wheel on the front of the panel, from which a shaft extends through the panel to the rheostat, or to a rotating mechanism for remote control. Rheostat mountings and controls are listed under "Switchboard Details'. The handwheels are of black moulded material having a polished and permanent finish. The remote-control mechanisms are entirely enclosed in housings and the cable is led away through conduit positively preventing a broken cable from coming in contact with live conductors or parts on the switchboard.

In accordance with the most approved practice, field discharge switches are of the back-of-board
type with no live parts on the front of the switchboard.

Rheostat mountings are not included in the style number and list price of Westinghouse panels, but the generator and exciter panels are drilled for standard mounting.

If other than Westinghouse rheostats are to be provided for they must be remote controlled as the panels are not adapted for other than Westinghouse rheostats mounted directly on the rear of the panels. Drilling templates and necessary outline should accompany order.

## Ground Detector Outfits

Ungrounded systems should be equipped with some form of a ground detector for indicating grounded circuits. For systems up to and including 750 volts, a-c. or d-c., the ground detector consists of incandescent lamps capable of withstanding full busbar voltage connected in series from each bus-bar to ground. They are continuously indicating up to and including 300 volts, but above this voltage a push button is included in the circuit for safety reasons, which must be operated to obtain the indication.

Above 750 volts a continuously indicating ground detector of the electrostatic or glower type mounted on brackets on the top of the switchboard is used. It is not supplied as part of the standard generator panel equipment and must be ordered separately. Refer to type JB alternating-current switchboard panels in this section.

## Arrangement of Panels

The sequence of panels is important on account of the necessity for designing a switchboard to provide for future extensions, for the most economical distribution of bus-bar copper, and to provide means for measuring the total load.

When a switchboard comprises generator, totalizing, and feeder panels only, the standard arrangement of panels when facing the front of the switchboard is to place the generator panels at the left, the feeder panels on the right, and the load or instrument panels between the two.

In fixing any arrangement of panels it is most practical and economical to locate the heaviest capacity panels next to the totalizing panel, the lightest capacity panels being located at the ends. The bus-bar copper can then be tapered by the use of laminated bus-bars. This construction reduces the amount of bus-bar copper to a minimum and permits making extensions easily.

## Wall and Floor Braces

Panel and wall ends of wall braces are furnished for all type $J$ switchboard installations, but the pipe ( $11 / 4$ inch) for the braces is furnished only when the style number of the switchboard panel includes a pipe framework for mounting remotecontrol oil circuit-breakers. Braces are furnished with type $K$ panel installations.

## WESTINGHOUSE SWITCHBOARDS-Continued

## Erection Information

Westinghouse switchboards and switching equipments are packed for shipment with unusual care. All of the detail apparatus is tagged or marked in such a manner that it may be readily identified when erecting. An instruction book covering approved methods for unpacking and erecting is furnished with each equipment.

## Capacity of Switchboard Apparatus

The ampere rating of a switchboard panel corresponds to the capacity of the switches or circuitbreakers mounted on the panel or controlled from it. The switches and circuit-breakers listed on Westinghouse panels are rated in accordance with the National Electrical Code and will carry their rated amperage continuously.

Switches and circuit-breakers are given a maximum rating as they reach a final temperature quickly when carrying a steady current. Their capacity must therefore correspond to the one or twohour overload capacity of the machine or circuit, if such a rating exists, in addition to its continuous capacity.

The usual temperature rise guarantee for switchboard apparatus when carrying its rated current is 28 degrees C. for knife switches, 30 degrees C. for conducting parts of carbon and oil circuit-breakers, and 50 degrees $C$. for circuit-breaker coils and frames. Bus-bars and connections are proportioned so as not to exceed 28 degrees $C$. rise and instrument transformers are not allowed to exceed 50 degrees C . Shunts and resistances are exempt from temperature limitations. A room-temperature of 25 degrees C. is used as a basis. Where the room-temperature exceeds this value, larger capacity apparatus should be chosen in order that the ultimate temperatures will not exceed those fixed on this basis.

The maximum possible setting of overload circuitbreakers should not be less than the momentary overload capacity of the machine or circuit.

Ammeters are commonly furnished with full scales corresponding to approximately 125 to 150 per cent of the ampere rating of the panel. This allows for overload swings and yet gives good readability on scale at normal load.

## Circuit-Breaker Calibration

The tripping range of overload automatic circuitbreakers is from 80 to 160 per cent of their normal current rating.

## Fuses

All fuses supplied on Westinghouse switchboards are Westinghouse enclosed fuses. They conform to the requirements of the National Electrical Code where it applies, and are included in the "List of Approved Fittings" issued by the National Board of Fire Underwriters.

Unless otherwise specified, fuses of the same capacity as the switches will be furnished. When desired, fuses of smaller capacity will be furnished according to the following list. The switch capacity must be the same as that of the fuse holder.


## Bus-Bars

The amount of bus copper required for a switchboard equipment depends on the arrangement of panels and the distribution of circuits; hence, busbars are not included in the panel style numbers listed in this catalogue and must be ordered separately.
Safe Carrying Capacity-The amperes allowable per strap in the bus-bar will vary according to the conditions of installation and service.
The table below may be used as a guide in ordinary work. The values are based on $3 / 8$-inch spacing between adjacent faces of straps, and on a temperature rise of not more than 28 degrees Centigrade above a room temperature of 25 degrees Centigrade. A reduction in the spacing between straps will decrease the amperes allowable per strap.


For direct-current three-wire systems, include for third or neutral bus to rear of feeder panels, one strap of same size as other two busses. On rear of generator panels, when more than one generator panel is used, include for equalizer busses two busses each of capacity of largest generator.

For calculating the amount of copper needed for direct-current two-wire systems, the cross-section of the equalizer bus-bar is in general made about one-half that of the positive or negative bus behind the generator panels.

## Bus-Bar Prices

When switchboard panels are for bus-bar operation the total list price of the switchboard is the list price of the panels with their equipment, selected from column headed "Bus-Bar Operation" in table of style numbers, plus a list price for bus-bar copper and insulators using the following unit prices:
Size of Strap
Inches
$2 \times 1 / 6$

List Price

- per Foot
8125
175


## WESTINGHOUSE SWITCHBOARDS-Continued

## INSTRUCTIONS FOR ORDERING

Standard Westinghouse switchboard panels are described in the following pages of this section, and are listed by Style Numbers.

Standard panels should be ordered by these style numbers.

When a panel is ordered by style number, the purchaser will receive all of the apparatus included in that style number. The apparatus included is given in the following pages for each panel listed.

Prices not given herein will be furnished on application to the nearest district office.

When a panel or section is ordered by style number and no changes are to be made, no data sheet will.be required. If. however, the panel is to be added to, or must match, an existing switchboard, or any other variations are required, the order must be accompanied by a switcchboard data sheet Form No. 2724, completely filled out. If the data sheet does not seem to cover all of the purchaser's requirements and conditions, explanatory notes, sketches or drawings should also accompany the order to give complete information. Full information given at the time of entering the order prevents unnecessary correspondence and delay in shipment.

It is urged that, if possible, panels be selected from those listed, without alteration, as manufacturing information has been prepared on such panels and quick deliveries can be made. Panels covering a very wide range of application have, therefore, been listed so that any probable condition can be met by applying a standard panel.

The feeder panels listed may be adapted to control a smaller number of circuits than is included under the style number, in which case a deduction from the list price of the panel will be made for each feeder circuit omitted. The amount of this deduction is given in the following pages in connection with the various types of boards listed.

Panels forming part of a multi-panel switchboard requiring bus connections include all necessary busbar brackets, connections for operating the switchboard, etc., but do not include the bus-bars. Orders and requests for prices, therefore, should state whether the panels are "Panels for Individual Operation" or "Panels for Bus-Bar Operation."
Additions to Switchboards-All panels manufactured and assembled at the Works are supplied with a nameplate secured to the rear of the panels for identification and containing the following information:

1. Stock order number.
2. Number or position of panel.

These nameplates have been used since 1907 and this information should be furnished with the order when additions are to be made to Westinghouse switchboards. If it is known that changes have been made by the Purchaser since installation, the Company should be advised in regard to such changes if they have any bearing on the design of the new panel on order.

If panels are to be added and matched to switchboards not manufactured by this Company dimensioned drawings or sketches of the existing board should accompany order.

## Black-Dial Meters

## Will be Furnished if Desired at No Change in

## List Price

# TYPE JD TWO-WIRE DIRECT-CURRENT SWITCHBOARD PANELS 

## 110-220 VOLTS

Application-Type JD switchboards are particularly adapted to the control of from one to three generators in small industrial plants and central stations operating direct-current two-wire systems of 250 volts or less.

Capacity-The capacity of a single generator panel is limited to 600 amperes with fused knife switches and 800 amperes with type CL circuit-breakers, and that of a complete switchboard composed of these panels to 1800 amperes, with the number of panels limited to six. For greater capacities, a switchboard composed of type GD panels is recommended.

Type Designation-According to the usual method of designating types of panels, the letter J signifies that the panel is mounted on a type J $11 / 4$-inch pipe frame, and the second letter D indicates direct-current application.

Panel Construction-Each panel consists of a single section, 48 inches high by $12,16,20$, or 24 inches wide, $11 / 2$ inches thick, with $1 / 4$-inch bevels on front edges, bolted at the four corners to the switchboard frame. This frame is made of $11 / 4$-inch pipe uprights, resting in floor flanges and supporting the necessary panel brackets, to which the panel is boited. The total height of the panel is 76 inches.

Automatic protection is provided for the generator circuits by (a) single-pole type CL carbon cir-cuit-breakers, or (b) enclosed fuse blocks mounted on the front of the panel; for feeder circuits by (a) single-pole type CL carbon circuit-breakers, (b) enclosed fuse blocks on the front of the panel, or (c)


enclosed fuse blocks on slate bases mounted on brackets on rear of panel.

Field Rheostats-Standard generator panels will be drilled for tetrapod rheostat mounting.

The panel style number does not include the rheostat mounting or the operating mechanism, but does include the necessary panel drilling to mount them.

Data Sheet-Each order for a switchboard should be accompanied by a switchboard data sheet, Form No. 2724, completely filled out. Full information given at the time of entering order prevents unnecessary correspondence and delay in shipment.

Shipment-Any one of the panels listed in this section can be shipped within 15 days after receipt of order at the factory with full and complete information and data sheet properly filled out. However, any change or substitution of apparatus as listed by style number will necessitate obtaining a new dolivery promise from the Works.

Panel style numbers include the-frame with wall brace ends, the panel with apparatus mounted thereon according to schedules given, and necessary details and connections for operating a single panel.

Bus-bars, when required, must be ordered separately. See also Instructions for Ordering.

## TYPE JD DIRECT-CURRENT SWITCHBOARD PANELS-Continued

## GENERATOR PANELS

With Circuit-Breaker Protection
110-220 VOLTS

For a single-throw system order panel Fig. 2 for the first machine installed and panel Fig. 3 for each succeeding machine.

For a double-throw system order panel Fig. 4 for the first two machines installed and panel Fig. 5 for each succeeding machine.


Fig. 2


Fig. 3


Fic. 4


Pig. 5

## Schedule of Apparatus

One ammeter, type SX.
*One voltmeter, type SX.
One drilling only for standard Westinghouse tetrapod rheostat mounting.
*One ground detector outfit.

One voltmeter switch, type RS, double-pole with a removable handle.*

One circuit-breaker, type CL, single-pole.
One cardholder.
One knife switch, type A; two-pole for singlethrow panels, three-pole for double-throw panels. *With panel Figs. 2 and 4 only.

| Panel Width Inches | Fig. | Amprre Capactiy |  |  | Pankl Style No. 110 Volts 220 Volts |  | 110 Volts |  | 220 Volts |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  | OLTS | Individual | Bus-Bar |
|  |  | Switch | Breaker | Full Scale |  |  | Operation | Operation | Operation | Operation |
| Single-Throw |  |  |  |  |  |  |  |  |  |  |
| 16 | 2 | 30 | 25 | 50 |  |  | 333809 | 9333818 | 823000 | 323500 | 823200 | 323700 |
| 16 | 2 | 60 | 50 | 100 | 333810 | 0 - 333819 | 23500 | 24000 | 23700 | 24200 |
| 16 | 2 | 100 | 100 | 200 | 333811 | 13333820 | 24000 | 24500 | 24200 | 24700 |
| 16 | 2 | 200 | 150 | 200 | 333812 | 2333821 | 24500 | 25000 | 24700 | 25200 |
| 16 | 2 | 200 | 200 | 300 | 333813 | 3333822 | 25000 | 25500 | 25200 | 25700 |
| 16 | 2 | 400 | 300 | 500 | 333814 | 4 433823 | 25500 | 26500 | 25700 | 26700 |
| 16 | 2 | 400 | 400 | 600 | 333815 | $5 \quad 333824$ | 29500 | 30500 | 29700 | 30700 |
| 20 | $2 \pm$ | 600 | 600 | 1000 | 333816 | 6 - 333825 | 33500 | 34500 | 33700 | 34700 |
| 20 | $2 \ddagger$ | 800 | 800 | 1200 | 33381 | 7333826 | 37000 | 38000 | 37200 | 38200 |
| 16 | 3 | 30 | 25 | 50 |  | 333827 | 19000 | 19500 | 19000 | 19500 |
| 16 | 3 | 60 | 50 | 100 |  | 333828 | 19500 | 20000 | 19500 | 20000 |
| 16 | 3 | 100 | 100 | 200 |  | 333829 | 20000 | 20500 | 20000 | 20500 |
| 16 | 3 | 200 | 150 | 200 |  | 333830 | 20500 | 21000 | 20500 | 21000 |
| 16 | 3 | 200 | 200 | 300 |  | 333831 | 21000 | 21500 | 21000 | 21500 |
| 16 | 3 | 400 | 300 | 500 |  | 333832 | 21500 | 22500 | 21500 | 22500 |
| 16 | ${ }_{3}^{3}$ | 400 600 | 400 600 | 600 1000 |  | 333833 | 25500 | 28500 | 25500 | 26500 |
| 20 | $3 \ddagger$ | 800 | 800 | 1200 |  | 833835 | 33000 | 34000 | 33000 | 34000 |
| Double-Throw |  |  |  |  |  |  |  |  |  |  |
| 16 | 4 | 30 | 25 | 50 | 333836 |  |  |  |  |  |
| 16 | 4 | 60 | 50 | 100 | 333837 | 7 333845 | 25000 | 28500 | 25200 | 26700 |
| 16 | 4 | 100 | 100 | 200 | 333838 | 8 333846 | 25500 | 27000 | 25700 | 27200 |
| 16 | 4 | 200 | 150 | 200 |  |  |  |  |  |  |
| 16 | 4 | 200 400 | 200 300 | 300 500 | 333840 | 1 $\begin{array}{r}333848 \\ \hline\end{array}$ | 27000 | 29500 30000 | 27200 | 29700 |
| 16 | 4 | 400 | 400 | 600 | 333842 | 2 . 333850 | 32000 | 34500 | 32200 | 34700 |
| 20 | 47 | 600 | 600 | 1000 | 333843 | 3333851 | 37500 | 40000 | 37700 | 40200 |
| 16 | 5 | 30 | 25 | 50 |  | 333852 | 20500 | 22000 | 20500 | 22000 |
| 16 | 5 | 60 | 50 | 100 |  | 333868 | 21000 | 22500 | 21000 | 22500 |
| 16 | 5 | 100 | 100 | 200 |  | 333854 | 21500 | 23000 | 21500 | 23000 |
| 16 | 5 | 200 | 150 | 200 |  | 333855 | 22000 | 23500 | 22000 | 23500 |
| 16 | 5 | 200 | 200 | 300 |  | 333856 | 23000 | 25500 | 23000 | 25500 |
| 16 | 5 | 400 | 300 | 500 |  | 333857 | 23500 | 26000 | 23500 | 26000 |
| 16 | 5 | 400 | 400 | 600 |  | 333858 |  | 30500 | 28000 | 30500 |
| ${ }^{1} \mathrm{~T}$ Th | St | 6 will | line up | rith other | as | 333859 | switches | be mounted | rer down. | 36000 |

Approximate weight, boxed, 700 pounds.
Bus-bars and bus-connections are not included in the above style numbers.
Order by Style Number

## TYPE JD DIRECT-CURRENT SWITCHBOARD PANELS-Continuod

## GENERATOR PANELS

'With Fuse Protection

## 110-220 VOLTS

For a single-throw system order panel Fig. 6 for the first machine installed and panel Fig. 7 for each succeeding machine.

For a double-throw system order two panels, Fig. 8 for the first two machines installed and pane ${ }^{1}$ Fig. 9 for each succeeding machine.


## Schedule of Apparatus

One ammeter, type SX.
*One voltmeter, type SX.
One drilling only for standard Westinghouse tetrapod rheostat mounting.
*One ground detector outfit.
WWith panel Figs. 6 and 8 only.

One voltmeter switch, type RS, double-pole, with a removable handle.*

One cardholder.
One knife switch, type A, three-pole.
Two fuse blocks and fuses, enclosed type.

| Panel Width Inches | Fig. | Amprere Capacity |  |  | Pankl Style No.110 Volts 220 Volts |  | 110 Volts |  | PRICE-220 Volts |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Switch | Puso | Ammeter Pull Scale |  |  | Individual Operation | Bus-Bar Operation | Individual Operation | Bus-Bar Operation |
| Single-Throw |  |  |  |  |  |  |  |  |  |  |
| 16 | 6 | 30 | 30 | 50 | 333880 | - 333868 | 820000 | 820500 | 820200 | 820700 |
| 16 | 6 | 60 | 60 | 100 | 333861 | - 333888 | 20500 | 21000 | 20700 | 21200 |
| 16 | 6 | 100 | 100 | 200 | 333862 | - 333870 | 21000 | 21500 | 21200 | 21700 |
| 16 | 6 | 200 | 150 | 200 | 333883 | 333871 | 22000 | 22500 | 22200 | 22700 |
| 16 | 6 | 200 | 200 | 300 | 333864 | - 333872 | 22500 | 23000 | 22700 | 23200 |
| 16 | 6 | 400 | 300 | 500 | 333866 | - 333873 | 24500 | 25500 | 24700 | 25700 |
| 16 | 6 | 400 | 400 | 600 1000 | 333866 $\mathbf{3 3 3 8 6 7}$ | $\begin{array}{r}333874 \\ \hline\end{array}$ | 25000 | 26000 | 25200 | 26200 |
| 20 | 6 | 600 | 600 | 1000 | 333867 | 733875 | 29000 | 30000 | 29200 | 30200 |
| 16 | 7 | 30 | 30 | 50 |  | 333876 | 16000 | 16500 | 16000 | 16500 |
| 16 | 7 | 60 | 60 | 100 |  | 333877 | 16500 | 17000 | 16500 | 17000 |
| 16 | 7 | 100 | 100 | 200 |  | 338878 | 17000 | 17500 | 17000 | 17500 |
| 16 | 7 | 200 | 150 | 200 |  | 333879 | 18000 | 18500 | 18000 | 18500 |
| 16 | 7 | 200 | 200 | 300 |  | 333880 | 18500 | 19000 | 18500 | 19000 |
| 16 | 7 | 400 400 | 300 400 | 500 600 |  | 333881 | 206 00 | 21500 | 20500 | 21500 |
| 16 | 7 | 400 600 | 600 | 1000 |  | 333883 | 25000 | 222000 | 21000 | 22000 |
| Double-Throw |  |  |  |  |  |  |  |  |  |  |
| 16 | 8 | 30 | 30 | 50 | 333884 | ) 333892 | 21000 | 22500 | 21200 | 22700 |
| 16 | 8 | 60 | 60 | 100 | 333888 | - 333898 | 21500 | 23000 | 21700 | 23200 |
| 16 | 8 | 100 | 100 | 200 | 333886 | - 333894 | 22000 | 23500 | 22200 | 23700 |
| 20 | 8 | 200 | 150 | 200 | 333887 | 333895 | 23000 | 24500 | 23200 | 24700 |
| 20 | 8 | 200 | 200 | 300 |  |  |  | 25000 | 23700 | 25200 |
| 20 | 8 | 400 | 300 400 | 500 | 333888 | 333897 | 28500 | 29000 | 26700 | 29200 |
| 20 | 8 | 400 | 400 | ${ }^{600}$ | 333890 333891 |  | 27000 | 29500 | 27200 | 29700 |
| 24 | 8 | 600 | 600 | 1000 | 333891 | 1333898 | 31000 | 33500 | 31200 | 33700 |
| 16 | 9 | 30 | 30 | 50 |  | 333900 | 17000 | 18500 | 17000 | 18500 |
| 16 | 9 | 60 | 60 | 100 |  | 333901 | 17500 | 19000 | 17500 | 19000 |
| 16 | 9 | 100 | 100 | 200 |  | 333902 | 18000 | 19500 | 18000 | 19500 |
| 20 | 9 | 200 | 150 | 200 |  | 333903 | 19000 | 20500 | 19000 | 20500 |
| 20 | 9 | 200 | 200 | 300 |  | 333904 | 19500 | 22000 | 19500 | 22000 |
| 20 | 9 | 400 | 300 | 500 |  | 333905 | 22500 | 25000 | 22500 | 25000 |
| 20 | 9 | 400 600 | 400 000 | 600 1000 |  | (333906 | 233000 | 25500 | 23000 | 25500 |
| 24 | 9 | 600 | 600 | 1000 |  | 333907 | 27000 | 29500 | 27000 | 29500 |

Approximate weight, boxed, 650 pounds.
Bus-bars and bus-connections are not included in the above style numbers.

## TYPE JD DIRECT-CURRENT SWITCHBOARD PANELS-Continued

## ALTERATIONS FROM STANDARD FEEDER PANELS LISTED

The feeder panels listed may be adapted to control a smaller number of circuits than is included under the style number, in which case a deduction from the list price of the panel will be made for each feeder circuit omitted, according to the follow-
ing table. It should be noted, however, where switches are omitted from standard panels, that the space will remain blank, in order to maintain standard design and to permit of a possible future addition of the omitted circuit.

| Ampere Capacity | Single-Throw Fuses on Front | $\qquad$ Deductions Single-Throw Fuses on Rear | L List Price Double-Throw Fuses on Front |  | Double-Throw Fuses on Rear |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 30 | 8500 | $\$ 1050$ | 8876 |  | 81200 |
| 60 | 800 | 1250 | 1000 |  | 1400 |
| 100 | 1250 | 1950 | 1450 |  | 2150 |
| 200 | 1650 | 2200 | 2200 |  | 2400 |
| 300* | 3000 | 3600 | 4200 |  | 5000 |
| 400 | 3275 | 3850 | 4400 |  | 5350 |

FEEDER PANELS

## With Two-Pole Knife Switches and Single-Pole Circuit-Breakers 110-220 VOLTS



## Schedule of Apparatus

Per circuit-
One knife switch, type A, two-pole.
One circuit-breaker, type CL, single-pole.
One cardholder.

| Panel <br> Width <br> Inches | Number of <br> Circuits <br> Panel |
| :---: | :---: |
| 12 | 1 |
| 12 | 1 |
| 12 | 1 |
| 12 | 1 |
| 12 | 1 |
| 12 | 1 |
| 12 | 1 |
| 12 | 1 |
| 12 | 1 |
| 12 | 1 |
| 20 | 2 |
| 20 | 2 |
| 20 | 2 |
| 20 | 2 |
| 20 | 2 |
| 20 | 2 |
| 20 | 2 |
| 20 | 2 |
| 20 | 2 |
| 20 | 2 |

Fig.
10
10
10
10
10
11
11
11
11
11
10
10
10
10
10
11
11
11
11
11

| Throw of Switch | Ampere Capacity and Distribution of Switches and Circuit-Breakers S1 C1 |  |
| :---: | :---: | :---: |
| Single | $1-60$ | 1-50 |
| Single | 1-100 | 1-100 |
| Single | 1-200 | 1-200 |
| Single | 1-400 | 1-300 |
| Single | 1-400 | 1-400 |
| Double | $1-60$ | 1-50 |
| Double | 1-100 | 1-100 |
| Double | 1-200 | 1-200 |
| Double | 1-400 | 1-300 |
| Double | 1-400 | 1-400 |
| Single | 2-60 | 2-50 |
| Single | 2-100 | 2-100 |
| Single | 2-200 | 2-200 |
| Single | 2-400 | 2-300 |
| Single | 2-400 | 2-400 |
| Double | 2-60 | 2-50 |
| Double | 2-100 | 2-100 |
| Double | 2-200 | 2-200 |
| Double | 2-400 | 2-300 |
| Double | 2-400 | 2-400 |



Approximate weight, boxed, 400 pounds.
Bus-bars and bus connections are not included in the above style numbers.
Order by Style Number

## TYPE JD DIRECT-CURRENT SWITCHBOARD PANELS-Continued

FEEDER PANELS
With Single-Throw Switches Fused on Front of Panel
$110-220$ VOLTS


Schedule of Apparatus

Fused knife switches, type A, 2-pole, single-throw.
Cardholders, one for each switch.

| Panel Width | Number of Circuits Per |  | Ampere Capacity of Fuses and Distribution of |  |  |  |  | Panel Style No. | $\xrightarrow{\text { List Price }}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Inches | Panel | Fig. | S1 | S2 | S3 | S4 | S5 |  | Operation | Operation |
| 12 |  | 12 | 1-400 | ${ }^{1-400}$ |  |  | $\ldots$ | 167671 | 817500 | \$185 00 |
| 12 | 2 | 12 | 1-400 | 1-300* | $\ldots$ | $\ldots$ | .... | 167672 | 17000 | 18000 |
| 12 | 2 | 12 | 1-400 | 1-200 |  |  | $\ldots$ | 187873 | 18000 | 17000 |
| 12 | 2 | 12 | 1-300* | 1-300* | $\ldots .$. | .... | $\ldots$ | 167874 | 16500 | 17500 |
| 12 | 2 | 12 | 1-300* | 1-200 |  | .... | .... | 187675 | 15500 | 16500 |
| 12 | 2 | 12 | 1-200 | 1-200 |  | .... | .... | 187878 | 13500 | 14500 |
| 12 | 2 | 12 | 1-200 | 1-100 |  |  | $\ldots$ | 167677 | 12500 | 13500 |
| 12 | 3 | 14 | 1-100 | 1-100 | 1-100 | .... | .... | 187878 | 14000 | 15000 |
| 12 | 3 | 14 | 1-100 | 1-60 | 1-60 |  | $\ldots$ | 167879 | 12500 | 13500 |
| 12 | 4 | 15 | 1-60 | 1-60 | 1-60 | 1-60 |  | 167680 | 14000 | 15000 |
| 12 | 10 | 16 | 2-30 | 2-30 | 2-30 | 2-30 | 2-30 | 167881 | 18500 | 20000 |
| 16 | 3 | 13 | 1-400 | 2-200 |  |  |  | 167882 | 18500 | 20000 |
| 16 | 3 | 13 | 1-400 | 2-100 | ..... | .. . | $\ldots$ | 167683 | 17500 | 19000 |
| 16 | 3 | 13 | 1-300* | 2-200 |  |  |  | 167684 | 18000 | 19500 |
| 16 | 3 | 13 | 1-300* | 2-100 | $\ldots$ | $\ldots$ | .... | 187885 | 17000 | 18500 |
| 16 | 4 | 12 | 2-200 | 2-200 | ..... | $\ldots$ | $\ldots$ | 167688 | 18500 | . 20000 |
| 16 | 4 | 12 | 2-200 | 2-100 |  | . | $\ldots$ | 167887 | 17500 | 19000 |
| 16 | 6 | 14 | 2-100 | 2-100 | 2-100 | .... | $\ldots$ | 167888 | 20000 | 21500 |
| 16 | 6 | 14 | 2-100 | 2-60 | 2- 60 |  | $\ldots$ | 167689 | 18000 | 19500 |
| 16 | 8 | 15 | 2-60 | 2-60 | 2-60 | 2-60 |  | 167690 | 19500 | 21000 |
| 16 | 15 | 16 | 3-30 | 3-30 | 3-30 | 3-30 | 3-30 | 167891 | 23500 | 24500 |
| 20 | 4 | 12 | 2-400 | 2-400 | ..... | $\ldots$ | $\ldots$ | 167692 | 27500 | 29500 |
| 20 | 4 | 12 | 2-400 | 2-300* |  |  |  | 167893 | 27000 | 29000 |
| 20 | 4 | 12 | 2-400 | 2-200 |  |  | .... | 167694 | 24500 | 28500 |
| 20 | 4 | 12 | 2-300* | 2-300* | ..... | $\ldots$ | $\ldots$ | 167695 | 27000 | 29000 |
| 20 | 4 | 12 | 2-300* | 2-200 |  |  | $\ldots$ | 167898 | 24000 | 26000 |
| 20 | 4 | 12 | 2-300* | 2-100 |  |  |  | 167897 | 22500 | 24500 |
| 20 | 4 | 12 | 2-200 | 2-200 | ..... |  | $\ldots$ | 167698 | 19000 | 21000 |
| 20 | 4 | 12 | 2-200 | 2-100 |  |  |  | 167899 | 18000 | 20000 |
| 24 | 9 | 14 | 3-100 | 3-100 | 3-100 |  |  | 167700 | 28000 | 30000 |
| 24 | 9 | 14 | 3-100 | 3-60 | 3-60 |  |  | 167701 | 23500 | 25500 |
| 24 | 12 | 15 | 3-60 | 3-60 | 3-60 | 3-60 |  | 167702 | 27000 | 29000 |
| 24 | 20 | 16 | 4-30 | 4-30 | 4-30 | 4-30 | 4-30 | 167703 | 31000 | 33500 |

Approximate weight, boxed, 400 pounds.
Bus-bars and bus-connections are not included in the above style numbers.
Order by Style Number

TYPE JD DIRECT-CURRENT SWITCHBOARD PANELS-Continued
FEEDER PANELS
With Single-Throw Switches Fused on Rear of Panel
110-220 VOLTS


## Schedule of Apparatus

Knife switches, type A, two-pole, single-throw.
Fuse blocks and fuses, enclosed type, mounted on rear. Cardholders, one for each switch.

| Panel Number of Width Circuits Per |  |  | Ampere Capacity of Fuses and Distribution of |  |  |  |  |  | Panel Style No. | List Price |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Inches | Panel | Fig. | S1 | S2 | S3 | S4 | S5 | S6 |  | Operation | Operation |
| 12 | 3 | 17 | 1-400 | 1-400 | 1-400 |  |  |  | 167704 | 827500 | 829000 |
| 12 | 3 | 17 | 1-400 | 1-300* | 1-200 | $\ldots$ | $\ldots$ |  | 167705 | 24000 | 25500 |
| 12 | 3 | 17 | 1-300** | 1-300* | 1-300** |  |  |  | 167708 | 27000 | 28500 |
| 12 | 3 | 17 | 1-300* | 1-200 | 1-100 | $\ldots$ | .... | .... | 167707 | 20500 | 22000 |
| 12 | 3 | 17 | 1-200 | 1-200 | 1-200 | $\ldots$ |  |  | 167708 | 18500 | 20000 |
| 12 | 3 | 17 | 1-200 | 1-100 | 1-60 |  |  | $\ldots$ | 167709 | 17000 | 18500 |
| 12 | 4 | 19 | 1-100 | 1-100 | 1-100 | 1-100 |  |  | 167710 | 19500 | 21000 |
| 12 | 4 | 19 | 1-100 | 1-100 | 1-60 | 1-60 |  |  | 167711 | 17000 | 18500 |
| 12 | 5 | 20 | 1-60 | 1-60 | 1-60 | 1-60 | 1-60 |  | 167712 | 17000 | 18500 |
| 12 | 12 | 21 | 2-30 | 2-30 | 2-30 | 2-30 | 2-30 | 2-30 | 167713 | 21000 | 23000 |
| 16 | 5 | 18 | 1-400 | 2-200 | 2-200 |  |  |  | 167714 | 29500 | 31500 |
| 16 | 5 | 18 | 1-400 | 2-200 | 2-100 | ...... | $\ldots$ | .... | 167715 | 28000 | 30000 |
| 16 | 5 | 18 | $1-400$ | 2-100 | 2-100 | $\ldots$ | $\ldots$ | $\ldots$ | 167716 | 26500 | 28500 |
| 16 | 5 | 18 | 1-300* | 2-200 | 2-200 |  |  | .... | 167717 | 29000 | 31000 |
| 16 | 5 | 18 | 1-300** | 2-200 | 2-100 |  |  | .... | 167718 | 27500 | 29500 |
| 16 | 5 | 18 | 1-300* | 2-100 | 2-100 |  |  |  | 167719 | 26000 | 28000 |
| 16 | 6 | 17 | 2-200 | 2-200 | 2-200 |  | $\ldots$ | $\ldots$ | 167720 | 31500 | 33500 |
| 16 | 6 | 17 | 2-200 | 2-100 | 2-60 |  | $\ldots$ | $\ldots$ | 167721 | 24000 | 26000 |
| 16 | 8 | 19 | 2-100 | 2-100 | 2-100 | 2-100 |  |  | 167722 | 30500 | 32500 |
| 16 | 8 | 19 | 2-100 | 2-100 | 2-60 | 2-60 | .... | $\ldots$ | 167723 | 26000 | 28000 |
| 16 | 10 | 20 | 2-60 | 2-60 | 2-60 | 2-60 | 2-60 |  | 16772 는 | 26000 | 28000 |
| 16 | 18 | 21 | 3-30 | 3-30 | 3-30 | 3-30 | 3-30 | 3-30 | 167725 | 32000 | 34500 |
| 20 | 6 | 17 | 2-400 | 2-400 | 2-400 |  |  |  | 167726 | 48000 | 50500 |
| 20 | 6 | 17 | 2-400 | 2-300** | 2-200 |  |  |  | 167727 | 41500 | 44000 |
| 20 | 6 | 17 | 2-300* | 2-300* | 2-300* |  |  | $\ldots$ | 167728 | 47000 | 49500 |
| 20 | 6 | 17 | 2-300* | 2-200 | 2-100 |  |  |  | 167729 | 35000 | 37500 |
| 20 | 6 | 17 | 2-200 | 2-200 | 2-200 |  |  |  | 167730 | 29500 | 32000 |
| 20 | 6 | 17 | 2-200 | 2-100 | 2-60 |  |  |  | 167731 | 25000 | 27500 |
| 24 | 12 | 19 | 3-100 | 3-100 | 3-100 | 3-100 | $\ldots$ | . | 167732 | 48000 | 50500 |
| 24 | 12 | 19 | 3-100 | 3-100 |  | 3-60 |  |  | 167733 | 36000 | 38500 |
| 24 | 15 | 20 | 3-60 | 3-60 | 3-60 | 3-60 | 3-60 |  | 167734 | 35000 | 37500 |
| 24 | 24 | 21 | 4-30 | 4-30 | 4-30 | 4-30 | 4-30 | 4-30 | 167735 | 43000 | 48000 |

Approximate weight, boxed, 400 pounds.
Bus-bars and bus-connections are not included in the above style numbers.

## TYPES JD AND JC SWITCHBOARDS FOR MINES-Continued



Fig. 1-Type JD Switchboard for Mines

As the negative side of the circuit is grounded, no ground detector outfit is supplied. The type RS voltmeter switch is single-pole, the negative side of the voltmeter being connected to ground.
Panels for the control of 600 -volt engine-driven generators are similar to the 275 -volt panels described above, except that 600 -volt apparatus is supplied.
Panels for the control of direct-current generators which are part of motor-generator sets with overload protection in the motor circuit, have their connections modified in that the carbon circuitbreaker is single-pole and is placed in the positive side of the circuit. (See diagrams). The carbon breaker is electrically interlocked with the motor breaker sor that it is tripped when the motor breaker trips.

When service-restoring contactors are used in place of carbon circuit-breakers, a single-pole knife switch is used in place of the two-pole switch.

Panels for the control of feeders are similar to the type JD two-wire feeder panels, except that a
single-pole knife switch is furnished in place of each two-pole switch, and the switches are for 600 volts for the 600 -volt panels.

The switch is omitted when service-restoring contactors are used in place of carbon circuitbreakers.
Panels for the control of induction motors are furnished in the form of sub-panels for mounting directly below the direct-current generator panel.

Panels for the control of self-starting synchronous motors are furnished as separate switchboard panels to stand adjacent to the direct-current generator panel.
Panels for control of synchronous converters are arranged for starting the converter from the alternating-current end. The main panel contains the operating handle of the oil circuit-breaker for the high-tension side of the power transformers, and mounts the instruments and direct-current equipment with the exception of the field reversing switch. This field switch and the starting switch are arranged on a small separately mounted panel.

## SWITCHING EQUIPMENT AND AUTOMATIC PROTECTION <br> For Motor-Generator Sets

The type QF motor-starting, oil circuit-breaker is double-throw; non-automatic for starting, and automatic with overload inverse-time-limit and low voltage release for running. The handles are interlocked so that the starting side must be closed first and so that the running side cannot be closed except within a fixed time interval after the starting side has been opened.

The starting position magnetizes the auto-transformers and connects the motor to the starting voltage, the tap leads of the transformer being permanently connected to the motor leads. In passing to the running position the auto-transformers are disconnected from the line and full-line voltage is applied to the motor.

## TYPES JD AND JC SWITCHBOARDS FOR MINES-Continued

The type QF motor-starting, oil circuit-breaker for three-phase service is four-pole double-throw with special moving contact arrangement. As listed with the motor panels, they are of two capacities, 300 amperes and 600 amperes.

As an alternative to the 300 -ampere type QF motor-starting oil circuit-breaker a combination consisting of a three-pole, double-throw and a threepole, single-throw, remote, mechanically-operated, type F-11 circuit-breaker can be supplied. One throw of the double-throw breaker constitutes the running breaker. It is overload automatic, with inverse time limit and low-voltage release mechanisms. The other throw of the double-throw breaker and the single-throw breaker constitute the starting units; the former magnetizes the autotransformers and the latter connects the motor to the starting taps on the auto-transformers. The equipment is operated from a two handle coverplate with interlocks between the two handles as described above. This combination is applicable for starting with either two single-phase autotransformers or a three-phase auto-transformer.

The switching equipment for motors of capacities exceeding the ratings of the type QF motor-starting, oil circuit-breakers are made up of either two or three single-throw breakers as follows:
(a) For motors of 800 -ampere capacity or less the equipment consists of two three-pole, singlethrow F-11 breakers, operating in tandem for starting, and one three-pole, single-throw F-22 breaker for running. This combination is suitable for starting with either two single-phase autotransformers or a three-phase auto-transformer.
(b) For motors of more than 800 -ampere capacity, the equipment consists of a special four-pole, single-throw F-2 breaker for starting and a three-

- pole single-throw B-2 breaker for running. This combination is applicable only for starting with two single-phase auto-transformers.

The sequence interlock between handles is provided to prevent the possibility of impressing full line voltage upon a motor while at rest, and to insure that the time elapsing between the opening of the starting handle and the closing of the running handle is not long enough for the motor to drop in speed.

The inverse-time-element feature is provided in connection with the overload trip on the circuitbreaker or auto-starter, so that the motor circuit will not be opened on momentary overloads, such as obtain when the switches are moved from the starting to the running position. The time in which the overload trip will operate is inversely proportional to the amount of overload. tripping being instantaneous in case of a short circuit.

The overload tripping range is from 80 to 160 per cent of the current rating of the current transformers included with the panel equipment.

All circuit-breaker equipments have a low-voltage trip which opens the running breaker when the
voltage has dropped to approximately one-half its normal value. This feature is included to disconnect the motor from the line in case of loss of power for an appreciable length of time, and to prevent the return of full voltage to the motor when it is at standstill, or nearly so. For voltages up to and including 550, the low-voltage coil with series resistance is connected directly to the line. For higher voltages, a voltage transformer with primary fuse blocks and fuses is included.

The handle of the running circuit-breaker is equipped with an auxiliary switch which serves to operate the low-voltage trip circuit of the directcurrent generator breaker of the motor-generator set, when the alternating-current breaker opens. Where a service-restoring contactor is used, the auxiliary switch of the running circuit-breaker opens the circuit of the operating coil of the direct-current breaker when the alternating-current breaker opens.
If the direct-current generator of a motor-generator set operates in parallel with an independent source of direct-current power, the set will run inverted upon the interruption of the alternatingcurrent power and hold up the alternating-current voltage. The independent source of direct-current power may be a motor-generator set (or a synchronous converter) supplied from a separate alternatingcurrent source, a generator driven by a prime mover, or a battery. In order to prevent motoring from the direct-current bus-bars, and to disconnect the set, a reverse-current relay should be included with the direct-current panel equipment and so connected as to trip the alternating-current breaker upon current reversal. With the electrical interlock mentioned in the preceding paragraph the directcurrent breaker or service-restoring contactor is tripped on the opening of the alternating-current breaker and the set is thus completely disconnected in case of alternating-current power interruption.

## For Synchronous Converters

The protection provided for synchronous converters is the same as described in the preceding four paragraphs except that the alternating-current breaker is instantaneous trip and as the converter is provided with an overspeed device, the directcurrent carbon circuit-breaker is equipped with a low-voltage release, the coil of which is connected to the alternating-current circuit. This arrangement is made so that the operation of the overspeed device will open the alternating-current and directcurrent breakers simultaneously. When a servicerestoring contactor is used, it trips in the same manner as described under motor-generator sets.
Figures 2 and 3 respectively illustrate the simplified connections, including reverse-current relay, for protection of synchronous converters and motorgenerator sets, using plain overload direct-current breakers with low-voltage releases.

TYPES JD AND JC SWITCHBOARDS FOR MINES-Continuod


## CIRCUIT-BREAKER APPLICATIONS

The remote control circuit-breakers furnished with the standard equipments have interrupting capacity ratings as follows:

|  |  |  | Interrupting Capacity |  |
| :---: | :---: | :---: | :---: | ---: |
| Type of | Normal |  | Amperes Per Phase |  |
| Starter or | Voltage |  | 750 Volts | 2500 |
| Breaker | Rating | Amps | and Less | Volts |
| OF | 7500 | 300 | 15000 | 8600 |
| QF | 4500 | 600 | 25000 | 8000 |
| F-11 | 2500 | 400 | 20000 | 6500 |
| F-11 | 4500 | 200 | 10000 | 6500 |
| F-22 | 2500 | 800 | 32000 | 9000 |
| B-2 | 7500 | 1500 | 39000 | 11000 |

## For Motor-Generator Sets

The short circuit amperes which the breaker may be called upon to interrupt must be considered in every case before applying the standard equipments. If the total capacity of generating and synchronous apparatus connected close to the motor is sufficient to deliver, under short circuit, a current in excess of the rated interrupting capacity of the running breaker included in the standard equipment, special consideration is necessary. Where the interrupting capacity required is more than the rating of the breaker in the standard equipment, it is necessary either to replace the running breaker by one of suitable interrupting capacity or supply a breaker of suitable interrupting capacity in series, which is set to open ahead of the running breaker of the standard equipment in case of a short circuit. The breaker at the Dower house may often serve this purpose where
the motor is supplied from a transmission line. In the latter case the breaker of the standard equipment must be given a definite minimum time delay by replacing the dash-pot inverse-time-limit, attachment by direct-trip attachment and relay equipment giving a definite minimum time delay. It may be necessary also to use heavier duty starting breakers on a heavy capacity system.

It is important to note the conditions upon which the interrupting capacity ratings of circuit-breakers are based. A different inherent impedance in the generators, added impedance in step up and step down transformers and in transmission lines between the motor and the source of power and similar modified conditions, would make special consideration necessary. The matter of breaker application is fully covered in the section on "Oil CircuitBreakers." Doubtful cases should be referred to the Company.

## For Synchronous Converters

Due to the reliability obtained in the construction of power transformers, and the short length of leads between the high-tension oil circuit-breaker and the transformers, which reduces the possibility of a short circuit on the high-tension side to a minimum, oil circuit-breakers, which have sufficient interrupting ability to withstand any short circuits that might occur on the low-tension side of the power transformers, are furnished.

## TYPES JD AND JC SWITCHBOARDS FOR MINES-Continued

## Blank Sub-Panels and Channel Iron Base

To meet the requirements of some operators for a switchboard with panels extending to the floor and supported on a channel iron base, the following optional equipment is listed. The sub-panel is 28 inches high, $11 / 2$ inches thick with the necessary
brackets for supporting it from the type J frame, and a channel iron ( 2 inches by 6 inches) base of the same width as the panel is included.

| Width of Panel | Increase in List Price |
| :---: | :---: |
| 16 inches | 82000 |
| 20 inches | 2250 |
| 24 inches. | 2500 |

## SERVICE-RESTORING CONTACTORS

Service-restoring contactors can be applied where it is desired to insure that circuits will not unnecessarily remain open when overload conditions have been removed. Power is automatically put back on the circuit as soon as conditions permit (except when purposely delayed by an adjustable time limit device), and the expensive delays due to failure of power is reduced to a minimum.

The service-restoring contactor is essentially a solenoid-operated breaker, the main contacts being held closed by the action of a solenoid.

When an overload or short circuit occurs on the load side of the line, the solenoid circuit is caused to open. This results in an immediate opening of the contactor which automatically restores service only after the overload or short circuit has been removed.

The service-restoring contactor equipments listed for motor-driven generator panels and synchronous converter panels are suitable for use with machines operating singly and connected to a single feeder which does not tie in with other stations. The service-restoring feeder panels listed are suitable for feeders which do not tie in with other stations.

When generators or converters operate in parallel or tie in with other stations, and when feeders tie in with other stations, a modified or different equipment is required. Requests for recommendations and quotations on such equipments should be referred to the Company.

The question of delivery for all panels equipped with service-restoring contactors should be referred to the Works.

## TYPE JD GENERATOR PANELS FOR MINES

## 1600 Amperes Maximum at 275 Volts; 800 Amperes Maximum at 600 Volts Direct-Current, Two-Wire, Grounded Negative <br> For the control of one generator operating singly or in parallel

## Schedule of Apparatus

One panel $48 \times 16 \times 1 \frac{1}{2}$ inches with type J frame, (panels for 1000 amperes and larger are 24 inches wide).

One ammeter, type SX.
*One voltmeter, type SX.
One drilling only for standard Westinghouse rheostat mounting.
One voltmeter switch, type RS, single-pole with
removable handle (handle supplied only with style number panels including voltmeter).
One circuit-breaker, type CL, two-pole for en-gine-driven generators, single-pole for motor-driven generators. The breaker is equipped with a lowvoltage release for use on panels controlling moto:driven generators.

One cardholder.
One knife switch, type A, two-pole, single-throw *Furnished only with panels as indicated in tables.

## TYPES JD AND JC SWITCHBOARDS FOR MINES-Continued

TYPE JD GENERATOR PANELS FOR MINES-Continued

| Volts | Generator K. W. Rating 25 per 50 Per |  |  | Panel Rating Amperes Continuous |  |  |  | $\qquad$ WITHOUT VOLTMETER |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Cent |  |  |  |  |  |  |  |  |
|  | Contin | lond | Over- land |  | Style No. | Operation | Operation | ${ }_{\text {Style }}$ Ponel | Operation | Operation |
| Engine-Driven Generators |  |  |  |  |  |  |  |  |  |  |
| 275 | 28 | 22 | 19 | 100 | 333908 | 835500 | 836500 | 333918 | 831000 | 832000 |
| 275 | 41 | 33 | 28 | 150 | 333909 | 36000 | 37000 | 333919 | 31500 | 32500 |
| 275 | 55 | 44 | 38. | 200 | 333910 | 36500 | 37500 | 333920 | 32000 | 33000 |
| 275 | 83 | 66 | 55 | 300 | 333911 | 46500 | 47500 | 333921 | 42000 | 43000 |
| 275 | 110 | 88 | 73 | 400 | 333912 | 47000 | 48500 | 333922 | 42500 | 44000 |
| 275 | 165 | 132 | 110 | 600 | 333913 | 48500 | 50000 | 333923 | 44000 | 45500 |
| 275 | 225 | 188 | 150 | 800 | 333914 | 53000 | 54500 | 333924 | 48500 | 50000 |
| 275 | 275 | - 220 | 200 | 1000 | 333915 | 67000 | 68500 | 333925 | 62500 | 64000 |
| 275 | 330 | 264 | 220 | 1200 | 333916 | 69500 | 71000 | 333926 | 65000 | 66500 |
| 275 | 440 | 352 | 300 | 1600 | 333917 | 74500 | 76500 | 333927 | 70000 | 72000 |
| 600 | 60 | 48 | 40 | 100 | 333928 | 36000 | 37000 | 333935 | 31000 | 32000 |
| 600 | 90 | 72 | 60 | 150 | -333929 | 36500 | 37500 | 333936 | 31500 | 32500 |
| 600 | 120 | 100 | 80 | 200 | 333930 | 37000 | 38000 | 333937 | 32000 | 33000 |
| 600 | 180 | 150 | 120 | 300 | 333931 | 47000 | 48000 | 333938 | 42000 | 43000 |
| 600 | 240 | 200 | 160 | 400 | 333932 | 47500 | 49000 | 333939 | 42500 | 44000 |
| 600 | 360 | 300 | 240 | 600 | 333933 | 49000 | 505 00 | 333940 | 44000 | 45500 |
| 600 | 480 | 384 | 320 | 800 | 333934 | 53500 | 55000 | 333941 | 48500 | 50000 |
| Motor-Driven Generators |  |  |  |  |  |  |  |  |  |  |
| 275 | 28 | 22 | 19 | 100 | 333942 | 30500 | 31500 | 333952 | 26000 | 27000 |
| 275 | 41 | 33 | 28 | 150 | 333943 | 31000 | 32000 | 333953 | 26500 | 27500 |
| 275 | 55 | 44 | 38 | 200 | 333944 | 31500 | 32500 | 333954 | 27000 | 28000 |
| 275 | 83 | 66 | 55 | 300 | 333945 | 40000 | 41000 | 333955 | 35500 | 36500 |
| 275 | 110 | 88 | 73 | 400 | 333946 | 40500 | 42000 | 333956 | 36000 | 37500 |
| 275 | 165 | 132 | 110 | 600 | 333947 | 42000 | 43500 | 333957 | 37500 | 39000 |
| 275 | 225 | 188 | 150 | 800 | 333948 | 45500 | 47000 | 333958 | 41000 | 42500 |
| 275 | 275 | 220 | 200 | 1000 | 333949 | 52500 | 54000 | 333959 | 48000 | 49500 |
| 275 | 330 | 264 | 220 | 1200 | 333950 | 54500 | 56000 | 333960 | 50000 | 51500 |
| 275 | 440 | 352 | 300 | 1600 | 333951 | 59500 | 61500 | 333981 | 55000 | 57000 |
| 600 | 60 | 48 | 40 | 100 | 333962 | 31000 | 32000 | 333969 | 26000 | 27000 |
| 600 | 90 | 72 | 60 | 150 | 333963 | 31500 | 32500 | 333970 | 28500 | 27500 |
| 600 | 120 | 100 | 80 | 200 | 333984 | 32000 | 33000 | 333971 | 27000 | 28000 |
| 600 | 180 | 150 | 120 | 300 | 333965 | 40500 | 41500 | 333972 | 35500 | 36500 |
| 600 | 240 | 200 | 160 | 400 | 333966 | 41000 | 42500 | 333973 | 36000 | 37500 |
| 600 | 360 | 300 | 240 | 600 | 333967 | 42500 | 44000 | 333974 | 37500 | 39000 |
| . 600 | 480 | 384 | 320 | 800 | 333988 | 46000 | 47500 | 333975 | 41000 | 42500 |

## MOTOR-DRIVEN GENERATORS WITH SERVICE-RESTORING CONTACTORS

1600 Amperes Maximum at 275 Volts; 800 Amperes Maximum at 600 Volts
Direct-Current, Two-Wire, Grounded Negative
For the control of one generator operating singly

| Schedule of Apparatus <br> One panel $48 \times 24 \times 11 / 2$ inches with type J frame. <br> One ammeter, type SX. <br> One voltmeter, type SX. <br> One drilling only for standard Westinghouse rheostat mounting. |  |  |  | One voltmeter switch, type RS, single-pole, with removable handle. <br> One service-restoring contactor equipment. <br> One cardholder <br> One knife switch, type A. single-pole, single-throw. |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
| Volts | Continuous | ator K. W 25 per cen Overload | $\begin{aligned} & \text { Rating } \\ & \begin{array}{l} 50 \text { per cent } \\ \text { Overload } \end{array} \end{aligned}$ | Panel <br> Rating Amperes Continuous | Panel Style No | List Price |
| 275 | 28 | 22 | 19 | 100 | 333976 | 848500 |
| 275 | 41 | 33 | 28 | 150 | 333977 | 49500 |
| 275 | 55 | 44 | 38 | 200 | 333978 | 50000 |
| 275 | 83 | 66 | 55 | 300 | 333979 | 52500 |
| 275 | 110 | 88 | 73 | 400 | 333980 | 53000 |
| 275 | 165 | 132 | 110 | 600 | 333981 | 54500 |
| 275 | 225 | 188 | 150 | 800 | 333982 | 55500 |
| 275 | 275 | 220 | 200 | 1000 | 333983 | 75000 |
| 275 | 330 | 264 | 220 | 1200 | 333984 | 77500 |
| 275 | 440 | 352 | 300 | 1600 | 333985 | 87500 |
| 600 | 60 | 48 | 40 | 100 | 333986 | 53000 |
| 600 | 90 | 72 | 60 | 150 | 333987 | 54000 |
| 600 | 120 | 100 | 80 | 200 |  | 54500 |
| 600 | 180 | 150 | 120 | 300 | 333989 | 57000 |
| ${ }_{600}$ | 240 | 200 | 160 | 400 | $333990$ | $\begin{aligned} & 67500 \\ & 59000 \end{aligned}$ |
| 600 600 | 360 480 | 300 384 | 240 320 | 600 800 | 333991 $\mathbf{3 3 3 9 9 2}$ | 59000 60000 |

Approximate weight, boxed, 600 pounds.

## TYPES JD AND JC SWITCHBOARDS FOR MINES-Continued

## TYPE JC INDUCTION MOTOR PANELS

## Maximum Horsepower 290 with 25 Per Cent Overload; 220, 440, 550, 2200 Volts; Three-Phase; 60 Cycles

## For the control of induction motor, being part of a-c.-d-c. motor-generator set and started by two singlo-phase auto-tranaformers

control, manually-operated, pipe-mounted with bellcranks mounted below floor, or upright in a trench below the floor level, and with sequence-starting interlock, inverse-time-element dash-pots and lowvoltage release.

One pipe framework for mounting the circuitbreaker, current, voltage and *auto-transformers.

Two current transformers of suitable ratio, type $K$.
One 2000-100 voltage transformer with fuses, for motor circuits above 550 volts, for use with the low-voltage coil of the type QF circuit-breaker.
For description of oil circuit-breaker equipment see "Switching Equipment and Automatic protection.'
*Auto-transformers are not included with these sections and must be ordered separately.
One panel, $28 \times 16 \times 11 / 2$ inches, with necessary brackets for mounting as a sub-panel on type J frame.

One motor-starting, oil circuit-breaker equipment, type QF, of capacity as listed in table; remote-
must be ordered separately.

| Ratings of <br> Current <br> Transformers | Panel <br> Style No. | List Price |
| :---: | :---: | ---: |
| $400-5$ | 291355 | 59000 |
| $750-5$ | 291356 | 76000 |
| $1000-5$ | 291357 | 77000 |
| $400-5$ | 291358 | 78500 |
| $500-5$ | 291359 | 00 |
| $400-5$ | 291360 | 605 |
| $100-5$ |  | 04000 |
|  |  |  |

Approximate weight, boxed, 600 pounds.
*For motors of smaller capacity than listed order "same as Style No. .....except for......Hp. motor." Refer to synchronous motor panel tables for difference in current transformer capacity.
†Three-breaker starter consisting of one 800 -ampere, 3 -pole, type $\mathrm{F}-22$ breaker for running and two 400 -ampere, 3 -pole type P-11 breakers for starting.

## Optional Equipment

The following type F-11 oil circuitbreaker combinations will be furnished, when desired, in place of the preceding
Fig. 5 style numbers as listed below:
One panel. 28 by 16 by $11 / 2$ inches, with necessary brackets for mounting as a sub-panel on type J frame.

One breaker equipment comprising one type F-11 breaker, 3 P. D. T. automatic on one throw, with low-voltage release, inverse-time-element, sequence
interlock and one non-automatic type F-11 breaker, 3 P.S. T., remote mechanically operated, pipe frame mounted.

One pipe framework for mounting the circuitbreaker equipment, current, voltage and tauto transformers.

Two current transformers of suitable ratio, type K.

One 2000-100 voltage transformer with fuses. for motor circuits above 550 volts.

| $\overbrace{\text { Volts }}$ | \#Hp. Motor <br> (with 25 Per Cent <br> Overload) |
| :---: | :---: |
| 220 | 75 |
| 220 | 112 |
| 440 | 147 |
| 440 | 147 |
| 550 | 290 |
| 550 | 290 |


Panel
Style No.
291362
291363
291364
291365
291366
291367
291367
291368

List Price $\begin{array}{r}\text { List Price } \\ 59000 \\ 590 \\ \hline 505\end{array}$ 69000
52500
59500

Approximate weight, boxed, 600 pounds.
*For motors of smaller capacity than listed order "same as Style No. .......except for. ....... Hp. motor." Refer to synchronous motor panel tables for difference in current transformer capacity.
$\dagger$ Auto-transformers not included and must be ordered separately.
Order by Style Number

# TYPES JD AND JC SWITCHBOARDS FOR MINES-Continued <br> TYPE JC SYNCHRONOUS MOTOR PANELS <br> Three-Phase, 60 Cycles <br> Remote-Control Pipo-Mounting, Maximum Hp. 433 with 50 Por Cont Overload, 220, 440, 550, 2200 Volts 

For the control of a-c. self-starting, self-exciting synchronous motors, for standard Westinghouse a-c.-d-c. motor-generator sets started by two single-phase auto-transformers

## Schedule of Apparatus

One panel 48 inches by 16 inches by $11 / 2$ inches, with type J frame.

One ammeter, type SY.
†One field ammeter, type SX.
One drilling only for Westinghouse remote control rheostat mounting.

One cardholder.
One oil circuit-breaker equipment manually operated, remote-control, pipe-mounted with bell-
cranks above floor as given in table below. with sequence-starting interlock, inverse-time-element dash-pots, and low-voltage release.

One pipe framework for mounting the auto-starter or circuit-breaker equipment, current, voltage and *auto-transformers.

Two current transformers, type K up to and including 1000 amperes, type FB for 2000 amperes.

One 2000-100 voltage transformer with Fic. 6 fuses, for motor circuits above 550.
\# Not included in Style No. and must be ordered separately.
$\dagger$ Field ammeter capacities are suitable for use with standard Westinghouse motor-generator sets having 275-volt excitation.

## PANELS WITH TYPE QF STARTING EQUIPMENTS

| Volts | Motor 25 per cent Overload | Rating <br> * 50 per cent Overload | Breaker | Main Ammeter | Cur. Trans. Primary (5 Amp. Secondary) | Panel Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 220 | 75 |  | 300 | 250 | 200 | $333993 \pm$ | 878000 |
| 220 |  | 75 | 300 | 300 | 300 | 3339946 | 78009 |
| 220 | 112 |  | 300 | 400 | 400 | 333995 | 76000 |
| 220 | 150 | 112 | 600 | 500 | 500 | 333996 | 91000 |
| 220 |  | 150 | 600 | 600 | 500 | 333997 | 91000 |
| 220 | 225 | ... | 600 | 750 | 750 | 333998 | 91500 |
| 440 | 75 |  | 300 | 100 | $100^{\circ}$ | 333999 | 76500 |
| 440 |  | 75 | 300 | 150 | 150 | 334000 | 76500 |
| 440 | 112 |  | 300 | 200 | 200 | 334001 | 765 ,00 |
| 440 | 150 | 112 | 300 | 250 | 200 | 3340027 | 76500 |
| 440 |  | 150 | 300 | 300 | 300 | 3340036 | 77000 |
| 440 | 225 |  | 300 | 400 | 400 | 3340045 | 77000 |
| 440 | 290 | 225 | 600 | 500 | 500 | 334005 | 91500 |
| 440 | ... | 290 | 600 | 600 | 500 | 334006 | 91500 |
| 550 | 75 |  | 300 | 100 | 100 | $334007 \ddagger$ | 77000 |
| 550 |  | 75 | 300 | 120 | 100 | 334008 | 77000 |
| 550 | 112 |  | 300 | 150 | 150 | 3340097 | 77000 |
| 550 | 150 | 112 | 300 | 200 | 200 | 3340101 | 77000 |
| 550 |  | 150 | 300 | 250 | 200 | 334011 | 77000 |
| 550 | 225 |  | 300 | 300 | 300 | 3340128 | 77500 |
| 550 | 290 | 225 | 300 | 400 | 400 | 3340136 | 77500 |
| 550 |  | 290 | 600 | 500 | 500 | 334014 | 92000 |
| 550 | 433 | 433 | 600 | 750 | 750 | 334015 | 92500 |
| 2200 | 75 |  | 300 | 25 | 25 | 334016 | 81000 |
| 2200 |  | 75 | 300 | 30 | 25 | 334017 | 81000 |
| 2200 | 112 |  | 300 | 40 | 50 | 334018 | 81500 |
| 2200 | 150 | 112 | 300 | 50 | 50 | 334019 | 81500 |
| 2200 |  | 150 | 300 | 60 | 50 | 3340201 | 81500 |
| 2200 | 225 |  | 300 | 75 | 75 | 334021 | 81500 |
| 2200 | 290 | 225 | 300 | 100 | 100 | 334022 | 82000 |
| 2200 |  | 290 | 300 | 120 | 100 | 334023 | 82000 |
| 2200 | 433 | 433 | 300 | 200 | 200 | $334024 \ddagger$ | 82000 |

*Under conditions of excitation specified for the motors. $\quad \ddagger$ The 200 -ampere type $\mathrm{F}-11$ remote-control, mechanically operated, oil circuit-breaker equipment as described under ' Switching Equipment and Automatic Protection" may be substituted for the type QF, 300-ampere. remote-controlled breaker. when desired. at a reduction in list price of $\$ \mathbf{5 0 . 0 0}$.
The 400 -ampere type $\mathrm{F}-11$ remote-control, mechanically operated, oil circuit-breaker equipment as described under "Switch-
ing Equipment and Automatic Protection" may be substituted for the type OF 300 -ampere remote-controlled breaker, when ing Equipment and Automatic Protection" may be substituted for the type QF $\mathbf{3 0 0}$-ampere remote-controlled breaker, when desired, at a reduction in list price of $\$ 25.00$.

PANELS WITH MULTI-BREAKER STARTING EQUIPMENTS

|  | Motor H. 25 per cent | P. Rating *50 per cent | Type of | reaker |
| :---: | :---: | :---: | :---: | :---: |
| Volts | Overload | Overload | Running | Starting |
| 220 | 290 | 225 | F-22 | F-11 |
| 220 |  | 290 | B-2 | Special P-2 |
| 220 | 433 | 433 | B-2 | Special P-2 |
| 440 | 433 | 433 | P-22 | F-11 |


| Running | Starting | Main Ammeter | Cur. Trans. Primary (5 amp. <br> Secondary) | Panel Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 800 | 400 | 1000 | 1000 | 334025 | - 90000 |
| 1200 | 500 | 1200 | 1000 | 334026 | 124000 |
| 1500 | 500 | 2000 | 2000 | 334027 | 173500 |
| 800 | 400 | 1000 | 1000 | 334028 | 91500 | Approximate weight, boxed, 800 pounds.

Order by Style Number

## TYPES JD AND JC SWITCHBOARDS FOR MINES-Continued

## Optional Equipment

The following additional equipment can be furnished for type JD synchronous motor panels at an increase in the list price.

One voltmeter, type SY. . . . . . . . . . . . . . . $\$ 55.00$
One power factor meter, type SY (one additional voltage transformer* required for motor circuits above 550 volts)
.$\$ 75.00$
The type SX field ammeter can be omitted at a decrease in price when type SY power factor meter is added and a field ammeter is not desired. This allowance is $\$ 40.00$.

One ammeter switch (for applications where it may be desirable to provide for reading the current in all phases).
.$\$ 12.00$
One reverse-current relay, type $D$ (when required). . . . . . . . . . . . . . . . . . . . . . . . . . . . $\$ 105.00$

One field discharge switch, 100 -ampere, two-pole, double-throw, remote-control, mounted on rear of panel with operating handle on front (when required)
.$\$ 65.00$
Standard panels have no field switches. A Westinghouse self-starting synchronous motor is started with the field circuit closed through the armature of its individual exciter if connected to the motor shaft; or if no exciter is provided and the motor is excited from the direct-current generator which it drives, the motor field is closed through the generator armature. The motor field is thus short-circuited at stand-still and is gradually excited as the motor comes up to speed.

A two-pole double-throw field switch must be supplied when the motor field is excited from a separate source of power, or from an exciter not connected to the motor shaft. When starting, the field switch is arranged to short-circuit the motor field until the motor has come up to synchronous speed. It is then closed to the normal position (motor field excited) before the motor is connected to full line voltage. The rheostat is in series with the field in the starting position as well as in the normal position of the field switch. Resistance for use with field-discharge switch is not included, as it is assumed to be part of the motor equipment.

Motor-generator sets for 275 -volt direct-current service have the motor field excited across the directcurrent generator terminals. Motor-generator sets for 600 -volt direct-current service may have a separate 125 -volt exciter connected to the same shaft, or the motor field may be excited from an exciter independent of the motor-generator set.

Where a separate exciter is used in connection with the motor field the panels are drilled for standard Westinghouse combination rheostat mounting, but the mounting is not included in the price of the panels. The panels are designed to have the exciter-field rheostat mounted on a tetrapod on the rear of the panels, with the motor-field rheostats separately mounted and operated by sprocket and chain. This mounting can be furnished at an addition to the price of the panel.
*Not included in list price, add from section 3-B on "Instruments and Relays."

## TYPE JC INCOMING LINE PANELS <br> Remote-Control-Pipe or Wall Mounting 300 Amperes, Max.-Three-Phase, 60-Cycle, 2200-Volt

The following panels match with the motor, generator, converter, and feeder panels listed for mine service, and control the power to the mine substation. These panels are desirable when more than one motor-generator set or converter are to be controlled, or when other equipments, such as pumps or fans are operated from the station bus.

Panels for other capacities and voltages than those listed can be furnished on special order.
Schedule of Apparatus
One panel, $48 \times 16 \times 11 / 2$ inches, $1 / 4$-inch bevel.
One ammeter, type SY.
One cardholder.
*One oil circuit-breaker, type F-11, three-pole, single-throw, remote-control, wall or pipemounted with cover plate mounted on panel.

One pipe framework for mounting the circuit-breaker and current transformers (for pipemounted breaker equipments only).

Two current transformers. type K.
*The type $\mathrm{F}-11$ oil circuit-breaker has an interrupting ability of 7300 amperes per phase at 2500 volts.

|  |  | WALL-MOUNTED |
| :---: | :---: | :---: |
| Amperes | Ratings | BREAKER |
| Max. | Current | Panel |
| Continuous | Transformers | Style No. |
| 40 | $50-5$ | 334029 |
| 60 | $75-5$ | 334030 |
| 75 | $100-5$ | 334031 |
| 100 | $150-5$ | 334032 |
| 150 | $200-5$ | 334033 |
| 200 | $400-5$ | 334034 |
| 300 | $400-5$ | 33035 |
| Approximate weight, boxed, $\mathbf{6 0 0}$ | pounds. |  |

Optional equipment-One type SY voltmeter can be furnished, if desired at an increase in list price of $\$ 55.00$. Add a voltage transformer and fuses except when used with a 2200 -volt synchronous motor
panel which is provided with a voltage transformer. For list price, see section 3-B on "Instruments and Relays.'

TYPES JD AND JC SWITCHBOARDS FOR MINES-Continued

## SYNCHRONOUS-CONVERTER PANELS FOR MINE SERVICE

For the control of 275-volt, 6-phase, 60-cycle Synchronous Converters for mine service; 100, 150, 200 and $300-\mathrm{kw}$. with 50 per cent overload
Panels with Automatic Overload Carbon Circuit-Breakers


Fig. 8


Frg. 9


Fig. 10

## Schedule of Apparatus

One panel $48 \times 24 \times 11 / 2$ inches, $1 / 4$-inch bevel, (Fig 8.)
One carbon circuit-breaker, type CL, with lowvoltage release mechanism.
One ammeter, type SX, with shunt.
One power factor meter, type SY.
One drilling for standard Westinghouse remote control rheostat mounting.
One knife switch, type A, single-pole, singlethrow, 250-volt.
One oil circuit-breaker equipment as listed; re-mote-control, manually operated, wall-mounted, bell-cranks above floor, with low-voltage release mechanism and hand reset.

One voltmeter switch, type RS, single-pole with removable handle.

One voltmeter, type SX, on swinging bracket, 300 -volt scale.

Two cardholders.

## Mounted Apart from Panel-

Two current transformers.
One starting panel (Fig. 10) $25 \times 24 \times 11 / 2$ inches, $1 / 4$-inch bevel, complete with pipe framework and braces to floor, and having mounted on it the following:
One knife switch, type A, three-pole, doublethrow.
One field reversing and discharge switch, type $A$, two-pole, double-throw, 100 -amperes, 250 -volt, remote control, mounted on rear of panel with operating handle on the front.
Two cardholders.
One current transformer on rear for power factor meter.

| $\begin{aligned} & \text { Ca- } \\ & \text { facity } \\ & \text { K. W. } \end{aligned}$ | Line Voltage | $\begin{aligned} & \text { Type } \\ & \text { Line } \\ & \text { Breaker } \end{aligned}$ | Line Break- | D-C. <br> Circuit Breaker |  |  |  | $\mathrm{Current}_{\text {Por }}$ | Transformers |  | L-List Price |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | Am- | Knife |  | Line | Factor | Style | Individual | Bus-Bar |
| 100 | 440 | P-11 | 200 | 600 | 800 | 600 | 200 | 300-5-K | 300-5-K | 334043 | 888500 | 890500 |
| 100 | 2200 | F-11 | 200 | 600 | 800 | 600 | 200 | 50-5-K | 300-5-K | *334044 | 89500 | 91500 |
| 100 | 6600 | F-22 | 400 | 600 | 800 | 600 | 200 | 15-5-KR | 300-5-K | 334045 | 94000 | 96000 |
| 100 | 13200 | BA | 300 | 600 | 800 | 600 | 200 | 10-5-KB | 300-5-K | 334046 | 112500 | 114500 |
| 150 | 440 | F-11 | 400 | 800 | 1200 | 800 | 400 | 400-5-K | 400-5-K | 334047 | 95500 | 97500 |
| 150 | 2200 | F-11 | 200 | 800 | 1200 | 800 | 400 | 75-5-K | 400-5-K | *334048 | 94500 | 96500 |
| 150 | 6600 | F-22 | 400 | 800 | 1200 | 800 | 400 | 25-5-KR | 400-5-K | 334049 | 99000 | 101000 |
| 150 | 13200 | BA ${ }^{\text {d }}$ | 300 | 800 | 1200 | 800 | 400 | 15-5-KB | 400-5-K | 334050 | 117500 | 119500 |
| 200 | 440 | P-11 | 400 | 1200 | 1500 | 1000 | 600 | 500-5-K | 500-5-K | 334051 | 101000 | 103000 |
| 200 | 2200 | F-11 | 200 | 1200 | 1500 | 1000 | 600 | 100-5-K | 500-5-K | *334052 | 100000 | 102000 |
| 200 | 6600 | F-22 | 400 | 1200 | 1500 | 1000 | 600 | 25-5-KR | 500-5-K | 334053 | 105000 | 107000 |
| 200 | 13200 | BA | 300 | 1200 | 1500 | 1000 | 600 | 15-5-KB | 500-5-K | 334054 | 123000 | 125000 |
| 300 | 40 | F-22 | 600 | 1600 | 2500 | 1600 | 800 | 750-5-K | 750-5-K | 334055 | 125500 | 127500 |
| 300 | 2200 | P-11 | 200 | 1600 | 2500 | 1600 | 800 | 150-5-K | 750-5-K | *334056 | 111500 | 113500 |
| 300 300 | 6600 13200 | F-22 | 400 | 1600 | 2500 | ${ }_{1}^{1600}$ | 800 | 50-5-KR | 750-5-K | 334057 | 117000 | 119000 |
| 300 | 13200 | BA | 300 | 1600 | 2500 | 1600 | 800 | 25-5-KB | 750-5-K | 334058 | 135000 | 137000 |

Approximate weight, boxed, 700 pounds.
*These panels suitable for use, without change, when connected to a 4000 -volt, 3 -phase, 3 -wire ungrounded neutral system. When connected to a 4000 -volt, 3 -phase, grounded neutral system, or 4000 -volt, 3 -phase, 4 -wire system, an additional current. transformer, for use with the line breaker, should be added.

## TYPES JD AND JC SWITCHBOARDS FOR MINES-Continued

## Panels with Service-Restoring Contactors

For control of one synchronous converter operating singly.

Schedule of apparatus is the same as the preceding one except that the type $A$ single-throw knife
switch is omitted and the carbon circuit-breaker is replaced by a service-restoring contactor equipment of suitable capacity. Capacity of other apparatus is the same as indicated in the preceding tabulation.

| Cap. | Line | Panel | List Price Individual | Cap. | Line | Pane | List Price <br> Individual |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Voltage | Style No. | Operation | K.W. | Voltage | Style No. | Operation |
| 100 | 440 | 334059 | $897000$ | 200 | 440 | 334087 | $8124500$ |
| 100 100 | 2200 6600 | 334060 | 980 100 00 | 200 200 | 2200 6600 | 334088 334069 | 123500 |
| 100 | 13200 | 334062 | 121000 | 200 | 13200 | 334070 | 148500 |
| 150 | 440 | 334063 | 104500 | 300 | 440 | 334071 | 153500 |
| 150 | 2200 | 334064 | 103500 | 300 | 2200 | 334072 | 139500 |
| 150 | 6600 | 334065 | 108000 | 300 | 6600 | 334073 | 145000 |
| 150 | 13200 | 334066 | 126500 | 300 | 13200 | 334074 | 163000 |

Approximate weight, boxed, 700 pounds.

## Optional Equipment

. When required, one reverse-current relay, type $D$, mounted on bracket on rear of panel, may be added at an increase in the list price of $\$ 105.00$.

When space is limited and the main panel is mounted adjacent to the transformers and converter, the starting panel, on special order, can be mounted as a sub-section beneath the main panel.

## TYPE JD FEEDER PANELS FOR MINES 800 Amperes, Maximum, 275 to 600 Volts DIRECT-CURRENT, GROUNDED NEGATIVE Panels with Automatic Overload Carbon Circuit-Breakers <br> Schedule of Apparatus

One panel 48 inches by $11 / 2$ inches with $1 / 4$ inch bevels-width as per following table.

For each circuit:


## Panels with Service-Restoring. Contactors

These panels are similar to mine feeder panels with the plain automatic breakers, except that the cir-cuit-breakers are replaced by service-restoring contactor equipment and the type A knife switches are


One ammeter, type SX.
One carbon circuit breaker, type CL.
One knife switch, type A.

Optional Equipment-When ammeters are not required, they may be omitted at a reduction in the list price of $\$ 40.00$.

Approximate weights-Single circuit, boxed, 500 pounds; two circuits, boxed, 600 pounds.
Order by Style Number

TYPES JD AND JC SWITCHBOARDS FOR MINES-Continued


Fig. 13-Mare Panel for Engine-Driven Generator


Pig. 14-Mine Panel for Motor-Driven Generator (Circuit Breaker Interlocking Connections not shown)


TYPES JD AND JC SWITCHBOARDS FOR MINES-Continued


Fig. 16-Connections for Synchronous Motor, and Generator Circurrs


Fig. 17-Diagram of Connections for Two-Brgaker Motor-Starting Equipmigit

# TYPE JD DIRECT-CURRENT COMBINATION GENERATOR-AND-FEEDER PANELS 

110-220 VOLTS, TWO-WIRE

Application-Type JD combination panels are designed to provide a complete switchboard in a single panel for the control of one generator with four feeders. They are intended for use in isolated plants operating a single unit, direct-current, of 250 volts or less.
Capacity-The capacity of a panel is limited to 600 amperes for the generator and 200 amperes for each of the four feeders.

Type Designation - According to the usual method of designating types of panels, the letter J signifies that the panel is mounted on a type J $11 / 4$-inch pipe frame, and the second letter $D$ indicates direct-current application.

Panel Construction-Each panel consists of a single section, 48 inches high by 20 inches or 24 inches wide, $11 / 2$ inches thick, with $1 / 4$-inch bevels on front edges, bolted at the four corners to the switchboard frame. The total height of the panel is 76 inches.

Automatic Protection-Automatic protection is provided for the generator circuit by a single-pole type C̣L carbon circuit-breaker, or by enclosed fuses mounted on the front of the panel; for the feeder circuits, by enclosed fuses mounted on the front of the panel.

Connections-The main connections on the back of the panels are of bare copper strap and are cut, bent, and assembled before shipment.
Shipment-Any one of the panels of this type can be shipped within 15 days after receipt of order at

## Typical Diagrams of Connections



Panel Witr
Fused Main Switcir


Panel With Circuit-Breaker
factory with full and complete information and Data Sheet properly filled out. However, any change or substitution of apparatus as listed by style number will necessitate obtaining a new delivery date from factory.

Alterations from Panels Listed-The panels listed by style number may be adapted to control a


Type JD D-C. Combination Generator-and-Feeder Panel
smaller number of feeders than is specified, in which case a deduction from the price of the panel will be made for each feeder circuit omitted, as follows:

|  | Deduction from panel List Price |
| :---: | :---: |
| 30-ampere circuit | 500 |
| 60-ampere circuit | 800 |
| 100-ampere circuit | 1250 |
| 200-ampere circuit | 1650 |

Panel style numbers include the frame, with wall brace ends, the panel with apparatus mounted thereon according to schedule given, and necessary details and connections.

Each order for a switchboard should be accompanied by a Data Sheet Form No. 2724 completely filled out.

See also Instructions for Ordering.

TYPE JD D-C. COMBINATION GENERATOR-AND-FEEDER PANELS-Continued

## PANELS WITH FUSED GENERATOR SWITCH

## 110-220 Volts, Two-Wire, Direct-Current

For the Control of One Generator and Four Feeder Circuits

## Schedule of Apparatus

One ammeter, type SX.
One voltmeter, type SX.
One drilling only for Westinghouse rheostat mounting.
One ground detector outfit.
One fused knife switch, type A, 2-pole, single-throw.
Two enclosed fuses.
Four fused knife switches, type A, 2-pole, single-throw.


Eight enclosed fuses.
Five Cardholders.

| Generator Switch | Ampere | Capacity Ammeter Full Scale | Each Feeder | Panel Width, Inches | 110 Volts Style No. | List Price | 220 Volts Style No. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Generator Puses |  |  |  |  |  |  | List |
| 100 | 100 | 200 | 30 | 20 | 334123 | 826000 | 834184 | 826200 |
| 100 | 100 | 200 | 60 | 20 | 334124 | 27000 | 334136 | 27200 |
| 200 | 150 | 200 | 30 | 20 | 334125 | 26500 | 334136 | 26700 |
| 200 | 150 | 200 | 60 | 20 | 334126 | 27500 | 334137 | 27700 |
| 200 | 200 | 300 | 60 | 20 | 334127 | 28000 | 334138 | 28200 |
| 200 | 200 | 300 | 100 | 20 | 334128 | 29500 | 334139 | 29700 |
| 400 | 300 | 400 | 60 | 20 | 334129 | 29500 | 334140 | 29700 |
| 400 | 300 | 500 | 100 | 20 | 334130 | 31500 | 334141 | 31700 |
| 400 | 400 | 600 | 100 | 20 | 334131 | 32000 | 334142 | 32200 |
| 400 | 400 | 600 | 200 | 24 | 334132 | 36500 | 334148 | 36700 |
| 600 | 600 | 1000 | 200 | 24 | 834133 | 38500 | 334144 | 38700 |

Approximate weight, boxed, 700 pounds.

# PANELS WITH CIRCUIT-BREAKER PROTECTION <br> <br> 110-220 Volts, Two-Wire, Direct-Current <br> <br> 110-220 Volts, Two-Wire, Direct-Current <br> For the Control of One Generator and Four Foeder Circuits 

## Schedule of Apparatus

One ammeter, type SX.
One voltmeter, type SX.
One drilling only for Westinghouse rheostat mounting.
One ground detector outfit.
One knife switch, type A, 2-pole, single-throw.
One circuit-breaker, type CL, carbon-break, single-pole.
Four fused knife switches, type A, 2-pole, single-throw.
Eight enclosed fuses.
Five Cardholders.

| Generator <br> Switch | Ampere <br> Circuit- <br> Breaker | Capacity <br> Ammeter <br> Full Scale | Each <br> Feeder |
| :---: | :---: | :---: | :---: |
| 100 | 100 | 200 | 30 |
| 100 | 100 | 200 | 60 |
| 200 | 150 | 200 | 30 |
| 200 | 150 | 200 | 60 |
|  |  |  |  |
| 200 | 200 | 300 | 60 |
| 200 | 200 | 300 | 100 |
| 400 | 300 | 400 | 60 |
| 400 | 300 | 500 | 100 |
| 400 | 400 | 600 | 100 |
| 400 | 400 | 600 | 200 |
| 600 | 600 | 1000 | 200 |


| Panel | 110 Volts |
| :---: | :---: |
| Width, |  |
| Style |  |
| Inches | No. |
| 24 | 334145 |
| 24 | 334146 |
| 24 | 334147 |
| 24 | 334148 |
| 24 | 334149 |
| 24 | 334150 |
| 24 | 334161 |
| 24 | 334162 |
| 24 | 334153 |
| 24 | 334151 |
| 24 | 384156 |



Approximate weight, boxed, 700 pounds.

# TYPE JD THREE-WIRE D-C. SWITCHBOARD PANELS 

Application-Type JD three-wire switchboards are designed for the control of from one to three generators in lighting and power plants of moderate capacity operating direct-current three-wire systems.

Capacity-The capacity of a single generator panel is limited to 800 amperes, and that of a complete switchboard composed of these panels to 1800 amperes. For greater capacities a switchboard composed of type GD panels is recommended.

Type Designation-According to the usual method of designating types of panels, the letter J signifies that the panel is mounted on a type J $11 / 4$-inch pipe frame, and the second letter, $D$, indicates direct-current application.

Panel Construction-Each panel consists of a single section, 48 inches high, $11 / 2$ inches thick, with $1 / 4$-inch bevels on front edges, bolted at the four corners to the switchboard frame. The frame is made of $11 / 4$-inch pipe uprights, resting on tapped floor flanges with the necessary panel brackets to which the panel is bolted. The total height of the panel is 76 inches.
Instruments-Type SX ammeters and voltmeters, as specified, are regularly furnished with these panels.
For panels having four-pole circuit breaker protection, the ammeter shunts are located on the generator frames, whereas those with two-pole circuit breaker protection have their shunts located on the rear of the panels. Forty-foot shunt leads are, therefore, furnished with the ammeters on the former panels and standard leads are furnished with those on the latter.
Switches-Type A knife switches, either single- or double-throw, are used on generator and feeder panels.
Switches are not provided for disconnecting the balance coil from the collector rings on the generator, as these circuits can be opened by lifting the collector brushes. If switches are desired in these circuits, one double-pole single-throw knife switch can be provided at an additional price and mounted on the panel, or on a sub-panel. The omission of this switch from the balance-coil circuit effects a saving, as it eliminates the necessity of running four cables from the collector brushes and balance coil to the switchboard.
Automatic Protection-Automatic protection for the generator circuit is provided by a 4-pole, type CL, carbon circuit-breaker automatically tripped through relays actuated by the full armature current, or by a two-pole, type CL, double-coil overload carbon breaker.

Automatic protection for feeder circuits is provided by (a) two-pole circuit-breakers, (b) three single-pole circuit-breakers actuated by a common trip, or (c) enclosed fuses.

Shipment-Any single standard panel can be shipped within 15 days after receipt of order at the Works giving full and complete information.

This promise of delivery applies only when a standard panel is furnished without any changes or additions other than those authorized in this section.

Connections-The main connections on the back of the panel are of bare copper strap and are cut, bent, and assembled before shipment.

Data Sheet-Each order for a switchboard should be accompanied by a Switchboard Data Sheet, Form No. 2724, completely filled out. Full information given at the TYPE JD 3-Wire Switchtime of entering order prevents unnecessary correspondence and delay in shipment. See also Instructions for Ordering.
Panel Style Number includes the frame, with wall brace ends, the panel with apparatus mounted thereon according to schedules given, and the necessary details and connections for operating a single panel.
Bus-bars are not included in the style numbers and must be added separately.

Equalizer Bus-bars-Where generators are operating in parallel, positive and negative equalizer bus-bars are necessary in addition to the main busbars. These extend behind the generator panels but are not continued back of the feeder panels. Therefore when calculating the amount of copper in the bus-bars for parallel-operated generators on 3-wire service, it is necessary to add to the regular bus-bar material the copper required for the two equalizer bus-bars, each of a capacity equal to that of the largest generator.

Generator panels not operating in parallel do not require equalizer bus-bars, nor is a four-pole breaker required. When the generator operates singly, and future parallel operation is not contemplated, a two-pole breaker may be used, having its poles connected in the main positive and negative circuits. The positive and negative equalizer leads will not be brought to the switchboard and the ammeter shunts will be mounted on the rear of the panel. The two-pole breaker will fulfill the requirements of the "National Electric Code" and yet only require two leads between generator and switchboard.

TYPE JD 3-WIRE D-C. SWITCHBOARD PANELS-Continued
Omission of Feeder Circuits-A reduction in price is allowed for the omission of feeder circuits from panels as follows:


Two-Wire Circuits-A full line of feeder panels for the control of two-wire circuits is given in another part of this section.
These panels may easily be adapted for two wire circuits fed from three-wire bus-bars.
Order panels for this service as follows: "Panel similar to Style No..........but adapted to feed from three-wire bus."

## GENERATOR PANELS

Four-Pole Circuit-Breaker Protection
To control one direct-current three-wire generator, operating singly or in parallel


Ftg. 1


Ftg. 2


Pig. 3


For a single-throw system, order panel Fig. 1 for first machine installed and Fig. 2 for each succeeding machine.

For a double-throw system, order panel Fig. 3 for first two machines installed and Fig 4 for each succeeding machine.

## Schedule of Apparatus

One switchboard panel.
One voltmeter, type SX.
One voltmeter switch handle. $\}$ with panels Figs.
One ground detector.
Two ammeters, type SX, with shunts for mounting on machine frame.

One drilling for Westinghouse tetrapod rheostat mounting.

One voltmeter switch, type RS, double-pole.

One carbon circuit-breaker, type CL, 4-pole with low-voltage release mechanism.

Two overload relays, type TO, mounted on rear of panel, actuated by the total armature current (from ammeter shunts) to trip the carbon breaker.

Two knife switches, type A, two-pole.
One cardholder.


Approximate weight, boxed, 700 pounds.

# TYPE JD 3-WIRE D-C. SWITCHBOARD PANELS-Continued 

## GENERATOR PANELS

## Two-Pole Circuit-Breaker Protection

## To control one direct-current three-wire generator, operating singly or in parallel

With 3-wire direct-current generators, the Na tional Electrical Code requires that the "safety device consist of either: (1) a double-pole doublecoil overload circuit-breaker, or (2) a four-pole cir-cuit-breaker connected in the main and equalizer leads, and tripped by means of two overload devices, one in each armature lead." In short, the National Electrical Code requires that the safety device be actuated by the full armature current.
A compatison between the two methods shows the following:

## Two-Pole Breaker Protection Requires

2-pole carbon breaker.
Six leads between generator and switchboard. (See diagram of connections.)
Cable duct and installation of same for six main generator leads.
Ammeter shunts mounted on switchboard.
Two sets of short ammeter shunt leads.
Four-Pole Breaker Protection Requirbs
4 -pole carbon breaker with low-voltage release device for tripping by relays.
Two overload relays.
Four leads between generator and switchboard. (See diagram of connections.)
Cable duct and installation of same for four main generator leads.

Ammeter shunts mounted on generator frame.
Four sets of ammeter-shunt leads of a length at least sufficient to reach from ammeter shunt on generator frame to meters and relay on board, through main lead or separate ducts.
From the above comparison, it can be seen that the cost of the switchboard panel equipment is greater with the 4 -pole breaker protection than with the 2 -pole breaker protection. However, the added cable and cable duct cost, including also the added expense of installation, may be found to make the cost of the total equipment greater with the former method of protection than with the latter. This becomes true as the distance between the generator and the switchboard increases, and as the size of the cables and ducts increases.
The following table gives the distances between generator and switchboard beyond which it will be found in general that the total equipment cost of 2-pole breaker protection will be greater than total equipment cost of 4 -pole breaker protection.

| 200 kw | 250-volt generator | 18 feet |
| ---: | ---: | ---: |
| 150 kw | 250-volt generator | 22 feet |
| 100 kw | 250-volt generator | 28 feet |
| 75 kw | 250-volt generator | 33 feet |
| 60 kw | 250-volt generator | 38 feet |
| 50 kw | 250-volt generator | 40 feet |
| 25 kw | 250-volt generator | 50 feet |

## Schedule of Apparatus

For a single-throw system, order panel Fig. 1 for first machine installed and Fig. 2 for each succeeding machine.

For a double-throw system, order panel Fig. 3 for first two machines installed and Fig. 4 for each succeeding machine.

One switchboard panel.
One voltmeter, type SX.
One voltmeter switch-handle.
One lamp ground detector outfit Figs. 1 and 3
Two ammeters, type SX, with shunts mounted on panel.
One drilling for Westinghouse tetrapod rheostat mounting.
One voltmeter switch, type RS, double-pole.


Approximate weight, boxed, 500 pounds.
Order by Style Number

TYPE JD 3-WIRE D-C. SWITCHBOARD PANELS-Continued

## FEEDER PANELS WITH FUSE PROTECTION

To control one or more feeder circuits

## Schedule of Apparatus

One switchboard panel.
Per circuit-
One knife switch, type A, 3-pole. Switches arranged in two vertical rows as shown in the figures, or in one row, according to the space requirements of the switch.

Three enclosed fuses with holders (mounted on rear of panel for Figs. 1 and 2).

One cardholder.

| Panel <br> Width <br> Inches | Ampere <br> No. Crcuits <br> Controlled |
| :---: | :---: |
| 16 | 10 |
| 16 | 5 |
| 16 | 4 |
| 16 | 3 |
| 16 | 3 |
| 16 | 3 |
| 20 | 15 |
| 20 | 10 |
| 20 | 8 |
| 24 | 6 |
| 24 | 6 |
| 24 | 6 |
| 16 | 6 |
| 16 | 3 |
| 16 | 2 |
| 16 | 2 |
| 16 | 2 |
| 16 | 2 |
| 20 | 9 |
| 20 | 6 |
| 20 | 4 |
| 24 | 4 |
| 24 | 4 |
| 24 | 4 |
| 16 | 8 |
| 16 | 4 |
| 16 | 3 |
| 16 | 2 |
| 16 | 2 |
| 16 | 2 |
| 20 | 12 |
| 20 | 8 |
| 20 | 6 |
| 24 | 4 |
| 24 | 4 |
| 24 | 4 |
| *Capacity | 4 |


|  |  |
| :---: | :---: |
| Fig. | Capacity |
| 1 | Circuit |
| 1 | 30 |
| 1 | 60 |
| 1 | 100 |
| 1 | 200 |
| 1 | $300^{*}$ |
| 1 | 400 |
| 1 | 30 |
| 1 | 60 |
| 1 | 100 |
| 1 | 200 |
| 1 | $300^{*}$ |
| 2 | 400 |
| 2 | 30 |
| 2 | 60 |
| 2 | 100 |
| 2 | 200 |
| 2 | $300^{*}$ |
| 2 | 400 |
| 2 | 30 |
| 2 | 60 |
| 2 | 100 |
| 2 | 200 |
| 2 | $300^{*}$ |
| 3 | 400 |
| 3 | 30 |
| 3 | 60 |
| 3 | 100 |
| 3 | 200 |
| 3 | $300^{*}$ |
| 3 | 400 |
| 3 | 30 |
| 3 | 60 |
| 3 | 100 |
| 3 | 200 |
| 3 | $300^{*}$ |
|  | 400 |

## Panel Style No 179383 179384 179385 179386 179387 179388 179389 179390 179391 179392 179393 179394 179395 179398 179397 179398 179398 179400 179401 179402 179403 179404 179405 179408 179407 179408 179409 179410 179411




Fig. 2

300 amperes.
Approximate weight, boxed, 500 pounds.
FEEDER PANELS WITH CIRCUIT-BREAKER PROTECTION
To control one or more feoder circuits

## Schedule of Apparatus

For Fig. 1
One switchboard panel.
One circuit-breaker, type CL, 2-pole.
One knife switch, type A, 3-pole, single-throw.
One cardholder.

## For Fig. 2

One switchboard panel.
One circuit-breaker, type CL, 2-pole.
One knife switch, type A, 3-pole, double-throw.

One cardholder.
For Fig. 3
One switchboard panel.
Three circuit-breakers, type CL, 3-pole, having


Fig. 1


Fig. 2


Fig. 3
two trip coils and with independently closing poles, the neutral pole closing first.

Three cardholders.

TYPE JD 3-WIRE D-C. SWITCHBOARD PANELS-Continued
FEEDER PANELS WITH CIRCUIT-BREAKER PROTECTION-Continued

| Panel Width Inches | Ampere Capacity Circuit | Fig. | Panel <br> Style No. | Individual Operation | Bus-Bar Operation |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 16 | 30 | 1 | 179419 | 817000 | 818500 |
| 16 | 60 | 1 | 179420 | 17500 | 19000 |
| 16 | 100 150 | 1 | 179421 179422 | 180 1900 190 | 19500 20500 |
| 16 | 200 | 1 | 179423 | 19500 | 21000 |
| 16 | 300 | 1 | 179424 | 21000 | 22500 |
| 16 | 400 | 1 | 179425 | 30000 | 32500 |
| 16 | 30 | 2 |  |  | 20000 |
| 16 | 60 | 2 | 179427 | 18500 | 20500 |
| 16 16 | 100 150 | 2 | 179428 17929 | 19000 20000 | 21000 22000 |
| 16 | 200 | 2 | 179430 | 20500 | 22500 |
| 16 | 300 | 2 | 179431 | 22500 | 24500 |
| 16 | 400 | 2 | 179432 | 31500 | 34000 |
| 20 | 30 | 3 | 179433 | 44000 | 46000 |
| 20 | 60 | 3 | 179434 | 45000 | 47000 |
| 20 | 100 150 | 3 3 | 179435 |  |  |
| 20 | 150 | 3 | 179436 | 48500 | 50500 |
| 20 | 200 | 3 |  |  |  |
| 20 20 | 300 400 | 3 3 | 179438 179439 | 51000 112600 | 53000 115000 |
| 20 | 400 | 3 | 179438 | 1126 | 1160 |

Approximate weight, boxed, 500 pounds.
Order by Style Wumber
DIAGRAMS OF TYPICAL CONNECTIONS


Four-Pole Circutt-Breaeser Protzction


Two-Pols Circutr-Breaker Protmction

## TYPE JD ARC-WELDING PANELS

General-Welding by means of the electric arc is accomplished by drawing an arc between a metal or carbon electrode of an electric circuit, and the metals to be welded. The electrode is usually the negative terminal of the circuit, whereas the metal to be welded is the positive terminal. Direct current is commonly used for arc welding, as it requires less current than alternating for the same welding effect and also gives the better results.

Arc welding is divided into two commercial processes: Carbon, or Graphite, Electrode Process, in which the arc is drawn between metal to be welded and a carbon, or graphite, electrode; and the Metal Electrode Process, in which the arc is drawn between metal to be welded and a metal electrode.

The current for arc welding is usually obtained from a specially designed low-voltage direct-current generator which, in most cases, is motordriven. The current may be obtained also from any convenient direct-current source. Several welding circuits can be connected to one generator circuit, the number depending on the capacity of the generating equipment and on the number of operators working at any one time.

Where only one welding circuit is connected to the generator, both the generator circuit and the welding circuit may be controlled from a single switchboard panel, which is known as a combination control panel, or an individual generator panel may be used to control the generator and a separate outlet panel to control the welding circuit. Where several welding circuits are connected to one generator circuit, the generator may be controlled either from a separate generator panel or from a combination control panel; in the latter case one of the welding circuits is connected to the combination panel and the remainder to outlet panels, while in the former case an outlet panel must be provided for each welding circuit.

Arc-welding switchboard panels designed for controlling the generator and welding circuits of stationary electric-arc-welding equipments are listed in the following pages.
All equipment listed is for a service voltage of $\mathbf{6 0}$ volts.

Portable Equipments-Westinghouse arc-welding equipments in capacities of 175,300 , and 500 amperes can also be supplied for portable service when required. For this service, equipments are modified so as to reduce weight and size, and are mounted on trucks. See Catalogue No. 30, "Westinghouse Direct-Current Motors and Generators."
Application-The main control panels listed are of two general classes: The combination generator-and-welding panels (Class I), arranged for the control of the generator and one welding circuit; and the generator panels (Class II), arranged for the


Combination Generator and Wblding Panel with Panel Outlet
control of the generator only and requiring separate welding outlet panels.
The welding outlet panels listed are of four different forms depending on the nature of the work for which they are required: type A-panels for metal electrode work exclusively; type B-light combination panels for metal and light graphite electrode work; type C-panels for graphite work exclusively; and type D-heavy combination panels for metal and heavy graphite work.
The graphite electrode process is in general best adapted for cutting metal, and for use on the heavier and rougher classes of work, that is, where the weld is large and where strength is not of first importance.
The metallic electrode process finds its greatest use on the finer grades of work, that is, where the welds are small or the strength is of prime importance, or where the maximum localization of heat is required.
Capacity-The class I combination generator-and-welding panels listed range in capacities from 300 amperes to 1000 amperes. On the $1000-\mathrm{am}$ pere combination panel the control for the welding circuit is of 750 amperes capacity; on all other combination panels the control for the welding circuit is of the same maximum capacity as the generator. The separate generator panels are listed for capacities ranging from 300 to 1000 amperes; the outlet panels are listed for capacities of 225,350 and 600 amperes.

## TYPE JD ARC-WELDING PANELS-Continued

Panel Construction-Each panel consists of a single section, 48 inches high by 16,20 or 24 inches wide, and $11 / 2$ inches thick, $1 / 4$-inch bevels on front cdges, except the metal-electrode outlet panel, which is 36 inches high. All panels, except the metal-electrode outlet panel, are mounted on $11 / 4$ inch type J pipe frames, the total height of which is 76 inches. The metal-electrode outlet panel is mounted on $11 / 4$-inch type N pipe frame, 64
inches high. All panels are furnished complete with wall braces.

Automatic Protection-Single-pole carbon circuitbreakers provide automatic overload protection for both the generator and welding circuits.

Panel Style Numbers include the frame, the panel with apparatus mounted thereon according to schedules given, and necessary details and connections.

## CLASS I-COMBINATION GENERATOR-AND-WELDING PANELS

To control one generator and one welding circuit of the same capacity as the generator, except the 1000 -ampere size panel, which has a 750 ampere welding circuit


Fig. 1


Fig. 2


Fig. 3

## Schedules of Apparatus

## 300-Ampere Pand (Fig. 1)

One carbon circuit-breaker, type CL, single-pole, with dashpot inverse-time-limit attachment.

One ammeter, type SX, complete with ammeter shunt.

One voltmeter, type SX.
Two knife switches, type A, two-pole, single-throw.
Five knife switches, type A, single-pole, singlethrow.

One drilling for standard Westinghouse tetrapod rheostat mounting.

Seven cardholders.
One diagram, in holder, listing switch combinations required to obtain the various welding currents. Apart from panel-

One welding resistor.

## 500-Ampere Panel (Fig. 2)

- One carbon circuit-breaker, type CL, single-pole, with dashpot inverse-time-limit attachment.

One ammeter, type SX, complete with ammeter shunt.

One voltmeter, type SX.
Two knife switches, type A, two-pole, singlethrow.

Four knife switches, type A, single-pole, doublethrow.
Ten cardholders.
One diagram, in holder, listing switch combinations required to obtain the various welding currents. One drilling for standard Westinghouse tetrapod rheostat mounting.
Apart from panel-
One welding resistor.
500, 750 and 1000-Ampere Panels (Fig. 3)
One carbon circuit-breaker, type CL, single-pole, with dashpot inverse-time-limit attachment.
One ammeter, type SX, complete with ammeter shunt.

One voltmeter, type SX.
Two knife switches, type A, two-pole, single-throw. Four knife switches, type A, single-pole, singlethrow. Six cardholders.
One diagram, in holder, listing switch combinations required to obtain the various welding currents. One drilling for standard Westinghouse tetrapod rheostat mounting.
Apart from panel-
One welding resistor.


## TYPE JD ARC-WELDING PANEIS-Continued

## CLASS II-GENERATOR PANELS

## 300, 500, 750 and 1000 Amperes

## Panel to be used for the control of generator

## Schedule of Apparatus

One carbon circuit-breaker, type CL, with dashpot inverse-time-limit attachment. One ammeter, type SX, complete with ammeter shunt. One voltmeter, type SX.
One knife switch, type A, two-pole, single-throw.
One cardholder.


ITg. 4 One drilling for standard Westinghouse tetrapod rheostat mounting.
Ampere
Capacity
300
500
750
1000
Panel Width
Inches
16
16
16
20
Weight
Lbs. Boxed
300
350
450
500
Panel
Style No.
359823
359824
359826
359826

## WELDING OUTLET PANELS

## Each panel to control welding circuit for one operator on metal or graphite electrode service up to maximum capacity listed below

## Schedule of Apparatus

## Light Combination and Individual Metal or

 Graphite Panels (Figs. 5 and 6)One carbon circuit-breaker, type CL, with dashpot inverse-time-limit attachment.

One ammeter, type DX, with shunt.
One knife switch, type A, two-pole, single-throw.
§Four knife switches, type A, single-pole, singlethrow.

## §Five card holders.

One diagram, in holder, listing switch combinations required to obtain the various welding currents.

## Apart from panel-

One welding resistor.
Heavy Combination Panel (Fig. 7)
One carbon circuit-breaker, type CL, with dashpot inverse-time-limit attachment.

One ammeter, type DX. with shunt
One knife switch, type A, two-pole, single-throw.


Four knife switches, type A, single-pole, doublethrow.

Nine card holders.
One diagram, in holder, listing switch combinations required to obtain the various welding currents.
Apart from panel-
One welding resistor.
\&Type B panel has five S. P. S. T. switches and six cardholders.

| Fig. | Type | Ampere <br> Metal <br> Electrode | Range <br> Graphite <br> Electrode |
| :---: | :---: | :---: | :---: |
| 5 | A | $15-225$ | 22030 |
| 6 | B | $25-190$ | 25030 |
| 6 | B | $25-375$ | $150-350$ |
| 7 | D | $15-225$ | $150-550$ |
| 7 | D | $25-375$ | $125-650$ |
| 7 |  |  |  |


| Number <br> Metal <br> Electrode | Steps <br> Graphite <br> Electrode | Panel Width <br> Inches | Weight <br> Lbs. <br> Boxed |
| :---: | :---: | :---: | :---: |
| 15 |  | 16 | 350 |
| 16 | 14 | 16 | 450 |
| 16 | 14 | 16 | 450 |
| $i 5$ | 6 | 16 | 600 |
| 15 | 14 | 16 | 700 |
| 15 | 14 | 16 | 700 |



Order by Style Number

TYPE JD ARC-WELDING PANELS-Continued

## DIAGRAMS OF TYPICAL CONNECTIONS



Type B-Combination Carbon-and-Metal


Type C-Carbon Electrode
Outlet Panel.

# TYPE KD GENERATOR AND FEEDER PANELS 

## DIRECT-CURRENT



Type Kd Generator and Feeder Panel
Application-Type KD generator and feeder panels are designed to provide a complete switchboard in a single panel of one or two sections to control one generator with not more than four feeders. They are intended for small isolated plants operating direct-current systems of 250 volts or less.

Capacity-The capacity of a panel is limited to 400 amperes for the generator; and 200 amperes for each of two feeder circuits, or 60 amperes for each of four feeder circuits. Each panel forms a complete switchboard and is not designed to have panels added to it.

Panel Construction-The panel consists essentially of either one or two sections 1 inch thick, 16 inches wide, with $1 / 4$-inch bevel on front edges; the upper section being 24 or 36 inches high, and the lower section 12, 18 or 24 inches high. The upper section contains the apparatus for the control of the generator and the lower section contains that for the control of the various feeder circuits. The total height of the panel is 64 inches.

Type Designation-According to the usual method of designating types of panels, the letter K signifies that the panel is mounted on a type K $3 / 4$-inch pipe frame, and the second letter D indicates direct current application.

Various sizes of the type KD panels are designated by the addition of sub-numbers to the type letters as follows:

Type KD panel is 36 inches high.
Type KD-1 panel is 48 inches high (36+12).
Type KD-2 panel is 54 inches high $(36+18)$.
Type KD-3 panel is 60 inches high $(36+24)$.
Type KD-4 panel is 24 inches high.
Type KD-5 panel is 36 inches high $(24+12)$.
Type KD-6 panel is 42 inches high ( $24+18$ ).
Type KD-7 panel is 48 inches high $(24+24)$.
Switches-Type A single-throw knife switches are used for generator and feeder circuits. When it is desired to provide for a separate source of power, the generator panel can be furnished with a doublethrow switch at an additional price. This switch will be mounted horizontally instead of vertically.

Automatic protection is provided for the generator circuit by: (1) a single-pole type F carbon circuitbreaker up to 75 amperes, (2) type CL carbon cir-cuit-breaker, or by (3) enclosed fuses mounted on the front of the panel. Feeder circuits are protected by enclosed fuses mounted on the front of the panel.

Shipment-Any type KD panel listed, or combination of a generator panel with its feeder sub-section, can be shipped within 15 days from receipt of order at the factory. It should be noted that this promise of delivery applies only when a standard panel, without changes or additions, is ordered. Drawings will not be furnished for approval.

Connections-The main connections on the back of the panel are of bare copper strap and are cut, bent, and put in place before shipment.

Wall Brackets-If it is desired to mount the panel on the wall, four wall brackets, Style No. 116313, should be ordered and the type K frame omitted with a reduction in the list price of $\$ 1.50$.

Refer also to section on "Switchboard Accessories" under "Switchboard Frames" for more complete details of frame.

Style number includes the panel and frame with wall or floor braces with the schedule of apparatus listed, including necessary details and connections for operating the panel.

Orders for panels, where any variation from the style number panels is required, must be accompanied by a Data Sheet, Form No. 2724, properly filled out.

Also see "Instructions for Ordering."

## TYPE KD CENERATOR AND FEEDER PANELS-Continued

## GENERATOR PANELS

## With Circuit-Breaker Protection

## Schedule of Apparatus

One carbon circuit-breaker, single-pole; type CL for type KD panel, type F for type KD-4 panel.

One ammeter, type CX.
One voltmeter, type CX.
One ground detector outfit.
Drilling only, for Westinghouse tetrapod rheostat mounting.
One knife switch, type A for 100 amperes and above, type C (rear-connected) below 100 amperes, two-pole, single-throw.



Type KD


Type KD-4
$\begin{array}{rr} & \\ 334261 & 19000 \\ 334262 & 19500 \\ 334263 & 20000 \\ 334264 & 20500 \\ 334265 & 21000 \\ 334266 & 22000 \\ \mathbf{3 3 4 2 6 7} & 25500\end{array}$
Approximate weight, boxed, 175 pounds.
Type KD $\dagger-36^{\prime \prime} \times 16^{\prime \prime} \times 1^{\prime \prime}$

| 25 | 30 | 25 | 50 | 334248 | 818500 | 334254 | 818700 | 334261 | 819000 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 50 | 60 | 50 | 75 | 334249 | 19000 | 334255 | 19200 | 334262 | 19500 |
| 100 | 100 | 100 | 150 | 334250 | 19500 | 334256 | 19700 | 334263 | 20000 |
| 150 | 200 | 150 | 200 |  |  | 334257 | 20200 | 334264 | 20500 |
| 200 | 200 | 200 | 300 | 334251 | 20500 | 334258 | 20700 | 334265 | 21000 |
| 300 | 400 | 300 | 500 | 334252 | 21500 | 334259 | 21700 | 334266 | 22000 |
| 400 | 400 | 400 | 600 | 334253 | 25000 | 334260 | 25200 | 334267 | 25500 |

Type KD-4 $\dagger-24^{\prime \prime} \times 16^{\prime \prime} \times 1^{\prime \prime}$

|  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| ${ }_{25}^{12}$ | 30 30 | ${ }_{25}^{121 / 2}$ | 25 50 | 334268 | 17300 | $334272$ | 17500 |
|  |  | 50 | 75 | 334270 | 17800 |  |  |
| 75 | 100 | 75 | 150 | 334271 | 18300 | 334275 | 18500 |
|  | pror | e | gh | ed, 16 | nds. |  |  |

tSee preceding page for type designation when supplied with feeder section.

## With Fuse Protection

## Schedule of Apparatus

One ammeter, type CX.
One voltmeter, type CX
One ground detector outfit.
Drilling only, for Westinghouse tetrapod rheostat mounting.

One knife switch, type A for 100 amperes and above, type $C$ (rear-connected) below 100 amperes, two-pole, single-throw.

Two enclosed fuse blocks and fuses.


Approximate weight, boxed, 200 pounds.
tSee preceding page for type designation when supplied with feeder section.
Order by Style Number

## TYPE KD GENERATOR AND FEEDER PANEIS-Continued

## FEEDER SECTIONS

## For Types KD and KD-4 Generator Panels With Fuse Protection-50 to 250 Volts

## Schodule of Apparatus

## Per Circuit:

One fused knife switch, type A for 100 and 200 amperes, type C (rear connected) for 30 and 60 amperes, two-pole, single-throw, with enclosed fuses.

One cardholder.


| $\begin{gathered} \text { No. } \\ \text { of } \\ \text { ofruits } \end{gathered}$ | $\underset{\substack{\text { AM. } \\ \text { Earchuit } \\ \text { Circuit }}}{ }$ | $\begin{gathered} \text { Capacity } \\ \text { Pused } \\ \text { Switch } \end{gathered}$ | Height of Section Inches | Style |
| :---: | :---: | :---: | :---: | :---: |
| 3 | 30 30 | ${ }_{30}^{30}$ | 12 12 | ${ }_{268682}^{26881}$ |
| $\begin{array}{r} 2 \\ 3 \\ 4 \end{array}$ | $\begin{aligned} & 60 \\ & 60 \\ & 60 \end{aligned}$ | $\begin{aligned} & 60 \\ & 60 \\ & 60 \end{aligned}$ | $\begin{aligned} & 12 \\ & 24 \\ & 24 \end{aligned}$ | $\begin{aligned} & 268683 \\ & 268684 \\ & 268685 \end{aligned}$ |
| 2 | ${ }_{200}$ | ${ }_{200}$ | $\begin{aligned} & 18 \\ & 24 \end{aligned}$ | $\begin{aligned} & 2688886 \\ & 268687 \end{aligned}$ |

[^19]Approximate weight, boxed, 50 pounds.

Three Circuit Peeder Section
Order by Style Number
DIAGRAMS OF TYPICAL CONNECTIONS


# TYPE SD BATTERY-CHARGING PANELS <br> For Charging Electric Vehicle Batteries 

## SECTIONAL TYPE

For D-C. Service

## Application

These panels and sections are designed primarily for use in public and private garages where electric vehicle batteries will be charged. The charging rheostats specified are designed for charging from a normal 115 -volt direct-current generator or incoming line batteries recommended by the Society of Automotive Engineers, namely: 40 to 44 cells for lead batteries and 60 to 62 cells for Edison batteries. Switchboards of this type can be furnished for charging batteries of a different number of cells or from a different voltage. Inquiries regarding these switchboards should be referred to the Company.

## Distinctive Features

Each panel consists of a generator or instrument section and one or more charging sections, together with charging rheostats selected from those described in this section. This sectional construction provides a large variety of combinations, thus making an installation very flexible, as the number of charging circuits may be increased at any time after the switchboard has been installed, by the addition of suitable sections and rheostats. However, the combined capacity of the charging circuits used at one time must not exceed the capacity of the main section.

A switchboard built of these sections is very convenient and easy to operate, since the control of a large number of batteries is centralized. The equipment provides protection against reverse current, reverse polarity, and when an amperehour meter is used, provides for disconnecting the battery from the line or generator upon completion of charge. The entire equipment is simple to operate and the average garage employee can easily and efficiently attend to the charging of a large number of batteries at one time.

A section suitable for both charging and discharging may be applied to advantage in many cases. Since this section is of the standard type SD design, it may be included with standard charging sections on the switchboard.

Discharge sections of various ratings are provided. Owing to the large amount of power dissipated in the discharge resistances, no rheostat is supplied for discharging batteries. A water rheostat can easily be made from any wooden vessel containing water with a small amount of salt or soda in solution. By using the water rheostat, the cost of equipment is


Typical Battery-Charging Switchboard
very materially reduced over what it would be if a separate resistance was supplied for discharge purposes.

Each battery charging rheostat consists of a self-contained resistor supported on the rear of each charging section with an operating handwheel on the front of the panel. With this construction, any rheostat may be readily removed and quickly repaired, in case of accidental injury, or replaced by another rheostat of different characteristics without disturbing the other sections.

## Assembly of Sections

The sections of each panel are assembled one above another and securely bolted to a vertical angle iron frame of suitable height. The standard arrangement consists of a power-control section mounted at the top of panel with one or more charging sections mounted below it and a meter section (when required) at the side of the power-control section. It is not advisable to use panels exceeding 84 inches in height, because some of the switching apparatus

## TYPE SD BATTERY-CHARGING PANELS-Continued

would be inconveniently high for the operator. A panel 84 inches in height permits mounting one generator line or instrument section 28 inches high and three charging sections, or it will accommodate one generator or line section 14 inches high and four charging sections. When more sections are required than can be mounted on a frame 84 inches high, they may be arranged in two or more panels of uniform height. Where the number of necessary sections is not sufficient to make all panels the same height, blank sections may be readily added to some of the panels.

The frame will be made of such height that a space of $61 / 2$ inches or more will be left between the floor and the lower edge of the bottom section.

Every switchboard or panel which controls one or more direct current generators must be equipped with an individual power-control section for each generator. If generators are compound-wound and generator-control sections with circuit-breaker protection are used one side of the generator switch will be connected to the equalizer bars; the other side to the negative bus; and the circuitbreaker will be connected in the positive lead. If generator-control section provides fuse protection only, an equalizer switch must be provided.

## Regulations of National Board of Fire Underwriters

A Rule, incorporated in the National Electric Code, specifies that charging panels located in garages where gasoline is handled must have all sparkproducing devices mounted 4 ft . or more above the floor. If such devices are mounted less than 4 ft . above the floor, the charging panel must be surrounded by a vapor-proof enclosure, unless the panel is located in a room or enclosure provided for this purpose.

Switchboards or panels controlling several charging circuits will regularly have the switching apparatus mounted less than 4 ft . above the floor and the purchaser will be expected to install the panels as provided for by the Code. In most cases, the simplest method is to mount the board on a concrete platform, 4 ft . high. If the purchaser desires that no spark-making device be mounted less than 4 ft .
above the floor, such instructions should be furnished
the Company. A switchboard for control of a given number of eharging circuits under these conditions will be composed of more panels than would be required otherwise.

## Regulations of the Safety Code

The arrangement of the panel sections, and combination of them, is such as to provide maximum protection to the operator. Power-control sections employing carbon circuit-breakers will be located at the top of the panel. The contactors on the charging sections are provided with blow-out coil and shield. The operator is thus protected against possible injury due to moving parts or to the arcing of automatic devices.

It is understood, however, that purchaser's operator is a competent operator as defined by the safety code and that purchaser will install any grill work, cage, or other means to keep unauthorized persons away from the switchboard.

## Construction of Sections

The various sections are made up of slabs 1 inch thick, $1 / 4$-inch bevel. These sections will be of two heights, 14 inches and 28 inches, depending upon the apparatus mounted on the section, as per schedules hereinafter given.

## Assembly and Connection of Panels

Each panel is completely assembled at the Works, with all copper detail connections properly formed and fitted. All connections between sections are designed to facilitate the addition of sections to the panels at a later date.

Each panel is furnished complete and forms a unit including framework and sockets for wall braces. Braces, however, are not included.
When horizontal bus-bars of small capacity for connecting two or more panels are required, they will be supported from the studs of the apparatus. If these horizontal bus-bars are of large capacity, brackets will be furnished for their support.

## Section Schedules

Following are the various sections listed:

| PowerControl Sections | $\begin{gathered} \text { Charging Sections }\left\{\begin{array}{l} \text { With } \text { With } \\ \text { Witho } \end{array}\right. \\ \left\{\begin{array}{l} \text { Generator-Control Section } \\ \text { Line-Control Section } \end{array}\right. \end{gathered}$ | gnetically-operated switch gnetically-operated switch and discharge switch magnetically-operated switch | Schedule 1. Schedule 2. Schedule 3. |
| :---: | :---: | :---: | :---: |
|  |  |  | Schedule 6. |
|  |  | With fused switch $\left\{\begin{array}{l}\text { With low-voltage relay. } \\ \text { Without low-voltage relay }\end{array}\right.$ | Schedule 9. y. Schedule 10 |

## TYPE SD BATTERY-CHARGING PANELS-Continued

## Amperehour-Meter Sections

Amperehour-meter sections are equipped with amperehour meters of the auto type, with a zero contact reset device and variable resistor element. The meter is designed so that it will run "slow" when the charging current of a battery passes through it, the speed being adjusted to approximately compensate for the charging efficiency of any battery. When a given number of amperehours for which the meter has been set have been supplied to the battery, the pointer will again be at the zero pusition and will close the zero contact; this will cause the contactor in the circuit to open, thus terminating the charge. Therefore to charge a battery, it is only necessary to set the meter pointer at the amperehours, as previously discharged from the battery, and when this number of amperehours (automatically corrected for charging efficiency by the resistor element of the meter) has been returned to the battery it will be automatically disconnected.
Each amperehour-meter section will be regularly furnished, drilled for one, two, or three amperehour meters.

When amperehour-meter sections are used, for the purpose of automatically terminating the charge of a battery, it is necessary to use charging sections, employing a contactor (see Schedule 1)

When an order is placed for these sections the Company should be advised the amperehour calibration desired for each meter, otherwise these will be furnished calibrated as deemed best by the Company.

## Field Rheostats for Direct-Current Generators

Each power-control section to be used for the control of a direct-current generator is scheduled with drilling for a Westinghouse field rheostat mounting of the switchboard tetrapod type.

## Ground Detector Outfit

Each switchboard that controls a source of power such as direct-current generator must be equipped with a ground detector outfit. For such panels, two 110 -volt incandescent lamps are furnished and are mounted with the generator ammeter on a rigid panel attached to the side of the main panel framework. Each of the lamps is connected between one side of the line and ground, thus forming a continuous indicator. Under normal conditions each lamp will glow red due to the fact that it is operating on about one-half normal voltage. If the positive line becomes grounded, the lamp connected to that line will grow dim or cease to glow at all, while the other lamp will increase in brilliancy. If the negative side is grounded, the order of brilliancy is reversed. When power is received from incoming, direct-current lines the lamps are supplied in order that grounds on batteries may be detected.

## Limitation of Direct-Current PowerControl Section

When a direct-current power-control section is required having a greater capacity than that of the largest direct-current power-control section scheduled, it will be necessary to select a separate 125 volt panel from the catalogue section covering type GD panels. To make all panels of uniform height, it will be necessary in most cases to add blank sections to one or more of the charging panels, or to increase the height of the generator panels.

## Automatic Protection

For charging sections plain overload protection is regularly furnished for all sections. For this purpose there is furnished for each charging circuit National Electrical Code fuse holders and an enclosed fuse for each side of the circuit.
To protect the battery ammeter against overload, a fuse is provided and is connected between the battery ammeter bus-bar and the main negative bus-bar. This fuse is mounted on a bracket on the rear of the panel.
When it is desired to use two or more battery ammeters independently, each ammeter must be protected by its own fuse.
If each charging circuit is to be protected against reversal of current, it is necessary to select charging sections as per Schedule 1 or 2 and power control sections either as per Schedules 4 and 7, 5 and 8, or 6 and 9.
Power-control sections scheduled with relay protection (Schedules 4 and 7) provide reverse gurrent protection as outlined below under "Operation and Setting of Low-Voltage Release Mechanism." When these sections are used, overload protection for the generator is provided in the overload coils of the auto-starter in the motor circuit. If, for any reason, overload protection for the generator is required on the direct-current side of the motorgenerator set, separately mounted fuses or a separately mounted fused-knife switch may be added at an increase in the-list price. For overload protection of line, a separately mounted fused knife switch or a carbon circuit-breaker is required if more protection is desired than is afforded by the fuses in the individual charging circuits.
On each of these sections is regularly mounted a battery ammeter, a line or generator ammeter and a voltmeter. The voltmeter may be used to read either line or generator voltage and the voltage of any battery. However, when only one or two charging sections are furnished, a single ammeter can be used in the generator circuit and in the case where two charging sections are furnished, each battery current may be read by opening the other charging circuit. Whenever the battery ammeter is omitted, the holes in the panel are plugged so that the battery ammeter may be added when additional sections are added. If power sections are selected from schedules 4 and 7 , the meter section (Schedule 13) is to be omitted.

## TYPE SD BATTERY-CHARGING PANELS-Continued

Each charging section is equipped with a special two-pole knife switch which may be moved to a position (without opening the circuit) so that the battery ammeter and voltmeter are connected to the charging circuit, thereby indicating the charging rate in amperes and the voltage of the battery at the same time.

Power-control sections scheduled with circuitbreaker protection (Schedule 5) are regularly furnished with a low-voltage release mechanism, attached to each circuit-breaker to protect the
a-c. low-voltage coils, so that on failure of the a-c. power the low-voltage relay and carbon circuitbreaker will be tripped.

However, when several generators operate in parallel and obtain their power from separate sources it will be necessary to use reverse-current relays, in order to assure absolute protection against the occurrence of reverse current.

From the battery standpoint, it is very desirable to have battery circuits protected against reverse


Note: Auxiliary contact on rneostat closes when resistance is all in.


Diagrams of Typical Connections-With Contactors
source of power against reversal of current. When this circuit-breaker opens, due to reversal of current, the auxiliary contacts with which the circuitbreaker is supplied will open all charging circuits which are provided with contactors.

Power-control section (Schedule 8) operates the same as described for Schedule 5, except that the reverse-current protection is provided by means of a type KF relay which opens the carbon circuitbreaker.

In case power-control sections (Schedules 6 and 9) equipped with a fused switch and a low-voltage relay are used, the reversal of current will cause the low-voltage relay to open and thereby open all the charging circuits, if charging sections, Schedule 1 , are used.

The low-voltage coil of the carbon circuit-breaker and of the low-voltage relay will be suitable for 115 volts d-c. In case the generators are driven by a-c. induction motors, it is possible to obtain
current. If only the generator or main circuit is protected against reverse current, the batteries remain connected in parallel to the bus-bars (after the circuit-breaker opens). Therefore the batteries having the highest terminal voltage will discharge into the other batteries connected to the system.

Operation and Setting of Low-Voltage Release Mechanism-The use of the low-voltage release mechanism, as part of the circuit-breaker equipment, or the use of the low-voltage relay, is adaptable for protection against the reversal of current from a storage battery, because at ordinary temperatures (from $60^{\circ}$ to $90^{\circ} \mathrm{F}$.) the voltage of a a good battery discharging at the normal rate is always lower than the minimum voltage required to start the charging of that battery at the normal starting rate. Furthermore, the charging resistance connected in series with the battery further reduces the voltage across the coil of the circuit-breaker or the low-voltage relay, (upon
reversal of battery current), thus assuring the tripping of the breaker or the low-voltage relay.

Since the sections listed are all for use on 115 volt d-c. service only, the low-voltage coils will be adjusted for operation at this voltage. The generator, or source of power, must, therefore, be maintained at approximately a constant voltage of 115 volts $\mathrm{d}-\mathrm{c}$.

## Semi-Automatic Battery-Charging Switchboards

The semi-automatic battery-charging switchboards are composed of the standard type SD bat-tery-charging equipment with the addition of relays for automatically terminating the charge and shutting down the motor which drives the battery charging set. If the batteries have been connected to the charging circuit and are being charged in the regular manner and the operator desires to leave before the charge is completed, it will be possible for him to do so since the semi-automatic equipment will function as follows:

The zero contacts of the amperehour meter, one of which is in each charging circuit, short-circuit the holding-in coil of the battery line contactor when the battery has been charged. This action causes the battery line contactor to drop out, and opens the corresponding circuit. Each battery is cut off successively in a similar manner as it comes up to charge. The tripping of the last charging contactor opens a relay circuit connected to the low voltage coil of the auto starter. The opening of the relay circuit causes the starter to disconnect the motor generator set from the line.

The total equipment may be mounted on a slate base, 12 inches by $111 / 2$ inches by 1 inch, which may be attached to the side of the main panel framework. Style numbers are given in Schedule 11.

## Charging Rheostats

The rheostats scheduled are each designed for the particular number of cells, as indicated. However, each rheostat may be used for charging a battery composed of a slightly larger number of cells, requiring the same charging rate; but it must be ob-


Diagram of Typical Connections
With Contactor
served that in this case the number of resistance steps available for adjustment will be reduced. If a battery is to be boosted at a rate higher than that scheduled, a special rheostat will be required. For such service complete information should be furnished the Company.


## TYPE SD BATTERY-CHARGING PANELS-Continued

For lead batteries, the voltage applied across the battery terminals will be increased as the charge progresses and the charging current will be maintained approximately constant, that is, at the given starting rate until near the end of the charging period; then the current will be reduced to a given finishing rate, and will be maintained approximately
constant throughout the remainder of the charging period.
For nickel-iron (Edison) batteries the voltage applied across battery terminals will be increased as the charge progresses and the charging current will be maintained approximately constant at the required rate.

## ORDERING INSTRUCTIONS

## Style Numbers for Rheostats

The style number for each rheostat includes the resistors with the frames and will be of suitable dimensions for mounting on the charging section. The operating hand wheel is not included in the rheostat style number, but is included in the charging section style number. Charging rheostats as scheduled by style number will be suitable for mounting on any charging section, but care must be exercised so that the charging section is of proper capacity for use with the particular charging rheostat.

## Style Numbers for Sections

The style number of each section includes all wiring and connections mounted on the rear of the section and a proportional amount of vertical copper bars and framework in addition to the apparatus scheduled.

## Horizontal Bus-Bars

When a switchboard consists of two or more panels, there will be required, in addition to the equipment scheduled, a set of horizontal bus-bars comprising positive, negative and ammeter bus-bars. In estimating the amount of bus-bars required for these switchboards, the following values should be used:

One $1 / 8$-inch by 1 -inch copper strap will carry 200 amperes direct current.
One $1 / 8$-inch by $11 / 2$-inch copper strap will carry 300 amperes direct current.

One $1 / 8$-inch by 2 -inch copper strap will carry 400 amperes direct current.

One $1 / 8$-inch by 3 -inch copper strap will carry 600 amperes direct current.

Two straps of the same dimensions, when connected in parallel, will carry twice the current allowed for one strap of the same dimensions.

Bus-bars between panels ordinarily need not exceed 2 inches in width. However, when generators of more than 400 amperes capacity are used, it is advisable to use 3 -inch bus-bars. The ammeter bus-bar need not exceed 1 inch in width in any case.

## Data Sheet

Each order for a switchboard should be accompanied by a switchboard data sheet, Form 2724, and with complete information regarding the batteries to be charged. This information should include the following:
Battery maker's name.
Type and number of cells in series.
Number of plates per cell.
Charging rate at start.
Charging rate at finish.
Boosting rate desired.

## Weights

The shipping weight of a panel 90 to 96 inches high, including framework and charging rheostats, will be approximately 1200 pounds.

## Features Provided With the Charging Section

Each charging section is equipped with a special two-pole knife switch which may be moved to a position (without opening the circuit) so that the battery ammeter and voltmeter are connected to the charging circuit, thereby indicating the charging rate in amperes and the voltage of the battery at once.

In addition to the special knife switch for voltmeter and ammeter readings, charging sections provided with a contactor have the following features, which purchasers will find very desirable. The charging rheostat dial plate is provided with auxiliary mechanism which is engaged by the rheostat arm at the "IN," or start position, that is, the position which inserts all the resistance in the battery circuit. This mechanism makes it necessary for the operator to have all charging resistance in circuit before the contactor will close, thereby insuring against an initial high charging current. Also the operating coils of the contactor are connected in the circuit so that the contactor will not close if the battery polarity is reversed. Provision is made also for tripping the circuit from a remote point.

## SELECTION OF SECTIONS

Outlines are given below which will help in the selection of sections suitable for different conditions under which applications are made. Characteristics of the different combinations are given so that the combination best suited may be selected.

Amperehour-meter sections or amperehour meters on trucks may be used in any combination which employs charging sections-Schedule 1. They provide automatic termination of charge on each battery.

## TYPE SD BATTERY-CHARGING PANELS-Continued

## For Generator and Charging Sections

## Combination 1

Generator Section-Schedule 4.

Charging Sections-Schedule 1.

## Combination 2

Generator Section-Schedule 6.
Charging Section-Schedule 1.
Meter Section-Schedule 13.

## Combination 3

Generator Section-Schedule 5.
Charging Sections-Schedule 1.
Meter Section-Schedule 13.

## Combination 4

Generator Section-Schedule 5.
Charging Section-Schedule 1.
Meter Section-Schedule 13.
Semi-Automatic Equipment-Schedule 11.

Amperehour-meter Section-Schedulc 12. (Or use amperehour meters supplied with trucks).

Combination 5
Generator Section-Schedule 4.

Charging Sections-Schedule 1.
Semi-Automatic Equipment-Schedule 11.

Amperehour-meter Section - Schedule 12. (Or use amperehour meters supplied with trucks.)

## Features

Overload protection for generator by auto starter of motor (for motor-generator set). Refer to subject "Automatic Protection."
Fuse protection for battery.
Reverse current protection.
Protection against wrong connection to battery.

## Features

Fuse protection for generator.
Fuse protection for battery.
Reverse current protection.
Protection against wrong connection to battery.

## Features

Circuit-breaker overload protection for generator.
Fuse protection for battery.
Reverse current protection.
Protection against wrong connection to battery.

## Features

Circuit-breaker overload protection for generator.
Fuse protection for battery.
Reverse current protection.
Protection against wrong connection to battery.
Automatic termination of charge on each battery.
Automatic shut-down of motor-generator set on completion of charge on all batteries.

## Features

Overload protection for generator by auto starter for motor (for motor-generator set). Refer to subject "Automatic Protection."
Fuse protection for battery.
Reverse current protection.
Protection against wrong connection to battery.
Automatic termination of charge on each battery.
Automatic shut-down on motor-generator set on completion of charge on all batteries.

## For Incoming Line and Charging Sections

Combination 6
Line Section-Schedule 10. Charging Sections-Schedule 2.
Meter Section-Schedule 13.
Combination 7
Line Section-Schedule 9.
Charging Sections-Schedule 1.
Combination 8
Line Section-Schedule 7.
Charging Sections-Schedule 1.
Meter Section-Schedule 13.

## Combination 9

Line Section-Schedule 8. Charging Sections-Schedule 1.
Meter Section-Schedule 13.

Fuse protection for line.
Fuse protection for battery.

## Features

Fuse protection for battery.
Reverse current protection.
Protection against wrong connection to battery.

## Features

Fuse protection for line (supplied by customer if desired).
Fuse protection for battery.
Reverse current protection.
Protection against wrong connection to battery.

## Features

Circuit-breaker overload protection for line.
Fuse protection for battery.
Reverse current protection.
Protection against wrong connection to battery.
Special Sections

It is urged that sections be selected from those scheduled because drilling templates, permanent manufacturing information and a stock of parts are available for such sections and, therefore, better delivery can be made.


TYPE SD BATIERY-CHARGING PANEIS-Continued

## CHARGING SECTIONS

## With Magnetically-Operated Switch or Contactor

## Schedule 1

One section, 14 by 24 by 1 inches.

One knife switch (S) two-pole single-throw with intermediate voltmeter and ammeter jaws.
One contactor (C) with blowout and operating coils.
*One operating hand wheel for charging rheostat (R).

Two enclosed fuses (F). One card holder ( CH ).
Necessary copper connections and wiring on rear.
${ }^{*}$ Charging resistor not included. Select., charging resistor from page on "Battery-Charging Resistors."

| Capacity Amperes | Style No. | ${ }_{\text {List }}^{\text {Price }}$ |
| :---: | :---: | :---: |
| 50 | 361529 | 810500 |
| 100 | ${ }_{361531}$ | 12000 |
| 200 | 361532 | 13500 |

With Magnetically-Operated Switch or Contactor with Charge and Discharge Switch
Schedule 2
One section, 14 by *One operating hand wheel for charging rheostat


24 by 1 inches.
One knife svitch (S) two-pole double-throw with intermediate voltmeter and ammeter jaws.

One contactor (C) with blowout and operating
coils.
(R).

Two enclosed fuses (F).
One cardholder (CH).
Necessary copper connections and wiring on rear. *Charging resistor not included. Select charging resistor from page on "Battery-Charging Resistors." Discharge resistor must be a water rheostat made by purchaser or will be made up special.
Capacity

| up special. <br> Capacity |  | List |
| :---: | :---: | :---: |
| Amperes | Style No. | Price |
| 50 | 308205 | 811500 |
| 75 | 361533 | 12500 |
| 100 | 308206 | 13500 |
| 200 | 308207 |  |
|  |  |  |

## Without Magnetically-Operated Switch or Contactor

Schedule 3


One section, 14 by 24 by 1 inches.

One knife switch (S) two-pole single-throw with intermediate voltmeter and ammeter jaws.
*One operating handle for charging rheostat ( R ). Two enclosed fuses (F). One cardholder ( CH ).
Necessary copper connections and wiring on rear.
*Charging resistor not included. Select charging resistor from page on "Battery-Charging Resistors."

| Capacity |  | List |
| :---: | :---: | :---: |
| Amperes | Style No | Price |
| 50 | 361534 | 9200 |
| 75 | 361535 | 9800 |
| 100 | 361536 | 9800 |
| 200 | $\mathbf{3 6 1 5 3 7}$ | 11000 |

## GENERATOR SECTIONS

Combination Generator and Meter Section-With Reverse Current Relay Protection

## Schedule 4



One section 14 by 24 by 1 inches.

One generator ammeter (A), type DX.

One battery ammeter (A), type DX.
One voltmeter (V), type DX, 150 volt scale.
One relay ( R ).
One voltmeter switch (VS).
One drilling for rheostat mounting (Rheo.)
Two ground detector lamps (L).
Necessary copper connections and wiring on rear.
$\left.\begin{array}{ccccr}\text { Cap. } & \begin{array}{c}\text { Gen. } \\ \text { Ammeter } \\ \text { Scale }\end{array} & \begin{array}{c}\text { Battery } \\ \text { Ammeter } \\ \text { Scale }\end{array} & \begin{array}{c}\text { Style } \\ \text { Number }\end{array} & \begin{array}{c}\text { List }\end{array} \\ \text { Price }\end{array}\right)$

Order by Style Number

## TYPE SD BATTERY-CHARGING PANELS-Continued <br> GENERATOR SECTIONS-Continued <br> With Circuit-Breaker Protection <br> Schedule 5



One section, 28 by 24 by 1 inches.

One circuit-breaker (CB), type CL, with low voltage release attachment and auxiliary contact.

One knife switch (S), two-pole, single-throw, 250-volt.

One drilling for rheostat mounting, (R).

One voltmeter switch (VS).
One ammeter, type DX, and shunt. Ammeter mounted on meter section at side of board.

One cardholder (CH).
Necessary connections and wiring on rear.

| Capacity <br> Amperes | Ammeter and Shunt-Amp. | Style No. | List Price |
| :---: | :---: | :---: | :---: |
| 60 | 100 | 361538 | $\$ 20500$ |
| 100 | 150 | 361539 | 20500 |
| 200 | 300 | 361540 | 21000 |
| 300 | 500 | 381541 | 29500 |
| 400 | 600 | 361542 | 29500 |
| 600 | 1000 | 361543 | 80000 |
| 800 | 1200 | 361544 | 80500 |

, With Fused Switch and with Low-Voltage Relay Protection


Schedule 6

One section, 28 by 24 by 1 inches.

One knife switch (S), two-pole, single-throw, 250-volt.
Four enclosed fuse holders (F) 250 volt.
Two enclosed fuses (F).

One drilling for rheostat mounting (R).

One voltmeter switch (VS).
One cardholder (CH).
One ammeter, type DX, and shunt. Ammeter mounted on meter section at side of board.

One low voltage relay (VR).
Necessary connections and wiring on rear.

| Capacity Amperes | Ammeter and Shunt -Amp. | Style No. |  |
| :---: | :---: | :---: | :---: |
| 60 | 100 | 279481 | 814500 |
| 100 | 150 | 279482 | 15000 |
| 200 | 300 | 279483 | 15500 |
| 300 | 500 | 279484 | 18000 |
| 400 | 600 | 279485 | 18000 |
| 600 | 1000 | 279486 | 20000 |

## LINE SECTIONS

Combination Line and Meter Section-With Reverse Current Relay Protection
Schedule 7

One section, 14 by
24 by 1 inches.
One line ammeter (A), type DX.

One battery ammeter (A), type DX.

One voltmeter (V), type DX, 150 volt scale.

One relay (R), type KF.

## With Circuit-Breaker Protection

## Schedule 8



One section, 28 by 24 by 1 inches.
One circuit-breaker (CB), type CL, with low-voltage release attachment and auxiliary contact.

One knife switch (S), two-pole, single-throw 250-volt.

One relay, type KF. One voltmeter switch (VS).

One cardholder (CH).

One voltmeter switch (VS).
Two ground detector lamps (L).
Necessary copper connections and wiring on rear.

| Cap. | Line <br> Ammeter | Battery <br> Ammeter |
| :---: | :---: | :---: |
| Amperes | Scale | Scale |



One ammeter, type DX, and shunt. Ammeter mounted on meter section at side of board.

Necessary connections and wiring on rear.

|  | Ammeter |  |  |
| :---: | :---: | :---: | ---: |
| Capacity | Amd Shunt <br> and <br> Amperes | Style No. | List |
| Amice |  |  |  |

## TYPE SD BATTERY-CHARGING PANELS-Continued

LINE SECTIONS-Continued
With Fused Switch and Low-Voltage Relay Protection
Schedule 9
One section (see ta- One cardholder (CH). ble for dimensions). One ammeter, type DX, and shunt. Ammeter One knife switch (S), mounted on meter section at side of board.
One low-voltage relay.
Necessary connections and wiring on rear.

| nm |  |  |
| :---: | :---: | :---: |
|  |  | Slab |
|  | 100 |  |
| 100 | 150 | $14 \times 24 \times 1$ |
| 200 | 00 | 28x $24 \times 1$ |
| 300 | ${ }_{500}$ | 288 ${ }^{2}$ |
| 600 | 1000 | 28×24×1 |


| Style No. | List |
| :---: | :---: |
|  | ${ }^{\text {P }}$ |
| 279502 | 135 |
| -279503 | 175 175 |
| 279505 | 200 |

With Fused Switch Protection Only
Schedule 10


One section, 14 by One ammeter, type DX, and shunt. Ammeter 24 by 1 inches.

One knife switch (S), two-pole, single-throw, 250-volt.

Four enclosed fuses (F).

One voltmeter switch (VS). mounted on bracket at side of board. One cardholder (CH).
Necessary connections and wiring on rear.

| Capacity Amperes | Ammeter and Shunt Amperes | Style No. | ${ }_{\text {List }}$ |
| :---: | :---: | :---: | :---: |
| 60 | 100 | 279506 | 810500 |
| 100 200 | 150 300 | 279507 279508 | 120 130 00 |
| 300 | 500 | 279509 | 14000 |
| 400 600 | 600 1000 | 278951 | 14000 |

## SEMI-AUTOMATIC EQUIPMENT

## Schedule 11



In order to embody the automatic features as described under the paragraph "Semi-Automatic Battery Charging Switchboards," it is necessary to supply with each charging section, one set of interlocks, and one ampere hour meter, also one relay section (Style No. 308208 or Style No. 308209) is required for each generator section.

The necessary amperehour meters are not included in Schedule 11, and are either mounted on battery trucks or on amperehour-meter sections, Schedule 12.
One set of Interlocks.*
*Order one set for each charging section. List price $\mathbf{\$ 1 0 . 0 0}$.

One Section 11 by $121 / 2$ by 1 inches.
One relay with interlocks.
One relay, type KN.

Section* Style No.
List Price 308208 \$7000
${ }^{*}$ Order one for use with each generator section. Schedule 4. Specify voltage and frequency of motor circuit.

This section is the same as Style No. 308208 with the addition of one relay without interlocks.

[^20]Order by Style Number

## TYPE SD BATTERY-CHARGING PANELS-Continuod

## AMPEREHOUR METER SECTIONS

## Schedule 12

One section 14 by 24 by 1 inches.
Drilling for three amperehour meters, auto type,
complete with zero contact, reset device, and vari-
able resistor element.
Necessary connections and wiring on rear.

| Capacity <br> Amperes | Drilling For | *Style No. | List Price |
| :---: | :---: | :---: | :---: |
| 30 to 200 | One Amperehour Meter | 279512 | 818 |
| 30 to 200 | Two Amperehour Meters |  | 21 |
| 30 to 200 | Three Amperehour Meter |  | 235 |
| Note:- | Plugs will be provided for | ra dri | when less |
| $\begin{gathered} \text { han th } \\ \text { F } \\ \text { Styl } \end{gathered}$ | perehour meters are requi |  |  |
|  | ng amperehour | r sect |  |
| pac | d amperehour calib | n des |  |

## METER SECTIONS

## Schedule 13



BLANK SECTIONS

For multi-panel switchboards, in order to provide panels of uniform height. and to provide for the insertion of future charging sections, blank sections should be ordered. Four mounting bolts are included.
Height
Inches
14
28
Width
Inches
24
24

| Thickness | Bevel <br> Inches | List |
| :---: | :---: | :---: |
| 1 | $1 / 2$ | 800 |
| 1 | $1 / 6$ | 1400 |

BATTERY CHARGING RESISTORS

For 40 to 44 Lead Colls


For 60 to 62 Edison Cells at Normal Rate

Order by Style Number

# TYPE KS BATTERY-CHARGING SWITCHBOARDS 

# BATTERY-CHARGING SWITCHBOARDS FOR LARGE GARAGES AND SERVICE STATIONS 

## SECTIONAL TYPE

These switchboards are designed to meet requirements for charging small automobile batteries in large garages and service stations. Provision is made for charging from motor-generator sets or from D-C. incoming lines.

As incoming lines usually have a voltage in excess of that required to charge the battery, the charging rheostats are of suitable design to take care of the difference between the line voltage and the voltage required for charging.

Each rheostat is suitable for charging a battery or a number of batteries connected in series, comprised of from 3 cells to the maximum number permitted by the charging voltage available. This number of cells is, 30 at 80 volts, 36 at 100 volts, 39 at 110 volts and 45 at 125 volts. The rheostats are suitable for charging at rates varying between 3 and 12 amperes.
A switchboard for charging automobile batteries is composed of one generator section and as many charging sections as desired. Each charging section is designed to take care of two circuits and any number of battery sections may be used in connection with a power control section of suitable capacity. Each panel will be made up of not
more than 4 sections. When more charging circuits are required, sections will be mounted on framework forming two or more panels.

The switchboards are mounted on type $K$ $3 / 4$-inch pipe framework 64 inches in height.

Each charging circuit is protected against reversal of current and has fuse overload protection. Charging current may be read on any battery by means of an ammeter switch which is provided for each charging circuit. This switch is also used to disconnect one side of the battery from the generator or incoming line. Power-control sections are designed for capacities ranging from 30 to 270 amperes and voltage from 80 to 125 volts. Overload fuse protection is provided. Reverse current protection is provided on the generator control section by the opening of a relay which operates from the motor circuit. On the incoming line section, or when a D-C.-D-C. motor-generator set is used, a reverse current relay is provided which opens all charging circuits on reversal of current due to line voltage failure.

Switches for disconnecting the switchboard from the generator or incoming line are not provided. If required, separately-mounted switches should be furnished.

# GENERATOR SECTIONS <br> SCHEDULE A 

Schedule of Apparatus

| One panel 14 by 24 by 1 inches. | One drilling for generator field rheostat. One cardholder. |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| One battery ammeter, type CX, 25 | Capacity | Mot | Generator <br> Ammeter Scale | Puses | Style | List |
| ampere scale. | 30 | A.C. | 50 | 40 | 30818 | 811500 |
|  | 60 | A.C | 100 | 75 | 30818 | 12500 |
| One generator am- | 100 | A.C | 150 | 125 | 308188* | 12500 |
| meter type CX. | 150 | A.C | 300 | 250 | 308180** | 14000 |
|  | 270 | A.C | 400 | 350 | 30819 | 14 |
| One contactor | 30 | D. | 50 | 40 | 30819 | 12000 |
|  | 60 | D.C. | 100 | 75 | 30819 | 12500 |
| -F (Relay). | 100 | D.C. | 150 | 125 | 30819 | 13000 |
| For a-c.-d-c. motor-gen | 150 | D.C. | 200 | 175 | 30819 | 13000 |
| erator set only. | 200 | D.C | 300 | 250 | 3081 | 14500 |
|  | 270 | D.C | 400 | 300 | 3081 | 150 |
| One relay type KF. <br> For d-c.-d-c. motor-generator set only. | *Specif <br> tSpecif <br> Optio | voltag voltag <br> 1: T | nd freque ddition increa | cy of rcuit. a vol | tor circuit. <br> ter. type C rice of $\$ 20.00$ |  |
| wo enclosed fuses. ne ammeter fuse. | spective Omiss |  | tor an | ter | decrease | price of |

Order by Style Number

## TYPE KS BATTERY-CHARGING SWITCHBOARDS-Continuod

## DIRECT CURRENT INCOMING LINE SECTIONS <br> SCHEDULE B

## Schedule of Apparatus



One panel, 24 by 14 by 1 inches.
One battery ammeter, type CX, 25 ampere scale.
One line ammeter, type CX.
One relay, type KF.
Two enclosed fuses.
One ammeter fuse.
Card holder (CH).

Necessary copper connections and wiring on rear.


## CHARGING SECTION

SCHEDULE C

## Schedule of Apparatus

One panel, 14 by 24 by 1 inches.

One ${ }^{-}$contactor (C), type 12-C, two-pole.
Two enclosed fuses (F).

Two card holders (CH).

Two battery charging rheostats (Rheo.)
Two knife switches, with auxiliary jaws for connecting battery ammeter in charging circuits (S).

Necessary copper connections and wiring on rear.

| Capacity | Ammeter | Puse | Style <br> Amperes | Scale |
| :---: | :---: | :---: | :---: | :---: | | Amperes |
| :---: |
| Aumber |$\quad$| Price |
| :---: |
| 15 |

## Diagrams for Battory-Charging Switchboards for Large Garages and Service Stations



Order by Style Number

# TYPE KD-1 BATTERY-CHARGING SWITCHBOARDS 

## 35 to 125 VOLTS D-C. SERVICE

## For Charging From 24 to 70 Edison Cells or 16 to 48 Lead Cells in Series

Where only one battery is to be charged at a time and when automatic termination of charge is desired, the expense of a complete type SD batterycharging switchboard is not warranted; therefore, a switchboard incorporating the principal SD features has been designed so that the superior qualities of the more expensive board may be had.

All types of panels are automatic in their opera-
tion and have overload fuse protection, low voltage and reverse-current protection, as well as automatic shut-down of motor-generator set or disconnection from incoming line on completion of charge.

These switchboards are mounted on type $K$ $3 / 4$-inch pipe framework 64 inches in height.

## FOR CHARGING EDISON BATTERIES

The constant current (differentially-compound wound) generator is the most suitable source of power for charging Edison cells, and standard panels for the control of these generators and one charging circuit have been developed. However, in many cases, there is a standard shunt or compound wound generator available which can be used by frequent adjustments of the generator field rheostat. Panels have also been designed to control an incoming line
and one circuit for charging. A rheostat is placed in the charging circuit to secure the proper charging rate. For installations where an attendant is not available during the charging period, the rheostat can be set on a suitable point and used as a fixed resistance for charging by the modified constant potential or fixed resistance method of charge.

## Switchboard for Control of Constant-Current and Constant-Potential Generators for Charging Edison Batteries <br> Schedule of Apparatús



One panel 20 by 25 by 1 inches.
One voltmeter (V), type CX.
One ammeter (A), type CX.

* One amperehour meter (AHM), Sangamo type MS, for opening circuit on completion of charge.

One drilling for generator field rheostat (Rheo).

One fused knife switch (SW), two-pole
One relay (C), type F.
One voltmeter switch (VS).
Necessary copper connections and wiring on rear.


Switchboard for Control of an Incoming Line for Charging Edison Batteries
Schedule of Apparatus


One panel 24 by 28 by 1 inches.
One voltmeter (V), type CX.
One ammeter (A), type CX.

* One amperehour meter (AHM), Sangamo type MS.
One relay ( $R$ ), type KF.

One contactor (C), type C.
One fused knife switch (SW), two-pole.
$\dagger$ One operating hand wheel for battery-charging rheostat (CR).

Necessary copper connections and wiring on rear.

*If the Sangamo amperehour meter is mounted on truck or locomotive or in some other position and not required on panel it may be omitted at a reduction in list price as given in the table. When the amperehour meter is omitted, an additional relay, type KN , is required.
ype
$\dagger$ Battery-charging rheostat not included in style number. Select rheostat from section covering type SD charging panels.

## TYPE KD-1 BATTERY-CHARGING SWITCHBOARDS-Continued

## FOR CHARGING LEAD BATTERIES

Apparatus for the charging of lead batteries is designed to give a high starting rate for boosting purposes and automatically reduces the current to a low non-gassing finishing rate when the battery voltage at completion of charge closely approximates the charging voltage. The "modified-constant voltage" method of charging recommended by lead battery manufacturers, as being the most desirable for lead batteries, consists of a constant potential source with a fixed resistance in each charging circuit or the equivalent, a separate direct current source with suitable drooping characteristics for each circuit. This method of charge is a compromise between the constant current and constant potential charging methods, and has the advantages, in addition to its simplicity and convenience, of permitting the battery to be charged in minimum time with the least injurious results to the battery.
These switchboards are built in line with recommendations of Battery Manufacturers. They incorporate the principal automatic features of the
type SD switchboards and the switchboards for charging Edison batteries, viz., low-voltage and reverse-current protection, overload fuse protection, as well as the automatic shut-down of motorgenerator set or disconnection of battery from incoming line on completion of charge. Only one battery of from 12 to 48 cells can be charged at a time, as is the case with the switchboard for charging Edison batteries.

Switchboards for the control of generators for charging lead batteries are designed so that the adjustment of generator voltage determines the rate of charge. For the incoming line, a batterycharging rheostat is required if more than one type of battery is to be charged. In this case, a standard panel for charging an Edison battery from an incoming line is modified by the insertion of the permanent resistance step in the charging rheostat. The panel for automatic charging of lead batteries is essentially the same as the panel for charging Edison batteries from a constant-current generator with the permanent resistor added.

Switchboards for Control of Generators for Charging Lead Batteries
Schedule of Apparatus


One panel 20 by 25 by 1 inches.

One voltmeter (V), type CX.

One ammeter (A), type CX.
*One amperehour meter (AHM), Sangamo type MS.
One drilling for generator field rheostat.

One fused knife switch (SW), two-pole.
One voltmeter switch (VS).
One contactor (C), type F.
†One resistor.
Necessary copper connections and wiring in rear.

| Capacity Amp. | Ammeter Scale | Amp. Hr Dial of Amp. Hr Meter | Allowance for Omis- | Style | List |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |
|  |  |  | AHM ${ }^{\text {* }}$ | No. | Price |
| 30 | 75 | 200 | 8400 | 308219 | \$185 00 |
| 60 | 150 | 400 | 600 | 308220 | 19500 |
| 100 | 200 | 800 | 900 | 308221 | 21000 |

## Switchboards for Control of Incoming Line for Charging Lead Batterios

 Schedule of Apparatus

One panel 20 by 25
by 1 inches.
One voltmeter (V). type CX.

One ammeter (A), type CX.

* One amperehour meter (AHM), Sangamo type MS.
One relay (R), type KF .

One contactor (C), type $C$.
One fused knife switch (SW), two-pole.
$\dagger$ One resistor.
Necessary copper connections and wiring in rear.


[^21]TYPE KD-1 BATTERY-CHARGING SWITCHBOARDS-Continuod

## DIAGRAMS OF CONNECTIONS FOR AUTOMATIC CHARGING OF EDISON AND LEAD CELLS



Charging an Edison Battery from a Constant Current or a Constant Potential Generator


Charging a Lead Battrry from a Constant Potintial Generator


Cbarging an Edison Battery prom an


Charging a Lead Battery from an Incoming Line

Nork. When shunt is supplied with AHM, use dotted connection and omit corresponding solid line connection.

## TYPE JA A-C. SWITCHBOARD PANELS

## 240-480 VOLTS-TWO-AND-THREE-PHASE-60-CYCLE

Application-The type JA switchboards are particularly designed for the control of from one to three generators in small industrial plants and central stations operating alternating-current systems below 500 volts.

Capacity-The capacity of a single generator panel is limited to 600 amperes, and that of a complete switchboard composed of these panels, to 1800 amperes, with the number of panels limited to five. For greater capacities, a switchboard composed of type EA panels is recommended.

Panel Construction-Each panel consists of a single section, 48 inches high by 16 inches wide, ( 20 inches wide for two-phase) $11 / 2$ inches thick, with $1 / 4$ inch bevels on front edges. As indicated by the type letter J, each panel is mounted on a type J $11 / 4$-inch pipe frame. The total height of the panel is 76 inches.

Automatic Protection-No overload protection is provided for the main or field circuits of alternatingcurrent generators. The panels for feeder circuits include one set of enclosed fuses.

Apparatus-Ammeters and voltmeters are type SY; knife switches and field switches are type A; and instrument switches are type RS. The field switches are mounted on the rear of the generator panels, with the operating handles on the front.

Field Rheostats-The generator panels are designed to have the exciter and generator rheostats separately mounted and operated by a remote control mechanism.

The handwheels for operating the rheostats are concentric and are operated from the front of the panels. The rheostats and rheostat-operating mechanisms are not included with the panels as they are generally furnished with the machines. If desired, the rheostat-operating mechanism can be furnished at an increase in cost; specify double-handle remote-control rheostat mounting Style No. 290894 from section 2-B, "Switchboard Details."

Synchronizing-Type JA panels are designed for synchronizing between the incoming machine and the bus-bars. A rotary type synchronizing switch and an incandescent lamp are furnished with each generator panel and one removable synchronizing switch handle is supplied with each switchboard.

A synchronoscope mounted on a swinging bracket with the necessary voltage transformers mounted on the rear of the panels can be supplied, if desired, at an additional price.

Exciter Panels-Each generator panel is designed to have the generator field connected through a twopole switch with field-discharge contact to a single exciter. If parallel operation of exciters is desired, exciter panels should be ordered.

Alterations from Standard Panels Listed-Threephase 60 -cycle panels are listed. Two-phase panels


Type Ja Switchboard Panels
are special and inquiries regarding them should be referred to the Company.

Generator or feeder panels can be supplied for 25 -cycle service without change in price. In ordering these panels, order the 60 -cycle style number and specify for 25 cycles.

A generator field ammeter or a polyphase wattmeter may be added to the generator panels. When either is added to a generator panel having a voltmeter, the voltmeter is mounted on a swinging bracket at the side of the panel, and the added instrument takes its place on the panel.

Data Sheet-Each order for a switchboard should be accompanied by a Switchboard Data Sheet, Form No. 2724, completely filled out. Full information given at the time of entering order prevents unnecessary correspondence and delay in shipment.

Shipment-Any one of the panels listed herein can be shipped within 15 days after receipt of order at the Works, with full and complete information and Data Sheet properly filled out. However, any change or substitution of apparatus as listed by style number will necessitate obtaining a new delivery promise from the Company.

Panel style numbers include the frame, wall brace ends, the panel with apparatus mounted thereon according to schedules given, and necessary details and connections on the rear for operating a single panel.

Bus-bars when required, must be ordered separately.

See also Instructions for Ordering.

## TYPE JA A-C. SWITCHBOARD PANELS-Continued

Voltage Readings-On any of the generator panels, provision can be made, if desired, to read voltage across any phase, at an increase in list price of $\$ 7.00$.
Additional Feeder Panels-Any of the type JD, 2 -wire feeder panels listed in this catalogue may be adapted for the control of single-phase feeders by simply altering the bus connections.

In ordering these panels for single-phase feeder service, specify as follows: "Single-phase feeder panel, similar to style No.................. but adapted for type JA switchboard, (two or three) phase, ( 240 or 480 ) volts.'

Sub-Sections for Watthour Meters-The following style numbers include black marine section with mounting brackets and bolts, for mounting on type J frame immediately below the main section, and drilling for a polyphase type OA switchboard-mounting, glass-cover watthour meter, together with brackets for meter transformers and necessary wiring. The meter and transformers are not included. Size of SubSection, Inches
$16 \times 28 \times 11 / 3$
$20 \times 28 \times 1 / 2$
24x28x11/2



Diagram of Typical Connections

# THREE-PHASE GENERATOR PANELS 

 240-480 Volts, 60 Cycles
## SCHEDULE A <br> Using One Ammeter With Ammeter Switch

For control of one generator, panel Fig. 1 should be ordered with the first machine installed, and Fig. 2 with the second and each succeeding machine.

## Schedule of Apparatus

One panel, 16 inches wide.
One ammeter, type S.
*One voltmeter, type SY.
One voltmeter switch, type RS, double-pole with removable* handle.
One ammeter switch, type RS, three-phase for reading current in each phase.

One drilling only for Westinghouse double-hand wheel, remote-control rheostat mounting.

One synchronizing switch, type RS, with removable *handle.
One synchronizing lamp.
*One lamp ground detector outfit. (A push button is included for 480 volts only.) One cardholder. One knife switch, type A, three-pole, single-throw.


Fig. 2 One field-discharge switch, type A, two-pole, single-throw, remote-control mounted on rear of panel with operating handle on the front. One mounting only for field-discharge resistor.
Two current transformers, type K, for use with ammeter. *With panel Fig. 1 only.

For 240 Volts

| tor Cap. |  | Pri. Amps | Ampere |
| :---: | :---: | :---: | :---: |
| Kva. (Max. | Am- | (5 Amp. | Capacity |
| Continu- ous.) | meter Scale | Second- <br> ary) |  |
| 25 | 75 | 75 | 60 |
| 37.5 | 120 | 100 | 100 |
| 50 | 150 | 150 | 200 |
| 62.5 | 200 | 200 | 200 |
| 75 | 250 | 200 | 200 |
| 100 | 300 | 300 | 400 |
| 125 | 400 | 400 | 400 |
| 150. 156 | 500 | 500 | 400 |
| 175 to 200 | 600 | 500 | 600 |
| 225 to 250 | 750 | 750 | 600 |

Current
Trans.

Pri. Amps. Ampere

|  |  |
| :---: | :---: |
| s. |  |
| mps. | Ampere |
| ap. | Capacity |
| of |  |
| of | Switch |
|  | 60 |
|  | 100 |
|  | 200 |
|  | 200 |
|  | 200 |
|  | 400 |
| 0 | 400 |
| 0 | 400 |
| 0 | 600 |
|  |  |

WITH VOLTMETER. FIG. 1

(Continued on next page)

WITHOUT VOLTMETER, FIG. 2


## TYPE JA A-C, SWITCHBOARD PANELS-Continued

## SCHEDULE A-Continuod

For 480 Volts

| Generator Cap. |  | Current Trans. Pri. Amps. | Ampere | WITH | VOLTMETER. <br> -LIST | FIG 1 <br> Price | WITHOUT | VOLTMET | $\text { ER, FIG. } 2$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Kva. (Max. | Am- | (5 Amp. | Capacity | Panel | Indivi- | Bus-Bar | Panel | Indivi- | Prick |
| Continu- Ous | meter Scale | Secondary) | of Switch | Style No. | dual Operation | Operation | Style No. | dual Operation | Operation |
| 25 | 40 | 50 | 30 | 357398 | 841500 | 842500 | 357411 | 835500 | $\$ 36500$ |
| 37.5 | 60 | 50 | 60 | 357399 | 42000 | 43000 | 357412 | 36000 | -370 00 |
| 50 | 80 | 75 | 60 | 357400 | 42500 | 43500 | 357413 | 36500 | 37500 |
| 62.5 | 100 | 100 | 100 | 357401 | 43000 | 44000 | 357414 | 37000 | 38000 |
| 75 | 120 | 100 | 100 | 357402 | 43000 | 44000 | 357415 | 37000 | 38000 |
| 100 | 150 | 150 | 200 | 357403 | 44500 | 45500 | 357416 | 38500 | 39500 |
| 125 | 200 | 200 | 200 | 357404 | 45000 | 46000 | 357417 | 39000 | 40000 |
| 150,156 | 250 | 200 | 200 | 357405 | 45500 | 48500 | 357418 | 39500 | 40500 |
| 175 to 200 | 300 | 300 | 400 | 357406 | 46500 | 48000 | 357419 | 40500 | 42000 |
| 225, 250 | 400 | 400 | 400 | 357407 | 47000 | 48500 | 357420 | 41000 | 42500 |
| 275 to 325 | 500 | 500 | 400 | 357408 | 47500 | 49000 | 357421 | 41500 | 43000 |
| 350 to 400 | 600 | 600 | 600 | 357409 | 49000 | 51000 | 357422 | 43000 | 45000 |
| 425,500 | 750 | 750 | 600 | 357410 | 50000 | 52000 | 357423 | 44000 | 48000 |

Optional-For the addition of a field ammeter or a polyphase wattmeter refer to paragraph, "Alterations from Standard Panels Listed." For the addition of field ammeter add 840.00 to list price. For the addition of wattmeter add $\$ 100.00$ to the list price.

Approximate Weight, boxed, 700 pounds.
Bus-bars and bus connections are not included in the above style numbers.

# THREE-PHASE GENERATOR PANELS 

## 240-480 Volts, 60 Cycles

## SCHEDULE B

Using Three Ammeters
For control of one generator, panel Fig. 1 should be ordered with the first machine installed, and Fig. 2 with the second and each succeeding machine.

## Schedule of Apparatus

One panel, 16 inches wide.
Three ammeters, type SY. *One voltmeter, type SY.
One voltmeter switch, type RS, double-pole, with removable *handle.


Fig. 1

One drilling only for Westinghouse double-handwheel, remote-control rheostat mounting.

One synchronizing switch, type RS, with removable *handle.
One synchronizing lamp.
*One lamp ground detector outfit. (A push button is included for 480 volts only.)
One cardholder.
One knife switch, type A, three pole, single-throw.
One field-discharge switch, type A, two-pole, single-throw, remote-control, mounted on rear of panel with operating handle on the front.

One mounting only for field-discharge resistor.
Two current transformers, type K, for use with ammeters.
*With panel, Fig. 1 only.
For 240 Volts

| Genera- <br> Kva (Max |  | Current <br> Trans. <br> Pri. Amps. |  | WITH VOLTMETER. PIG. 1 |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Am- | ${ }_{5}(5 \mathrm{Amp}$. | Capacity | Panel | Indivi- | Bus-Bar |
| Continu- ous) | meter Scale | ary) | Switch | Style | dual Operation | Opera- |
| 25 | 75 | 75 | 60 | 357424 | 847000 | 848000 |
| 37 50 5 | 120 150 | 150 | ${ }_{200}^{100}$ | ${ }_{357426}$ | 48500 | 48500 |
| 62.5 | 200 | 200 | 200 | 357427 | 49500 | 50500 |
| 750 | ${ }_{300}^{250}$ | 200 300 | 200 400 | $\begin{array}{r}357428 \\ \mathbf{3 5 7 4 2 8} \\ \mathbf{3} \\ \hline\end{array}$ | 50500 51500 | 51500 53000 |
| 125 | 400 | 400 | 400 | 357430 | 525 | 54000 |
| - $\begin{aligned} & 150.156 \\ & 175 \\ & \text { to } \\ & \text { 200 }\end{aligned}$ | 500 600 | 500 500 | 400 600 | -357431 | 53000 53500 5 | 54500 56500 65050 |
| 225 to 250 | ${ }_{750}$ | 750 | 600 | 357433 | 54500 | 58500 |
|  |  |  |  |  | inued on n | pago) |


| WITHOUT VOLTMETER. FIG. 2 |  |  |
| :---: | :---: | :---: |
| Panel | Indivi- | Bus-Bar |
| Style | dual $\begin{aligned} & \text { deation } \\ & \text { en }\end{aligned}$ | Opera- tion |
| 357434 | 842000 | \$430 00 |
| 357438 | 43500 | 44500 |
| 357437 | 44500 | 45500 |
| 357439 | 47000 | 46500 480 00 |
| 357440 | 47500 | 49000 |
| 357442 |  |  |
| 357443 | 49500 | 51500 |

Order by Style Number

TYPE JA A-C. SWITCHBOARD PANELS-Continued

## SCHEDULE B-Continued For 480 Volts



Optional-For the addition of a field ammeter or a polyphase wattmeter refer to paragraph. "Alterations from Standard Panels Listed." For the addition of field ammeter add $\$ 40.00$ to the list price. For the addition of wattmeter add $\$ 100.00$ to the list price.

Approximate weight, boxed, 700 pounds.
Bus-bars and bus connections are not included in the above style numbers.

## THREE-PHASE FEEDER PANELS <br> 240-480 Volts <br> SCHEDULE C



## Without Ammeters

For control of two feeders with switches fused on front of panel.

## Schedule of Apparatus

One panel, 16 inches wide.
Two cardholders.
Two knife switches, type A, three-pole, single-throw, with enclosed fuses mounted on front of panel.

| Amperes Switch and Fuses | Panel <br> Style <br> No. |  |  | For 480 Vols |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Individual | Bus-Bar | Amperes | Panel | Indid |  |
|  |  | Operation | Bus-Bar | Switch and | Style | Individual | Bus-Bar |
| 30 | 306898 | \$135 00 | \$15000 | 30 |  |  |  |
| 60 100 | 3066989 306700 | 15000 | 18500 | 60 | 306702 | \$14500 |  |
| 100 | 306700 | 17000 | 18500 | 100 | 308703 | 18000 | 19500 |

Approximate weight, boxed 400 pounds.
Bus-bars and bus connections are not included in the above style numbers.

## THREE-PHASE FEEDER PANELS <br> 240-480 Volts <br> SCHEDULE D <br> Without Ammeter

For the control of one feeder with switch fused on front of panel.

One panel, 16 inches wide.
One cardholder.
One knife switch, type A, three-pole, single-throw, with enclosed fuses mounted on front of panel.

## Schedule of Apparatus

For 240 Volts

| Amperes Switch and Fuses | Panel <br> Style <br> No. | $\xrightarrow{\text { List Prict }}$ |  | Amperes Switch and |
| :---: | :---: | :---: | :---: | :---: |
|  |  | Individual | Bus-Bar |  |
|  |  | Operation | Operation | Fuses |
| $\begin{aligned} & 30 \\ & 60 \end{aligned}$ | 306706 306707 | \$13500 | \$135 00 | 30 |
| 100 | 306708 | 13500 | 14500 | 60 |
| 200 | 306709 | 15500 | 17500 | 100 |
| 400 600 | 306710 | 19000 | 20500 | 400 |
| 600 | 308711 | 23500 | 25500 | 600 |


| Its |  |  |
| :---: | :---: | :---: |
| Panel | L | - |
| Style | Individual Operation | Bus |
| 0712 | \$130 00 | 814 |
| $\begin{array}{r}306713 \\ 308714 \\ \hline\end{array}$ | 14000 | 150 |
| 308715 | 18000 | 17500 |
| 306718 306717 | 200 200 | 215 00 |

Approximate weight, boxed 400 pounds.
Bus-bars and bus connections are not included in the above style numbers.

# TYPE JA A-C. SWITCHBOARD PANELS-Continued <br> THREE-PHASE FEEDER PANELS <br> 240-480 Volts, 60 Cycles <br> SCHEDULE E 

For the control of two three-phase feeders, with ammeters and ammeter switches for reading current in each phase, and with switches fused on front of panels.

## Schedule of Apparatus

One panel, 16 inches wide.
Two ammeters, type SY.
Two ammeter switches, type RS, for reading current in each phase.
Two cardholders.
Two knife switches, type A, three-pole, single-throw, with enclosed fuses mounted on front of panel.

Four current transformers, type K, for ammeters.


Optional-When the load on each circuit is balanced, the ammeters may be connected to read current only in one phase and the ammeter switches and two current transformers may be omitted at a reduction in price, depending on the capacity. Refer to the Works for quotation.

Approximate weight, boxed 500 pounds.
Bus-bars and bus connections are not included in the above style numbers.

## THREE-PHASE FEEDER PANELS 240-480 Volts, 60 Cycles <br> SCHEDULE F

For the control of one three-phase feeder, with ammeter and ammeter switch for reading current in each phase, and with switch fused on front of panels.

Schedule of Apparatus
One panel, 16 inches wide.
One ammeter, type SY.
One ammeter switch, type RS, for reading current in each phase.
One cardholder.
One knife switch, type A, three-pole, single-throw, with enclosed fuses mounted on front of panel.

Two current transformers, type K , for ammeter.

|  | Current Trans. Pri. Amps. ( 5 Amp . secondary) |  | Panel WITH VOLTMETER, FIG. 1 |  |  | WITHOUT VOLTMETER- FIG. 2 |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Amperes | and Am. | Amperes | Por 240 | Individual | Bus-Bar | For 480 | Individual | Bus-Bar Operation |
|  | meter Scale |  | Volts | Operation | Operation |  |  |  |
| 5 10 | 10 15 | 30 30 | 357484 357485 | 225500 230 | $\begin{array}{r}823500 \\ 240 \\ \hline 00\end{array}$ | 357496 357497 | 2230 23500 | 2240 24500 |
| 15 | 25 | 30 | 357486 | 23500 | 24500 | 357498 | 24000 | 25000 |
| 30 | 50 | 30 | 357487 | 24500 | 25500 | 357499 | 25000 | 26000 |
| 60 | 75 | 60 | 357488 | 25500 | 26500 | 357500 | 26000 | 27000 |
| 75 | 100 | 100 | 357489 | 27000 | 28000 | 357501 | 27500 | 28500 |
| 100 | 150 | 100 | 357490 | 27500 | 28500 | 357502 | 28000 | 29000 |
| 150 | 200 | 200 | 357491 | 29000 | 30000 | 357503 | 29500 | 30500 |
| 200 | 300 | 200 | 357492 | 29500 | 30500 | 357504 | 30000 | 31000 |
| 300 | 400 | 400 | 357493 | 32000 | 33500 | 357505 | 32500 | 34000 |
| 400 | 500 | 400 | 357494 | 32500 | 34000 | 357508 | 33000 | 34500 |
| 600 | 750 | 600 | 357495 | 37500 | 39000 | 357507 | 38500 | 40000 |

Optional-When the load is balanced, the ammeter may be connected to read current only in one phase and the ammeter switch and one current transformer may be omitted at a reduction in price, depending on the capacity. Refer to the Works for quotation.

Approximate weight, boxed 450 pounds.
Bus-bars and bus connections are not included in the above style numbers.

TYPE JA A-C. SWITCHBOARD PANELS-Continued

## THREE-PHASE FEEDER PANELS <br> 240-480 Yolts, 60 Cycles <br> SCHEDULE G

For the control of two three-phase feeders with ammeters and ammeter switches for reading the current in each phase, or without ammeters. Fuse protection on rear.

## Schedule of Apparatus

One panel, 16 inches wide.
Two ammeters, type SY, with Fig. 1 only.
Two ammeter switches, Type RS, for reading current in each phase with Fig. 1 only.

Two cardholders.
Two knife switches, type A, three pole, single throw.
Enclosed fuses mounted on rear of panel.
Four current transformers, type $K$, for ammeters.


Fig. 1


Fig. 2

| Current Trans. Pri. Amps. ( 5 Amp . Secondary) |  |  | Panel WITH AMMETER FIG. 1 |  |  | WITHOUT AMMETER FIG. 2 |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Amperes Puses | $\begin{aligned} & \text { and Am- } \\ & \text { meter Scale } \end{aligned}$ | Amperes Switch | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | Individual Operation | Bus-Bar Operation | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | Individual Operation | Bus-Bar Operation |
| For 240 Volts |  |  |  |  |  |  |  |  |
| 5 | 10 | 30 | 357508 | \$345 00 | $\$ 36000$ | -357520 | \$155 00 | 816000 |
| 10 | 15 | 30 | 357509 | 35500 | 37000 |  |  |  |
| 15 | 55 | 30 30 | 357510 | 36500 38000 | 38000 |  |  |  |
| 60 | 75 | 60 | 357512 | 39500 | 41000 | 357521 | 1750 | 19000 |
| 75 | 100 | 100 | 357513 | 42000 | 43500 | 357522 | 20000 | 22000 |
| 100 | 150 | 100 | 357514 | 44000 | 45500 | 357523 | 2200 | 31000 |
| 150 200 | 200 300 | 200 | 357515 | 47500 48500 | 49500 50500 | 357523 | 22000 | 24000 |
| 300 | 400 | 400 | 357517 | 54500 | 57000 | 357524 | 30000 | 32500 |
| 400 | 500 | 400 | 357518 | 65500 | 58000 |  |  |  |
| 600 | 750 | 600 | 357519 | 68000 | 71000 | 357525 | 43500 | 46500 |
| For 480 Volts |  |  |  |  |  |  |  |  |
|  | 10 | 30 | 357526 | 35500 | 37000 | 357538 | 16500 | 18000 |
| 10 | 15 | 30 | 357527 | 36500 | 38000 |  |  |  |
| 15 | 25 | 30 | 357528 | 37500 | 39000 |  |  |  |
| 30 | 50 75 | 30 60 | 357529 | 39000 | 40500 |  |  |  |
| 60 | 75 100 | 60 100 | 357530 357531 | 40500 43000 | 42000 <br> 450 | 367539 $\mathbf{3 5 7 5 4 0}$ | 18500 | 200 23000 |
| 100 | 150 | 100 | 357532 | 45000 | 47000 |  |  |  |
| 150 | 200 | 200 | 357533 | 48500 | 50500 | 357541 | 23500 | 25500 |
| 200 | 300 | 200 | 357534 | 49550 | 51500 |  |  |  |
| 300 400 | 400 500 | 400 400 | 357535 357436 | 55500 56500 | 58000 59000 | 357542 | 31000 | 33500 |
| 600 | 750 | 600 | 357437 | 69000 | 72000 | 357543 | 44500 | 47500 |

Optional-When the load on each circuit is balanced, the ammeters on panels having them may be connected to read current only in one phase and the ammeter switches and two current transformers may be omitted at a reduction in price, depending on the capacity. Refer to Works for quotation.

Approximate weight, boxed, 500 pounds.
Bus-bars and bus connections are not included in the above style numbers.

Order by Style Number

## TYPE JB A-C. SWITCHBOARD PANELS

## 1200-2400-3300 VOLTS, 120 AMPERES MAXIMUM


#### Abstract

Application-Type JB switchboards are particularly adapted to the control of single or paralleloperated alternators and feeder circuits in small isolated stations and industrial plants.

Rating-These switchboard panels are suitable for use on 1200-, 2400- and 3300 -volt, single-phase, two-phase and three-phase systems of all frequencies. They are listed for control of 2400 -volt 60 -cycle generators and single- and three-phase feeder circuits. Panels having ratings not scheduled are special and should be referred to the Company, except for 3300 -volt 3 -phase generators. Order panels of a suitable ampere capacity from the 2400 -volt schedules, except for 3300 volts, increasing by $\$ 10.00$ the list price of the same ampere capacity 2400 -volt panel to provide for the required change in voltage transformer, etc. The capacity of a single generator or feeder panel, as listed, is limited to 120 amperes, and that of a complete switchboard to 400 amperes. However, special panels may be ordered of a capacity up to 200 amperes for generators and for feeders, when desired, by taking the matter up with the Company. For greater capacities, a switchboard from the type E lines is recommended.


Panel Construction-Each panel consists of a single section, 48 inches high by $11 / 2$ inches thick, with $1 / 4$-inch bevels on front edges, bolted at the four corners to a type J $11 / 4$-inch pipe frame. The total height of the panels is 76 inches. As indicated by the type letter $B$, the equipment consists of panel-mounting, manually-operated oil circuitbreakers.
Automatic Protection-Standard panels provide no automatic protection for the main or field circuits of alternating-current generators, except that schedules are provided listing automatic generator breakers for separately operated generators when the generator breaker is also used to provide automatic protection for a single feeder circuit. Under these conditions of operation, automatic protection may also be obtained by providing a subsection with fuses. This is mounted on the pipe framework immediately below the generator panel.

Feeder panels are listed with the following kinds of overload protection:
(a) Automatic oil circuit-breakers.
(b) Non-automatic oil circuit-breakers with rearconnected fuses. These fuses are removable from the front of panel, but have no live parts exposed.

Feeder panels having a non-automatic oil circuitbreaker, but without fuses, are also listed. When these panels are selected, necessary fuses should be ordered extra for mounting apart from the switchboard.
The advantages of the automatic circuit-breaker are; it is quickly and easily closed after opening the circuit, it cannot be held in a closed position while

an overload condition exists on the line, and it eliminates the trouble and expense of replacing the fuses.

One set of fuses is supplied with each panel equipped with fuse blocks.

Apparatus-The voltmeters provided are type SY; the ammeters, type SY; the non-automatic oil circuit-breakers, types I and D; the automatic oil cir-cuit-breakers, type F-11; the fuses are of the enclosed rear-connected type; and the generator field switches, type A, mounted on the rear of the genertor panels with the operating handles on the front.

Safety-This line of switchboard panels has no live parts on the front of the panels.

Field Rheostats-The generator panels are designed to have the exciter and generator rheostats separately mounted and operated by a remote-control mechanism. The handwheels for operating the rheostats are concentric and operated from the front of the panels. The rheostats and rheostat-operating mechanisms are not included with the panels, as they are generally furnished with the machines. If desired, a standard rheostat-operating mechanism will be furnished with the switchboard at an increase in cost; specify double-handwheel remotecontrol rheostat mounting Style No. 290894 from catalogue section 2-B.

Ground Detoctor Equipments-Ground detectors are not supplied as part of the standard panel

## TYPE JB A-C. SWITCHBOARD PANELS-Continued

equipments and must be ordered separately when required. For 2400-volt, 3-phase systems specify:

One Ground Detector Equipment, Style No. 306472, list price $\$ 95.00$.

The style number includes one 3-phase electrostatic glower ground detector, with condenser-type terminals, bracket for mounting the detector above switchboard, and the necessary connecting leads.

The question of detectors for all 1200- and 3300volt systems and 2400 -volt single- and 2 -phase systems should be referred to the Company.

Synchronizing-A rotary type synchronizing switch and an incandescent lamp for synchronizing between machines are furnished with each generator panel. The same transformer used in connection with the voltmeter is used for synchronizing. If synchronizing between bus and machine is desired, add one voltage transformer with fuses for connecting to bus. A type SI synchronoscope mounted on a swinging bracket at the side of the switchboard will be supplied at extra cost.

Exciter Control-Each generator panel is designed to have the generator field connected to a single
exciter through a two-pole field switch with field discharge contact. If parallel operation of exciters is desired, exciter panels should be ordered.

Bus-bars-Bus-bars, when necessary, should be ordered separately as follows:


Sub-Sections for Watthour Meters-The following style numbers include a sub-section with mounting brackets, meter-transformer brackets, and wiring, for mounting immediately below the main sections. The meter and transformers are not included. The section is drilled for a polyphase glass-cover type OA switchboard-mounting watthour meter.

| Size of Section Inches | Panel Style No. | List Price |
| :---: | :---: | :---: |
| 12 'x $28{ }^{\prime \prime} \times 13 / 1{ }^{\prime}$ " | 306473 | 82800 |
| 16 "x28 ${ }^{\circ} \times 1$ 洼" | 306474 | 3100 |
| $20^{\circ} \times 28^{\prime} \times 1{ }^{\prime \prime}$ | 306475 | 3400 |
| 24 "x28"x11/2" |  | 3800 |
| $32^{\prime} \times 28^{\prime} \times 11 /{ }^{\prime}{ }^{\prime}$ | 306477 | 4500 |

# Interrupting Capacity of Oil Switches and Oil Circuit-Breakers 

Apparatus
Intrrrupting Capactiy
Amperes per Phase at 2500 Volts
Type I, 60-Ampere, 4500-Volt Oil Circuit-Breaker. 610
Type D, 200-Ampere, 4500-Volt Oil Circuit-Breaker .6500
Panel Style Numbers-The panel style numbers include the frame, wall brace ends, the panel with apparatus mounted thereon according to the sched-
on rear for operating a single panel.
See also Instructions for Ordering.


Diagram of Typical Connections

## TYPE JB A-C. SWITCHBOARD PANELS-Continued

## TYPE JB THREE-PHASE GENERATOR PANELS 2400 Volts 60 Cycles <br> SCHEDULE A

For the control of one generator, operating separately or in parallel. Using one ammeter with ammeter switch and a non-automatic oil circuit-breaker.


Fig. 1


Fig. 2

Panel Fig. 1 should be ordered with the first machire installed, and Fig. 2 with the second and each succeeding machine.

## Schedule of Apparatus

One panel, 16 inches wide.
One ammeter, type SY.
*One voltmeter, type SY.
One voltmeter switch, type RS, single-pole with removable *handle.
One ammeter switch, type RS, 3-phase for reading current in each line.
One drilling only for Westinghouse double-handwheel remote-control rheostat mounting.
One synchronizing switch, type RS, with removable *handle.

One synchronizing lamp.

One field-discharge switch, type A, two-pole single-throw, remote-control mounted on rear of panel with operating handle on the front.

One cardholder.
One oil circuit-breaker, type I up to 275 Kva., type D for 275 Kva. and above, non-automatic, three-pole, single-throw.

Two current transformers, type K.
One voltage transformer with two-pole fuse block and two fuses.

One mounting only for field discharge resistor.
*With panel Pig. 1 only.

| Generator Cap. |  | Current Trans. <br> Pri. Amps. | WITH VOLTMETER, FIG. 1 |  |  | WITHOUT | VOLTMETER, FIG. 2 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Kva. (Max. | Am- | Pri. Amps. (5 Amp. |  |  |  | Panel | Individual | Bus-Bar |
| Continuous.) | meter Scale | second- ary) | Style No. | Operation | Operation | Style | Operation | Operation |
| 37.5 | 12 | 15 | 358785 | 845000 | 346500 | 358798 | 339000 | 340500 |
| 50 | 15 | 15 | 358786 | 45000 | 46500 | 368799 | 39000 | 40500 |
| 62.5 | 20 | 25 | 358787 | 45500 | 47000 | 368800 | 39500 | 41000 |
| 75 | 25 | 25 | 368788 | 45500 | 47000 | 358801 | 39600 | 41000 |
| 100 | 40 | 25 | 368789 | 46000 | 47500 | 358802 | 40000 | 41500 |
| 125 | 40 | 50 | 358790 | 46500 | 48000 | 358803 | 40500 | 42000 |
| 150, 156 | 50 | 50 | 358791 | 47000 | 48500 | 358804 | 41000 | 42600 |
| 175 to 200 | 60 | 50 | 358792 | 47500 | 49000 | 358805 | 41500 | 43000 |
| 225 | 75 | 75 | 368793 | 48000 | 49500 | 368806 | 42000 | 43600 |
| 250 | 80 | 75 | 358794 | 48500 | 50000 | 358807 | 42500 | 44000 |
| 275 to 325 | 100 | 100 | 358795 | 50000 | 51500 | 358808 | 44000 | 45500 |
| 350 to 400 | 120 | 100 | 358796 | 50500 | 52000 | 358809 | 44500 | 48000 |
| 425, 500 | 150 | 150 | 358797 | 61000 | 52500 | 358810 | 45000 | 46500 |

Approximate weight boxed, 700 pounds.
Bus-bars and bus connections are not included in the above style numbers.

## Optional

(a) Where panels are not required for parallel operation the following apparatus may be omitted from generator panels having voltmeters, at a decrease in list price of $\$ 16.00$.

One synchronizing switch, handle, and lamp.
One voltmeter switch and handle.
(b) If voltmeter indication is required for all three phases the voltmeter switch (Figs. 1 and 2) can be replaced by a three-phase type RS voltmeter switch, and a voltage transformer with dou-
ble-pole fuse block and two fuses added at an increase in list price of $\$ 55.00$
(c) A generator field ammeter or a polyphase wattmeter may be added at an increase in price. When either is added to a panel having a voltmeter, the voltmeter is mounted on a swinging bracket at the side of the panel and the added instrument takes its place on the panel.

|  | Additions | ist Price |
| :---: | :---: | :---: |
| Type SX field ammeter. |  |  |
| Type SY |  | 17500 |

## TYPE JB A-C. SWITCHBOARD PANELS-Continued

## TYPE JB THREE-PHASE GENERATOR PANELS 2400 Volts, 60 Cycles <br> SCHEDULE B

For the control of one generator, operating separately, using one ammeter with ammeter switch and an automatic oil circuit-breaker.

This line of panels is designed for usewhen a single feeder circuit is supplied by a single generator. Since the oil circuit-breakers are automatic, the panels listed are suitable for controlling both the generator and feeder. If the load increases so that more than one generator is required, panels with nonautomatic oil circuit-breakers and without voltme-
ters selected from Schedule A should be added; automatic protection being used only on the feeder circuits.
If generator or feeder circuits are added after this class of panel has been installed, the oil circuitbreaker can be made non-automatic by short circuiting the breaker trip coils. The synchronizing equipment and voltmeter switch with handle are furnished for future parallel operation.


## Schedule of Apparatus

One panel, 16 inches wide.
One ammeter, type SY.
One voltmeter, type SY.
One voltmeter switch, type RS, single-pole, with removable handle.

One ammeter switch, type RS, 3-phase, for reading current in each line.

One drilling only for Westinghouse double-handwheel remote-control rheostat mounting.

One synchronizing switch, type RS, with removable handle.

One synchronizing lamp.
One field-discharge switch, type A, two-pole, single-throw, remote-control mounted on rear of panel with operating handle on the front.

One cardholder.
One oil circuit-breaker, type F-11, transformer trip overload. automatic, three-pole, single-throw.

Two current transformers, type K.
One voltage transformer with two-pole fuse block and two fuses.

One mounting only for field discharge resistor.

|  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Genera- |  | Current Trans. |  |  |
| tor Cap. |  | Pri. Amps. |  |  |
| Kva. (Max. | Am- | (5 Amp. | Panel |  |
| $\begin{aligned} & \text { Continu } \\ & \text { ous.) } \end{aligned}$ | meter Scale | secondary) | Style <br> No. | List Price |
| 37.5 | 12 | 15 | 358811 | \$515 00 |
| 50 | 15 | 15 | 358812 | 51500 |
| 62.5 | 20 | 25 | 358813 | 52000 |
| 75 | 25 | 25 | 358814 | 52000 |
| 100 | 40 | 25 | 358815 | 52500 |
| 125 | 40 | 50 | 358816 | 52500 |
| 150, 156 | 50 | 50 | 358817 | 53000 |
| 175 to 200 | 60 | 50 | 358818 | 53000 |
| 225 | 75 | 75 | 358819 | 63500 |
| 250 | 80 | 75 | 358820 | 53500 |
| 275 to 325 | 100 | 100 | 358821 | 64000 |
| 350 to 400 | 120 | 100 | 358822 |  |
| 425, 500 | 150 | 150 | 358823 | 54500 |

Approximate weight boxed, 800 pounds.
Bus-bars and bus connections are not included in the above style numbers.

## Optional

(a) Where panels are not required for future and two fuses added at an increase in list price of parallel operation the following apparatus may be omitted from generator panels at a decrease in list price of $\$ 16.00$

One synchronizing switch, handle, and lamp.
One voltmeter switch and handle.
(b) If voltmeter indication is required for all three phases the voltmeter switch can be replaced by a three-phase type RS voltmeter switch, and a voltage transformer with double-pole fuse block
$\$ 55.00$
(c) A generator field ammeter or a polyphase wattmeter may be added at an increase in price. When either is added to a panel having a voltmeter, the voltmeter is mounted on a swinging bracket at the side of the panel and the added instrument takes its place on the panel.


## TYPE JB A-C. SWITCHBOARD PANELS-Continued

## TYPE JB THREE-PHASE GENERATOR PANELS <br> 2400 Volts, 60 Cycles <br> SCHEDULE C

.For the control of one generator operating separately or in parallel, using three ammeters and a non-automatic oil circuit-breaker.


Fig. 1


Fig. 2

Panel Fig. 1 should be ordered with the first machine installed, and Fig. 2 with the second and each succeeding machine.

One panel, 16 inches wide.
Three ammeters, type SY.
*One voltmeter, type SY.
One voltmeter switch, type RS, single-pole with removable*handle.
One drilling only for Westinghouse double-handwheel remote-control rheostat mounting.
One synchronizing switch, type RS, with removable*handle.

One synchronizing lamp.

## Schedule of Apparatus

| Generator Cap. Kva. (Max. | Current Trans. Pri. Amps. |  | WITH VOLTMETER, FIG. 1 |  |  | WITHOUT | VOLTMETER. FIG. 2 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | Price |  | LIS | RICE |
|  | Am- | (5 Amp. | Panel | Individual | Bus-Bar | Panel | Individual | Bus-Bar |
| Continu- ous.) | meter Scale | Secondary.) | Style No. | Operation | Operation | Style <br> No. | Operation | Operation |
| 37.5 | 12 | 15 | 368824 | 348500 | 550000 | 358837 | 342500 | 344000 |
| 5 | 15 | 15 | 388825 | 48500 | 50000 | 358838 | 42500 | 44000 |
| 62.5 | 20 | 25 | 358828 | 49000 | 50500 | 358839 | 43000 | 44500 |
| 75 | 25 | 25 | 358827 | 49500 | 51000 | 368840 | 43500 | 45000 |
| 100 | 40 | 25 | 368828 | 50000 | 51500 | 358841 | 44000 | 45500 |
| 125 | 40 | 50 | 358829 | 50500 | 52000 | 358842 | 44500 | 46000 |
| 150, 156 | 50 | 50 | 358830 | 51000 | 52500 | 358843 | 45000 | 46500 |
| 175 to 200 | 60 | 50 | 358831 | 51500 | 53000 | 358844 | 45500 | 47000 |
| 225 | 75 | 75 | 368832 | 52000 | 58600 | 358845 | 46000 | 47500 |
| 250 | 80 | 75 | 358833 | 52500 | 54000 | 358846 | 46500 | 48000 |
| 275 to 325 | 100 | 100 | 358834 | 53000 | 54500 | 358847 | 47000 | 48500 |
| 350 to 400 | 120 | 100 | 358835 | 53500 | 55000 | 358848 | 47500 | 49000 |
| 425, 500 | 150 | 150 | 358836 | 64000 | 55500 | 358849 | 48000 | 49500 |

Approximate weight boxed, 700 pounds.
Bus-bars and bus connections are not included in the above style numbers.

## Optional

(a) Where panels are not required for parallel operation the following apparatus may be omitted from generator panels having voltmeters, at a decrease in list price of $\$ 16.00$

One synchronizing switch, handle, and lamp.
One voltmeter switch and handle.
(b) If voltmeter indication is required for all three phases the voltmeter switch (Figs. 1 and 2) can be replaced by a three-phase type RS voltmeter switch, and a voltage transformer with double-pole
fuse block and two fuses added at an increase in list price of $\$ 55.00$.
(c) A generator field ammeter or a polyphase wattmeter may be added at an increase in price. When either is added to a panel having a voltmeter, the voltmeter is mounted on a swinging bracket at the side of the panel and the added instrument takes its place on the panel.


## TYPE JB A-C. SWITCHBOARD PANELS-Continued

# FEEDER PANELS WITH AUTOMATIC OIL CIRCUIT-BREAKERS -FOR ONE FEEDER 

## Single and Three-Phase, 2400 Volts, 60 Cycles, Single-Throw <br> SCHEDULE D

For the control of single and three-phase feeders, using automatic oil circuit-breakers, with ammeter and ammeter switch for reading current in each phase, and without ammeter and ammeter switch.


## Schedule of Apparatus

One panel. 16 inches wide.
One ammeter, type SY, Fig. 1 only.
One ammeter switch, type RS, for reading current in each line, with three-phase panels, Fig. 1 only.
One oil circuit-breaker,* type F-11, automatic overload, transformer trip, single-throw; two-pole for single-phase, three-pole for three-phase.

One cardholder.
One current transformer, type K, for single-phase; two, for three-phase.

| Cur. Trans. Pri Amps. |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Phe | Amps. of | Ammeter | Panel | Individual | Bus-Bar | Panel | Individual | Bus-Bar |
| hase | Feeder | Scale | 358850 | 324500 | \$255 00 | 308537 | 821000 | O220 00 |
| 1 | 10 | 15 | 358851 | 24500 | 25500 | 306538 | 21000 | 22000 |
| 1 | 15 | 25 | 358852 | 25000 | 26000 | 306539 | 21500 | 22500 |
| 1 | 40 | 50 | 358853 | 25500 | 26500 | 308540 | 22000 | 23000 |
| 1 | 60 | 75 | 358854 | 26000 | 27000 | 306541 | 22500 | 23500 |
| 1 | 75 | 100 | 358855 | 26500 | 27500 | 306542 | 23000 | 24000 |
| 1 | 100 | 150 | 358856 | 27000 | 28000 | 308543 | 23500 | 24500 |
| 3 | 5 | 10 | 358857 | 29500 | 31000 | 308544 | 25500 | 27000 |
| 3 | 10 | 15 | 358858 | 30000 | 31500 | 306545 | 26000 | 27500 |
| 3 | 15 | 25 | 358859 | 30500 | 32000 | 308546 | 26500 | 28000 |
| 3 | 40 | 50 | 358860 | 31000 | 32500 | 306547 | 27000 | 28500 |
| 3 | 60 | 75 | 358881 | 31500 | 33000 | 308548 | 27500 | 29000 |
| 3 | 75 | 100 | 358862 | 32000 | 33500 | 306549 | 28000 | 29500 |
| 3 | 100 | 150 | 358883 | 32500 | 34000 | 308550 | 28500 | 30000 |

*Overload tripping range of the circuit-breaker is adjustable from 80 per cent to 160 per cent of the rating of the current transformers. The breakers may be equipped with the usual auxiliaries, such as inverse-time-limit attachments as listed in the catalog section in Oil Circuit-Breaker Accessories.

Approximate weight, boxed, 600 pounds.
Bus-bars and bus connections are not included in the above style numbers.
Order by Style Number

TYPE JB A-C. SWITCHBOARD PANELS-Continued

## TYPE JB FEEDER PANELS

With Automatic Oil Circuit-Breakers-For One Feeder Three-Phase- 2400 Volts- 60 Cycles-Single-Throw SCHEDULE E
For the control of three-phase feeders; with ammeter in one phase of each feeder.

## Schedule of Apparatus

One panel, 16 inches wide.
One ammeter, type SY.
One cardholder.
One oil circuit-breaker,* type F-11, automatic overload, transformer-trip, three-pole, single-throw.


Two current transformers, type K.

*Overload tripping range of the circuit-breaker is adjustable from 80 per cent to 160 per cent of the rating of the current transformers. The breakers may be equipped with the usual auxiliaries, such as inverse-time-limit attachments as listed in the catalog section in Oil Circuit-Breaker Accessories.

Approximate weight, boxed, 800 pounds.
Bus-bars and bus connections are not included in the above style numbers.

## TYPE JB FEEDER PANELS

## With Fuses on Front of Panel-For One Feeder Single and Three-Phase-2400 Volts-60 Cycles-Single-Throw SCHEDULE $F$

For the control of single and three-phase feeders; with ammeters in one phase of each feeder; or without ammeters, and with fuses in each phase of each feeder.

## Schedule of Apparatus

One panel, 12 inches wide.
One ammeter, type SY, when included in style number of panel.
One set of fuse holders and fuses.
One cardholder.

ThresPhase
Feeder With Amereter

One oil circuit-breaker, type I for 5 to 60 amperes, type D for 75 and 100 amperes, non-automatic, single-throw; two-pole for single-phase, three-pole for three-phase.
$\begin{array}{cc}\text { Amalier } & \begin{array}{c}\text { One curre } \\ \\ \\ \\ \\ \text { Crir. Trans. } \\ \text { Pri. Amps. } \\ \text { ( } 5 \text { Amp. }\end{array}\end{array}$
(5 Amp.

|  | Maximum <br> Continuous <br> Amps. of <br> Feeder |
| :---: | :---: |
| Phase | 5 |
| 1 | 10 |
| 1 | 15 |
| 1 | 40 |
| 1 | 60 |
| 1 | 75 |
| 1 | 100 |
| 1 | 5 |
| 3 | 10 |
| 3 | 15 |
| 3 | 40 |
| 3 | 60 |
| 3 | 75 |
| 3 | 100 |



Approximate weight, boxed, 700 pounds.
Bus-bars and bus connections are not included in the above style numbers.

# TYPE JB A-C. SWITCHBOARD PANELS-Continued <br> TYPE JB FEEDER PANELS <br> <br> With Fuses on Front of Panel-For Two Feeders <br> <br> With Fuses on Front of Panel-For Two Feeders <br> <br> Single and Three-Phase- 2400 Volts- $\mathbf{6 0}$ Cycles-Single-Throw <br> <br> Single and Three-Phase- 2400 Volts- $\mathbf{6 0}$ Cycles-Single-Throw <br> SCHEDULE G 

For the control of single and three-phase feeders; with ammeter in one phase of each feeder, or without ammeter. and with fuses in each phase of each feeder.

## Schedule of Apparatus

One panel.
Per Feeder:
One ammeter. type SY. when included in style number of panel.
One set of fuse holders and fuses.
One cardholder.


One oil circuit-breaker, type I for 5 to 60 amperes, type D for 75 and 100 amperes. non-automatic, single-throw; two-pole for single-phase, three-pole for three-phase.

One current transformer, type K , for ammeter.


Approximate weight, boxed, 700 pounds.
Bus-bars and bus connections are not included in the above style numbers.

## TYPE JB FEEDER PANELS <br> Without Fuses-For One Feeder Single and Three-Phase- $\mathbf{2 4 0 0}$ Volts- 60 Cycles-Single-Throw SCHEDULE H

For the control of single or three-phase feeders; with ammeter in one phase of each feeder, or without ammeter.

Fuse blocks are not furnished with these panels and should be ordered extra for separate mounting.


Fig. $1 \quad$ Fig. 2

## Schedule of Apparatus

One panel, 12 inches wide.
One ammeter, type SY, Fig. 1 only.
One cardholder.
One oil circuit-breaker, type I for 5 to 60 amperes, type $D$ for 75 and 100 amperes, non-automatic, single-throw; two-pole for single phase, three-pole for three-phase.

One current transformer, type K , for ammeter.
(Continued on next pago)

## TYPE JB A-C. SWITCHBOARD PANELS-Continued

SCHEDULE H-Continued


## TYPE JB FEEDER PANELS

## Without Fuses-For Two or Four Feeders Single and Three-Phase-2400 Volts-60 Cycles-Single-Throw SCHEDULE I

For the control of single or three-phase feeders; with ammeter in one phase of each feeder, or without ammeter.

Fuse blocks are not furnished with these panels and should be ordered extra for separate mounting.

## Schedule of Apparatus

One panel.
Per Feeder:
One ammeter, type SY, Fig. 1 only.
One cardholder.
One oil circuit-breaker, type I for 5 to 60 amperes, type $D$ for 75 and 100 amperes, non-automatic, single-throw; two-pole for single-phase, three-pole for three-phase.

One current transformer, type K , for ammeter.


Fig. 1


Fic. 2


Approximate weight, boxed, 800 pounds.
Bus-bars and bus connections are not included in the above style numbers.
Order by Style Number

## TYPE JB A-C. SWITCHBOARD PANELS-Continued

TYPE JB FEEDER PANELS
Double-Throw, Single-Phase, 2400 Volts, 60 Cycles
SCHEDULE J
For the control of one single-phase double-throw feeder with or without ammeter, and with or without fuses and for balancing single-phase feeder on various phases.

Fuse blocks are not supplied with panels Figs. 3 and 4, and should be ordered separately.


## Schedule of Apparatus

One panel, 16 inches wide.
One ammeter, type SY, with Figs. 1 and 3 only. Two fuse holders and fuses, with Figs. 1 and 2 only.
One cardholder.
One oil circuit-breaker, type D , non-automatic, 2-pole double-throw.

One current transformer, type K, for ammeter.

\begin{tabular}{|c|c|c|c|c|c|c|c|}
\hline \multirow[t]{3}{*}{Maximum Continuous Amps. Feeder} \& \multirow[t]{3}{*}{\begin{tabular}{l}
Cur. Trans. \\
Pri. Amps. (5 Amp. Secondary) and Scale
\end{tabular}} \& \multicolumn{3}{|l|}{\multirow[t]{2}{*}{WITH AMMETER. FIG. 1 AND 3}} \& \multicolumn{3}{|l|}{\multirow[t]{2}{*}{WITHOUT AMMETER. FIG. 2 AND 4}} \\
\hline \& \& \& \& \& \& \& \\
\hline \& \& \[
\begin{aligned}
\& \text { Panel } \\
\& \text { Style No. }
\end{aligned}
\] \& Individual Operation \& Bus-Bar Operation \& Panel Style No. \& Individual Operation \& Bus-Bar Operation \\
\hline \multicolumn{8}{|c|}{With Fuses} \\
\hline 5 \& 10 \& \({ }_{358927}{ }^{\text {Prg }}\) \& 823000 \& 824500 \& FIG.

188086 \& 819500 \& 821000 <br>
\hline 10 \& 15 \& 358928 \& 23500 \& 25000 \& 188067 \& 20000 \& 21500 <br>
\hline 15 \& 25 \& 358929 \& \& 25500 \& 188068 \& 20500 \& 22000 <br>
\hline ${ }_{60}^{40}$ \& 50 \& 358930
358931 \& 24500 \& 26000 \& 188069 \& 21000 \& 22500 <br>
\hline 60
75 \& 75
100 \& 358931
358932 \& 25000
30000 \& 26500
31500 \& 188070 \& 21500
26500 \& 23000 <br>
\hline 100 \& 150 \& 358938 \& 30500 \& 32000 \& 188072 \& 27000 \& 28500 <br>
\hline \multicolumn{8}{|c|}{Without Fuses} <br>

\hline 5 \& 10 \& $$
\begin{gathered}
\text { FIG } 3 \\
358934
\end{gathered}
$$ \& 19000 \& 20500 \& FIG 4

188073 \& 15500 \& 17000 <br>
\hline 10 \& 15 \& 358935 \& 19500 \& 21000 \& 188073 \& 16000 \& 17500 <br>
\hline 15 \& 25 \& 358936 \& 20000 \& 21500 \& 188073 \& 16500 \& 18000 <br>
\hline 60 \& 50
75 \& 358937
358938 \& 20500 \& 22000 \& 188073 \& 17000 \& 18500 <br>
\hline 75 \& 100 \& 358939 \& 25000 \& 26500 \& 188073 \& 21500 \& 23000 <br>
\hline 100 \& 150 \& 358940 \& 25500 \& 27000 \& 188073 \& 22000 \& 23500 <br>
\hline
\end{tabular}

## TYPE JB PANEL SUB-SECTIONS FOR FUSES <br> Three-Phase, 2400 Volts <br> SCHEDULE K

These sections are designed to be mounted on the type J frame immediately below the main generator sections.

They provide automatic protection on the feeder side of the non-automatic oil circuitbreaker when control of only a single generator and a single feeder is required, thus eliminating the feeder panel.

Style number includes sub-section, frame-mounting brackets, three fuse blocks, and one . set of fuses

## Schedule of Apparatus

One sub-panel, 16 inches wide, 28 inches high, $11 / 2$ inches thick.
Three fuse holders and fuses, rear-connected.
Ampere
Capacity
10
20
30
40
60
75
100


Approximate weight, boxed, 100 pounds.
Order by Style Number

# TYPE GD D.C. SWITCHBOARD PANELS 

## For 250 Volt, 2-Wire and 3-Wire, Light and Power Service and $\mathbf{6 0 0}$-Volt Railway Service



Front View of Typical Type GD
Railway Switchboard


Rear View of Same Board
Showing laminated stud knife switches and circuitbreakers, neat and symmetrical arrangement of copper connections.

Application-Type GD switchboards have man-ually-operated circuit-breakers and are for the control of direct-current generators, direct-current feeders, and the direct-current side of synchronous converters. These panels should be used for all service of this class above 250 volts (except 600 -volt mine service) and for other service beyond the capacity of type JD switchboards.

Capacity-Individual machine panels are listed for all standard Westinghouse motor-driven generators, compound-wound synchronous converters, and shunt-wound synchronous booster converters. A complete switchboard composed of these panels is limited in ampere capacity only by the interrupt-
ing ability of the circuit-breakers. The limit is not reached in ordinary stations and for all practical purposes, the capacity of these boards may be considered as unlimited.
Panel Construction-Each panel consists essentially of three sections-bottom section 20 inches, middle 45 inches, and top 25 inches high-mounted on an angle-iron frame with channel base. The total height of the panel, including base is 92 inches.

General Description-The illustrations show more clearly than a written description, the first class appearance, rugged construction and symmetrical design of this line of panels.
Seven-inch D'Arsonval round type ammeters and voltmeters are furnished with these panels. Customers preferring type GL illuminated dial meters may order them at an additional price, in place of the type SX.

Knife switches and carbon circuit-breakers are of the highest grade of their respective kind, and are furnished with laminated studs for capacities above 1200 amperes. The carbon circuit-breakers furnished with this line of panels are types CA and CL, the inherent features of design of which have been demonstrated by many years of satisfactory service, to be entirely adequate to meet the most exacting operating requirements.

A wiring diagram showing complete connections is furnished with each switchboard.

Further information will be furnished on request.

# DIRECT-CURRENT SWITCHBOARD PANELS 

For 1200 - to 1500 -Volt Service


Typical 1200- or 1500-Volt Direct-Current Switchboard (With End Barrier Omitted)

Application-These panels are designed to control synchronous converters and motor-generator sets in 1200 - to 1500 -volt direct-current railway service. They are listed for the control of:

300 and 500 kw., 3-phase, 25 -cycle, 1200 -volt direct-current synchronous converters.

500 and 1000 kw ., 6 -phase, 60 -cycle, 1200 -volt direct-current synchronous converter sets, consisting of two synchronous converters in series.

500 and 750 kw ., 1200 -volt direct-current generators driven by synchronous motors.

All of these panels are suitable for 1500 -volt operation.

Panel Construction-Each panel consists of three sections, 2 inches thick with $1 / 4$-inch bevels. The lower section is 25 inches high, the middle section 45 inches high, and the upper section 30 inches high. They are mounted on angle-iron frame with channel-iron base. The total height of the panel, including the base is 102 inches.

General Description-The quality of the apparatus provided is of the best. Seven-inch D'Arsonval round-type ammeters and voltmeters, type A knife switches, and type CA carbon circuitbreakers are regularly furnished with these panels. The carbon breakers are mounted on the upper section of the panel, and are operated from an operating handle similar to that used with an oil switch, the handle being mounted on the middle section, and connected to the oil circuit-breaker by means of the usual bell crank and connecting rod mechanism. A type A knife switch in series with the carbon breaker is mounted on a small panel supported from the panel framework on the rear of the board. The knife switch is operated from a handle identical in appearance, location and method of operation, as the carbon breaker. Large barriers are installed between the carbon breakers on adjacent panels providing ample insulation distances.

A wiring diagram, showing complete connections, is supplied with each switchboard.

Further information will be furnished on request.

## TYPE EA SWITCHBOARD PANELS

For 240-480-Volt Alternating-Current Service


Type EA Switchboard

Application-Type EA switchboards are designed to control the alternating-current electrical equipment of industrial plants and small central and distributing stations where voltages are not over 480. They are applicable where service conditions permit the use of knife switches and enclosed fuses, and where the cost of a switchboard with oil circuitbreakers is not justified.
Capacity-The capacity of a single generator panel is limited to 1000 amperes, a single feeder circuit to 600 amperes, and a complete switchboard composed of these panels should have sequence of panels arranged to keep bus capacity within approximately 2000 amperes.
Where currents above these limits are involved special designs are usually necessary.
Where higher voltages than 480 are involved types EB, EC, EH, or EE switchboards should be selected, although switchboards of the type EA construction can be supplied for 600 -volt service on special order.

Panel Construction-Each panel consists of two sections, 2 inches thick with $1 / 4$-inch bevels. The lower section is 25 inches high and the upper section is 65 inches high. The panel is mounted on type E angle-iron frame with channel iron base, and the total height of the panel including the base is 92 inches.

General Description-The quality of the apparatus provided is of the best and conforms to the well known Westinghouse standard of excellence.

All indicating meters are of the well known 7 -inch diameter type of highest grade, highly damped, accurate and with long open scales, making them more easily read than any other type. They can be supplied with either white or black dials.

Type A knife switches are furnished with standard panels. Enclosed fuses provide automatic overload protection for the feeder circuits. All fuses supplied are of the enclosed type.

A wiring diagram showing complete connections is supplied with each switchboard.

Further information will be furnished on request.

# TYPE EB SWITCHBOARD PANELS 

# For 2400-Volt Alternating-Current Service Employing Hand-Operated <br> Panel-Mounting Oil Circuit Breakers 



Type EB Sifitchboard

Application-Type EB switchboards are designed to control the alternating-current electrical equipment of industrial plants and central and distributing stations, not exceeding $3000 \mathrm{kv}-\mathrm{a}$. capacity and 2400 volts.

This type of construction is advisable for simple installations, where the oil switching devices are small and a very extensive switching equipment is not required. In considering the type of switchboards to apply, it should be remembered that good engineering avoids the crowding of apparatus and provides for large insulation distances. This point, which is kept foremost in Westinghouse panel design, contributes to the safety of attendants who must remove oil tanks, replace fuses, or do other work on the rear of the board.
Additional advantages in construction can often be obtained by the use of breakers mounted on panel frame work.
Where space on the rear of panels is limited, and it is desired to gain more accessibility at a limited expense, type EC construction with wall-mounted apparatus is recommended.

Capacity-The capacity of the individual generator or feeder circuits, where panels are to be incorporated as part of a type EB switchboard, is limited to 800 amperes, and that of a complete switchboard composed of these panels, to 2000 amperes in any section of the bus-bars.
Panel Construction-Each panel consists of two sections, 2 inches thick with $1 / 4$-inch bevels. The lower section is 25 inches high and the upper section 65 inches high. The panel is mounted on type $E$ angle iron frame with channel iron base and the total height of the panel including base is 92 inches.

General Description-All indicating meters are of the well known seven-inch diameter, round type, of highest grade, highly damped and accurate, with long open scales, making them more easily read than any other type. They can be supplied with either white or black dials.

Automatic overload protection is provided for the feeder circuits. The oil circuit-breakers furnished with this class of panels are the type F .
A wiring diagram showing complete connections is supplied with each switchboard.
Further information will be furnished on request.

# TYPES EC AND EH SWITCHBOARD PANELS 

## For Moderate Capacity Alternating-Current Systems Employing Remote Hand-Operated Oil Circuit-Breakers



Type EC Switchboard Construction-with Pipe-Frame-Mounting Oil Circuit-Breakers


Type EH Switchboard Construction-with Cell-Mounting Oil Circuit-Breakers

Types EC and EH switchboards are essentially the same as type EB as far as front appearance of the switchboard panels themselves are concerned. The same high grade instruments are furnished, and panel construction is the same, the chief difference being the method of mounting the oil circuitbreaker equipment. With the type EC construction, the oil circuit-breakers are mounted on pipe-framework, and with the type EH construction, the oil circuit-breakers are arranged for cell-mounting.

Application-The electrical limitations in applying these EC and EH switchboards are 240 to 13,200 volts for generator panels, 240 to 50,000 volts for feeder panels, and a maximum capacity of 2000 amperes in any section of the main bus-bars.

The mechanical limitations in applying these switchboards are:
(a) The distance between the switchboard panels to the corresponding oil switching device.
(b) The power required to operate the switching devices through the system of bell cranks and connecting rods.
In general the total length of operating rods should not exceed 50 feet. For plants where the arrangement of the station requires a greater length of operating rods, and for larger plants and heavier capacities, electrically-operated apparatus is recommended, as covered by the type EE switchboards.
Further information will be furnished on request.

## TYPE EE SWITCHBOARD PANELS

## For Large Capacity Alternating-Current Systems Employing Electrically-Operated Oil Circuit Breakers



The Structure in the Background Shows a Typical Arrangement
Using Cell-Mounted Oil Circuit-Breakers


Electrically-Operated Heavy Capacity Type CA Carbon

Circuit-Breakers

Application-Type EE switchboards are designed to control the alternating-current electrical equipment of central and distributing stations and industrial plants. They are applicable for station capacity or voltages so high as to make it desirable to mount the switching equipment apart from the panels and where the station arrangement necessitates the use of electrically-operated oil circuitbreakers.

Electrically-operated switchboards are also used


Type EE Switchboard
for the control of heavy capacity direct-current carbon circuit-breakers.
Apparatus-The instruments, relays, oil circuitbreakers, instrument transformers, disconnecting switches, etc., are of the highest grade of their respective kind.
A wiring diagram showing complete connections is supplied with each switchboard.
Further information will be furnished on request.

# TYPES JD AND ED EXCITER AND VOLTAGE REGULATOR PANELS 

For 125- and 250-Volt Exciter Circuits


Application-These panels are for the control of the exciters used with alternating-current generators and are essentially the same as other two-wire direct-current generator panels except that no automatic protection is provided. Panels are also included suitable for Westinghouse generator voltage regulators, either with or without control for motordriven exciters. They are designed to match and form a part of the standard alternating-current switchboards.

Panel Construction-Each type JD panel consists of a single slab 48 inches high, $11 / 2$ inches thick, with $1 / 4$-inch bevels on front edges, mounted on a type J switchboard pipe frame. The total height of the panel is 76 inches.

Each type ED panel consists of two sections, 2 inches thick with $1 / 4$-inch bevels on front edges. The lower section is 25 inches high and the upper section 65 inches high. The panel is mounted on a type E angle-iron frame, with channel-iron base. The total height of panel including the base is 92 inches.

General Description-The apparatus included
for these panel equipments is of the highest grade. The instruments are the seven-inch diameter operating on the D'Arsonval principle. Knife switches are the type A with plain break. Standard practice in supplying switchboard apparatus for control of exciter circuits is to furnish non-automatic switching devices. Where exciters are driven by alternating-current motors, the automatic circuitbreaker in the motor supply circuit will be furnished with a high overload setting. This practice is justified both because contrary practice would jeopardize the continuity of the alternating-current service, and because modern exciting apparatus is very reliable.

However, if, in the judgment of a purchaser, special conditions make it necessary to provide automatic protection in an exciter circuit, the Company is prepared to supply suitable devices on request, even though at variance with its usual recommendations and practice.

A wiring diagram showing complete connections is furnished with each switchboard.
Further information will be furnished on request.

# TYPES GC AND GE SYNCHRONOUS-CONVERTER SWITCHBOARD PANELS 

For 6-Phase Compound-wound Synchronous Converters-4000 KW Maximum, 600 Volts- 2000 KW Maximum, 250 Volts-Direct Current For 6-Phase Synchronous Booster Converters-16,000 Maximum<br>D-C. Amperes at 250 or 270 Volts 25 and 60 Cycles



Typical Synchronous Converter Switchboard

Application-These panels are designed for controlling the alternating current side of Westinghouse commutating-pole synchronous converters. They match up with and present a uniform appearance when made a part of the standard 90 -inch alternating-current or direct-current switchboard. This line of panels includes designs for the complete line of Westinghouse six-phase converters of the maximum ratings given above, and contemplate the use of both hand and electrically operated oil circuit-breaker equipments on the a-c. side for the protection of the step-down transformer and the converter.

Apparatus-Seven-inch meters with long scales, full open face and deadbeat characteristics are regularly furnished. Power-factor meters are supplied with the standard compound-wound synchronous converter equipments, and reactive component meters with standard shunt-wound synchronous booster converters.

These meters are single phase since the phases of converters are practically balanced.
The knife switches are type A and are furnished with round studs up to 1200 amperes d-c. and 1100 amperes a-c. and with laminated studs for higher capacities. Laminated stud switches have the latest design pressure-moulded studs of hour-glass crosssection; the former insuring high and dependable conductivity and the latter ample radiation surface. Studs will be furnished with either vertical or horizontal laminations or a combination of both as may be required.
Oil circuit-breakers are of the standard types as required for the various commercial voltages,either hand or electrically operated, and arranged for either wall or frame mounting.
A wiring diagram showing complete connections is supplied with each switchboard.
Further information will be furnished on request.

## AUTOMATIC SWITCHING EQUIPMENT

## AUTOMATIC SWITCHING FOR RAILWAY SUBSTATIONS

Automatic switching equipments have been designed to meet any requirement of substation operation in the electric railway field. Westinghouse automatic substations are furnishing power for every class of electric traction from the trolley bus and safety car at one extreme, to heavy steam railroad electrification at the other. "Standard equipments can be supplied for $300,500,750,1000,1500$ and 2000 kw . units up to 1500 volts. Any number of units in one station may be controlled, although it


Interior of $\mathbf{5 0 0}$-Kw., 600-Volt D.C. Portable Railway Converter Substation
is not usually good economy to make automatic a station with more than two units. Equipments for any size machine at any voltage can be supplied on special order.

Westinghouse automatic switching is designed to function only in response to changes in the electrical condition of the machines or circuits to which it is connected. No essential operation is dependent upon fixed mechanical timing.

Protective equipment is provided to guard against single or reverse-phase starting, single-phase operation, short circuits, continued overloading, over speed, open field, low a-c. voltage, hot bearings, failure to rotate and reverse current.

The starting operation may be initiated by low trolley voltage, time switch, remote control by pilot wire, or remote supervisory control over the telephone line. In stations with two or more units, successive machines are brought into service as the load on the first machine increases, the first machine being started by one of the above mentioned methods.

For use with converters where heavy accelerating peaks must be handled, a load limiting resistance in one or more steps, is supplied depending on conditions. Where there are no heavy drains on small machines, this is unnecessary and the d-c. end is connected to the trolley through a service-restoring contactor which opens only on very heavy overload or short circuit, and which recloses when the heavy load or short circuit is removed.

Automatic control of the generator voltage provides effective means for controlling the load on motor-generator sets although for some applications this is unnecessary, in which case some load limiting resistance may be used, or the generator may be connected to the line by means of a service-restoring contactor.

## AUTOMATIC SWITCHING FOR HYDRO-ELECTRIC GENERATING STATIONS

Automatic control can be applied to any hydroelectric generating equipment without regard to size, type or head of water. It is ideally suited, however, to the smaller sizes up to 5000 kv -a. It makes possible the utilization of many small water power plants that could not be profitably operated if burdened with operating labor charges. The equipment can be supplied to start a generating unit:

1. By means of push button control from a distant station.
2. By means of supervisory control equipment operated from a distant point over a telephone circuit.
3. When the line frequency lowers.
4. When the available head of water exceeds a given height.
5. When the load on other generators exceeds their rating.

Where the capacity of the unit is not too great a percentage of the total capacity of the system, it may be connected directly to the line unexcited without synchronizing, provided that it is within 10 per cent of syhchronous speed. For this class of service the generator must be equipped with damper windings such as would be used in a selfstarting synchronous motor.

Where the machine characteristics are such as to prevent the use of the foregoing scheme, an auto--matic synchronizing equipment is provided which

| Section 2-A | Westinghouse Switchboards | May, 1923 |
| :--- | :---: | :---: |

## AUTOMATIC SWITCHING EQUIPMENT-Continued

regulates the wheel speed and closes the breaker at the first favorable point of synchronism.

It is very essential that the water wheel governor be equipped for automatic operation by the manufacturer of the particular governor in question. Automatic operation may also be had with elec-trically-operated gates if battery energy is available or if the unit is never to be started with the line voltage below 60 per cent of normal. Automatic control of the electrically-operated gate is available for holding a constant level of head water until the stream flow exceeds the wheel capacity.

The load may be controlled, and various readings taken in the station. by remote control as described on a following page.

Protection is provided against continued over-


Automatic Switchboard for Liget Traction


Automatic Switchboard for the Control of a 187 -Kv-a. 2400-Volt, 3-Phase. 180 RPM., Water Wheel Generator
loading by means of thermal relays. A line voltage relay trips the unit out in case of a bad short circuit and restores the unit to service when the line potential rises to such value as to indicate that the trouble is cleared. Bearing thermostats are provided to shut down the unit should the bearings overheat. Where the size, or voltage of the generator warrants the added expense, differential protection may be included. Overspeed protection may be added if wanted.
For stopping the unit in case of gate leakage, both air and oil brakes are available. Oil brakes are usually preferred as the oil under pressure may be obtained from the governor tank. Inquiries for this class of apparatus should be made on form 9278.

## REMOTE SUPERVISORY CONTROL SWITCHING

The automatic telephone industry has developed, to a high state of perfection, the art of selective control over one pair of wires. These same principles and methods are applicable to the control of power apparatus at a distance.
Many possible combinations may be used. The most simple of these is the one developed for the control of a number of small hydro-electric generating stations over one pair of telephone wires which are also used for conversation.
The despatching end consists of a dial such as is customarily used on an automatic telephone, a telephone receiver and a line key. The receiving apparatus is an assembly of standard telephone
switchboard relays and rotary switches. To communicate with any particular station, the dispatcher closes the line key, dials the number of the sti tion and then listens. A bell at the distant point taps the station number which may be heard by the dispatcher in the telephone receiver. The number of the desired operation is then dialed. If the desired operation is a report on the available head of water, the distant equipment operates in such a manner as to send out a series of buzzer notes, each note indicating one tenth of the total head. The dispatcher counts the number of buzzer notes and from a table reads the height of water. In like manner, the gate position may be ascertained. The

## AUTOMATIC SWITCHING EQUIPMENT-Continued



Dialing and Sending Apparatus
unit may be started or stopped, or the generator setting changed by the calling of various code numbers.

A more elaborate system may be had which furnishes the dispatcher a small control switch for each operation and which provides a return signal which operates colored lamps in a manner similar to standard switchboard practice. This system may be operated over only two wires, if a delay in the answering signal is permissible. If rapid answering signals are desired, a third wire is necessary, or where conditions permit, the ground may be used. This system, using rapid answering signals, appeals to operating men accustomed to the use of electrically controlled breakers because of the similarity of operation. Of course the elaborate system is very much more expensive than the first mentioned.
For complex systems where there is not sufficient
room for one key for each operation, a keyboard similar to an adding machine may be used.

Equipment is also available for the transmission of load indications by means of impulses. The local circuit at the receiving end may be connected to demand, recording, integrating. or indicating meters as desired. These meters will record with almost as great accuracy as though installed in the same station with the instrument transformers.

Complete control and supervision of a substation from a central point can be had by using four wires. These wires will carry the actual control of all circuit breakers or other apparatus, the answer-back lamp signals, the load indicating device, and a telephone circuit.


Receiving Apparatus at Substation

## AUTOMATIC TRANSFORMER AND A-C. FEEDER SWITCHING EQUIPMENT

Westinghouse switching equipment is now available for all forms of automatic transformer and alternating current feeder switching. Substations for this class of service may vary from the automatic equipment for reclosing a small number of feeders to that required for automatically switching one or a number of transformers or transformer banks, or for any combination of such equipments.
Transformer switching equipment may be applied to one or a number of transformers or transformer banks according to any one of the following examples:

1. One transformer to be switched on or off according to a predetermined schedule; that is, a transformer may be switched on at the time the peak load occurs. and switched off at the time corresponding to the cessation of that load.
2. One transformer to be used to reinforce the low tension distribution system, being switched on as the voltage falls on account of increased load and switched off at the cessation of this load.
3. Two transformers to be operated at different times. the larger transformer handling the load during heavy load periods. and the smaller transformer replacing it at periods of light load, thus reducing the transformer operating loss.
4. Two transformers to be operated separately or combined, the one acting as a spare or auxiliary to the other.
5. Two transformers or more to be operated in accordance with load demands, in such a way that one or more transformers may be switched on as the load increases and in turn switched off as the load decreases.

## AUTOMATIC SWITCHING EQUIPMENT-Continued

In any system of transformer switching. complete protection must, of course, be given to the transformers against overheating, burn-outs, etc. Such protection should be in the form of a lockout so that the occurrence of such a condition will necessitate the inspection by an operating man and a subsequent hand reset of the lockout relay before such a transformer can again come into operation.

Protection to the transformers should include:

1. Protection against overload by suitable switching devices.
2. Protection against overheating by suitable thermal relays.
3. Protection against low voltage.

In addition, it may be desirable to protect the transformer against internal faults by suitable differential relays.

## Automatic A-C. Feeder Switching Equipment

The general scheme of automatic alternatingcurrent feeder switching equipment, as developed by the Westinghouse Company, is based on the automatic reclosure of alternating current feeder breakers a certain predetermined number of times with various time-intervals between these reclosures; these time-intervals being based on the conditions involved. If the fault persists and trips
the breaker out its full number of times, the breaker is locked out and will not be reclosed until after the resetting of the lockout device by an operator. The opening of the breakers is independent of the automatic reclosing relay equipment, and may be effected by ordinary overload tripping with or without time element relays, by low voltage, or in fact any arrangement which the purchaser may desire.

The Westinghouse Company has perfected four general schemes of automatic alternating-current reclosing equipment as follows:

1. Service Restoring.
2. Periodic Reclosing.
3. Combined Service Restoring and Periodic Reclosing.
4. Periodic Reclosing with Selective Action.

Scheme 1, Service Restoring, is arranged to automatically reclose a feeder breaker after tripping out as rapidly as the mechanical features of the breaker will allow. This rapid sequence of reclosing will continue for a predetermined number of times as long as trouble remains on the outgoing feeder. A limiting relay locks out the equipment after a predetermined number of operations, usually three. Should the trouble clear before the full threc operations have taken place, the breaker will remain closed and the relay equipment returns to the original position ready for future operations. This scheme is generally used only where it is de-


Automatic Periodic-Reclosing Equipment with Selective Action for Feeders (Scheme 4)

## AUTOMATIC SWITCHING EQUIPMENT-Continued

sired to hold synchronous loads in step. The duty imposed on the breaker is exceptionally severe, and consequently a much heavier breaker is required than with schemes employing a longer time interval between reclosures.

Scheme 2. Periodic Reclosing, operates in a similar manner to scheme 1 , except that a definite -time interval is interposed between the breaker reclosures. This time interval is accomplished by means of a motor-operated relay which has been developed to give time intervals of either $1 / 2,1$ or 2 minutes. These different time-intervals can all be obtained on the same relay by means of a very simple interchange of gears supplied with the equipment. A similar relay can also be supplied, if desired, to give intervals of 1.2 or 4 minutes. The duty imposed on the breaker with this scheme is much lighter than with scheme 1 and approaches the basis on which breakers are rated.

Scheme 3, Combined Service-Restoring and Periodic Reclosing, is a combination of the above two schemes. By means of an overload selective relay, a distinction is made between ordinary overloads and exceptionally heavy overloads or short circuits. Under ordinary overloads the servicerestoring relay equipment will function to close the breaker as rapidly as possible; for heavy currents or short circuits the overload selective relay will operate and set the periodic reclosing equipment into operation. This scheme, although reducing the heavy duty imposed by the straight servicerestoring equipment. is somewhat more expensive than either schemes 1 or 2 , and is not recommended except for special application.

Scheme 4, Periodic-Reclosing with Selective Action, has been designed for adaptation to feeder stations having a number of feeder breakers all of which close from the same power source. Obviously it would not be desirable to close a large number of breakers all at the same instant, both on account of the closing power taken from a battery or small operating transformer, and on account of the shock to the power supply system that would be caused by the simultaneous closing of a large number of feeder breakers particularly in case of continued trouble. Scheme 4, therefore, operates on practically the same principle as scheme 2. except that a selective sequence relay is added to prevent more than one breaker closing at a time. Should more than one breaker pull out at the same time, the selective relay will set itself for one breaker and that breaker will go through its reclosing cycle, either locking out or remaining closed, depending upon the persistence of the feeder trouble. After the first breaker cycle has been completed, the selective relay will set up the reclosing equipment for the next feeder, and so on until all the opened feeder breakers have either been closed or locked
out. With this scheme, battery control is generally used. We are prepared to supply automatic battery charging equipment in addition to the reclosing equipments.

All negotiations pertaining to automatic switching equipment. as indicated above, should be referred


Automatic Periodic-Reclosing Equipment for Single Feeder (Scheme 2)
to East Pittsburgh for further information. With the negotiation should be forwarded the following:
Kv-a capacity of the system, including the maximum short circuit current to be interrupted by the breakers concerned.

Method of control, a-c. or d-c.
Type of service, that is, single-phase threephase, or three-phase four-wire etc.
Whether hand control is to be included with the automatic control.

Desired time-intervals between reclosures.

# GENERATOR VOLTAGE AND ARC FURNACE REGULATORS 



Fig. 1-Type AB-4
Generator Voltage Regulator


Fig. 2-Type AL-2
Generator Voltage Regulator

## aUTOMATIC GENERATOR VOLTAGE REGULATORS

The problem of voltage regulation on constantpotential circuits is one of considerable importance, chiefly because of the necessity of giving satisfactory service to the customers of operating companies. Inadequate voltage regulation reduces the quality of the service and, consequently, its commercial value.

The operating company is no longer purely a lighting company, but largely power and lighting, hence, the regulation of generator voltage has become more difficult. The necessity of using an automatic voltage regulator is increased by the fact that the present design of alternating-current generators, for reasons of economy, gives poor inherent regulation. The voltage regulator automatically maintains the system voltage at a value that results in a steady voltageat the required point, a result that is obviously impossible of accomplishment by hand.

Two distinct types of voltage regulators have been developed to meet most satisfactorily the various problems of adequate voltage regulations. One is the well known vibrating-type of voltage regulator, the other is the unique and remarkable rheostatic-type of voltage regulator. Although both regulators have the same field of application, there is a more or less natural selection for the two kinds.

For generators of medium capacity up to approximately $10,000 \mathrm{kv}-\mathrm{a}$. with the exciters of fairly high speed, the vibrating-type of regulator will generally be found the most economical.

For generators of large capacity with exciters also large and of slow speed, the rheostatic-type of regulator is better suited.

For special conditions to be met such as excitation values below the residual voltage of the exciters, or for general power load to be taken from the excitation systems, the rheostatic-type of regulator should be applied.

Alternating-Current Regulators - The various uses to which alternating-current voltage regulators are best adapted fall into the following divisions: (a) the maintenance of constant voltage at generator, bus, or some predetermined center of distribution; (b) the maintenance of constant voltage at the end of transmission lines by the control of synchronous condensers or synchronous boosters; (c) the control of booster-type rotaries; (d) the control by special regulators of synchronous condensers applied to local network or distributing systems for voltage regulation and power factor correction; and (e) the maintenance of constant current instead of constant voltage.

## GENERATOR VOLTAGE AND ARC FURNACE REGULATORS-Continued

Direct-Current Regulators - The application of direct-current voltage regulators is very much limited and should be made with the greatest of care. It is confined to the maintenance of constant voltage on direct-current generators where the plant is used for power purposes only, and to the maintenance of constant current.

Where a direct-current plant is too large for the limited capacity of the d-c. regulator, a d-c. regu-
lator made similar to the alternating-current type may be used to control one or more exciters for the plant. This application is suitable for a mixed power-and-lighting service.

A modified type of the d-c. regulator can be applied to flywheel motor sets, and thereby limit the maximum current drawn from the supply source to a predetermined value.

## VIBRATING-TYPE VOLTAGE REGULATORS

## Method and Principle of Operation

Westinghouse voltage regulators for alternating-current generators regulate the generator voltage indirectly by varying the exciter voltage.

Referring to Fig. 3, the main control magnet has its core attracted upward. Its core stem is connected to the floating lever, which is pivoted to the bell-crank lever of the vibrating magnet. A counterweight is used to assist the pull of the main control magnet, and to bring the lever and core to a balanced position at the normal voltage to be regulated. The vibrating magnet also has its core attracted upward. Its core stem is connected to one end of the bell-crank lever which is pivoted to the base, and its opposite end carries the floating lever of the main control magnet. The pull of this vibrating magnet is assisted by a single spring as shown. These two magnets are energized from the same voltage transformer, and actuate the movable main contact into and out of engagement with the fixed contact.

An inspection of schematic diagram, Fig. 3, shows that the closure of the main contacts causes all relay contacts to close. One of the relays, called the vibrating relay, is connected so that the closure of its contacts shunts a small portion of the resistance in series with the vibrating magnet, thus increasing its pull and opening the main contacts. The opening of the main contacts opens all relay contacts and inserts the full resistance in the vibrating magnet circuit, weakening the pull and closing the main contacts again.

From the above cycle, it is seen that for any given position of the floating lever, a condition of continuous vibration results. A necessary condition to the continuous vibration of the system is that the weight of the vibrating magnet core and lever must be exactly balanced by the tension of the control spring and average pull of the magnet. Any change in the tension of the control spring results in an equal change in the average magnet pull. For a given line voltage there is a definite magnet pull when the contacts are closed, and a definite pull of less value when the contacts are opened. The average magnet pull must be a function of the time of the contact engage-


Fig. 3-Schematic Diagram of Type AB. 1 Regulator
ment. For any given position of the floating lever, there is a corresponding position of the bell-crank lever and tension of the control spring. However, on account of the balanced condition there must be a corresponding average magnet pull and time of contact engagement.

The rheostat-shunting relay contacts open and close across the shunt field rheostat of the exciter, and the effective resistance of the rheostat is determined by the time of contact engagement. For any effective resistance, there is a corresponding exciter voltage, and, therefore, a-c. voltage.

The time of contact engagement, as used here, means the ratio of the time the contacts are closed to the total time for opening and closing.

As the control element is energized from the a-c. generator the main control magnet will assume a position such that a time of contact engagement is maintained sufficient to develop an exciter voltage and therefore an a-c. voltage capable of balancing the core weight. Any variation in line voltage changes the position of the floating lever in such a manner as to vary the excitation and restore the balance.

In the standard range regulator, the rheostatshunting relays are energized from the exciter circuit.

For the broad range regulator, the operation is similar to that of the standard range regulator, except that rheostat-shunting, vibrating, and master relays are energized from an independent source of direct current.

For self-excited direct-current generators, the rheostat-shunting relays operate directly on the generator-field rheostats, the control system being actuated from the direct-current mains through a suitable resistance.

For direct-current machines having a separate exciter, the rheostat-shunting relays operate on the exciter rheostat the same as in the alternatingcurrent regulators.

## Construction

Westinghouse voltage regulators, arranged in a suitable case, are constructed for bracket, panel, or pedestal mounting, as required by installation conditions. Bracket-mounted regulators are provided with a standard black-marine slate base; or, if desired, with a blue Vermont marble base, at an increase in price.

The regulator parts are arranged in the case with the control system located in the upper part supported on a small cast base, and with the rheostatshunting relays arranged in horizontal rows at the bottom. The control element and relays are selfcontained units and either may be removed from the base without disturbing its adjustment.

Any size regulator can be designed to be mounted on a 16 -inch panel. Where the number of rheostatshunting relays exceeds ten, a second case containing relays only is supplied.

The control system for alternating-current and separately-excited direct-current generators consists of the main-control magnet and the vibrating magnet, with the main contacts between them. The magnets are of the solenoid type, and are very sensitive. They are provided with adjustable dashpots to permit adjustment of regulation to suit the characteristics of the system.

One of the relays, called the vibrating-magnet relay, is used to govern the operation of the vibrating magnet. On the larger size regulators, one or more master relays'are used to control a group of rheostatshunting relays, thus relieving the main contacts of handling control currents beyond their capacity.

The use of the master relay is made possible by the alternating-current control and permits of the construction of regulators with as many as 40 rheo-stat-shunting relays. The master relay introduces no time lag in the response of the regulator, nor in the voltage regulation, since the vibrating-magnet relay and the rheostat-shunting relays operate simultaneously.

The control system of regulators for self-excited direct-current generators consists of a single solenoid actuating the main contacts, no vibrator being required. The rheostat-shunting relays are located in horizontal rows in the lower part of the regulator case.

The general appearance and finish of all regulators is in harmony with the highest class switchboard practice.

Disconnecting switches and transfer switches of improved design are located below the case.

## Application

The successful application of voltage regulators depends on several factors entirely independent of the size and design of the regulator itself. It is not only necessary that the regulator be properly designed, but it is also essential that the exciters, gen-


Fig. 4-Type AL-5
Gbnerator Voltage Regulator
erators, and prime movers possess characteristics that will harmonize with each other and will assist in keeping the voltage at the desired value under rapidly changing load conditions. In general, the following conditions should be approached as nearly as possible in order to obtain satisfactory results:

1. Prime movers must be provided with proper automatic governors that will respond instantly to changes in load and keep the speed reasonably constant (within 3 per cent to 4 per cent from no-load to full-load).
2. Alternating-current generators should have as nearly as possible the same percentage range of excitation from no-load to full-load.
3. Exciters must be capable of delivering sufficient voltage to take care of the alternating-current

## GENERATOR VOLTAGE AND ARC FURNACE REGULATORS-Continued

generator fields under full-load conditions, 80 per cent power factor, plus a certain additional voltage. This additional voltage above the steady exciter voltage required to maintain constant bus voltage under full-load conditions, is necessary in order that the regulator will continue to vibrate and thereby have control of the exciter.
4. Exciters (where more than one are to be considered) must be adjusted to operate in parallel under all loads and at any point on the saturation curve.
5. Exciters for $\mathbf{1 2 5}$-volt service should be able to build their voltage up or down between the limits of 30 and 125 volts in 5 seconds or less under load consisting of generator field circuits. The time-constant should be the same for exciters of other rated voltages over proportional ranges. Exciters with greater time-constants than this may not permit the regulator to maintain constant voltage with rapidly fluctuating load.
6. 125 -volt interpole exciters must be able to develop at least 135 volts with the series winding disconnected, and should be so operated. The series winding must be cut out of circuit in order to secure a satisfactory time constant. In general, the exciter must be capable of developing a voltage 10 to 15 per cent in excess of that required by the a-c. generator at full load, 80 per cent power factor, the a-c. generator-field rheostat being adjusted so that with 60 volts on a 125 -volt exciter the a-c. generator develops normal voltage at no load.
The question of the application of these regulators to generating stations required to operate in parallel should be referred to the Works, giving complete data on the existing or proposed system as indicated in the paragraph under Line Drop Compensation.


Fig. 5-Type A-C-8 Voltage Regulator
Exciters in Parallbl

On small systems, supplying a mixed lighting-and-power load, where induction motors are sometimes thrown directly on the line without starting devices, the momentary current required may be of such a value as to affect the feeder system and cause a noticeable flicker in the lights. Automatic regulating devices in the generating station cannot be made sensitive enough to prevent this effect under such conditions.

In generating stations having individual exciters it is recommended that one regulator be used with each machine. This arrangement is the unit system which makes each machine a complete power plant, lessens the liability of interrupted service, and increases the flexibility of the station.

It is only necessary to give each regulator a slightly drooping voltage characteristic with the reactive component of the load current to insure stability when regulators are operated in parallel.

## Standard Range System

 -The standard alternat-ing-current generator-voltage regulators are adapted for voltage regulation of alternating-current generators requiring a nominal excitation range of either 45 to 135 volts, or 60 to 150 volts.

Fig. 6 - Type AN-12 Generator,- Voltage REGULATOR FOR CONtrolling Three Ex citers, Each Connected Directly to a Generator WITh Generators in Parallel

The 45 to 135 -volt range being a 1 to 3 range permits full automatic regulation where the design of the alternating-current generator field requirements is extremely liberal.

Where 250 -volt exciters are used, the range is from 120 to 300 volts or 1 to $21 / 2$.

Broad Range System - With the broad range system of regulation, full automatic voltage regulation can be obtained for all ranges of excitation. The standard regulator can be made broad range by energizing the relays from a separate source of direct current, such as a small motor-generator set or a storage battery.

The broad range system of regulation is directly applicable to synchronous condensers for maintaining voltage at receiving end of a transmission line by adjusting the wattless load of the synchronous condenser, either lagging or leading, as required.

Single Operation of Exciters and Parallel Operation of Generators-By the use of a control element energized entirely from the a-c. system of the operation of alternating-current generators in parallel with the exciters operating singly, has been made possible. The regulators for such service are equipped with special transfer switches so that the d-c. circuit for energizing the relays may be transferred to any exciter that may be in operation.

Relays-The number of relays for any given exciter may be approximated very closely where the speed (rpm.) and the kilowatt capacity is known.

For standard $125-$ volt, $1200-\mathrm{rpm}$. or higher speed exciters, one relay for every 25 kilowatts of exciter capacity and one condenser section per relay is required.
For standard 125 -volt, $900-\mathrm{rpm}$. exciters. one relay for every 18 kilowatts of exciter capacity and one condenser section per relay is required.

For standard 125 -volt, $600-\mathrm{rpm}$. exciters, one relay for every 12 kilowatts of exciter capacity and one condenser section per relay is required.

For slower speed exciters or for exciters of other than 125 volts, refer to Works with form 1046 completely filled out.

In addition to condensers for relays, note that one condenser section is required for every master relay used in connection with the larger size of regulators.

A closer check on the number of relays for a given exciter may be determined approximately as follows: With no load on the exciter, turn its field rheostat all out. thus giving a maximum armature voltage. Measure field amperes at this maximum voltage and allow 5 amperes per relay with one condenser section per relay. If field current exceeds 16 amperes maximum at 30 per cent above normal voltage, the case should be referred to the Works.
vided with adjustable dials by means of which the voltage introduced in the regulator circuits, for a given ampere load, may be varied, thus permitting adjustment for the percentage inductive load.

The ohmic component of line drop is in phase with the load current and is compensated for by energizing the current windings of the regulator coils from series transformers properly connected. The regulator control magnets are then affected by a magnetizing force which is in phase with the load current. The current windings on the regulator coils are divided into sections and connected to an adjustable dial. This provides a ready means of obtaining the proper percentage of ohmic compensation.

Figure 8 shows the connections to three-phase systems for this method.

To obtain complete line drop compensation it is necessary to adjust both the compensating devices to agree with the line characteristics. Where ohmic line drop compensation only is desired no external compensator is necessary. The current windings on the regulator coils, when properly energized from series transformers, accomplish this result. For three-phase systems, two current transformers in vector parallel are required for complete compensation. The connections are shown in figure 7. The transformers must be in the same legs of the circuit as those to which the voltage transformer is connected in order that the resultant current will be in phase with the voltage at 100 per cent power factor.

Partial ohmic compensation may be obtained on three-phase systems by energizing the current windings of the regulator coils from a single current transformer connected in one of the legs to which the voltage transformer is connected. With this method, the current from the current transformer is $30^{\circ}$ out of phase with the voltage and will

## Line Drop Compensation

For complete line drop compensation it is necessary to consider two factors, namely, inductive drop and ohmic drop in the line and transformers between the generator bus and the distributing center. The inductive component of line drop is at right angles to the load current and is compensated for by introducing into the potential circuits of the regulator a voltage in phase with and proportional to the actualinductive drop. An external compensator, energized from series transformers, properly connected. accomplishes this purpose. This compensator is pro-


Fig. 7-Connections of Regulator
for Omic Concpansation on 3-Pbase Syetmee

## GENERATOR VOLTAGE AND ARC FURNACE REGULATORS-Continued



The obove conmections are correct for a secondory operoting voltage of 110 volts $11 \%$ odif. terent operating valtoge is resuired. reler to the diagram of connections lurnished with the volicue Adjusting ehcostot lor the proper connections to the external resistor

Fig. 8-Connections of Regulator and External
Compensator for 3-Phase Systems
therefore not give as accurate results as when two current transformers are used. This method is also indicated in Fig. 7.
In single or two-phase systems, ohmic compensation is obtained by energizing the current windings of the regulator coils from one current transformer connected in one of the legs to which the voltage transformer is connected.
When it is desired to correct for line-drop or power-factor changes by means of a separate line drop compensator in conjunction with the regulator outfit, information as to the equipment necessary should be secured from the Company.
When information is sent to the Company regarding line drop compensation, the following should be given: The approximate regulation of transmission line, at its rated capacity and zero power factor; length of transmission line, and capacity and number of stations; number of regulators to be applied and total capacity of transformer bank at each station that operates on the line.
Parallel Operation of Regulators-Wherestations operate in parallel, and each is controlled by a voltage regulator, it is possible to compensate for the ohmic drop only, as inductive compensation destroys the stability of the system. The point in the system at which it is desired to maintain constant voltage should be specified in order to obtain proper compensation.

## Accessories

Condensers are required for connection across the rheostat-shunting relays, to minimize the contact wear occasioned by the sparking incident to the opening of the shunt across the exciter field rheostat.

However, the state of the art is such that it is sometimes impossible to anticipate the proper number of condenser sections to apply for exciters of certain inherent characteristics.

This table is approximate. Actual operation must determine proper condenser capacity. mine proper condenser capacit

Full-Load Normal Vo'tage
1.5 amperes or less
1.5 amperes to 3.5 amperes
3.5 amperes to 5 amperes

## No. of Condensers and Re-

 lays2 condensers in series
1 condenser
Voltage Adjusting Rheostats - Taps are always provided on the external resistor whereby the volt-
age regulated can be varied from 98 volts secondary to 116 , in steps of 6 volts.
Where, for any reason, it is desired to vary the operating voltage of the system from time to time, a voltage adjusting rheostat should be used in the control-element circuits for the fine adjustment of voltage, instead of varying the counterweight. This rheostat has a sufficient resistance to give an adjustment of about 6 volts either way from the normal voltage when properly applied. The use of this rheostat is recommended in all applications, as it is a much more convenient and satisfactory method of adjusting the voltage while the regulator is in operation.
For the larger systems a rheostat having a range of 15 volts either way from normal can be supplied on special order.

Exciter Rheostats-When a regulator equipment is being added to a plant in operation, the existing exciter rheostats should be checked to determine whether they have sufficient resistance to permit of adjusting the exciter for the proper time constant.

They should have enough resistance to lower the exciter voltage from normal to 24 per cent of normal in four seconds. If this rheostat does not have sufficient resistance it can, in many cases, be used as the Voltage Limiting Rheostat, and a new main rheostat ordered.
Auxiliary Exciter Rheostats-Where two or more exciters, operating either singly or in parallel, are controlled from a regulator, the use of an auxiliary rheostat is required in the field circuits of each ex-


Where reactance between points regulated exceeds 8 per cent cross current, current transformers may be omitted.
Fig. 9-Parallel Operation of Generator-Voltage Regulators
citer, to adjust the time constants and maximum voltage of all the exciters to the same values in order that they will carry their proper share of load.

Where only one exciter is controlled by a regulator the use of an auxiliary rheostat is not required unless too high a maximum voltage and, consequently, too large a field current, is obtained when the main exciter rheostat is short-circuited by the relay contacts.

Voltage Transformers - The regulator control element requires approximately 400 volt-amperes to

## GENERATOR VOLTAGE AND ARC FURNACE REGULATORS-Continued

operate. Up to and including 4000 volts it is necessary to use one special 400 -volt-ampere transformer as listed in this section or 2 standard 200 -volt-ampere rated potential transformers connected in parallel. For voltages of 5000 and above nominal rated 200-volt-ampere Westinghouse potential transformers have sufficient inherent capacity to handle the regulator load.

High tension fuse blocks (with resistances where system requirements indicate that they are needed) are recommended for the primary side of the transformer. This is necessary in order to isolate the transformer from the bus in case of severe trouble. No secondary fuses should be used.

Current Transformers are used when it is desired to compensate for line drop or for parallel operation of regulators. These transformers may be used for operating ammeters in addition to the regulator, but their use with wattmeters is not recommended as the volt-ampere load would introduce errors in the instrument reading.

The compensating winding of a regulator is designed for 4 amperes. This requires that the current transformer used be of suitable ratio to have 4 amperes in the secondary when carrying full-load line current. The proper transformer is found by multiplying the full load current by $5 / 4$ and selecting the nearest standard rated transformer.

The line drop compensator winding is also designed for 4 amperes. For three-phase system the compensator is provided with an auto-transformer,
value. When the short is cleared away, a high voltage results, due to the higher exciter voltage and consequent high generator field current, which lasts until the regulator has had time to again become operative.

This condition of excessive voltage can be prevented by means of the short circuit protective device, which can be applied to any Westinghouse a-c. regulator. A diagrammatic view of this device is shown in Fig. 10. It consists of an undervoltage relay in combination with a direct-current control element connected in the main-contact circuit of the alternating-current voltage regulator. The contacts of the d-c. element and the relay are connected in parallel, the pair being in series with the main contacts of the regulator. The d-c. element is energized from the exciter bus, and the relay from the potential transformer supplying the a-c. regulator.

A short circuit coming on a system equipped with this protective device immediately causes the main contacts of the regulator to close and the a-c. relay contacts to open, on account of the drop in the a-c. voltage. As soon as the exciter voltage builds up to the point for which the d-c. element is adjusted the contacts of this element begin to operate and to regulate the exciter voltage in the same manner that the regulator contacts normally do, so that the exciter voltage can never rise above the predetermined point, which is usually a little above the no-load excitation value required by the a-c. generators. When the short circuit is relieved, therefore, no ex-


Fig. 10-Diagrammatic View of Excess Voltage
Protective Device
mounted inside the case, having a ratio of 7 to 4 amperes. The current transformers should therefore be selected in the same manner as for the regulator compensating winding.

## Short Circuit Protection

With the ordinary type of generator voltage regulator, when a short circuit on a system is cleared away, a dangerous voltage rise is inevitable. On the occurrence of a short circuit on a system without some protective device, the main contacts of the regulator close, causing the relay contacts to close and the exciter voltage to build up to the maximum
cessive field current exists to produce a dangerous rise in a-c. voltage. The moment the a-c. voltage rises above the setting of the undervoltage relay, the contacts of the relay close and put the a-c. voltage regulator back into service.

This protective device is not included in the style number of the regulator, but can be obtained on special order. When ordering, give the type of regulator, voltage of the exciter system, frequency of the a-c. system, the excitation required by a-c. generators to give normal voltage at no-load, and the secondary operating voltage.

## INSTRUCTIONS FOR ORDERING

Each order or inquiry for quotation must be accompanied by form 1045 for direct-current regulators and form 1046 for alternating-current regulators. Complete information given at the time of ordering prevents unnecessary correspondence and delay in shipment.

Facsimiles of forms 1045 and 1046 are shown on following pages.
A regulating equipment consists of the following parts:
One regulator.
One or two condenser sections, for each rheostat shunting relay. The number of condensers per relay depend on the exciter characteristics.
One condenser section for each master relay that the regulator may have.

One set of brackets (if regulator is for bracket mounting).
One 400-volt-ampere potential transformer with primary fuse blocks and fuses, and on high voltage circuits, with current limiting resistances, where system requirements indicate that they are needed.
Voltage adjusting, exciter, or auxiliary exciter rheostats, as recommended under "Accessories" on a previous page.
If line drop compensation is desired:
One current transformer for ohmic compensation only.
Two current transformers with compensator for ohmic and reactance compensation.

## PRICES

## Alternating-Current Regulators

Prices given are for regulators for 125 -volt exciters; regulators for 250 -volt exciters will be furnished at same price. Prices for other voltages upon application.

## Bracket-Mounted

Style number and list price include regulator, mounted on black marine-finished slate base, $11 / 4 \mathrm{in}-$ ches thick. For Blue Vermont Marble for Natural Black Slate base, increase list price $\mathbf{8 2 7 . 0 0}$. For White Italian or Pink Tennessee Marble base, increase list price $\$ 35.00$.


Style number and list price include regulator, mounted on a standard 90 -inch black marine-finished slate panel of suitable width, and 2 inches thick. For Blue Vermont Marble or Natural Black Slate panel increase list price $\$ 40.00$. For White Italian or Pink Tennessee Marble, increase list price $\$ \mathbf{5 0 . 0 0}$. Where purchaser furnishes panel the list price may be reduced $\$ 130.00$


GENERATOR VOLTAGE AND ARC FURNACE REGULATORS-Continued

## Direct-Current Regulatora

Prices given are for 125 -volt and 250 -volt regulators. 550 -volt regulators will be furnished without change in price.

## Bracket-Mounted Regulators for Self-Excited D-C. Generators

Style number and list price include regulator mounted on black marine finished slate base, $11 / 4$ inches thick. For Blue Vermont Marble or Natural Black Slate base, increase the list price $\mathbf{\$ 2 7 . 0 0}$. For White Italian and Pink Tennessee Marble base, increase list price $\$ 35.00$.

| Type | Number of Master Relays | -Size of Base |  | Approximate <br> Weight, Lbs. |  |  | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Width Inches | Height Inches |  |  |  |  |
| DA-1 | 0 | 87/8 | 151/4 | 140 | 243876 | 243888 | 396500 |
| DB-2 | 0 | 121/6 | 25 | 150 | 243877 | 243887 | 137500 |
| DB-3 | 0 | 121/2 | 25 | 155 | 243878 | 243888 | 156000 |
| DB-4 | 0 | 121/2 | 25 | 160 | 243879 | 243889 | 186500 |
| DB-5 | 0 | 121/2 | 25 | 165 | 243880 | 243890 | 179000 |
| DB-6 | 0 | 121/2 | 25 | 170 | 243881 | 243891 | 190500 |
| DB-7 | 0 | 121/2 | 25 | 175 | 243882 | 243892 | 203500 |
| DB-8 | 0 | 121/2 | 25 | 180 | 243883 | 243893 | 212000 |
| DB-9 | 0 | 121/2 | 25 | 190 | 243884 | 243894 | 222500 |
| DB-10 | 0 | 121/2 | 25 | 200 | 243885 | 243895 | 233500 |

Prices for panel-mounted direct-current regulators type DC-1 and DD-2 to DD-10 are $\$ 100.00$ higher than above list prices.

Regulators for Separately-Excited D-C. Generators
Dimensions of Regueator Approximate

| Type | Mounting | Width Inches | Heigh Inche | Shipping Weight, Lbs. | 125-Volt | 250-Volt | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| DK-1 | Bracket | 16 | 275/8 | 210 | 243916 | 243918 | 15450 |
| DN-1 | Panel | 16 | 28 | 810 | 243917 | 243919 | 16450 |

The direct-current regulators listed above do not include provision for line-drop compensation, but this feature can be supplied upon special order.

## Pedestal-Mounted Regulators

All alternating-current and direct-current regulators listed in this section can be furnished mounted on a suitable pedestal at an increase in list price of $\$ 500.00$ over list price of panel-mounted regulator.

## Accessories <br> Short-Circuit Protective Device

Deacription
For 1 15--Volt Exciters
For 250-Volt Exclters

| Style No. | List Price |
| :--- | :--- |
| 288655 | 875000 |
| 289656 | 75000 |

875000
75000

Style number includes necessary resistor.
Condensers


Approximate shipping weight of each condenser section, 5 pounds.
Line Drop Compensators
For Reactance Compensation

Single-Phase or Two-Phase System
Percent of Style

| Percent of <br> Compensation | Style <br> No. |
| :---: | :---: |
|  |  |
| 12 | 272361 |
| 18 | 272365 |
| 24 | 272369 |
|  |  |
| 12 | 272362 |
| 18 | 272368 |
| 24 | 272370 |

Line Drop Compensators
For Reactance Compensation


## Auxiliary Exciter Rhoostat

Auxiliary exciter rheostats when required will be special in most cases on account of the varying requirements.

## GENERATOR VOLTAGE AND ARC FURNACE REGULATORS-Continued

## 400-Volt-Ampere Voltage Transformers

| Primary <br> Volts at <br> 100 Volts <br> Secondary |  |  |  | Fuse Blocks and Fuses Required For Use With Each Potential Transformer* Style No. |  | Current Limiting Resistance Style No |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Secondary | Cycles | Style No. | List Price |  | Style No. | Style No. $\dagger$ |
| 200 | 60 | 273155 | \$110 00 | $\left\{\begin{array}{l} \text { 1-2 P. Fuse Block } \\ \text { 2-Enclosed Fuses } \end{array}\right.$ | $\begin{aligned} & 56359 \\ & 37153 \end{aligned}$ | 267034 |
| 400 | 60 | 273156 | 11500 | $\left\{\begin{array}{l} \text { 1-2 P. Fuse Block } \\ \text { 2-Enclosed Fuses } \end{array}\right.$ | $\left.\begin{array}{r}56359 \\ 37185\end{array}\right\}$ | 267034 |
| 2000 | 60 | 273157 | 16500 | $\left\{\begin{array}{l}\text { 1-2 P. Fuse Block } \\ \text { 2-Enclosed Fuses }\end{array}\right.$ | 117375 32304 | 267035 |
| 2000 | 25 | 273158 | 21000 | $\left\{\begin{array}{l}\text { 1-2 P. Fuse Block } \\ \text { 2-Enclosed Fuses }\end{array}\right.$ | $\left.\begin{array}{r} 117375 \\ 32304 \end{array}\right\}$ | 267035 |

For Supporting A-C. Regulators at Either End of Switchboard
Two brackets required per regulator.

| Type of Regulator | Type of Frame | Style No. | List Price Per Set of Two |
| :---: | :---: | :---: | :---: |
| AB, AC, AL, and AM | Angle iron | *214514 | 1550 |
| AB, AC, AL, and AM | Pipe | *214518 | 1550 |

Approximate shipping weight of one set of brackets, 15 pounds.
For Supporting D.C. Regulators at Either End of Switchboard
Two brackets required per regulator.

| Type of Regulator | Type of Frame | Style No. | List Price Per Set of Two |
| :---: | :---: | :---: | :---: |
| DA | Angle iron | * 214515 | 51550 |
| DA | Pipe | * 214519 | 1550 |
| DB | Angle iron | * 2114516 | 1550 |
| DK | Angle iron | *214514 | 1550 |
| DK | Pipe | * 214518 | 1550 |

Approximate shipping weight of one set of brackets, 15 pounds.
Spare Parts

| Description | Style No. | $\begin{aligned} & \text { List Price } \\ & \text { Per Set } \end{aligned}$ |
| :---: | :---: | :---: |
| Main contacts for alternatin 3 -current regulators. | 249093 | \$44 00 |
| Contacts for rheostat-shunting relays for alternating-current regulators. | 205317 | 750 |
| Contacts for vibrating and master relays. Main contacts for direct-current regulators, types DA, DB, DC, and DD. | 205318 | 3875 |
| Main contacts for direct-current regulators. DK and DN. ${ }^{\text {M }}$, and | 249093 | 4400 |
| Contacts for rheostat-shunting relays for direct-current regulators. | 205317 |  |
| Pivots and bearings for relays. | 280541 | 750 |

*Style No. covers one only, two required.
$\dagger$ For prices, refer to Catalogue Section 1-B.


Fig. 11-Type DB-2 Generator Voltage Regulator
Order by Styla Number

## GENERATOR VOLTAGE AND ARC FURNACE REGULATORS-Continued

## RHEOSTATIC-TYPE VOLTAGE REGULATORS

## Application

The rheostatic regulator for alternating current has the same application as the vibrating regulator. The principal applications are.
(a) Maintenance of constant voltage at bus or generator, or by means of compensators, at some predetermined center of distribution.
(b) Maintenance of constant voltage by controlling the excitation of synchronous condensers.


Fig. 12-Control Rlement and Motor Switches for Rheostatic Voltage Regulator
Among the many special applications may be mentioned:
(a) The control of booster type rotaries.
(b) The maintenance of constant current instead of constant voltage.
The application of direct-current voltage regulators is limited and should be considered in very special cases only.

## Distinctive Features

The advantages of the rheostatic voltage regulator are:
Operation with regulator is the same as with hand control.
It permits use of a floating storage battery or other reserve direct-current source for excitation
It eliminates the necessity for specially designed exciters.
It is easy to put into or take out of service, thus permitting the operator to quickly and safely change to hand control in an emergency.
The simple and rugged construction employed makes necessary a small amount of attention.

## Operation

The rheostatic type of regulator operates in the same manner as would an attendant regulating the voltage by hand. When the voltage is at the cor-
rect value, the regulator is in equilibrium and there are no parts in motion. Should the voltage deviate, the control element will close one of its two contacts. This completes the circuit to the proper magnet switch, causing its contacts to close the circuit to the rheostat motor, which revolves in the direction necessary to bring the voltage again to normal. When the voltage has reached normal, the motor circuit is broken and the regulator is again in equilibrium. The speed with which voltage variations are adjusted is comparable with that of the vibrating-type of regulator.

The excitation voltage is kept at a constant value. This differs from the vibrating-type of regulator where the exciter voltage varies according to the requirements. A storage battery may be used for reserve excitation as any direct-current source of constant potential is suitable for use with the rheostatic regulator. A drum control switch is provided for placing the regulator in or out of service. Thus, in case of emergency, the generator can be placed on hand control by merely turning this switch.
Line drop compensation is accomplished in the same manner as described under the vibrating-type of regulator.

## Construction

The rheostatic voltage regulator differs from the vibrating-type. It consists of a field rheostat (Fig. 13) operated by a high-speed motor, and a control element together with two magnet switches (Fig. 12), one for either direction of rotation of rheostat. A rheostat of special design is used with this regulator.
The control element is mounted in a suitable case and can be arranged for panel, bracket, or pedestal mounting. It can be adjusted to correspond to the constants of the particular generator with which it is to be used, by means of dash pots mounted below the control coils.

## Prices ${ }^{-}$

Prices will be quoted upon request.


Fig. 13-Pace Plate of Field Rheostat Operated by High-Sped Motor

GENERATOR VOLTAGE AND ARC FURNACE REGULATORS-Continued

## AUTOMATIC CURRENT REGULATORS

For Electric Arc Furnaces With Movable Electrodes


Fig. 1-Regulator Panel
The Westinghouse Regulator, as placed on the market, may be adapted to any furnace melting an electrically conducting charge and having any number of movable electrodes. However, as most furnaces are of either the single-phase or three-phase type, standard designs have been made for these two types only. The Westinghouse Electric \& Manufacturing Company can, however, supply regulating equipment for any furnace utilizing movable electrodes.
Equipment-The Regulating Equipment consists of two parts, known as the Control Panel and the Regulator Panel. Where the Regulating Equipment only is supplied, the Control Panel is furnished mounted separately on pipe frame. This control panel for a three-phase regulator consists of a slate panel 25 inches by 24 inches mounted on pipe frame-work which is 65 inches high. The panel has mounted on it three (3) drum control switches for hand control of the electrodes, three (3) rheostats for regulator current element control, three (3) voltage indicating lamps, and a remote-control knife switch for the direct-current power control. There are no exposed live parts on the front of the board, see Fig. 3.
Where a switchboard is supplied with the Regulator, the control apparatus is a part of the switchboard and a separately mounted Control Panel is not required. Fig. 1 shows a view of the regulator panel and Fig. 2 shows the control panel incorporated in an instrument panel.

The Regulator Panel contains the control element, the magnetically operated switches which control the electrode motors, and the necessary resistances, switches and fuses, etc. A small rheostat is mounted on the back of the panel for each electrode which the regulator is to control, and is connected in the voltage-coil circuit. Its purpose is to limit the maximum current for which the rheostat on the control panel can be set. It also provides a means of balancing the current in each electrode for similar settings of the rheostat on the Control Panel.
Speed of Regulation-The Regulator is particularly rapid since an electrode speed of $21 / 2$ to 3 feet per minute is possible under automatic control. This high speed aids in maintaining very close regulation. The furnace with a cold charge of steel can be placed under automatic regulation with the rheostats set at full power, and at the end of eight to ten minutes, a sufficient pool of steel will have been formed to give stable electrical conditions. The freedom from attention to the regulation of the furnace by the melting crew allows them to give their entire attention to the metallurgical aspect of melting, which may result in reducing the number in the crew, particularly if several furnaces are charged and tapped in rotation.

Current surges are brought back to normal with a promptness which results in a reduction in the demand load, especially when a short demand period is the practice of the power company.

The speed with which settled conditions are attained reduces the over-all time per charge and permits a greater production of steel per hour. For small variations in current, the speed is sufficiently slow to prevent continuous breaking of the arc and at the same time, when the solid metal begins to cave into the pools of molten steel under the electrodes, sufficient speed is available to permit the regulator to extricate the electrodes before the overload relays allow the breaker to trip with the overload surge of current.

## GENERATOR VOLTAGE AND ARC FURNACE REGULATORS-Continued

The ability of the regulator to include high speed with a narrow current zone is due to the fact that the electrode speed is not constant throughout the period of functioning of the regulator, but tapers from full speed to zero as the regulated current approaches its normal value.


Fig. 3-Small Control Panel
Voltage Coil Feature-One very important. feature of the Westinghouse regulator is its utilization of the arc voltage as well as the arc current for controlling the electrode motors. This device absolutely prevents the electrodes from getting into the steel under automatic regulation.
On two electrode single-phase, or on two-phase furnaces, a purely current-actuated device will not assure balanced voltages across each arc. In fact, one electrode may be submerged in the steel and the entire regulation may be accomplished by the other electrode. The voltage control compels balanced voltages across the arc, as well as balanced phase currents.
Another good feature of the voltage coil on the control is that it makes the control of each electrode independent of the others in the furnace. In fact, one electrode may be entirely withdrawn without disturbing any of the others, whereas in a regulator depending exclusively on current for its control, any movement of one of the electrodes causes a displacement of all of the others in the furnace.
Acid Lining-Since the voltage between the bath and each electrode is utilized, it is necessary, therefore, to obtain in some way electrical contact between the furnace shell and the liquid steel. In a basically lined furnace, the conductivity of the lining is sufficient and no further conducting means are required. With an acid lining, however, the lining when cold is non-conducting and until this type of lining has been heated, it is necessary to make provision of some kind to get contact between the bath and outside furnace shell. A simple method for doing this is by inserting a scrap steel bar through the furnace door into the charge, allowing the door to close tightly down on it.

This gives sufficient contact until the lining has been heated, when its conductivity will be sufficient for operation of the voltage coil.

Distinctive Features of Westinghouse Regulator:
Anti-hunting. The regulator will not hunt.
Electrodes, with automatic regulation, cannot get into the steel under any circumstances.

Full automatic regulation during entire heat.
Reduced time to melt-down, due to higher speed of regulation. Tests have established this.
Greater tonnage, because the regulator needs absolutely no attention from operators.

Application of full torque to motors at all times. The motors never refuse to start.
Simple, rugged, magnetic-switch group. Two switches per electrode, stop, start, and reverse the motor; also, they apply dynamic braking.
High electrode speed on both the hand and automatic operation.
Small hand controllers, convenient for the operator. All three electrodes can be operated at the same time.
Each electrode is independent of all others, and one may be placed on hand control while the others are placed on the automatic, if so desired.

High precision of regulation.
Pilot lights are furnished to indicate arc voltages.
The regulator prevents electrode breakage.
No under-voltage relays; this simplifies the layout considerably.

No arcing at main contacts of the regulator; these contacts will last indefinitely.

No coil burnouts on low power.
No mechanical or electrical interlocks.
Styles-In the majority of cases where regulators are desired, the Company will be asked to furnish the complete switching equipment, which will consist of a Regulator Panel as shown in Fig. 1, a Control and Instrument Panel combined as shown in Fig. ${ }^{2}$, and a separate small panel for the control of the d-c. end of a motor-generator set when required. Since in such cases, the equipment is extremely variable no standard style number has been given to the equipment. Such cases should be referred to the Company for specifications and price. However, for cases where only the Westinghouse Electric and Manufacturing Company Regulator is required for use with existing installations or with switchboards of other manufacture, style numbers have been assigned. For single-phase and two-phase equipment, refer to the Company. Current transformers must be ordered separately.

| Style No. | Description | Wt, Lbs. | List Price |
| :---: | :---: | :---: | :---: |
| 300431 | Consists of the Thre |  |  |
|  | phase Regulator as shown in Pig. 1. | 1200 | 8380000 |
| 296615 | Consists of the Control |  |  |
|  | Panel as described under equipment above and shown in Fig. 3. | 500 | 110000 |

# Westinghouse Electric \& Manufacturing Company East Pittsburgh, Pa. 

(Purchaer'a Name)
Station
Negotiation No.
Date
.19.
DATA SHEET FOR VOLTAGE REGULATORS FOR ALTERNATING-CURRENT GENERATORS or for separately excited D-C. generators

In order to secure correct regulator application, it is desirable that complete data, as requested below, be given.

EXCITER INFORMATION:

17. Is regulator to be suitable for single operation or parallel operation of exciters?

Note-Unless paralleling the exciters is required by station operating conditions, Westinghouse voltage regulators can be supplied suitable for single operation of exciters with parallel operation of generators.

## GENERATOR VOLTAGE AND ARC FURNACE REGULATORS-Continued

Form 1046-H
( 6 Sheets) Shoet 2

## A-C. GENERATOR, SYNCHRONOUS CONDENSER OR SYNCHRONOUS MOTOR INFORMATION:

| A-C. Generators in Parallel | No. 1 | No. 2 | No. 3 | No. 4 | No. 5 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 18. Kva. capacity . . . . . . . . . . . . . . . . . |  |  |  |  |  |
| 19. Rated Voltage . |  |  |  |  |  |
| 20. Normal operating voltage at no load. |  |  |  |  |  |
| 21. Operating voltage at maximum load. |  |  |  |  |  |
| 22. Rated speed |  |  |  |  |  |
| 23. Manufacturer's name . |  |  |  |  |  |
| 24. Serial number |  |  |  |  |  |
| 25. Voltage directly across field at no load and normal operating voltage. |  |  |  |  |  |
| 26. Voltage drop directly across $\left.\begin{array}{l}\text { field under maximum operating condi- } \\ \text { tions. (Give Kva. load).......... }\end{array}\right\} \begin{aligned} & \text { Kva. }\end{aligned}$ |  |  |  |  |  |
| 26A. For syn. cond. only, give) Volts $\left.\begin{array}{l}\text { voltage drop across field under max. } \\ \text { lagging zero per cent P. F. conditions }\end{array}\right\}$ Kva. |  |  |  |  |  |
| 27. How are generators driven? . |  |  |  |  |  |
| 28. Speed regulation of prime movers. . . . |  |  |  |  | .... |

29. Is system single phase, two phase or three phase? Frequency in cycles per second.. . .
30. Is compensation for line drop desired? . . . . . . . If so the following information is required to enable us to make proper recommendations:
(a) Single line diagram of system. Indicate the feeders for which compensation is desired, together with their wire size, spacing, voltage, and distance to the load center.
(b) Maximum current in feeder for which compensation is desired.
(c) Maximum variations in feeder power factor
31. Indicate nature of load, giving percentage of each:-Lighting
$\%$. Motor
\%, Elevator Motor
\%. Note character of any load causing serious voltage fluctuations.

## REGULATOR INFORMATION

32. General finish of metal parts on switchboard .Standard is dull black.
33. Material and finish of regulator base .Standard is black marine finished slate.
34. If regulator is to be bracket mounted state whether switchboard framework is angle iron or pipe
35. If regulator is panel mounted, state height of each section thickness . . . . . . . . ; bevel ; type of switchboard frame ..; and distance from top of panel to top of regulator (If not specified this dimension will be in accordance with our standard practice.)
Additional Information

GENERATOR VOLTAGE AND ARC FURNACE REGULATORS-Continued

## TIME CONSTANTS OF EXCITERS

## Explanation of question No. 14

The quality of regulation depends largely on the response of the exciter to the regulator. It is, therefore, important to know the time constants of the exciters and to make the necessary alterations if these are unsatisfactory, to secure the best results.

The time constants of an exciter should be taken under load. The load used should be the field or fields of the a-c.generators it is intended to supply.

If the plant is in continuous service, the test can be most conveniently made by running temporary leads directly from the exciter main switch to the generator field switch. The leads can be run either in front or rear of the switchboard. The exciter and generator field switches must be left open during the test to keep clear of the rest of the system. Care should be taken to see that the field discharge resistance is out of circuit during the test as it may become overheated.
If the plant is not in continuous service, or if an extra set of bus-bars is available, the exciter and generator switches may be closed as when operating.

## GENERATOR:

The a-c. generator rheostat should be set so that when running at normal speed 60 volts on the exciter gives normal voltage on the generator at no load, if 125 -volt exciters are used. Proportional values should be taken for other exciter voltages.

The a-c. generator is preferably shut down during the test. If this cannot be done, care should be taken not to allow the generator to carry excessive voltages except momentarily. If the a-c. voltage is above 6600 , the generator rheostats should be set so that with 125 volts on the exciter the a-c. voltage does not rise more than 25 per cent above normal.

## EXCITER:

A single-pole switch should be connected across the exciter rheostat so that when the switch is closed, the rheostat is short-circuited. The rheostat should be entirely cut in. The switch should be located convenient to the exciter voltmeter.

With all connections made, the switch should be closed and the time taken for the exciter to build up from 30 to 125 volts. The switch should be opened at 125 volts, and the time taken for the exciter to fall from 125 to 30 volts.

These measurements of time should be made with a stop watch. If this is not available, the second hand of an ordinary watch may be used, but the results are not accurate and two persons are necessary to make the test.

The time to build up or down should be 4 seconds or less for the best results.

#  <br> Westinghouse Electric \& Manufacturing Company <br> Works, East Pittsburgh, Pa. <br>  <br> DATA SHEET FOR VOLTAGE REGULATORS FOR SELF-EXCITED DIRECT-CURRENT GENERATORS <br> For separately-excited D-C. Generators, Data Sheet for A-C. Generators, Form 1046-D should be used. <br> In order to insure correct regulator application it is desirable that complete data, as requested below, be given, and that particular attention be given question 20. <br> <br> GENERATOR INFORMATION: 

 <br> <br> GENERATOR INFORMATION:}


## Reduced Fac-Simile of Data Sheet, Form 1045, Sheet 1

15. How are generators driven?
16. Speed regulation of prime movers
17. Are pressure wires brought back from center of distribution?

If not, is compensation for line drop desired?
18. State percentage of line drop in circuit for which compensation is desired
19. State current in circuit for which compensation is desired
20. Indicate nature of load, giving percentage of each:


## REGULATOR INFORMATION:

21. General finish of metal parts on switchboard Standard is dull black.
22. Material and finish of regulator base. Standard is black marine finished slate.
23. If regulator is bracket mounted, state whether switchboard frame work is angle iron or pipe
24. If regulator is panel mounted, state height, thickness, bevel and number of sections of panel, and type of switchboard frame.

## OUTDOOR SWITCH-HOUSES AND METERING EQUIPMENTS

## TYPE N METERING EQUIPMENTS



## Application

The type N metering equipments have been designed for those feeder installations where metering is the only requirement or where an air break disconnecting switch is being used. The equipment is pole mounted, and consists of an accessible housing for the high tension connections and instrument transformers, to be located near the top of the pole, together with a meter cabinet located at a convenient height above the ground for meter reading.

Capacity-These metering equipments have been developed for single and three-phase, 25 and $60-$ cycle service, with current ratings not exceeding 750 amperes, and for voltages not exceeding 6600. (For outdoor metering equipments for high voltages, see Section 3-B of this catalogue).

## Construction

The general construction and arrangement of the instrument transformer housing and meter cabinet may be seen from the above illustrations. The transformer housing is of heavy gauge sheet steel. The fixed member, comprising the back and top, is so formed as to give ample strength with the use of a minimum amount of material. Economy in cost and weight is thereby obtained. The hinged cover forms the other four sides of the housing, and when lowered, readily makes accessible all apparatus.


All joints in the fixed part and cover of the housing are welded to assure weather tightness. Further assurance against weather conditions is obtained by having the edges of the fixed part overlap the cover when closed. The cover when closed is held in place by brass thumb screws. and is provided with means for padlocking.

The meter cabinet is also of welded steel construction, having a sliding cover which lowers against a stop. Means are provided for padlocking the cover. The secondary metering leads are brought to the cabinet through standard conduit, and fittings, which are furnished by the purchaser. Either the type OA watthour meter or the type RH thermal demand watthour meter can be located in the cabinet and have ample space about it. For testing and calibrating the instrument, testing terminals are included.

The construction enables a lineman mounting the pole on climbers to exchange potential fuses or to remove or to install instrument transformers without difficulty.
Finish-Both housing and cabinet are finished inside and out with a high grade weather-proof paint, battleship grey in color.

Wiring and Erection-The equipments are shipped completely wired, ready for the purchaser to make the external connections to the high tension
terminals and to install the secondary wiring between the housing and the cabinet. The housing is easily installed although it is customarily placed at a greater height than shown in the illustration.
List price includes the two weather-proof housings (one for instrument transiormers and one for watthour meter), and standard metering equipment, with leads ready to connect to the power circuit. Conduit and secondary wiring between the two houses are not included.
If desired, either a type RO or type RA demand meter may be substituted in place of the type OA
watthour meter included in the standard equipment. For this substitution add to the net price, the difference between the net prices of the demand and watthour meters.
Intermediate capacities will be furnished at the price of the next higher capacity listed. Other capacities for single-phase and polyphase service and various combinations of meters can be supplied on special order, prices upon application. In ordering always give complete data, including frequency, voltage, and maximum current capacity of circuit controlled.

## TYPE N METERING EQUIPMENT

## POLE MOUNTING

| Volts | Amperes | Heigh Inch | Depth <br> Inches | $\begin{gathered} \text { Box- Width } \\ \text { Inches } \end{gathered}$ | Height Inches | DepthInches | Width <br> Inches | Approx. Shipping Wt., Lbs. | 60-Cycle ${ }^{\text {List }}$ | Prick-Cycle |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  |  |
| Single-Phase |  |  |  |  |  |  |  |  |  |  |
| 2500 | 100 | 33 | 28 | 21 | 34 | 10 | 14 | 420 | 825500 | 827600 |
| 2500 | 300 | 33 | 28 | 21 | 34 | 10 | 14 | 430 | 26000 | 28100 |
| 2500 | 500 | 33 | 28 | 21 | 34 | 10 | 14 | 445 | 26500 | 28800 |
| 6600 | 100 | 33 | 28 | 21 | 34 | 10 | 14 | 620 | 39500 | 41000 |
| 6600 | 300 | 33 | 28 | 21 | 34 | 10 | 14 | 625 | 40000 | 41500 |
| 6600 | 500 | 33 | 28 | 21 | 34 | 10 | 14 | 630 | 40500 | 42000 |
| 6600 | 750 | 33 | 28 | 21 | 34 | 10 | 14 | 640 | 41000 | 42500 |
| Three-Phase |  |  |  |  |  |  |  |  |  |  |
| 2500 | 100 | 33 | 28 | 21 | 34 | 10 | 14 | 365 | 34500 | 35800 |
| ${ }_{2500}^{2500}$. | 300 | 33 33 | 28 | 21 | 34 | 10 | 14 | 370 | 35000 | 36300 |
| 2500 . | 500 | 33 | 28 | 21 | 34 | 10 | 14 | 375 | 35500 | 36800 |
| 2500 | 750 | 33 | 28 | 21 | 34 | 10 | 14 | 395 | 36000 | 37300 |
| 4500* | 100 | 33 | 28 | 25 | 34 | 10 | 14 | 425 | 38600 | 39200 |
| 4500* | 300 | 33 | 28 | 25 | 34 | 10 | 14 | 435 | 39100 | 39700 |
| 4500** | 500 | 33 | 28 | 25 | 34 | 10 | 14 | 450 | 39600 | 40200 |
| 4500** | 750 | 33 | 28 | 25 | 34 | 10 | 14 | 460 | 40100 | 40700 |
| 6600 | 100 | 33 | 28 | 25 | 34 | 10 | 14 | 735 | 53400 |  |
| 6600 | 300 | 33 | 28 | 25 | 34 | 10 | 14 | 745 | 53900 | 58100 |
| 6600 6600 | 500 750 | 33 33 | 28 | 25 | 34 | 10 | 14 | 760 | 54400 | 58800 |
| 6600 | 750 | 33 | 28 | 25 | 34 | 10 | 14 | 770 | 54900 | 59100 |

OUTDOOR SWITCH-HOUSES_AND METERING EQUIPMENTS-Continued
TYPES I, F AND G SWITCH-HOUSES


Type I Switch-House

## Application

The types I, F and G switch-houses include both circuit-breaker and watthour meter equipments properly housed and protected for mounting in exposed locations. They are used for the control of outdoor distributing substations which supply power to small towns, farming communities, manufacturing plants, mines, quarries, and numerous similar installations where the connected load is not large enough to warrant the expense of a substation building with indoor apparatus. The service switch provided is suitable for a mediumcapacity station.
Capacity-These equipments are listed singlephase and three-phase, in capacities up to 600 amperes at 7500 volts or 800 amperes at 2500 volts. The scope of each particular type of house with limiting standard ratings is given in the tables.
Equipments for three-phase service in capacities other than those listed and for two-phase service, as well as for various combinations of meters, will be furnished on special order.

## Construction

The weather-proof house, in which the equipment is enclosed. is built of heavy-gauge sheet steel over a substantial structural steel supporting frame.

The arrangement of the apparatus and the incoming and outgoing leads is such as to allow ready accessibility without danger of accidental contact with the high tension conductors.

The type I houses are suitable for pole, wall, or tower mounting, provision being made for hanger irons so that they can be mounted in the same manner as distributing transformers.

In addition to the main door at the front of the house, there is a hinged door on the bottom which swings down and allows the easy removal of the cir-cuit-breaker tank for the inspection or adjustment of contacts. Further accessibility is provided by mounting the instrument on a hinged panel which swings forward exposing the ins! rument transformers and particularly the potential transformer fuses. The door is provided with a hasp for padlocking.

The type $F$ switch-house is a design parallel. ing the type I house in current and voltage ratings. It is applicable where a less expensive equipment than the type $G$ is wanted for ground mounting to control a relatively small capacity. It is smaller in size but of the same general construction as the type G house.
Access to the apparatus is gained through large hinged doors at both front and rear of the house. The doors are provided with hasps for padlocking.

The type $\mathbf{G}$ switch-house is designed to stand on its own base. and is of sufficient height to prevent accidental contact with the incoming and outgoing leads.

As in the type F house, access to the apparatus is gained through large hinged doors at both front and rear of the house. Hasps are provided for padlocking.

Finish-The inside and outside of the switchhouse are finished with the best quality weather. proof paint.

OUTDOOR SWITCH-HOUSES AND METERING EQUIPMENTS-Continued


Type F Switch-House

The color of this paint is a "battleship grey," which harmonizes with the standard finish on large outdoor power transformers, electrolytic arresters, and oil circuit-breakers. The finish of all details mounted within the house is dull black.
Apparatus-The standard three-phase equipment consists of:

One oil circuit-breaker, three-pole, single-
throw, full-automatic.
One watthour meter, type OA, polyphase. Two current transformers* of suitable ratio. For equipments above 440 volts, two voltage transformers with primary fuse blocks and fuses.
One set of calibrating and testing terminals. All necessary wiring.
The standard single-phase equipment consists of:
One oil circuit-breaker, two-pole, singlethrow, full-automatic.

One watthour meter type OA single-phase.
One current transformer of suitable ratio.
For equipments above 440 volts, one volt-
age transformer with primary fuse block and fuses.
One set of calibrating and testing terminals.
All necessary wiring.
The types I and $F$ houses are applicable for circuits of 400 amperes and below They are equipped with the type F - 11 wall-mounting remote-controlled oil breaker having full-automatic transformer-trip either with or without the inverse-time-limit feature.

Type G Switch-House


The type $G$ design is applicable for circuits within the ratings of the types F-22, and BA circuitbreakers, the breaker furnished depending upon the requirements. These breakers are panel-mounted, full-automatic transformer-trip with or without the inverse-time-limit feature.

All of the circuit-breakers mentioned above are described in more detail in another section of this catalogue.
A standard type OA watthour meter is furnished mounted on a slate panel together with calibrating and testing terminals. The voltage terminals are of the binding-post type and the current terminals of the knife-switch type. The latter permits the connecting and inserting of the current coils of the test meter in series with the current coils of the service meter without interruption of service to the customer or danger to the meterman.

Wiring and Connections-All wire is of National Electrical Code standard, insulated to provide a high factor of safety. All studs and live parts are thoroughly insulated and taped. The switchhouse is shipped completely wired and assembled, including inlet and outlet bushings, so that it is only necessary to connect it to the lines and to put the oil in the switch tanks.

List price includes the weatherproof switch-house and standard switching and metering equipment with the necessary wiring ready to connect to the power circuit.

[^22]If desired, either a type RO or type RA demand meter may be substituted in place of the type OA watthour meter included in the standard equipment. For this substitution add to the net price, the difference between the net prices of the demand and watthour meters.

Intermediate capacities will be furnished at the
price of the next higher capacity listed. Other single and three-phase capacities, all two-phase capacities, and various combinations of meters can be supplied on special order, prices upon application. In ordering always give complete data, including frequency, voltage, and maximum current capacity of circuit controlled.

STANDARD OUTDOOR SWITCH-HOUSES

|  |  | Apprnx. Height | Approx. Depth Inches | Approx. Width Inches | Approx. <br> Net Wt. |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Voits | Amperes | Inches | Inches | Inches |  | 60-Cycle | 25-C |


| TYPE I (POLE MOUNTING) |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Single-Phase |  |  |  |  |  |  |  |
| 2500 2500 | 100 200 | 50 50 | 21 | $\begin{aligned} & 30 \\ & 30 \end{aligned}$ | 600 695 | 845200 45700 | 845600 46100 |
| Three-Phase |  |  |  |  |  |  |  |
| 2500 | 200 | 50 | 21 | 30 | 655 | 60000 | 45300 |
| 2500 | 400 | 50 | 21 | 30 | 755 | 60500 | 45800 |
| ${ }_{4500^{*}}^{450}$ | 200 400 | 50 50 | 21 | 30 30 | 790 800 | 67900 68400 | 68500 69000 |
| - |  |  | TYPE F (GROUND MOUNTING) |  |  |  |  |
| Single-Phase |  |  |  |  |  |  |  |
| 2500 2500 | 200 400 | 72 72 | 24 | 30 30 | 725 775 | 41500 44800 | 43000 47800 |
| Three-Phase |  |  |  |  |  |  |  |
| 2500 2500 | 200 400 | 72 72 | 24 | 24 | 775 825 | 58500 610 | 60500 63000 |
| $\begin{aligned} & 4500^{*} \\ & 4500^{*} \end{aligned}$ | 200 400 | 72 72 | 24 | 24 | 860 900 | 63500 65500 | 650 690 00 |
| TYPE G (GROUND MOUNTING) |  |  |  |  |  |  |  |
| Single-Phase |  |  |  |  |  |  |  |
| 7500 | 300 | 72 | 36 | 30 | 935 | 81500 | 83000 |
| Three-Phase |  |  |  |  |  |  |  |
| 2500 2500 | 400 600 | 72 72 | 36 36 | 30 30 | 935 985 | 62500 68300 | 640 69800 |
| 2500 | 800 | 72 | 36 | 30 | 1035 | 74500 | 76000 |
| 4500* | 200 | 72 | 36 | 30 | 1135 | 65500 | 67500 |
| 4500* | 400 | 72 | 36 | 30 | 1185 | 72000 | 72000 |
| 4500** | 600 | 72 | 36 | 30 | 1235 | 77500 | 75000 |
| 7500 7500 | 400 600 | 72 | 36 36 | 30 30 | 1300 1305 | 1070 1090 | 110000 112000 |
|  | 4- | d | cuits. |  |  |  | 11200 |

## OUTDOOR SWITCH-HOUSES AND METERING EQUIPMENTS-Continued

## OUTDOOR HOUSES FOR TYPES B, E, AND O-1 OIL CIRCUIT-BREAKERS

## Application

Switch houses for enclosing types B, E, and O-1 oil circuit-breakers have been provided to take care of situations necessitating the use of heavier capacity breakers than can be accommodated in the types I. F, and G houses. Metering equipment is not included, but overload and control relays are ordinarily furnished, and are mounted on a small panel within the switch house. The designs provide what is essentially a factory-built single unit substation, and have proved to be very economical in cost and space requirements for numerous applications.
Capacity-Equipments are provided for either single or three-phase service for currents of from 300 to 600 amperes at 15,000 or 25,000 volts. Equipments suitable for handling currents up to 2000 amperes at 25,000 volts can be furnished on special order. Quotations on other special breaker requirements to meet the purchaser's service conditions will be furnished on request.

## Construction

The houses, thoroughly weatherproof, are carefully constructed of heavy gauge sheet steel over a supporting frame of structural steel. The roof is of a form giving maximum clearance between the live parts of the high voltage roof bushings. Ventilating ducts, weatherproof in their arrangement. run the full length of the houses on either side just under the eaves of the roof. These ducts are screened to pre-
vent the entrance of insects, birds, or vermin. Screened ventilating holes are also provided in the floor so that a good circulation of air is assured, effectively preventing the sweating of the apparatus.

Houses for type B circuit-breakers are furnished with single doors at front and rear. Larger houses for accommodating types E and $\mathrm{O}-1$ breakers have double doors at front and rear. All houses are provided with suitable hasps for padlocking. As will be seen from the illustrations, the arrangement of doors provides unusual accessibility for inspection or adjustment.
Finish-The houses are finished inside and out with a durable weather-proof paint, "battleship grey" in color.

Prices and weights will be quoted upon request.

## Breaker Equipments

The small houses are equipped with the type B-2 or B-13 oil circuit-breakers. Breakers are furnished for either manual or electrical operation, as required. They are pipe-frame mounted, and are rigidly secured and braced to the structural steel frame of the house. Manually-operated breakers are provided with transformer-trip coils, and can be equipped with inverse-time-element attachments or with direct-trip attachments and over-current relays. Electrically-operated breakers are supplied with the usual closing and tripping coils, and over-current and control relays for making the breakers full automatic. The necessary current transformers are included.


Switch-House with Type B-2 Oil Circuit-Brfaker for 15,000-Volt Service


Larger houses are equipped with the types E-17 or E-9 oil circuit-breakers, pipe-mounted and electrical-ly-operated. Howcver, manually-operated breakers can be furnished if desired. The over-current and control relay equipment furnished is similar to that described above for the type B breakers. Bushingtype current transformers are furnished.
Houses similar to those accommodating type E breakers except of greater dimensions, are equipped with type $\mathrm{O}-1$ electrically-operated oil circuit-
breakers. The breaker is mounted on a channel-iron frame. rigidly braced, and secured to the house framework and the electrical mechanism is mounted on the floor. A control panel is furnished upon which are mounted the overcurrent and control relays, for making the circuit-breaker full automatic. These relays have the same functions as those furnished for the electrically-operated breakers of the types B and E houses. The necessary current transformers of the bushing-type are included.

HOUSES FOR TYPES B, E AND O-1 OIL CIRCUIT-BREAKERS (GROUND MOUNTING)

| Volts | Amperes | Approx. Height Inches | Approx. Depth Inches | Approx. Width Inches | List Price 60-Cycle 25-Cycle |
| :---: | :---: | :---: | :---: | :---: | :---: |
| FOR TYPES B-2 AND B-13 OIL CIRCUIT-BREAKERS |  |  |  |  |  |
| Single-Phase |  |  |  |  |  |
| 25000 | 300 | 120 | 40 | 51 | On Request |
| Three-Phase |  |  |  |  |  |
| 15000 | 300 | 120 | 40 | 51 | On Request |
| 15000 | 600 | 120 | 40 | 51 | On Request |
| 25000 | 300 | 120 | 40 | 51 | On Request |
| 25000 | 600 | 120 | 40 | 51 | On Request |
| FOR TYPES E-17 AND E-9 OIL CIRCUIT-BREAKERS Three-Phase |  |  |  |  |  |
|  |  |  |  |  |  |
| 25000 | 300 | 123 | 36 | 72 | On Request |
| 25000 | 600 | 123 | 36 | 72 | On Request |
| FOR TYPE 0-1 OIL CIRCUIT-BREAKERS |  |  |  |  |  |
| Three-Phase |  |  |  |  |  |
| 25000 | 600 | 130 | 42 | 92 | On Request |

## OUTDOOR SWITCH-HOUSES AND METERING EQUIPMENTS-Continued

TYPE F AND G SWITCH-HOUSES
With Automatic Service-Restoring and Periodic-Reclosing Equipment


Front and Rear Views of Type G Switch-House with Periodic-Reclosing Equipment

## Application

Switch houses with automatic service-restoring and periodic-reclosing equipments have been designed to meet the demand for alternating-current outdoor switching stations with automatic features similar to those of the automatic directcurrent substation but for alternating-current service. These equipments are suitable for the control of feeders with voltages up to 25,000 volts and currents up to 600 amperes where it would be too expensive to maintain an operator, but where the circuit is of such importance as to require the assurance that service will be maintained except in the more serious cases of trouble.

Any of the switch houses previously mentioned, except the type I can be supplied with this automatic service- restoring or periodic-reclosing breaker equipment.

Service-restoring equipments are for use on feeders supplying a synchronous load. After automatically tripping, the circuit breaker will close immediately. This short time is sufficient to de-energize the circuit and clear away any trouble of a temporary nature, but not sufficient to allow the synchronous apparatus to drop out of step.

When no synchronous load is connected to the circuit, switch houses with the periodic-reclosing equipment are the most suitable. The circuit
breaker, after opening automatically, will reclose, only after a predetermined time interval. The duty imposed upon the circuit breaker with this type of equipment is less severe than with the serv-ice-restoring equipment.

Due to the more severe service imposed on the circuit breakers used with these two types of equipment, the interrupting capacity of the breaker will be less than the usual guaranteed ratings which are based on two openings with a two-minute interval between each. After the service conditions are once determined, the interrupting capacity of the breaker can be given.

## Operation

Service-Restoring Equipment-The breaker opens under short circuit or heavy overload in the usual way and is then instantly reclosed. Should the fault still remain, the breaker again opens and the instantaneous reclosing operation is repeated. This cycle is repeated a predetermined number of times; usually a maximum of two, (breaker opens three times). Should the trouble still exist, the apparatus becomes locked with the breaker in the open position. If the trouble is cleared while the apparatus is going through the reclosing cycle, the breaker remains closed and the automatic apparatus returns to its normal position. To place the equip-

## OUTDOOR SWITCH-HOUSES AND METERING EQUIPMENTS-Continued

ment in operation after locking itself out, the circuit breaker is closed by means of a push button switch.

Periodic-Reclosing Equipment-The breaker opens under short circuit or heavy overload in the usual way and, after a certain predetermined timeinterval, it is reclosed by the automatic equipment. Should the trouble still exist, the breaker again opens and is again reclosed after the same time interval. When the breaker has opened a certain number of times the control apparatus becomes locked with the breaker in the open position. Should the trouble be cleared before the predetermined number of reclosures has been made, the breaker remains closed and the automatic apparatus returns to its normal position. To place the equipment in service after locking itself out, the breaker is closed by means of a push button switch, after the line has been cleared, and the equipment resets automatically for normal operation.

On the standard equipment, provision is made for three automatic reclosings (circuit breaker opens four times) at intervals of $1 / 2,1$, or 2 minutes. To change the time interval it is only necessary to change the gears provided with the periodic relay. Relays can be supplied with gears for time intervals of one, two, or four minutes, if desired.

General-The limiting relay furnished with the service-restoring equipment and the periodic relay furnished with the periodic-reclosing equipment start to return to the zero position immediately on the reclosing of the circuit breakers. Should the trouble be cleared before these relays have operated to lock out the equipment, they will return to the full zero position. Any subsequent case of trouble will cause the circuit breaker to open the full number of times in case it cannot be cleared by the first, second or third opening.

## Equipment

Service-Restoring-The standard three-phase equipment consists of:

One black marine slate panel having mounted thereon:

One restoring relay.
One limiting relay.
One auxiliary relay.
One push button switch.
One "re set" push button.
One automatic oil circuit-breaker 3 P. S. T. with a-c. operating mechanism.
Two current transformers.
Periodic-Reclosing-The standard three-phase equipment consists of:
One black marine slate panel having mounted thereon:

One set-up relay.
One circuit breaker control relay.
One periodic motor relay.
One "re-set" push button.
One automatic oil circuit-breaker, 3 P. S.
T., with a-c. operating mechanism.

One push button switch.
Two current transformers.
General-There will be required for mounting external to the switch house, for either of the above: One operating transformer-the size and secondary voltage depending on the type of breaker used. This is usually supplied by the customer in accord with his standard type of distribution transformer.

Instruments-The standard type OA watthour meter (switchboard mounting), and type CO overload relays may be supplied for mounting on a panel in the switch house, or for mounting on a switchboard, indoors. These meters and relays are not supplied with the switch house, and they must be ordered extra, if desired.
Prices will be quoted on request. OUTDOOR SWITCH-HOUSES AND METERING EQUIPMENTS-Continued


Switch-House with Periodic-Reclosing Type B-13 Oil Clrcuit-Breaker for $\mathbf{1 5 , 0 0 0 - V o l t ~ S e r v i c e ~}$


Switch-House with Periodic-Reclosing Type E-17 Oil Circuit-Breaker for 25,000-Volt Service

## OUTDOOR SWITCH-HOUSES AND METERING EQUIPMENTS--Continuod

## AUTOMATIC SECTIONALIZING CONTACTOR

For Railway and Mining Service



Automatic Sectionalizing Contactor Box Closed

## Application

The Westinghouse automatic sectionalizing contactor is designed for application on railway or mining trolley feeders. It is inserted between feeder sections and prevents an interchange of excessive amounts of power between the sections which it connects. It is fully automatic opening on overloads and reclosing only when the potential difference between the feeder sections is sufficiently small to limit the flow of current on reclosure to less than the overload setting of the relay.

Special Applications-Occasionally special applications may be desired, where service requirements call for slightly different arrangements. For instance, it may be desired to tie two systems together with an automatic sectionalizing contactor so arranged that the power can be fed in only one direction. Such applications should be referred to the Company for complete information.

## Distinctive Features

The automatic sectionalizing contactor has the following distinctive features:

1. It prevents excessive interchange of power between feeder sections.
2. It automatically disconnects that part of trolley or feeder on which overload or short circuit exists.
3. It will not restore service to faulty section until trouble is cleared, but once cleared, it immediately closes the circuit.

## Operation

The equipment which is assembled on the slate


Automatic Sectionalizing Contactor Box Open
panel and mounted in a weather-proof box consists of the following apparatus:

> Main contactor. $\quad$ Holding relay. Overload relay. $\quad$ Snap switch. Fuses, resistor and terminals.

The snap switch which opens or closes the operating circuit is supplied so that when desired the two feeder sections can be disconnected. Also. the contactor will remain open (after being opened) if either section is de-energized by the opening of a section breaker in the substation or power house which feeds that section. When once closed. however. the contactor will not open unless the current flowing exceeds the setting of the overload relay.

Referring to the diagram of connections. the main contactor is normally closed, connecting the two


## OUTDOOR SWITCH-HOUSES AND METERING EQUIPMENTS-Continued

feeder sections together. On the occurrence of an overload exceeding the setting of the overload relay, this relay will operate, opening its lower and closing its upper contacts. The opening of the lower contacts de-energizes the operating coil of the main contactor, causing the contactor to open. At the same time, the closing of the upper contacts energizes the coil of the holding relay, causing this, in turn, to open its contacts.

When the main contactor opens, the overload relay is de-energized and immediately resets. If the voltage difference between the two feeder sections (the voltage across the contactor) exceeds a given minimum, the holding relay will remain energized, as its coil (with resistance in series) is connected directly across the contactor, thus preventing the contactor from reclosing. When the voltage difference drops below the minimum value, however, the holding relay is de-energized and causes the contactor to reclose. This feature prevents the reclosure of the contactor unless it is safe to do so; that is, if it does reclose, the current flow from one section to the other will not exceed the overload setting of the relay and cause the contactor to immediately reopen. In this way, sections of feeders on which faults occur, can be cut off from other sections automatically and then be automatically reconnected as soon as the fault is cleared and voltage restored.

## Construction

The apparatus, assembled on a'slate panel, is mounted in a wooden box for outdoor service. The box is lined on all sides and on the top with heavy sheet asbestos. Holes are drilled in the bottom for bringing in the cables. Snap hasps for holding the door snugly closed, as well as a staple and hasp for a padlock are also provided. Suitable hanger irons for suspending the box from the cross arm of a pole are mounted on the rear of the box.

The main contactor is of the clapper type. with a blow out coil and arc chute which has proved very reliable and rugged in steel mill and automatic substation work. It is rated conservatively so that a considerable overload can be carried for short intervals.


The overload and holding relays are similar to each other (except for the coils) and are simple and reliable in operation. The overload relay has a series overload coil, while the holding relay has a shunt operating coil. Both are automatically reset, the moving core dropping back by gravity (and spring pressure) when the operating coil is deenergized.

The terminals are located in a convenient position at the bottom of the panel, just above the holes in the floor of the box so that cables can be easily brought in and connected.

## Capacities

The automatic sectionalizing contactor can be supplied in six capacities: $125,250,350,500,800$ and 1250 amperes for either 275 or 600 -volt service. Other capacities can be supplied in special cases.

The overload relay has an operating range of from one to two, so that the relay can be set for any desired load within wide limits. The holding relay can be arranged to release and allow the main contactor to close on a difference of potential between feeder sections of from approximately 30 volts to 100 volts or higher if desired.

## Prices

List price includes the automatic sectionalizing contactor and house as described and of the corresponding capacity.


Outline Dimensions


These dimensions are for reference only. Por official dimensions refer to nearest district office.

## CONTROL DESKS <br> SECTIONAL TYPES



Fig. 1-Type D-3 Control Desk with Special Enclosure of Rear

Under conditions where space economy is an important consideration, a control desk may often be used to advantage for the mounting of control apparatus. Standard control desks are sectional in form, each section being a unit in itself corresponding to the panels of a switchboard.
The desks are built up on a pipe framework having a channel-iron base. The design is such that sections can be easily added to an existing desk by moving one or both end sections and without disturbing apparatus already installed. The top sections are of slate and the sides of steel. Black marine finish is standard for both top and sides to correspond with standard finish of controlling devices and indicators. Access to the desk for wiring is afforded either from the rear or sides by means of cover plates which are easily removed.

These desks can be supplied in four standard types to suit varying conditions. The four types are as follows:

Type D-1-This is a plain desk having no provision for instruments. The desk may be located at any convenient place in the station and still permit of an uninterrupted view. Instruments are generally mounted on a supplementary panel switchboard or on instrument posts or frames to suit local conditions.

Type D-2-A desk of this type includes an instrument frame mounted on posts as shown in Figs. 2, 7, and 8. The frame is supported at such a height as to permit of a view of the station floor. The instrument frame is also of pipe construction with slate panel sections of width to


Fig. 2-Type D-2 Control Desis

## CONTROL DESKS-Continued



Fig. 3-Type D-4 Control Desk
correspond with those of the desk top. The posts supporting the frame are hollow, instrument leads being brought up through them from the desk below. Instrument section and frame are included with the desk section.

Type D-3-This type of desk has an instrument section extending upwards from the rear edge of desk top, without intervening space. Section of desk includes corresponding instrument section. This type of desk is commonly combined with a panel switchboard which is indicated by the dotted outline in Fig. 9. The panel switchboard is special and is not included with the desk.

The standard sizes of sections listed below will be found to meet most conditions. No controlling de-
vices or instruments have been listed with the desk sections, as the combinations used are widely different.

Type D-4-This desk is a special form of the type D-2 desk preferred by some purchasers and can be supplied when desired. The price is slightly higher than for the type D-2.

Prices on desks to suit special conditions will be furnished on application.

Packing-Desks are packed in sections 4 to 11 feet in length, except for export shipment, in which case desks are shipped knocked down. For approximate shipping weight for export add four times the allowance for packing material given below.


Fig. 4-Type D-1 Control Dest

CONTROL DESKS-Continued

## STYLE NUMBERS

## Type D-1 Desks

Style number and list price include complete section, with channel-iron base.

| Style No. | Description | Approx. Weight Net* Lbs. | List Price |
| :---: | :---: | :---: | :---: |
| Desk With Top 20 Inches Deep |  |  |  |
| 191010 | Set of right and left-hand ends | 70 | \$390 00 |
| 191012 | Section 20 inches long | 140 | 26000 |
| 191013 | Section 24 inches long | 170 | 27500 |
| 191014 | Section 32 inches long | 220 | 29000 |
| Desk With Top 32 Inches Deep |  |  |  |
|  | Set of right and left-hand ends | 90 160 | 41000 |
| 191017 | Section 20 inches long | 200 | 28500 |
| 191018 | Section 24 inches long | ${ }_{310}^{240}$ | 30000 32500 |

*Approximate shipping weight-Add 75 pounds per foot length to net weight.

## Type D-2 Desks

Style number and list price include complete section with channel-iron base of desk, and channel iron, top iron, and frame for instruments.

## Description

Desk With Top 28rInches Deep
191020
191021
191022
191023
191024
191025
191026
191027
191028

Set of right and left-hand ends

| 135 | 853500 |
| :--- | ---: |
| 290 | 41500 |
| 340 | 43500 |
| 4110 | 45500 |
| 520 | 50000 |
| 250 | 34500 |
| 300 | 38500 |
| 370 | 48500 |
| 480 |  |

## Desk With Top 40-Inches Doep

191029
191030
191032
191033
191034
191036
191037 Section 16 inches long with post Section 20 inches long with post Section 24 inches long with post Section 32 inches long with post Section 16 inches long plain Section 20 inches long plain Section 24 inches long plain

Set of right and left-hand ends

| 165 | 55000 |
| :--- | :--- |
| 330 | 43500 |
| 400 | 48500 |
| 470 | 48500 |
| 600 | 54000 |
| 290 | 37000 |
| 360 | 49500 |
| 430 | 47500 |
| 560 |  |

*Approximate shipping weight-Add 125 pounds per foot length to net weight.
For number of plain sections and numbers of sections with post required to make up a desk, consult outline drawing on following pages.

## Type D-3 Desks

Style number and list price include complete section with channel-iron base, instrument section, and top iron.

| Style No. | Description | Approx. Weight Net* Lbs. | List Price |
| :---: | :---: | :---: | :---: |
| Desk With Top 20 Inches Deep |  |  |  |
| 191038 | Set of right and left-hand ends | 150 | $\$ 59000$ |
| 191039 | Section 16 inches long | 320 | 40500 |
| 191040 | Section 20 inches long | 400 480 | 43000 |
| 191042 | Section 32 inches long | 480 630 | 52000 |
| Desk With Top 32 Inches Deep |  |  |  |
| 191048 | Set of right and left-hand ends | 190 |  |
| 191044 | Section 16 inches long | 370 | 42000 |
| 191045 | Section 20 inches long | 460 | 45600 |
| 191047 | Section 24 inches long | 715 | 55000 |

*Approximate shipping weight-Add 125 pounds per foot length to net weight.
Order by Style Number

## CONTROL DESKS-Continued

## Type D-4 Desk

Style number and list price include complete section with channel-iron base of desk, and channel iron, top iron, and frame for instruments.

| Style No. | Description | Approx. Weight Net* Lbs | $\underset{\text { Price }}{\text { List }}$ |
| :---: | :---: | :---: | :---: |
| Desk, With Top 32 Inches Deep |  |  |  |
| 292443 | Set of right and left-hand ends | 150 | 861500 |
| 292444 | Section 16 inches long with post | 320 370 | 580 00 |
| 292446 | Section 24 inches long with post | 450 | 52500 |
| 292447 | Section 32 inches long with post | S70 | 57500 <br> 400 <br> 00 |
| 292449 | Section 20 inches long plain | 330 | 42000 |
| 292450 292451 | Section 24 inches long plain | 400 530 | 448500 |

*Approximate shipping weight—Add 125 pounds per foot lengths to net weight.
Order by Style Number
OUTLINE DIMENSIONS
Type D-1 Desks


Fig. 5-Top 20 Inches Deep


## OUTLINE DIMENSIONS

Type D-2 Desks


Fig. 7-Top 28 Inches Debp


Fig. 8-Top 40 Inches Deep

CONTROL DESKS-Continued

## OUTLINE DIMENSIONS

Type D-3 Desks


Fig. 9-Tops 20 and 32 Inches Deep


Type D-4 Desks


# CONTROL PEDESTALS 




StyLe No. 190668


Control Pedestal with Control Equipment

These control pedestals are installed in connection with instrument posts for the control of generator or feeder circuits. Generator and feeder switches, motor-operated rheostats, and motoroperated engine governors are controlled by means of drum-type control switches, and their condition is indicated by lamp indicators, which are mounted on the control pedestal.

Control pedestals installed in connection with instrument posts allow the switchboard operator a clear view of the station and operating machinery. When each pedestal controls a generating unit, there is less liability of an operator getting confused and manipulating the circuits of the wrong generator than where the apparatus for all the generators is assembled on a single switchboard.

The conditions in different power stations are so
varied that it is impossible to list a control pedestal with equipment suitable for one generator, so a list is given of the pedestals only and a size should be selected to contain the control switches and indicators required. Dimensions of the pedestals are given on the following page and dimensions of control switches and indicators are given in this section of the catalogue. Plugs and receptacles are mounted on the pedestals when one instrument serves several generators and for synchronizing.
Connecting wires are run through the floor inside the pedestal, a door in the back giving access to the connections.
Pedestal frames are finished in dull black and trimmings are in black marine. Black marine finished slate top and panels are considered standard, but Blue Vermont or White Italian marble can be supplied if desired.

Style number and list price include pedestal with panels and top but without instruments.

| Size | Panels and Top |  | Lbs. <br> Boxed | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Large | Slate, black marine finish | 450 | 500 | 190668 | \$455 00 |
| Small | Slate, black marine finish | 350 | 400 | 190869 | 29500 |
| Large | Blue Vermont marble | 450 | 500 | 91703 | 53500 |
| Small | Blue Vermont marble | 350 | 400 | 91704 | 40000 |
| Large ' | White Italian marble | 450 | 500 | 190670 | 75000 |
| Small | White Italian marble | 350 | 400 | 190871 | 50000 |

Order by Style Number

## CONTROL PEDESTALS-Continued

## OUTLINE DIMENSIONS



Style Nos. 91703, 190668 AND 190670
Style Nos. 91704, 190669 and 190671

The available space for mounting apparatus on pedestal, Style Nos. 91703, 190668 and 190670 is 2 feet $31 / 2$ inches by 1 foot $71 / 4$ inches on the upper panel and 1 foot $101 / 4$ inches by 1 foot $41 / 2$ inches on the lower panel; also, approximately 1 foot $93 / 4$ inches by 1 foot $13 / 4$ inches on top horizontal panel.

The available space for mounting apparatus on pedestal, Style Nos. 91704,190669 and 190671 is 1 foot $51 / 4$ inches by $111 / 4$ inches on the upper panel, and 1 foot $71 / 4$ inches by $81 / 2$ inches on the lower panel; also, approximately 1 foot $13 / 4$ inches by 1 foot $13 / 4$ inches on top horizontal panel.

# EQUALIZER PEDESTALS 



These pedestals are designed to support equalizer switches for compound-wound direct-current generators, or synchronous converters. They permit the installation of the switch near the machine, thus saving the expense of long heavy cables to the switchboard.

The type A rear connected, single-pole, single or double-throw, knife switches without quick-break attachment or fuse connections are suitable for equalizer switches.

Double-throw switches are required only where there is a double set of bus-bars.

The capacity of the equalizer switch is usually chosen approximately one-half of the capacity of the main generator or synchronous converter switches, but the relative capacity of the main and equalizer cables is dependent upon the conditions of installation.

It is imperative that the equalizer connection be of low resistance in order to be effective in balancing the load between the machines. By installing equalizer pedestals, the reduction in length of cable to the switchboard results not only in saving the cost of the cable, but also gives a low resistance connection with consequent effective results in equalizing the load.

Fuses and automatic circuit-breakers are omitted from equalizer leads. They are not necessary for protecting the machine since any current that reaches the switchboard bus-bars flows through some protective device connected in a positive or negative generator or synchronous converter lead.


In case a fuse or circuit-breaker is connected in the equalizer circuit and it opens the circuit, the generators or converters must necessarily operate with unbalanced fields, one machine taking all the load, which eventually results in shutting down the entire station. These equalizer pedestals, therefore, are designed for mounting the equalizer switch only.

Dimensions of pedestals are given on the following page. The switch required for the generator or converter capacity is first selected and a pedestal with panel of proper size for mounting this switch will be found in the list on this page. Pedestals differ in size of the opening for the cable; this dimension is shown in the illustrations on the following page.

The style number and list price include the pedestal and marble base without switch. The finish of the entire pedestal is black marine.

| Style No. | Size of <br> Throat <br> Inches | Size of Marble Inches | Approx. Wt., Lbs. |  | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Net | Boxed |  |
| 7250 | $61 / 4 \mathrm{diam}$. | $7 \times 19$ | 175 | 400 | 812500 |
| 92790 | 81/4x161/4 | 10x22 | 410 | 700 | 23000 |
| 15185 | $12 \times 19$ | 15x26 | 565 | 750 | 32000 |

Slate, finished in black marine, will be supplied at a decrease in list price as follows:


Polished White Italian or Blue Vermont marble will be supplied at the following additions to list price:

| Size of Marble, Inches | White Italian | Blue Vermont |
| :---: | :---: | :---: |
| $7 \times 19$ |  |  |
| $\mathbf{1 0 x 2 2}$ | $\mathbf{8 3 8 0 0}$ | $\mathbf{8 9} 00$ |
| $15 \times 26$ | $\mathbf{8 7} 00$ | $\mathbf{1 6 0 0}$ |
|  |  | $\mathbf{2 8 0 0 0}$ |

## EQUALIZER PEDESTALS-Continued

## OUTLINE DIMENSIONS




StyLE No. 92790


StyLE No. 7250


2-330A

## RHEOSTAT PEDESTALS

## WITH AND WITHOUT BASE FOR FIELD SWITCH

These pedestals are used for mounting rheostat handwheels when the rheostats are too large to be mounted on the switchboard or when such mounting is not convenient.
Each of the styles listed consists of a single iron casting finished in dull black, and a handwheel in black marine. The standard styles having bases for switches are supplied with black marine-finished slate panels one and one-quarter inch thick. Polished blue Vermont marble bases can be substituted at an additional list price of $\$ 2.50$ each. The style number and list price of each style include pedestal handwheel, coupling, and shaft of length given below, but does not include drilling for any switch.

When the rheostat faceplates are to be mounted horizontally directly below the pedestal, no additional material is required. Frequently, however, it becomes necessary to operate the rheostat through bevel gearing, chain-and-sprocket mechanism, or a combination of the two, in which case a sketch showing the required arrangement should be submitted to the nearest district office for a quotation.


Pedestal with handwheel and shaft
Pedestal with handwheel and shaft and one $157 / 8 \times 101 / 2$ inch switch base
Pedestal with handwheel and shaft and one $128 / 4 \times 878$ inch switch base Pedestal with handwheel and shaft and one $81 / 2 \times 8 \frac{8}{8}$ inch switch base Pedestal with handwheel and shaft and two $81 / 8 \times 8 \frac{7}{8}$ inch switch bases


Style No. 24051

## OUTLINE DIMENSIONS



Style No. 24051


Style No. 215799


Style Nos. 215800, 215801, 215802

## Dimensions in Inches

Style No.
215800
215800
215801

Size of Opening in Switch Base Casting
$7 \times 12$ 7x $73 / 2$

Order by Style Number

## SIGNAL PEDESTALS AND SIGNAL SWITCHING SETS

## Column-Type

Application-This column type of signal pedestal equipment is designed to provide signal communication between switchboard operators and engine room operators.

Several methods of signaling are in use, but the common application of lamp signals requires two signal switching sets for each generator. One of these sets is mounted at the control desk or switchboard; the other in the signal pedestal and located convenient to the machine. In addition, one bell relay, one electrically-operated gong or whistle and the necessary wiring must be provided for the station. In some cases the gong or whistle is paralleled with an illuminating signal set for the engine room.
The signal switching set includes a number of three-way push switches with their indicating lamps and plates. It is suitable for mounting in the pedestal, as shown in the figure, or on a control desk or switchboard.

The signal pedestal includes a pedestal complete with a signal set, but unwired.
Wiring, relays, or alarm bells are not included in the style number.

## Pedestal With Signal Switching Set

Style No.
292469
292470

| No. of Switches and <br> Indicating Plates | List Price |
| :---: | ---: |
| $\mathbf{6}$ | $\mathbf{8 3 0 0} 00$ |
| 8 | 35000 |
|  |  |
| Signal Switching Set |  |
|  |  |
| No. of Switches and |  |
| Indicating Plates | List Price |
| $\mathbf{6}$ | $\mathbf{8 2 0 0} 00$ |
| $\mathbf{8}$ | $\mathbf{2 5 0} 00$ |

## Panel-Type

Application-This panel type of pedestal can be used for mounting signal systems and other power station accessory equipments, which for convenience, it is desirable to locate apart from the control desk or main switchboard. The accompanying illustration shows a pedestal used for a potentiometer temperature indicator equipment with twelve drum-type potentiometer switches.

Some of the classes of equipment to which these pedestals are readily applicable are:

Signal systems of almost every kind used in a power station.

Combinations of indicating electrical instruments or gages at the machines or at other places apart from the main switchboard.

Drum-type control switches with lamps, for indicating their positions, for the remote electrical control of circuit-breakers and rheostats.
Complete switching and metering equipment for the control of small isolated generators or feeders.

Construction-These pedestals can be furnished with panels sixteen inches wide and in varying heights up to a maximum of sixty-five inches, thus permitting the mounting on them of many pieces of apparatus.

Further information will be furnished on request.


Column-Type
Pedestal with Signal
Switching Set


Panel-Type Pedrstal with Temperature Indicating Equipment

## INSTRUMENT POSTS

## FOR ELECTRICALLY-OPERATED CONTROL OUTFITS



Style No. 93510
Stationary Type Instrument Post with OrNamental Base


Style No. 108991
Swivel. Type Instrument POST WITH
Panelled Base


Style No. 93531
Stationary Type Instru-
Ment Post with
Panelled Base


Style No. 292452
Instrument Panel
Post with
Plain Base

Application-These instrument posts are used whenever a device is required upon which to mount instruments in a power station in place of using an instrument switchboard. The wiring is concealed in the interior of the posts.
They permit of a very convenient and ornamental mounting for instruments and enable locating the instruments so that they can be readily observed without obstructing the general view of the operator.
The instrument panel posts provide a convenient method for mounting station instruments.
Arrangement-The usual arrangement is to place these posts so as to form a support for the railing of an operating gallery, each post being placed in front of its respective controlling apparatus, which is usually located on a suitable controlling pedestal.

Erection-The posts may be secured to the floor either by bolting the shank to the side of channel iron beams located under the floor, or by using a bolted flange collar, secured to the post and provided with holes for holding-down bolts. When a concrete floor is provided, a socket can be supplied which may be set into the floor, and which is arranged for bolting to the flange collar. It is necessary in ordering these posts to specify which style is required, otherwise the standard post will be supplied provided with the flange collar.
It is also necessary to specify if provision is to be made for a hand railing. The standard ornamental
posts as listed have plates provided at the places where hand railing is usually attached, but when required hand rail bosses may be substituted without additional cost. These bosses are drilled to take a standard 2 -inch pipe, $23 / 8$ inches outside diameter. They will not be supplied unless specially ordered. Posts with panel bases cannot be arranged for hand railing.

Pedestals-Two styles of pedestals are listed: those with ornamental bases and those with panelled bases suitable for mounting control apparatus. Each of these styles is also listedewith stationary top and with swivel top which can be turned about by means of a handwheel just above the base.

Finish-The posts as listed by style numbers are finished in dead black. The posts having panelled bases are supplied with panels of slate with black marine finish.

The styla number and list price do not include instruments or drilling for instruments, and if the posts are to be drilled a sketch should be supplied with the order specifying the drilling required. The posts will be drilled without charge if sufficient information for the purpose is received with the order.

The posts for 7 and 9 -inch instruments are identical except that the style numbers for posts for $7-$ inch instruments include adapter plates to permit mounting the smaller instruments.

INSTRUMENT POSTS-Continued

## PRICES

| Number of Round Meters | Additional Meters |  | $\begin{aligned} & \text { Posts for } \\ & \text { 7-inch Meters } \\ & \text { Style No. } \end{aligned}$ | List Price | Posts for 9 -inch Meters Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Ornamental Base-Stationary Type |  |  |  |  |  |  |
| 5 |  |  | 192544 | 847500 | 93510 | \$500 00 |
| 6 |  |  | 192545 | 56000 | 93511 | 68500 |
| 8 |  |  | 192546 | 680 600 00 | 93512 | 81000 |
| 8 |  |  | 192548 | 67500 | 93514 | 71000 |
| 4 O | One type GL or GM meter |  | 192549 | 50000 | 93515 | 50000 |
| 5 O | One type GL or GM meter |  | 192650 | 57000 | 93516 | 59000 |
| Ornamental Base-Swivel Type |  |  |  |  |  |  |
| 5 |  |  | 192558 | 62000 | 93518 | 65500 |
| 6 |  |  | 192553 | 72000 | 93519 | 74000 |
| 8 |  |  | 19255 | 75000 | 93521 | 79000 |
| 9 |  |  | 192556 | 76000 | 93522 | 85000 |
| 50 | One type GL or GM meter |  | 192557 | 63500 73500 | 93523 | 65500 75500 |
|  | One type GL or GM meter |  |  |  | O354 |  |
| Panelled Baso-Stationary Type |  |  |  |  |  |  |
| 5 |  |  | 192559 | 55000 | 93527 | 57500 |
| 6 |  | .... | 192560 | 63500 | 93528 | 66000 |
| 8 |  |  | 192561 | 65500 67500 | 93529 93530 | 690 71000 |
| 9. |  |  | 192563 | 74000 | 93631 | 78500 |
| 4. | One type GL or GM meter |  | 192564 | 65000 | 93632 | 68500 |
| 50 | One type GL or GM meter |  | 192565 | 64000 | 93533 | 68500 |
| Panelled Base-Swivel Type |  |  |  |  |  |  |
| 5 |  |  | 192567 | 77500 | 108989 | 80000 |
| 6 |  |  | 192568 | 85000 | 108990 | 87500 |
| 7 | ............. |  | 192589 | 89500 90000 | 108991 | 920 93500 |
| 9 |  |  | 192571 | 99000 | 108993 | 100000 |
| 40 | One type GL or GM meter |  | 192672 | 76000 | 108994 | 83000 |
| 50 | One type GL or GM meter |  | 192573 | 90000 | 108995 | 92500 |
| Instrument Panel Post |  |  |  |  |  |  |
| 5* | ....... |  | 292452 | 55000 |  |  |
| *For | r larger panels refer to the nea | District Office for descripti | n and prices. |  |  |  |

Floor Socket
Style No.
93526

[^23]List Price
$\$ 2800$
DIMENSIONS AND WEIGHTS

| Posts for | Posts for | Top | Base | Total | Approx. Wt. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 7 -inch Meters | 9 -inch Meters | Fig. No. | Fig. No. | Height | Boxed, Lbs. |
| 192544 | 93510 | 1 | - | $8{ }^{\prime} 1038^{\prime \prime}$ | 760 |
| 192545 | 93511 |  | 8 | $8{ }^{\prime} 10{ }^{\circ}{ }^{\circ}$ | 810 |
| 192546 | 93512 | 5 | 8 | $9^{\prime} 0^{\circ}$ | 860 |
| 192547 | 93513 | 6 | 8 | $9^{\prime} 00^{\prime \prime}{ }^{\circ}$ | 910 |
| 192548 | 93514 | 7 | 8 | 8, $9^{\prime} 17 \mathrm{~m}^{\prime \prime}$ | 960 |
| 192549 | 93515 93516 | 2 | 8 |  | 775 825 |
| 192552 | 93518 | 1 | 10 | $8{ }^{\prime} 101 /{ }^{\circ}$ | 900 |
| 192553 | 93519 | 3 | 10 | $8^{\prime} 10 \frac{5}{}{ }^{\circ}$ | 950 |
| 192554 | 93520 | 5 | 10 | $9^{\prime} 0^{\circ}$ | 1000 |
| 192555 | 93521 | 6 | 10 | 9'034* | 1050 |
| 192556 | 93522 | 7 | 10 | 8117\% | 1100 |
| 192557 | 93523 | 2 | 10 | $9{ }^{9} 078$. | 915 |
| 192558 | 93524 | 4 | 10 | $9107 \%$ | 965 |
| 192559 | 93527 | 1 | 11 | 8'103/' | 825 |
| 192560 | 93528 | 3 | 11 | $8^{\prime} 10{ }^{3 \prime}{ }^{\prime \prime}$ | 875 |
| 192561 | 93529 | 5 | 11 | 903. | 925 |
| 192562 | 93530 93531 | 6 | 11 | ${ }^{9} 9018{ }^{\prime}$ | 1975 |
| 192564 | 93632 | 2 | 11 | $9{ }^{9} 012^{\circ}$ | 840 |
| 192565 | 93533 | 4 | 11 | 91 | 890 |
| 192567 | 108989 | 1 | 12 | 8'101/' | 925 |
| 192568 | 108990 |  | 12 | 8'10\% ${ }^{\prime \prime}$ | 975 |
| 192569 | 108991 | 5 | 12 | $901 /$ | 1025 |
| 192571 | 1089893 | 7 | 12 | ${ }^{9} 00^{1 / 8}$ | 1075 1125 |
| 192572 | 108994 | 2 | 12 | $9^{\prime} 01 / 2^{\prime}$ | 940 |
| 192573 292452 | 108995 | ${ }^{4}$ | 12 | $9^{\prime} 1^{\prime} 0^{\circ}$ | 990 1000 |

Dimensions given are for reference only. For official dimensions apply to the nearest District Office.
Order by Style Number

INSTRUMENT POSTS-Continuod

## OUTLINE DIMENSIONS




Fig. 4


Fig. 6


Fig. 7


Fic. 13


Fig. 8
Ftg. 9
Fig. 10
Fig. 11
Fig. 12

# TYPE CS CONTROL SWITCHES FOR MOTOR AND CIRCUIT-BREAKER CONTROL 



Complete


Segment of Housing Removed for Inspection

Fig. 1-Type CS Control Switch

## Application

Type CS control switches have been designed for the control of circuits governing the operation of solenoid-operated switches and circuit-breakers or their control relays, solenoid-operated rheostats, motor-operated rheostats, motor-operated engine and turbine governors, and motor-operated feederpotential regulators.

The adaptability of the type CS control switch to a variety of special requirements insures a neat and uniform appearance of equipment on the front of the switchboard. As an aid in selection for the switchboard operator, type CS control switches for circuit-breakers are provided with handles of a different shape than the other control switches.

## Ratings

Due to the inductive nature of the circuits usually controlled, these ratings represent, in general, the current interrupting limits rather than the current conducting limits of the controllers.

## Control Voltage

Ultimate Interrupting
125 volts. D-C. or A-C
125 volts, D-C. or A-C.
250 volts. D-C. or A-C.
Capacity, Amperes

It will be noted from the table above that the type CS control switches will successfully handle current values of considerable magnitude. However, where the current demands, of closing solenoids in particular, are in excess of these values, a control relay should be interposed between the controller contacts and the solenoid. For specific data covering the application and prices of control relays refer to "Control Relays" in this section.

## Construction

Ruggedness and compactness are salient features of the type CS control switches. Advantage has been taken in their design of the years of successful operation and experience on railway controller contacts. Rugged stamped contact fingers of the same type as employed on railway controllers are used; the advantages of the horn-gap construction inherent in this design are well known.

Movable contact members mounted on a square insulated shaft engage with stationary springcontact fingers as the shaft is rotated to the right or left. The switching element is housed in a substantial Micarta tube, which provides a simple rigid insulating structure. A segment of the housing is easily removable for inspection and adjustment.

## Mechanical and Electrical Indication

Indicating lamps can be provided for showing the position (closed or open) of the circuit-breaker. The lamps are so connected with the signal switch on the breaker that when the breaker is closed the red indicator lamp is lighted and when the breaker is open the green indicator lamp is lighted.
All control switches for circuit-breakers are provided with a mechanical indicating device that shows the last manual operation of the control switch. When the handle is released, the switch automatically returns to the neutral (central) position.

## Panel Space Economy

The switches with their indicating lamps can be mounted $31 / 2$ inches between vertical center lines and 7 inches between horizontal center lines, or 7 inches between vertical center lines and $31 / 2$ inches between horizontal center lines. Two switches with their indicating lamps may be mounted on even less rectangular space than is required for one 7inch Westinghouse indicating instrument, the switches being located in either of the above arrangements. This feature is in keeping with modern requirements of space economy for switchboards.

## Signal Lamp Cut-Out

Several designs of switches for the control of solenoid-operated breakers, embodying a signal lamp cut-out, are listed. The oval handle on these switches may be turned past the trip position to a lamp-cut-out position, there latched in place; thus closing the circuit to trip the breaker, and then opening both the trip circuit and the indicatinglamp circuit, leaving the breaker "locked" in the open position. This permits cutting out of all lamps on breakers not in service; the horizontal

## TYPE CS CONTROL SWITCHES-Continued

position of the control handles when set this way being readily observed by the operator.

Finish-The operating handle is of black molded material with a polished black finish; the dial-plate markings are polished copper on the raised parts with a black mat background; and the housing is finished in dull black.

## Full Automatic Attachment for Type CS Control Switches

Application-The full automatic attachment may be added to any type CS circuit-breaker control switch. By adding this attachment the breaker cannot be held closed on severe overload or short circuit if arranged to trip from current transformer only or from current transformer actuating circuit closing relays. In other words, the breaker is made full automatic, electrically operated.

Construction-This attachment consists of a coil, a magnetic circuit, a moving core and a trigger, normally engaging the switch shaft, so arranged
that when the coil is energized (either from d-c. source through relays or from excessive current when connected to current transformers), the core is moved in the direction necessary to release the trigger. This allows the switch shaft to return to the neutral position free of the handle.

Operation-When a circuit-breaker is closed on a severe overload or short circuit, the trip-free attachment immediately operates and allows the control switch to return to the neutral or off position simultaneously with the tripping of the breaker. Before the circuit-breaker can again be closed, it is necessary to turn the switch handle to the off position to engage the switch shaft.


Fig. 2-Full Automatic Attachment for Type CS Control Switch

## PRICES

Style number and list price include switch complete as described. Switches "With Lamp Indicators" include: two lamp receptacles, one lens holder with red lens, one lens holder with green lens, and two lamps. All the switches and lamp indicators are arranged for 2 -inch mounting.

Spacers are listed below suitable for mounting the devices on $11 / 2$-inch or $11 / 4$-inch panels. For such mounting it is necessary to order separately one suitable spacer for each switch and each lamp indicator.

| Application | Maximum Voltage of Circuit | Schematic Diagram Fig. Ref. | Dim. A <br> Fig. 3- <br> Inches | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Control Switches with Lamp Circuit Cut-out* for Electrically-Operated Oil Circuit-Breakers Without Lamp Indicators |  |  |  |  |  |
| Standard control switch. single-pole, double-throw......... Same as Style No. 290440 except with extra contacts for | 600 | 4 | 61/4 | 290440 | \$20 00 |
|  | 600 | 5 | 81/4 | 290443 | 2400 |
| Control Switches Without Lamp Cut-out |  |  |  |  |  |
| Semi-standard control switch, single-pole, double-throw... . Same as Style No. 290439 except with extra contacts for | 600 | 6 | 51/2 | 290439 | 1800 |
| relay trip circuitt.................................. | 600 | $\underset{\text { per note) }}{5 \text { (modi- }}$ | $71 / 4$ | 290441 | 2100 |
| Same as Style No. 290441 except with additional contacts for two systems of relays. | 600 | 9 | $81 / 4$ | 290442 | 2300 |
| Control Switches With Lamp Indicators |  |  |  |  |  |
| Style No. 290439 with 125 -volt lamp indicators. |  | 6 | $51 / 4$ | 290444 | 3100 |
| Style No. 290440 with 125 -volt lamp indicators . . . . . . . . |  | 4 | 61/4 | 290445 | 3300 |
| Style No. 290439 with 140 -volt lamp indicators. |  | 6 | $51 / 4$ $61 / 2$ | 290446 290447 | 31100 3300 |

## Full Automatic Attachment for Type CS Circuit-Breaker Control Switches



296160
*The lamp cut-out permits opening the green lamp circuit when the main circuit is not in normal service.
The extra contacts break the common relay trip circuit on a two-breaker, double-bus, system when one breaker is tripped by its control switch, thus preventing the tripping of the other breaker.
tSwitches for 600 -volt circuits will be made on special order; prices on request.

## TYPE CS CONTROL SWITCHES-Continued



## SCHEMATIC DIAGRAMS USING TYPE CS CONTROL SWITCHES

(Shown Looking Down on Switch-Handle End at Top of Diagram)


Fic. 9
Style $\stackrel{\text { FIG. }}{\text { No }} \mathbf{2 9 0 4 4 2}$


Fic. 10
Style No. 271788 For Motor-Operated
eeder-Potential Regulators


These dimensions are for referemce only. For official dimensions apply to the nearest district uffice.

## LAMP INDICATORS

Lamp indicators are connected in the control circuit of electrically-operated circuit-breakers to indicate whether the breaker is open or closed.

They are also used to indicate the condition or position of various electrically-operated apparatus and the continuity of control circuits.
For diagrams of typical connections, see Figs. 7, 8 and 9, and similar diagrams on preceding pages.
Operation-The lamps are so connected with the signal switch on the breaker that when the breaker is closed the red indicator will be lighted and when the breaker is open the green indicator is lighted.
Construction-Each indicator consists of a receptacle projecting through the switchboard for holding a candelabra lamp, and a lens holder with a special prismatic lens. The lamp is removable from the front of the panel and the receptacle is provided with a glass tube fuse at the back of the board. The lens holder is pushed into the end of the receptacle from the front of the board and is held firmly by spring clips. A special feature of the lens is the
prismatic projection extending across its face, which makes the indications visible from any position in front of the board.

These indicators are arranged for mounting on 2 -inch panels, but can be used on $11 / 4$-inch and $11 / 2$ inch boards by the addition of an adapter listed.

Style number and list price of receptacle include receptacle complete with panel ring and rods and tubular fuse but without adapter, lens holder, lens, or lamp. Style number and list price of lens holder and lens include the complete part but without receptacle or lamp.
A 125 or 140 -volt candelabra screw-base lamp should be used. For control voltages over 140, the 125 -volt lamp should be used with suitable resistor (see following table); style number and list price of lamp do not include resistor. Resistor Style No. 186465 consists of a single tube, one resistor being required for each lamp. Resistor Style No. 198626 consists of two tubes, requiring one resistor for each lamp.


Resistor used with Style No. 195973, where control circuit is

Outline Dimensions


Fig. 1-Lamp Indicator


Pig. 2-Resistor, Double Unit


Fig. 3-Resistor, Sinole Unit

These dimensions are for reference oaly. For official dimensions apply to the nearest district office.
Ordor by Btyle Namber

# CONTROL RELAYS FOR OPERATION ON DIRECT CURRENT 

General Application-Control relays are interposed between the contacts of a main relay or the contacts of a control switch and the apparatus to be controlled, when the current required to operate the apparatus exceeds the current-carrying or interrupting capacity of the main relay or control switch contacts.

Control relays are generally required for the clos-ing-coil circuits of electrically-operated air and oil circuit-breakers.

Operation-The operating coil for the control relay is energized from the control circuit by the closing of the control switch, causing the control relay contacts to close. This in turn connects the circuit-breaker closing-coil across the control circuit.

The control relays listed are given a maximum current and voltage rating based on intermittent operation. They will give satisfactory service for intermittent duty, namely, with power impressed thereon for not more than ten seconds out of every sixty; this is the condition found under usual operating requirements.

Construction-These control relays are an adaptation of the well known contactor type of switch used most extensively for industrial motor control.

The contacts, which have ample overload capacity, are pressed firmly together with a self-cleaning action.

Flexible copper shunts carry the current from the moving contact to the lower terminal of the relay. No current passes through pins, springs, or bearing surfaces. The top contact is stationary and, therefore, requires no shunt.

Blowout coils of special design to handle the highly inductive breaker solenoids, are used on all control relays. The blowout coils and arcing horns are very efficient in operation. The arc is distrib-
uted over a relatively large area as soon as formed and is quickly extinguished. Hence it has practically no destructive action.

Arc shields made of compressed asbestos compound are used on all control relays.

The operating coil is wound upon a spool of insulating material that will withstand a temperature of 125 degrees Centigrade. The coil is impregnated so that it forms a homogeneous mass that is unaffected by moisture or high temperature. The winding is so arranged that both terminals are brought out at the surface and at no point is there high voltage between turns.

The bearing pin on which the movable arm turns, is of large diameter, so that its life is very long. It, as well as all screws, nuts, bolts, etc., has a sherardized non-corrosive finish.

In order to meet the several methods of control systems, various combinations of control relays are given:

## Type C Control Relay

The simplest form of control relay is the plain control relay mounted on an individual slate base. Two different sizes of type $C$ control relays are available. Each with operating coils for either 125 or 250 -volt nominal control. These coils have a very wide operating range, considerably bcyond that of the circuit breaker solenoids. Their general arrangement with outline dimensions is shown in Figs. 1 and 2.

## Type S Control Relay

A unique modification of the type $C$ control relay, known as the type $S$ control relay, has been recently developed, which provides a trip-free fea-


Fig. 2-Type 30-C

## CONTROL RELAYS-Continued



Fig. 3-Type S-2 Control Relay (Cover Removed)
ture to the circuit-breaker control system, thus preventing the holding of a breaker closed on a short circuit by the operator.

The control relay is provided with a two-piece contact arm and a release coil. As soon as the circuit breaker is closed by the operator in the usual manner, the pallet switch on the breaker energizes
the release coil of the control relay. This release coil opens the contacts of the control relay, irrespective of the fact that the operator may hold the control switch in the "closed position," and thus still be energizing the main coil of the control relay. This arrangement requires that the operator return the control switch to the "off position" before he can again attempt to close the circuit breaker.

This form of control relay, together with a twopole knife switch. mounted on a suitable base, is supplied as part of the breaker equipment on some of the larger breakers, as listed in the table, but also can be ordered as extras and added to any of the circuit breakers not regularly equipped.

Type $S$ control relays correspond in capacity to the type $30-\mathrm{C}$ control relay. Two forms of the control panel are available:

Type S-1 includes one type $S$ relay mounted on a suitable panel.

Type S-2 includes one type S relay and one 2 P. S . T. knife switch mounted on a panel having control wire terminals and cover.

The general arrangement of this relay and knife switch with terminal board is shown in Fig. 3.

## SPECIFIC APPLICATION DATA FOR WESTINGHOUSE CIRCUIT BREAKERS

In order to assist in choosing the proper control relay, the following list of Westinghouse electricallyoperated breakers has been compiled, showing the proper size of control relay to be used.

List of Oil Circuit-Breakers with which Type 20-C Control Relays Should Be Used


Type of Oil
Type of Oil
Circuit-Breaker
CG
Description
C-2
All sizes
G-1 \& G-11 Up to 50
Up to 50,000 volts
Some of the larger circuit breakers are regularly supplied with a control relay panel mounted near the solenoid and wired up between the terminal board and the relay closing coil, tripping coil, and one pallet switch.

## List of Oil Circuit-Breakers which have <br> Type S-2 Control Relay <br> Panel Equipment

E-16 and E-17
OE-6 and OE-7
$\mathrm{CO}-11$ and $\mathrm{CO}-22$
O-11. O-22, O-3.3 and O-44
*G-1. G-11 and G-2 of 73,000-volt rating and above
*For the present. the G line of oil circuit-breakers will use the type $30-\mathrm{C}$ control relay and a trip-free relay combination in place of the type S.

List of Air Circuit-Breakers Requiring Type 20-C Control Relays
Type of Air
Circuit-Breaker
CA
CA and CD
All sizes and pole combinations having single solenoids Solenoid-operated field switches 600 amperes and above

## PRICES

Style number and list price include equipment complete as described.

| Type | $\begin{gathered} \text { Maximum } \\ \text { Volts } \end{gathered}$ | Intermittent Rating Amperes | Current Taken by Relay Coil Amperes | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 20-C | 125 | 75 | . 28 | 204780 | 82500 |
| $20-\mathrm{C}$ | 250 | 40 | . 14 | 204781 | 2800 |
| $30-\mathrm{C}$ $30-\mathrm{C}$ | 125 250 | 150 75 | . 27 | 309737 309738 | 4800 6100 |
| S-1 | 125 | 150 | . 27 | 375083 | 7000 |
| S-1 | 250 | 75 | . 14 | 375084 | 7500 |
| S-2 | 125 | 150 | . 27 | 875085 | 11000 |
| S-2 | 250 | 75 | . 14 | 375086 | 11500 |

Order by Style Number

## WIRE AND CABLE

In selecting the cable for electrical installations, consideration must be given to the numerous characteristics of the service such as voltage, current frequency, temperature, and the prevalence of water, moisture, oil, acids, or corrosive gases. It is apparent that a great variety of cable designs will be required to cover the possible combinations of the imposed conditions. It is not advisable to list many of these wires and cables since the use of some is so limited. In the following pages wires and cables which will meet the requirements of the majority of installations are listed and described. For other requirements special quotations will be furnished upon receipt of the necessary information. For convenience and accuracy in ordering cable the form shown on page 413 should be used.
The description of each class of wire or cable includes a reference to the specification number. A file of these specifications is maintained in each Westinghouse district office so that the detail characteristics of the conductor in question may be determined.

Installation Supports-Where cables are carried on ceilings, suitable supports should be provided to keep them in position. Such supports are listed in section 2-B, Switchboard Details, of this catalogue. Due consideration should be given to the stresses imposed under short-circuit conditions.

Where cables are installed in long vertical runs, they should be supported every ten feet. Where this is not practicable, it is sometimes necessary to fasten supporting clamps to the bare cables and properly insulate the clamps. This method of supporting is especially advisable where the copper conductor is very heavy as it greatly lessens the chance of the conductors slipping through the insulation.
Taps and Splices-Taps and splices should usually be made in accordance with the recommendations of the cable manufacturers. Fittings of the kind listed in Section 41-C "Frankel Solderless Connectors" are often useful. Insulating tapes are listed in Section 41-E. Soldering materials are listed in Section 5-B.
End Bells-Where needed both end bells and the compound for filling them should be purchased from a reliable cable manufacturer.
Cable in Ducts and Conduit-Ducts and conduits should be installed of sufficient size so that the insulation will not be injured as the cable is drawn into them. At the bends, elbows of ample radius should be provided or junction boxes should be used to avoid catching and stripping the insulation. Detailed information for the installation of cables in ducts and the apparatus to carry on the work effectively can be obtained from reputable cable manufacturess.

# RECOMMENDATIONS FOR THE APPLICATION OF CABLES FOR INDOOR USE 

## When Not Used As Part of Apparatus

Three-Conductor Cables-For three-phase generator leads where the current is small enough to permit the use of standard three-conductor cables, these are to be preferred to three single-conductor cables. It is not practical to make 3 -conductor cable larger than 500,000 circular mils, therefore single conductor cables in parallel are recommended for larger capacities.
Single-Conductor Cables-When single-conductor cables are used on alternating-current circuits in metal conduits, all of the phases of the circuit must be installed within the same metal conduit.

Heavy Currents-All cables carrying heavy currents must be rigidly supported to prevent the cables from being displaced by a severe short circuit. If surges are likely to occur, this should be taken into consideration in selecting a cable to withstand the required voltage. For heavy capacities requiring cables in parallel see page 407.

Mounting on Panels-Small wiring for transformers, instruments, etc., may be cleated directly upon slate panels for circuits of not over 600 volts, and upon marble panels for circuits of not over 2500 volts, if suitable creepage distance is provided be-
tween conductors and ground. For small multiple conductor cables, see page 407.
Flameproof Covering-Flameproof covering does not provide much insulation and therefore should be treated as a conductor and stripped back sufficiently to afford ample creepage distance. When the cable is in such short lengths that it would be necessary to strip off nearly all of the flameproof braid, cables with weatherproof braid may be used.

End Bells-End bells must be used on circuits of over 2500 volts for lead covered cables, and should preferably be furnished on circuits of over 750 volts.

Selection of Cables-In selecting cables for a required application, the following information will be necessary:

1. Class of service as determined from classification list given below.
2. Working voltage.
3. Amperes carrying capacity or circular mils.
4. Flexibility-whether solid, stiff, or flexible.

## Classification of Service

Each class of service is given a letter for convenience which will be used for reference.

## WIRE AND CABLE-Continued

(a) Cables located under water.

In wet ducts.
In ducts or metal conduits liable to be damp on account of condensation of moisture or other causes.
Open wiring in damp places.
(b) Cables in dry ducts or fireproof enclosures where conditions are such that they will never be damp.
(c) Cables for open wiring in dry places. (Not enclosed in compartments).
(d) Cables for open wiring in hot places, either bunched together or separated. Used where rubber, varnished cambric or paper insulation would get too hot.
(Maximum temperature for rubber is $60^{\circ}$ Centigrade; for varnished cambric. $75^{\circ}$ Centigrade; and for paper, $85^{\circ}$ Centigrade. Class (d) cables
cannot be in contact bunched together where the voltage exceeds 75.)
(e) Cables for heavy capacities, open or in compartments and on insulating supports, being further isolated by guards barriers or elevation, so that insulation on the conductor may be dispensed with.
Cables fulfilling the requirements of $1,2,3$ and 4 above can usually be selected from the tabulation given on the following pages. The cables listed excepting those indicated are regularly carried in stock at East Pittsburgh.

After the above information has been obtained, recommendation as to standard specification on which to order the cable can be obtained from the table "Application Data and Standard Specifications."

## CABLES AND INSULATED WIRES-INDEX TO SPECIFICATIONS GENERAL POWER CABLES

| Max. Service Voltage | Insulation | Solid W. P. Spec. | Wires | Weatherproof |  | Single Conductor CablesPlameproof |  |  | Lead ${ }^{\text {- }}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | F. P. Spec. | Stiff Spec. | Flex. Spec. | Stiff Spec. | Flex. Spec. | Extra Flex. Spec. | Cov. Spec. |
| 600 | Rubber | 1501 | 2282 | 2753 | 1504 | 2465* | 2466* | 1450 | 1548 |
| 600 | Rubber |  | 24748 |  | $1493 \dagger$ | . . . | . . . | 16618 | .... |
| 1000 | V. C. | $2496 \ddagger$ |  | 2579 |  |  | . . . |  |  |
| 2500 | Rubber | 1446 | 2449* | 1971 | 1447 | 2574* | ... | 19728 | 1443 |
| 3000 | V. C. |  | $\ldots$ | 2116 | 2580 | $\ldots$ |  |  |  |
| 4000 | Paper | . . . | .... | . . . |  |  |  | . . . | 1445 |
| 7000 | Rubber | . . . |  | ii | 1440 | 2582* | . . . | . . . | 2587 |
| 7000 | V. C. |  | 2573 | 2572 | 2581 | .... | . . . | . . . | .... |
| 7000 | Paper |  |  |  | .... | . . . | $\ldots$ |  | 2588 |
| 12000 | V. C. | 1569 | .... | 1569 | . . . | . . . |  |  |  |
| 13000 | Rubber |  |  | . . . | . . . |  | . . . |  | 1444 |
| 27000 | V. C. | 1568 |  | . . . | . . . | . . . | . | . . . | ... |

All wires and cables have one braid unless otherwise specified
Rubber insulated wires and cables with one braid also have a rubber filled tape under the braid for all sizes over $16,600 \mathrm{c} . \mathrm{m}$. unless otherwise specified.

FThin rubber insulation, not National Electrical Code Standard.
fohin rubber insul
$\$ 30$ per cent Hevea rubber.
** 3 brajds.
MULTIPLE-CONDUCTOR CABLES


## WIRE AND CABLE－Continued

## CABLES IN MULTIPLE

Where more than $1,000,000 \mathrm{c} . \mathrm{m}$ ．capacity is required，arrange cables in multiple as follows：

| Cables |  | N．E．Code Rating |  | Cables |  | N．E．Code Rating |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Number | Circular Mils | $\underset{\text { Rmperes }}{\text { R．}}$ | V．C． | Number | Circular Mils | R．I． | v.c. |
| 2 | 500，000 | 651 to 800 | 781 to 960 | 4 | 800，000 | 1951 to 2200 | 2341 to 2640 |
| 2 | 600.000 | 801 to 900 | 961 to 1080 | 4 | 1，000．000 | 2201 to 2600 | 2641 to 3120 |
| 2 | 800，000 | 901 to 1100 | 1081 to 1320 | 5 | 1，000，000 | 2601 to 3250 | 3121 to 3900 |
|  |  |  |  | 6 | 1，000，000 | 3251 to 3900 | 3901 to 4680 |
| 2 | 1，000．000 | 1101 to 1300 | 1321 to 1560 | 8 | 1，000，000 | 3901 to 5200 | 4681 to 6240 |
| 3 | 800，000 | 1301 to 1650 | 1561 to 1980 | 9 | 1，000，000 | 5201 to 5850 | 6241 to 7020 |
| 3 | 1，000，000 | 1651 to 1950 | 1981 to 2340 | 12 | 1，000，000 | 5851 to 7800 | 7021 to 9360 |

APPLICATION DATA AND STANDARD SPECIFICATIONS＊＊

| Voltage | $\begin{aligned} & \text { Class } \\ & \text { of } \\ & \text { Service } \end{aligned}$ | Kind | Sing ible Spec． | CONDUCTOR Cond． Stiff Spec． | RECOMMEN Three Cond． Stiff Spec． | Single Cond． Solid Spec． |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | （R．I．L．C． | $\ddagger$ | ＊ | $1535 \dagger$ | ＋ |
|  | （a） | $\left\{\begin{array}{l}\text { V．C．L．C } \\ \text { P．I．L．C．}\end{array}\right.$ | 在 | ＊ | $\stackrel{*}{*}$ | ＊ |
| $\begin{gathered} 0 \\ \text { to } \\ 600 \end{gathered}$ | （b） | R．I．W．${ }^{\text {P }}$ | 1504 （3316＋8） | $2753 \dagger$ | ＊ | 1501 |
|  |  | V．C．W．P． | $2466{ }^{*}$（2984＋8） | ${ }_{2465}{ }^{2579}$（317＋8） | ＊ |  |
|  | （c） | $\left\{\begin{array}{l}\text { R．} 1 . \text { F．P．} \\ \text { V．C．F．}\end{array}\right.$ | 2466 （2984†§） | 2465 （3317†§） | ＊ | $\stackrel{2282}{*}$ |
|  | （d） | $\underset{\text { Slow Bure }}{\text { Barning }}$ | $\stackrel{*}{1487}$ | ＊ | 1 | 1531 1596 |
| $\begin{gathered} 601 \\ \text { to } \\ 2500 \end{gathered}$ |  | （R．I．L．C． |  | $1443 \dagger$ | ＊ | $1443 \dagger$ |
|  | （a） | $\{$ V．C．L．C． | F |  | 3091† |  |
|  | （b） | $\left\{\begin{array}{l}\text { R．I．} \\ \text { V．} \\ \text { W．} \\ \text { P．}\end{array}\right.$ | 1447 | 1971 | ＊ | 1446 |
|  | （b） | V．C．W．P． | 2580 | 2116 | ＊ | ＊ |
|  | （c） | $\left\{\begin{array}{l}\text { R．I．F．P．} \\ \text { V．} \\ \text { C．F．P．}\end{array}\right.$ | ＊ | ${ }_{*}^{2574} \dagger$ | ＊ | 2449 |
|  | $\begin{aligned} & \text { (d) } \\ & \text { (e) } \end{aligned}$ | Not Required | 1487 | ＊ | $\dagger$ | 1596 |
| $\begin{aligned} & 2501 \\ & \text { to } \\ & 7000 \end{aligned}$ | （a） | $\left\{\begin{array}{l}\text { R．I．L．C．} \\ \text { P．C．L．}\end{array}\right.$ | 青 | 2587 $\dagger$ | 2589 3092 259 | ＊ |
|  | （b） |  | $\stackrel{7}{140}$ | $2588 \dagger$ | ${ }_{*} 290 \dagger$ | ＊ |
|  |  | V．C．W．P． | 2581 | 2572 | ＊ | ＊ |
|  | （c） | R．I．P．P． | ＊ | ＊ | ＊ | 57 |
|  |  | \｛V．C．F．${ }_{\text {Not }}$ | ＊ | ＊ | \％ | 2573 |
|  | （e） | Bare | 1487 | ＊ | 1 | 1596 |
| $\begin{gathered} 7001 \\ \text { to } \\ 11.000 \end{gathered}$ |  | （R．I．L．C． | $\pm$ | ＊ | ＊ | ＊ |
|  | （a） | $\left\{\begin{array}{l}\text { V．C．L C．} \\ \text { P．I．L．C．}\end{array}\right.$ | I | ＊ | ＊ | ＊ |
|  | （b） | $\left\{\begin{array}{l}\text { R．İ } \\ \text { W．} \\ \text { P．P．}\end{array}\right.$ | ＊ | ＊ | ＊ | ＊ |
|  |  | V．C．W．P． | ＊ | ＊ | ＊ | ＊ |
|  | （c） | $\left\{\begin{array}{l}\text { R．I．F．P．} \\ \text { V．C．}\end{array}\right.$ | ＊ | ＊ | ＊ | ＊ |
|  | $\begin{aligned} & \text { (d) } \\ & \text { (e) } \end{aligned}$ | Not Required <br> Bare | 1487 | ＊ | $\dagger$ | 1596 |
| $\begin{aligned} & 11,001 \\ & \text { to } \\ & 13,200 \end{aligned}$ |  | （R．I．L．C． |  | $1444 \dagger$ | $1539+$ | ＊ |
|  | （a） | $\left\{\begin{array}{l}\text { V．C L．} \\ \text { P．}\end{array}\right.$ | 重 | ＊ | 3093 $\dagger$ |  |
|  | （b） | R．I．${ }_{\text {W }}$ W．${ }_{\text {P }}$ | ＊ | ＊ | ＊ | ＊ |
|  |  | V．C．W．P． | ＊ | 1569 | ＊ | 1569 |
|  | （c） | $\left\{\begin{array}{l}\text { R．I．F．P．} \\ \text { V．C．}\end{array}\right.$ | ＊ | ＊ | ＊ | ＊ |
|  | $\begin{aligned} & \text { (d) } \\ & \text { (e) } \end{aligned}$ | Not Required <br> Bare | 1487 | ＊ | 1 | 1596 |
| $\begin{gathered} 13,201 \\ \text { to } \\ 22,000 \end{gathered}$ |  | （R．I．L．C． |  | ＊ | ＊ | ＊ |
|  | （a） | V C C．L．C． | 寿 | ＊ | ＊ | ＊ |
|  | （b） |  | F | ＊ | ＊ | ＊ |
|  |  | V．C．W．P． | ＊ | ＊ | ＊ | ＊ |
|  | （c） | R．I．F．P． | ＊ | ＊ | ＊ | ＊ |
|  |  | \｛V．C．F．P． | ＊ | ＊ | ， | ＊ |
|  | $\begin{aligned} & \text { (d) } \\ & (\mathrm{e}) \end{aligned}$ | Bare Not Required | 1487 | ＊ | 1 | 1596 |
| $\begin{aligned} & 22.001 \\ & \text { to } \\ & 27,000 \end{aligned}$ |  |  |  | ＊ | ＊ | ＊ |
|  | （a） | V．C．L．C． | 寿 | ＊ | ＊ | ＊ |
|  | （b） | \} R. İ. $\dot{\text { W }}$ ．${ }_{\text {P }}$ | ＊ | ＊ | ＊ | ＊ |
|  |  | V．C．W．P． | ＊ |  | ＊ | 1568 |
|  | （c） | $\left\{\begin{array}{l}\text { R．I．F．P．} \\ \text { V．C．F．P．}\end{array}\right.$ | ＊ | ＊ | ＊ | ＊ |
|  | （d） $(\mathrm{e})$ | Not Required | 1487 | ＊ | 1 | 1596 |

（Continued on next page）

## WIRE AND CABLE-Continued


(*) Wherever a specification number appears in the table it is understood that one or more sizes on this specification are carried in stock at East Pittsburgh, except the specifications specification, but since they are not carried in stock the delivery date will be much longer.
Varnished cambric cable has been specified as an alternative in a great many cases and should be furnished if satisfactory to the customer. Varnished cambric cables of $26200 \mathrm{c} . \mathrm{m}$. and larger have been approved by the National Board of Fire Underwriters for use in permanently dry places. They should therefore be satisfactory for classification (b) with weatherproof braid and classification (c), with flameproof braid. They can be worked to a higher current carrying capacity than rubber insulated cables and they are also cheaper in the larger sizes and higher voltages

Paper insulated lead covered cables have been specified as an alternative to rubber insulated lead covered or varnished cambric insulated lead covered, since they have a higher current carrying capacity and are cheaper.

Symbols in the table have the following meanings:
R. I. L. C.-Rubber Insulated Lead Covered.
R. I. W. P.-Rubber Insulated Weatherproof Braid.


Ex. Des.: $15^{\text {in. }}$ of 41 - ${ }^{\text {in. }} .010$ single cond. flex cord 1513.
No. 1490; Two Cond. Flex. Cord., Twisted. 300 Volts

| $16-.010$ | 1,600 | .050 | $.30 \dagger$ | 3 | $\ldots$. |
| :--- | ---: | ---: | ---: | ---: | ---: |
| $26-.010$ | 2,600 | .065 | $.33 \dagger$ | 6 | $\cdots$ |
| $41-.010$ | 4,100 | .080 | $.43 \dagger$ | 15 | $\cdots$ |

Ex. Des.: $15^{\text {in. }}$ of 41 - in. 010 , two cond. flez. cord 1490.
No. 1534; Two Cond. Reinforced Cord, Flex. -(For portables) 300 Volts
16-. 010 1,600 . 050 . 36 ...

Ex. Des: $15^{\text {in. }}$ of $16^{\text {in. }} .010$ two cond. flez. cord 1534.
No. 2333; Single Cond. Flex. Cord 300 Volts
16-. 010 1,600 .050 . 14 3
Ex. Des.: in. $^{\text {in. }}$ of $16-\frac{\text { in. }}{0} 0100$ single cond. flex. cord 2333. *Not N. E. C. Standard.
\$For application see tabulation "Application Data and Standard Specification".
R. I. F. P.-Rubber Insulated and Black Flameproof Braid V. C. W. P.-Varnished Cambric Insulated and Weatherproof Braid V. C. F. P.-Varnished Cambric Insulated and Black Flame proof Braid
V. C. L. C.-Varnished Cambric Insulated Lead Covered.
. I. L. C.-Paper Insulated Lead Covered.
Not manufactured.
(t) Not carried in stock
(*) On account of the limited demand, no specifications are available for these cables. Where no specification is listed, or wherever an application is met with where the table does not apply, and no decision can be reached as to what should be furnished, the standard blank form 8660 should be filled out with the necessary information and recommendation obtained (from the factory at East Pittsburgh or from a responsible cable company) as to the proper cable to supply. A modification of this form is shown on page 413.
(§) 30 per cent Hevea rubber (better grade of rubber, more expensive, not standard).
$(\ddagger)$ There would be no advantage in a flexible stranding with lead covering, over a stiff stranding, due to the stiffness of the lead.


No. 1450; R. I. Triple B. C. W. P. Cable,

## Extra Flex.

|  | 600 Volts |  |  |  |  |
| ---: | ---: | ---: | ---: | ---: | ---: |
| $49-.0201$ | 20,000 | .18 | .54 | 40 | 160 |
| $133-.0159$ | 34,000 | .24 | .59 | 56 | 230 |
| $259-.0142$ | 52.000 | .30 | .66 | 80 | 300 |
| $259-.0179$ | 83,000 | .38 | .77 | 100 | 440 |
| $427-.0159$ | 110.000 | .43 | .83 | 130 | 540 |
| $551-.0179$ | 180,000 | .57 | 1.04 | 185 | 800 |

No. 1493; R. I. W. P. Cable, Extra Flex. (Thin Insulation) $600 \mathrm{~V} .{ }^{*}$
19-. $0179 \quad{ }^{8,100} \quad .090 \quad .21 \quad 19$
No. 1501; R. I. W. P. Wire, Solid


|  | 600 Volts |  |  |  |  |
| ---: | ---: | ---: | ---: | ---: | ---: |
| $19-.0142$ | 3,800 | .071 | .24 | 15 | 35 |
| $19-.0179$ | 6,100 | .090 | .26 | 19 | 45 |
| $19-.0226$ | 9,700 | .11 | .28 | 24 | 60 |
| $19-.0285$ | 15,000 | .14 | .31 | 33 | 85 |
| $49-.0226$ | 25.000 | .20 | .45 | 48 | 160 |
| $49-.0254$ | 32,000 | .23 | .48 | 54 | 190 |
| $61-.0285$ | 50,000 | .26 | .51 | 77 | 250 |
| $133-.0254$ | 86,000 | .38 | .67 | 102 | 420 |
| $259-.0201$ | 105,000 | .42 | .72 | 125 | 490 |
| $259-.0254$ | 170,000 | .53 | .83 | 175 | 720 |

No. 2282; R. I. F. P. Wire

| .081 |  | 6.560 | 600 | Volts | .26 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| .102 | 10.400 | $\cdots$ | .28 | 20 | 45 |

No. 2463; R. I. B. C. \& F. P. Cable, Mult. Cond.


## WIRE AND CABLE-Continued

| Stranding | $\begin{gathered} \text { Circular } \\ \text { Mils } \end{gathered}$ | Diameter |  | Amps. N. E. Code Rating | Weight in Lbs. 1000 ft . | Stranding | $\begin{aligned} & \text { Circular } \\ & \text { Mils } \end{aligned}$ | $\begin{aligned} & \text {-DIANETER- } \\ & \text { INCHES } \\ & \text { Bare Max. } \end{aligned}$ |  | Amps. N. E. Rating | Weight in Lbs. 1000 ft . |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| No. 2465; R. I. F. P. Cable, Stiff |  |  |  |  |  |  | ; V. C. |  | Cab | Stiff |  |
| 600 Volts |  |  |  |  |  | 2500 Volts |  |  |  |  |  |
| 7-. 051 | 18.000 | . 15 | . 37 | 35 | 100 | 7-. 040 | 11.000 | . 12 | 46 | 30 | 120 |
| 7-. 064 | 29,000 | . 19 | . 44 | 50 | 160 | 7-. 064 | 29,000 | . 19 | . 61 | 60 | 220 |
| 7-. 081 | 46.000 | . 24 | . 50 | 70 | 230 | 7-. 102 | 73.000 | . 31 | . 73 | 110 | 420 |
| 7-. 091 | 58.000 | . 27 | . 53 | 80 | 280 | 19-. 072 | 98,000 | . 36 | . 82 | 150 | 530 |
| 7-. 102 | 73.000 | . 31 | . 56 | 90 | 340 | 19-. 091 | 160,000 | . 46 | . 93 | 210 | 750 |
| 19-. 064 | 78.000 | . 32 | . 64 | 100 | 360 | 19-. 114 | 250,000 | . 57 | 1.05 | 300 | 1140 |
| 19-. 072 | 98,000 | . 36 | . 68 | 125 | 430 | 37-. 102 | 380,000 | . 71 | 1.20 | 390 | 1590 |
| 19-. 081 | 125.000 | . 41 | . 78 | 150 | 510 | 61-. 102 | 630.000 | . 92 | 1.41 | 565 | 2550 |

No. 2466; R. I. F. P. Cable, Flex.

|  | $\mathbf{c o 0}$ Volts |  |  |  |  |
| ---: | ---: | :---: | ---: | ---: | ---: |
| $19-.0142$ | 3,800 | .071 | .28 | 15 | 45 |
| $19-.0226$ | 9.700 | .11 | .33 | 24 | 70 |
| 19.0285 | 15.000 | .14 | .37 | 33 | 95 |
| $49-.0226$ | 25.000 | .20 | .46 | 48 | 150 |
| $49 .-0254$ | 32.000 | .23 | .49 | 54 | 180 |
| $61-.0285$ | 50,000 | .26 | .52 | 77 | 250 |
| $133-.0254$ | 86.000 | .38 | .68 | 105 | 410 |
| $259-.0254$ | 170,000 | .53 | .84 | 175 | 710 |

No. 2474; R. 1. F. P. Wire, 30\% Hevea

|  | 600 Volts |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| .081 | 6.560 | $\ldots$ | .26 | 20 | 45 |

No. 2496; V. C. W. P. Wire (Oil Proof Braid)


Ex. Des.: $8^{\text {in. }}$ of two cond. thermo couple cable 2501.
No. 2579; V. C. W. P., Stiff

$$
600 \text { Volts }
$$

|  | 600 Volts |  |  |  |  |
| ---: | ---: | ---: | ---: | ---: | ---: |
| $7-.040$ | 11.000 | 12 | .29 | 30 | 70 |
| $7-.051$ | 18.000 | 15 | .35 | 40 | 110 |
| $7-.064$ | 29.000 | 19 | .43 | 60 | 150 |
| $7-.081$ | 46.000 | .24 | .50 | 85 | 220 |
| $7-.102$ | 73.000 | .31 | .57 | 110 | 320 |
| $19-.072$ | 98,000 | .36 | .65 | 150 | 400 |

No. 2583; Mult. Cond. Jumper Cable, $30 \%$ Hevea

| 30\% Hevea <br> eno Volts |  |  |  |  |  |
| ---: | ---: | :---: | ---: | :---: | ---: |
| 7-Cond. | 4.100 | $\ldots$ | 1.12 | $\ldots$ | 580 |
| 9-Cond. | 4.100 | $\ldots$ | 1.19 | $\ldots$ | 710 |
| 12-Cond. | 4,100 | $\ldots$ | 1.38 | $\ldots$ | 850 |

Ex. Des.: $10^{\text {in. }}$ of twelve cond. jumper cable 2583.

No. 2584; Mult. Cond. Car Cable,
600 Volts
12-Cond. $3.800 \quad .071 \quad 1.00$... 470
Ex. Des.: $8^{\text {in. }}$ of twelve cond. car cable 2584.
No. 1972; R. I. Triple B. C. Cable, Extra Flex.

| $30 \%$ Hevea |  |  |  |  |  |
| ---: | ---: | ---: | ---: | ---: | ---: |
| 2500 Volts |  |  |  |  |  |
| $259-.0142$ | 52,000 | .30 | .81 | 80 | 360 |
| $259-.179$ | 83.000 | .38 | .94 | 100 | 500 |
| $551-.0179$ | 180.000 | .57 | 1.16 | 185 | 900 |

No. 2449; R. I. F. P. Wire
2500 Volts

| .102 | 10,400 | $\ldots$ | .47 | 25 | 100 |
| ---: | ---: | ---: | ---: | ---: | ---: |
| .162 | 26,200 | $\ldots$ | .58 | 50 | 190 |
| .204 | 41,600 | $\ldots$ | .65 | 70 | 260 |
| .258 | 66,600 | $\ldots$ | .71 | 90 | 350 |
| .365 | 133.000 | $\ldots$ | .86 | 150 | 630 |
| .460 | 212,000 | .. | .96 | 225 | 900 |

No. 1971; R. I. W. P. Cable, Stiff
2500 Volts

| $7-.081$ |  | 46,000 | .24 | .69 | 70 |
| ---: | ---: | ---: | ---: | ---: | ---: |
| $7-.102$ | 73.000 | .31 | .76 | 320 |  |
| $19-.072$ | 98.000 | .36 | .85 | 125 | 420 |
| $19-.081$ | 125,000 | .41 | .89 | 150 | 620 |

No. 2580; V. C. W. P. Cable, Flex.
2500 Volts

|  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 49-. 0226 | 25,000 | . 20 | . 62 | 55 | 250 |
| 427-. 0285 | 350,000 | . 77 | 1.26 | 360 | 1480 |
| 427-. 036 | 550,000 | . 97 | 1.47 | 510 | 2270 |
| 427-. 045 | 860,000 | 1.22 | 1.74 | 710 | 3270 |

No. 1446; R. I. W. P. Wire
2500 Volts

| .051 | 2,600 | $\cdots$ | .39 | 6 | $\mathbf{6 0}$ |
| ---: | ---: | ---: | ---: | ---: | ---: |
| .081 | 6.560 | $\cdots$ | .42 | 20 | 90 |
| .129 | 16,600 | $\cdots$ | .47 | 35 | 140 |
| .299 | 52.400 | $\cdots$ | .68 | 80 | 300 |
| .410 | 168,000 | $\cdots$ | .90 | 175 | 750 |

No. 1447; R. I. W. P. Cable, Flex.

|  | 2500 Volts |  |  |  |  |
| ---: | ---: | :---: | ---: | ---: | ---: |
| $19-.0142$ | 3,800 | .071 | .41 | 15 | 70 |
| $19-.0179$ | 6,100 | .090 | .43 | 19 | 85 |
| $19-.0226$ | 9,700 | .11 | .45 | 24 | 105 |
| $19-.0285$ | 15,000 | .14 | .49 | 33 | 135 |
| $49-.0226$ | 25,000 | .20 | .62 | 48 | 210 |
| $49-.0254$ | 32,000 | .23 | .68 | 54 | 240 |
| $61-.0285$ | 50,000 | .26 | .71 | 77 | 310 |
| $133-.0254$ | 86,000 | .38 | .87 | 105 | 510 |
| $259-.0254$ | 170,000 | .53 | 1.06 | 175 | 830 |
| $259-.032$ | 270,000 | .67 | 1.21 | 255 | 1240 |

No. 2581; V. C. W. P. Cable, Flex.

|  | 7000 Volts |  |  |  |  |
| ---: | ---: | :---: | ---: | ---: | ---: |
| $\mathbf{4 9 - . 0 2 2 6}$ | 25,000 | .20 | .85 | 35 | 340 |
| $61-.0285$ | 50,000 | .26 | .92 | 92 | 440 |
| $259-.0254$ | 170.009 | .53 | 1.20 | 210 | 940 |
| $427-.0285$ | 350,000 | .77 | 1.46 | 360 | 1610 |

No. 1440; R. I. W. P. Cable, Flex.

7000 Volts

|  |  |  |  |  |  |
| ---: | ---: | ---: | ---: | ---: | ---: |
| $19-.0226$ | 9,700 | .11 | .72 | 24 | 310 |
| $49-.0226$ | 25,000 | .20 | .85 | 48 | 450 |
| $61-.0285$ | 50,000 | .26 | .91 | 77 | 570 |
| $259-.0201$ | 105,000 | .42 | 1.09 | 125 | 870 |
| $259-.0254$ | 170,000 | .53 | 1.20 | 175 | 1150 |
| $427-.0285$ | 350,000 | .77 | 1.43 | 300 | 1900 |

## WIRE AND CABLE-Continued

|  | Circular | Diambter Inches | Amps. <br> N. E. <br> Code | Weight in Lbs. per |  | Circular |  | Amps. N. E. Code | Weight in Lbs. per |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Stranding | Mils | Bare Max. | Rating | 1000 ft . | Stranding | Mils | Rate | Rating | 1000 ft . |


| No. 2572; V. C. W. P. Cable, Stiff |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 7000 Volts |  |  |  |  |  |
| 7-. 040 | 11,000 | . 12 | . 73 | 30 | 210 |
| No. 2573; V. C. F. P. Wire 7000 Volts |  |  |  |  |  |
| . 102 | 10,400 | ... | . 74 | 30 | 200 |
| . 162 | 26.200 | $\ldots$ | . 81 | 60 | 280 |
| . 258 | 66.000 | $\ldots$ | . 91 | 110 | 450 |
| . 365 | 133,000 $\mathbf{2 1 2 , 0 0 0}$ | $\ldots$ | 1.03 1.16 | 180 $\mathbf{2 7 0}$ | 720 1000 |

## No. 1552; Flat Braided Bare C. Cable

| 384-. 005 | 9,600 | 561 |  |  |
| :---: | :---: | :---: | :---: | :---: |
| 912-. 005 | 23.000 | 81 |  |  |
| 240-. 010 | 24.000 | 50 | wide | ... |
| 480-. 010 | 48,000 | 75 |  |  |
| 768-. 010 | 77:000 | 1.06 |  |  |
| Ex. Des.: $8^{\text {in. }}$ of $384-\frac{\text { in. }}{}$. 0050 C. cable 1552. |  |  |  |  |

No. 1635; Bare C. Cable, Extremely Flex.
No. 1612; R. I. V. C. \& W. P. Cable (Grounded Service for Locomotive Wiring)

11,000 Volts
19-. $064 \quad 78,000 \quad .32 \quad 1.48 \quad 100 \quad 1180$

| 569; C. W. P. Wire |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |
| ${ }^{204}$ | 41.600 98.000 |  | 1.12 | $\begin{array}{r}85 \\ \hline 150\end{array}$ |  |
| 259-.032 | 270,000 | . 67 | 1.62 | 305 | 149 |
| No. 1568; V. C. W. P. Wire and Cable 27,000 Volts |  |  |  |  |  |
| 325 | 106,00 |  | 1.78 | 150 |  |

No. 1487; Bare C. Cable, Stranded, Stiff or Flex.

| 10-. 0100 | 1,000 | . 040 | ... | $\ldots$ | 3 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 16-. 0100 | 1,600 | . 050 |  |  | 5 |
| 19-. 0142 | 3,800 | . 071 |  |  | 12 |
| 19-. 0179 | 6,100 | . 090 | ... |  | 19 |
| 19-. 0285 | 15,000 | . 14 |  |  | 47 |
| 49-. 0226 | 25,000 | . 20 | ... |  | 75 |
| 49-. 0254 | 32,000 | . 23 | ... | .. . | 95 |
| 61-.0285 | 50.000 | . 26 | $\cdots$ | ... | 150 |
| 133-. 0254 | 86,000 | . 38 | . . |  | 260 |
| 19-. 0720 | 98.000 | . 36 | ... |  | 300 |
| 259-. 0201 | 105,000 | . 42 | . $\cdot$ |  | 320 |
| 37-. 0570 | 120,000 | . 40 | . $\cdot$ |  | 370 |
| 61-. 0510 | 160,000 | . 46 |  |  | 480 |
| 259-. 0254 | 170,000 | . 53 |  |  | 520 |
| 61-. 0570 | 200,000 | . 51 |  |  | 610 |
| 61-. 0640 | 250,000 | . 58 |  |  | 760 |
| 427-. 0285 | 350,000 | . 77 |  |  | 1060 |


| 150-. 002 | 600 | . 034 |  |  | $\cdot 1.8$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 280-. 002 | 1.100 | . 043 |  |  | 3.4 |
| Ex. Des | $150$ | $020 \text { C. }$ | - 16 |  |  |

No. 2031; Triple B. C. Cable, Flex.

| $16-.0100$ | 1,600 | .050 | .16 | $\ldots$ | $\ldots$ |
| :--- | :--- | :--- | :--- | :--- | :--- |
| $41-.0100$ | 4.100 | .080 | .18 | $\ldots$ | $\ldots$ |
| $19-.0179$ | 6.100 | .090 | .20 | $\ldots$ | $\ldots$ |
| $19-.0226$ | 9,700 | .11 | .22 | $\ldots$ | $\ldots$ |

No. 2054; Bare C. Cable, Extra Flex.


No. 2602; Double B. C. F. P. Cable
Extra Flex.
28-.0063 1,100 .040 .090 2 6.3

No. 3002; B. C. Cable-Flex. (Cotton yarn wrapped and braid)
15-. $0050 \quad 380$. 023 . 062 ... 1.4 Ex. Des.: $9^{\text {in. of } 1.9-\frac{i n}{-} .0226 \text { cable 1440. } 22^{\text {in. }}{ }^{\text {in. }}{ }^{\text {in. }} .051}$ dia wire 1446.

These standard example designations do not apply where an example designation is shown at the bottom of the group.

## CABLES FOR AUXILIARY CIRCUITS ON ELECTRICALLYOPERATED SWITCHBOARDS

As the instruments and control switches for elec-trically-operated switchboards are usually located some distance from the meter transformers, circuitbreakers, rheostats and other accessories, it is necessary to use connecting leads of varying lengths. For this purpose, multiple-conductor cables, as listed herein, are used.

Size of Cable Required-The sizes of conductors generally used, where lengths do not exceed 500 feet, are as follows:

For current transformer circuits, each lead equivalent to 19,500 circular mils and for very short runs 10,000 circular mils. For potential transformer circuits, each lead equivalent to 10,000 or 6,000 circular mils.

For small solenoid-operated circuit-breakers, clos-ing-coil leads equivalent to 19,500 circular mils; tripping-coil and indicator leads equivalent to 6,000 circular mils; return circuit being same size as clos-ing-coil lead, either in same cable or separate.

For large oil circuit-breakers on control circuits of 125 volts or lower, it is sometimes considered advisable to use a heavier closing lead. In every case it is advisable to carefully check the drop in the closing circuit to insure proper operation of the breaker, as in some cases very heavy leads will be required. When a relay switch is used, the lead from the control switch is only large enough for the current in the relay switch, for which purpose 6,000circular mil cable is usually adequate.

## WIRE AND CABLE-Continued

For engine governor control or electrically-operated rheostat control, each lead should be equivalent to 10,000 or 6,000 circular mils; three, four or six leads being used, as required.

Specifications-The cables listed in the following pages are manufactured according to Westinghouse Electric \& Manufacturing Company specifications, and are particularly adapted to the diverse requirements of switchboard service.
Insulation-Each individual conductor is insulated for 600 -volt service and is covered with braid with an identifying color. The insulated conductors are assembled and covered with a layer of tape and an outer braided covering or lead sheath. The outer covering of the cable selected depends upon the nature of the installation.

Colors of Leads-The colors used in identifying the individual conductors are as follows: First, Black; second, White; third, Red; fourth, Green; fifth, Yellow; sixth, Blue; seventh, Yellow and Green. For example, a four-conductor cable requires the use of the first four colors: black, white, red, and green.

When conductors of different sizes are used in a multiple-conductor cable, the sequence of colors given above is followed in the order of the capacities the largest conductors having a black braid, the next largest a white braid, etc.
Prices-Owing to the wide fluctuations in the market price of the materials used in the manufacture of the cables, prices will be quoted only upon application.

# RUBBER-INSULATED BRAID-COVERED BLACK FLAME-PROOF MULTIPLECONDUCTOR CABLES FOR AUXILIARY CIRCUITS 

| Specification 2463 |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{gathered} \text { Number } \\ \text { of } \\ \text { Conductors } \end{gathered}$ | Stranding | Circular | --Diameter, Inches- |  | Approx. Wt. Lbs. Per 1000 ft . |
|  |  |  | Bare | Over <br> Outer Braid |  |
|  | Conductor | Mils | Copper | Maximum |  |
| 2 | 19 of . 0179 " | 6000 | . 0895 | . 57 | 150 |
| 2* | 19 of .0226" | 10000 | . 113 | . 62 | 195 325 |
| 2 | 19 of . 032 " | 19500 | . 160 | . 78 | 325 |
| 3 | 19 of . $0179^{\circ}$ | 6000 | . 0895 | . 61 | 190 |
| 3* | 19 of .0226" | 10000 | . 113 | . 66 | 225 |
| 3* | ${ }^{19}$ of $032^{\circ}{ }^{\circ}$ | 19500 | . 160 | . 84 | 430 |
| 3 | $\left\{\begin{array}{l}\text { One } 19 \text { of } .0179 *\end{array}\right.$ | $\begin{array}{r}6000 \\ \hline 8500\end{array}$ | . 0895 \} | . 70 | 230 |
| 3 | $\left\{\begin{array}{l}\text { One } 37 \text { of } .0359^{\prime \prime} \\ \text { Two } 19 \text { of } .0179^{\circ}\end{array}\right.$ | 47500 6000 | . 2581 | . 81 | 415 |
| 4 | 19 of $.0179^{\prime \prime}$ | 6000 | . 0895 | . 66 | 210 |
| 4* | 19 of .0226" | 10000 | . 113 | . 72 | 300 |
| 4* | $\left\{\begin{array}{l}19 \text { of } 032 \\ \text { Onc } 19 \text { of } 03 \times 2 \%\end{array}\right.$ | 19500 19500 | .160 .160 | . 92 | 540 |
| 4 | $\left\{\begin{array}{l}\text { Three } 19 \text { of } 0179^{\circ}\end{array}\right.$ | 19500 6000 | . 16895 | . 76 | 375 |
| 4* |  | 19500 6000 | . 16895 | . 76 | 375 |
| 5 | 19 of . 0179 " | 6000 | . 0895 | . 75 | 260 |
| 5 | ( 19 of .0226", | 10000 | . 113 | . 82 | 350 |
| 5 |  | 19500 6000 | $\left.\begin{array}{l}.160 \\ .0895\end{array}\right\}$ | . 86 | 450 |
| 6 | 19 of .0179** | 6000 | . 0895 | . 80 | 385 |
| 6* | 19 of . $0226^{\prime \prime}$ | 10000 | . 113 | . 88 | 500 |
| ${ }^{6 *}$ | 19 of .032** | 19500 | . 160 | 1.12 | 760 |
| 7 | 19 of 19 of . $0226^{\circ}{ }^{\circ}$ | 6000 10000 | .$^{.113}$ | . 88 | 420 540 |
| *These ite | e regularly carried in | tsburgh. |  |  |  |

## RUBBER-INSULATED LEAD-COVERED SINGLE AND MULTIPLE-CONDUCTOR CABLES FOR AUXILIARY CIRCUITS

| $\begin{gathered} \text { Number } \\ \text { of } \\ \text { of uctors } \end{gathered}$ | Stranding of Each Conductor |
| :---: | :---: |
| 1 | 19 of. $0226^{\circ}$ |
| 1 | 37 of . $0285{ }^{\circ}$ |
| 1 | 37 of . $0359^{\circ}$ |
| ${ }_{2}^{2}$ | 19 of $0177^{\circ}$ |
| 2 | 19 of .032 ${ }^{\circ}$ |
| 3 | 19 of . $0179^{\circ}$ |
| 3 | 19 of 02260 |
| 4 | 19 of . $0179^{\circ}$ |
| 4 | 19 of . $0226^{\circ}$ |
| 4 | 19 of .032 ${ }^{\circ}$ |
| 4 | One 19 of 032. <br> Three 19 of $.0179^{\circ}$ |

Specification 1548


## WIRE AND CABLE-Continued <br> LEAD-COVERED CONDUCTOR CABLES-Continued

| Number of Conductors | Stranding of Each Conductor | $\begin{aligned} & \text { Circular } \\ & \text { Mils } \end{aligned}$ | $\begin{gathered} \text { Bare } \\ \text { Copper } \end{gathered}$ | Inches Over Lead Maximum | Approx. Wt. Lbs. per 1000 ft . |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 4 | $\left\{\begin{array}{l}\text { Two } 19 \text { of } .032^{\circ} \\ \text { Two } 19 \text { of } .0179^{\prime \prime}\end{array}\right.$ | $\begin{array}{r} 19500 \\ 6000 \end{array}$ | $.160$ | . 94 | 1200 |
| 5 | 19 of $19.0179^{\circ}$ of $.0226^{\prime \prime}$ | 6000 10000 | . 0895 | . 82 | 1200 1300 |
| 5 | $\left\{\begin{array}{l}\text { Two } 19 \text { of .032" } \\ \text { Three } 19 \text { of } .0179^{\prime \prime}\end{array}\right.$ | 19500 6000 | . 16895 \} | . 90 | 1400 |
| 6 | . 19 of 19 of $.0279^{\circ}$ | 6000 10000 | .0895 .113 | .90 1.10 | 1040 1200 |
| 6 | 19 of .032* | 19500 | . 160 | 1.25 | 1700 |
| 7 | 19 of $19.0179^{\circ}$ of $0266^{\prime \prime}$ | 6000 10000 | . 0895 | .90 1.10 | 1075 1200 |

The cables tabulated under specification 1548 are not carried in East Pittsburgh stock. Delivery will be facilitated by ordering sizes corresponding to those stock sizes in the preceding list of braid-covered cables as they are already available and may be prosizes corresponding to those
vided with a lead covering.

## Westinghouse Electric \& Manufacturing Company INFORMATION REQUIRED IN ORDERING WIRE AND CABLE

Date.
. 19. G. O. No.

Customer

Neg. No.

Destination
If the required cable cannot be selected from the list of standard cables shown on the previous pages, this form should be filled out in detail for each different size and application, and recommendation obtained from the Works at East Pittsburgh or from responsible cable company as to the proper cable to specify.

## REQUIREMENTS:

1. Class of Service. . . . . . . . . . . . . . . . . . . . . . . . (Insert proper letter selected from list below).
2. Give circuit designation (as generator, feeder, etc.) . with Kv-a

| or ampere ratings | Normal Rating. . . . . . . . . . . . . . . Maximum rating . |
| :---: | :---: |
| 3. Service Voltage A-C. | D-C. . . . . . . . . . . . . . . . . . . . . . . . Cycles. |

4. Solid
.Stiff .Flexible
5. Number of conductors per cable
6. Specify any armour or outer covering specially required
**7. Specify kind of insulation (Rubber, Varnished Cambric, or Paper) Will substitution be allowed.
7. What is the maximum permissible overall diameter?
$\dagger 9$. What is total length required?
8. If not needed in single length give cutting lengths
9. What is latest permissible delivery date?
10. What department at Works is interested? REMARKS:

## CLASSIFICATION OF SERVICE:

(a) Cables located under water.

In wet ducts.
In ducts or metal conduits liable to be damp on account of condensation of moisture or other causes.
Open wiring in damp places.
(b) Cables in dry ducts or fireproof enclosures where conditions are such that they will never be damp.
(c) Cables for open wiring in dry places. (Not enclosed in compartments).
(d) Cables for open wiring in hot places, either bunched together or separated. Used where rubber or varnished cambric or paper insulation would get too hot.
(Maximum temperature for rubber is $60^{\circ} \mathrm{C}$.; for varnished cambric, $75^{\circ} \mathrm{C}$.; and for paper, $85^{\circ} \mathrm{C}$. Class (d) cables can not be in contact bunched together where the voltage exceeds 75.)
(e) Cables for heavy capacities, open or in compartments and on insulating supports. being, further isolated by guards, barriers or by elevation, so that insulation on the conductor may be dispensed with.
**See notes at top of page 409.
$\dagger$ The price will necessarily be high when ordered in small quantitie obtain minimum price, it is necessary to order at least 1000 ft . of cable.

## LAMP SOCKETS, SHADES AND BRACKETS



Porctrain Base Socket, Style No. 9428

The brackets as listed and illustrated here are of the type furnished when required on standard panels for illuminating meters on the front of panels.

These brackets furnished in our standard black marine finish are of a neat and pleasing appearance, conforming to the finish of the board. They require only one hole in the switchboard panel, since they are held in place by the clamping action of the two nuts, one in front, the other in rear of the panel. The sockets used are designed for Edison base lamps.

The shade holders, supplied only as part of the socket and shade holder, fit $21 / 4$-inch shades.

The shades are designed so that the light is reflected downward, directing the illumination to the point desired.

The lamp sockets are of the National Electrical Code standard design and, except the porcelain base sockets, have our standard switchboard black marine finish.

| Style No. | $\quad$Description <br> 170664 |
| ---: | :--- |
| $\mathbf{2 1 5 5 8 0}$ | Lamp Bracket |
| 9428 | Porcelain Base Wall Socket |
| $\mathbf{1 4 4 2 6 5}$ | Keyless Bracket Socket and Shade Holder |
| $\mathbf{2 3 8 3 9 6}$ | Switchboard Socket |
| $\mathbf{2 7 8 5 9}$ | Metal Shade |
| 142080 | Glass Shade |



Lamp Brackrt, Style No. 170664 (Includes Socket and Shade Holder, Style No. 144265)


Switchboard Socket, Style No. 238396

Porcelain base socket Style No. 9428 is intended for mounting on the rear of the board only.
Keyless socket and shade holder (Style No. 144265) are used in the assembly of our standard lamp brackets.

Switchboard socket Style No. 238396 is intended for mounting on the front of board, and is arranged for rear connection. The two rear connection studs also hold the socket on the board, thus requiring only two holes to be drilled. The case is of moulded insulation, matching in appearance the standard black marine finish. This case can be easily fastened over the socket from the front of the board after all connections are made. The socket was especially developed for switchboard mounting, and is undoubtedly the most convenient ever produced for that purpose, and is especially neat in appearance.

| Outside ${ }^{\text {Fin }}$ | Inside | Thickness of Panel, Inches | ${ }_{\text {Liste }}^{\text {Lice }}$ |
| :---: | :---: | :---: | :---: |
| Black Marine Black Marine | $\ldots$ | 11/3to ${ }^{\text {to } 2}$ | 8500 800 |
| Black Marine Black Marine | $\ldots$ |  | $\begin{array}{r} 80 \\ 185 \\ 185 \end{array}$ |
| Black Marine Green | White |  | ${ }^{2} 500$ |

-Style number and list price include bracket, keyless socket, shade holder and lamp cord.
$\dagger$ Style number and list price include bracket, keyless socket, shade holder, lamp cord, metal shade and one 16 -candle-power 110 -volt incandescent lamp.

Order by Style Number

## SWITCHBOARD FRAMES

Westinghouse switchboard frames are of two general types: one made from structural steel angle and the other made from iron pipe. Certain changes have been made in the standard frames since the issue of the previous catalogues. Therefore frames for addition to boards employing previous designs of frames cannot be ordered by the style numbers in this catalogue, Instead, give type of frame and the approximate date of purchase of the older frame.

The application of the tubular type of frames, in general. is limited to light panels and small switch-
boards. The angle types are better suited for heavy panels and large switchboards. Angle frames are cheaper and more convenient than tubular for shipping and erecting, as each panel may be shipped completely wired without dismantling.
Frames should be ordered according to the instructions given under the different types.

The descriptions are given looking at the front of the switchboard.
Panel mounting bolts are included in the style numbers.


TYPES J, J-1 AND N FRAMES

The types J, J-1 and N frames consist of $11 / 4$-inch wrought-iron pipe uprights resting in floor flanges and with the necessary panel mounting brackets, top-iron brackets, and a flat top-iron, which is optional, as listed on next page. The top-iron when used with switchboard frames of more than one panel forms a continuous tie across the switchboard, provides a good alignment for the various panels, and also renders bracing each panel to the wall unnecessary, so that fewer wall braces are required. Wall and floor braces are not regularly supplied with these frames. Channel bases are supplied with multipanel switchboards having sub-panels. When used, the channel base increases the over-all height by 2 inches.

These frames are intended for the lighter line of panels and switchboards. They are designed particularly for individual panel mounting about the station, and for multi-panel switchboards used with smaller equipments.

The type J frame is designed for a one-section switchboard panel 48 inches high, supported 28 inches above the floor. This space will permit the addition of a sub-panel not exceeding 25 inches in height.

The type J-1 frame is designed for a two-section switchboard panel; the upper slab is 48 inches, and the lower slab 25 inches in height.

As listed on next page, types J and J-1 frames, when used for single panels only, will be furnished without top-iron brackets.

The type $\mathbf{N}$ frame is designed for a one-section switchboard panel 36 inches high of more than 1 inch in thickness, supported 28 inches above the


Type J Frame Details

## SWITCHBOARD FRAMES-Continued

## Prices-Types J, J-1 and N Frames

floor. This space will permit the addition of a subpanel 25 inches high. The type N frame is regularly furnished without top-iron brackets.

In ordering complete frames, specify the typeletter, quantity and style numbers of the frame uprights required, and in addition for switchboards of more than one panel, specify the number of panels constituting the switchboard, width, and consecutive order of panels. Detail parts ordered separately should be specified by style number.

List price and style numbers of uprights include $11 / 4$-inch pipe, floor flange, panel brackets, and panel mounting bolts for $11 / 2$-inch thick panel, and also top-iron brackets with frames for multi-panel use only. They do not include floor or wall braces. Two right or left-hand uprights are required for each separateswitchboard, and as many intermediate uprights as there are panels in the switchboard,


Type N Frame Details less one. Approximate net weight per panel 40 pounds.

For wall or floor braces and description of panel-mounting brackets, see pages of this catalogue on "Indoor Bus Supports and Switchboard Details."

## Detail Parts

Types J, J-1 and N Frames

| Type of Frame | Description | Intermediate UprightStyle No. |  | Right or Lef Style No. | UPRIGHT List Price |
| :---: | :---: | :---: | :---: | :---: | :---: |
| J | Por one panel-swbd. |  |  | 380910 | 8700 |
| $\mathfrak{y}$ | For more than one-pane! swbd | 380912 | 8850 | 380911 | 800 |
| J-1 | For one-panel swbd. | 380915 | 1050 | 380913 380914 | 850 960 |
| N | For one-panel swbd. | 380016 |  | 380918 | 650 |

foot. Maximum length of top-iron in one piece, 12 feet. Joints in top-iron to be made at center line of pipe, without lap.
Channel base, length equal to lenjth of board, $\$ 5.50$ per foot.

## TYPES K AND K-1 FRAMES



Type K Frame

Construction-The type K frame consists of two $8 / 4$-inch iron pipe uprights resting in floor flanges, and complete with panel mounting brackets. The total height of the frame is 64 inches.

Types K and $\mathrm{K}-1$ frames are ordinarily used for individual panels for light mounting. On special order they can be obtained suitably arranged for a multi-panel switchboard.

The type K frame is designed for a one-section panel, 1 inch in thickness.

The type K-1 frame is designed for a two-section panel, 1 inch in thickness.

## Prices

## Types K and K-1 Frames

List price and style number of the type $K$ frames include the frame complete with panel mounting, brackets and mounting bolts, but without wall or floor braces. Approximate net weight complete frame- 30 pounds.
Style No.
212029
212030

Type Frame
K
List Price
K
$\mathrm{K}-1$
975
1225

## Wall and Floor Braces



## SWITCHBOARD FRAMES-Continued

## TYPES E AND G FRAMES



Note-The type does not cover width, thickness, or material of slabs.

Construction-Types E and G frames consist of a channel base, angle uprights, top-iron, which is optional, and the necessary corner angles. The base and top-iron form a continuous tie across the switchboard, provide a good alignment for the various panels, and render bracing each panel to the wall unnecessary, when the top iron is used. Wall braces are not included.
The type $\mathbf{E}$ frame is designed for a two-section switchboard panel; the bottom slab is 25 inches and
the top slab 65 inches in height. The total height of the frame, including the base, is 92 inches.

The type $\mathbf{G}$ frame is designed for a three-section switchboard panel. The uprights are so designed that they may be inverted. This permits of an arrangement with a 20 -inch high top section and a 25 inch high bottom section or the reverse as shown in the cuts above. The middle section, in either case, is 45 inches in height. The total height of the frame, including the base, is 92 inches.

## Prices-Types E and G Frames

In ordering complete frame, specify type letter, quantity and style number of the frame uprights, number of panels constituting the switchboard, width, and consecutive order of panels. Detail parts ordered separately should be specified by style number.

| Style No. 380922 | Description | Net | Price |
| :---: | :---: | :---: | :---: |
|  | Type $\mathbf{E}$ or G complete right or left- |  |  |
|  | hand upright with corner angles; | 45 | 81300 |
|  | Channel base, length equal to |  |  |
|  | board length.......... | 8 | 550 |
|  | Top-iron, (eoptional eqat ate clearly if |  |  |
|  | board; per foot of switchboard | 4 |  |

Length of one section of channel iron or top-iron will not exceed 12 feet. Joints will be made between panels without lap.
Frame style number includes angle-iron side, corner angles, and panel mounting-bolts for 2 -inch thick panel. Longer bolts will be supplied on request.
For Wall and Floor Braces, see pages in this catalogue on "Switchboard Details and Indoor Bus-Supports."


Types E and G Frames

Ordor by Style Number

## SWITCHBOARD FRAMES-Continued

## TYPES L, L-1, L-2, AND L-3 FRAMES

Construction-Type L frames consist of $11 / 4$-inch iron pipe uprights resting in floor flanges and with the necessary panel-mounting brackets, panelmounting bolts for 2 -inch thick panel, top-iron brackets, and top-iron, which is optional. The topiron which is optional, when supplied, forms a continuous tie across the switchboard, provides a good alignment for the various panels, and renders bracing each panel to the wall unnecessary. A channeliron base is regularly supplied with the type $L$ frame when used in a multi-panel switchboard. The total height of the type $L$ frame is 90 inches without. and 92 inches with, the channel base.
The type $L$ frame is designed for a one-section switchboard panel, 65 inches in height, supported 25 inches above the floor. This space will allow the addition of a standard 25 -inch sub-panel.
The type L-1 frame is designed for a two-section switchboard panel. The bottom slab is 25 inches, the top slab 65 inches in height.
The type L-2 frame is designed for a two-section switchboard panel; the lower slab is 45 inches, and the top slab 20 inches in height, the lower slab being supported 25 inches above the floor. This space will permit the addition of a standard 25 -inch subpanel.

The type L-3 frame is designed for a three-section switchboard panel; the bottom slab is 25 inches, the middle section 45 inches, and the top section 20 inches in height.


## Prices-Types L, L-1, L-2, and L-3 Frames

In ordering complete frames, specify type letter, quantity and style number of frame uprights, number of panels constituting the switchboard, width, and consecutive order of panels. Detail parts ordered separately should be specified by style number.

## Detail Frame Parts

List price and style number of uprights include a $11 / 4$-inch pipe, floor flange, panel and top-iron brackets, and panel mounting-bolts for 2 -inch thick panel. They do not include floor or wall braces. Two right or left-hand uprights are required for each separate switchboard, and as many intermediates as there are panels less one. Approximate net weight per pancl- 50 pounds.

For wall and floor braces see pages of this catalogue on "Switchboard Details and Indoor Bus Supports."

RIGHT OR LEFT-HAND UPRIGHT

| L | 380923 | 81000 |
| :--- | :--- | ---: |
| $\mathrm{~L}-1$ | 380925 | 1150 |
| $\mathrm{~L}-2$ | 380927 | 1100 |
| $\mathrm{~L}-3$ |  | 1206 |
|  |  |  |

INTERMEDIATE UPRIGHT

| L | 380924 | 1050 |
| :--- | :--- | :--- |
| $-\mathrm{L}-1$ | 380926 | 1200 |
| $\mathrm{~L}-2$ | 380928 | 1150 |
| $\mathrm{~L}-3$ | 380930 | 1300 |

Channel base, length equal to length of board; per foot of switchboard length $\$ \mathbf{5 . 5 0}$.

Top-iron, length equal to length of board; per foot of switchtoard length for frames L. L-1, L-2, L-3, list price. $\$ 1.10$, optional-state clearly if wanted.

Maximum length of channel iron or top-iron in one piece is 12 feet. Joints in top-iron to be made at center line of pipe, without lap.

## BLANK PANELS DRILLED FOR MOUNTING BOLTS

The line of switchboard panels adopted as standard and listed with style numbers in Catalogue, Section 2-A, " Westinghouse Switchboards," satisfactorily meets the majority of demandsforswitchboard panels. Conditions arise, however, where it is necessary to supply blank panels to be mounted and assembled at destination, to supply panels for remote control switchboard equipments, or to meet other special requirements. For these purposes the switchboard panels listed and described in the following pages are intended.

Wherever possible, standard switchboards should be ordered, as templates are kept at the Works for drilling these panels and shipment can be made on same in considerably less time than if they require special drilling. The Works is very completely equipped for switchboard manufacture and is thus prepared to furnish a line of material built in a neat and workmanlike manner, such as would not be possible by local workmen with limited equipment and experience in such work. However, when a customer so desires, drilling plans for apparatus to be mounted on the panels will be supplied on application to the nearest district office.
The panels listed herein are made from the best quality of slate or marble of high insulating properties and free from metallic streaks or veins. They are not given style numbers on account of the great number of special orders for this material. The material, height, width, thickness, bevel and finish must be specified with order. Any drilling required must be definitely specified. The front and beveled edges are finished and the back is left plain. Several different finishes are offered. Care should be taken to order standard sizes as listed, as special sizes or special bevels will cause delay.
Slate by itself should not be depended upon for insulating live contacts for voltages above 750. For application on higher voltages, insulating bushings are used.

Marble should not be depended upon for insulating live contacts where voltage exceeds 3300 .

Polished Blue Vermont Marble-When specially ordered, shades A, B, C, and D, Blue Vermont marble with face and bevels highly polished can be supplied. This panel material is not regularly carried in stock, and usually has to be obtained from the quarries, with a consequent delay in shipment.

Great care is exercised in matching marble for individual boards in order to see that harmony
in shading and veining is obtained. When a close match with existing panels is desired, the marking and shade to be followed should be indicated by a photograph forwarded with the order.

White Italian Marble has a grayish white color with occasional faint dark gray veins running through it. It shows oil stains very plainly and is more expensive than the other marbles. This marble is not kept in stock.

Plain Slate-This is unfinished slate with the surface rubbed smooth.

Black Marine Slate-This material and finish has been adopted as standard in all cases where voltage limitations of slate are not exceeded.

The color is a dull soft black and can easily be restored if damaged. If the panels are likely to be spotted by oil, they may be given a treatment which will prevent the oil from showing, although it adds a slight luster to the appearance of the panel. This latter finish is known as "Oiled Black Marine."
Black Enameled Slate-This finish is a bright glossy black. The enamel will not break or chip off and retains its luster, but will show scratches made on its surface. This finish does not show oil stains.
Natural Black Slate, Oil Finish-This is a black slate with an oil finish and is highly desirable where there is any liability of oil coming in contact with the panel, since oil-marks do not show as plainly as on panels not finished in this manner.

Black Monson Slate is a variety of natural black slate. On account of the small demand for this material no attempt is made to carry a stock.
The list price includes panel with the finish given and drilled for mounting bolts as per table below.

Black marine finished marble is available for immediate shipment from stock. Shades A, B, C and D marble require from six (6) to eight (8) weeks for shipment. White Italian requires from eight (8) to ten (10) weeks for shipment.

A stock of black marine slate panels is available for immediate shipment.' Black enameled slate panels require ten (10) days and natural black slate panels from six (6) to eight (8) weeks.

When ordering blank panels, specify material, height, width, thickness and panel number, from table at top of next page.

Bevel-Standard panels are provided with a $1 / 4-$ inch bevels on all front edges.

BLANK SWITCHBOARD PANELS-Continued
DIMENSIONS


## PRICES

## Marble Panels

| Height Width $\quad$ Sizs inches- |  |  | Bevel |
| :---: | :---: | :---: | :---: |
| 12. | 16 | 1 | 1/4 |
| 18. | 16 | 1 | 1 |
| 24 | 16 | 1 | 14 |
| 36 | 16 | 1 |  |
| 36 | 16 | $11 / 4$ | $1 / 4$ |
| 36 | 20 | 114 | 14 |
| 36 | 24 | 11/2 | 1/6 |
| 28 | 12 | $11 / 2$ | 1/4 |
| 28 | 16 | $11 / 2$ | 年 |
| 28 | 20 | $11 / 2$ | $11 /$ |
| 28 | 32 | $11 / 2$ | 1/4 |
| 48 | 12 | $11 / 3$ | $1 /$ |
| 48 | 16 | $11 / 2$ | $1 /$ |
| 48 | 20 | $11 / 3$ | , |
| 48 | 32 | 11/2 | $11 / 4$ |
| 20 | 16 | 2 | $1 / 4$ |
| 25 | 16 | 2 | 4 |
| 45 | 16 | 2 | $1 / 4$ |
| 65 | 16 | 2 | 14 |
| 20 | 20 | 2 | 1/4 |
| 25 | 20 | 2 |  |
| 30 45 | 20 | 2 | $1 / 4$ |
| 65 | 20 |  | 1 |
| 20 | 24 | 2 | 1/4 |
| 25 30 | 24 | 2 | 1/1/ |
| 30 45 | 24 24 | 2 | 1/4 |
| 65 | 24 | 2 | $1 / 4$ |
| 20 | 32 | 2 | 1 |
| 25 45 | 32 32 | 2 | 1 |
| 45 65 | 32 | 2 | $1 / 4$ |
| 20 | 40 | 2 | 1/4 |
| 25 | 40 | 2 | 14 |
| 45 | 40 | 2 | $1 / 4$ |
| 20 | 48 | 2 |  |
| 25 | 48 | 2 |  |
| 45 65 | 48 | 2 | 1/1/4 |
|  |  |  | $1 / 4$ |



## BLANK SWITCHBOARD PANELS－Continued

## PRICES

Slate Panels

|  | Wirz | Inches－ |  | Black | Black | Natura |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Height | Width | Thickness | Bevel | Marine | Enamel | Black |
| 12 | 16 | 1 | $1 / 4$ | ${ }^{7} 780$ | 81190 | ${ }^{8} 900$ |
| ${ }_{12}^{12}$ | 32 | 1 | 行 | 1475 | 142950 | 1650 |
| 14 | 24 | 1 | ， | 1275 |  |  |
| 24 | 16 | 1 | 行 | 1500 | 1760 | 1300 1680 |
| ${ }_{24}^{24}$ | ${ }_{32}^{20}$ | 1 | \％ | 1900 | 3000 | 2295 |
| 24 | $\stackrel{32}{22}$ |  | 多 | 28 ${ }_{20}$ |  |  |
| 36 |  | 1 | $1 / 4$ | 2600 | 3790 | $30 \%$ |
| ${ }_{36}^{36}$ | ${ }_{20}^{16}$ | 114 | ／1／3 | $\begin{aligned} & 2850 \\ & 34 \\ & 50 \end{aligned}$ | 4050 <br> 49 <br> 85 | 3500 4250 |
| 36 | 24 | $11 / 2$ |  |  |  |  |
| 28 | 12 | 11. | 䉼 | 1750 | 2500 | 2400 |
| 28 28 | ${ }_{20}^{16}$ | $11 / 2$ | 星 | 2850 | 44 60 | 3260 <br> 3800 <br> 80 |
| 28 28 28 | ${ }_{32}^{24}$ | 11／2 | 4 | 3850 <br> 5250 <br> 80 | 51 51 60 | 4960 6400 |
|  |  |  |  |  |  |  |
| 48 48 | 16 20 | $11 / 2$ | 免 | 4200 49 400 | 5800 8900 | 5560 |
| 48 | 24 | 1 | \％ | 8300 | 8700 | 6500 8500 |
| 48 | 32 | $11 / 2$ | 14 |  |  | 11000 |
|  | ${ }_{16}^{16}$ |  | \％ | 2100 | 2775 3250 |  |
| 25 <br> 45 <br> 5 | 16 | 2 | 先 | 4450 | 5850 | 8300 |
|  |  |  |  |  |  |  |
| 20 | ${ }_{20}^{20}$ |  | 1／4 |  | 3250 | 3275 |
| 30 30 | 20 | 2 | 1 | 3575 | 4885 | 5150 |
| 45 65 | 20 | $\stackrel{2}{2}$ | 先 | 7850 | 7300 10500 | 8700 11500 |
|  |  |  |  |  |  |  |
| 25 30 | －24 | ${ }_{2}^{2}$ | 倠 | 3550 4100 | 4225 4550 | 5125 |
| 45 65 | 24 24 | 2 | 菬 | 63 <br> 9150 <br> 150 | 8600 12400 | 9050 13500 |
|  |  |  |  |  |  |  |
| 25 | 32 | 2 | 1 | 4550 | ${ }^{62} 00$ | 6575 |
| 45 65 | ${ }_{32}$ | $\stackrel{2}{2}$ | 发 | －8500 | 11500 17300 | 126 197 00 |
|  |  |  |  |  |  |  |
| ${ }_{45}^{25}$ | ${ }_{40}^{40}$ | 2 | ， | 5550 11850 | 7800 | 8000 |
| 65 | 40 | 2 | 碞 | 17000 | 22500 | 26000 |
|  |  |  |  |  |  |  |
| 25 45 | ${ }_{48}^{48}$ |  | ， | 7175 | ${ }^{96} 50$ | 10600 |
| 45 65 | 48 48 | 2 | 等 | 222000 | －18200 | 22500 33500 |
|  |  |  |  |  |  |  |
| ${ }^{25}$ | 24 | $21 / 3$ | 14x $x^{3}$ | 4100 | 5350 | 7000 |
| 45 | 24 | $21 / 3$ | \％ $4 \times \times 1 / 4$ | 7375 | －8180 | 10500 |

## GRILLEWORK PANELS FOR SWITCHBOARDS

The use of grillework panels for the proper screening off of switchboards and switchboard parts from the remainder of the station is strongly recommended.

Screening of the entire board limits admittance to the rear to authorized persons, besides adding to the appearance of the whole installation; screening of high-voltage live parts, such as oil circuit-breakers and their connections along aisles and runways, is an added precaution to the safety of the operators; screening of bus-bars and the tops of switchboards adds to the continuity of the service. These three
$7 / 8$-inch wide with 1 -inch square opening; and third, No. 16 gauge flat wire $1 / 2$-inch wide with $1 / 2$-inch square opening. The first gives fair appearance but practically no screening from view; the second gives good appearance with but little screening from view; and the third gives good appearance and good screening from view.

The panels for screening live parts, bus-bars, etc., are of No. 13 gauge expanded metal with $1 \times 2$-inch diamond mesh. See Figs. 5, 6 and 7.

Frames for grille panels are of $1 \times 1 \times 1 / 2$-inch angle iron with holes punched in the side constituting

classes of screening are in line with the requirements of the National Electrical Safety Code and greatly enhance the value of the installation.

Grille panels of selected dimensions and weave have been standardized to promote delivery and are herein listed. The panels are easily removable and give access to switching equipment for cleaning, etc.

The door section is complete in itself, forming a panel 2 feet 8 inches wide. It is provided with lock and keys and may be inserted at any desired location in the grillework.

Mesh of Panels-Three different forms of mesh are provided for panels enclosing switchboards: first, panels of No. 13 gauge expanded metal with $1 \times 2$ inch diamond mesh; second, No. 17 gauge flat wire
the edge of the panel for bolting to adjacent panels or to supports.

Finish-The grillework is finished in dull black to match the standard finish of the board and other equipment.
Description of Illustrations-Fig. 1 shows the front of a switchboard for future equipment, the grille panel occupying the place of the future switchboard panel.

Fig. 2 shows grillework at the end of the switchboard, running from switchboard to wall. The door section may be placed next to the switchboard without any intervening grille panel, or next to the wall without any intervening grille panel.

GRILLEWORK PANELS FOR SWITCHBOARDS-Continued


Fig. 3 shows elevation of rear grillework enclosing a switchboard when the switchboard framework is self-supporting and independent of the wall support.

It also shows a plan view of a complete switchboard enclosure, and screens for oil circuit-breakers.

Fig. 4 shows screens for breakers and bus-bars.


Fic. 5


Fig. 6

Fig. 5 shows $1 \times 2$-inch diamond mesh of No. 13 gauge expanded metal.

Fig. 6 shows 1 -inch square mesh of No. 17 gauge flat wire, $1 / 4$-inch in width.

Fig. 7


Fig. 7 shows $1 / 2$-inch square mesh of No. 16 gauge flat wire, $1 / 2$-inch in width.

## STANDARD GRILLEWORK PANELS AND ACCESSORIES

The various standard grille panels and accessories are listed in the following tables by style number, by which they should be ordered. Refer to Figures on preceding pages.

## Grille Panels

|  | Application | Item | Form of Mesh | Reference Dimensions. Inches |  | Style |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Description |  | No. | Fig. | B | C | No. |
| Door section complete. | Fig. 2 as shown. | 5 | 5 | . | - | 266378 |
| Door section complete. | Fig. 2 opposite hand. | 6 | 5 | . | . | 266379 |
| Door section complete. | Fig. 2 as shown. | 7 | 6 |  | . | 266380 |
| Door section complete. | Fig. 2 opposite hand. | 8 | 6 | $\cdots$ | - | 266381 |
| Door section complete. | Fig. 2 as shown. | 9 | 7 |  |  | 266382 |
| Door section complete. | Fig. 2 opposite hand. | 10 | 7 |  | - | 266383 |
| Grille panel 7' ${ }^{\prime} 1 / 2^{\prime \prime} \times 14^{\prime \prime}$. | General. | 11 | 5 | 4 | -. | 266384 |
| Grille panel 7' ${ }^{1} 1^{\prime \prime}{ }^{\prime \prime} \times 16^{\prime \prime}$. | General. | 12 | 5 | 16 |  | 266385 |
| Grille panel $7^{\prime} 51^{\prime \prime} 3^{\prime \prime} \times 20^{\prime \prime}$. | General. | 13 | 5 | 20 |  | 266386 |
| Grille panel $7^{\prime} 5^{1} 2^{\prime \prime} \times 24^{\prime \prime}$. | General. | 14 | 5 | 24 |  | 266387 |
| Grille panel 7' $51 / 2^{\prime \prime} \times 32^{\prime \prime}$. | General. | 15 | 5 | 32 | $\cdots$ | 266388 |
| Grille panel 7' 51/2' $\times 4^{\prime \prime}$. | General. | 16 | 6 | 4 | $\cdots$ | 268389 |
| Grille panel $7^{\prime} 512^{\prime \prime} \times 16^{\prime \prime}$. | General. | 17 | 6 | 16 |  | 266390 |
| Grille panel 7' $5^{1 / \prime \prime}{ }^{\prime \prime} \times 20^{\prime \prime}$. | General. | 18 | 6 | 20 |  | 266391 |
| Grille panel 7' $513^{\prime \prime} \times 24^{\prime \prime}$. | General. | 19 | 6 | 24 |  | 266392 |
| Grille panel 7' 51/2' $\times 32 \prime$. | General. | 20 | 6 | 32 | $\cdots$ | 266393 |
| Grille panel $7^{\prime} 5^{1 / 2^{\prime \prime}} \times 4^{\prime \prime}$. | General. | 21 | 7 | 4 |  | 266394 |
| Grille panel $7^{\prime} 5^{1} 2^{\prime \prime \prime} \times 16^{\prime \prime}$. | General. | 22 | 7 | 16 |  | 266395 |
| Grille panel 7' $512^{\prime \prime} \times 20^{\prime \prime}$. | General. | 23 | 7 | 20 | . | 266396 |
| Grille panel 7' $511^{\prime \prime} \times 24^{\prime \prime}$. | General. | 24 | 7 | 24 |  | 266397 |
| Grille panel ${ }^{\prime} 51 / 2^{\prime \prime} \times 32^{\prime \prime}$. | General. | 25 | 7 | 32 | . | 266398 |
| Grille panel $30^{\prime \prime} \times 16^{\prime \prime}$ wide. | Fig. 4. | 28 | 5 | 16 | 30 | 266401 |
| Grille panel $30^{\prime \prime} \times 20^{\prime \prime}$ wide. | Fig. 4. | 29 | 5 | 20 | 30 | 266402 |
| Grille pane! $30^{\prime \prime} \times 24^{\prime \prime}$ wide. | Fig. 4. | 30 | 5 | 24 | 30 | 266403 |
| Grille panel $30^{\prime \prime} \times 32^{\prime \prime}$ wide. | Fig. 4. | 31 | 5 | 32 | 30 | 266404 |
| Grille panel $40^{\prime \prime} \times 16^{\prime \prime}$ wide. | Fig. 4. | 32 | 5 | 16 | 40 | 268405 |
| Grille panel $40^{\prime \prime} \times 20^{\prime \prime}$ wide. | Fig. 4. | 33 | 5 | 20 | 40 | 266406 |
| Grille panel $40^{\prime \prime} \times 24^{\prime \prime}$ wide. | Fig. 4. | 34 | 5 | 24 | 40 | 266407 |
| Grille panel $40^{\prime \prime} \times 32^{\prime \prime}$ wide. | Fig. 4. | 35 | 5 | 32 | 40 | 266408 |
| Accessories |  |  |  |  |  |  |
| Description |  | Applic |  |  | Item No. | Style No. |
| *Left-hand slate end panel complete with frame. <br> *Right-hand slate end panel complete with frame. <br> *Left-hand marble end panel complete with frame. <br> * Right-hand marble end panel complete with frame. |  | Fig. 1, fors | switchboa |  | 1 | 266374 |
|  |  | Fig. 1, fors | switchboa |  | 2 | 266375 |
|  |  | Fig. 1, for | le switch |  | 3 | 266376 |
|  |  | Fig. 1, for | le switch |  | 4 | 266377 |
| Side brace $1^{\prime \prime} \times 21 / 2^{\prime \prime} \times 1^{\prime \prime \prime}{ }^{\prime \prime}$ angle. <br> Side brace $138^{\prime \prime} \times 1 / 2^{\prime \prime}$ hot-rolled steel. |  | Angle-iron-frame, length per order. |  |  |  |  |
|  |  | Pipe frame, | gth per o |  | $27$ | $\mathbf{2 6 6 4 0 0}$ |
| Bracket, angle-iron to grille panel. Bracket, 11/4" pipe to grille panel. Bracket, $1 / 4^{\prime \prime}$ pipe to grille panel. |  | Fig. 1, angle-iron-frame. |  |  | 36 | 266409 |
|  |  | Fig. 1. pipe-frame. |  |  | 37 | 266410 |
|  |  | Fig. 4. structure. |  |  | 38 | 266411 |
| *For angle-iron-frame switchboard.-For pipe-frame switchboard, order should read "Same as Style No. ......., except for pipeframe switchboard." |  |  |  |  |  |  |

## OUTDOOR BUS-BAR SUPPORTS, TYPE R

The type R bus-bar supports are designed for outdoor service for voltages of 4500; 7500; 15.000; 25,000; 37,000; 50.000; 73,000; 88,000; 110,000; 132,$000 ; 154,000 ; 187,000$ and 220,000 volts.
These supports up to 73,000 volts can also be used for indoor service at an increased voltage rating. The 88,000 to 220,000 volt supports can be used for indoor service at the same voltage rating.

Standard insulator units with cemented caps and pins are used for these supports and these insulator units are interchangeable with the insulator units which are used with standard line of outdoor mounting switching and protective apparatus. The use of standard insulator units has the advantage of interchangeability of all insulators on all apparatus used in outdoor switching stations. It also adds greatly to the appearance of the structure and reduces the number of spare insulators to be carried in stock by the customer.
The insulators used on the standard insulator units are the faradoid pin-type line insulators with a heavy brown glaze. The pins used with the lower voltage insulator units are cast iron; those used with the intermediate voltages are malleable iron and those used with the higher voltages are cast steel. All pins are hot galvanized.

The base of the pins of all insulator units have four holes located 90 degrees apart, permitting the support to be turned on its vertical axis, depending on the direction of the bus or conductor supported.
The caps used with all insulator units are pressed steel, hot-galvanized and drilled and tapped for 2 tap bolts for attaching fittings.

A complete line of fittings for bolting both to the pins and caps of the insulator units permits these bus-bar supports to be mounted on a flat surface or on a pipe, either in the upright or inverted position, and to be used for supporting either flat strap or round conductor.

These combinations of mounting and supporting fittings are available for all voltages up to and including 37,000 volts. For the 50,$000 ; 73,000 ; 88,000$; 110,$000 ; 132,000 ; 154,000 ; 187,000$ and 220,000 -volt bus supports, these fittings are available for mounting the bus-bar supports either upright or inverted on a flat surface and for supporting tubing or round conductor. However, the higher voltage supports are recommended for upright mounting only.

This line of fittings is complete and very flexible and should meet all requirements of supporting bus and connections in outdoor switching stations for all capacities, voltages and classes of service.

The fittings are made of malleable iron or steel, hot-galvanized and the bolts, nuts and washers used for holding the fittings to the pins and caps of the insulators are sherardized.

The bolts used for holding the clamping plates for the flat bars are brass with iron nuts and washers. The U-bolts used for fastening tubing to round
conductor are brass with iron nuts and washers.
Type R outdoor bus-support for upright mounting on flat surface and for supporting flat strap. The bus-clamp is of the three-bolt clamp type and will accommodate bus-straps up to 3 inches wide.

Style number includes bus clamping bolts for $11 / 4-$ inch bus space.


Fic. 1


Fig. 2


Type $\mathbf{R}$ outdoor bus-support for inverted mounting on flat surface and for supporting flat strap. The bus-clamp is of the three-bolt clamp type and will accommodate bus-straps up to 3 inches wide.

Style number includes bus clamping bolts for $11 / 4-$ inch bus space.


| Complete Support Style No. | Service Voltage | Height of Bus Inches | Fig. <br> No. | Approx. Dim. Inches A | Approx. Shipping Wt. Lbs. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 378846 | 4500 | 3 | 3 | 6奖 | 10 |
| 378847 | 7500 | 3 | 3 | 89 | 11 |
| 378851 | 15000 | 3 | 4 | 98 | 14 |
| 378852 | 25000 | 3 | 4 | 1136 | 21 |
| 378853 | 37000 | 3 | 4 | 13\% | 40 |

## OUTDOOR BUS-BAR SUPPORTS, TYPE R-Continued

Type R outdoor bus-support for upright mounting on pipe and for supporting flat strap. The bus-clamp is of the three-bolt type and will accommodate busstraps up to 3 inches wide.

Style number includes bus clamping bolts for $11 / 4$-inch bus space and bases for $11 / 4$ or 2 -inch pipe.


Fic. 5

| Complete Support Style No. | Service | Height of Bus Inches | Diam. ofPipe |  | Approx. Dim. | Approx. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Fig. |  | Shipping |
|  |  |  | Inches | No. | A | Wt. Lbs. |
| 378854 | 4500 | 3 | 11/4 | 5 | $81 / 4$ | 11 |
| 378855 | 4500 | 3 | 2 | 5 | $85 / 8$ | 11 |
| 378856 | 7500 | 3 | 11/4 | 5 | 10 | 12 |
| 378857 | 7500 | 3 | 2 | 5 | 103/8 | 12 |
| 378922 | 15000 | 3 | 11/4 | 6 | 1114 | 15 |
| 378923 | 15000 | 3 | 2 | 6 | 11 \% | 15 |
| 378924 | 25000 | 3 | 11/4 | 6 | 1314 | 21 |
| 378925 | 25000 | 3 | 2 | 6 | 13 3/8 | 21 |
| 378926 | 37000 | 3 | 11/4 | 6 | 143/3 | 28 |
| 378927 | 37000 |  | 2 | 6 | 151/8 | 28 |



Fig. 6
Type R outdoor bus-support for inverted mounting on pipe and for supporting flat strap. The bus clamp is of three-bolt type and will accommodate bus straps up to 3 inches wide.

Style number includes bus clamping bolts for $11 / 4$-inch bus space, and bases for $11 / 4$ or 2 -inch pipe.


Fig. 7

| Complete Support | Service | Height of Bus | Diam. of Pipe Support | Fig. | Approx Dim. Inches | Approx. Shipping |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Style No. | Voltage | Inches | Inohes | No. | A | Wt.Lbs. |
| 378858 | 4500 | 3 | $11 / 4$ | 7 | 81/4 | 10 |
| 378859 | 4500 | 3 | 2 | 7 | $85 / 8$ | 11 |
| 378860 | 7500 | 3 | $11 / 4$ | 7 | 10 | 12 |
| 378861 | 7500 | 3 | 2 | 7 | 103/8 | 13 |
| 378928 | 15000 | 3 | 11/4 | 8 | 1114 | 15 |
| 378929 | 15000 | 3 | 2 | 8 | 113/3 | 15 |
| 378930 | 25000 | 3 | 11/4 | 8 | 131/4 | 21 |
| 378931 | 25000 | 3 | 2 | 8 | 138/8 | 21 |
| 378932 | 37000 | 3 | $11 / 4$ | 8 | $143 / 4$ | 28 |
| 378933 | 37000 | 3 | 2 | 8 | 151/8 | 28 |



Fig. 8

Type R outdoor bus-support for upright mounting on flat surface and for supporting round conductor.

Style number includes $U$-bolts for clamping round conductor having an outside diameter up to $21 / 2$ inches.

## OUTDOOR BUS-BAR SUPPORTS, TYPE R-Continued



TYPE R BUS-BAR SUPPORTS-Continued
Table for Fig. 14

| Complete Support |  | Outside <br> Diam. of | Dia. of Pipe <br> Support | Approx. <br> Dim. In. |  | Approx. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Support Style No. | Service <br> Voltage | Diam. of <br> Bus In | Inport | ${ }_{\text {A }}$ | n. | Shippg |
| 378994 | 15000 | Max. 3 ! | 11/4 | 1076 | 11/8 | 10 |
| 378995 | 15000 | 3 to $11 / 8$ | 11/4 | 10\% | 176 | 10 |
| 378996 | 15000 | $11 / 8$ to $13 / 8$ | $11 / 4$ | 107 仿 | 11/2 | 10 |
| 378997 | 15000 | $18 \%$ to $13 \%$ | $11 / 4$ | 10\% | $13 / 4$ | 10 |
| 378998 | 15000 | 13. to 21/8 | $11 / 4$ | 1076 |  | 10 |
| 378989 | 15000 | 21/8 to $21 / 2$ | 11/4 | 1076 | 214 | 10 |
| 379000 | 15000 | Max. 4 | 2 | 10\% | $11 / 8$ | 10 |
| 379001 | 15000 | 8 / to 11/8 | 2 | 10\% | 176 | 10 |
| 379002 | 15000 | $11 / 8$ to $13 / 8$ | 2 | 1023 | 1112 | 10 |
| 379003 | 15000 | 18 to $13 / 4$ | 2 | $102 \%$ | $18 / 4$ | 10 |
| 379004 | 15000 | $1{ }^{3}$ to $21 / 8$ | 2 | 1045 | 2 | 10 |
| 379005 | 15000 | 23 to $21 / 2$ | 2 | $10 \%$ | 21/4 | 10 |
| 379006 | 25000 | Max.3/4 | 11/4 | 12.76 | $11 / 8$ | 16 |
| 379007 | 25000 | $8 / 4$ to 118 | 11/4 | $12 \%$ | 1716 | 16 |
| 379008 | 25000 | $11 / 8$ to $13 / 8$ | 11 | 1276 | 112 | 16 |
| 379009 | 25000 | $13 / 8$ to $13 / 4$ | 114 | $127 / 6$ | 18 | 16 |
| 379010 | 25000 | $13 / 1$ to $21 / 8$ | $11 / 4$ | 1276 | 2 | 16 |
| 379011 | 25000 | $21 / 8$ to $21 / 2$ | $11 / 4$ | 1275 | $21 /$ | 16 |
| 379012 | 25000 | Max. ${ }^{3}$ | 2 | $12 \%$ | $11 / 8$ | 16 |
| 379013 | 25000 | $3 / 4$ to $11 / 8$ | 2 | 1246 | 176 | 16 |
| 379014 | 25000 | $11 / 8$ to $13 / 8$ | 2 | 124 | $11 / 2$ | 16 |
| 379015 | 25000 | $13 / 8$ to $13 / 4$ | 2 | $12 \%$ | 13. | 16 |
| 379016 | 25000 | 134 to $21 / 8$ | 2 | 1240 | 2 | 16 |
| 379017 | 25000 | $21 / 8$ to $21 / 2$ | 2 | 1240 | 21/4 | 16 |
| 379018 | 37000 | Max. ${ }^{1 / 4}$ | 11/4 | 1345 | $11 / 8$ | 24 |
| 379019 | 37000 | $8 / 4$ to $11 / 8$ | $11 / 4$ | 135 | $17 \%$ | 24 |
| 379020 | 37000 | 11/8 to 138 | 11 | 1345 | $11 / 2$ | 24 |
| 379021 | 37000 | $13 / 8$ to 13 | 114 | 1356 | 13 | 24 |
| 379022 | 37000 | $13 / 4$ to $21 / 8$ | $11 / 4$ | 135 | 2 | 24 |
| 379023 | 37000 | $21 / 8$ to $21 / 2$ | 11/4 | 134 | 21/ | 24 |
| 379024 | 37000 | Max. ${ }^{\text {a }}$ | 2 | $14 \%$ | $11 / 8$ | 24 |
| 379025 | 37000 | $8 / 4$ to $11 / 8$ | 2 | 14 \%/15 | 176 | 24 |
| 379026 | 37000 | $11 / 8$ to $18 / 8$ | 2 | 145 | $11 / 2$ | 24 |
| -379027 | 37000 | $18 / 4$ to $13 / 4$ | 2 | $14 \%$ | 136 | 24 |
| 379028 | 37000 | 13 to $21 / 8$ | 2 | $14 \%$ | 2 | 24 |
| 379029 | 37000 | 21/8 to $21 / 2$ | 2 | 14\% $\%$ | 21/4 | 24 |

Type R outdoor bus-support for upright and inverted mounting on flat surface and for supporting round conductor.

Style number for the 50,000 and 73,000 volt supports include U -bolts for clamping round conductor having an outside diameter up to $21 / 2$ inches and the style number for the $88,000,110,000$, $132,000,154,000,187,000$ and 220,000 -volt supports include $U$-bolts for clamping round conductor having an outside diameter up to $18 / 4$ inches.


Fig. 15
 Style No. Voltage Diam. of Bus Voltage Inches

| Voltage | Inches | No. | A | B | Wt., Lbs. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 50000 | Max. $8 / 4$ | 15 | 17 | 18/8 | 50 |
| 50000 | $8 / 4$ to 116 | 15 | 17 | 116 | 50 |
| 50000 | $11 / 8$ to $12 / 8$ | 15 | 17 | 13 | 50 |
| 50000 | $18 / 8$ to $1^{3} /$ | 15 | 17 | 2 | 50 |
| 50000 | 13 to $21 / 8$ | 15 | 17 | 211 | 50 |
| 50000 | $23 / 8$ to $21 / 3$ | 15 | 17 | $21 / 3$ | 50 |
| 73000 | Max. ${ }^{3}$ | 15 | 201/2 | 138 | 87 |
| 73000 | $3 / 1$ to $11 / 8$ | 15 | 2012 | 136 | 87 |
| 73000 | $11 / 8$ to $18 / 8$ | 15 | 201/2 | $13 / 4$ | 87 |
| 73000 | $18 / 8$ to $1^{3 / 6}$ | 15 | 2012 | 2. | 87 |
| 73000 | $13 / 4$ to $21 / 8$ | 15 | $201 / 2$ | 21/6 | 87 |
| 73000 | 21/8 to $21 / 2$ | 15 | 201/2 | $21 / 2$ | 87 |
| 50000 | Max. ${ }^{8}$ | 16 | 18 | 18/8 | 52 |
| 50000 | $3 / 1$ to $^{11} 8$ | 16 | 18 | 11/4 | 52 |
| 50000 | $11 / 8$ to $13 / 8$ | 16 | 18 | $18 / 4$ | 52 |
| 50000 | $18 / \mathrm{n}$ to $13 / 4$ | 16 | 18 | 2 | 52 |
| 50000 | 18 to $21 / 8$ | 16 | 18 | $21 /$ | 52 |
| 50000 | 21/8 to $21 / 2$ | 16 | 18 | 21/2 | 52 |



Fig. 16



Fig. 17

Complete
Complete $\quad \begin{gathered}\text { Outside } \\ \text { Dia. } \\ \text { Support }\end{gathered}$ Service Support Service of Bus of Fig.
Style No. Voltage Inches Units


Fig. 18
 Approx.

Order by Style Number

## PILLAR INSULATORS

## SECTIONAL TYPE



Single Unit, Style Number 329628
These insulators are designed to be bolted together into columns containing as many units as are required to meet the conditions of service. The units are interchangeable, being equipped with top and bottom fittings tapped and drilled for tap bolts. Suitable for both indoor and outdoor service, these insulators are used for mounting bus bars and conductors, also for mounting switching and protective apparatus.

The unit complete with cap and pin is 15 inches high.

Each unit is built up of 3 porcelain sections cemented together. The porcelains have a uniform chocolate brown glaze. To prevent cracking, the top of each is covered with an elastic compound. To withstand mechanical injury during handling, the porcelains have a thick rim. For gripping the cement, the contact surfaces of the porcelains are sanded. Hot galvanized caps and pins of malleable iron are cemented to the porcelains with portland cement by the steam curing process which eliminates strains in the porcelain. This cementing is done in jigs to insure uniformity in height and also to line up the bolt holes in the caps and pins.

The units are fastened together by four $5 / 8$-inch diameter tap bolts. The use of these units is recommended for insulator columns up to six units.

The average ultimate mechanical strength of a single insulator is as follows:
Cantilever, 75,000-inch pounds.
Torsion, 56,000 -inch pounds
Tension, 17,500 pounds.
For outdoor service, 3 units are recommended for 132,000 -volt service; 4 units for 154,$000 ; 5$ units for 187,000 and 6 units for 220,000 .


Style number includes single unit only.

## PORCELAIN WALL BUSHINGS



| Style No. . . . . . . . . . . . . . 195205 | 195206 | 195207 | 312996 | 312997 | 383595 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Service Voltage . . . . . . . . . 11000 | 13000 | 22000 | 33000 | 44000 | 66000 |
| Dry arc-over voltage. . . . . . . 65000 | 70000 | 85000 | 100000 | 120000 | 170000 |
| Leakage distance, inches.... 19 | 21 | 261/2 | $331 / 2$ | 43 | 48 |
| Diameter in inches (B).... 12 | 14 | 14 | 16 | 18 | 223/8 |
| Length in inches (A)...... 14 | 14 | 20 | 22 | 24 | 36 |
| Diameter hole, inches (C)... 11/4 | 11/4 | 11/4 | 11/2 | 11/2 | 21/4 |
| Diameter tube, inches (D).. 33/4 | 38/4 | 33/4 | 4 | 48/4 | 6 |
| Dimension E in inches. . . 61/8 | 61/8 | 91/8 | 103/4 | 111/4 | 18 |
| Dimension F in inches. . . . 23/4 | 23/4 | 28/4 | 31/2 | 41/4 | 6 |
| Approximate net weight each in pounds............. 23 | 27 | 34 | 50 | 65 | 115 |
| Approximate weight packed each in pounds......... 47 | 52 | 97 | 110 | 130 | 160 |
| Number per barrel or crate. 2 | 2 | 1 | 1 | 1 | 1 |
| List price each. . . . . . . . . $\$ 1720$ | 2041 | 2190 | 4200 | 4650 | 10800 |

# ROOF AND WALL BUSHINGS 

 CONDENSER TYPE 383593 AND

The condenser type wall or floor bushings can be used at any angle. They cannot be used outdoors or where water will condense on the bushing, but are for indoor service only.

These bushings are regularly made for a maximum current of 200 amperes, but the current capacity can be increased at slight cost. A pressed tube copper terminal is regularly furnished at both ends and can be set at any angle or direction.

Prices and detailed dimensions will be quoted on application.

ROOF BUSHINGS

| Style No. | Voltage Class* | Leakage Dist. Outdoor End | APP A | IMAT B | C C | NS IN D | HES Nolts Nond Size | Approx. Wt. LBS., EACH |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 383594 | 15000 | 15 | 173/ | 221/ | 12 | 11 | 4 of 5/6 | 45 | 90 |
| 383593 | 25000 | 22 | 218 | 235/8 | 12 | 11 | 4 of $5 / 8$ | 55 | 110 |
| 383592 | 33000 | 28 | 281/2 | 321/2 | 12 | 11 | 4 of 518 | 120 | 240 |
| 268250 | 44000 | 35 | 42 | 45 | 168/4 | 15 | 4 of $5 / 8$ | 275 | 550 |
| 268251 | 66000 | 521/2 | 54 | 55 | 21 | $191 / 4$ | 6 of 5/8 | 425 | 700 |
| 268252 | 88000 | 80 | 65 | 65 | 21 | $191 /$ | 6 of 5/8 | 575 | 1100 |
| 268253 | 110000 | 95 | 73 | 73 | 21 | $191 /$ | 6 of 5 | 725 | 1425 |
| 268254 | 132000 | 105 | 82 | 82 | 21 | $191 / 4$ | 6 of $3 / 4$ | 1100 | $2 r 00$ |
| 268355 | 154000 | 130 | 90 | 90 | 21 | 191/2 | 6 of $3 / 6$ | 1500 | 2500 |
| 381363 | 187000 | 155 | 103 | 105 | 353/4 | 331/2 | 12 of 1 | 2500 | 4000 |

Current transformers may be mounted below the flange on voltages up to 115,000 . Higher voltages will require a suspension from the underside of the roof to carry the current transformer. The minimum satisfactory primary current for operating relays or indicating instruments is approximately 75 amperes. Dimension $E$ in the above table will be increased if a current transformer is mounted on the bushing.

## WALL OR FLOOR BUSHINGS

| Style No. | Voltage Class* | A | B | APPROXIMATE DIMENSIONS IN INCHES |  |  |  |  | Bol.ts <br> No. and Size | Approx. Wt. Lbs., Each |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 288346 | 66000 | 52 | 47 | 13 | 11 | 91/4 | $51 /$ | 15 | 4 of 5 \% | 225 | 400 |
| 268347 | 88000 | 64 | 59 | 13 | 11 | $91 /$ | 716 | 15 | 4 of 5/8 | 350 | 660 |
| 268348 | 110000 | 72 | 65 | 13 | 11 | $91 / 4$ | $81 / 3$ | 15 | 4 of 5 | 450 | 800 |
| 268849 | 132000 | 80 | 73 | 20 | 1717 | 151/4 | $91 / 3$ | 15 | 6 of ${ }^{3}$ | 700 | 1200 |
| 268350 | 154000 | 88 | 81 | 20 | 1712 | 151/4 | 103 | 15 | 6 of 3/4 | 1075 | 1600 |
| 381362 | 187000 | 100 | 96 | 23 | 20 | 18 | 127\% | 15 | 12 of 1 | 1800 | 2800 |

## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS

In the following pages there are listed various details developed and used by the Westinghouse Electric \& Manufacturing Company in the design and building of switchboards for all classes of service. This detail apparatus meets every requirement of the National Board of Fire Underwriters.



## Section 2-B Switchboard Accessories and Generator-Voltage Regulators May, 1923

## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

## INDEX TO DETAILS

(Refer to numbers on Fig. on preceding page and to detail views on following pages.)

| Description | Figure | Description | Figure |
| :---: | :---: | :---: | :---: |
| Barrier brackets for pipe mounting | 102. 103 | Mounting brackets for meters. | 127 to 130, 132, 133 |
| Beveled washers for front of panel. |  | Mounting clamp brackets.... | 104 to 109, 116, 117 |
| Bolts, insulated and uninsulated. | - 135, 137 | Nameplates............ . |  |
| Bus supports with corrugated insulators | 3 to 20 | Nuts, fancy hexagon, special finish. | 136 |
| Bus-bar brackets. | 25. 29. 30 | Nuts for contact studs. . . . . . . . . . | 65 |
| Bus-bar clamps. | 45, 46, 47 | Pipe braces and clamps | 92,95 |
| Bus-bar copper....... . . . . . . . . . . . . . |  | Pipe end caps......... | 110 |
| Bus-bar supports rear connected. type P | 22 | Pipe brackets. | 82 |
| Bus-bar terminals. | 48, 49 | Pipe cross clamps. | 114,115 |
| Bus-rod bracket; and supports.... | $\begin{array}{r} 34,35,37.38, \\ 41,42 \end{array}$ | Pipe ends........ | 89, 90 |
| Bus-strap brack ts. | 25 | Pipe end clamps. | 86 |
| Bus-strap supports. | 28, 31, 32, 33 | Pipe flanges.. | ... |
| Bus wire and insulated turnbuckles. | 44 | Pipe flange clamps. | 112 |
| Card holders. | 138 | Pipe mounting brackets | 74, 75, 81, 93, 94 |
| Clamps. | 83, 84 | Pipe saddle clamps. | 85 |
| Connectors, Tee. | 50, 51 | Shunt lead holder. | 121 |
| Connectors, of copper tubing. | 52, 55 | Shunt supporting brackets. | 125 |
| I-Beam clamps............. | 76. 77, 80 | Switchboard mountings for rheostats... | 124 |
| Idler brackets with'idlers. | 118. 119 | Terminals. | 56,65 |
| Insulators, corrugated porcelain. | 21. 24 | Universal auxiliary brackets. | 66 |
| Insulators, plain porcelain. ..... | 36, 39, 40 | Universal mounting brackets. | 67, 69, 70, 71 |
| Metal caps for switchboards. | 134 | Universal mounting blocks. | 26 |
| Micarta cleats. . . . . | 43 | Universal mounting straps............ | 68 |
| Mounting brackets for condenser sections | 78,79 | Wall braces with angular adjustment... | 87, 96, 97, 98, 99, 100 |
| Mounting brackets for current transformers. | 72, 73 |  |  |

## MECHANICAL STRESSES ON BUS-BARS

Mechanical stresses due to short circuits on the bus-bars must be considered in selecting the type and size of support. These short-circuit stresses may depend on the maximum ampere load, under short-circuit conditions, the distance between center lines of bus-bars, and the relative location of the bus-bars

The magnitude of these stresses with varying $\mathrm{kv}-\mathrm{a}$. capacities, impedances, bus spacings, etc., is graphically shown in the charts, Figs. 1 and 2.

These are self-explanatory and with the examples worked out on each chart. should offer a ready means for taking care of problems of this nature.
*Formulae for calculating the stresses are given below.

To find the maximum force exerted between busbars caused by a single-phase or three-phase shortcircuit current on a three-phase system, the busses arranged in a plane-

Let $\mathrm{F}=$ maximum force exerted in lbs . per ft . of bus.
$\mathrm{kv}-\mathrm{a} .=$ normal rating of station, including all synchronous apparatus.
$\mathrm{A}=$ distance between busses in inches.
$Z=$ impedance in per cent, expressed in decimals, to point of short-circuit.
$\mathrm{V}=$ line voltage.
$.27 \times(\mathrm{kv}-\mathrm{a} .)^{2}$
Then $F=\frac{}{A \times V^{2} \times Z^{2}}$
To find the kv-a. rating of a support for use on a system with an impedance different from that given in the table,

Let kv-a. $=$ rating given in table.
$Z=$ per cent impedance used in table, expressed in decimals.
$\mathrm{kv}-\mathrm{a} .{ }^{-1}=$ new kv-a. rating.
$Z^{-1}=$ new per cent impedance expressed in decimals.
$Z^{-1}$
Then $\mathrm{kv}-\mathrm{a} \cdot{ }^{-1}=\mathrm{kv}-\mathrm{a} . \mathrm{x} \frac{\mathrm{Z}^{-1}}{\mathrm{Z}}$.

[^24]SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued
-

Short Circuit Stress on Bus Bars of a Three-Phose System with Bus Bars in a Plane.


## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

## TYPE P BUS-BAR SUPPORTS

## Standard Applications and Ratings

These supports consist essentially of an insulator with suitable bus and mounting fixtures clamped on.

The insulators are made of porcelain by wet process and have a brown mahogany glaze. The insulators are corrugated to insure ample creepage surface under service conditions.

The fittings are made of malleable iron or cast brass and have a high grade, dull black, baked finish.

Interchangeability of fittings on porcelains of different voltage but of same diameter of head or base is provided for.

Voltage tests with all fittings on are given in table below. These tests are ample for ordinary applications and are well within the requirements of the recommendations of the American Institute of Electrical Engineers. The large creepage surface provided by the corrugations insures the ability of the insulator to stand the same test under service conditions.

For exceptional installations where an insulator of a higher voltage test may be desired, select from the next higher maximum service class.

| Maximum Service | . |
| :---: | :---: |
| Voltage | One Minute |
| 7500 | Dry Test Volts |
| 15000 | 20000 |
| 25000 |  |
| 35000 |  |
| 44000 |  |
|  |  |
|  |  |

Applications-Standard supports are listed for mounting from a flat surface or from a pipe. Bus fittings are available for round busses and for rectangular straps, supported on flat surfaces or edges.
Fig. 3 shows some of the more common arrangements when mounted in cell structures.

Ratings-Standard ratings are given in the table below. When ratings required are in excess of those given, reference should be made to tables on succeeding pages, or to the nearest district office.


Fig. 3

| Voltage | DIMENSIONS IN INCHES OF STANDARD ARRANGEMENTS OF BUS-BAR SUPPORTS |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\frac{\mathrm{All}}{\mathrm{C}-\mathrm{Min}}$ | A |  | B |  | c |  | D* |  | E |  | F |  | G |  | H |  |
|  |  | H | w | H | W | H | W | H | W | H | W | H | W | H | W | İ | W |
| 2500 7500 | ${ }_{31}^{2}$ | ${ }_{12}^{12}$ | ${ }_{111 / 2}$ | ${ }_{12}^{12}$ | 103/4 | 151/2 | ${ }_{13}^{10}$ | ${ }_{142}^{12}$ | 133/4 | 131/4 | 11 | ${ }_{12}^{12}$ | 133/3/ | ${ }_{13}^{12}$ | 123/4 | 12 | 131/4 |
| 15000 | 51/2 | $151 / 3$ | 161/4 | 161/4 | 151/2 | 201/2 | 171/2 | 183/4 | 181/2 | 181/2 | 151/2 | $151 / 2$ | 181/2 | 16.3 | 17\% | $151 / 2$ | 181/2 |

[^25]SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued
TYPE P BUS-BAR SUPPORTS


Type $\mathbf{P}$ bus-supports with type $\mathbf{R}$ mounting and type $\mathbf{F}$ support-The bus clamp is of the two-bolt type and will accommodate bus straps of 2 inches to 5 inches wide, and connections of $11 / 2$ inches to $41 / 2$ inches. For $11 / 4$ inch pipe mounting.

Style number includes bus-clamping bolts for 1 inch bus space and base for $11 / 4$ inch pipe. Supports with greater bus space and with $8 / 4$ inch and 2 inch pipe base can be supplied when ordered, except that supports having $47 / 8$ inch diameter base require a pipe not less than $11 / 4$ inch diameter.

SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued
Table for Fig. 7


Type $P$ bus-supports with type $F$ mounting and type $F$ support-The bus-clamp is of the two-bolt type and will accommodate bus straps of 2 inches to 5 inches wide, and connections of $11 / 2$ inches to $41 / 2$ inches.

Style number includes bus clamping bolts for 1 -inch bus space. Supports with greater bus space can be supplied when ordered.

All insulator supports listed on this page with diameter of insulator base $27 / 8$ inches are for light duty, those having a diameter $37 / 8$ inches are for medium duty, and those of $47 / 8$ inches are for



Fig. 7



Fig. 8 heavy duty.

Table for Fig. 8

$\left.\begin{array}{cc} & \\ & \\ & \\ \text { Service } & \text { Width } \\ \text { of Bus, } \\ \text { Voltage } \\ \text { Inches }\end{array}\right)$

Diameter

| Width of Connection, Inches | Diameter of Insulator Base, Inches | -Approximate Dimensions in |  |  |  |  | $\mathrm{CHE}_{\mathrm{F}}$ | G | Approx. <br> Shipping <br> Weight, Lbs. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2 | $27 \%$ | $57 / 8$ | 413 | 4188 | $33 /$ | 3 H | 48 | 2 | 5 |
| 1 | 278 | 578 | $4 \frac{1}{}$ | 41/8 | $33 / 4$ | 3 H | 4818 | 1 | 5 |
| 3 | $37 \%$ | 678 | $51 / 8$ | 5 | $41 / 8$ | $41 / 4$ | 61/4 | 3 | 6 |
| 3 | 378 | 678 | 578 | 5 | $41 / 3$ | $41 / 4$ | $61 / 4$ | 3 | 6 |
| 136 | $37 \%$ | 67\% | 578 | 5 | 41/8 | $41 / 4$ | $61 / 4$ | $11 / 3$ | 6 |
| 4112 | $47^{8}$ | $8{ }^{\frac{1}{17}}$ | 678 | 612 | 5 | $48 / 4$ | $71 / 8$ | 412 | 8 |
| 4 | 478 | 8 \% | 678 | 612 | 5 | $4 \frac{18}{1 / 3}$ | $71 / 8$ | 4 | 8 |
| 3 | 478 | $8 \frac{1}{81}$ | 678 | $61 / 3$ | 5 | $43 / 4$ | $71 / 8$ | 3 | 8 |
| 1112 | $47 \%$ | $8 \frac{1}{10}$ | 678 | 61.3 | 5 | $43 / 4$ | $71 / 8$ | $11 / 2$ | 8 |
| 2 | 278 | 58 | 418 | $41 / 8$ | $33 / 4$ | 5 \% | 48 | 2 | 5 |
| 1 | $2 \%$ | $5{ }^{7} 8$ | 418 | 41/8 | $33 / 1$ | $5 \frac{8}{18}$ | 4 5/8 | 1 | 5 |
| 3 | $37 \%$ | 6\% | $5 \%$ | 5 | $41 / 8$ | 5 5/8 | $61 / 4$ | 3 | 8 |
| 3 | $37 \%$ | 678 | $57 / 8$ | 5 | 41/8 | 5 5/8 | $61 / 1$ | 3 | 8 |
| $13 / 2$ | $37 \%$ | 67\% | 578 | 5 | 41/8 | 5 5/8 | $61 / 4$ | $11 / 3$ | 8 |
| $41 / 2$ | $47 \%$ | $8 \frac{18}{18}$ | $67 / 8$ | $61 / 2$ | 5 | 618 | $71 / 8$ | $41 / 2$ | 12 |
| 4 | $47 \%$ | $8 \frac{1}{18}$ | $67 / 8$ | $61 / 3$ | 5 | 61/8 | $71 / 8$ | 4 | 12 |
| 3 | 478 | $8 \frac{1}{81}$ | $67 / 8$ | 612 | 5 | 61/8 | $71 / 8$ | 3 | 12 |
| $11 / 2$ | 478 | $8 \frac{1}{6}$ | 67\% | 61/2 | 5 | 61/8 | $71 / 8$ | $11 / 2$ | 12 |
| 3 | $37 \%$ | 6\%8 | 578 | 5 | 41/8 | 83/8 | $61 / 4$ | 3 | 12 |
| 3 | $37 \%$ | 67\% | $57 / 8$ | 5 | 418 | 83\% | $61 / 4$ | 3 | 12 |
| $11 / 2$ | 37\% | 6 \% 8 | $57 \%$ | 5 | $41 / 8$ | $83 / 8$ | $61 / 4$ | $11 / 2$ | 12 |
| $41 / 2$ | $47 \%$ | $8{ }^{18}$ | 67/8 | 61/2 | 5 | $87 / 8$ | $71 / 3$ | $41 / 2$ | 17 |
| 4 | 478 | $8{ }^{16}$ | 678 | 61/2 | 5 | $87 / 8$ | $71 / 8$ | 4 | 17 |
| 3 | 478 | 8\% | $67 / 8$ | $61 / 2$ | 5 | $87 / 8$ | $71 / 8$ | 3 | 17 |
| 11/2 | $47 \%$ | $8 \frac{1}{18}$ | $6 \%$ | $61 / 2$ | 5 | $87 / 8$ | $71 / 8$ | $11 / 2$ | 17 |
| 3 | 478 | $8 \%$ | 57 | 61/3 | 41/8 | 121/3 | $61 / 4$ | 3 | 20 |
| 3 | 478 | $8 \frac{1}{15}$ | $57 \%$ | $61 / 2$ | 418 | 121/k | $61 / 4$ | 3 | 20 |
| 112 | 47 | 8 \% | $57 / 8$ | $61 / 2$ | $41 / 8$ | 121/8 | 614 | $11 / 2$ | 20 |
| $3^{-2}$ | $4^{7}$ \% | 818 | $57 / 8$ | $61 / 2$ | 41/8 | 161/4 | $61 / 4$ | 3 | 25 |
| 3 | 478 | $8 \frac{1}{16}$ | $57 \%$ | $61 / 2$ | 41 13 | $161 / 4$ | 614 | 3 | 25 |
| 13 | $4 \%$ | 818 | 578 | $61 / 2$ | 4\% | $16 \%$ | 6! | $11 / 2$ | 25 |

## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

Type $P$ bis-supports with type $R$ mounting and type $R$ support-For bus rods, bus cable or bus tubes, up to $21 / 2$ inches diameter. For $11 / 4$-inch pipe mounting.


Fig. 9

Service
Voltage
7500
7500
7500
7500
7500
7500
7500
7500
7500
7500
7500
7500
15000
15000
15000
15000
15000
15000
15000
15000
15000
15000
15000
15000
25000
25000
25000
25000
25000
25000
25000
25000
35000
35000
35000
35000
44000
44000
44000
44000

| Outside | Diameter of |
| :---: | :---: |
| Diameter | Insulated |
| of Bus, | Base. |
| Inches | Inches |
| Max. 3/4 | $2 \%$ |
| $3 / 4$ to 118 | $2{ }^{7}$ \% |
| $11 / 8$ to $1 \frac{3}{8}$ | 278 |
| $13 \%$ to 13 | $2 \%$ |
| Max. ${ }^{3 / 4}$ | 378 |
| $3 / 4$ to $11 / 8$ | $3 \%$ |
| $11 / 8$ to $1^{3}$ | 3 \%'s |
| 13 to $1{ }^{3}$ | 3 ? 8 |
| $11 / 8$ to $1^{3} \mathrm{y}$ | $4 \%$ |
| $13 / 8$ to $1^{3} 4$ | $4{ }^{\text {a }}$ |
| $13^{3}$ to $21 / \mathrm{k}$ | $47 \%$ |
| $21 / 8$ to $21 / 2$ | 478 |
| Max. ${ }^{1 / 4}$ | 278 |
| 8 to 11 k | 27 |
| 134 to $1^{8 / 8}$ | 2 : 8 |
| 13 to $1^{3}$ | 278 |
| Max. ${ }^{3}$ | 378 |
| 3 to $11 / 8$ | 378 |
| $11 / 8$ to $13 / 8$ | $37 / 8$ |
| $13 / 8$ to $13 / 4$ | 37 s |
| $11 / 8$ to 138 | $4 \%$ |
| $13 / 8$ to $13 / 4$ | 478 |
| $1{ }^{3} 4$ to $21 / 8$ | $47 \%$ |
| $21 / 8$ to $21 / 2$ | 478 |
| Max. ${ }^{3}$ | 37 m |
| $3 / 4$ to 118 | 378 |
| $11 / 8$ to $1 \frac{3}{8}$ | 378 |
| $1{ }^{3} 8$ to $1^{3 / 4}$ | $37 \%$ |
| $11 / 8$ to 18 \% | 478 |
| $13 / 8$ to $13 / 4$ | $47 / 8$ |
| $13 / 4$ to $21 / 8$ | 478 |
| $21 / 8$ to $21 / 2$ | $47 / 8$ |
| Max. $3 / 4$ | 478 |
| $3 / 4$ to $11 / 8$ | 478 |
| $11 / 8$ to 138 | $47 / 8$ |
| $13 / 8$ to $13 / 4$ | $4 \%$ |
| Max. $3 / 4$ | 478 |
| $3 / 4$ to $11 / 8$ | $47 / 8$ |
| $11 / 8$ to $13 / 8$ | $47 / 8$ |
| $13 / 8$ to $13 / 4$ | $47 / 8$ |


|  |  |
| :---: | :---: |
|  <br>  <br>  <br>  <br>  <br>  <br>  <br>  <br>  |  |
|  |  |
|  |  |
|  |  |
|  |  |
|  |  |


| Approx. |
| :---: |
| Shipping |
| Weight. |
| Lbs. |
| 5 |
| 5 |
| 5 |
| 5 |
| 6 |
| 6 |
| 6 |
| 6 |
| 8 |
| 8 |
| 8 |
| 8 |
| 5 |
| 5 |
| 5 |
| 5 |
| 6 |
| 6 |
| 6 |
| 6 |
| 8 |
| 8 |
| 8 |
| 8 |
| 12 |
| 12 |
| 12 |
| 12 |
| 17 |
| 17 |
| 17 |
| 17 |
| 20 |
| 20 |
| 20 |
| 20 |
| 25 |
| 25 |
| 25 |
| 25 |
|  |

Type $P$ bus-supports with type $F$ mounting and type $R$ support-For bus rods, bus cable or bus tubes, up to $21 / 2$ inches diameter.

All insulator supports listed on this page with diameter of insulator base $27 / 8$ inches are for light duty, those having a diameter $37 / 8$ inches are for medium duty; and those of $47 / 8$ inches are for heavy duty.


Fig. 10



SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued
Table for Figure 10-Continued


Type $\mathbf{P}$ bus-supports with type $\mathbf{R}$ mounting and type $\boldsymbol{U}$ support for $11 / 4$-inch pipe mounting.
Supports for $3 / 4$-inch or 2 -inch pipe base can be
supplied when ordered, except that supports having $47 / 8$-inch diameter base require a pipe support not less than $11 / 4$ inches diameter.

All insulator supports listed on this page with diameter of insulator base $27 / 8$ inches are for light duty; those having a diameter $37 / 8$ inches are for medium duty, and those of $47 / 8$ inches are for heavy duty.

| Complete Support Style No. | Service Voltage | Diam. of Insulator |  | APPROXTMATE |  | Dimensions |  | ${ }_{\text {IN }}$ | NCHE |  | Approx. <br> Shipping <br> Weight <br> Pounds |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Base. |  |  |  |  |  |  |  |
|  |  | Inches | A | B | C |  |  | D | E | G |  | H |
| 238813 | 7500 | $27 / 8$ | $4 \frac{18}{7}$ | $35 / 8$ | 41/8 | 27 | $27 / 8$ |  | $5 \frac{1}{18}$ | $11 / 2$ | 3/8 | 5 |
| 238814 | 7500 | 378 | 5 新 | 43 | 518 | 31 | 3 5/8 | $51 / 2$ | $17 / 8$ | $\frac{1}{10}$ | 6 |
| 238815 | 7500 | $47 / 8$ | $7 \frac{1}{18}$ | $47 / 8$ | 61/2 | $4 \frac{1}{2}$ | 414 | 6 | $21 / 2$ | $\frac{1}{15}$ | 8 |
| 238816 | 15000 | $27 \%$ | 41 | 3 \% 8 | $41 / 8$ | 23 | $27 / 8$ | $6{ }^{\frac{1}{8}}$ | $11 / 2$ | $3 / 8$ | 5 |
| 238817 | 15000 | $37 / 8$ | $5 \frac{1}{2}$ | $4 \frac{3}{8}$ | 51/8 | 314 | 3 3/8 | $67 / 8$ | $17 / 8$ | $\frac{7}{17}$ | 8 |
| 238818 | 15000 | 47\% | $7 \frac{1}{16}$ | $47 / 8$ | $61 / 2$ | 4 娄 | $41 / 4$ | $78 / 8$ | $21 / 2$ | $\frac{1}{18}$ | 12 |
| 238819 | 25000 | $37 / 8$ | 513 | $43 / 8$ | $51 / 8$ | 31 | 3 5/8 | $95 / 8$ | $17 / 8$ | ${ }_{5}^{15}$ | 12 |
| 238820 | 25000 | 478 | 718 | $47 / 8$ | $61 / 3$ | $4 \frac{19}{7}$ | $41 / 4$ | 101/8 | $21 / 2$ | $\frac{15}{10}$ | 17 |
| 238821 | 35000 | 478 | $7 \frac{1}{15}$ | 4318 | 612 | 34 | 3 5/8 | 1317 | 178 | $\frac{1}{15}$ | 20 |
| 238822 | 44000 | $47 / 8$ | $7 \frac{7}{18}$ | $43 / 8$ | $61 / 2$ | 3 H | $3 \mathrm{~b} / 8$ | $17 \frac{1}{16}$ | $17 / 8$ | $\frac{7}{18}$ | 25 |

Type $\mathbf{P}$ bus-support with type $F$ mounting and type $U$ support


Order by Style Number


Fig. 12

Type $\mathbf{P}$ bus－supports with type $\mathbf{R}$ mounting and type E support－The bus－clamp is of the three－ bolt clamp type and will accommodate bus－ straps of 2 inches to 6 inches wide．For $11 / 4$－ inch pipe mounting．


Style number includes bus－clamping bolts for $11 / 4$－inch bus space and base for $11 / 4$－inch pipe． Supports with greater bus space and with $3 / 4$－inch or 2 －inch pipe base can be supplied when ordered except that supports having $47 / 8$－inch base require a pipe support not less than $11 / 4$ inches．

| Complete Support Style No． | Service Voltage | Height of Bus． Inches | Diam．ofInsu－latorBaseInches | Approximate Dimensions In Inches |  |  |  |  | Approx． Ship－ ping Wt．． Lhs． |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  |
| 237496 | 7500 | 3 | $37 / 8$ | 67／5 |  |  |  |  | 10 |
| 237497 | 7500 | 4 | 37 | 678 | 41／8 | 5 |  |  | 10 |
| 237498 | 7500 | 5 | 378 | 6\％ 8 | 418 | 5 |  | 61／8 | 10 |
| 237499 | 7500 | 6 | $37 / 8$ | 678 | 416 | 5 |  | 61／8 | 10 |
| 237500 | 7500 | 3 | 478 | $8{ }^{8}$ | 5 | $61 / 2$ | 45 | $73 / 8$ | 12 |
| 237501 | 7500 | 4 | $47 \%$ | 815 | 5 | $61 / 2$ | $48 / 8$ | $75 / 8$ | 12 |
| 237502 | 7500 | 5 | 478 | 8 8 | 5 | 632 | 48 | 7 s 8 | 12 |
| 237503 | 7500 | 6 | 478 | $8{ }^{\frac{1}{6}}$ | 5 | $61 / 2$ | $48 / 8$ | $75 / 8$ | 12 |
| 237504 | 15000 | 3 | $37 \%$ | 6\％ | 418 | 5 | 51. | 61／6 | 12 |
| 237505 | 15000 | 4 | $37 \%$ | 67 | 41／8 | 5 | $5 \frac{1}{10}$ | 61／k | 12 |
| 237506 | 15000 | 5 | 378 | 678 | 438 | 5 |  | 618 | 12 |
| 237507 | 15000 | 6 | $37 / 8$ | 67／． | 41／8 |  |  | 61／4 | 12 |
| 237508 | 15000 | 3 | $47 / 18$ | 8 f | 5 | $61 / 2$ |  | $7 \mathrm{~s} / \mathrm{s}$ | 16 |
| 237509 | 15000 | 4 | $47 \%$ | 8 \％ | 5 | $61 / 2$ |  | $75 / 8$ | 16 |
| 237510 | 1.5000 | 5 | $47 \%$ | $8 \frac{1}{18}$ | 5 | 612 |  | $75 \%$ | 16 |
| 237511 | 15000 | 6 | 478 | $8 \frac{1}{18}$ | 5 | $61 / 2$ | 6 | 75 | 16 |
| 237512 | 25000 | 3 | $37 / 8$ | 678 | 418 | 5 |  | 61／8 | 16 |
| 237513 | 25000 | 4 | $37 \%$ | 678 | 4188 | 5 |  | $61 / 8$ | 16 |
| 237514 | 25000 | 5 | 378 | 678 | 41／8 | 5 |  | 61／8 | 16 |
| 237515 | 25000 | 6 | $37 / 8$ | $67 / 8$ | 41／3 |  |  |  | 16 |
| 237516 | 25000 | 3 | $47 \%$ |  | 5 | 612 | 83 | $7 \mathrm{5} / 8$ | 21 |
| 237517 | 25000 | 4 | 47 | 8 \％ | 5 | $61 / 2$ | 83 | $78 / 8$ | 21 |
| 237518 | 25000 | 5 | $47 \%$ | 8 \％ | 5 | 612 | 83. | $75 \%$ | 21 |
| 237519 | 25000 | 6 | 478 | 81818 |  | 632 | $83 / 1$ | $75 / 81$ | 21 |


| Complete Support Style No． | Service Voltage | Height of Bus， Inches | Diam． of Insu－ lator Base． Inches |  | roxim ensi Inch <br> C | $\qquad$ | Approx Ship－ ping Wt．， Lbs． |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 237804 | 7500 | 3 | 378 | $\overline{53}$－ 518 | 51 | $\overline{5 \frac{7}{72}} \overline{61 / 8}$ | 10 |
| 237805 | 7500 | 4 | $37 \%$ | $53141 / 8$ | $51 / 8$ | 5 121／8 | 10 |
| 237806 | 7500 | 5 | $37 / 8$ | 5 宍 $4^{118}$ | $51 / 8$ | $5 \frac{1}{17} 61 / 8$ | 10 |
| 237807 | 7500 | 6 | $37 \%$ | $5 \frac{3}{3} / 41 / 8$ |  | $5 \frac{1}{7238}$ | 10 |
| 237808 | 7500 | 3 | 478 | 71.5 |  | 5 新75／8 | 12 |
| 237809 | 7500 | 4 | $47 / 8$ | $7 \frac{1}{16} 5$ | $61 / 2$ | $5 \frac{15}{5 \%}$ | 12 |
| 237810 | 7500 | 5 | $47 \frac{8}{8}$ | 718  <br> 7 5 | $61 / 2$ | 5 \％ $7 \mathrm{~s} / \mathrm{s}$ | 12 |
| 237811 | 7500 | 6 | $47 / 8$ | ${ }^{7} 76$ | $61 / 2$ | 5 找 7 5 | 12 |
| 237812 | 15000 | 3 | $37 \%$ | 5 矿 $41 / 8$ | $51 / 8$ | 6 \％ $61 / 8$ | 12 |
| 237813 | 15000 | 4 | 378 | 53.3418 | $51 / 8$ | $6 \frac{11}{1} 61 / 4$ | 12 |
| 237814 | 15000 | 5 | 378 | $5{ }^{5}$ 弱41／8 | $51 / 8$ | $6 \frac{11}{1 / 3}$ | 12 |
| 237815 | 15000 | 6 | $37 \%$ | $531411 / 8$ | $51 / 8$ | $6 \frac{1}{1} 618$ | 12 |
| 237816 | 15000 | 3 | $4 \%$ | $7{ }^{1} 5$ | $61 / 2$ |  | 16 |
| 237817 | 15000 | 4 | $47 \%$ | 7 715 | $61 / 2$ | 6 6 73 \％ | 16 |
| 237818 | 15000 | 5 | $47 \%$ | $7 \frac{1}{16} 5$ | $61 / 2$ | $6 \frac{3}{3} 78$ | 16 |
| 237819 | 15000 | 6 | $47 \%$ | $7{ }^{7} 5$ | $61 / 2$ | 63.358 | 16 |
| 237820 | 25000 | 3 | $37 / 8$ | 5 新41／8 |  | 9 d 8 $61 / \mathrm{x}$ | 16 |
| 237821 | 25000 | 4 | 378 | 5 ${ }^{3}$ |  | $981261 / x$ | 16 |
| 237822 | 25000 | 5 | $37 / 8$ | $533141 / 8$ |  | $9 \frac{121 / 8}{12}$ | 16 |
| 237823 | 25000 | 6 | 37\％ | 531418 |  | 9313 | 16 |
| 237824 | 25000 | 3 | 478 | $7 \frac{1}{16} 5$ | 612 | 9 $\frac{1}{2}$ 2 75 | 21 |
| 237825 | 25000 | 4 | $47 \%$ | 7 H | 612 | 9 ） 38.75 | 21 |
| 237826 | 25000 | 5 | $47 \%$ | 7 715 | $61 /$ | 9 新 75 | 21 |
| 237827 | 25000 | 6 | $4 \%$ | $17 \% 5$ | 615 | 9 娄 7 \％ 6 | 21 |

Type $\mathbf{P}$ bus－supports with type $\mathbf{F}$ mounting and type E support－The bus－clamp is of the three－bolt type and will accommodate bus－straps of 3 inches to 6 inches wide．


Style number includes bus－clamping screw for $11 / 4$－inch bus space．Supports with greater space supplied when ordered．

Type $\mathbf{P}$ bus－supports with type $\mathbf{R}$ mounting and type $\mathbf{E}$ support－The bus－clamp is of the four－bolt type and will accom－ modate bus－straps of 3 inches to 6 inches wide．For $11 / 4$－inch pipe mounting．

Style number includes bus－clamping bolts for $11 / 4$－inch bus space and base for $11 / 4$－inch pipe．Supports with greater bus space and $3 / 4$－inch or 2 －inch pipe base can be supplied when ordered，ex－ cept that supports having $47 / 8$－inch base require pipe support not less than $11 / 4$ inches．

All insulator supports listed on this page with diameter of insulator base $27 / 8$ inches are for light duty；those having a diameter $37 / 8$ inches are for medium duty，and those of $47 / 8$ inches are for heavy duty．


FIG． 15
See table on following page

SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

Table for Fig. 15

| Complete Support. Style No. | Service Voltage | Height of Bus. Inches | $\left\|\begin{array}{c} \text { Diam } \\ \text { of } \\ \text { Insu- } \\ \text { lator } \\ \text { Base. } \\ \text { Inches } \end{array}\right\|$ | Approximate Dimensions in Inches |  |  |  |  | $\begin{aligned} & \text { Approx. } \\ & \text { Shipg } \\ & \text { ping } \\ & \text { Weight. } \\ & \text { Lbs. } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | A | B | C | D | E |  |
| 237828 | 7500 | 3 | 378 | 5 | 41/8 | 51/8 | $\overline{51}$ | 61/8 | 12 |
| 237829 | 7500 | 4 | 378 | 5 | $41 / 8$ | 518 | $5 \frac{1}{12}$ | $61 /$ | 12 |
| 237830 | 7500 | 5 | $37 \%$ | 5 | 418 | $51 / 8$ | $5 \frac{12}{12}$ | 648 | 12 |
| 237831 | 7500 | 6 | 378 | $5 \frac{3}{3}$ | $41 / 8$ | $51 / 6$ | $5 \frac{1}{12}$ | $61 / 8$ | 12 |
| 237832 | 7500 | 3 | $4 \%$ | $7 \stackrel{1}{1}$ | 5 | $61 / 2$ | $5 \frac{15}{2}$ | $78 \%$ | 14 |
| 237833 | 7500 | 4 | $47 / 8$ | $7 \frac{1}{15}$ | 5 | $61 / 2$ | 5 | $73 / 8$ | 14 |
| 237834 | 7500 | 5 | $47 \%$ | 7 \% | 5 | 6112 | $5 \frac{1}{1}$ | $75 / 8$ | 14 |
| 237835 | 7500 | 6 | $47 \%$ | 7 | 5 | 61/2 | $5 \frac{18}{1}$ | 736 | 14 |
| 237836 | 15000 | 3 | $37 / 8$ | 5 | 4188 | $51 / 8$ | 6 | 6118 | 14 |
| 237837 | 15000 | 4 | $37 \%$ | 5 | $41 / 8$ | $51 / 8$ | $6 \frac{1}{8}$ | $61 / 8$ | 14 |
| 237838 | 15000 | 5 | 378 | 5 | 417 | $51 / 8$ | $6 \frac{1}{3}$ | 6118 | 14 |
| 237839 | 15000 | 6 | 378 | 51 | 418 | $51 / 8$ | 6 | $61 / 8$ | 14 |
| 237840 | 15000 | 3 | 4\% | 71 | 5 | $61 / 2$ | 6 | 75 | 18 |
| 237841 | 15000 | 4 | 478 | $7{ }^{7}$ | 5 | 612 | 6 | $78 / 8$ | 18 |
| 237842 | 15000 | 5 | $47 \%$ | $7{ }^{7}$ | 5 | 612 | 6 | $75 / 8$ | 18 |
| 237843 | 15000 | 6 | $47 / 8$ | $7 \frac{1}{1}$ | 5 | 61/2 | 6 | 7518 | 18 |
| 237844 | . 25000 | 3 | $37 / 8$ | 5 | $41 / 8$ | $51 / 8$ | 913 | $61 / 8$ | 18 |
| 237845 | 25000 | 4 | $37 / 8$ | 5 | 418 | 518 | 9 | $61 / 8$ | 18 |
| 237846 | 25000 | 5 | $37 / 8$ | 5 | $41 / 8$ | $51 / 8$ | $9{ }^{1}$ | $61 / 8$ | 18 |
| 237847 | 25000 | 6 | $37 / 8$ | 51 | 418 | $51 / 8$ | $9{ }^{\frac{1}{7}}$ | 61/8 | 18 |
| 237848 | 25000 | 3 | 478 | 71 | 5 | $61 / 2$ | 9 | $75 / 8$ | 33 |
| 237849 | 25000 | 4 | $4 \%$ | $7{ }^{1}$ | 5 | 61/2 | 9 | $75 \%$ | 33 |
| 237850 | 25000 | 5 | 478 | $7{ }^{1}$ | 5 | 61/2 | 9 | $75 \%$ | 33 |
| 237851 | 25000 | 6 | $47 / 8$ | 71 |  | 61/2 | 9 | 75181 | 33 |

Type $P$ bus-supports with type $F$ mounting and type $E$ support-The bus-clamp is of the fourbolt type and will accommodate bus-straps of 3 inches to 6 inches wide.

Style number includes bus-clamping bolts for $11 / 4$ inch bus space. Supports with greater bus space can be supplied when ordered.


Type $\mathbf{P}$ bus-supports with type $\mathbf{R}$ mounting and type E-1 support, for vertical bus-straps of light capacity only. For $11 / 4$-inch pipe mounting.

Style number includes base supports for $11 / 4$-inch pipe. Supports with $3 / 4$-inch or 2 -inch pipe base supplied when ordered, except that supports having $47 / 8$-inch diameter base, require a pipe support not less than $11 / 4$-inch. Bus rests in the support but is not clamped in it. These supports may be applied when the station capacity does not exceed $5000 \mathrm{kv}-\mathrm{a}$.


Fic. 16

| Complete Support Style No. | Service Voltage | Diam. of Insulator Base, Inches | $\begin{aligned} & \text { Dimensions in } \\ & \text { Inches } \end{aligned}$ |  |  |  | Approx. Shipping Weight. Pounds |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | A | B | C | D |  |
| 238117 | 7500 | $27 / 8$ | 4 新 | 41/8 | 43/4 | 33/4 | 5 |
| 238118 | 7500 | 378 | 51 | $51 / 8$ | $4 \frac{13}{12}$ | 418 | 6 |
| 238119 | 15000 | 278 | $4 \frac{1}{17}$ | 418 | 61 | 33, ${ }^{\text {a }}$ | 5 |
| 238120 | 15000 | 37 | 5 \% | $51 / 8$ | 6 H | $41 / 8$ | 8 |
| 238121 | 25000 | 378 | 531 | $51 / 8$ | 9 | $41 / 8$ | 12 |
| 238122 | 35000 | $47 \%$ | $7 \frac{1}{16}$ | 61/2 | $12 \frac{1}{3}$ | $41 / 8$ | 20 |
| 238123 | 44000 | $47 \%$ | 7 L | 61\% | 17 1 | $41 / 8$ | 25 |

Type $P$ bus-supports with type $F$ mounting and type E-1 support, for vertical bus-straps. Bus rests in the support but is not clamped in it. These supports may be applied when station capacity does not exceed $5000 \mathrm{kv}-\mathrm{a}$.



Fig. 18
See table on following page

## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

Table for Fig. 18

| Complete Support Style No. | Service Voltage | Diameter of Insulator Base. Inches | A | ${ }_{\text {ATE }}$ | Dimensions in | D | Approx. Shipping Lbs. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 238110 | 7500 | 278 | 57/6 | 41/8 | 312 | $33 /$ | 5 |
| 238111 | 7500 | $37 / 8$ | 67/8 | 5 | $41 / 8$ | 418 | 6 |
| 238112 | 15000 | $27 / 3$ | 57 | 41/8 | $5{ }^{3}$ | $3{ }^{3}$ | 5 |
| 238113 | 15000 | 378 | 6\% | 5 | $51 / 2$ | 41/8 | 8 |
| 238114 | 25000 | 378 | 67/8 | 5 | $81 / 4$ | $41 / 8$ | 12 |
| 238115 | 35000 44000 | $47 \%$ | 8 8 | $61 / 2$ | 12 | $41 / 8$ | 25 |
| 238116 | 44000 | 41/8 | 8 \% | $61 / 2$ | 161/8 | 41/8 | 25 |

Type $\mathbf{P}$ bus-supports with type $\mathbf{R}$ mounting and type $F$ support-The bus-clamp is of the four-bolt type and will accommodate bus straps of 3 inches to 6 inches wide and connections of $41 / 2$ inches and 6 inches. For 134 -inch pipe mounting.

Style number includes bus-clamping bolt for 1 inch bus space and base for $11 / 4$-inch pipe. Supports with greater bus space and for $3 / 4$-inch or 2 -inch pipe base can be supplied when ordered, except that supports having $47 / 8$-inch diameter base require a pipe support not less than $11 / 4$-inch diameter.

All insulator supports listed on this page with diameter of insulator base $27 / 8$ inches are for light duty; those having a diameter $37 / 8$ inches are for medium duty, and those of $47 / 8$ inches are for heavy duty.


## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

Type $P$ bus-supports with type $F$ mounting and type $F$ support-The bus-clamp is of the four-bolt type and will accommodate bus straps of 3 inches to 6 inches wide, and connections of $41 / 2$. inches and 6 inches.

Style number includes bus-clamping bolt for 1 -inch bus space.


| Complete Support Style No. | Service Voltage | Width of Bus Inches | Width of Connectors, Inches | Diam. of Insulator Base, Inches | A | B ${ }_{\text {Prox }}$ | ${ }_{\text {TE }}$ D | D | Inc | F | Approx. <br> Shipping Lbs. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 238860 | 7500 | 3 | $41 / 3$ | $37 \%$ | 61/8 | 41/8 | 5 | 41/8 | 61/8 | 8/6 | $91 / 2$ |
| 238661 | 7500 | 4 | 415 | $37 / 8$ | 67/8 | 41/8 | 5 | 41/8 | 61/8 | \% | 13 |
| 238682 | 7500 | 5 | $41 / 2$ | $37 / 8$ | 67 | 41/8 | 5 | 418 | $61 / 8$ | 8 | 13 |
| 238863 | 7500 7500 | 6 3 | $41 / 2$ | $37 / 8$ | 67/8 | $5_{5}^{41 / 8}$ | 51 | 41/88 | 61/8 | 8 | 14 |
| 238665 | 7500 |  | 6 | $4 \%$ | 8 | 5 | $61 / 3$ | $45 / 8$ | $7 \%$ | 8 | 17 |
| 238686 | 7500 | 5 | 6 | 478 | 8 8 | 5 | $61 / 2$ | $4 \%$ | 7818 | 8 | 17 |
| 238687 | 7500 | 6 | 6 | $4 \%$ | $8{ }^{\frac{1}{6}}$ | 5 | 61/2 | $45 /$ | 7318 | 3 | 19 |
| 238668 | 15000 | 3 | $41 / 2$ | $37 \%$ | $6 \%$ | 41/8 | 5 | $51 / 3$ | $61 / 8$ | 8 | 10 |
| 238669 | 15000 |  | $41 / 3$ | 378 | 67/8 | 41/8 | 5 | 51 | $61 / 8$ | \%/6 | 13 |
| 238670 | 15000 | 5 | $41 / 2$ | 37 | 678 | $41 / 8$ | 5 |  | $61 / 8$ | $3 / 4$ | 14 |
| 238871 | 15000 15000 | 3 | ${ }_{6}^{41 / 2}$ | 37\%8 | 67/8 | $5_{5}^{1 / 8}$ | ${ }_{6} 16$ | $51 / 2$ | 61/8 | 8 | 15 |
| 238672 238673 | 15000 15000 | 3 4 | 6 | $47 \%$ | 8 8 ${ }^{1}$ | 5 5 | $61 / 3$ | 6 | $73 \%$ | $8 / 8$ | 18 |
| 238874 | 15000 | 5 | 6 | 478 | 8 \% | 5 | 61 | 6 | 75 | 3 | 19 |
| 238675 | 15000 | 6 | 6 | 473 | ${ }^{8}{ }^{\frac{1}{18}}$ |  | $61 / 2$ |  | 75 | 3 | 20 |
| 238676 | 25000 |  | 415 | 37 | 6 \% | 41/8 | 5 | $81 /$ | 61/8 | 3/8 | 13 |
| 238877 | 25000 25000 | 4 5 | 4112 | 31/8 | 678 | $41 / 8$ | 5 | 88 | $61 / 8$ | 8/9 | 16 |
| 238678 | 25000 25000 | 5 | 4112 | 37/8 | 61/8 | $41 / 8$ | 5 | 81/4 | $61 / 8$ | $3 / 4$ | 18 |
| 238880 | 25000 | 3 | 6 | 47\% | 81 | 5 | $61 / 2$ | $83 /$ | $75 \%$ | 8 | 18 |
| 238681 | 25000 | 4 | 6 | 478 | 8 8 | 5 | 61 | 83 | $75 / 8$ | $8 / 8$ | 21 |
| 2388882 | 25000 25000 | 5 | 6 | $4 \%$ | $8{ }^{8}$ | 5 5 | $61 / 2$ | 883 | 78 | 3 | 22 |
| 238683 | 25000 | 6 | 6 | 41/8 | $8{ }^{\mathbf{1}}$ | 5 | $61 / 2$ | 83/4 | 7\% | \% | 23 |

Corrugated porcelain insulators, parts of bus-bar supports listed and illustrated on previous pages.


Type $\mathbf{P}$ bus-bar support, rear-connected-Figs. 22 and 23 show rear-connected type $P$ bus-bar supports. If rear-connected supports are to be used with front-connected supports, give cross reference in ordering, to insure that the two sets match.

Style Number includes support complete without contact nuts and mounting blocks. See Fig. 27

All insulator supports listed on this page with diameter of insulator base $27 / 8$ inches are for light duty; those having a diameter of $37 / 8$ inches are for medium duty, and those of $47 / 8$ inches are for heavy duty.


Order by Style Number

SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued
TYPE P BUS-BAR SUPPORTS, REAR-CONNECTED WITH 3 TO 6-INCH TYPE E BUS CLAMPS

With 5-Inch Base


SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued
TYPE P BUS-BAR SUPPORTS, REAR-CONNECTED WITH 3 TO 6-INCH TYPE F BUS CLAMPS

With 5-Inch Base

| Amperes | Width of Busses Inches | Style No. | Amperes | Width of Busses Inches | Style No. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| For 7500 Volts |  |  |  |  |  |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
| 600 | 3 | 287631 | 600 | 5 | 287641 |
| 1200 | 3 | 287832 | 1200 | 5 | 287842 |
| 1600 | 3 | 287633 | 1600 | 5 | 287643 |
| 2000 | 3 | 287834 | 2000 | 5 | 287644 |
| 400 | 4 | 287635 | 400 | 6 | 287645 |
| 600 | 4 | 287636 | 600 | 6 | 287646 |
| 1200 | 4 | 287637 | 1200 | 6 | 287647 |
| 1600 | 4 | 287638 | 1600 | 6 | 287648 |
| 2000 | 4 | 287639 | 2000 | 6 | 287649 |
| 400 Thickness of Wall, 4 Inches |  |  |  |  |  |
| 600 | 3 | 287851 | 600 | 5 | 287661 |
| 1200 | 3 | 287652 | 1200 | 5 | 287862 |
| 1600 | 3 | 287853 | 1600 | 5 | 287663 |
| 2000 | 3 | 287654 | 2000 | 5 | 287864 |
| 400 | 4 | 287655 | 400 | 6 | 287665 |
| 600 | 4 | 287656 | 600 | 6 | 287686 |
| 1200 | 4 | 287657 | 1200 | 6 | 287667 |
| 1600 | 4 | 287658 | 1600 | 6 | 287868 |
| 2000 | 4 | 287659 | 2000 | 6 | 287889 |
| For 15,000 Volts |  |  |  |  |  |
|  |  |  |  |  |  |
| 600 | 3 | 287671 | 600 | 5 | 287681 |
| 1200 | 3 | 287672 | 1200 | 5 | 287682 |
| 1600 | 3 | 287673 | 1600 | 5 | 287883 |
| 2000 | 3 | 287674 | 2000 | 5 | 287684 |
| 400 | 4 | 287675 | 400 | 6 | 287685 |
| 600 | 4 | 287676 | 600 | 6 | 287686 |
| 1200 | 4 | 287677 | 1200 | 6 | 287687 |
| 1600 | 4 | 287878 | 1600 | 6 | 287688 |
| 2000 | 4 | 287879 | 2000 | 6 | 287889 |
|  |  |  |  |  |  |
| 400 | 3 3 | 287690 | 400 600 | 5 | 287700 |
| 1200 | 3 | 287892 | 1200 | 5 | 287702 |
| 1600 | 3 | 287693 | 1600 | 5 | 287703 |
| 2000 | 3 | 287694 | 2000 | 5 | 287704 |
| 400 | 4 | 287695 | 400 | 6 | 287705 |
| 600 | 4 | 287696 | 600 | 6 | 287706 |
| 1200 | 4 | 287697 | 1200 | 6 | 287707 |
| 1600 | 4 | 287698 | 1600 | 6 | 287708 |
| 2000 | 4 | 297698 | 2000 | 6 | 287709 |
| For 25,000 VoltsThickness of Wall, $1 / 4$ Inch |  |  |  |  |  |
|  |  |  |  |  |  |
| 600 | 3 | 291807 | 600 | 5 | 291817 |
| 1200 | 3 | 291808 | 1200 | 5 | 291818 |
| 1600 | 3 | 291809 | 1600 | 5 | 291819 |
| 2000 | 3 | 291810 | 2000 | 5 | 291820 |
| 400 | 4 | 291811 | 400 | 6 | 291821 |
| 600 | 4 | 291812 | 600 | 6 | 291822 |
| 1200 | 4 | 291813 | 1200 | 6 | 291823 |
| 1600 | 4 | 291814 | 1600 | 6 | 291824 |
| 2000 | 4 | 291815 | 2000 | 6 | 291825 |
| 400 | 3 | 291827 | Inches 400 | 5 |  |
| 600 | 3 | 291828 | 600 | 5 | 291838 |
| 1200 | 3 | 291829 | 1200 | 5 | 291839 |
| 1600 | 3 | 291830 | 1600 | 5 | 291840 |
| 2000 | 3 | 291831 | 2000 | 5 | 291841 |
| 400 | 4 | 291832 | 400 | 6 |  |
| 600 | 4 | 291833 | 600 | 6. | 291843 |
| 1200 | 4 | 291834 | 1200 | 6 | 291844 |
| 1600 | 4 | 291835 | 1600 | 6 | 291845 |
| 2000 | 4 | 291836 | 2000 | 6 | 291846 |
| With 4-Inch Base |  |  |  |  |  |
| For 7500 Volts <br> Thickness of Wall, $1 / 4$ Inch |  |  |  |  |  |
| 400 | 3 | $288428$ |  | 3 | $288432$ |
| 400 | 4 | $\begin{gathered} 288429 \\ \text { Thick } \end{gathered}$ | $\begin{array}{r} 600 \\ \text { Inches } \end{array}$ | 4 | $288433$ |
| 400 | 3 | 288430 | 600 | 3 | 288434 |
| 400 | 4 | 288431 | 600 | 4 | 288435 |
| For 15,000 Volts |  |  |  |  |  |
|  |  |  |  |  |  |
| 400 | 3 | $288436$ | $600$ |  |  |
| 400 | 4 | 288437 | 600 | 4 | $288441$ |
|  |  | 288438 | Inches |  |  |
| 400 | 3 | 288438 | 600 | 3 | 288442 |
| 400 | 4 | 288439 | 600 | 4 | 288443 |
| Order by Style Number |  |  |  |  |  |

## SWITCHBOARD DETAILS AND INDOOR BUS－SUPPORTS－Continued

Corrugated porcelain insulator，for rear－connected bus－bar supports．

| $\longrightarrow J \longrightarrow$ | Porcelain Insulator Style No． | Maximum Service Voltage | Thick－ ness of Wall or Base Inches | Dimensions in Inches |  |  |  |  |  |  |  |  | Approz． Shipping Weight Lbs． |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | A | B | C | D | E | F | G | H | J |  |
|  | 238801 | 7500 | 1／4 | $1 \frac{1}{17}$ | 73／4 | $31 / 8$ | 278 | 3 | 314 | 378 | 27\％ | 33／6 | 15 |
|  | 238802 | 7500 | 4 | $5 \frac{1}{18}$ | 111 | $31 / 8$ | $27 / 8$ | 3 | 31 | $37 / 8$ | $27 / 8$ | $38 / 8$ | 15 |
|  | 238803 | 7500 | 1／4 | $1 \frac{1}{12}$ | 81／2 | $41 / 8$ | $37 \%$ | 4 | 41 | 4718 | 378 | $43 / 8$ | 15 |
| $14-6$ | 238804 | 7500 |  | $5 \frac{1}{1}$ | 12 ＋3 | $41 / 8$ | 3788 | 4 | 418 | $47 / 8$ | $37 / 8$ | $43 / 8$ | 18 |
| T | 238805 | 15000 | 1／4 | $1 \frac{1}{17}$ | $10 \mathrm{~s} / \mathrm{s}$ | $31 / 8$ | $27 \%$ | 3 | 3 数 | $37 / 8$ | $27 / 8$ | $3 \frac{18}{16}$ | 18 |
| 15 | 238806 | 15000 |  | 5 砳 | $14{ }^{16}$ | $31 / 8$ | $27 / 8$ | 3 | 3 数 | $37 / 8$ | $27 / 8$ | $3{ }^{18}$ | 18 |
|  | 238807 | 15000 | 1／4 | $1 \frac{1}{12}$ | $10 \frac{8}{18}$ | $41 / 8$ | $37 / 8$ | 4 | $4 \frac{1}{1}$ | 478 | $37 / 8$ | $4 \frac{18}{18}$ | 18 |
|  | 238808 | 15000 |  | $5 \frac{1}{1}$ | $151 / 8$ | $41 / 8$ | $37 \%$ | 4 | $4 \frac{18}{18}$ | $47 / 8$ | $37 / 8$ | $4 \frac{18}{16}$ | 20 |
|  | 238809 | 25000 | 1／4 | $1 \frac{1}{17}$ | 16 年 | $33 / 8$ | 278 | 3 | 41／4 | 378 | 278 | $31 / 2$ | 20 |
| 률묘ㅇㅛㅡㄹ： | 238810 | 25000 |  | $5 \frac{3}{32}$ | $20 \frac{1}{3}$ | $3 \mathrm{3} / 8$ | $27 / 8$ | 3 | 41／4 | 378 | $27 / 8$ | $31 / 2$ | 20 |
|  | 238811 | 25000 | $1 / 4$ | $1 \frac{15}{17}$ | 1631 | $4 \frac{3}{3}$ | 378 | 4 | $51 / 4$ | 47\％ | 37 37 | $41 / 2$ | 20 |
| － | 238812 | 25000 | 4 | $5{ }^{\frac{7}{2}}$ | 2031 | 43／3 | $37 / 8$ | 4 | 51／4 | 47\％ | $37 / 8$ | 41／2 | 20 |

## TYPE S BUS－BAR SUPPORTS

A heavy duty bus－bar support available for $\mathrm{kv}-\mathrm{a}$ ．ratings above those given on page 438.

The insulators are porcelain and made by wet or cast process and have a brown mahogany glaze． They are corrugated to assure ample creepage sur－ face under service conditions．
The supports are of the interchangeable unit type with top and bottom castings cemented to the insulator．

The top casting，（Figs．24F and 24G）is designed to allow bolting to it suitable fittings for supporting strap busses $3,4,5$ or 6 inches wide either flat or on edge．

The bottom casting is suitable for mounting on a flat surface．By adding fitting shown in Fig．24C
these insulator supports are adapted to pipe frame mounting．

For adjusting the height of the support when lining up in a long bus structure，the adjustable feature for the base as shown in Fig．24B can be supplied．

These insulators can also be used for supporting one or two cables by the use of top fitting as shown in Fig．24A．

Type $S$ bus－bar supports are available in both the front and rear－connected types．The insulator units used with both types of supports are interchangeable with the insulator units used with the heavy－duty type $S$ front and rear－connected disconnecting switches．


## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

## Type S Corrugated Porcelain Insulator Units, for Front-Connected Bus-Bar Supports

| Insulator with Fittings | Service | No. of | Pounds Strength |  | Table for Fig. 2AE |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  | Approx. |
|  |  | Corru- | Canti- |  |  |  | A | xn | DIN | IONS |  |  |  | Shíp. Wt. |
| Style No. | Voltage | gations | lever | Tensile | A | B | C | D | E | F | G | H | 1 | Lbs. |
| 295810 | 7500 | 3 | 1500 | 3000 | 4 | 5 | $43 / 4$ | 37/8 | 21/4 | 556 | 62 | $51 / 8$ | $1 / 2$ | 16 |
| 295811 | 15000 | 5 | 1200 | 3000 | 4 | 5 | 43/4 | 378 | 41/4 | 75 | 63/8 | 51.8 | $1 / 2$ | 19 |
| 295812 | 15000 | 5 | 2000 | 3000 | 4 | 6 | $4{ }^{3}$ | $37 \%$ | 4146 | 740 | 72 | 6 | 8 | 22 |
| 295814 | 25000 | 7 | 1500 | 3000 | 4 | 6 | $43 / 4$ | $37 / 8$ | 7 | 10\% | 738 | 6 | $8 / 3$ | 25 |

Type S Corrugated Porcelain Insulator Units, for Rear-Connected Bus-Bar Supports

| Insulator with | Thickness |  | Lbs.,Strength |  | No. of |  | b | for | . 24 |  |  |  |  |  |  | Approx. Shipping |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pittings | Service | of | Canti- | Ten- | Corru- |  |  |  | PPR | ATE | Drm | GIONS | N |  |  |  | Wt.. |
| Style No. | Voltage | Wall | lever | sile | gations | A | B | C | D | E | F | G | H | I | J | K | Lbs. |
| 297237 | 7500 | $1 / 4$ | 1500 | 3000 | 3 | 4 | 5 | 43 , ${ }^{\text {¢ }}$ | $37 / 8$ | 48/8 | 6\% | 51/8 | 21/4 | 5 50 | $10 \frac{13}{1}$ | 1/2 | 22 |
| 297238 | 7500 | 4 | 1500 | 3000 | 3 | 4 | 5 | $4{ }^{3}$ | $37 \%$ | 43 | 63/8 | $51 / 8$ | 21/4 | 548 | 15 | $1 / 2$ | 29 |
| 297241 | 15000 | 1/4 | 1200 | 3000 | 5 | 4 | 5 | $43 / 4$ | 37. | $43 / 8$ | $63 / 8$ | $51 / 8$ | 414 | 74 | 14 \% | $1 / 2$ | 26 |
| 297242 | 15000 | 4 | 1200 | 3000 | 5 | 4 | 5 | 434 | 3 \% | $43 / 8$ | 63 \% | $51 / 8$ | $41 /$ | 75 | 19 \% | $1 / 2$ | 33 |
| 305636 | 15000 | 1/4 | 2000 | 3000 | 5 | 4 | 6 | 43 | $37 \times$ | 538 | $73 / 8$ | 6 | $41 / 4$ | 745 | $14 \frac{11}{12}$ | 5/8 | 32 |
| 305837 | 15000 | 4 | 2000 | 3000 | 5 | 4 | 6 | 48/4 | 37 | $53 / 8$ | $73 / 8$ | 6 | 41/4 | 74 | 19 年 | 8/8 | 41 |
| 297233 | 25000 | 1/2 | 1500 | 3000 | 7 | 4 | 6 | 431 | $37 / 8$ | 53/8 | 73 \% | 6 | 7 | $101 / 3$ | 19] | $8 / 8$ | 37 |
| 297234 | 25000 | 4 | 1500 | 3000 | 7 | 4 | 6 | $43 / 6$ | 373 | $53 / 8$ | $73 / 8$ | 6 | 7 | 10\% | $24 \frac{1}{3}$ | 88 | 46 |



Type S Front-Connected Bus-Bar Supports 7500 to $\mathbf{2 5 , 0 0 0}$ Volts, Horizontal Mounting


Type S Front-Connected Bus-Bar Supports 7500 to $\mathbf{2 5 , 0 0 0}$ Volts, Vertical Mounting Table for $\mathrm{Fig}_{\text {. }}$ 24G


# TYPE S REAR-CONNECTED BUS-BAR SUPPORTS, 7500 TO 25,000 VOLTS WITH CLAMPS FOR 3 TO 6-INCH BUS, MOUNTED HORIZONTALLY 

| Amp. Capacity | Widt Table for Fig. 24H, page 454 |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Width of Inches | Complete Support Style No. | Insulator Style No | A | $\underset{B}{R}$ | Dimen <br> C | $\xrightarrow[\text { in }]{\text { in }}$ | E | Diam. Hole in Wall | Approz. Shipping Wt. |
|  |  |  |  | For | Volt |  |  |  |  |  |
|  | Thickness of Wall, $1 / 4$ Inch |  |  |  |  |  |  |  |  |  |
| 400 | 3 | 376798 | 297237 | 6\% | 11 | 144 | 314 | 3/4 | $48 / 8$ | 31 |
| 600 1200 | 3 | 376799 |  | 6\% 6 | 11 | 1414 | 31.4 | 11 | 45 | 34 |
| 1200 1600 | 3 3 | 376800 |  | 6\%\% | 11 | 15.3 | $4^{43}$ | $11 / 2$ | 458 | 40 |
| 1600 2000 | 3 3 | 376801 376802 |  | 6\% | 111 | 1614 | 514 514 | ${ }^{13 / 4}$ | 45 | 44 |
| 400 | 4 | 378803 |  | $6 \%$ | 11 | 1414 | $31 / 4$ | 3/4 | $45 \%$ | 34 |
| 600 | 4 | 378804 | (Insu- | $6 \%$ | 11 | 144 | 31 | 1 | $45 \%$ | 37 |
| 1200 |  | 376805 | lator | 6 | 11 | 153 | $43 \%$ | $11 / 6$ | 438 | 43 |
| 1600 | 4 | 376806 | unit | $6 \%$ | 11 | 1614 | 51 | 13.4 | 458 | 47 |
| 2000 400 | $\stackrel{4}{5}$ | 378807 376808 | ${ }_{4-\text { inch }}^{\text {with }}$ | 6\% 6 | 11 | 1614 | $51 /$ | 28 | $4^{4} 58$ | 52 37 |
| 600 | 5 | 376809 | top | $6 \%$ | 11 | $141 / 4$ | 31 | $1{ }^{1 / 4}$ | 45 | 40 |
| 1200 | 5 | 376810 | and | 6\% | 11 | 1534 | $4{ }^{3}$ | $11 / 2$ | $4 \%$ | 46 |
| 1600 | 5 | 376811 | 5-inch | 69 | 11 | $161 / 4$ | 51 | $13 / 4$ | 48 | 50 |
| 2000 400 | 5 | 376812 | base) | $6 \%$ | 11 | 1614 | 514 314 |  | $45 \%$ | 55 |
| 400 600 | 6 | 376813 378814 |  | 6\%\% | 11 11 | 1414/4 | $31 /$ | $1^{3 / 4}$ | $45 \%$ | 40 43 |
| 1200 | 6 | 376815 |  | $6 \%$ | 11 | $153 / 4$ | $4{ }^{3} \frac{4}{4}$ | $11 / 2$ | 45 | 49 |
| 1600 | 6 | 376816 |  | 6\% | 11 | 1614 | $51 /$ | $131 /$ | $45 \%$ | 53 |
| 2000 | 6 | 378817 |  | 6\% | 11 | 161/4 | $51 \%$ | 2 | 45\% | 58 |
|  | Thickness of Wall, 4 Inches |  |  |  |  |  |  |  |  |  |
| 400 | 3 | 378818 | 297238 | 6\% | 153/4 | 19 | 31/4 | 3/4 | 43/8 | 39 |
| 600 1200 | 3 3 | 378819 376820 |  | 6\% | 153.4 | 19 | $31 / 4$ | 1 | 45/8 | 43 |
| 1600 | 3 | 376821 |  | 6\% | $15.3{ }^{1}$ | 21. | 514 | $11 / 2$ | 458 | 52 |
| 2000 | 3 | 376822 |  | $6 \%$ | 153/3 | 21 | 51 | 1.4 | 458 | 63 |
| 400 | 4 | 376823 |  | $6 \%$ | $15^{3}$ | 19 | $31 /$ | 3/4 | 488 | 42 |
| 600 | 4 | 376824 | Insu- | $6 \%$ | $15{ }^{3}$ | 19 | $31 /$ | 1 | 48 | 46 |
| 1200 | 4 | 376825 | lator | $6 \%$ | 153/4 | 201/2 | 48 | $11 / 2$ | 43/8 | 55 |
| 1600 2000 | 4 | 378826 | with | 6\% | 153 153 154 | ${ }_{21} 21$ | 51. | 18.4 | 458 | 59 |
| 400 | 5 | 376828 | ${ }_{4}^{\text {-inch }}$ | $6 \%$ | 153 | 19 | $31 / 4$ | 8/4 | 438 | 66 45 |
| 600 | 5 | 376829 | top | 6\%\% | 153 | 19 | $31 / 4$ | 1 | $43 / 8$ | 49 |
| 1200 | 5 | 376830 | and | 6\% | $153 / 4$ | 201/2 | 48 | $11 / 2$ | 45 | 58 |
| 1600 | 5 | 376831 | 5-inch | 69\% | 1534 | 21 | $51 /$ | $131 / 4$ | 48 | 62 |
| 2000 400 | 5 | 378832 378833 | base) | 6\% 6 | 153/4 | 21 | $51 / 4$ 31 | 22 | 458 | 69 |
| 600 | 6 | 376834 |  | $6 \%$ | 153/4 | 19 | $31 / 4$ | $1{ }^{1 / 4}$ | 458 | 48 52 |
| 1200 | 6 | 376835 |  | 6\% | 1534 | 201/2 | $4{ }^{3} 4$ | $11 / 2$ | 45/8 | 61 |
| 1600 | 6 | 376836 |  | 6\% | 153: | 21 | $51 / 4$ | 18.4 | 48. | 65 |
| 2000 | 6 | 376837 |  | 6\% | 15 ${ }^{\text {a }}$. | 21 | 514 | , | 4\%8 | 72 |
|  | For 15,000 Volts |  |  |  |  |  |  |  |  |  |
|  | Thickness of Wall, $1 / 4$ Inch |  |  |  |  |  |  |  |  |  |
| 400 | 3 | 376838 | 297241 | 89/9 | 1450 | 183 | $31 / 4$ | 3.6 | 4\% | 44 |
| 600 1200 | 3 3 | 376839 $\mathbf{3 7 8 8 4 0}$ |  | 88 | $144 \%$ | 188 | $31 /$ | $1{ }^{1}$ | 48/8 | 47 |
| 1600 | 3 | 376841 |  | 80 | 1440 | 20 尔 | 5 | 1312,4 | $48 \%$ | 50 62 |
| 2000 | 3 | 376842 |  | 80 | $14 \%$ | $20 \%$ | $51 / 4$ | 2 | 458 | 68 |
| 400 | 4 | 376843 |  | 80 | 144 | $18 \%$ | $31 / 4$ | 8/6 | 485 | 47 |
| 600 1200 | 4 | 378844 376845 | (Insu- | 80 | $144 \%$ | $18{ }^{18}$ | $31 / 4$ 48 | 11 | 438 | 50 |
| 1200 1600 | 4 | +376845 | lator | 88 | 144\% | 1938 | 51/4 | $111 / 2$ | $43 / 8$ | 53 65 |
| 2000 | 4 | 378847 | with | 80 | 144 | 208 | $51 / 4$ | 2 | $43 / 8$ | 71 |
| 400 | 5 | 376848 | 4 -inch | $8 \%$ | 144 | 18 \% | $31 /$ | 3/6 | 45 | 50 |
| 600 1200 | 5 | 376849 376850 | top | 80 | 14.6 | 18.8 | $31 / 4$ | 1 | 45 | 53 |
| 1600 | 5 | 376851 | 5-inch | 8 | 145 | 2036 | 5 | 118/4 | 48 | 68 |
| 2000 | 5 | 378852 | base) | $8 \%$ | 144 | $203 \%$ | $51 / 4$ | 2 | $48 \%$ | 74 |
| 400 600 |  |  |  |  |  |  | 31 | $3 / 6$ | 45 | 53 |
| 600 1200 | 6 | 378854 378855 |  | 80 | 1440 | 18 |  | 1 | 458 | 56 59 |
| 1600 | 6 | 378856 |  | 80 | 144\% | $20 \%$ | 48 514 | 11/2 | $48 \%$ | 71 |
| 2000 | 6 | 378857 |  | 8\% | 14\% | 20\% | $51 / 4$ | 2 | 4\% | 77 |
|  | Thickness of Wall, 4 Inches |  |  |  |  |  |  |  |  |  |
| 400 | 3 | 376858 | 297242 | 89 | 191/0 | 224. | $31 / 4$ | 3/4 | 48 | 49 |
| ${ }^{600}$ | 3 | 378859 |  |  | 197 | 22.15 | $31 / 4$ | 1 | 48 | 53 |
| 1200 1600 | 3 3 3 | 378860 376861 |  | 88 | 194\% | 24.7 | 483 | $11 / 2$ $13 / 2$ | $48 \%$ | 58 |
| 2000 | 3 | 378862 |  | $8 \%$ | 194 | 2445 | 514 | 2 | $4{ }^{46} 8$ | 78 |
| 400 | 4 | 376863 |  | 80 | 19 y | 2246 | $31 /$ | 3/4 | $45 / 8$ | 52 |
| 600 1200 | 4 | 376864 | Insu- | 80 | 194 | 224 | $31 / 4$ | 1. | 45 | 56 |
| 1200 1600 | 4 | 376865 376866 | lator | 88 | 1931 | 2476 | 483 | $11 / 2$ $18 / 2$ | $45 \%$ | 61 74 |
| 2000 | 4 | 376867 | with | 8. | 19116 | 2446 | $51 / 4$ | 2 | $4{ }^{5} 8$ | 81 |
| 400 | 5 | 376868 | 4 -inch | $8{ }^{\circ}$ | 194 | 225 | $31 /$ | 8/6 | 48 | 55 |
| 600 1200 | 5 | 376869 $\mathbf{3 7 8 8 7 0}$ | top | $8 \%$ | $1{ }^{19}$ | 224 | $31 / 4$ | 1 | $45 / 8$ | 59 |
| 1600 | 5 | 376871 | 5-inch | 89 | 1946 | 244\% | $5{ }^{41}$ | 13/4 | 458 | 77 |
| 2000 | 5 | 376872 | base) | 896 | 1915 | 244 | 514 | 2 | $45 \%$ | 84 |
| 400 600 | 6 | 378873 376874 |  | $8{ }^{89}$ | 194\% | 2248 | 314 | 13/4 | 488 | 58 |
| 1200 | 6 | 378875 |  | 898 | 194\% | $24 \%$ | $4{ }^{38}$ | $11 / 2$ | 458 | 67 |
| 1600 | 6 | 376876 |  | 89 | 194 | 245 | $51 /$ | $13 / 4$ | 458 | 70 |
| 2000 | 6 | 376877 |  | $8 \%$ | 19\% | 244\% | $51 / 4$ | 2 | $4 \% 8$ | 87 |
|  |  |  |  |  |  |  |  |  |  | 2-425 |

TYPE S REAR-CONNECTED BUS-BAR SUPPORTS, 7500 TO 25,000 VOLTS WITH CLAMPS FOR 3 TO G-INCH BUS, MOUNTED HORIZONTALLY-Continued


For 15,000 Volts
Extra Heavy Insulator Units


|  ర8088 08888888080808888 |
| :---: |
|  |
| $\omega \omega \omega \omega \omega \omega \omega \omega \omega \omega \omega \omega \omega \omega \omega \omega$ <br>  <br>  <br>  <br>  |


| 297233 | Thickness of Wall, $1 / 4$ Inch |  |  |
| :---: | :---: | :---: | :---: |
|  | 115 | 201/2 | 238/4 |
|  | 118 | 201/2 | 23\% |
|  | $11 \%$ | $201 / 2$ | 251/4 |
|  | 118 | $201 / 2$ | $258 /$ |
|  | $11 \%$ | 2012 | 253/4 |
|  | 118 | $201 / 2$ | $233 / 4$ |
| (Insu- | 115 | $201 / 2$ | 2381 |
| lator | $11 \%$ | $201 / 2$ | 251/4 |
| unit | $11 \%$ | $201 / 2$ | $253 / 4$ |
| with | $11 \%$ | 2012 | $253 /$ |
| 4-inch | 118 | $201 / 2$ | $233 / 4$ |
| top | 118 | 2012 | 233/4 |
| and | 113 | 2012 | $251 / 4$ |
| 6-inch | $11 \%$ | $201 / 2$ | 25\% |
| base) | $11 \%$ | 2012 | 253/4 |
|  | 118 | $201 / 2$ | 238/4 |
|  | 11 \% | 2012 | $233 / 4$ |
|  | 118 | 2012 | 2514 |
|  | 118 | $201 / 2$ | 253/4 |
|  | 11 \% | 201/2 | 253/4 |



## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

## TYPE S REAR-CONNECTED BUS BAR-SUPPORTS, 7500 TO 25,000 VOLTS WITH CLAMPS FOR 3 TO 6-INCH BUS, MOUNTED VERTICALLY



aのaaanuncnus $\rightarrow A \rightarrow A \omega \omega \omega \omega \omega$


297241
Thickness of Wall, $1 / 4$ Inch

| 89 | 1440 | 183 |
| :---: | :---: | :---: |
| 8\% | $14 \%$ | 18 \% |
| $8 \%$ | 1446 | 191\% |
| 89 | $14 \%$ | $20{ }^{3}$ |
| 8.6 | $14 \%$ | 203/6 |
| 89 | 1445 | $18 \%$ |
| 89 | 1445 | $18{ }^{3}$ |
| 89 | 1445 | 1913 |
| 89 | 1446 | $20^{3}$ |
| $8 \%$ | 1445 | $20^{3}$ |
| 89\% | 14\% | $183 / 6$ |
| 89 | 1446 | 18.5 |
| 8 | $14 \%$ | 1914 |
| 8 \% | 1446 | $20{ }^{316}$ |
| 89 | 1446 | 20310 |
| 89 | 1446 | 18 \% 6 |
| 89 | 1446 | 18 m |
| 89 | 1445 | 19135 |
| 89 | 145 | $20^{8 / 1}$ |
| 89 | 14\% | 203\% |






SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued
TYPE S REAR-CONNECTED BUS BAR-SUPPORTS, 7500 TO 25,000 VOLTS WITH CLAMPS FOR 3 TO 6-INCH BUS, MOUNTED VERTICALLY-Continued

| Amp. Capacity | Width of Bus Inches | Complete Support Style No. | Insulator Unit Style No. | Table for Fis. 241, page 454 |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | -Approximate Dimensions in Inches-m |  |  |  |  | Diam of Hole in | Approx. Shipping Weight |
|  |  |  |  | - 15 | $\mathrm{VO}$ |  |  |  |  |  |
|  |  |  |  | Hea <br> knee | $\begin{aligned} & \text { mulat } \\ & \text { Wall, } \end{aligned}$ | its <br> ch |  |  |  |  |
| 400 | 3 | 377038 | 305636 | 8\% | 1445 | 18\% | 31/4 | 3/4 | 589808980 | 56 |
| 600 | 3 | 377039 |  | $8 \%$ | 144 | 187 | $31 / 4$ | 1 | $55 / 8$ | 59 |
| 1200 | 3 | 377040 |  | 89 | 144 | $19 \%$ | $43 / 4$ | $11 / 2$ | 55/8 | 62 |
| 1600 | 3 | 377041 |  | 8 \% | 1445 | 203/30 | 51/4 | 13/6 | 53 | 74 |
| 2000 | 3 | 377042 |  | 89 | 145 | 2036 | $51 / 4$ | 2 | $55 / 8$ | 80 |
| 400 | 4 | 377043 |  | 8\% | 14.5 | 183 | $31 / 4$ | $3 / 4$ | 53\% | 60 |
| 600 | 4 | 377044 | (Insu- | 8\% | $14 \%$ | 183/0 | $31 / 4$ | - | 55/8 | 63 |
| 1200 | 4 | 377045 | lator | 89 | 14.5 | 1930 | 43/4 | 11/2 | 55 | 66 |
| 1600 | 4 | 377046 | unit | $8 \%$ | 144 | 203 | $51 /$ | $13 /$ | $55 / 8$ | 78 |
| 2000 | 4 | 377047 | with | 89 | $14{ }^{15}$ | $20{ }^{3 / 6}$ | $51 / 4$ | 2 | 53/8 | 84 |
| 400 | 5 | 377048 | 4-inch | 89\% | 1440 | 183 | $31 / 4$ | 3/4 | 55/8 | 63 |
| 600 | 5 | 377049 | top | 89 | 145 | 183 | $31 / 4$ | 1 | 558 | 67 |
| 1200 | 5 | 377050 | and | $8 \%$ | 145 | 19146 | 43/4 | 1127 | $55 / 8$ | 70 |
| 1600 | 5 | 377051 | 6-inch | 89 | 145 | 203 | $51 / 4$ | $13 / 4$ | 55 | 82 |
| 2000 | 5 | 377052 | base) | $8 \%$ | 14\% | 203 | $51 /$ | 2 | $55 / 8$ | 88 |
| 400 | 6 | 377053 |  | 89 | 1445 | 18 \% | $31 / 4$ | 3/6 | $53 / 8$ | 68 |
| 600 | 6 | 377054 |  | 89 | 145 | 183 | $31 / 4$ | 1 | $58 \%$ | 71 |
| 1200 | 6 | 377055 |  | 89 | 145 | 19130 | 4314 | 11/2 | $55 / 8$ | 74 |
| 1600 | 6 | 377056 |  | 88 | $14 \%$ | 20360 | $51 / 4$ | 18/4 | 55 | 86 |
| 2000 | 6 | 377057 |  | 8\% | 14\% | 208\% | 51/4 | 2 | $55 / 8$ | 92 |
| Thickness of Wall, 4 Inches |  |  |  |  |  |  |  |  |  |  |
| 400 | 3 | 877058 | 305637 | 8\% | 19\% | 22.5 | $31 / 4$ | $8 / 4$ | $55 / 8$ | 61 |
| 600 | 3 | 377059 |  | $8 \%$ | 1914 | 22.4 | $31 / 4$ | 1 | $58 \%$ | 64 |
| 1200 | 3 | 377060 |  | 89 | 1914 | $247 / 6$ | 43\% | $11 / 2$ | $55 / 8$ | 70 |
| 1600 | 3 | 377061 |  | $8 \%$ | 1914 | 245 | $51 / 4$ | $18 / 4$ | 55\% | 83 |
| 2000 | 3 | 377062 |  | 89 | 1913 | 244 | $51 / 4$ | 2 | $55 / 8$ | 90 |
| 400 | 4 | 377083 |  | $8 \%$ | 1916 | 22.5 | $31 / 4$ | 3/4 | 55\% | 65 |
| 600 1200 | 4 | $\begin{aligned} & 377064 \\ & 377065 \end{aligned}$ | (Insu- | 89 | 1915 | 224 | $31 / 4$ $43 / 4$ | $11 / 2$ | $55 / 8$ $53 / 8$ | 68 |
| $\begin{aligned} & 1200 \\ & 1600 \end{aligned}$ | 4 | $\begin{aligned} & 377065 \\ & 377086 \end{aligned}$ | lator | $8 \%$ | 1915 | $247 / 10$ | , $431 / 4$ | $11 / 2$ | $53 / 8$ | 74 |
| 1600 2000 | 4 | $\begin{aligned} & 377066 \\ & 377067 \end{aligned}$ | unit | 89 | 194 | 24.45 | '51/4 | $2^{3 / 4}$ | $55 / 8$ | 87 |
| 1000 400 | 4 | $377067$ | $\begin{aligned} & \text { with } \\ & \text { einch } \end{aligned}$ | 88 | 1913 | 24.5 | $51 / 4$ $31 / 4$ | 2 | $5 \%$ | 94 |
| 400 | 5 | $377088$ | 4-inch | 89 | $191 /$ | 225 | $31 / 4$ | $18 / 4$ | $55 / 8$ | 69 |
| 600 | 5 | 377069 | top | 89 | 19111 | 225 | $31 / 4$ | 1 | $55 / 8$ | 72 |
| 1200 | 5 | 377070 | and | 89 | 79115 | $247 / 6$ | 43 [1/ | $11 / 3$ | $55 / 8$ | 78 |
| 1600 | 5 | 377071 | 6-inch | $8 \%$ | 19116 | 24.4 | $51 / 4$ | 11/4 | $55 / 8$ | 91 |
| 2000 400 | 5 | 377072 377073 | base) | 89 | 19110 | $24 \%$ | $51 / 4$ $31 / 4$ | $23 / 4$ | 55/8 | 98 73 |
| 400 600 | 6 | 377073 377074 |  | 80 | 1915 | 2236 | $31 / 4$ $31 / 4$ | $1^{3 / 4}$ | 5 5 /8/8 | 73 |
| 1200 | 6 | 377075 |  | $8 \%$ | 1915 | 2476 | $43 / 4$ | $11 / 2$ | 5 5 | 86 |
| 1600 | 6 | 377076 |  | $8 \%$ | 19170 | 245 | $51 / 4$ | $13 / 4$ | 55 | 95 |
| 2000 | 6 | 377077 |  | $8 \%$ | 191/3 | 24\% | 51/4 | 2 | 5\% | 102 |

For 25,000 Volts
Thicknese of Wall, $1 / /$ Inch


SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued


Bus-strap brackets for 4 to 10 inch bus, low tension, 600 volts maximum, heavy capacity, frame mounting. This bracket is designed to carry very heavy busses; it consists of a slate slab for the rider and slate blocks for the spacers. A separate set of riders and spacers is required for each bus.

| Style No | Dimensions in Inches |  | Approx Shipping. Weight, Lbs. |
| :---: | :---: | :---: | :---: |
|  | A | B |  |
| 164253 | 4 | 2 | 10 |
| 164254 | 6 | 2 | 10 |
| 164255 | 8 | 2 | 12 |
| 164256 | 10 | 2 | 12 |
| 164257 | 4 | 4 | 12 |
| 164258 | 6 | 4 | 12 |
| 164259 | 8 | 4 | 14 |
| 164260 | 10 | 4 | 14 |



The bracket is designed to be supported on a flat surface, such as the top side of a horizontal angle. The style number includes all necessary parts for one complete bracket, except the supporting angle.


Fig. 25

Order by Style Number

## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

Universal mounting block for post-type bussupports, front-connected.-Fig. 26 shows a useful arrangement for mounting the corrugated, insulated


Style No.
247235
Fic. 26
Mounting blocks for rear-connected supports (Fig. 27) make a convenient mounting for the supports, as all that is necessary to mount the support is to bolt it to studs already in place. The blocks
post-type bus-support to wall. The mounting block should be built into the wall, of concrete or brick, during construction, making a handy mounting for the supports, as the mounting bolts may be placed in position later.

Cast iron universal mounting block, without mounting bolts
are of suitable dimensions for building in brick or concrete wall. Insulators may be removed from the wall without disturbing the bus or breaking out the blocks.

| Style No. | Dimensions in Inches |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Diam. Ins. Base | Thickness of Wall | A | B | C |
| 291009 |  |  |  |  |  |
| 291011 | 4 | 4 | 81 | $81 / 4$ | $2{ }^{2}$ |
| 291010 | 5 | 81 | $121 / 2$ | $121 / 3$ | 28. |
| 291012 | 4 | $81 / 4$ | $121 / 2$ | $121 / 2$ | $2 \frac{1}{12}$ |



Bus-strap support with plain insulator for 3500 volts maximum service consists of dry process porcelain insulator with necessary iron fittings and are suitable for light or medium weight service, with $1 / 2$ inch to $21 / 2$ inches bus space for flat mounting. Bus is supported in place but is not


Fig. 28 clamped.

Ampere capacity for D-C. busses limited only by bus space available.
Ampere capacity for A-C. busses limited to 10,000 amperes maximum, symmetrical short-circuit current.
Style number includes one bus support complete with mounting details.

| Bus-Strap Support Style No. | Max. Service Voltage | Approximate Dimensions in Inches |  |  |  |  |  | Approx. <br> Shipping <br> Weight Lbs. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | A | B | C | D | E | F |  |
| 238470 | 3500 | 17/8 | 1/4 | 21/2 | $11 / 2$ | 218 | 8 | 2 |
| 238471 | 3500 | 23/4 | 16 | 31/2 | 21/2 | 218 | 1/2 | 2 |

Bus-bar brackets with plain insulators, for 3500 volts maximum service. These brackets are made of cast iron and consist of a number of individual supports as given in table and described more fully above. Bus is supported in place but is not clamped.
Ampere capacity for D-C. busses limited only by bus space available.

Ampere capacity for A-C. busses limited to 10,000 amperes maximum, symmetrical short-circuit current.

Style number includes one bracket complete with supports and mounting bolts.

| Bus-Bar Bracket Style No. | Individual Insulator Style No. | Number of Support | Max. Sorrice Voltage | Type of Frame | * Dimensions in Inches |  |  |  |  | Approx. <br> Shipping <br> Weight <br> Lbs. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  | A | B | C | D | E |  |
| 240191 | 238470 | 2 | 3500 | Angle Iron | 91/2 | 48/4 | 3 | 41/4 | 6 | 10 |
| 240192 | 238470 | 2 | 3500 | Pipe | 91/2 | 43/4 | 3 | $41 / 4$ | 6 | 10 |
| 240197 | 238470 | 3 | 3500 | Angle Iron | $16 \frac{1}{12}$ | 63/4 | 4 | 4114 | 6 | 10 |
| 240198 | 238470 | 3 | 3500 | Pipe | $16 \frac{1}{12}$ | 63/4 | 4 | 4114 | 6 | 10 |
| 240199 | 238470 | 4 | 3500 | Angle Iron | 223/4 | 63/4 | 48/4 | 41/4 | 6 | 10 |
| 240200 | 338470 | 4 | 3500 | Ange | 223/4 | 63/4 | 43/4 | $41 / 4$ | 6 | 10 |

*Dimensions of bracket only


Figs. 29 and 30

## SWITCHBOARD DETAILS AND INDOOR BUS－SUPPORTS－Continued

Bus－strap supports for light and medium weight duty， $11 / 2$ inches to $21 / 2$ inches bus space for pipe frame mounting．


Fig． 31

It supports the bus in place，but does not clamp it．The am－ pere capacity for D－C．busses is limited only by the available bus space，and for A－C．busses is limited to 10,000 amperes， maximum symmetrical short－circuit current．

| Bus－Strap Support Style No． | Service Voltage | Diameter of Pipe Inches | Dimensions in Inches |  |  |  |  | Approx． Shipping Lbs． |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | A | B | C | D | E |  |
| $\overline{238464}$ | 3500 |  |  |  | $11 / 2$ | $3{ }^{2}$ | 1 | 3 |
| 238465 | 3500 | $11 /$ | 23／4 | 31／2 |  | $3{ }^{3}$ | $1{ }^{1}$ | 3 |
| 238466 | 3500 3500 | $11 / 4$ | $311 / 2$ | 21／3 | $11 / 1 / 2$ | $3 \%$ | $1{ }_{1} 1$ | 3 3 |

Bus－strap supports for heavy duty， 3 －inch to 6 －inch bus－ straps，flat mounting．It supports the bus in place，but does not clamp it．The bus space is adjustable within the limits of the given dimensions．The ampere capacity of D－C．busses is limited only by the available bus space，and for A－C．busses is limited to 25,000 amperes maximum short－circuit current， bus spacing to be not less than 10 －inch centers．For heavier currents，type P supports should be ordered．
Style number includes support complete．

| Bus－Strap Support Style No． | Service Voltage | Dimensions in Inches |  |  |  |  | Approx． Shipping Weight Lbs． |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | A | B | C | D | E |  |
| 238838 $\mathbf{2 3 8 8 3 9}$ | 3500 3500 | $31 / 2$ | 51／4 | 0 $51 / 2$ | $9^{38}$ | 24 | 6 |




Fic． 33

Bus－strap support for heavy duty，for 3 －inch to .6 －inch bus－ straps and $11 / 4$－inch pipe frame mounting．It supports the bus in place，but does not clamp it．The bus space is adjustable within the limits of the given dimensions．The ampere capacity of D－C． busses is limited only by the available bus space，and for A－C． busses is limited to 25,000 amperes maximum short－circuit cur－ rent，bus spacing to be not less than 10 －inch centers．For heavier currents，type P supports should be ordered．

Style number includes support complete with mounting bolts．

| Bus－Strap Support Style No． | Service Voltage | Dimensions in Inches |  |  |  |  | Approx Shipping WeightLbs |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | A | B | C | D | E |  |
| $\begin{aligned} & \hline 238842 \\ & 238843 \\ & \hline \end{aligned}$ | $\begin{array}{r} 3500 \\ 3500 \\ \hline \end{array}$ | $331 / 2$ | 51／4 | 0 $51 / 4$ | ${ }_{9}{ }_{9}{ }^{1}$ | $37 / 6$ $37 / 6$ | $8$ |

Bus－rod supports for bus－rods of $1 / 2$ inch to $21 / 4$ inches diameter， flat mounting．Style number includes support complete．

| Bus－Rod Support Style No． | Service Voltage | Maximum Diameter of Bus－Rod Inches | Dimensions in Inches |  |  |  |  |  | Approx． <br> Shipping Weight Lbs． |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | A | B | C | D | E | F |  |
| 239401 | 3500 | $1 / 2$ | 3 | \％$\frac{1}{17}$ |  | 2 | $21 / 2$ | 178 | 3 |
| 239401 | 3500 | $8 / 5$ | 3 | \％ | ${ }^{1}$ | 2 | $21 / 2$ | 178 | 3 |
| 239402 | 3500 | 1 | 3 | 1 | 13 | 2 | $21 / 2$ | 178 | 3 |
| 239402 | 3500 | $11 / 4$ | 3 | 重 | 掃 | 2 | $21 / 2$ | 17.1 | 3 |
| ＊239405 | 3500 | $11 / 2$ | 31／4 | 硣 | H | $31 / 8$ | $31 / 2$ | 234 | 3 |
| －239405 | 3500 | $13 / 4$ | $31 / 4$ | $\frac{1}{16}$ | 14 | $31 / 8$ | 31.2 | $28 / 4$ | 3 |
| ＊239406 | 3500 | 2 | $31 / 4$ | $\frac{18}{18}$ | 4 | 314．4 | 31／2 | 234 | 3 |
| －239406 | 3500 | 21／4 | $31 / 4$ | 1／4 | 11 | 31\％ | $31 / 2$ | 28 | 3 |

Order by Style Number

## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORT S-Continued

Bus-rod supports for bus-rods of $1 / 2$ inch to $21 / 4$ inches diameter. For pipe frame mounting. Style number includes support complete and mounting bolts.

*For A-C. applications where mechanical stresses due to short circuits may have to be met, space between center line of busses to be not less than 10 inches.


Fic. 36


Fig. 37

Plain porcelain insulators, dry process, for busbar supports shown in Figs. 28 to 35.

Approximate shipping weight 1 pound.


Bus-rod brackets, consisting of a line insulator and cast iron pin. This pin is designed for clamping on to a $11 / 4$-inch pipe by a U-bolt, or may be bolted to a flat surface. Style number includes insulator pin and U-bolt.


Fig. 38

| $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | Voltage Indoor Service | Groove, Inches | Dimension A. Inches | $\begin{gathered} \text { Style } \\ \text { No. } \\ \text { Nulator } \end{gathered}$ | Approx. Shipping Wt., Lbs. | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | Voltage Indoor Service | Groove, Incbes | Dimen. Inches | Diam. Pin. In. | $\begin{gathered} \text { Style } \\ \text { No. } \\ \text { Insulator } \end{gathered}$ | Approx Ship. Wt.,Lbs |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 127806 | 6600 | 5/6 | $63 / 4$ | 251670 | 8 | 164265 | 6600 | $3 / 4$ | 718 | 1/2 | 111040 | 8 |
| 164295 | 15000 |  | $81 / 8$ | 312988 312989 | 8 | 164267 | 15000 | 7/8 | $71 / 2$ | $3 / 4$ | 312988 312989 | 8 |
| 164296 | 25000 | 3/8 | -101/4 | 312989 | 8 | 164268 | 25000 | 3/4 | 75/8 | 3/4 | 312989 | 8 |

## SWITCHBOARD DETAILS AND INDOOR BUS－SUPPORTS－Continued

Line insulators，（Fig．39）brown glazed porcelain， threaded for standard 1 －inch wooden insulator pin．

| Style No． | Voltage Indoor Service | Test Voltage for one Minute | Groove， Inches | Dimensions |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |
|  |  |  |  | B | C | D |
| 251670 | 6600 | 20000 | 5／8 | $38 / 4$ | $21 / 4$ | 3 |
| 312988 | 15000 | 45000 | 7／8 | 6 | 24 | 34／15 |
| 312989 | 25000 | 66000 | 3／4 | 63／4 | 3750 | 5 |

These line insulators，with a tapped sleeve cemented in the pin hole，are very serviceable for ready mounting on the projecting ends of threaded rods or bolts which have previously been fastened in the walls or other masonry during construction of the building．These sleeves have a $1 / 2$－inch 13 tap．

Bus－rod brackets，knob insulator type，for frame mounting－These brackets are of cast iron， suitable for bolting to angle－iron frame or clamping to pipe frame，and are provided with porcelain knob insulator for supporting the bus－rods．They are designed for 2500 volts maximum indoor service， with wire or rod insulated for 2500 volts．

Style number includes bracket complete with insulators and with bracket mounting bolts．

## Style No．Description <br> 111040 Insulator includes style No． 251670 with

Knob insulators，（Fig．40）white glazed porcelain， designed for 2500 volts maximum indoor service with 2500 －volt insulated wire or rod．
Style No． 79634
79836


| Bracket <br> Style No | Type of <br> Frame | Figure | Number <br> of Rods |
| :---: | :---: | :---: | :---: |
| 238844 | Angle Iron | 41 | 2 |
| 238845 | Angle Iron | 41 | 2 |
| 217752 | Angle Iron | 41 | 3 |
| 217756 | Angle Iron | 41 | 3 |
| 217753 | Angle Iron | 41 | 4 |
| 217757 | Angle Iron | 41 | 4 |
| 217754 | Angle Iron | 41 | 6 |
| 217758 | Angle Iron | 41 | 6 |
| 217755 | Angle Iron | 41 | 8 |
| 217759 | Angle Iron | 41 | 8 |
| 238846 | $11 / 4$－Inch Pipe | 42 | 2 |
| 238847 | $11 / 4$－Inch Pipe | 42 | 2 |
| 217760 | $11 /$－Inch Pipe | 42 | 3 |
| 217764 | $11 /$－Inch Pipe | 42 | 3 |
| 217761 | $11 / 4$－Inch Pipe | 42 | 4 |
| 217765 | $11 /$－Inch Pipe | 42 | 4 |
| 217782 | $11 / 2$－Inch Pipe | 42 | 6 |
| 217766 | $11 / 4$－Inch Pipe | 42 | 6 |
| 217763 | $11 /$－Inch Pipe | 42 | 8 |
| 217767 | 1 in－Inch Pipe | 42 | 8 |



Fig． 43


Approx． Shipping
Weight，Lbs ght，
10
10
10
10
10
10
10
10
10
10
10
10
10
10
10
10
10
10
10
10

Micarta cleats used for small wiring（with rubber－ covered wire）on the rear of switchboard．The cleats are so designed that the wiring may run in two or more tiers，as required．

Style number includes micarta cleat only，without anchors．

| Micarta Cleat Style No． | Backing Piece Style No． | No．of Wires | ＊No．of Screws | Dimensions |  |  | Approx． <br> Ship． <br> Wt．． |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | and |  | INCH |  |  |
|  |  |  | Anchors | A | B | C | Lbs． |
| 199651 |  | 1 | 1 | \％${ }^{\text {P }}$ |  | 3 | 1 |
| 199852 | 308381 | 2 | 2 | $\frac{1}{1}$ | 18 | 11 | 1 |
| 199653 | 308382 | 3 | 2 | \％ | $1 \%$ | $1{ }^{\text {最 }}$ |  |
| 199854 | 308383 | 4 | 2 | 118 | $1{ }^{1}$ | 21 | 1 |
| 199655 | 308384 | 5 | 2 | 118 | 1 捠 | 218 | 1 |
| 199658 | 308385 | 6 | 2 | $1{ }^{1}$ | 31 | $2{ }^{\frac{1}{1}}$ | 1 |
| 199857 | 308386 | 7 | 2 | 1 嵝 | $21 / 8$ | 2 将 | 1 |
| 199658 | 308387 | 8 | 2 | $2 \frac{13}{31}$ | $2 \%$ | $3 \frac{1}{12}$ | 1 |

＊For fastening cleat on panel，anchor style No． 286357 should be ordered extra for single tier，or anchor style No． 286358 for double tiers．

## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued



Style No.
310300
310301
Description
Bracket for Single Tier Wiring

Micarta Backing Pieces are used in combination with the Micarta cleats when the latter are mounted on the " $L$ " Brackets listed below, and as indicated in the cut. One is required on each bracket of a size corresponding to the cleat.
"L" Bracket for Supporting Wiring Cleats at Right Angles to Switchboard-The cut shows clearly the application of this bracket. It is extremely useful in confined positions where it is difficult to place the wiring flat on the panel. The cleats may be used in single or double tiers. The style numbers include screw and anchor for attaching to panel, as well as screws for attaching the cleats to the bracket. Specify cleats of the size desired with the necessary backing pieces from the list at the bottom of preceding page.


Fig. 44

Bus Wire Brackets and Insulated Wire Stretch-ers-These brackets are used for supporting small wiring busses across the switchboard panels and are made in two forms; for vertical wiring (Fig. 44) where wires are assembled in a plane parallel to the rear of the panel, and for horizontal wiring (Fig. 44-A) where wires are assembled in a plane perpendicular to the rear of the panel.

For vertical wiring the brackets will accommodate four wires in each tier. The use of these brackets in gangs in the same tier maintains uniform spacing of wires.


Fig. 44A
For horizontal wiring the brackets will accommodate eight wires in each tier and are recommended where conservation of vertical space on the rear of the panel is desired.

Style number of the bracket includes a complete bracket for one tier of wires, but does not include wire stretchers.

The wire stretchers are used for tightening the wires, each wire being separately held and stretched. Two wire stretchers are required for each bus wire. Style number includes one wire stretcher complete.

| Pipe Frame | Angle Frame | Description | Fig. No. | Approx. Ship. Wt., Lbs. |
| :---: | :---: | :---: | :---: | :---: |
| 290786 | 290787 | Bracket for Vertical Bus | 44 | 2 |
| 355900 | 355899 | Bracket for Horizontal Bus | 44A | 2 |
| 291389 | 291389 | Wire Stretcher | 44 or 44A | 1/4 |

Installation Directions-Place wires in brackets, cleats being loose and stretchers adjusted to greatest length. Fasten stretchers on the end brackets and pull wire taut by adjusting at both ends. Then clamp intermediate cleats.

## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

## BUS-BAR CLAMPS

These clamps are made of malleable iron. For direct-current application, two single iron clamps with necessary iron bolts may be used to make a complete clamp, while for alternating-current application two single iron clamps with the necessary brass bolts may be used. Brass clamps will be supplied on special order.

Style number includes one single clamp only. Bolts should be ordered extra to suit bus thickness desired; two bolts for each two-bolt clamp connection; three bolts for each three-bolt clamp connection and four bolts for each four-bolt clamp connection. For bus space, see Figs. 7, 8, 13, 14, 15 and 17.

Two-bolt type

| Malleable Iron Clamp Style No | Width of Bus. Inches | Width of Connector, Inches | Dimensions in Inches |  |  |  |  |  |  | Approx. Shipping Wt., Lbs. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | A | B | C | D | E | F* | G |  |
| 198303 | 11/2 | 1 to 11/2 |  |  |  |  |  |  |  | 1 |
| 186303 | $2^{1 / 2}$ | $1518 / 2$ 118 | 2318 | $2{ }^{2}$ | 3 ${ }^{\frac{1}{5}}$ | $11 / 4$ | 8/888888 | 11/8 | $\frac{1}{6}$ | 1 |
| 198305 | 2 | $11 / 2$ to 2 | 3 | 3314 | $4 \frac{1}{8}$ | $11 / 2$ | 3/8 | 11.2 | 8 | 1 |
| 198305 | 3 | $1{ }^{1}$ | 3 | 334 | 45 | $11 / 2$ | 88 | $11 / 2$ | 8/8 | 1 |
| 196307 | 3 | 13/2 to 2 | 37\% | 4 56 | $51 / 2$ | 13 | 1/2 | $11 / 2$ | 3/8 | 1 |
| 196307 | 4 3 3 | 1 | 37\% | 46\%8 | $51 / 2$ | 1314 | 1/2 | $11 / 2$ | 3/8 | 1 |
| 196309 | 3 4 | 11/2 | $4{ }^{478}$ | 5144 | $61 / 4$ | $13 / 4$ <br> 183 <br> 18 | $\frac{5}{81}$ | $13 / 4$ 13 |  | 2 |
| 198311 | 4 | $3{ }^{1 / 2}$ | $51 / 3$ | $61 / 8$ | $71 / 8$ | 13/4 | 5 | $18 / 4$ | 洛 | 2 |
| 196313 | 4 | 4 | $61 / 2$ | 7318 | $81 / 8$ | 2 | $8 \%$ | $13 / 4$ | 3 | 2 |
| 196313 | 6 | 1 to 2 | 61/2 | 7118 | $81 / 8$ | 2 | \% | $13 / 4$ | $1 / 2$ | 2 |



Fig. 45

Three-bolt type


Four-bolt type


Fig. 47

| Malleable Iron Clamp. Style No. | Width of Bus. Inches | Width of Connector Inches | Dimensions in Inches |  |  |  |  |  |  | Approx. Shipping Wt., Lbe. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | A | B | C | D | E | F* | G |  |
| 238628 |  | 5 to 6 |  |  |  |  |  |  |  |  |
| 238629 | 3 5 | 5 to 6 | $51 / 3$ | $61 / 2$ | 41/2 | 78.8 | $51 / 2$ $61 / 3$ | 13/4 | $1^{1 / 8}$ | 5 |
| 238630 | 5 | 5 <br> 5 <br> to 6 | $51 / 1 /$ | $61 / 3$ | $51 / 2$ | 78 | 61/2 | 2 | 1 | 5 5 |
| 238632 | 6 3 | S 4 to $61 / 2$ | 414 | ${ }_{5} 6$ | $31 / 2$ | $61 \%$ | $41 / 2$ | $12 / 4$ | 3 | 4 |
| 238633 | 4 | 4 to 41/2 | 4314 | 5 | $41 / 3$ | $61 / 8$ | $51 / 2$ | 12/4 | $3 /$ | 4 |
| 238634 | 5 | 4 to $41 / 2$ | $41 / 4$ | 5 | $51 / 2$ | $61 /$ | 61/2 | 2 | $7 /$ | 4 |
| 238835 | 6 | 4 to 41/2 | 414 | 5 | 61/2 | $61 / 3$ | 71/2 | 2 | 3/8 | 4 |

*Total length of clamping bolt required equals dimension F in table, plus thickness of bus, all bolts $2 /$-inch diameter.
Order by Style Number

## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

Iron machine bolts-The following iron machine bolts are used with bus-bar clamps and clamp terminals. Iron machine bolts should be used for directcurrent service, and for alternating-current service only with a clamp terminal; in all other cases a brass machine screw or bolt should be used.
Size of Bolt,
Inches
$1 / 4 \times 11 / 2$
$114 \times 13 / 4$
$1 / 4 \times 2 \times 1 / 2$
$1 / 4 \times 21 / 2 \times 3$
$11 / 4 \times 31 / 2$
Size of Bolt.
Inches
$3 / 8 \times 13 / 4$
$3 / 5 \times 21 / 2$
$3 \times 2 \times 211 / 2$
$3 / 3 \times 211 / 2$
$3 / 8 \times 3$
$3831 / 2$
$3 / 8 \times 4$

Size of Bolt.
Inches
$1 / 2 \times 2$
$1 / 2 \times 21 / 1 /$
$112 \times 21 / 2$
$112 \times 3$
$1 / 2 \times 4$
$1 / 2 \times 41 / 2$

Brass machine screws and bolts-The following fillister head brass machine screws and brass machine bolts with iron nuts are used with bus-bar clamps for alternating-current service.


Brass Machine Screw Size-Inches .372-16×11/2 .372-16×11/2 $.372-16 \times 18$
$.372-16 \times 21 / 4$ .372-16x21/4 $.372-16 \times 23$ .372-16x3 1 .372-16x4

Brase Machine Bolts

Style No.
Bolt with Iron Nut
$\mathbf{2 5 3 3 6 2}$
$\mathbf{2 5 3 3 6 3}$
253364
$\mathbf{2 5 3 3 6 5}$
253366
$\mathbf{2 5 3 3 6 7}$


Note- $1 / 2$-inch bolts are required only with the two-bolt clamp, style numbers 196309 to 196314 , inclusive, and with the two-bolt clamp terminals, style numbers 196399 to 196403 inclusive, and 196319 to 196323 , inclusive.

## BUS-BAR TERMINALS

Bus-bar terminals for lead parallel to side of bus-bar. Length of bolt required equals thickness
 of bus, plus dimension D in table.

One bus-bar clamp. Fig. 45, and one terminal, Fig. 48, compose one complete bus-bar clamp.

Fig. 48

| Fig. 48 <br> Terminal | Fig. 45 Clamp | Dimensions in Inches |  |  |  |  | Approx. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Style No. | Style No. | A | B | C | D | E | Lbs. |
| 240201 | 196303 | 2 | 1/2 | 16 | 11/8 | 24 | 3 |
| 240202 | 198303 | 2 | $3 / 8$ | $\ldots$ | $11 / 8$ | 24 | 3 |
| 240203 | 196303 | 2 | \% | ${ }^{6}$ | $11 / 8$ | 24 | 3 |
| 198394 | 196305 | 2 | 12 | 3 | $11 / 2$ | $33 / 4$ | 3 |
| 196395 | 196305 | 2 | 12 | 38 | 112 | $381 / 4$ | 3 |
| 240204 | 198305 | 3 | 11/2 | 8 | $11 / 2$ | $33 / 4$ | 3 |
| 240205 | 196305 | 3 | $8 / 8$ | 8/8 | $11 / 2$ | 33 | 3 |
| 240206 | 196305 | 3 | \% | $3 / 8$ | $11 / 2$ | $33 / 4$ | 3 |
| 198397 | 198305 | 3 | 18 | 2/8 | $11 / 2$ | 38/4 | 3 |
| 196398 | 196305 | 3 | $1 \frac{1}{17}$ | 8, | $11 / 2$ | $33 / 4$ | 3 |
| 198399 | 198309 | 3 | $1{ }^{16}$ | 1,2 | $1{ }^{3}$ | $51 / 4$ | 3 |
| 196400 | 196313 | 5 | * $1 \frac{1}{2}$ | 1/2 | 13 | 718 | 5 |
| 196400 | 198313 | 6 | * $\frac{17}{7}$ | $1 / 2$ | $13 /$ | 71/8 | 5 |
| 196401 | 196313 | 5 | 1 | 1/2 | 13 | 718 | 5 |
| 196401 | 196313 | 6 | 4 | 1,2 | $13 /$ | 71/8 | 5 |
| 196402 | 198313 | 5 | $1 \frac{1}{16}$ | $1 / 2$ | 1814 | 71/8 | 5 |
| 196402 | 196313 | 6 | $1 \frac{1}{18}$ | $1 / 2$ | $13 / 4$ | 71/8 | 5 |
| 198403 | 196313 | 5 | 15 | 1/2 | $18 / 4$ | $71 / 8$ | 5 |
| 196403 | 198313 | 6 | 15 | $1 / 2$ | $13 / 4$ | 71\% | 5 |

Dimension A is maximum width of bus space.
*Maximum diameter of hole for cable, to be drilled as required.

Bus-bar terminals for clamp connection to flat bus-bar. These terminals are made of cast brass or cast copper and are designed primarily for making a clamp connection to flat bus-bar. Iron clamps for the opposite side of the bus when required, bus spacers when required, and bolts should be ordered extra.

One bus-bar terminal, Fig. 49, and one clamp, Fig. 45, compose one complete bus-bar clamp.

Length of bolt required equals thickness of bus. plus dimension D in table.


| PIG. 49 Terminal Style No. | Fig. 45 Clamp Style No. | Dimensions in Inches |  |  |  | Approx. Shipping Wt.,Lbs |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | A | B | C | D |  |
| 198315 | 196303 | 2 | * 17 | 5 | 118 | 3 |
| 198316 | 196305 | 3 | * ${ }^{\text {梼 }}$ | $8 / 8$ | 13/2 | 3 |
| 196317 | 196305 | 2 | 1 | 38 | $11 / 3$ | 3 |
| 198317 | 196305 | 3 | 18 | $8 / 8$ | $11 / 3$ | 3 |
| 196318 | 198305 | 2 | 118 | 3/8 | $11 /$ | 3 |
| 196318 | 196305 | 3 | 115 | 8/8 | $11 / 2$ | 3 |
| 196319 | 196309 | 3 | $1{ }^{16}$ | 112 | $13 / 4$ | 3 |
| 186320 | 188311 | 5 | * $\frac{17}{7}$ | $1 / 2$ | $13 / 4$ | 5 |
| 196320 | 196313 | 6 | 7 | 12 | $13 / 4$ | 5 |
| 198321 | 196311 | 5 |  | $1 / 2$ | $18 / 4$ | 5 |
| 198321 | 196313 | 6 | 1 | $1 / 2$ | $13 / 4$ | 5 |
| 198322 | 198311 | 5 | 17 | 1/2 | $18 / 4$ | 5 |
| 196322 | 198313 | 6 | 11. | $1 / 2$ | $18 / 4$ | 5 |
| 196323 | 198311 | 5 | 1\% | $1 / 3$ | $13 / 4$ | 5 |
| 198323 | 196313 |  | $1 \frac{18}{16}$ | $1 / 2$ | $13 / 2$ | 5 |

Dimension $A$ is maximum width of bus space.
*Maximum diameter of hole for cable, to be drilled as ro*Maxim

## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

## TEE CONNECTORS

Tee connectors for clamped main connection and soldered branch connections.
Style number includes connector with clamp and stove bolts.

| Connector Style No. | Fig. No. | Diam. of Main Hole. Inches | Diam. of Branch Hole. Inches | Drilled for Connectors |  | Dimensions in Inches |  |  |  | Approx. Shipping Wt., Lbs. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Main, Inches | Branch, Inches | A | B | C | D |  |
| 240208 | 50 | 4 | $\frac{1}{2}$ | 258 | 258 |  |  |  |  | 2 |
| 240207 | 50 | $8 / 8$ | 8/8 | . 365 | 365 |  |  |  |  | 2 |
| 240210 | 50 | 12 | 最 | . 460 | 258 | $11 / 4$ |  |  |  | 2 |
| 240209 | 50 | 1/2 | 98 | . 460 | . 365 | $11 / 4$ |  |  |  | 2 |
| 8889 | 50 | $1 / 3$ | 新 | . 460 | . 460 | $11 / 4$ |  |  |  | 2 |
| 164968 | 50 | -12 | * $1 / 8$ |  |  | 2112 |  |  | $1 \frac{3}{16}$ | 2 |
| 74508 | 50 | $3 / 4$ | * $1 / 2$ | $8 /$ |  | $11 / 2$ |  |  |  | 2 |
| 74509 | 51 | 34 | * 112 | 8 | .... |  |  |  | \% 0 | 2 |
| 164969 | 50 | 3 | * $/ 8$ | 83 |  |  |  | $1{ }^{\frac{1}{4}}$ | $11 / 8$ | 2 |
| 198202 | 50 | $3 / 4$ | *1 $\frac{1}{18}$ | $3 / 1$ |  |  |  |  | 13/4 | 2 |
| 196203 | 50 | 1 | *1/2 | 1 |  | 1312 |  |  |  | 3 |
| 196204 | 51 | 1 | * $1 / 2$ | 1 |  |  | $17 / 1$ | 11 <br> 1 | 8/4 | 3 |
| 196205 | 50 | 1 | * $7 / 8$ | 1 |  |  | 218 | $1 \begin{aligned} & 15 \\ & 18 \\ & 18\end{aligned}$ | $11 / 2$ | 3 |
| 198206 | 50 | 1 | * $1{ }^{3}$ | 1 |  | 3 | 2 H | \| | $13 / 4$ | 3 |



Fig. 50


FIG. 51

## TERMINAL CONTACT NUTS




Order by Style Number

## SWITCHBOARD DETAILS AND INDOOR BUS－SUPPORTS－Continued

\begin{abstract}


## COPPER TERMINALS

The terminals listed in the following tables are made from drawn copper．Straight terminals up to and including ． 559 inches inside diameter are seamless all around and are superior in appearance to any others． All the other terminals are made from seamless copper tubing．The best conductivity is secured in both types．


Fic． 59


| Style No． | Ampere Capacity Rubber Insulated Conductors | Maximum stranded wire or cable size | Dimensions in Inches |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | I．D | O．D． | Diam of Stud Hole | Length | A | B | C | D | E |

Straight Terminals－One Bolt Hole－Figs． 59 and 60

| 229105 | 35 | 8 | ． 186 | 25 | $\frac{9}{12}$ | 11 | 3／8 | 1／2 | 17 | $1{ }^{1}$ | 2／8 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 243981 | 70 | 4 | 259 | ． 344 | $\frac{9}{32}$ | 14 | 1.1 | 4 | \％ | 3 | 18 |
| 229111 | 70 | 4 | 259 | ． 344 | $\frac{1}{17}$ | 11 | $1 / 2$ | 4 | \％ | \％ | $\frac{1}{10}$ |
| 229112 | 70 | 4 | ． 259 | ． 344 | $\frac{11}{2}$ | $1 \frac{1}{12}$ | 12 | 4 | 荘 | 15 | $\frac{1}{81}$ |
| 229114 | 125 | 0 | ． 384 | ． 469 | 312 | 14 | 4 | ， | 8 | $\frac{1}{7}$ | $8 / 8$ |
| 243982 | 125 | 0 | ． 384 | ． 469 | $1 \frac{1}{2}$ | $1{ }^{1}$ | $\frac{1}{4}$ | 1 | 38 | 7 | 5 |
| 229113 | 125 | 0 | 384 | ． 469 | 13 | 117 | ${ }^{4}$ | 18 | 3／8 | 䂝 | $8 / 8$ |
| 269917 | 225 | 0000 | 558 | ． 688 | 3 | 214 | 1 | 13 | 1 | $1 / 8$ | 5 |
| 229119 | 225 | 0000 | 558 | ． 688 | $\frac{11}{2}$ | 2 H | 1 | 13 | 䂞 | 1／8 | \％ |
| 229120 | 225 | 0000 | ． 558 | ． 688 | $\frac{18}{2}$ | 219 | 1 | 18 | 宕 | $1 / 8$ | 78 |
| 243988 | 275 | 300000 | ． 745 | ． 875 | 效 | 3 | 18 | 118 | \％ | ． 13 | $11 / 8$ |
| 229127 | 400 | 500000 | ． 918 | 1.063 | 魣 | 3\％ | $1{ }^{1}$ | $11 / 2$ | ＋ | ． 144 | $13 / 8$ |
| 229128 | 400 | 500000 | ． 918 | 1.063 | 1 | 3 H | 118 | $11 / 2$ | H | ． 144 | 138 |
| 243993 | 550 | 800000 | 1.12 | 1.313 | 4 | $4 \frac{1}{1}$ | 13 | 1 \％ | 1 | ． 193 | 14 |
| 229133 | 650 | 1000000 | 1.28 | 1.5 | 1 | 47 | $21 / 4$ | $1 \%$ | \％ | ． 22 | 11 |
| 229134 | 650 | 1000000 | 1.28 | 1.5 | $\frac{11}{18}$ | 4 H | $21 / 4$ | 1 112 | 18 | ． 22 | 14 |
| 292234 | 1000 | 1500000 | 1.5 | 1.813 |  | $5 \%$ | 24 | 21／4 | 1 | $\frac{8}{15}$ | $21 / 4$ |
| 235904 | 1000 | 1500000 | 1.5 | 1813 | $1{ }^{16}$ | $5{ }^{18}$ | 2 H | $21 / 4$ | 1 | t | $21 / 4$ |
| 233458 | 1000 | 1500000 | 15 | 1813 | 1 | $5 \frac{18}{18}$ | 2 H | 214 | 1 | $\frac{18}{81}$ | $21 / 4$ |
| 233459 | 1200 | 2000000 | 175 | 2.063 | ti | $6 \%$ | 31 | $23 / 4$ | $11 / 4$ | 18 | 258 |
| 229773 | 1200 | 2000000 | 1.75 | 2.063 | $1 \frac{18}{18}$ | 6\％ | 3 18 | $23 / 4$ | 11／4 | 18 | $25 / 8$ |

Frankel solderless connectors can be supplied for terminals．For prices and information refer to Section 41－C，＂Knife Switches and Miscellaneous Wiring Devices．＂

SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued


Straight Terminals-One Vertical Bolt Hole-Fig. 61

|  | Ampere Capacity Rubber Insulated Conductors |  | Maximun Stranded <br> Wire or Cable Size |  | $\stackrel{\text { Dimensions in }}{\text {-I.D. }}$ |  | HES |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Style No. |  |  | Term 1 | Term 2 | Term 1 | Term. 2 | Length |
| 292251 | 35 | 35 | 8 | 8 | . 186 | . 186 | $15 / 8$ |
| 292252 | 35 | 70 | 8 | 4 | . 186 | . 259 | $17 \%$ |
| 301781 | 35 | 125 | 8 | 0 | . 186 | . 384 | $2{ }^{\frac{3}{4}}$ |
| 301762 | 70 | 70 | 4 | 4 | 259 | . 259 | 21/8 |
| 292253 | 70 | 125 | 4 | 0 | 259 | . 384 | 21 |
| 301763 | 70 | 225 | 4 | 0000 | 259 | . 558 | 3 |
| 301764 | 125 | 125 | 0 | 0 | . 384 | . 384 | $28 / 4$ |
| 292254 | 125 | 225 | 0 | 0000 | . 384 | . 558 | $3{ }^{5}$ |
| 301765 | 125 | 275 | 0 | 300.000 | . 384 | . 745 | 311 |
| 301766 | 225 | 225 | 0000 | 0000 | . 558 | . 558 | 378 |
| 292255 | 225 | 275 | 0000 | 300,000 | . 558 | . 745 | $4^{3 / 8}$ |
| 301767 | 225 | 400 | 0000 | 500,000 | . 558 | . 918 | $4 \frac{11}{6}$ |
| 301768 | 275 | 275 | 300,000 | 300.000 | . 745 | . 745 | $41 / 8$ |
| 292256 | 275 | 400 | 300.000 | 500,000 | . 745 | . 918 | $5{ }^{6}$ |
| 301789 | 275 | 550 | 300.000 | 800.000 | . 745 | 1.12 | 518 |
| 301770 | 400 | 400 | 500.000 | 500.000 | . 918 | . 918 | $53 / 4$ |
| 292257 | 400 | 550 | 500,000 | 800.000 | . 918 | 1.12 | $61 / 4$ |
| 301771 | 400 | 650 | 500.000 | 1,000,000 | . 918 | 1.28 | 68 |
| 301772 | 550 | 550 | 800.000 | 800.000 | 1.12 | 1.12 | 63 |
| 292258 | 550 | 650 | 800.000 | 1,000.000 | 1.12 | 1.28 | 71 |
| 301773 | 550 | 1000 | 800,000 | 1.500.000 | 1.12 | 1.5 | 7 先 |
| 301774 | 650 | 650 | 1.000,000 | 1.000 .000 | 1.28 | 1.28 | $7 \frac{1}{4}$ |
| 292259 | 650 | 1000 | 1,000,000 | 1.500.000 | 1.28 | 1.5 | $8 \frac{1}{16}$ |
| 301775 | 650 | 1200 | 1.000 .000 | 2,000.000 | 1.28 | 1.75 | $9{ }^{3} 16$ |
| 301776 | 1000 | 1000 | 1,500,000 | 1,500,000 | 1.5 | 1.5 | 918 |
| 302430 | 1000 | 1200 | 1,500,000 | 2,000,000 | 1.5 | 1.75 | $9 \%$ |



Straight Terminals-Two Vertical Bolt Holes-Fig. 62

| 270528 | 80 |  |  |  | 7 |  |  |  |  |  | - |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 270528 | 125 | 0 | . 389 |  | ${ }_{\text {, }}^{\frac{1}{73}}$ | $231 / 8$ | ${ }_{8}^{6}$ | 148180 | $\ldots$ | .... | $\ldots$ |
| 270532 | 225 | 0000 | 559 |  | 312 | $41 / 4$ | 3 | 38 | $\ldots$ | $\ldots$ | $\ldots$ |
| 270533 | 275 | 300,000 | . 745 |  | H | $41 / 4$ | \%s | $1 / 2$ |  |  |  |
| 272214 | 400 | 500,000 | . 918 |  | 11 | 6 | 1 | 18 |  |  | .... |
| Straight Terminals-Two Horizontal Bolt Holes-Fig. 63 |  |  |  |  |  |  |  |  |  |  |  |
| 259431 | 6.50 | 1,000.000 | 1.28 | 1.5 | $\frac{7}{17}$ | 43/8 | 21/4 | 1/2 | 31 | $11 / 2$ |  |
| 282087 | 1000 | 1,500,000 | 1.5 | 1.813 | $\frac{1}{10}$ | 51/9 | 211 | $5 /$ | 76 | $1^{3} 4$ |  |
| 282089 | 1200 | 2,000,000 | 1.75 | 2.063 | $\stackrel{1}{16}$ | 514 | 318 | 3 | 1 | 2 | $\ldots$ |
| 90-Degree Angle Terminals-One Bolt Hole-Fig. 64 |  |  |  |  |  |  |  |  |  |  |  |
| 281786 | 80 | 3 | . 259 |  |  |  |  | $1 / 4$ | $\ldots$ | . 084 | $\ldots$ |
| 244130 | 80 | 3 | 259 | ...... | Ti |  | $\frac{18}{15}$ | 3 | .... | . 084 |  |
| 292250 | 80 | 3 | 259 | . . . $\cdot$. | $\frac{11}{4}$ | ... | ${ }^{1 / 5}$ | ${ }_{1}^{1}$ |  | . 084 |  |
| 279970 | 80 | 3 | 259 |  | H2 |  | 8 | 1 |  | . 084 |  |
| 244133 | 125 | 0 | . 384 | $\ldots$ | H | ..... | 1 | H | $\cdots$ | . 084 |  |
| 244134 | 125 | 0 | . 384 | ...... | 1 |  | H | ${ }_{1}^{1}$ |  | . 084 |  |
| 179758 | 125 225 | 0000 | . 384 |  | I |  | $1 / 2$ | H |  | . 138 |  |
| 244144 | 225 | 0000 | . 559 |  | $\frac{13}{3}$ |  | 1/2 | 14 |  | .13 |  |

## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

The straight terminals with two horizontal bolt holes shown in Fig. 63 and listed above are designed for general application where the one-bolthole terminals as listed are not suitable-for example, where large cable connections are made to studs of large diameters, to laminated studs, to flat terminal plates, etc. By providing a properly formed adapter, made from flat copper strap, between the
listed terminal and the stud or plate to which connection is desired, means are provided for securing varied terminal arrangements.

For general guidance, several common arrangements shown in Fig. 65 are available on special order. The style number of the terminal includes the lug without the adapting strap.



FIG. 65


## UNIVERSAL MOUNTING BRACKETS

- Universal auxiliary brackets-This cast iron bracket is designed particularly to be bolted to the universal mounting brackets or straps, thus providing a suitable mounting for current and voltage transformers, etc., in various locations.

Note - For type A current transformers use bracket Style No. 59570, Fig. 67.

Style number includes bracket and $3 / 8$-inch diameter stove bolt.
designed particularly to be bolted to the end lug of the universal bracket and to provide a support for fuse and disconnecting switch bases. For individually mounted bases, two universal brackets and two end brackets are required per base, but where the bases are mounted adjacent to each other, in the same line and plane, an intermediate support for the two may be formed by using one universal bracket and one intermediate bracket. Style number includes bracket with mounting bolt.


Fic. 66

Mounting brackets for fuse and disconnecting switch base mounting-This cast iron bracket is

Style No. 59570 59571


Fig. 67

End Bracket Intermediate Bracket

Approximate
Shipping
eight,
$11 / 6$ $11 / 2$
$11 / 2$

## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

## UNIVERSAL MOUNTING BRACKETS AND STRAPS

The group of mounting brackets, listed below, consist of a number of cast iron slotted brackets, provided with an end lug and arranged to project at right angles to the frame uprights; a number of cast iron slotted straps, which extend across the panel, bolted to the end lug of the bracket; and a number of auxiliary brackets which bolt on the bracket or strap, as the case may be. This arrangement provides an almost unlimited number of different mountings for current and voltage transformers, fuse bases, disconnecting switches, insulator pins, knob insulators, etc.

Universal mounting brackets-For pipe or angle iron frame. Brackets are cast with slots in side, are provided with an end lug and are designed to project at right angles to the frame upright. The brackets are suitable for mounting on either $11 / 4$-inch pipe frame or angle iron frame; suitable adjusting eccentric washers are provided for holding the brackets rigidly, to prevent sagging, ordinarily due to bolt hole clearances.

Style number includes bracket complete with straight mounting bolts for angle iron frames or with $U$-bolts for pipe frame mounting.


| Mounting Bracket | Description of | No. of Slots | Dimensions |  |  |  | Approx. Shipping |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Style No. | Frame |  | A | B | C | D W |  |
| 216766 | 11/4-Inch Pipe | 2 | 12 | $13 / 4$ | 318 | 118 | 5 |
| 216767 | $11 / 4$ Inch Pipe | 2 | 14 | 13 | 41/8 | $11 / 8$ | 5 |
| 216788 | 11/4-Inch Pipe | 2 | 16 | 13 | 51/8 | $11 / 8$ | 5 |
| 216769 | 11/4-Inch Pipe | 3 | 18 | 13 | $3+1$ | 11/8 | 5 |
| 216770 | $1 \%$ Inch Pipe | 3 | 20 | 18 | $43 / 3$ | 11/8 | 6 |
| 216771 | 1 -Inch Pipe | 3 | 22 | $13 / 4$ | 51. | 11/8 | 6 |
| 216772 | $1^{1}$ - - Inch Pipe | 4 | 24 | $13 /$ | 4 | 11/8 | 6 |
| 216773 | $11 / 4$-Inch Pipe | 4 | 26 | $18 / 4$ | $41 / 2$ | 11/8 | 6 |

Universal mounting straps, made of cast iron with $7 / 6$ inch slots in the side, are designed particularly to be bolted on the end lugs of the universal mounting brackets, thus forming a mounting or supporting medium across the switchboard panels.
Style number includes bracket with mounting bolts.


Fig. 68

| Universal Strap | Width of Panel Inches | No. of Slots | Dimensions in Inches |  | Approx. Ship. Wt., |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Style No. |  |  | A | B | Lbs. |
| 109008 | 16 | 2 | 1515 | $53 / 8$ | 4 |
| 109009 | 20 | 2 | $19+1$ | 78 | 4 |
| 109010 | 22 | 2 | 214 | $63 / 8$ | 4 |
| 72749 | 24 | 3 | 2314 | 6 | 6 |
| 72750 | 32 | 4 | $31+1$ | $6 \frac{1}{8}$ | 6 |
| 72751 | 40 | 4 | 39 ft | $8 \frac{18}{818}$ | 6 |



Fig. 70
Mounting bracket for light bases used generally for supporting terminals, and testing bases on rear of switchboard for angle iron frame mounting. It is not necessary to remove the bracket from frame when shipping.
Style No.
291189

Order by Style Number

## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

Mounting brackets for mounting oil circuit breakers, made of cast iron and designed to hold the supporting pipes or pipe stringers, when breakers are supported on switchboard frame instead of switchboard panel. Note that breakers with horizontal pull mechanism are ordinarily required.

Style number includes bracket and mounting bolt.

*Bracket and breaker cover plate should be located so as not to interfere with panel frame brackets.


Fig. 71

Mounting brackets, Fig. 72, for types FS and FB current transformers, are made of cast iron and are designed for supporting the transformers from flat surface, as in Fig. 73.

Style number includes one bracket only.


| Fig. 72 Mounting Bracket Style No. | pplication | For Mounting Transformers Style No. | Dimensions in Inches |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Mounting |  | A | B | C | D | E |
| *217611 | Pipe | 125053 to 125056 | 13 | 1 | 4 | 31/2 | $71 / 8$ |
| $\dagger 217611$ | Flat | 125057 to 125059 | 1 樓 | 1 | $5 \frac{1}{16}$ | 4 | $7 \%$ |
| *217611 | Pipe | 125060 to 125062 | 13 | 1 | 514 | 416 | 8 |
| $\dagger 217611$ | Flat | 125063 to 125066 | $1 \frac{1}{2}$ | 1 | $3{ }^{3} 4$ | 48 | $73 / 8$ |
| *217611 | Pipe | 125067 to 125069 | $1 \frac{1}{3}$ | 1 |  | $41 / 4$ | $78 / 8$ |
| †217611 | Flat | 125070 to 125072 | $13{ }^{3}$ |  | 58/8 | 5\%3 | $77 / 5$ |

Approximate shipping weight 1 pound.
*For $11 / 4$-inch pipe mounting, order in addition two Style No. 127776 brackets, and four $3 / 8$-inch by $11 / 4$-inch machine bolts for each transformer.
$\dagger$ For flat mounting on auxiliary bracket as shown on the left of Fig. 73, order in addition, two style No. 177512 brackets, and four $3 / 3$-inch by $11 / 4$-inch machine bolts for each transformer.


Fig. 73A

Mounting bracket, Style No. 219516 shown in Fig. 73A is used for supporting type FB current transformers on vertical risers. Two brackets are required for each transformer.

## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

Pipe mounting brackets-These brackets are made of cast iron for clamping on $11 / 4$-inch pipe frame by means of U-bolts; for supporting instrument transformers, fuse blocks disconnecting switches, etc.


Fig. 74


Fig. 75


Approximate shipping weight, 2 pounds.

Mounting bracket, light duty type, made of cast iron and designed for supporting Westinghouse condenser sections for voltage regulator and for meter resistance, etc.
Style number includes bracket only, which is shown in full lines.



Approximate shipping weight, 3 pounds.

I-beam clamp for fastening transverse I-beamsThis cast iron fitting securely clamps a transverse I-beam to another I-beam, without the necessity of cutting or drilling either beam.

It is used extensively to hold the supporting Ibeam to remote hand control oil circuit-breaker bell cranks.


Fig. 76

Style No.
162516 Clamp without bolts, Fig. 76
Approximate shipping weight, 5 pounds.
In addition to the above, there should be ordered two $1 / 2$-inch machine bolts, $31 / 4$ inches longer than the width of one I-beam flange, and two $1 / 2$-inch machine bolts, $31 / 4$ inches longer than the width of the other I-beam flange.

Hanger clamp - This cast iron clamp is designed for any size I-beam without the necessity of cutting or drilling the beam. It is of service in hanging various brackets and supports from the ceiling and offers a substantial base for oil switch or circuitbreaker bell crank bearings.


FIG. 77

Style No.
162519 Clamp without bolts, Fig. 77.
Approximate shipping weight, 6 pounds.
In addition to the above, there should be ordered two $1 / 2$-inch machine bolts, $31 / 4$ inches longer than the width of the I-beam flange.

I-beam hanger clamp, light duty type-This iron clamp is designed for the same general purpose as the heavy duty type clamp, but for use as a support for lighter apparatus.

Style number includes clamps and one $3 / 8$ inch $x$ $11 / 4$ inch machine bolt.


Fig. 80

Style No.
*223406 Hanger clamp with one machine bolt. Approximate Shipping weight, 3 pounds.
*In addition there should be ordered two fit inch washers and two it inch diameter machine bolts, $22 / 4$ inches longer than the width of the I-beam flange.

## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

Pipe brackets made of cast iron and designed to bolt to an angle frame and to support a $11 / 4$-inch pipe at right angles to the frame upright. The bracket is tapped with straight thread of standard size to provide adjustment of the pipe to the horizontal position.

Style number includes bracket complete with mounting bolts and pipe lock nut, but does not include the pipe.


Fig. 82

Style No.
162515 Bracket complete.
Approximate shipping weight, 2 pounds.

Pipe saddle clamps made of malleable iron, and are tapped to receive pipe with standard pipe thread for branch connections, while the main connection is of the U-clamp type.

Style number includes clamp with U-bolt.


Fig. 85
two parallel pipes. various kinds of apparatus having one mounting bolt or for clamping two parallel pipes together 4 inches between centers of pipes.


Style No.
227599 Pipe mounting bracket only.
Approximate shipping weight, 1 pound.

Clamps for fastening pipe to I-beam-This is a cast iron fitting that securely clamps transverse pipe to an I-beam, as shown in Figs. 83 and 84. without the necessity of cutting or drilling either the pipe or beam.

Style No.
162513 Clamp for one $11 /$-inch pipe.
Clamp for two $11 / 4$-inch pipes.
Approximate shipping weight, 2 pounds.
The above style numbers do not include bolts, as the bolt length will vary according to size of I-beam.
In addition to above style number there should be ordered for single-pipe clamp two $1 / 2$-inch machine bolts, $31 / 4$ inches longer than width of I-beam flange; for two-pipe clamp, one $1 / 2$-inch machine bolt, $31 / 4$ inches longer than width of I-beam flange.

Pipe end clamp-This is a cast iron fitting which securely clamps a $11 / 4$-inch pipe to an I-beam without the necessity of cutting the I-beam.

Pig. 86
Style No.
240131 Pipe end clamp.
Approximate shipping weight, 2 pounds.


Fig. 83


Fig. 84


Pipe mounting brackets-These brackets are made of cast iron for clamping on $11 / 4$-inch pipe frames. They are designed for supporting, from

## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

Wall or floor brace complete with angular adjustment, heavy duty type. This brace consists of a wall or floor clamp of the threaded type, a brace pipe clamp of the threaded type and one piece of one-inch wrought iron pipe, 4 feet, 2 inches long, threaded at both ends.
Style number includes brace complete with necessary bolts.


Fig. 87
Style No.
Description
180398 Wall or floor brace complete.
Approximate shipping weight, 10 pounds.
Angle-iron frame mounting brace, heavy duty U-bolt type-Style No. 291181, covers complete brace with 4 -foot length of pipe for left-hand side of panel; style No. 306796 forright-hand sideof panel.


Pipe frame mounting brace, heavy duty U-bolt type-Style No. 299188, covers complete brace with 4 -foot length of pipe.


Pipe ends-These cast iron pipe ends are tapped with a straight thread of standard size, and are suitable for bolting to the angular flanges or to angular pipe tees. Straight thread is utilized to obtain adjustment between points of attachment.


Fig. 89


Fic. 90

| $\begin{gathered} \text { Pipe } \\ \text { End } \\ \text { Style } \\ \text { No. } \end{gathered}$ | Size <br> Pipe, <br> In. | Fig. 89, Dimensions in Inchies |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | A | B | C | D | E | F | G |
| $\begin{array}{r} 83129 \\ 162517 \\ 128597 \end{array}$ | $1 / 4$ $11 / 4$ | $11 / 4$ 13 $13 / 4$ | 等 | 等 | 5/8 3 $3 / 8$ | 3 4 $41 / 4$ $41 / 4$ | $11 / 8$ $11 / 3$ $15 / 3$ | $13 / 8$ $131 / 8$ $21 / 8$ |

Approximate shipping weight. 1 pound.
Pipe flange, tapped type-These flanges are made of malleable or cast iron and are tapped to receive pipe with standard pipe thread. The $11 / 4-$ inch flange is also used as the floor flange on types J and L switchboard frames.

| Pipe Flange Style No. | $\begin{gathered} \text { Size } \\ \text { Pipe } \\ \text { Inches } \end{gathered}$ | Material Flange | Fig. 90, Dimens. in Inches |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | A | B | C | D | E |
| $\begin{aligned} & 162512 \\ & 225654 \\ & 162510 \end{aligned}$ | ${ }_{2}^{1 / 4}$ | C. I. M. I. C. I. | 2388 3888 5 | 3. 38 $3 / 8$ $3 / 4$ | $3 / 8$ $5 / 8$ | $31 / 6$ $41 / 2$ $61 / 2$ |  |

Approximate shipping weight, 1 pound.

## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

Pipe brace clamp, One-U-bolt type-For ordinary applications. These brace clamps are made of malleable iron and are clamped to pipe structure by means of U-bolts. Fig. 92 shows the clamp bracing a $11 / 4$-inch pipe to angle-iron frame.


Fig. 92
Style No.
226471 Pipe brace clamp with bolts. Approximate shipping weight, 1 pound.

Pipe brace clamp, Two-U-bolt type-These are clamped to pipe structure by means of two U-bolts. Style No. 291184 covers the straight clamp complete and style Nos. 291185 and 297595 cover right and left hand offset clamps. Style No. 303509 covers clamp for wall end. Style No. 303540 is Style No. 303509 with addition of U -bolt for clamping to pipe instead of to wall.


Fig. 95

Pipe mounting bracket-This bracket is made of cast iron and is designed to be clamped to $11 / 4$ inch pipe by means of $U$-bolt and to support straps or similar parts on the pipe frame.

Style number includes strap and mounting bolt.



Fig. 94

|  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |

Approximate shipping weight, 1 pound.

Pipe clamping brackets, for top iron of frame structure-These brackets are of cast iron and are designed to clamp on the top end of $11 / 4$-inch pipe upright, forming part of a type J or $L$ switchboard frame, and for holding the top iron of the frame to the pipe upright.
Style No. 223577 is for end bracket.
Style No. 223578 is for intermediate bracket.
Style number includes brackets and clamping bolts.

| Bracket Slyle No. | Fig. 94, Dimensions in Inches |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | A | B | C | D | E | F |
| 223577 223578 | $5_{5}^{41 / 4}$ | $\stackrel{2}{2}$ | ${ }^{1} 18$ | 新 | 1 | 2 |
| Approximate shipping weight, 1 pound. |  |  |  |  |  |  |

Wall brace complete with angular adjustment light duty type-The brace consists of a wall clamp of the $U$-bolt type, one piece of $3 / 4$-inch wrought iron pipe, 4 feet long, and a pipe brace clamp of the U-bolt, see Fig. 98.
Style No. 225110 includes Style Nos. 226445 and 226473 with $U$-bolts and 4 feet of $3 / 4$-inch pipe.
Pipe brace clamp, U-bolt clamp type, with angular adjustment-These brace clamps are made of malleable iron and are clamped to pipe structure by U-bolts. The brace end of the clamp is provided with suitable openings so that the brace pipe may be clamped at any desired angle to main pipe, angle iron, floor or wall. Fig. 97 shows the clamp for bracing to another pipe. Fig. 96 to switchboard angle iron frame, and Fig. 99 to floor or wall.

Style number includes clamp complete with U-bolts.

SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued


Approximate shipping weight. 6 pounds.


Fig. 100


Fig. 101

Barrier brackets, for pipe mountingThese cast iron brackets are designed to support asbestos lumber or Micarta barriers on a pipe frame structure.
Style number includes bracket and U-bolt.

| Barrier Bracket Style No. | Figure | Dimensions in Inches |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | A | B | C | D | E | F |
| 239027 | 102 | 24 | 148 |  | 7/8 |  | 1/2 |
| 239026 | 103 | 118 | 218 | $4 \frac{5}{16}$ | 7/8 | 11/4 |  |

Approximate shipping weight, 1 pound.


Order by Style Number

## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

Mounting brackets for pipe panels These brackets are clamped on, the pipe structure by U-bolts and are designed particularly to support the switchboard panels of types J and L frames. Right hand, left hand and intermediate brackets are listed. The left hand bracket is mounted in opposite direction to right hand bracket; the intermediate bracket consists of a right hand bracket and left hand bracket bolted together by standard machine bolts.

Style number includes bracket and bolts.



| Mounting <br> Bracket | Direction of |  |
| :--- | :---: | :---: |
| Style No. | Mounting | Figure |
| 223579 | Left Hand | 104 |
| 223580 | Right Hand | 104 |
| 223581 | Intermediate | 105 |
| 228889 | Right or Left | 106 |
| $\mathbf{2 2 8 8 9 0}$ | Intermediate | 107 |
| 2339021 | Right or Left | 108 |
| 239022 | Intermediate | 109 |
| Approximate shipping weight, 1 pound. |  |  |

Approximate shipping weight, 1 pound.

Pipe cross clamps-These clamps are made of malleable iron and are clamped to the pipe frames by U-bolts. They are shaped symmetrically on each side, which permits the right angularly positioned pipes to be located in line with each other, or the pipes may be crossed as shown in Fig. 115. This clamp may be used as a pipe tee, a pipe elbow, or a pipe cross. Clamps holding pipes on either side of a perpendicular pipe will not interfere with each other, thus allowing great flexibility in design of pipe structures; see Fig. 111.

Style number includes clamp complete with two U-bolts.

Table for Fis. 111
Size o

| Clamp | Size of Pipe | Dimensions in Inches |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Style No. | Inches | A | B | C |
| 216511 A | 3/4x $3 / 4$ | $18 / 4$ | $18 / 4$ | $11 / 2$ |
| $216510 A$ | $3 / 4 \times 11 / 4$ | 13 | 2 亲 | $17 / 8$ |
| 216509 A | $11 / 4 \times 11 / 4$ | 218 | 2 I | 218 |
| 238703 | $11 / 4 \times 2$ | 218 | 2 H | 28 |
| 238702 | $2 \times 2$ | 3 | 3 | $31 / 8$ |

Approximate shipping weight, $11 / 2$ pounds.
Caps for ends of pipes.

| Cap Style No. | Size of Pipe |
| :---: | :---: |
| 240529 | $1 / 4$ |
| 240530 | $11 / 4$ |
| $\mathbf{2 4 0 5 3 1}$ | 2 |

Approximate shipping weight, 1 pound.


Fig. 110


Order by Style Number

## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

Pipe cross clamps-This is a double one-piece clamp for use about the structure to give it additional rigidity.

Table for Fig. 113

| Style No. | Size of Pipe Inches | Dimensions in Inches |  |  | Approx. Shipping Wt., Lbs. |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | A | B | C |  |
| 291178 | $11 / 4 \times 1 / 4$ | 458 | $4^{3} \mathrm{~s}$ | $13^{2}$ | 1 |
| 291179 | $11 / 4 \times 2$ | $5^{3}$ \% | 519 | 118 | 1 |
| 291180 | $2 \times 2$ | 6 | 6 | $1 \%$ | 1 |



Fig. 113
Pipe cross clamps, three to six-way, U-bolt clamp type-These clamps are made of malleable iron and are similar to the cross clamps, except that an additional clamping fixture is provided. The clamp as shown constitutes a three-way clamp, but by suitably combining two or more clamps and substituting straight bolts in place of U-bolts where required, four to six-way clamps may be made up.

Style number includes one clamp complete with three U-bolts.


Fig 115

| Clamp <br> Stsle No. | DIMENSIONS IN INCHES |  |  |  |  |  | Approx. <br> Shipping <br> Wt. Lbs. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Pipe Sizes |  |  | D | E | F |  |
|  | A | B | C |  |  |  |  |
| 223411 | 11/4 | $11 / 4$ | $11 /$ | $2{ }^{1}$ |  |  |  |
| 238705 238704 | 2 | ${ }_{2}^{11 / 4}$ | ${ }_{2}^{1 / 4}$ | ${ }_{3}{ }^{16}$ | ${ }_{3}{ }^{2}$ | 3 3 3 | 2 |

Pipe flange clamps are made of malleable iron and are clamped to the pipe frame by U-bolts.

Style number includes pipe flange complete with U-bolt.


Fig. 112

| Pipe Flange Clamp Style No. | Size of Pipe. Inches | Dimensions in Inches |  |  |  |  | Approx. <br> Shipping Wt. Lbs. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | A | B | C | D | E |  |
| $\begin{array}{r} 226443 \\ 238707 \\ \hline \end{array}$ | $2^{11 / 4}$ | 2\% ${ }^{1 / 2}$ | [88 | $1 / 8$ | 31/2 | ${ }_{2}{ }^{\text {3 }}$ | 1 |

Clamp for $11 / 4$-inch pipe.-Base to wall, pipe parallel to wall, Fig. 114 (Style No. 291187).


Mounting clamp brackets for pipe or angle iron frame, cast with slot in end lug, designed for general mounting. This bracket may be used as part of rheostat idlers, shown in Figs. 118 and 119.
Style number includes bracket and mounting bolt.


Style No. Desctiption
Style No. Pipe mounting bracket, Fig. 116, for angle iron
216449 Pesctiption
216450 Pipe mounting bracket. Fig. 117, for frame mount-
Approximate shipping weight, 1 lb .

## SWITCHBOARD DETAILS AND INDOOR BUS－SUPPORTS－Continued

Idler brackets with idlers are of cast iron，de－ signed for mounting on angle iron or pipe frame construction，for guiding sprocket chain transmission on rear of switchboard panel，for remote control of rheostats．Various methods of arranging sprockets and chains may be applied with the use of these idler brackets．

Style number includes idler bracket，idler and mounting bolt．


Fig． 118

| Idler Bracket Style No． | Frame Mounting | Figure | Dimensions in Inches |  | Approx． Shipping Wt．，Lbs． |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | A | B |  |
| 216451 | Angle Iron | 118 | 61／8 | 48／4 | 2 |
| 216452 | 11／1／Inch Pipe | 119 | 61／8 | $43 /$ | 2 |
| 216453 | 11／2 Inch Pipe | 119 | 93／8 | 8 | 2 |

Shunt lead holder－For mounting on rear of board to take up slack shunt leads．


U－bolts for wrought iron pipe are listed in iron and brass．


Fig． 121


IRON BOLTS

| 127932 | 114 | 1／733 | 3／4 | 34 | $\ldots$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 124586 | 111 |  | 11／8 | $1{ }^{1} 1$ | $\ldots$ |
| 127933 | $1{ }^{1}$ |  | ${ }^{1 / 4}$ | $1{ }^{1 / 2}$ | $\ldots$ |
| 210897 192929 | 1\％ | 年处16 | $1^{1 / 3}$ | $\stackrel{2}{26}$ | $\ldots$ |
| 192930 | 3 | ${ }_{1}$ | 1 | 13／3 |  |

## BRASS BOLTS

| 247149 |  | 3／6－16 | $17 / 1 / 8$ |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 247150 247151 | $\cdots$ |  | 1132 | 1 | I |
| 247152 |  | 38816 | ${ }_{1}^{1 \%}$ | \％ | I |
| 247153 247154 |  |  | $2{ }^{2}$ | 1 | 1 |
| ${ }^{247154}$ | $\ldots$ |  | $1{ }^{1 / 8}$ | 8 | 1 |
| 247156 <br> 247157 | $\cdots$ | 1 10.20 | 1 | \％ | 竞 |
| 247158 | $\cdots$ | －18 | ${ }^{1}$ | \％ | H |
| 247159 247160 |  |  | 1／3／8 | 3 | H |

Order by Style Number


Switchboard mountings and control mechanisms for rheostats-The tetrapods for supporting rheostats (with 4 mounting bolts) at the switchboard will accommodate rheostats with a minimum of $53 / 4$ inches and a maximum of $111 / 4$ inches between bolt centers. Remote hand-control rheostats are operated from the handwheel on the front of the switchboard through a system of drum and cable transmission at the switchboard to a chain and sprocket at the rheostat. At the switchboard, the cable is enclosed in pipe conduit, thus eliminating all danger of short circuits on the panel due to a broken chain or cable falling against the connections.
The handwheels are made of black moulded material and have a black highly polished finish.

Cable conduit may be run from the cable drum housing at the panel to a point not less than 2 feet from the sprocket at the rheostat. Conduit should be $1 / 8$-inch pipe with smooth inside surfaces and all ends reamed to prevent abrasion of cable. Conduit may be bent for small angles on a radius of not less than 6 inches. For 90 -degree bends use roller elbows. Extra roller elbows and conduit which are provided
with mounting holes, may be ordered as required. Conduit should be supported at bends.

Cable adjustment and installation-At the middle point of the cable, open the strands and fasten to the drum with screw and washer as provided. Arrange drum, handwheel, sprocket, turnbuckles, chain and cable in relative position as shown in sketch, tighten turnbuckles to take up slack. With pointer vertical, rheostat resistance to be all out, turn handwheel to right until other extreme position is reached and mark position of the pointer on dial plate.
Style number for remote-control mechanism includes (in addition to mechanisms mounted on the switchboard panels) cable, chain, 2 turnbuckles, and four $1 / 8$-inch pipe roller elbows for 10 -foot run between drum at the panel and sprocket at the rheostat. The style number does not include the rheostat, rheostat sprocket, or $1 / 8$-inch pipe conduit.

|  |  |  |
| :--- | :--- | :--- |
| Style No. | Description |  | Approx. Ship.

Order by Style Number

## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

Shunt-Supporting brackets of cast iron for supporting Westinghouse type G ammeter shunts on the rear of switchboard panels are intended to relieve the shunt of the weight of the outgoing cable. The style numbers include the necessary screws and screw anchors for attaching supports to panel.


Meter swivel brackets suitable for any Westinghouse round type meters, 7 inches or 9 inches diameter, and are intended for mounting in upright position on top of iron structure of types $\mathrm{E}, \mathrm{G}, \mathrm{J}$ or L switchboard frames. Bracket is swiveled so that the face of the meter may be turned in any desired position.
Style number and list price include bracket and mounting bolts, as shown in full lines.


Fig. 127

| Swivel | Size of | Dimension |
| :---: | :---: | :---: |
| Bracket | Meter. | A |
| Style No. | Inches | Inches |
| 164970 | 9 | $115 / 8$ |
| 188824 | 7 | $98 / 8$ |
| Approximate shipping | weight. 5 pounds. |  |

Meter swivel brackets for mounting one Westinghouse illuminated dial meter on top iron of frame construction of types E, G, J or L switchboard frames.


Fig. 128
Style No.
239799 Meter swivel bracket with mounting bolts. Approximate shipping weight, 5 pounds.

Meter swivel brackets suitable for mounting 3 or 4 Westinghouse round type meters, 7 inches diameter, on the top iron of frame structure of types E, G, J or L switchboard frames.


Fig. 126
Style No.
239179 Meter swivel bracket with mounting boits for 239178 Meter swivel bracket with mounting bolts for meter swivel bracket
mounting four meters.
Approximate shipping weight, 15 pounds.

Meter swivel brackets for mounting Westinghouse round type meters of 7 inches diameter, except for polyphase wattmeters, on face of switchboard panel. These brackets may be turned at various angles to face of panel or pushed back when desired.
Style No.
238991 Bracket complete for three meters. Fig. 129.
$\mathbf{2 3 8 9 9 2}$ Bracket complete for four meters, Fig. 130 .
Approximate shipping weight. 20 pounds.


Figs. 129 and 130

## SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

Panel swinging brackets designed for mounting a $11 / 2$-inch swinging panel. The bracket is hinged so that the face of the panel may occupy any desired position from one parallel to the face of the board to one at right angle to switchboard. When used with switchboard pipe frame, the brackets must be located so as to clear panel mounting bracket.

Style number includes bracket with the necessary mounting bolts.


| Swinging | Width of Panel <br> Dimension <br> Bracket | A | Frame |
| :---: | :---: | :---: | :---: |
| Style No. | Inches | Mounting | Shipping. <br> Wt., Lbs. |
| 217863 | 12 | Angle Iron | 10 |
| 217864 | 16 | Angle Iron | 10 |
| 217865 | 20 | Angle Iron | 10 |
| 217868 | 24 | Angle Iron | 10 |
| 217867 | 12 | Pipe | 10 |
| 217868 | 16 | Pipe | 10 |
| 217869 | 20 | Pipe | 10 |
| 217870 | 24 | Pipe | 10 |

Meter swinging bracket suitable for any Westinghouse round type, 7 -inch or 9 -inch meters except polyphase wattmeters. Bracket is hinged so that the face of the meter may occupy any desired position from one parallel to the plane of the board to one at right angles to the board.

Style number includes bracket and mounting bolts.

| Swinging Bracket,Style No. 217858 21786 217852 217856 |
| :---: |
|  |  |
|  |  |
|  |  |
|  |  |
|  |  |
|  |  |



SWITCHBOARD DETAILS AND INDOOR BUS-SUPPORTS-Continued

Metal Switchboard Caps-These caps are used for covering holes in panels drilled for future installation of apparatus.


Fig. 134
Style No.
282799
282800
282801
282802
282803
282804
282805
282806
282807
282808
282809
285459
285460
285461
285462
285483

| $\sim$ Dimensions in Inches- |  |
| :---: | :---: |
| A | B |
| 3/2 | 2 |
| 8/8 | - $\quad 2$ |
| 1/8 | $11 / 1$ |
| 8 | $1{ }^{1}$ |
| $7 / 8$ | $11 / 2$ |
| $1 \frac{1}{4}$ | 2 |
| $13 / 4$ | 2 |
| $23 /$ | 2 |
| 313 |  |
| $45 /$ | 2 |
| 1.4 | $11 / 3$ |
| $13 / 4$ | $11 / 2$ |
| $23 / 8$ | $11 / 2$ |
| $31 / 2$ | 13 |
| $43 / 8$ | $11 / 2$ |

Uninsulated bolts for types E, G, L, and J switchboard frames. Style number includes bolt with soft rubber washer, standard hexagon nut and black marine finished bolt head and washer for front of panel.


Fig. 137
Style No.
253102
253103
263104
253105
253108
253107
253108
253109
253110
253111
$\begin{gathered}\text { Length of } \\ \text { Bolt. Inches }\end{gathered}$
2
$21 / 3$
$213 / 3$
$23 / 4$
$31 / 2$
$31 / 3$
$33 / 2$
$41 / 6$

| Thickness of Panel. In. |  |
| :---: | :---: |
| Pipe Frame | Angle Frime |
| $3 i$ | 1 |
| 1 | 1414 |
| $1^{14}$ | $11 / 2$ |
| 13. | ${ }^{*}$ |
| 2 |  |
| 213 | $21 / 2$ |
| $3^{*}$ | 3 |
| 3 | $\ldots$ |

Insulated bolts for types E, G, L and J switchboard frames-Style number includes bolt with fiber bushing, rubber washer and black marine finished bolt head and washer.


Fig. 135
Style No.
253112
253113
253113
263114
253115
253115
253116
253117
253118
253119
253119
253120

Fancy hexagon nuts, black marine finish, may be used with the bolts just described, or any standard iron bolt.

Style number applies to nuts finished in black marine.


Fig. 136
Style No.
7559-A
7568


Beveled washers, black marine finish, are for use with nut shown in Fig. 136.
Style No.
$\mathbf{3 3 7 9}$
$\mathbf{3 3 8 0}$
Diameter Bolt
Thickness
$3 / 6$

Card holders-These card holders are designed for mounting on the front of panels to hold cards giving name of the machines or circuits controlled, and are finished in black marine.


Fig. 138


Order by Style Number

Calibrating terminals for secondary circuits-For conveniently making connections for the calibration of instruments. The thumb nuts are made of insulating material.


## Terminal Posts for Switchboard Small Wiring

Figure 141 shows a convenient and inexpensive terminal post for terminating the small wiring on rear of switchboard panels. The post provides one set of crimp washers and lock-nuts for the permanent connections from the panel, and another set for the outgoing lead. These posts are set directly in the rear of the panel with a setting tool and are intended to be located when the wiring of the panel is done. Each post requires a hole in the panel $5 /$-inch diameter and $3 / 4$-inch deep.


Nameplates on the switchboard for identifying the switchboard apparatus with the circuits or machines controlled, add materially to the security of operation. The nameplates here listed are 3 inches wide and 1 inch high, are fastened to the panels with brass escutcheon pins and are neat and

| Lettering on Nameplate | Nameplate No. No. | Lettering on Nameplate | Nameplate No. No. |
| :---: | :---: | :---: | :---: |
| A-C. Rotary No. 1 | 1172 | Building No. 4. | 2350 |
| A-C. Generator Field | 1928 | Bridge | 2279 |
| A-C. Generator | 1938 | Calibrating Voltmeter. | 3471 |
| Air Compressor. | 1797 | Car Department. | 2839 |
| Air Pressure | 1974 | Channel. | 2276 |
| Air Pump | 1847 | Charge. | 3044 |
| Alternating Current, Light. | 796 | Circuit No. 1. | 3614 |
| Alternating Current, Power. | 797 | Circuit No. 2. | 3615 |
| Alternating Current, Street Service | 870 | Circuit No. 3. | 3616 |
| Arc Lights. | 2792 | Circuit No. 4. | 3617 |
| Auditorium | 821 | Circuit No. 5. | 3618 |
| Auxiliary Bus | 3017 | Circuit No. 6. | 3619 |
| Auxiliary Bus Running. | 3024 | Circuit No. 7. | 3620 |
| Auxiliary Bus Starting | 3025 | Circuit No. 8. | 3621 |
| Bal. Coil No. 1. | 883 | Circuit No. 9 | 3622 |
| Bal. Coil No. 2. | 884 | Circuit No. 10. | 3623 |
| Basement. | 1771 | Circuit No. 11. | 3624 |
| Battery . | 3045 | Circuit No. 12. | 3625 |
| Boiler Feed Pump | 862 | Circuit No. 13. | 3626 |
| Boiler House. | 2353 | Circuit No. 14. | 3627 |
| Boiler Room | 2262 | Circuit No. 15. | 3628 |
| Building No. 1 | 2347 | Circuit No. 16. | 3629 |
| Building No. 2 | 2348 | Circuit No. 17. | 3630 |
| Building No. 3. | 2349 | Circuit No. 18. | 3631 |
| (Continued on noxt pago) |  |  |  |

pleasing in appearance. The letters and rim are polished copper on black matt.

Order by nameplate number. Nameplates with other lettering than here listed will be supplied as ordered at a list price of $\$ 35.00$ for first plate and 60c for each duplicate plate.

## SWITCHBOARD DETAILS-Contimued

| Namoplatoe-Continued |  |  |  |
| :---: | :---: | :---: | :---: |
| Lettering on | Nameplate No. | Lettering on Nameplate | $\begin{aligned} & \text { Nameplatete } \\ & \text { No. } \end{aligned}$ |
| Circuit No. 19. | 3632 | Light. . | 2795 |
| Circuit No. 20. | 3633 | Lights. | 2424 |
| Circuit No. 21. | 3634 | Light Main. | 2663 |
| Circuit No. 22. | 3635 | Lighting System. | 2646 |
| Circuit No. 23. | 3636 | Line No. 1. | 947 |
| Circuit No. 24. | 3637 | Line No. 2. | 958 |
| Circuit No. 25. | 3638 | Line No. 3. | 959 |
| Circulating Pump | 1856 | Line No. 4. | 961 |
| Control No. 1. | 3046 | Local Feeders. | 3154 |
| Control No. 2. | 3047 | Local Service. | 2823 |
| Control No. 3. | 3048 | Main Bus.. | 3015 |
| D-C Panel | 935 | Main Bus Running | 3022 |
| D-C Rotary No. 1 | 1171 | Main Bus Starting. | 3023 |
| D-C Street Service | 887 | Main Control. | 1712 |
| Direct Current Generator. | 812 | Main Light Breaker. | 1822 |
| Direct Current Laboratory. | 810 | Main Light Switch. | 3514 |
| Direct Current, Power. | 811 | Main Line. . | 1462 |
| Discharge. | 3043 | Main Power Breaker. | 1823 |
| Dredger. | 3070 | Main Power Switch. | 3515 |
| Emergency Line. | 2644 | Main Switch. | 1798 |
| Emergency Switch. | 2417 | Motor. | 2230 |
| Emergency Switches. | 2698 | Motors. | 2354 |
| Equalizer. | 888 | Motor Circuit. | 2642 |
| Equalizer Rheostat | 2775 | Motor Generator, Running. | 867 |
| Equalizer Switch. | 3457 | Motor Generator, Starting. | 868 |
| Exchange. | 3069 | Motor No. 1. | 2027 |
| Engine Generator, Field. | 806 | Motor No. 2. | 2028 |
| Engine Generator | 799 | Negative. | 814 |
| Exciter. | 2181 | Negative D-C, Generator | 882 |
| Exciter Bus. | 3016 | Neutral Switches. | 1434 |
| Exciter No. 1. | 816 | Night Lights. | 1855 |
| Exciter No. 2. | 817 | No. 1 Feeder Circuit | 1939 |
| Exciter No. 3. | 2684 | No. 2 Feeder Circuit. | 1940 |
| Exciters. | 815 | No. 1 Motor. | 2696 |
| Exhaust Fan. | 1689 | No. 2 Motor | 2697 |
| Fans. | 1467 | No. 3 Motor | 2758 |
| Fan No. 1. | 1685 | No. 4 Motor. | 2759 |
| Fan No. 2. | 1686 | No. 1 Rotary | 2243 |
| Feeder No. 1. | 2029 | Panel A. | 1824 |
| Feeder No. 2. | . 2030 | Panel B. | 1825 |
| Feeder No. 3. | 2031 | Panel C. | 1826 |
| Fire Pump. | 2566 | Panel D. | 1827 |
| General Power Circuit. | 2565 | Panel E. | 1828 |
| Generator. | 2182 | Panel F. | 1829 |
| Generator No. 1. | 1682 | Panel G. | 1830 |
| Generator No. 2. | 1683 | Panel H. | 1831 |
| Generator No. 3. | 1981 | Panel J. | 1832 |
| Generator No. 4. | 2820 | Panel No. 1. | 1697 |
| Generator No. 5. | 2817 | Panel No. 2. | 1698 |
| Generator No. 6. | 2814 | Panel No. 3. | 1699 |
| Generator Voltmeter Switch | 3477 | Positive. . . . . . . . . . | 813 |
| Ground Detectors. | 2800 | Positive A-C. Generator | 880 |
| Ground Detector Lamps. | 3479 | Power.... | 3510 |
| Gymnasium. | 2645 | Power Feeder No. 1. | 2023 |
| Incoming. | 2355 | Power Feeder No. 2. | 2022 |
| Incoming Line | 2797 | Power Feeder No. 3. | 2021 |
| Laboratory . | 1470 | Power Feeder No. 4. | 2024 |
| Laundry.... | 3517 | Power Feeder No. 5. | 2025 |

## SWITCHBOARD DETAILS-Continued

| Namoplates-Continued |  |  |  |
| :---: | :---: | :---: | :---: |
| Lettering on Nameplate | $\begin{aligned} & \text { Nameplate } \\ & \text { No. } \end{aligned}$ | Lettering on Nameplate | $\begin{gathered} \text { Nameplate } \\ \text { No. } \end{gathered}$ |
| Power Feeder No. 6. | 2026 | Transformer Bank No. 2. | 2637 |
| Power House Lighting. | 2563 | Transformer Bank No. 3. | 2825 |
| Power House Lights. | 1178 | Transformer Bank No. 4. | 2819 |
| Power Line. | 2639 | Transformer Bank No. 5. | 2816 |
| Power Main. | 2661 | Transformer Bank No. 6. | 2813 |
| Pump No. 1. | 952 | Transformer and Line No. 1. | 3152 |
| Pump No. 2. | 955 | Transformer and Line No. 2. | 3153 |
| Pump No. 3. | 956 | Turbine Generator. | 798 |
| Pump No. 4 | 957 | Valve Control. | 944 |
| Pump No. 5. | 2486 | Voltage Regulator. | 3151 |
| Rotary | 2229 | Water Pressure. | 1973 |
| Running Position. | 1220 | Water Pump. | 2183 |
| Second Position. | 2751 | 1st Floor. | 2491 |
| Service Light. | 2550 | 2d Floor. | 1773 |
| Service Power. | 2546 | 3d Floor. | 1774 |
| Single Phase Teaser Transformer. | 2647 | 4th Floor. | 1775 |
| Single Phase Transformer. | 2648 | 5th Floor. | 1776 |
| Spare Transformer. | 2638 | 6th Floor. | 1777 |
| Starting Position. | 1219 | 7th Floor. | 1778 |
| Storage Battery . | 3150 | 8th Floor. | 1779 |
| Supply. | 1857 | 9th Floor. | 1780 |
| Synchronous Motor. | 1925 | 10th Floor. | 1781 |
| Synchronous Motor. | 1941 | 10 K. W. Exciter. | 2847 |
| Transformer. | 2798 | 20 K. W. Exciter. | 2848 |
| Transformer No. 1. | 1174 | 35 K. W. Exciter. | 1923 |
| Transformer Bank No. 1. | 2636 | 50 K. W. Exciter. | 1937 |

## BUS-BAR COPPER

Copper straps suitable for bus and strap connections are listed below. The straps are hard, cold rolled or drawn to size; they have a conductivity of 98 per cent of Matthiesson's standard and are supplied in lengths of from 10 to 14 feet.

As a general indication of the amount of copper required for any particular connection, the carrying capacity of single-strap and two-strap connections is given in the table below. These values are not good for more than two straps in one connection, for above this, the conditions of installation, such as spacing between straps and spacing between adjacent bus-bars for alternating current, greatly affect the temperature rise.

Briefly, the capacity of the bus is increased by making the spacing between straps of the same bus greater, amounting to an increase of approximately 25 per cent for $1 / 4$-inch spacing, instead of $1 / 8$-inch spacing. On alternating current buses, mounted adjacent to each other, the mutual induction of returning circuits increases the heating greatly.

Attention is called to the fact that straps $1 / 8$-inch in thickness should be used rather than half the number of $1 / 4$-inch straps, as the radiating surface is greater.

Prices will be quoted on application.


## TYPE OA WATTHOUR METERS



Low maintenance cost and long-life accuracy are features equal in importance to initial accuracy. This fact has been kept in mind in developing and constantly improving the type OA meters. The permanence of the calibration of these meters results in the least loss of revenue from inaccuracy, and entails the least cost for service tests. Their durable mechanical construction minimizes the renewal of parts.

## Operation

The type OA watthour meters operate on the induction principle. The torque that rotates the disk is propprtional to the product of voltage, current and power factor of the circuit, and is counterbalanced by a retarding force exactly proportional to the speed. The speed of rotation is, therefore, proportional to the power in the circuit.

## Distinctive Features

Mechanical-One-piece cast-iron base; all parts mounted on central cast-iron frame; perfect dustproofing; covers easily removed and sealed; ballbearing moving element; two permanent magnets clamped together as a unit; low-speed worm.

Electrical-High ratio of torque to weight of moving element, insuring long-life accuracy; accurate within close limits over a wide range; accurate on varying voltage; accurate on varying frequency; not affected by wave form, power factor, or external fields; permanent magnets shielded from electromagnets; low shunt loss.

Arrangement-Four-index dial arranged in straight line; micrometer full-load adjustment; both light and full load adjustments accessible from front of meter and only a screwdriver required; meter cover need not be removed at installation; shunt field connections made in terminal chamber.

## Construction

All parts of the meter element are mounted on a supporting casting and can be removed from the case as a unit without changing the calibration. The moving element is of the disk type, acted on by the electromagnets at one edge and the permanent magnets at the opposite edge. The electromagnet punchings are in one piece, and shifting of one part


Single-Phast Meter (Cover Removed)
with reference to another is thus obviated. They form a closed magnetic circuit, a feature that makes the meter remarkably free from the effects of stray fields.

Case and Cover-The case is of cast iron and the covers of pressed zinc with dead black finish, or of glass. The cover is fitted with a dust-proof gasket and the glass windows are sealed. These precau-

## A-C. WATTHOUR METERS, TYPE OA-Continued

tions absolutely prevent the entrance of dust, which would in time cause friction errors.
Terminal Chamber-A separately sealed terminal chamber is provided, separated by a dust-proof partition from the meter chamber. The main cover does not have to be removed at installation, and no dust can enter the meter in making the connection. Leads enter at the bottom in the single-phase meters, and at the sides in the polyphase.

Register-The registering mechanism is designed for minimum friction. The sub-gear train is provided with jewel-step-bearings.

Ratchet Attachment-A ratchet attachment to prevent backward registration will be furnished for a net additional price of $\$ 1.00$ if ordered with meter.

Bearings-The main (lower) bearing is a highly polished and hardened steel ball resting between two sapphire cup jewels. The minute gyrations of the shaft give the ball a rolling action which makes a very low coefficient of friction and, by presenting constantly new bearing surface, gives an extremely long life. The upper bearing is a self-oiling guide bearing.

Torque and Weight-The ratio of torque to weight in type OA meters is very high, insuring a long life and freedom from friction errors for long periods. A higher torque or lower weight of disk would require permanent magnets of greater strength than long experience has indicated as practicable without danger of weakening.

Connections-Both line and load sides of the circuit are brought into the terminal chamber, and the shunt connection is in this chamber. Left-hand feed is standard.

Adjustments-The ends of the permanent magnet support slide in machined grooves and are each clamped by two screws. This prevents defecting the magnets in tightening the clamping screws after making micrometer full-load adjustment. A micrometer light-load adjustment, absolutely independent of current, is provided. The only tool required to make adjustments is a screwdriver.


Three-wire, single-phase, meters are identical in appearance with the two-wire. The rated current is that in each outside wire.

Polyphase Meters-Polyphase type OA meters are based on the same mechanical and electrical principles that have made the single-phase meters so successful. Each meter is in reality two singlephase meter elements supported on one mounting frame, both moving elements being mounted on a common shaft and driving a common register.

When properly connected, these meters indicate the true power in a two-phase three-wire or fourwire, or a three-phase three-wire circuit, regardless of the power factor or the degree of unbalance between phases.

Capacity-The rated current capacity of the polyphase meter is that in each wire of the circuit; the rated voltage is that across each phase.



[^26] Accuracy Resta upon the Ball-Bearing

## A-C. WATTHOUR METERS, TYPE OA-Continued

## SINGLE-PHASE SELF-CONTAINED METERS

## Left-Hand Feed

Style number and list price include meter complete with metal or glass cover as listed, ready for . installation.


| Three-Wire |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 100-200 | 5 | 1 | 183752 | 183787 | 170785 | 170795 | 161367 | 161377 | 1225 |
| 100-200 | 10 | 2 | 183753 | 183788 | 170786 | 170796 | 161368 | 161378 | 1405 |
| 100-200 | 15 | 3 | 183754 | 183789 | 170787 | 170797 | 170821 | 170827 | 1575 |
| 100-200 | 25 | 5 | 183756 | 183791 | 170789 | 170799 | 170823 | 170829 | 1910 |
| 100-200 | 50 | 10 | 227234 | 227236 | 224789 | 224813 | 224847 | 224881 | 2580 |
| 100-200 | 75 | 15 | 227235 | 227237 | 224790 | 224814 | 224848 | 224882 | 2950 |
| 100-200 | 100 | 20 | 183760 | 183795 | 224791 | 224815 | 224849 | 224883 | 3216 |
| 100-200 | 150 | 30 | 183782 | 183797 | 224792 | 224816 | 224850 | 224884 | 3485 |

133-cycle meters can be supplied on special order at same price as 60 -cycle meters.

## SINGLE-PHASE METERS FOR USE WITH TRANSFORMERS

## Left-Hand Feed

These meters are arranged for use with current transformers with 5 -ampere secondaries, for current capacities higher than those listed in the preceding table. The 100 -volt meters listed below can be used with voltage transformers with 100 -volt secondaries for voltages higher than those listed.
Style number and list price include 5 -ampere meter of the voltage listed, for use with transformers, but do not include transformers. When a meter is desired with register reading directly in kilowatt-
hours in the primary circuit, it should be ordered as: " Meter similar to Style No. (give Style No. of 100volt meter from the following table), except with register for . . . . . . /5-ampere and. . . . . . / 100 -volt transformer;" or " Meter similar to Style No. (give Style No. of 200 or 400 -volt meter from the following table), except with register for....../5ampere transformer." Price for the meter with register as ordered will be the same as for meter listed. Transformers should be added at regular prices.


## A-C. WATTHOUR METERS, TYPE OA-Continued

## POLYPHASE SELF-CONTAINED METERS

Left-hand Feed
The style number and list price include self-contained meter only, which does not require either voltage or current transformers. Meters as listed are for two-phase or three-phase, three-wire circuits and have metal covers.

| Current Per Wire Amp. | Kw. | 25-Cycle | Style No. 40 Cycle | 60-Cycle | List Price | Curren <br> Per W <br> Amp | Kw. | 25-Cycle | Style No. 40-Cycle | 60-('ycle | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 100 Volts |  |  |  |  |  | 200 Volts |  |  |  |  |  |
| 5 | 1 | 230486 | 224296 | 224329 | 83440 | 5 | 2 | 230496 | 224306 | 224339 | 83880 |
| 10 | 2 | 230487 | 224297 | 224330 | 3705 | 10 | 4 | 230497 | 224307 | 224340 | 4145 |
| 15 | 3 | 230488 | 224298 | 224331 | 3925 | 15 | 6 | 230498 | 224308 | 224341 | 4365 |
| 25 | 5 | 230489 | 224299 | 224332 | 4235 | 25 | 10 | 230499 | 224309 | 224342 | 4675 |
| 50 | 10 | 230490 | 224300 | 224333 | 4850 | 50 | 20 | 230500 | 224310 | 224343 | 5290 |
| 75 | 15 | 230491 | 224301 | 224334 | 5290 | 75 | 30 | 230501 | 224311 | 224344 | 5730 |
| 100 | 20 | 230492 | 224302 | 224335 | 5610 | 100 | 40 | 230602 | 224312 | 224345 | 6050 |
| 150 | 30 | 230493 | 224303 | 224336 | 6000 | 150 | 60 | 230503 | 224313 | 224346 | 6440 |
| 200 | 40 | 230494 | 224304 | 224337 | 6350 | 200 | 80 | 230504 | 224314 | 224347 | 6790 |
| 300 | 60 | 230495 | 224305 | 224338 | 7055 | 300 | 120 | 230505 | 224315 | 224348 | 7498 |
| 400 Volts |  |  |  |  |  | 500 Volts |  |  |  |  |  |
| 5 | 4 | 230506 | 224316 | 224349 | 4675 | 5 | 5 |  |  | 224359 | 4675 |
| 10 | 8 | 230507 | 224317 | 224350 | 4940 | 10 | 10 |  |  | 224360 | 4940 |
| 15 | 12 | 230508 | 224318 | 224351 | 5160 | 15 | 15 |  |  | 224361 | 5160 |
| 25 | 20 | 230509 | 224319 | 224352 | 5470 | 25 | 25 |  |  | 224362 | 5470 |
| 50 | 40 | 230510 | 224320 | 224353 | 6085 | 50 | 50 |  |  | 224363 | 6085 |
| 75 | 60 | 230511 | 224321 | 224354 | 6525 | 75 | 75 |  |  | 224364 | 6526 |
| 100 | 80 | 230512 | 224322 | 224355 | 6845 | 100 | 100 |  |  | 224365 | 6845 |
| 150 | 120 | 230513 | 224323 | 224356 | 7235 | 150 | 150 |  |  | 224366 | 7235 |
| 200 | 160 | 230514 | 224324 | 224367 | 7585 | 200 | 200 |  |  | 224367 | 7585 |
| 300 | 240 | 230515 | 224325 | 224358 | 8290 | 300 | 300 |  |  | 224368 | 8290 |

Glass Covers will be supplied on meters instead of metal covers without extra charge. Order "similar to Style No....... except to have glass cover."

Meters for three-phase, four-wire circuits can be furnished self-contained in capacities of five to twenty-five amperes inclusive, above which size it is necessary to use a transformer type of meter with three current transformers. In either case specify in the order that the meter is for a three-phase fourwire circuit, giving current capacity, frequency, and
voltage between neutral and each phase and across phases.

Prices for sclf-contained three-phase four-wire watthour meters for 100 volts " $Y$ " connected will be the same as for standard listed 200 -volt meters of corresponding current capacity, and for 200 volts " Y " connected, prices will be the same as for 400 volt standard listed meters of corresponding current capacity. Prices for transformer type threephase four-wire watthour meters will be the same as for standard listed transformer type meters.

## POLYPHASE METERS FOR USE WITH TRANSFORMERS

These meters are arranged for use with current transformers with 5 -ampere secondaries, for current capacities higher than those listed in the preceding table. The 100 -volt meters listed below can be used with voltage transformers with 100 -volt secondaries for voltages higher than those listed.

Style number and list price include 5 -ampere meter of the voltage listed, for use with transformers, but do not include transformers. When a meter is desired with register reading directly in kilowatt
hours in the primary circuit, it should be ordered as: "Meter similar to Style No. (give Style No. of 100 -volt meter from the following table), except with register for....../5-ampere and....../100-volt transformer;" or "Meter similar to Style No. (give Style No. of 200,400 or 500 -volt meter from the following table), except with register for...... /5ampere transformer." Price for the meter with register as ordered will be the same as for meter listed. Transformers should be added at regular prices.

| Volts | Amps. | Kw. | 25-Cycle | Style No. | $60-\mathrm{Cyclo}$ | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 100 | 5 | 1 | 230518 | 224328 | 224369 | 83440 |
| 200 400 | 5 | ${ }_{4}^{2}$ | 230517 | 224327 $\mathbf{2 2 4 3 2 8}$ | 224370 | 3880 <br> 48 <br> 8 |
| 500 | 5 | 4 |  |  | 224372 | 4875 |

133-cycle meters can be supplied on special order at same price as $\mathbf{6 0}$-cycle meters.

## TYPE OA PREPAYMENT ATTACHMENTS



Fig. 1-Type OA Watthour Meter with Prepaiment Attachment
-
Application-The type OA watthour meter equip--ped with the type OA prepayment attachment (Fig. 1) is especially useful when supplying current to small consumers, since at small additional first cost it collects the bill and saves bookkeeping. It is also useful when supplying a shifting population such as at Summer Resorts, for it saves following up the consumer to collect the bill. It also decreases the stock of meters and parts required by operating companies to effect such installations. By means of the attachment a standard OA single-phase watthour meter can be converted into a prepayment meter, or when it is no longer desired as a prepayment meter, it can be changed back to a standard watthour meter by replacing the standard register and cover.

Operation-The prepayment attachment mechanism is entirely mechanical. By placing a quarter in the top of the coin chamber and by turning the knob in the direction of the arrow the meter is made ready to give electrical service as required by the consumer. This operation of the knob winds a clock spring which is unwound by gears at a speed depending upon the rate per kilowatt hour for which the attachment is furnished. When the spring is completely unwound a quick-break switch is automatically opened and the customer is without power until additional quarters have been placed in the coin mechanism. The attachment can be supplied for rates of 4 to 25 cents per kilowatt hour (full cents only). Specify rate desired in your order:

The attachment is designed to receive quarters in any number up to sixteen at one time, provided that
the customer has no quarters already to his credit. A pointer always indicates on a marked dial the number of quarters that remain to the credit of the customer. When the customer has sixteen coins to his credit, the sixteenth coin automatically closes the coin chamber so that no more coins can be placed in the mechanism until electrical energy equal to the value of one or more quarters has been used. The coin chamber will hold approximately twenty-five quarters.

With the aid of the scale marked on the cover (see Fig. 1) and surrounding the indicating dial


Fig. 2-Type OA Prepayment Attachment without Integrating Dials
it is possible to determine the number of quarters that have been placed in the meter, by observing the position of the zero on the dial with reference to the numbers on the fixed scale on the cover. Knowing the number of quarters and the rate per kilowatt hour, the number of kilowatt hours can be determined. If it is not desirable to determine in this manner the kilowatt hours used by the consumer, the attachment can be supplied with a small three-dial register reading direct in kilowatt hours. This register is shown in Fig. 4.
Section 3-A Westinghouse Watthour Meters May, 1923

## TYPE OA PREPAYMENT ATTACHMENTS-Continued



Fig. 3-Type OA Watthour Meter with Prepayment Attachment and with Integrating Dials


Fig. 4-Type OA Prepayment Attachment with Integrating Dials

TYPE OA SINGLE-PHASE WATTHOUR METERS
With Prepayment Attachment* and Cover

- TWO-WIRE

Style number and list price include type $O A$ single-phase watthour meter complete with prepayment attachment and cover.

Without Integrating Dials

| Amperes | Volts | Kw. |
| :---: | :--- | :---: |
| 5 | 100 | .5 |
| 10 | 100 | 1.0 |
| 5 | 200 | 1.0 |
| 10 | 200 | 2.0 |


| Style No. |  |
| :--- | :--- |
| 25 Cycles |  |
|  | List Price |
| 2933309 | 82100 |
| 293313 | 2300 |
| 293317 | 2300 |
| 293321 | 2400 |


| Style No. | Lis |
| :---: | :---: |
| 293311 | 820 |
| 293315 |  |
| 293323 | 2300 |

## With Integrating Dials

| Amperes | Volts | Kw. |
| :---: | :---: | :---: |
| 5 | 100 | .5 |
| 10 | 100 | 1.0 |
| 5 | 200 | 1.0 |
| 10 | 200 | 2.0 |


| Style No. | 25 Cycles |
| :--- | :--- |
|  | List Price |
| 293310 | $\$ 2300$ |
| 293314 | 2500 |
| 293318 | 24000 |
| 293322 | 2600 |


| Style No. |  |
| :--- | :--- |
|  | CyClest Price |
| 293312 | 82200 |
| 293316 | 2400 |
| 293320 | 2300 |
| 293324 | 2500 |

## PREPAYMENT ATTACHMENT* AND COVER

## TWO-WIRE

Style number and list price include prepayment attachment and cover only for type OA single-phase watthour meters.

Without Integrating Dials
Prepayment
hment KW.
.5
1.0
1.0
2.0

| Style No. | List Price |
| :--- | ---: |
| 293303 | 81100 |
| 2933305 | 1100 |
| 299305 | 1100 |
| 293307 | 1100 |

With Integrating Dials

|  |  |
| :---: | :---: |
| Amperes |  |
| 5 | Volts |
| 5 | 10 |
| 10 | 100 |
| 5 | 200 |
| 10 | 200 |


| Style No. | List Price |
| :--- | ---: |
| 293304 | 81200 |
| 293304 | 1200 |
| 293306 | 1200 |
| 293308 | 1200 |
|  |  |

*Prepayment attachments can be supplied for the following rates: 4, 5, 6, 7, 8, 9, 10, 12, 14, 15, $16,18,20$, and 25 cents per kilowatt hour. When ordering specify rate desired.

# TYPE OA DEMAND ATTACHMENT 



Type OA Polyphase Watthour Meter with Demand Attachment
Application
The Westinghouse type OA demand attachment is a watthour meter register which combines the regular watthour meter register with the scale and pointers of an indicating demand meter. By replacing the register and the cover of a standard polyphase OA watthour meter with this new attachment and a special cover, the type OA watthour meter is converted into an indicating, block-interval demand meter. After this change has been made, the meter will indicate the maximum kilowatt demand and the integrated kilowatt hours.

The demand attachment can be used to measure demand wherever the indicating type of demand meter is satisfactory. Smaller power installations, where investment does not permit the use of the more expensive recording demand meter, offer the most frequent applications.

## Distinctive Features

Block-interval demand.
Induction motor with excellent performance characteristics. High torque, constant speed with varying voltage and temperature.

Positive action of trip.
Negligible time lapse between successive timeintervals.

Two demand pointers.
Demand attachment and cover interchangeable with register and cover of standard type OA polyphase watthour meter.

Rugged construction.

## Operation and Construction

The attachment operates on the block-interval principle similar to the Westinghouse type RA watthour demand meter. In the attachment, the demand-scale, two pointers, and a small induction motor for time keeping are analogous to the chart, pen and 35 -day clock of the type RA demand meter.


Type OA Polyphase Watthour Meter with Demand Attachment-Cover Removed

As in the type RA watthour demand meter, the attachment is designed to give an integrated blockinterval demand indicator with a negligible lapse of time between the measurement of adjacent blocks. This short interval of approximately two seconds is arranged for by disengaging the gears that advance the demand pointer from the gear train of the watthour meter and is ample time to allow the pointer to return to zero from full scale deflection. The demand attachment has two pointers; one finished in white and the other in black.
The white pointer advances the maximum demand pointer (black pointer) to any maximum demand position on the demand scale. Here the black pointer is held by friction, while the white one returns to zero at the end of each time-interval. If the movement of the white pointer is noted, the duration of the demand interval can be checked as well as the demand at the time of reading the meter. The white pointer shows an integrated demand and not an instantaneous demand.

Gravity returns the white pointer to zero after the gears driving the pointer have been disengaged from the gear train of the watthour meter. The time at which the gears are disengaged, hence, the time interval of the attachment, is determined by the small induction motor. Although this motor is spoken of as small, it gives many times the torque necessary to release the white pointer at the end of the time interval, thus assuring positive action of the attachment. With constant frequency, the motor has practically a constant speed over a voltage range varying from 90 to 110 per cent of rated voltage. This fact allows the calibration of a meter in the laboratory and the installation of it on a line which has a voltage variation of several per cent from the calibration voltage, and yet no appreciable error is introduced into the length of time interval of the demand meter.

## TYPE OA DEMAND ATTACHMENT-Continued



Demand Attachment
To facilitate in checking the motor speed, there is a small pointer which will make 4 rpm . if the motor is running at the proper speed of 200 rpm .

The $31 / 4$-inch scale of the demand attachment is comparatively long considering the available space. Full scale deflection of the demand pointer is approximately 100 degrees.

The demand scale is marked directly in kilowatts demand, but the watthour recording dials are used with the register constant of 10 or multiples of 10 where necessary, similar to the practice followed with the standard type OA watthour meter register.

When ordering demand attachments or complete meters with attachment for Two-phase or Threephase Four-wire circuits select one of the following styles and have order read "Similar to Style. except for two-phase (or three-phase four-wire) circuits."

TYPE OA DEMAND ATTACHMENTS FOR POLYPHASE WATTHOUR METERS
Style Number and List Price Include Demand Attachment and Cover Only

| Volts | Amps. | Kw. | Cycles | -Stye No. |  | List |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | 15-Minute Interval | 30-Minute Interval |  | 15-Minute Interval | 30-Minute Interval | List Price |
| 100 | 5 | 1 | 25 | 328742 | 328748 | 82000 | 328754 | 328780 | 82000 |
| 100 | 10 | 2 | 25 | 328743 | 328749 | 2000 | 328755 | 328761 | 2000 |
| 100 | 15 | 3 | 25 | 328744 | 328750 | 2000 | 328756 | 328762 | 2000 |
| 100 | 25 | 5 | 25 | 328745 | 328751 | 2000 | 328757 | 328763 | 2000 |
| 100 | 50 | 10 | 25 | 328748 | 328752 | 2000 | 328758 | 328764 | 2000 |
| 100 | 75 | 15 | 25 | 328747 | 328763 | 2000 | 328759 | 328765 | 2000 |
| 100 | 5 | 1 | 60 | 328766 | 328772 | 2000 | 328778 | 328784 | 2000 |
| 100 | 10 | 2 | 60 | 328767 | 328773 | 2000 | 328779 | 328785 | 2000 |
| 100 | 15 | 3 | 60 | 328788 | 328774 | 2000 | 328780 | 328786 | 2000 |
| 100 | 25 | 5 | 60 | 328769 | 328775 | 2000 | 328781 | 328787 | 2000 |
| 100 | 50 | 10 | 60 | 328770 | 328776 | 2000 | 328782 | 328788 | 2000 |
| 100 | 75 | 15 | 60 | 328771 | 328777 | 2000 | 328783 | 328789 | 2000 |
| 200 | 5 | 2 | 60 | 328790 | 328796 | 2000 | 328802 | 328808 | 2000 |
| 200 | 10 | 4 | 60 | 328791 | 328797 | 2000 | 328803 | 328809 | 2000 |
| 200 | 15 | 6 | 60 | 328792 | 328798 | 2000 | 328804 | 328810 | 2000 |
| 200 | 25 | 10 | 60 | 328793 | 328799 | 2000 | 328805 | 328811 | 2000 |
| 200 | 50 | 20 | 60 | 328794 | 328800 | 2000 | 328806 | 328812 | 2000 |
| 200 | 75 | 30 | 60 | 328795 | $32880{ }^{\circ}$ | 2000 | 328807 | 328813 | 2000 |
| 200 | 5 | 2 | 25 | 356572 | 356592 | 2500 | 356820 | 356832 | 8500 |
| 200 | 10 | 4 | 25 | 356573 | 356597 | 2500 | 366821 | 356633 | 2500 |
| 200 | 15 | 6 | 25 | 356574 | 356598 | 2500 | 356622 | 356834 | 2500 |
| 200 | 25 | 10 | 25 | 356575 | 356599 | 2500 | 356623 | 356835 | 2500 |
| 200 | 50 | 20 | 25 | 356576 | 356800 | 2500 | 368624 | 356635 | 2500 |
| 200 | 75 | 30 | 25 | 356577 | 356601 | 2500 | 356625 | 356637 | 2500 |
| 400 | 5 | 4 | 60 | 356582 | 356806 |  | 356826 |  | 2500 |
| 400 | 10 | 8 | 60 | 356583 | 356607 | 2500 | 356827 | 356839 | 2500 |
| 400 | 15 | 12 | 60 | 356584 | 366608 | 2500 | 356828 | 356640 | 2500 |
| 400 | 25 | 20 | 60 | 356585 | 356609 | 2500 | 356829 | 356641 | 2500 |
| 400 | 50 | 40 | 60 | 356586 | 356610 | 2500 | 356630 | 356642 | 2500 |
| 400 | 75 | 60 | 60 | 356587 | 366611 | 2500 | 356831 | 356643 | 2500 |

## TYPE OA DEMAND ATTACHMENTS FOR USE WITH POLYPHASE TRANSFORMER-TYPE METERS

Wherever it is desired to use an attachment on a .
transformer-type meter and the kilowatt capacity of the desired attachment differs from any of the above listed styles, order one of the following styles, giving
rating of the meter on which the attachment is to be used as well as the ratios of the current and voltage transformers.

| $\dagger 100$ | 5 | - | 25 | 328814 | 328815 | 82000 | 8328816 | 328817 | 82000 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| +100 | 5 | . | 60 | 328818 | 328819 | 2000 | 328820 | 328821 | 2000 |
| $\dagger 200$ | 5 | - | 60 | 328822 | 328823 | 2000 | 328824 | 328826 | 2000 |
| *100 | 5 | 1 | 25 | 328826 | 328827 | 2000 | 328828 | 328829 | 2000 |
| * 100 | 5 | 1 | 60 | 328830 | 328831 | 2000 | 328832 | 328833 | 8000 |
| 200 | 1 | 5 | 25 | 356644 | 356645 | 2500 | 356646 | 356647 | 2500 |
| 200 | 1 | 5 | 25 | 362594 | 362598 | 2500 | 362598 | 362800 | 2500 |
| 400 | 2 | 5 | 60 | 356648 | 356649 | 2500 | 356850 | 356651 | 2500 |
| 400 | 4 | 5 | 60 | 362602 | 362603 | 2500 | 362604 | 362605 | 2500 |

*This attachment has a one kilowatt demand scale and watthour meter register for use with any combination of current and voltage transformers. The words "multiply by" are printed below both the demand scale and the watthour dials so that a constant depending upon the product of the ratios of the current and voltage transformers may be inserted. Do not order these styles if it is desired to have the demand scale direct reading.
†When ordering, give ratios of current and voltage transformers.

TYPE OA DEMAND ATTACHMENT-Continuod

## TYPE OA POLYPHASE WATTHOUR METERS COMPLETE WITH DEMAND ATTACHMENTS AND COVERS

Style Number and List Price Include Type OA Polyphase Watthour Meter Complete With Demand Attachment and Cover

| Volts | Amps. | Kw. | Cycles | METAL COVER <br> -Style No. - |  | List Price | GLASS COVER <br> Style No. |  | $\begin{aligned} & \text { List } \\ & \text { Price } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | 15-Minute Interval | 30-Minute Interval |  | 15-Minute Interval | 30-Minute Interval |  |
| Volts |  |  |  | Interval |  |  |  |  |  |
| 100 | 10 | 1 | 25 | 328660 | 328656 328657 | 86460 5700 | 328662 | 328668 328669 | 85450 6700 |
| 100 | 15 | 3 | 25 | 328652 | 328658 | 5950 | 328664 | 328670 | 5950 |
| 100 | 25 | 5 | 25 | 328853 | 328659 | 6250 | 328665 | 328671 | 6250 |
| 100 | 50 | 10 | 25 | 328854 | 328680 | 6850 | 328668 | 328672 | 6850 |
| 100 | 75 | 15 | 25 | 328655 | 328661 | 7300 | 328687 | 328673 | 7300 |
| 100 | 5 | 1 | 60 | 328674 | 328680 | 5400 | 328686 | 328692 | 5450 |
| 100 | 10 | 2 | 60 | 328675 | 328881 | 6700 | 328687 | 328693 | 5700 |
| 100 | 15 | 3 | 60 | 328876 | 328882 | 5950 | 328688 | 328694 | 5950 |
| 100 | 25 | 5 | 60 | 328877 | 328683 | 6250 | 328689 | 328695 | 6250 |
| 100 | 50 | 10 | 60 | 328878 | 328684 | 6850 | 328690 | 328896 | 6850 |
| 100 | 75 | 15 | 60 | 328878 | 328885 | 7300 | 328891 | 328697 | 7300 |
| 200 | 5 | 2 | 60 | 328698 | 328704 | 5900 | 328710 | 328716 | 5900 |
| 200 | 10 | 4 | 60 | 328898 | 328705 | 6150 | 328711 | 328717 | 6150 |
| 200 | 15 | 6 | 60 | 328700 | 328706 | 6350 | 328712 | 328718 | 6350 |
| 200. | 25 | 10 | 60 | 328701 | 328707 | 6700 | 328713 | 328719 | 6700 |
| 200 | 50 | 20 | 60 | 328702 | 328708 | 7300 | 328714 | 328720 | 7300 |
| 200 | 75 | 30 | 60 | 328703 | 328709 | 7750 | 328715 | 328781 | 7750 |
| 200 | 5 | 2 | 25 | 356492 | 356516 | 6400 | 356540 | 356552 | 6400 |
| 200 | 10 | 4 | 25 | 356493 | 368517 | 6650 | 356541 | 366553 | 6650 |
| 200 | 15 | 6 | 25 | 356494 | 366518 | 6850 | 356542 | 356444 | 6850 |
| 200 | 25 | 10 | 25 | 356495 | 356519 | 7200 | 356543 | 356555 | 7200 |
| 200 | 50 | 20 | 25 | 356496 | 356520 | 7800 | 356544 | 356556 | 7800 |
| 200 | 75 | 30 | 25 | 356497 | 356521 | 8250 | 356545 | 356557 | 8250 |
| 400 | 5 | 4 | 60 | 356502 | 356526 | 7200 | 356546 | 356558 | 7200 |
| 400 | 10 | 8 | 60 | 356503 | 366527 | 7450 | 356547 | 356559 | 7450 |
| 400 | 15 | 12 | 60 | 356504 | 366528 | 7650 | 356548 | 356560 | 7650 |
| 400 | 25 | 20 | 60 | 356505 | 356529 | 8000 | 356549 | 356561 | 8000 |
| 400 | 50 | 40 | 60 | 356506 | 366530 | 8600 | 356550 | 356562 | 8600 |
| 400 | 75 | 60 | 60 | 356507 | 366531 | 9000 | 356551 | 356563 | 9000 |

## TYPE OA POLYPHASE WATTHOUR METERS TRANSFORMER-TYPE COMPLETE WITH DEMAND ATTACHMENTS AND COVERS

| $\dagger 100$ | 5 |  | 25 | 328722 | 328723 | 5450 | 328724 | 328725 | 5450 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 200 | 5 | . | 25 | 356564 | 356565 | 6400 | 356566 | 356567 | 6400 |
| +100 | 5 | . | 60 | 328726 | 328727 | 5450 | 328728 | 328729 | 5450 |
| $\dagger 200$ | 5 | . | 60 | 328730 | 328731 | 5900 | 328732 | 328733 | 5900 |
| 400 | 5 |  | 60 | 356568 | 356569 | 7200 | 356570 | 356571 | 7200 |
| -100 | 5 | 1 | 25 | 328734 | 328735 | 5450 | 328736 | 328737 | 5450 |
| 200 | 5 | 2 | 25 | 362582 | 362584 | 6400 | 362586 | 367588 | 6400 |
| * 100 | 5 | 1 | 60 | 328738 | 328739 | 5450 | 328740 | 328741 | 5450 |
| 400 | 5 | 4 | 60 | 362590 | 362591 | 7200 | 362592 | 362593 | 7200 |

-This attachment has a one kilowatt demand scale and watthour meter register for use with any combination of current and voltage transformers. The words Multiply by are printed below both the demand scale and the watthour dials so that a constan depending upon the product of the ratios of the current and voltage transformers may be inserted. Do not order these styles if it is desired to have the demand scale direct reading.

Attachments of certain other capacities and intervals can be obtained on special order.
†When ordering, give ratios of current and voltage transformers.

# TYPE RA RECORDING-DEMAND WATTHOUR METERS 

## Application

The type RA recording-demand watthour meter in one unit measures both the kilowatt-hours consumed and the integrated demand. It indicates on a four-counter dial the total kilowatt-hours consumed and records in a permanent form the integrated demand over successive predetermined time intervals.
Because of its simplicity and exceptional reliability, it is especially applicable for determining the demand of power installations, particularly where a permanent record of the demand, involving the time and length of occurrence, is wanted.

By using meters with synchronous-motor clocks two or more meters may be kept in exact synchronism and simultaneous demands at various points of a system may be recorded.
Capacity-The rated current capacity is that in each wire of the circuit; the rated voltage is that across each phase. The indicating mechanism is
arranged so that full scale deflection is 50 per cent overload on the meter.


## DISTINCTIVE FEATURES

1. The type RA is a recording-demand watthour meter, is entirely self-contained and is installed as an ordinary watthour meter and requires no additional apparatus or wiring.
2. It is mounted on a one-piece cast iron base with cover that makes the meter thoroughly dustproof. The cover can be easily removed and is as easily sealed.
3. The measuring and recording elements are mechanically interconnected; there are no electrical contacts to become inoperative.
4. This meter can be supplied with either a hand wound 35 -day clock or a synchronous-motor clock.
5. The record paper is of sufficient length to last thirty-six days, and the self-inking feature provides sufficient ink for 35 days, thus reducing the maintenance cost.
6. The measuring element is the standard Westinghouse type OA watthour meter with special gear train.

## OPERATION

The type RA recording-demand watthour meter consists of a watthour meter with the usual fourcounter register and, in addition, the mechanism for obtaining a graphic record of the demand. The time interval of the meter and the advance of the


Fras 2
record paper are controlled by a hand-wound clock mechanism.
Principle of Operation-Under load, the gear train of the watthour meter advances the counters in the regular manner. At the same time the gear train causes the ink-carrying pen to advance across the record paper in proportion to the energy registered. At the end of a predetermined time interval a stud on the reset wheel releases the pen gear from mesh with the gear train and a balancing weight returns the pen to zero where it is again meshed with the gear train to repeat its advance during the next time interval.
Just before the pen gear is released, the record paper is advanced a sixteenth inch by the operating spring so that the pen makes a distinct and readily observed record of the maximum pen travel showing both the amount of integrated demand and, by the time calibration printed on the record paper, the time of its occurrence.
Time Interval-The reset wheel, which makes one complete revolution per hour, is arranged for the

## TYPE RA RECORDING-DEMAND_WATTHOUR METERS-Continued

insertion of four studs. When all four studs are used, the meter has a 15-minute time interval on the integrated demand. With two studs in place, arranged 180 degrees apart, the meter has a 30 -minute time interval; and with only one stud, a 60 -minute interval. However, each time interval requires its particular gear train for obtaining the proper fullscale record at rated voltage. It is therefore necessary to change the gear train if the time interval is desired changed; this change can be made at installation. Additional gear trains are listed for making this change.

The operating spring causes the paper to advance one-sixteenth inch every 15 minutes. Thus, if the reset wheel is equipped with studs for a 15 -minute time interval, the paper is advanced just before the pen is reset (see Fig. 3). If, however, the reset wheel is set for thirty-minute intervals, the paper will advance one 15 -minute space between reset periods, causing an offset mark on the chart at
the middle of the 30 -minute period (see Fig. 4). This offset mark enables the reading of the integrated demand at $15-$ minute intervals as well as 30 minute. Similarly, if the reset wheel is set for onehour intervals, three offset marks give indications from which the 15 -or 30 -minute demands during the one-hour interval may be obtained.

Polyphase Meters-The standard type RA meters are all polyphase having virtually two independent single-phase electrical elements enclosed in the same case, with the watthour register and the demand recording devices in common. As with the polyphase type OA watthour meter, the two torque elements are on the same shaft so that, each exerting its torque on the shaft, the total rotative torque is proportional to the total power in the metered phases. The meter, therefore, when properly connected, records the true power in a two-phase 3 or 4wire ora three-phase 3 -wire circuit, regardless of power factor or the degree of unbalance between phases.

Fig. 3-Made by a 15 -Minute-Interval Meter
 Fac-Simile of Record Chart Made by Typs RA Recording-Demand Watthour Mbter Note that on the chart of Fig. 4 the 15 -minute as well as the 30 -minute demand is shown.

## CONSTRUCTION

The entire meter is mounted on a cast iron base. The cover is of pressed zinc with dead black finish. It is fitted with a dust-proof gasket and the glass windows over the dial and chart are well sealed.

Measuring Element-The electrical measuring element consists of the standard type OA watthour meter on its own supporting casting but without cover. Therefore this element can be removed from the case as a unit without changing the calibration.

Clock-A high-grade clock of the latest type and having a balance wheel type escapement is used. In order that the drive may be at all times positive and constant even though the heavy main spring is nearly unwound, a small helical intermediate spring is interposed. The main spring serves to keep this intermediate spring wound, while the intermediate spring drives the clock escapement with constant torque. An additional heavy operating spring provides power for the advancing of the paper chart and the pen arm reset thus relieving the main spring of this duty and resulting in improved time keeping of the clock.

The synchronous-motor clock is provided with a small, slow-speed, high-torque synchronous motor
used for timing only. The function of the motor is to release the hand-wound spring which drives the chart. This method of controlling the recording element places no load on the synchronousmotor thereby assuring high accuracy and long life for the motor.
The paper driving mechanism is a metal drum with pins that engage in perforations in the record paper, driven through gearing by the operating spring. The paper is held on a spindle and is wound off this onto a drum by the driving mechanism.
The record paper for these meters is of stock specially selected for satisfactory records and is accurately ruled, with the hours stamped on one margin. An accurate drive is assured by perforations in the paper in which pins on the driving mechanism engage. The paper is furnished in 18foot rolls. As it is advanced one-quarter inch per hour, one roll is therefore sufficient for thirty-six days' record.
The pen is of the V-point type that is familiar to operators of graphic recorders. The self-inking device will hold a supply of ink sufficient to last for at least 35 days.

| Section 3-A | Westinghouse Watthour Meters | May, 1923 |
| :--- | :---: | :---: |

## TYPE RA RECORDING-DEMAND WATTHOUR METERS-Continued

The ink is furnished in liquid form and is especially prepared to give satisfaction with the pen and paper supplied.

Terminals-Studs for rear connection on switch-
boards up to two inches thick are supplied with all meters. A terminal block is also mounted under the iron base for front connection; the studs are not used when meter is front connected.

## POLYPHASE METERS FOR USE WITH TRANSFORMERS

Style number and list price include 5 -ampere meter of the voltage listed, two rolls of record paper and one 2-ounce bottle of ink; but do not include transformers. When the meter is to be used with both current and voltage transformers, the 100 -volt meter should be selected. (The multiplier to be used is the product of the transformer ratios).

Transformers should be added at regular prices (see catalogue on "Instruments and Relays").

| Volts Amps. Kw. |  |  | With Hand-Wound Clocke |  |  |  | tt With Synchronous-Motor Clocks |  |  |  | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | 5-Minute Interval | $\qquad$ Style <br> 15-Minute Interval | Nos. $\qquad$ 30-Minute Interval | 60-Minute Interval | 5-Minute Interval | $\qquad$ Style <br> 15-Minute Interval | Nos. $\qquad$ 30-Minute Interval | 60-Minute Interval |  |
|  |  |  | For 25-Cycle Circuits . . |  |  |  |  |  |  |  |  |
| 100 | 5 | 1 | 258088 | 258097 | 258106 | 258115 | 375600 | 375601 | 375602 | 375603 | $\$ 14000$ |
| 100* | 5 | 1.5 | 276338 | 278338 | 278340 | 278342 | 375616 | 375817 | 375618 | 375619 | 15500 |
| 200 400 | 5 | 2 | 258089 258090 | 258098 258099 | 2858107 | 288116 358117 |  |  |  |  | 14500 |
| 400 | 5 | 4 | 258090 | 258099 | 258108 | 258117 |  |  |  |  | 15000 |
| For 40-Cycle Circuits |  |  |  |  |  |  |  |  |  |  |  |
| 100 | 5 | 1 | 258091 | 258100 | 258109 | 258118 |  |  |  |  | 14000 |
| 200 | 5 | 2 | 258092 | 258101 | 258110 | 258119 |  |  |  |  | 14500 |
| 400 | 5 | 4 | 258093 | 258102 | 258111 | 258120 |  |  |  |  | 15000 |
| For 60-Cycle Circuits |  |  |  |  |  |  |  |  |  |  |  |
| 100 | 5 | 1. | 258094 | 258103 | 258112 | 258121 | 375604 | 375605 |  |  |  |
| 100* | 5 | 1.5 | 278337 | 276339 | 278341 | 276343 | 375620 | 375621 | 375622 | 375623 | 15500 |
| 200 | 5 | 2 | 258095 | 258104 | 258113 | 258123 | 375608 | 375609 | 375610 | 375611 | 14500 |
| 400 500 | 5 | ${ }_{5}^{4}$ | 258096 364257 | 258105 364258 | 258114 | 258123 364260 | 375612 | 375613 | 375614 | 375615 | 15000 15500 |
| $t \dagger t$ Synchronous clocks for certain other voltages and frequencies can be supplied on special order. Prices on request. |  |  |  |  |  |  |  |  |  |  |  |

## ACCESSORIES FOR TYPE RA DEMAND METERS

## Record Paper

| Volts | Ampe. | (full load) | 5-Minute Interval | 15. 30 and Interval nterv | List Price Per Roll |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 100 | 5 | 1 | 288831 tt | 237204 | ${ }^{80} 35$ |
| 200 400 | 5 | $\stackrel{2}{4}$ | 286832tt | 263096 263097 | 35 <br> 35 |
| 500 100 | 5 | ${ }_{1.5}$ | ( 375087 tt | 357263 $\mathbf{2 8 0 9 4 3}$ | 35 35 |

## Gear Trains

Style number and list price include gear train and three studs for changing time interval on clock mechanism.

|  |  |  |  |  | Nos. |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Volts | Amps. | Kw. | 5-Minute Interval | 15-Minute | 30-Minute Interval | 60-Minute Interval | ${ }_{\text {Prise }}^{\text {List }}$ |
| 100 | 5 | 1 | 258368 | 258369 | 258372 | 258375 | 81000 |
| 200 400 | 5 | 2 | ${ }_{2}^{258367}$ | -258370 | 258373 <br> 258374 | -258376 | 1000 |
| 100******) | 5 | 1.5 | 364253 | 364254 | 364255 | 364256 | 1000 |



## APPROXIMATE DIMENSIONS AND WEIGHTS

All Style Nos.


# TYPE RH THERMAL DEMAND METERS 

## Supplied as

Indicating and Recording Wattmeters for Single or Polyphase Alternating Currents or Indicating and Recording Ammeters for Alternating or Direct Current


Polyphase Meter

Application-The type RH thermal demand meter indicates the "logarithmic demand" of the circuit to which it is connected. It operates by heat storage from an electrical heating element with an indicating element involving a heat-sensitive bimetallic spring system.

When full load is applied, this meter registers full scale after a certain time interval, in accordance with the "logarithmic" law.
There is a maximum pointer which can be reset without opening the meter and which is carried by the moving pointer and left in the position of highest demand reached since the meter was last reset. No recording device is contained in the indicating meter so that the exact time of the maximum demand is not shown.
Distinctive Features-Its simplicity and its freedom from mechanical difficulties make it especially valuable on rapidly fluctuating loads.

The indicating ammeter is especially applicable in determining the average current on steel mill or other motors where the load varies through a wide range within the space of a few seconds of time.
This instrument has no clock contacts or other delicate parts.

Maintenance cost are reduced to a minimum.
The polyphase meter is only slightly larger than the single-phase meter.
Operation-The following is a brief description of the thermal storage wattmeter:

Single-Phase Meter


Referring to Fig. 1, A is a circuit feeding a load B. C is a small transformer incorporated within the meter with its primary across the circuit A. In series with the secondary of this transformer are two equal resistances, R-1 and R-2. A current is set up in these resistances that is proportional to the voltage of the circuit $\mathbf{A}$. The load current is also caused to circulate through these same resistances in the manner shown in Fig. 1, being taken into the middle of the secondary of the small transformer and being taken out at the connection between resistances R-1 and R-2. These two cur-rents-one the secondary current, due to the presence of the voltage and the other due to the passage of the load current-are additive. in one of these resistances and subtractive in the other, and the difference in the heating effect of the two resultant currents is proportional to the watts of the load B.

If we represent the current that passes through the resistance $\mathbf{R - 1}$ and $\mathbf{R - 2}$, due to the presence of the voltage by $\mathbf{E}$, and the load current therein by I , the resultant current in one of these resistances is $\mathbf{E}$ plus I, and in the other $\mathbf{E}$ minus I . The losses are proportional to the squares of these currents and the differences of these losses is proportional to the product EI.

F and G represent two spiral springs made from bimetallic strip, attached rigidly to their casings at the outer ends and to a common shaft $\mathbf{H}$ at their inner ends. These bimetallic springs tend to coil

## TYPE RH THERMAL DEMAND METERS-Continued

up on an increase in temperature (due to the difference in temperature coefficient of the two metals of which they are composed), but, since the two springs are wound in opposite directions, no movement of the shaft $\mathbf{H}$ will take place unless there is a difference in temperature between $\mathbf{F}$ and $\mathbf{G}$. The shaft H, therefore, will not turn with changes in atmospheric temperature or with any other condition that causes both springs to maintain the same temperature, but will respond only to the difference in temperature caused by the difference in the losses in resistances R-1 and R-2. S-1 and S-2 represent diagrammatically the thermal storage of the cases in which the bimetallic springs $\mathbf{F}$ and $\mathbf{G}$ are enclosed. Due to this thermal storage, the wattmeter does not respond instantly to a change in load but always indicates the logarithmic average load over the time period immediately preceding the instant of observation, the length of this time period being determined in part by the amount of thermal storage in the cases, shown diagrammatically at S-1 and S-2. $\mathbf{K}$ is a pointer attached to shaft $\mathbf{H}$ and traveling over the scale $\mathbf{L} . \mathbf{M}$ is a friction pointer which shows the highest position of pointer $\mathbf{K}$ since last reset.
From the above it is easily seen that the meter depends for its indication upon the effect of heaters on spiral bimetallic springs. In the wattmeter, a difference of temperature in the two springs proportional to the watts in the circuit is produced by the arrangement of the circuits. In the ammeters, only one spring is heated by the current in the circuit. This gives a scale deflection nearly proportional to the square of the current flowing.
The time element of the meter is due to the heat capacity of the boxes containing the heaters and springs. As in other thermal devices the time element for any given change of load is constant. Thus in a 30 -minute interval meter as mentioned above it requires 30 minutes for the pointer to move from zero to 90 per cent of full scale with full load applied.
Assume that this meter had full load, 1000 watts. applied for 30 minutes the reading would be 900 watts and if the same load continued for another 30 minutes the reading would be 990 watts. This is in accordance with the approximate logarithmic curve.

Again, assume that this meter had half load, 500 watts, applied for a sufficient time to bring the pointer to equilibrium at half scale. Then, if full load is applied for 30 minutes the pointer will go 90 per cent of the distance from half scale to full scale and reach the 95 per cent point of it. [ 50 per cent + ( 90 per cent of 50 per cent)].
These characteristics are similar to the thermal conditions of all electrical apparatus under changes of load.
Resetting-A small sealable screw at the bottom of the case is turned by the aid of a screwdriver to reset the maximum pointer.


Fig. 1

Dial Marking-The dial is direct reading, with a nearly uniform scale for the wattmeter, and with an approximate scale of squares for the ammeter.

Time Interval-Meters are listed for 15 and 30 minute intervals only. During this interval the pointer arrives at a place equivalent to 90 per cent on the logarithmic time curve.
Polyphase Meters-All meters have a double set of heating elements. One set is connected in each phase for the polyphase, while for single-phase the two sets are connected either in series or parallel.
Construction-All parts of the meter element are mounted on a supporting casting which allows it to be removed as a unit without affecting the calibration.
Terminal Chamber-Separately sealed terminal chambers are provided separated by a dust-proof partition from the meter chamber. As the main covers do not need to be removed at installation the meter seals applied in the central station's laboratory can be retained. Each terminal chamber has a cover fastened on by one wing nut.
In the single-phase meters the terminal chamber is at the bottom. In the polyphase meters, two terminal chambers are provided, one on the lefthand side of the meter for the line connections, and one on the right-hand side for the load connections, the leads entering the sides of these chambers.
Bearings-Reliability and ruggedness are insured by the use of high torque, plain phosphor bronze bearings.

Adjustments-There are two adjustments which can be made if necessary, "zero" and "full load." The former adjustment is made by turning the small screw at the front end of the shaft, while the latter is made by turning the screw at the top of the meter. To increase the meter reading turn the

## TYPE RH THERMAL DEMAND METERS-Continued

screw right-handed (down), while to decrease the reading turn the screw left-handed (up).

Three-wire single-phase meters are identical in appearance with the two-wire. The rated current is that in each outside wire.

Meters for Use with Transformers-For current
capacities higher than those listed in the tables, meters are arranged for use with current transformers having 5 -ampere secondaries. For voltages higher than those listed, the 100 -volt meters may be used with voltage transformers having 100 -volt secondaries.

## THERMAL RECORDING AMMETER



Thbrmal Recording Ammeter-Cover Removed

The Thermal Recording Ammeter is particularly applicable to large rolling mill motors where the current in the circuit fluctuates so rapidly that an ordinary meter is of no use. The thermal meter responds to the heating effect of the current and gives an indication proportional to the average or "root-mean-square" current over an appreciable time period. Thus the real load on the motor can be observed and its performance compared with its guaranteed rating.


The standard thermal recording ammeter is cali brated for 1 -volt drop at its terminals for full-scale deflection and requires approximately 5 amperes to operate at this voltage. By means of the external resistance, the circuit to the meter can be adjusted so that 1 volt is obtained at some even value of motor current, say 4000 or 5000 amperes or whatever value of current is desired.


Typical Curve Taken By Thermal Recording Ammetre on Reversing-Mill Motor Circuit

TYPE RH THERMAL DEMAND METERS-Continued

## TYPE RH THERMAL DEMAND METERS

SINGLE-PHASE WATTMETERS


Order by Style Number

## TYPE CW-6 WATTHOUR METERS

## FOR DIRECT-CURRENT CIRCUITS



The Westinghouse type CW-6 watthour meters are designed in accordance with the latest meter practice and have incorporated in them all the improvements that experience has shown to be desirable.

## Construction

The meters are of the commutator type without iron in the magnetic circuit. The spherical armature is closely surrounded by circular field coils. Uniform brush tension at all degrees of wear is secured by making the brush tension dependent entirely upon gravity. Each brush consists of two small round wires held against the commutator by a small adjustable counterweight. Brushes and commutator are made of non-oxidizable material. The current winding consists of two flat coils of strap copper connected either in series or in parallel, depending on the capacity. In three-wire meters one

of the coils is connected in series with each side of the line. The mounting frame is cast of very hard and tough aluminum alloy, strong and rigid. This frame supports all of the meter mechanism. This construction makes it possible to remove the entire meter as a unit, without disturbing the adjustment.

Bearings-The main bearing of the Westinghouse type CW- 6 meters is an improved form of ball bearing, consisting of a one-sixteenth-inch, highly polished steel ball between two sapphire cup jewels, one spring mounted and the other in a removable sleeve on the shaft. In operation this bearing has a rolling action that reduces friction and increases the life.

Dimensions and Weights-Overall dimensions: width $71 / 2$ inches, height 13 inches, depth $63 / 4$ inches. Approximate net weight 13 pounds, boxed 32 pounds.

| Cap. | 100 | OLTS | -TWO-WIRE METERS 200-240 Volts Style No. List Price |  | 500-600 Vol ${ }^{\text {TS }}$ |  | THREE-WIRE* 200-240 Volts |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Amp. | Style No. | List Price |  |  | Style No. | List Price | Style No. | List Price |
| 5 | 162548 | 82460 | 162558 | 82775 | 244456 | 83570 | 162568 | 82775 |
| 10 | 162549 | 2620 | 162659 | 3175 | 244457 | 4125 | 162589 | 3175 |
| 15 | 162550 | 2935 | 162660 | 3730 | 244458 | 4760 | 162570 | 3730 |
| 25 | 162551 | 3490 | 162661 | 4885 | 2444859 | 5555 | 162571 | 4285 |
| 50 | 162652 | 4605 | 162562 | 5435 | 244460 | 67 \&5 | 162672 | 5636 |
| 75 | 162553 | 5715 | 162563 | 6590 | 244461 | 7935 | 162673 | 6980 |
| 100 | 162564 | 6745 | 162564 | 7735 | 244462 | 9125 | 162574 | 8335 |
| 150 | 162565 | 8735 | 162665 | 9935 | 244463 | 11510 | 162575 | 10715 |
| 300 | 162556 | 11125 | 162666 | 12700 | 244464 | 15080 | 162676 | 14880 |
| 600 | 162557 | 15875 | 162567 | 17850 | 244465 | 20635 |  |  |

*Three-wire meters are for use on circuits of $\mathbf{1 0 0 - 1 2 0}$ volts between neutral and outside wire.


Single-phase Meter-Cover Removed

## Application

Checking service meters with a portable standard watthour meter eliminates the use of a stop watch and makes the calibration very simple. As the number of revolutions made by the meter under test is compared directly with the number of revolutions made by the standard meter in the same time, the result indicates by very simple calculation the condition of the service meter. Moreover, both meters being connected in series, it is not necessary to keep the test load absolutely constant.
Meters of other manufacture may be tested by using the printed instructions and table of constants furnished with each meter.

## Construction

Because size and weight are the important considerations of a portable meter, this meter has been made as light and as small as possible. The type OA standard is smaller and lighter than the old type C standard.

Case: The case is made of micarta-duck material reinforced at the edge and corners with micartaduck angles, held by rivets. Leather handles have been replaced by handles of metal and a molded glass top assures a well-lighted dial and dust-proofing.
Zero Reset: A zero reset, which returns both the large and small pointer to zero, is provided with this meter.


Single-phase Meter Complete
Potential Switch-This switch is valuable for its high insulation and quick-break features, which make possible accurate resettings of the large pointer.
Bearings-The main (lower) bearing is a ball-andjewel bearing like that of the Westinghouse type OA watthour meter. The upper bearing is a self-oiling guide bearing.
Register-At normal load the pointer on the large dial revolves 25 times per minute and the pointer on the small dial once per minute. The small dial is subdivided into 25 divisions, each corresponding to a revolution of the main meter shaft, or a revolution of the large dial pointer; the large dial is subdivided into 100 divisions.
Adjusting Switch-The current and voltage setting is accomplished by means of a drum switch to which voltage and current coil leads are connected.

Calibration-The meter is essentially a service watthour meter with added refinements in workmanship and features tending to make it convenient for testing. Its calibration is guaranteed to be as per data furnished with the meter when it leaves the factory. This calibration is subject to variation however, like any other meter used for a similar purpose, due to the rough usage the meter is bound to receive in transportation and in service.

Dimensions and Weights: Single-phase, $55 / 8 \mathrm{x}$ $71 / 4 \times 68 / 8$ inches, 10 pounds. Polyphase, $57 / 8 \times 8 \times 111 / 8$ inches, approximate weight, 18 pounds.

Style number and list price include meter complete with flexible leads and push-button switch.

| Single-Phase |  |  |  | Polyphase |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Volts | Full Load Amperes | $\overbrace{25 \text { cycle }}^{\text {Style }}$ | No. 60 cycle | List Price | Volts | Full Load Amperes |  | No. $\qquad$ 60 cycle | List Price |
| 100-200 | 1- 5-10-20-40 | 362656 | 362852 | 89000 | 100-200 | 1- 5-10-20-40 | 362664 | 362660 | $\$ 16500$ |
| 200-400 | 1-5-10-20-40 | 362657 | 362653 | 9500 | 200-400 | 1-5-10-20-40 | 362665 | 362661 | 17500 |
| 100-200 | 1-10-20-40-80 | 362658 | 362654 362655 |  | $100-200$ $200-400$ | $\xrightarrow{1-10-20-40-80} 1$ | 362666 362667 | 362662 362683 | 18500 |
| 200-400 | 1-10-20-40-80 | 362859 | 362656 | 10500 | 200-400 | 1-10-20-40-80 | 362667 | 362683 | 195 |

May, 1923 Westinghouse Watthour Meters


## UNIT ASSEMBLIES

1. Gear train:

Slow speed worm. (Less friction than high speed).
Jeweled step bearings.
Minimum friction.
Precision workmanship.
)
2. Bearings:

Ball and cup jewels (Equivalent to infinite number of pivots).
Wear divided between two jewels.
Continuously oiled top bearing.
Low friction on all bearings.
Unlimited life.
3. Moving Elements:

Light weight.
Perfectly balanced-mechanically-electrically.
\} Low jewel wear.
4. Electromagnet:

One piece current and voltage elements.

Absolutely permanent air gaps. (Cannot shift their relations).
Highly insulated-no service breakdown.
Permanent performance.
5. Permanent Magnets:

Best grade steel.
Liberal use of material. (High factor of safety).
Safe magnetic values. (Not affected by short circuits).
6. Meter Case:

Dust and Moisture proof.
Light weight.
Accessibility.
Convenient to install.
7. High Initial Accuracy:

Accurate with varying voltage.
Accurate with varying load.
Accurate with varying frequency.
Low Losses.
8. High Life Accuracy:

Perfect bearings.
Permanent magnets-scientifically designed.
Permanent air gaps.
Permanent performance.

Permanent Calibration Insured

# TYPE OA WATTHOUR METERS SWITCHBOARD SERVICE-SINGLE-PHASE OR POLYPHASE 



Type OA Polyphase Watthour Meter

Westinghouse type OA switchboard watthour meters are similar to type OA house-service watthour meters,* except designed for switchboard service. These are especially noted for initial accuracy, long life accuracy, low maintenance cost, low losses, ready testing facilities, and other desirable features found in watthour meters of the highest grade.

## Construction

All parts of the meter element are mounted on a supporting casting and can be removed from the case as a unit without changing the calibration. The electromagnet punchings are so clamped as to form one piece, thus the shifting of one part with reference to another is obviated. They form a closed magnetic circuit, a feature that insures permanency of calibration.
Bearings-The main (lower) bearing is a highlypolished and hardened-steel ball resting between two sapphire cup jewels, identical with that of the type OA meter.

Case and Cover-The one-piece case is of cast iron. The single joint (gasket fitted) between the case and the cover makes the meters unusually dust proof.

Micrometer adjustment is provided for both full load and light load.

Testing-Extra terminals are provided on the front of the meter under the cover to facilitate checking the meter while in service. These terminals are so arranged and connected by test links that the test meter can be inserted in the circuit from the front of the switchboard, for testing the switchboard meter, without opening the current transformer circuits. By these terminals and links, the switchboard-meter elements can likewise be disconnected from the transformer circuits, the current transformers being short-circuited, and connected to a test load and portable standard watthour meter.

Polyphase meters, when properly connected, indicate the true power in a two-phase three-wire or fourwire, or a three-phase three-wire circuit, regardless of the power factor or the degree of unbalance between phases.

The rated current capacity of the polyphase meter is that in each wire of the circuit; the rated voltage is that across one phase.

Approximate Dimensions-Single-phase, $65 / 8$ inches diameter by $51 / 2$ inches deep. Polyphase, $101 / 2$ inches high by 7 inches wide by $53 / 4$ inches deep.

Approximate Weight-Single-phase: $111 / 2$ pounds net; 20 pounds boxed. Polyphase: 21 pounds net; 40 pounds boxed.

## TYPE OA SWITCHBOARD A-C. WATTHOUR METERS-Continuod



Type OA Single-Phase Watthour Meter

## SELF-CONTAINED METERS

Style number and list price include meter complete with glass cover as listed, ready for installation.


## METERS FOR USE WITH TRANSFORMERS

These meters are arranged for use with current transformers with 5 -ampere secondaries, for current capacities higher than those listed in the preceding table. The 100 -volt meters listed below can be used with voltage transformers with 100 -volt secondaries for voltages higher than those listed. "

Style number and list price include 5 -ampere meter of the voltage listed, for use with transformers, but do not include transformers. When a meter is desired with register reading directly in kilowatt-
hours in the primary circuit, it should be ordered as: " Meter similar to Style No. (give Style No. of 100 volt meter from the following table), except with register for. ...../5-ampere and. . . . . / / 100 -volt transformer;" or "Meter similar to Style No. (give Style No. of 200 or 400 -volt meter from the following table), except with register for. ...../5-ampere transformer." Price for the meter with register as ordered will be the same as for meter listed. Transformers should be added at regular prices.


Note-The type C round polyphase watthour meter. where required for matching previous switchboard equipment. will be furnished at $\$ 30.00$ list price additional to the type OA price. The same meter in a rectangular case will be furnished at $\$ 35.00$ list price additional to the type OA price.

## OUTDOOR METERING EQUIPMENT



## Application

These metering equipments are furnished enclosed in weatherproof casings, for supplying service from high-voltage transmission lines, where the expense of a substation is not warranted.

## Construction

Each equipment consists of a standard polyphase watthour meter, two current transformers, a polyphase voltage transformer, and three choke coils to protect the transformer windings against highfrequency disturbances; all enclosed in a sheet steel case with cast iron cover. The sheet steel case is subdivided into two compartments, one of which is filled with oil in which the transformers and choke coils are immersed, while the other serves to enclose the meter and meter panel. On the meter panel are also mounted two fuses to protect the voltage circuit of the meter and two calibrating links located

in the current circuit of the meter. The meter may be read or checked upon opening the hinged door which covers the entire front of the meter compartment. The arrangement is such that the entire outfit, including meter panel, can be raised out of the tank without disconnecting meter leads.

Connections-Three primary outlet terminals supported on the cover provide the necessary primary connections. A large handhole is provided in the cover of the metering equipment to facilitate connection or disconnection of the outlet terminals.
Style number includes outfit complete except watthour meter and oil. List price includes outfit complete with oil and watthour meter, Style No. 224369, calibrated as desired. When ordering specify style number of outfit, normal voltage, primary-current capacity,* style number of watthour meter (Style No. 224369), calibration desired on watthour meter, and gallons oil.

## POLYPHASE 60-CYCLE EQUIPMENTS $\dagger$

Capacity: Current transformers- 50 volt-amperes; compensated for 25 volt-amperes. Voltage transformers-200 volt-amperes; compensated for 40 volt-amperes.

\begin{tabular}{|c|c|c|c|c|c|c|c|c|c|c|c|c|}
\hline \multirow[t]{3}{*}{Rated Primary Voltage 115 Volts Secondary} \& \multicolumn{2}{|l|}{\multirow[t]{2}{*}{Approx. DImensions, In.}} \& \multirow{3}{*}{\[
\begin{aligned}
\& \text { Gal. } \\
\& \text { Oil }
\end{aligned}
\]} \& \multicolumn{2}{|l|}{\multirow[t]{2}{*}{\begin{tabular}{c} 
APPROX. \\
WT.. LBS. \\
\hline WITHOUT OIL
\end{tabular}}} \& \multicolumn{4}{|c|}{5 TO 50 AMPERES} \& \multicolumn{3}{|l|}{100 TO 200 AMPERES} \\
\hline \& \& \& \& \& \& \multicolumn{3}{|c|}{Style No. \(\ddagger\)} \& \multirow[b]{2}{*}{List Price \(\ddagger\)} \& \multicolumn{2}{|l|}{Style No. \(\ddagger\)} \& \multirow[b]{2}{*}{List Price \(\ddagger\)} \\
\hline \& Floor Space \& Ht. \& \& Net \& \(\underline{\text { Box'dis }}\) \& \begin{tabular}{l}
\[
5.10
\] \\
Amperes
\end{tabular} \& \[
\begin{gathered}
10,20 \\
\text { Amperes }
\end{gathered}
\] \& \[
\begin{gathered}
25,50 \\
\text { Amperes }
\end{gathered}
\] \& \& \[
\begin{gathered}
50,100 \\
\text { Am peres }
\end{gathered}
\] \& \[
\begin{aligned}
\& 100,200 \\
\& \text { Amperes }
\end{aligned}
\] \& \\
\hline 11,500 \& 28x \& 44 \& 42 \& 1100 \& 1350 \& 272493 \& 272494 \& 272495 \& 885000 \& 272496 \& 272497 \& 887500 \\
\hline 13.800 \& 28x41 \& 44 \& 42 \& 1100 \& 1350 \& 272488 \& 272498 \& 272500 \& 87500 \& 272501 \& 272502 \& 90000 \\
\hline 11.500
or

ar \& 29x41 \& 56 \& 45 \& 1385 \& 1650 \& 272503 \& 272504 \& 272505 \& 117500 \& 272506 \& 272507 \& 120000 <br>
\hline 23.000
$\mathbf{2 3 , 0 0 0}$ \& \& \& \& \& \& \& \& \& \& \& \& <br>
\hline 23,000
34,500 \& $29 \times 41$
$35 \times 44$ \& 54
60 \& 43 \& 1400 \& 1700
2100 \& 272508 \& 272509 \& 272510 \& 115000
150000 \& 272611 \& 272512 \& 117500 <br>
\hline 44.000 \& 46x50 \& 83 \& 153 \& 2530 \& 3000 \& 272518 \& 272519 \& 272520 \& 230000 \& 272521 \& 272522 \& 232500 <br>
\hline 66,000 \& 50x60 \& 100 \& 270 \& 2600 \& 3100 \& 272523 \& 272524 \& 272525 \& 327500 \& 272526 \& 272527 \& 330000 <br>
\hline
\end{tabular}

# TYPE BT AUTOMOBILE AMMETERS DIRECT-CURRENT-17/8-INCH DIALS-11/8-INCH SCALES 



## Application

The type BT automobile ammeter is for use on the automobile dash or cowl when electric generators or storage batteries supply the power for starting, ignition and lighting. On motor boats, yachts, aerial craft, small direct-current switchboards, farm lighting panels and battery charging panels this ammeter should also find ready application.

## Distinctive Features

This instrument has no electrical connections or coils.
Possibility of ground is prevented by the absence of terminals, coils or insulation.
Since there are no coils, there can be no short-circuits, burn-outs or "opens"; no possible amount of overload can affect the instrument.

There can be no damage or annoyance caused by loosening of connection studs when attempting to install or disconnect an instrument.
The development of a new non-residual vacuumannealed steel eliminates the variable zero error and makes possible the peculiar construction of the instrument.
Simplicity, ruggedness, compactness and reliability at an attractively low price.
For their intended application, the accuracy of these instruments is more than sufficient. Particular attention has been given to accuracy between 10 and 15 amperes in the charge direction, in order that the adjustments of generators or regulators can be checked.
Ease and simplicity of installation.

## Principle of Operation

The type BT instrument, having no electrical coils or connections, involves a radical departure from all previous ammeters. A modification of the polarized vane construction is used. The case has a magnetic yoke projecting from the rear, through which is passed the current carrying cable or wire.

This yoke has pole pieces extending into the inside of the ammeter and these poles vary in magnetic polarity and strength corresponding to the direction of the current passing through the cable. The elec-tro-magnet is made of a specially prepared alloysteel which acts without any residual magnetism error.
There is also a fixed permanent magnet inside the instrument with poles located at right angles to the poles formed by the yoke. Pivoted on a shaft in the center of this group of poles is a soft iron vane, which takes up a position corresponding to the relative strength of the permanent magnet and the electromagnet. The shaft carries the usual pointer, which indicates on the calibrated scale the value of the current.
The movement is carefully balanced and light in weight. Vibration and jars of the car over rough roads produce no objectionable effect upon the action of the instrument, making any separate damping arrangement unnecessary.
Installation is very simple; instead of wiring the meter to the car system with two pieces of wire or cable with connections and clips to the meter studs, involving soldering to clips and attaching to studs, the cable used for dash wiring is merely passed through the yoke. The magnetic yoke will pass a cable of $1 / 4$-inch overall diameter.

## Construction

Case-The case corresponds with the standard S. A. E. dimensions, and is arranged to be attached to the instrument board or switch plate by means of a clamp in the rear or by means of three mount.ng screws through the flange.

Finish-The standard finish is nickeled rim and black dial with white pointer and figures. Frosted dials with black pointer and figures are also furnished.
Dial-Great care has been taken to design the dial to give maximum readability and pleasing effect. Believing that the sole function of an am-

## TYPE BT AUTOMOBILE AMMETERS-Continued

meter is to indicate amperes, the name of the manufacturer is made as small as possible, as in watch dial designs. For similar reasons, it is recommended not to use the ammeter dial to give the name of the car builder when making applications to automobiles.
Rims-Three standard styles of rim are provided, viz, narrow, rounded and beaded rims for rear clamping cases to match up with the more popular styles of oil pressure gauge rims and a wider rim with three mounting screw holes for front mounting.
Capacities-Only the 20-0-20 amperes and 30-0-30 amperes capacities are listed. Ammeters
of smaller capacities such as 10-0-10 amperes and 15-0-15 amperes can be produced specially. Left zero ammeters for special purposes can also be furnished. These instruments are self-contained.

Oil Pressure Gauges-We are also prepared to furnish oil pressure gauges to match these ammeters. Prices on application.

Dimensions-Rear mounting type, overall dimensions are, $21 / 4$ inch in diameter and $1 / 2$ inch thick. Front mounting type $29 / 8$ inches in diameter and $1 / 2$ inch thick.
Approximate Weight-Net 2 ounces, boxed 4 ounces

## LIST PRICES

| Capacity | Dial | $\underset{\text { Rim }}{\text { (Nickel) }}$ | Used | Front Flange-Mounting Style Number | Rear Clamp-Mounting Style Number | List <br> Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 20-0-20 | Black | Beaded | Metal Dash | 375016 | 356401 | 8150 |
| 20-0-20 | Black | Rounded | Metal Dash |  | 356402 | 150 |
| 30-0-30 | Black | Beaded | Metal Dash | 375375 | 356403 |  |
| 30-0-30 | Black | Rounded | Metal Dash |  | 356404 | 150 |
| 20-0-20 | Frosted | Beaded | Metal Dash | 375377 | 356405 | 150 |
| 20-0-20 | Frosted | Rounded | Metal Dash |  | 356406 | 150 |
| 30-0-30 | Frosted | Beaded | Metal Dash | 375379 | 356407 | 150 |
| 30-0-30 | Frosted | Rounded | Metal Dash |  | 356408 |  |
| 20-0-20 | Black | Beaded | Wood Dash | 375374 | 356409 |  |
| 20-0-20 | Black | Rounded | Wood Dash |  | 356410 |  |
| 30-0-30 | Black | Beaded | Wood Dash | 375376 | 356411 |  |
| 30-0-30 | Black | Rounded | Wood Dash |  | 356412 |  |
| 20-0-20 | Frosted | Beaded | Wood Dash | 375378 | 356413 |  |
| 20-0-20 | Frosted | Rounded | Wood Dash |  | 356414 | 150 |
| 30-0-30 | Frosted | Beaded | Wood Dash | 375380 | 356415 | 150 |
| 30-0-30 | Frosted | Rounded | Wood Dash |  | 356416 |  |
| 20-0-20 | Black | Beaded [ | Ford Cars] | $375690{ }^{+}$ |  | 150 |

## ACCESSORIES AND REPAIR PARTS



This terminal clip is the proper size to pass through the instrument yoke, and is supplied separately where cars are not provided with a suitable terminal clip for the cable which passes through the instrument yoke.
*Special case and rim to fit standard switch mounting of Ford cars.


# TYPE BI INSTRUMENTS DIRECT-CURRENT-2-INCH DIALS-11/2-INCH SCALES 



## Application

These instruments are for use on the automobile dash or cowl when electric generators, motors, and storage batteries for starting, ignition, and lighting are used. They also find ready application on motor boats, yachts, aerial craft, small direct-current switchboards, farm-lighting panels and for charging batteries.

These instruments are designed with special regard to ruggedness, simplicity, readabilty and appearance.

## Principle of Operation

The type BI instrument utilizes the polarized vane construction, comprising a moving soft-iron vane polarized by a stationary permanent magnet and deflects the pointer over the scale by the action of the stationary current or voltage coil. The pointer of the zero center voltmeter moves toward the positive terminal and this forms a convenient polarity indicator. No springs or moving coils are used, thus resulting in great simplicity and ruggedness. The indications are dead-beat.

## Construction

Mounted in open-faced circular pressed-metal cases with terminal studs for rear connection.

Capacities-Instruments are self-contained in the capacities listed, and no external shunts or resistors are required, except for the 50 volt and 130 volt voltmeters. The ammeters are not damaged by momentary shoft circuits up to 500 amperes.
Finish-The case finish is black rubberoid with a brightly polished nickel rim, holding the glass. The dials are of metal, black or white nickel, as desired.
Mounting Accessories-The "mounting details" included in some of the listed styles comprise three standard machine screws 1 inch long and a circular punched metal ring tapped for receiving the screws. These make nuts unnecessary for clamping the instrument to either a metal or wooden dash. Where it is desired to screw directly into the dash the styles listed "without mounting details" should be ordered.

Rear Mounting Flush Type-These instruments are identical to the standard instrument with the exception that there is no hole in the flange mounting, the arrangement for mounting being from the rear of the panel by means of the mounting clamp listed below.

Dimensions-The type BI instrument has a diameter over its flange of approximately $21 / 2$ inches and requires an opening in the dash of approximately 2 inches; exact mounting dimensions on request.
Weights-Net 4 ounces, boxed 8 ounces. Individual units can be shipped by mail.

## Prices

Style number and list price include instrument with or without mounting accessories as specified.


| Ammoters Without Mounting Dotails |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & 15-0-15 \\ & 20-0-20 \\ & 30-0-30 \end{aligned}$ | $\begin{aligned} & 257775 \\ & \begin{array}{l} 257777 \\ \mathbf{2 5 7 7 7 9} \end{array} \end{aligned}$ | $\begin{aligned} & 270438 \\ & 270438 \\ & 270440 \end{aligned}$ |  | 3300 300 800 |
| Ammeter Roar Mounting Flush-Typo $\dagger$ |  |  |  |  |
| $20-0-20$ $30-0-30$ | 289108 | 289130 289131 |  | 300 300 |
| Ammotors With Mounting Dotails |  |  |  |  |
|  |  | 3289 | 328914 |  |
| 15-0-15 | 257778 | 270437 | -328916 |  |
| $20-0-20$ $30-0-30$ | ${ }_{257788}$ | 270439 | 828917 | 315 3 |

Voltmeters with Mounting Details

| 3-0-3 |  | 320977 | 328902 | 600 |
| :---: | :---: | :---: | :---: | :---: |
| 5-0-5 |  | 320978 | 328903 | 600 |
| 10-0-10 |  | 320979 | 328904 | 600 |
| 15-0-15 |  | 320980 | 328905 | 600 |
| 30-0-30 | . | 320981 | 328906 | 600 |
| 50-0-50 |  | 320982 | 328907 | 700 |
| 130-0-130 | , . $0 . .0$. | 320983 | 328908 | 800 |


*The mounting clamp style numbers include necessary nuts and terminal clips for assembling to dash and making connections.
$\dagger$ Mounting clamp not included.

## DIRECT-CURRENT SWITCHBOARD INSTRUMENTS

An analysis of instrument requirements in various activities led to the conception of an ideal instrument which would have an almost universal application-universal in application, in that the instrument should be suitable for all varieties of use and not limited to the needs of any one instrument or kind of service-ideal in construction, in that the instrument should be accurate, permanent, easy to manufacture, and of a pleasing appearance.

The above analysis led to the adoption of the bipolar D'Arsonval principle of operation generally known as the permanent magnet moving coil type, as being the idea construction and the most universal in application.

In order to meet the requirements as to sizes of dials it was found that by designing two sizes of movements of identical construction but with one twice the linear dimensions of the other, switchboard instruments could be produced in cases


Fig. 1-Pole-piece Corb Assbagly
$29 / 8$ inches, $31 / 2$ inchés, $43 / 8$ inches and $71 / 2$ inches in diameter. A general description of one movement will therefore apply equally to all.
By the use of the construction shown in Fig. 1. an accurate and uniform air gap is assured. A permanent magnet of steel which has been specially treated to assure permanence over a long period of time, maintains flux in the air gap. A coil of wire is free to move in this air gap and is wound on an aluminum frame for damping purposes. It is supported by hardened steel pivots on polished jewel bearings.

The pivots are clamped to the coil in the novel method shown in Fig. 2. This gives a strong and reliable method of support and assures at all times that the pivots are in the center of the coil.

The tapered seamless tubular construction for instrument pointers is entirely novel, and is obviously the strongest possible construction, considering the weight. Ordinary aluminum tubing, as largely used for pointers previously, is of uniform strength at all points, whereas the strength should be naturally increased toward the center of motion. This has led to a multitude of designs of pressed
sheet metal forms or truss-constructions for pointers, none of which, however, can compare in natural strength and simplicity with the tapered tube.

The dial is made from sheet metal, lithographed white or black. The white dial is standard, but black dial instruments are available and can be


Fig. 2-Com with Pivots
shipped on application. The metal dial is an advantage over the bristol board dial because it is unaffected by heat or moisture, thus forming another important quality feature in these types.

Instruments can be used to measure high frequency currents by passing the current to be measured through a heating strip and then measuring the temperature by a thermocouple mounted on the strip. These instruments can be used to measure commercial frequency circuits where the overloads which would burn out the heating strip can be guarded against. The low capacity ammeters can be used as alternating-current galvanometers and are equipped with external heaters and thermocouples mounted in bulbs.

The types BX and CX instruments, altho they are small, retain the accuracy and sensitivity of the larger instruments, so that accurate, reliable instruments are now available to suit any size panel. The round open face construction characteristic of Westinghouse instruments has, of course, been retained, and all except the $71 / 2$-inch instruments can be obtained in both flush and projecting mounting.

The standard finish of case is dull black Japan having very durable qualities.

Types CX, DX and SX instruments have external zero adjusters. All instruments are back connected. A great variety of standard ranges is


Fig. 3-Tapered Tubular Pointer
listed. The smaller instruments are restricted within certain limits. These limits have been carefully selected to give maximum readability and sufficient insulation to be safe for the operator.

Special ranges approximating these limits can be obtained, prices on which will be quoted upon request.

## DIRECT-CURRENT SWITCHBOARD INSTRUMENTS-Continued

TYPE BX INSTRUMENTS
For Direct Current or Radio-Frequency Alternating Current


## Application

The type BX instruments are for use on small panels where accurate readings are required. These instruments are used in radio work where it is desirable to measure filament and plate currents or voltages and check the A and B batteries; also on farm lighting and battery charging panels, automobile and aircraft dash-boards; in marine and electro-medical service. Sensitive galvanometers can be used for research and investigation work.


The only limitation on the application of these instruments is one of observation. They can be used in all cases where compactness is required and where, in making observations, the operator will be within three feet of the instrument.
Dimensions-Instruments are $29 / 6$ inches in diameter over the flange base. The diameter of the body is 2 inches.
Approximate weights-Net 4 ounces, boxed 8 ounces.

D-C. Ammeters .

*Higher capacities can be obtained using external shunts.
$\dagger$ Supplied with external resistor mounted on back of meter. Higher capacities can be supplied. Prices on request.
$\ddagger$ For higher capacities see types CX or DX.

## DIRECT-CURRENT SWITCHBOARD INSTRUMENTS-Continued

## TYPE CX INSTRUMENTS

## For Direct Current or Radio-Frequency Alternating Current



The type CX instruments are larger than type BX instruments. Their application is similar to that of the type BX instrument for panels where the operator wishes to make observations at distances of from six to ten feet. They find particular application on small isolated panels such as the larger sizes of battery charging panels, farm lighting sets. etc. The larger sizes of radio sets where space is not a limiting factor should be equipped with these instruments.
Size-These instruments are $31 / 2$ inches in diameter.
Approximate Weight-One pound net. Two pounds boxed.

D-C. Ammeters
STYLE NOS.

| Capaity | Flush Mounting |  | White Pial $\begin{gathered}\text { Projection Mounting } \\ \text { Black } \\ \text { Dial }\end{gathered}$ |  | List |
| :---: | :---: | :---: | :---: | :---: | :---: |
| +Uncal. | 312086 | 312087 | 312129 | 812130 | 81100 |
| 1.5 | 312048 | 312057 | 31211 | 312120 | 1100 |
| $\frac{2}{3}$ | 312049 312050 | 312058 312059 | 312112 312113 | ${ }^{312121}$ | $\begin{array}{r}11 \\ 11 \\ 11 \\ 00 \\ \hline\end{array}$ |
| 4 | 312051 | 312060 | 312114 | 312123 | 1100 |
| ${ }_{8} 8$ | 退 312052 | ${ }_{312082}$ | ${ }_{312116}$ | - 312124 | 1100 |
| 10 | 312054 | 312063 | 312117 | 312128 | 1100 |
| * 25 | 312055 | 312064 312065 | 312118 | 312127 <br> 312128 | 1100 |
| ${ }^{20-0-20} 30-30$ | 318843 318844 | $\mathbf{3 1 8 8 4 5}$ $\mathbf{8 1 8 8 4 6}$ | 318851 318852 | 318853 | 11100 |
| D-C. Milliammeters |  |  |  |  |  |
| 100 | 312078 | 364324 | 312141 | 364327 | 1100 |
| 150 250 | 312079 312080 | ( ${ }_{\text {364326 }}$ | 312142 312143 | 364328 $\mathbf{3 6 4 3 2 9}$ | 11100 |
| D-C. Voltmeters |  |  |  |  |  |
| $\frac{1}{5}$ | 3238836 323837 | 323843 323844 | 3238850 | 323857 323858 | 1100 |
| 8 | 318847 | 318849 | 318855 | 318857 | 1100 |
| 10 | 323838 | $3{ }^{323845}$ | ${ }^{31} 323852$ | 323859 | 1100 |
| 15 16 | $\begin{array}{r}323839 \\ 318848 \\ \hline\end{array}$ | 318850 | 318858 | - 3188588 | 1100 |
| - 25 | 323840 | 323847 | 323854 | 323861 | 1100 |
|  | 323841 | 323849 | 323856 | - 3238683 | 1200 |
| t50. 100 | 312068 | 312072 312073 | 312131 | - 312135 | 1400 |
| +1300 | 312069 312070 | 312073 812074 | ${ }_{312133}$ | -812137 | 1400 |
| \$50, 500 | 312071 | 312075 | 312134 | 312138 | 2100 |
| Radio-Frequency A-C. Ammeters |  |  |  |  |  |
| Uncal. | 312109 | 312110 | 312172 312144 | 312173 | 2500 |
| 0.15 | 312082 | 312096 | 312145 | 312159 | 2500 |
| 0.3 | 312083 | 312097 | 312146 | 312160 | 2500 |
| ${ }_{0}^{0.4}$ | 312085 | 312088 | 312148 | 312161 | 2500 |
| 0.8 | 312086 | 312100 | 312149 | 312163 | 2500 |
| 1.0 1.5 | 312087 312088 | 312101 312102 | ${ }_{312151}$ | ${ }_{312164}^{312165}$ | 2000 |
| 2.0 | 312089 | 312103 | 312152 | 312166 | 2000 |
| 3.0 | 312080 | 312104 | 312153 | 312167 | 2000 |
| 4.0 6.0 | 312091 | ${ }_{312106}$ | 312154 | 812168 | 30 |
| 8.0 | 312093 | 312107 | 312156 | 312170 | 2000 |
| 10.0 | 312094 | 312108 | 312157 | 312171 | 2000 |

*Higher capacities can be used with external shunts.
$\dagger$ Por use with type G shunts.
HSupplied with external resistor
Higher capacities can be supplied. Prices on request.

DIRECT-CURRENT SWITCHBOARD INSTRUMENTS-Continued

## TYPE DX INSTRUMENTS



## Application

The type DX instruments are suitable for general switchboard application. The scales have been made very long, considering the size of the case so that maximum readability is obtained for small board space taken. With the present day growth of generating and substations located in large cities where real estate values are high, there is a demand for smaller instruments with longer and more legible scales. The DX instruments were designed to meet this demand and type DY alternating-current instruments of same size are available for uniformity. It is therefore possible to get a complete line of direct and alternating-current instruments $43 / 8$ inches diameter. The DX instruments are made as direct-current ammeters and voltmeters, radio frequency a-c. ammeters, galvanometers, speed indicators, temperature indicators, differential voltmeters, ground detector voltmeters, double-reading ammeters and voltmeters, pyrometer millivoltmeters, and micro-ammeters. Ammeters, voltmeters, etc., insulated for 4000 volts, can be obtained.

The standard style numbers are for instruments having projecting or front of board mounting cases.

These instruments are also made with flush type cases.

Compact measuring instruments on the Edison three wire systems are desirable. An instrument
has been developed known as type DX duplex for this service. The illustration shows two ammeter movements which have scales close together for easy comparison. Combination voltmeter and ammeter movements can be mounted in these cases as desired, also speed indicators or temperature indicators. Prices on request.

| Ammeters |  |  |  |
| :---: | :---: | :---: | :---: |
| Capacity | $\sim_{\text {White Dial }}^{\text {Stye }}$ | Nos.- ${ }_{\text {Black Dial }}$ - | List |
|  | White Dial | Black Dial ${ }^{-}$ | Price |
| Uncal. | 301803 | 319087 | \$1800 |
| $\frac{1}{5}$ | 301804 | 319088 | 1800 |
| 5 | 301805 | 319089 | 1800 |
| 10 | 301806 | 319090 | 1800 |
| 15 | 301087 | 319091 | 1800 |
| 25 | 301808 | 319092 | 2000 |
| * 50 | 364335 | 364352 | 1800 |
| + 75 | 364336 | 364353 | 1800 |
| * 100 | 364337 | 364354 | 1800 |
| * 150 | 364338 | 364355 | 1800 |
| - 200 | 364339 | 364356 | 1800 |
| * 250 | 364340 | 364357 | 1800 |
| * 300 | 364341 | 364358 | 1800 |
| * 400 | 864342 | 364359 | 1800 |
| * 500 | 364343 | 364360 | 1800 |
| * 600 | 364344 | 364361 | 1800 |
| * 800 | 364345 | 364362 | 1800 |
| * 1000 | 364346 | 364363 | 1800 |
| $* 1200$ $* 1500$ | 364347 364348 | 364364 | 1800 |
| *2000 | 364349 | 384368 | 1800 |
| *2500 | 364350 | 364367 |  |
| *3000 | 364351 | 364368 | 1800 |

*For use with external shunts.
Voltmeters

|  |  | 319095 | 1800 |
| ---: | ---: | ---: | ---: |
| 10 | 301810 | 319096 | 1800 |
| 25 | 301811 | 319097 | 1900 |
| 50 | 301812 | 319 | 319098 |
| 150 | 301813 | 319098 | 2000 |
| 300 | 301814 | 30 | 319100 |
| 500 | 301815 | 319101 | 3400 |
| 600 | 301817 | 319102 | 3000 |
| 750 | 301818 | 319103 | 3800 |
|  |  |  |  |

## Radio-Frequency A-C. Ammeters

| 6 | 301819 | 319106 | 2500 |
| ---: | ---: | ---: | ---: |
| $\mathbf{6}$ | 301820 | 319107 | 2500 |
| 10 | 301821 | 319108 | 2500 |
| 15 | 301822 | 319109 | 2500 |
| $\dagger 20$ | 301823 | 319110 | 2500 |
| Uncalibrated style numbers can be calibrated for use with |  |  |  |
| external shunt as desired. |  |  |  |
| tHigher capacities can be obtained using special current |  |  |  |
| transtormer listed on the following page. |  |  |  |
| Other capacities other than those listed are available. |  |  |  |
| For prices and delivery inquire of nearest office. |  |  |  |



## DIRECT-CURRENT SWITCHBOARD INSTRUMENTS-Continued

## TYPE SX INSTRUMENTS



Type SX Ammeter

## Application

The type SX instruments are for general switchboard use and match up in appearance with the type SY line of a-c. instruments.
Dimensions-The overall diameter is $77 / 8$ inches; the depth is $2 \frac{13}{3}$ inches.
Approximate Weight-Nine pounds net; 20 pounds boxed.

Shunts-Type G shunts are used with type SX shunt-type ammeters. For description and prices see page on "Shunts for d-c. Ammeters," Section 3-B of this catalogue.

## Special Instruments

Differential Voltmeters are used for paralleling generators. They have the zero in the center of the scale and are arranged to read zero when equal voltages of the same polarity are applied. Differential voltmeters require external resistors. Prices quoted on request.

Ground Detector Voltmeters, also called "leakage detectors," can be supplied on special order arranged to read zero when two voltages of opposite polarity are applied. These instruments are also used for indicating unbalanced voltages of three-wire circuits. Prices quoted on request.

Double reading Ammeters and Voltmeters with zero at any point on the scale and graduated for readings in both directions will be furnished on special order. Prices quoted on request.

Pyrometer Millivoltmeter for use with thermoelectric couples can be adjusted for eight millivolts up to any millivoltage full scale. The current required at full scale is 0.002 amperes. The scale can be calibrated in millivolts or degrees. Prices quoted on request.

Temperature Indicators-Voltmeters arranged as resistance type temperature indicators can be furnished for reading temperature of machinery. ovens, etc. See pages on Temperature Indicators.

Speed or Frequency Indicators including a voltmeter and magneto can be furnished. See pages on Speed Indicators.

Cents-Per-Hour Indicators-The self-contained ammeter can be furnished with dials to indicate
"Cents Per Hour" (when voltage is specified) for use in displaying or demonstrating domesticelectric devices, on Edison d-c. systems such as: irons, washers, fans, heaters, etc. These can be made either front or rear-connected as desired. Prices on request.

Water Proof Instruments-Instruments can be supplied in special waterproof cases with glass only over scale marking. These are particularly applicable to navy use and have been approved by them.

Radio-Frequency Current Transformer-This is a through type current transformer suitable for measuring radio frequency circuits of heavy capacities. This transformer has a one ampere secondary and can be used with any one ampere thermocouple instrument. The normal ratio is 200 to 1 but by putting the primary through a number of times this ratio can be cut down in proportion. It can also be used for measuring high frequency induction furnaces. List price $\$ 35.00$ each.
 Current Transformer

D-C. Ammeters
For Use with Shunte. For Voltages Up to 750

|  | Style | Nos. | List |
| :---: | :---: | :---: | :---: |
| Capacitics | White Dial | Black Dial | Price |
| Uncal. | 293399 | 293400 | \$30 00 |
| *15 | 304521 | 370881 | 3000 |
| *25 | 304522 | 370882 | 3000 |
| *50 | 304523 | 370883 | 3000 |
| *75 | 304524 | 370884 | 3000 |
| *100 | 304525 | 370885 | 3000 |
| *150 | 304528 | 370886 | 3000 |
| *200 | 304527 | 370887 | 3000 |
| *250 | 304528 | 370888 | 3000 |
| * 300 | 304529 | 370889 | 3000 |
| * 400 | 304530 | 370890 | 3000 |
| *500 | 304531 | 370891 | 3000 |
| *600 | 804532 | 370892 | 3000 |
| *800 | 304533 | 370893 | 3000 |
| * 1000 | 804534 | 370894 | 3000 |
| ${ }^{*} 1200$ | 304535 | 370895 | 3000 |
| * 1500 | 804536 | 370896 | 3000 |
| * 2000 |  | 370897 |  |
| *2500 | 304538 | 370898 | 3000 |
| *3000 | 304539 | 370898 | 3000 |
| D-C. Voltmeters |  |  |  |
| 150 | 293402 | 293407 | 3500 |
| 300 | 293403 | 293408 | 3800 |
| 600 | 293404 | 293409 | 4200 |
| 750 | 293405 | 293410 | 4500 |

## Radio-Frequency A-C. Ammeters

|  |  |  |  |
| ---: | ---: | ---: | ---: |
| 6 | 306227 | 306232 | 3700 |
| 8 | 306228 | 306233 | 3700 |
| 10 | 306229 | 306234 | 3700 |
| 15 | 306230 | 306235 | 3700 |
| $\dagger 20$ | 306231 | 306236 | 3700 |

Other capacitied are available. Prices and deliveries can be obtained from nearest office.
*All calibrated ammeters are for use with external shunts. These styles include leads but shunts should be ordered from page 513 .
$\dagger$ Higher capacities can be obtained using special radio-frequency transformers, listed above.

# TYPE G SHUNTS FOR D-C. AMMETERS SWITCHBOARD TYPE 



250 Ampere Type G Shunt
The type $G$ shunts are designed for use on horizontal laminated bus bars, but will operate in any position without overheating. The terminal castings above 300 amperes are slotted to receive one $1 / 4$-inch copper bar per slot. The sizes ranging from 10 to 300 amperes are mounted on a light micarta strip which takes all strain that might arise from bus-bar distortion, from the terminal lug and manganin plate joint.

## Temperature Coefficient

The resistance plates of the type G shunts have a negligible temperature coefficient and thermoelectromotive force, thus avoiding errors due to heating, which may amount to several per cent in other resistor materials.

## Temperature Rise

Type $G$ shunts operate at a temperature rise of $30^{\circ} \mathrm{C}$. if connected to bus-bars of ample conductivity when carrying two-thirds of their rated current which should correspond to the normal full load rating of the circuit.

## Interchangeability

Type G shunts are adjusted for 50 millivolts drop at full rated current, and are interchangeable with certain otherstandard makes of the same rating.

## Rating

Shunts are rated according to full scale rating of the ammeters which, in general, should be about 50 per cent in excess of the full load current of the circuit. They are intended primarily for Westinghouse ammeters but can be used with any instrument requiring 50 millivolts for full scale deflection.

Larger capacities shunts than listed can be furnished on special order, prices on application.


1000 Ampere Type G Shunt


It is recommended, however, that wherever possible, instead of ordering larger shunts for measurement of heavy capacity circuits, several of the smaller shunts be connected in multiple, each shunt being provided with separate leads to the ammeter terminals. For example, use four 5000 ampere shunts in connection with a 20,000 ampere ammeter, etc.

This arrangement will be found to be less expensive, more accurate and more desirable from an operating viewpoint than using a single 20,000 ampere shunt.

## Portable Shunts

Shunts for use with portable instruments are listed on the pages covering the portable instruments. Type $G$ shunts are also suitable for portable service with shunted-type ammeters or millivoltmeters requiring 50 millivolts for full scale deflection. The accuracy of the combination is lower than when 100 millivolt shunts and instruments are used, unless the air temperature is between 20 and $30^{\circ} \mathrm{C}$., as 50 millivolt instruments have not sufficient resistance to compensate completely for temperature errors.

Style number and list price include shunt complete with instrument-lead connecting screws, but do not include leads or cable terminals. Shunt leads are furnished with all shunted-type ammeters.

PRICES

| Capacity | Style | List | Capacity | Style | List |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Amperes | 289653 | ( 8500 | mperes | 282641 | $8{ }_{8} 800$ |
| 15 | 289652 | 500 | 800 | 282642 | 1250 |
| 25 | 289651 | 500 | 1000 | 282643 | 1250 |
| 50 | 289850 | 500 | 1200 | 282644 | 1400 |
| 75 | 289849 | 500 | 1500 | 282645 | 2400 |
| 100 | 282634 | 500 | 2000 | 282646 | 3000 |
| 150 | 282635 | 500 | 2500 | 282647 | 3300 |
| 200 | 282636 | 550 | 3000 | 282648 | 3700 |
| 250 | 282637 | 550 | 4000 | 282649 | 5000 |
| 300 | 282638 | 550 | 5000 | 282650 | 7500 |
| 403 | 282639 | 600 | 6000 | 282851 | 8700 |
| 500 | 282640 | 750 | 8000 | 282652 | 12500 |



6000 Aapprer Type G Shunt

## ALTERNATING-CURRENT SWITCHBOARD INSTRUMENTS

To develop a satisfactory line of alternatingcurrent instruments, it is necessary, first, to determine their application by analyzing all human activities where alternating current measurements are required and, second, to determine the ideal


Fig. 1-Micarta Sub-base with Supporting Bracket and Damping Chamber Open
construction giving the widest application by analyzing all principles of instrument operation.

The Westinghouse engineers have been engaged in such an analysis for several years and the result has been the adoption of the dynamometer construction as being the most universal and ideal construction for alternating-current instruments.

Fundamentally, the dynamometer movement consists of two stationary coils which set up a field, and one or more moving coils, the current in which reacts with the stationary field to produce rotation.

The motion of the pointer can be damped in two ways. First, by means of a vane moving in an air tight chamber and second by a disk passing through the field of a permanent magnet. The air damper was adopted as being the superior.

The damping chamber is made from moulded composition which insulates the movement from the base and also insulates the metallic circuit formed by the supporting brackets and the bridge.

The supporting brackets are mounted on each end of the damping chamber and are clamped from opposite sides to assure centering. There are circular guides on these brackets for accurately locating the stationary coils. There are clamps for holding the coils on these guides.

The coils are oval giving maximum torque for minimum height. This allows the instrument to be made with a shallow case to match the direct-current instruments.

The current is conducted to and from the moving coil or coils by means of control springs or conducting strips.

The pointer is of the tapered tubing construction fully described under direct-current instruments.

The case is of soft iron, with that standard dull-black marine finish. The case may be easily removed without taking the instrument from the panel.

The cover is of flat glass, giving full opening for maximum lighting and legibility. There is an external zero adjustor.

Instruments are furnished rear connected.
The dials are metal with $100^{\circ}$ scale angle, the same as the direct-current instruments. The scale distribution varies as the square of the voltage in the case of voltmeters. Ammeters have a slightly irregular scale distribution being fairly uniform above $1 / 5$ scale. Wattmeters have nearly uniform scales slightly condensed at each end. Power factor meters and frequency metess have irregular scales.

The ammeter differs from the regular dynamometer instrument construction only in that one stationary coil is omitted and an iron vane is mounted on the shaft in place of the moving coil. This iron vane is pulled into the coil causing rotation. It was not until our Research Department developed a non-residual iron that we considered the moving iron principle as being satisfactory for high grade instruments.

These instruments can be used on direct current. By the correct proportioning of current values, all instruments except frequency meters, single-phase power factor meters, and synchronoscopes can be calibrated on direct current, thus doing away with the necessity of a transfer standard.

The type DY instruments, $43 / 8$ inches in diameter, match in size and appearance, with the d-c. type DX instruments. The DY instrument has a $31 / 4$-inch scale and is for general switchboard applications where space is to be economized and accurate readings required.

The type SY instruments, $7 \frac{1}{2}$ inches in diameter match with the d-c. type SX instruments. Both types, DY and SY have the same size movement. The SY instrument has $51 / 4$-inch scale and is for general switchboard application.


Fig. 2-Micarta Sub-base with two Supporting Brackets and One-half of Damping Chamber Closed

## ALTERNATING-CURRENT SWITCHBOARD INSTRUMENTS-Continued

## TYPES DY AND SY INSTRUMENTS



Type DY Volticeter

## Special Applications

The single phase wattmeter can be furnished with dials to indicate "Cents-per-Hour" for use in displaying or demonstrating domestic electric devices such as irons, washers, fans, heaters, etc.

Wattmeters with dials marked in "Reactive Kv-a." can be furnished. Special external reactors with taps are required.

## Instructions for Ordering

Order by style number when possible. Ammeters should be selected with full scale marking about 50 per cent in excess of full load of the circuit. For circuits of more than 10 amperes maximum current, or for circuits of any capacity at more than 600 volts, current transformers are required. The self contained instruments listed, are not insulated for more than 600 volts.

Voltmeters should be ordered with scale markings to suit voltage transformer ratios using uncalibrated style numbers. All voltmeters have external series resistors.

Wattmeters should be selected with full scale capacity 50 per cent in excess of full load of the circuit and with voltage rating within 25 per cent of the nominal voltage of the circuit to be measured.


For higher voltages, voltage transformers are necessary and should be ordered to suit the conditions. For currents of more than 10 amperes, or for circuits of any capacity at more than 600 volts, current transformers are required. All wattmeters have external series resistors for the voltage circuit. When an instrument is desired with full scale capacity differing from the product of primary current and voltage, the current rating of the instrument should correspond to the secondary current of the transformer at the desired full scale rating.

Power factor meters should be selected so that the maximum operating current will always be the same as the rating of the instrument. There are three external resistors for the voltage circuits of a three-phase meter and a combination resistor-reactor for the single-phase metcr.

Frequency meters are for use on normally $110-$ volt circuits plus or minus 20 per cent. Other ranges supplied on special order.

Transformers should be ordered separately from the pages on "Current and Voltage Transformers." One current transformer is required for single-phase operation, two for two-phase and three-phase threewire, and three for three-phase four-wire. One voltage transformer is required for single-phase operation and two for polyphase.

Ammeters
Calibrated for Use with Transformers



## DY INSTRUMENTS

| Ammeters |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Capacity Amperes |  | $\overbrace{\text { White Dial }}$ Strye Nos. Black Dial |  | List Price | $\qquad$ Style Nos. <br> White Dial Black Dial |  | List |  |
|  |  |  |  |  |  |  |  |  |
| 3.5-4.5 |  | 363732 | 363778 | \$25 00 | 363640 | 363686 | 831 |  |
| 4.5-5.5 |  | 363733 | 363779 | 2500 | 363641 | 363687 | 31 | 00 |
| 5.5-6.5 |  | 363734 | 363780 | 2500 | 363642 | 363688 | 31 | 00 |
| 7-8 |  | 363735 | 363781 | 2500 | 363643 | 363689 | 31 | 00 |
| 9-11 |  | 363736 | 363782 | 2500 | 363644 | 363690 |  |  |
| Self-Contained Ammeters for Use without Transformers |  |  |  |  |  |  |  |  |
| 10 |  | 363737 | 363783 | 2500 | 363645 | 363691 |  |  |
| 15 |  | 363738 | 363784 | 2500 | 363646 | 363692 | 31 | 00 |
| 20 |  | 363739 | 363785 | 2500 | 363647 | 363693 | 31 |  |
| 25 |  | 363740 | 363786 | 2500 | 363648 | 363694 | 31 |  |
| Voltmeters |  |  |  |  |  |  |  |  |
| Uncal. (1) | V.coils) | 363746 | 363782 | 2700 | 363654 | 363700 |  |  |
| 150 |  | 363747 | 363793 | 2700 | 363655 | 363701 | 35 | 00 |
| 300 |  | 363748 | 363794 | 3200 | 363656 | 363702 | 40 | 00 |
| 600 |  | 363749 | 363795 | 3700 | 363657 | 363703 |  | 00 |
| 750 |  | 363750 | 363796 | 4200 | 363658 | 363704 | 50 | 00 |
| Amps. VoltsSingle-Phase Wattmeters <br> (Calibrated as Desired with Traneformers) |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 5 | 100 | 363751 | 368797 | 4800 | 363659 | 363705 | 65 |  |
| 5 | 200 | 363752 | 363798 | 5300 | 363660 | 363706 | 70 | 00 |
| 5 | 400 | 363753 | 363799 | 5800 | 363661 | 363707 | 75 | 00 |
| 10 | 100 | 363754 | 363800 | 4800 | 363662 | 363708 | 65 | 00 |
| 10 | 200 | 363755 | 363801 | 5300 | 363663 | 363709 | 70 | 00 |
| 10 | 400 | 363756 | 363802 | 5800 | 363664 | 363710 | 75 | 00 |
| Uncalibrated Polyphase Wattmeters (Calibrated as Desired with Transformers) |  |  |  |  |  |  |  |  |
| 4 | 100 | 363757 | 363803 | 7000 | 363665 | 363711 | 90 | 00 |
| 5 | 100 | 363758 | 363804 | 7000 | 363666 | 363712 | 90 | 00 |
| 7.5 | 100 | 363759 | 363805 | 7000 | 363667 | 363713 | 90 | 00 |
| 10 | 100 | 363760 | 363806 | 7000 | 363668 | 363714 | 90 | 00 |
| 4 | 200 | 363761 | 363807 | 7500 | 363669 | 363715 | 95 | 00 |
| 5 | 200 | 363762 | 363808 | 7500 | 363670 | 363716 | 95 | 00 |
| 7.5 | 200 | 363763 | 363809 | 7500 | 363671 | 363717 | 95 | 00 |
| 10 | 200 | 363764 | 363810 | 7500 | 363672 | 363718 | 95 | 00 |
| 4 | 400 | 363765 | 363811 | 8000 | 363673 | 363719 | 100 | 00 |
| 5 | 400 | 363786 | 363812 | 8000 | 363674 | 363720 | 100 | 00 |
| 7.5 | 400 | 363767 | 363813 | 8000 | 363675 | 363721 | 100 | 00 |
| 10 | 400 | 363788 | 363814 | 8000 | 363676 | 363722 | 100 | 00 |
| 4 | 500 | 363769 | 363815 | 8000 | 363677 | 363723 | 100 | 00 |
| 5 | 500 | 363770 | 363816 | 8000 | 363678 | 363724 | 100 | 00 |
| 7.5 | 500 | 363771 | 363817 | 8000 | 363679 | 363725 | 100 | 00 |
| 10 | 500 | 363772 | 363818 | 8000 | 363680 | 363726 | 100 | 00 |


| Frequency Meters |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 25 | 110 | 363775 | 363821 | 6000 | 363683 | 363729 | 8000 |
| 60 | 110 | 363776 | 363822 | 6000 | 363684 | 363730 | 8000 |

# TYPE SI SWITCHBOARD SYNCHRONOSCOPE 

## ALTERNATING-CURRENT-7 INCHES DIAMETER



## Application

This instrument, by means of a pointer which assumes at every instant a position corresponding to the phase angle between the voltages of the busbars and the incoming machine, indicates the degree of synchronism. With this instrument exact indications can be obtained, which are a necessity in the paralleling of large generators and which are impossible with sychronizing lamps. The pointer is visible continuously during both the dark and the light periods of the synchronizing lamps.

In installations where a considerable distance separates the control board from the prime movers, it is good practice to provide an additional synchronoscope on the turbine gauge board for the guidance of the turbine operator.

## Operation

A rotating field is produced by current from the bus-bars passing through a split-phase winding and two angularly placed coils. In this rotating field is a movable iron vane, or armature, magnetized by a stationary coil connected across the incoming machine. The iron vane takes a position where the zero of the rotating field occurs at the same instant as the zero of the stationary field. Thus its position at every instant indicates the phase angle between the voltage of the incoming machine and that of the bus-bars. As this angle changes, due to difference in frequency, the iron vane with the pointer attached to it rotates, and when synchronism is reached it remains stationary. This principle results in a greater reliability than is possible with moving coil devices, or synchronoscopes having collector rings or moving contacts.

## Construction

Type SI synchronoscopes are of the same general appearance as the type SY instruments. The glass front allows the dial to be thoroughly illuminated and makes the entire pointer visible, so that the indications are clearly discernable at a considerable distance. All Westinghouse synchronoscopes are made single-phase.

Finish-Standard finish is dull black marine.
Dimensions-Overall diameter, 7 \%/f inches; depth, $2 \frac{13}{2}$ inches.
Approximate Weight-11 pounds net, 25 pounds boxed.

Transformers - Westinghouse synchronoscopes are designed for circuits of 110 volts nominal and can be used on potentials up to 125 volts. For other voltages, transformers should be selected from pages on voltage transformers. These synchronoscopes take 10 watts per circuit and can be operated from the same transformers as other instruments. It is usual to install one transformer on each generator circuit with a six-point synchronizing plug and receptacle in the secondary circuit of each.
Style number and list price include single-phase synchronoscope complete, but without transformers or synchronizing plugs or receptacles.
Instruments to match with types SX and SY instruments.

| Cycles | Style No. |  | List Price |
| :---: | :---: | :---: | :---: |
|  | White Dial | Black Dial |  |
| ${ }_{60}^{25}$ | 370900 | 370901 | 890 9000 |
| 60 | 370902 | 370903 | 9000 |

Instruments to match with types SM and SL instruments.
$\begin{array}{llll}25 & 157244 & \ldots \ldots . & \mathbf{8 9 0} 0 \\ \mathbf{6 0} & 157245 & \ldots \ldots . . & \mathbf{9 0} 0\end{array}$

# TYPE TG SWITCHBOARD ELECTROSTATIC GROUND DETECTORS AND VOLTMETERS 

## ALTERNATING-CURRENT-9 INCHES DIAMETER



Snggle-Phase Ground Detector


Polyphase Ground Detector

## TYPE TG ELECTROSTATIC GROUND DETECTORS

## Application

Ground detectors are desirable on some alternat-ing-current transmission or distributing systems to indicate a ground before it has developed to any serious extent. On a system in which one conductor might become grounded without tripping the circuitbreakers or a similar result, ground detectors are recommended. On high-voltage circuits no other than the electrostatic type of ground detector is practicable.

Limitations-The practical application of ground detectors is limited to overhead lines without a grounded neutral and on which the normal charging current passing into a ground is insufficient to trip a breaker, and to small underground systems.

## Operation

The type TG ground detectors are connected to the circuit through condensers, so that the potential at the switchboard is low and safe.

The single-phase ground detector indicates a ground on either side of the system by the movement of a pointer. It is intended for use on singlephase system or in pairs on a two-phase system. Two single-phase instruments can be used on a threephase system, and the grounded line determined by a comparison of the indications. The moving vane moves away from the fixed vane connected with the line on which a ground occurs.

The three-phase ground detector indicates a ground in any phase, and which phase is grounded. The movable-indicating vane moves away from the fixed vane connected with the grounded line.

## Cohstruction

The instruments are enclosed in metal cases with flat glass fronts.

Finish-Standard finish is dull black marine.
Dimensions-Overall diameter, $95 / 8$ inches; height on switchboard, $111 / 2$ inches including terminal post clearance; depth, $51 / 8$ inches.
Approximate Weight-12 pounds net, 32 pounds boxed.
Style number and list price include instrument complete with condensers as listed, ready to connect to the circuit.


TYPE TG A-C. ELECTROSTATIC GROUND DETECTORS AND VOLTMETERS-Continued

## TYPE TG ELECTROSTATIC VOLTMETERS

## Application

The electrostatic voltmeter is both a voltage indicator for single-phase high-voltage lines, and a ground detector. Its accuracy is insufficient for use as a voltmeter in the usual sense of the term; but for approximate voltage indications it is very serviceable.

## Construction

These instruments are similar to single-phase electrostatic ground detectors except that a single reading movement is used with one stationary and
one movable vane. The zero is at the left end of a scale graduated in volts. The stationary vane is connected to the line through a condenser, the movable vane and the case being grounded.

Style number and list price include instrument complete with condensers.


## CONDENSERS

The condenser consists of a brass tube covered with a layer of insulating material and a copper sheath. The inner tube is connected to the line and the outer sheath to a fixed vane of the ground detector. The condenser insulates the instrument from the line but the lead connecting the instrument and condensers must be treated as high-voltage conductors to avoid a disturbance of their electro-
static charge. They cannot be enclosed in metal
conduits.


Diagram and Connections of Three-Phase


Order by Style Number

## TYPE SN ELECTROSTATIC GLOW METERS



3-Phase Glow Meter

## Application

This is a vacuum-tube type of electrostatic potential indicator which may be used for indication of potential on the line, as a ground detector, or as an electrostatic synchronism indicator.

In high-tension switching stations it is often desirable to have an indication of the presence of potential, of a grounded phase, or of the condition of synchronism between two separate high-tension lines. Where no potential transformers are needed for other purposes, it becomes very expensive to provide the above indication. A simple device for securing these indications through the electrostatic discharge of one section of an insulator column has been developed thus obviating the necessity for potential transformers.

## Operation

When used as a ground detector or potential indicator the device is connected as shown in figure 1. It will be noticed that one bulb is in parallel with the bottom section of each of the three insulator columns.

When used for synchronizing between a bus and a line or between two lines or two busses the glow meter is connected as shown in figure 2. The phase connections through the top lamp are made such that the lamp will be out at synchronism. The phases to the two lower lamps are crossed so that
they will burn at half brilliancy at synchronism. When out of synchronism there will be an apparent rotation which will be an indication as to whether the incoming line is fast or slow.
For switching these instruments small type I oil switches are used, and it is possible to use one glow meter for a number of purposes by providing enough oil switches.
The connecting leads may be run considerable distances if carefully insulated and may be carried into buildings if treated as wiring for 2200 volts. The glow meter should preferably not be mounted on the switch board, but may be mounted above it on a bracket or on the wall or other suitable location
All indications are that there is no limit to the useful life of the bulb.

## Construction

The base on which the apparatus is mounted is of micarta insulation. The indicating device consists of three small bulbs filled with neon which has the property of giving forth a vivid orange-red glow on an extremely small static discharge.

These bulbs are mounted between spring clips and are separated from one another by micarta tubing.

Style number and list price cover the instrument complete with case and three bulbs. For lower voltages than listed combinations with type TG condensers may be used. Prices upon application. Style No. Voltage List Price $363946 \quad 6600$ to $110.000 \quad \$ 5000$

## Ground Detector

This 7 -inch glow meter is designed only for use as a ground detector for 2400 -volt, 3 -phase lines, and not for use as a synchronizer. The connections to the line are through the action of condenser type bushings in the back of the case.

| Style No. | Voltage | List Price |
| :--- | :---: | ---: |
| $\mathbf{3 0 6 2 4 0}$ | 2400 | 89000 |

363212 Bulb for Glow Meter or Ground Detector 500
Weights and dimensions-The case is $71 / 2$ inches in diameter as in the SX and SY line of instrument. The net weight is approximately 10 pounds, shipping weight 30 pounds.


Fig. 1-Connections for the Glow Metbr When Used as Ground Detector


Fig. 2-Tye Glow Meter Used as a Synchronoscope

# TEMPERATURE INDICATORS 

## SWITCHBOARD-MOUNTING

## Application

Electrical Apparatus-Many of the shutdowns on alternating-current generators are due to insulation breakdowns and examination of the insulation afterwards frequently shows that the failure has been caused by excessive temperature. Therefore, it is desirable, especially in large capacity generators, to know what are the maximum temperatures in the machine so that the load may be controlled in accordance with the safe temperature limits of the insula tron.
Three general methods of temperature measurement may be used: by thermometer, by measuring increase in the resistance of the windings. and by embedded temperature detectors. With the first of these, surface temperatures of stationary parts only
can be observed. The second method gives only average temperatures of the winding and does not give temperatures of hot spots. It is therefore upon the third named method that the greatest dependence can be placed.
Industrial Uses -Embedded temperature detector may be used in measuring the temperature of the interior of cotton or tobacco bales, storage coal piles, and similar places where excessive temperature may develop slow burning. However, in such applications it is often desirable to use a portable indica-tor-see "Portable Potentiometer" described and listed on another page.

These are two forms of embedded detectors for temperature measurement: exploring coils, and thermo-couples.

## OUTFITS FOR USE WITH EMBEDDED EXPLORING COILS

These give a direct and continuous indication of temperature. A separate source of direct current of constant voltage must be provided.

This method is limited to cases where convenience or direct and continuous indication of temperature are more important than high accuracy.

## Operation

The Wheatstone Bridge principle is used. The exploring coil is a resistor, the resistance of which varies with the temperature of the mass surrounding it, and forms the fourth arm of the bridge. The values of the other three resistances of the bridge are such that when the temperature of the exploring coil has reached some predetermined value the bridge is in balance and there is no difference in voltage between points 2 and 4 (Fig.1). With the exploring coil at any other temperature, there will be a difference in voltage indicated on the voltmeter which is calibrated in degrees. The four arms of the bridge are made equal in resistance at the temperatare for which greatest accuracy is desired; and at this temperature, which is called the balance tamperature, the indications will be independent of applied control-circuit voltage. This point will be marked by a red scale line. Standard balance point temperatures and scale ranges are indicated below.

## Construction

The exploring coil is made up of a large number of turns of copper wire wound on a strip of mica. The
finished coil is about 5 inches long and $1 / 6$ inch thick and at normal temperature has a resistance of approximately 10 ohms.
Resistors-The bridge resistors are generally mounted in a bridge box back of the switchboard panel.

Impressed Voltage-This equipment is calibrated for use with standard dec. control voltages as listed below. The source of control voltage must be kept fairly constant in value, as at scale points remote from the balance temperature the error of indication, due to variations from normal control voltage, is increased.

Leads-It is recommended that leads of not smallle than No. 8 copper wire, and of a resistance not exceeding 2 ohms total, be used between the bridge box and exploring coils. Although the resistance of leads is automatically balanced when properly connected, this resistance should be kept at as low a value as possible.


## TEMPERATURE INDICATORS-Continued



Type SX Temperature Indicator

Style number and list price include the outfit complete with bridge box and instrument calibrated for the scale range, control voltage, and balance temperature, as listed below. A series resistor is required for control voltage above 125 volts, and is included in the style number and price, as listed. The style number does not include the exploring coils or connecting leads. It is calibrated for use with standard Westinghouse 10 -ohm exploring coils. Exploring coils of different forms are designed to suit the machine or apparatus in which they are to be used. If it is desired to use this type of equipment with exploring coils of other resistances or makes, or for a control voltage, scale range or balance temperature other than those listed, this can be secured at an increased price on application.

TEMPERATURE INDICATORS
For Use with $\mathbf{1 0 - O h m}$ Exploring Coils

Balance
Temperature
$80^{\circ} \mathrm{C}$
$80^{\circ} \mathrm{C}$
$80^{\circ} \mathrm{C}$
$100^{\circ} \mathrm{C}$
$100^{\circ} \mathrm{C}$
$100^{\circ} \mathrm{C}$
$150^{\circ} \mathrm{C}$
$150^{\circ} \mathrm{C}$
$150^{\circ} \mathrm{C}$
Volts
Control
20
125
250
20
125
250
20
125
250.

| $\begin{aligned} & \text { Style } \\ & \text { No: } \end{aligned}$ | List Price |
| :---: | :---: |
| 304679 | 86000 |
| 304680 | 6000 |
| 304681 | 6000 |
| 304682 | 6000 |
| 304683 | 6000 |
| 304684 | 6000 |
| 304685 | 6000 |
| 304686 | 6000 |
| 304687 | 6000 |


|  |  |
| :---: | ---: |
| Style |  |
| No. TyPE DX | List |
| 304688 | $\mathbf{P r i c e}$ |
| 304689 | 4500 |
| 304690 | 4500 |
| 304691 | 4500 |
| 3046992 | 4500 |
| 304693 | 4500 |
| 3046994 | 4500 |
| 304695 | 4500 |
| 304698 | 4500 |

## OUTFITS FOR USE WITH EMBEDDED THERMO-COUPLES

Distinctive Features-This method balances the e. m. f. of the test couple against that of another couple at known temperature; it thus avoids all errors due to variation in leads, etc., and as it indicates on the "null" or zero-reading principle, very accurate readings can be obtained. Danger of short circuit or open circuit when placed in machine is a minimum. Ease of calibration and checking. Battery voltage need not be constant.

## Operation

One thermo-couple is embedded in the mass of which the temperature is to be measured and the other, the "cold" couple, located where its temperature can be easily recorded on a thermometer. An instrument can then be so connected that it will show the difference in voltage between the two couples and therefore the temperature can be easily determined.

In the Westinghouse outfit the instrument is calibrated to read directly the temperature of the test couple.

## Construction

Westinghouse thermo-couples are made by welding copper and "advance" (nickel-copper) alloy ribbons together. These ribbons are ordinarily . 005
inch thick, .25 inch wide and of any desired length. The couple is insulated with mica and micarta paper to withstand a temperature of at least 150 degrees Centigrade. An inherent characteristic of this couple is that its difference in potential is 42 micro-volts per degree centigrade difference between


Type DT Temprrature Indicator

## TEMPERATURE INDICATORS-Continuod

the two couples. Its use is therefore inherently accurate and dependable under all conditions.

The Westinghouse type DT temperature indicator combines in one case all necessary parts except the test couple. It operates on the "potentiometer principle."

The instrument case contains the "cold" couple which is in contact with the bulb of a mercury thermometer, by which the temperature of the cold couple is observed.


A dry cell supplies current to a resistance wire equipped with two sliding contacts. The drop of potential between these contacts is proportional to the current in the wire and to the distance between them. Two pointers which move with the contacts indicate the positions of the two contacts. The scale is calibrated in millivolts and degrees; divisions on the millivolt scale are of equal width. divisions on the temperature scale are spaced according to the e. m. f. law of the couple. A rheostat in the battery circuit is used for adjusting the current exactly to the value that will cause a drop of e. m. f. per degree on the temperature scale equal to the thermo e. m. f. per degree in the couple. Leads from the thermo-couple connect through a sensitive galvanometer to the slide wire contacts of corresponding polarity. If the e. m. f. between the contacts is equal to the thermo e. m. f., there will be no deflection of the galvanometer. If higher or lower, there will be a deflection of the galvanometer in one or the other direction. By changing the distance between
contacts, using the galvanometer as a guide, the position at which the slide e. m. f. balances the thermo e. m. f. is easily located.

In practice, the lower pointer is set at the position on the scale corresponding with the temperature of the cold couple and the upper pointer is moved until a balance is obtained as described. Actual temperature of hot couple can then be read directly on the scale.

Case-The type DT temperature indicator is mounted in a black finished metal case arranged for rear connection mounting direct upon a switchboard panel. Size of case: 11 inches wide by 11 inches high; extends $43 / 4$ inches from switchboard. The dry cell for operation is to be mounted at the back of the switchboard directly behind the indicator.

Wiring-All wiring from the test couple to the indicator must consist of one copper wire and one advance alloy wire.

In ordinary practice, individual copper wire leads are used to connect each individual couple through a dial switch (see following) on the switchboard to the instrument and a common advance alloy lead connects all the couples to the instrument. This side of the circuit is usually grounded in order that no voltage may be carried to the switchboard by failure of the armature coil insulation to the couple. which would allow generator potential on the circuit; also in order that any static disturbance may not affect the accuracy of the instrument. Connecting leads listed can be used up to distances of 300 feet. Cases requiring greater length of lead should be a subject of special negotiation.

Style number and list price include switchboard mounting instrument complete with one test couple.

| Description | $\begin{gathered} \text { Tempera- Milli- } \\ \text { ture volt } \\ \text { Range Range } \end{gathered}$ | Style No. | $\begin{aligned} & \text { List } \\ & \text { Price } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| $\begin{array}{lllll}\text { Type DT } \\ \text { Temperature Indicator } & 0-200 & 0-8.4 & 306\end{array}$ |  |  |  |
|  |  |  |  |
| Two-Conductor Connecting Leads (one |  |  |  |
| Seven-Conductor Connecting Leads (six copper and one advance alloy). per foot |  |  |  |

Approximate weight of indicator: net, 9 pounds; boxed, 20 pounds.

## DIAL SWITCH

It is usual to install six thermo-couples in each generator. The leads from these are then brought out to a terminal board on the generator and from there to the switchboard. By installing a dial switch on the switchboard, connection can be made readily from the instrument to any one of the couples.

The dial switch here listed has seven points. Six of these points can be connected to thermo-couple leads and the seventh to a similar dial switch, one
being required for each generator. Thus, any number of thermo-couples of one machine or of several can be read at will with one instrument.

Style number and list price include dial switch as described.

[^27]| Style | List |
| :---: | :---: |
| No. | Price |
| $\mathbf{2 7 3 1 7 5}$ | $\mathbf{8 7 0 0}$ |

## ELECTRICAL SPEED INDICATORS



Magneto Generator

## Application

Electrical speed indicators are used for indicating the speed of rotating machinery, where the location of the indicator prevents the use of mechanically driven indicators or so-called speedometers. Calibration may be made in revolutions per minute, feet per minute, cycles per second, percentage fast or slow, copies per minute on newspaper presses, or in general wherever quantity indicated is a function of the speed.

When applied in railway service the magneto, if mounted on car trucks, must be protected from excessive vibration by some form of spring suspension to be devised by the purchaser. For operation on cars it is usual to belt the magneto pulley to the car axle.

## Operation and Construction

- The speed indicator consists of a magneto generator and a direct-current instrument. The magneto is belted to a pulley or shaft of the apparatus of which the speed is desired. The voltage of the magneto is proportional to its speed so that it is possible to calibrate the instrument to indicate the speed directly in any unit required. The instrument can be mounted away from the magneto.

The magneto operates normally at 1500 revolutions per minute and pulley ratio should be selected accordingly; when necessary the speed producing full scale reading on the instrument can vary between 1000 and 1500 rpm . The magneto generator is arranged for mounting with base either vertical or horizontal on wall, floor or ceiling.

No provision is made for mounting the magneto other than the holes in the base. The local conditions of installation vary so widely that it is best to have this taken care of at the time of installation. Outlines of the magnetos and pulleys will be furnished upon application. The mounting should be such as to allow proper space for pulleys and belt. Magnetos must not be mounted direct upon iron parts since they would weaken the effect of the permanent magnets.

Overall dimensions-Magneto base $61 / 8$ inches wide, shaft length $83 / 4$ inches, height $59 / 8$ inches, center line of shaft $1 \frac{3}{8}$ inches above bottom of base.

The indicator may be any of the X line of D'Arsonval voltmeters such as type BX, DX, PX, SX, or a type R d-c recording ammeter wound for use as a voltmeter. Add $\$ 2.50$ to the list price of the standard instrument for calibration as speed indicator.

## ELECTRICAL SPEED INDICATORS-Continued

## MAGNETO GENERATORS

Style number and list price include magneto only without pulley or instrument.

| Description | Appr Net cet | Shipping | Style Number | $\underset{\text { Prist }}{\text { List }}$ |
| :---: | :---: | :---: | :---: | :---: |
| Magneto | 131/2 | 18 | 289368 | 815000 |
| MAGNETO PULLEYS |  |  |  |  |

The magnetos are generally arranged to be driven by belts. The following standard pulleys are suitable for use with flat belt $5 / 8$-inch wide. Special pulleys can be supplied if necessary, but with the range of operating speed of the magneto it is usually practicable to select a driving pulley, which in
Diameter
Inches
2
$21 / 2$
3
4

Description
Pulley for magneto
Pulley for magneto
Pulley for magneto
Pulley for magneto
connection with one of the magneto pulleys listed, will give a satisfactory pulley ratio. Driving pulleys are essentially part of the machinery the speed of which is to be measured, and therefore on account of variation in requirements of mounting applications can best be made locally by the user.


## BELTS

The following endless rubber belts are recommended:

289895

## INSTRUMENTS

| Description | White Dial | $\begin{gathered} \text { No. Black Dial } \end{gathered}$ | List Price |
| :---: | :---: | :---: | :---: |
| Type BX Plush | 305914 | 305908 | \$1000 |
| Type BX Projection | 308306 | 306307 | 1000 |
| Type CX Plush. | 372399 372401 | 372400 372402 | 1100 |
| Type DX Projection | 305906 | 319105 | 1800 |
| Type SX Projection. | 305910 | 305912 | 3500 |

## INFORMATION FOR ORDERING

When entering order specify the following:
(A) Type of instrument required as a separate item, giving scale markings.
(B) Style of magneto.
(C) Resistance or length and section of connect-
(D) Diameter of driving shaft if belt is direct on shaft, or diameter of driving pulley.
(E) Magneto pulley.
(F) Belt. ing wire to be used.

# TYPE SI POSITION INDICATOR AND CONTROLLER 



## Application

Position indicators and transmitters may be used for signaling. Water level indicators may be made by attaching a float to a cable, which passes over a pulley. This pulley being attached to the transmitter, the motion of the cable is passed to the transmitter. The rising or falling of the float will cause the transmitter to turn and hence the pointer on the indicator. By gearing the transmitter to a lift bridge or railroad turn table their position may be indicated accurately at the point of control. The percentage opening of water wheel gates or steam throttles may be indicated at various points. Location of elevators may be shown.


## Principle of Operation

If an induction motor has single-phase rotor winding and a three-phase stator winding or the converse and the rotor is excited from an alternat-ing-current source. any motion of the rotor will cause a variation in the currents in the three phases of the stator as induced by transformer actions. By winding a type SI power factor meter for low current and exciting the rotating element from the same source as the induction motor rotor, or a source in phase with it, and by connecting the three phases of the motor stator to the three distributed windings in the type SI power factor meter, any motion of the motor rotor will cause a similar motion of the meter pointer.

The above has been utilized to produce a position indicator and transmitter.


Fig. 1-Three-Phase Supply, Single-Phase Control


Fig. 2-Single-Phase Supply, Three-Wire Control

Control-110-volts; 60 cycles, single-phase or threo-phase

| Indicator with dial marked in degrees. | Style No. 311819 | List Price 87500 |
| :---: | :---: | :---: |
| Controller, single or three-phase .... . | 310206 | 5500 |

Order by Style Number

# TYPES GL AND GM SWITCHBOARD AMMETERS AND VOLTMETERS 

## ILLUMINATED DIALS



Type GL D-C. Anmeter

## Operation and Construction

The type GL direct-current instruments operate, on the D'Arsonval principle and type GM alternat-ing-current instruments on the induction principle.
Scales are $151 / 4$ inches long, and are made of translucent material, illuminated from the rear by two 110 -volt 6-candle-power tubular lamps.
Finish-Standard finish is dull black marine.
Connections-The instruments are front connected.
Dimensions-Overall height, $121 / 8$ inches; overall width, $153 / 4$ inches; depth, 3 to $31 / 2$ inches; mounting screws suitable for switchboards up to 2 inches thick.
Approximate Weight-21 pounds net, 50 pounds boxed.

## Type GL D-C. Ammeters

Ammeters-Shunt leads are furnished with the ammeters but shunts should be ordered separately from pages on "Ammeter Shunts." The ammeters give full deflection with 50 -millivolt shunts.

Style number and list price include instrument with lamps and shunt leads, calibrated with the shunt ordered.

| Description | Style No. | List Price |
| :---: | :---: | :---: |
| Ammeter without shunt, scale and cali- <br> bration as desired | $\mathbf{1 6 2 3 2 0}$ | $\mathbf{\$ 1 2 3} \mathbf{0 0}$ |
| Uncalibrated ammeter without shunt <br> for special magnetic field conditions | $\mathbf{2 4 6 3 4 3}$ | $\mathbf{1 3 0} 00$ |

## Type GL D-C. Voltmeters

The differential voltmeter and the type GL voltmeter above 300 volts require external resistors. All other voltmeters are self-contained.
Differential voltmeters have the zero in the center of the scale and read zero when two equal voltages of the same polarity are applied.

Ground detector voltmeters and double-reading instruments are furnished on special order.

Style number and list price include voltmeter complete.

| Volts | Voltmetrer |  | Differential <br> Voltmeter |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Style No. | List Price | Style No. | List Price |
| 150 | 162322 | 812900 | 162326 | 813500 |
| 300 |  | 13200 | 162327 |  |
| 600 750 | 162324 | 13500 | 162328 | 14100 |
| 750 | 162325 | 13800 | 162329 | 14400 |

## Type GM A-C. Ammeters

Style number and list price include instrument calibrated as desired. Transformers should be ordered to suit conditions, with 5 -amperes secondary current at full scale deflection.

| Frequency | Style No. | List Price |
| :--- | :--- | ---: |
| 25 Cycles | 166778 | 12500 |
| 60 Cycles | 166779 | 12500 |

## Type GM A-C. Voltmeters

Style number and list price include instrument complete with resistor.
The instrument will be calibrated to order. When desired for circuits of higher voltage or of other frequency than listed, suitable voltage transformers must be used. The secondary of the transformer should be 100 volts at nominal voltage and the scale 50 per cent greater than nominal voltage of the circuit.

|  | Style No. |  |  |
| :---: | :--- | :--- | :--- |
| Volts | 25 Cycles | 60 Cycles | List Price |
| 150 | 166770 | 166774 | 812500 |
| 300 | 166771 | 166775 | 13000 |
| 600 | 166772 | 166776 | 13500 |
| 750 | 166773 | 168777 | 14000 |

Uncalibrated, any frequency, Style No. 166769, list price $\$ 125.00$.


## TYPE R SWITCHBOARD RECORDING INSTRUMENTS



Type R Wattmeter


Type $R$ Voltmeter, Cover Removed
order. However, when the direct-current supply is from an exciter circuit controlled by an automatic voltage regulator, causing great fluctuations, al-ternating-current control should be used.

The record is made by a pen moving in a straight horizontal line at right angles to the motion of the paper, giving a scale having rectangular coordinates.
The pen is self-feeding and will hold one month's supply of ink. The feed is uniform at all temperatures. The marking point is a hard-alloy tube which will not clog, or scratch the paper. A rubber bulb and tube filler is supplied with each instrument.
The motion of the pen and consequently the sensitiveness of the instrument may be regulated by varying the distance between the contacts. This varies the amount the quantity measured must change, before the recording mechanism is affected by the closing of the contacts.
The record paper is supplied in a long roll providing continuous records for any desired period. It is legibly printed in black and is inexpensive. The width is approximately $63 / 4$ inches, the scale being $51 / 4$ inches. Rolls having a speed of 2 inches per hour contain sufficient paper for two months service. The standard paper speeds are 2,4 or 8 inches per hour. Paper for 24 inches per hour can be furnished on application. Each motor-operated instrument has a paper collecting roll of 124 feet capacity; and each solenoid-operated, 32 feet.
The clock, which turns the paper rolls, is of the electric self-winding type and operates from the control circuit at the end of each 2 -inch period. It will run for an extra winding period if the control circuit should be open.
If an instrument is desired the speed of which can be adjusted from 8 to 4 or 2 inches per hour, the fact

## TYPE R SWITCHBOARD RECORDING INSTRUMENTS-Continued

should be stated in the order and a clock suitable for this purpose will be provided with extra sets of gears at an increase in price.

Unless otherwise specified, clock and paper suited to a speed of 2 inches per hour are furnished. This clock is not suitable for operation at higher speed.
Pen-Operating Mechanism-In direct-current wattmeters and in power-factor meters, the pen is operated by solenoids energized through the relay contacts. In alternating-current-direct-current voltmeters, alternating-current ammeters, di-rect-current ammeters, alternating-current wattmeters, and frequency meters, the pen is operated by a small motor similarly energized through the relay contacts.
The ink furnished with the instruments is of special grade. It is furnished in concentrated form to be added to distilled water, making a writing fluid containing a minimum of solid matter. The ordinary commercial writing inks are not recommended as they cause the pen point to clog.

Mechanical Construction-The construction is strong and compact, no delicate parts being used.

The connection between the pen carriage and the meter is made by a single arm and a spiral spring, eliminating all lost motion, so that every movement of the pen carriage affects the meter element. The pen carriage is so guided that the pen, at all times, is perpendicular to the operating worm.
All instruments are designed for switchboard mounting, or wall, and are enclosed in glass cases with hinged glass front.

Case-Motor-operated instruments are either front or rear-connected. All solenoid-operated instruments are front-connected and have metal frame glass cover with hinged glass door. Types can be furnished with front connections and with hinged glass door.

## Measuring Elements

The measuring elements of alternating-current and direct-current voltmeters, alternating-current ammeters and alternating-current and directcurrent wattmeters are of the Kelvin-balance type similar to Westinghouse precision instruments. They are independent of variations in frequency, external fields, temperature, power factor, or wave form. Polyphase wattmeters are correct with any degree of unbalancing of phases. Direct-current ammeters are of the permanent magnet type with moving coils, and operate from shunts.

Direct-current wattmeters are similar to the alter-nating-current wattmeters except that the series
coils are designed to carry the total current. These instruments obviate the usual difficulties of directcurrent switchboard wattmeters, such as: The inconvenience of installing due to heavy currents; the great difficulty of recalibration; the amount of labor involved in removing the instrument when repairs become necessary; the consequent necessity of interrupting the circuit.

The heavy capacity wattmeters have a construction that permits removing the instrument proper from the circuit for repairs, recalibration, etc., leaving the series coil in place upon the switchboard. The measuring element complete, with clock, voltage coil, pen and paper mechanism is mounted upon a separate base, hung from the series coil. A record of the calibration and strength of the magnetic field produced by the series coil is kept at the Works, so that for repair or recalibration, the measuring element only, without the series coil or case, may be returned.

## Dimensions and Weights

The approximate dimensions of all except directcurrent wattmeters are: overall width $131 / 4$ inches. overall length $161 / 2$ inches, overall depth $95 / 10$ inches. Outlines of direct-current wattmeters furnished upon application.
Net weight of one instrument, 35 pounds. Boxed weight of one instrument, 170 pounds.
The style number and list price include instrument with one roll of standard paper, two pens, one filler, one bottle of ink, and one indicating dial and pointer, but without shunts or transformers. Ammeter shunts for direct-current ammeters, or current and voltage transformers for alternatingcurrent instruments, and paper of the proper marking, enable any capacity to be obtained.
Shunts listed on pages on "Direct-Current Ammeter Shunts," are suitable for the direct-current graphic ammeters. One shunt will operate both an indicating and a graphic instrument without error. Shunt leads 8 feet in length are regularly supplied with each direct-current ammeter.
Voltage transformers should have a secondary voltage of 100 volts at the nominal voltage of the circuit.
Current transformers should have a secondary current of five amperes at the maximum reading of the instrument.
For further information on voltage and current transformers, see pages on "Current Transformers" and "Voltage Transformers."

## A-C. TYPE R RECORDING AMMETERS

These instruments have a nominal capacity of 5 amperes and may be used on any frequency, or on a direct-current circuit not exceeding 5 amperes, but cannot be operated from a shunt for higher
direct-current ranges. For higher alternating-current ranges, instrument should be operated with a current transformer. The 5 -ampere full-scale calibration may be varied from 4 amperes to 7.5 amperes

## TYPE R SWITCHBOARD RECORDING INSTRUMENTS-Continued

if required to suit current transformer capacities. Orders should specify full scale rating desired,
according to paper capacity selected, and the ratio of current transformers.

| Style No. Rear | Style No. Front | List |
| :---: | :---: | :---: |
| Connected | Connected | Price |
| 374798 | 372581 | $\$ 20000$ |
| 374799 | 372582 | 20000 |
| 374800 374801 | 372583 372584 | 20000 |

## A-C. OR D-C. TYPE R RECORDING VOLTMETERS

Correct at any frequency. For higher alternatingcurrent voltages than those listed, the $90-140$-volt range should be selected and operated from a voltage transformer.

Voltmeters may be calibrated with chart starting from zero if desired, using any standard ammeter Capacity
Inst. Circuit
Ampere
90-140
90-140
$90-140$
90-140
$90-140$
$180-280$
$180-280$
$180-280$
$180-280$
$180-280$
180-280
250-450
$250-450$
$250-450$
$250-450$
$250-450$
$250-450$
$360-560$
$360-560$
$360-560$
$360-560$
$360-560$
$360-560$
$360-560$
$360-560$
$450-700$
$450-700$
$450-700$
$450-700$
$450-700$
$450-700$
$450-700$


## SINGLE AND POLYPHASE TYPE

The instruments listed have a nominal capacity of 5 amperes and may be used on any frequency, or on a direct-current circuit not exceeding 5 amperes, but cannot be operated from a shunt for higher di-rect-current ranges. For higher alternating-current ranges the instruments should be operated in connection with current transformers. The 5-ampere full-scale rating may be varied from 4 amperes to 7.5 amperes to suit current transformers and scale required. For single-phase, one current transformer is required. For three-wire three-phase, or for two-phase two current transformers are reCapacity
Inst. Circuit
Amperes Volts

| 5 | 100 |
| :---: | :---: |
| 5 | 100 |
| 5 | 100 |
| 5 | 100 |
| 5 | 200 |
| 5 | 200 |
| 5 | 200 |
| 5 | 200 |
| 5 | 400 |
| 5 | 400 |
| 5 | 400 |
| 5 | 400 |
| 5 | 100 |
| 5 | 100 |
| 5 | 100 |
| 5 | 100 |
| 5 | 200 |
| 5 | 200 |
| 5 | 200 |
| 5 | 200 |
| 5 | 400 |
| 5 | 400 |
| 5 | 400 |
| 5 | 400 |



Order by Style Number
paper listed. This paper is marked "Recording Meter" and is thus suitable for use with voltmeters as well as alternating-current ammeters.

Orders should specify the full scale rating desired, according to paper capacity selected, and the ratio of voltage transformers.

| Style No. Rear Connected | Style No. Front Connected | List |
| :---: | :---: | :---: |
| 374802 | 372585 | 823000 |
| 374803 | 372586 | 23000 |
| 374804 | 372587 | 23000 |
| 374805 | 372588 | 23500 |
| 374806 | 372589 | 24000 |
| 374807 | 372590 | 24000 |
| 374808 | 372591 | 24000 |
| 374809 | 372592 | 24000 |
| 374810 | 372593 | 24000 |
| 374811 | 872594 | 24000 |
| 374812 | 372595 | 24000 |
| 374813 | 872596 | 24500 |
| 374814 | 372597 | 25000 |
| 374815 | 372598 | 25000 |
| 374816 | 372599 | 25000 |
| 374817 | 372600 | 25500 |
| 374818 | 372601 | 25500 |
| 374819 | 372602 | 25500 |
| 374820 | 372603 | 25500 |
| 374821 | 372604 | 26000 |

R RECORDING WATTMETERS
quired. For three-phase four-wire, or three-phase six-wire, three current transformers are required. For higher voltages than listed, the 110 -volt instruments should be operated with voltage transformers, one being required for single-phase, and two for polyphase.

Reactive component recording wattmeters can be furnished similar to the arrangement of the type SM.

Orders should specify the full scale rating desired, according to paper capacity selected, and the ratios of current and voltage transformers.

| Style No. | Style No. |  |
| :---: | :---: | :---: |
| Rear | Front | List |
| Connected | Connected | Price |

List
Price

| 372605 | - | 8200 |
| :---: | :---: | :---: |
| 372606 |  | 2000 |
| 872607 |  | 2000 |
| 372608 |  | 20500 |
| 372609 |  | 21000 |
| 872610 |  | 21000 |
| 872611 |  | 21000 |
| 372612 |  | 21500 |
| 372613 |  | 21500 |
| 372614 |  | 21500 |
| 372615 |  | 21500 |
| 872616 |  | 22000 |


| $\mathbf{3 7 2 6 1 7}$ | 20000 |
| :--- | :--- |
| 872618 | 20000 |
| 372619 | 20000 |
| 372620 | 20500 |
| 372621 | 21000 |
| 372628 | 21000 |
| 372623 | 21000 |
| 372624 | 21500 |
| 372625 | 21500 |
| 372626 | 872627 |
| 72628 | 21500 |
| 3720 |  |

22000

## TYPE R SWITCHBOARD RECORDING INSTRUMENTS-Continued

## D-C. RECORDING WATTMETERS

The paper used is the same as that for alternatingcurrent wattmeters. If the normal voltage multiplied by the desired maximum current rating differs from any listed kilowatt paper capacity, use the nearest capacity paper listed, as the calibration will be made to suit the paper.
Five and Ten-Ampere Capacities-For 5 amperes
direct-current use the 5 -ampere alternating-current wattmeter calibrated on direct-current; and for 10 amperes use the same instrument with series coils in multiple. Prices for either capacity will be the same as for the alternating-current wattmeter.
An external resistor is furnished for each voltage circuit.


## TYPE R RECORDING FREQUENCY METERS

The measuring element is always 110 volts (nominal). One Voltage transformer is required on
voltages above 110 volts. An external resistor is furnished for the voltage circuit.
Frequency
Cycles
25
25
25
25
60
60
60
60

| Control Circuit |
| :---: |
|  |
| ${ }^{110}$-volts, 60 Cycles. |
| 250-volts. ${ }^{\text {d-c }}$ |
| 110 -volts, 25 Coc |
| 110 -volts, 60 Cycle |
| 250-volts, d-c... |

Style No.
Rear Connected
374846
374847
374848
374849
374850
374851
374852
374853
Style No .
Front Connected
372629
$\mathbf{3 7 2 6 3 0}$
$\mathbf{3 7 2 6 3 1}$
$\mathbf{3 7 2 6 3 2}$
$\mathbf{3 7 2 6 3 3}$
$\mathbf{3 7 2 6 3 4}$
$\mathbf{8 7 2 6 3 5}$
$\mathbf{8 7 2 6 3}$
$\mathbf{8 7 2 6 3}$
$\qquad$
Order by Style Number

## TYPE R SWITCHBOARD RECORDING INSTRUMENTS-Continued

## TYPE R D-C. RECORDING AMMETERS

One 50 millivolt (see Type G Shunts) ammeter shunt is required, but is not included in style number and list price. Eight foot shunt leads are included; prices for extra lengths on request. Three-wire

| Kind of Meter | Control Circuit | R |
| :---: | :---: | :---: |
| 2-wive | 110-volts, d-c. |  |
| 2-wire | 250-volts. d-c |  |
| 3-wire | 110-volts. d-c |  |
| 3-wire | 250-volts, d-c |  |
| Speed Recorder* | 110 -volts. d-c |  |
| Speed Recorder* | 110-volts, 25 Cycles |  |
| Speed Recorder* | 110 -volts, 60 Cycles. |  |
| Speed Recorder* | 250-volts. d-c. |  |

meters are used on Edison three-wire system for recording the average of the currents in the outside wires. Two shunts are required for three-wire meters.


## GRAPHIC POWER FACTOR METERS

Two kinds of paper are listed for these instruments, one recording from 100 per cent to 60 per cent power factor, either lagging or leading; the other recording 100 per cent to 10 per cent lagging, and 100 per cent to 80 per cent leading. The instruments will be calibrated for use with either paper, as desired. An external resistor is furnished for the voltage circuit.

The styles listed below are front connected.

## Single-Phase

The measuring element is always 5 amperes, 110 volts (nominal). One current transformer is required with each instrument having a capacity above 5 amperes and one voltage transformer on voltages above 110 volts.

| Measuring <br> Element <br> Frequency. | Con | Circuit |  |  | Measuring <br> Element <br> Frequency. | Control | Circuit |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Cycles | Volts | Current | Style No. | List Price | Cycles | Volts | Current | Style No. | List Price |
| 25 | 110 | d-c. | 71664 | $\$ 27000$ | 60 | 110 | $\mathrm{d}-\mathrm{c}$. | 71667 | 827000 |
| 25 | 220 | d-c. | 72321 | 27500 | 60 | 220 | d-c. | 72324 | 27500 |
| 25 | 550 | $\mathrm{c}_{\text {d-c. }}$ | 72322 | 28000 | 60 | 550 | d-c. | 72325 | 28000 |
| 25 | 110 | A-C. 25 cycles | 72323 | 27000 | 60 | 110 | A-C. 60 cycles | 72328 | 28500 |

Two current transformers are required for all capacities and one voltage transformer for higher voltages than 110 volts.


Two current transformers required for all capacities and one voltage transformer for higher voltages than 100 volts.


# TYPE R DUPLEX RECORDING INSTRUMENTS FOR ALTERNATING-CURRENT CIRCUITS 



Typer $R$ Duplex Instrument

Applications-The type $\mathbf{R}$ duplex recording instruments are used for metering two circuits so that both records are on one chart. It is possible to record on the same chart by this instrument the characteristics of two circuits for direct comparison, thus eliminating the troublesome comparison of two separate charts. In calculating kv-a, one element may be used for recording reactive $\mathrm{kv}-\mathrm{a}$ while the other for recording kw. The two elements may be used to record voltage, frequency, and current values.

These instruments can be made for any two standard capacities as listed under type R switchboard recording instruments, also see the list of charts.

Operation-The type R duplex recording instruments operate on the same principles as the standard motor operated type R switchboard recording instruments. The characteristics with respect to operation and limit are the same as the switchboard recording.

Construction-The instrument is composed of two graphic recording mechanisms such as de-
scribed under type $R$ switchboard recording instruments with the exception that only one clock, one paper drum, and one paper rolling mechanism is used. Each element is of the Kelvin balance type and is entirely independent of the other and may be constructed for various forms of instruments (frequency, voltmeter, ammeter and wattmeter) and controls a self-feeding pen.

Case-All duplex instruments are rear-connected with wooden frame, with wooden doors of the hinged type and with glass windows.
Instructions for Ordering-When ordering specify: the type of elements wanted, the ratio of current transformers of each current circuit, the ratio of voltage transformer of each voltage circuit, the voltage and the frequency of the control circuit, and the speed of paper desired ( 2,4 or 8 inches per hour).

Dimensions-The overall measurements are 22 inches high, $137 / 8$ inches wide, and $91 / 4$ inches deep, not including the length of mounting bolts.

Prices-Prices will be quoted on request.

## TYPE R TOTALIZING RECORDING WATTMETER

## Application

Used for measuring the total power in a group of two to twelve independent circuits.
It is possible to record on this instrument the total power in several circuits not in synchronism


Type R Totalizing Watmaetir Twelve-Circuit
or of different characteristics, such as, frequency, transformer ratio, and voltage. With the single-circuit recording instruments this is impossible.*
Approximate
Dimensions
of Panel
Inches
$2 \times 16 \times 25$
$2 \times 16 \times 25$
$2 \times 16 \times 32$
$2 \times 16 \times 32$
$2 \times 16 \times 361 / 2$
$2 \times 16 \times 45$
$2 \times 16 \times 45$
$2 \times 16 \times 65$
$2 \times 16 \times 65$
$2 \times 16 \times 65$
$2 \times 16 \times 65$
*In case several feeders or other circuits operate always in synchronism and have equal transformer ratios. the usual singlecircuit instrument can be made to record the total power by paralleling the secondaries of the current transformers, and using an inctrument with a series coil of sufficient capacity.

## TYPE R PORTABLE RECORDING INSTRUMENTS



Type R Portable Recording Wattmeter Three-Phase A-C.

## Application

There are certain applications of portable recording instruments where records that are as accurate and reliable as those obtained on large switchboard graphic instruments are necessary. Among these applications are analysis of motor operation, typical consumption curves of large industrial consumers, and records showing power distribution. All of these require graphic records covering long periods of time, and records that are as accurate as is possible to obtain. The type R portable recording instruments being an adaptation of our switchboard type of instrument, fulfills all of these requirements. The difference between the two is that the switchboard element as a whole is mounted in a portable carrying case. An electric self-winding clock is used for speeds up to 24 inches per hour. A hand-wound clock can be supplied for speeds up to 4 inches per hour.

## A-C. Ammeters

These instruments have a nominal capacity of 5 amperes and may be used on any frequency or on a direct-current circuit not exceeding 5 -amperes, but cannot be operated from a shunt for higher direct current ranges. For higher alternating-current
ranges, the instrument should be operated with current transformers. The 5 -ampere full-scale calibration may be varied from 4 amperes to $71 / 2$ amperes if required to suit current transformer capacities.
Order should specify full scale rating desired according to the paper capacity selected, the speed of paper, and ratio of current transformer.

Capacity
Amperes
5 Control Circuit
Volts, $\mathrm{D}-\mathrm{C}$. 25 and 60 D.C.
5
110

| Style No. | List Price |
| :--- | ---: |
| $\mathbf{2 8 9 4 2 6}$ | $\quad \$ 330 \mathbf{0 0}$ |

## A-C. and D-C. Voltmeters

These instruments are correct at any frequency. For higher alternating-current voltages than those listed, the 90 to 140 volt range should be selected and operated from a voltage transformer.
Voltmeters may be calibrated with readings beginning from zero if desired, using any standard ammeter paper listed. This paper is marked "recording meter" and is suitable for use with volt meters as well as ammeters.

Order should specify full scale rating desired according to paper capacity; speed of paper, and ratio of voltage transformer.

TYPE R PORTABLE RECORDING INSTRUMENTS-Continued


Type R Portable Recording Wattmeter with Cover Removed

| Capacity Volts | Control Circuit Volts D-C., 25 and 60 Cycles | Style No. | List Price |
| :---: | :---: | :---: | :---: |
| 90-140 | 110 | 289428 | \$330 00 |
| 180-280 | 110 | 289430 | 33000 |
| 250-450 | 110 | 289432 | 33000 |
| 360-560 | 110 | 289434 | 33000 |
| 450-700 | 110 | 289436 | 33000 |

## Single and Polyphase Wattmeters

The instruments listed below are polyphase wattmeters. For single-phase service the current binding posts are to be connected in series, and the voltage binding posts in parallel and the calibration made by the use of $1 / 2$ as a multiplier. The instruments listed have a nominal capacity of 5 amperes and may be used on any frequency or on a direct-current circuit not exceeding 5 amperes, but cannot be operated from shunt for higher direct-current ranges. For higher alternating-current ranges current transformers should be used. The 5 ampere full scale rating may be varied from 4 amperes to $71 / 2$ amperes to suit current transformer and scale required. For single-phase, one current transformer is necessary. For 3-phase 3-wire or for 2-phase, two current transformers are required. For 3 -phase 4 -wire, or 3 -phase 6 -wire, three current transformers are required. For higher voltages than listed, the 110 -volt instruments should be operated with voltage transformers, one being required for single-phase and two for polyphase.

Order should specify the full scale rating desired according to paper capacities selected, speed of the
paper, and the ratio of current and voltage transformer.

If control circuits of other capacity than listed are desired, communicate with nearest District Office.


## Dimensions and Weights

The approximate dimensions are: over all width, $131 / 4$ inches, over all length, $161 / 2$ inches, over all depth, $91 / 2$ inches.
Net weight of one instrument is 35 pounds, shipping weight, 170 pounds.

Style number and list price include instrument with one roll of standard paper, two pens, one filler, one bottle of ink, one indicating dial and pointer, but without transformers.

Voltage transformers should have a secondary voltage of 100 volts at the nominal voltage of the circuit.

Current transformers should have a secondary current of 5 amperes at the maximum reading of the instrument.

For further information on instrument transformers, see pages on current and voltage transformers.

# PAPER FOR USE WITH TYPES M AND R RECORDING INSTRUMENTS 

Standard Paper-Graphic instrument paper is supplied in rolls of 248 feet. A roll is sufficient for 62 days' record at the rate of 2 inches per hour, 31 days at 4 inches per hour, or $151 / 2$ days at 8 inches per hour. The prices of standard paper rolls are:

Quantity List Price In lots of 9 rolls or less, per roll . . $\$ 4.00$ In lots of 10 to 99 rolls, per roll ............. 3.75 In lots of 100 rolls or more, per roll. 3.00

One roll of standard paper is supplied with each instrument without extra charge.
"Blank" paper has ruling same as other styles, the time and capacity numbers being omitted, permitting use of this paper for special purposes. The prices are the same as for standard paper.

Special Paper-All instrument paper is considered special which has markings different from those
listed. The "special" paper is intended to cover capacities not covered by "standard," but is not intended for obtaining special markings, numberings, and so forth, where the standard paper will answer equally well, nor will special colored ink markings or special length or quality of paper be furnished under terms listed for "special" paper.

Special paper rolls have the same length as standard rolls and will not be supplied in lots of less than 100 rolls On orders for special paper we reserve the right in filling orders to deliver 2 rolls over or under quantity ordered according to run of press. Billing will be according to actual number of rolls delivered. Prices of special paper quoted on application.

Style numbers listed include one roll of standard paper, marked as indicated.

Standard Paper for A-C. Ammeters-Type M and Solenoid-operated Type

| Capacity Amp. | Style No. |  |  | Capacity Amp. | Style No. |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 2 Inches per Hour | 4 Inches per Hour | 8 Inches per Hour |  | 2 Inches per Hour | 4 Inches per Hour | 8 Inches per Hour |
| 5 | 121128 | 121129 | 121130 | 500 | 59085 |  |  |
| 10 | 66298 | 84715 | 84736 | 600 | 66308 | 84728 | $84749$ |
| 20 | 66299 | 84716 | 84737 | 800 | 65766 | 84729 | 84750 |
| 30 | 120456 | 120464 | 120472 | 1000 | 66309 | 84730 | 84751 |
| 32 | 66300 | 84717 | 84738 | 1200 | 66310 | 84731 | 84752 |
| 40 | 66301 | 84718 | 84739 | 1600 | 65769 | 84732 | 84753 |
| 50 | 120457 | 120465 | 120473 | 2000 | 66311 | 84733 | 84754 |
| 60 | 66302 | 84719 | 84740 | 2400 | 66312 | 84734 | 84755 |
| 80 | 65767 | 84720 | 84741 | 3000 3200 | 120459 | 120467 | 120475 |
| 100 | 66303 | 84721 | 84742 | 3200 4000 | 66313 120460 | 84735 120468 | $84756$ |
| 120 | 66304 | 84722 | 84743 | 4000 5000 | 120460 | 120468 120469 | 120476 |
| 100 | 65768 | 84723 | 84744 | 6000 | 120462 | 120470 | 120478 |
| 200 250 | 66305 99839 | 84724 99840 | 84745 | 8000 | 120463 | 120471 | 120479 |
| 300 | 120458 | 120466 | 120474 |  |  | Time Ma |  |
| 320 | 66306 | 84725 | 84746 | Blank | 20 div | , Ma | 691 |
| 400 | 66307 | 84726 | 84747 | Blank | 24 div |  | 692 |
|  |  |  |  | Blank | 32 div |  | 693 |

Standard Paper for A-C. Type R Ammeters

| $\begin{aligned} & \text { Capacity } \\ & \text { Amp. } \end{aligned}$ |  | Style No. |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 2 Inches per Hour | 4 Inches per Hour | 8 Inches per Hour |  |
|  | 5 | 372869 | 372870 | 372671 |  |
|  | 10 15 | 年 372675 | 372673 <br> 372878 <br> 37 | 372674 372677 |  |
|  | 25 50 | 372678 | 372679 | 372680 |  |
|  | ${ }_{70}$ | $\begin{array}{r}372681 \\ 372884 \\ \hline\end{array}$ | $\begin{array}{r}372682 \\ 372885 \\ \hline\end{array}$ | 372683 372688 |  |
|  | 100 | 372687 | 372688 | 372889 |  |
|  | 150 200 | 372690 372693 | 372691 <br> 372694 | 372692 372695 |  |
|  | 300 400 | 372696 | 372697 | 372688 |  |
|  | 400 500 | 372699 372702 | 372700 372703 | 372701 372704 |  |
|  | $\begin{array}{r}750 \\ \\ \\ \hline 000\end{array}$ | 372705 | 372706 | 372707 |  |
|  | 1000 1500 | 372711 | 372709 372712 | 372710 372713 |  |
|  | 2000 2000 | 372714 372717 | 372715 | 372718 |  |
|  | 2500 3000 | $\begin{array}{r}372717 \\ 372720 \\ \hline\end{array}$ | 372718 372721 | 372719 372722 |  |
|  | 4000 | 372723 | 372724 | 372725 |  |
|  | S0 divisions....... |  |  |  |  |
| Blank |  |  |  |  |  |

PAPER FOR USE WITH TYPES M AND R RECORDING INSTRUMENTS-Continued

## Standard Voltmeter Paper-Alternating or Direct-Current

For use with Type M and Solenoid-operated Type

| CapacityVolts | Style No. |  |  | Capacity, Volts | Style No. |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 2 Inches per Hour | 4 Inches per Hour | 8 Inches per Hour |  | 2 Inches per Hour | 4 Inches per Hour | 8 Inches per Hour |
| $\begin{array}{r} 90-140 \\ 180-280 \end{array}$ | 59084 69902 99712 | 84600 <br> 84601 99713 | 84603 84804 99714 | $360-560$ $\mathbf{4 5 0 - 7 0 0}$ | $\begin{aligned} & 99708 \\ & 69903 \\ & \hline \end{aligned}$ | $\begin{aligned} & 99709 \\ & 84602 \end{aligned}$ | $\begin{aligned} & 99710 \\ & 84605 \end{aligned}$ |
|  |  |  |  | Blank | 50 divisions, no time marking. |  |  |

Nots-Special paper can be furnished for reading the primary voltage directly when $90-140$-volt instruments are used with transformers on high voltages. However, the use of above paper to indicate the secondary voltage is always recommended instead

Standard Voltmeter Paper-Type R Instruments


Paper for A-C. and D-C. Wattmeters and D-C. Ammeters
For use with Type R, Type M or Solenoid-operated Meters

| Capacity, Amp. or Kw . | Style No. |  |  | Capacity. Amp. or | Style No. |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 2 Inches per Hour | 4 Inches per Hour | 8 Inches per Hour |  | 2 Inches per Hour | 4 Inches per Hour | 8 Inches per Hour |
| 10 | $\begin{array}{r} 66276 \\ 68277 \\ 66293 \\ 108058 \\ 120438 \\ 66278 \\ 66279 \\ 66280 \\ 66281 \\ 66282 \\ 66383 \\ 66284 \\ 66285 \\ 66286 \\ 108064 \\ 120441 \\ 120439 \\ 68287 \\ 68288 \\ 66289 \end{array}$ | 846368463784638108059120444846398464084641846428464384644846458464684647108085115850120445846488464984650 | 8466384664848651080601204508466884667846688468984670846718467284673104674108086120453120451846758467884677 |  | 6629063718662916629212044363720596016631912044212044063719662946629565763912446604259086 | 8465184652846538465412044984655846568479312044812044684657846588465984680912458479984681 | 8467884679846808468112045584682846838481112045412045284684846858488688497912468481788498 |
| 16 |  |  |  |  |  |  |  |
| 20 |  |  |  |  |  |  |  |
| 24 |  |  |  |  |  |  |  |
| 30 |  |  |  |  |  |  |  |
| 32 |  |  |  |  |  |  |  |
| 40 |  |  |  |  |  |  |  |
| 50 |  |  |  |  |  |  |  |
| 60 |  |  |  |  |  |  |  |
| 80 |  |  |  |  |  |  |  |
| 100 |  |  |  |  |  |  |  |
| 120 |  |  |  |  |  |  |  |
| 160 |  |  |  |  |  |  |  |
| 200 |  |  |  |  |  |  |  |
| 240 |  |  |  |  |  |  |  |
| 250 |  |  |  |  |  |  |  |
| 300 |  |  |  |  |  |  |  |
| 320 400 |  |  |  |  | 84806 | ivisions, no | marking. |
| 500 |  |  |  |  | $\begin{aligned} & 84607 \\ & 84608 \end{aligned}$ | ivisions. n ivisions | marking. |

Zero-Center Paper for A-C. and D-C. Wattmeters and D-C. Ammeters

| Capacity, Amp. or | $\begin{gathered} \text { In. } \\ \text { per } \\ \text { Hour } \end{gathered}$ | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | Capacity. Amp. or Kw. | $\begin{gathered} \text { In. } \\ \text { per } \\ \text { four } \end{gathered}$ | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | $\begin{aligned} & \text { Capacity, } \\ & \text { Amp.or } \\ & \mathbf{K}_{w} . \end{aligned}$ | In. per Hour | Style No. | $\begin{gathered} \text { Capacity, } \\ \text { Amp. or } \\ \mathrm{Kw} . \end{gathered}$ | $\begin{gathered} \text { In. } \\ \text { per } \\ \text { Hour } \end{gathered}$ | Style No. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 4-0-12 | 2 | 209914 | 600-0-600 | 2 | 138186 | 1500-0-3000 | 2 | 238127 | 4000-0-4000 | 2 | 130823 |
| 10-0-40 | 2 | 241279 | 800-0-800 | 2 | 171188 | 1600-0-3200 | 8 | 120193 | 6000-0-6000 | 2 | 133629 |
| 50-0-200 | 2 | 139962 | 800-0-800 | 8 | 108207 | 2000-0-2000 | 2 | 140088 | 6000-0-12000 | 2 | 98801 |
| 120-0-120 | 4 | 201658 | 800-0-1600 | 4 | 128529 | 2000-0-2000 | 8 | 239295 | 6000-0-12000 | 4 | 108474 |
| 160-0-160 | 2 | 252687 | 1000-0-1000 | 2 | 209837 | 2000-0-6000 | 2 | 258882 | 5000-0-45000 | 4 | 242575 |
| 200-0-600 | 2 | 214978 | 1000-0-4000 | 2 | 231530 | 2000-0-6000 | 4 | 197027 | 8000-0-8000 | 2 | 162658 |
| $300-0-300$ | 2 | 91331 | 1500-0-1500 | 2 |  | 2000-0-12000 | 2 |  | 10000-0-5000 | 4 |  |
| $400-0-1600$ $500-0-500$ | 4 2 | 173804 | $1500-0-1500$ $1500-0-1500$ | 4 8 | 247375 | $2400-0-2400$ $3200-0-3200$ | 2 | 98798 104167 | ( $12000-0-8000$ | 4 | 171187 262592 |

Note-For higher capacities, use paper graduated in higher units: thus, for $\mathbf{5 0 . 0 0 0}$ kilowatts. use 50 megowatt paper. For ow capacities, use paper listed and read in watts instead of kilowatts; thus, for 5 kilowatts, use, 5000 paper, etc.

PAPER FOR USE WITH TYPES M AND R RECORDING INSTRUMENTS-Continued
Standard Frequency Meter Paper
For use with type $M$ and Solenoid-Operated Meters

| Frequency Range Cycles | Style No |  |  | Frequency Range Cycles | Style No |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 2 Inches per Hour | 4 Inches per Hour | 8 Inches per Hour |  | 2 Inches per Hour | 4 Inches per Hour | 8 Inches per Hour |
| $\begin{aligned} & 21-29 \\ & 26-34 \\ & 32-48 \end{aligned}$ | $\begin{aligned} & 110354 \\ & 114840 \\ & 119655 \end{aligned}$ | $\begin{aligned} & 110355 \\ & 114841 \\ & 119658 \end{aligned}$ | $\begin{aligned} & 110358 \\ & 114842 \\ & 119657 \end{aligned}$ | 42-58 $52-68$ | 120480 110357 | 120481 | $\begin{array}{r} 120482 \\ 110359 \\ \hline \end{array}$ |
|  |  |  |  | Blank | $\begin{aligned} & \text { No Time Marking } \\ & 110380 \end{aligned}$ |  |  |

Standard Frequency Meter Paper-Type R Instruments

| Frequency | Style No. |  |  |
| :---: | :---: | :---: | :---: |
|  | 2 Inches per Hour | 4 Inches per Hour | 8 Inches per Hour |
| $\begin{gathered} 25 \\ 60 \\ \text { Blank } \end{gathered}$ | 372726 372729 No Time Marking | $\begin{aligned} & 372727 \\ & 372730 \\ & 372734 \\ & \hline \end{aligned}$ | 372728 $\mathbf{3 7 2 7 3 1}$ |

Standard Power Factor Meter Paper


## SPARE PARTS

| Style No. | Description |
| :---: | :---: |
| 122429 | Capillary reservoir pen. |
| 122430 | Holder for above pen |
| 108087 | Green ink in concentrated form, to be added to |
| 329157 | Red Ink in cencentrated form, to be added to one |
| 321368 | Blue Print Red Ink in concentrated form, to be add |
| 247072 | One quart of red ink ready for use. |

Clock and clock parts for speeds of $12,4,8$ or 24 inches per hour direct-current or alternating-current control can be supplied. When requesting quotations, state the present speed and control circuit and new speeds or new control circuit desired, also style number of instrument with which they are to be used.

## Order by Style Number

# TYPE U RECORDING AMMETERS AND VOLTMETERS SWITCHBOARD AND PORTABLE 



Type U Recording Amaeter

## Application

Intended for purposes where recording instruments that are easily operated, light in weight. comparatively low in price, and reasonably accurate, are required. Type $U$ instruments permit central stations to secure at a reasonable cost. records, which would otherwise not be taken on account of the expense.

Arc Light Circuits - A graphic chart showing the actual time the arc lamps are in operation each night and the actual current supplied to the lamps will settle any disputes with municipal authorities.

Service Voltage-An instrument on the service end of each feeder provides a record of actual conditions. The type $U$ voltmeter is light, easily set up, and transferred from one feeder to another, thus furnishing a number of records at minimum expense.

Customers' Load Curves-A type U recording ammeter is the simplest means for obtaining the load curve of a prospect's or customer's plant, from which maximu n demand, load factor, and diversity factor can be quickly approximated. A type $U$ threewire ammeter is particularly useful for this purpose on three-wire loads.

Station Curves - Mounted on the station or substation switchboard, type $U$ instruments will give records of the variation in current and voltage.

Settling Disputes-During recent years graphic instruments have come into extensive use in settling disputes with customers. The records often disclose the use of power at unexpected hours. The type $U$ instrument. because it can be installed easily and. quickly is particularly adapted for such service.

Other Uses-There are innumerable uses for a graphic instrument of this character. Locating leaks and theft of current, determining most economical hours for operating generators of various sizes, checking up the distribution of load between units, and many other uses will suggest themselves to every central station man.

## Operation

The instrument consists of a solenoid and core acting on an arm that carrics the recording pen, and a continuous strip of paper moved uniformly by a clock mechanism. To overcome the slight friction of the pen on the paper, the solenoid is made powerful in its action. Its action is controlled by a heavy spring, which minimizes inaccuracies due to slight errors in leveling. The energy consumed by the voltmeter, including its external resistor, is 25 watts. The energy consumed by the ammeter is 7 watts, thus adapting it for use with ordinary current transformer for currents higher than the current rating of the instrument.

Accuracy-It should be noted that the purpose of the records divides the accuracy requirements of graphic instruments naturally into two classes. For some applications, accuracy is the prime requisite, and extreme accuracy can be maintained only by a rather expensive instrument. There are many purposes, however, where simplicity of parts and ease of manipulation, such as in type $U$ instruments, are more important than extreme accuracy and instruments designed on this basis result in considerably lower cost.

Adjustments-Simple spring adjustment is provided to set the zero on the ammeters. On the volt-

## TYPE U RECORDING AMMETERS AND VOLTMETERS-Continued



Type U Anomster-With Cover Ramovid


High-Voltage Type U Ameter
meters, which are made with suppressed zero, this adjustment varies the readings above the middle of the scale. For the lower half of the scale an additional adjustment is provided in the form of a counterweight, pivoted on a separate shaft, which is picked up by the main move:nent and serves to keep the scale more nearly uniform at the lower end.

## Construction

Dashpot-A dashpot damps the action of the instrument on fluctuating current or voltage. On circuits not subject to excessive fluctuations the oil can be left out of the dashpot.

Case-The instrument is contained in a metal case having a glass window for observing the movement of the pen. The standard instrument is adapted for either switchboard mounting or portable use. The hinged handle makes it convenient to carry the instrument about and the lug can be used for hanging the instruinent on a wall for temporary testing or while being stored in the instrument room.
The lug and handle are detachable and are removed when the instrument is mounted on a switchboard. Three mounting studs are supplied and the base has the necessary drilling and tapping for these studs.
The pen is of the V-point type familiar to operators of graphic recorders.
A glass ink reservoir, which holds a supply of ink sufficient for three weeks or more of ordinary use, feeds the ink into the pen as used.
The ink is furnished in liquid form, specially prepared for use with the pen and paper supplied. A small clip inside the instrument case serves to
hold the ink phial, Style No. 174005, so that the ink is always on hand when wanted.

The record paper is furnished in 16 -foot rolls, ruled for a speed of one inch per hour; and the $32-$ foot rolls, for a speed of two inches per hour. A roll is sufficient for 8 days' record. The time markings are half inch apart and the capacity markings agree with the calibration of the instrument used. The paper is $31 / 4$ inches wide, scale $21 / 2$ inches.
The paper driving mechanism is a pair of sprockets driven through gearing by a standard eightday clock mechanism. The clock is of key-wound type with balance wheel escapement. Under normal conditions winding once a week is sufficient, but winding twice a week is recommended to insure against stoppage. The standard rate of drive is one inch per hour, but instruments for two inches per hour can be supplied on order at the standard price. A two-inch-per-hour mechan:sm is also listed for changing instruments already in use.

## Standard Type U Recording Instruments

The instruments are insulated for a maximum of 750 volts.

Voltmeters have suppressed-zero scales to obtain large divisions in the part of the scale used. An external resistor is furnished with each.

Ammeters are made up to and including 80 amperes. Direct-current ammeters for higher currents cannot be furnished, but alternating-currents of any magnitude can be measured by means of the 5 -ampere ammeter with a current transformer.

High-voltage Ammeter-The specially-insulated ammeter is for connection in arc circuits or other

## TYPE U RECORDING AMMETERS AND VOLTMETERS-Continuod

high-voltage lines. The case is made of hardwood material instead of metal. The cover can be locked to prevent unauthorized persons from opening it. As long as the cover remains closed this ammeter may safely be handled while connected to a circuit operating at any voltage up to 7000 volts. Interior metal parts have standard 600 -volt insulation between them and the coil, and should not be handled while the instrument is connected to a high-voltage circuit. There will generally be opportunities to wind the clock and to attend to the pen and chart while the circuit is not alive.

Three-wire ammeters record the total current in both outside wires of a three-wire system. They are useful in obtaining a record of the total load on a three-wire installation, but are recommended for use on direct-current circuits only. For three-wire alternating-current circuits the 5 -ampere two-wire instrument with a three-wire current transformer is preferable. (For three-wire current transformers see pages on "Current Transformers.")
Instruments with Zero Center-As type U instruments are not polarized, it is impossible to furnish them with zero center.

Portable Testing Outfit-This outfit consists of a
portable split-type current transformer, Style No. 117508 (see page on portable instrument transformers), and a 5 -ampere type $U$ recording ammeter, Style No. 205889, and pfovides a convenient means of measuring currents up to 250 amperes in an overhead line, without opening the circuit.

The transformer connections can be made for obtaining full-scale reading on either 125 or 250 amperes primary. These outfits can be calibrated for use on 40 cycles or higher frequencies, but are not recommended for 25 -cycle circuits. The instrument is calibrated for use with the transformer, and a correction curve is furnished. No curve is furnished with an instrument to be used with transformer in customer's possession unless the transformer is returned to the factory for the test. By the use of this curve an accuracy within five per cent can be obtained, this being sufficient for giving a good idea of load conditions.

## Overall Dimensions Inches

Width............................................. . . .5/88
Height. . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 9 7/8


## PRICES

Style number and list price include instrument complete with five rolls of paper and a two-ounce bottle of ink. The standard instrument is equipped with a one-inch-per-hour paper-driving mechanism. For the two-inches-per-hour mechanism order "Sim-
ilar to Style No..........except with two-inches-per-hour paper-driving mechanism.' Style number and list price on uncalibrated instruments include calibration of instrument as ordered. Specify frequency and scale marking when ordering.

## Type U Recording Voltmeters

| Uncalibrated* |  |
| :---: | :---: |
| $\begin{aligned} & \text { Nominal } \\ & \text { Volts } \end{aligned}$ | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ |
| 110 | 173204 |
| 220 | 173205 |
| 440 550 | 173206 179556 |
| $\left.\begin{array}{l}110 \\ 220\end{array}\right\}$ | 199096 $\dagger$ |

$\left.\begin{array}{cc}\text { Calibrated on } \\ \text { Direct-Current } \\ \text { Scale } & \text { Style } \\ \text { Scale } & \text { No. } \\ 90-130 & 190383 \\ 120.180 & 304799 \\ 180-260 & 190384 \\ 240.360 & 304801 \\ 360-520 & 198721 \\ 450-650 & 198722 \\ 90-130 \\ 180-260\end{array}\right\}$
$\left.\begin{array}{ccr}\text { Calibrated on 60-CrCle } & \\ \text { Alternating-CurRent } & \\ \text { Scale } & \text { Style } & \\ 90-130 & \text { No. } & \text { List Price } \\ 120-180 & 300379 & 8500 \\ 180-260 & 190800 & 9000 \\ 240-360 & 30480 & 90 \\ 360-520 & 198723 & 00 \\ 450-650 & 198724 & 9500 \\ 90-130 \\ 180-260\end{array}\right\}$

## Type U Recording Ammeters

| $\quad$ Uncalibratbo |  |
| :--- | :--- |
| Capacity. | Style |
| Amperes | No. |


| Calibrated on Direct-Current |  |
| :---: | :---: |
| Scale | Style |
|  | No. |
|  | Two-Wire |
| 10-5 | 190385 |
| 0-10 | 190386 |
| 0-15 | 304803 |
| $\{0-20$ | 198718 |
| 0-2.5 |  |
| - $\begin{aligned} & 0-40 \\ & 0-80\end{aligned}$ | 198719 198720 |
|  | Three-Wire |
| 0-5 | 179560 |
| 0-10 | 179581 |


| Calibrated on 60-Cycle <br> Alternating-CURrEnt <br> Style |  |
| :---: | :---: |
| Scale | No. |$\quad$ List Price

*Uncalibrated instruments will be calibrated as desired, for the ranges listed on each, for use on 25 -cycle and odd-frequency alternating-current circuits.
+These are combination instruments. having two voltage ranges. The two ranges are obtained by taking out an extra tap on the series resistor. Paper should be used of a voltage range to correspond to the connection used. Unless otherwise ordered three rolls of $90-130$-volt range and three of $180-260$-volt range paper will be supplied with each instrument.
$\ddagger$ Specially wound for use with split-type Testing Transformer. Price includes instrument with necessary calibration curve, but does not include the transformer.

## TYPE U RECORDING AMMETERS AND VOLTMETERS-Continued

High-Voltage Ammeters

| Capacity, | Style | List Price |  |
| :---: | :---: | :---: | :---: |
| Amperes | Maximum Volts | No. | P150 |
| 10 | 7000 | 241314 | 811000 |

## Portable Testing Set

| Scale. Amperes |  | Description | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | List Price |
| :---: | :---: | :---: | :---: | :---: |
| 125 or 250 | Consists of Ammeter, Style | No. 205889, and Transformer Style No. 117508 | 199363 | 816000 |

## Type U Recording Instrument Paper



## Accessories for Type $\mathbb{U}$ Recording Meter

Description 1/4-Ounce Phial of Red Ink 2-Ounce Bottle of Red Ink 8-Ounce Bottle of Red Ink 1-Pint Bottle of Red Ink 2-Ounce Blue Print Red Ink Ink Reservoir
Pen Complete with Pen Arm
Extra Clocks

Style No.
174005
256332
180201
180202
321361
183081
239347
136905

-Driving Mechanism
Ing Instruments Already in Use
For Changing Drive on Type U Recording Instruments Already in Use
Style number and list price include mechanism complete ready to install in instrument.

|  |  | List Price |
| :--- | :--- | :--- |
| Description | Style No. | $\mathbf{8 2}$ |
| Gear Train | $\mathbf{0 0}$ |  |
| Pinion | $\mathbf{1 9 9 2 1 0}$ |  |

Wick yarn for pen feed $\mathbf{s 0 . 0 1}$ net per foot.
Approximate Weights-Voltmeter, including resistor, $101 / 2$ pounds net, $131 / 2$ pounds boxed; ammeter $91 / 4$ pounds net, $121 / 4$ pounds boxed.

Order by Style Number

## TYPE PI PORTABLE INSTRUMENTS

DIRECT-CURRENT MINIATURE AMMETERS AND VOLTMETERS


Ammeter

## Application

The type PI portable instruments find a wide application where high accuracy is not required. They are handy and serviceable for tests on bat: teries, automobile or farm-lighting equipment, automobile ammeters, electrical toys, radio battery apparatus, trade or high school equipment, advertising samples, and for amateur experimenting.

## Principle of Operation

No springs or moving coil are used in these instruments, so that great simplicity and ruggedness are obtained. Deadbeat indications are assured because of an efficient damper.

The type PI instrument utilizes the polarized vane construction, comprising a moving soft iron vane polarized by stationary permanent magnet and deflects the pointer over the scale by the action of the stationary current or voltage coil.

## Distinctive Features

Assembled in a moulded composition case.
Handy size; fits the hand, weighs 6 oz .
Clear and legible dial.
Compactness and simplicity.

## 11/2-Inch Scales



Voltmeter

Polarity is indicated by deflection to the right or left of zero.

## Construction

Capacities-Instruments are self-contained in the capacities listed, and no external shunts or resistors are required, except for the 50 volt and 130 volt voltmeters. The ammeters are not damaged by momentary short circuits up to 500 amperes.

Dimensions-The composition block is $28 / 4$ inches overall and $11 / 8$ inch thick.

Terminals-Terminal studs extending from the back of instrument are provided with insulated knurled thumb nuts.


## TYPE PX-2 MINIATURE PORTABLE INSTRUMENTS

## DIRECT-CURRENT AND RADIO-FREQUENCY ALTERNATING-CURRENT



## Application

The type PX-2 portable instruments serve for automobile, battery and miscellaneous testing, and are particularly useful to amateurs and every one engaged in radio experimenting. They are of miniature size and are strictly high grade. accurate instruments. They should be used in a vertical position on a bench or table, for the greatest accuracy. For work of less precision, see type PI instruments.

## Construction

Capacity-These instruments are self-contained for all capacities listed.

Dimensions-The composition block is $28 / 4$ inches by $23 / 4$ inches by $11 / 8$ inches thick.

Terminals-Terminal studs, extending from the back of instruments, are provided with knurled thumb nuts.

Durability-The instrument is so rugged that it will withstand such shocks as are inherent to ordinary service without injury. Because of the extremely light weight of the movement combined with the rugged case, maximum durability is obtained.

## Ammeters

| Ammeters |  |  |
| :---: | :---: | :---: |
| Style No. | Capacity Ampere d-c. | List Price |
| 311740 | 1 | 81100 |
| 311742 | 3 | 1100 |
| $\begin{array}{r}311743 \\ 311744 \\ \hline\end{array}$ | 5 | 11 11 11 00 00 |
| 311745 | 15 | 1100 |
| 311746 | 25 | 1100 |
| 311748 | 30-0-30 | 1100 |

## Milliammeters

Capacity
Style No.
311758
311759
311760

*These millivoltmeters are for use with separate ammeter shunts to give higher capacity readings. For the above millivoltmeters use shunts listed on pages 513 and 551.

| Section 3-B | Westinghouse Instruments and Relays | May, 1923 |
| :--- | :---: | :---: |

TYPE PX-2 MINIATURE PORTABLE INSTRUMENTS-Continued



## Direct-Current Galvanometer

| Style No. | Description <br> $\mathbf{3 1 1 8 1 8}$ | Zero Center, sensitiveness of 0.0001 <br> amperes per division. |
| :--- | :--- | :--- |
|  | Resistance |  |
|  | 19.0 ohms |  |$\quad \$ 1300$

This galvanometer will find ready application for many purposes in electrical testing where a highly sensitive galvanometer is unnecessary.

## Large Portable Case

This case can be used for any combination of six standard listed instruments required for any particular application.

Style number and list price include carrying case only.


List Price 8600

## Combination Garage Set

This set of instruments is for garage use and the Westinghouse Electric \& Manufacturing Company's set includes those which are most necessary to meet the needs of the average garage. The set, Style No. 312524 consists of the following:


Cases containing any combination of instruments can be furnished upon request.
*Includes one pair of shunt leads.

Order by Style Number

# TYPE PX-3 PORTABLE INSTRUMENTS DIRECT-CURRENT AND RADIO-FREQUENCY ALTERNATING-CURRENT <br>  

## Application

The type PX-3 portable instruments are direct reading instruments for general testing purposes. They are very handy and serviceable and should have a wide application for central station analysis tests; for trade school, high school, and collegeequipment work, for radio, and for battery apparatus measurements. The type PX-3 portable instruments are particularly adaptable for automobile and battery testing. A set of six different instruments will not be as bulky to carry as the ordinary large portable instrument and will serve the more complex tests with ease and convenience.

The general description under direct-current switchboard instruments applies to these instruments.

## Construction

The complete movement is mounted on a micarta sub-base which can be removed as a unit. This allows the movement to be completely adjusted outside the case where all parts are accessible.

The cases are made of moulded composition. This material is not only strong but is acid-resisting which makes the instrument particularly useful for battery testing. These cases have, and will maintain, a very pleasing appearance, and they possess many advantages over wooden ones.

| Ammeters* |  |  |
| :---: | :---: | :---: |
|  | Capacity |  |
| Style No. | Amperes | List Price |
| 321144 | 0-1, 0-5 | 1700 |
| 321145 | 0-2, 0-10 | 1700 |
| 321146 | 0-4, 0-20 | 1700 |
| $321142 \dagger$ | 5-20-200 | 3600 |
| 321143 † | 3-30-300 | 3800 |
| Milliammeters |  |  |
|  | Capacity Milliamperes |  |
| Style No. | M d-c. | List Price |
| 372254 | 0-10 | $\$ 1700$ |
| 872255 | 0-50 | 1700 |
| 333602 | 0-100 | 1700 |
| 333603 | 0-150 | 1700 |
| 333604 | 0-250 | 1700 |

Millivoltmeters


Capacity-The ammeters are self-contained for capacities up to and including 20 amperes. For higher values of current, external shunts are used with a millivoltmeter.

The voltmeters are limited to 150 volts self-contained. For voltage ranges above 150 and up to 300 volts, a small external resistor can be supplied at extra charge.

Dimensions-The case is $31 / 2$ inches by $31 / 2$ inches by $11 / 2$ inches thick.

Terminals-Terminal studs extending from the top of the case are provided with knurled, moulded insulated thumb nuts.

Finish-Standard finish is dull black marine.
Weight-The instrument weighs 13 ounces net and $11 / 2$ pounds boxed.

Voltmeters

| Style No. | Capacity Volts d-c. | List Price |
| :---: | :---: | :---: |
| $321148 \ddagger$ (single scale) | 3-0-2.8 | 17 |
| 321149 | 0-2.5, 0-10 | 17 |
| 333601 | 0-8, 0-40 | 18 |
| 321150 | 0-10, 0-100 | 20 |
| 321151 | 0-15, 0-150 | 2000 |
| Cadmium Electrode |  |  |
| 356333 For use with Voltmeter |  | $\begin{aligned} & \text { List Price } \\ & \mathbf{8 3} 2 \mathbf{2 5} \end{aligned}$ |
|  |  |  |
| *Sensitive galvanometers can be made in this type of instru- |  |  |
| ment. Prices on request. <br> $\dagger$ With external shunt. |  |  |
| ESpecially for cadmium test on storage batteries. For use with external shunt if desired. Shunts are listed |  |  |
| under this subject in Section 3-B. radio. <br> *+Combination for testing both A and B batteries used in |  |  |
|  |  |  |

## TYPE PL PORTABLE INSTRUMENTS

## FOR DIRECT-CURRENT CIRCUITS



Type Pl Portable Voltmeter

## Application

These are direct-reading portable instruments that meet the demand for high-grade, compact, and easily readable instruments for general testing work. They operate on the D'Arsonval principle, including a moving coil and permanent magnets. They differ, however, from other instruments using this principle, in having a single air-gap through which the moving coil, pivoted at one edge, swings.

## Construction

The complete movement is attached to a mounting plate of bakelized micarta and is easily removed for repairs. The removable insulating face-plate protects the pointer and scale and makes a dustproof joint with the case. Single air-gap construction makes it possible to remove the moving coil without removing the pole pieces and thus without disturbing in any way the magnetic circuit, so that the strength of the magnetic field is not changed. The weight of the moving element is low because the eccentrically pivoted coil tends to counterbalance the pointer so that the counter-weight required is small, and the pivot jewels are therefore preserved from wear. The movement and pole
pieces are completely surrounded by the permanent magnets; thus greatly reducing the effect of external fields.

Cases-Instruments are mounted in polished wood carrying cases. They have hinged covers that are easily removable and flexible sole-leather handles.
Damping-The light metal frame on which the moving coil is wound moves through the air-gap of the magnets and makes the reading inherently deadbeat. This very important feature enables readings to be taken quickly, and prevents violent fluctuations from injuring the pointer or the moving element.

Scale-Scale subtends an arc of 100 degrees, and is $61 / 2$ inches long, giving large, open divisions which are of uniform length throughout. A mirror extending the entire length of the scale prevents parallax in reading.

Finish-All visible metal parts are finished in bright nickel, mounted on a polished black faceplate.
Size-Cases for the type PL portable instruments are $61 / 4$ inches by $61 / 4$ inches, 4 inches high, which is exceptionally small considering the length of scale.

## TYPE PL D-C. PORTABLE INSTRUMENTS-Continued

## TYPE PL AMMETERS

Type PL ammeters have the shunts contained in the case. For higher capacities than those for which the ammeters are listed, self contained instruments are not recommended because of possible temperature errors. This applies to all ammeters of this class. For such service, a millivoltmeter should be used, with separate shunt of the proper capacity.

The self-contained ammeters are marked with one scale divided so that even readings are obtained for both capacities. Two sets of figures are used, one for each capacity.

Style number and list price include self-contained ammeter as described.


## TYPE PL VOLTMETERS

Style number and list price include voltmeter complete as described.

| Voltage Ranges | Approx. Net | Wt., Lbs. Boxed | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: |
| 0-3 and 0-150 | 5 | 12 | 165407 | 7500 |
| 0-15 and 0-150 | 5 | 12 | 165408 | 7500 |
| $0-150$ and 0-300 | 5 | 12 | 165409 | 7500 |
| $0-150$ and 0-750 | 5 | 12 | 165410 | 8000 |
| 0-300 and 0-750 | 5 | 12 | 219355 | 8000 |
| 0-15, 0-150 and 0- | 7505 | 12 | 214480 | 8500 |

plied with three ranges at an addition to the list price of $\$ 10.00$, the push button being omitted.

Resistors can be supplied for voltages higher than those listed.

All the voltmeters listed have a uniform resistance of approximately 100 ohms per volt capacity. Special voltmeters of higher sensitiveness can be furnished at extra cost. Each voltmeter has a pushbutton switch for making and breaking the circuit.

## TYPE PL MILLIVOLTMETERS

These instruments are for use with portable shunts in making current measurements. Instruments and shunts of 100 millivolts drop make possible more accurate measurements than the 50 -millivolt combinations.

The scales of millivoltmeters are marked in millivolts unless otherwise specified and ampere readings are obtained by multiplying the reading in millivolts by the amperes-per-millivolt of the shunt.

Style number and list price include millivoltmeter complete without shunts. Style Nos. 165411 and 165412 can be marked in amperes instead of millivolts if desired, to suit any of the shunts of corresponding drop.

|  | Approx. Wr., Lbs. |  |  |  |
| :---: | :---: | :---: | :---: | ---: |
| Scale, Millivolts | Style No. <br> Net | List Price <br> 50 | 4 | 10 |
| 100 | 4 | 1654111 | 87000 |  |
| 20 and 100 | 4 | 10 | 165412 | 7000 |
| 50 and 250 | 4 | 10 | 165413 | 7000 |
| 50 and 500 | 4 | 10 | 165414 | 7000 |
|  | 4 | 10 | 165415 | 7000 |

## - TYPE PL VOLT-AMMETER

The type PL volt-ammeter is a combined voltmeter and millivoltmeter for current measurements. It has three binding posts. The measuring element is connected directly between two binding posts and through a suitable resistor to the third post for voltage measurements. As a millivoltmeter it is for use with a 100 -millivolt shunt.

Volt-ammeters have two scales, one reading volts and divided into 150 divisions as in the voltmeter, and the other divided into 100 divisions to read
millivolts. The second scale can be made to read directly in amperes if desired.

Style number and list price include instrument complete as described, without shunts. The volt scale will be calibrated for any voltage from 3 to 300 volts, but not higher. The ampere scale will be marked for 100 millivolts unless otherwise ordered, and can be used with any capacity of shunt of the proper drop.


Order by Style Number

## TYPE PL PORTABLE LABORATORY INSTRUMENTS

 FOR DIRECT-CURRENT CIRCUITS

Type PL Laboratory Voltmeter

Type PL laboratory large-size instruments are particularly valuable where a long-scale semiportable instrument is required. Like the regular size type PL instruments, they operate on the D'Arsonval principle, which renders them free from residual error.

## Construction

The type PL laboratory instruments have the same general construction as the regular size type PL instruments.
Damping-The light metal frame on which the moving coil is wound moves through the air-gap of the magnets and makes the reading inherently deadbeat. This very important feature enables readings to be taken quickly, and prevents violent fluctuations from injuring the pointer or the moving element.

Scale-Scale subtends an arc of 100 degrees and is $111 / 2$ inches long, giving large, open divisions, which are of uniform length throughout. A mirror extending the entire length of the scale prevents parallax in reading.
Finish-All visible metal parts are finished in bright nickel, mounted on a polished black faceplate. Case is polished wood.

Size-Cases of the type PL portable laboratory
instruments are 12 inches by $133 / 4$ inches, $45 / 8$ inches high.

## Scale Marking

Voltmeters-The type PL laboratory voltmeters are calibrated as ordered, for any capacity of from 3 to 750 volts. Resistors can be supplied for voltages higher than those listed. All the voltmeters have a uniform resistance of approximately 100 ohms per volt capacity. Special voltmeters of higher sensitiveness can be furnished at extra cost. Each voltmeter has a push-button switch for making and breaking the circuit.

Millivoltmeters-These instruments are for use with portable shunts in making current measurements. Instruments and shunts of 100 millivolts drop make possible more accurate measurements than the 50 -millivolt combinations.

Style number and list price include instruments calibrated as ordered. The voltmeter will be calibrated as specified in the order for any capacity from 3 to 750 volts, and the millivoltmeter for any capacity from 25 to 500 millivolts.


## TYPE PL PORTABLE SHUNTS



Type PL Portable Shunt

The type PL portable shunts are for use with type PL and type PX millivoltmeters and voltammeters. They are made of manganin, a material with minimum temperature coefficient and thermo-electro motive force. The resistance of each is accurately adjusted and, as the shunts have the same full-load drop, they are interchangeablethe terminals are generously proportioned. Unless otherwise stated each shunt is mounted in a portable box. The voltage drop in the shunts at full load is 100 millivolts, insuring high accuracy in readings.

Combination Laboratory Shunts-Combination shunts including three shunts mounted in a single box with suitable terminals are listed for laboratory or semi-portable use. Combinations of any three shunts in capacities up to 200 amperes each can be furnished.

Switchboard type G 50-millivolt shunts listed on another page can also be used with millivoltmeters having 50 -millivolt range.

## Type PL Portable Shunts 100 Millivolts

Style number and list price for shunts of capacities up to 1000 amperes include 100 -millivolt shunt complete in polished wood case. Shunts of capacities above 1000 amperes are finished in line with switch-board-shunt practice and do not have carrying cases.

| Capacity, <br> Amperes | Approx. Net | Wt., Lbs. Boxed | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: |
| 5 | 1 | $11 / 2$ | 139818 | 1600 |
| 10 | 1 | $11 / 2$ | 139819 | 1600 |
| 20 | 1 | $11 / 2$ | 139620 | 1800 |
| 50 | $13 / 1$ | 23 | 139621 | 2000 |
| 100 | $21 / 2$ | $3 \%$ | 139822 | 2000 |
| 200 | $33 / 4$ | 5\% | 139623 |  |
| 500 | $71 / 3$ | 11 | 139624 | . 3200 |
| 1000 | $121 / 2$ |  | 139625 |  |
| 1200 | 16 | 22 | 272948 | 4500 |
| 1500 | 19 | 25 | 272949 | 5000 |
| 2000 | 25 | 30 | 272950 | 6000 |
| 2500 | 31 | 38 | 272951 | 7000 |
| 3000 | 38 | 50 | 272952 | 7500 |
| 4000 | 43 | 56 | 272953 | 10000 |
| 5000 | 54 | 70 | 272954 | 12000 |
| 6000 | 63 | 85 | 272955 | 15000 |
| 8000 | 72 | 105 | 272956 | 20000 |



## Combination Laboratory Shunts 100 Millivolts

| Capacity, | Approx. Wr.. Lbs. |  |  |  |
| :---: | :---: | :---: | :---: | ---: |
| Amperes | Net | Boxed | Style No. | List Price |
| $5-20-100$ | 5 | 7 | 168094 | 85750 |
| $5-20-200$ | 5 | 7 | 185293 | 6800 |
| $10-50-200$ | 5 | 7 | 168095 | 7200 |

## Combination Carrying Case

Combination Carrying Case-This wooden case has room for one shunt of $\mathbf{1 0 0 0}, \mathbf{8 0 0}$, or 500 amperes and 5 shunts each 200 amperes or less. Special shunt units without cases are listed for use with this combination carrying case. These shunt units are similar to the regular type PL portable shunts except they are not mounted in a separate box.
Style number and list price include carrying case only.

| Description | Style No. | List Price |
| :---: | :---: | ---: |
| Carrying Case for Shunts | $\mathbf{1 6 7 5 8 7}$ | 82000 |

## Shunt Units for Combination Carrying Case- $\mathbf{1 0 0}$ Millivolts



## TYPES PC AND PD PORTABLE INSTRUMENTS

## A-C. OR D-C. AMMETERS, VOLTMETERS, AND WATTMETERS IRON LOSS VOLTMETERS, POWER FACTOR METERS FREQUENCY METERS



Type PC A-C. or D-C. Volmeter

## Application

These are high-grade direct-reading instruments for general testing and iaboratory work where especially high accuracy is desired, particularly on alter-nating-current.

The permanence of calibration of these instruments, when handled with reasonable care, makes them very desirable as standards for calibrating other instruments, including portable standard watthour meters.

Type PC ammeters, voltmeters, wattmeters, and power factor meters operate on the electro-dynamometer principle, and type PD frequency meters on an adaptation of the induction principle. The perfectly damped character of the indications enables readings to be taken quickly and accurately, and makes these instruments very desirable in measuring fluctuating loads.

## Construction

The movement is mounted as a unit and can be
removed complete after taking off the face-plate. The face-plate makes a dust-proof joint with an inner aluminum mounting plate. The moving element is light, but not delicate.

Cases-The instruments are mounted in hardwood carrying cases with hinged covers that are easily removed, and haveflexible sole-leatherhandles.
Damping-Unexcelled damping features prevent unnecessary wear on the bearings and lessen the effect of rough handling.

Scale-The scale covers an arc of 90 degrees, giving large, open divisions. The scale for the wattmeters is wider at the lower end to give high accuracy for the low readings, and for the voltmeters wider at the middle, where readings are most frequently made. A mirror extending the entire length of the scale prevents parallax in reading.

Finish-The terminals are finished in bright nickel. The face-plate is of polished black composition, and the case is polished hard wood.

## TYPE PC AMMETERS

Type PC ammeters are entirely self-contained. The main current to be measured passes through two stationary coils and an inductive shunt, all connected in series; the moving coil is connected across the shunt. As the readings of this instrument on commercial frequencies are as accurate as on direct current, it will be found of great value as a "transfer standard."

Style number and list price include instrument complete as described. Made in double capacity only.

| Current |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Ranges, | Approx. Wr., Lbs. |  |  |  |
| Amperes | Net | Boxed | Style No. | List Price |
| $21 / 25$ | $81 / 2$ | 20 | 272962 | 814500 |
| $5-10$ | $81 / 2$ | 20 | 272963 | 15000 |

## TYPES PC AND PD A-C. AND D-C. PORTABLE INSTRUMENTS-Continued

## TYPES PC VOLTMETERS

A contact switch operated by a button on the front of the instrument is provided on each voltmeter. The listed voltmeters are entirely selfcontained, all necessary resistors to obtain the calibrated scale readings being contained in the case, which is well ventilated. The double-scale instruments have the terminals plainly marked.
Voltmeters for lower voltages than those listed or with special ranges can be supplied on special order, prices on request.
Approximate weight: net, $81 / 2$ pounds; boxed, 20 pounds.

Style number and list price include voltmeter complete with internal resistors for the voltage listed.

| Scales <br> Volts <br> $0-75$ |  |  |
| :--- | :--- | :--- |
| $\left.\begin{array}{lll}0-75 \\ 0-150 \\ 0-150 \\ 0-300 \\ 0-150 \\ 0-600 \\ 0-300 \\ 0-600 \\ 0-300 \\ 0-750\end{array}\right\}$ | 182983 | List Price |
|  | 169618 | 10000 |
|  | 169519 | 10500 |
|  | 272959 | 11000 |
|  | 219315 | 11500 |
|  | 219316 | 11500 |
|  |  | 12000 |

## TYPE PC POWER FACTOR METERS

The power factor meters are direct reading and operate on the moving coil principle. Two forms are made: for single or two-phase circuits, and for three-phase circuits.
The moving element has two voltage coils fixed at right angles to each other, and the stationary current coils are parallel to the axis of the moving coils. The currents in the voltage coils differ from each other in phase, and depend for their phase relation to the current in the stationary coils, on the phase of the voltage of the circuit. Any difference in phase between the voltage and current of the circuit, therefore, changes the relative torques of the two coils of the moving element, which determines the position that the moving element and pointer will assume. In the single-phase instrument the difference in phase between the currents in the moving coils is produced by a split-phase arrangement, and in the three-phase instruments by connecting to two phases of the circuit.

The single-phase power factor meter can be used on a single-phase circuit or on one phase of a two-
phase circuit, but cannot be used in one phase of a three-phase circuit unless provision is made for obtaining phase relations at the instrument equivalent to the phase relations of current and voltage in a single-phase circuit. It can be calibrated specially for use on three-phase three-wire circuits, but it then becomes essentially a three-phase instrument and cannot be used on single-phase circuits. The instrument has two scales, one for 25 cycles and the other for 60 cycles. The three-phase instruments are suitable for any frequency.

Style number and list price include self-contained power factor meter complete for 5 -ampere circuit. For larger capacities a portable current transformer should be used.
These instruments can be used on circuits within 25 per cent below, or 50 per cent above rated voltage.

| Frequency, |  | Nominal |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Cylces | Phase | Voltage | Style No. | List Price |
| 25-60 | $1^{\circ}$ | 110 | 177036 | 812500 |
| Any | $3^{\circ}$ | 110 | 177039 | 11000 |
| Approximato | Woight-Net, 9 pounds: shipping, | 21 pounds. |  |  | - Approximate Woight-Net, 9 pounds; shipping, 21 pounds. phase.

## TYPE PD FREQUENCY METERS

Type PD frequency meters indicate by means of a scale and pointer. They operate on the induction principle, and consist of two voltmeter electromagnets acting in opposition on a disk attached to the pointer shaft. One of the magnets is in series with a resistor, and the other with an inductor, so that any change in the frequency will unbalance the forces acting on the shaft and cause the pointer to assume a new position, where the forces are again balanced. The aluminum disk, acted upon by the magnets, is so shaped that, when the shaft turns, the torque due to one magnet varies, while the torque due to the other magnet remains constant. The pointer therefore comes to rest where the torques of the two magnets are equal. This arrangement
insures freedom from error, due to varying voltage. The scale is calibrated to indicate the number of cycles directly.
The instruments contain no moving wires, moving iron, or vibrating reeds, and no controlling springs. The controlling forces are entirely electrical, and thus the calibration is permanent.

Style number and list price include self-contained frequency meter complete for 90 to 130 -volt circuits. For other voltages, a portable transformer having 100 -volt secondary should be used.

| Frequency | Voltage | Style No. | List Price |
| :---: | :---: | :---: | ---: |
| 20 to 45 | $90-130$ | 177034 | $\$ 10000$ |
| 45 to 75 | $90-130$ | 177035 | 10000 |
| Approximate | Weight-Net, 9 pounds; shipping, | 21 pounds. |  |

## TYPES PC AND PD A-C. AND D-C. PORTABLE INSTRUMENTS-Continued

## TYPE PC WATTMETERS



Type PC A-C. or D-C. Wattmeter

The listed wattmeters are entirely self-contained, all resistors necessary for the rated voltage ranges being contained in the case. The wattmeters that have double current or double voltage range are provided with a switch operated by a knob on the face-plate, which makes series or parallel connection of coils when the knob is turned to the proper position. Only two current and two voltage binding posts are, therefore, necessary. Special instruments can be supplied with sufficient overload capacity to give full scale deflection on 20 per cent power factor.

The polyphase wattmeter when properly connected, indicates the true power in a two-phase three wire or four-wire,* or a three-phase three-wire or four-wire circuit. They are useful in polyphase testing, as one instrument indicates the total power and it is not necessary to take separate readings in two phases and add or subtract them. They can be used for single-phase as well as polyphase testing, either by connecting only one element in circuit or by connecting the two current coils in series and the two voltage coils in multiple on the single-phase line. With the latter connection, the instrument reads twice the actual load. If transformers are required, the polyphase instrument connected singlephase operates from the same transformers that would be used with a single-phase instrument.

Style number and list price include self-contained wattmeter complete.

| Maximum Voltage | Current <br> Capacity, <br> Amperes | Scales | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: |
| 150300 | 1 | $\left\{\begin{array}{l}100 \mathrm{~W} . \\ 200 \mathrm{~W} .\end{array}\right\}$ | 182972 | 814000 |
|  |  | $\left\{\begin{array}{l}\text { 400 W. }\end{array}\right.$ |  |  |
|  | 25 | $\left\{\begin{array}{l}250 \mathrm{~W} . \\ 500 \mathrm{~W} .\end{array}\right\}$ | 182973 | 14000 |
| 150 300 |  | $\left\{\begin{array}{c}1000 \mathrm{~W} . \\ 500 \mathrm{~W} .\end{array}\right\}$ |  |  |
| 150300 | 510 | $\{1000 \mathrm{~W}$. | 182974 | 14.500 |
|  |  | $\left\{\begin{array}{l}2000 \mathrm{~W} . \\ 1000 \mathrm{~W} .\end{array}\right.$ |  |  |
| 150300 | 1020 | \{ 2000 W. $\}$ | 182975 | 15000 |
|  |  | $\left\{\begin{array}{r}4000 \mathrm{~W} . \\ 2 \mathrm{kw} .\end{array}\right.$ |  |  |
| 150300 | 2040 | 4 kw.$\}$ | 182976 | 16000 |
|  |  | 8 m kw. |  |  |
| 150300 | 3060 | 6 kw . $\}$ | 182977 | 16000 |
|  |  | $\{12 \mathrm{kw}$. |  |  |
| 150 | 5 | $\left\{\begin{array}{c}500 \mathrm{~W} . \\ 1000 \mathrm{~W} .\end{array}\right\}$ | 272960 | 16000 |
| 600 | 10 | $\left\{\begin{array}{l}2500 \mathrm{~W} . \\ 5000 \mathrm{~W} .\end{array}\right\}$ |  |  |
| 300 | 5 | $\{2000 \mathrm{~W}$. |  |  |
| 600 | 10 | $\left\{\begin{array}{l}2000 \mathrm{~W} . \\ 4000 \mathrm{~W} .\end{array}\right\}$ | 219313 | 16000 |

Type PC Polyphase Wattmeters


[^28]
## TYPES PC AND PD A-C. AND D-C. PORTABLE INSTRUMENTS-Continued

## TYPE PC IRON-LOSS VOLTMETER

This instrument is for use with a wattmeter for determining the iron loss in distributing and power transformers on the basis of sine wave voltage and normal frequency, when the testing is done on a circuit of any wave shape and approximately normal frequency.

The iron loss in a transformer varies with the wave shape and frequency. Guarantees are, therefore, based on sine wave and a normal frequency; but the standard conditions are difficult to obtain in practice.

The iron-loss voltmeter consists of a type PC wattmeter movement connected in series with the winding on an iron core, and so compensated that it measures the iron loss in the core. It is calibrated in "volts" on a circuit of pure sine wave voltage. Any circuit that makes the instrument read a certain "voltage," therefore, produces the same iron loss as would a pure sine wave of that voltage. The instrument does not indicate the voltage of the circuit, but the voltage of a pure sine wave of normal frequency that would cause the same iron loss in the transformer as the wave of voltage of the testing circuit.

In application the iron-loss voltmeter is connected across the terminals of the trans.ormer under test in the same manner as an ordinary voltmeter. A wattmeter is also connected in the circuit in such a way as to measure the total input of both the transformer and the iron-loss voltmeter. The voltage of the circuit is then adjusted by any convenient means until the iron-loss voltmeter reads the normal voltage of the transformer. The total power input is read on the wattmeter and the watts input of the


Type PC Iron-Loss Voltmeter
iron-loss voltmeter is read on its watt scale, the difference being the normal iron loss of the transformer.

Style number and list price include complete instrument.

|  | Frequency | Approx. Wr., Las. |  | Boxed |
| :--- | :---: | :---: | :---: | :---: |
| Voltage | Cycles | Net | Style No. | List Price |
| $125-250$ | 60 | 20 | 50 | 185074 |

## RESISTORS* FOR VOLTMETERS; WATTMETERS, AND THREE-PHASE POWER FACTOR METERS

Resistors are listed that adapt any of the voltmeters or wattmeters for use on voltages up to 600 , and the three-phase power factor meters for voltages up to 400. Above these voltages and for single-
voltage transformers should be used when measuring alternating current. For voltmeters that are to be used on direct-current circuits of higher voltages, special resistors can be furnished.

| Rated <br> Ohms | For Voltmeter Style No. | For Wattmeter Style No. | For Power Factor Meter Style No. | Changes From | $\underset{\text { Voltage }}{\text { To }}$ | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\left\{\begin{array}{r} 550 \\ 1650 \end{array}\right\}$ | 182983 | ......... ........ |  | 0-75 | $\left\{\begin{array}{l} 0-150 \\ 0-300 \end{array}\right\}$ | 207389 | 83400 |
| $\left\{\begin{array}{l} 1100 \\ 3300 \end{array}\right\}$ | 169518 | ........ ........ | ......... | 0-150 | $\left\{\begin{array}{l} 0-300 \\ 0-600 \end{array}\right\}$ | 207380 | 4200 |
| $\left\{\begin{array}{l}2000 \\ 6000\end{array}\right\}$ |  | $\left\{\begin{array}{l} 169520 \text { to } 169526 \\ 182965 \text { to } 182970 \end{array}\right\}$ |  | 150 | $\left\{\begin{array}{l}300 \\ 600\end{array}\right\}$ | 182971 | 3400 |
| 4000 | 169519 | $\left\{\begin{array}{l} 169527 \text { to } 169533 \\ 182972 \text { to } 182977 \end{array}\right\}$ | ......... | 300 | 600 | 207391 | 2800 |
| $\left\{\begin{array}{l} 2000 \\ 2000 \end{array}\right\}$ | ......... | ......... ........ | 177039 | 100 | 200 | $\dagger 207392$ | 3800 |
| $\left\{\begin{array}{l}4000 \\ 4000\end{array}\right\}$ |  | $\left\{\begin{array}{l}198555 \\ \ldots . . . \\ \text { to } 198556\end{array}\right\}$ | 177037 or 177039 | 300 100 | $\left\{\begin{array}{l} 600 \\ 300 \end{array}\right\}$ | \$178554 | 4200 |

* These resistors are not interchanzeable; each must be adjusted for the particular instrument with which it is used. When ordering new resistors for instrument already in service state the exact resistance of instrument. A record of the original resistance will be found on the instruction card in cover. If the instrument has never been readjusted and is in good condition this information can be copied from card.

This resistor includes two separate 2000 ohm resistors in one box
IThis resistor includes two separate $\mathbf{4 0 0 0} \mathrm{ohm}$ resistors in one box.

| Section 3-B | Westinghouse Instruments and Relays | May, 1923 |
| :--- | :--- | :---: |

## TYPES PC AND PD A-C. AND D-C. PORTABLE INSTRUMENTS-Continued

Transformers-For voltages or currents higher than those for which instruments are listed, instruments for 100 volts and for 5 amperes should be used with voltage and current transformers selected from the pages of this catalogue on "Instrument Transformers."

## Transportation of Portable Instruments

Experience has shown that portable instruments shipped by freight are subjected to such rough handling that there is an appreciable tendency toward change in calibration or actual damage.

It is strongly recommended that all shipments of portable instruments be made by express and they will be so shipped in all cases where method of shipment is not specified by the purchaser. Where the purchaser specifies shipment by freight the Westinghouse Company will accept no responsibility for errors found in calibration.

## Over-All Dimensions-Inches


Type PC Wattmeter (Single-Phase)...........74 $\times 734 \times 1$



Special PC Instruments-Milliammeters, capacity meters, compensated wattmeters, special wattmeters for very low power factor testing, and ranges not listed in voltmeters, ammeters, wattmeters, and frequency meters can be furnished. Prices on request.

Table of Scale Markings- Types PC and PD Meters

| Strle Na | Capacity |  |  |  | $1 \text { Ital }$ |  |  |  | arking |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Type PC Voltmeters |  |  |  |  |  |  |  |  |  |  |  |
| 182963 | 75 Volts | 15 | 2 | 5 | 150 | 0 | 1020 | 30 | 4050 | 60 | 70 |
| 169518 | 75-150 Volts | 15 | 2 | 5 | 150 | ! | 80 | ${ }_{30}^{60}$ | 80 <br> 80 <br> 40 <br> 0 | 178 60 | 780 |
| 169519 | 150-300 | 15 | 2 | 5 | 150 | - | $\begin{array}{cc}40 \\ 20 & 80 \\ 40\end{array}$ | 120 60 | 160 <br> 80 <br> 100 | ${ }_{120}^{20}$ | 280 <br> 140 |
| Type PC Wattmeters |  |  |  |  |  |  |  |  |  |  |  |
| 169520 | 100 Watts | 10 | 2 | 5 | 100 | 0 | 20 | 40 | 60 | 80 | 100 |
| 1695321 <br> 169527 <br> 182965 | 200 | 10 | 2 | 5 | 100 | 0 | 40 | 80 | 120 | 160 | 200 |
| 182965 | 100-200 | 10 | 2 | 5 | 100 | ! | 40 | 880 | ${ }^{120} 60$ | 180 | 200 |
| 169528 | 400 | 8 | 2 | 5 | 80 | 0 | 100 |  | 200 | 300 | 400 |
| 182972 | 100-200-460 Watts | 10 | 2 | 5 | 100 | $\begin{aligned} & 0 \\ & 0 \\ & 0 \\ & 0 \end{aligned}$ | $\begin{aligned} & 88 \\ & 10 \\ & 20 \end{aligned}$ | $\begin{aligned} & 160 \\ & 80 \\ & \hline 80 \\ & \hline \end{aligned}$ | $\begin{aligned} & 240 \\ & 120 \\ & \hline \end{aligned}$ | $\begin{aligned} & 320 \\ & 800 \\ & 80 \\ & \hline \end{aligned}$ | $\begin{aligned} & 300 \\ & 100 \\ & \hline 100 \\ & \hline \end{aligned}$ |
| 169522 | 500 Watts | 10 | 2 | 5 | 100 | 0 | 100 | 200 | 300 | 400 | 500 |
| 182966 | 250-500 " | 10 | 2 | 5 | 100 | ! | 100 | 200 | 300 150 | 200 200 | 500 200 |
| 169523 169593 | 1000 " | 10 | 2 | 5 | 100 | 0 | 200 | 400 | 600 | 800 | 1000 |
| 182967 | 500-1000 | 10 | 2 | 5 | 100 | ! | 200 | 400 | 600 300 | 800 | 1000 500 |
| 182973 | 250-500-1000 Watts | 10 | 2 | 5 | 100 | $\begin{aligned} & 0 \\ & \hline 0 \\ & 0 \\ & 0 \end{aligned}$ | $\begin{aligned} & 100 \\ & 200 \\ & 100 \\ & \hline 50 \\ & \hline \end{aligned}$ | $\begin{aligned} & 200 \\ & 200 \\ & 200 \\ & 100 \end{aligned}$ | $\begin{gathered} \frac{500}{600} \\ \hline 00 \\ \hline 150 \end{gathered}$ | $\begin{aligned} & 400 \\ & 800 \\ & \hline 000 \\ & \hline 000 \end{aligned}$ | 500 500 500 350 |
| 169530 | 2000 Watts | 10 | 2 | 5 | 100 | 0 | 400 | 800 | 1200 | 1600 | 2000 |
| 182968 | 1000-2000" | 10 | 2 | 5 | 100 | \% | 400 | 800 400 | 1200 600 | 1000 800 | 2008 |
| $\begin{array}{\|l\|} \hline 102974 \\ 196555 \\ \hline \end{array}$ | 500-1000-2000 Woms | 10 | 2 | 5 | 100 | O | $\begin{aligned} & 400 \\ & 200 \\ & 100 \\ & \hline \end{aligned}$ | $\begin{aligned} & 800 \\ & \hline 800 \\ & \hline 200 \\ & \hline \end{aligned}$ | $\begin{array}{r} 1700 \\ .700 \\ \hline .300 \\ \hline \end{array}$ | 1000 800 400 | 2000 1000 500 |
| 169524 | 2500 Watts | 10 | 2 | 5 | 100 | 0 | 500 | 1000 | 1500 | 2000 | 2500 |
| 182969 | 2000-4000 " | 8 | 2 | 5 | 80 | 8 |  |  | 2080 | 38088 | 3888 |
| $\begin{array}{\|l\|} \hline 48955 \\ 219313 \\ \hline \end{array}$ | 1000-2000-4000 Wath | 10 | 2 | 5 | 100 | $\begin{array}{\|l\|} \hline 0 \\ 0 \\ 0 \\ \hline \end{array}$ | $\begin{aligned} & 8000 \\ & 800 \\ & 200 \\ & \hline \end{aligned}$ | $\begin{aligned} & 1600 \\ & 800 \\ & \hline 900 \\ & \hline \end{aligned}$ | $\begin{aligned} & 2200 \\ & 1200 \\ & \hline 600 \\ & \hline \end{aligned}$ | $\begin{array}{r} 3 \times 00 \\ 300 \\ \hline 800 \\ \hline \end{array}$ | 48000 2000 0000 |
|  | 5 Kw . | 10 | 2 | 5 | 100 | 0 | 1 | 2 | 3 | 4 | 5 |
| 182970 | 3-6" | 12 | 2 | 5 | 120 | \% | 1.5 | 1 | 3  <br> 1.5  | ${ }_{2}^{5}$ | ${ }_{5}^{6}$ |
| $\begin{array}{\|l\|} \hline 182976 \\ 210314 \\ \hline \end{array}$ | 2-4-8 | 8 | 2 | 5 | 80 | $\begin{array}{\|l} \hline 0 \\ 0 \\ 0 \\ 0 \end{array}$ | $\begin{aligned} & 2 \\ & 15 \end{aligned}$ |  | $\begin{aligned} & 6.9 \\ & 2 \\ & 2 \\ & \hline \end{aligned}$ | $\begin{aligned} & 6 \\ & 3.5 \\ & \hline \end{aligned}$ | $\begin{aligned} & \frac{2}{8} \\ & 2 \\ & \hline \end{aligned}$ |
|  | 10 " | 10 | 2 | 5 | 100 | 0 | 2 | 4 | 6 | 8 | 10 |
| 182977 | 3-6-12 | 12 | 2 | 5 | 120 | - | $\begin{aligned} & 2 \\ & 1.5 \\ & \hline \end{aligned}$ | $\begin{array}{r} 7 \\ 2 \\ \hline \end{array}$ | $\begin{array}{ll} \hline 6 & 8 \\ 3 & .5 \\ \hline \end{array}$ | $\begin{aligned} & \hline 10 \\ & \hline \\ & \hline \end{aligned}$ | 12 |
| 169533 | $20 \sim$ | 10 | 2 | 5 | 100 | 0 | 4 | 8 | 12 | 16 | 20 |
| Type PC Iron loss Voltmeter |  |  |  |  |  |  |  |  |  |  |  |
| 185074 | 125-250 volts | 12\% | 2 | 5 | 125 | 8 | 48 | 8 | 120 \% 18 | 388 | 38 |
| Type PD Frequency Meters |  |  |  |  |  |  |  |  |  |  |  |
| 177034 | 20 to 45 Cycles | 5 | 5 | 5 | 125 | 20 | 25 | 30 | 35 | 40 | 45 |
| 177035 | 45 to 75 " | 6 | 5 | 5 | 150 | 45 | 50 | 55 | $60 \quad 65$ | 70 | 75 |

# TYPES PM AND PR PORTABLE AMMETERS 

## FOR ALTERNATING-CURRENT CIRCUITS



Typi PM Ammeter

## Application

These are direct-reading instruments for general alternating-current testing and laboratory work. Exceptionally long, open scales, and perfectly damped character of the indications, enable readings to be taken quickly and accurately, and make these instruments very desirable for measuring fluctuating loads or for general testing.

## Distinctive Features

Permanent accuracy, light but strong moving element, high torque, no moving wires or connections, freedom from effects of external fields,
damping by permanent magnets, and excellent readability.

Compared to moving-iron instruments, these instruments offer many advantages such as freedom from stray fields, and longer scales. The long scales permit of fewer instruments for a complete equipment for any given range of testing.

## Operation

These instruments operate on the induction principle. Simple construction and accessibility of all parts have been made prime features in their designs.

## TYPE PM INSTRUMENTS

## Construction

Case and Cover-Mounted in polished wood carrying cases with hinged covers, which are easily removed, and with flexible sole-leather handles. By withdrawing four screws and removing a connection strap on the face-plate the sides and face of the case can be removed, leaving the measuring element mounted on the base in good position for inspection or repairs.
Scales-Scale subtends an arc of 240 degrees, giving large, open divisions that are clearly readable from 10 per cent to full scale. Mirror extending the entire length of the scale prevents parallax in reading.

Simplicity-The use of the induction principle results in a very simple construction. The moving element is light but not delicate.

Damping-Perfect damping is obtained with minimum weight of movement. A sudden application of full load will not cause the pointer to overswing. In addition, heavy damping has the effect of preventing mechanical shocks and unnecessary wear on the bearings.
Accuracy and Permanence-The exceptionally high torque developed makes these instruments extremely sensitive to permanent changes in load as distinguished from momentary fluctuations, which are damped out. They are not affected by temperature changes, and a curve accompanying each instrument gives corrections for frequencies between 20 and 65 cycles. The absence of pivot wear, insured by the light moving element and the design and materials used in the bearings, enables the instruments to retain their high initial accuracy for a long period of service.

## TYPES PM AND PR A-C. PORTABLE AMMETERS-Continued

Torque and Weight of Movement-Extremes of weight in the movements have been avoided. The ratio of torque to weight is exceedingly high.

Finish-The terminals and connection straps are finished in bright nickel. Metal parts close to the dial are finished in black nickel to avoid glare. The face-plate is of polished black composition.

Size-The cases of the type PM ammeters are $63 / 4$ inches by $73 / 4$ inches by $43 / 4$ inches high.

Range in Calibration-Each instrument has two scales with a ratio of 1 to 2 , and the calibration is equally correct for either scale.

## Scale Marking

The scale marking is so divided that the division marks give even readings. Thus, the 40 -ampere instrument has eight main divisions, five intermediate divisions, and four sub-divisions, or a total of 160 divisions; each sub-division is .25 ampere. Owing to the condensation of the scales at the zero end, a number of the sub-divisions are omitted, usually about 10 per cent. The main (numbered) divisions of the scale are, however, given down to zero.

## Type PM Ammeters

Style number and list price include self-contained instrument in a polished box with removable cover. Style Nos. 169511 and 169512 may be used in con-
nection with current transformers having 5 amperes secondary current for full-scale deflection.
$\left.\begin{array}{rccccc}\begin{array}{c}\text { Current Ranges, } \\ \text { Amperes }\end{array} & \begin{array}{c}\text { Frequency } \\ \text { Cycles }\end{array} & \text { Approx. Wt.. Lbs. } \\ \text { Boxed }\end{array}\right)$

## TYPE PR INSTRUMENTS

The type PR ammeters fill the demand for instruments where low first cost is of more importance than very high accuracy. The mechanism is similar to that of the type PM, the difference consisting in the omission from type PR of some of the refinements. The main differences are: pivots permanently attached to movement instead of removable: cases made from cast aluminum, black japanned finish, without hinged cover, not sealed.

Size-The cases of the type PR ammeters are 6 inches by 7 inches by $38 / 4$ inches.


Type PR Ammerer

## Type PR Ammeters

Style number and list price include self-contained instrument in metal case without cover. Style No. 172569 may be used in connection with current transformers having 5 -ampere secondary current for full scale deflection.


Order by Style Number

## TYPE PR PORTABLE TESTING OUTFITS



Type PR Portable Testing Outfit

## Application

These outtits provide a convenient means of measuring currents from 75 amperes up to 250 amperes in an overhead line or in station wiring without opening the circuit. These values are lower than could be measured with a standard instrument and split-type transformer.

## Construction

The outfit consists of a portable split-type current transformer, Style No. 117508, a type PR portable ammeter, a set of leads 10 feet long and a leather carrying strap.

The split-type current transformer is made with a clamp at one side and a hinged joint at the other so that the two halves can be opened, slipped over the cable, and clamped together tightly. By means of binding posts on the transformer, connec-
tions can be made for obtaining full scale readings on either 125 or 250 amperes primary.

Insulation-The split-type current transformer is insulated for use on 2300 -volt circuits, it being assumed that for higher voltages they will be used over cable having sufficient insulation for the protection of the operator and instrument.

## Accuracy

The transformer and instrument are calibrated together so that fairly accurate readings are made without corrections. The transformer is not suitable for use with a wattmeter or watthour meter and cannot be used with an ammeter that has not been calibrated with it. The ammeter as included in the set cannot be used alone or with any transformer other than the one with which it is calibrated.

Style number and list price include type PR ammeter, portable transformer Style No. 117508, leads 10 feet long, and leather carrying strap.
Frequency,
Cycles
60
Full Scale
Capacity,
Amperes
125 or 250
Opening for
Conductor
Inches
$1^{8} / 6^{6} 1^{7} \mathrm{~s}$

| Approximate |  |  |  |
| :--- | :---: | :---: | :---: |
| NetWr., Lis. | Shipping | Style No. | List Price |
| $281 / 2$ | 48 | 172571 | 811000 |

Order by Style Number

## PRECISION INSTRUMENTS

## FOR A-C. OR D-C. CIRCUITS



Style No. 35248, Voltmeter


Style No. 35243, Ammeter
large and open divisions, which form equal parts of the entire circumference of a circle about 5 inches in diameter.

The ammeter and voltmeter deflections are proportional to the square of the quantity measured. The wattmeter deflections are directly proportional to the watts in the circuit. The voltmeters and ammeters are provided with two scales, one divided into equal divisions which may be read with a vernier, the other divided into divisions proportional to the square root of the deflection and hence proportional to the voltage or current. The latter scale is used for taking readings when only ordinary accuracy is necessary. For extreme accuracy readings are taken on the evenly divided scale and the square root obtained from a table furnished with the instrument and this multiplied by the constant. With 1000 ohms in the potential circuit of the voltmeter this constant is 10 , thus reducing the amount of calibration necessary to a minimum.

These instruments are calibrated in the standardizing laboratory of the Westinghouse Electric \& Mfg. Company, and a certificate furnished with each instrument gives the various constants and the calibration curve of the instrument.

Recalibration-The Westinghouse Electric \& Mfg. Company will check these instruments for a period of five years from the date of original purchase without any expense to the purchaser, except the transportation charges.

## PRECISION AMMETERS

Precision ammeters are applicable to cases requiring a greater accuracy than that of the usual type of portable ammeter or dynamometer. Ammeters listed are self-contained.

| Maximum Current Capacity | Style No. | List Price |
| :---: | ---: | ---: |
| 1 ampere | $\mathbf{3 5 2 4 8}$ | $\mathbf{8 3 1 0} 00$ |
| 5 amperes | 35243 | 31000 |
| 10 amperes | 35244 | 31000 |
| $2.5-5$ amperes | $\mathbf{6 0 1 8 0}$ | $\mathbf{3 6 0} 00$ |

Order by Style Number

## PRECISION INSTRUMENTS-Continued

## PRECISION VOLTMETERS

Each voltmeter outfit consists of a low reading milliammeter, used in connection with a known resistance. The instrument will give full scale deflection on 0.15 of an ampere, and has a resistance of exactly 100 ohms. Therefore, when used with external resistor, Style No. 35249, it will measure
up to 150 volts, and to proportionate voltages with other resistors.

Style number and list price do not include external resistor. External resistors must be used for all voltages.

| Scale | Style No. | List Price |
| :---: | ---: | ---: |
| 150 volts | 35248 | $\$ 31000$ |

## PRECISION WATTMETERS

Resistance-The resistance of the potential coil in these instruments is exactly 100 ohms, and they may be used with suitable external resistance on potentials up to 2500 volts.
Range-For use in calibrating watthour meters, Style No. 35241 is furnished covering three currentranges of a maximum capacity of 5,20 and 100 amperes. With 1000 ohms in the potential circuit, and 100 volts on a non-inductive load this instrument will give full scale deflections on $2.5,20$ or 100 amperes. To obtain the maximum capacity of the 5 -ampere coil on 100 -volt circuits, an external resistance of 2000 ohms should be used. With a resistance in the potential circuit for 100 volts these instruments will accurately measure quantities ranging from 10 to 10,000 watts and proportionate values at other voltages.
Style No. 66371 is a self-contained instrument. The current coils are similar to those in Style No. 35241, but it has in addition a resistance of 2000 ohms total mounted on the outside of the case, making the resistor and instrument a single unit.

Style number and list price do not include external resistors, which must be used for all voltages, except Style No. 66371, which is self-contained for $150-300$ volts.


| Maximum Current Capacity | Style No. | List Price |
| :--- | :---: | ---: |
| $2.5-10-50$ amperes | 54973 | $\$ 51500$ |
| $5-20-100$ amperes | 35241 | 51500 |
| $5-20-100$ amperes self-contained | 66371 | 57500 |

## RESISTORS FOR PRECISION VOLTMETERS AND WATTMETERS

The precision resistors are for use with precision voltmeters and the potential circuits of precision

wattmeters. Up to and including the 6000 ohm size, they are made up in several sections giving steps of 1000 ohms each, which is the value used for a normal potential of 100 volts.

Sub-Division-The first section of each box has a sub-division of 100 ohms to allow for the resistance of the instrument coils, the total resistance being used when the boxes are connected in series.


Style No. 35250, Resistor

Order by Style Number

## PORTABLE POTENTIOMETERS

## FOR "HOT SPOT" TEMPERATURE MEASUREMENTS



## Application

Portable potentiometers have the same application as the switchboard potentiometers listed on another page, except arranged for portable service. They are the most accurate means of measuring the temperature of the hottest parts in electrical machines.

Industrial Uses-The potentiometer is coming into wide use for measuring temperatures in other than electrical apparatus. With the thermo-couples embedded in bales of cotton or tobacco in course of curing, in storage coal piles, and in similar places, the temperature of the interior of the piles can be determined without disturbing them. The portable instrument lends itself especially to these industrial applications because it is not often convenient to carry the leads from such location to a central point at which the switchboard instrument could be mounted.

As a Millivoltmeter-The potentiometer is calibrated in millivolts as well as in degrees and can therefore be used within its capacity as a millivoltmeter. As it operates on the slide-wire-potentiometer principle, with proper connections it can be used for any testing for which the slide-wire-potentiometer can be used.

## Distinctive Features

Readings are made directly in degrees; couples are simple, inexpensive, and mechanically strong; there is no appreciable time lag in making measurements; there are no errors due to change of resistance.

## Construction

The portable potentiometer is essentially the same as the switchboard instrument described on another page.

Case-The potentiometer is mounted in polished hardwood case with hinged cover that is removed easily, and has a flexible sole-leather handle. Size of case: 11 inches wide by 11 inches long; 6 inches high.

Wiring-All wiring from the couples to the potentiometer must consist of one copper wire and one "advance" (nickel-copper) alloy wire.

Style number and list price include portable potentiometer complete with one test thermo-couple having leads 6 feet long.


## PORTABLE FAULT LOCALIZERS



Portaile Fault Localizer without Galvanometer

The portable fault localizer is used for locating grounds in a power feeder. It is an application of the Wheatstone bridge with all the necessary apparatus contained in one portable case wired for connection to the circuit to be tested.
Its use assumes that the cable is grounded at only one point and that a parallel conductor of the same length and resistance as the faulty cable is available.
Operation-After all electrical connections to the defective feeder have been removed and before the fault localizer has been connected to the cable, the cable is tested by means of a temporary connection through a lamp bank or battery for the grounded conductor. If the lamps do not burn brightly, a high resistance ground is indicated and should be broken down by applying a sufficiently high voltage.

The fault localizer is connected as shown in the diagram, and the dial revolved by means of the knob in the middle of the localizer until the galvanometer does not show any deflection when the key is closed. The reading of the instrument then shows the per cent of length of the feeder from the point where the test is being made to the location of the ground, assuming the total length of the feeder to be 100 per cent; the red scale indicating that the ground is on the conductor connected to the binding post marked red, and the black scale indicating to the binding post marked black.

Direct-current only is used in these tests.

Advantages-Ease of adjustment; position of the ground read directly off the dial in terms of per cent of length of defective cable.

Construction-The fault localizer consists of a polished wooden case which contains all the parts necessary for the test except the source of directcurrent supply, the lamp bank or other load, and the leads to the cables. Style No. 214185, however, does not have the galvanometer or galvanometer leads, and is listed for use with a separate galvanometer.

Galvanometer-Galvanometer, Style No. 311818, which is also supplied with fault localizer Style No. 216718 is a highly sensitive galvanometer which does not require to be leveled to take readings. It can be used for general testing wherever a portable galvanometer of its sensibility is desired.
The following are its constants:
Resistance- 19 ohms.
Sensibility-. 001 amperes per division.


PRICES
Style number and list price include the fault localizer complete as described.
Style No.
214186
216718
311818
Description
Without galvanometer
With galvanometer and leads
Galvanometer only. Type PX-2

| Approx, Overall Dimensions Inches |
| :---: |
| 93/6x1034x $31 / 8$ |
| 143/3x101/4x3\% |
| $31 / 2 \times 31 / 2 \times 11 / 2$ |


| Approx. Wr... Lbs. |  |  |
| :---: | :---: | ---: |
| Net | Shipping | List Price |
| 5 | 12 | 810000 |
| 9 | 15 | 11500 |
| 2 | 3 | 1300 |

Order by Style Number

# PORTABLE THREE-ELEMENT OSCILLOGRAPH 



General Assembly Vibw with Motor and Film Holder Attached

## Application

Rapid strides in electrical advancement have been made possible by the help of the oscillograph. With the expanding field of electric railways, great interconnected power systems, electrically driven submarines and electrically equipped aeroplanes, there is increased need for an oscillograph outfit which is readily portable and which will work equally well in an acroplaneor in a perfectly equipped laboratory. Such an instrument was thought impossible a few years ago when literally a ton of apparatus was required to carry on an oscillograph test where no suitable direct-current supply was available.

This oscillograph is complete in one unit except for the motor and film holder. It is extremely compact and portable and in addition it will cover a broader field of work and is more easily operated than its predecessors.

## Construction

This main unit is 11 inches wide, $111 / 2$ inches high and 25 inches long; and includes: the entire optical system; special incandescent-lamp illuminant; highly sensitive 3 element galvanometer; complete control equipment for vibrator-elements (including 30,300 ohms of non-inductive resistors); transformer (for operating lamp and motor) for 110 or 220 volts supply, at any frequency from 25 to 70 cycles.
The special lamp-control switch and automatic lamp-extinguishing switch enables the operator to apply a greatly abnormal voltage to the incandescent lamp so as to obtain results equal to that formerly obtained only with the intense light of the electric arc. With the automatic features of this instrument, the same lamp may be used for hundreds and even
thousands of oscillograms as the lamp is at great abnormal voltage only for a small fraction of a second, during the exposure.

The latest form of galvanometer is equipped with supermagnets of a newly developed permanent type. These make the vibrators more sensitive than with any previous electro-magnets, with their necessary supply of direct-current. Hence, with this new construction, both the instriment and the operator are relieved of fieldrheostat, ammeter, control switches, storage battery, and rectifier.

The special back-geared induction motor has step pulleys which give a great speed range for the photographic film.

The outfit also includes a special film-holder which may be loaded and unloaded without resort to a dark room. This takes standard kodak films which also may be developed without a dark room by using a tank developing outfit.

Even for laboratory use, this outfit has many advantages. Its ease of manipulation and reliability of results is in itself an advantage but its perfect control of the commercial apparatus to be tested makes it practically as easy to take transient phenomena as to take ordinary recurrent a-c. phenomena.

The remote control switch is used to start the mechanical action of remote controlled apparatus, a sufficient time before the opening of the shutter so that the actual start of the electrical phenomena will occur shortly after the exposure begins on the film.

It may be desirable to have the oscillograph operate automatically to record the opening of a large oil breaker under a chance short circuit.

## PORTABLE THREE-ELEMENT OSCILLOGRAPH-Continued

Several portable oscillographs may be operated simultaneously to show different phases of the same transient. These oscillographs may be located on the same table or they may be scattered in different towns or different sub-stations along the same net-work of power lines. Each oscillograph can be set for semi-automatic operation so that when the
operator (at one station) closes in the common supply switch, all the oscillograph motors, lamps, shutters, etc., operate simultaneously.

The main unit weighs but eighty pounds ( 80 lbs .) complete, and the whole outfit together weighs scarcely more than one hundred pounds.

## TABLE OF APPROXIMATE FILM SPEEDS

## For 43/4 Inch Drum

| Driving Pulley | Belt Position | 25 Cycle Operation |  | 60 Cycle Operation |  | Total Cycles per 10 Inches |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Rpm. | Seconds/Inch | Rpm. | Seconds/Inch |  |
| Direct | 1 st | 685 | 0.006 | Too Fast | Danger | 1.5 |
| Direct | 2nd | 410 | 0.010 | 1010 | 0.004 | 25 |
| Direct | 3rd | 230 | 0.018 | 570 | 0007 | 4.4 |
| Direct | 4th | 98 | 0.042 | - 243 | 0.017 | 10.2 |
| Geared | 1 st | 43 | 0.095 | 107 | 0.038 | 23. |
| Geared | 2nd | 25.5 | 0.160 | 63.2 | 0.065 | 39. |
| Geared | 3rd | 14.3 | 0.286 | 35.5 | 0.115 | 70 |
| Geared | 4th | 6.1 | 0.675 | 15.1 | 0.272 | 160. |
|  |  | Approximate Sensitivity of Vibrator |  |  |  |  |

Standard: 0.11 amperes d-c., per inch deflection ( 0.044 amperes per centimeter).
Super-sensitive: 0.025 ampere, d-c., per inch deflection. ( 0.010 amperes per centimeter).

## Approximate Natural Period of Vibration (Undamped)

Standard: 5000 complete cycles per second.
Super-sensitive: 2,500 complete cycles per second.
Required Supply-
To operate lamp and motor on a-c.
110 or 220 volts at 25,50 or 60 cycles. 250 watts.
To operate lamp and special motor on battery:
One large 6 volt or 12 volt storage battery.
Normal Film Speed Range.
One half inch per second to 260 inches per second ( 1300 feet per minute).

## PRICES

## STANDARD EQUIPMENT

(a) Main oscillograph case ( $11 \times 1112 \times 25$ inches) inc.:

Three element galvanometer with vibrators.
Supply panels with switches and fuses.
Optical system.
Incandescent lamp with control switch and automatic extinguisher.
Photographic shutter and control.
Remote control mechanism.
Driving head for films and mirrors.


Element Control Side of Oscillograph
Section 3-B - Westinghouse Instruments and Relays

## PORTABLE THREE ELEMENT OSCILLOGRAPH-Continued

Element resistances ( 30,300 ohms) and dial switches.
Transformer for supplying:
Lamp, motor and trip magnet.
Diagram of connections, with key, moulded into panel.
(b) Back geared induction motor with step pulleys for driving photographic film and viewing mirrors.
(c) Daylight loading film attachment for taking 5 inch or 10 inch oscillograms.
(d) Rotating viewing mirrors with ground glass calibration window.
(e) Three non-inductive shunts for currents from 2 to 20 amperes.
(f) Spare lamps, fuses, films and repair vibrator parts.

Portable Three-Element Oscillograph (Standard Equipment). $\$ 367500$

## SPECIAL EQUIPMENT

The following special equipment may be had in addition to the standard equipment. Prices of special equipment will be furnished on request.
(a) Small six-volt motor for battery operation.
(b) Slow-speed long-film attachment.
(c) Variable, non-inductive shunt-

20 to 1000 amperes continuous capacity.
(d) Polar (circular) film attachment with synchronous motor.
(e) Harmonic analizer for polar films.
(f) Oscillograph table for laboratory use.
(g) Special super-sensitive vibrator element.
(h) Special case for carrying oscillograph on pullman.
(i) Additional external resistance unit for use when making records on high voltage d-c. lines.
(j) Contactor to act as relay for large remote control apparatus. Style No. 300947.


Pront and Rear View of Standard Vibrator Element

# CIRCULAR-OSCILLOGRAM ATTACHMENT 



## Application

This attachment is adapted for use with the standard oscillograph for obtaining circular oscillograms. By a very slight remodeling of the standard oscillograph, the attachment can be used interchangeably with the regular rectangular film-holder, enabling the operator to take rectangular or circular oscillograms at will.
Use of Circular-Oscillograms-When electrical investigations and calculations are to be made of a periodic function, they can generally be simplified and are often more accurate if the oscillograms are taken in circular coordinates. A single cycle is several times as long when taken on circular oscillograms as when on rectangular, and this extension of the time scale and the geometric form of the curve allow more accurate subdivisions and more simple and accurate calculations of phase angles, harmonic analyses, root-mean-square values, power in watts, power factors.

The circular oscillograms obtained by the use of this attachment are in the correct form for use on the harmonic analyzer described on the following
page not requiring plotting from rectangular co. ordinate to circular.

## Operation

The oscillograph is adjusted as when taking oscillograms in rectangular coordinates, and the pictures are taken by exposing the circular film running at synchronous speed in front of the slot of the oscillograph. Each film holder is equipped with a small two-pole self-starting synchronous motor for driving the film in synchronism with the circuit being tested.

Driving the film at synchronous speed enables the cycle to be traced repeatedly, often allowing the use of à concentrated filament incandescent lamp instead of the troublesome arc lamp. It also enables several exposures to be made on the same film, in proper phase relation, to the same or different scale, and referred to the same or different zero circles; and therefore complete tests of any complicated singlephase or polyphase conditions can be made on a single film with a single oscillograph element and without the least confusion of the several periodic curves.

## Description

Circular-Oscillogram Attachment Complete with Synchronous Motor One dozen sensitized films, 10 inches diameter. $3 / 8$-inch hole
One dozen sensitized template boards." 10 inches by 10 inches


| Style | List |
| :---: | :---: |
| No. | Price |
| 219159 | 87000 |
| 239784 | 13000 |
| 240171 | 500 |

*Consists of sheet of sensitized paper stapled to a sheet of bristol board ready for printing and cutting out the template.

# HARMONIC ANALYZERS 



## Application

By the use of this wave-form analyzer any periodic function can be investigated mechanically and resolved into its harmonic components so that its equation can be immediately written out: The variations of force, displacement, velocity, or acceleration can be analyzed and, since they are all related, the physicist or engineer can derive any or all of the others by differentiation or integration of the very simple sine or cosine terms of the equation of one of them. Waves of sound, temperature, magnetic flux, pressure, flow, torque, etc., can be easily investigated and their equations used to obtain functions of other related or dependent physical quantities.

By simple changes in adjustment, the apparatus can also be used to draw the harmonic components in their proper phase positions and to their proper amplitudes.

Uses in Electrical Measurements-The harmonic equation of electrical wave forms offers the most convenient means of expression, and allows quick and accurate calculations of engineering problems in which are involved questions of the paralleling of generators, possible cross currents and circulating currents in rotary converters, transformer connections, transmission line regulation, telephone troubles, and so forth.

This harmonic analyzer is the only instrument that can be used to obtain both a quick and accurate analysis of a voltage or current wave direct from the oscillogram. Analyses that were formerly long and tedious calculations which required a day's time and even then were only approximations,
can by this apparatus be obtained accurately in an hour.

## Operation

This apparatus extracts the components of the equation of the periodic function, one at a time and in any order desired. Without any knowledge of the principles of the apparatus, an accurate and complete analysis can be made in a few minutes by following a few simple directions which accompany the analyzer. More complete information on the operation and construction of the harmonic analyzer is given in Westinghouse Leaflet 3975.

Circular-Oscillograph Record-Analyses are made by the analyzer from curves in circular (polar) coordinates. These curves can be obtained directly from the circuit under test by the use of the Westinghouse "Circular-Oscillogram Attachment" (see following page) used with a standard oscillograph, or by plotting from the oscillograph record obtained in rectangular coordinates by the standard oscillograph a curve in circular coordinates. From the curves in circular coordinates, templates in bristol board are cut; these are used directly on the analyzer. The film record obtained by the circular oscillogram attachment is transferred by photographic printing to a sheet of sensitized paper; this is attached firmly to the bristol board and cut into the template.

|  | Approx. Wr., Lbs. |  | Style | List |
| :--- | :---: | :---: | :---: | :---: |
| Description | Net | Boxed | No. | Price |
| Harmonic Analyzer | $\mathbf{2 5 0}$ | $\mathbf{3 0 0}$ | $\mathbf{2 1 9 0 8 7}$ | $\mathbf{8 6 5 0} 00$ |
| Polar Planimeter | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{2 1 9 0 8 8}$ | $\mathbf{3 0} \mathbf{0 0}$ |

-Style number and list price of harmonic analyzer do not include polar planimeter which must be ordered separately.

## HIGH-VOLTAGE MEASURING DEVICES

In high-voltage testing, a voltmeter connected to the primary of the testing transformer and calibrated in terms of the testing voltage, is satisfactory where accuracy is not essential or where the kilovoltampere capacity of the load is negligible. These conditions, however, are rarely ever fulfilled in service when making high-voltage tests and more
accurate methods are necessary. The Westinghouse Company offers two devices of the latter class, the spherical-spark-gap voltmeter and the crest voltmeter, both recommended by the A. I. E. E. (For insulation-testing transformers and equipments see catalogue section on "Transformer Apparatus and Testing Equipment.")

## ELECTROSTATIC VOLTMETER

This is an instrument of exceptional merit, possessing the requisite insulation for high voltages and being entirely free from the influence of external static fields. The energy required to operate it is negligible. The current-carrying parts are immersed in oil, which allows the instrument to be compact and also acts as a damper, producing dead beat readings; while the form of terminal used also adds to the compactness and insulating properties.

The instrument measures root-mean-square voltages.

Operation-When the core of the condenser terminal is connected to one side of the high-tension circuit and the tank is connected to the other side, grounded, the total difference of potential is divided up among the various condensers in series, and charges of opposite polarity, proportional to the voltage, are induced on adjacent faces. Each cylinder of the moving element is oppositely charged to the curved plate nearest to it, and an attraction exists between the charges on the cylinders and on the plates, which tends to cause rotation of the moving element. This rotation is opposed by a spiral spring, so that the deflection is a function of the charge and consequently of the voltage. The deflection is indicated by a pointer carried by the shaft and read on a horizontal edgewise scale. The scale is provided with a mirror to prevent parallax, and reads both in volts and in proportional divisions.

Provision is made for reading full scale at the voltages shown in the following table by shortcircuiting layers of the condenser terminal, which gives a higher difference of potential across each of the remaining condensers. This is done without opening the case, by means of an insulated handle projecting through the cover.

Construction-The mechanism consists of a condenser terminal and a measuring condenser element mounted in a sheet iron tank with cast iron
cover. The terminal consists of concentric alternate insulating and conducting layers which form in effect a large number of condensers in series. The


Electrostatic Voltmeter for $\mathbf{1 2 0 , 0 0 0}$ Volts
terminal is protected against the moisture of the atmosphere, particularly noticeable in hydro-electric power plants, by the water-proof insulating tubing sealed with moisture-resisting compound. The moving element, which is in series with several condensers at the grounded end of the series, consists of two hollow cylinders hung by a glass shaft from a bearing consisting of a specially hardened and highly polished steel ball between polished jewels. The cylinders move between two curved plates, one attached to a tank and the other to an outer layer of the terminal.

Style number and list price include voltmeter complete, ready for installation.


# CYCLE COUNTERS FOR MEASURING TIME OF OPERATION OF RELAYS, CIRCUIT-BREAKERS AND MACHINERY 

## Application

The cycle counter is an instrument for indicating definitely the time of operation of any apparatus which is arranged to open or close at the beginning and end of its operation, an alternating-current circuit of known frequency. It is used especially where the interval of time is too short to be measured accurately by means of a stop watch and where the cost and complication of more delicate instruments, such as the chronograph and oscillograph, make these undesirable. While the cycle counter has an almost unlimited field of application, it is most commonly used to test the time elements of highaccuracy relays and circuit-breakers.

## Operation

Testing Relays-When used to test relays, it is connected with the relay on a circuit adjusted to give the current value at which the relay is to operate. When the circuit is closed, the cycle pointer begins to revolve, one tooth of the escapement being released per cycle, continuing until the relay contacts are closed. The instrument starts the instant power is applied and stops the instant power is disconnected-it has no effective inertia.

Testing Circuit-Breakers-When used in testing the time of opening of circuit-breakers, the cycle counter is usually used in connection with an auxiliary relay (listed as an extra). This relay consists of two small relays, both of which have the same time lag. The energizing coils of these small relays are so connected to the pallet switch of the breaker that when the breaker trip coil is energized, one side of the auxiliary relay either opens or closes its contacts, according to its connection; and when the breaker is fully opened,


the other side opens or closes its contacts. These auxiliary-relay contacts are so connected to the cycle counter that when the breaker trip circuit is closed the cycle counter begins to operate and when the breaker is entirely open, the counter stops. Since both small relays operate in starting and stopping the counter, and each has the same time lag, no error is introduced.

## Construction

The mechanism is virtually an electric selfwinding clock with the escapement operated by an alternating-current oscillating magnet instead of a pendulum or balance wheel. At each cycle, one tooth of the escapement is released. The selfwinding clock periodically rewinds from power supplied from a shunt connection to the circuit when the cycle pointer has made 60 revolutions ( 3600 cycles). The escapement magnet is not depended on to drive the indicator, but simply to regulate its speed.


## TYPES OF WESTINGHOUSE PROTECTIVE RELAYS

| Type | Na | Rating and Circuit | ications |
| :---: | :---: | :---: | :---: |
| A......... | Polarity Directional | $\left\{\begin{array}{c} 125,250,500,750 \text { volts } \\ \text { d-c. } \end{array}\right.$ | \{ To disconnect a circuit upon reversal of polarity. |
| BT......... | Transfer | 5 amperes a-c. | $\left\{\begin{array}{l} \text { Used with other protective relays when } \\ \text { it is desired to trip a breaker with } \\ \text { energy from a current transformer. } \end{array}\right.$ |
| CO | $\left\{\begin{array}{l}\text { High Voltage- } \\ \text { Overcurrent }\end{array}\right.$ | 4 to 12 amperes a-c. | \{On high voltage circuits which are not provided with current transformers. |
|  | $\left\{\begin{array}{l} \text { Selective } \\ \text { Differential } \end{array}\right.$ | 3 to 7 amperes a-c. $1 / 2$ to 2 apmeres a-c. | Parallel line protection. |
| C | $\left\{\begin{array}{l}\text { Phase } \\ \text { Balance }\end{array}\right.$ | 2 to 6 amperes a-c. 2 or 3-phase | Protection against unbalance of the current in different phases. |
|  | Time Limit Overcurrent | 4 to 12 amperes a-c. 4 to 16 amperes | \{ Protection against excessive current. |
| $\underset{\text { Energy }}{\text { Low }}\} \text { CO }$ | Time Limit Overcurrent | 4 to 12 amperes a-c. | $\left\{\begin{array}{l}\text { Excess current protection where the cur- } \\ \text { rent transformer can not carry much } \\ \text { burden. }\end{array}\right.$ |
| $\underset{\text { Energy }}{\text { Low }}\} \text { CO }$ | Time Limit Overcurrent | $1 / 2$ to $21 / 2$ amperes a-c. | $\left\{\begin{array}{l}\text { Differential protection of generators. } \\ \text { "Ground " relay for line sectionalizing. }\end{array}\right.$ |
| COA... | Overcurrent with current indicator | 4 to 12 amperes a-c. 1 and 3-phase | $\left\{\begin{array}{l}\text { Same as CO with the addition of an } \\ \text { ammeter scale operating from the same } \\ \text { electromagnet. }\end{array}\right.$ |
|  | Reverse Phase | $\left\{\begin{array}{l} 110 \text { to } 220 \text { volts } \\ 2 \text { and } 3 \text {-phase a-c. } \end{array}\right.$ | To protect against reverse phases and low voltage. |
|  | $\left\{\begin{array}{l} \text { Directional } \\ \text { (Reverse Power) } \end{array}\right.$ | $\left.\begin{array}{l} 4 \text { to } 12 \mathrm{~A} .\} 110 \text { volts a-c. } \\ 4 \text { to } 16 \mathrm{~A} . \end{array}\right\}$ | To disconnect a short-circuited section of transmission system. |
| Low <br> Energy CR | $\left\{\begin{array}{c} \text { Directional } \\ \text { (Reverse Power) } \end{array}\right.$ | 4 to 12 amperes 110 volts a-c. | With bushing type current transformers. |
| Low <br> Energy CR | $\left\{\begin{array}{l} \text { Directional } \\ \text { (Reverse Power) } \end{array}\right.$ | $1 / 2$ to $21 / 2$ amperes 110 volts a-c. | $\left\{\begin{array}{l}\text { As a "ground" relay for line sectional- } \\ \text { izing on systems where the ground cur- } \\ \text { rent may be small. }\end{array}\right.$ |
| CRA.. | $\left\{\begin{array}{l} \text { Directional } \\ \text { with current } \\ \text { indicator } \end{array}\right.$ | 4 to 12 amperes a-c. | $\left\{\begin{array}{l} \text { Same as CR with the addition of an } \\ \text { ammeter scale operating from the same } \\ \text { electromagnet. } \end{array}\right.$ |
| CT | Temperature | $\left\{\begin{array}{c} 5 \text { amperes (approximate), } \\ \text { used in current trans- } \\ \text { former circuit } \end{array}\right.$ | To protect apparatus from excessive temperature and overload occurring simultaneously. |
| CV..... | \{ Over-voltage and \{ Under-voltage | 110 to 220 volts a-c. | \{To operate when the voltage changes above or below a known value. |
| CW | $\begin{aligned} & \text { Power } \\ & \text { (Watt) } \end{aligned}$ | $\left\{\begin{array}{l} 50 \text { to } 300 \text { watts } \\ 5 \text { amperes } 70 \text { volts } \\ 100 \text { to } 600 \text { watts } \\ 5 \text { amperes } 110 \text { volts a-c. } \end{array}\right.$ | As a control or alarm relay when the power flow varies from a predetermined amount or direction. |
| CZ | Impedance | 5 amperes 110 volts a-c. | Line sectionalizing. |
|  | Reverse Current | $\left\{\begin{array}{c} 125,250,600,1500 \text { volts }\{ \\ \text { d. c. } \end{array}\right.$ | $\left\{\begin{array}{l}\text { To protect apparatus against a reversal } \\ \text { of current. }\end{array}\right.$ |
| D. | Overload | $\left\{\begin{array}{c} 125,250,600,1500 \text { volts } \\ \text { d. c. } \end{array}\right.$ | $\left\{\begin{array}{l}\text { Same as above, but adjusted to operate } \\ \text { on higher current. }\end{array}\right.$ |
| DT | Temperature | $\left\{\begin{array}{c} 125,250,600,1500 \text { volts }\{ \\ \text { d. c. } \end{array}\right.$ | $\left\{\begin{array}{l} \text { Temperature protection or alarm. Uses } \\ \text { d-c. control circuit and search coil in } \\ \text { apparatus. } \end{array}\right.$ |
| GK | Time Delay | 125 volts d-c. or a-c. | \{For securing long time intervals, adjustable up to 40 minutes. |
| GR. | Periodic Reclosing | 125 volts | For periodic service restoring. |
| HM..... | Bearing Thermostat Grid Thermostat | 100 deg. cent. | \{ To guard against overheating of bearings |
|  | Multi-contact | 12, 125, 250 volts d-c. | Auxiliary. Intermittent duty. Controls |
| MC. | Multi-contact | $\left\{\begin{array}{c}12,125,250 \text { volts d-c. or } \\ \text { a-c. }\end{array}\right.$ | $\left\{\begin{array}{c}\text { Auxiliary. Continuous duty. Various } \\ \text { contact arrangements. }\end{array}\right.$ |
|  | $\left\{\begin{array}{l} \text { Auxiliary- } \\ \text { Instantaneous and } \\ \text { Time Limit } \end{array}\right.$ | $\left\{\begin{array}{l}\text { Various a-c. and d-c. } \\ \text { circuits }\end{array}\right.$ | Auxiliary. |
|  | $\left\{\begin{array}{l} \text { Service- } \\ \text { Restoring } \end{array}\right.$ | 110 volts a-c. | $\left\{\begin{array}{l}\text { Restores service within less than } 1 \text { second } \\ \text { from the time the interruption occurs. }\end{array}\right.$ |
|  | $\left\{\begin{array}{l} \text { Short Circuit } \\ \text { Selecting } \end{array}\right.$ | 5 amperes d-c. | $\left\{\begin{array}{l} \text { Used with current transformer on d-c. } \\ \text { circuit to protect against short cir- } \\ \text { cuits-does not operate on overloads. } \end{array}\right.$ |
| TO.; | $\left\{\begin{array}{l} \text { Instantaneous } \\ \text { Overload } \end{array}\right.$ | 40 to 80 millivolts d-c. | Apparatus and feeders. |
| TV. | Voltage | $\left\{\begin{array}{l} 100 \text { to } 175 \text { volts } \\ 200 \text { to } 350 \text { volts d-c. } \end{array}\right.$ | $\left\{\begin{array}{l}\text { Instantaneous d-c. under- or over-volt- } \\ \text { age. }\end{array}\right.$ |
| C. | Annunciator | 1 ampere d-c. or a-c. | $\left\{\begin{array}{c}\text { Can be attached to any of the " } C \text { " line of } \\ \text { relays to show wher the relay operates }\end{array}\right.$ |

# TYPES CO OVERCURRENT (OVERLOAD) AND CR DIRECTIONAL (REVERSE-POWER) RELAY 

## With Adjustable Definite Minimum Inverse-Time Limit FOR ALTERNATING-CURRENT CIRCUITS



Type CO Overcurrent Relay

The types CO and CR relays are described first because they are representative of the entire Westinghouse line of type C relays (induction type) and because they are the most widely used protective relays. They are patterned after the Westinghouse type OA watthour meter and make use of many watthour meter parts.
These relays are useful in protecting apparatus, but they are noted principally for their excellent service in automatically sectionalizing transmission lines and distribution networks. They are made in two types, one the standard form and the other a special low-energy type which places a very small burden on the current transformers, which small burden is a necessary requirement under some conditions.

## DISTINCTIVE FEATURES

1. Can be quickly set for desired value.

Setting is accomplished by means of adjustments on face of the relay. The setting is positive. No stop-watch, face of the relay. The setting is positive. No stop-wat
2. Simple adjustment.

Inexperienced operators can adjust them. If emergency requires change in the setting, the load dispatcher can have the changes made instantly by telephoning to the operators on duty at the various points-no need to send an experienced relay man around.
3. Large range of adjustment.

These relays can be set to operate on minimum currents of $1 / 2$ to $21 / 2,4$ to 12 , or 4 to 16 amperes, according to style of relay. The definite-minimum time of closing under short-circuit conditions can be adjusted from instantaneous to 2 seconds. Special relays can be furnished to give up to 4 seconds, although the 2 second relays allow of more accurate setting.
4. Have time-selective inverse-time-element and definite-minimum-time functions.

The time-selective function enables the relays controlling circuits in series to be set that they will each perate at different times. The inverse-time-element currents the relay to on small ones. And combined with these functions, is a definite-minimum tripping time below which the relays cannot trip on any current. (See curves on faceplates of relays.)
5. Can be set to operate as a definite-time device instead of inverse-time.
6. Individually tested and the calibration curve hand-drawn on the name plate.

This makes it possible for the engineer or operator in charge to make sure that all the settings are as they should be. The settings can be checked in $a$ minute's time-no testing required for checking.
7. Have watthour-meter accuracy and permanence of calibration.

Their accuracy is permanent and so reliable that relays controlling circuits in series can be set as close as $1 / 2$ second apart, and stil act selectively, even on eettings as low as $1 / 3$ second have given perfect results.
8. Proper combinations of types CO and CR relay on a circuit will give selection in tripping of circuit-breakers never before obtained.
9. Will not trip due to synchronizing and line switching.

The definite-minimum time-element allows time for surges to subside.
10. Have rugged construction.

Types CO and CR will not be injured by the momentary passage of current as high as 200 amperes through them.
11. Will not over-swing and make contact if trouble is quickly cleared.

Should the excess current in any relay be reduced to normal value as late as only 34 s second short of the time for which the relay is set to operate, the movement will return to its normal position without closing the con. tacts.
12. High resetting value.

Should the value of the current in the relay drop until it is but slightly below the minimum value required to trip, the relay will reset to its neutral position.
13. Require small amount of power to operate.

The burden which these relays place on the current or voltage transformers is so small that the accuracy of meters installed on the same circuit is not affected.
14. Operate properly on low power factor.

When used on three-phase systems, these relays will function correctly, no matter how low the power factor or abnormal the phase relations during the short circuit may be.
15. Operate on low voltage.

The type CR will select as to direction of power even should the voltage drop to one or two per cent of normal.
16. The type CR relay will not trip a circuitbreaker under normal load conditions.

## TYPES CO OVERCURRENT AND CR DIRECTIONAL RELAYS-Continuod

## TYPE CO OVERLOAD RELAYS

## Application

The standard form of type CO relay is intended for the following applications:

> 1-Overload protection of motors, trans- formers, etc.
2-Differential protection of transformers.

3-Automatic sectionalizing of transmission systems.
(It is not generally recommended for the protection of generators; use the low energy type for that purpose.)

4-Special relays can be furnished for use with the "pilot wire" system of feeder protection.
Method of Tripping Breakers-The usual method of tripping circuit-breakers is by a direct-current shunt tripping coil. Type CO relays are particularly adapted for this service. Some circuit-breakers are arranged with the tripping coil connected in the secondary of the current transformer (transformer trip) which also supplies the relay. Type CO relays can be used to trip any circuit-breakers of the latter type if a type BT transfer relay (described on another page of this catalogue) is interposed between each type CO relay and the trip coil. On most styles of Westinghouse circuit-breakers a "directtrip attachment" can be supplied. This attachment will allow the type CO relays to operate circuit breakers by means of the transformer-trip coil; it is described in the catalogue on "Oil-Break Switching Equipment."

Shunt Trip Circuit-Standard type CO relays are equipped with single-pole contacts and will control only one trip circuit. Where two trip circuits are to be controlled by one relay, special type CO relays with double contacts and one extra terminal can be supplied. This extra contact can also be used to operate a bell alarm.

Where a circuit-breaker trip coil requires more than 30 amperes to operate it, a control relay should be used. For control relays and information as to current required by Westinghouse circuit-breaker trip coils, see sections on"Switchboard Accessories" and "Oil Circuit-Breakers."

## Operation and Construction

Operating Principle-The type CO overload relay consists of an induction type of instrument having the functions of an ammeter which closes its contacts on excess current. Damping magnets applied to the disk of the movement make the speed of rotation proportional to the driving force, as in a watthour meter; while the time element is adjusted by varying the distance through which the moving contact on the disk shaft must travel before it engages with the stationary contact on the adjusting arm.

Definite-Minimum Time-If the torque of a relay is allowed to increase with the current, the time element at high currents would be practically
instantaneous, thus preventing predetermination of order of relay action when several breakers are in series. In order to obtain definite-minimum time of closing at heavy currents a "torque compensator" is introduced in the instrument. This is a small transformer connected in the relay windings, and is so designed that at a certain value of current

the core becomes saturated so that the current in part of the relay windings, and consequently the relay torque, does not increase beyond this point. Standard type CO relays have a definite-minimumtime setting of two seconds. Four-second relays can be furnished, although their use, generally, is unnecessary and undesirable.

Current Adjustment-The tripping current is varied by changing the position of the screw in the terminal block in the top of the relay. Three different current ranges can be supplied, as follows:
.5-.7-.9-1.2-1.5 ${ }^{\text {(Not recommended for any particu- }}$ lar purpose.)

4-5-6-7-8-10-12 Standard
4-6-8-10-12-14-16 Special

## Details and Accessories

Internal Contactor Switch-In order to relieve the relay contacts from the duty of carrying heavy tripping currents, all type CO relays are equipped with an internal contactor switch capable of closing a 30 -ampere circuit at 220 volts.


Diagram of Connections of Contactor Switch with Type CO Relay

The operating coil of this contactor switch is connected in series with the tripping circuit and its contacts shunt the main relay contacts (see diagram). Thus, when the main relay contacts are closed the tripping circuit energizes the contactor switch operating coil as well as the circuit-breaker trip coil, but the action of the contactor switch is so nearly instantaneous that its contacts are closed before the direct-current tripping circuit has built

## TYPES CO OVERCURRENT AND CR DIRECTIONAL RELAYS-Continued

up to more than a moderate value. Thus, the contacts of the contactor switch relieve the main relay contacts from carrying any heavy current. The contactor-switch coil when energized also acts as a holding coil to keep its contacts closed even though the relay contacts have opened, until the tripping circuit be broken by pallet switch on circuit-breaker.
The standard contactor switch operates on a minimum trip current of 2 amperes. For values
below this, the switch will remain inoperative as the main relay contacts are capable of handling this current without difficulty.

Auxiliary Contacts on Circuit-Breakers-Where a relay is used, the circuit-breaker should always have auxiliary contacts (pallet switch) to open the trip circuit, relieving the relay contacts of this duty.

## Type CO Overload Relays

Style number and list price include type CO relay complete with contactor switch but without current transformers. For number of relays required for each circuit, see diagrams of connections below.
Range of
Current Settings
(Min. Amperes to operate)
Frequency
Cycles

## $\begin{array}{ll} \\ \text { Style No. } & \text { 2-Second Magnets- List Price }\end{array}$ 

Style No. 4 Srcond Magnets- List Price

Approximate Dimensiong-Overall diameter $67 / 8$ inches; depth from switchboard $6 \frac{3}{6}$ inches; terminal mounting studs are suitable for panels up to 2 inches thick.

Extra Contactor Switches-Extra contactor switches Style No. 285398 can be supplied at a list price of $\mathbf{\$ 3 . 5 0}$.


## LOW-ENERGY TYPE CO RELAY



This relay is listed separately because its applications are somewhat different from the standard type. It is made in two ranges of current adjustment each of which has its own use. These uses are as follows:
(1) The 4 to 12 -ampere range is to be used where low ratio bushing type current transformers are the only convenient means for supplying the energy to the relay. The burden placed upon the transformer
by this type of relay is less than 2 -volt amperes at the tripping point. This relay should be used for line sectionalizing and the overload protection of power transformers where the low-energy type is necessary, but should not be used for the differential protection of power transformers because it is too sensitive.
(2) The $1 / 2$ to $21 / 2$-ampere range is to be used for the differential protection of generators, large motors, etc., where a sensitive relay is desirable and

## TYPES CO OVERCURRENT AND CR DIRECTIONAL RELAYS-Continued

where the current transformers on both sides of the main winding can be exact duplicates.
(3) The $1 / 2$ to $21 / 2$-ampere relay is suitable also for use as a "ground" relay for the automatic sectionalizing of a system having its neutral grounded through a resistance which limits the ground current to a low value.


## Operation and Construction

The construction resembles that of the standard type CO relay, but the torque compensator has been omitted and the definite minimum time characteristic obtained by gearing the disc to the contacts and running the disc at its "synchronous speed" at high overloads. As a result the curve is not quite the same shape as that of the standard CO but is a little more inverse. In all other respects the operation of the low-energy relay is the same as that of the standard and its general appearance and dimensions are the same so that the two types are interchangeable on the switchboard.
The relay is equipped with an internal contactor switch like the standard and is supplied with either single or double tripping contacts and a 2 - or 4 second minimum time characteristic.
The contacts will close a circuit of 30 amperes, but a pallet switch which will open this circuit should be installed on the circuit breaker in accordance with the usual practice.

Range of Current Set

| Current Settings <br> (Min. Amperes <br> to operate) | Frequency <br> Cycles |
| :---: | :---: |
|  |  |
| 3/2 to $23 / 2$ | 25 |
| $5 / 3$ to $21 / 2$ | 50 |
| 4 to $21 / 2$ | 60 |
| 4 to 12 | 50 |
| 4 to 12 | 60 |
| to 12 |  |
|  |  |



Double Trip Circuit


TYPE CR DIRECTIONAL RELAY

## Application

The standard form of type CR relay is recommended solely for use in the automatic sectionalizing of transmission lines. It has, in a few cases, been used for the protection of generators, but for this purpose, we recommend differentially connected low-energy type CO relay.

There are two classes of directional relays: the ordinary or uni-directional and the duo-directional. The uni-directional relays are intended to be installed on each separate feeder, whereas the duodirectional relay is to be connected between a pair of incoming lines at the substation end. The current transformers on the two lines are cross connected, so that the relay will trip whichever line is carrying the greater current away from the bus bars. The advantage of this arrangement over the use of the uni-directional relays is that one set of duo-directional relays costs less than two sets of the ordinary type. However, part of this advantage is lost

- because of the extra trouble and expense of making the cross connection. The duo-directional relay has been used on tie lines between generating stations

where the balanced feature was important, but the type $C D$ selective differential relay is more suitable for this purpose.

It should be kept in mind that the type CR relay is intended only for use in sectionalizing defective

## TYPES CO OVERCURRENT AND CR DIRECTIONAL RELAYS-Continued

transmission lines. For regulating load or controlling the flow of power under normal conditions, the type CW relay should be used.

## - Operation and Construction

The type CR relay is a combination of two elements in one case; a type $C O$ overload relay element, with its contacts in series with those of a selective wattmeter, or directional element. The overload element closes its contacts on excess current in either direction, but the contacts of the selective wattmeter element remain open as long as power flows into the station.

Each relay has three entirely separate adjustments: (1) the current at which it will operate, (2) the time in which it will operate, and (3) the direction in which the power must flow to operate it. It should always be connected to the circuit in such a way that it will trip its circuit-breaker when power is flowing away from the bus-bars. The term "Reverse-Power Relay" is somewhat misleading while "directional relay" is nearer correct and preferred.
Another way of explaining the operation of the type $C R$ relay is by stating that it is in all respects similar to the type CO relay with its separate current and time adjustments, but is equipped with a check valve which will not allow it to operate when the power is flowing toward the bus bars.

Adjustments-The type CR relay like the type CO is made with either 2 or 4 -second definite time adjustment and has current adjustments of 4-5-6-7-8-10-12 amperes or 4-6-8-10-12-14-16 amperes.

Tripping Circuits-Also like the type CO relay, the type CR relay is built in two types, one with a single tripping circuit and the other with a double set of contacts so that two circuit-breakers can be tripped simultaneously. Do not confuse the duodirectional relay, which will trip either one of two circuit-breakers with the uni-directional relay which will trip two breakers, simultaneously. The latter arrangement is sometimes desired when the station is equipped with a double bus system and each feeder has two circuit-breakers; one to each bus.

In this or similar cases, it is desirable to trip whichever breaker happens to be closed.

## Details and Accessories

Contactor Switch-A contactor switch like that described on the preceding pages on "Type CO Overload Relay" is included with the type CR to relieve its main contacts of the higher currents required on some breakers. Standard type CR relays will therefore close 30 amperes at 220 volts, but will not open the tripping circuit under any con-ditions-auxiliary contacts (pallet switch) must be used on the circuit-breaker to open the tripping circuit when the breaker opens.

Necessity for Delta Voltage Connection-Reverse power relays should be connected so that their potential coils are energized by the delta voltage of the system. Sometimes, especially on extra high voltage systems, it is necessary to obtain the potential for the relays from the low voltage side of the main step-down power transformers, and if these transformers are connected delta-star, it will be necessary to connect the relays with their potential coils in star, in order to have the proper phase relation. For this service, relays can be furnished with 60 -volt potential coils.

Style number and list price include type $C R$ relay complete with contactor switch, but without current or voltage transformers. For number of relays required for each circuit, see diagram of connections below.


Dlagram of Connections, Type CR Relay - Rear View
Note: Relays operate when power flows in the direction of the arrow.

Single Trip D-C. Contactor Switch for D-C. Tripping Circuits of up to 250 Volts

| $\begin{gathered} \text { Volts } \\ 100 \\ 100 \\ 100 \\ 100 \\ 100 \\ 100 \end{gathered}$ | Ampere |  |  |  | 2-Szcond |  |  |  | 4-Srcond | It |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Frequency Cycles | Terminals | / Style No. | Finte |  |  | Style No. | List Price |
|  | 4 to 12 |  | 25 |  | 222173 |  | 500 |  | 328870 | 8800 |
|  | 4 to 12 |  | 50 | 6 | 328882 |  |  |  | 328871 | 9000 |
|  | 4 to 12 |  | 60 25 | 6 | 230270 | 85008500 |  |  | 328873 32887 | 9000 |
|  |  |  | 50 60 | 6 | 328889 230271 | 8500 |  |  | 328874 328875 | 9000 |
|  |  |  |  |  |  |  |  |  |  |  |
| Volts | Duo-Directional |  |  |  |  | Double Trip (Uni-Directional) |  |  |  |  |
|  | Ampere Frequency No. of |  |  | 2-Skcond Defnitr Tima |  | 2 -Skcond Depinits Tnas |  |  | 4 -Skcond Definitr Tmax |  |
|  | Setting |  |  |  |  |  |  |  |  |  |
| 100 | $4{ }_{4}^{4}$ to to 12 |  | 7 | 328888 | 10000 | 328877 |  | 8700 | 338883 | 9200 |
| 100 | 4 to 12 |  | 7 | 292988 | 10000 | 328878 |  | 8700 | 328884 | 9200 |
| 100 100 | 4 to ${ }^{\text {to }} 16$ 4 to 16 |  |  | ${ }_{3288889}$ | 10000 | 328879 328880 |  | 87800 | 3288888 | 9200 |
| 100 | 4 to 16 |  | 7 | 292988 | 10000 | 328881 |  | 8700 | 328887 | 9200 |
|  | Order by Style Number |  |  |  |  |  |  |  |  |  |

## TYPES CO OVERCURRENT AND CR DIRECTIONAL RELAYS-Continued

## LOW-ENERGY TYPE CR RELAY

## Application

The low-energy type CR relay is made in two ranges, each intended for a different use as follows:
(1) ,The relay having a range of 4 to 12 amperes is intended for line sectionalizing to protect against short circuit in exactly the same way that the standard type CR relay is used, except that the low-energy type is necessary where the current transformers are of the bushing type, or of such other types that they can carry only a small secondary burden.
(2) The relay having a range of $1 / 2$ to $21 / 2$ amperes is intended for the automatic sectionalizing of transmission lines when used as a ground relay. The method of connecting this relay into the circuit is shown on the simplified diagram of the two parallel circuits which are connected with ground type CO relays at one end and ground type CR relays at the
other. It will be observed that only one ground relay is required per circuit and that short circuits are taken care of by the regular installation of line relays.

## Operation and Construction

The overcurrent element of this relay is the same as the low-energy type CO relay and the entire relay is quite similar to the standard type CR and is interchangeable with it in every way. It is arranged to trip either one or two circuits simultaneously and can be provided with either 2 or 4 second definite time.

The directional element is the same as in the standard type CR relay, except that on the relays having the smaller current range, the current coil has more turns.

The relay is equipped with an internal contactor switch, the same as in the standard types.


## TYPES COA OVERCURRENT AND CRA DIRECTIONAL RELAYS WITH SELF-CONTAINED AMMETERS

## Application

As far as their protective features are concerned, these relays are exactly the same as the standard type CO and CR relays. However, in addition to the regular protective feature, they are equipped with a self-contained current-indicating element so that they give at all times an indication of the current flowing in the circuit to which the relay is connected. They are intended for use where the relays are mounted on the front of the switchboard and there is insufficient room to provide separate ammeters. Their use is also recommended where it is considered advisable to have supervision continually over the current circuit of the relay.

The type CRA relay is of course made in only the single-phase form. but the type COA is made both single-phase and 3-phase.

## Operation

Each of these types of relay operates not only as a protective relay, but also, indicates the current which is flowing through the relay circuit, which not only indicates the current flowing in the feeder, or other circuit to which the relay is connected but also proves to the operator that the relay is receiving current through its circuit and is therefore in condition to operate if a short circuit should occur. The current indicator is very rugged in its construction and cannot be injured by any short circuit to which the relay may be subjected.


Type COA "Hell-Gate "Relay

## TYPES CO OVERCURRENT AND CR DIRECTIONAL RELAYS-Continued



The indicating element consists of a thin copper disc mounted on a separate shaft and having its own jewel bearing and control spring, but actuated by the flux which also operates the main disc. Therefore, any accident which occurs either inside or outside of the relay to prevent the main electromagnet from 'being energized will also keep the indicating disc from operating.
The indicating element instead of being equipped with a pointer as is the usual ammeter practice, is equipped with a moving scale and the pointer is stationary. The entire moving element is quite sturdy and well balanced and is fitted with a zero adjustment. Although the indicating disc occupies the same air gap that the main disc occupies under the electro-magnet. it does not use the same air gap in the permanent magnet. For damping purposes a small sector of aluminum is placed above the permanent magnet and a small soft iron magnet shunt robs enough flux from the permanent magnet to secure the necessary damping. This damping of the current-indicating element is sufficient only to make it nearly dead beat and does not slow up its operation to the extent that the operation of the main disc is affected.

## Calibration

The indicating scale is fairly uniform and quite easily read. The control spring is of such a strength that full scale deflection is approximately $75 \%$ of the tap setting of the relay. It is possible to give this relay a universal calibration by marking it in per cent of the tap setting, but this is somewhat inconvenient, because in order to determine the current in the line, it will be necessary to read the indication of the relay and then calculate the primary amperes, taking into account the tap setting of the relay and the ratio of the current transformer. To eliminate this inconvenience we are prepared to calibrate every indicating scale in amperes provided we are furnished with the necessary information to do this. Suppose, for instance, the relay is to be used with a 300 -ampere current transformer and is to be set to operate on the 7 ampere tap. Then the equivalent primary current of the relay setting is 420 amperes and $75 \%$ of that or the full scale of the indicating element is 315 amperes. We would therefore calibrate this relay and mark it zero $100-200-300$. The scale is marked on a plain piece of white bristol board which can be very easily changed by the user so that if the relay tap setting should be changed it will be easy to recalibrate the relay and mark a new scale.

## Details

Except for the indicating element, the type COA and CRA relays are similar to the standard type CO and CR in application and dimension, capacity, contact, etc., except that they are made only in the 2 -second range and are made to trip only one circuit.
Style number and list price include complete calibrated relay. Order by style number and give calibration desired on the ampere scale, whether in per cent or amperes. If the latter, give the current transformer rating and the tap setting at which the relay will be operated. Unless otherwise ordered, the current indicating scale will not necessarily have a range of $75 \%$ of the tap setting, but the nearest percentage will be used that will give an easily readable combination.

Type COA
Prequency
in Cycles
25
50
60

25
50
60


$$
\begin{aligned}
& \text { Style No. } \\
& \text { ingle-Phase }
\end{aligned}
$$


Type CRA


Order by Style Numbar
都

# TYPE CD SELECTIVE-DIFFERENTIAL CURRENT RELAY 



## Application

This relay is designed primarily for the shortcircuit and ground protection of parallel transmission lines. It is not directional, but uses the scheme of balanced protection, selecting the line carrying the heavier load. It may be applied to any number of parallel lines, care being taken that it is applied to the system so that when a fault occurs, the defective line will be certain to carry the heavier current. Thus it may be applied at the generating end of any number of parallel feeders, but at the substation end at least three lines are required to secure unbalanced current in the faulty line. Thus ideal applications for this relay are for the protection of parallel tie lines between generating stations and for the protection of parallel lines in a loop or interconnected system when power feed will always be available at both ends of the lines.

## Operation and Construction

The type $C D$ relay works on the induction principle and operates on current alone. In effect, it has two overload elements acting upon a common


Fig. 1-Selective Differential Relays Applied to Two Parallel Feeders.
disc through a common magnetic circuit. Each element is connected separately to its own current transformer in corresponding phases of the two
balanced lines. The two elements are electrically opposed and under a condition of balanced line loads the fluxes in the magnetic circuit of the relay are equal and opposite giving a resultant zero torque on the relay disc. Under these conditions the disc which carries the moving contact is held in a middle position by the control springs. These springs are initially restrained in the zero position which prevents the disc from making any movement until a predetermined current unbalance exists between the two lines. Under the proper conditions of current unbalance the disc can rotate $80^{\circ}$ in either direction from zero and make contact on either side. Thus the moving contact acts as a single-pole double-throw switch in the trip circuits of the circuit-breakers of the two balanced lines, and will trip out the circuit-breaker on the line carrying the heavier load. This action is the same regardless of the relative directions of the currents in the two lines. The schematic diagrams of the connections are shown in the figures below, illustrating the methods of applying this relay to the protection of transmission lines. (Refer Figs. 1 and 2.)
The differential current which is required to trip the relay is practically the same for all values of line current in the lower loaded line. If, however, one line of the balanced pair is open, the current in the relay necessary to cause it to trip-out the remaining line is, approximately, twice the differential current setting. This automatic doubling of the current setting with one line open is due to


Fig. 2 - Selective Differential Relays Applied to Four Parallel Feeders. Only One Phase is Shown. The Arrows Indicate Instantaneous Directions of the Current.
the fact that half of the operating coil of the relay is then no longer active, as it receives no current from the dead current transformer in the open line. This is a very desirable feature as it gives automatic protection to the service if one line is accidentally opened. Also, it may be used to provide overload protection for the last line if the short time setting of this relay does not interfere with other relay settings on the system. Overload relays in series with the differential relay are usually recommended, however, for this purpose.

The type CD relay can also be used for the ground protection of parallel transmission lines. The

## TYPE CD SELECTIVE-DIFFERENTIAL CURRENT RELAYY-Continued



Fig. 3.-Typical Load-Time Curve of CD Selective Differential Relay.
neutral currents of the two lines are then balanced against each other and in case of a ground on one line the predominance of current will be in the neutral of the grounded line. The ground relays are identical with the line relays except that they operate on lower differential current values.

## Distinctive Features

(1) It operates on current alone, and no source of potential is required. This is a decided advantage, particularly, on high voltage lines where the cost of potential transformers is considerable.
(2) The differential current setting is automatically doubled when one line is opened at one end. This enables the use of a minimum differential current setting, and it eliminates the necessity of additional apparatus in the trip circuit to render it non-automatic until both lines are in service.
(3) Each current transformer may be grounded, thus giving maximum protection to the apparatus. This is not ordinarily possible with balanced protection.
(4) A minimum number of relays is required, as each relay is double acting.
(5) Instantaneous disconnection of the defective line is possible.
(6) The same relay provides both differential and overload protection if desired.

## Details and Accessories

Internal Contactor Switches-This relay is provided with two 3 -point internal contactor switches to relieve the main double-throw contacts of the duty of carrying heavy tripping current. These switches will operate on two amperes d-c. and will close 30 amperes at 220 volts on the contacts. The three points of the two switches are brought out to a common terminal which is ordinarily used as a bell alarm connection.

Differential current settings of 3, 4, 5 and 7 amperes are provided on the line relays and 0.5 , $0.6,1.0$ and 2.0 amperes on the ground relays. The relay has an inverse-time curve, with a definite minimum time of operation, adjustable from instantaneous to 0.5 second, as shown in Fig. 3.
Extra Current Screws-An extra current screw is provided in each of the two coil terminal plates of this relay. It is normally left in an idle hole marked " X ." When it is desired to change taps it may be removed and screwed into the new current tap hole and the old screw then removed from the previous current tap and placed in the idlehole" $X$."
Pallet Switches-The tripping circuits of this relay must be opened by the pallet switch when the relay trips the breaker.

Style number and list price include type CD relay complete with contactor switches without current transformers. For the number of relays required for each circuit, see Figs. 4 and 5.

| Ampere | Frequency | Approx. |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Range | Cycles | Net Boxed | Style No. | List Price |
| 3-7 | 25 | 20 |  | 4000 |
| 3-7 | 50 | 20 | 333001 | 4000 |
| 3-7 | 60 | 20 | 333000 | 4000 |
| 0.5-2.0 | 25 | 20 | 372578 | 4000 |
| 0.5-2.0 | 50 | 20 | 372579 | 4000 |
| 0.5-2.0 | 60 | 20 | 372580 | 4000 |



Pig. 4-Parallel Line and Ground Protiction for Two Lines Using Types CD and CO Relays.


Fig. 5-Complete Connections for the Protection of Three or More Parallel Lines. The Auxilliary Switches are shown for the Open Position
of the Circuit-Breaker.

# TYPE CZ IMPEDANCE (DISTANCE) RELAY <br> FOR ALTERNATING-CURRENT CIRCUITS 



Type CZ Relay

## Application

This relay, which is based upon an entirely new principle, is intended only for the purpose of sectionalizing transmission lines upon the occurrence of short circuits. It is so designed that irrespective of the location of a short circuit, the nearest relay will operate the quickest and therefore clear the trouble in a very short period of time. The more complicated the network, the easier it is to apply this relay and it can therefore be used where the application of our types CO and CR relays is quite difficult or even impossible.

Although this relay can be applied to any system to protect it against short circuits, which includes grounds on a solidly grounded neutral system, it will not clear grounds on a system having the neutral grounded through a high resistance. For such a system the type $C Z$ relay should be used to protect against short circuits and the lowenergy type CR should be used as a ground relay.

## Distinctive Features

Long and tedious calculation, calculating tables and other devices are not necessary since the type CZ relay makes its own calculations and determines its own speed of operation whenever a short circuit occurs. Each feeder has its own set of relays and it is not necessary to balance the lines in pairs or use any particular line arrangement. If for any reason a short circuit on a feeder should fail to clear, the next set of relays in the series will operate to clear the trouble. Furthermore, if trouble should occur on any station bus bars, all the feeders supplying this station would be opened at the closest switching point, thus killing the station in trouble and effectively clearing the disturbance from the remainder of the system.

Even when trouble is close to the generating station, which with a typical installation of type

CO and type CR relays would require some time to clear, the type CZ relay will operate instantaneously. This principle of having the relay nearest the short circuit operate first is of particular benefit in decreasing the strain on the circuit breaker, since the final interruption of the short circuit is always accomplished with a considerable length of line between the generating station and the trouble.

## Operation

As usually applied this relay requires for its operation the use of current and potential transformers. The current element tries to close its contacts in a time varying inversely as the current whereas the voltage coils holds them open for a time varying directly as the voltage. Stated mathematically $T=\frac{E}{I}$ but $\frac{E}{I}=Z=$ impedance $=$ distance. Stated in non-mathematical language, the time of operation of this relay varies as the distance of the short circuit from the relay. This applies not only to "dead" but also to "high resistance" short circuits, assuming that the latter is possible.

Referring to the diagram the conditions most difficult for proper discrimination in the time element are those encountered by relay A and B when a short circuit occurs at the point $X$. Since

both A and B have the same current flowing through them, the increased time element required by B can only be obtained by the increase in potential at B above that at A . The CZ relay is so designed that, if with the minimum possible short circuit which can flow to $\mathbf{X}$, there is a difference of 5 per cent in the voltage between A and B proper discrimination will be obtained. For heavier short circuit where the drop in voltage will be more than

## TYPE CZ IMPEDANCE (DISTANCE) RELAY-Continued

5 per cent the action of the relays can be made much quicker and more reliable. In other words, the only limitation on the application of the type $C Z$ is that the switching stations must not be too close together.

Another condition which must be met is that which is due to a short circuit at $Y$ in the diagram. Under such a condition the relay at $\mathbf{C}$ in substation N should of course operate, but the voltage and current condition will be exactly the same on both relays C and D . Therefore, in order to prevent the relay $D$ from operating it is necessary to equip it with a device similar to a check valve which will prevent it from operating whenever power is flowing into the substation. This device is known as the directional element and consists of a contact-making wattmeter with its contact in series with the main contact of the relay. This principle is the same as that employed in our type CR relay which has been so successfully used for many years.

On the diagram the arrows shows where directional type CZ relays are required also indicating by the same symbol, the direction in which they will operate when trouble occurs. Of course the directional element will not be required at generating stations and some other points on the system. It is important to observe that the normal direction of power flow has nothing whatever to do with the operating of these relays.

## Construction

The watthour meter principle is also followed in this relay and many of its parts are common to watthour meters and to other protective relays. The aluminum disc which is operated by the current electromagnet, has its speed of operation determined by the setting of the permanent magnet. This disc is geared to a wheel which carries a floating spiral spring, one end of this spring being fixed to the gear and the other end to the contact to pull the contact closed, but the contacts are held open by a voltage coil. This voltage coil pulls on a small steel core so proportioned that it is saturated at a very low


Charactreristic Curves of Type CZ Relays when used ON 6600 -VOLT, 60 -CYCLE SYSTEM, USING $\$ 0000$ CABLE. DASH LINES SHOW EFFECTS OF VARIOUS

Voltage adjustments
voltage and the pull upon it varies directly as the voltage. In order to eliminate the effect of residual magnetism, this core is made of a special steel developed by the Westinghouse Research Organization and which has practically no hysteresis loss or residual magnetism. A resistance is connected in series with the coil for the purpose of decreasing its temperature and frequency errors.

The directional element is required on practically all type $C Z$ relays. It is located below the distance element and is quite similar to the directional element in our type CR relay. It is important that the type CZ relay be connected in the circuit so as to use the equivalent of the delta line voltage in the same way that the type CR relay uses it. For this reason, the relays are ordinarily wound to operate at a normal voltage of 110 . In many cases where delta-star potential transformers are used or some other connection is made which shifts the phase relation by $30^{\circ}$ it is convenient to connect the relays in star so that their potential coils will be affected by the equivalent of the delta line voltage. This can be most easily taken care of by the use of 70 -volt relays which are to be connected in star on the normal 110-volt circuit.

Adjustments-Since it is always desirable to clear short circuits as quickly as possible, the type CZ relay is provided with adjustments so that nomatter how long the section of line which is being protected it will be just as quickly disconnected as a short section in case of trouble. Two adjustments are provided, first the current adjustment which determines the minimum current value at which the relay will operate. The other adjustment is a resistance in series with the potential coil. By the use of these adjustments the relay can be set to operate on any length of line.

In setting this relay, it is necessary to consult the tables in the instruction book, considering the valtage and frequency of the system and the length and size of the section of line to which the relay is to be applied.

The maximum time required for the relay to clear any short circuit is about $3 / 4$ seconds so that if $1 / 4$ seconds is allowed for the opening of the circuit breaker, all troubles should be cleared within one second. In a few favorable cases this time will be considerably decreased and in unfavorable cases this time may be increased by as much as $1 / 4$ second. The accompanying figure shows the characteristic of the relay as applied to a particular system.

Contacts-The type $C Z$ relay is arranged to trip only one circuit breaker. Where it is necessary to trip two or more circuit-breakers simultaneously it is usually necessary to provide an auxiliary relay to accomplish this purpose. A contactor switch is provided in the tripping circuit.

Bell Alarm-All relays are equipped with a third point on the contactor switch and an extra terminal in order that a bell alarm may be operated if desired whenever the relay trips the breaker. This contact

## TYPE CZ IMPEDANCE (DISTANCE) RELAY-Continued

can of course be used for such other purposes as are desirable.

Auxiliary contact on the circuit-breaker, must be provided so that when the circuit-breaker is tripped,

|  |  | Style No. With - |
| :---: | :---: | :---: |
| $\begin{aligned} & \text { Volts } \\ & 125 \end{aligned}$ |  | Directional Element |
| 125 | 50 | 374865 |
| 125 | 60 | 374866 |
| 70 | 25 | 374867 |
| 70 | 50 | 374868 |
| 70 | 60 | 374869 | Approximate Dimensions-With direction

weight, 20 pounds, boxed weight, 35 pounds.
the tripping circuit will be opened thus relieving the relay contact of that duty.

Style number and list price include relays complete, but without current or potential transformers.

| List | Style No. Without | List |
| :---: | :---: | :---: |
| Price | Directional Element | Price |
| 811000 | 374870 | 86000 |
| 11000 | 374871 | 6000 |
| 11000 | 374872 | 6000 |
| 11000 | 374873 | 6000 |
| 11000 | 374874 | 6000 |
| 11000 | 374875 | 0000 |

Weight, Without directional element height and width $63 / 4$ inches, depth from switchboard $61 / 4$ inches, net weight, 10 pounds, boxed

## weight, 19 pounds. <br> TYPE C ANNUNCIATOR (OPERATION INDICATOR) FOR USE WITH THE TYPE C LINE OF RELAYS



Section of a Type CO Relay Showing Aninunciator Mounted, and Mechanical Reset

## Application

The purpose of this device is to give a visual indication that the induction relay to which it is attached has closed its contacts and that the trip circuit has been energized. It may be applied to any Westinghouse induction-type relay without any drilling being required on the relay.

## Operation and Construction

The indicator consists of a solenoid, the coil of which is connected in series with the d-c. trip circuit. When the relay closes contacts, thus energizing the trip circuit, the circuit breaker trip coil and operation indicator are operated simultaneously. The armature of the indicator is deflected
into its tripped position and brings into view a white flag $\frac{3}{3}$ inches in diameter which shows up permanently against the black background of the relay through the glass cover.

After the indicator has tripped it can be reset to its normal concealed position without removing the relay cover, by one of two methods.
(1) Permanent magnet reset-A permanent magnet can be supplied which when passed by the indicator outside of the glass cover will attract the iron vane flag to its initial position.
(2) Mechanical reset-A mechanical reset can be supplied, which may be permanently attached to each relay cover, and by means of which the indicator may be reset by hand. This device consists of a small brass tube which, on the round glass-covered relays, is slipped through the cover stud hole and carries on its inner end an armature and on its outer end a knurled washer. After loosening the cover thumb nut, the knurled washer may be turned, and the armature strikes the tail of the flag and resets the indicator. A spring returns the resetting armature to its initial position. No drilling is required to attach this device to the round glass covered relay, only a screw driver being necessary to tighten the set screw in the knurled washer. To apply this reset to the metal edge glass covered relays of the CR type, it is necessary to bore one $3 / 6$-inch hole in the metal edge of the cover to insert the brass tube.


# TYPE CB OVERCURRENT RELAYS FOR HIGH-VOLTAGE ALTERNATING-CURRENT CIRCUITS SHUNT-TRIPPING 


#### Abstract

Application In high-voltage stations requiring overcurrent protection, and where the extra cost of high-voltage current transformers has an important bearing on the selection of protective equipment, the type CB relay affords ample overcurrent protection at a minimum cost. It is particularly recommended for use on circuits of 100 amperes or less. For heavier currents the use of bushing-type current transformers operating type CO relays will be found more convenient and economical. Type CB relays are for indoor use, and are arranged for pipe mounting.


## Construction and Operation

The relay consists of a circuit-closing element operated by means of a standard current transformer, type CO relay and special type BT relay through a micarta chain of such length as to provide ample insulation for the voltage in use. The type CO relay, type BT relay and current transformers are mounted on one base which is in turn supported
from an insulator. The type CO relay is standard having a 4 to 12 -ampere range, and a 2 -second inverse definite minimum time limit. The operation of this relay serves to close the circuit of the releasing coil on the type BT relay.

The current transformer is a standard type KR, and can be supplied in various ratios according to the capacity of the system. The contacts of the type CB relay will control 3 amperes at 100 volts.

The circuit-breakers should be equipped with auxiliary contacts to open the trip circuit when the breaker opens, thus relieving the relay contacts of this duty.

Up to 35,000 volts, the type $P$ bus support is used as an insulator for mounting the outfit. Above 35,000 volts, a pillar-type insulator is used.

Style number and list price include relay complete with transformer, micarta chain, and insulator. When ordering specify frequency at which relay is to be used, and ratio of current transformer.

| Voltage | *Approx. Overall Length | Approximate Net ${ }^{\text {• }}$ | Weiget, Lbs. Boxed | Style No. | $\begin{aligned} & \text { List } \\ & \text { Price } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 25000 | - $8^{\prime} 4^{\circ}$ | 55 | 100 | 268395 | $\$ 15000$ |
| 37500 | $8^{\prime} 8^{\circ}$ | 60 | 110 | 268396 | 18000 |
| 50000 | $13^{\prime} 4^{\prime \prime}$ | 150 | 250 | 288397 | 20000 |
| 73000 | $19^{\prime} 6^{\prime}$ | 225 | 300 | 268398 | 23000 |
| 95000 | 19 $1^{\prime \prime}$ | 325 | 400 | 268399 | 32000 |
| 115000 | 24' $8^{\prime \prime}$ | 375 | 450 | 268400 | 35000 |
| 130000 | 25' 2 * | 450 | 525 | 288401 | 37500 |

*The overall length given above is for reference only. For official dimensions, refer to the nearest district office.
Links may be removed to shorten the chain down to a minimum of 1 link for each 6600 volts.

## TYPE CT TEMPERATURE RELAYS FOR ALTERNATING-CURRENT CIRCUITS

## Application

The type CT relay may be used to protect any alternating-current apparatus from excessive heating if the apparatus is so arranged that exploring coils can be installed.

## Operation and Construction

The type CT temperature relay operates on the Wheatstone Bridge principle. Two arms of the bridge are copper exploring coils arranged to be placed in the oil or embedded in the windings of the apparatus to be protected, the other two arms are fixed resistances mounted in the relay. The current for the bridge is supplied by a current transformer connected in the circuit of the apparatus to be protected. The relay has two windings, corresponding to and co-operating to produce torque in a manner similar to the current and voltage coils of a wattmeter. The main winding is a coil operated directly by the current transformer. The auxiliary coils are connected to the Wheatstone Bridge arms similar to a galvanometer connection, and thus receive current the magnitude and direc-
tion of which depends upon the resistance of the search coils. Above a certain temperature the torque of the relay is in the contact direction; and below, in the opposite direction. It will thus be noted that, in order to close the contact, two predetermined conditions must co-exist: excess current, and excess temperature. Neither one will separately trip the relay.
The type CT relay is similar in construction to the type CO.

Style number and list price include relay complete as described except "exploring coils" which are usually furnished as part of the order for the apparatus to be protected.

In ordering, state resistance of exploring coil and temperature at which it is desired that the relay shall operate. One current transformer is required for each relay.

| Prequency Cycles | Approx. Net | Tr. Lbs. Boxed | Style No. | $\begin{aligned} & \text { List } \\ & \text { Price } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: |
| 25 | 10 | 20 | 249519 | 44500 |
| 60 | 10 | 20 | 249520 | 00 |
| Approx depth from are suitab | te Di switch for pan | nsions <br> rd, $5 \frac{1}{17}$ <br> up to | ll diam termin thick. | inches: <br> ing studs |

## TYPE CP REVERSE-PHASE RELAYS



## Application

For use on polyphase circuits to provide protection against phase reversal.

It will also protect against an open phase, such as might be caused by a blown fuse, provided the motors on the circuit are so heavily loaded that they cannot maintain voltage on the open phase.

## Distinctive Features

The operating characteristics are exceptionally positive and reliable. If a phase is reversed, or if a phase fails, or if voltage drops below 75 per cent of normal, the contacts close and trip the circuitbreaker, either through a shunt trip coil or by shortcircuiting an undervoltage trip coil having a series resistor.

It should be borne in mind that a relay of this type will not operate on open phase unless the voltage across the relay in the corresponding phase falls below normal or fails altogether. Thus, it can not be used for protection against open phase on an induction motor which runs continuously, or any class of apparatus which tends to hold up the voltage across an open phase, unless the apparatus is so heavily loaded that the voltage on the open phase will be lowered. It will, however, protect against phase reversal on any apparatus and affords good open-phase protection for induction motors which are started and stopped frequently, as in elevator service. As soon as the motor stops, the voltage across the open phase fails, and the relay operates, thus preventing the motor from being started until the defect is remedied.

## Operation

The relay operates on the induction principle. When properly connected to motor terminals, as shown in diagram of connections, the torque holds the relay contacts open against the restraint of a spiral spring. On failure of, or low voltage, the torque diminishes, and the spring closes the contacts. On reversal of phase connections the reversed torque assists the spring in closing the contacts.

## Construction

The type CP relay is of the same general construction as the type CO, the main difference being in the windings, which are made up of coils connected across the phases.

## Details and Accessories

Voltage Transformers-When used on voltage higher than 250, two voltage transformers are required with the 110 -volt relay.
The contacts will close 5 amperes at 250 volts or less.

In some installations where the circuit-breaker or switch has a low-voltage-release coil it is convenient to place a resistance in series with the coil and arrange the relay to short circuit the coil when it operates thus tripping the breaker.

Auxiliary Contacts on Circuit-Breakers-When direct-current is used for tripping, the circuitbreaker should have auxiliary contacts to open the trip circuit, relieving relay contacts of this duty.

Style number and list price include relay complete. Transformers should be ordered separately. See pages on "Voltage Transformers."


Approximate Dimensions-Overall diameter, 6 Hz inches; depth from switchboard $53 / \mathrm{a}$ inches; terminal mounting studs are suitable for panels up to 2 inches thick.

## TYPE CV VOLTAGE RELAYS

## FOR ALTERNATING-CURRENT CIRCUITS



## Application

In some cases it is necessary to protect a circuit against abnormal increases or decreases in voltage. For this purpose the use of the type CV reley, which is arranged to close an auxiliary circuit that will trip a breaker, ring an alarm, or give some signal so that the operator will know that the circuit requires attention, is recommended.

Another use for this relay is as an auxiliary timing device for various automatic operations and factory processes.

## Operation and Construction

The type CV relay is similar in appearance to the type CO relay and the operation is similar except that it has the action of a voltmeter instead of an ammeter. The relay can be furnished so that it will close a circuit when the voltage rises above
its calibrated value or close a circuit when the voltage drops below the calibrated value.

On special order, a relay can be provided which is equipped with an extra contact and terminal and arranged so that one circuit is closed when the voltage is below a certain value and the other circuit is closed when the voltage is above this same value. When the relay operates, it opens one contact and closes the other with a small delay between the two operations depending upon the setting of the time lever.

Operating Voltage-Each relay can be calibrated at the factory to operate at any voltage between 40 and 280 volts as ordered. This calibration is made by means of external resistors and is not subject to adjustment in operation.

Time Element-Type CV relays have an inversetime element. The time element is adjustable by means of a lever, as in type CO relays.

Accuracy-The accuracy of these relays is approximately five per cent.

Style number and list price include calibrated relay complete with external resistors. Relays for 25 and 60 cycles are alike, but calibrated for the frequency on which they are to be used so that in ordering, specify style number and frequency.

| Normal Volts | Volts at which contacts close | Style No. | List Price |
| :---: | :---: | :---: | :---: |
| 110 | Above 55 | 321027 | 84000 |
| 110 | Above 90 | 333713 | 4000 |
| 110 | Above 140 | 269167 | 4000 |
| 110 | Below 80 | 269165 | 4000 |
| 220 | Above 280 | 289168 | 4000 |
| 220 | Below 160 | 269168 | 4000 |
| $\begin{aligned} & \text { Appro } \\ & \text { depth fry } \\ & \text { studs suit } \end{aligned}$ | ate Dimensio switchboard for panels up |  | inches: ounting |



## TYPE CW POWER RELAYS FOR A-C. CIRCUITS



## Application

The type CW power relay was designed to act as a load-limiting device where it is desired to interrupt the circuit or give an alarm when the power flowing in a given direction exceeds a predetermined amount. For example, a mine hoist operated by an induction motor, or by direct current from a motor generator set may be protected by a type CW relay so that in case a load is descending so rapidly that an excessive amount of power is being returned to the line, the type CW relay will operate and through suitable means, cause the speed of the motor to be checked. Another use is in limiting the amount of power which may be interchanged between power houses and between different parts of a distribution system. The relay will close its contacts only when the excess power is flowing in a predetermined direction which may be either the normal or reverse direction.

The type CW relay is not intended to sectionalize distribution systems during times of trouble, because it is not sensitive enough on the low voltage condition which accompanies a short circuit.

## Operation

The type CW relay operates on the induction principle. For use on three-phase systems, relays are rated at 70 volts, and are intended to be connected in star. With such a combination, the normal voltage on each relay is usually about 65 volts, so that the amperes required to operate it varies between 0.8 and 4.6, depending upon the setting, but the current coil will carry 5 amperes continuously on any tap. For balanced loads, it is customary to use only one relay and two reactors to form an artificial neutral. Relays of this type should not have their potential coils connected in delta, be-
cause in such a case their operation will depend on the power factor of the circuits and they will not be operated by true power.
When used on a three-phase circuit, with the relays connected in star, the flow of power in the main circuit which will operate the relays is equal to the relay setting times three times the ratio of current transformers times the ratio of the voltage transformers.
Example:-Relay setting at 50 watts; the ratio of current transformer $=\frac{800}{5}=\frac{160}{1}$; the ratio of voltage transformer $=\frac{2200}{110}=\frac{20}{1}$. Then the power flow in the main circuit equals $50 \times 3 \times 160 \times 20=480000$ watts $=480 \mathrm{kw}$.

## Construction

This relay is similar to the type CO overcurrent relay, except that it has two extra terminals for the potential circuit. It has all the good features of the type CO relay, including the time scale whereby

its time of operation can be adjusted in proportion to the scale setting. It has an inverse-time limit. as shown by the characteristic curve in Fig. 1. The current coil has a number of taps so that the relay can be set to operate for various values as follows: 50-75-100-150-200-250-300 watts.

## Auxiliary Contacts on CircuitBreaker

Where the relay is used to trip a circuit breaker. the latter should always be equipped with auxiliary contacts (pallet switch) to open the trip circuit, thus relieving the relay contacts of the arc which will naturally follow the opening of such an inductive circuit.

Style number and list price include relay complete, but without current or voltage transformers. Where only one relay is used on a three-phase circuit, there should be ordered one relay and two reactors which will be calibrated together, so as to assure a correct neutral point for the combination.


Approximate dimensions are: Overall diameter, $67 / 8$ inches; depth from switchboard, $5 \frac{3}{3}$ inches; and terminal mounting studs suitable for panels up to 2 inches thick.

## TYPE A POLARITY DIRECTIONAL RELAY

## FOR DIRECT-CURRENT CIRCUITS



Type a Relay, Cover Removed

## Application

The type A polarity directional relay, used with a suitable carbon circuit breaker, will interrupt the circuit whenever its polarity may be reversed. In the production of oxygen and hydrogen, for welding purposes, by electrolytic methods, there is danger of producing an impure product, unless means are taken to prevent the electrolyzing current from accidental reversal. Standard carbon circuit breakers guard against low voltage and excessive currents and the polarity directional relay, type A, completes the protective equipment for gas cells.

This relay can be used for purposes other than protection of gas wells.

Type A relay will operate and trip the circuit breaker when any of the following conditions occur:

1. A reversal in polarity of the circuit.
2. The voltage of the circuit falls below 25 volts.
3. An open circuit in the low voltage release coil.
4. An open circuit in the relay itself.

## Distinctive Features

This relay does not require adjustment in the field.

A heavy cast iron case acts as a magnetic shield to prevent heavy short-circuit currents from weakening the permanent magnet.

Complies with rulings of the Underwriter's Laboratories for electrical equipment of Oxy-Hydrogen Plants.

Normally, the contacts are closed, thus securing the maximum reliability from the equipment.
This relay is designed for use on 125 -volt circuits, but when used with an external series resistor, it may be applied to circuits of 250,500 or 750 volts.
Will operate continuously on circuits having a voltage of 25 per cent in excess of its rating.

## Operation and Construction

The relay consists of a permanent magnet, a Ushaped iron magnet with a coil on each pole, and a contact-making armature. The permanent magnet, forming the base of the relay, is attached to the closed end of the electromagnet so that it gives both tips at the open end the same polarity. Current in the winding tends to produce opposite polarity in the two tips. Any current strengthens the field in one tip and weakens it in the other. The armature is pivoted acentrically, so that one pole acts on it with greater leverage than the other. When there is no voltage on the relay the long end of the armature is pulled away from the contact, thus opening the circuit. If voltage is applied in the reverse direction the contacts stay open so that the circuit breaker cannot be closed. When voltage is applied in the proper direction it weakens the pole which is pulling the contacts apart and strengthens the pole, which is pulling together, so that they close.

The operating coils of this relay are energized from the generator side of the circuit breaker and the contacts are in the low voltage release circuit, so that, upon the operation of the relay, the low voltage release coil will be de-energized and the circuit breaker will be opened.

| Volts d-c. | Style No. | List Price |
| :---: | ---: | ---: |
| 125 | 315873 | 5500 |
| 250 | 315874 | 4800 |
| 500 | 315875 | 50 |
| 750 | 315878 | 6500 |

# TYPE BT TRANSFER RELAYS FOR ALTERNATING-CURRENT CIRCUITS 



Type BT Relay with Cover Removed

## Application

Transfer relays are used with protective relays that operate on excess current, such as type CO and type CR relays, where a direct-current trip circuit is not available. They energize the trip coil of the circuit-breaker through current transformers. While designed particularly for use with the type CO and CR relays, the type BT relay can be applied to any make of circuit-closing relay of similar characteristics.

## Distinctive Features

The breaker operates solely through the current transformer and the relays. When there is no fault on the line the trip coil of the breaker is mechanically and electrically isolated from the circuit, avoiding possibility of tripping due to imperfection in the relay contacts.

## Operation

The relay contains two series coils, an upper or operating coil and a lower or holding coil (see


Mote-All Connections snown as viewed Irom Reer of Apporotus
Diagram of Connections-Type BT Relay on Three-Phase Alternating-Current Circuit
diagram of connections). The holding coil holds down the armature core, until a third coil, wound on the same magnetic circuit and known as the releasing coil, is short-circuited by the protective relay. The releasing coil acts as the secondary of a transformer and when short-circuited, a current flows througt it, demagnetizing the core. The holding coil, therefore, allows the operating coil to raise the core which operates the transfer switch, thus closing the trip coil circuit.

## Construction

The transfer switch and other current carrying parts of the relay are designed to carry 5 amperes continuously, but during times of short-circuit the switch may be called on to handle as much as 100 or 200 amperes, which it will do satisfactorily.

## Details and Accessories

A current transformer must be selected of sufficient capacity to operate the protective relay, the transfer relay, and the trip coil. Low-ratio bush-ing-type current transformers sometimes used on high-voltage circuit-breakers are not suitable.
Only one trip coil is required for use on a polyphase circuit, but if the breaker is equipped with as many trip coils as there are relays, it is advisable to connect each trip coil to its corresponding relay.
Style number and list price include the type BT relay complete but without protective relays or current transformers. One type BT relay is required for each protective relay installed.


# TYPE D RELAYS <br> REVERSE-CURRENT, OVERLOAD, AND TEMPERATURE FOR DIRECT-CURRENT CIRCUITS 



## Application

The type D reverse-current relay opens the circuit-breaker when the direction of current flow is reversed. A circuit-breaker with shunt-trip coils is required. It is particularly applicable in the protection of rotary converters, which require highly sensitive reverse-current relays to prevent running inverted.

Limitations-The leads should not be connected across a shunt of more than 100 millivolts at full load.

## Operation

The relay operates on the moving coil principle. It is so connected across a shunt that the contacts are not closed except when current is reversed. The contacts close with a speed inversely proportional to the current in the coil. The controlling magnet is excited by a coil connected across the main circuit or control circuit.

## Construction

The relay is mounted in a dust-proof metal case, suitable for rear-connected switchboard mounting.

Adjustment-Numbers on the adjusting scale indicate in millivolts the minimum reverse voltage at the terminals of the moving element that will cause the relay to operate.

When used on a 50 -millivolt ammeter shunt a 2 millivolt tripping adjustment gives a 4 per cent sensitivity. A 100 -millivolt shunt can be used to increase the sensitivity to double this value.

The contacts will close one ampere. For larger tripping currents a control relay should be interposed. An auxiliary contact should be provided on the circuit-breaker to open the tripping circuit when the breaker opens.

The time element varies from eight seconds at lowest current that will close the contacts to practically instantaneous action at high-current values.

Overload Relays-Overload relays of this type can be provided for a range of 40 to 80 millivolts, or any other range desired; prices on request.

Temperature Relays-The type D relay with special winding and contacts is used for protecting apparatus from injury due to abnormal temperatures. The Wheatstone Bridge principle is used, one arm of which is an exploring coil placed in the apparatus to be protected. It is adapted to the protection of rotating apparatus, but can be used to protect other apparatus. The operation is dependent upon the voltage of the control circuit, and is calibrated at two voltages representing the extreme limits.

The temperature-relay outfit includes the relay complete with three arms of the bridge and an auxiliary relay. The exploring coil is generally furnished with the apparatus to be protected. In ordering state resistance and temperature coefficient of search coil, control voltage, and temperature at which the relay shall operate; prices on request.

Style number and list price include relay without shunt. A series resistor is included with style number and list price of 200,500 and 1500 -volt relays.

| Reverse-Current Relay |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Volts | Approx. | $\mathbf{W r}_{\mathrm{r}} . . \text { Lbs. }$ Boxed | Style No. | $\begin{aligned} & \text { List } \\ & \text { Price } \end{aligned}$ |
| ${ }_{200}^{100} 130$ | 27 | ${ }_{40}^{40}$ | 223217 | ${ }^{8} 9400$ |
| ${ }_{500}^{200} 650$ | ${ }_{27}$ | 40 | 223219 | 0500 |
| 1200-1560 | 27 | 40 | 223220 | 1150 |

Approximate Dimensions-Overall width. 83/3 inches; overall height, $6 \frac{5}{8}$ inches; depth from switchboard, 8 inches.

## TYPE GK LONG-TIME LIMIT, AUXILIARY RELAY



## Application

This relay is intended to control switching operations, mechanical operations and factory processes where a long-time-limit is desired. It has been used quite extensively in automatic railway substations where various operations must be correctly timed. It is made in different styles for use on any 110 volt lighting or control circuit.

## Distinctive Features

The relay is self-contained and so enclosed in a dust-proof case that it can be mounted wherever desired. The time adjustments can be changed easily and numerous combinations of contacts can be furnished on special order. The timing is quite accurate and the entire device is rugged and so designed that it can be adjusted by any careful workman. The contacts reset instantly after each operation.

## Operation

The timing is obtained by a train of gears driven by a standard Westinghouse fan motor running at a constant speed. The time is adjusted by varying the distance through which the gears must carry the movable contacts.

## Construction

The motor either a-c. or d-c. is connected through a train of gears and worms to the movable contacts. The last shaft in the train which carries the contacts is operated by a worm which is so arranged that it is normally disengaged by a spring. This worm is moutnted on a trunnion and is connected to a small electro-magnet which, when it is energized, will engage the worm with the gear. This coil is usually connected in parallel with the motor winding so that as soon as the relay is energized the motor is started and the coil energized, so that the worm engages the gear and the contact starts to move. When the contacts are closed, due to the completion of the relay operation, the relay should be de-energized. This will stop the motor and release
the electro-magnet thus dis-engaging the worm and allowing the contact to return to its starting position.

If the relay is de-energized before its operation is complete the contact will immediately return to zero and the relay will be in position to start all over again in its timing operation. On the other hand, if it is desired to stop the relay and later start it again without resetting it to zero, this can be accomplished by connecting the motor and the operating coil to different circuits and keeping the operating coil energized until it is desired to return the contacts to their starting position.

The relays are rear connected with terminals suitable for mounting on a $21 / 2$-inch thick panel.

Calibration-The standard relays listed below have a maximum time limit of 40 minutes and can be adjusted for any time less than that down to 3 minutes. On special order we can furnish relays whose total time can be adjusted from one minute up to 10 minutes, the advantage of this higher speed being that the timing will be more accurate.

Intermediate Contact-In addition to the main contact the standard relays listed below momentarily close an intermediate contact which can be adjusted to operate at from $1 / 2$ to 3 minutes after the relay starts to move. If desired, relays can be furnished on special order which will make and break this momentary contact several times at predetermined fixed intervals during the travel of the relay.

The main contact consists of a pair of silver contacts which are bridged by the moving contact when its operation is completed. These contacts are quite rugged and will control a circuit requiring 5 or 10 amperes at 125 or 250 volts.

The standard relay as listed below must be deenergized as soon as the relay has completed its travel, otherwise the motor will continue to run and damage the contact. This is easy to accomplish usually but in case it is impossible we can provide an extra limiting contact which will stop the motor after the main contacts have been closed but will not de-energize the operating coil or return the contacts to their zero position.

The style number and list price include the relay complete, arranged to close its contacts in a maximum time of 40 minutes. The operating coil is connected in parallel with the motor so that the contact will return to zero whenever the motor is stopped. One intermediate contact is provided which will make momentary contact in a time adjustable between $1 / 2$ and 3 minutes after the starting of the relay but no limiting contact is provided to stop the motor after the relay has completed its travel.


Approximate Dimensions-7 inches high, $101 / 2$ inches wide by $53 / 4$ inches deep from the face of the panel. Approximate weight 19 lbs . net, 40 lbs . boxed.

# TYPE GR PERIODIC RECLOSING RELAY 



## Application

The type GR relay is a timing relay which periodically closes three pairs of contacts to complete three independent circuits at definite time intervals which are adjustable. This relay is used to a great extent for service restoring work. In this application, the type GR relay is used to reclose periodically the circuit breaker on a feeder after it has been automatically tripped by the overload relays. The relay may be adjusted to reclose the breaker one, two or three times at fixed time intervals. The relay may be used for any application calling for the closing or opening of one or two circuits at periodic time intervals.

## Distinctive Features

The relay is mounted in a dust-proof case on a cast iron base, the whole relay being designed for vertical mounting on a switchboard panel. Connections are made inside the relay, the wires entering the panel from the rear. The cover is held in place by two thumb nuts and is easily removable for inspection of the contacts and for changing the gear ratio to obtain the various speeds of the contact drum. The contacts of this relay will close ten amperes at 100 volts and will open $1 / 2$ ampere at 100 volts.

## Operation and Construction

The driving element of this relay is a split-phase 12 -inch fan motor running at approximately 1000 rpm. Through reduction gears, this rotation is transmitted to a contact drum. This drum carries on its periphery a series of contact segments which during rotation short-circuit, for a brief period of time, several pairs of flexible contact fingers, thus completing the various contact circuits. The two final gears of the driving train are removable and
by means of an extra pair of gears, the time intervals are changed in the ratio of one, two and four. As each reclosure necessitates the energization of two separate circuits, there are actually six closing operations at equal time intervals performed by one revolution of the drum. Thus the one, two and four minute relay actually closes a circuit every half minute when the one minute gears are in use. The motor circuit is automatically controlled, if desired, by a contact ring on the drum so as to cause the drum rotation to be reversed when the opposite phase winding is energized, and stops the motor when the drum is ready for the next series of three reclosures. The ring also automatically stops the motor after the third reclosure. See drum development.
For automatically restoring service on a feeder, the operation of this relay is as follows:-The overload relay trips the breaker. The pallet switch in the open position of the breaker closes the motor circuit and causes the drum contact at the end of one ( 2 or 4 ) minutes to complete the closing circuit of the breaker and thus restore service. If the trouble no longer exists, the pallet switch of the breaker in the closed position will cause the motor to reset the periodic relay. If the trouble still persists the overload relay will again trip the breaker and the periodic relay will again close the breaker. This will be repeated for three reclosures after which the periodic relay will lock itself out and require manual resetting.

Special relays for reclosing a greater number of circuits of special time intervals can be obtained on request at an increased price.

Style number and list price include relay complete with mounting bolts.

| Time Intervals |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| o. | in minutes between | Motor | Motor Freq. | Sty | List |
| Reclosur | reclosures | Volts | Cycles |  | , |
| 3 | 1/2, 1 or | 110 | 60 | 372415 | \$37500 |
| 3 | 1, 2, 4 | 110 | 60 | 372416 | 37500 |
| 3 | 2, 4, 8 | 110 | 60 | 872417 | 37500 |



Order by Style Number

## TYPES HM AND HN THERMOSTATIC RELAYS



The hM Relay for Bearing application

## Application

The bearing thermostat is designed primarily for use in protecting the bearings of rotating machinery from the disastrous effects of overheating. Its use obviates the necessity of constant manual supervision, and thus is of particular value in automatic substations where there is no attending operator to take care of such an emergency as an excessively hot bearing. It may also be used to advantage for the protection of mill motors and other industrial machinery as well as for the protection of transformers in isolated locations.

The grid thermostat is designed for use in protecting the series grid resistors of automatic substations from damage by overload, due to sustained short circuits on the system. While used to a great extent in this connection, it is applicable to temperature protection in other similar capacities.

## Distinctive Features

The bulb and bellows are partially filled with a volatile liquid which vaporizes at a fairly low temperature, thus exerting a definitely increasing expansive pressure upon the bellows as the bearing temperature rises. An available pressure of several pounds at the bellows push-rod insures consistent operation of the relay contactor switch.

| Type | Application | Operating <br> Temperature | Tube <br> Length |
| :--- | :---: | :---: | :---: |
| HN | Grid | $150^{\circ} \mathrm{C}$. | 21 -inch |
| $H \mathrm{HM}$ | Bearing | $100^{\circ} \mathrm{C}$. | 21 -inch |
| $\mathbf{H M}$ | Bearing | $100^{\circ} \mathrm{C}$. | 43 inch |

The grid thermostat automatically resets upon the sufficient lowering of grid temperatures, but the bearing thermostat requires manual reset, thus enforcing attention to the bearing. Otherwise the two types are similar.

As the temperature of the material in which the bulb is embedded rises, the liquid enclosed in the bulb and bellows volatilizes and thus creates a vapor pressure which expands the bellows lengthwise, thus operating the toggle switch in the relay case. If the temperature rise is sufficient the bellows will expand to a point that will cause the operation of the relay and thus set in motion the control apparatus which will relieve the condition causing the excess temperature.
The unit complete consists of a relay toggle switch and a thermostat. The switch is of standard toggle construction, ruggedly built and operated by the expansion bellows of the thermostat unit. The thermostat unit consists of a bulb, which is embedded deeply in the babbitt of the bearing within a few inches of the shaft, a connecting tube and an expansion bellows. The unit is made of copper throughout.

The operating parts, toggle switch and bellows, are mounted in a dust-proof aluminum alloy case of $33 / 8$ inches $\times 4$ inches $\times 71 / 8$ inches over-all dimensions. The cover is fastened by two thumb nuts and is easily and quickly removable, thus facilitating inspection.
The general construction is of such a character that once set, the unit requires only the most nominal care.
Finish-The case is finished in black to match normal machine finish.

Calibration-The thermostat units are built and calibrated at the factory to produce a certain elongation of the bellows at a certain temperature, and are not subject to field calibration. Only minor adjustment of the set screw above the bellows pushrod is necessary to produce proper operation of the relay contactor unit.

Contacts-The relay contacts are rugged, easily cleaned, and of sufficient size to carry all ordinary control circuit currents.
The type HM style number includes thermostat relay complete, and with bracket for mounting same on bearing pedestal.

The type HN style number includes thermostat relay complete, and with bracket for mounting same on standard 14 -inch grids.

| Approximate | Wt., Lbs. |  |  |
| :---: | :---: | :---: | ---: |
| Net | Boxed | Style No. | List Price |
| 7 | 20 | 324190 | $\mathbf{8 7 5} 00$ |
| 5 | 12 | 320065 | 7000 |
| 5 | 12 | $\mathbf{5 6 3 4 0 4}$ | $\mathbf{7 5 0 0}$ |

## TYPES M AND MC MULTIPLE CONTACT AUXILIARY RELAYS



Type M Relay-Cover Removed

## Application

The type $M$ or MC auxiliary relays are used where it is desired to trip several circuit-breakers from one type CO or other protective relay. For instance, in the differential protection of a generator, it may be desired to trip at one time the circuitbreakers connecting the generator to two bus-bars and at the same time open the field switch. One of the contacts of this relay may also be used to energize a bell alarm circuit. Each contact will make and break 10 amperes.

The type $M$ relay is intended for intermittent duty on d-c. circuits. The type MC relay can be used for continuous duty on both a-c. and d-c.

## Construction

The type $M$ relay is entirely enclosed in a dustproof case and is furnished with terminal studs of sufficient length so that it can be mounted on a $21 / 4$-inch switchboard panel. It has a black marine finish to match other switchboard instruments and it can be mounted on the front of the board, or it can be mounted on a bracket on the rear of the panel, in which case, the long terminal studs can be removed.

It is provided with a direct-current electro-magnet suitable for various voltages, and can be furnished to have either four or six contacts. Each contact is mounted on an individual phosphor bronze spring so that each circuit can be relied upon to close positively. The internal connections are such that
the current for the contacts comes in through one lead to a conducting bar on which all the contact springs are mounted. The four or six fixed contacts are all insulated from each other.

The type MC relay is provided with an electromagnet suitable for continuous duty on either a-c. or d-c. circuits of various voltages, and can be furnished with either 3 or 6 insulated contacts. When energized, the three-contact relay makes two independent circuits and breaks one, and the sixcontact relay makes five circuits and breaks one. In the case of the six-contact relay these circuits are not independent but have a common point. The construction of the contacts is similar to that of those on the type M relay, except that the breaking contacts are of silver. Silver contacts are used to insure a good contact without having an excessive amount of initial tension in the helical spring which holds the armature open.
The internal connections of the type $M$ relay are shown in Fig. 1. This is the diagram for the fourcontact relay. The diagram for the six-contact relay is exactly like it except that there are two more contacts. Figures 2 and 3 shown in the internal connection of the 3 and 6 -contact type MC relays respectively.

| Type M Relay |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | 4 -Cont | AY | 6 -Conta | Relay |
| Volts | Style | List | Style | List |
| 12 | 301858 | 82400 | 304791 | 84000 |
| ${ }_{2}^{125}$ | 301856 301857 | 2400 2400 | 304792 | 4000 40 |

## Type MC Relay



Approximate Dimensions and Weight-Height, $6 \frac{1}{4}$ inches: depth from switchboard, $3 \% / 4$ inches; width. 4 contact, $43 / 4$
 inches;
net, 12 -contact relay, 6 inches. Foured; 6 -contact relay, $71 / 2 \mathrm{lbs}$. net, 15 lbs . boxed.


Fig. 1-Wiring Diagram of 4-Contact
TYpe M Relay. Contacts are
Shown with the Relay in the De-energized Position


Pig. 2-Wiring Diagram of 3-Contact
Type MC Relay. Contacts are
shown with the Relay in the De-energized Position


Fig. 3-Wiring Diagram of 6-Contact
Type mC Relay. Contacts are
shown with the Relay in the De-energized Position

## TYPE $O$ AUXILIARY RELAYS

## Application

The various combinations of the type O relay known as the type OA, type OB, etc., are intended for use on miscellaneous switchboard and control work. These relays can be supplied with coils suitable for operation on circuits of various currents

and voltages, both a-c. and d-c. and will control various combinations of circuits. They are made in both the instantaneous and time limit form, the latter being capable of adjustment from 0 up to 10 seconds.

The type $O$ line of relays supersedes the type KN relay listed in previous editions of this catalogue.

## Distinctive Features

The type $O$ relays are dust-proof, occupy small switchboard space and to a large extent make use of interchangeable parts. The time limit can easily be adjusted to operate either on the up-stroke or down-stroke of the plunger or both. The contacts are of chemically pure silver and something like 25 different combinations of circuits can be made
from the standard relay. The contacts are quickmake and quick-break in both directions. There are no troublesome toggles in the contact assembly.

## Construction

This relay is assembled in two sizes of case. The various mechanical combinations with their type letters are shown in the accompanying figures.

Time limit is obtained by means of a train of gears and a fan. The contact will carry 2 amperes continuously and will make and break 5 amperes on a 220 -yolt circuit and 10 amperes on a 110 -volt circuit.

These relays can be supplied with coils suitaole for circuits of various voltages. Style numbers and prices on application.

## Approximate Dimensions

Time limit relay $107 / 8$ inches high by $35 / 8$ inches wide. by $51 / 4$ inches depth from the face of the board. Instantaneous relays $81 / 4$ inches high by $35 / 8$ inches wide by $51 / 4$ inches depth from the board.


Terminals (on rear of relay) Rear stationary contracts - Moving contaccts (tripped position) Moving contacts (normal pos
Front stationary contacts.
Connections os Shipped-Two Separate Circuits Each Way. Some of the numerous other possible contact combinations which can be made after the relay is installed


3 Porallel ctis each way


4 Parallel circuits formard
3 Parallel circuits to therear


ISingle-3parallel ccts forwara 2 Porallel circuits to the rear 2 Single circuits to the rear Contact Combinations por Type 0 Relays



Fig. 3-Relay with
Unlatching Coll.


Pig. 4-Relay with Holding CoIl.

| Operating Coil | Oniy |
| :---: | :---: |
| Automatic | Hand |
| Reset | Reset |
| Fig. 1 | Fig. 2 |
| Type OA | Type OL |
| Type OB | Type OM |


| Operating and Auxiliary Coil |  |
| :---: | :---: |
| Holding | Unlatching |
| Coil | Coil |
| Fig. 3 | Fig. 4 |
| Type OS | Type OX |
| Type OT | Type OY |

# TYPE CM PHASE-BALANCE CURRENT RELAY 



## Application

The phase-balance current relay is designed to protect polyphase converters, motors, etc., against operating single-phase.

## Operation

This relay consists of four single-phase current elements mounted in a single case. There are two separate discs, each with its own contacts and each actuated by two current elements, which are mounted face to face on opposite sides of the disc. These elements are so connected that an electrical torque of one element opposes that of the other, thus producing balanced mechanical torques on the relay disc, when electrical conditions are
balanced, that is, with equal loads on all phases. Each phase is protected since all three phases of the line are represented in the relay. One element of one disc is connected in series with one element of the other disc. Thus the " A " phase may balance the " $B$ " phase on the upper disc, and the " $B$ " phase balance the " C " phase on the lower disc.
Therefore it can be seen that if any one phase becomes opened, or overloaded, it will unbalance the mechanical torques of the relay and one or more pairs of the contacts will be closed.
These relays are ordinarily furnished with three current taps per phase for 2-4-6 amperes; thus with all elements set on the two-ampere current tap, the relay will close its contacts under the following conditions: (1.) With 2 amperes in one phase and zero amperes in either of the other phases. (2.) With 2 amperes in one phase and 4 or more amperes in either or both of the other phases. (3.) This relay has an inverse-definite-time curve, the maximum definite time being about 0.25 second.
Style number and list price do not include a contactor switch, which is necessary only when the current to be handled by the relay exceeds 5 amperes. If a contactor switch is desired, specify "same as style number, . . . ." except to have contactor switch.


60 cycles $\quad 324052 \quad 17500$ *This relay can also be supplied for a 2-phase circuit. Prices upon application.

## TYPE S SHORT-CIRCUIT SELECTIVE RELAY

## Application

The type $S$ relay is used on direct-current systems. both 2 -wire and 3 -wire to disconnect a feeder whenever a short circuit occurs. This relay will work only upon the occurrence of a short circuit and will not operate due to overload no matter how heavy such an overload may be. It is frequently used in automatic d-c. substations, particularly in connection with automatic reclosing breakers.

## Operation

The type $S$ relay is connected to the secondary circuit of a current transformer, the primary of which is connected to the feeder which is to be protected. Whenever the current in the d-c. circuit is suddenly increased, there will be a corresponding rush of current in the secondary circuit of the transformer which will operate the main coil of the relay. This rush of current of course does not last long, nevertheless the main electro-magnet of the relay will respond to it. In order to make sure that this short impulse will trip the circuit-breaker to which the relay is connected an additional contactor switch is included in the tripping circuit. This switch is wound with a 15 -volt coil and so arranged that when it is energized by the main coil of the relay it will close its contacts and hold them closed until the circuit-breaker opens.

It is usually recommended that the type $S$ relay be connected to a current transformer having approximately twice the current rating of the $\mathrm{d}-\mathrm{c}$. feeder. The current which will operate this relay is not a definite amount but depends upon the suddenness with which the short circuit occurs. During an actual test on an 800 -ampere feeder equipped with a 1600 -ampere current transformer and with the relay set on the 4 -ampere tap the relay operated when 1200 amperes was suddenly applied to the feeder.


Type S Relay-Cover Removed
Style number and list price include relay only without current transformers.


# TYPE R SERVICE-RESTORING RELAY SYSTEM 

 FOR ALTERNATING-CURRENT CIRCUITS
## Application

This system of relays is used on overhead primary feeders to decrease the number of interruptions caused by lightning and similar disturbances. Many of these disturbances are transient in character so


FIG 1.-Oscillograph Records Showing Operation of ServiceRestoring Relay System on a Transient Short Circuit.
that, although they cause short circuits which trip open the power house circuit-breaker, the feeder is undamaged and can be immediately replaced in service. The type R restoring system was developed to automatically reclose the breaker as soon as it has been opened by a short circuit.

## Operation

The restoring relay, which will operate with any type of overload relay, is connected between two potential transformers, one of which is placed on the bus-bars and the other on the feeder outside the circuit-breaker. As soon as the breaker is opened and the arc has cleared, the bus-bar transformer will force current through the feeder transformer and through the restoring relay which will instantly reclose the breaker. The device works so rapidly that the service can be restored before one second has elapsed after the occurrence of the short circuit. The lighting customers on the feeder are not inconvenienced except by a momentary "blink" of the lights and motors will very easily continue in motion through the short interruption.
If the feeder should be permanently short-circuited it will continue to be alternately opened and closed until further reclosing is prevented by the
limiting relay. As will be seen by reference to Fig. 2 the limiting relay short circuits the restoring relay and thus prepvents further operation.

The restoring relay can be disconnected by opening a double-pole knife switch which is so arranged as to open the a-c. and d-c. control circuits.

## Construction

The restoring relay is similar to the type $20-\mathrm{F}$ Contactor, and is protected by a metal cover. It is mounted on a small, black, marine-finished, slate panel with its series resistance and cutout switch. The limiting relay is similar to the type CV Relay, except that it is more sluggish in its operation. This type of limiting relay is recommended because it resets itself automatically. It can be adjusted so that it will allow the restoring relay to operate from one to four times on a single case of trouble, and will prevent further operation of the restoring relay if the trouble persists after the predetermined number of trials have been made. If the trouble clears so that the breaker will stay closed before all the allowable trials have been made, the limiting relay will reset itself so that the next time trouble occurs the reclosing relay can operate as at first.

## Auxiliaries

In order that the breaker will not reclose after it has been opened by hand, it is desirable to use a special control switch Style No. 294459 which is so arranged that it will open the control circuit of the restoring relay whenever the breaker is opened by hand. It is desirable to keep a record of the operation of the restoring device, and for this purpose we recommend a d-c. type $U$ recording ammeter connected in the control circuit. Every time the control circuit is energized by the closing relay the ammeter will make a single swing across the chart.

Stylenumber and list price of the restoring relay include the series resistance, $k n i f e$ switch and panel.


Fig. 2-Complete Diagram of Connections of Service-Restoring Relay
Appro
Net
22
10
.
TLBS.
Boxed
35
20
$\ldots$

List Price ${ }^{825} 00$ 4000
1800

Approximate dimensions- Restoring relay, size panel, 14 inches high, 12 wide; 1 inch thick. Depth of relay on panel, 5 inches. Limiting relay, overall diameter, $67 / 8$ inches, depth from switchboard, $5 \frac{7}{\frac{7}{2}}$ inches.

# TYPES TO OVERCURRENT AND TV OVERVOLTAGE RELAYS 

## FOR DIRECT-CURRENT CIRCUITS



## Application

Type TO relays are used particularly with threewire generators that have but two cables running to the switchboard. The circuit-breakers can be mounted on the switchboard, and controlled by the actual current in the neutral lead which is required by the Fire Underwriters, by means of the TO relay, the control coil of the relay being connected to the ammeter shunts.

The Type TV relays are used for overvoltage and undervoltage protection of d-c. circuits.

## Distinctive Features

The relays TO and TV are fully enclosed and easily mounted on the front or rear of the board. Adjustment is simple and the calibration is satisfactory as to accuracy. The TO relay can be used with a standard 50 -millivolt ammeter shunt, the same shunt that is used with the ammeter, without affecting the readings of the ammeter.

## Operation

The pull of the relay coils is opposed by a helical spring. When the pull exceeds the tension of the spring the contacts close. A calibrated adjustable arm is used to adjust the tension of the spring to regulate the voltage at which the contacts will close.

## Construction

The operating part of the relay is a small two-pole electro-magnet with special winding. This and the adjusting mechanism are enclosed in a dust-proof case of aluminum alloy. The cover is fastened by two thumb nuts and is easily removed for inspecting or adjusting the relay.

Finish-The case is finished in black marine to match the standard switchboard finish. Internal metal parts are polished and lacquered brass.

Standard type TV overvoltage relays are calibrated to close the contacts when the voltage rises
to the value at which the relay is set to operate. There are two overvoltage relays, one calibrated to close contacts at from 80 to 160 volts, the other is calibrated to close contacts at from 160 to 320 volts. The type TV undervoltage relays are calibrated to close the contacts when the voltage drops to the value at which the relay is set to operate. One of these relays is calibrated to close the contacts at from 50 to 90 volts, the other is calibrated to close the contacts at from 100 to 180 volts.
Two style numbers for uncalibrated TV relays are listed. These relays are recommended for all applications requiring a special calibration, as they can be very easily and more satisfactorily calibrated in connection with the apparatus with which they are to be used. Relay style number 356914 can be calibrated as an overvoltage relay from 80 to 180 volts. By merely interchanging the stationary contact and the contact stop, the above style number relay can be used to close a circuit when the voltage drops (undervoltage relay). As an undervoltage relay its operating range is from 50 to 90 volts. Relay style number 356915 is similar to the above except that its range as an overvoltage relay is from 180 to 360 volts, and its range as an undervoltage relay is 100 to 180 volts.
Calibration-Standard type TO relays are calibrated for adjustment to close contacts at from 40 to 80 millivolts, corresponding to 80 to 160 per cent of full load.
Auxiliary Contacts on Circuit-Breaker-Where a relay is used, the circuit-breaker should have auxiliary contacts to open the trip circuit when the breaker opens, relieving the relay contacts of the duty.

Contacts-The relay contacts will close 1 ampere. When the circuit-breaker trip coil requires more than this, a control relay should be used. For information as to the current required by circuitbreaker shunt-trip coils and for description of control relays see catalogue sections 1-C and 2-B respectively.
Time Element-The type TO and TV relays are instantaneous in operation.
Style number and list price include relay without ammeter shunt or leads. For shunts see pages on "Ammeter Shunts." Leads should have a resistance of approximately .04 ohm .


# CURRENT TRANSFORMERS 

TYPE K (DRY TYPE) INDOOR<br>Rated Voltage \(\left\{\begin{array}{l}4600, Two-Wire<br>1150\end{array}\right.\)

For 25 to 133-Cycle Circuits. Capacity, 25 Volt-Amperes, Compensated for 12 $1 / 2$ Volt-Amperes


Two-Wire-The type K two-wire transformers comprise a line of low-priced transformers of good accuracy, available over a wide range of application. This type is listed for ammeter, wattmeter, or watthour meter use, but may also be used for operating relays and circuit-breaker trip coils where the load at 4 amperes does not exceed 25 volt-amperes at 25 cycles or 65 volt-amperes at 60 cycles. They should not be used with relays where the circuit-breaker trip coil is connected in series with the relay. As shown in the illustration, the transformers are arranged with the primary leads on opposite ends of the coil, an arrangement well adapted for general service conditions, including switchboard mounting.


Fig. 1-Approximate Dimensions of Two-Wire


Fig. 2-Approximate Dimensions of Three-Wire

Three-Wire Type K-Designed for use with watthour meters on three-wire distribution systems. The primary consists of two separate windings, one of which is connected in each outside wire of the three-wire system, and the secondary winding is connected to the watthour meter. When so connected, the watthour meter measures the total output of the system. The ampere rating refers to the current in the outside wires.

| $\underset{\text { Primary }}{\text { AMP }}$ |  | Fig. | A | $-\mathrm{Di}_{\mathbf{B}}$ | $\mathrm{C}$ | D | Bore of Term. Inches $\dagger$ | APPROX. Net | Wt., L. Boxed | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| TWO-WIRE |  |  |  |  |  |  |  |  |  |  |  |
| 5 | 5 | 1 | 51/2 | $\ldots$ | 6\% | 31/6 | 0.186, | 10 | 18 | 303881 | 81900 |
| 10 | 5 | 1 | 51, | ... |  | ... | 0.186 | 10 | 18 | 303882 | 1900 |
| 15 | 5 | 1 | $51 / 2$ | ... | ... | $\ldots$ | 0.186 | 10 | 18 | 303883 | 1900 |
| 25 | 5 | 1 | 51/2 | ... | ... | ... | 0.259 | 10 | 18 | 303884 | 1900 |
| 50 | 5 | 1 | 6 | ... | ... | ... | 0.384 | 10 | 18 | 303885 | 1900 |
| 75 | 5 | 1 | 6 |  | ... | . | 0.384 | 10 | 18 | 303886 | 1900 |
| 100 | 5 | 1 | 63/3 | 63/8 | $\ldots$ | $\ldots$ | 0.558 | 10 | 18 | 303887 | 1900 |
| 150 | 5 | 1 | 63.8 | 63/8 | ... | - | 0.558 | 10 | 18 | 303888 | 1900 |
| 200 | 5 | 1 | $65 \%$ | 85/8 | ... | ... | 0.745 | 10 | 18 | 303889 | 2000 |
| 300 | 5 | 1 | 6'8 | $83 / 8$ | ... | ... | 0.745 | 10 | 18 | 303890 | 2200 |
| 400 | 5 | 1 | $71 / 8$ | 85/8 | ... | ... | 0.745 | 10 | 18 | 303891 | 2300 |
| 500 | 5 | 1 | $71 / 8$ | 83/8 |  |  | 0.745 | 10 | 18 | 303892 | 2500 |
| 750 | 5 | . | $81 / 4$ | 91/2 |  | $33 / 8$ | 0.918 | 14 | 22 | 303893 | 2800 |
| 1000 | 5 | . . | 91. | 121/2 | 7 ${ }^{\text {d }}$ | 33/8 | 1.120 | 17 | 25 | 303894 | 8000 |
| THREE-WIRE |  |  |  |  |  |  |  |  |  |  |  |
| 5* | 5 | 2 | 512 | $\ldots$ | ... | ... | 0.186 | 10 | 18 | 303869 | 2000 |
| 10* | 5 | 2 | 51/2 | ... | ... | . | 0.186 | 10 | 18 | 303870 | 2000 |
| 15* | 5 | 2 | $51 / 2$ | ... | ... | ... | 0.186 | 10 | 18 | 303871 | 2000 |
| 25* | 5 | 2 | $51 / 2$ | ... | ... | ... | 0.259 | 10 | 18 | 303872 | 2000 |
| 50* | 5 | 2 | $51 / 2$ | ... | . . | ... | 0.384 | 10 | 18 | 303873 | 2000 |
| 75* | 5 | 2 | $51 / 2$ | ... | ... | ... | 0.384 | 10 | 18 | 303874 | 2000 |
| 100* | 5 | 2 | $5 \mathrm{~s} / 8$ |  | ... |  | 0.558 | 10 | 18 | 303875 | 2000 |
| 150* | 5 | 2 | $55 / 8$ |  | ... | ... | 0.558 | 10 | 18 | 303876 | 2000 |
| 200* | 5 | 2 | 6 | $71 / 8$ | ... | ... | 0.745 | 10 | 18 | 303877 | 2100 |
| 300* | 5 | 2 | 6 | $71 / 8$ | ... | .. | 0.745 | 10 | 18 | 303878 | 2300 |
| 400* | 5 | $\cdots$ | $61 / 4$ | 7 |  |  | 0.918 | 11 | 19 | $303879$ | 2400 |
| 500* | 5 | . | 65/8 | 81/6 |  |  | 1.120 | 14 | 22 | 303880 | 2600 |

CURRENT TRANSFORMERS-Continued

## TYPE KA (DRY TYPE) INDOOR

Rated Voltage 6900†. Transformers will Operate Satisfactorily at Voltages up to
5 Per Cent Above this Value
For 25 to 133-Cycle Circuits
Capacity 50 Volt-Amperes, Compenated for 25 Volt-Amperes


A high degree of accuracy in the ratio of primary to secondary current and a minimum phase displacement error are obtained in type KA transformers. This type is recommended for indoor use in all cases where highest accuracy is required.

As shown in the illustrations, the transformers are arranged with the primary leads on the opposite ends of the coils, an arrangement well adapted for

switchboard use. Lugs are provided for mounting purposes.

Portable Type KA-In the ordinary form of portable current transformer, extreme accuracy is sacrificed to obtain portability and convenience of application. The type KA semi-portable transformer is the standard type KA fitted with a special carrying handle and terminals as shown above.

| $\begin{gathered} \text { AMP } \\ \text { Pri- } \end{gathered}$ | ERES Second- | Dimension $\dagger$ |  | Bore of Terminals | ROX | SWITCHBOARD TYPE |  |  | SEMI-POR <br> APPROX.WT.,LBS. |  | RTABLE | , |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| mary | ary | Fig. | Inches | Inches* | Net | Boxed | Style No. | List Price | Net | Boxed | Style No. | List Price |
| 5 | 5 | 1 | $123 / 8$ | . 186 | 24 | 44 | 125000 | 83800 | 28 | 48 | 269929 | 84500 |
| 10 | 5 | 1 | 1212 | . 186 | 24 | 44 | 125001 | 3800 | 28 | 48 | 269930 | 4500 |
| 15 | 5 | 1 | $121 / 2$ | . 186 | 24 | 44 | 125002 | 3800 | 28 | 48 | 289931 | 4500 |
| 25 | 5 | 1 | $121 / 2$ | . 259 | 24 | 44 | 180642 | 3800 | 28 | 48 | 269933 | 4500 |
| 50 | 5 | 1 | $121 / 2$ | . 334 | 24 | 44 | 180643 | 3800 | 28 | 48 | 269936 | 4500 |
| 75 | 5 | 1 | 13 | . 334 | 25 | 45 | 227058 | 3800 | 28 | 48 | 269938 | 4500 |
| 100 | 5 | 1 | 161/3 | . 432 | 27 | 47 | 125008 | 3800 | 31 | 51 | 269940 | 4500 |
| 150 | 5 | 1 | 161/2 | . 558 | 27 | 47 | 180644 | 3900 | 31 | 51 | 269942 | 4600 |
| 200 | 5 | 1 | 161/2 | . 745 | 27 | 47 | 125011 | 4000 | 31 | 51 | 269944 | 4700 |
| 300 | 5 | 1 | 17 | . 745 | 27 | 47 | 125018 | 4200 | 31 | 51 | 269946 | 4900 |
| 400 | 5 | 1 | $181 / 3$ | . 918 | 27 | 47 | 125014 | 4300 | 31 | 51 | 269947 | 8000 |
| 500 | 5 | 1 | $181 / 2$ | 1.12 | 27 | 47 | 125015 | 4400 | 31 | 51 | 26884 | 0 |
| 750 | 5 | 1 | 17 | 2(.918) | 30 | 50 | 305238 | 4600 |  |  |  |  |
| 1000 | 5 | 2 | 198/8 | 2(1.12) | 30 , | 50 | 125018 | 5200 |  |  |  |  |



Pig. 2-Approxneate Dmansions* of Type KA

Fig. 1-Approximatr Dimensions* of Typr Ka Style Nos. 125015 to $\mathbf{1 2 5 0 1 6}, 180644$ and 305238 have their leads staggered off center line. On these styles, distance between center line of coil and center line of terminal is approximately $H$ of an inch.
*Dimensions shown are for switchboard type; semi-portable type are same except that handle and longer terminals are added. These dimensions are for reference only. For official dimensions apply to the nearest district offico.
$\dagger$ This particular line of transformers, due to exceptional design, can be operated on lines as high as 8000 volts maximum.

CURRENT TRANSFORMERS-Continued
TYPE MA (DRY TYPE) OUTDOOR

# Rated Voltage 6900†. Transformers will Operate Satisfactorily at Voltages up to 5 Per Cent Above this Value 

For 25 to 133-Cycle Circuits
Capecity 50 Volt-Amperes, Compensated for 25 Volt-Amperee

These transformers are mounted in cast iron end caps with the leads extending downwards through suitable bushings. The transformers are impreg-
nated with an insulating compound which thoroughly seals up joints between the laminations and end caps.


| AmppresesPrimary Secondary |  | Dimensions Fig. | $\begin{gathered} \text { Dimension } \\ \text { A } \\ \text { Inches* } \end{gathered}$ | Bore of Terminals Inches | Approx. Wt.. Lbs.Net.Boxed |  | Style No. | ${ }_{\text {Prise }}^{\text {List }}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 5 | 1 | 30 H | . 259 | 60 | 80 | 242300 | 85500 |
| 10 15 | 5 | 1 | 30 3 | . 259 | 60 60 | 88 | 242301 242302 | 5500 5600 |
| 25 | 5 | 1 | 30 H | . 259 | 60 | 80 | 242304 | 5500 |
| 50 | 5 | 1 | 30 Ht | . 384 | 60 | 80 | 242307 | 5500 |
| 75 | 5 | 1 | 30 3 | . 384 | 60 | 80 | 242309 | 6000 |
| 100 150 | 5 5 | 1 | 243030 | . 5358 | ${ }_{70}^{60}$ | 80 95 | ${ }_{242313}$ | 60 6500 850 |
| 200 | 5 | 2 | 2432 | . 745 | 70 | 95 | 242315 | 6500 |
| 300 400 | 5 | 2 | $253 / 3$ | . 73 | 70 | 95 | 242317 | ${ }_{65}^{65} 0$ |
| 400 500 | 5 | 2 |  | 1.937 1.125 | 70 | 95 | 242319 | ${ }_{65}^{65}$ |
| Style No. 109712 | Set of | wo Hanger | Description rons for Typ |  |  |  |  | List Price $\$ 150$ |



Fig. 1-Approx. Dngensions* of Typz MA


Fig. 2-Approx. Digensions* of Type MA
*These dimensions are for reference only. For official dimensions apply to the nearest District Office.
$\dagger$ This particular line of transformers, due to exceptional design, can be operated on lines as high as $\mathbf{8 0 0 0}$ volts maximum.

## CURRENT TRANSFORMERS-Continued

## TYPE KB (DRY TYPE) INDOOR

Rated Voltage 13,800†. Transformers will Operate Satisfactorily at Voltages up to 5 Per Cent Above this Value<br>$$
\text { For } 25 \text { to 133-Cycle Circuits }
$$<br>Capacity 50 Volt-Amperes, Compensated for 25 Volt-Amperes

These transformers are similar to the type KA , except for the higher voltage rating.

Double-Secondary Type KB-These transformers are similar in construction and voltage rating, but have two independent secondary windings, each compensated for 25 volt-amperes. One of these transformers therefore takes the place of two ordinary transformers on the same line.

| $\underset{\text { Primary }}{\text { An }}$ | RES Secondary | Dimensions Fig. | $\begin{gathered} \text { Dimension } \\ A \\ \text { Inches* } \end{gathered}$ | Bore of Terminal Inches $\dagger$ |  | Wt. Lbs. Boxed | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Single Secondary |  |  |  |  |  |  |  |  |
| 5 | 5 | 2 | 16 \% | . 186 | 31 | 51 | 125019 | 85100 |
| 10 | - 5 | 2 | $165 / 8$ | . 186 | 31 | 51 | 125020 | 5100 |
| 15 | 5 | 2 | 16\% ${ }^{\text {\% }}$ | . 186 | 31 | 51 | 125021 | 5100 |
| 25 | 5 | 2 | 165/8 | . 259 | 31 | 51 | 180646 | 5100 |
| 50 | 5 | 2 | 17 | . 384 | 31 | 51 | 180647 | 5100 |
| 75 | 5 | 2 | 18 | . 384 | 32 | 52 | 227059 | 5100 |
| 100 | 5 | 2 | 18 5/8 | . 558 | 34 | 54 | 125027 | 5100 |
| 150 | 5 | 2 | 185/8 | . 558 | 34 | 54 | 180848 | 5300 |
| 200 | 5 | 2 | 19 | . 745 | 34 | 54 | 125030 | 5500 |
| 300 | 5 | 2 | 207\% | . 745 | 34 | 54 | 125032 | 5600 |
| 400 | 5 | 2 | 2138 | . 918 | 34 | 54 | 125033 | 5700 |
| 500 | 5 | 2 | 22 5/8 | 1.12 | 34 | 54 | 125034 | 5800 |
| 750 | 5 | 2 | 213/8 | 2(.918) | 34 | 54 | 305239 | 6000 |
| 1000 | 5 | 2 | 231/4 | 2(1.25) | 38 | 58 | 288926 | 6300 |
| 1500 | 5 | 2 | 23.14 | 2(1.25) | 40 | 60 | 288990 | 6800 |
| Double Secondary |  |  |  |  |  |  |  |  |
| 5 | 5+5 | 1 | 223/4 | . 259 | 55 | 80 | 182796 | 8000 |
| 10 | $5+5$ | 1 | 223 | . 259 | 55 | 80 | 182797 | 8000 |
| 15 | $5+5$ | 1 | $223 / 4$ | . 259 | 55 | 80 | 182798 | 8000 |
| 25 | 5+5 | 1 | $22^{8}$ | . 259 | 55 | 80 | 182800 | 8000 |
| 50 | $5+5$ | 1 | $231 / 8$ | . 384 | 55 | 80 | 182803 | 8000 |
| 75 | $5+5$ | 1 | 231/8 | . 384 | 55 | 80 | 245482 | 8000 |
| 100 | $5+5$ | 1 | 2514 | . 558 | 58 | 83 | 182808 | 8000 |
| 150 | $5+5$ | 1 | 251/4 | . 558 | 58 | 83 | 182808 | 9000 |
| 200 | $5+5$ | 1 | 251/4 | . 558 | 58 | 83 | 182810 | 9500 |
| 300 | $5+5$ | 1 | 265/8 | . 745 | 58 | 83 | 182812 | 10000 |
| 400 | $5+5$ | 1 | 271\% | . 918 | 58 | 83 | 182813 | 10500 |
| 500 | $5+5$ | 1 | 281/2 | 1.12 | 58 | 83 | 182814 | 11000 |
| 750 | $5+5$ | 1 | 261/2 | $2(.918)$ | 58 | 83 | 305240 | 11500 |
| 1000 | $5+5$ | 1 | 273/4 | 2(1.12) | 60 | 85 | 288991 | 12000 |



Pig. 1-Approx. Dimensions* of Double-Secondary Type KB. (Styles Nos. 182806 to 182814 and 305240 have their leads staggered off center line similar to Fig. 2) and 227059 have their leads on center line similar to Fig.1) line of the terminal is approximately $H$ of an inch
$\dagger$ This particular line of transformers, due to exceptional design, can be operated on lines as high as 17000 volts maximum. *These dimensions are for reference only. For official dimensions apply to the nearest District Office.

# CURRENT TRANSFORMERS-Continued <br> TYPE MB (DRY TYPE) OUTDOOR 

# Rated Voltage 13,800†. Transformers Will Operate Satisfactorily at Voltages up to 5 per cent Above This Value 

For 25 to 133-Cycle Circuits
Capacity 50 Volt-Amperes, Compensated for 25 Volt-Amperes

These transformers are mounted in cast iron end caps with the leads extending downwards through suitable bushings. The transformers are impreg-
nated with an insulating compound which thoroughly seals up joints between the laminations and end caps.


| Amperes |  |
| :---: | :---: |
| Primary | Secondary |
| 5 | 5 |
| 10 | 5 |
| 15 | 5 |
| 25 | 5 |
| 50 | 5 |
| 75 | 5 |
| 100 | 5 |
| 150 | 5 |
| 200 | 5 |
| 300 | 5 |
| 400 | 5 |
| 500 | 5 |


| Dimension A <br> Inches | Bore of <br> Terminals |
| :---: | :---: |
| 29 | .259 |
| 29 | .259 |
| 29 | .259 |
| 29 | .259 |
| 29 | .384 |
| 29 | .384 |
| $271 / 6$ | .432 |
| $271 / 4$ | .558 |
| $271 / 2$ | .745 |
| $283 / 8$ | .745 |
| $281 / 4$ | .937 |
| $283 / 4$ |  |


| Approx. Wt. | LBs. |
| :---: | :---: |
| Aet | Boxed |
| 90 | 115 |
| 90 | 115 |
| 90 | 115 |
| 90 | 115 |
| 90 | 115 |
| 90 | 115 |
| 90 | 115 |
| 90 | 115 |
| 90 | 115 |
| 90 | 115 |
| 90 | 115 |
| 90 | 115 |


| $\begin{aligned} & \text { Style No. } \\ & \mathbf{2 4 2 3 2 0} \\ & \mathbf{2 4 2 3 2 1} \\ & \mathbf{2 4 2 3 2 2} \end{aligned}$ | List Price <br> ${ }^{6} 10000$ 10000 |
| :---: | :---: |
| 242324 | 100 100 000 |
| 242329 | 10000 |
| 242333 242335 | 10000 |
| $\begin{aligned} & 242337 \\ & 242338 \\ & 242339 \end{aligned}$ | 11000 11000 110 |
|  |  |

## Hanger Irons

| Style No. 109712 | Description <br> Set of hanger irons for type MB transformer |  | List Price 8150 |
| :---: | :---: | :---: | :---: |
|  | Set of hang |  |  |
| $\dagger \text { This }$ | e to exceptional design, can be operated on |  | $\mathrm{im}$ |



## TYPE KC (DRY TYPE) INDOOR

## Rated Voltage 23,000. Transformers will Operate Satisfactorily at Voltages up to 5 Per Cent Above this Value <br> For 25 to 133-Cycle Circuits <br> Capacity 50 Volt-Amperes, Compensated for 25 Volt-Amperes

Type KC-Mounted in cast iron end caps which are filled with insulating compound. This construction insures ample insulation between the high voltage winding and the secondary winding or the core.
Double Secondary Type KC-Similar in construction and voltage rating to the type KC, but have two independent secondary windings, each compensated for 25 volt-amperes. One of the transformers, therefore, takes the place of two ordinary transformers on the same circuit.
A spark gap across the primary winding protects the winding from surges.

Single Secondary


Fig. 1-Approx. Dimensions $\dagger$ of Singles Secondary

## Double Secondary

| 5 | $5+5$ | 29 | $411 / 4$ | . 558 | 160 | 190 | 182776 | 13000 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 10 | $5+5$ | 29 | $411 / 4$ | . 558 | 160 | 190 | 182777 | 13000 |
| 15 | $5+5$ | 29 | $411 / 4$ | . 558 | 160 | 109 | 182778 | 13000 |
| 25 | 5+5 | 29 | $411 / 2$ | . 558 | 160 | 190 | 182780 | 13000 |
| 50 | $5+5$ | 29 | $411 / 4$ | . 558 | 160 | 190 | 182783 | 13000 |
| 75 | $5+5$ | 29 | $411 / 6$ | . 558 | 160 | 190 | 242579 | 13000 |
| 100 | $5+5$ | 2 | 431/4 | . 558 | 165 | 195 | 182786 | 13000 |
| 150 | $5+5$ | 2 | 432/2 | 558 | 165 | 195 | 182788 | 13000 |
| 200 | $5+5$ | 2 | 431/4 | 2(.558) | 165 | 195 | 182790 | 13000 |
| 300. | $5+5$ | 2 | 432/1 | 2(.558) | 165 | 195 | 182782 | 13000 |
| 400 | $5+5$ | 2 | 438/4 | 2(.745) | 165 | 195 | 182793 | 13000 |
| 500 | $5+5$ | 2 | 4414 | 2(.745) | 165 | 195 | 182794 | 13000 |
| $\begin{array}{r} \text { t } \\ \text { to th } \\ \text { ol } \end{array}$ | nary <br> se di earest ary |  | rrang <br> re for <br> Office. <br> rrang | ent as pe ference <br> ent as per | Fig. Fig | or of | cial dimens | ons apply |



Fig. 2-Approx. Dnaensionst of Double Seconmary

## CURRENT TRANSFORMERS-Continued

## TYPE MC (DRY TYPE) OUTDOOR

Rated Voltage 23,000. Transformers will Operate Satisfactorily at Voltages up to 5 Per Cent Above this Value

For 25 to 133-Cycle Circuits

## Capacity 50 Volt-Amperes, Compensated for 25 Volt-Amperes



Type MC with Hanger Irons

These transformers are mounted in cast iron end caps with the leads extending downwards through suitable bushings. The transformers are impregnoted with an insulating compound which thoroughby seals up joints between the lamination and end caps. A spark gap across the primary winding protects the winding from surges.


Approx. Dimensions* of Type MC
(Hanger Irons Not Included in Style Number and Price.)


## CURRENT TRANSFORMERS-Continued

# THROUGH-TYPES FS AND FB (DRY TYPE) INDOOR 


#### Abstract

1


Rated Voltage 2300; Transformers will Operate Satisfactorily at Voltages up to 5 Per Cent Above this Value

For 25 to 133-Cycle Circuits


Except the 7500 and 10,000 -ampere sizes these transformers have a potential rating of 2300 volts. By the use of longer insulating tubes over the primary conductor, they may be used at higher voltages up to and including 6900 volts. For transformers for higher voltages, information will be furnished on application.

In sizes up to and including 1000 amperes, they have a capacity of 25 volt-amperes and are compensated for $121 / 2$ volt-amperes; above 1000 amperes they have a capacity of 50 volt-amperes and are compensated for 25 volt-amperes.

These "through-type" transformers have no primary windings, but slip over a cable, stud, or bus-bar, which forms the primary of the transformer. The type FS is intended for cables and round studs, and the type FB for rectangular bus-bars.

The momentary current due to a heavy short circuit on a large system is extremely great, and the mechanical stresses set up between the primary and secondary windings of a current transformer due to this current are very large. The "through-type" of transformer is the only type in which these stresses are balanced within the transformer itself; and this type is therefore of special value where, other types of transformers are liable to overstrain from such stresses.

Note-The 7500 and $\mathbf{1 0 , 0 0 0}$-ampere transformers are insulated for 500 volts. They are so constructed that they can be placed over a bus-bar in place, the two halves being joined by interleaving the laminations of the magnetic circuit and inserting the bolts.


Type FB 7500 and 10,000 -Ampere Prdary



Fig. 1


Fig. 3


Fig. 4


Fig. 5


## TYPE KR (DRY TYPE) INDOOR

For Operating Relays and Circuit-Breaker Trip Coils
Rated Voltage 6900
For 25 to 133-Cycle C̦ircuita

This line of transformers in capacities 5 to 200 amperes inclusive is supplementary, for circuitbreaker use, to the through-type FR transformers listed in capacities up to 500 amperes.
These transformers have sufficient capacity to operate relays or trip coils and will have an error in ratio not exceeding about $10 \%$ where the load at 4 amperes does not exceed 25 volt-amperes at 25 cycles or 65 volt-amperes at 60 cy cles. They should not be used with relays where the circuit-breaker trip coil is in series with the relay.

These transformers are for use only with relays, or circuit - breaker trip coils. They have sufficient capacity for operating circuit-breakers within the limits of ordinary accuracy demanded in such service but should not be used for connection to measuring instruments. The general type of construction is similar to type KA transformers, except that these are much smaller.


Type KR

ipprox. Digensions* OF TYPE KR


# THROUGH-TYPE FR (DRY TYPE) INDOOR 

For Operating Relays and Circuit-Breaker Trip Coils<br>For 25 to 133-Cycle Circuits



Through-Type FR-Similar to types FS and FB; but in the capacities covered by this line, 100 to 500 amperes inclusive, a through-type transformer cannot be made of sufficient accuracy for ordinary use in connection with measuring instruments. This line of transformers is, therefore, primarily adapted for circuit-breaker tripping, either through relays or by direct connection to the breaker.
In order to obtain the advantage of a throughtype transformer of low current rating for ammeter
service, these transformers may be so used where it is possible to calibrate the ammeter with the transformer. This application requires the use of a calibration curve for each instrument. The same transformers should not, however, be used both for instrument work and circuit-breaker work.

These transformers have sufficient capacity to operate relays or trip coils and will have an error in ratio not exceeding about 10 per cent where the load at 4 amperes does not exceed 25 volt-amperes at 25 cycles or 55 volt-amperes at 60 cycles. They should not be used with relays where the circuit-breaker trip coil is in series with the relay.


Approx. Dimensions $\dagger$ of Type FR


## CURRENT TRANSFORMERS-Continued

## TYPE OA (OIL INSULATED)

Rated Voltage 34,500. Transformers will Operate Satisfactorily at Voltages up to 5 Por Cont Above this Value<br>For 25 to 133-Cycle Circuits<br>Capacity 50 Volt-Amperee, Compeneated for 25 Volt-Amperee



Type OA Indoor


Typs OA Outdoor

These transformers are designed for separate mounting, in compartments or otherwise. They are heavily insulated between primary and secondary windings and form a barrier of great strength between the line and the instrument circuits.

Double Secondary Type OA-In cases where it is desirable to operate relays or circuit-breakers together with indicating instruments or watthour meters, transformers having two independent
secondary circuits can be furnished. The instruments can then be isolated from the relays or circuitbreakers, and the accuracy of the former will be unaffected by the heavy load represented by the latter.

Outdoor Type OA transformers differ from the indoor type only in having high-voltage outlet bushings suitable for outdoor service.


For double secondary add to list price of transformer.
$\$ 7500$
89000
Dimensions will be furnished on request.
Approximate Weight-Single secondary indoor 275 pounds; outdoor, 295 pounds; add 60 pounds for boxing. Double secondary, indoor 475 pounds; outdoor, 495 pounds, add 80 pounds for boxing. Weights do not include oil; oil weighs approximately 7 pounds per galion.

The current transformers have two primary windings which can be connected in series or parallel to give the lower or higher current rating listed.
*Transformers are regularly shipped in their own tanks without oil-oil is shipped separately. On receipt at destination they should be filled with clean dry oil immediately.
$\dagger$ Indoor type shipped with high-voltage terminal in place.

| Westing 3-B | May |
| :---: | :---: |
| CURRENT TRANSFORMERS-Continued |  |
| TYPE OB (OIL INSULATED) |  |
| Rated Voltage 44,000. Transformers will Oporate Satisfactorily at Voltages up to |  |
| 5 Per Cont Above this Value |  |
| For 25 to 133-Cycle Circuits |  |
| Capacity 50 Volt-Amperes, Compensatod for 25 Volt-Amporea |  |

CURRENT TRANSFORMERS-Continued
TYPE OB (OIL INSULATED)

Rated Voltage 44,000. Transformers will Oporate Satisfactorily at Voltages up to 5 Per Cont Above this Value<br>For 25 to 133-Cycle Circuits<br>Capacity 50 Volt-Amperes, Compensated for 25 Volt-Amperea



These transformers are similar to the type OA transformer, but have a voltage rating of 44,000 volts.

Double Secondary Type OB-These are similar to the double secondary type OA, but have a voltage rating of 44,000 volts.

Outdoor Type OB transformers differ from the indoor type only in having outdoor type high voltage outlet bushings.

These transformers have two primary windings which can be connected in series or parallel to give the lower or higher current rating listed.

Indoor Type OB

| Primary | RES Secondary | Bore of Terminals Inches | $\begin{aligned} & \text { Gals. } \\ & \text { Oil} \end{aligned}$ | Style No. | List Price | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Single Secondary |  |  |  |  |  |  |  |
| 5-10 | 5 | . 384 | 56 | 217465 | 332500 | 242385 | 840000 |
| 10- 20 | 5 | . 384 | 56 | 217466 | 32500 | 242386 | 40000 |
| 15-30 | 5 | . 384 | 56 | 217467 | 32500 | 242387 | 40000 |
| 25-50 | 5 | . 384 | 56 | 239612 | 32500 | 242389 | 40000 |
| 50-100 | 5 | . 558 | 56 | 239613 | 32500 | 242392 | 40000 |
| 75-150 | 5 | . 558 | 56 | 239614 | 32500 | 242394 | 40000 |
| 100-200 | 5 | 745 | 56 | 217473 | 32500 | 242396 | 40000 |
| 150-300 | 5 | . 745 | 56 | 217478 | 32500 | 242398 | 40000 |
| 200-400 | 5 | . 918 | 56 | 217479 | 32500 | 242398 | 40000 |

## Double Secondary

For double secondary add to list price of transformer
Dimensions will be furnished on request.
Approximate Weight-Single secondary, indoor, 850 pounds; outdoor, 525 pounds; add 150 pounds for boxing. Double secondary, indoor 700 pounds; outdoor, 770 pounds; add 175 pounds for boxing. Weights do not include oil; oil weighs approximately 7 pounds per gallon.
*Transformers are regularly shipped in their own tanks without oil-oil is shipped separately. On receipt at destination they should be filled with clean dry oil immediately.

## TYPE A CURRENT BALANCING AUTO TRANSFORMERS

## Rated Voltage 115. For 25 to 133 -Cycle Circuits

These auto transformers are mounted in cast iron end caps with leads extending downward. They have a large number of taps so arranged that their ratio can be varied upward and downward by small steps.

In the differential protection of large transformers, small differences in the ratio of the cur-
rent transformers or a change in the main transformer taps may cause an unbalance of the currents in the differential circuit. Such an unbalance may cause false tripping of the relay. The current balancing auto is used to effect an exact ratio balance between the currents in the two circuits of the differential system.

| Nominal Ratio | $\begin{gathered} \text { Apprt } \\ \text { Net } \end{gathered}$ | Pounds <br> Boxed | Style No. | $\underset{\text { Price }}{\text { List }}$ |
| :---: | :---: | :---: | :---: | :---: |
| 5 to 5 Amperes 8.66 to 5 Amperes | $\begin{aligned} & 16 \\ & 16 \end{aligned}$ | $\begin{aligned} & 26 \\ & 26 \end{aligned}$ | $\begin{aligned} & 356198 \\ & 356199 \end{aligned}$ | $\begin{aligned} & 82200 \\ & 220 \\ & 00 \end{aligned}$ |

CURRENT TRANSFORMERS-Continued
TYPE OC (OIL INSULATED)
Rated Voltage 66,000. Transformers will Operate Satisfactorily at Voltages up to 5 per Cent Above this Value

For 25 to 133-Cycle Circuits
Capacity 50 Volt-Amperes, Compensated for 25 Volt-Amperes

These transformers are similar to the type OA transformers, but have a voltage rating of 66,000 volts.
Double Secondary Type OC-Similar to the double secondary type OA, but have a voltage rating of 66,000 volts.

Outdoor Type OC transformers differ from the indoor type only in having outdoor type high voltage outlet bushings.

These transformers have two primary windings which can be connected in series or parallel to give the lower or higher current rating listed.


Typs OC Indoor


Type OC Outdoor


| $5-10$ | 5 | .384 |
| ---: | ---: | ---: |
| $10-20$ | 5 | .384 |
| $15-30$ | 5 | .384 |
| $25-50$ | 5 | .384 |
| $50-100$ | 5 | .558 |
| $75-150$ | 5 | .558 |
| $100-200$ | 5 | .745 |
| $150-300$ | 5 | .745 |
| $200-400$ | 5 | .915 |

$\mathbf{6 0}$
$\mathbf{6 0}$
$\mathbf{6 0}$
$\mathbf{6 0}$
$\mathbf{6 0}$
$\mathbf{6 0}$
$\mathbf{6 0}$
$\mathbf{6 0}$
$\mathbf{6 0}$

## Double Secondary

For double secondary, add to list price of transformer.
.815000
$\$ 20000$
Dimensions and Weights will be furnished on request.
Approximate Weight-Single secondary, indoor 575 pounds; outdoor, 700 pounds; add 175 pounds for boxing. Double secondary, indoor 900 pounds; outdoor 1025 pounds; add 200 pounds for boxing. Weights do not include oil; oil weighs approximately 7 pounds per gallon.
*Transformers are regularly shipped in their own tanks without oil—oil is shipped separately. On receipt at destination they should be filled with clean, dry oil immediately.

## VOLTAGE TRANSFORMERS




Thus, for a 2300 -volt circuit, a $20: 1$ ratio should be used, making the normal voltage on the instruments 115. Transformers for any special ratio or voltage not listed herein can be supplied, but it is recommended that standard transformers be ordered whenever possible.

Choke Coils-For protection against line surges transformers designed for voltages of 34,500 and above, have choke coils mounted in their cases and connected between the transformer windings and the line.


| Mar, 1923 | Westinghouse Instruments and Relays | Section 3-B |
| :--- | :--- | :--- |

## VOLTAGE TRANSFORMERS-Continued

Fuse Protection-The style number and list price of voltage transformers do not include fuse blocks.

Front-connected fuse blocks made of glazed porcelain are available. They are adapted to the protection of instrument transformers up to 2300 volts. The base can be bolted to the fuse block
supports on standard Westinghouse dry-type voltage transformers, thus economizing space and making a compact equipment. For description, dimensions, ratings, and prices of instrument-transformer fuse blocks, see catalogue on "Westinghouse Miscellaneous Switches and Carbon Circuit-Breakers."

## Capacity, 200 $\dagger$ Volt-Amperes

## Compensated For 40 Volt-Amperes

## Nominal Secondary Voltage, 1159

TYPE VS
WITHOUT OIL-INDOOR


## WITHOUT OIL-SEMI-PORTABLE

| $\begin{array}{r} 230 \\ 460 \\ 575 \\ 5300 \\ 2300 \end{array}$ | $2: 1$ $4: 1$ $50: 1$ $20: 1$ | $\begin{aligned} & 399 \\ & 41 \\ & 48 \\ & 50 \end{aligned}$ | 69 71 78 80 | 303899 303900 303902 | $\begin{aligned} & 3500 \\ & 3800 \\ & 40 \\ & 4400 \end{aligned}$ | 33 33 39 39 | $\begin{aligned} & 63 \\ & 63 \\ & 69 \\ & 69 \end{aligned}$ | $\begin{aligned} & 303895 \\ & 303896 \\ & 303897 \\ & 303898 \end{aligned}$ | $\begin{aligned} & 3100 \\ & 3300 \\ & 3500 \\ & 3700 \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| GUM-FILLED-OUTDOOR |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & 2300 \\ & 4600 \end{aligned}$ | $\begin{aligned} & 20: 1 \\ & \hline 0: 1 \\ & \hline 0: 1 \end{aligned}$ | $\begin{aligned} & 102 \\ & 140 \end{aligned}$ | $\begin{aligned} & 130 \\ & 185 \end{aligned}$ | 370005 370008 |  | $\begin{aligned} & 39 \\ & 81 \\ & 89 \end{aligned}$ | $\begin{gathered} 49 \\ 103 \\ 103 \end{gathered}$ | $\begin{aligned} & 370002 \\ & 370003 \end{aligned}$ | $\begin{aligned} & 85000 \\ & 60 \\ & \hline 00 \end{aligned}$ |


| Rated Primary | VoltageRatio | ${ }_{\text {Approx }}$ | Gal. | StyleNo. | ${ }_{\text {List }}^{\text {Lice }}$ | Approx. Wr. ${ }^{\text {. }}$ Lbs. |  | ${ }_{\text {Gal }}^{\text {Oil }}$ | StyleNo. | List |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | $\underset{\mathrm{Net}}{\substack{\text { Wr.* } \\ \text { Boxs. } \\ \text { Box }}}$ |  |  |  |  |  |  |  |  |
| 2300 | 20:1 | $117 \quad 160$ | $23 / 4$ | 303906 | 85500 | ${ }^{86}$ | ${ }_{1}^{111}$ | $21 / 8$ | 303903 | 4500 |
| 4600 6900 | 40:1 | $\begin{array}{ll}148 \\ 162 & 190 \\ & 210\end{array}$ | $\stackrel{4}{4}$ | 303907 303908 | 9500 | 110 | 138 145 | 4 | ${ }_{303905}^{303904}$ | 880 |

## TYPE VC

## OIL-INSULATED-INDOOR

| 11500 | 100:1 | 210 | 250 | $41 / 3$ | 303910 | 13500 | 160 | 200 | 5 | 303909 | 11000 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $-13800$ | 120:1 | 220 | 265 |  | 303924 | 14000 | 170 | 210 | 6 | 303923 | 11500 |
| 23000 | 200:1 | 485 | 665 | 20 | 271671 | 37500 | 450 | 640 | 19 | 271687 | 37500 |
| 34500 | 300:1 | 750 | 1000 | 36 | 271672 | 50000 | 460 | 650 | 23 | 271668 | 50000 |
| 44000 | 400:1 | 900 | 1150 | 42 | 271673 | 70000 | 750 | 1000 | 42 | 271689 | 70000 |
| 66000 | 600:1 | 1500 | 1675 | 85 | 271674 | 100000 | 1100 | 1470 | 85 | 271670 | 100000 |
| OIL-INSULATED-OUTDOOR |  |  |  |  |  |  |  |  |  |  |  |
| 11500 | 100:1 | 205 | 265 | 6 | 369195 | 16000 | 173 | 223 | 51/3 | 369194 | 14500 |
| 13800 | 120:1 | 205 | 265 | 6 | 369198 | 17500 | 173 | 223 | 519 | 332242 | 16000 |
| 23000 | 200:1 | 535 | 715 | 20 | 271679 | 40000 | 500 | 690 | 19 | 271675 | 40000 |
| 34500 | 300:1 | 700 | 950 | 36 | 271680 | 60000 | 510 | 700 | 23 | 271676 | 60000 |
| 44000 66000 | 600:1 | 975 1400 | 1225 1770 | 42 85 | 271681 | 85000 120000 | 825 1200 | 1075 1570 | 85 | 271677 | 85000 120000 |

*Weights given do not include oil. Weight of oil per gallon is approximately 7 pounds net and 9 pounds gross. $\dagger$ For 500 -volt-ampere dry-type voltage transformers see "Accessories" for "Generator Voltage Regulators." QNormal secondary voltage for 44000 and 66000 voltage transformers is 110 volts.

## PORTABLE CURRENT TRANSFORMERS



Plug-Type Portable Current Transformer
 Transformer, Style No. 37281
when used with a load of $121 / 2$ volt-amperes on the secondary.

## Through-Type

Construction-The through-type transformer is constructed so that the conductor of the circuit to be measured forms the primary winding. The conductor is passed through the hole in the case once for the highest rating, twice for the middle rating, and four times for the low rating. It is mounted in a wooden case with handle for carrying.

Insulation-Style No. 29796 is insulated for 2300 -volt circuits and Style No. 37281 for 575 volts. It is assumed that for higher voltages they will be used over cable having sufficient insulation for protection of operator and instrument.

Accuracy-The ratio accuracy of the throughtype transformers is guaranteed to be within one per cent at the full current rating with each ratio setting when used with a load of $121 / 2$ volt-amperes on the secondary.

## Split-Type

Application-These transformers are used for making measurements of current in circuits that it would be inconvenient or impossible to open, in stations or on large systems. Except Style No.


| May, 1923 | Westinghouse Instruments and Relays | Section 3-B |
| :--- | :--- | :--- |
|  | portable current transformers-Continued |  |



Split-Type Portable Current Transformer

117508 they may be used without special calibration with any standard ammeters having 5 -ampere coils.
Construction-The iron core of the split-type transformer is built in the shape of a rectangle with an opening through its center, the opening varying in size according to the capacity of the transformer. One side of the core is detachable so that the other part of the core can be slipped over the conductor and the detached side then clamped tightly in place.

Each transformer is suitable for only one primary current, but can be used for one-half or one-quarter normal current by passing the conductor two or four times through the opening. It is mounted in a 'metal case with metal handle cast on case.

Insulation-The split-type current transformers are insulated for use on 6900 -volt circuits, it being assumed that for higher voltages they will be used over cable having sufficient insulation for the protection of the operator and instrument.
Accuracy-The ratio accuracy of the split-type transformer is guaranteed to be within two per cent
at the full current rating when used with a load of $121 / 2$ volt-amperes on the secondary.

In a split-type transformer the phase displacement is high, due to the fact that the magnetic circuit is broken by two small air gaps. It is also a variable quantity as the contact will vary every time the transformer is opened and closed. The effect of phase displacement is to make a watthour meter or wattmeter read high, especially at low line power factor. This error varies roughly from $1 / 2$ to $11 / 2$ per cent at 90 per cent line power factor to 3 to 8 per cent at 50 per cent line power factor. For this reason the split-type current transformer is not suitable for use with wattmeters or watthour meters.

Type PR Portable Testing Outfit-A testing outfit consisting of split-type transformers, Style No. 117508, type PR ammeter, and leads is described on the pages on type PR ammeters.

Style number and list price include transformer complete as described.


## PORTABLE VOLTAGE TRANSFORMERS



Construction-These voltage transformers are of the improved core type mounted in wood cases with a leather handle. They have insulated binding posts for the secondary connections and uninsulated binding posts for the primary. The primary binding posts are left uninsulated because it is impossible to insulate them sufficiently for perfect safety under all conditions, and a partly insulated terminal is considered to be more dangerous than a bare one.
Insulation-For 575 and 2300 -volt transformers the primary winding will stand a test of 10,000 volts. For 460 -volt transformers the primary winding will stand a test of 5000 volts. The secondary winding in all cases is tested at 2000 volts.

Accuracy-The ratio accuracy of these transformers is guaranteed to be within $1 / 2$ per cent of the full voltage rating when used with a load of 20 volt-amperes on the secondary. They will carry a load of 100 volt-amperes continuously.

Secondary Capacity-All portable voltage transformers listed are compensated for 20 volt-amperes at 115 volts secondary. Without appreciable change in accuracy, the 25 -cycle transformers may be used on 60 cycles and the 60 -cycle transformers on 133 cycles.

Style number and list price include transformer complete as described.

| $\begin{aligned} & \text { Primary } \\ & \text { Volts } \\ & \text { at 115 Volts } \\ & \text { Secondary } \end{aligned}$ | Approx. Overall <br> Dimensions Inches | ${ }_{\mathrm{Net}}^{\mathrm{App}}$ | t., Lbs. Shipping | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: |
| For 25-Cycle Circuits |  |  |  |  |  |
| $\left.\begin{array}{c} 460-230 \\ 575-2871 / 2 \\ 2300-1150 \end{array}\right\}$ | 10x51/2x101/3 | 27 | 48 | $\left\{\begin{array}{l}215976 \\ 370009 \\ 190797\end{array}\right.$ | 86000 6500 7000 |
| For 60-Cycle Circuits |  |  |  |  |  |
| $\left.\begin{array}{c} 460-230 \\ 575-2871 / 2 \\ 2300-1150 \end{array}\right\}$ | $9 \frac{1}{17 \times 5} 1888 / 6$ | $181 / 2$ | 33 | $\left\{\begin{array}{l} 215978 \\ 370008 \\ 190798 \end{array}\right.$ | $\begin{aligned} & 5500 \\ & 60 \\ & 6500 \\ & 6500 \end{aligned}$ |

Order by Style Number

# DISTRIBUTION TRANSFORMERS 

POLE, PLATFORM, OR MANHOLE MOUNTING

SINGLE OR THREE-PHASE

## 60 or 25 Cycles

Distribution transformers range in capacity from 1 to 200 kilovolt-amperes and are listed for voltages from 460 to 46,000 volts, both 25 and 60 cycles. As no one form of construction is best adapted for this wide range of capacity and voltage, Westinghouse distribution transformers are made in four different forms of construction. The particular construction used is determined by consideration from all standpoints as to which design is best suited for the particular voltage, capacity and frequency.

| Form of Construction | Grneral Application |
| :---: | :---: |
| Distributed Shell | \{ Single-Phase Transformers for 460, 575, 2300 and 4600 -volt distribution service. |
| R | $\left\{\begin{array}{l}\text { Single-Phase Transformers for distribution } \\ \text { service from } 4600 \text { to } 23,000 \text { volts. } \\ \text { Three-Phase Transformers for distribution } \\ \text { service from } 460 \text { to } 23,000 \text { volts. }\end{array}\right.$ |
| Cruciform-Core | \{Single and Three-Phase Transformers for 34,500 to 46,000 -volt distribution service. |
| Simple-Shell | $\left\{\begin{array}{l}\text { Large capaclty 25-cycle transformers for } \\ \text { distribution service from } 2300 \text { to } 13,800 \\ \text { volts. }\end{array}\right.$ |



Fig. 1-Group of Steel-clad Type S Transformgrs

Distribution transformers are required for pole, platform, or manhole mounting, single or three phase, and to distinguish not only the form of construction but also the class of service, Westinghouse distribution transformers are listed under eleven different types, as follows:


Fig. 2-Diagrams of Arrangements of Coils and Magnetic Circuits of Westinghouse Distribution Transformers
(In these diagrams, the coils are indicated by oblique or crossed oblique lines; and the iron by horizontal or vertical lines or by unshaded portions.)

## CONSTRUCTION



Fig. 3-Coils and Iron of Distributed-Shell, Sterl-Clad. Type S Transformer


Fig. 4-Steel-Clad Type S Transformer (Showing Two-Piece Hanger Irons Bolted On, Ready for Hoisting to Crossarm)

The sheet-metal tanks are rendered thoroughly weatherproof by the application of a coat of special paint to the tank surfaces immediately after they have been sand-blasted. The sand blasting removes all scale and dirt and gives a roughened surface which provides an excellent mat for the adhesion of the weatherproof coating. The primary coating of paint is dried in an oven specially designed for this purpose. This is continued for several hours until the coating has hardened and become integral with the roughened tank surface. A finishing coat of a heavy oil paint is next applied and baked on, giving the case a smooth and pleasing finish which is impervious to the action of the weather.

The distributed-shell type of construction, (rectangular coils with two large and two small magnetic circuits-see Fig. 2), has a relatively small mean turn of iron and copper, which results, at the voltage and capacity for which it is used, in a


Pig. 5-Top View (Cover Removed) of Small-Capacity, Steel-Clad. Type S Transformer (A! Parts Accessible for Inspection)

## DISTRIBUTION TRANSFORMERS-Continued

well-balanced electrical performance (high efficiency, good regulation and low exciting current) for a given weight of material.

Insulation-An exclusive feature of Westinghouse distribution transformers is the use of machinemoulded mica-micarta barriers between windings. The barriers are continuous and uniform in mechanical and electrical strength, and contain several layers of built-up sheet mica. The dielectric strength of these barriers is shown by the fact that the tubes used for 2300 -volt transformers have an ultimate breakdown strength when tested under oil of around 70.000 volts although they are only approximately $\frac{3}{32}$ inches in thickness. Channel pieces of mica on the smaller sizes and micarta or fullerboard collars of insulation on the larger sizes are placed along the ends of the high voltage coils. This insulation provides protection from abnormal voltage stresses between the coils and the magnetic circuit caused by high-frequency line-surges.
Standard steel-clad type $S$ transformers are not supplied with terminal blocks, but instead por-


Fig. 7-Machine-Moulded Mica-Micarta Barriers
careful inspection and testing at all stages of manufacture and assures uniformity and reliability. The high-voltage coils are sub-divided into sections to reduce the voltage stress between layers. In certain sizes, from 5 to $10 \mathrm{kv}-\mathrm{a}$, inclusive, special machine-wound high-voltage coils of round wire are used. These are so wound that each wire lies in a gutter formed by two other wires of the preceding layer. This construction makes a very strong coil mechanically, prevents crawling of the wires and gives an excellent space factor. For larger capacities, copper strap is used for the high voltage coils. The low-voltage coils are of round wire or copper strap, wound directly on micarta barriers.


Fig. 6-Machine-Wound High-Voltage Coll of DistributedShell (Type S) Transformers
(Partially Complete, Showing Micarta Channel Pieces)
celain spacers, mounted on the wrought-iron straps or on the end-frames are provided to insulate and support the leads between the coils and the porcelain bushings. Wherever it is necessary to furnish a terminal block, such as in the case of a transformer with high-voltage taps, the terminal block is submerged below the level of the oil to prevent flash-overs, due to lightning surges, from the terminal studs to the case. The bushings used with the steel-clad type $S$ transformers are large and have a long flash-over distance. This feature is particularly desirable on account of the increasing use of the $2300-4000$ volt, 3 -phase, 4 -wire system with resultant greater strain from this service on the 2300 volt transformer bushings.

Coil Construction - All coils are wound separately on moulds or micarta tubes. This permits


Fig. 8-Coil Group of Small Distributed-Shell (Type S) Transformer (All Coils Wound Separately on Moulds or on Micarta Barriers)

## DISTRIBUTION TRANSFORMERS-Continued

is secured by working the iron at low inductions, by care in building and by the use of " $L$ "-shaped punchings, so assembled that the reluctance of the magnetic circuit differs only slightly from that of a circuit without joints.
Assembly-The high and low-voltage windings are first assembled with micarta insulating barriers and then an exact weight of " $L$ "-shaped punchings is built-up around the coils, piece by piece, the coils being protected against abrasion by fullerboard saddles. This method prevents mechanical injury to the windings and provides additional insulation between the coils and the iron. The top and bottom end-frames are next clamped on to the magnetic circuit by bolts which pass through locking irons which fasten the upper and lower end frames together. The complete transformer is then subjected to an impregnation treatment.

Impregnation-Type $S$ transformers are impregnated with the coils and iron assembled complete. The assembled units are first placed in an oven through which a current of heated air is circulated. After this preliminary drying-out process the transformers are lowered into a vacuum tank. The cover of this tank is bolted on and after a preliminary heating in the tank a vacuum is established. All air and the remaining moisture, which evaporates readily at the low pressure, are removed. The impregnating compound, which consists of a mixture of resinous gums and which has been pre-heated in an adjoining tank, is then drawn into the vacuum tank until it completely covers the transformers. The air and moisture having previously been removed, the compound is drawn by capillary attraction into all the interstices of the winding, but to assure the most thorough coil penetration, a gas pressure of over 80 pounds per square inch is applied which forces the compound into the winding. After a period of several hours the remainder of the compound is withdrawn from the vacuum tank and the transformers are lifted out and placed in a vertical position to cool.
The treatment has the following advantages:
(1) The insulation strength of the windings is greatly improved, the function of the cotton covering of the wires and other fibrous insulations being simply to act as spacers which have a high dielectric strength after absorbing the insulating compound.
(2) The heat conductivity of the windings is increased which eliminates hot spots and produces a more uniform temperature rise.
(3) After impregnation the windings will not readily absorb moisture.
(4) The mechanical strength of the windings is increased.
Mechanical Details-Type S transformers present a neat and well-finished appearance. The mechanical details have been designed to secure convenience for inspection, storage and instal-
lation. The case is light but strong, which facilitates handling. Simple two-piece hanger irons and lugs on the sides of the tanks are provided for lifting and mounting the transformers. Sherardized wing-bolts and nuts fasten the cover to the tank and are so arranged that the cover can be removed without unscrewing the nuts from the wing bolts. The bushings are babbitted into the re-entrant corners or the overhanging sides of the tank, and are thus protected against mechanical injury. Pressed-tube copper connectors are supplied on the low-voltage leads. The quantity of oil is specified on the nameplate and the cold-oil level is marked inside the case. The connection diagram is fastened inside the cover and the per cent impedance is given on the nameplate so that the possibility of group or parallel operation with other transformers can be readily determined. Oil sis phoning is prevented by placing a solid joint in each lead above the oil level. A felt gasket protected by an over-hanging cover prevents the entrance of moisture and the smooth contour of the joint between the cover and tank which has curves of large radius prevents the displacement of the gasket when the cover is removed.

Application-Types S and SA transformers are both arranged for pole or platform mounting and have their general field of application in 2300 -volt distribution service. The difference between the two types is that type SA transformers have a lower efficiency, smaller size of parts, and consequently a lower price than type $S$ transformers of the same rating. It should be understood that the type SA transformer differs in operating characteristics from the type S only on the question of electrical performance, and that in quality of material, grade of workmanship and insulation strength the type SA transformer is in every respect the equal of the type S. Type SA transformers find their correct application on circuits which have a high load factor and they can also be used to advantage where the cost of generating power is relatively small, such as in the case of a water-power plant. For such service the saving in initial investment will usually more than counterbalance the losses resulting from the lower efficiency.

Type SM transformers are type S transformers arranged for manhole service.

Manhole transformers operate in vaults and therefore are provided with water-proof tanks. The smallest sizes of type SM transformers are mounted in cast-iron tanks and the larger sizes in corrugated sheet-iron tanks with top flange and base cast on. The joint between the cover and the tank is made perfectly water-tight and air-tight by a special gasket. Sherardized bolts and nuts that are rustresisting are used to clamp the cover to the tank. Rusting of the tanks is effectually prevented, as the cast-iron tanks are coated with a weatherproof finish

## DISTRIBUTION TRANSFORMERS-Continued



Fig. 9-Type SM Manhole Transformgr in Machine Moulded Cast-Iron Tank
and the sheet-iron tanks are first coated with a special grade of weatherproof paint and then are finished with a coating of heavy oil paint.

Since these transformers are made perfectly airtight, internal pressures are developed due to the expansion of the air and oil caused by the increase in temperature on load. An air chamber between the oil level and the cover forms a cushion for this expansion.

The leads from the low-voltage winding are connected to a terminal block inside the tank and the


Fig. 10-Type SM Manhole Transformer in Tane of Corrugated Sheet-Iron Sides with Base and Top-Flange Cast on
different low-voltage connections are made on this block. The leads from the high-voltage winding are connected to a terminal block below the oil level.

To connect the transformer to the line, the cover is first removed; the lead-covered cables are drawn through the outlet bushings; and connectors, which have been soldered to the ends of the cable, are attached to the studs on the terminal blocks.

The outlet bushings for these transformers are standard pipe unions. One-half of the union is welded to a short brass pipe which in turn is screwed into the top casting of the transformer. The other half of the union is welded to a short piece of brass pipe which forms a nipple to which, on installation, the lead covering of the cable is attached by a plumber's wiped joint.


Fig. 11-Union-Typr Bushing Used on Manhole Transformbrs

To disconnect the transformer from the line, the line leads are disconnected from the terminal blocks, the pipe unions are disconnected, and the lead cables withdrawn.

## RECTANGULAR-CORE-TYPES SK, SKA, SKM, ST AND STM

General-The rectangular-core form of construction has a core of rectangular cross-section, with rectangular sets of concentric coils. The punchings are clamped top and bottom with endframes which remove all strain from the coils. The top and bottom end-frames are held together by locking irons. The transformer is held in position by supports which are attached to the top flange of the tank and thus hold the transformer in position. The tanks are of cast iron in the smaller sizes; the larger sizes have corrugated sheet iron walls welded by the oxy-acetylene process with base and top-flange cast-on.
The combination of rectangular coils with a core of rectangular cross-section composed of L-shaped

## DISTRIBUTION TRANSFORMERS-Continued



Fig. 12-Coins and Iron of Large-Capacity RectangularCore (Type SK) Transformers
punchings gives better results for the higher voltage classes than the shell type of construction. This form of construction, in its own field of service, gives the highest electrical performance for a given weight of material.

Insulation-Bakelized micarta tubes are used between windings. The end turns of the highvoltage windings are strongly reinforced against high-frequency surges and built up insulation at the ends of the coils provides additional creepage distance between the coils and the iron circuit.

Coil Construction-The coils are wound separately on moulds or micarta tubes. This permits careful inspection and testing at all stages of manufacture. The high-voltage coils are divided into a number of sections to reduce the voltage stress between layers.
Magnetic Circuit-The magnetic circuit is built up of L-shaped punchings of non-aging silicon steel, graded and selected in the same manner as described for the distributed-shell-type design. This insures a low iron loss while the low induction and the use of L-shaped punchings results in a uniformly low exciting current.
Assembly-The coils are first assembled complete and then an exact weight of L-punchings is built up, piece by piece, thus insuring uniformity of the iron loss and exciting current.
Impregnation-All coils are impregnated by the vacuum process as described for "Distributed-Shell Transformers."
Mechanical Details-In general the advantages cited previously for the distributed-shell transformers apply equally to the rectangular-core trans-


Pig. 13-High-Voltage Coll of Rectangular-Core (Type SK) Transformer Showing Reinforced Winding


Fig. 14-Coil Group of Large-Capacity Rectangular-Core (Type SK) Transformer

## DISTRIBUTION TRANSFORMERS-Continued



Fig. 15-13,800-Volt Type SK Transformer in Cast-Iron Tane
formers. The high-voltage bushings of the 22,000 volt transformers are cemented into a cast iron bushing which is screwed into the case. These bushings are packed and shipped separately to protect them against breakage.

Application-The type SK transformer is designed for single-phase service, pole or platform mounting. The most general field of application is for distribution voltages from 4600 up to 23,000 volts.

The type SKA transformer has a lower efficiency, smaller size of parts and consequently a lower price than a type SK transformer of the same rating. In other respects however, it is equal to the type SK transformer. The conditions under which the type SKA transformer can advantageously be used instead of the type SK are the same as cited previously for the type SA transformer.

The type SKM transformer is the type SK transformer arranged for manhole service and therefore is provided with a special water-proof tank and bushings. The details of the tank and bushing
construction are, in general, the same as described under "Type SM Transformers."

The type ST transformer is similar in general construction to the type SK transformer except that, being designed for three-phase service, it has three sets of coils.

The type STM transformer is the type ST transformer adapted for manhole service by special tanks and bushings. The mechanical construction of tanks and bushings is, in general, the same as that previously outlined for type SM transformers.

## CRUCIFORM-CORE-TYPES SC AND SCT

General - The cruciform-core form of construction has circular concentric coils assembled with a core of cruciform cross-section. The punchings are clamped top and bottom by angle or channel irons. The tanks are of boiler iron in the smaller sizes and have corrugated sheet-iron walls with cast-on top-flange and base in the larger. The transformers are held in position in the tank by means of wrought iron supports and centering blocks at the bottom of the tank.

Circular coils naturally possess considerable mechanical strength and can be readily insulated. Therefore they are particularly well adapted for transformers of high voltage and small capacity, requiring a relatively small size wire. The cruciform core also provides for a large cross-section of iron within the circular coils, in other words, gives a good space factor. This design, therefore, gives the necessary mechanical and dielectric strength for a high-voltage transformer, together with a satisfactory performance. It is in fact the ideal design for this particular field of service.

Insulation-The insulation between windings consists of unbroken circular barriers. The highvoltage coils are taped and insulated from each other by additional barrier insulation or by oil ducts.


Pig. 16-Top View (Cover Removed) of 13,800 -Volt Type SK Transformer in Cast-Iron Tank

## DISTRIBUTION TRANSFORMERS-Continuod



In Boiler-Iron Tank


Coils and Iron

Fig. 17-Type SC (Cruciform-Core) Transpormgr

Coil Construction-The high and low-voltage coils are wound separately on moulds or insulating tubes. The high-voltage winding is built up of a number of circular coils. The low-voltage coils are wound with a circular insulating barrier between layers.

Magnetic Circuit-I-plate punchings of different widths to give a cruciform cross-section inside the coils, are assembled and held together by insulated rivets. The punchings are non-aging silicon steel, double annealed to insure uniform magnetic characteristics.

- Assembly-The high and low-voltage coils are assembled and placed over the legs of the magnetic circuit, which is completed by placing the yoke punchings in position.
Impregnation-All coils are impregnated by the vacuum process. The process is the same as previously described under "Distributed-Shell Transformers."
Mechanical Details-The smaller transformers are mounted in boiler-iron tanks and are suspended from a cast-iron cover in which the bushings are mounted. This permits the transformer with cover and bushings to be removed intact from the tank. The sheet-iron cast-in tanks used with the larger sizes have a large radiating surface for a given floor space. Lifting lugs are provided on the top-flange.

Application-Type SC transformers are for singlephase service, platform mounting. The general field of service is for the highest distribution voltages in use today, such as 34,500 volts.

Type SCT transformers are for three-phase service, platform mounting.

## SIMPLE-SHELL-TYPE SS

General-These transformers are constructed with flat pan-cake coils arranged vertically and assembled with a built-up shell of steel punchings. The construction used is the same as for Westinghouse shelltype power transformers of large capacity.

This design is best suited for large units because it lends itself to a uniform ventilation of the coils-especially important where a large amount of heat has to be dissipatedand also because the coils can be most effectively braced against the mechanical shocks of short circuits.
Insulation-The insulation between turns, layers, or coil sections consists of barriers or layers of fullerboard or treated paper. The end turns are reinforced against high-frequency surges and a large creepage distance between coils is provided by extending the barrier insulation between individual coils.

Coil Construction-The flat pan-cake coils are of copper strap and are wound separately on moulds in either single or double sections. One side of each coil is exposed to the oil, the other being insulated by a fullerboard or paper barrier.

Magnetic Circuit-The magnetic circuit is built up of I-plates of non-aging double-annealed silicon steel.

Assembly-The coils are assembled complete with insulating barriers and then an exact weight


Fig. 18-Type SS Transporigrr in Tank of Corrugatrd Seeet-Iron Stees with Base and Top-Plange Cast-On

## DISTRIBUTION TRANSFORMERS-Continued

of I-plate punchings is built up around the coils. Heavy structural iron end-frames clamp the magnetic circuit and steel plates with tie rods support the ends of the coils, preventing mechanical distortion in case of a short circuit.

Impregnation-All coils are varnished, and, after assembly, the complete transformer is dried out and oil impregnated by the vacuum process. The process is similar to that described under "Dis-tributed-Shell Transformers," except that the transformers are impregnated with an oil instead of a resinous compound.

Mechanical Details-The transformers are mounted in sheet-iron cast-in tanks, centered by wooden centering blocks and held in position by wrought-iron supports. Lifting lugs are provided on the upper flange of the tank.

Application-Type SS transformers are for singlephase outdoor service and have their field of application for 25 -cycle circuits of relatively large capacity.


Pig. 19-Cors and Iron of Simple-Shell (Type SS) Transformer

## AUXILIARY APPARATUS

Accessories for Westinghouse Distribution Transformers are furnished in accordance with the following table which is the standardization adopted by the Electric Power Club and the National Electric Light Association.

| Voltage Class | Standard Indicating Thermometer | Oil Gauge | Oil <br> Drain <br> Valve | Oil Drain Plug | Oil Test Valve | Provision <br> For Filter Press Connection | Hanger Irons |  | Fuse Blocias |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 60 Cycles |  |  |  |  |  |  |  |  |  |
| 440 | 250 L | 150L | 150L | 1005 | 150L | 150L | $50 S$ |  | $10 S$ |
| 550 | 250 L | 150L | 150L | 1005 | 150L | 150L | $50 S$ |  | $15 S$ |
| 2300 | 250L | 150L | 150L | 1003 | 150L | 150L | 505 |  | $50 S$ |
| 4600 | 250L | 150L | 150L | 1005 | 150L | 150L | 505 |  | Note-No fuse blocks |
| 6600 | 250L | 150L | 150L | 1003 | 150L | 150L | 505 |  | are regularly fur- |
| 11000 | 250L | 150L | 150L | 1003 | 150L | 150L | $50 S$ |  | nished with trans- |
| 13200 | 250L | 150L | 150L | 1003 | 150L | 150L | $50 S$ |  | formers in the 4600- |
| 22000 | 250L | 50 L | 50L | 37.5 S | 50 L | 50L | Note-No | Hanger | volt class or in higher |
| 33000 | 250 L | 50L | 50L | 37.55 | 50L | 50L | irons are | regularly | voltage classes. |
| 44000 | 250L | 50 L | 50 L | 37.58 | 50 L | 50L | furnish | edwith |  |
| 66000 | 250L | 50L | 50L | 37.58 | 50L | 50L | transform 22000-vol in higher classes. | in the class or voltage |  |
| 25 Cycles |  |  |  |  |  |  |  |  |  |
| 440 | 150L | 75L | 75L | 508 | 75L | 75L | 25S |  | 105 |
| 550 | 150L | 75L | 75L | 508 | 75L | 75L | $25 S$ |  | 153 |
| 2300 | 150L | 75 L | 75L | 50 S | 75L | 75L | 25 S |  | $50 S$ |
| 4600 | 150L | 75L | 75L | 508 | 75L | 75L | $25 S$ |  | Note-No fuse blocks |
| 6600 | 150L | 75 L | 75L | 505 | 75L | 75L | 253 |  | are regularly fur- |
| 11000 | 150L | 75 L | 75L | 505 | 75L | 75L | $25 S$ |  | nished with trans- |
| 13200 | 150 L | 75L | 75L | 50 S | 75L | 75L | $25 S$ |  | formers in the 4600 - |
| 22000 | 150L | 25L | 25 L | $15 S$ | 25L | 25L | Note-No | Hanger | volt class or in higher |
| 33000 | 150L | 25L | 25 L | $15 S$ | 25L | 25L | irons are | regularly | voltage classes. |
| 44000 | 150L | 25L | 25L | $15 S$ | 25L | 25L | furnish | dwith |  |
| 66000 | 150L | 25L | 25L | 153 | 25L | 25L | transform 22000-vol <br> higher vol | ers in the class or in age classes. |  |

Notz-The figure and letter $L$ indicate that the designated $k \dot{v}-a$. and larger is furnished with the accessory listed at the head of the column.

The figure and letter $S$ indicate that the designated $\mathbf{k v}-a$ and amaller is furnished with the accessory listed at the head of the column.

## HANGER IRONS

Those transformers adapted for mounting directly on the cross-arm of poles are supplied with twopiece hanger irons. These are of steel, bent to engage standard cross-arms, and punched to fit the lugs on the backs of the transformer tanks.

## FUSE BLOCKS, FUSE BOXES AND FUSES

Distribution transformers are normally protected on the high-yoltage side by fuse blocks or boxes. Four types of these fuse blocks and boxes are listed in section 1-B: plug type, expulsion type, safetyfirst type and disconnecting-switch type.

## DISTRIBUTION TRANSFORMERS-Continued

Plug Type-The plug-type fuse block consists of a porcelain receptacle and plug. The receptacle is mounted on the pole cross-arm and is provided with suitable terminals for line connection. The fuse is connected between the contacts of the plug, which engage contacts in the receptacle.

The above fuse blocks can be used on circuits up to and including 2500 volts at 30 amperes maximum or 3300 volts at 12 amperes maximum.

Expulsion Type-The expulsion-type fuse box is used with transformers of higher capacities and voltages. It is weatherproof and can be mounted on the pole cross-arms or any other place convenient to the transformer.

This block consists of a wooden box having mounted therein an expulsion tube within which is placed the fuse wire. A hinged door permits easy access for the purpose of inspection or replacement of the fuses.

This type of fuse box can be used on circuits of 2300 and 3300 volts at 60 amperes and on 6900 volts at 30 amperes.

Type OD Safety-First Fuse Box-The type OD fuse box is of the expulsion-type similar to that already described but embodying a number of features that provide perfect safety in operation. The fuse tube is mounted on the 7500 -volt insulators on the door of the box in such a manner that it is readily detachable for re-fusing. Complete separation of those parts to be handled from all live parts is accomplished automatically by opening the door. On closing the door, contacts on the fuse tube engage other contacts mounted on insulators on the back of the box and a latch assures good contact by holding the door tightly closed.

This type of box is made in two sizes; one for 30 amperes maximum, 7500 volts, and the other for 100 amperes maximum, 7500 volts.

Disconnecting-Switch Type-The disconnectingswitch type of expulsion fuse block is used for still higher voltages. This fuse block has a capacity of 50 amperes on all voltages from 6600 to 73,000 . The fuse tube should be removed and inserted by a special fuse pole, one or more of which should be supplied for each installation.

Fuse Wire-Standard aluminum fuse wire listed in section on "Knife Switches and Miscellaneous

Wiring Devices" is used, but not included, with all of the fuse blocks described above.

## APPLICATION OF LIGHTNING ARRESTERS AND FUSE BLOCKS

The following list of lightning arresters, fuses, and fuse blocks is recommended for use in the protection of Westinghouse distribution transformers. For more complete information on the correct type of lightning arresters, fuses, or fuse blocks for use on a given installation of distribution transformers, refer to Sections 1-A,1-B, or 1-C of this catalogue.


Westinghouse Wemco A oil is regularly supplied with Westinghouse distribution transformers. Wemco A oil is a pure mineral oil free from moisture, acid, alkali, or sulphur compounds and is very fluid. It is not affected by temperatures reached under ordinary operating conditions and has a high breakdown voltage. For additional information on Wemco A oil refer to section on "Insulating Materials and Supplies."

All transformers up to and including 22,000 volts, $200 \mathrm{kv}-\mathrm{a}$. capacity are shipped with the oil in separate containers. If shipped with oil in the tank, there is seepage of oil through the cover gasket during transportation.

## DISTRIBUTION TRANSFORMERS-Continued

## OMISSION ALLOWANCES

The following deductions are to be made from the net prices obtained by applying the discounts specified on the discount sheets for this section:

Oil-If oil is omitted with any of these transformers, a deduction may be made from the net price of the transformers of $\$ 0.20$ per gallon.
Fuse Blocks-If fuse blocks, Style Nos. 147190 or 29865 , are omitted with any of the
transformers for which they are regularly supplied, a deduction of $\$ 0.75$ for each block may be made from the net price of the transformer.

When hanger irons are not desired with the transformers with which they are normally supplied, a deduction from the net price of the transformer may be made. For these omission allowances refer to the nearest district office.

## INSTRUCTIONS FOR ORDERING

Style Number includes transformer only.
List Price includes transformer complete and, except as noted, the following:

Oil in quantity as specified in tables.
Hanger Irons, the style numbers of which are shown in the tables. Where no hanger iron style number for a particular transformer is shown in the tables, the transformer is intended for platform mounting and hanger irons are not included.
Fuse Blocks-One set of fuse blocks, complete with lag screws, is included in the list price of the transformer for voltages up to 2300 , except where otherwise noted in the tables. Fuse blocks are not included in the price of transformers for voltages of 4600 or higher. Fuse wire or links are not included with fuse blocks and must be ordered separately from section on "Knife Switches and Miscellaneous Wiring Devices."

## On Ordering, Specify as Separate Items:

Transformer-State the capacity, phase, frequency, high and low voltages, and the style number.

Oil-Specify the gallons of oil required for each transformer. The quantity required is given in the tables.
Hanger Irons-Order by the style number shown in the tables. (Style number includes a pair of hanger-irons.)

Fuse Blocks-Where the list price includes fuse blocks, either Style No. 29865 or Style No. 147190 can be ordered, as desired. Order two for each single-phase transformer or three for each threephase.
Fuse Wire and Links-Order by description and list price shown in section on "Knife Switches and Miscellaneous Wiring Devices."

## Ratings

Capacity and Voltage-The capacity and voltage ratings of Westinghouse distribution transformers are in agreement with the recommendations of the

Apparatus Committee of the National Electric Light Association, and the Electric Power Club, determined under the conditions specified in the standardization rules of the American Institute of Electrical Engineers.

Secondary Voltage Classes-To facilitate listing, the low-voltage windings are given in three classes: Class 200, Class 400 and Class 500. Class 200 transformers are those whose highest low-voltage winding is nominally 200 volts (220, 230, 240). In like manner, class 400 transformers are those whose highest low-voltage winding is nominally 400 volts ( $440,460,480$ ); and class 500 transformers are those whose highest low-voltage winding is nominally 500 volts (550, 575, 600).

All low-voltage windings of 480 volts and lower for single-phase transformers of capacities up to 100 kilovolt-amperes, are separated into two independent groups, the leads from which are brought out through the case. These two groups can be connected in multiple for the lower voltage and in series for the higher voltage; when connected for the higher voltage, the series connection may be used as the neutral lead for a three-wire circuit. Singlephase transformers of capacities above 100 kilovoltamperes and with low-voltage windings for Class 200 are provided with low-voltage leads out of the case for 230 volts two-wire operation or for 230-115 volts three-wire operation, but the low-voltage coils cannot be connected in parallel for 115 volts.

In the tables listing the transformers, the high voltage rating is given first, separated by the word "to" from the low-voltage rating.

Frequency-Single-phase transformers are listed for use on 25 and 60 -cycle circuits. For other frequencies, prices will be furnished on request.

Polarity-Transformers up to and including 200 $\mathrm{kv}-\mathrm{a}$. and 7500 volts are of additive polarity. Transformers of higher voltage or larger capacity are of subtractive polarity.

## DISTRIBUTION TRANSFORMERS-Continued

## SINGLE-PHASE 60-CYCLE TRANSFORMERS

## FOR SUPPLYING SERVICE VOLTAGES 600 VOLTS AND BELOW



| High Efitiency Type |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $11 / 2$ | S | 637 | 11/2-23 | 151/2 | 7 | 84 | 107 | 317251 |  | 109712 | 11/2 | 85300 |
| 3 | S | 637 | $3-23$ | 16 | 7 | 138 | 170 | 317293 | 317294 | 109712 | 13/1 | 7700 |
| 5 | S | 637 | 5 -23 | 171/4 | 7 | 195 | 225 | 222564 | 223364 | 109712 | $311 / 8$ | 10300 |
| 7.5 | S | 637 | 71/2-23 | 21 | 11 | 277 | 335 | 222565 | 223365 | 109712 | 6 | 13500 |
| 10 | S | 637 | 71/2-23 | 281/2 | 11 | 342 | 400 | 326424 | 326425 | 109712 | 91/4 | 16400 |
| 15 | S | 637 | 71/2-23 | 281/2 | 11 | 383 | 440 | 222567 | 223367 | 109712 | 9 | 21800 |
| 25 | S | 637 | 25-23 | 343/4 | 191/2 | 665 | 735 | 329757 | 329758 | 234482 | 181/2 | 31700 |
| 37.5 | S | 637 | 371/2-23 | 441/2 | 28 | 987 | 1075 | 334304 | 334305 | 234482 | 31 | 424 00 |
| 50 | S | 637 | 371/2-23 | 501/2 | 33 | 1154 | 1250 | 382747 | 382748 | 129384 | 37 | 52200 |
| 75 | SK | 637 | $75-23$ | 541/4 | . . . | 1740 | 1900 | 360092 | $360093 \sim$ | 6 | 72 | 65300 |
| 100 | SK | 637 | $75-23$ | 66 | .... | 2040 | 2260 | 359257 | 359258 |  | 93 | 78500 |
| 150 | SK | 639 | 100-66 | 561/2 | ... | 3310 | 3740 | 281691 I | 267132 |  | 118 | 998007 |
| 200 | SK | 639 | 100-66 | 741/4 |  | 3560 | 4000 | 281692 ¢ | 267133 |  | 172 | 1146007 |
| Reduced Efficiency Type |  |  |  |  |  |  |  |  |  |  |  |  |
| $11 / 3$ | SA | 637 | 11/2-23 | 151/3 | 7 | 72 | 95 | 317257 |  | 109712 | 114 | 4400 |
| 3 | SA | 637 | $3-23$ | 161/3 | 7 | 105 | 140 | 317300 | 268485 | 109712 | 12/4 | 6500 |
| 5 | SA | 637 | $5 .-23$ | 173/4 | 7 | 147 | 185 | 261474 | 268486 | 109712 | $31 / 2$ | 8700 |
| 7.5 | SA | 637 | 71/2-23 | 2115 | 11 | 200 | 258 | 281475 | 268487 | 109712 | 6 | 11700 |
| 10 | SA | 637 | 71/2-23 | 281/2 | 11 | 272 | 320 | 261476 | 268488 | 109712 | 10 | 14200 |
| 15 | SA | 637 | $20-23$ | $271 /$ | 16 | 374 | 450 | 261477 | 268489 | 109713 | 12 | 19000 |
| 25 | SA | 637 | $25-23$ | 342 | 191/2 | 575 | 648 | 261479 | 268490 | 234482 | 181/2 | 27300 |
| 37.5 | SA | 637 | 371/2-23 | $441 / 2$ | 27 | 838 | 930 | 261481 | 268491 | 234482 | 34 | 36200 |
| 50 | SA | 637 | $75-23$ | 44 | 27\% | 1254 | 1390 | 379492 | 268492 | 234482 | 59 | 44800 |
| 75 | SKA | 637 | $75-23$ | 541/4 |  | 1405 | 1560 | 300933 | 267095 | 1 | 75 | 687 00t |
| 100 | SKA | 637 | $75-23$ | 721/6 |  | 1976 | 2176 | 300934 | 267096 | $\}$ | 115 | $72700 \ddagger$ |

tShipping weight includes transformer boxed for shipment, complete with hanger irons and fuse blocks (when supplied) and oil in container.
$\ddagger$ Puse blocks are not included in this price (see pages on "Auxiliary Apparatus").
Hanger irons are not included with this capacity.
Low-voltage winding is arranged for 230 volts, two-wire and $230-115$ volts three-wire operation, but the low-voltage coils cannot be connected in parallel for 115 volts.

Oil weighs approximately 7 pounds net per gallon and $81 / 1 / 2$ pounds shipping
NOTE-All of the above single-phase transformers can be operated in bank on three-phase with the high-voltage windings connected in star or in delta.

# SINGLE-PHASE 60-CYCLE TRANSFORMERS-Continued 

## FOR SUPPLYING SERVICE VOLTAGES 600 VOLTS AND BELOW-Continued



6600-6300-6000-5700 to 220-110 Volts 6900-6585-6275-5960 to 230-115 Volts 7200-6875-6545-6220 to 240-120 Volts
(Class 200) $\quad 6600-6300-6000-5700$ to $440-220$ Volts
7200-6875-6545-6220 to 480-240 Volts
(Class 400)

267164
267165
267166
267167
267168
267169
267170
305138
305139
305140
305141
2816979
281698

†Shipping weight includes transformer bozed for shipment, complete with hanger irons and fuse blocks (when supplied) and oil in container.
$\ddagger$ Fuse blocks are not included in this price (see pages on "'Auxiliary Apparatus').
§Hanger irons are not included with this capacity.
CLow voltage winding is arranged for 230 volts, two-wire, and $230-115$ volts threo-wire operation, but the low-voltage coils cannot be connected in parallel for 115 volts.

Oil weighs approximately 7 pounds net per gallon and $81 / 2$ pounds shipping.
Nork-All of the above single-phase transformers can be operated in bank on three-phase with the high-voltage winding connected in star or in delta.

## SINGLE-PHASE 60-CYCLE TRANSFORMERS-Continued

## FOR SUPPLYING SERVICE VOLTAGES 600 VOLTS AND BELOW-Continued


$\left.\begin{array}{l}22000-20900-19800 \text { to } 220-110 \text { Volts } \\ \text { 23000-21850-20700 to } 230-115 \text { Volts }\end{array}\right\}$ (Class 200)

|  | SK | 640 | 5 | -220 | 381/4 | $\ldots$ | 605 | 750 | 306984 | 306994 |  | 15 | 42900 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 10 | SK | 640 | 10 | -220 | 391/4 |  | 882 | 1042 | 306985 | 306995 | $1$ | 26 | 49000 |
| 15 | SK | 640 | 15 | -220 | 41 |  | 1010 | 1250 | 306988 | 306996 |  | 30 | 53800 |
| 25 | SK | 640 | 25 | -220 | 421/3 |  | 1373 | 1673 | 306987 | 306997 |  | 39 | 63100 |
| 37.5 | SK | 640 |  | -220 | 4712 | ..:. | 1757 | 2070 | 308988 | 306998 |  | 51 | 74300 |
| 50 | SK | 640 | 50 | -220 | 50 |  | 2092 | 2460 | 308989 | 306999 |  | 56 | 84200 |
| 75 | SK | 640 | 75 | -220 | 562/4 | $\ldots$ | 2655 | 3100 | 306990 | 307000 |  | 90 | 103400 |
| 100 | SK | 640 | 75 | -220 | 64 |  | 3000 | 3650 | 306991 | 307001 |  | 108 | 119600 |
| 150 | SK | 640 | 125 | -220 | 63 |  | 4135 | 4900 | 317911 | 317910 |  | 148 | 141200 |
| 200 | SK | 640 | 125 | -220 | 80 |  | 4950 | 5800 | 379054 ¢ | 379055 | 1 | 200 | 181800 |

$33000-31350-29700$ to $220-110$ Volts
$34500-32775-31050$ to $230-115$ Volts
(Class 200)
22000-20900-19800 to 440-220 Volt 23000-21850-20700 to 460-230 Volts
(Class 400)

$\dagger$ Shipping weight includes transformer boxed for shipment, complete with hanger irons (when supplied) and oil in container.
SHanger irons are not included with this capacity.
(Low voltage winding is arranged for 230 volts two-wire and $\mathbf{2 3 0 - 1 1 5}$ volts threc-wire operation but the low voltage coils can-
not be connected in parallel for 115 volts.
Oil weighs approximately 7 pounds net per gallon and $81 / 2$ pounds shipping.
Note-The above transformers are suitable for delta-connection but not suitable for star-connection on the high-voltage side when banked for three-phase operation.

## DISTRIBUTION TRANSFORMERS-Continued

## SINGLE-PHASE 60-CYCLE TRANSFORMERS-Continuod

FOR SUPPLYING DISTRIBUTION VOLTAGES ABOVE 600 VOLTS

| Capacity Kv-a. | Type | C-Outline Dimensions |  |  |  | Approximatr Weigrt, Pounds Including Oil |  | $\begin{gathered} \text { Style No. } \\ \text { Transformer } \\ \text { Only } \end{gathered}$ | Style No. Hanger Iron | $\begin{aligned} & \text { Gallons } \\ & \text { Oil } \end{aligned}$ | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Catalogue Page No. | Dim. Reference | Dim. | $\begin{gathered} \text { Dim. } \\ \mathbf{H} \end{gathered}$ |  |  |  |  |  |  |
| $\ddagger+6600-6270-5940$ to 2300 Volts |  |  |  |  |  |  |  |  |  |  |  |
| 1.5 | SK | 639 | 2-66 | $211 / 3$ | 10 | 217 | 265 | 267189 | 109713 | 6 | 510200 |
| 3 | SK | 639 | 2-66 | 21.1 | 10 | 227 | 267 | 267190 | 109713 | 5 | 12800 |
| 5 | SK | 639 | $7312-66$ | 2512 | 16 | 423 454 | 473 | 267191 | 109713 | ${ }_{10}^{10}$ | 15700 |
| 7.5 | SK | 639 | 712-66 | 251/2 | 15 | 454 | 504 | 267192 | 109713 | 103/2 | 19500 |
| 10 | SK | 639 | $71 / 266$ | 251/2 | 16 | 460 | 510 | 267193 | 109713 | 10 | 23200 |
| 15 | SK | ${ }_{6}^{639}$ | 15-66 | 31 | 18 | 660 | 720 1110 | 267194 | 109714 | 16 | 49500 |
| ${ }_{37}^{25} .5$ | SK | 639 637 | $25-66$ 75 | 36 44 | 21778 | 1010 1138 | 1110 1275 | 267195 305162 | 129384 | 26 59 | 41500 521 |
| 50 | SK | 637 | $75-23$ | 44 | 271/8 | 1224 | 1360 | 305163 | 129384 | 56 | 63000 |
| 75 | SK | 637 | 75-23 | 541/4 |  | 1578 | 1758 | 305164 | 1 | 75 | 77500 |
| 100 | SK | 637 | $\begin{array}{r}75 \\ \hline 100\end{array}$ |  | $\ldots$ | 1905 | 2105 | 305165 |  | $\begin{array}{r}95 \\ 153 \\ \hline\end{array}$ | 900 00 |
| 150 200 | SK | 639 639 | $100-66$ $100-66$ | $691 / 4$ 80 | $\cdots$ | 3410 3800 | 4200 4600 | 267201 267202 |  | 153 186 | 108300 127500 |
| \$11000-10450-9900 to 2300 Volts |  |  |  |  |  |  |  |  |  |  |  |
| 2.5 | SK | 639 | 5 -110 | $271 /$ | 16 | 434 | 489 | 307004 | 109713 | 12 |  |
| 5 | SK | 639 | 5 -110 | $271 /$ | 16 | 465 | 525 | 307005 | 109713 | $111 / 2$ | 21800 |
| 10 | SK | 639 | $15-110$ | $321 / 2$ | 18 | 649 | 750 | 307006 | 109714 | 17 | 28200 |
| 15 | SK | 639 | 20-66 | 32 | 21 | 848 | 950 | 307007 | 109714 | 24 | 32900 |
| 25 | SK | 639 | 30-66 | 361/4 | 24 | 1113 | 1240 | 307008 | 109715 | 34 | 43700 |
| 37.5 | SK | 637 | $75-23$ 75 | 44 | 277\% | 1093 | 1230 1310 | 307009 | 129384 | 59 | 56000 |
| 50 75 | SK | 637 637 | $75-23$ 75 | 541/4 | 27/8 | 11725 | 1310 1780 | 267231 | 129384 | 56 75 | 888500 |
| 100 | SK | 637 | 75-23 | 66 | $\ldots$ | 2062 | 2262 | 307011 | , | 96 | 98700 |
| 150 | SK | 639 | 100-66 | 6914 |  | 3470 | 4100 | 307012 |  | 153 | 121200 |
| 200 | SK | 639 | 100-66 | 8016 |  | 3960 | 4700 | 379131 | , | 180 | 141200 |
| \$13200-12540-11880 to 2300 Volts |  |  |  |  |  |  |  |  |  |  |  |
| 2.5 | SK | 639 639 | $\begin{array}{ll}5 & -110 \\ 5\end{array}$ | 2711 |  | 434 465 |  | 307014 307015 | 109713 | $1211 / 2$ | 20800 |
| 10 | SK | 639 639 | r $\begin{array}{r}5 \\ 15\end{array}$ | 271/2 | 16 18 | 465 649 | 525 750 | 307015 | 109713 | $1181 / 2$ | 24800 30300 |
| 15 | SK | 639 | $20-66$ | $32{ }^{1 / 2}$ | 21 | 834 | 940 | 307017 | 109714 | 22 | 36900 |
| 25 | SK | 639 | $30-56$ | 361/4 | 24 | 1120 | 1250 | 307018 | 109715 | 35 | 47900 |
| 37.5 | SK | 637 | $75-23$ | 44 | 277/8 | 1093 | 1230 | 307018 | 129384 | 59 | 59500 |
| 50 | SK | 637 | $75-23$ | 44 | 271/8 | 1180 | 1320 | 307020 | 129384 | 56 | 68900 |
| 75 | SK | 637 | 75-23 | 541/4 | .... | 1625 | 1780 | 305151 | 8 | 75 | 85000 |
| 100 | SK | 637 | 75-23 | 66 | $\ldots$ | 2062 | 2260 | 307021 |  | 96 | 99200 |
| 150 | SK | 639 | 100-66 | 691年 |  | 3460 | 4100 | 370205 |  | 153 | 123400 |
| 200 | SK | 639 | 100-66 | 801 | .... | 3825 | 4650 | 377815 | 8 | 183 | 143800 |

$\ddagger 22000-20900-19800$ to 2300 Volts


[^29]
$2200-3810 \mathrm{Y}$ to $440-220$ Volts
$2300-3984 \mathrm{Y}$ to $460-230$ Volts
$2400-4157 \mathrm{Y}$ to $480-240$ Volts

| 5 | ST | 638 | $5-40$ | 218/4 | 11 | 288 | 327 | 287862 | 307082 | 109712 | 61/2 | 16000 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 7.5 | ST | 638 | 71/2-40 | $241 /$ | 16 | 338 | 392 | 267363 | 307083 | 109713 | 9 | 19900 |
| 10 | ST | 638 | 71/2-40 | $241 / 2$ | 16 | 396 | 450 | 267364 | 307084 | 109713 | 9 | 23500 |
| 15 | ST | 638 | 15-40 | $283 / 4$ | 16 | 537 | 580 | 267365 | 307085 | 109713 | 15 | 31000 |
| 25 | ST | 638 | $25-40$ | $311 / 2$ | 231/8 | 1036 | 1215 | 267866 | 307086 | 234482 | 25 | 43400 |
| 37.5 | ST | 638 | $371 / 2-40$ | $291 / 4$ | 293/4 | 1613 | 1825 | 267367 | 307087 | 129384 | 40 | 57400 |
| 50 | ST | 638 | $371 / 2-40$ | 452/1 | $361 / 4$ | 1755 | 2150 | 267368 | 307088 | 129384 | 48 | 70400 |
| 75 | ST | 638 | $75-23$ | 4031/8 |  | 2363 | 2870 | 267369 | 307089 | 8 | 62 | $95000 \ddagger$ |
| 00 | ST | 638 | 75 -23 | 541/2 |  | 2787 | 3300 | 267370 | 307090 | 1 | 96 | $116500 \ddagger$ |
| 150 | ST | 638 | $125-23$ | 60 |  | 3834 | 4270 | 267372 | 307091 |  | 142 | 156500 |
| 100 | $\mathbf{S T}$ | 638 | $125-23$ | 70 | ... | 4425 | 5400 | 267373 | 307092 | 8 | 175 | 182800 |


| $\begin{aligned} & \text { Capacity } \\ & \mathrm{Kv-a} \end{aligned}$ | Type | $\begin{gathered} \text { Catalogue } \\ \text { Page } \end{gathered}$ | utling Dimensions $\underset{\text { Reference }}{\text { Dim. }}$ Dim. |  | $\underset{\mathbf{H}}{\mathrm{Dim}}$ | ApproximateWEIGHT. PoundsStyle No.INLUDING OILNet Sransformer |  |  | Style No. Hanger Iron | $\begin{gathered} \text { Gallons } \\ \text { Oil } \end{gathered}$ | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | $\begin{aligned} & 4400 \\ & 4600 \\ & 4800 \end{aligned}$ |  |  | $\left.\begin{array}{l} 3 \\ 3 \end{array}\right\}$ | (Class 400) |  |  |  |
| $\begin{gathered} 5 \\ 7.5 \\ 10 \\ 15 \end{gathered}$ | $\begin{aligned} & \text { ST } \\ & \text { ST } \\ & \text { ST } \end{aligned}$ | $\begin{aligned} & 6388 \\ & 638 \\ & 388 \\ & 638 \end{aligned}$ | $\begin{array}{r} 713-40 \\ 73 / 20 \\ 15 \\ 25-40 \\ 25 \end{array}$ | $\begin{aligned} & 243 \\ & 243 \\ & 243 \\ & 283 \\ & 31 \end{aligned}$ | $\begin{aligned} & 16 \\ & 16 \\ & 16 \\ & 163 \end{aligned}$ | $\begin{aligned} & 520 \\ & 520 \\ & 630 \\ & \hline 693 \end{aligned}$ | $\begin{gathered} 620 \\ 620 \\ 7400 \\ 1055 \end{gathered}$ | 267384 267385 2675 267386 267387 | $\begin{aligned} & 109713 \\ & 109713 \\ & 109713 \\ & 234482 \end{aligned}$ | 10 10 $103 / 3$ $.22 / 2 / 2$ | $\begin{array}{r}214007 \\ 257007 \\ 294 \\ 368007 \\ \\ \hline\end{array}$ |
| $\begin{aligned} & 25 \\ & 37.5 \\ & 50 \\ & 75 \end{aligned}$ | $\begin{aligned} & \text { ST } \\ & \text { ST } \\ & \text { ST } \end{aligned}$ | 638 638 638 638 | $\begin{aligned} & 371 / 20 \\ & 37 \\ & \begin{array}{l} 37 \\ 75 \\ 75 \\ 75 \\ 75 \\ -23 \end{array} \end{aligned}$ |  | $\begin{aligned} & 293 / 4 \\ & 361 / 8 \\ & 31 / 8 \end{aligned}$ | 1556 1760 2414 2611 | $\begin{aligned} & 1820 \\ & 2100 \\ & 2840 \\ & 2870 \end{aligned}$ | 267389 267390 267391 267392 | $\begin{aligned} & 129384 \\ & 129384 \\ & 129384 \end{aligned}$ | $\begin{aligned} & 38 \\ & 47 \\ & 62 \\ & 68 \end{aligned}$ |  |
| $\begin{aligned} & 100 \\ & 150 \\ & 200 \end{aligned}$ | ST ST ST | 638 638 638 | $\begin{array}{ll}75 \\ & \text { 72 } \\ \text { 123 } \\ 125 & -23 \\ 125\end{array}$ | 54 $58 \%$ $80 \%$ | :... | 2900 3830 4715 | 3360 4420 5490 | 267393 267395 267396 |  | 100 160 228 | $\begin{aligned} & 126900 \\ & 168500 \\ & 198700 \% \end{aligned}$ |

$\left.\begin{array}{l}\mathbf{6 6 0 0 - 6 2 7 0 - 5 9 4 0} \text { to } 440-220 \text { Volts } \\ 6900-6555-6210 \text { to } 460-230 \text { Volts } \\ 7200-6840-6480 \text { to } 480-240 \text { Volts }\end{array}\right\}$ (Class 400)

$\left.\begin{array}{l}11000-10450-9900 \text { to } 440-220 \text { Volts } \\ 11500-10925-10350 \text { to } 460-230 \text { Volts }\end{array}\right\}$ (Class 400)

| $\begin{aligned} & 10 \\ & 10 \\ & 25 \\ & 37.5 \end{aligned}$ | $\begin{aligned} & \text { ST } \\ & \text { ST } \\ & \text { ST } \end{aligned}$ | $\begin{aligned} & 638 \\ & 688 \\ & 638 \\ & 638 \end{aligned}$ | 5 10 25 50 | $\begin{aligned} & -165 \\ & -165 \\ & -165 \\ & -165 \\ & -23 \end{aligned}$ | $\begin{aligned} & 291 / 8 \\ & 313 \\ & 423 \\ & 4123 / 8 \end{aligned}$ | $\begin{aligned} & 16 \\ & 18 \\ & 24 \\ & 301 / 4 \end{aligned}$ | 620 799 1150 1679 | $\begin{array}{r} 735 \\ \hline 955 \\ 1380 \\ 2000 \end{array}$ | 379815 379616 <br> 379617 379618 | $\begin{aligned} & 109713 \\ & 109714 \\ & 109715 \\ & 129384 \end{aligned}$ | $\begin{aligned} & 18 \\ & 25 \\ & 40 \\ & 47 \end{aligned}$ | $\begin{aligned} & 35200 \\ & 4280 \\ & 5880 \\ & 51900 \\ & 71900 \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 8 |  |  |  | $371 / 2$ |  |  |  | 9384 |  |  |
| 75 | ST | 638 638 | 75 | -23 | 54 | .... | 2611 | 3000 | 379620 | \% | ${ }^{68}$ | 136900 |
| 150 | ST | 638 638 | 125 | -23 | 52 |  | ${ }_{3820}^{2850}$ | 3300 4400 | 379622 |  | 1160 |  |
| 200 | ST | 638 | 125 | -23 | 800 | .... | 4715 | 5500 | 379623 |  | 228 | 207700 |

[^30]
## DISTRIBUTION TRANSFORMERS-Continued

## THREE-PHASE 60-CYCLE TRANSFORMERS-Continuod

FOR SUPPLYING SERVICE VOLTAGES 900 VOLTS AND BELOW-Continued

$13200-12540-11880$ to $440-220$ Volts
$13800-13110-12420$ to $460-230$ Volts
(Class 400)

| 10 | ST | 638 | 5-165 | 291/3 | 16 | 620 | 735 | 379824 | 109713 | 18 | - 56900 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 15 | ST | 638 | 10-165 | 313 | 18 | 799 | 955 | $37962 \overline{5}$ | 109714 | 25 | 63700 |
| 25 | ST | 638 | 25-165 | 429\%8080 | 24 | 1150 | 1380 | 379828 | $10971 \overline{5}$ | 40 | 76100 |
| 37.5 | ST | 638 | 50-23 | $411 /$ | $311 / 4$ | 1679 | 2000 | 379627 | 129384 | 47 | 90800 |
| 50 | ST | 638 | 75-23 | 46\% | $371 / 2$ | 1775 | 2120 | 379628 | 129384 | 55 | $104600 \ddagger$ |
| 75 | ST | 638 | 75-23 | 54 |  | 2611 | 3000 | 379629 |  | 68 | 129400 |
| 100 | ST | 638 | 125-23 | $521 /$ |  | 2850 | 3300 | 379630 |  | 100 | $150200 \ddagger$ |
| 150 | ST | 638 | 125-23 | $621 / 4$ | $\ldots$ | 3820 | 4400 | 379831 |  | 160 | 186100 |
| 200 | ST | 638 | 125-23 | $801 / 4$ | $\ldots$ | 4715 | 5500 | 379632 | 1 | 228 | 2150 00 |

$\left.\begin{array}{l}\text { 22000-20900-19800 to 440-220 Volts } \\ \text { 23000-21850-20700 to 460-230 Volts }\end{array}\right\} \quad$ (Class 400)

| 15 | ST | 638 | 15-220 | 4416 | $\ldots$ | 1095 | 1300 | 379633 | , | 35 | 109400 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 25 | ST | 638 | 15-220 | 477/8 |  | 1671 | 1940 | 379634 | , | 43 | 119800 |
| 37.5 | ST | 638 | 25-220 | 48 |  | 1856 | 2170 | 379635 | \% | 58 | 131100 |
| 50 | ST | 638 | 25-220 | 62 |  | 2254 | 2620 | 379636 | \% | 72 | 141100 : |
| 75 | ST | 638 | 100-220 | 481/4 |  | 2905 | 3360 | 379637 | $\xi$ | 105 | 160800 |
| 100 | ST | 638 | 100-220 | $601 /$ |  | 3385 | 3900 | 379638 |  | 128 | 180000 |
| 150 | ST | 638 | 100-220 | $821 / 4$ |  | 4405 | 5000 | 379639 |  | 190 | $214700 \ddagger$ |
| 200 | ST | 638 | 100-220 | $1021 / 4$ | . . . | 5155 | 5870 | 379640 | $\}$ | 240 | 247200 |

$\left.\begin{array}{l}33000-31350-29700 \text { to } 440-220 \text { Volts } \\ 34500-32775-31050 \text { to } \mathbf{4 6 0 - 2 3 0} \text { Volts }\end{array}\right\}$
(Class 400)

| 37.5 | SCT | 643 | 12 | 88 |  | 2550 | 3600 | 280989 | 1 | 140 | 1377 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 50 | SCT | 643 | 11 | 94 |  | 3680 | 4100 | 280990 | , | 260 | 1475 |
| 75 | SCT | 643 | 39 | 87 |  | 4050 | 4200 | 280991 | 8 | 150 | 1680 |
| 100 | SCT | 643 | 40 | 95 |  | 4560 | 4780 | 280992 | 1 | 180 | 1838 |
| 150 | SCT | 643 | 41 | 102 | . . $\cdot$ | 5150 | 5430 | 280993 | 8 | 205 | 2177 |
| 200 | SCT | 643 | 42 | 102 |  | 7350 | 7890 | 280994 | 8 | 300 | 2479 |

in delta.

## SINGLE-PHASE 25-CYCLE TRANSFORMERS

FOR SUPPLYING SERVICE VOLTAGES 600 VOLTS AND BELOW


440 to 220-110 Volts 460 to 230-115 Volts 480 to $240-120$ Volts
(Class 200)

| 13/2 | S | 637 | 3 -23 | 161/4 | 7 | 130 | 150 | 305257 | 109712 | $11 / 2$ | 88600 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 3 | S | 637 | $5-23$ | 173/4 | 7 | 265 | 265 | 268457 | 109712 |  | 12200 |
| 5 | S | 637 | 71/2-23 | 21 | 11 | 350 | 350 | 268458 | 109712 | 5 | 16200 |
| 7.5 | S | 637 | $20-23$ | 22 | 10 | 424 | 496 | 268459 | 109713 | 7 | 20800 |
| 10 | S | 637 | $25-23$ | $221 / 4$ | 10 | 503 | 600 | 268460 | 109713 | 8 | 25000 |
| 15 | S | 637 |  | 303/4 | 191/2 | 689 | 771 | 268461 | 234482 | 15 | 32800 |
| 25 | S | 637 | 371/2-23 | $371 / 2$ | 23 | 1011 | 1094 | 268462 | 234482 | 21 | 46800 |
| 37.5 | S | 637 | 75-23 | 44 |  | 1451 | 1590 | 268463 |  | 54 | 61800 |
| 50 | S | 637 | $75-23$ | 541/4 | .. | 1761 | 1961 | 288464 |  | 75 | 74800 |

[^31]
## DISTRIBUTION TRANSFORMERS-Continued

## SINGLE-PHASE 25-CYCLE TRANSFORMERS-Continued

## FOR SUPPLYING SERVICE VOLTAGES 900 VOLTS AND BELOW-Continued

| Approximate Weight, Pocnds Including Oil | RDERING D |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |
|  | Transformer Only | Style No. | Gallons |  |
| Net Shippingt | Class 200 Class 400 | Hanger Iron | Oil | List Price |

2200 to $220-110$ Volts
2300 to $230-115$ Volts
2400 to $240-120$ Volts
(Class 200)

| $11 / 2$ | S | 637 | 3 -23 | $161 /$ | 7 | 130 | 156 | 317290 |  | 109712 | /2 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $3{ }^{12}$ | S | 637 | $5-23$ | 173 | 7 | 225 | 260 | 251973 | 287839 | 109712 | 3 | 11800 |
| 5 | S | 637 | 7112-23 | 21 | 11 | 294 | 350 | 251974 | 267640 | 109712 | 5 | 15600 |
| 7.5 | S | 637 | $20-23$ | 22 | 10 | 424 | 500 | 251975 | 267841 | 109713 | 7 | 19800 |
| 10 | S | 637 | 25 | $221 / 4$ | 10 | 503 | 565 | 251976 | 267642 | 109713 | 8 | 23200 |
| 15 | S | 637 | 25.5 | $30^{2}$ | 191/2 | 689 | 748 | 251977 | 267643 | 234482 | 15 | 29800 |
| 25 |  | 637 | $371 / 2-23$ | $371 / 2$ |  | 1011 | 1103 | 251979 | 267644 | 234482 | 21 | 42400 |
| 37.5 | SK | 637 | $75-23$ | 44 |  | 1485 | 1625 | 251981 | 316719 | 8 | 55 | 560 00 |
| 50 | SK | 637 | $75-23$ | 541/4 | . | 1734 | 1934 | 251982 | 318720 |  | 71 | 68200 |
| 75 | SK | 639 | $100-66$ | 51 | $\ldots$ | 3000 | 3400 | 268226 | 267647 |  | 97 | $90000 \ddagger$ |
| 100 | SK | 639 | $100-66$ | 561/4 |  | 3496 | 3946 | 313216 | 313217 |  | 118 | 101300 |
| 150 | SS | 643 | 32 | 96 |  | 4725 | 5250 | 2675619 | 267562 |  | 180 | 1396007 |
| 200 | SS | 643 | 33 | 86 |  | 6000 | 6650 | 2675631 | 267564 | 8 | 194 | 167500 |

$$
\begin{aligned}
& 4400-2200 \text { to } 220-110 \text { Volts } \\
& 4600-2300 \text { to } 230-115 \text { Volts } \\
& 4800-2400 \text { to } 240-120 \text { Volts }
\end{aligned}
$$

(Class 200)
$\left.\begin{array}{l}4400-2200 \text { to } 440-220 \text { Volts } \\ 4600-2300 \text { to } 460-230 \text { Volts } \\ 4800-2400 \text { to } 480-240 \text { Volts }\end{array}\right\} \quad$ (Class 400)

| $11 / 2$ | S | 637 | $5-23$ | 201/2 | 7 | 184 | 222 | 379330 |  | 109712 | 4 | 10500 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 3 | S | 637 | 71/2-23 | $211 /$ | 11 | 276 | 336 | 331403 | 267863 | 109712 | 5 | 137007 |
| 5 | S | 637 | $20-23$ | 271/4 | 16 | 425 | 490 | 331404 | 267664 | 109713 | 11 | 17600 |
| 7.5 | S | 637 | $25-23$ | 303/4 | 191/2 | 622 | 700 | 331405 | 267865 | 234482 | 14 | 21800 |
| 10 | S | 637 | $25-23$ | 303/4 | 191/2 | 624 | 700 | 331406 | 267868 | 234482 | 14 | 257 00 $\ddagger$ |
| 15 | S | 637 | 371/2-23 | $371 / 2$ | 23 | 912 | 1000 | 331407 | 267667 | 234482 | 21 | 33100 |
| 25 | SK | 637 | $75-23$ | 44 | 27\% | 1237 | 1375 | 267656 | 267668 | 129384 | 59 | 45800 |
| 37.5 | SK | 637 | $75-23$ | 541/4 |  | 1628 | 1786 | 267857 | 267669 | 6 | 75 | $61600 \ddagger$ |
| 50 | SK | 637 | 75 -23 | 541/4 | .... | 1760 | 1900 | 267658 | 267670 | 6 | 75 | $73300 \ddagger$ |
| 75 | SK | 639 | $100-66$ | 561/4 | .... | 3176 | 3600 | 267659 | 267671 |  | 110 | 95000 |
| 100 | SK | 639 | $100-66$ | 561/4 | .... | 3446 | 3900 | 267660 | 267872 |  | 100 | 113800 |
| 150 | SS | 643 | 32 | 96 |  | 4725 | 5250 | 2675551 | 267568 |  | 180 | 145400 |
| 200 | SS | 643 | 33 | 86 | .... | 6000 | 6650 | 2675579 | 267558 | , | 194 | 174600 |

$6600-6300-6000-5700$ to $220-110$ Volts
$6900-6585-6275-5960$ to $230-115$ Volts
7200-6875-6545-6220 to 240-120 Volts
$\left.\begin{array}{l}2200 \text { to } 440-220 \text { Volts } \\ 2300 \text { to } 460-230 \text { Volts } \\ 2400 \text { to } 480-240 \text { Volts }\end{array}\right\}$
(Class 400)

| 1.5 | SK | 639 | -66 | 231 | 10 | 279 | 324 | 267673 | 267684 | 109713 | 7 |  | F |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 3 | SK | 639 | 71/2-66 | 251 | 16 | 420 | 470 | 28767 | 267885 | 109713 | $111 / 2$ |  | 009 |
| 5 | SK | 639 | $71 / 2-66$ | 2512 | 16 | 457 | 507 | 267875 | 267888 | 109713 |  |  | 00 |
| 7.5 | SK | 639 | 15-66 | 31 | 18 | 652 | 712 | 267878 | 267687 | 109714 | $151 / 2$ |  | 00\% |
| 10 | SK | 639 | $20-66$ | 32 | 21 | 902 | 1000 | 26767 | 267688 | 109714 | 22 |  | 001 |
| 15 | SK | 639 | $30-66$ | 361/4 | 24 | 1198 | 1325 | 26767 | 267689 | 109715 | 34 |  | 00 |
| 25 | SK | 637 | $75-23$ | 44 | 277/8 | 1203 | 1303 | 267679 | 267690 | 129384 |  |  | 007 |
| 37.5 | SK | 637 | $75-23$ | 541/4 |  | 1540 | 1740 | 267880 | 267691 |  | 75 |  | 001 |
| 50 | SK | 637 | 75-23 | ${ }_{51} 6$ |  | 1925 | 1760 3538 | 267681 |  |  | 100 |  |  |
| 75 | SK | 637 | $100-66$ | 51 |  | 3038 | 3538 | $267682$ | 267693 |  | 96 |  | 001 |
| 100 | SK | 639 | $100-66$ | 691/4 |  | 3670 | 4470 | 379386 | 379387 |  | 152 | 11 | 00 ! |
| 150 | SS | 643 | 32 | 96 |  | 4725 | 5250 | 2675499 | 267550 |  | 180 | 146 | 001 |
| 200 | SS | 643 | 33 | 86 |  | 6000 | 6650 | 2875519 | 267552 |  | 194 | 1767 | 001 |
| †Shipping weight includes transformer boxed for shipment. complete with hanger irons and fuse blocks (when supplied) and oil in container. |  |  |  |  |  |  |  |  |  |  |  |  |  |
| \$Puse blocks are not included in this price (see pages on "Auxiliary Apparatus"). <br> Hanger irons are not included with this capacity. |  |  |  |  |  |  |  |  |  |  |  |  |  |
| \{Low-voltage winding is arranged for 230 -volt two-wire and $230-115$-volt three-wire operation, but the low-voltage coils cannot be connected in parallel for 115 volts. |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |

DISTRIBUTION TRANSFORMERS-Continued
SINGLE-PHASE 25-CYCLE TRANSFORMERS-Continued
FOR SUPPLYING SERVICE VOLTAGES 900 VOLTS AND BELOW-Continued

$\left.\begin{array}{l}13200-12540-11880 \text { to } 220-110 \text { Volts } \\ 13800-13110-12420 \text { to } 230-115 \text { Volts }\end{array}\right\}$ (Class 200) $\left.\begin{array}{l}13200-12540-11880 \text { to } 440-220 \text { Volts } \\ 13800-13110-12420 \text { to } 460-230 \text { Volts }\end{array}\right\}$ (Class 400)

| 2.5 | SK | 639 | 5-110 | 271/4 | 16 | 466 | 520 | 307050 | 307058 | 109713 | 11/2 | 21500 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | SK | 639 | 15-110 | $321 / 3$ | 18 | 653 | 760 | 307051 | 307059 | 109714 | 18 | 26900 |
| 10 | SK | 639 | 30-66 | 361/4 | 24 | 1088 | 1215 | 307052 | 307080 | 109715 | 34 | 37200 |
| 15 | SK | 637 | 75-23 | 44 | 271/8 | 1138 | 1275 | 307053 | 307081 | 129384 | 59 | 46000 |
| 25 | SK | 637 | 75-23 | $541 /$ | 37 | 1172 | 1330 | 307054 | 307082 | 129384 | 75 | 60400 |
| 37.5 | SK | 637 | 75-23 | $541 / 4$ |  | 1825 | 2025 | 267718 | 26772 |  | 75 | 76000 |
| 50 | SK | 637 | 75-23 |  |  | 2150 | 2350 | 307055 | 307063 |  | 100 | 891 |
| 75 | SK | 639 | 100-66 | 561/2 |  | 3392 | 3700 | 307056 | 307064 |  | 106 | 112500 |
| 10 | SK | 639 | 100-66 | 691/4 |  | 3840 | 4470 | 30705 | 307065 |  | 143 | 132900 |
| 150 | SS | 643 | 33 | 87 |  | 5850 | 6450 | 2677379 | 267738 |  | 185 | 188700 |
| 200 | SS | 643 | 34 | 97 |  | 6750 | 7500 | 2677391 | 267740 |  | 230 | 203300 |
| 22000-20900-19800 to 220-110 Volts \} |  |  |  |  |  | Class 200) |  | $22000-20900-19800 \text { to } 440-220 \text { Volts }\}$ |  |  |  | Class 400) |
|  |  |  |  |  |  |  |  |  |  |  |  |  |


| 5 | SK | 640 | $10-220$ | $391 / 4$ |  | 866 | 1057 | 307066 | 307074 |  | 26 | 510 | 00 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 10 | SK | 640 | $25-220$ | 42 源 |  | 1348 | 1723 | 307087 | 307075 |  | 39 | 597 | 00 |
| 15 | SK | 640 | $371 / 2-220$ | $471 / 2$ |  | 1757 | 2040 | 307088 | 307076 |  | 51 | 686 | 00 |
| 25 | SK | 640 | $50-220$ | 50 |  | 2077 | 2445 | 307069 | 307077 |  | $591 / 2$ | 812 | 00 |
| 37.5 | SK | 640 | 75 -220 | 56\%/4 |  | 2665 | 3100 | 307070 | 307078 |  | 90 | 960 | 00 |
| 50 | SK | 640 | 75 -220 | 64 |  | 2800 | 3670 | 307071 | 307079 |  | 108 | 1092 | 00 |
| 75 | SK | 640 | $125-220$ | 55 | .... | 3782 | 4500 | 307072 | 307080 | 8 | 135 | 1313 | 00 |
| 100 | SK | 640 | $125-220$ | 63 | . . . | 4357 | 5122 | 307073 | 307081 | \% | 150 | 1512 | 00 |
| 150 | SC | 643 | 36 | 84 | ... | 6300 | 7050 | 2677499 | 287750 |  | 220 | 1917 | 00 |
| 200 | SC | 643 | 37 | 92 |  | 7340 | 8200 | 267751 | 267752 |  | 245 | 2267 | 00 |

$\left.\begin{array}{l}33000-31350-29700 \text { to } 220-110 \text { Volts } \\ 34500-32775-31050 \text { to } 230-115 \text { Volts }\end{array}\right\}$ (Class 200) $\left.\begin{array}{l}33000-31350-29700 \text { to } 440-220 \text { Volts } \\ 34500-32775-31050 \text { to } 460-230 \text { Volts }\end{array}\right\}$ (Class 400)

| 10 | SC | 643 | 2 | 76 |  | 1260 | 1390 | 267509 | 267510 | $\delta$ | 47 | 68800 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 15 | SC | 643 | 3 | 76 |  | 1580 | 1850 | 267511 | 267512 |  | 72 | 76309 |
| 25 | SC | 643 | 6 | 82 |  | 2320 | 2340 | 267513 | 267514 | \% | 115 | 90200 |
| 37.5 | SC | 643 | 8 | 94 |  | 2900 | 3225 | 267515 | 267516 |  | 150 | 105400 |
| 50 | SC | 643 | 9 | 100 | ... | 3250 | 3600 | 267517 | 267518 |  | 165 | 118300 |
| 75 | SC | 643 | 25 | 92 | . . . | 4350 | 4750 | 267519 | 267520 |  | 160 | 142100 |
| 100 | SC | 643 | 26 | 98 |  | 4700 | 5250 | 267521 | 267522 |  | 170 | 165800 |
| 150 | SC | 643 | 37 | 100 |  | 6900 | 7675 | 2675251 | 267526 |  | 250 | 202500 |
| 200 | SC | 643 | 38 | 110 |  | 8000 | 8800 | 2675274 | 267528 | 8 | 290 | 236300 |

[^32]
## DISTRIBUTION TRANSFORMERS-Continued

## THREE-PHASE 25-CYCLE TRANSFORMERS

## FOR SUPPLYING SERVICE VOLTAGES 600 VOLTS AND BELOW



SINGLE-PHASE 60-CYCLE MANHOLE TRANSFORMERS

## FOR SUPPLYING SERVICE VOLTAGES 600 VOLTS AND BELOW



| Wexght, Pounds Style No. |  |  |  |
| :---: | :---: | :---: | :---: |
|  |  |  |  |
| Including Oil | Transformer Only | Gallons |  |
| Net Shipping $\dagger$ | Class 200 Class 400 | Oil | List Price |

2200 to $220-110$ Volts
2300 to $230-115$ Volts
2400 to $240-120$ Volts
(Class 200)

(Class 400)
 windings in star or in delta.

## THREE-PHASE 60-CYCLE MANHOLE TRANSFORMERS FOR SUPPLYING SERVICE VOLTAGES 600 VOltS AND BELOW

| Capacity Kv-e. | Type | $\begin{gathered} \text { Outine Din } \\ \begin{array}{c} \text { Catalogue } \\ \text { Page } \\ \text { Reference } \end{array} \end{gathered}$ | $\underset{\mathbf{A}}{\operatorname{Dimsim} .} \quad \underset{\mathbf{H}}{\operatorname{Dim}} .$ | Approximate Weight, Pounds Including Oil Net Shipping $\dagger$ |  |  | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| - |  |  | $\begin{aligned} & 2200-3810 \mathrm{Y} \text { to } \\ & 2300-3984 \mathrm{Y} \text { to } \\ & 2400-4157 \mathrm{Y} \text { to } \end{aligned}$ | $\left.\begin{array}{l} 440-220 \text { Volts } \\ 460-230 \text { Volts } \\ 480-240 \text { Volts } \end{array}\right\}$ | (Class 400) |  | 1 |


| 5 | STM | 642 | 5 -23 | 262/3 |  | 390 | 440 | 267577 | 307102 | 81/2 | 288001 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $71 / 2$ | STM | 642 | 71/2-23 | 28 |  | 468 | 528 | 267578 | 307103 | 9 | 333001 |
| 10 | STM | 642 | $10-23$ | 288/4 |  | 582 | 647 | 267579 | 307104 | 12 | 37800 |
| 15 | STM | 642 | $15-23$ | 328 |  | 665 | 735 | 287580 | 307105 | 151/6 | 45000 |
| 25 | STM | 642 | $25-23$ | 398/4 |  | 1096 | 1176 | 267581 | 307106 | $261 / 8$ | $59500 \ddagger$ |
| $371 / 2$ | STM | 642 | $40-23$ | 45 |  | 1647 | 1737 | 267582 | 307107 | 40 | $75500 \ddagger$ |
| 50 | STM | 642 | $50-23$ | $471 / 2$ |  | 2161 | 2261 | 267583 | 307108 | 58 | $90000 \ddagger$ |
| 75 | STM | 642 | 75 -23 | 49 |  | 2339 | 2490 | 267584 | 307109 | 52 | $115000 \ddagger$ |
| 100 | STM | 642 | $75-23$ | $571 / 8$ | .... | 2604 | 2830 | 267585 | 307110 | 64 | $139000 \ddagger$ |

tShipping weight includes transformer boxed for shipment, complete with hanger irons and fuse blocles (when supplied) and oil in containe

Puse blocles are not included in this price (see pages on "Auxiliary Apparatus").
Hanger irons are not included with this capacity.
Low-voltage winding is arranged for 230 -volt two-wire and $230-115$-volt three-wire operation, but the low-voltage windings cannot be conne
-Style numbers in Column A have the high-voltage windings connected in star for 3984 volts.
Style numbers in column B have the high-voltage windings connected in delta for 2300 volts.
Oil weighs approximately 7 pounds net per gallon and $81 / 2$ pounds shipping.

DISTRIBUTION TRANSFORMERS-Continued

## OUTLINE DIMENSIONS

## Steel-Clad Type S Transformers



Fig. 1


Prg. 2

| Dimension | Dimension |  |  |  | denensions in Inches |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Reference | Fig. | A $^{*}$ | B | C | D | E | F | $\mathrm{H}^{*}$ |
| $1-23 \mathrm{C}$ | 1 | ... | 141/3 | 93\% | $81 /{ }^{\text {d }}$ | 8 p | 23/3 | . |
| ${ }^{11 / 2-23}$ | 1 |  | ${ }_{15}^{16}$ | $11{ }^{12}$ | ${ }^{9} 0^{1 / 1}$ |  | $31 / 2$ |  |
| $\begin{array}{ll}2 \\ 3 & -23 \mathrm{C} \\ -23\end{array}$ | 1 | $\cdots$ | 15 | ${ }_{12}^{12}$ | $101 / 8$ | 10 | 31/8 |  |
| $3-23$ | 1 |  | 161 | 124 | 101 | 103/8 | 31/2 |  |
| $5{ }^{5}-23$ | 1 | ... | 18 | 13\% | 11. | 118 | 31/2 |  |
| $71 / 2-23$ | 1 |  | 195/9 | 15 | 13.17 | 13 \% | 31/2 |  |
| $\begin{array}{ll}20 & -23 \\ 25\end{array}$ | 2 |  | 22.3 | 20 | 153 | $151 /$ | $71 / 2$ |  |
| $25.5{ }^{-23}$ | 2 | $\ldots$ | 24.1 | $217 /$ | 16 | $16 \%$ | 8 |  |
| ${ }_{75}^{371 / 2-23}$-23 | 2 | $\ldots$ | 2851/4 | 278 | 183 278 | 18 \% | 10 |  |
| $150-23$ | 3 |  | $431 / 3$ | 36\% |  | 28\%\% | 13 |  |
| *Dimensi C-Cast These di | A and Ha on tanks. ensions are |  | tran <br> or off | yle nu nsions | beares | $\begin{aligned} & 8 \text { to } 6 \\ & \text { fices. } \end{aligned}$ |  |  |

## DISTRIBUTION TRANSFORMERS-Continued

Type ST Three-Phase Transformers


Fig. 3


Fig. 4


## DISTRIBUTION TRANSFORMERS-Continued

## Type SK Singlo-Phase Transformers <br> Low Voltage



Fig. 1


Fig. 4

*Dimensions A and H are listed opposite the transformer style number in the tables on pages 628 to 636 inclusive。
$\dagger$ Not equipped with hanger-iron lugs as transformer is for platform mounting.
These dimensions are for reference only. For official dimensions apply to nearest district office.

DISTRIBUTION TRANSFORMERS-Continued

## Type SK Singlo-Phase Transformers

High Voltage


Fto. 1


Fig. 2

*Dimensions $A$ and $H$ are listed opposite the transformer style number in the tables on pages 628 to 636 inclusive.
tNot equipped with hanger-iron lugs as transformer is for platform mounting.
These dimensions are for reference only. For official dimensions apply to nearest district office.

DISTRIBUTION TRANSFORMERS-Continued
Type SM Single-Phase Manhole Transformers


Fig. 1


Fig. 2


Fic. 3

| Dimehsion |
| :--- |
| Reference |
| $5-23$ |
| $71 / 2-23$ |
| 10 |
| 10 |
| 15 |
| 25 |
| 23 |
| 40 |
| 75 |
| 75 |
| 150 |
| 153 |
| *Dimension |

Dimension

Dimension $A$ is listed opposite the transformer style number in the tables on pages 628 to 636 inclusive.
Dimension A is listed opposite the transformer style number in the tables on pages 628 to 636 in
These dimensions are for reference only. For official dimensions apply to nearest district office.

DISTRIBUTION TRANSFORMERS-Continued

## Type STM Three-Phase Manhole Transformers



Fig. 1


[^33]Types SC, SS and SCT Single and Three-Phase† Transformers


Pig. 3

| Dimen. <br> Ref. | Dimen. <br> Pig. |
| :---: | :---: |
| 1 | 1 |
| 2 | 1 |
| 3 | 1 |
| 4 | 1 |
| 5 | 1 |
| 6 | 1 |
| 7 | 1 |
| 8 | 1 |
| 9 | 1 |
| 10 | 1 |
| 11 | 1 |
| 12 | 1 |
| 13 | 1 |
| 14 | 1 |
| 15 | 1 |
| 16 | 1 |
| 17 | 1 |
| 18 | 1 |
| 19 | 1 |
| 24 | 2 |
| 25 | 2 |


|  | in Inches |  |  |
| :---: | :---: | :---: | :---: |
| $\mathrm{A}^{*}$ | B | C | D |
|  | 28 | 23 | 42 |
|  | 28 | 23 | 48 |
|  | 32 | 26 | 48 |
|  | 32 | 26 | 54 |
|  | 32 | 26 | 60 |
|  | 39 | 30 | 54 |
|  | 39 | 30 | 60 |
| . | 39 | 30 | 66 |
|  | 39 | 30 | 72 |
| $\ldots$ | 56 | 30 | 60 |
|  | 56 | 30 | 65 |
|  | 46 | 24 | 53 |
|  | 39 | 33 | 42 |
|  | 39 | 33 | 48 |
|  | 39 | 33 | 60 |
|  | 39 | $\begin{array}{r}33 \\ \hline\end{array}$ | 66 |
|  | 52 | 35 | 64 |
|  | 48 | 37 | 20 |
|  | 39 | 33 | 78 |
|  | 52 | 33 | 54 |
| . . | 52 | 33 | 64 |


| $\begin{aligned} & \text { Dimen } \\ & \text { Ref. } \end{aligned}$ | $\begin{gathered} \text { Dimen. } \\ \text { Fig. } \end{gathered}$ | DINENSIONS |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | D |
| 26 | 2 | .... | 52 | 33 | 70 |
| 27 | 2 |  | 52 | 35 | 70 |
| 31 | 3 | $\ldots$ | 33 | 37 | 71 |
| 32 | 3 |  | 33 | 37 | 81 |
| 33 | 3 |  | 39 | 44 | 72 |
| 34 | 3 | $\ldots$ | 39 | 44 | 82 |
| 35 | 3 | ... | 39 | 44 | 93 |
| 36 | 3 | ... | 51 | 42 | 64 |
| 37 | 3 |  | 51 | 42 | 72 |
| 38 | 3 | $\ldots$ | 51 | 42 | 82 |
| 39 | 3 | $\ldots$ | 51 | 34 | 58 |
| 40 | 3 |  | 51 | 34 | 66 |
| 41 | 3 | $\cdots$ | 51 | 34 | 73 |
| 42 | 3 |  | 60 | 40 | 72 |
| 43 | 3 | $\ldots$ | 43 | 48 | 99 |
| 44 | 3 |  | 43 | 48 | 114 |
| 45 | 3 |  | 58 | 46 | 71 |
| 46 | 3 |  | 58 | 46 | 82 |
| 47 | 3 |  | 58 | 46 | 93 |
| 48 | 3 |  | 49 | 54 | 114 |
| 49 | 3 | ... | 56 | 63 | 111 |

D
70
70
71
81
72
82
93
64
72
82
58
66
73
72
99
114
71
82
93
114
111
${ }^{*}$ Dimension A is listed opposite the transformer style number in the tables on pages 628 to 636 inclusive, and 648 to 652 fnclusive.
$\dagger$ There will be three high-voltage and three low-voltage bushings on three-phase transformers. However the outline dimensions will be the same as shown.

These dimensions are for reference only. For official dimensions apply to the nearest district office.

## DISTRIBUTING TRANSFORMERS-Continued



中 Note that on account of the number of holes provided, the same style hanger irons can be used in many cases to mount different size transformers.

The dimensions on this page are for reference only. For official dimensions apply to nearest district office.

## STANDARDIZATION OF DISTRIBUTION TRANSFORMERS

During the past several years the subject of Transformer Standardization has received considerable attention from the American Institute of Electrical Engineers, the National Electric Light Association and the Electric Power Club. The work of the.American Institute of Electrical Engineers has been devoted to the formation of rules covering methods of rating and testing while the National Electric Light Association and the Electric Power Club have directed their efforts to the standardization of commercial capacity, voltage, and frequency ratings.

The most important rules from an operating standpoint established as a result of the standardization work of the American Institute may be summarized by the statements that the maximum tem-
perature rise of a transformer, under continuous full-load operation should not exceed $55^{\circ} \mathrm{C}$ above an ambient or air temperature of $40^{\circ} \mathrm{C}$ and that the copper loss should be measured by a wattmeter and the result corrected to a temperature of $75^{\circ} \mathrm{C}$.

The most important results of the standardization work of the National Electric Light Association and the Electric Power Club, in so far as it covers distribution transformers, are summarized in the following tabulations for single-phase and three-phase transformers. The tabulation for single-phase transformers is divided into two parts, one including transformers for supplying service voltages 600 volts and below, the other including transformers for supplying distribution voltages above 600 volts.

STANDARDIZATION OF DISTRIBUTION TRANSFORMERS-Continuod
STANDARD TYPES, FREQUENCIES, SIZES AND VOLTAGE RATINGS OF DISTRIBUTION TRANSFORMERS Single-Phase, Sizes 200 Kv-a. and Below for Supplying Miscellanoous Lighting and Power Service


| $\begin{aligned} & \text { Standard } \\ & \text { Line } \\ & \text { Voltages } \end{aligned}$ | Standard Sizesin Kv-a. ContinuousRatings for Each Voltage Class |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| 440 | 1.5-3 to 100 incl . | $\begin{aligned} & 440 \\ & \hline 460 \\ & 480 \end{aligned}$ |  |  |  | $\begin{aligned} & \cdots \text { to } 220-110 \\ & \cdots \cdots \text { to } 230-115 \\ & \cdots \text { to } 240-120 \end{aligned}$ |  |  |  |  |  |  |
| 550 | 1.5-3 to 100 incl. | $\begin{aligned} & 550 \\ & 575 \\ & 600 \end{aligned}$ |  |  |  | $\begin{aligned} & \ldots \text {.to } 220-110 \\ & \cdots \text { io } 230-115 \\ & \cdots \text { to } 240-120 \end{aligned}$ |  |  |  |  |  |  |
| 2300 | 1.5-3 to 200 incl. | 2200 2300 2400 |  |  |  | $\begin{aligned} & \ldots \text { to } 220-110 \\ & \cdots . \text { to } 230-115 \\ & \cdots . \text { to } 240-120 \end{aligned}$ | $\begin{aligned} & \ldots \text { or to } 440-220 \\ & \cdots \text { or to } 400-230 \\ & \cdots \text { or to } 480-240 \end{aligned}$ | $\begin{aligned} & \ldots \text { or to } 550 \\ & \ldots \text { or to } 575 \\ & \ldots \text { or to } 600 \end{aligned}$ |  |  |  |  |
| 4600 | 1.5-3 to 200 incl . | $\begin{aligned} & 2200-4400 \\ & 2300-4600 \\ & 2400-4800 \end{aligned}$ |  |  |  | $\begin{aligned} & \ldots \text {.to } 220-110 \\ & \cdots \text { to } 230-115 \\ & \cdots \text { to } 240-120 \end{aligned}$ |  |  |  |  |  |  |
| 6600 | 1.5-3 to 200 incl. | $\begin{aligned} & 6600-11430 \mathrm{Y} \\ & 6900-11950 \mathrm{Y} \\ & 7200-12470 \mathrm{Y} \end{aligned}$ | $\begin{aligned} & 6300 \\ & 6586 \\ & 6875 \end{aligned}$ | $\begin{aligned} & 6000 \\ & 6275 \\ & 6545 \end{aligned}$ |  | $\begin{aligned} & \text {...to } 220-110 \\ & \cdots \text { to } 230-115 \\ & \text { …to } 240-120 \end{aligned}$ | $\begin{aligned} & \ldots \text { or to } 440-220 \\ & \ldots \text { or to } 460-230 \\ & \ldots \text { or to } 480-240 \end{aligned}$ |  | 6600-11430Y | 6270 | 5940 | ..to 2300 |
| 11000 | 2.5-5-10 to 200 incl. | $\begin{aligned} & 11000 \\ & 11500 \end{aligned}$ | $\begin{aligned} & 10450 \\ & 10925 \end{aligned}$ | $\begin{array}{r} 9900 \\ 10350 \end{array}$ |  | $\begin{aligned} & \ldots \text { to } 220-110 \\ & \cdots \text { to } 230-115 \end{aligned}$ | $\begin{aligned} & \ldots \text { or to } 440-220 \\ & \ldots \text { or to } 460-230 \end{aligned}$ | $\begin{aligned} & \ldots \text { or to } 550 \\ & \ldots \text { or to } 575 \end{aligned}$ | 11000 | 10450 | 9900 | ..to 2300-4000Y |
| 13200 | 2.5-5-10 to 200 incl. | 13200 13800 | $\begin{aligned} & 12540 \\ & 13110 \end{aligned}$ | $\begin{aligned} & 11880 \\ & 12420 \end{aligned}$ |  | $\begin{aligned} & \ldots \text { to } 220-110 \\ & \cdots \text { to } 230-115 \end{aligned}$ | $\begin{aligned} & \ldots \text { or to } 440-220 \\ & \ldots \text { or to } 460-230 \end{aligned}$ | $\begin{aligned} & \text {. . . or to } 550 \\ & \ldots \text { or to } 575 \end{aligned}$ | 13200 | 12540 | 11880 | . .to 2300-4000Y |
| 22000 | 5-10 to 200 incl. | 22000 23000 | $\begin{aligned} & 20900 \\ & 21850 \end{aligned}$ | $\begin{aligned} & 19800 \\ & 20700 \end{aligned}$ |  | $\begin{aligned} & \cdots \text { to } 220-110 \\ & \cdots \text { to } 230-115 \end{aligned}$ | $\begin{aligned} & \ldots \text { or to } 440-220 \\ & \ldots \text { or to } 460-230 \end{aligned}$ | $\text { . . or to to } 5$ | 22000 | 20900 | 19800 | ..to 2300-4000Y |
| 33000 | 10 to 200 incl. | $\begin{aligned} & 33000 \\ & 34500 \end{aligned}$ | $\begin{aligned} & 31350 \\ & 32775 \end{aligned}$ | $\begin{aligned} & 29700 \\ & 31050 \end{aligned}$ |  | $\begin{aligned} & \ldots \text { to } 220-110 \\ & \cdots . \text { to } 230-115 \end{aligned}$ | $\begin{aligned} & \ldots \text { or to } 440-220 \\ & \ldots \text { or to } 460-230 \end{aligned}$ | $\begin{aligned} & \text {. . . or to to } 550 \\ & \cdots \\ & \cdots \text { or to } 575 \end{aligned}$ | 33000 | 31350 | 29700 | . .to 2300-4000Y |
|  |  | Transformers having low-voltage rating of $230-115$ for sizes $100 \mathrm{kv}-\mathrm{a}$. and below are arranged for series, multiple or three-wire service by connection of the low-voltage leads outside the transformer tank; whereas sizes 125 . 150 and 200 kv -a. are suitable for series or three-wire service only. Transformerl having low-voltage rating of $406-230$ for sizes 200 kv .a. and below, are suitable for series or multiple service only. <br> Nork-These odd taps for distribution transformers of the 6600 -volt class are chosen because of present established practice. |  |  |  |  |  |  | Standard single-phase distribution transformers for supplying nominal 2300 or 4000 -volt distribution and having voltage ratings listed above, will be de sinding at 5 per cent above their rated voltage. 11430 Y to 2300 , are when operated in bank, suitable <br> Transformers having voltage rating of $6600-$ |  |  |  |

[^34]
## STANDARDIZATION OF DISTRIBUTION TRANSFORMERS-Continued

## STANDARD TYPES, FREQUENCIES, SIZES, AND VOLTAGE RATINGS OF DISTRIBUTION TRANSFORMERS-Continued

Threo-Phase, Sizes $200 \mathrm{Kv}-\mathrm{a}$. and Below for Supplying Miscellaneous Lighting and Powor Service

| $\begin{aligned} & \text { Standard }\left\{\begin{array}{l} \text { Oil-immersed, } \\ \text { Types } \\ \text { self-cooled. } \end{array}\right. \end{aligned}$ |  | Standard Sizes in kv-a. con- 5 5, 7.5, 10, 15 , tinuous ratings at $55^{\circ} \mathrm{C}$. rise $\begin{aligned} & 25,37.5,50,75, \\ & \text { for three-phase transformers. } \\ & 100,150 \text { and } 200\end{aligned}$ |
| :---: | :---: | :---: |
|  | $\bullet$ | Note - See following table for sizes that are standard for the various voltage classes. |

## Standard Size Limita, Voltage Ratinge and Taps of Three-Phase Transformers

| Standard Line Voltages | Standard Sizes for Each Voltage Class | $\qquad$ POR SUPPLYING SERVICE VOLTAGES 600 AND BELOW Transformer High Voltage Ratings <br> For Operation From Various Standard System Voltages |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | On Full Winding |  | mately <br> on $10 \%$ Tap | Transformer Low Voltage Ratings for Supplying Service Voltage 600 and Below |
| 2300 | 5 to 200 incl. | $\begin{aligned} & 2200 / 3810 \mathrm{Y} \\ & 2300 / 4000 \mathrm{Y} \\ & 2400 / 4150 \mathrm{Y} \end{aligned}$ | . |  |  |
| 4600 | 5 to 200 incl. | $\begin{aligned} & 4400 \mathrm{Y} \\ & 4600 \mathrm{Y} \\ & 4800 \mathrm{Y} \end{aligned}$ |  |  |  |
| 6600 | 10 to 200 incl. | $\begin{aligned} & 6000 \mathrm{Y} \\ & 6900 \mathrm{Y} \\ & 7200 \mathrm{Y} \end{aligned}$ | 6270 6555 6840 | $\begin{aligned} & 5940 \\ & 6210 \\ & 6480 \end{aligned}$ |  |
| 11000 | 10 to 200 incl | $\begin{aligned} & 11000 \mathrm{Y} \\ & 11500 \mathrm{Y} \end{aligned}$ | $\begin{aligned} & 10450 \\ & 10925 \end{aligned}$ | $\begin{array}{r} 9900 \\ 10350 \end{array}$ | .................................................... $220 / 440$ |
| 13200 | 10 to 200 incl. | $\begin{aligned} & 13200 \mathrm{Y} \\ & 13800 \mathrm{Y} \end{aligned}$ | $\begin{aligned} & 12540 \\ & 13110 \end{aligned}$ | $\begin{aligned} & 11880 \\ & 12420 \end{aligned}$ |  |
| 22000 | 15 to 200 incl. | $\begin{aligned} & 22000 \mathrm{Y} \\ & 23000 \mathrm{Y} \end{aligned}$ | $\begin{aligned} & 20900 \\ & 21850 \end{aligned}$ | $\begin{aligned} & 19800 \\ & 20700 \end{aligned}$ |  |
| 33000 | 37.5 to 200 incl. | $\begin{aligned} & 33000 \mathrm{Y} \\ & 34500 \mathrm{Y} \end{aligned}$ | $\begin{aligned} & 31350 \\ & 32775 \end{aligned}$ | $\begin{aligned} & 29700 \\ & 31050 . \end{aligned}$ | $\begin{aligned} & \text {. . . . . . . . . . . . . . . . . . . . . . . to 220/440 } \\ & \text { 2. . . . . . . . . . . . . . . . . . . . . to } 230 / 460 \end{aligned}$ |

Note-All sizes of distribution transformers having ow voltage ratings of 230/460 are suitable for series or multiple threephase service only by proper connection inside of the tank.

Nors-Voltage ratings in bold type will be considered the normal voltage ratings of these lines and guarantees will be made only on these normal voltage ratings. It is understood. however, that where a transformer is suitable for operation at two-voltage ratings or at three-voltage ratings. this fexibility will be definitely indicated on the nameplate on the connection diagram or on a paster inside the transformer cover.

Standard transformers having voltage ratings listed above will be designed for full rated kv-a. output at any specified tap voltage without exceeding guaranteed temperature rise.

In general standard three-phase distribution transformers are not suitable for multiple operation with a bank of standard single-phase distribution transformers as the angular displacement. turn ratio and impedance volts on which successful multiple operation depends are generally different on three-phase and single-phase transformers.

# POWER TRANSFORMERS OIL-INSULATED SELF-COOLED 

Capacity Ratings $\mathbf{2 5 0}$ to $\mathbf{5 0 0} \mathbf{K v - a}$. Inclusive<br>Voltage Ratings 2300 to $\mathbf{4 4 , 0 0 0}$ Volts<br>Single-Phase-25 and 60 Cycles

These transformers are oil-insulated, self-cooled, with high voltage ratings 2300 to 44,000 volts inclusive, for single-phase, 25 and 60 cycle service.

## Construction

The power transformers listed in the following pages are made in two general forms of construction, cruciform-core and simple-shell. A complete description of these two types is given on pages

623 and 624. The arrangement of coils and iron is shown diagrammatically for each of these types in Figure 2, while actual transformers are shown in Figures 17, 18 and 19.

## Instructions for Ordering

Style Number-Includes transtormer only.
List Price-Includes transformer boxed for shipment and with necessary oil.
Accessories-All transformers are provided with thermometer, oil gauge. drain valve and filter press connections and oil sampling valve.
Capacity and Voltage-The capacity and voltage ratings are in agreement with the recommendations of the National Electric Light Association and of the Electric Power Club, (for table of standard voltage and capacity ratings refer to page 653) determined under the conditionsspecified in the standardization rules of the American Institute of Electrical Engineers.

The temperature rise under continuous full load does not exceed 55 degrees Centigrade above an ambient temperature of 40 degrees Centigrade.

The 4600-2300 volt ratings are provided with four $21 / 2$ per cent full-capacity taps when connected for 4600 volts and two 5 per cent taps when connected for 2300 volts. All other transformers listed are provided with four $21 / 2$ per cent fullcapacity taps in the high-voltage winding.

Secondary-Voltage Classes-To facilitate listing the low-voltage windings are given in three classes, class 200, class 400 and class 500 . Class 200 transformers are those whose highest low-voltage winding is nominally 200 volts (220, 230, 240). Class 400 transformers are those whose highest low-
voltage winding is nominally 400 volts ( 440,460 , 480). Class 500 transformers are those whose highest low-voltage winding is nominally 500 volts ( 550,575 , $600)$.

The low-voltage windings for the class 400 transformers are separated into two independent groups, the leads from which are brought out through the case. These two groups can be connected in multiple for the lower voltage and in series for the higher voltage; when connected for the higher voltage, the series connection may be used as the neutral lead for a three-wire circuit.

The low-voltage windings for the class 200 transformers are provided with low-voltage leads out of the case for 230 volts two-wire operation or for 230 115 volts three-wire operation, but the low-voltage coils cannot be connected in parallel for 115 volts.

In the tables listing the transformers, the highvoltage rating is given first, separated by the word "to" from the low-voltage rating. The high-voltage taps have been omitted for convenience from the voltage headings.
Frequency-Transformers are listed for use on 25 and 60 -cycle circuits. For other frequencies prices will be furnished on request.

Installation-All transformers are suitable for indoor or outdoor installation.

Polarity-All of these transformers have subtractive polarity.

## POWER TRANSFORMERS-Continued

## SINGLE-PHASE 60-CYCLE TRANSFORMERS



+Shipping weight includes transformer boxed for shipment, complete with oil in tank.
Oil weighs approximately 7 pounds net per gallon and $81 / 2$ pounds shipping.
\#Class 200 low-voltage winding is arranged for 230 volts two-wire and $230-115$ volts three-wire operation-but the low voltage sStyle numbers for Class 400 .
SStyle numbers for Class 400.
NOTE-The above 6900 . 11500 , and 13800 volt transformers are suitable for delta-connection', but not suitable for star-connection on the high voltage side when banked for three-phase operation. The 2300 and 4600 volt transformers are suitable for both star and delta-connection.
May, $1923 \quad$ Westinghouse Distribution and Power Transformers $\quad$ Section 4-A

## POWER TRANSFORMERS-Continued

## SINGLE-PHASE 60-CYCLE TRANSFORMERS-Continued


$\dagger$ Shipping weight includes transformer boxed for shipment. complete with oil in tank.
Oil weighs approximately 7 pounds net per gallon and $81 / 2$ pounds shipping.
Note-The above transformers are suitable for delta-connection, but not suitable for star-connection on the high voltage side when banked for three-phase operation.

| Section 4A | Westinghouse | Distribution and | Power Transformers |  | MAy, 192 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| POWER TRANSFORMERS-Continued |  |  |  |  |  |
| SINGLE-PHASE 25-CYCLE TRANSFORMERS |  |  |  |  |  |
| ${\underset{\mathrm{Cappcity}}{\mathrm{k}=\mathrm{a} .}}_{\text {Type }}$ | $\begin{gathered} \text { OUTLINE Dimgnions } \\ \text { Catalogue Dimbion Dim. } \\ \text { Page } \begin{array}{c} \text { Deference } \\ A \end{array} . \end{gathered}$ | Approximatr Including Oil Net Shipping $\dagger$ | Style No. Transformer | $\begin{aligned} & \text { Gallons } \\ & \text { Oil } \end{aligned}$ | $\underset{\text { Price }}{\text { List }}$ |

## FOR SUPPLYING SERVICE VOLTAGE 600 VOLTS AND BELOW



| May, 1923 | Westinghouse Distribution and Power Transformers | Section 4-A |
| :--- | :--- | :--- |

POWER TRANSFORMERS-Continued
SINGLE-PHASE 25-CYCLE TRANSFORMERS-Continued


FOR SUPPLYING DISTRIBUTION VOLTAGES ABOVE 600 VOLTS

| 250 | SS | 643 | 35 | 107 | 7950 | 8350 | 297758 | 260 | 226500 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 333 | SS | 643 | 43 | 113 | 9350 | 9820 | 297759 | 370 | 272000 |
| 400 | SS | 643 | 44 | 128 | 10650 | 11200 | 297760 | 435 | 307500 |
| 500 | SS | 643 | 48 | 128 | 12950 | 13600 | 297761 | 605 | 362000 |
| 11000 to 2300 Volts |  |  |  |  |  |  |  |  |  |
| 250 | SS | 643 | 35 | 108 | 8100 | 8500 | 297762 | 260 | 232500 |
| 333 | SS | 643 | 43 | 114 | 9600 | 10080 | 297763 | 365 | 278500 |
| 400 | SS | 643 | 48 | 131 | 12800 13250 | 13440 13900 | 297764 | 605 600 | 313500 868500 |
| 500 | SS | 643 | 48 | 131 |  |  |  |  |  |
| 13200 to 2300 Volts |  |  |  |  |  |  |  |  |  |
| 250 | SS | 643 | 43 | 117 | 9150 | $9600$ | 297766 | 370 | 238000 |
| 333 | SS | 643 | 44 | 132 | 10600 | 11130 | 297767 | 435 | 282500 |
| 400 | SS | 643 | 48 | 132 | 12900 | 13550 | 297768 | 600 | 821500 |
| 500 | SS | 643 | 48 | 132 | 13350 | 14000 | 297769 | 59 | 375000 |
| 22000 to 2300 Volts - |  |  |  |  |  |  |  |  |  |
| 250 | SS | 643 | 43 | 121 | 9300 | 9765 | 297770 | 365 | 261000 |
| 333 | SS | 643 | 44 | 136 | 10800 | 11340 | 297771 | 435 | 810000 |
| 400 | SS | 643 643 | 48 | 136 136 | 13050 13700 | 13700 14390 | 297772 | 590 570 | 3510 4110 00 |
| 500 | SS | 643 | 48 |  | 13700 |  |  |  |  |
| 33000 to 2300 Volts |  |  |  |  |  |  |  |  |  |
| 250 |  | 643 | 43 | 126 |  | 10250 |  |  |  |
| 333 | SS | 643 | 48 | 141 | $12800$ | 13440 | $297775$ | 605 | 337500 |
| 400 | SS | 643 | 48 | 141 | 13400 | 14070 | 297776 | 590 | 386000 |
| 500 | SS | 643 | 48 | 141 | 13900 | 14600 | 297777 | 565 | 453000 |
| 44000 to 2300 Volts |  |  |  |  |  |  |  |  |  |
| 250 | SC | 643 | 46 | 113 | 10160 | 10650 | 297786 | 390 | 301000 |
| 333 | SC | 643 | 47 | 124 | 11760 | 12350 | 297787 | 450 | 371500 |
| 400 | SS | 643 | 50 | 135 | 13560 | 14230 | 297788 | 515 | 429000 |
| 500 | SS | 643 | 51 | 146 | 17050 | 17900 | 297789 | 830 | 512500 |
| $\dagger$ Shipping weight includes transformer boxed for shipment, complete with oil in tank. Oil weighs approximately 7 pounds net per gallon and $81 / 2$ pounds shipping. |  |  |  |  |  |  |  |  |  |
| Nors-The above transformers are suitable for delta-connection, but not suitable for star-connection on the high voltage hen banked for three-phase operation. |  |  |  |  |  |  |  |  |  |

## HIGH-VOLTAGE DISTRIBUTION TRANSFORMERS

## Capacity Ratings $\mathbf{1 5}$ to $\mathbf{2 0 0} \mathbf{K v - a}$. Inclusive

These transformers are oil-insulated, self-cooled, with voltage ratings 44,000 to 2300 volts for singlephase, 25 and 60 -cycle service.

## Construction

The distribution transformers listed on this page are of the cruciform-core type of construction. A complete description of this type is given on page
623. The arrangement of the coils and iron is shown diagrammatically in Figure 2, while an actual transformer is shown in Figure 17.

## Instructions for Ordering

Style Number-Includes transformer only.
List Price-Includes the transformer boxed for shipment and with necessary oil in tank.

Accessories-Are furnished in accordance with the tabulation given on page 625 of this catalogue.

Capacity and Voltage-The capacity and voltage ratings are in agreement with the recommendations of the National Electric Light Association and of the Electric Power Club, (for tables of standard voltage and capacity ratings refer to page 653) determined under the conditions specified in the standardization rules of the American Institute of Electrical Engineers.

The temperature rise under continuous full load does not exceed 55 degrees Centigrade above an ambient temperature of 40 degrees Centigrade.

The 44,000 -volt winding is provided with two 5 per cent full-capacity taps.
In the tables listing the transformers, the highvoltage rating is given first, separated by the word "to" from the low-voltage rating.
Frequency-The transformers are listed for use on a 60 -cycle circuit. For other frequencies prices will be furnished on request.
Installation-These transformers are suitable for indoor or outdoor installation.

| Capacity Kv-a. | Type |  |  |  |  | ate Unds Orl ping $\dagger$ | Style No. Transformer | $\begin{aligned} & \text { Gallons } \\ & \text { Oil } \end{aligned}$ | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | SINGLE-PHASE 60-CYCLE TRANSFORMERS |  |  |  |  |  |  |  |
|  |  | FOR SUPPLYING DISTRIBUTING VOLTAGES ABOVE 600 VOLTS |  |  |  |  |  |  |  |
|  |  | 44,000 to 2300 Volts |  |  |  |  |  |  |  |
| 15 | SC | 643 | 14 | 80 | 1900 | 2000 | 297881 | 100 | - 70800 |
| 25 | SC | 643 | 16 | 85 | 2200 | 2310 | 297882 | 120 | 82200 |
| $371 / 2$ | SC | 643 | 15 | 92 | 2530 | 2660 | 297683 | 138 | $\underline{95500}$ |
| $5{ }^{\circ}$ | SC | 643 | 19 | 104 | 2780 | 2920 | 297684 | 160 | 107500 |
| 75 | $\stackrel{3}{\text { SC }}$ | 643 | 25 | 96 | 3830 4150 | 4020 4360 | 297685 | 165 | 129000 |
| 100 150 | SC | 643 643 | ${ }_{36}$ | 102 | 4150 5800 | 4360 6090 | 297886 297687 | 185 225 | 151500 179500 |
| 200 | SC | 643 | 37 | 104 | 6600 | 6930 | 297888 | 200 | 200000 |

SINGLE-PHASE 25-CYCLE TRANSFORMERS FOR SUPPLYING DISTRIBUTING VOLTAGES ABOVE 600 Volts

$$
44,000 \text { to } 2300 \text { Volts }
$$

| 15 | SC | 643 | 14 | 80 | 2080 | 2180 | 297778 | 100 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 25 | SC | 643 | 15 | 92 | 2510 | 2640 | 297779 | 116 | 9. 8 |
| $371 / 3$ | SC | 643 | 19 | 110 | 3420 | 3590 | 297780 | 184 | 8. |
| 50 | SC | 643 | 18 | 102 | 4600 | 4830 | 297781 | 270 | 8. |
| 75 | SC | 643 | 26 | 102 | 4770 | 5010 | 297782 | 174 | [ |
| 100 | SC | 643 | 37 | 104 | 6600 | 6930 | 297783 | 255 | 家 |
| 150 | SC | 643 | 37 | 104 | 7050 | 7400 | 297784 | 250 | < |
| 200 | SC | 643 | 45 | 103 | 8500 | 8920 | 297785 | 330 |  |

$\dagger$ Shipping weight includes transformer boxed for shipment, complete with oil in tank.
Oil weighs approximately 7 pounds net per gallon and $81 / 2$ pounds shipping.
Nots:-The above transformers are suitable for delta-connection, but not suitable for star-connection on the high voltage side when banked for three-phase operation.

## TRANSFORMERS-SIZES ABOVE 200 KV-A.

Standard Types, Frequencies, Sizes and Voltage Ratings For Supplying Miscellaneous Lighting and Power Service



## TYPE S BALANCE COILS

## For Alternating-Current Use

A balance coil is an auto-transformer used for obtaining a number of lower-voltage circuits from an alternating-current distributing system.
Three-Wire-Type S balance coils are listed for obtaining from a 230 -volt two-wire circuit a three-wire 115 -volt distribution system, as shown in Fig. 2.
Five-Wire-Type S balance coils are listed for obtaining from a 460 -volt circuit a five-wire distribution system, as shown in Fig. 3.
Capacity-The rated kilovoltampere capacities of these coils represent the maximum unbalancing allowable between any two circuits. The balanced load does not pass through the balance coil. It is the general practice, where the degree of unbalance is not known, to use a balance coil with a capacity of approximately 25 per cent of the total maximum capacity of the circuit upon which it is used.
Construction-Type $S$ balance coils are built with type $S$ construction (see section on "Distribution Transformers").


Fic. 1


Fig. 2-Three-Wire Coil.


Fig. 3 -Five-Wire Balance Coil

## PRICES-Type S Balance Coils



Three-Wire, 220-110 Volts, 230-115 Volts, 240-120 Volts

| 60 Cycles |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 11/2 | 4 | 1 | 59 | 70 | 305255 | 109712 | $3 / 4$ | 84600 |
|  | 4 | 1 | 59 | 70 | 258723 | 109712 |  | 5400 |
| 5 | 4 | 2 | 105 | 135 | 279264 | 109712 | 13 | 6200 |
| 7.5 | 4 | 3 | 132 | 175 | 258725 | 109712 | 134 | 7400 |
| 10 | 4 | 3 | 132 | 225 | 258726 | 109712 | 13 |  |
| 15 | 4 | 5 | 233 | 325 | 258727 | 109712 | $41 / 2$ | 11000 |
| 25 | 4 | 9 | 280 | 430 | 258729 | 109712 | 10 | 14000 |
| 25 Cycles |  |  |  |  |  |  |  |  |
| 11/2 | 4 | 1 | 59 | 70 | 305254 | 109712 | 31 |  |
| 3 | 4 | 2 | 105 | 135 | 138840 | 109712 | ${ }_{3}^{1 \%}$ | 10400 |
| 5 | 4 | 6 | 205 | 275 | 138842 | 109713 | $31 / 2$ | 12800 |
| 7.5 | 4 | 8 | 320 | 425 | 138843 | 109713 |  | 16000 |
| 10 | 4 | 9 10 | 395 520 | 540 | 138844 | 109713 | $14^{3 / 4}$ | +19000 |
| 15 | 4 | 10 | 520 | 710 | 138845 | 109733 | 14 | 25200 |

Five-Wire, $440 \cdot 330-220-110$ Volts, 460-345-230-115 Volts, 480-360-240-120 Volts

| 60 Cycles |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 11/3 | 4 | 1 a | 80 | 110 | 305256 | 109712 | 1 | 6000 |
| 3 | 4 | 3 | 132 | 175 | 249438 | 109712 | $12 /$ | 8800 |
| 5 | 4 | 4 | 205 | 275 | 249439 | 109712 | 31 | 12000 |
| 7.5 | 4 | 6 | 320 | 425 | 249440 | 109712 | 53 | 16400 |
| 10 | 4 | 6 | 320 | 425 |  |  | $51 / 4$ |  |
| 15 | 4 | 8 | 680 | 990 | 249442 | 109712 | 912 | 28000 |

* Net weight is of balance coil only. Oil weighs approximately 7 pounds per gallon.
+Net weight is of balance coil only. Oil weighs approximately pounds per gallon. mately 8 pounds per gallon.
$\ddagger$ The maximum unbalancing allowable between any two circuits.
These can be used with satisfactory performance on any voltage within 10 per cent greater or less than normal.
(See "Ordering Instructions" on Following Page)


## TYPE S BALANCE COILS-Continued

## ORDERING INSTRUCTIONS

Style number includes the balance coil only. List price includes the balance coil complete with necessary oil, but not with hanger irons or fuse blocks, which must be ordered separately.

When ordering specify as separate items:
Balance Coil-Give style number, capacity and voltage.

Oil-Give total quantity of oil required for all
balance coils on order. The quantity required for each coil is shown in the table.
Hanger Irons-Order by style number as listed in section on Distribution Transformers, one set for each balance coil ordered.
Fuse Blocks-Where fuse blocks are desired these should be ordered from section on "Fuse Blocks." (Order two per balance coil.)

OUTLINE DIMENSIONS


Fig. 4


Order by Style Number

# INSULATION-TESTING EQUIPMENT <br> PORTABLE BENCH TYPE 

For Use on 25 and 60-Cycle Circuits


Portable Bench-Type Testing Outfit $1 / 2$ Kv-a., 2000 Volts

The small 2000 -volt outfit illustrated consists of a transformer mounted in a small wooden box and operated without oil.

The testing voltage can be varied in 100 -volt steps up to 2000, and is quickly adjusted by means of two dial switches placed inside. The dials of these switches indicate the testing voltage on the basis of normal supply voltage.
A snap switch is provided in the low-voltage circuit to disconnect the outfit from the line; a pilot lamp is also provided to indicate when the outfit is energized. A fuse in the low-voltage circuit gives indication of the failure of the insulation under test.

## PRICES

Style number and list price include testing outfit complete as described.

| Style No. |  |
| :---: | :---: |
| 110-220-Volt | List |
| Low Voltage | Price |
| 365353 | 83160 |

## PORTABLE CARRIAGE TYPE

For Use on 25 and 60-Cycle Circuits


For many tests requiring higher voltages and greater transformer capacity than can be obtained from the bench-type outfit, the carriage-type outfit illustrated is most suitable. The transformer operates without oil and is enclosed in a wooden box, mounted on a two-wheel carriage.
 order. This is a push switch so mounted and connected that when the lid of the test box is closed the primary circuit of the transformer is opened; opening the lid automatically closes the circuit. A padlock can be attached to this lid.

## PRICES

Style number and list price include standard outfit as described. The special safety switch will be furnished on these outfits on special order.


# INSULATION-TESTING EQUIPMENTS-Continued 

## PORTABLE TRUCK TYPE

## Especially Adjusted for Oil Testing For Use on 60-Cycle Circuits



Portable Truck-Type Testing Outfit3 Kv-a. 30,000 Volts

The portable truck-type illustrated is an outfit for oil and general insulation testing where but a small $\mathrm{kv}-\mathrm{a}$. capacity is required.

The transformer of this outfit is of the oilinsulated, self-cooled, core type, and is mounted with the control, which consists of an induction
regulator and an auto transformer, in a boiler-iron tank.

The testing voltage is varied by means of an induction regulator connected in the low-voltage circuit which provides a change in the high-tension voltage from zero to maximum without interruption and following a smooth curve.

Two methods are provided for indicating the test voltage. The regulator rotor shaft is equipped with a pointer which indicates on a dial the maximum test voltage. A tertiary or voltmeter winding is provided in the transformer, the leads of which are brought to suitable binding' posts on the control panel and to these a voltmeter can be connected.

One end of the high-voltage winding of the transformer is permanently grounded inside of the tank. The other end is connected to an insulated terminal passing through the transformer cover.

A pilot lamp, two single-pole type CL carbon circuit-breakers, and two binding posts for connecting the outfit to single-phase supply, are provided in the low-voltage circuit.
Style number and list price include testing outfit complete as described. List price also includes the necessary oil.

| Max. <br> Testing <br> Voltage | Capacity $\mathrm{Kv}-\mathrm{a}$. | Frequency Cycles | Approx. Net* | Wt. Les. Shipping $\dagger$ | Approx. Din Floor Space | . Inches Height | $\begin{aligned} & \text { Gal. } \\ & \text { Oil. } \end{aligned}$ | Style No. <br> 110-220-440-Volt Low Voltage | $\begin{aligned} & \text { List } \\ & \text { Price } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 30,000 | 3 | 60 | 475 | 625 | $40 \times 26$ | 41 | $141 / 2$ | 368367 | 893000 |

*Net weight is of outfit only. Oil weighs approximately 7 pounds per gallon.
†Shipping weight includes outfit complete, boxed for shipment, and the necessary oil in container. Shipping weight of oil is approximately 8 pounds per gallon.


High-Capacity-Type
Testing Outfit

## HIGH-CAPACITY TYPE

For General Insulation Testing
For Use on Circuits of $\mathbf{2 2 0} \mathbf{- 1 1 0}$ Volts and of Frequencies of 25 Cycles and Higher
This outfit consists of a testing transformer of the core type and a regulating transformer mounted in a boiler-iron tank, both immersed in oil. One end of the high tension winding is grounded and the other end is brought out in a suitably insulated terminal. On special order this outfit can be mounted on an angle-iron truck frame provided with small iron wheels and handle.
On the slate panel are mounted: terminals for the supply wires; a doublepole knife switch for connecting to the supply circuit; cartridge fuses, a carbonbreak circuit-breaker, a type TM voltmeter and the regulator handwheel.
The primary winding of the regulating transformer is connected directly to the supply circuit and the secondary has a number of taps brought up through the cover and connected to the dial contacts. Twenty steps of testing voltage, 2500 volts per step, are thus obtainable. Preventive resistances are connected so that the full range from 0 to 50,000 volts may be obtained by merely turning the hand-wheel and without opening the circuit.

## PRICES

Style number and list price include testing outfit complete as described. List price also includes neces-

| $\begin{aligned} & \text { sary oil. } \\ & \text { Max. } \end{aligned}$ |  |  | Approx. | N. Inches |  | Ordering Style No. 10-220-Volt |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Testing | Capacity | Approx. Wr. Lbs | Floor | Over-all | Gal. | 110-220-Volt | List |
| Voltage | Kv-a. | Net* Shippingt | Space | Height | Oil. | Low Voltage | Price |
| 50.000 | 7.5 | 15002000 | 26x31 | 77 | 90 | 236435 | 8182000 |
| Addition *Net †Shipp proximate | st price f weight pounds | unting outfit on truck nly. Oil weighs approx outfit complete, box allon. | tely 7 pou or shippin | er gallon. necessary |  | r. Shippi | p- |

## INSULATION-TESTING EQUIPMENTS-Continued

## HIGH-VOLTAGE EQUIPMENTS


O. I. S. C. Testing Transformer- 500 Kv -a. 500.000 Volts 60 Cycles

For most high-voltage testing, large kilovoltampere capacity is not required and the smallest transformer economically designed is usually large enough. For cable testing, however, on account of the


Hand-Operated Drum-
Control Switch for
Varying Voltage of Testing Transformers (128 Points) high electrostatic capacity involved, a large kilovoltampere capacity of transformer is required. This point must be given careful consideration as the capacity required for testing a cable system may amount to several thousand kilovoltamperes.
For testing purposes, it is usually necessary to have some means of regulating the testing voltage; therefore, a complete testing equipment consists of a testing transformer, regulating apparatus, switch. board control panel and voltage measuring device.

The three principal methods of control used quite extensively are as follows:

First-step-type control consisting of the regulating transformer with taps connected to a suitable drum controller, either hand or motor-operated as described below.

Second-induction-regulator control consisting of a special wound induction regulator connected direct to the testing transformer.

Third-a combination of both the induction regulator and step-type methods which is termed "step induction regulator" control. This method of control is becoming very popular and is used quite extensively for controlling the voltage on large electric furnaces.

Each problem in high-voltage and large capacity testing equipment should be treated as a special case and all inquiries of this nature should be referred to the Company.

A 128-point drum controller is operated by a hand wheel and, when used with a regulating transformer having the necéssary taps, will provide 128 equal voltage steps from zero to maximum on the high-voltage side of the testing transformer.

The 480 -point motor-operated drum controller operates on the same principle as the 128 -point outfit, the only difference being the motor control and the available steps which are increased from 128 to 480.


Motor-Operated Drum-Control Switch for Varying the Voltage of Testing Transformer (480 Points)

## PRICES-Voltage Regulating Devices

Style number and list price include the apparatus as described but without regulating transformer. Necessary oil is included in price of the combination, Style No. 238938.

| Nessy |  | , | , | , |  | Ordg | Data |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Description | Number Steps | Capacity, Amps. | Approx <br> Net Wt. Lbs. | Approx. Dim Floor Space | ns. Inches Over-all Ht . | $\xrightarrow{\text { Style }}$ No. | ${ }_{\text {List }}^{\text {Liste }}$ |
| Hand-operated drum controller Motor-operated drum controller | $\begin{aligned} & 128 \\ & 480 \end{aligned}$ | $\begin{aligned} & 100 \\ & 200 \end{aligned}$ | $\begin{aligned} & 400 \\ & 830 \end{aligned}$ | $25 \text { 2/2 diam. }$ | ${ }_{75} 72$ | 1788843 $\mathbf{2 3 8 9 3 7}$ | 8880 1880 |
|  |  |  | or byty | Number |  |  |  |

## INSULATION-TESTING EQUIPMENTS-Continuod

## SPHERICAL-SPARK-GAP VOLTMETERS

The spherical-spark-gap voltmeters are constructed of two non-arcing metal spheres mounted vertically in suitable wooden frame work. As these spheres are formed in dies and are accurately machined and polished, they are very much more accurate than spun spheres. The lower sphere is at ground potential while the upper sphere is connected to the line through a resistor. Suitable micrometer adjustment is provided so that the separation of the spheres may be accurately determined.
All sizes, 125 to 500 millimeters inclusive, are of the same type of construction as shown in the illustration. The 50 millimeter size is built horizontally, and on account of its light weight is portable without the necessity of casters.

Prices will be furnished on request.
The following are the voltage ranges of the standard sizes:


## CREST-VOLTMETER OUTFITS

The crest-voltmeter outfit is used with the con-denser-type bushing of a testing transformer. It is standard Westinghouse practice to furnish con-denser-type bushings with all testing transformers having voltages of 75,000 and higher and by special arrangement, transformers with voltages as low as 30,000 may be equipped with the condenser bushing.

Westinghouse transformers now in service, equipped with a condenser bushing, can be used by changing the bushing slightly.


Operation-The principle upon which this device operates is that the average value of the half wave of the charging current in a condenser bushing, which charging current flows into and out of the bushing when the latter is subjected to a voltage strain, is proportional to the crest of the voltage wave. The charging current is rectified by means of small mercury bulbs and measured by a sensitive directcurrent milli-ammeter that is calibrated in terms of
the high-voltage alternating-current voltage. The deflection of the instrument is proportional to the maximum value of the voltage wave; and, since the instrument is a direct-current instrument, all the scale divisions are approximately equal. This makes it possible to read low voltages on the scale with the same accuracy as the higher voltages, a very important and desirable feature in insulation testing.

The readings of the crest-voltmeter are not affected by the electrostatic capacity of the testing load, by changes in the amount of the testing load, or by atmospheric conditions; they are. however. affected by the frequency of the supply circuit and for this reason a frequency meter is supplied. The readings of the crest-voltmeter vary directly with the frequency so that a correction can easily be made for any variation in frequency from that for which it is calibrated.

The readings are theorectically correct for all voltage waves having not more than one maximum and one minimum value per cycle, and are practically correct for all other commercial wave-shapes.

For use on special wave forms having more than one maximum and minimum per cycle, special crest voltmeter outfits can be furnished, using synchronous motor rectifier instead of mercury bulbs.

Construction-The complete equipment of the crest-voltmeter outfit consists of a small slate panel mounted on pipe framework, as shown, and upon the panel is mounted a frequency meter, a directreading highly sensitive milli-ammeter specially calibrated to read crest voltages, two small rectifier bulbs, and a change-over switch.

This device can be furnished, as stated above, for voltages of from 30 kilovolts up. The normal voltage is determined by the normal voltage of the transformer with which it is to be used. Prices will be furnished on request.

## INSULATION-TESTING EQUIPMENTS-Continued

## OIL TESTING CUP



4-Electrode
5-Gap-Gauge and Binding Post
6-Packing

The oil testing cup shown in the cut is used to determine the suitability of an oil for insulating purposes.
The maximum voltage required for reliable testing is 25,000 volts. Higher voltages may be used if available, but it is seldom that 30,000 volts will be required to discharge across the standard gap through any insulating oil.

The gap terminals are flat disks, one inch in diameter, with square edges. The standard gap is 0.10 inch. The gap is locked in position after setting against a feeler gauge. All metal parts are of brass, except the steel feeler gauge, which is attached to one of the binding posts.

Style number and list price include testing cup and spark gap complete as described.

| Approx. Wt. Les. Net Shipping | Dimensions Inches | Style No. | List Price |
| :---: | :---: | :---: | :---: |
| 61/2 12 | $81 / 2 \times 4 \times 43 / 4$ | 263621 | \$70 00 |

## ARMATURE-TESTING EQUIPMENTS



Portable ArmatureTesting Equipment

## For Use on 25 and 60-Cycle Circuits

The armature-testing outfit, illustrated, consists of a laminated iron core in which an alternating magnetic flux is set up by connecting the terminals of its exciting coil to a source of alternating current. When either a direct-current or an alternating-current wave-wound (two-circuit)* armature of the commutator type is placed against the face of this core, which is shaped to fit an armature, an alternating flux passes through the armature core. If the armature winding is correct, the electromotive forces generated counterbalance each other and no current passes through the winding.

The core is mounted on a stand provided with wheels or on a stationary stand. It is used in a vertical position close to the armature. Two sizes are made, one for armatures up to 12 inches in diameter and one for armatures 12 inches or more in diameter.

## PRICES

Style number and list price include the equipment complete as described. No extension cord for connecting to supply circuit is furnished.

| Type | For Armature Diameter | Approx. Wt. Lbs. Net Shipping |  | Approx. Dimen. Inches |  | $\sim$-ORDERING DATA - |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Floor Space | Over-all Height | Style No. 110-220-Volt | ${ }_{\substack{\text { List } \\ \text { Price }}}^{\text {den }}$ |
| Portable | Up to 12 inches | 200 | 430 | 203/6241/2 | $553 / 8$ | 368622 | $\$ 43000$ |
| Portable | 12 Inches and larger | 260 | 490 | $183 / 3 \times 261 / 2$ | $511 / 3$ | 388620 | 45000 |
|  |  |  |  | Wall Space | Over-all <br> Height |  |  |
| Stationary | Up to 12 inches | 80 | 110 | $143 / 818$ | $111 / 3$ | 366623 | 25000 |

*There are two main classes of armatures, known familiarly as "lap-wound" or "multipie" and "wave-wound" or "twocircuit" armatures. In the first class equalizer connectors are used to connect points of the same potential. Where one side of such an armature is excited by this testing equipment the entire armature will appear to be short-circuited due to the equalizer connections, and because of this condition the spark at the commutator is very weak. This same effect is produced by the connections to the slip rings in the armatures for rotary converters of three-wire generators. This testing equipment is therefore suitable only for use with wave-wound (two-circuit) armatures.

## Order by Style Number

## COIL-TESTING EQUIPMENTS

## For Use on 60-Cycle Circuits



Coil Testing Equipment with Wattmeter

A device for locating faults in armature and field coils before the winding is put in place is illustrated in cut.

The apparatus consists of an E-shaped electromagnet with a detachable yoke. The exciting coil
is on the middle leg of the $\mathbf{E}$. On the back of the $\mathbf{E}$, between the middle leg and each outside leg are wound two small coils so connected that the electromotive forces induced in them oppose and accurately balance each other.

Operation-The field or armature coil to be tested is placed over one of the outer legs of the $\mathbf{E}$ and the yoke is omitted. If the tested coil is without fault it has no effect on the flux distribution. If, however, a short-circut exists, a current is induced in the tested coil which so alters the distribution of the flux that more passes through one of the detecting coils than through the other, inducing higher voltage in one than in the other, and thus causing a current to flow through them. Such current can be detected by means of a zero-center wattmeter or by means of a telephone receiver.

To locate a short-circuit in a coil by burning it out, the coil is placed on the middle leg of the $\mathbf{E}$, the detachable yoke put in place as shown in illustration, and the exciting coil connected to the line for a short time.

## PRICES

Style number includes outfit complete except wattmeter. The list price, however, includes a wattmeter of the proper style number, but does not include wattmeter leads.

| Volts | $\underset{\text { Pounds }}{\text { Aprox. Net }} \mathrm{Wt}$. | Approx. Dimensions Inches <br> Floor Space Over-all Height |  | - Stye Nos. |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Outfit | Wattmeter | List Price |
| 110 | 275 | $27 \times 30$ | $141 / 3$ | 107513 | 164358 | ${ }^{8} 48000$ |
|  | from list pric | or omission |  |  |  | 4000 800 |

## Order by Style Number

## OIL DRYING AND PURIFYING OUTFITS



Type A-30 Oil Drying and Purifying Outpit
It is becoming the general practice of central stations to dehydrate and purify insulating oil that has absorbed moisture and sediment. To successfully and economically treat this oil in large quan-
tities, the Westinghouse Electric and Manufacturing Company has developed a special type of filtering outfit. In this outfit the oil to be purified is forced through several layers of specially prepared filter paper.

There are five standard sizes listed, divided into two main classes corresponding to the size of the filter paper used. Each complete outfit consists of filter press, motor, pump, oil strainer, pressure gauge, and piping.

Filter Paper-The filter paper used is a special grade of white blocking paper. Five sheets cut to proper size, $127 / 8$ inches square for the Class $A$ outfit, and $73 / 4$ inches square for the Class B outfit, are used between each plate and the adjacent frame of the filter press. The paper should be thoroughly dried before using.

Drying Oven-The oven for drying the filter paper is electrically heated and is built of sheet iron with double walls. These ovens are furnished in sizes designated by type A-30, A-10, and B, to correspond to the size and quantity of filter paper they will hold.

OIL DRYING AND PURIFYING OUTFITS-Continued


Type A-10 Oil Drying and Purifying Outfit

## PRICES

## Filter Press Outfits

Style number and list price include the outfit complete with motor but do not include the drying oven. With the Class A outfits, three packages of filter paper ( 480 sheets per package) are included and with Class B outfits, two packages.


Portability-On special order and at an addition to list price of $\boldsymbol{\$ 4 5 . 0 0}$, four casters can be mounted on the base of any of these outfits, thus adapting them to portable service.

OIL DRYING, AND PURIFYING OUTFITS-Continued

PRICES OF FILTER PRESS OUTFITS-Continued


Portability-On special order and at an addition to list price of $\mathbf{\$ 4 5 . 0 0}$, four casters can be mounted on the base of any of these outfits, thus adapting them to portable service.

## OIL DRYING AND PURIFYING OUTFITS-Continued

## DRYING OVENS

Style number and list price include oven complete with rack, suspension rods, heating elements, and snap switch. No extension cord for connecting to supply line is provided. The type A-30 oven is used with the types A-30 and A-20 oil treating outfits, the type A-10 oven is used with the type A-10 outfit, and the type B oven is used with the type B-5 and B-21/2 outfits.


## FILTER PAPER

Three reams of filter paper are furnished without additional charge with all type A filter press outfits, and two with all type B filter press outfits. Extra paper can be furnished in standard packages of one ream ( 480 sheets) per package, at the following list prices:-

| Type of Filter Press Outit | Approx. Net Wt. Lbs. | Style No. | List Price |
| :---: | :---: | :---: | :---: |
| A-30 | 44 | 178647 | 82000 |
| A-20 | 44 | 178647 | 2000 |
| A-10 | 44 | 178647 | 2000 |
| $\begin{aligned} & \text { B- } 51 / 2 \\ & B-21 / 2 \end{aligned}$ | $\begin{aligned} & 13 \\ & 13 \end{aligned}$ | $\begin{aligned} & 178766 \\ & 178786 \end{aligned}$ | $\begin{aligned} & 800 \\ & 800 \end{aligned}$ |

Order by Style Number
OUTLINE DIMENSIONS


Types A-30 and A-20 Outpits


Type A-10 Outpit

OIL DRYING AND PURIFYING OUTFITS-Continued


Type B-5. Outrit


# DE LAVAL TRANSFORMER OIL PURIFIERS AND DEHYDRATORS 

## Application

The increasing use of high voltage transformers has correspondingly increased the importance of maintaining the dielectric strength of oil used to cool and to insulate them. The application of the centrifugal type of transformer oil purifiers to this problem and to the problem of maintaining the dielectric strength of switch oil and other insulating oils, is essentially the same as that of the blotter press, except for the actual removal of moisture and sediment from the oil. Instead of the flltering action which takes place in a blotter press, the purifier throws the impurities out of the oil by centrifugal force, no filter media of any kind being used.

Capacity-The capacity of the purifier varies with the condition and the temperature of the oil. In handling fairly clean oil at a temperature of approximately 50 degrees Centigrade the larger machine will produce about 300 gallons of dehydrated oil per hour. When working on similar oil the smaller unit will deliver at least 100 gallons of dehydrated oil per hour. After one passage through a machine the oil will test 22,000 volts or better with the new standard test gap having one-inch electrodes with is of an inch separation.
Under more favorable conditions, greater capacities and higher readings of dielectric strength can often be obtained with but one passage of the oil through the purifier. Further increases in both capacity and break-down tests are possible by rerunning the oil, but it is not recommended that this be done since a satisfactory test can be had with one passage through the machine, and the higher capacity obtained by re-running the oil is usually more than offset by the extra time required to make the two runs.
Other classes of service-This machine is of similar type to those designed to separate liquids of different specific gravities and with some sacrifice of efficiency can be used for various separating problems. However, to obtain the maximum efficiency and capacity in handling transformer and other insulating oil, the bowl is specifically designed for this purpose, the discs being very closely spaced and of large diameter. This fine stratification and large effective disc surface assists greatly in removing the last particle of moisture present in an oil but reduces somewhat the sediment holding capacity of the bowl. The machines, therefore,
do not represent as desirable apparatus for purifying lubricating and engine oil, as others designed specifically for such purposes.

## Operation

The important part of the centrifugal purifier is the revolving chamber known as the bowl, in which purification or separation takes place. In order for the bowl to meet the widest range of conditions


Fig. 1-Standard Transformer-Oil Purifier Outfit
it is constructed so that it can be used in two different ways, as follows: First, it can be assembled to function as a separating bowl, discharging the water continuously. This necessitates sealing the bowl with water before starting and when assembled in this manner it is known as a PURIFIER BOWL. Second, it can be assembled to function as a clarifying bowl and as such all water removed is held in the bowl. When assembled in this manner it is known as a DEHYDRATOR BOWL.

For oil which tests below 14.000 volts it is recommended to use the bowl as a purifier, since the dielectric strength of the oil indicates the presence of

## DE LAVAL TRANSFORMER OIL PURIFIERS AND DEHYDRATORS-Continued

considerable moisture. For oil testing above 14,000 volts, it is recommended, to use the bowl as a dehydrator since the amount of moisture to be removed is small, and the absence of a water seal makes dehydration all the more sure. For all ordinary conditions, the bowl is assembled for dehydration.

The quantity of oil which can be handled before it becomes necessary to clean out the sediment pockets of the bowl depends entirely upon the condition of the oil. Working with oil which tests above 14,000 volts, from 3000 to 9000 gallons can usually be handled before cleaning, while with oil testing less than 14,000 volts from 1000 to 3000 gallons can be run.

Power Requirements-The brake horse power required to operate the small size machine is .65 ; for the large size machine, 1.42. The steam turbine driven purifiers, known as Style Nos. 359606 and 359610 require respectively 75 pounds of steam per hour and 160 pounds of steam per hour at 60


Fig. 2-Portable Transformer-Oil Purifier Outfit
pounds pressure. The maximum allowable pressure is 125 pounds.

## Construction

The centrifugal transformer oil purifiers are made in two sizes and are arranged for stationary or
portable service. The small machine is rated at 100 gallons of oil per hour when working with oil testing above 14,000 volts, to 35 gallons per hour when working with oil testing below 14,000 volts. The large machine is rated at 300 gallons per hour when working with oil testing above 14.000 volts. to 100 gallons per hour when working with oil testing below 14,000 volts. These figures are given as a minimum, for producing efficiently, oil testing 22,000 volts or better with one passage through the machine. For stationary service, Fig. 1, the purifier can be furnished for belt, electric-motor, or directconnected steam-turbine drive. For portable service, Fig. 2, a motor-driven machine is furnished.
Mechanical Details-The arrows in the crosssection of the dual-purpose bowl (See Fig. 3) indicate the course of the oil and impurities through the bowl when used either as a dehydrator or a purifier. The left-hand side of the illustration shows how, when the bowl is assembled for dehydration. the dirty oil fed into the top of the machine passes to the bottom of the bowl and upward through the holes in the series of discs. and also how the water and sediment are thrown by centrifugal force into the sediment pockets at the outer edge of the bowl while the dehydrated oil is forced upward along the inner ends of the discs and discharged. When the bowl is assembled for purification, as shown in the right-hand side of the illustration the same action takes place except that the water is forced upward along the outer edges of the discs and is discharged through a separate outlet. The change from one type of bowl to the other can be made in a few minutes.

The purpose of the discs in the bowl is to facilitate purification by dividing the liquid into thin sheets or layers to lessen the conflict between the currents of purified and unpurified oil, and thus to make it possible to run the machine at what, for a centrifugal separator or purifier, is the low speed of 6000 rpm . In earlier types of centrifugal machines oil was purified while in a mass, however, the principle of dividing it into thin sheets renders separation much easier.

The greater ease in dehydration when using discs results from the elimination of eddy currents in the oil, which would interfere with the passage of the moisture and sediment in the oil from the center to the circumference of the bowl.

The bowl is supported and driven by a vertical shaft, running up through the frame of the machine. Proper multiplication of speed is obtained by means

## DE LAVAL TRANSFORMER OIL PURIFIERS AND DEHYDRATORS-Continued

of an approved type of worm wheel gearing placed within the base of the machine. Lubrication of all parts is automatically taken care of by means of a lubricator at the top of the frame and an oil reservoir in the base.

## Apparatus

For service in the central station, the standard unit may be connected directly with the transformers by means of piping, in which case the necessary auxiliary equipment, such as pumps, heaters, etc., must be purchased by the user as extras. For other services, a portable unit mounted on a small truck, together with all the equipment needed to handle the oil, is supplied. This complete unit is easily moved from one transformer to another in the central station, or to isolated substation transformers, and after it is placed in position it is necessary to make only the two oil connections and one electrical connection before the circulation of oil is begun.

The equipment furnished with the portable unit includes the following:-

Pumps-Double-acting, geared rotary pumps to lift oil from the bottom of the transformer to the top of the purifier and to force it from the collecting tank into which it is discharged from the machine, back into the top of the transformer. With reduced discharge nozzles, these pumps are capable of developing about 60 pounds pressure which will appreciably increase the washing action of oil over the coils in the transformer.

Strainer-On the suction side of the pump is a small strainer to keep out any fairly large pieces of foreign matter which may be in the oil.

Heater-A. 1500 to 6000 -watt, bayonet type immersion heater, capable of raising the temperature


Fig. 3-Cross-Section of the Dual-Purpose Oil Purifier Bowl
of the oil to the required 50 degrees Centigrade under ordinary weather conditions is furnished.
Thermometer-A thermometer indicating temperatures up to 100 degrees Centigrade is inserted in the oil line through the machine intake.

## PRICES

## De Laval Oil Purifiers

The term "standard" in the following price list denotes the Transformer Oil Purifier as supplied for stationary service without any of the auxiliaries needed in its operation, except as noted. The term "portable" denotes the complete Transformer Oil Purifying Outfit, as described under the heading "Apparatus."

In ordering specify phase, frequency and voltage of the operating circuit. Heaters furnished with portable outfits can be supplied for but one voltage.

| Style No. | Trade No. | Description | Weight Net | Pounds Shipping | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 359605 | $300 \ddagger$ Standard | Belt-driven . . . . . . . . . . . . . | 340 | 430 | 8115000 |
| 359606 | $301 \ddagger$ Standard | Turbine-driven | 290 | 375 | 115000 |
| $35960{ }^{\text {* }}$ | $300 \%$ Standard | With standard motor equipment | 441 | 560 | 142000 |
| 359608 t | $300 \%$ Standard | With special motor equipment | 441 | 560 | 147000 |
| 359609 | 6005 Standard | Belt-driven. . . . . . . . . . . . . . . | 590 | 763 | 220000 |
| 359610 | 6015 Standard | Turbine-driven. | 590 | 763 | 220000 |
| $359611{ }^{\text {¢ }}$ | 600 Standard | With standard motor equipment | 740 | 943 | 260000 |
| $359812+$ | 6005 Standard | With special motor equipment . . | 740 | 943 | 267500 |
| 359613 | $300 \%$ Portable | With standard equipment . . . . | 950 | 1150 | 222000 |
| 359614 | 6008 Portable | With standard equipment | 1250 | 1450 | 350000 |

$\dagger$ Standard motors are 110,220 -volt direct-current, $110,220,440,550-v o l t, 2$ or 3 -phase- 60 cycles, alternating current. $\dagger$ Special motors are 550 -volt direct-current, all single-phase and all frequencies other than 60 cycles, alternating current.
tSmall machine.

DE LAVAL TRANSFORMER OIL PURIFIERS AND DEHYDRATORS-Continuod

## OUTLINE DIMENSIONS



Pig. 4


Fig. 5


Fig. 6


Fig. 7


Fig. 8


Fig. 9


Fig. 10


| A | B | C | D | E |
| :---: | :---: | :---: | :---: | :---: |
|  | 401/3 | 291/4 | 271/4 | 253/4 |
|  | 401/2 | $291 / 2$ | $271 / 2$ | $251 / 2$ |
|  | 40 | $291 /$ | $271 /$ | $251 /$ |
|  |  | 2914 | 27 |  |
| .... | 50 | $363 /$ | $343 /$ | $333 / 4$ |
|  | 50 | 36 |  | 343 |
| $\ldots$ | 50 | $3631 /$ | 3434 | 333 |
| $371 /$ | $391 /$ | $411 / 4$ | 5348 | 331/4 |
| $451 / 4$ | 461/4 | $481 / 4$ | 64 | 77 |


| F | G | H | I | J | K | L |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 103/4 | 1 | $421 / 4$ |  | 111/4 | . |  |
| 103 | 1 | $421 / 2$ | 223/3 | 12 |  |  |
| 103 | 1 | $421 / 1$ | 30 30 | $111 / 1$ | ${ }_{6}^{6}$ | 221 |
| 11. | 1 | 52 |  | 121 |  |  |
| $11 \%$ | 1 | $521 / 2$ | $243 \%$ | 1215 | $\cdots$ |  |
| 11 \% | 1 | $521 / 3$ | 32 | 121/8 | . | 251 |
| $11 \%$ | 1 | $521 / 2$ | 32 | 121/8 | . | $251 /$ |
| 60 60 | 30 | 163/4 |  | .... | $\cdots$ |  |


| Style No. | Fig. No. | M | N | 0 | P | 0 | R | S | T | U | V | $\mathbf{X}^{*}$ | Y $\dagger$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 359605 | 7 | $181 / 2$ | $153 /$ | 162/4 | 12 | 143/4 | ${ }^{2}$ | 181/4 | $143 / 9$ | $\ldots$ |  |  |  |
| 359608 | 9 | $181 / 3$ | $153 / 4$ | $171 / 4$ | 12 | 14314 | 2 |  | 519\% | ... | $2 \frac{1}{16}$ | 3/2 | $21 / 2$ |
| 359607 369608 | 8 | 1818 | 153/6 | 171/4 | 12 12 | 14814 | $\frac{18}{18}$ | 25 | 10 |  |  |  |  |
| 359609 | 4 | $211 /$ |  | 213 | 14 | $17 / 4$ | ! | .... | 17 | ii\% | $\dot{5} 1 / 2$ |  |  |
| 359610 | 6 | 2112 | 18 \% | 213 | 14 | 17 | \% |  | 57\% |  | 218 | $3 / 1$ | 3 |
| 359811 | 5 | $211 / 2$ | 18 \% | $211 / 4$ | 14 | 17 | \% | 191/2 | 123/4 |  |  |  |  |
| 359612 | 5 | $211 / 2$ | 18 \% | 213/8 | 14 | 17 | $\stackrel{1}{17}$ | 191/2 | 12\% |  |  |  |  |
| 359613 369614 | 10 |  | .... |  |  |  |  |  | .... |  | $\ldots$ | - |  |
| *Stea $\dagger$ Exh | inlet. st outlet. |  |  |  |  |  |  |  |  |  |  |  |  |

Order by Style Number

## TRANSFORMER LOAD INDICATOR



Application-The Westinghouse transformer load indicator is a device arranged for mounting in place of the drain plug or preferably in the side of the tank wall a few inches below the oil level in a distribution transformer for the purpose of indicating whether any pre-determined temperature of the transformer has been reached or exceeded. It is so constructed that when this pre-determined temperature has been reached, a yellow flag, or semaphore, drops into view to give a visible indication of the fact.

Several applications can be made of this device the most important being to indicate when a transformer is overloaded and should be changed. Another use is in determining whether transformers operating in a bank or in parallel are properly dividing the load. The device can also be used to

obtain more efficient loading of transformers, since underloaded units can be detected by setting the indicator to trip at a low temperature. Failure to trip with the low setting is an indication that the transformer is underloaded.

Calibration-The indicator can be set to trip the semaphore at any pre-determined temperature within the range of adjustment, by setting the trigger according to the following table of approximate temperatures:

| Trigger Setting 0 2 4 6 8 <br> Approximate Tripping <br> Temperature degrees <br> Centigrade 50 60 70 80 90 | 100 |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |

## INSTRUCTIONS FOR ORDERING

Style number and list price include indicator complete with plug. The standard carton contains twelve (12) transformer temperature indicators and it is preferable that they be ordered in quantities of a standard carton or multiple of it. The temperature indicator is made with two sizes of plugs. Style No. 311735 has a $1 / 2$-inch plug, and Style No. 320927 has a $3 / 4$-inch plug. These two style numbers differ only in respect to the diameter of the plug. These plugs will fit the majority of transformers, as can be seen from the following tabulation showing the sizes of the drain plugs used with the 2300 -volt type S transformer.

|  | Size of Plug Standard |  | Size of Plus Standard |
| :---: | :---: | :---: | :---: |
| Kv-a. | Pipe Thread | Kv-a. | Pipe Thread |
| 1.5 | $1 / 3$ inch | 37.5 | $3 / 1 /$ inch |
| 3 | 1/2 inch | 50 | $3 / 4$ inch |
| 5 | $1 / \frac{1}{2}$ inch | 75 | $3 / 4$ inch |
| 7.5 | 3 inch | 100 | $3 / 4$ inch |
| 10 | $3 / 4$ inch | 150 | $11 / 2$ inch |
| 15 | 2.4 inch | 200 | $11 / 2$ inch |
| 25 | 3.4 inch |  |  |

If the drain outlet of the transformer is larger than $8 / 4$-inch standard pipe thread, which is the thread on the indicator plug, the proper pipe bushing should be added to the indicator plug to adapt it to the transformer drain outlet.

| StyleNo. | Indicator Complete with Plug |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Size of | Approx. Wt. in Lbs. Shipping |  | ${ }_{\text {List }}^{\text {Price }}$ |
|  | Plug Standard |  |  |  |
|  | Pipe | $\stackrel{\mathrm{Net}}{\text { Each }}$ | ${ }_{\substack{\text { carton } \\ \text { (12) }}}^{\text {chen }}$ |  |
| 311735 | \%/2 inch | 3 | 8 | 8400 |
| Plug without Indicator |  |  |  |  |
| 356988 356968 |  | $1 / 4$ | 4 | 100 100 |
| Indicator without Plug |  |  |  |  |
| 363217 | .... | $1 / 4$ | 4 | 300 |



## TYPE C INDUCTION FEEDER-VOLTAGE REGULATORS

FOR INDOOR MOUNTING


Fig. 1-Type C Motor-Operatid Single-Pbase Induction Regulator, Complete

Westinghouse type C induction feeder-voltage regulators are built both single-phase and polyphase and are used for maintaining constant normal voltage on each feeder of a transmission or distribution system, independently of all other feeders on the system. They are also finding economical use for feeder circuits on which it is desirable to increase the normal load, it being less expensive in many cases to install a regulator to obtain normal voltage under the new load conditions rather than to install a heavier feeder.

## Operation

Induction feeder regulators operate on the transformer principle and in construction are very similar to an induction motor. The stationary or stator winding is connected in series with the feeder circuit, while the primary or rotor winding is connected in shunt to the feeder circuit and supplies the excitation for the regulator.
Regulation of the feeder voltage is accomplished by turning the rotor, either by hand or electrically,

so as to change the relation of the rotor winding to the stator winding. Regulation is smooth and gradual in either direction throughout the entire range of the regulator. The circuit is not opened at any point, the effect of the regulator being practically the same as would be obtained by changing the generator voltage.

Theory of Operation of Single-Phase RegulatorThe single-phase regulator is in effect a two-winding transformer, with the secondary winding arranged for connection in series and the primary winding arranged for connection directly across the line. With a transformer thus connected a voltage will be induced in the secondary that will add to or sub. tract from the feeder voltage according to the connections used.

With the regulator, the primary winding is the movable winding (see Fig. 4), and the secondary, the stationary winding (see Fig. 5). Now, as with a transformer, the current in the primary produces a magnetic field that induces a voltage in the secondary. The portion of this

## TYPE C INDUCTION FEEDER-VOLTAGE REGULATORS-Continued



Fig. 3-Details of Construction-Motor-Operated Single-Phase Type C Induction Feeder-Voltage Regulator for 23 KV -A. and Above
field passing through the secondary winding, and consequently the voltage induced in that winding, depends upon the angular position of the secondary with respect to the direction of the primary field. The induced voltage is a maximum when the axes of the coils coincide; zero when the coils are at right angles to each other; and maximum in the opposite direction when the axes of the coils coincide but with primary coils reversed in position.-This induced voltage in the secondary therefore adds to or subtracts from the feeder voltage by a value varying from maximum regulation, to zero, according to the position of the coils.


Pig. 5-Snegle-Phase Stator (Secondary)

It is evident that a magnetic field is also set up by the line current flowing through the secondary windings (stator coils). which, if not neutralized, would produce a choking effect and lower the power


Pig. 4-Single-Phase Rotor (Primary)
factor in the feeder circuit. This choking effect would occur whenever the primary winding (rotor) is in any position other than where the axes of the two windings coincide-the positions of maximum "buck" or "boost"-being minimum near these positions and maximum when the axes of the two windings are at right angles to each other-the neutral positions. To overcome this choking effect, a short-circuited winding is placed on the rotor core at right angles to the primary coils; this shortcircuited winding acts as a secondary to the stator coils and neutralizes their choking effect. By using a large number of turns of relatively small insulated wire in the short-circuited winding, the choking effect is neutralized with a comparatively small copper loss in the short-circuited winding.

## TYPE C INDUCTION FEEDER-VOLTAGE REGULATORS-ContInued



Fig. 6-Three-Phase O. I. S. C. MotorOperated Regulator


Fig. 7-Single-Phase Regulator with Automatic Accessories Mounted on a Panbl

Theory of Operation of Polyphase RegulatorThe polyphase regulator may be likened somewhat to a phase-wound polyphase motor. The regulator primary is wound with a distributed winding of the same number of phases as there are phases in the feeder to be regulated and each phase is connected across a separate phase of the feeder. The regulator secondary is made up of separate windings of the same number as the primary, and each of these separate windings is connected in series with one of the feeder wires.

The primary sets up a rotating magnetic flux of constant value, which induces a constant voltage in each of the secondary windings. The induced voltage is therefore added vectorially to the feeder voltage and accordingly the feeder voltage is changed by an amount of the induced voltage proportional to the cosine of the phase angle between the feeder and regulator voltages, which is the same as the angle between windings. As the position of the rotor is changed, the phase angle between the feeder voltage and the secondary voltage correspondingly changes, and the feeder voltage is either increased or decreased as the phase angle is less or greater than 90 degrees.
Since the polyphase regulator has windings distributed around the entire circumference of the primary, these windings will also act as neutralizing windings for the various secondary windings and no separate short-circuited windings, as in the case of single-phase regulators, are necessary.
Motor-Operated-In the standard regulators, the rotor is turned by a small alternating-current induction motor driven through a pinion, spur gear, worm, and worm segment. The motor is controlled
non-automatically by a hand-operated switch, or by an electrically-operated switch with push-button control mounted in any convenient location; or automatically by means of relays and other accessories especially made for the service. The motor-operated regulators are equipped with a hand wheel to operate them by hand in case of failure of the control circuit.

Hand-Operated-Regulators that are operated by hand can be supplied only on special order. For these a suitable hand wheel is supplied. This wheel may be connected directly to the worm shaft or mounted separately from the regulator and arranged to operate it by means of a chain and sprockets.

Insulation Test-Standard Westinghouse induction feeder voltage regulators are subjected to insulation test as specified in A. I. E. E. rules. All 2300 -volt single-phase regulators are subjected to an insulation test of 7500 volts for one minute between iron and winding, so that they may be used on 4000 -volt three-phase four-wire grounded circuits.

## Construction

Mechanical construction and design have been given special attention in Westinghouse induction feeder-voltage regulators, as these are important characteristics that largely determine the satisfactory operation, minimum maintenance expense, and durability of feeder regulators.

The important feature to be noted is the additional bearing which has been introduced in the upper bracket. The introduction of this bearing which is a patented feature, constitutes a marked improvement in regulator design. Note the following:

The machine is more rugged, as the distance between bearings is lessened.

## TYPE C INDUCTION FEEDER-VOLTAGE REGULATORS-Continued

The floor s nace has been reduced and the height increased with. sut weakening the rotor construction.
A better al, nment of the bearings is obtained as both bracket surfaces and upper and lower bearings can be machined in one operation without reversing the casting.
With the old two-bearing construction, it is necessary in machining the upper bracket, to turn one face and then to reverse the bracket. With this process there is an added difficulty in keeping the bearings accurately in line. If the bearings are not accurately in line the air gap will be non-uniform, causing vibration noise and deterioration.
Insulation-Regulators operate in most cases under severe conditions of voltage and mechanical strain on the insulation of the coils. Unlike most other types of station apparatus, the regulator passes the entire load on the feeder through its secondary winding and often has no protection other than the oil circuit-breaker between the regulator and the station bus. It is therefore subject to voltage strains from surges, static, or other line disturbances; and the secondary coils receive the mechanical shock resulting from heavy current rushes due to short circuits on the feeder. These rushes of current may reach excessive values and result in violent
mechanical forces in the windings, tending to distort the coils and injure the insulation.
Because of the.severe service conditions the coils of Westinghouse feeder regulators are carefully insulated. There is a mica cell in all the slots and mica between turns of all secondary coils of from two to six turns, which includes single-phase machines of 23 kv -a. and larger.

Special care is taken tosecure mechanical strength to resist bending or twisting of the coil ends by placing rings formed from rectangular steel rod, taped and impregnated, over the ends of the secondary windings. (See Fig. 5.)

The method employed for bracing the rotor coils is to place a block between the coil ends and the shaft in such a manner that the bearing surface between each coil end and the bracing block is as great as possible. Under the worst conditions where the regulators are installed near large generators and a destructive short circuit occurs near the regulator, even these special coil supports may not provide sufficient protection for the windings, and current limiting reactances should be provided to prevent this current from exceeding 25 times full load.

ACCESSORIES FOR MOTOR-OPERATED REGULATORS, AUTOMATIC AND NON-AUTOMATIC OPERATION


Fig. 8-Primary Relay

## Operating Motor

Standard regulators, single-phase or three-phase, are equipped with either two-phase or three-phase 230 -volt 60 -cycle operating motors. Two-phase motors are provided with three terminals for use on a two-phase three-wire circuit only. If the voltage of the motor control circuit is other than 230 volts, transformers are necessary (see below).
Single-Phase Motors-On special order small capacity, $53 / 4$ to $23 \mathrm{Kv}-\mathrm{a}$. single-phase regulators can be supplied with 230 -volt 60 -cycle single-phase motors for use where a polyphase control circuit is not available; but single-phase motors are in general less satisfactory than polyphase motors for regulator service, and are therefore not recommended for use


Fig. 9-Separate-Mounting Secondary Relay
except in special cases where a polyphase control circuit cannot be provided.
Single-phase motors are not furnished for polyphase regulators.

## Transformers for Control Circuit

For Voltages Higher than 230-When a 230 -volt control circuit is not available, transformers must be used for providing this voltage. For each standard two or three-phase operating motor two 1-kilovoltampere distribution transformers of suitable primary voltage and 230 -volt secondary are recommended; and for each single-phase operating motor (on special order) one 1-kilovoltampere transformer of similar voltage ratings. Where a number of

## TYPE C INDUCTION FEEDER-VOLTAGE REGULATORS-Continued



Fig. 10-Type KC Compensator
regulators are installed in the same station, one set of transformers is usually sufficient; the capacity of this set can be somewhat lower than the sum of the capacities that would be required of individual sets of transformers.
For description and prices of suitable distribution transformers, refer to section 4-A.

For 115-Volt Circuits-When a 115 -volt 60 -cycle two- or three-phase circuit is available, two (per regulator) auto-transformers, Style No. 151686 can be supplied to transform from 115 to 230 volts. These auto-transformers are listed on a following page under "Accessories Furnished Separately."

## Secondary Relays

A relay switch is used to control the motor circuit so as to relieve the contacts of the primary relay from the necessity of carrying the current required to operate the motor. On the Westinghouse regulators this relay switch, called the secondary relay, is operated by the control circuit closed through a primary relay when automatically operated or through a hand-operated switch when non-automatically operated-a push-button switch generally is used. It is essentially an electricallyoperated double-pole double-throw switch.

The metal contacts of this relay are of the butttype, mounted on springs. All parts are enclosed in an expanded metal cover with closed top that protects them mechanically while permitting ready inspection. The standard secondary relay requires a 230 -volt 60 -cycle operating circuit.

A secondary relay is mounted directly on the regulator cover (see Fig. 2) of all standard singlephase and three-phase motor-operated regulators. Special regulators of larger frames than those listed herein sometimes have the secondary relay arranged for separate mounting (see Fig. 9). Non-automatic regulators can be supplied on special order without the secondary relay, but with a limit switch, only, mounted on the cover.

A limit switch, connected in the operating circuit and actuated by the operating mechanism of the regulator, prevents overtravel of the rotor in either direction. It is combined with the secondary relay

Fig. 11-Type KA Compensator

when that relay is mounted on the regulator cover (see above); and when the secondary relay is mounted separately the limit switch is mounted directly on the regulator cover.

## Primary Relay

The voltage-regulating relay is in effect a voltmeter having two sets of contacts that control the two circuits operating the secondary relay.

The standard primary relay (see Fig. 8) is enclosed in a metal case with dustproof cover provided with a window permitting ready inspection of the operating parts. It has compounding coils so that as soon as a change in voltage causes either set of contacts to close they do not "chatter" but remain closed until the voltage returns to normal. Means are provided for adjusting the relay for different voltage variations and ranges.

The standard primary relay may be adjusted to operate from 90 to 140 volts ( 110 volts normal); a voltage transformer is necessary to reduce the voltage of the feeder circuit to relay voltage.

No-Voltage Device-The primary relay is equipped with a no-voltage device which operates to cause the regulator rotor to be turned to the position of minimum voltage in case the power supply in the feeder circuit is interrupted. It therefore prevents the possibility of temporary overvoltage on the circuit when the power supply is again continued.

Primary Relay Resistance-When induction feeder regulators are situated at the load center or center of distribution it is not necessary to use a compensator to compensate for line drop. If the compensator is omitted it is necessary to furnish a primary relay resistance.

## Voltage Transformer

A dry-type voltage transformer (see section 3-B on "Westinghouse Instruments and Relays") of the proper rating is used to reduce the feeder voltage to a value suitable for the primary relay. One transformer is required for each of single-phase, twophase, or three-phase regulator.

## TYPE C INDUCTION FEEDER-VOLTAGE REGULATORS-Continued

## Compensators

A compensator is a device connected to the feeder circuit at the station by means of a current transformer, and, in connection with the voltage trans ormer, produces at the primary relay terminals a voltage proportional to that at the distributing end of the feeder.

The types KA and KC compensators are very compact. They consist of a slate panel containing the necessary terminals and dial switches, at the back of which are mounted the reactance and resistance elements. In addition the primary-relay resistance tubes are included in the compensator case, so that no external additional resistors are used. The individual feature of these compensators is that the primary relay resistance is made a part of the compensator so that it is not necessary to use additional resistance within the compensator to obtain the ohmic drop for compensating purposes. This method saves approximately 100 watts at full load which would otherwise be wasted in the compensator resistance. The coils and resistances are protected by a strong perforated metal case. The compensator complete is arranged for wall or switchboard mounting.

Type KA, Fig. 11, This compensator may be set to compensate for the voltage drop at any varying load of any constant power factor. The secondaries of the instrument transformers may be grounded. The type KA compensator will not, however, compensate correctly for a varying load at a variable
power factor (see type KC). Single and three-phase type KA compensators are furnished for use with single-and three-phase regulators respectively.

Type KC, Fig. 10, When necessary the type KC compensator will be substituted for the type KA without extra charge. The type KC has a resistance element and a reactance element and may be set to compensate correctly for a varying load at a variable power factor, and if desired the secondaries of the instrument transformers may be grounded.

## Current Transformer

A type KA current transformer (see section 3-B on "Westinghouse Instruments and Relays") of the proper capacity is used for obtaining a value of the feeder current that is suitable for use with the compensator. For single-phase and two-phase regulators, one current transformer is used, and for a threephase regulator and a three-phase compensator, two current transformers are required.

## Two Single-Phase Regulators, Regulating a Throe-Phase Three-Wire Circuit

If two standard single-phase regulators are used to regulate a 2300 -volt threc-phase circuit threephase compensators should be used, and three current transformers. A bank of two regulators, therefore, operating on a three-phase circuit requires two three-phase compensators and three current transformers. The price on the extra current transformer can be obtained from the, section on "Instruments and Relays'.

## PRICES

STANDARD REGULATORS OIL INSULATED SELF-COOLED FOR C0-CYCLE 2300-VOLT CIRCUITS Indoor Mounting

| Regulator Capacity Kv-a. | Peeder Capacity Amperes | Per Cent Regulation $\ddagger$ | $\begin{aligned} & \text { Frame } \\ & \text { No. } \end{aligned}$ | $\begin{gathered} \text { Gallons } \\ \text { Oil } \end{gathered}$ | Approx. Wr. LBS. |  |  | No. PERATED WITI | List Price <br> Motor-Operatbd |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  | Two-Phase Motor | Three-Phase Motor | Non-Auto matic | Automatic |
|  |  |  |  |  | For Single-Phase Circuits |  |  |  |  |  |
| 58/6 | $\left\{\begin{array}{l}25 \\ 50\end{array}\right.$ | $\left.\begin{array}{c}10 \\ 5\end{array}\right\}$ | 4 E | 42 | 1000 | 1450 | 307498 | 307490 | $\$ 64000$ | 880000 |
| 1112 | $\left\{\begin{array}{r}50 \\ 100\end{array}\right.$ | $\left.\begin{array}{r}10 \\ 5\end{array}\right\}$ | 4D | 45 | 1100 | 1650 | 307500 | 307491 | 70000 | 86000 |
| 171/8 | $\left\{\begin{array}{l}75 \\ 150\end{array}\right.$ | $\left.\begin{array}{r}10 \\ 5\end{array}\right\}$ | 4 C | 40 | 1400 | 1900 | 307501 | 307492 | 82000 | 98000 |
| 23 | $\left\{\begin{array}{l}100 \\ 200\end{array}\right.$ | $\left.\begin{array}{r}10 \\ 5\end{array}\right\}$ | 4A | 45 | 1600 | 2200 | 307502 | 307493 | 92000 | 108000 |
| 341/8 | $\left\{\begin{array}{l}150 \\ 300\end{array}\right.$ | $\left.\begin{array}{r}10 \\ 5\end{array}\right\}$ | 4L | 60 | 2040 | 2800 | 307503 | 307494 | 109000 | 125000 |
| 46 | $\left\{\begin{array}{l}200 \\ 400\end{array}\right.$ | 10 5 | 8D | 75 | 2500 | 3400 | 307504 | 307495 | 135000 | 151000 |
| $571 / 8$ | $\left\{\begin{array}{l}125 \\ 250\end{array}\right.$ | 20 | 10A | 95 | 3000 | 4100 | 307505 | 307498 | 160000 | 176000 |
| 69 | $\left\{\begin{array}{l}150 \\ 300\end{array}\right.$ | 20 | 13A | 160 | 4000 | 5800 | 307506 | 307497 | 199000 | 215000 |
| 92 | 200 | $\left.\begin{array}{l}20 \\ 10\end{array}\right\}$ | 13E | 170 | 4500 | 6400 | 307507 | 331695 | 261500 | 265000 |
|  | (400 | 10 ) | 13E | 170 | For Three-Phase Circuits |  |  |  | 261500 | 265000 |
| 10 | 25 | 10 | 12D | 73 | 1945 | 2800 |  | 301592 | 115500 | 134000 |
| 20 | 50 | 10 | 12A | 85 | 2600 | 3400 | ......... | 301593 | 143500 | 182000 |
| 30 | 75 | 10 | 12.1 | 85 | 2800 | 3800 |  | 301594 | 167500 | 186000 |
| 40 | 100 | 10 | 12B | 90 | 2900 | 4000 | .......... | 301595 | 209000 | 227500 |
| 60 | 150 | 10 | 14A | 160 | 5050 | 6800 |  | 279453 | 246500 | 265000 |
| 80 | 200 | 10 | 16A | 230 | 6000 | 8400 | ... | 279154 | 284000 | 302500 |
| 100 | 250 | 10 | 16 B | 280 | 6400 | 9200 | ......... | 279155 | 336500 | 355000 |
| 120 | 300 | 10 | 18C | 370 | 7300 | 11000 | ......... | 331698 | 371500 | 390000 |

*Net weight includes regulator without oil or accessories for automatic operation. Net weight of oil is approximately $71 / 2$
. 7 .
pounds per gallon.
†Shipping weight includes regulator and necessary oil but does not include shipping weight of accessories for automatic opera-
tion. Automatic accessories for single-phase regulators weigh approximately 135 pounds; for three-phase regulators up to $40 \mathrm{kv}-\mathrm{a}$. . 180 pounds; and for three-phase regulators 60 to $100 \mathrm{kv}-\mathrm{a} ., 200$ pounds.

Percentage that regulator will add to and take from feeder voltage.
The automatic accessories, with the exception of the current and voltagetransformers, may be mounted on a panel as shown in Fig. 7 at an increase in list price of $\$ 63.00$ per regulator.

## INSTRUCTIONS FOR ORDERING

# Apparatus Included in Style Number and List Price 

(Indoor)
Non-Automatic Motor-Operated

Style number of the non-automatic regulator includes regulator complete with a 230 -volt 60 -cycle two-phase or three-phase operating motor as listed; all standard regulators have a 230 -volt secondary relay and limit switch contained in one case mounted on top of the regulator. Style number of regulator
does not include any other accessories than above stated.
List price includes regulator as described in the previous paragraph complete with the necessary quantity of oil.

## Automatic Motor-Operated

Style Number of regulator is the same as that of the non-automatic regulator. In addition to the regulator, the following accessories must be ordered for standard automatic operation:

List Price includes non-automatic motor-operated regulator with oil and the following accessories for automatic operation:

| Quantity | Style No. | Description |
| :---: | :---: | :---: |
| 1 | 238610 | Primary Relay. (With No-Voltage Device- 110 volts, 25 to 133 cycles or 110 volts d.c.) |
| 1 | 303914 | Voltage Transformer, ( 60 -cycles, 2300 volts primary, 115 volts secondary.) |
| 1 (for single-phase regulator.) <br> 2 (for three-phase | For style number of current transformers of proper rating refer to catalogue Sec- | Type KA Current Transformer with same primary current rating as feeder and five-ampere secondary. |
| regulator.) | tion 3-B. | 1 |
| 1 | $325035$ <br> or | Type KA Compensator, single-phase, 29 per cent compensation. (Por use on circuits o: steady power factor or on circuits for which only ohmic line-drop compensation is required.) |
|  | 307112 | Type KC Compensator, single-phase. 20 per cent compensation. (For use on circuits of varying power factor.) |
|  | $\begin{gathered} 325036 \\ \text { or } \end{gathered}$ | Type KA Compensator, three-phase, 20 per cent compensation. (For use on circuits of steady power factor or on circuits for which only ohmic line drop compensation is required.) |
|  | 307113 | Type KC Compensator, three-phase, 20 per cent compensation. (For use on circuits of varying power-factor.) |

## Specify on Order as Soparate Items

Regulator-Give style number, capacity, voltage, and per cent regulation. State whether the regulator is to operate on a single-phase circuit; three-phase, 2300 -volt, three-wire circuit; or three-phase, 4000 -volt four-wire circuit.
Oil-Specify the gallons of Wemco A oil required (total for all regulators on order). The quantity required for each regulator is given in tables.

If Automatic Regulator is Wanted:
Accessories that are required as specified under
heading "Apparatus Included in Style Number and Price-Automatic Motor-Operated." (Order each by style number.)
Primary Relay Resistor Style No. 334366 must be specified if compensator is omitted entirely.

Distribution Transformer, see section on "Distribution Transformers" or Auto-Transformer, Style 151686-(See information on "Transformers for Control Circuit" on a previous page.)

## type c induction feeder-voltage regulators-Continued SPECIAL REGULATORS



Pig. 12-Three-Phase O. I. W. C. MotorOpERATED REGULATOR

In addition to the standard regulators listed above, regulators of the following characteristics can be supplied on special order, prices on request.
Larger-capacity Regulators than those listed above.
Other Voltages-Regulators for operation on feeders of other voltages than those listed above.
Two-Phase Regulators-Two single-phase regula-


Fig. 13-Thrbe-Phase Air-Blast MotorOperated Regulator

## OUTDOOR TYPE FOR PLATFORM MOUNTING

The outdoor type $C$ induction feeder-voltage regulators provide a means of obtaining good voltage regulation in outlying districts or on any other part of an alternating-current distribution system without the expense of housing-they fit in well with the other apparatus nowbeing used so economically in outdoor substations and other outdoor installations.

Being entirely weatherproof and self-contained, these regulators may be mounted on the ground, or on a platformconstructed between poles, in the same manner as transformers in outdoor substations. The only attention required is a general inspection at regular intervals for oiling the motor bearings and worm-screw mechanism, filling grease cups, and examining the relay contacts.

## CONSTRUCTION

The outdoor induction regulator consists of a
standard type C indoor regulator described on the first pages of this section, modified for outdoor service.

A sheet steel housing is securely mounted on the top of the regulator tank, completely enclosing the regulator cover on which, in addition to the operating motor, mechanism, and secondary relay, are also mounted the primary relay, relay resistors, and any other accessories required.

The sheet steel housing has a hinged cover to facilitate inspection of the apparatus it encloses. The housing is mounted on the regulator in such a way that it does not in any way interfere with the easy removal of the regulator from the tank.

Lifting lugs are provided on the sides of the housing for raising the regulator. As these regulators are not intended for suspension from cross arms, they are not provided with mounting lugs.

TYPE C INDUCTION FEEDER-VOLTAGE REGULATORS-Continued


Fig. 14-Outdoor Type C Regulator

Leads-The leads for connecting the regulator to the line and for the control circuit are brought out of the housing, passing vertically downward through porcelain bushings, babbitted into the bottom flange of the housing, which extends horizontally beyond the regulator cover.

## ACCESSORIES

## Operating Motor

As with the indoor regulators, a 230 -volt 60 -cycle two- or three-phase motor is standard and is recommended for these regulators; but if necessary on special order, $53 / 4$ to 23 kv -a single-phase regulators can be supplied with 230 -volt 60 -cycle single-phase motors where a polyphase control circuit is not available (see pages of this section on indoor regulators).

## Transformers for Control Circuit

The information regarding the control circuit for outdoor regulators is the same as that for indoor regulators described on the first pages of this section.


Fig. 15-Outdoor Type C Regulator (Showing Arrangement of Leads)

## Accessories for Automatic Operation

The standard regulators for automatic operation include (see "Style Number and List Price Include'") a primary relay and its resistors and a secondary relay, all mounted on the regulator cover and enclosed by the housing.

Compensator and Current Transformer-As it is expected that the regulator will be installed at the distributing center of the feeder circuit and will therefore not have to compensate for a voltage drop to a distant feeding point, but will have to correct for variable supply voltage only, the linedrop compensator and its accompanying current transformer are usually unnecessary and are not regularly supplied with the outdoor regulators. However, these can be had on special order at an increase in price. See "Prices."

Voltage Transformer-Usually 110 volts for the operation of the primary relay can be obtained from the distribution system controlled by the regulator, thus making the use of a separate voltage transformer unnecessary. In case 110 volts is not available, a voltage transformer can be furnished at an increase in price. See "Prices."

## TYPE C INDUCTION FEEDER-VOLTAGE REGULATORS-Continued

PRICES
STANDARD REGULATORS, OIL-INSULATED SELF-COOLED FOR 60-CYCLE 2300-VOLT CIRCUITS OUTDOOR MOUNTING

Stye No.

| Regulator Capacity Kva. | Feeder Capacity Amperes | Per Cent Regulation $\ddagger$ | $\begin{aligned} & \text { Frame } \\ & \text { No. } \end{aligned}$ | $\begin{gathered} \text { Gallons } \\ \text { Oil } \end{gathered}$ | $\underset{\text { Net* }}{\text { Aprox. }}$ Wr., Lbs. ${ }_{\text {Shippingt }}$ |  | Automatic Motor-Operatid Regulator with |  | List |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  | Two-Phase Motor | Three-Phase Motor |  |
|  |  |  |  | For Single-Phace Circuita |  |  |  |  |  |
| $53 /$ | 25 | 10 | 4E | 42 | 1150 | 1600 | 268988 | 268984 | - 96300 |
| $111 / 2$ | 50 | 10 | 4D | 45 | 1250 | 1800 | 266989 | 266985 | 102300 |
| 171/4 | 75 | 10 | 4 C | 40 | 1550 | 2100 | 266990 | 266986 | 115000 |
| 23 | 100 | 10 | 4A | 45 | 1750 | 2300 | 268991 | 268987 | 125000 |
| $341 / 2$ | 150 | 10 | 4D | 60 | 2200 | 3000 | 370543 | 370538 | 142500 |
| 46 | 200 | 10 | 8 D | 75 | 2700 | 3600 | 370544 | 370539 | 168500 |
| $571 / 2$ | 250 | 10 | 10A | 95 | 3300 | 4300 | 370545 | 370540 | 194800 |
| 69 | 300 | 10 | 13 A | 160 | 4400 | 6100 | 370546 | 370541 | 233800 |
| 92 | 400 | 10 | 13 E | 170 | 4900 | 6700 | 370547 | 370542 | 287500 |

*Net weight includes regulator without oil but with all accessories covered by style number. Weight of oil is approximately $71 / 2$ pounds per gallon.

Shipping weight includes regulator and necessary oil and weight of containers.
$\ddagger$ Percentage that regulator will add to and take from feeder voltage.


## INSTRUCTIONS FOR ORDERING

Apparatus Included in Style Number and List Price
Outdoor Mounting Automatic Motor-Operated
Style number of regulator includes regulator complete with housing, a 230 -volt 60 -cycle three-phase operating motor as listed, and the following accessories:

List price includes the regulator as described under style number with the necessary oil.

Quantity

Style No.
238610
$\mathbf{2 3 6 6 3 3}$
$\mathbf{3 3 4 3 6 6}$
$\ldots . .$.

Description
Primary Relay (With No-voltage Device- 110 volts, 25 to 133 cycles or 110 volts $d-c$.
Secondary Relay (Including Limit-Switch).
Primary Relay Resistance.
3 P. S. T. Knife Switch with Fuses for Control Circuit.
Voltage transformer, current transformer, and line drop compensator are not included in style number or list price. For style number of the first two, see section on "Instruments and Relays;" for description of the line-drop compensators, see pages of this section on Indoor-Mounting Regulators. See preceding paragraph for prices.

Specify on Order as Separate Items
Regulator-Give style number, capacity, voltage, per cent regulation, and accessories required.
Oil-Specify the gallons of Wemco $C$ oil required (total for all regulators on order). The quantity required for each regulator is given in tables.

## PRICES OF ACCESSORIES

Prices for Acceseories Furnished Separately
Description

Deductions from List Prices of Standard Regulators for Omission of Accessories

| Description | Deduction from List Price* of Regulator |
| :---: | :---: |
| Primary Relay. | 87500 |
| Secondary Relay | 4000 |
| Compensator Single-Phase | 3500 |
| Voltage Transformer........ | 3500 2500 |
| Current Transformer, Type KA, 25 to 40 | 2500 |

TYPE C INDUCTION FEEDER-VOLTAGE REGULATORS-Continued

## OUTLINE DIMENSIONS

Standard Motor-Operated Regulators


Fig. 16-Indoor


Dimensions in Inches Corresponding to Letters in Outline View


## TYPE C INDUCTION FEEDER-VOLTAGE REGULATORS-Continued

## AUXILIARIES

For Automatic Operation of Singlo-Phase and Polyphace Induction Regulators


Fig. 19-Primary Relay


Fig. 21-Resistance for Primary Relay


Fig. 20-Secondary Relay, Separately Mounted

(Resistance for primary relay is mounted in compensator case)

These dimensions are for reference only. For official dimensions apply to the nearest district office.
For dimensions of Voltage Transformers and Type KA Current Transformers see section on "Instrumente and Rolays."

## FEEDER REACTORS



## Application

Westinghouse feeder reactors are built to meet the exacting conditions incident to the operation of modern large power systems. Feeder reactors are coils built to limit the amount of current that will flow in a feeder in case of short circuit. Prevention of heavy currents on short circuits will prevent the severe mechanical stresses in induction regulators and other apparatus connected to the feeder. Feeder regulators inherently have a very low reactance and where the feeder is connected to a system of large capacity, destructive currents may flow unless the amount of current is limited by external reactance.

This reactance should be sufficient to limit the current flow to twenty-five times the full-load rating of the regulator.

## Performance

These coils will be used in a group of three on a three-phase feeder, either 2300 -volt, three-wire, or $2300 / 4000$-volt, Y-connected, three-phase, fourwire. The temperature rise above the surrounding air measured by thermometer will not exceed $65^{\circ} \mathrm{C}$. under the condition of full load continuously. The coils will withstand a short-circuit current of 25 times normal for a period of five seconds without dangerous rise of temperature. The coil will successfully withstand for one minute a voltage test of 10,000 volts applied between the coil and the base of its support.

## Windings

The winding consists of one or more stranded bare copper cables, the cables being connected in multiple
where necessary. The windings consist of discshaped layers wound radially so that the electrical stress between layers is very low. All cables have a symmetrical spacing and are wound in such a manner as to practically prevent circulating currents. The end turns of the winding are so spaced as to give additional insulation at the ends of the coil.

## Coil Supports

The cables are wound into grooves in specially prepared, moulded, non-inflammable supports. These supports have high insulating qualities and are capable of withstanding very high temperatures.

## Terminals

One end of the winding is brought to a terminal at the top and the other end to a terminal at the bottom of the coil. The terminals are usually located at the axis of the coil.

## Frame Work and Mounting

The supports are held together by means of heavy non-conducting rods which pass vertically through them. The rods are fastened at the top and bottom to non-magnetic castings which are arranged for bolting the insulating supports to them. The latter are of strong mechanical construction to resist the forces acting under short-circuit conditions. The insulator pins are suitable for bolting or cementing to the floor.

The construction of the coil has been demonstrated to be strong enough to withstand the severe electrical and mechanical stresses that occur at the time of a short circuit on a large system.

FEEDER REACTORS-Continued
PRICES
Standard Feeder Reactors for $\mathbf{6 0}$-Cycle, $\mathbf{4 0 0 0}$-Volt Class
Indoor Mounting
Peeder
Capacity
Amperes
100
150
200
250
300
400
100
150
200
250
300
400


Order by Style Number

## MICARTA

Micarta is a substance developed by the research engineers of the Westinghouse Electric and Manufacturing Company, originally intended for insulation purposes. It has, however, since first developed, been put to a great number of other uses. Some idea of the variety of uses which has been found for Micarta is indicated by the rapid growth in the quantity and diversity of its sale.

Applications-Micarta is made in various grades in plates, tubes, and rods, all having the same general characteristics but differing in specific qualities which adapt them to different kinds of service. A few specific applications of Micarta are as follows:
Plate Stock

| Switchboards |  |
| :--- | :--- |
| Radio |  |
| Gear stock $\ldots \ldots .$. | Industrial motor pin- <br> ions <br> Couplings |
| Intermediate pinions |  |
| Back gears |  |
| Bevelgearsandpinions |  |
| Generator gears |  |

## Discs

Friction gears
Liners
Insulating bases
Punching material. . $\left\{\begin{array}{l}\text { Washers } \\ \text { Telephone apparatus }\end{array}\right.$
Spacing material $\quad$ Cleats
Panels
Pistons
Tubing
Bus bar insulation
Conduits
Spools for spark coils and magnet windings Radio apparatus
Brush holder insulation
Bushings
Transformer terminals
Entrance bushings.

## Rod

Spacers
Mandrels
Cores
Strain Insulators
Special attention is called to the application of No. 21-M Micarta in the manufacture of gears and pinions. The structural and wearing qualities of this grade of Micarta make it preferable to raw hide and other non-metallic materials which are used for gears and pinions where, because of noise, the use of metal gears or pinions is undesirable.

Its mechanical strength is so great that in most cases no metal end plates or bushings are required. These may be required to reinforce the keyway in case of heavy torque.

No. 21-M Micarta gears and pinions may safely be used in all kinds of service within the limit of strength of similar cast iron gears and pinions.

21-D Micarta is a good rail joint insulator.

General Characteristics-Micarta of all grades has high dielectric and mechanical strength. It is a hard, compact material which will not warp, expand, or shrink with age or with exposure to the weather. It takes a high polish and is accurate in thickness. It is infusible and remains unaffected by heat until a temperature is reached that is sufficiently high to carbonize the material (see paragraphs following). It will stand an electric arc better than hard fibre, or any moulded insulation of resinous material. The coefficient of expansion is .00002 per degree Centigrade.

Micarta is insoluble in practically all the ordinary solvents such as alcohol, benzine, turpentine, weak solutions of acid or alkali, hot water, and oils. It is not affected by ozone, a feature that makes it superior to hard rubber, and resins, for electrical purposes. It is water-resisting and non-hygroscopic.

## No. 213 Micarta Plate-Brown

Applications-This material is recommended for all applications where high mechanical strength is required, or for general application on account of its electrical and mechanical qualities.

Characteristics-No. 213 Micarta is the standard Micarta plate, brown in color, which has the following characteristics:
Will stand for short periods temperatures as high as 140 degrees Centigrade.

Sizes, 有 to 2 inches thick, standard sheets $36 \times 36$ inches, can be cut to any required dimensions.

Can be sawed to size, also drilled and tapped across the grain.

In thicknesses to $1 / 8$ inch, when heated, can be punched with simple dies.

Takes a good polish.

## No. 423 Micarta Plate-Black

(Formerly No. 323)
No. 423 is an insulating plate of the same characteristics as No. 213 but black in color. It is a good substitute for hard rubber and similar materials for miscellaneous insulating purposes.

## No. 21-X Micarta Plate-Tan

An extremely dense and non-hygroscopic material to be used where minimum absorption is required.

Characteristics-No. 21-X is a Micarta plate of somewhat higher grade than the standard No. 213. Its characteristics are:

Will stand for short periods tomperatures as high as 140 degrees Centigrade.

## MICARTA-Continued

Sizes, $1 / 8$ to 2 inches thick, standard sheets $36 \times 36$ inches, can be cut to any required dimensions at a slight additional charge.

Can be sawed to size, drilled and tapped across the grain, takes an excellent polish.

Thin sheets are more brittle than No. 213.

## No. 429 Micarta Plate-Black

 (Formorly No. 32-X)No. 429 is an insulating plate of the same characteristics as No. 21-X but black in color. It takes an excellent polish either with or across the grain.
This grade should be used when a satin finish is to be applied or when the edges are to be beveled.

## No. 217 Micarta-Tan

Application-This material is recommended especially for making punchings or where drilling, tapping, or considerable machining is required.

Characteristics-No. 217 is a Micarta plate, tougher and more nearly homogeneous than the No. 213 or $21-\mathrm{X}$ grades. It is moisture-resistant but not to the same extent as the No. 21-X grade. It will stand a temperature of $\mathbf{1 2 5}$ degrees Centigrade for short periods.

Sizes, $\frac{1}{32}$ inch to 2 inches thick, standard sheets $36 \times 36$ inches, can be cut to any required dimensions. It can be drilled and tapped with and across the grain and takes a high polish.

In drilling, the drill should be ground slightly off center and run at high speed with slow feed.

> No. 427 Micarta-Black
> (Formerly No. 327)

No. 427 is an insulating plate of the same character as No. 217 but black in color. It takes an excellent polish and has the same applications and characteristics as No. 217 plate.

## No. 21-D Micarta Plate

Application-The chief feature of No. 21-D plate is its toughness. It is recommended for general insulating purposes where an insulator of high mechanical strength is required.
Characteristics-No. 21-D is much less brittle than the other Micarta plates. It punches better and does not shatter.
Will stand temperatures as high as 140 degrees Centigrade.
Sizes, $1 / 0$ to 2 inches thick, up to approximately 35 inches by 36 inches.

## No. 21-H Micarta

No. 21-H Micarta is a material developed especially for use in the manufacture of gears and pinions. Gearing made from No. 21-H Micarta is noiseless in operation and this quality in combination with its strength, resiliency and wearing properties make it of particular value for this application.

No. 21-H Micarta does not absorb oil or water and gears made from it may berun in hot oil with satisfactory results.

No. 21-H Micarta may also be used for many mechanical and electrical purposes requiring great strength and good machining qualities or where drilling and tapping with the grain are necessary.

## No. 21-M Micarta

This material was developed primarily for use in the manufacture of noiseless gears and pinions where it is desirable to cut these gears and pinions from plate stock. This grade of Micarta can be sawed more readily than No. 21-H and gears made from it may be run in hot oil. It resembles No. 21-D in general properties, but is stronger, more resilient and wears better than No. 21-D. It has good machining properties.

## No. 238 Micarta

No. 238 Micarta was first developed as a material for gears and pinions of small pitch and thickness. Like $21-\mathrm{M}$ Micarta, it is very strong and tough. Because of its finer grain and densely homogeneous structure, No. 238 Micarta can be machined more nearly to exact size; thus, it makes possible the cutting of gear teeth of very small pitch and thickness. This quality makes it especially suited to the manufacture of small objects and small gears, such as are used on graphophones.

## Micarta Rods

Micarta rods are turned from both tan and black Micarta plate and so have the same general characteristics as the plate. They are very useful as spacers, mandrels, and cores as they are not affected by moisture or atmospheric changes. Being made from plate stock, Micarta rod can not be used in such applications as rollers and casters, where pressure is applied in the direction of the grain.

## Micarta Tubing

## No. 213 Micarta Tubing

This is the standard Micarta tubing. It has the general characteristics as No. 213 Micarta plate.
It will stand for short periods a temperature as high as 140 degrees Centigrade.

This tubing can be machined but not threaded.

## No. 213 Navy Micarta Tubing

This tubing has the same general characteristics as our standard grade except that it can be threaded very easily. This grade should be specified only when a tube capable of being threaded is desired. It is $\tan$ in color.

## No. 323 Micarta Tubing

This tubing is the same as the No. 213 grade except that it is black in color.

## MICARTA-Continued

## No. 403 Micarta Tubing

No. 403 Micarta tubing is a form which has the same electrical properties as No. 213 Micarta tubing but differs in its chemical and thermal properties. No. 403 Micarta tubing is not affected by oil but is acted on by chemicals and heat in very much the same way as ordinary resin, and is affected by alcohol, benzine, turpentine, water and other solvents. However, there are many applications where No. 403 Micarta tubing is just as satisfactory as No. 213 Micarta tubing.

This tubing will stand for short periods of time temperatures as high as 100 degrees Centigrade. If subject to greater heat while under stress, distortion may occur.
Application-This grade of tubing can be used for applications where good insulation is desired and where it will not be subject to high temperatures under stress or to severe moisture conditions.

## No. 53 Micarta Tubing

This tubing is similar to the No. 403 grade in electrical properties.
It will stand a temperature of approximately 60 degrees Centigrade. At higher temperature it tends to soften and collapse.
It is affected more by solvents than No. 403.
It is not affected by oil and may therefore be used to advantage in transformer applications.

## No. 121 Moulded Micarta Pump Washers

We have developed a material known as No. 121 Micarta for use with pump valves. It is made from cotton fibre and a binder, both of which are heat resisting. In this combined form the material is nonhygroscopic and is not affected by oil, weak solutions of acids or alkalis or by similar solvents. All of these properties make it especially suitable for pump valves.
No. 121 Micarta is much stronger than materials used heretofore and does not shrink, swell, or warp. Because it is very strong and tough and of a fibrous nature it stands up in service much longer than rubber and other compositions generally used for this application.

This material is not affected by high pressures and may be used under temperature up to approximately 110 degrees Centigrade.
No. 121 Micarta pump valves are especially valuable for use in mine pumps where they are subject to the corrosive action of the chemicals
in mine water. They are also recommended for oil and gasoline pumps as well as regular water pumps where hard valves can be used.

## Micarta Friction Materials

Micarta friction materials have been developed as more efficient friction products. They are made with cork or cork and fabric as a base.
For friction purposes, these materials are superior to any known substance.
The coefficient of friction is very high, at least double that of leather on iron. The value of this coefficient under normal working conditions is from .35 to . 40 . Running against well prepared steel plates without lubrication the coefficient may be .5 or higher. This high coefficient of friction has a decided bearing on the design of friction-driven machines. They are made smaller and consequently cheaper or the operating pressure may be reduced which greatly simplifies the problem of thrust bearings. Lubrication of Micarta friction materials has very little effect on the friction properties. Naturally, the coefficient is decreased somewhat as long as an oil film is maintained, but in nothing like the same proportion as with other materials. Some of the hard woods, for example, have a good coefficient when running dry, but with a small amount of lubrication the friction drops off more than half. This is not true with Micarta friction materials. They do not become oil-soaked and are but slightly affected by moisture.

Micarta friction materials are adaptable to friction drives and to clutch linings. Each class of application is studied by our engineers to determine the density and the combinations to give the best results.

For friction drive applications, the materials are durable and do not become glazed. Having a higher coefficient of friction they may be operated at a smaller slip than materials customarily used, thus giving a correspondingly greater life.

Since the special binder we use does not soften, it will stand a considerable amount of heat without damage. With other forms of prepared cork, friction heat causes the bond to flow and allows the material to disintegrate. The bond in Micarta friction materials cannot be melted or softened by heat. Neither can it be dissolved by oil, water or chemicals.
Micarta friction materials are supplied in a variety of forms to meet the requirements of the trade. For spur frictions it is supplied in the form of moulded rings for mounting on metal hubs or spiders.

## MICARTA-Continued

## Micarta Special Formed Shapes

We are prepared to manufacture Micarta in special formed shapes such as channels, angles collars, and spool ends, to meet the requirements of various applications. This material will have substantially the same characteristics as our standard Micarta plate. Prices will be quoted on application.

## Instructions for Ordering

In ordering Micarta plate, care should be taken to specify the grade required. Standard sheets should be ordered whenever possible. In ordering tubing, inside diameter, outside diameter and length should be specified. If no specific length is given, tubing will be shipped in varying lengths above one foot.

## PHYSICAL CHARACTERISTICS OF MICARTA PLATE



## PHYSICAL CHARACTERISTICS OF MICARTA TUBING

|  | 213-423 | Grades | 53 |
| :---: | :---: | :---: | :---: |
| Tensile Strenpth (lbs. per sq. inch) | 4.000 | 3.000 | 3.000 |
| Compressive Strength (lbs. per sq. inch) | 13,000 | 10.000 | 10.000 |
| Specific Gravity..... | 1.12 | 1.12 | 1.05 |

## ELECTRICAL PROPERTIES OF MICARTA

## Breakdown Voltage

*Breakdown Voltage per Mil. of Thickness

|  | Broakdown Voltago | *Breakdown Voltage per Mil. of Thickness |
| :---: | :---: | :---: |
| 213. 423. 403 or 53 Plate or Tubing |  | 900 |
| $21 X$ or 429 Plate. . . . . |  | 800 |
| 21 D Plate. .... |  | 150 |
| 217 or 427 Plate. |  | 600 |
| 21H............. |  | 400 |
| *These values are based on one | plate $1 / 3$ inch thick. |  |

## MICARTA-Continued

## PRICES

Micarta Plate

| Thickness Inches | 213423 (formerly 323) |  |  | former | $21-\mathrm{X}_{4}$ | formerl | 21-H | 21-D | 21-M | 238 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| d |  |  |  |  |  |  |  |  |  |  |
| $\frac{18}{1 /}$ | 225 | 225 | 8225 | 8225 | ....... |  | 8225 | …… |  | 8225 |
| 名 | 210 | ${ }_{2}^{2} 10$ | 200 | 210 205 |  |  | 210 | 8205 | 8205 | 210 205 |
| 3 ${ }^{3}$ to 2 | 200 | 200 | 200 | 200 | 8200 | 8200 | 200 | 200 | 200 | 200 |
| 2 to 3 |  |  |  |  |  |  |  | 200 | 200 | 200 |

Estimate weights of all grades at 20 cubic inches per pound or on the basis of one pound, one ounce per $\frac{f}{\delta}$ inch of thickness. Sheets of any thickness between the maximum and minimum thicknesses specified above can be supplied.
If plates are required cut to size, additional charge will be made.
Micarta plates are manufactured to close variations in thickness. Where especially close limits are required, slight additional charge will be made.

Standard size plate is $36 \times 36$ inches, except 21D, which is $35 \times 36$ inches.
Micarta Rod


| Approx. Weight Per 10 Ft . |  |
| :---: | :---: |
|  |  |
| 4 | 10 |
| 5 | 14 |
| 7 | 4 |
| 8 | 13 |
| 10 | 7 |
| 12 | 4 |
| 14 | 5 |
| 16 | 6 |
| 18 | 10 |



Standard length of rod approximately 36 inches.
Information on reds of diameters greater than 2 inches will be furnished on request. Rods are made with variations of not more than of inch greater than the specified diameter; they are never made with a smaller diameter than that specified.

No. 121 Micarta Pump Washers


No. 21-D Micarta Pump Washers
Washers cut from No. 21-D Micarta plate can also be furnished and will have the same general characteristics as the No. 21-D plate.

List prices should be obtained from gear blank schedule listed on page 691.

MICARTA-Continued
MICARTA TUBING

| Inside Diam. Inches | LIST PRICE PER FOOT |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Wall Thickness-Inches |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  | ${ }_{6} \frac{1}{6}$ | ${ }_{18}^{18}$ | $\frac{3}{7}$ | 1/8 | $\frac{5}{12}$ | ${ }^{\frac{1}{6}}$ | $\frac{7}{12}$ | 1/4 | $\frac{8}{16}$ | $3 / 6$ | ${ }^{\frac{7}{10}}$ | 1/2 | ${ }^{16}$ | 5/8 | 18 | 3/4 | 7/8 | 1 |
| $\begin{aligned} & \frac{3}{10} \\ & 1 / 4 \\ & \frac{1}{36} \\ & \frac{10}{8} \end{aligned}$ | $\left.\begin{array}{r} \$ 0 \\ \$ 0 \\ 29 \\ 29 \\ \\ 30 \end{array} \right\rvert\,$ | $\left.\begin{array}{\|ll\|} \$ 0 & 30 \\ 31 \\ 32 \\ & 33 \end{array} \right\rvert\,$ | $\left\|\begin{array}{rr} 30 & 33 \\ 34 \\ 34 \\ & 35 \end{array}\right\|$ | 50 41 | 50 <br> 17 <br> 49 <br> 50 <br> 53 | $30 \quad 53$ <br> 56 <br> 58 <br> 60 | 30 58 61 64 66 | $\$ 0$ <br> 17 <br> 71 <br> 78 <br> 80 | \$0 93 |  |  | \$1 33 |  |  |  |  |  |  |
| 7 | 30 31 | $\begin{aligned} & 34 \\ & 35 \end{aligned}$ | 35 36 36 | 48 |  | 63 66 |  | 81 84 | 97 100 | $\begin{array}{lll}1 & 10 \\ 1 & 13\end{array}$ | $\begin{array}{lll}1 & 19 \\ 1 & 23\end{array}$ | 1 1 1 40 |  |  |  |  |  |  |
| 18 |  | 36 | 36 <br> 37 | 49 | 61 | 70 |  | 84 88 | $\begin{array}{ll}1 & 0 \\ 1 & 03 \\ 1 & 3\end{array}$ | 11 1 1 17 | 1 <br> 1 <br> 1 <br> 13 | 153 | \$1 79 | \$2 03 |  |  |  |  |
| 5/8 |  | 37 | 39 | 50 |  |  | 82 | 92 | 107 | 120 | 137 | 160 | 187 | 213 |  |  | 357 | 434 |
| 17 |  | 38 | 41 | 52 | 67 | 77 | 86 | 96 | 110 | 123 | 142 | ${ }_{1}^{1} 67$ | 197 | 226 |  | 290 | 370 | 450 |
|  |  | $\begin{aligned} & 39 \\ & 40 \end{aligned}$ | 43 | 55 |  |  |  | $1{ }^{1} 00$ | ${ }_{1}^{1} 14$ | $\begin{array}{ll}1 & 27 \\ 1 \\ 1\end{array}$ |  |  | 206 | ${ }_{2}^{2} 40$ |  |  |  |  |
|  |  | $\begin{aligned} & 40 \\ & 41 \end{aligned}$ | 45 47 | ${ }_{61}^{58}$ | 73 76 | 84 <br> 87 |  | 1 04 <br> 1 07 | $\begin{array}{ll}1 & 20 \\ 1 & 23\end{array}$ | $\begin{array}{ll}1 & 33 \\ 1 & 37\end{array}$ | $\begin{array}{ll}1 & 48 \\ 1 & 50\end{array}$ | $\begin{array}{ll}1 & 77 \\ 1 & 80\end{array}$ | $\begin{array}{lll}2 & 10 \\ 2 & 14\end{array}$ | $\begin{array}{ll}2 & 44 \\ 2 & 46\end{array}$ | 273 277 | $\begin{array}{ll}3 & 03 \\ 3 & 06\end{array}$ | 390 397 | 477 487 |
|  |  | $\begin{aligned} & 41 \\ & 42 \end{aligned}$ | 47 50 | 61 64 | 76 |  |  | $\begin{array}{ll}1 & 07 \\ 1 & 11\end{array}$ | $\begin{array}{ll}123 \\ 1 & 27\end{array}$ | $\begin{array}{ll}1 & 37 \\ 1 & 40\end{array}$ | 150 153 | 188 184 | $\begin{array}{ll}2 & 14 \\ 2 & 16\end{array}$ | $\begin{array}{ll}2 & 46 \\ 2 & 50\end{array}$ | 277 203 | $\begin{array}{ll}3 & 06 \\ 3 & 16\end{array}$ | 397 406 |  |
|  |  | $\begin{aligned} & 42 \\ & 43 \end{aligned}$ | 50 | $\begin{aligned} & 64 \\ & 68 \end{aligned}$ | 79 82 | 91 | 199 103 | $\begin{array}{ll}1 & 11 \\ 1 & 15\end{array}$ | $\begin{array}{ll}1 & 27 \\ 1 & 30\end{array}$ | $\begin{array}{ll}1 & 40 \\ 1 & 43\end{array}$ | 153 158 | 184 188 | $\begin{array}{ll}2 & 16 \\ 2 & 22\end{array}$ | 250 255 | $\begin{array}{ll}2 & 03 \\ 2 & 92\end{array}$ | $\begin{array}{lll}3 & 16 \\ 3 & 29\end{array}$ | 406 415 |  |
|  |  | 44 | 56 | 72 | 85 | 97 | 107 | 118 | 133 | 145 |  | 196 | 230 | 264 |  |  | 428 | 515 |
| $11 /$ |  | 45 | 58 | 74 | 87 | 99 | 110 | 121 | 136 | 148 | 172 | 204 | 239 | 274 | 313 | 352 | 442 | 531 |
| 1 |  | 46 | 59 | 75 | 89 | 102 | 113 | 125 | 140 | 150 | 180 | 212 | 248 | 283 | 324 | 364 | 456 | 547 |
|  |  | 47 | 60 | 77 | 92 | 104 | 115 | 128 | 143 | 153 | . 187 | 220 | 257 | 293 |  |  | 470 |  |
| $1{ }^{10}$ |  | 48 | 62 | 78 | 94 |  | 11 18 | $1 \begin{aligned} & 1 \\ & 1 \\ & 1\end{aligned}$ | 147 | 158 |  | 227 | 265 | $\begin{array}{ll}3 & 03 \\ 3\end{array}$ | 345 |  | 483 |  |
| 1\% |  | 49 | 63 | 80 | 95 | 109 | 121 | 134 | 151 | 164 | 200 | 235 | 274 | 313 | 356 | 398 | 497 | 594 |
| $1{ }^{7}$ |  | 50 | 64 | 82 | 97 |  | 124 | 137 | 155 | 170 | 207 | 243 | 283 | 323 | 367 | 410 | 511 | 610 |
| 11 |  | 50 | 65 | 83 | 99 |  | 127 | 140 | 160 | 176 | 214 | 250 | 292 | 333 |  |  | 525 | 626 |
| ${ }_{1}^{18}$ |  | 51 | 67 | 85 | $\begin{array}{ll}1 & 01 \\ 1 & 01\end{array}$ | $\begin{array}{ll}1 & 16 \\ 1 & 18\end{array}$ | $\begin{array}{ll}130 \\ 1 & 32\end{array}$ | 144 | $1{ }^{1} 63$ | 182 | ${ }_{2}^{2} 28$ | 255 | $\begin{array}{ll}3 & 01 \\ 3 & 10\end{array}$ | $\begin{array}{llll}3 & 43 \\ 3 & 53\end{array}$ |  |  |  | 642 658 |
| $11 / 8$ |  | 52 | 68 | 86 | $\begin{array}{ll}1 & 03 \\ 1\end{array}$ | $\begin{array}{ll}1 & 18 \\ 1\end{array}$ | 132 1 | 147 | 1.66 | 188 | 227 | 261 | 310 | 353 |  |  |  |  |
| 14 |  | 53 | 69 | 88 | 105 | 121 | 135 | 150 | 170 | 194 | 234 | 267 | 319 | 363 |  |  | 566 |  |
|  |  | 53 | 70 | 90 | 107 |  | 138 | 153 | 173 | 200 | 241 | 283 | 328 |  |  |  | 580 |  |
| $1 \frac{118}{17}$ |  | $\begin{aligned} & 54 \\ & 55 \end{aligned}$ | 71 | 91 | $\begin{array}{ll}1 & 09 \\ 1 & 11\end{array}$ | $1 \begin{array}{ll}1 & 26 \\ 1 & 28\end{array}$ | $\begin{array}{ll}1 & 41 \\ 1 & 44\end{array}$ | 157 | 176 | 205 |  | 290 | $\begin{array}{ll}3 & 36 \\ 3 & 45\end{array}$ | $\begin{array}{ll}3 & 82 \\ 3 & 92\end{array}$ | 4 4 4 43 | 481 <br> 4 <br> 4 <br> 1 | 593 607 |  |
| $11 / 8$ |  |  | 73 | 93 | $1 \begin{array}{ll}1 & 11 \\ 1\end{array}$ | 128 | 144 | 160 | 180 | 211 | 254 | 298 | 345 | 392 | 4 4 4 54 |  | $\begin{array}{ll}6 & 07 \\ 6 & 21\end{array}$ |  |
| ${ }_{2}^{1 \frac{18}{16}}$ |  | 56 57 | 74 | 95 | $\begin{array}{lll}1 & 13 \\ 1 & 18\end{array}$ | $\begin{array}{ll}1 & 31 \\ 1 & 3\end{array}$ | $1 \begin{array}{ll}1 & 47 \\ 1 & 51\end{array}$ | 164 | $\begin{array}{ll}183 \\ 1 & 86\end{array}$ | $\begin{array}{ll}2 & 17 \\ 2 & 23\end{array}$ | $\begin{array}{ll}2 & 61 \\ 2 & 68\end{array}$ | $\begin{array}{lll}3 & 06 \\ 3 & 13\end{array}$ | $\begin{array}{ll}3 & 54 \\ 3 & 62\end{array}$ | $\begin{array}{ll}4 & 02 \\ 4 & 12\end{array}$ | 454 465 | $\begin{array}{ll}506 \\ 5 & 18\end{array}$ | $\begin{array}{ll}6 & 21 \\ 6 & 35\end{array}$ | 738 |
|  |  | $\begin{aligned} & 57 \\ & 65 \end{aligned}$ | $\begin{aligned} & 79 \\ & 82 \end{aligned}$ | 196 101 | lllllll $\begin{aligned} & 1 \\ & 1\end{aligned} 18$ | $\begin{array}{ll}1 & 33 \\ 1 & 38\end{array}$ | $\begin{array}{ll}151 \\ 1 & 56\end{array}$ | $\begin{array}{ll}1 \\ 1 & 66 \\ 1\end{array}$ | $\begin{array}{ll}1 & 86 \\ 1 & 94\end{array}$ | $\begin{array}{ll}2 & 23 \\ 2 & 35\end{array}$ | $\begin{array}{ll}2 & 68 \\ 2 & 82\end{array}$ | $\begin{array}{lll}3 & 13 \\ 3 & 29\end{array}$ | 362 380 3 | 4 12 <br> 4 32 | $4 \begin{aligned} & 465 \\ & 4 \\ & 5\end{aligned}$ | 518 5 50 | 63 662 |  |
| $21 / 4$ |  | 67 | 84 | 105 | 123 | 143 | 161 | 180 | 201 | 246 | 296 | 345 | 398 | 451 | 505 | 561 | 688 | 815 |
| 23 |  | 68 | 87 | 108 | 128 | 148 | 167 | 186 | 210 | 259 | 309 | 362 | 415 | 470 | 526 | 583 | 715 | 847 |
| $21 / 2$ |  | 70 | 89 | 110 | 132 |  | 173 | 192 | 219 | 271 | 322 | 378 | 432 | 488 | 546 | 605 | 742 | $\begin{array}{ll}8 \\ 8 \\ 9 & 10\end{array}$ |
| 2 |  | 72 | 92 | 114 | 136 |  | 178 | 200 | 230 | 283 | 337 | 394 | 451 | 509 |  |  | 769 | 910 |
| $23 / 4$ |  | 73 | 94 | 118 | 140 | 162 | 184 | 210 | 241 | 294 | 352 | 409 | 469 | 530 | 588 | 650 | 795 |  |
| 27/8 |  | 75 | 96 | 121 | 144 |  | 190 | 220 | 251 | 306 | 365 | 425 | 487 | 550 | 613 | 679 | 825 | 972 |
|  |  | 77 | 99 | 124 | 148 | 170 | 196 | 230 | 260 | 317 | 378 | 440 | 505 | 569 | 638 | 707 | 855 | 1003 |
|  |  | 79 |  |  | 151 |  | 203 | $2 \begin{aligned} & 2 \\ & 2\end{aligned}$ |  |  |  |  |  |  |  | 731 | 883 | 1035 |
| $31 / 4$ |  | 80 | 103 | 130 | 153 |  | 210 | 240 | 281 | 342 | 406 |  | 539 | 608 | 682 | 754 | 910 |  |
| $31 / 8$ |  | 82 | 105 | 132 | 157 | 180 | 217 | 245 | 291 | 354 | 421 | 487 | 557 | 628 | 703 | 777 | 938 | 1098 |
|  |  | 83 | 107 | 133 | 160 | 183 | 223 | 250 | 300 | 365 | 435 | 504 | 575 | 648 | 724 |  | 965 | 1130 |
| $35 / 8$ $33 / 8$ |  | 85 | $\begin{array}{ll}1 & 09 \\ 1 & 10\end{array}$ | $\begin{array}{ll}1 & 35 \\ 1 & 37\end{array}$ | $1 \begin{aligned} & 1 \\ & 1 \\ & 1\end{aligned}$ |  | $\begin{array}{ll}230 \\ 2 & 37\end{array}$ | 255 | 310 | 3 | 449 | 5 5 5 | 593 |  | 746 |  | 993 |  |
| $33 / 4$ |  | 87 | 110 | 137 1 |  |  |  |  |  |  |  |  |  |  | 767 |  |  |  |
| 37/8 |  | 89 | ${ }_{1}^{1} 12$ | 140 | 174 | 200 | 244 | 267 | 330 | 401 | 476 | 550 | 628 | 706 | 789 |  |  |  |
| 4 |  | 90 | 113 | 143 | 177 | 207 | 250 | 274 | 339 | 412 | 489 |  |  |  |  |  | 1076 | 1256 |
| 41 |  | 92 |  |  |  |  |  | 287 |  |  |  | 5 6 6 28 | 681 | 766 | 854 |  | 1130 | 1318 13 80 |
| 41/2 |  | 93 | 117 | $\begin{array}{ll} 153 \\ 1 & 5 \end{array}$ | 190 |  | 267 | 300 | 379 3 3 | 460 | 544 | 628 | 716 | 805 | 897 |  | 1184 | 1380 |
| 43 |  | 95 | $\begin{array}{ll} 1 & 20 \\ 1 & 2.3 \end{array}$ | $\left.\begin{array}{ll} 1 & 58 \\ 1 & 5 \end{array} \right\rvert\,$ | $\begin{array}{ll} 1 & 99 \\ 2 & 97 \end{array}$ |  | 277 287 | $\begin{array}{lll}3 & 17 \\ 3 & 3\end{array}$ | $\begin{array}{lll}3 & 82 \\ 4 & 18\end{array}$ | 483 | $\begin{array}{ll}5 & 71 \\ 5 & 98\end{array}$ | 659 6 | 752 | 845 884 |  |  |  |  |
| 5 |  |  | $\begin{array}{ll}1 & 2 \\ 1 & 33 \\ 1\end{array}$ | $\begin{array}{ll}1 & 63 \\ 1 & 73\end{array}$ | $\left.\begin{array}{ll} 2 & 07 \\ 2 & 17 \end{array} \right\rvert\,$ | $\begin{array}{ll}2 & 47 \\ 2 & 61 \\ 2\end{array}$ | $\begin{array}{ll}2 & 87 \\ 3 & 02 \\ 3\end{array}$ | $\begin{array}{lll}3 & 33 \\ 3 & 50 \\ & \end{array}$ | ${ }_{4}^{4} 18$ | $\begin{array}{ll}5 & 06 \\ 5 & 31\end{array}$ | $\begin{array}{ll}5 & 98 \\ 6 & 27\end{array}$ | $\begin{array}{ll}690 \\ 7 & 22\end{array}$ | 788 8 8 23 | $\begin{array}{lll}8 & 84 \\ 9 & 24\end{array}$ | $\begin{array}{ll}9 & 85 \\ 10 & 28\end{array}$ | $\begin{array}{ll}10 \\ 11 & 82 \\ 11 & 30\end{array}$ | 1395 | 1508 |
| $51 / 2$ |  | 100 | 137 | 183 | 227 | 274 | 317 | 367 | 458 | 555 | 655 | 753 | 857 | 963 | 1070 | 1178 | 1410 | 1632 |
| 53 |  | 104 | 144 | 192 | 237 | 287 | 330 | 384 | 478 | 578 | 682 | 784 | 893 | 1002 | 1114 | 1226 | 1463 |  |
|  |  | 107 | 150 | 200 | 246 | 300 | 343 | 400 | 498 | 600 | 708 | 815 | 929 | 1041 | 1158 | 1274 | 1516 | 1755 |
| 6 |  | 110 | 157 | 208 | 257 | $\begin{array}{lll}3 & 14 \\ 3\end{array}$ | 360 | 417 | 517 | 624 | 736 | 846 | 965 | 1081 | 1200 | 1321 | 1572 | 1819 |
| 61/2 |  | 113 | 163 | 216 | 267 | 327 | 377 | 434 | 535 | 647 | 764 | 876 | 1000 | 1120 | 1242 | 1367 | 1628 | 1882 |
| 63/4 |  | 117 | 168 | 225 | 277 | 340 | 391 | 450 | 555 | 671 | 791 | 909 | 1035 | 1158 | 1286 | 1414 | 1682 | 1945 |
|  |  | 120 | 173 | 233 | 287 | 353 | 404 | 466 | 575 | 695 | 817 | 942 | 1070 | 1195 | 1330 |  | 1736 |  |
|  |  | 124 |  |  | 297 |  | 419 | 483 | 595 | 719 | 844 | 972 | 1105 | 1236 | 1370 |  | 1789 | 2073 |
| $71 / 2$ |  | 127 | 187 | 250 | 307 | 380 | 434 | 500 | 614 | 742 | 870 | 1002 | 1140 | 1276 | $14 \quad 09$ | 1552 | 1842 | 2138 |
| $73 / 4$ |  | 129 | 194 | 258 | 320 |  |  | 517 | 633 | 765 | 900 | 1034 | 1175 | 1314 | 1455 |  | 1897 | 2200 |
| 8 |  | 133 | 200 | 266 | $\begin{array}{ll}3 & 33\end{array}$ | 407 | 460 | 534 | 652 | 788 | 930 | 1066 | 1210 | 1352 | 1500 | 1650 | 1952 | 2260 |

## LIMITATIONS IN DIMENSIONS OF MICARTA TUBING

Wall Thickness


Diameters

7. to 3, in Steps of inch

3 to 7. in Steps of inch
15 to 25 , in Steps of $1 / / 2$ inch

Maximum Lengths
Inside Diameter Maximum Length
Inches Maxium Inches
if to ${ }^{1}$.................... ${ }^{21}$


Maximum length tubing will be cut into short lengths at a nominal additional charge. Waste in such cutting is charged for at the regular price.

Tubes of greater lengths than those specified can be furnished in some sizes. Prices will be quoted on request.
For prices on intermediate sizes. take the next larger diameter and wall thickness.
The table above was so prepared as to list the prices of those sizes of tubing which are most in demand. No attempt was made to list all the sizes of tubing which we make. Information on tubing of intermediate inside and outside diameters and of diameters greater than 8 inches will be quoted on request.

MICARTA GEAR AND PINION BLANKS
Blanks are cut approximately $1 / 1 /$-inch large to allow for finishing.


For gear blanks of diameters or face widths not shown in the list above, obtain the list price by interpolating to the next larger $1 / 3$-inch dimension.


## MICA INSULATION

The part of an electrical machine most liable to failure is the insulation. In an effort to reduce this weakness of electrical machinery, Westinghouse engineers have devoted much research to obtain better insulation-insulation that would be as good as the Westinghouse motors and generators upon which it was to be used. In particular, their work has effected many improvements in the manufacture of mica insulation, but neither Westinghouse engineers nor any others have ever found a satisfactory substitute for mica. Its high dielectric strength, its resistance to heat, its great flexibility, all combine to make it the most widely used insulating material.

The Westinghouse Company uses two of the common grades of mica: amber Canadian mica (phlogopite), from its own mines, and white Indian mica (muscovite). These micas are selected and graded to agree with established standards, the results of tests and observations made by Westinghouse engineers upon the manufacture, application, and performance of mica insulation. Splittings of the native mica are then built up into three finished forms: sheet mica, hot moulding mica, and cold moulding mica. Sheet mica is used for all flat work, such as the insulating segments on commutators and heating apparatus. Hot moulding mica is used for moulding bushings, washers, commutator V-rings, channels, and corner cells. Cold moulding mica is used, without being heated, for bending around sharp corners, such as are encountered in forming slot insulation, coil wrappers, and coil sheaths. Cold moulding mica, combined with fullerboard, cambric, fish paper, or Japanese paper, may also be obtained in wrapper form.

## Sheet Mica

## No. 210 Amber Mica Plate

No. 210 Amber Mica Plate is made from selected splittings of amber mica from the Westinghouse Company's Canadian mine. It is milled to exact thickness, and is gauged and inspected to assure uniform contact and spacing between the bars of the commutator. It is especially treated to prevent any slippage of the splittings after being placed in the apparatus. There is no excess of bond to melt and flow out from the segments while a commutator is being baked. This plate is uniformly free from crushed spots and impurities.

Uses-Because it is the softest-mica known, Canadian mica is well suited for commutators that are not undercut. Extremely soft, it prevents sparking by wearing down evenly with the copper bars of the commutator. It is suitable for other work where it will be used only in the flat form.

## No. 207 White Mica Plate

This mica plate is similar to No. 210 amber mica except that it is made from white Indian mica.

Uses-This mica is used for insulating segments on undercut commutators. As it is a hard mica, it will not wear down with the copper bars, and thus will cause the commutator to spark.

## Hot Moulding Mica

No. 250 Heater Mica Plate
This smooth-surfaced plate is made from selected splittings so sealed and lapped that there can be no flaring or shifting of the splittings while applying the mica to the apparatus. Clean cut holes, with saw-tooth edges, can be punched for retaining the heating element. With this plate a special bond is used, which volatilizes above $200^{\circ}$ Centigrade but does not affect the heating element nor reduce the insulating property of the mica. It is necessary to support this plate after the bond has been removed by heating. The dielectric strength of this plate is approximately 1200 volts per mil.

Uses-This mica is suitable, either in flat or moulded form, for insulating heating appliances, the operating temperatures of which do not exceed $800^{\circ}$ Centigrade.

## No. 209 Heater Mica Plate

This plate is similar to No. 250 mica plate, but is made from a different grade of mica.

Uses-This mica, in either flat or moulded form, is used for insulating heating appliances in which the operating temperatures do not rise beyond $400^{\circ}$ Centigrade.

## No. 251 White Moulding Mica

This is a white mica plate so bonded as to become flexible when heated. It is free from crushed spots and impurities and is very compact.

Uses-This mica is used for moulding bushings, washers, commutator V-rings, channels, and corner cells. It cannot be used for commutator segment insulation.

## Cold Moulding Mica

## No. 237 Flexible Mica Plate

Large, thin splittings of white Indian mica, together with an elastic bond, give this mica plate a lasting flexibility. The overlapping edges of the splittings are especially sealed so that shifting or flaring, while bending the plate to acute angles, is impossible. The average dielectric strength of this plate is 600 volts per mil.

Uses-This mica is used, without heating, for bending around sharp corners, such as are encountered in forming slot insulation, coil wrappers, and coil sheaths. Unless protected by tape or similar means, it is not recommended for applications in which it might be subject to frictional wear.

## No. 228 Mica Tape

This tape is made from uniformly thin splittings of mica, reinforced on both sides with Japanese paper, and cemented with a special bond. The tape is built up with great care, to assure uniform thickness and flexibility. Because of the special bond used, the tape, for a short time after it has been applied, can be tightened and will stay in place. In order to retain the original flexibility of the tape, the bond is not completely dried out. However, it is not left so wet as to loosen the fibers of the Japanese paper and destroy the paper's tensile strength. The average dielectric strengths for the .004-inch and .006-inch thicknesses are 2500 volts per mil and 4500 volts per mil, respectively.

Uses-This tape is used where sheet material cannot be conveniently applied: that is, for insulating closed coils and for sharp bends on large and small coils.

## No. 224 Japanese Paper and Mica

Large, thin splittings of white mica, so cemented with an elastic bond as to prevent any shifting, together with Japanese paper, make up this wrapper. Its approximate dielectric strength is 400 volts per mil.

Uses-This wrapper is especially suitable for small coil wrappers, curved washers, and spacing strips.

## No. 229 Treated Cement Paper and Mica

This wrapper is made from thin, white mica, reinforced with .008 -inch treated cement paper, and covered with Japanese paper. It may be very tightly wrapped, so as to eliminate air pockets and secure the greatest conduction of heat. This keeps the temperature of the insulation low and so prolongs its life. Its approximate dielectric strength is 1300 volts per layer.

Uses-It is especially useful for coil wrappers where high dielectric strength is required, but where the space for insulation is small.

## No. 232 Fish Paper and Mica

This wrapper is similar to No. 229, but is reinforced with fish paper instead of cement paper, and so has greater dielectric strength. The fish paper, which is extremely flexible and tough, enables the wrapper to stand much mechanical abuse. Its average dielectric strength is approximately 6000 volts per sheet.

Uses-This wrapper is especially suitable for coil insulation and coil wrappers which may be subjected to mechanical abuse.

## No. 240 Cambric and Mica

This is a flexible, white mica sheet, reinforced with .007 -inch treated cambric and covered with Japanese paper. This wrapper has the greatest mechanical strength for its thickness. Its dielectric strength is approximately 5000 volts per sheet.

Uses-This wrapper is best used where flexibility with maximum mechanical strength is required: that is, for taping large field coils.

## No. 241 Fullerboard and Mica

This wrapper consists of white mica reinforced with . 007 -inch fullerboard. Its mechanical strength is high and its dielectric strength is approximately 4000 volts per sheet.

Uses-This mica product is used for transformer and field coil insulation. It cannot be used for wrapping small armature coils.

## No. 308 Fullerboard and Mica

This is similar to No. 241 fullerboard and mica except that the mica sheet is thicker. Its dielectric strength is approximately 10,000 volts per sheet.

Uses-This should be used for transformer and field coil insulation. It is unsuitable for wrapping small armature coils.

## Mica Tubes

Mica tubes are made from thin splittings of white mica, cemented with a tough, adhesive bond and reinforced with Japanese paper. They are very compact and uniform in thickness of the wall.

Uses-These tubes are for use as insulating sleeving on grid resistor tie-rods and similar applications.

## PRICES

Sizes shown below are standard and carried in stock. Any of the products listed will be furnished in practically any size or shape or built to any
thickness required without appreciable delay. A slight additional charge will be made for special sizes, shapes and thickness.

Sheet Mica

| Material | Standard sheet, inches | Standard thickness. inches | Approx. wh.. | t Application | List Price per pound |
| :---: | :---: | :---: | :---: | :---: | :---: |
| *No. 210 Amber Mica Plate | $24 \times 36$ | . 018 | 1.50 |  | 8590 |
| *No. 210 Amber Mica Plate | 24x36 | . 022 | 1.60 |  | 590 |
| *No. 210 Amber Mica Plate | $24 \times 36$ | . 025 | 2.00 |  | 450 |
| *No. 210 Amber Mica Plate | 24×36 | . 030 | 2.40 |  | 450 |
| *No. 210 Amber Mica Plate | 24x36 | . 032 |  | Commutator strips. over $1 / 1 /$ inch long, on all industrial motors and other motors where not under cut. |  |
| *No. 210 Amber Mica Plate | $24 \times 36$ | . 035 | 2.80 |  | 450 |
| *No. 210 Amber Mica Plate | $24 \times 36$ | . 040 | 3.20 |  | 450 |
| *No. 210 Amber Mica Plate | 24×36 | . 045 | 3.60 |  | 450 |
| *No. 210 Amber Mica Plate | $24 \times 36$ |  | 3.80 |  |  |
| *No. 210 Amber Mica Plate | $24 \times 36$ | . 050 | 4.00 |  | 450 |
| *No. 210 Amber Mica Plate *No. 210 Amber Mica Plate | $24 \times 36$ $24 \times 36$ | . 060 | 4.80 4.10 |  | 450 450 |

*For commutator work. only plate milled to exact thickness is furnished.

MICA INSULATION-Continued
Sheet Mica-Continued

*For commutator work, only plate milled to exact thickness is furnished.
TThickness of paper . 008 .
Thickness of paper . 004 .

- Thickness of cambric 006
§Thickness of fullerboard .007.


## Mica Tubes

| Inside diameter. inches | Maximum length. inches |
| :---: | :---: |
| 営 | $\begin{aligned} & 12 \\ & 12 \end{aligned}$ |
| \% | $\begin{aligned} & 12 \\ & 24 \end{aligned}$ |
| 4 | $\begin{aligned} & 32 \\ & 24 \end{aligned}$ |
| 3/3/8 | $\begin{aligned} & 24 \\ & 12 \end{aligned}$ |
| 著 | $\begin{aligned} & 32 \\ & 32 \end{aligned}$ |

List price
per foot
hoinch wall
8011
11
13
11
11
11
17
17
17
17
List price
per foot.
1/inch wall
$\mathbf{3 0} 19$
$\mathbf{1 9}$
$\mathbf{2 4}$
$\mathbf{2 4}$
$\mathbf{2 4}$
$\mathbf{2 4}$
$\mathbf{3 2}$
$\mathbf{3 2}$
$\mathbf{3 2}$
$\mathbf{3 2}$

| Inside diameter. inches | Maximum length, inches |
| :---: | :---: |
| $\begin{aligned} & 5 / 6 \\ & 86 \end{aligned}$ | $\begin{aligned} & 12 \\ & 32 \end{aligned}$ |
| \% | $\begin{aligned} & 32 \\ & 12 \end{aligned}$ |
| 7/8 | $\begin{aligned} & 24 \\ & 32 \end{aligned}$ |
| 18 | $\begin{aligned} & 32 \\ & 32 \end{aligned}$ |
| $\begin{aligned} & 16 / 1 \\ & 1 / 4 \end{aligned}$ | $\begin{aligned} & 32 \\ & 32 \end{aligned}$ |


| List price per foot. It inch wall | List price per foot. $1 / 3$-inch wall |
| :---: | :---: |
| $\begin{array}{r} 8019 \\ 19 \end{array}$ | 80 32 |
| $\begin{aligned} & 21 \\ & 24 \end{aligned}$ | 35 |
| $\begin{aligned} & 27 \\ & 30 \end{aligned}$ | 41 |
| $\begin{aligned} & 33 \\ & \mathbf{3 6} \end{aligned}$ | 47 |
| 39 42 | 53 58 |

The prices above are for standard wall thicknesses. Prices of tubes of thicknesses other than those above will be quoted on request.

## TREATED CLOTH AND PAPERS

Treated cloth and papers comprise a class of insulating materials concerning which accurate data cannot readily be obtained. The data usually given-puncture voltage for a given thickness-is of little value, because the conditions under which the material is used are totally different from those under which the data was obtained. Tests on treated materials, to be a reliable guide, should be made under conditions as near as possible like those under which the material is to be used. The user, by carefully testing and selecting his insulating materials, will be amply repaid by the resulting freedom from the expense of reinsulating defective work, assurance of satisfactory service, and economy of material.
The products listed below are materials which are made primarily for use in the manufacture of Westinghouse electrical apparatus. The raw materials are tested in conformity to rigid specifications, and the finished materials are inspected carefully to assure uniformity at all times.

## Treated Cloths

A varnished cloth derives its insulating value largely from the varnish with which it is treated, the fabric serving merely as a support. The effectiveness of the treated material as an insulator depends upon the fabric supporting the varnish film in such a way as to prevent injury to the film from distortion while applying it to the parts to be insulated. A tough, flexible varnish properly combined with a strong, closely woven, pliable fabric will produce the combination most capable of successfully meeting the severe requirements of this class of material.
Tan Treated Cloth is a strong, pliable insulation, highly oilproof and moistureproof, and very durable. In bias form it can be applied smoothly and easily, without injury to the varnish film. It is used for coil wrappers, cells and armatures and insulating washers. This material deteriorates if left exposed, and, therefore, should not be kept in storage for any great length of time.
Black Treated Cloth carries a varnish which is especially designed to withstand high temperature and high electrical stress. The varnish film is slightly softer than that of tan cloth and so will not resist abrasion quite as well. It has an oily surface which renders it more moisture repellent and also acts as a lubricant. This lubrication permits of drawing the surfaces into closer contact, thus forming a more
solid insulation when built up of numerous layers. It is especially useful in tape form.
Treated Cloth Tape, both tan and black varieties, are cut from the corresponding treated cloths. The tan tapes have a tacky finish.

Varnished Duck No. 30 is $121 / 2$-ounce duck treated with a black flexible varnish which makes it waterproof. The material has good insulating properties without being liable to cracking. It is used as a hood on railway motor armatures and for insulating where a strong tough material is demanded by the mechanical conditions, such as for washers under field coils.
Varnished Drilling No. 20 is the same as No. 30 except made from a duck of lighter weight.
Tan Treated Cloth Nos. 7-10-12-15 differ only in thickness and have just the proper amount of surface grip to make them most convenient in application.
Black Treated Cloth No. 1000 is a straight cloth.
Black Treated Cloth No. 1007 is a straight cloth.
Black Treated Cloth No. 1010 is the same material as the No. 1000 but is cut bias. The joints are butted and sewed before treating.

Black Treated Cloth No. 1017 is the same material as the No. 1007 but is cut bias. The joints are butted and sewed before treating.

Tan Treated Cloth Tape, bias cut, is cut from our tan treated cloths and has the same characteristics as these cloths.
Black Treated Cloth Tape is made bias cut from No. 1010, and No. 1017 cloths.
Combination Slot Insulation consists of treated cambric cemented to fish paper by a special insulating varnish, so selected and applied that the finished material:

Has high dielectric strength.
Will not deteriorate as rapidly as the standard treated cambric when exposed to air at high temperatures.

Has sufficient flexibility to be formed and is rigid enough to be forced into place in the slots and to retain the shape to which it was formed.

Is so tough that it will not tear or break at the corners when the coil is driven compactly down into the slot.
This material, by compactly combining cloth and paper, divides the strain proportionately between the two. Therefore less fish paper is used, as the treated cloth takes up the strain which formerly was placed on the paper.

## PRICES

In ordering specify the material wanted by number and name, also the size and number of rolls or sheets wanted. Standard rolls and sheets are carried in stock for immediate shipment. Rolls of any length, and sheets cut to any size, will be furnished when specified.

Tan Treated Cloths
Standard rolls 25 and 50 yards.

Black Treated Cloths
Standard rolls 25 and 50 yards

| No. | Thickness | Width Inches | Average Breakdown Voltage | Approx. Wt. Per Sq. Yd. | List Price Per Sq. Yd. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1007 | . 007 | 36 | 7.000 | . 47 | 8059 |
| 1017 | . 007 | 34 to 36 | 7.000 | . 47 | 70 |
| 1000 | . 010 | 36 | 10.000 | . 60 | 78 |
| 1010 | . 010 | 34 to 36 | 10,000 | . 60 | 77 |

## TREATED CLOTHS AND PAPERS-Continued

PRICES-Continued

|  | Varnished Duck |  |  |  |  | Combination Slot Insulation |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{gathered} \text { No. } \\ 30 \end{gathered}$ | $\begin{aligned} & \text { Thick- } \\ & \text { ness } \\ & .030 \end{aligned}$ | $\begin{gathered} \text { Width } \\ \text { Inches } \\ 36 \end{gathered}$ | $\begin{aligned} & \text { Average } \\ & \text { Breakdown } \\ & \text { Voltage } \end{aligned}$ | Approx. <br> Sq. Yd. <br> 1.19 | $\begin{aligned} & \text { List } \\ & \begin{array}{c} \text { Price } \\ \text { Pere } \\ \text { Per } \\ \text { Sg. Yid. } \end{array} . \begin{array}{l} \text { 20 } \end{array} \end{aligned}$ | $\begin{aligned} & \text { Standard } \\ & \text { Sheet. } \\ & \text { Inches } \end{aligned}$ | , | Thickness, Inches | $\begin{gathered} \text { List } \\ \text { Pirec } \\ \text { Pqer } \\ \text { Sq. Yd. } \end{gathered}$ |
| 20 | . 020 | $\underset{36}{ }{ }_{\text {Varnish }}$ | Drilling $\ldots . .$. | 100 | 100 | $\begin{aligned} & 36 \times 36 \\ & 36 \times 36 \\ & 36 \times 36 \end{aligned}$ |  | $\begin{array}{r} .014 \text { to } .015 \\ .015 \text { to } .018 \\ .022 \text { to } .024 \end{array}$ | $\begin{array}{r} 8088 \\ 105 \\ 120 \\ 180 \end{array}$ |

Treated Cloth Tapes
Standard packages 20,40 and 80 rolls.

| Width | . 007 Thick Approx. <br> Weight Oz. Per Roll | .010 Thick Approx. Weight Oz. Per Roll | Tan Cloth Tapes <br> List Price Per 36 Yd. Roll |  | Black Cloth Tapes <br> List Price Per 36 Yd. Roll |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | ${ }_{\text {List }} .007$ | Yd. Roll |  |  |
|  |  |  | Bias | Bias | Bias | Bias |
| 1/2 | 3.5 | 4.3 | 8035 | 8043 | 8038 | 8045 |
| 8/8 | 4.4 | 5.4 | 45 | 52 | 48 | 52 |
| 3/4 | 5.25 | 6.5 | 54 | 61 | 61 | 65 |
| 7/8 | 6.5 | 7.1 | 61 | 71 | 71 | 75 |
| \% | 7 | 8.6 | 71 | 81 | 75 | 85 |
| $11 / 2$ | 8.75 | 10.75 | 85 | 98 | 98 | 110 |
| $11 / 3$ | 10.5 |  |  |  |  | 130 |
| $2^{3 / 4}$ | 12.25 | 15 17.2 | 125 140 | 145 160 | 135 160 | 1 170 |

## Treated Papers

In many instances the application does not require an insulator of extreme flexibility; or a material of greater stiffness than treated cloth is required. In such cases, treated papers are generally used. The line of Westinghouse treated papers includes such materials as have been found especially adapted for insulation purposes. These papers are treated in much the same way as Westinghouse treated cloths and are produced under the same careful supervision and subject to the same rigorous test and inspection. They are taken from the stock used in the manufacture of Westinghouse apparatus.

Treated Cement Paper is made by a special process from rope cement paper and is remarkably strong and tough. The treatment is similar to the process for treated cloth and gives the paper a firm smooth surface and actually increases its flexibility. It is used for armature coil insulation, washers, and spacing pieces.

Paraffined Fishpaper consists of fishpaper thor-
oughly impregnated with paraffine to exclude moisture and to make it more convenient to handle. Fishpaper is the strongest and toughest of the insulating papers and is especially adapted for service where ability to resist mechanical injury must be combined with good insulating qualities. Used for slot cells, coil wrappers, and washers.

Treated Fullerboard is prepared by removing the moisture in a vacuum oven and then coating with an oil-proof, moisture-repellent, baking varnish. The product has good dielectric properties and is useful where good insulating qualities must be combined with mechanical rigidity. When exposed to the air all cut edges require a protecting coat of varnish or shellac. When immersed in good insulating oil and thoroughly saturated its dielectric strength is approximately trebled. This property makes it especially valuable for service where it will be continually immersed in insulating oil. It is used for angles and channels as well as in sheet form.

## PRICES

|  | Treated Cement Paper |  |  |  |  | Paraffined Fish Paper |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| No. | Thickness | Width of Std. Roll Inches | Average Breakdown Voltage | Approx. Wt. Lbs. Per 100 Sq. Yds. | $\begin{gathered} \text { List } \\ \text { Price } \\ \text { Per } \\ \text { Sq. Yd. } \end{gathered}$ | No. | Thickness | Width of Std. Roll Inches | Average Breakdown Voltage | Approx. <br> Wt. Lbs. <br> Sq. Yds. |  |
|  |  |  |  |  |  | 1 | . 005 | 40 | 2000 | 22 | 8017 |
| 8 | . 008 | 40 | 7500 | $451 / 2$ | 8027 | 2 | . 008 | 40 | 3600 | $361 / 2$ | 26 |
| 13 | . 013 | 40 | 8000 | 70 | 36 | 3 | . 011 | 40 | 5500 | 52 | 36 |
| 18 | . 018 | 40 | 8500 | 85 | 43 | 4 | . 016 | 40 | 6200 | 89 | 51 |
|  | Paraffined Express Paper |  |  |  |  | Treated Fullerboard |  |  |  |  |  |
| 7 | . 008 | 50 | 1500 | 44 | 8016 | Std. Sheet Inches |  |  |  | Wt. Per Sheet |  |
|  |  |  |  |  |  |  |  |  |  | 3 lbs . | 8077 |
|  |  |  |  |  |  | 60 130 | .060 .130 | $40 \times 42$ $55 \times 120$ | 18100 21200 | $31 / 4 \mathrm{lbs}$. $73 / 1 \mathrm{lbs}$. | 140 285 |

## UNTREATED CLOTHS AND PAPERS

All insulating materials here listed are of specially selected stock and of the kind used in the manufacture of Westinghouse electrical machinery and apparatus. Purchasers, therefore, receive the benefit of our long experience and can feel assured that the material purchased is the best obtainable.
The uses to which these untreated materials are put are so many that no attempt is made in these pages to enumerate them. A short description of the principal characteristics of each material follows.

## Untreated Papers

Fishpaper is a very tough, strong, specially prepared paper, somewhat resembling hard fibre but considerably more flexible. Color, dark gray.
It resists mechanical injury and heat better than any other insulating paper known, and therefore has no equal as a wrapping for coils, or for cells for armature slots. Although it will stand baking for a short time, it should not be used in apparatus that is to be impregnated unless special precautions are taken.

Fishpaper is not affected by lubricating or transformer oil, but will absorb moisture like all other papers unless paraffined or otherwise treated. It is used with mica, as fishpaper and mica, in making wrappers. The thinner paper may be folded and creased without destroying the fibre or the dielectric strength.

In general, fishpaper is adapted for use where a tough material affording mechanical protection as well as insulation is required. It should be creased across and not with the grain.
Express paper is a high grade wood fibre paper used as a protection for coils where moderate mechanical strength in a thin material is required: for instance, on bars of squirrel-cage rotors of induction motors. Treated with paraffine it is sometimes used in alternating-current motors. The stock selected is very strong, and care is taken to have it free from pin-holes. Color, mottled tan.
Cement papers, also called rope cement papers or rope papers, are made from good grade of hemp rope stock, and are, consequently, long fibred and strong. They are sometimes used as spacing and as a protection to the cotton insulation in winding coils. Treated with varnish they are often used as insulation between windings and around coils in transformers. The papers carried in stock are especially selected to assure freedom from pin-holes and foreign materials. Color, buff.
Fullerboard is a dense material like cardboard; less hard and stiff than hard fibre, and more easily worked. It is not affected by transformer or lubricating oil, but will absorb moisture like other papers unless treated. It is used between turns or as a
filler in transformer and armature coils and sometimes for washers on magnet coils. Colors, mottled black or gray.
Hard fibre is a very dense, hard material used for many purposes where a tough insulator is required, such as wedges for armature slots, braces for armature coils, and washers and bushings in all kinds of electrical apparatus.

## Sleeving

Cotton sleeving is of good grade, closely braided, intended, for instance, to slip over the leads of armature coils, for additional insulation. It is designated by nominal inside diameter. By stretching or shortening the sleeving the diameter is changed, making each diameter adaptable to several sizes of wire.

## Untreated Tapes

.020-inch surgical tape is closely woven on the "herring bone" pattern. It has a tensile strength of approximately 100 pounds per inch width. Used chiefly where a tape of strength and wearing qualities is required; for example, under banding wires on armatures, for taping together and bracing large field coils.
. 017 -inch cotton gauze tape is a strong gauze tape suitable for temporary taping on coils that are to be impregnated.
.040-inch gray webbing tape is the strongest tape listed. It is suitable for binding transformer coils, etc., and has a tensile strength of approximately 190 pounds per inch width.

Cotton Tapes-These linen finished tapes, sometimes called linen tapes, are used principally for coil windings. There are three grades according to thickness: .0045 -inch, having a tensile strength of approximately 35 pounds per inch width; .007 -inch, most generally used, with a tensile strength of about 70 pounds per inch width, and .011 -inch with a tensile strength of approximately 100 pounds per inch width.

## Cord and Thread

Elm flax thread is a white cord about $\frac{3}{64}$-inch diameter twisted hard; tensile strength 30 to 40 pounds.
Barbours flax twine is a soft flax thread about $\frac{1}{64}$-inch diameter; tensile strength 6 to 10 pounds per strand.

Four-cord machine thread is a high grade soft flax thread about $\frac{1}{32}$-inch diameter; tensile strength 25 to 30 pounds.
Torpedo twine is a hard twisted flax twine designed to resist wear. The $1 / 8$-inch diameter has a tensile strength of approximately 200 pounds.
Wax end is a treated machine thread suitable for use where moisture must be excluded, and where an easy working thread is required.

## UNTREATED CLOTHS AND PAPERS-Continued

## Asbestos

Asbestos Cloth-Although it is more costly, a tightly woven, non-porous cloth is used by the Westinghouse Company, because the cheaper, more porous cloth does not answer the purpose either as a protection or as an insulator. It is used as a protection to the armature winding on some railway motors and other machines subject to rough usage and high temperatures.
Asbestos sheet contains a small amount of binder. The paper is soft and has not much mechanical strength. Used for lining metal parts such as railway circuit-breaker covers, to prevent grounds and short-circuits from arcing. Also used between turns of strap-wound coils.

Asbestos lumber is a hard, board-like substance consisting of asbestos and cement. It is a high grade flame-proof material which can be readily sawed, or drilled. Used for arcing boxes of switches, for barriers as protection against arcing, and in general for bases, partitions, and all places where high temperatures or arcing occur.

Asbestos tape is a strong, selvedged tape made of long-fibre asbestos.
Asbestos cord is a strong, white cord of long-fibre asbestos. Used for temporary binding together of parts subjected temporarily to high temperatures; also as packìng.
Asbestos sleeving is a woven sleeving of asbestos. Used as fireproof insulation on coil leads, such as the leads of arc lamp coils.

## PRICES

Untreated Papers-Standard Rolls: 25, 50 and 100 Yards

| Material | $\begin{aligned} & \text { Thickness } \\ & \text { Inches } \end{aligned}$ | Approx. Breakdown Voltage $\dagger$ | Width of Rolls Inches | Size of Shects Inches | Approx. <br> Per 100 <br> Sq. Yds. | Wr. Lbs. Per Ream | List Price Per Pound |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Fishpaper | . 004 | 1000 | 50 | ...... | $221 / 2$ | ..... | 8078 |
| Fishpaper | . 007 | 1700 | 40 |  | 40 | $\cdots$ |  |
| Fishpaper | . 010 | 2900 | 40 |  | 58 | .... | 68 |
| Fishpaper | . 015 | 4500 | 40 |  | 90 |  | 88 |
| Fishpaper | . 023 | 7100 |  | $40 \times 72$ |  | 1500 | 68 |
| Fishpaper | . 034 | 10000 | $\cdots$ | $40 \times 72$ | $\ldots$ | 2400 | 88 |
| Fishpaper | . 056 | 20000 | . | $40 \times 72$ |  | 4200 | 68 |
| Express Paper | . 007 | 1500 | 50 | $24 \times 36$ | 40 | 130 | 16 |
| Cement Paper, High Finish | . 0055 | 900 | 40 | ...... | 19 | .... | 81 |
| Cement Paper, High Finish | . 010 | 1100 | 40 |  | 34 | .... | 31 |
| Machine Finish | . 015 | 1500 | 40 |  | 54 | .... | 31 |
|  |  |  |  |  |  | Per Sheet |  |
| Fullerboard (black or tan) | . 007 | 2600 | 40 | $36 \times 40$ | 43 | . 32 | 27 |
| Fullerboard (black or tan) | . 010 | 3000 | 40 | $36 \times 40$ | 62 | . 55 | 27 |
| Fullerboard (black or tan) | . 015 | 5000 | 40 | $36 \times 40$ $36 \times 56$ | 92 | . 82 | 27 |
| Fullerboard (black or gray) | . 056 | 12000 14000 |  | $36 \times 56$ $40 \times 42$ |  | 2.9 3.6 | 27 |
| Pullerboard (gray) | . 075 | 15000 |  | $40 \times 42$ |  | 6.6 | 27 |
| Fullerboard (gray) | . 125 | 17000 |  | $55 \times 120$ | 775 | .... | 27 |
| Fullerboard (gray) | $1 / 4$ | 30000 | $\cdots$ | $48 \times 120$ | 1550 | .... | 27 |
| Pullerboard (gray) | 若 | 35000 | $\cdots$ | $48 \times 120$ $48 \times 120$ | 1938 235 | $\cdots$ | 27 |
| Fullerboard (gray) | 1 | 45000 47000 | $\cdots$ | $48 \times 120$ $48 \times 120$ | 2712 |  | 27. |

$\dagger$ These voltages are approximate for breakdown and are not to be considered for continuous service.

White Fibre-Standard Sheets Approx. 40x60 Inches

| Thickness Inches | Approx. Wt. Per Sheet in Lbs. | List Price Per Pound | Thickness Inches | Approx. Wt. Per Sheet in Lbs. | List Price Per Pound |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 5 | 8050 | 7/8 | 140 | 8064 |
| \% | 10 | 50 | 1 | 160 | 71 |
| 1 | 20 | 50 | $11 / 8$ | 180 | $\begin{array}{r}85 \\ \hline\end{array}$ |
| \% | 30 40 | 51 51 | $11 / 4$ 13 | 200 220 | 100 120 |
| 4 | 50 | 61 | 13 | 240 | 120 |
| 5 | 60 80 | 51 | 15 | 240 280 280 | 175 |
| \% | 80 100 | 53 $-\quad 56$ | 13 | 280 300 | 225 |
| 3 | 120 | 59 | $2^{1 / 8}$ | 320 | 425 |

White Cotton Sleeving


UNTREATED CLOTHS AND PAPERS-Continued


## Cord and Thread



4-Cord Machine Thread
Material
Elm Flax Thread
No. 3 Barbours Flax Twine
Four-Cord Machine Thread
Torpedo Twine
Torpedo Twine
Torpedo Twine
Wax End

| Thickness Inches | Approx. Lbs. Per Ball or Reel |
| :---: | :---: |
| 1 | 1 |
| 4 | 1 |
| I | 1 |
| 18 | 25 |
| \% | 25 |
| \%/8 | 25 |
| 刘 | 1 |

Asbestos

| Material | Thickness Inches | How Furnished | Approx. Weight |  | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Asbestos Cloth | . 035 | Sheets. $36{ }^{\circ} \times 36^{\circ}$ | 61/6 lbs. per sheet | 85 | 35 per lb. |
| Asbestos Lumber (white) | 1/6 | Sheets, 42 " $\times 96{ }^{\prime \prime}$ |  |  | 24 per sq. ft. |
| Asbestos Lumber (white) | $\frac{7}{7}$ | Sheets, 42 "x96" |  |  | 33 per sq. ft. |
| Asbestos Lumber (white) | $1 /$ | Sheets. 42 "x96* |  |  | 43 per sq. ft. |
| Asbestos Lumber (white) | 5 | Sheets, $42{ }^{\circ} \times 96^{\circ}$ |  |  | 54 per sq. ft. |
| Asbestos Lumber (white) | \% | Sheets, 42 " $\times 96{ }^{\circ}$ |  |  | 65 per sq. ft. |
| Asbestos Lumber (white) | $1 / 3$ | Sheets. $42{ }^{\circ} \times 96{ }^{\circ}$ |  |  | 87 per sq. ft. |
| Asbestos Lumber (white) | $1 / 2$ | Sheets. $42{ }^{\circ} \mathrm{x96}$ |  | 1 | 30 per sq. ft. |
| Asbestos Lumber (white) | 1 | Sheets, $42^{\circ} \times 96^{\circ}$ | . . . . . . . . . . | 1 | 75 per sq. ft. |
| Asbestos Sheet | . 007 | Rolls, $36{ }^{\circ}$ wide | 110 lbs. per roll |  | 29 per lb. |
| Asbestos Sheet | . 010 | Rolls, $36^{\circ}$ wide | 110 lbs. per roli |  | 29 per lb. |
| Asbestos Sheet | . 015 | Rolls. $36^{\circ}$ wide | 110 lbs. per roll |  | 16 per lb. |
| Asbestos Sheet | 1 | Sheets, $42{ }^{\prime \prime} \times 48^{\prime \prime}$ | $31 / 2 \mathrm{lbs}$. per sheet |  | $081 / 2$ per lb. |
| Asbestos Sheet | $1 / 8$ | Sheets, $42{ }^{\circ} \times 48^{\circ}$ | 6 lbs. yer sheet |  | $081 / 2$ per lb. |
| Asbestos Sheet | $\frac{1}{15}$ | Sheets. $42{ }^{\prime \prime} \times 48^{\prime \prime}$ | 10 lbs . per sheet |  | $081 / 2$ per lb. |
| Asbestos Sheet | $1 /$ | Sheets, 42 "x48" | $131 / 2 \mathrm{lbs}$. per sheet |  | $081 / 2$ per lb. |
| Asbestos Sheet | 13 | Sheets. $42^{\circ} \times 48^{\circ}$ | 18 lbs. per sheet |  | $081 / 2$ per lb. |
| Asbestos Sheet | $1 /$ | Sheets, $42^{\circ} \times 48^{\circ}$ | 24 lbs. per sheet |  | $081 /$ per lb. |
| Asbestos Sheet | 1 | Sheets. ${ }^{42}{ }^{\circ} \times 48^{\circ}{ }^{\circ}$ | 34 lbs . per sheet |  | $081 / 2$ per lb . |
| Asbestos Sheet | 11 | Sheets, 42"x48* | 46 lbs. per sheet |  | 081/2 per lb. |
| Asbestos Tape | . 015 | 1/2 ${ }^{\circ}$ wide, 21-yd. rolls* | 4 0z. per roll | 4 | 80 per lb. |
| Asbestos Tape | . 015 | 3/4 ${ }^{3}$ wide, 21-yd. rolls* | 51/3 02. per roll |  | 80 per lb. |
| Asbestos Tape | . 015 | 1 wide. 21-yd. rolls* | 10 oz. per roll | 4 | 80 per lb. |
| Asbestos Tape | . 015 | $11 / 4{ }^{\prime \prime}$ wide, 21-yd. rolls* | 12 oz . per roll | 4 | 80 per lb. |
| Asbestos Tape | . 025 | 3/4. ${ }^{\prime \prime}$ wide, 21-yd. rolls ${ }^{\text { }}$ | 20 oz. per roll |  | 35 per lb. |
| Asbestos Tape | . 025 | $1{ }^{\text {P }}$ wide. 21-yd. rolls* | 26 oz. per roll | 4 | 35 per lb. |
| Asbestos Tape | . 025 | $110^{\circ}$ wide, 21-yd. rolls* | 2 lbs. per roll | 4 | 35 per lb. |
| Asbestos Tape | . 025 | $11 \%$ wide. 21-yd. rolls* | 2 lbs. per roll | 4 | 35 per lb. |
| Asbestos Tape | . 025 | $11 / 2^{\prime}$ wide, $21-y d$. rolls* | 21/3 lbs. per roll | 4 | 35 per lb. |
| Asbestos Cord Asbestos Sleeving <br> *Approximate number |  | $\text { dia. } \begin{aligned} & \text { 5-lb. rolls } \\ & \text { 5-lb. rolls } \end{aligned}$ | 600 ft . per pound 175 ft . per pound | $\begin{aligned} & 6 \\ & 6 \end{aligned}$ | 50 per Ib. 50 per lb. |

# INSULATING AND SOLDERING COMPOUNDS 

VARNISHES, SHELLACS, PAINTS, CEMENTS, GLUE AND SWITCH OIL


The selection of the proper insulating compounds is one of the most difficult phases of insulation application, and the user of insulation who does not have the facilities for making elaborate tests should consider carefully, besides the ability of a manufacturer to produce these compounds, his opportunitics for determining the adaptability of any compound to a given service. The materials listed here are those used most extensively in the manufacture of the Westinghouse electrical apparatus. By using these materials the customer avails himself of the great amount of research work done in this Company's laboratories and also of the vast experience of this Company's engineers in the actual use of insulating materials.

[^35]hour on metal. The varnish should be thinned with $54^{\circ}-56^{\circ}$ naphtha.

Westinghouse No. 315 Varnish is a clear varnish which is similar to Westinghouse No. 311 varnish, but possesses longer life and greater durability. It is exceptionally tough and flexible and is designed especially for apparatus which is subjected to severe service and weather conditions. This varnish is recommended for marine apparatus, where several coats of varnish are applied. It can be applied by brushing or dipping, but dipping is recommended for uniform and effective sealing. It will bake in 8 to 10 hours at $110^{\circ}$ to $120^{\circ}$ Centigrade. $54^{\circ}-56^{\circ}$ naphtha should be used for thinning.

Westinghouse No. 319 Varnish (Black Asphaltum Enamel) is a high grade, black, baking varnish which can be used for either insulating or finishing purposes. It produces a glossy, tough, flexible film. and, when baked at high temperatures, a bone-hard film which will withstand severe service. It is acid, oil, moisture and weather-resisting, and possesses very high dielectric strength. When used as an insulator, it will bake in 8 to 10 hours at $110^{\circ}$ to $120^{\circ}$ Centigrade, and is useful for dipping coils, and Micarta tubes. When used as a finishing varnish it will bake in 2 to 3 hours at $170^{\circ}$ to $180^{\circ}$ Centigrade, and, because of its brilliant and elastic film, is an excellent finish for apparatus such as small motor frames.

Westinghouse No. 327 Varnish (Plastic Insulator) is a black baking varnish which produces a firm. tough, and elastic film. It is especially useful as an

## INSULATING AND SOLDERING COMPOUNDS-Continued

insulating varnish where heat and vibration are encountered. It is acid, alkali fume, and moisture resisting and possesses high dielectric strength. It has good penetration and excellent filling properties, and is therefore a good varnish for treating duck, tape, or paper, or for sealing between layers of tape. It is especially adapted for field coils for railway or mine use. This varnish will bake in 8 to 10 hours at $110^{\circ}$ to $120^{\circ}$ Centigrade, and should be thinned with $54^{\circ}-56^{\circ}$ naphtha.

Westinghouse No. 335 Varnish is a high grade, black, baking varnish, with extra good flexibility and ageing qualities. It is a good insulator and produces a tough, glossy film which is both hard and elastic. It will not soften under temperatures above the average, and will allow for maximum expansion and contraction without cracking. It is impervious to hot oil, and resists acid and alkali fumes. This varnish is recommended for armature, ignition, and other coils which operate under severe service; and for apparatus which is subjected to oil. It bakes in 12 to 14 hours at $110^{\circ}$ to $120^{\circ}$ Centigrade, but longer baking produces a harder film. Thin with $54^{\circ}-56^{\circ}$ naphtha.
Westinghouse No. 337 Varnish is a black baking varnish designed and constructed for exceptional service under extreme operating conditions. It produces a tough, fairly hard, flexible film, has excellent filling qualities, and has a high insulating value. On account of its exceptional qualities it is recommended for coils and wound apparatus which operate in sump holes or chemical and acid plants. Best results are obtained when three or more coats are applied. This varnish can be applied by brushing or dipping and will bake in 12 to 14 hours at $110^{\circ}$ to $120^{\circ}$ Centigrade. Thin with $54^{\circ}$ $56^{\circ}$ naphtha.
Westinghouse No. 343 Varnish is a quick baking, flashing varnish used for insulating sheet steel laminations. It is flexible even when baked at high temperatures. Has good insulating qualities and is not affected by hot oil. It will withstand high temperatures indefinitely and will not become volatile. This varnish can be applied by spraying, but is usually used in connection with a coating machine. It can be flashed on, or it will bake in an oven at $250^{\circ}$ to $275^{\circ}$ Centigrade in 6 to 10 minutes. It is thinned with $54^{\circ}-56^{\circ}$ naphtha.

## Air Drying Varnishes

Westinghouse No. 410 Varnish is a clear varnish, which air-dries in 4 to 6 hours, forming a hard, moderately flexible film. It has high dielectric strength and, for an air-drying varnish, long life under heat. It resists acid and alkali fumes and moisture. Thin with $54^{\circ}-56^{\circ}$ naphtha.

Westinghouse No. 416 Varnish (Air Drying Insulator) is a glossy, black, quick air-drying varnish which can be used as an insulator or finish. It has high dielectric strength, will resist fairly well acid and alkali fumes, and dries with a hard, lustrous film. It is used extensively when a baking varnish is not practical, and in repair shops where baking facilities are not available. It is also used as a finishing coat on wound apparatus and can be used for finishing laboratory apparatus. It will air-dry in 2 to 4 hours and should be thinned with $54^{\circ}-56^{\circ}$ naphtha. It can be applied by dipping, brushing or spraying.

Westinghouse No. 418 Varnish (Black Insulating Varnish) is a black, glossy, quick air-drying varnish possessing exceptional insulating qualities and producing a tough, elastic film. It resists acid and alkali fumes, is a moisture repellent and will not become brittle on ageing. It will dry in one hour or less and adheres firmly to all materials. When baked for 3 to 4 hours at $110^{\circ}$ to $120^{\circ}$ Centigrade, it will not soften at ordinary temperatures. It is used for dipping stators, strap coils, and connectors, and where a baking varnish is unnecessary. It can be applied by brushing, dipping or spraying and is thinned with gasoline or benzol.

Westinghouse No. 422 Varnish (Black Finishing Varnish) is a glossy, black, quick air-drying varnish, which is oil-proof and a high grade insulator, It produces a hard, smooth surface which affords protection against dirt and dust. It is used for general finishing purposes on electrical apparatus, and can be applied by brushing, dipping or spraying, Westinghouse No. 436 Varnish or denatured alcohol is used for thinning.

Westinghouse No. 428 Varnish (No. 3 Shellac) is an orange, heavy bodied, quick-drying varnish, which is used for general insulating purposes. It is also used for sticking and building up paper and cloth, and for cementing asbestos and other sheet insulation to wood or metal. It is used in many ways as a finishing varnish for sealing pores and smoothing rough surfaces. It can be applied by brushing, dipping, or spraying. It is thinned with Westinghopse No. 436 Varnish or denatured alcohol.

Westinghouse No. 434 Varnish (No. 14 Shellac) is a clear, transparent, quick-drying, spirit varnish, which produces a hard, glossy, film having a fair amount of flexibility. It is oil-proof and moisture resisting. Its uses are similar to those of No. 428 Varnish. Thin with Westinghouse No. 436 Varnish or denatured alcohol.

Westinghouse No. 436 Varnish (No. 1 Shellac) is a specially prepared, light-bodied, spirit varnish used chiefly as a thinner for heavier spirit varnishes. Being thus prepared it is less subject to the variations found in commercial denatured alcohol.

## INSULATING AND SOLDERING COMPOUNDS-Continued

## Insulating Compounds

- Westinghouse No. 513 Compound (No. 5 or Commutator Cement) is an acid free, quick-setting compound which possesses excellentmechanical strength and insulating qualities. This compound will withstand injury from contraction and expansionand will not crumble or burn under ordinary temperatures. It consists of a powder and liquid packed separately in a container. This compound is used for repairing pitted commutators, and for filling-in purposes on the front and rear ends of armatures. This compound will set in air in 24 hours, but large masses should be heated at $60^{\circ}$ to $70^{\circ}$ Centigrade for 4 to 5 hours, to assure complete drying. Best results are obtained when the compound is used in proportions of 3 parts powder to 1 part liquid.
Westinghouse No. 517 Compound-This compound is the liquid required for use with Compound No. 513 and can be ordered separately.
Westinghouse No. 521 Compound (A.R.C. Cement) is a compound especially designed to withstand temperatures up to $800^{\circ}$ or $900^{\circ}$ Centigrade. It is exceptionally well fitted for repairing arc deflectors and arc chutes, rheostats, asbestos lumber, stone, porcelain, and other heat-resisting materials. It is applied cold like putty, and air-dries in 10 to 12 hours; or will bake dry in 3 to 4 hours at $200^{\circ}$ Centigrade.
Westinghouse No. 525 Compound (No. 18 Cement) is a hard, oil-proof filling compound used for filling around transformer leads and bushings, for sealing pot-heads and terminal bells, and other applications where an oil-proof sealing compound is required. It has a dropping point of $140^{\circ}$ Centigrade, and flows readily at $160^{\circ}$ Centigrade. This compound shrinks 5 per cent on cooling from $150^{\circ}$ to $20^{\circ}$ Centigrade.
Westinghouse No. 529 Compound is a non-oilproof, tough, flexible filling compound used for filling joints, pot-heads, junction boxes, and other applications where a non-oil-proof filling compound is required. It is also used for protecting underground cable or where extreme moisture protection is required. This compound has a dropping point of $140^{\circ}$ Centigrade, flows readily at $150^{\circ}$ Centigrade, and shrinks approximately 12 to 15 per cent on cooling from $150^{\circ}$ to $20^{\circ}$ Centigrade.
Westinghouse No. 533 Compound is a hard sealing and filling compound, red in color, used for filling over screw heads in porcelain and slate bases of switch panels. It is a good insulator and is moisture proof. It has a dropping point of $110^{\circ}$ Centigrade, and flows readily at $120^{\circ}$ Centigrade.

Westinghouse No. 535 Compound is a black wax compound used for filling cable joints, and similar applications, where easy removal of the compound is desirable. It is also used for filling junction boxes and pot heads. This compound has a "sharp" melting point, that is, the compound will
not soften until a temperature is reached which is but slightly lower than the melting point.
Westinghouse No. 539 Compound is an amber impregnating compound which is exceptionally free from dirt and foreign matter. It has excellent insulating properties, is water-proof, and is not affected by hot oil. It has a dropping point of $110^{\circ}$ to $120^{\circ}$ Centigrade, and when heated to $150^{\circ}$ Centigrade is very fluid and penetrates well. It has a "sharp" point and drains well from the apparatus. This compound is recommended for use in vacuum-impregnating transformers.

Westinghouse No. 541 Compound is a specially prepared thinner for use in maintaining a uniform dropping point for No. 539 Compound.

Westinghouse No. 543 Compound is a black asphaltic compound, recommended for use in connection with No. 547 Compound for impregnating railway field coils. It is fairly tough and resilient and possesses good insulating qualities. It requires a voltage of 320 volts per mil. to puncture. It can also be used for filling purposes where a low temperature non-oil-proof compound is required. It has a dropping point of $90^{\circ}$ Centigrade and flows readily at $110^{\circ}$ Centigrade. On cooling from $120^{\circ}$ to $20^{\circ}$ Centigrade it shrinks approximately 15 per cent.
Westinghouse No. 547 Compound is a black asphaltic compound similar to No. 543 Compound, but having a higher dropping point. It drops at $150^{\circ}$ Centigrade, flowsreadily at $170^{\circ}$ Centigrade, and shrinks approximately 20 per cent on cooling. Its dielectric strength is 320 volts per mil. of thickness. When mixed with No. 543 Compound, any desired dropping point can be obtained by varying the proportions. Its tough rubbery structure makes this compound an excellent non-oil-proof filling compound.

## Finishing Materials

## Air Drying

Westinghouse No. 614 Priming Paint is a specially prepared, black, iron primer containing linseed oil, white lead, and a coloring pigment. This priming paint has good adherence and forms an excellent foundation for black finishing paints. It will not craze, crack nor shrink. It will dry in 8 to 10 hours. This primer is recommended for painting apparatus for indoor service.

Westinghouse No. 618 Priming Paint is a high grade, light brown primer, especially designed for the first coat in finishing apparatus for outdoor service. This primer contains a lead base, ground in reinforced pure linseed oil, and thinned with specially prepared paint thinner. This primer can be applied to iron or other metal, and also to galvanized surfaces. It will not "alligator" nor crack. This primer will dry dust-free in 8 hours, but should dry 24 hours before any other paint is applied. It

## INSULATING AND SOLDERING COMPOUNDS-Continued

can be brushed, dipped, or sprayed. It is shipped for brushing and should be thinned if necessary with Westinghouse No. 662 Paint Thinner.
Westinghouse No. 622 Paint is a light gray paint and is used as a second coat over Westinghouse No. 618 Priming Paint. It is designed to create a closer union between the primer and finishing coats of paints. It contains the same high grade materials as are in Westinghouse No. 618 Priming Paint, and a greater proportion of oil. It will dry in 8 hours, but 24 hours should be allowed before the finish is applied.

Westinghouse No. 626 Paint is a high grade, dark gray finishing paint, which is the standard Westinghouse outdoor finish. This paint is long in oil, and dries with a hard glossy film. It is especially adapted for outdoor service and will not crack, craze, or shrink. When used in connection with Westinghouse No. 618 Primer and Westinghouse No. 622 Second Coat Paint this paint forms an exceptionally durable paint film. It can be applied by dipping, brushing, or spraying. It should be thinned with Westinghouse No. 662 Paint Thinner. It dries dust free in 10 to 12 hours. This paint can also be baked in 6 to 8 hours at $70^{\circ}$ to $80^{\circ}$ Centigrade and will not change color.

Westinghouse No. 630 Sealer is a black, quickdrying sealer-coat paint, which dries with a hard impervious film. It is used over a priming paint to insure equal absorption and the consequent uniform gloss in the finish. It will dry in 4 to 6 hours and is shipped ready to apply by brushing.

Westinghouse No. 634 Enamel is a black, semigloss enamel which produces a velvet finish. When used in connection with No. 630 Sealer it makes an ideal finish for machines. It is oil proof. This enamel is applied only by brushing.

Westinghouse No. 638 Enamel is a light gray enamel which is specially designed to withstand mineral oil. It is used to paint oil wells and housings for bearings. It is an excellent paint to resist. weather and heat.
Westinghouse No. 642 Enamel is a glossy black, fairly quick-drying, oil-proof enamel which can be applied to apparatus which operates in oil. It dries in 4 to 6 hours and can be used without a primer. It is applied by brushing or spraying and is shipped ready for use.
Westinghouse No. 646 Enamel (Flat Black Enamel) is a flat black enamel which dries in 2 to 4 hours. It is oil proof and a good insulator. It can be used for finishing castings and the backs of switchboards. This enamel is applied by brushing and can be thinned with turpentine or petroleum naphtha.

Westinghouse No. 650 Paint (Protective Paint) is a glossy black paint which dries with a tough, elastic film. It is used on metal surfaces only and affords protection against moisture and acid and
alkali fumes. It is applied by brushing or dipping and is thinned with petroleum naphtha.

Westinghouse No. 654 Japan is a black, medium grade japan which affords good protection for metal surfaces. It dries with a high gloss and is not easily chipped off. It can be applied by brushing, dipping, or spraying.

Westinghouse No. 658 Lacquer (Switchboard Lacquer) is a black, quick-drying, velvet-finish enamel which produces the so-called marine finish. This enamel will adhere to any material and is an excellent insulator. It is water-proof and is not affected by oil or the ordinary solvents. Best results are obtained by spraying the enamel. It is thinned with Westinghouse No. 664 Thinner. It will dry hard in one hour or may be baked at $50^{\circ}$ Centigrade for 30 minutes.

Westinghouse No. 662 Paint Thinner is a well balanced thinner containing selected solvents and driers with the necessary binder. It is clear and will not leave a residue upon evaporation.

Westinghouse No. 664 Thinner (Lacquer Thinner) is a special thinner for use only with Westinghouse No. 658 Lacquer Enamel.

## Baking

Westinghouse No. 718 Japan is a black, glossy japan which affords a reasonably cheap protective coating. It is used on tanks and other apparatus where a high grade finish is not essential. It will bake in 3 hours at $150^{\circ} \mathrm{Centigrade} .54^{\circ}-56^{\circ}$ naphtha is used for thinning.
Westinghouse No. 722 Japan is a high grade, black, rubber finish japan. This japan bakes with a rich lustrous finish, and is exceptionally durable. It will bake in 3 to 4 hours at $150^{\circ}$ to $160^{\circ}$ Centigrade. It is thinned with $54^{\circ}-56^{\circ}$ naphtha.

Westinghouse No. 732 Enamel is a black, semigloss enamel which bakes hard at a low temperature. It is an excellent insulator and is recommended for finishing switch handles and cross bars. It will bake in 12 to 14 hours at $90^{\circ}$ to $100^{\circ}$ Centigrade. This enamel should be used as received.

Westinghouse No. 736 Enamel is a glossy black, high grade enamel suitable for all metal surfaces. It is exceptionally hard and tough and will withstand severe service. It will bake in 3 to 4 hours at $150^{\circ}$ to $160^{\circ}$ Centigrade, or for longer periods at lower temperatures where insulation is present. $54^{\circ}-56^{\circ}$ naphtha is used for thinner.

## Insulating Clue

Westinghouse No. 880 Glue (Insulating Glue) is a non-hygroscopic, neutral, liquid insulating glue, possessing excellent adhesive qualities. Applied cold it is recommended for fastening tape ends, closing cells and in general for gluing insulating materials. It can also be baked, and is recommended for building up fuller board strips.

## INSULATING AND SOLDERING COMPOUNDS-Continued

## Soldering Flux

Westinghouse No. 908 Flux is a high grade, neutral, liquid soldering flux, to be applied by brushing or dipping. It dries quickly and is fairly adhesive. It can be used as a protective coating for parts in storage, which are later to be tinned or soldered. Thin with alcohol.

Westinghouse No. 914 Flux (Soldering Paste) is a medium grade soldering flux, ready for use. It is in easily applied paste form. It acts as a cleaner and flux, and causes the solder to flow well, thereby making a firm lasting joint.

Westinghouse No. 920 Flux is a high grade flux in paste form similar to No. 914 Flux. This flux is acidless and is for use with fine wire, or where high insulation is required.

## HL Lubricating Oil

HL Oil was developed for the lubrication of Westinghouse pneumatically-operated switch cylinders.

This oil is sufficiently liquid to be used in an ordinary oil can and is used without dismantling switch group. Inject through the hole in the top of switch cylinder casting, $1 / 8$ ounce (one teaspoonful) every 10,000 miles (under average operating conditions). Should pistons get gummy, use more frequently, but only amount necessary for free operation.

HL Oil should also be used during the heavy overhaul, when pistons are removed from cylinders. Cylinder and piston should be coated well with this oil. Approximately $1 / 16$ ounce is required for each cylinder.

PRICES
Baking Varnishes

|  | Color | *Specific Gravity | Application | Thinner | $\stackrel{\text { In }}{\text { I-Gal. }}$ Cont. | $\begin{aligned} & \text { Price } 1 \\ & \text { In } \\ & \text { S-Gal. } \\ & \text { Cont. } \end{aligned}$ |  | $\underset{\substack { \text { In } \\ \begin{subarray}{c}{1 . \mathrm{Bbl} \\ \text { Cont. }{ \text { In } \\ \begin{subarray} { c } { 1 . \mathrm { Bbl } \\ \text { Cont. } } }\end{subarray}}{ }$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| No. 311 Varnish (Amber Insulator) | Clear | . 850 | Bakes in 8 hrs. at $110^{\circ}-120^{\circ} \mathrm{C}$ | $54^{\circ}-56^{\circ}$ <br> Naphtha | 8215 | 8205 | 8185 | 8155 |
| No. 315 Varnish | Clear | . 835 | Bakes in 8 hrs . at $110^{\circ}-120^{\circ} \mathrm{C}$. | $54^{\circ}-56^{\circ}$ Naphtha | 290 | 280 | 270 | 240 |
| No. 319 Varnish (Asphaltum Enamel) | Black | . 855 | $\begin{aligned} & \text { Bakes in } 8 \text { hrs. } \\ & \text { at } 110^{\circ}-120^{\circ} \mathrm{C} \text {. or } \\ & \text { in } 2 \text { to } 3 \text { hrs. at } \end{aligned}$ $170^{\circ}-180^{\circ} \mathrm{C} .$ | $\begin{aligned} & 54^{\circ}-56^{\circ} \\ & \text { Naphtha } \end{aligned}$ | 205 | 195 | 165 | 135 |
| No. 327 Varnish (Plastic Insulator) | Black | . 850 | Bakes in 8 hrs. at $110^{\circ}-126^{\circ} \mathrm{C}$. | $54^{\circ}-56^{\circ}$ <br> Naphtha | 160 | 150 | 135 | 95 |
| No. 335 Varnish | Black | . 865 | Bakes in 12 to 14 hrs at $110^{\circ}$ | $54^{\circ}-56^{\circ}$ <br> Naphtha | 240 | 235 | 230 | 185 |
| No. 337 Varnish | Black | . 850 | Bakes in 12 to | $54^{\circ}-56^{\circ}$ | 170 | 160 | 155 | 120 |
| No. 343 Varnish | Black | $\therefore 830$ | Flashes or bakes in 6 to 10 min . at $250^{\circ}-275^{\circ} \mathrm{C}$. | ...... | 195 | 185 | 175 | 135 |

## Air Drying Varnishes

| No. 410 Varnish | Clear | . 850 | Air-dries in 4 to 6 hrs . | $54^{\circ}-56^{\circ}$ | 245 | 235 | 225 | 190 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| No. 416 Varnish | Black | . 850 | Air-dries in 2 to 4 hrs . | $\begin{aligned} & \text { Naphtha } \\ & 54^{\circ}-56^{\circ} \end{aligned}$ | 190 | 175 | 150 | 115 |
| No. 418 Varnish <br> (Insulation Varnish) | Black | . 900 | Air-dries in 1 hr . Bakes in 3 to 4 hr . at $110^{\circ}-120^{\circ} \mathrm{C}$. | Gasolene <br> or <br> Benzol | 340 | 330 | 315 | 270 |
| No. 4!2 Varnish (Finishing Varnish) | Black | . 916 | Air-dries in 1 hr . | No. 436 Var. or denatured alcohol | 360 | 345 | 330 | 295 |
| No. 428 Varnish (No. 3 Shellac) | Orange | . 880 | Air-dries in .30 minutes | No. 436 Var. or denatured alcohol | 465 | 435 | 425 | 380 |
| No. 434 Varnish (No. 14 Shellac) | Clear | . 845 | Air-dries in 30 minutes | No. 436 Var. or denatured alcohol | 200 | 190 | 185 | 160 |
| No. 436 Varnish (No. 1 Shellac) | Clear | .... | ...................... |  | 245 | 235 | 215 | 175 |

## Insulating Compounds

|  | Color | Dropping Point | Characteristics | Container |  | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| No. 513 Compound (No. 5 or Commutator Cement) | White | ..... | Insulating filler will air-dry in | 1/-1b. Can | Per 1b. | 8090 |
|  |  |  | 24 hrs . or bake in 5 hrs . at $60^{\circ}$ | 3-1). Can | Per lb. | 49 |
|  |  |  | to $70^{\circ} \mathrm{C}$. | 10-13. Can <br> 25-1b. Can | Per 1b. | 30 25 |
| No. 517 Compound <br> No. 521 Compound (A.R.C. Cement) | White | ........ |  |  | Per gal. | 465 |
|  |  |  | Heat resisting filler will air-dry, | 1-pt. Can | Per can | 36 |
|  |  |  | or bake 3 hrs . at $200^{\circ} \mathrm{C}$. | ${ }_{1}^{1-\mathrm{qt} \text {. }}$. Can Can | Per can Per can | 65 205 |
| No. 525 Compound (No. 18 Cement) | Black | $140^{\circ} \mathrm{C}$. | Oil-proof | 1-1b. Cakes | Per lb. | 15 |
|  |  |  | Fluid at $160^{\circ} \mathrm{C}$. | 0-1b. Cakes | Per lb. | 15 |

## INSULATING AND SOLDERING COMPOUNDS-Continued

## PRICES-Continued

## Insulating Compounds-Continued

|  | Color | Dropping Point | Characteristics | Container | List Price |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| No. 529 Compound | Black | $140^{\circ} \mathrm{C}$. | Non-oil-proof <br> Fluid at $150^{\circ} \mathrm{C}$ | 1-1b. Cakes 10-lb. Cakes | ${ }_{\substack{\text { Per } \\ \text { Per lb. } \\ \text { lb }}}$ | 8015 |
| No. 533 Compound | Red | $110^{\circ} \mathrm{C}$. | Non-oil-proof fill |  | Per lb. | 15 |
| No. 535 Compound | Black | $75^{\circ} \mathrm{C}$. | Non-oil-proot |  | Per lb . | 30 |
| No. 539 Compound | Amber | $110^{\circ}-120^{\circ} \mathrm{C}$. | Oil-proof | ........... | Per lb, | 45 |
| No. 543 Compound | Biack | $90^{\circ} \mathrm{C}$. | Non-oil-proof |  | Per | 10 |
| No. 547 Compound | Black | $150^{\circ} \mathrm{C}$. |  |  | Per lb . | 10 |

## Air-Drying Finishing Materials



Baking Finishing Materials

| No. 718 Japan | Black | . 855 | Bakes in 3 hrs. at $150^{\circ}-160^{\circ} \mathrm{C}$ | Naphtha | 150 | 140 | 130 | 100 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| No. 722 Japan | Black | . 900 | Bakes in 3 to 4 hrs. | Naphtha | 470 | 460 | 460 | 415 |
| No. 732 Enamel | Black | 1.06 | Bakes 14 hrs . at | Naphtha | 410 | 400 | 890 | 350 |
| No. 736 Enamel | Black | 8.35 | Bakes 3 to 4 hrs. at $150^{\circ}$ to $160^{\circ}$ or less | Naphtha | 335 | 330 | 820 | 280 |
|  |  |  | Insulating Glu |  |  |  |  |  |
| No. 880 Glue (Insulating Glue). |  |  |  | $\begin{gathered} \sqrt{1 / 2} \text {-Pint Can } \\ 8026 \end{gathered}$ |  |  |  |  |

## Soldering Fluxes

| 2-oz. Can | 4-02. Can | Price Per Can |  | 8-Lb. Can |
| :---: | :---: | :---: | :---: | :---: |
| 8016 | $\$ 018$ | 8029 | 8045 | 8250 |
| 25 | 40 | 70 | 125 | 900 |
|  |  | Price Per |  |  |
| 1-pt. Can |  | 1-qt. Can |  | 1-gal. Can |
| 8026 |  | 8039 |  | $\$ 130$ |

## Lubricating Oil


*The information given with regard to thinners and specific gravities is based upon our experience with the products. The specific gravities given are the recommended densities for applying. The product furnished may not have this density. In ordering specify about one-half as much No. 664 Thinner (Lacquer thinner) as Lacquer.

# INSULATING OILS 

The oils listed in this section are of the highest quality and are the kind used in all Westinghouse apparatus requiring an insulating oil. A great amount of research work has been done by the Com-
pany in this line and the oils listed are the result. The purchaser can, therefore, feel assured that the material described is the best of its kind obtainable for the purpose.

## WEMCO A TRANSFORMER OIL

## General

Wemco A oil is a special grade of oil for use in oil-inșulated and oil-cooled apparatus, including transformers, Westinghouse indoor oil circuitbreakers, electrolytic lightning-arresters, feederregulators, and rectifiers. For Westinghouse oil circuit-breakers, Wemco A oil should not be used where temperatures below 0 degrees Centigrade ( $32^{\circ}$ Fahrenheit) might be encountered, as in unheated indoor or in outdoor installations. For such applications Wemco C oil should be used. Careful research has demonstrated that Wemco A oil is entirely suitable for use in oil-circuit-breakers, where the temperature limitations referred to above permit. This allows the use of one grade of oil in all oil-immersed apparatus, except where exposed to low temperatures.

It is desirable that oils which have been used in transformers, and oils which have been used in circuit-breakers, should not be mixed to be used again. However, if it is necessary to use in a transformer, oil that has been previously used in a circuit-breaker, this oil should first be thoroughly cleaned. This is to rid it of free carbon or any other impurity which may have been caused by the operation of the circuit-breaker and which, while harmless to the circuit-breaker, may be injurious to the transformer.

It is a pure mineral oil free from moisture, acids alkali or free sulphur and is very fluid. This oil is not affected by high temperatures reached under operating conditions. It congeals at minus 2 de grees Centigrade ( 28.4 degrees Fahrenheit.)

## Insulating Properties

Dielectric Strength-This oil has an average breakdown value of 22,000 volts when tested in the method described in the first paragraph following.
Methods of Test-The usual method of testing Wemco A Oil is by the use of our oil testing cup, Style No. 263621 (see page on Oil Testing Cups), which is a device having flat disc electrodes one inch in diameter with square edges, set with surfaces in parallel planes 0.1 inch apart and with their axes in the same horizontal line.
A similar device may be used with discs 0.5 inch
in diameter set 0.2 inch apart: the average breakdown value must then be not less then 38,500 volts.

A third device having electrodes consisting of spheres 0.5 inch in diameter set 0.15 inch apart in the same vertical line may be used; the average breakdown voltage with this device must not be less then 40,000 volts.

The following precautions must be followed when using all devices for making dielectric tests, to prevent obtaining results that will cause the condemnation of good oil.

When possible the gap should first be adjusted and locked in place. Then rinse thoroughly with benzine or gasoline. If wiping with cloth is necessary, the cloth must be dry and all such cleaning must be followed by thorough rinsing until all fibers of cotton have been eliminated. Then give a final rinsing with the oil to be tested, immediately before placing the test sample in the apparatus.
The temperatures of both oil and testing apparatus should be as nearly the same as possible and should be between 20 degrees Centigrade and 30 degrees Centigrade. Lower temperatures are likely to yield low break-down values and higher temperatures high values.

The oil level for apparatus with disc electrodes should not be less than one inch above the electrodes and for apparatus with spheres arranged above one another not less than six inches above the center of the gap.
The testing transformer should have a capacity at least one kilovolt-ampere.
Pour the test sample into the testing device and allow it to stand until all minute air bubbles have had time to escape. This will require two or three minutes.
Apply the testing voltage, starting at a low value and increasing steadily at the rate of about $\mathbf{3 0 0 0}$ volts per second without opening the circuit until breakdown takes place.

After each break, jar the testing device but do not cause the oil to be agitated sufficiently to take up air bubbles. This will tend to loosen particles of carbonized oil from between the electrodes. Do not introduce any device into the oil for stirring, as it is likely to cause low breakdown voltages on

## INSULATING OILS-Contimed

account of introducing minute particles of foreign matter or moisture. Jarring will not remove all carbon from between the electrodes, but the remainder will be driven off by the next application of voltage before the breakdown value is reached.

Repeat the application of voltage until five breakdowns have been made and use the average value as the breakdown voltage of the oil.

Sometimes a small bright spark passes across the gap but does not form an arc or cause circuit breakers or fuses to open the circuit. Such discharges should be disregarded in recording results. They are not likely to occur if sufficient time is allowed for all air to escape before applying voltage. It is better to make tests on several samples of oil if the first sample has a low breakdown value. If the tests on any one sample from the same tank, or other container, yield satisfactory results, and the tests on other samples are low, the latter may be disregarded as having been caused by contamination while taking from the container or by insufficient cleaning of the testing device.
Moisture-It is imperative that the oil contain little or no moisture, as the dielectric strength of the oil decreases very rapidly as the percentage of moisture increases. Various grades of oil differ greatly as to their abilities to separatefrom water with which they have been mechanically mixed. Wemco A oil possesses this separating property to a marked degree. If mixed with a large percentage of water and the water be allowed to settle over a considerable period, the Wemco A oil will, without other treatment, regain a large percentage of its original dielectric strength.

Chemical Reaction - The presence of traces of acid or of alkali used in the purification of oil of this class is not permissible in insulating oil for two reasons: first, the presence of the acid or alkali reduces the dielectric strength of the oil; and, second, acids and alkali are corrosive or destructive in their action upon the materials of the apparatus.

## Physical Properties

Viscosity-Since one of the main functions of the oil is to cool the apparatus it insulates, its viscosity is of great importance. The more sluggish the oil the slower will be its circulation, and consequently the transfer of heat will be correspondingly slow. Heavy oil will not circulate freely through the oil ducts of the windings with the result that a high temperature gradient exists between the oil and the transformer or other windings. The viscosity of Wemco A oil is approximately 50 at 40 degrees Centigrade ( 104 degrees Fahrenheit). The viscosity is determined by the time required to flow
out of a given vessel through an orifice of specified dimension. (Saybolt Universal Viscosimeter.)

Deposit-A transformer or switch oil should be as free from deposit as possible. This deposit is objectionable principally because it clings to the coil winding, fills the oil ducts of transformers, and adheres to the contacts of oil circuit-breakers. The cooling of the apparatus is thus seriously affected by oil which forms a deposit under normal conditions. The deposit also renders the oil more sluggish and thus further affects its cooling action. The deposit is an indication that a chemical decomposition is taking place and is therefore an important matter. The forming of deposit seems to be a matter of the temperature at which the oil operates and the length of time it has been used. Different grades of oil differ as to the temperature at which deposit will appear. The characteristics of Wemco A oil are particularly good as regards deposit, and no trouble will be experienced under any condition of normal operation.

Flash Point and Fire Point-The flash point of oil is the temperature at which the vapor resulting from the heat ignites; and the fire-point is the temperature at which the oil actually takes fire.

The flash-and fire pointsshould be well above any temperatures that might occur in the oil under operating conditions.

The maximum temperature of the oil should never be allowed to exceed 90 degrees Centigrade (194 degrees Fahrenheit) in oil-insulated transformers or regulators, or 70 degrees Centigrade ( 158 degrees Fahrenheit) in oil circuit-breakers. Because of these operating limits, and because the oil does not ignite until a very high temperature is reached, it is evident that extremely high flash points and fire points are not necessary.

The flash point of Wemco A oil will not be less than 140 degrees Centigrade ( 284 degrees Fahrenheit) and the fire point not less than 154 degrees Centigrade ( 310 degrees Fahrenheit) when tested in open cup.

Color-The color of insulating oil is of relatively small importance, but a light color is desirable, so that the transformers or other apparatus may be inspected when under oil. It is also sometimes necessary to make changes on the terminal boards submerged below the oil level, or to inspect circuitbreaker contacts by means of periscopic devices. The lighter colored oil may permit doing this without lowering the oil level. Wemco $A$ oil is very light in color.

Specific Gravity-The specific gravity of Wemco A oil is approximately 0.83 .

## INSULATING OILS-Continued

## WEMCO B SWITCH OIL

Wemco B oil was the standard oil for use in Westinghouse indoor oil circuit-breakers for many years. Later research has demonstrated that wherever Wemco B oil has been used in Westinghouse oil circuit-breakers, Wemco A oil can be used instead. Thus the number of kinds of oil that a customer must carry in stock can be reduced. However. Wemco B oil is still available for customers who may want to maintain their present stock of it. Wherever necessary, Wemco A and Wemco B oils can be mixed for use in Westinghouse oil circuitbreakers. Because Wemco B oil is unsatisfactory for use in transformers, these two oils cannot be mixed for this use. The use of Wemco C oil is recommended where, as in unheated indoor or any outdoor insulation, temperatures below 0 degrees Centigrade ( 32 degrees Fahrenheit) might be encountered.
Wemco B oil is a pure mineral oil, free from moisture, acid. alkali, and free sulphur, and is not affected by high temperatures reached under operating conditions. It begins to congeal at minus 11 degrees Centigrade ( 12.2 degrees Fahrenheit).
The same methods of test are used for Wemco B oil as described for Wemco A oil.
Dielectric Strength-The oil has an average breakdown value of 18,000 volts when tested between flat
disc electrodes one inch in diameter set with surface in parallel planes 0.1 inch apart (see oil test cup.Style No. 263621). Tested in a similar device using one-half inch discs set 0.2 inch apart, the average breakdown voltage is 31,500 volts; or tested in device using onehalf inch spheres set 0.15 inch apart, the average breakdown voltage is 35,000 volts.
Viscosity-Wemco B oil is somewhat heavier than Wemco A oil, the viscosity being about 71 (Saybolt test) at 40 degrees Centigrade (104 degrees Fahrenheit).

Flash Point and Fire Point-Wemco B oil has a flash point of not less than 171 degrees Centigrade ( 340 degrees Fahrenheit) and a fire point of not less than 198 degrees Centigrade ( 390 degrees Fahrenheit) when tested in an open cup.
Deposit-Wemco B oil has a very low deposit under any normal operating conditions.
Evaporation-The characteristic of low evaporation is of small importance in switch service. However, Wemco $B$ oil under operating conditions will show only a very slight loss by evaporation.

Color-Wemco B Oil is light in color
Specific Gravity-The specific gravity is about 0.86 at 15.5 degrees centigrade ( 60 degrees Fahrenheit).

## WEMCO C SWITCH OIL

Wemco C oil is similar to Wemco A oil but has the remarkably low congealing point of minus 40 degrees Centigrade (minus 40 degrees Fahrenheit). Wemco C oil is recommended for use the year round in outdoor or unheated indoor installations of oil circuit-breakers, switches and auto-starters when temperature below 0 degrees Centigrade may be encountered. In such service the congealing of the more viscous Wemco A oil might interfere with the operation of the apparatus. A low congealing temperature is not ordinarily important for outdoortype transformers, or electrolytic lightning arresters, as the movement of contacts is not involved.

The general characteristics of Wemco $\mathbf{C}$ oil are similar to those for Wemco A oil.

Wemco C oil is a pure mineral oil, free from moisture, acid, alkali and free sulphur.

Dielectric Strength-Wemco Coil has an average breakdown value of 20,000 volts when tested between flat disc electrodes one inch in diameter set
with surfaces in parallel planes 0.1 inch apart (see oil test cup, Style No. 263621). Tested in a similar device using one-half inch discs set 0.2 inch apart the average breakdown voltage is 35,000 volts; tested in device using one-half inch spheres set 0.15 inch apart, the average breakdown voltage is 36,000 volts.

Viscosity-The viscosity is about 110 (Saybolt test) at 40 degrees Centigrade ( 104 degrees Fahrenheit).

Flash Point and Fire Point-Wemco C oil has a flash point of not less than 149 degrees Centigrade ( 300 degrees Fahrenheit) and a fire point of not less than 174 degrees Centigrade ( 345 degrees Fahrenheit) when tested in open cup.
Deposit-Wemco $\mathbf{C}$ oil has a very low deposit under any normal operating conditions.

Evaporation-Wemco C oil, under operating conditions, has only a very small loss by evaporation.

Color-Wemco $\mathbf{C}$ oil is light in color.

## OIL TESTING SERVICE



Sample Container
It is of prime importance that insulating oils be kept free from water and other impurities. Tests have shown that as little as .005 per cent of moisture will reduce the dielectric strength of oil to half of its strength when dry. The curve below shows this effect.

Moisture may find its way into insulating oil in several ways. The oil is frequently shipped in metal drums, and if these are exposed to rain, moisture may enter around the threads of the bung, or through imperfections in the seams. In watercooled transformers, the portions of the water pipes which extend above the oil level are always heavily lagged with a heat insulating material. If this lagging is damaged, moisture in the air inside of the transformer may be condensed on the cold water pipe and may run down into the oil. Another source to which the presence of-moisture in large transformers is sometimes attributed, is the "breathing" of the transformer. When the transformer carries a load and becomes warm, both the oil and the air in the tank expand, and if there is a vent a part of the air will be forced out of the tank. When the load is cut off and the transformer cools, this action is reversed, and a corresponding volume of air is drawn into the tank from the atmosphere. This air carries a certain amount of moisture, which is condensed as the air becomes cooler and forms on the cover and tank wall.

Foreign matter may get into the oil through handling, although oil is usually handled with sufficient care to keep it clean. There is another source of dirt however that cannot be avoided with certain insulating oils used in the past, which throw down a heavy precipitate or sludge when overheated. Modern oils are so prepared that this effect is practically eliminated.

In order to make sure that the dielectric strength is up to its proper value, the insulating oil in any piece of apparatus should be tested at regular intervals. The N. E. L. A. recommends that oil samples from all power station and sub-station apparatus be tested at least once every three months, and that samples from distribution transformers be tested at least once a year.

Many users of transformers and large oil circuit breakers do not have the necessary equipment for testing insulating oil. In order that these users may be able to make the periodic tests recommended, the Westinghouse Electric \& Manufacturing Company has established an Oil Testing Service.

The Oil Sample Container shown in the illustration has been developed as a part of the Westinghouse Oil Testing Service. This Service furnishes a means by which customers can mail samples of insulating oil to the East Pittsburgh Works for test, and provides:

> A thoroughly dry bottle
> A safe mailing container
> A careful test by experienced engineers
> A prompt report of test results.

The bottles are dried and sealed at our East Pittsburgh Works, and assembled in the parcel post mailing container together with the necessary packing and printed matter.

This service has been developed to make it simple for the customer to handle, and to give him a prompt report as to the condition of the oil.


## OIL TESTING SERVICE-Continued

. After drawing the oil the customer should reseal and repack the bottle and mail it to the Engineering Laboratory at East Pittsburgh. To simplify these details, an instruction and order sheet and a printed return label have been provided, and are inserted in the carton container. The instructions cover the taking of the sample and its proper preparation for mailing. The label carries an envelope in which the customer should enclose his order covering the work of testing

As soon as the test has been made, a report of the condition of the oil is sent by mail directly to the person in the customer's organization who has been designated on the order to receive it. In case the oil is not in first class condition, suggestions as to treatment are given. It is our aim to mail reports within 24 hours from the time samples are received.

|  | List Price |
| :--- | ---: |
| Carton of six (6) containers, per carton................ 800 |  |
| Charge for testing service, per sample................ 800 |  |
| 000 |  |

Nore-The containers will not be returned to the customer as the principal item in its cost is the labor involved in so preparing the bottle that it will be in satisfactory condition to receive the sample.

## OIL DRUMS

Drums will usually contain 50 gallons of oil but may contain from 49 to 53 . The 25 -gallon halfdrum will also vary at times from 25 to 27 gallons.

Billing-When oil is furnished in containers the purchaser will be invoiced the value of such containers, in addition to the billing price of the oil shipped.

Credit for Drums-Full credit will be allowed for 25 -gallon half-drums and 50 -gallon drums when
returned in first-class condition, f.o.b. cars, Rochester, N. Y., Marcus Hook, Pa., or Point Richmond, Cal., provided, however, that invoice or memorandum and necessary shipping papers are promptly forwarded to the Company and return shipment is made within three months from the date of original shipment.

Shipping Tags are forwarded with each invoice to facilitate the return of empty drums.

## WEIGHTS OF CONTAINERS

Approximate Shipping Weights of Cans and Drums Containing Oil

|  | Lba |  | Lbs. |
| :---: | :---: | :---: | :---: |
| 1-gallon container | 10 | 25-gallon drum | 240 |
| $11 / 2$-gallon container | 15 | $50-\mathrm{gallon}$ drum |  |
| 2-gallon container. | 18 23 | Approxi |  |
| 3 -gallon container | 27 | Approxi |  |
| 4 -gallon container | 35 | 25-gallon drum | 43 |
| 5 -gallon container | 45 | 50-gallon drum | 85 |

## RETURN OF EMPTY DRUMS

When returning empty drums the serial numbers should be itemized on the bill-of-lading and on shipping notices.
Empty drums that were originally forwarded from Point Richmond, Cal., or Pacific Coast Points should be returned to:

The Westinghouse Electric \& Mfg. Co. Care of Standard Oil Co., Point Richmond, Cal.
freight prepaid. Shipping papers should be made out in duplicate, sending original copy to Westinghouse Electric \& Manufacturing Company, San Francisco, Cal., and duplicate copy to The Standard Oil Company, Point Richmond, Cal.

Empty drums that were originally forwarded from points other than Point Richmond, Cal., or Pacific Coast points should be returned to:

The Westinghouse Electric \& Mfg. Co.
Care of The Vacuum Oil Co.,
Rochester, N. Y.
freight prepaid. Shipping papers should be made out in duplicate, sending original copy to the Westinghouse Electric \& Manufacturing Company, East Pittsburgh, Pa., and the duplicate copy to the Vacuum Oil Company, Rochester, New York,

Empty drums that were originally forwarded from Marcus Hook, Pa., should be returned to:

> The Westinghouse Electric \& Mfg. Co., Care of The Sun Oil Co., Marcus Hook, Pa.
freight prepaid. Shipping papers should be made out in duplicate, sending original copy to the Westinghouse Electric \& Manufacturing Co., East Pittsburgh, Pa., and the duplicate copy to the Sun Oil Co., Marcus Hook, Pa.

## BABBITTS AND SOLDERS

The babbitt consumer today is confronted with a great variety of babbits now on the market. In many cases absurd claims are made as to the merits of their product by certain manufacturers. Sometimes such claims are set forth through lack of knowledge on the part of the babbitt manufacturer, and occasionally with the express purpose of inducing the customer to purchase an inferior product at what seems to be a very attractive price.

The Westinghouse Electric \& Manufacturing Company has been a manufacturer and one of the largest users of babbitt metals for over thirty years and, in view of the fact that we are both manufacturer and user, we are particularly well qualified to recommend the proper babbitt for any application.

All our alloys are made from Strictly Virgin Metals purchased in conformity with the specifications of the American Society of Testing Materials and in accordance with our own formula.

The mixing and alloying of the ingredients is in the hands of experts trained in this line of work, and a very strict laboratory control is exercised over the entire operation. No heat of metal is permitted to enter the manufacturing sections of our shop or our shipping department that does not meet the specifications as to Brinell hardness, and toughness.

We appreciate the important part which babbitt plays in the proper performance of our equipment of every description, and therefore give the making of this material special attention and have perfected the method of manufacture and method of application to a high degree of proficiency during a long period of years of experience.

In addition to this manufacturing experience, our scientific control of our babbitt process guarantees that the best results possible of any specified formula will be obtained.

## PRICES

On account of fluctuations of the metal market, prices on babbitts and solders vary from time to time and will, therefore, be quoted on request.

## BABBITTS

## WESTINGHOUSE ALLOY No. 25 Lead-Base Babbitt



This is a high grade dependable lead-base babbitt of great uniformity which we have used in our own shops for many years in the manufacture of motors, generators, turbines and other electrical equipment. On account of the frequent requests from our customers for a high grade lead-base babbitt applicable to a large range of operations, we offer this alloy and are prepared to furnish it in any quantity on short notice.

## WESTINGHOUSE ALLOY No. 14 Genuine Babbitt



This is an extremely high grade tin-base babbitt made according to our own formula which we have used successfully for a large number of years in a
great variety of work where excessive pressures, high speed and heavy duty demand the very best material available. In conformity with the specifications of the American Society of Testing Materials, we guarantee the lead content of this alloy to be not over 35 of one per cent.

This alloy lends itself to a great variety of work, is less sluggish than most genuine babbitt mixtures and can therefore be poured successfully into thin sections requiring a minimum of subsequent machining, or remelting of cuttings.

## MISCELLANEOUS BABBITTS



We particularly recommend our lead-base babbitt, Westinghouse alloy No. 25 and our tin-base babbitt, Westinghouse alloy NQ. 14 and can ship these babbitts promptly from stock in reasonable quantities. However, where a customer requires a babbitt made according to his own formula, we can furnish such material when purchased in quantities.

All negotiations on special babbitt alloys should be referred to the Insulation Section, Supply Department

## babbitts and solders-Continuod

## SOLDERS

In the manufacture of solders the same high grade materials are used. No antimony is used in any of our solders. While the use of antimony improves the appearance of the solder, we do not consider it good practice, and the performance of the solder is no better when antimony is used in the alloy.

## WESTINGHOUSE ALLOY No. 15



This is what is known to the trade as a strictly half and half solder from which excellent results in a great variety of work have been obtained. The highest grade materials only are used, and this solder is furnished both in the ingot, weighing approximately 8 pounds, and the bar, weighing approximately $11 / 2$ pounds.

## WESTINGHOUSE ALLOY No. 19



This is a wiping solder which has given very good results and which is particularly applicable to work where a wiping solder is required. It is furnished in ingots weighing approximately $71 / 2$ pounds.

## MISCELLANEOUS SOLDERS



While we particularly recommend our Westinghouse alloy No. 15 for all ordinary soldering purposes and our Westinghouse alloy No: 19 for all purposes where wiping solder will answer, and use these two alloys almost exclusively ourselves, we are prepared to make up special mixtures according to customer's specifications if the alloy be ordered in sufficient quantities.

Such special alloys will be cast into ingots as in the cut shown above and the mixing and alloying will receive careful attention.

## TYPES OF OVERHEAD CONSTRUCTION

At present, overhead line construction is of two distinct types, direct suspension and catenary suspension, each of which two types of construction has its respective field of application. The direct suspension type may be further divided into single bracket arms, double bracket arms, and cross span construction. Catenary construction may be subdivided into bracket arm and bridge, the latter of which varies between greater limits, in regard to both design and cost, than any other form of construction.

Where a new line is projected it is sometimes hard to decide which type should be used inasmuch as there are no set rules for guidance. However, the following will generally hold good:

For city construction with a large number of curves of short radii, switches and crossings, the direct suspension type has advantages.

For use in mines where the space is limited to a few inches between the trol'ey wire and roof, and where there are also many curves of short radii, the direct suspension type has the advantage.

For industrial railways, operating at low speed, and with a great number of short radius curves, switches and crossings, the direct suspension type has the advantages. In an industrial railway used for transporting material between plants, there might be a long stretch of tangent track where a saving might be effected due to the longer pole spacing which can be used with catenary construction.

For interurban lines, and trunk line electrification, the catenary type of construction has many points of superiority and should be used in the majority of cases. The slight additional cost of messenger cable and hangers is offset by the longer pole spacing which may be used.

Where pantagraph trolley is used, all trolley supports must be kept well above the plane of the trolley wire. At a distance of two feet from the trolley wire and at a distance of six inches above the plane of the trolley wire, the space must be kept clear to prevent interference from the pantagraph contacts due to side sway of car or tilting of the shoe due to the elevation of the outer rail on curves. Direct suspension is not adapted for pantagraph trolley operation unless modifications are made which allow the trolley to hang some distance below the structure both on tangent track and on curves.

The bracket arm type of construction consists of a bracket arm which projects from the pole and from which the trolley wire is suspended. In this type of construction the arm must be of sufficient length so that for interurban service the distance from
center of track to the track side of the pole will not be less than 7 feet, 6 inches. With a standard bracket arm 9 feet long this will allow the trolley to be moved about one foot each way from the normal position due to rake of poles on curves or other causes. Where freight cars are used it is necessary that at least a ten-foot arm be used. This applies to either direct suspension or catenary construction.

The overhead trolley system in mines is dependent on the condition existing in the mine. The spacing varies with the height of the roof; however, a twenty-five foot spacing of hangers is a fair average. The kind of hanger used is also more or less dependent on the height of roof. If the roof is low, hangers are close together so that the pressure of the trolley cannot press the trolley wire against the roof. If the roof is timbered the lag screw and ordinary mine suspension is the proper type to use.
As city systems in many cases are of cross-span construction it is essential that the trolley wire be kept as small as practicable in order that the strain on the poles may be reduced to a minimum.
For city service, it appears that 00 round wire meets the requirements to the best advantage.
For interurban service, where the trolley wire carries a heavy current, frequently without feeder, a 0000 trolley wire is required and where high speeds require a very rugged line construction with smooth underrun a 0000 trolley wire of standard grooved section is best adapted.
In coal mines and mines of other character it is also necessary that the overhead construction be strong mechanically and carry heavy currents without excessive drop in voltage. The line material must be exceptionally well constructed because of the severity of conditions to which it is subjected. Besides severe mechanical strains, there are to be withstood the corrosive action of mine waters and the constant fall of slate, which is so great as to necessitate frequent replacement of timbers, suspensions and clamps.

For this purpose also 0000 grooved wire is well adapted as the section enables the wire to be securely held by means of trolley ears, and adapts itself very easily to approved forms of overhead frogs, crossings and splicers.

Practically none of the recent developments use figure 8 wire and the practice is discouraged by most engineers.
We include in the pages following an approximate list of the materials necessary to construct one thousand feet of overhead in a mine, and one mile of the different types of construction used by street and interurban railway companies.

## CROSS SPAN CONSTRUCTION

> The material necessary for one mile of tangent track, 600 volts, 100 foot pole spacing, direct suspension is as follows:
> 106 Poles, either steel or wood.
> 48 Cross-span cables, $3 / 8$-inch Siemens Martin double galvanized strand.
> 5 Feed-in-spans as per Fig. 1 .
> 106 Eye bolts, $5 / 8 \times 12$ inches for wood poles.

106 Pole bands for steel poles.
106 Wood strain insulators for steel poles.
48 Straight line suspensions.
5 Feeder suspensions.
51 Straight line ears.
2 Strain ears.
2 Strain plates.
24 Wood strain insulators.


Fig. 1-Cross Span Construction

8 Guy anchors.
8 Strain insulators
24 Three bolt guy clamps.
16 Pole shims.
16 One bolt guy hooks.
$161 / 2 \times 4$-inch lag screws.
5300 Feet trolley wire.
700 feet $8 / 8$-inch Siemens Martin double galvanized cable for anchors and guys.
5 Lightning arresters.
2 Trolley wire splicers.
352 12-inch flexible rail bonds.
56 -foot solid cross bonds.

## BRACKET ARM CONSTRUCTION

The material necessary for one mile of tangent track, 600 volts, 100 foot pole spacing, direct suspension bracket arm construction is as follows:

53 Poles, either steel or wood.
106 Wood strain insulators for iron poles.
53 Bracket arms.
53 Straight line suspensions.
46 Straight line ears.
5 Feeder ears.
2 Strain ears.
2 Strain plates.
4 Guy anchors.
8 Strain insulators.
12 Three bolt guy clamps.

- 8 One bolt guy hooks.

8 Pole shims.
130 lag screws, $1 / 2 \times 3$ inches.
5300 Feet trolley wire.
540 Feet Siemens Martin double galvanized cable for anchors and guys.
5 Lightning arresters.
2 Trolley wire splicers.
352 12-inch flexible rail bonds.
56 -foot solid cross bonds.


Fig. 2-Bracket Arm Direct Suspransion

## MINE CONSTRUCTION

The material necessary for 1000 feet of tangent track is as follows:
1000 Feet trolley wire (4/0 grooved preferable).
50 Mine suspensions.
50 Expansion bolts.
50 Mechanical clamps.
1 Trolley splicer.
67 Rail bonds.
1 Cross bond, 6 feet long.

Spacing of mine suspensions on curves:
Tangent to 120 feet radius. . . . . . . . . . . . . . . 20 feet 120-Foot radius to 90 -foot radius........... . . 15 feet 90 -Foot radius to 60 -foot radius. . . . . . . . . . 10 feet 60 -Foot radius to 40 -foot radius. . . . . . . . . $61 / 2$ feet 40 -Foot radius to 20 -foot radius. .......... 5 feet In new mines 30 -foot rails are used, but in old ones a 20 -foot rail is common and 100 bonds per 1000 feet are required.

## Outside Construction



Timber Roof Construction


# STANDARD BRACKET ARMS 

With Type C Tubing


For Wood Pole

Style No. Description

## TYPE LC FLEXIBLE



Por 5-inch Stegl Pole


Single Track Arms for Wood Poles



STANDARD BRACKET ARMS-Continued

## TYPE MC NON-FLEXIBLE





## INSULATED MIDDLE SUPPORTS

## Sherardized-750 Volts

## Description

Support for $11 / 2$-inch tube complete with spool Support for 2 -inch tube complete with spool Split porcelain spool

## FEEDER TAP INSULATORS <br> Sherardized-750 Volts



## CAP AND CONE INSULATORS

750 Volts-Test Voltage 10,000


## TYPE A CAP AND CONE

## Style No. <br> 185775 185772 185773

$\quad$ Description
Standard Cap and cone insulator
Standard Cap only
Standard Cone only

$\overbrace{\text { Wt., Lbs. }}$ Prer | $100-$ |
| :---: |
| 700 |
| 70 |
| 30 |

## TYPE A-1, FOR USE WITH LOCK WASHERS

| $\begin{aligned} & 241640 \\ & 185772 \end{aligned}$ | Hot Mould special cap and cone insulator Hot Mould standard cap only | 95 70 | $\begin{aligned} & 88400 \\ & 6800 \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| 241639 | Hot Mould special cone only | 25 | 2800 |

## COKE OVEN TYPE



268527 Complete cap and cone with extension stud, lock
Washer and nut cone with extension stud, lock
140 Washer and nut
Special cone only
Extension stud only with lock washer and nut $\quad 38$

## TYPE A TONGS



Coke Ovin Type


Order Cap and Cone Tongs, Style No. 119357, for use with celling suspensions.

## TYPE A SUSPENSIONS



Single Curve


Double Curve


Straight Line


## SINGLE TROLLEY

Style No. 52557
52559

52560 52562

52563 52565

Description
Straight line complete
Straight line, malleable iron body only, sherardized
Single curve complete
Single curve, malleable iron body only, sherardized
Double curve complete
Double curve, malleable iron body only, sherardized

| Wt., Lbs. | List Price <br> 195 |
| :---: | ---: |
| 13200 |  |
| 222 | 14800 |
| 129 | 14000 |
| 286 | 16800 |
| 193 | 8400 |

## DOUBLE TROLLEY

| Style No. | Description | $\begin{aligned} & \text { Wer } 100-\text { Lbs. List Price } \end{aligned}$ |  |
| :---: | :---: | :---: | :---: |
| 82645 | Straight line complete | 436 | 26800 |
| 82848 | Straight line, malleable iron body only, sherardized | 250 | 10000 |
| 82833 | Single curve complete | 461 | 29300 |
| 82636 | Single curve. malleable iron body only, sherardized | 275 | 12500 |
| 82639 | Double curve complete | 486 |  |
| 82642 | Double curve, malleable iron body only, sherardized | 300 | 14000 |

## TYPE A SUSPENSIONS-Continued

## CEILING, MINE AND STRAIN



Ceiling-21/4 Inches High


Mine-43/8 Inches High


Strain Suspension

| Style No. |  | Description | Diameter Stud, Inches | Wt., Lbs | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 52566 | Strain | Complete | 5/8 | 245 | 15400 |
| 52588 52569 | ${ }_{\text {Strain }}$ Ceiling* | Malleable iron body sherardized | \% | 152 360 | 17000 |
| 52571 | Ceiling* | Malleable iron body sherardized | 3 | 270 | 10000 |
| 52572 | Mine | Complete . | 8/8 | 425 | 20900 |
| 52674 | Mine | Malleable iron body sherardized |  | 330 | 12500 |

*1/2-inch by 2 -inch lag screws or $1 / 2$-inch bolts are suitable for the ceiling suspensions.

## BRACKET



Order by Style Number

## TYPE B SUSPENSIONS

## 750 Volts-Round Top



Style Nos. 227032 and 227037


Style No. 227146


Style No. 227144

| Style No. | Description |
| :--- | :--- |
| $\mathbf{2 2 7 0 3 2}$ | Straight line, medium size |
| $\mathbf{2 2 7 0 3 7}$ | Straight line, large size |
| $\mathbf{2 2 7 1 4 0}$ | Straight line without arms |
| $\mathbf{2 2 7 1 4 2}$ | Single curve without arm |
| $\mathbf{2 2 7 1 4 4}$ | Single curve with arm |
| $\mathbf{2 2 7 1 4 6}$ | Double curve with arms |
| $\mathbf{2 2 7 1 4 8}$ | Arm only |


| Diam. Body. | Diam. Stud, |
| :---: | :---: |
| Inches | Inches |
| $31 / 4$ | $5 / 88$ |
| $31 / 2$ | $5 / 8$ |
| $31 / 4$ | $5 / 8$ |
| $31 / 4$ | $6 / 8$ |
| $331 / 4$ | $5 / 8$ |
| $31 / 4$ | $5 / 8$ |
| $\cdots$ | $\cdots$ |


| Wt., Lbs. | Per 100 |
| :---: | ---: |
|  | List Price |
| 200 | 10500 |
| 185 | 12000 |
| 160 | 11500 |
| 230 | 11000 |
| 325 | 14000 |
| 55 | 17500 |
|  | 3000 |

## TYPE B-1 SUSPENSION

| Style No. | Description D | Diam. Body Inches | iam. Stud Inches | $\widetilde{\text { Wt., Lbs. }}$ | $100-$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 300814 | Straight line, medium size | e $31 / 4$ | 5/8 | 210 | 810800 |
| 305688 | Straight line, large size | $31 / 2$ | ${ }_{5}^{8}$ | 235 | 12300 |

CROSS-SPAN HANGER TOOL
Style No.
128426

|  |  |
| :---: | ---: |
| Approx. Net <br> Wt. Libs. | List <br> $43 / 2$ |

MINE SUSPENSIONS


Type BF Suspension


Type LH Suspension


Type Bp-2 Suspension



Type BL-3 Suspension


Style No.
207352
207353
227139
246700
346700
282115
246702
246701
294318

Description
 Timber suspension sherardized Timber suspension sherard
Rock suspension japanned
Timber suspension japanned
Combination suspension sheradized
Combination suspension japanned
Combination suspension sherardized
Combination suspension japanned




## MINE SUSPENSIONS-Continued



Type JW Suspension


Type AM-1 Suspension

Style No.
246703
296305
246708
247861


| Wt.. Lbs. |  |
| :---: | ---: |
|  |  |
| 170 | List Price |
| 170 | 11760 |
| 262 | 121 |
| 155 | 12000 |
| 155 | 11500 |
|  | 11500 |

## TYPE BF WRENCH



TYPE B PIPE BRACKET SUSPENSIONS


## PIPE ADAPTER FOR TYPES LH AND LJ COMBINATION MINE SUSPENSIONS



## I-BEAM CLAMP



Application


Style No. 287555
287554

Description
Clamp complete, sherardized Clamp only, sherardized

| Wt., Lbs. | List Pri |
| :---: | :---: |
| 121 | 850 |

## TYPE C SUSPENSIONS

For Voltages Up to $\mathbf{7 5 0}$-Test Voltage $\mathbf{1 0 , 0 0 0}$ Volts
SINGLE TROLLEY


Straiget Line-Style No. 52602


Double Curve-Style No. 54928


Single curve-Style No. 54966


## DOUBLE TROLLEY




Single Curve Style No. 82661



TYPE C SUSPENSIONS-Continued


| CEILING SUSPENSIONS |  |
| :---: | :---: |
|  | Diam. Pre |
|  |  |
|  | ${ }_{\text {ng, }}^{\text {ng, Form }} 1$ complete |
|  | Ceiling. Form 2 complete. |

PIPE BRACKET SUSPENSIONS


Form 2


Form 2
Size Dia. $\quad$ Per 100
Pipe
List Style No. Description In. In. Lbs. Price Form 2-Hinged With Sleove Clamp

| $\begin{aligned} & 5493 \\ & 5494 \end{aligned}$ | Complete Malleable iron body sherardized | 13/2 | 5/8 | 458 390 | 8276 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & 54939 \\ & 54944 \end{aligned}$ | Complete Malleable iron body sherardized | 2 | 5/8 | 488 | 30100 |
|  |  | 2 |  | 420 | 245 |
|  | Form 4-Hinged With Split Clamp |  |  |  |  |
| 182041182039 | Complete | 11/2 | 5/8 | 458 | 276 |
|  | Malleable iron body sherardized | $11 / 2$ |  | 390 | 220 |
| 182045 | Complete | 2 | 5/8 | 488 | 30 |
| 182037 | Malleable iron body sherardized | 2 |  | 420 |  | ing to the shoulder of the bolt is 5 inches.



Form 4


## INSULATED BOLTS

For Use With Type C Suspensions

| Description | Diam. Stud. Inches | Wt. Lbs | List Price |
| :---: | :---: | :---: | :---: |
| Standard insulated bolt, 750 volt | $8 / 8$ | 70 | 85600 |
| Special insulated bolt, 750 volt | 5/8 | 55 | 8000 |

TYPE D SUSPENSIONS

Wood Strain Insulators, Duro Strain Insulators and Globe Strain Insulators for Use with These Suspensions are Listed in Catalogue Section 6-C.


Style No. 289975

## PIPE EXTENSION COUPLINGS

## Style No. 289975 389976 389976

## Description

Upper pipe extension coupling, sherardized
Lower pipe extension coupling, sherardized

| Description | $\overbrace{\text { Wt., Lbs. }}^{\text {Pre }}$. | List Price |
| :---: | :---: | :---: |
| Upper pipe extension coupling, sherardized | 27 | 85000 |
| Lower pipe extension coupling, sherardized | 22 | 4000 |

For Use with $3 / 4$-inch Pipe

Style No. 289976

EXPANSION BOLTS

## Sherardized



Form AM has a $5 / 8$-inch bolt with hexagon head; for use with type A mine suspension.

|  |  | Wt.. | List |
| :--- | :---: | :---: | ---: |
| Style No. | Description | Lbs. | Price |
| 125763 | Complete with 4-inch shell | 113 | $\mathbf{8 4 8} 00$ |
| 141620 | Complete with 6 -inch shell | 159 | 8100 |

Form BM has a $5 / 8$-inch stud with fixed hexagon shoulder.
$\begin{array}{lllll}127267 & \text { Complete with } 4 \text {-inch shell } & 120 & 6250 \\ 141621 & \text { Complete with } 6 \text {-inch shell } & 170 & 75 & 00\end{array}$ 141621



Form CM has a $5 / 8$-inch stud, threaded at both ends.


Form WS consists of wood plug $11 / 2$-inch by 3 or 4 -inch and stud lag $5 / 8$-inch by 4 or 5 inches.

| 83123 | 4-inch wood plug | 16 | 800 |
| ---: | :--- | ---: | ---: |
| 256268 | $5 / 8 \times 5$-inch stud lag, sherardized | 27 | 1100 |
| 306281 | 3-inch wood plug | 14 | 600 |
| 306283 | $5 / 8 x 4$-inch stud lag, sherardized | 22 | 900 |

FEED WIRE INSULATORS FOR MINES


## FEED WIRE INSULATORS FOR MINES-Continued



FEEDER SUSPENSIONS


|  |  |
| :--- | :--- |
| Style Na | Description |
| $\dagger 121602$ | Syracuse |
| 47893 | Connecticut |
| 216193 | Pittsburgh |
| $\boldsymbol{* 2 4 5 9 8 5}$ | Utica |



Connecticut Type
Diameter Stud Inches $5 / 8$
$5 / 8$
$5 / 8$
$5 / 8$
$\dagger$ The Syracuse type is also made with malleable iron yoke for use as a non-insulated suspension.
*The Utica type is similar to the Syracuse type except heavier in design.

## ARMORED FEEDER INSULATORS



Corner Insulator without Collar Style No. 275607


## STRAIGHT LINE



Ordor by Style Number


## MINE CLAMPS



## TYPE RE CLAMP



239225

279361
280229

Style No. 285471
285472


| 65 | 88600 |
| ---: | ---: |
| 65 | 6600 |
| 65 | 6600 |
| 65 | 6600 |
| 65 | 10000 |

TYPE RE-1 CLAMP

## TYPE RE-1 MECHANICAL FEEDER CLAMP

Description
No. 00-0000 grooved wire
No. 00-0000 Fig. 8 wire
Diam. Tap
Inches
Iap \%


Wedge Typz
Malleable Iron, Sherardized-Length 4 Inches

## WEDGE TYPE CLAMP



Description
No. $00-0300$ grooved wire
No.
No
No. 00 round wire
UNIVERSAL WRENCH FOR MINE CLAMPS


Order by Style Numbor

## TROLLEY EARS

## BRONZE

## TYPE E FOR ROUND WIRE



TYPE EL LOW-CENTER EAR FOR ROUND WIRE


TYPE G FOR GROOVED AND FIG. 8 WIRE


Order by Style Number

TROLLEY EARS-Continued
TYPE F SCREW CLAMPING EARS


Type F-6


Type F-6-D

Type F-3, Length 5-inch


## TYPE FP EARS



Style No.
250467 Steel screws
250468 Brass screws
264093 Steel screws解

|  | Diam. Tap Per 100 |  |  |
| :---: | :---: | :---: | :---: |
| Size Trolley Wire | Inches | Wt., Lbs. | List Price |
| 00-0000 grooved | 58 | 45 | 84600 |
| 00-0000 grooved | 88 | 45 | 5290 |
| 00-0000 Fig. 8 | $8 / 8$ | 45 | 4800 |
| 00-0000 Fig. 8 | $8 / 8$ | 45 | 5290 |

Malleable Iron-SherardizedLengti $41 / 2$ Inches

## BRONZE FEEDER EARS



Order by Style Number

TROLLEY EARS-Continued
BRONZE FEEDER EARS-Continued


Typs F-4


DOUBLE STRAIN EARS


HALF STRAIN EARS

| Style No. | Type | Description | Length | Size Wire |
| :---: | :---: | :---: | :---: | :---: |
| 48645 | E | Bronze | 8 | No. 0 round |
| 48646 | E | Bronze | 8 | No. 00 round |
| 48647 | E | Bronze | 8 | No. 000 round |
| 48648 | E | Bronze | 8 | No. 0000 round |
| 119917 | G | Bronze | 8 | No. 0 grooved |
| 125552 | G | Bronze | 8 | No. 00 grooved |
| 119916 | G | Bronze | 8 | No. 000 grooved |
| 125553 | G | Bronze | 8 | No. 0000 grooved |
| 119915 | G | Bronze | 8 | No. 0 Fig. 8 |
| 125554 | G | Bronze | 8 | No. 00 Fig. 8 |
| 119914 | G | Bronze | 8 | No. 000 Fig. 8 |
| 125555 | G | Bronze | 8 | No. 0000 Fig. 8 |
| 126269 | F-4 | Bronze | 8 | No. 00-0000 grooved |
| 126270 | F-4 | Bronze | 8 | No. 0-00 Fig. 8 |
| 126271 | F-4 | Bronze | 8 | No. 000-0000 Fig. 8 |


| $\widetilde{\text { Wt., Lbs. }}$ Pre 100 |  |
| :---: | :---: |
| 55 | 88800 |
| ${ }_{65}^{60}$ | 10000 |
| 70 | 10800 |
| 70 | 11500 |
| 70 75 | 12000 |
| 75 | 13000 |
| 60 |  |
| 60 65 | 13000 |
| 65 | 13000 |
| 100 | 10000 |
| ${ }_{95}^{90}$ | 10000 |



These ears can be furnishod with $3 / 4$-inch taps at the same price.
Order by Style Number

TROLLEY EARS-Continued

## TYPE F-6 HALF STRAIN

Malleable Iron-Sherardized-Length, 12 Inches


DOUBLE CENTER BRONZE STRAIN EAR


15 Inches Long Tinned For Soldering
Distance between bosses $73 / 4$ inches center to center


| Size Wire |  |
| :---: | :---: |
| No. 0 | round |
| No. 00 | round |
| No. 000 | round |
| No. 0000 | round |
| No. 0 | grooved |
| No. 00 | grooved |
| No. 000 | grooved |
| No. 0000 | grooved |



|  |  |
| :---: | ---: |
| Wt., Lbs. | Per 100 |
| 110 | 816500 |
| 110 | 17500 |
| 125 | 20000 |
| 125 | 21000 |
| 115 | 19800 |
| 115 | 21000 |
| 130 | 24000 |
| 130 | 25200 |

MALLEABLE IRON STRAIN PLATES
Sherardized


Foda 1


FORM 2


Fora 3

| Style No. | Form | Diam. Bolts For Trolley Ear, Inches | Diam. Tap for Hanger Stud. Inches | Wt., Lbs. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 82738 | 1 | 5/8 | 5/8 | 350 | 818000 |
| 125724 | 2 | \% | \% | 450 | 18000 |
| 181863 | 3 | \% | 88 | 500 | 18000 |

## CLEVELAND TROLLEY WIRE SPLICERS



Lengte, 16 Inches Without Boss


Length, 19 Inches With Boss

| Style No. | Size | Wire | Length Inches | Wt., Lbs | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Short Length Without Boss |  |  |  |  |  |
| 305689 | No. 0 | round | 16 | 187 | 832000 |
| 305691 | No. 000 | round | 16 | 225 | 38500 |
| 305692 | No. 0000 | round | 16 | 275 | 42500 |
| 305698 305694 | No. ${ }^{\text {No }}$ N000 | ${ }_{\text {grooved }}^{\text {groved }}$ | 16 16 | 220 | 35000 38500 |
| 305695 | No. 0000 | grooved | 16 | 237 | 42500 |
| Regular Length Without Boss |  |  |  |  |  |
| 305698 305697 | No. ${ }_{\text {No. }}$ | ${ }_{\text {round }}$ | 19 | 225 | 36000 |
| 305688 | No. 000 | round | 19 | 275 275 300 | 440 |
| 305698 305700 | No. ${ }^{\text {No. }} 000$ | ground | 19 | 300 250 | 49000 400 00 |
| 305701 | No. 000 | $\xrightarrow[\text { grooved }]{\text { grod }}$ | 19 | 275 275 | 44000 |
| 305702 | No. 0000 | grooved | 19 | 300 | 49000 |

## CLEVELAND TROLLEY WIRE SPLICERS－Continued

Regusar Length With 5／8－Inch Boss


## STANDARD SPLICING SLEEVES



## EMERGENCY SPLICING SLEEVES



Made of Extra Strong Bronze


|  | Size Trolley Wire |
| :---: | :---: |
| No． 0 | round |
| No． 00 | round or 0 grooved |
| No． 000 | round or 00 grooved |
| No． 0000 | round or 000 grooved |
| No． 0000 | grooved |
| No． 0 00 | round in one end and grooved in other end |
| No． 00 | Pig． 8 |
| No． 000 | Fig． 8 |
| No． 0000 | Fig． 8 |
| Extra ste | el wedges for above |

Length
Inches
10
10
10
15
15
10
10
15
15
$\cdots$

| Greatest Diam． Inches㘶多 | Wt．，Lbs． | List Price |
| :---: | :---: | :---: |
|  | 69 | 813000 |
|  | 70 | 14000 |
|  | 83 | 16000 |
|  | 120 | 20000 |
|  | 137 | 22000 |
| 里 | 85 | 16000 |
| $\ldots$ | 63 | 14000 |
| ． | 100 | 20000 |
| $\because$ | 159 | 22000 |
| － | ．．． | 600 |

Order by Style Number

# TYPE U TROLLEY WIRE SPLICERS <br> (Patented) 



10-inch Without Boss

| Style No. | Description | Size Wire |
| :---: | :---: | :---: |
| 279145 | Bronze without boss | No. 0 and 00 round and grooved |
| 279146 | Bronze without boss | No. 000 round and grooved |
| 279147 | Bronze withont boss | No. 0000 round and grooved |
| 279148 | Bronze with $5 / 8$-inch boss | No. 0 and 00 round and grooved |
| 279149 | Bronze with $3 / 8$-inch boss | No. 000 round and gro |
| 279151 | Bronze with $3 / 8$-inch boss | No. 0000 round and grooved |

15-Inch With $8 / 8$-Inch Boss

| Length |  |  |
| :---: | :---: | ---: |
| Inches | Wt., Lbs. | List Price |
| 10 | 100 | 817000 |
| 10 | 120 | 18000 |
| 10 | 130 | 20000 |
| 15 | 185 | 27500 |
| 15 | 190 | 28500 |
| 15 | 210 | 30000 |

## CLARK SPLICING EARS


Style No.
Form

Length, 12 inches without Boss

| No. 0 | Fig. 8 | No boss | 85 | 817600 |
| :---: | :---: | :---: | :---: | :---: |
| No. 00 | Fig. 8 | No boss | 90 | 19400 |
| No. 000 | Fig. 8 | No boss | 100 | 21600 |
| No. 0000 | Fig. 8 | No boss | 105 | 23000 |

Length, 15 inches with Boss

| 154794 | 3 | No. 0 | Fig. 8 |  | 8/ | 150 | 29000 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 154795 | 3 | No. 00 | Fig. 8 |  | 5 | 150 | 30000 |
| 154798 | 3 | No. 000 | Fig. 8 |  | 5/8 | 165 | 32000 |
| 154797 | 3 | No. 0000 | Fig. 8 |  | 5/8 | 165 | 34000 |
| Combination Splicers with Boss |  |  |  |  |  |  |  |
| 121561 | 3 | No. 0 | round and 00 | Fig. 8 | 8/8 | 115 | 32000 |
| 126387 | 3 | No. 00 | round and 00 | Fiq. 8 | 8 | 115 | 33000 |
| 121562 | 3 | No. 000 | round and 07 | Fig. 8 | 88 | 125 | 34000 |
| 151111 | 3 | No. 0000 | round and 0000 | Fig. 8 | 5/8 | 160 | 35000 |

## TYPE SL SET SCREW SPLICER



## TROLLEY WIRE CHUCKS


Size Wire
0
00
000
000
0000
Round Wire
167524
169416
167526
167528
Grooved Wire
162416
167525
167527
167529
Fig. 8 Wire
145973
145974
145975
145976
List Price
Per 100
$\mathbf{8 4 2} 00$
4200
4200
42000

TROLLEY PROTECTING ARMOR
135094
135095
1350996
135097
135098
135099
135100

Approx. Wt.
Lbs. Per 100
60
65
75
75
80
85
90


## WOODEN CONTACT INSULATORS



| Style No. | Length Inches | Diam. Hole Inches | Wt., Lbs. | List Price |
| :---: | :---: | :---: | :---: | :---: |
| 126962 | 12 | $5 / 8$ | 42 | 85000 |
| 126966 | 12 | 78 | 84 | 5000 |
| 126970 | 12 | 11/8 | 141 | 6000 |
| 128983 | 18 | 5/8 | 63 | 5500 |
| 126967 | 18 | 7/8 | 126 | $5 ; 00$ |
| 126971 | 18 | 138 | 211 | 6500 |

 interurban wheel.

V-Shaped Detroit Frogs


TYPE CR TROLLEY FROGS
15 Degrees


Malleable Iron Body Sherardized, With Bronze Approaches


Size and Type of Wire
00 round or grooved
000 round or grooved
0000 round or grooved
00 Fig. 8
000 Fig. 8
0000 Fig. 8
00 round or grooved
000 round or grooved
0000 round or grooved
000 Fig. 8
000 Fig. 8
0000 Fig. 8

Order by Style Number



## TROLLEY FROGS-Continued

## TYPE CR TROLLEY FROGS-Continued <br> 8 Degrees



Malleable Iron Body Sherardized, With Bronze Approaches

| Style No. | Turn-out | Size and Type of Wire | $\begin{aligned} & \text { Overall } \\ & \text { Length, } \\ & \text { Inches } \end{aligned}$ | Net Wt., Lbs. | $\xrightarrow{\text { List }}$ Price |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 306090 | Right-hand | 00 round or grooved | 32 | 133/4 | 8900 |
| ${ }_{306092} 3080$ | Right-hand | ${ }^{000}$ round or grooved | 32 32 | +13 | 900 |
| 306093 | Right-hand | 0000 Fis. 8 or grooved | 32 | $13 /$ | 900 |
| 306094 | ${ }^{\text {Right-hand }}$ Right-hand | ${ }_{0000}^{000}$ Figig 8 | 32 32 | 132\% | 900 |
| 308096 | Left-hand | 00 round or grooved | 32 | $13 / 3$ | 900 |
| 306097 308098 | Left-hand | 000 0000 round or or round or grooved | 32 32 | 13 13 | 900 |
| 306098 | Left-hand | 00 Pis. 8 or grooved | 32 | 13, | 900 |
| 308100 306101 | Left-hand |  | ${ }_{32}$ | 133\% | 900 |

## TYPE CR UNIVERSAL FROGS 12 Degrees



Malleable Iron Body Sherardized, With Set Scrow Approaches

| Style No. | Turn-out | Size and Type of Wire | $\begin{aligned} & \text { Overall } \\ & \text { Lenth, } \\ & \text { Inches } \end{aligned}$ | $\begin{gathered} \text { Net Wt., } \\ \text { Lbs. } \end{gathered}$ | ${ }_{\text {List }}^{\text {Lice }}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 370914 | Right-hand | 00 round or grooved | 32 | $132 /$ | 8900 |
| 370918 | Right-hand | 0000 round or grooved | 32 | 13.1 | 900 |
| 370917 | Lett-hand | ${ }^{00}$ round or grooved | 32 | 13/4 | 900 |
| $\mathbf{3 7 0 9 1 9}$ | Left-hand | 0000 round or grooved | 32 | 13\% | 900 |

TYPE MK TROLLEY FROGS (Patented)
Malleable Iron Body Sherardized, With Bronze Approaches
15 Degrees


## TROLLEY FROGS-Continued

## BRONZE TROLLEY FROGS


Style No.
without
Wearing
Plate

249377
249378
249379
249380
249381
249382
249383 249384

## 249386 249388


Description

## Twenty-Degree Angle

|  | Twenty-Degree Angle |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| 159464 | Right hand for 0-00 round, grooved, or Fig. 8 wire . | 716 | 8840 | 886 |
| 159465 | Right hand for 000-0000 round, grooved, or Fig. 8 wire | 7312 | 900 | 986 |
| 159468 | Left hand for 0-00 round, grooved, or Fig. 8 wire | $71 / 2$ | 880 | 8 |
| 159468 | $\checkmark$-shape for $0-00$ round, grooved, or Fig. 8 wire | 7 | 840 | 86 |
| 159489 | $V$-shape for $000-0000$ round, grooved, or Fig. 8 wire | $71 / 2$ | 900 | 92 |

## Fifteen $\stackrel{\text { Degree Angle }}{ }$

| 159470 | Right hand for 0-0000 round. grooved, or | 8 | 1050 | 1070 |
| :---: | :---: | :---: | :---: | :---: |
| 159471 | Left hand for 0-0000 round, grooved, or Fig 8 wis | 8 | 1050 | 1070 |
| 159472 | $\checkmark$-shape for 0-0000 round, grooved, or Fig. 8 wire | 8 | 1050 | 1070 |

## Eight-Degree Angle



## TYPE W TROLLEY FROGS

15 Degrees, 3-Way
Bronze Body

Style No.
186838
186838
186840
188323 188324 $18832 \overline{5}$


| Wt., Lbs. | List Price |
| :---: | :---: |
| $181 / 2$ | 82000 |
| $18181 / 2$ | 2000 2000 |
| $\begin{aligned} & 181 / 3 \\ & 181 / 3 \\ & 181 / 2 \end{aligned}$ | 2000 2000 2000 |

## WEARING PLATES FOR TROLLEY FROGS AND CROSSINGS

| Style No. | Adaptation |
| :---: | :---: |
| 125927 | For 20 degree right-hand or left hand frogs. |
| 125928 | For 20 degree V-shape frogs |
| 125929 | For 15 degree right-hand or left-hand frogs . . . . |
| 125931 | For 15 degree ${ }^{\text {For }} 8$ deghaped frogs. |
|  |  |
| 127205 | For $30-90$ degree adjustable crossings, No. 127209 and No. 123917. |
| 127206 | For 90 degree rigid crossings, No. 127210 and |
|  | For $\begin{aligned} & \text { No. } 49380 \\ & \text { degree rigid crossing, } \\ & \text { No. }\end{aligned}$ |
| 127208 | For 15 degree rigid crossing. No. 49383. |


| -Prr 100- |  |
| :---: | :---: |
| Wt.. | List |
| Lbs. | Price |
| 50 | 82000 |
| 50 | 2000 |
| 50 | 2000 |
| 50 | 2000 |
| 50 | 2000 |
| 50 | 2000 |
| 50 | 2000 |
| 50 | 2000 |
| 50 | 2000 |



Order by Style Number

## APPROACHES



## APPROACHES FOR MK FROGS


Length
Inches
$21 / 2$
$21 / 2$
$21 / 2$
$21 / 2$
$21 / 2$
$21 / 2$

| Size and Type |
| :---: |
| of Wire |

00 round or grooved
000 round or grooved
0000 round or grooved
00 Fig. 8
000 Fig. 8
0000 Fig. 8

| Per | $100-$ |
| :---: | ---: |
| Wt., Lbs. | List Price |
| 50 | 88000 |
| 50 | 8000 |
| 50 | 8000 |
| 50 | 8000 |
| 50 | 8000 |
| 50 | 8000 |

## SET SCREW APPROACHES



RIGID METALLIC CROSSINGS'


18-Degree Crossing

| Style NuMBER- |  |
| :---: | :---: |
| Malleable | Bronze |
| Iron Body | Body |
| 181537 | 181534 |
| 181538 | 181535 |
| 181539 | 181536 |
| 181543 | 181540 |
| 181544 | 181541 |
| 181545 | 181542 |
| 181555 | 181552 |
| 181556 | 181553 |
| 181557 | 181554 |
| 181561 | 181558 |
| 181562 | 181559 |
| 181563 | 181560 |
| 181573 | 181570 |
| 181574 | 181571 |
| 181575 | 181572 |
| 181579 | 181576 |
| 181580 | 181577 |
| 181581 | 181578 |

Size and Type of Wire | Total |
| ---: |
| Overall |
| Length, |
| Inches |



## 23-Degree Crossings



RIGID METALLIC CROSSINGS-Continued


## ADJUSTABLE METALLIC CROSSINGS



RIGID INSULATED CROSSINGS
For Voltages up to $\mathbf{7 5 0}$


## TYPE KD ADJUSTABLE INSULATED CROSSINGS

For Voltages up to 750


Order by Style Number

## SECTION INSULATORS

## TYPES HR AND HR-2 SECTION INSULATORS-750 Volts



## SINGLE BEAM SECTION INSULATOR



TYPE HM SECTION INSULATORS 750 Volts

| Round or ${ }_{\text {dre }}$ |  | Wt., Lbs. List Price |  |
| :---: | :---: | :---: | :---: |
|  | Form 2 |  |  |
| 187838 | 187645 | 3.4 | 8980 |
| 187639 | 187646 | 3.4 | 980 |
| 187840 | 187647 | 3.6 3.6 | 8880 |

MINE SECTION INSULATOR WITH SWITCH
Type SW-For Voltages Up to 250
With One Supporting Lug


| Fig. 8 Wire 280452 <br> 262941 | $\begin{aligned} & \text { Size Wire } \\ & 3-0 \\ & 3-0 \\ & 4-0 \end{aligned}$ |
| :---: | :---: |
| With Two Su 280453 | $\mathrm{g} \text { Lugs }$ |


| $\underset{\substack{\text { wt. } 12 \\ 12 \\ 12 \\ 12}}{\text { Lbs. }}$ | $\begin{array}{r} \text { List Price } \\ 81800 \\ 1800 \\ 1800 \end{array}$ |
| :---: | :---: |
| $\begin{aligned} & 12 \\ & 123 / 2, \\ & 123 / 2 \end{aligned}$ | 1800 1800 1800 |

Order by Style Number

## SECTION INSULATORS-Continued

DOUBLE-GAP SECTION INSULATOR WITH SWITCH
Style No.

320856
306108
306109
306107
Size and Type of Wire
00 round or grooved
0000 round or grooved
00 Figure 8
0000 Figure 8

| 600 Volts |  |
| :---: | :---: |
| Wt., Lbs. | List Price |
| 12 | 81950 |
| 12 | 1950 |
| 12 | 1950 |
| 12 | 1960 |



## AUTOMATIC SECTION INSULATORS-

## Patented-750 Volts




# LINE SECTION SWITCHES <br> FOR VOLTAGES TO 750, <br> CAPACITIES TO 600 AMPERES 



# CATENARY SUSPENSION BRACKET ARMS 

TYPE GB

| Style No. | Description $W^{\text {a }}$ | Approx. <br> t.. Lbs. <br> Each | List Price Each | Style No. | Description | prox <br> Lbs. <br> ach | $\begin{aligned} & \text { List } \\ & \text { Price } \\ & \text { Each } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 196262 | 9-foot arm with $1 / 2$-inch $x$ 9 -inch tension |  |  | 171084 | 9 -foot arm with $5 / 8$-inch $\times 8$-foot, | 52 |  |
| 198263 | 10-foot arm with $1 / 2 \mathrm{inch}$ |  |  | 196266 | 9-inch tension |  |  |
| 196264 | 11-fo | 54 | 950 |  | --inch tension ray | 57 | 107 |
|  | 11-foot arm with $1 / 2$-inch $\times 10$-foot 9 -inch tension rod | 59 | 1020 |  | -foot arm with $5 / 8$-inch $\times 10$-foot. 9 -inch tension rod | 63 | 11 |
| 198265 | 12-foot arm with $1 / 2$-inch $\times 11$-foot 9 -inch tension rod | . 64 | 1100 | 196288 | 12 -foot arm with $5 / 8$-inch $\times 11$-foot. 9 -inch tension rod | 68 | 127 |

Type GB


Type CH


Type GC


Type GM
Parts for Type GB Bracket Arm

| 263646 | Tension rod $1 / 2$-inch $\times 8$ foot 9 inches | 6 |  |
| :---: | :---: | :---: | :---: |
| 283647 | Tension rod $1 / 2$-inch $\times 9$ foot 9 inches | $6^{31}$ |  |
| 305624 | Tension rod $1 / 2$-inch $\times 10$ foot 9 inches | $71 / 2$ | 135 |
| 305625 | Tension rod $1 / 2$ inch $\times 11$ foot 9 inches | $8!4$ | 145 |
| 171067 | Tension rod $5 / 8$-inch $\times 8$ foot 9 inches | 9 | 0 |
| 184299 | Tension rod $3 / 8$-inch $\times 9$ foot 9 inches. | 10 |  |
| 18457 | Tension rod $5 / 8$-inch $\times 10$ foot 9 inches | 11 | 0 |
| 305627 | Tension rod $\frac{8}{8}$-inch $\times 11$ foot 9 inches | 12 | 200 |
| 171059 | Pole socket sherardized | 1.8 | 90 |
| 198115 | Clamp for $1 / 2$-inch tension rod. sherardized | $21 / 2$ | 100 |
| 171060 | Clamp for $5 / 8$-inch tension rod, |  |  |
| 171081 | End Casting, sherardize | $21 / 2$ | $\begin{array}{r}105 \\ \\ \hline 75\end{array}$ |
| 162232 | Beveled washer for $1 / 2$-inch tension rod, sherardized. | 34 | 10 |
| 163643 | Beveled washer for $\bar{\delta} / 8$ inch tension |  |  |

## TYPE CH

| 175898 | 9-foot arm with $1 /$-inch $\times 7$-foot. $41 / 4-$ inch tension rod | 60 | 1050 |
| :---: | :---: | :---: | :---: |
| 175898 | 10 -foot arm with $1 / 2$-inch $\times 8$-foot, 43 inch tension rod | 66 | 11 |
| 175900 | 11-foot arm with 12 -inch $\times$ 9-foot, $5 \cdots$ | 66 |  |
| 175901 | inch tension rod <br> 12 -foot arm with $1 /$-inch $\times 10$-foot. <br> 5 , $/$-inch tension rod. | 78 | 12 12 |
| 175902 | 9-foot arm with $5 / 8$-inch $\times 7$-foot, $41 / 4-$ inch tension rod | 63 | 1150 |
| 175903 | 10-font arm with $3 / 8$-inch $\times 8$-foot. 43 inch tension rod | 70 | 12 |
| 163641 | 11 -foot arm with $5 / 8$-inch $\times 9$-foot, 6 inch tension rod | 77 | 13 |
| 163645 | 12 -foot arm with $8 / 8$-inch $\times 10$-foot, $\sigma$ inch tension rod. | 84 | 1450 |

## Parts for Type CH Bracket Arms

| 184094 | Tension rod $1 / 2$-inch $\times 7$-foot 411 -inch | 5 | 125 |
| :---: | :---: | :---: | :---: |
| 184102 | Tension rud ${ }^{1 / 2}$-inch $\times 8$-foot $4^{3}{ }^{3}$-inch | 5.7 |  |
| 184 | Tension rod $1 / 2$-inch $\times 9$-foot 5 | 613 |  |
|  |  |  |  |
| 184095 | Tension rod 5 /-inch $\times 7$-foot 41 -inch | 712 | 85 |
| 184103 | Tension rod 88 -inch $\times 8$-foot 4 ? ${ }^{\text {d }}$-inch | 81 | 5 |
| 163642 | Tension rod 5 - ${ }^{\text {-inch }} \times 9$-foot 6 -inch | 912 | 200 |
| 163648 | Tension rod $5 / 8$-inch $\times 10$-foot 6 -inch | 1012 |  |
| 67196 | Pole clamp, sherardize | . 8 | 60 |
| 92236 | Clamp for $1 / 2$-inch tension rod, sherard- |  | 310 |
| 163644 | Clamp for $5 / 8$-inch tension rod, sher- |  |  |
|  | ardized. ....... | 3 | 315 |
| 162231 | End casting, sherardized | 1 |  |
| 162232 | Beve |  |  |
|  |  | 1' |  |
| 163843 | Beveled washer for $5 / 8$-inch tension rod. sherardized |  |  |

## TYPE GC EXTENSION ARM

Style No.
175904
175906
241304
Length, Feet
$121 / 2$
12
13
 Inches
$14 \frac{3}{4}$
$81 / 2$

Tension Rod
${ }^{5}$ - -inch $\times 8$-foot. 9 -inch
5 -inch $\times 8$-foot 9 -inch
5 -inch $\times 8$-foot. 9 -inch


## TYPE GM EXTENSION ARM

# FEEDER TAP SUPPORT 750 Volts 



## MESSENGER INSULATORS

TYPE J-3300 VOLTS

| Style No. | Description |
| :---: | :---: |
|  | Complete |
| 172929 | Messenger insulator with japanned pin. complete |
| 170051 | Messenger insulator with sherardized pin, complete |
|  | Parts |
| 91466 | Porcelain insulator only, for $\mathbf{5 0 0}$ to $\mathbf{3 3 0 0}$ volts |
| 172928 | Insulator pin only, japanned. |
| 170052 | Insulator pin only, sherardized.. |



TYPE JC-500 to $\mathbf{3 3 0 0}$ Volts

| Style No. | Description |
| :---: | :---: |
|  | Complete |
| 92113 | Main line insulator, complete, japanned pin. |
| 187815 | Main line insulator, complete, sherardized pin |
|  | Parts |
| $\begin{aligned} & 91466 \\ & 66131 \end{aligned}$ | Porcelain insulator for Style Nos. 92113 and 167815 Japanned insulator pin for Style No. 92113........ |
| 167816 | Sherardized insulator pin for Style No. 167815. |
| $\dagger$ Price | request. |

 400
400
500$t$$\begin{array}{ll}250 & \\ 250 & \$ 100 \\ 250 & 100 \\ & \end{array}$

810000
10000

810000
10000

Style No. 170051


TYPE LT INSULATOR PINS- 500 to $\mathbf{1 1 , 0 0 0}$ Volts

## Sherardized

| Style No. | Description |
| :---: | :---: |
| 305828 | Insulator pin, sherardized.. |
| 305829 | Insulator pin, sherardiz |
| 305850 | Pin with insulator Style No. 91466 |
| 305651 | Pin with insulator Style No. |
| 305652 | Pin wit |
|  | 2-22. |
| ric | on request. |



STEADY STRAINS
TYPE AC-1500 and 3300 Volts

|  |  |  |  |
| :--- | :---: | :---: | :---: |
| Style No. | Line Voltage | Wt., Lbs. | List Price |
| 119658 | 1500 | 15 | $\$ 425$ |
| 119859 | 3300 | 15 | 475 |

broley clamp, but do include
TYPE AC-1-6600 Volts
92510 number 6600 include 1500 Style number does not include trolley clamp, but does
include bracket arm clamp.


For Types AC, AC-1 and AP Steady Strains


## STEADY STRAIN SUSPENSION-TYPE CB



STEADY STRAIN EAR-TYPE F


| Style No. | Description | Wt., Lbs. ${ }_{\text {Per }}$ | List Price |
| :---: | :---: | :---: | :---: |
| 49372 | Malleable iron sherardized, with $8 / 8$-inch tap | 100 | 88400 |
| 49374 | Malleable iron sherardized, with $3 / 4$-inch tap | 95 | 8400 |
| 49373 | Composition, with 5/-inch tap | 110 |  |
| 49375 | Composition, with $3 /$-inch tap | 105 | 17000 |

## HANGERS

TYPE AB CROSS-SPAN MESSENGER HANGER

| Style No. | Description | $\overleftarrow{\text { Wt., Lbs. }}$ Per ${ }^{100}$ List Price |
| :---: | :---: | :---: |
| 165174 | Malleable iron, sherardized | $175 \quad \$ 10000$ |

## TYPE NF-1 CATENARY HANGER

For 00 to $\mathbf{0 0 0 0}$ Grooved Trolley Wire
For Wheel and Pantagraph Trolley

| Style No. | Length, Inches | $\overbrace{\text { Wt., Lbs. }}$ Per | $100-$ | Style No. | Length, Inches | $\overbrace{\text { Wt., Lbs. }}$ Per | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 248556 | Length, Inches | 88 | 83960 | 248572 | 14 | 112 | 84440 |
| 248557 | $61 / 2$ | $891 / 2$ | 3990 | 248573 | $141 / 2$ | 113312 | 4470 |
| 248558 |  | 91 |  | 248574 | 15 | 115 | 4500 |
| 248559 | $71 / 2$ | $921 / 2$ | 4050 | 248575 | 151/2 | $1161 / 2$ | 4530 |
| 248560 | 8 | 94 | 4080 | 248578 | 16 | 118 | 4560 |
| 248561 | $81 / 2$ | $951 / 2$ | 4110 | 248577 | 161/2 | $1191 / 2$ | 4590 |
| 248563 | 9 | 97 | 4140 | 248578 | 17 | 121 | 4620 |
| 248563 | $91 / 2$ | $981 / 2$ | 4170 | 248579 | $171 / 2$ | 122312 | 4650 |
| 248564 | 10 | 100 | 4200 | 248580 | 18 | 124 | 4680 |
| 248565 | 101/2 | $1013 / 2$ | 4230 | 248581 | $181 / 2$ | $1251 / 2$ | 4710 |
| 248566 | 11 | 103 | 4260 | 248582 | 19 | 127 | 4740 |
| 248567 | 113/2 | $1041 / 2$ | 4290 | 248583 | 191/2 | $1281 / 2$ | 4770 |
| 248568 | 12 | 106 | 4320 | 248584 | 20 | 130 | 4800 |
| 248589 | $121 / 2$ | $10731 / 2$ |  | 248585 | $211 / 2$ | ${ }_{133} 131 / 2$ | 4830 4880 |
| 248570 248571 | $131 / 2$ | 109 | 4380 4410 | 248586 | 21 | 133 | 4860 |

## TYPE CN PRESSED STEEL CATENARY HANGER

## Galvanized

For 000 and 0000 Grooved Trolley Wire Pantagraph Operation Only

| Style No. | Length. Inches | $\sqrt{\text { Wt., Lbs }}$ | List Price | Style No. | Length, Inches | $\overbrace{\text { Wt., Lbs. }}$ Per | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 305653 | 4 | 38 | 82990 | 305871 | 13 | $511 / 2$ | 83255 |
| 305654 | $41 / 2$ | $38{ }^{8}$ | 3000 | 305672 | $131 / 2$ | 52.4 | 3275 |
| 305655 | 5 | $391 \frac{1}{2}$ | 3010 | 305673 | 14 | 53 | 3290 |
| 305656 | 51/2 | $401 / 4$ | 3025 | 305674 | 141/2 | 53 3 | 3300 |
| 305657 | 6 | 41 | 3040 | 305675 | 15 | $541 / 2$ | 3315 |
| 305658 | 61/2 | 413 | 3060 | 305678 | $151 / 2$ | $551 / 4$ | 3310 |
| 305659 | 71 | +213 | 3075 | 305677 | 16 | 56 | 3340 |
| 305660 | $71 / 2$ | $431 / 4$ | 3090 | 305678 | $16^{1 / 2}$ | $56^{3 / 5}$ | 3350 |
| 305661 | 8 | 44 | 3105 | 305679 | 17 | $571 / 2$ | 3365 |
| 305662 | $83 / 2$ | $44^{3 / 4}$ | 3120 | 305680 | 171/2 | 5814 | 3380 |
| 305663 | 9 | $451 / 9$ | 3135 | 305681 | 18 | 59 | 3390 |
| 305664 | $931 / 2$ | 461/4 | 3150 | 305682 | 181/2 | $593 /$ | 3400 |
| 305665 | 10 | 47 | 3165 | 305683 | 19 | $601 / 2$ | 3410 |
| 305668 | $10 \frac{16}{2}$ | 47 3/4 | 3180 | 305684 | 191/2 | 6114 | 34.25 |
| 305667 | 11 | $481 / 3$ | 3195 | 305685 | 20 | 62 | 3435 |
| 305688 | $111 / 2$ | $591 / 4$ | 3210 | 305888 | $201 / 2$ | ${ }_{6}^{62} 3$ | 3450 3465 |
| 305670 | $121 / 2$ | $503 / 4$ | 32 40 | 305687 | 21 | $631 / 2$ | 3465 |

Order by Style Number

## TYPE GF FLEXIBLE CATENARY HANGERS

|  |  | Length of Hanger. | -PER 100- |  | $\text { For } 000$ | $\begin{aligned} & \text { No. } \\ & \text { For } 0000 \end{aligned}$ | Length of Hanger Inches | -Per 100- |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| For 000 | For 0000 |  | Appr | x. List |  |  |  | Appr | ox. List |
| Grooved | Grooved | Inches | Wt., | bs. Price | Grooved | Graoved |  | Wt., | Lbs. Price |
| 193963 | 194050 | 6 | 89 | 88150 | 193980 | 194067 | 141/2 | 140 | 87000 |
| 193964 | 194051 | 61/2 | 92 | 6200 | 193981 | 194068 | 15 | 143 | 7050 |
| 193965 | 194052 | 7 | 95 | 6250 | 193982 | 194069 | $151 / 2$ | 146 | 7100 |
| 193966 | 194053 | $71 / 2$ | 98 | 6300 | 193983 | 194070 | 16 | 149 | 7150 |
| 193967 | 194054 | 8 | 101 | 6350 | 193984 | 194071 | $161 / 2$ | 152 | 7200 |
| 193968 | 194055 | $81 / 2$ | 104 | 6400 | 193985 | 194072 | 17 | 155 | 7250 |
| 193969 | 194056 | 9 | 107 | 6450 | 193986 | 194073 | 171/2 | 157 | 7300 |
| 193970 | 194057 | $91 / 2$ | 110 | 6500 | 193987 | 194074 | 18 | 160 | 7350 |
| 193971 | 194058 | 10 | 113 | 6550 | 193988 | 194075 | $181 / 2$ | 163 | 7400 |
| 193972 | 194059 | $101 / 2$ | 116 | 6600 | 193989 | 194078 | 19 | 166 | 7450 |
| 193973 | 194080 | 11 | 119 | 6850 | 193900 | 194077 | $191 / 2$ | 169 | 7500 |
| 193974 | 194061 | $111 / 2$ | 122 | 6700 | 193991 | 194078 | 20 | 172 | 7550 |
| 193975 | 194062 | 12 | 125 | 6750 | 193992 | 194079 | $201 / 2$ | 175 | 7800 |
| 193976 | 184063 | $121 / 2$ | 128 | 6800 | 193993 | 194080 | 21 | 178 | 7650 |
| 193977 | 194064 | 13 | 131 | 8850 | 193994 | 194081 | $211 / 2$ | 181 | 7700 |
| 193978 | 194065 | 131/2 | 1.34 | 6900 | 193995 | 194082 | 22 | 184 | 7750 |
| 193979 | 194066 | 14 | 137 | 8950 | 247372 | 312530 | Ear Only | $y 32$ | 4500 |



TYPE FS FLEXIBLE CATENARY HANGERS

| Style No. | Length of Hanger. Inches | $\begin{aligned} & \text { Approx. } \\ & \text { At., Lbs. } \end{aligned}$ | $100-1 \begin{gathered} \text { List } \\ \text { Price } \end{gathered}$ | Stule No. | Lengeth of llamper. Inches | $\begin{aligned} & \text { Per } \\ & \text { App:ox. } \\ & \text { Wi., Lbs. } \end{aligned}$ | $100-$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 175867 | 6 | 76 | 85400 | 175883 | 14 | 102 | $\$ 5880$ |
| 175888 | $61 \%$ | 77 | 5430 | 175884 | 1+15 | 104 | 5910 |
| 175869 | 7 | 79 | 5480 | 175885 | 15 | 106 | 5940 |
| 175870 | $71 / 2$ | 81 | 5490 | 175888 | $15^{1 / 2}$ | 108 | 5970 |
| 175871 | $8{ }^{-2}$ | 82 | 5520 | 175887 | 16 | 109 | 6000 |
| 175872 | 812 | 84 | 5550 | 175888 | $16^{1 / 2}$ | 111 | 6030 |
| 175873 | 9 | 86 | 5580 | 175889 | 17 | 112 | 6060 |
| 175874 | $91 / 2$ | 87 | 5610 | 175890 | 1712 | 114 | 6090 |
| 175875 | 10 | 89 | 5640 | 175881 | 18 , | 116 | 6120 |
| 175876 | 101/2 | 91 | 5670 | 175892 | 1812 | 117 | 6150 |
| 175877 | 11 | 92 | 5700 | 175893 | 19 | 119 | 6180 |
| 175878 | $111 / 8$ | 94 | 5730 | 175894 | $191 / 2$ | 121 | 6210 |
| 176879 | 12 | 96 | 5780 | 175895 | 20 | 122 | 6240 |
| 175880 | $121 / 2$ | 98 | 5790 | 175896 | $201 / 2$ | 124 | 6270 |
| 175881 | 13 | 99 | 5820 | 175897 | 21 | 126 | 6300 |
| 176882 | $131 / 2$ | 101 | 5850 | 1 | .... | ... | ....... |



## TYPE FC FLEXIBLE ANCHOR HANGERS

| Style No. | Length ofHanger, | -PER 100 |  |
| :---: | :---: | :---: | :---: |
|  |  | Approx. | List |
|  | Inches | Wt., Lbs. | Price |
| 158837 | 6 | 305 | 816250 |
| 158838 | 61/2 | 309 | 18325 |
| 158839 | 7 | 313 | 16400 |
| 158840 | $71 / 2$ | 317 | 16475 |
| 158841 | 8 | 321 | 18550 |
| 158842 | $81 / 2$ | 325 | 16625 |
| 158848 | 9 | 329 | 18700 |
| 158844 | $91 / 2$ | 333 | 16775 |
| 185845 | 10 | 337 | 16850 |
| 158846 | 101/2 | 341 | 18925 |
| 168847 | 11 | 345 | 17000 |
| 158848 | $111 / 2$ | 349 | 17075 |
| 158849 | 12 | 353 | 17150 |
| 168850 | 12 /2 | 357 | 17225 |
| 158851 | 13 | 361 | 17300 |
| 158862 | $131 / 3$ | 365 | 17375 |


| Style No. | Length of Hanger. Inches | -PPER 100 |  |
| :---: | :---: | :---: | :---: |
|  |  | Approx. | List |
|  |  | Wt., Lbs. | Price |
| 158853 | 14 | 369 | 817450 |
| 158854 | $141 / 2$ | 373 | 17525 |
| 158855 | 15 | 377 | 17600 |
| 158856 | $151 / 2$ | 381 | 17675 |
| 158857 | 16 | 385 | 17750 |
| 158858 | 161/2 | 389 | 17825 |
| 158859 | 17 | 393 | 17900 |
| 158880 | $171 / 2$ | 397 | 17975 |
| 158861 | 18 | 401 | 18050 |
| 158862 | $181 / 2$ | 405 | 18125 |
| 158863 | 19 | 409 | 18200 |
| 158864 | $191 / 2$ | 413 | 18275 |
| 158885 | 20 | 417 | 18350 |
| 158886 | 201/2 | 421 | 18425 |
| 158867 | 21 | 425 | 18500 |
| ......... | . | ... |  |



TYPE FC FLEXIBLE PULL-OFF HANGERS


## HANGERS-Continued

TYPE FL PULL-OFF HANGERS


| Style No. | Length of Hanger, | R |  |
| :---: | :---: | :---: | :---: |
|  |  | App | List |
|  | Inches | Wt., | Price |
| 176883 | 6 | 241 | 812500 |
| 178884 | 61/2 | 245 | 12575 |
| 178885 |  | 249 | 12650 |
| 176886 | $71 / 2$ | 253 | 12725 |
| 178888 | $81 / 2$ | 261 | 12875 |
| 178889 |  | 265 | 12950 |
| 178890 | 91/3 | 269 | 13025 |
| 178891 | 10 | 273 | 13100 |
| 178892 | 101/2 | 277 | 13175 |
| 176893 | 11 | 281 | 13250 |
| 178894 | 111/2 | 285 | 13325 |
| 178895 | 12 | 289 | 13400 |
| 176898 | 121/2 | 293 | 13475 |
| 178897 | 13 | 297 | 13550 |
| 176898 | 131 | 301 | 13625 |



TYPE SK PRESSED STEEL HANGER
Galvanized
For Wheel Trolley Operation Only


| $\underset{\substack{\text { Length o } \\ \text { Hanger }}}{ }$ | $\overbrace{\text { Approx }}^{P R}$ | $\mathbf{0 0}_{\text {List }}$ |
| :---: | :---: | :---: |
| Inches. | Wt., Lbs. | Price |
| 4 | 44.25 | 5470 |
| ${ }_{5}^{41 / 2}$ | ${ }_{45.75}^{45.05}$ | 5485 |
| $51 / 3$ | 46.5 | 5515 |
|  | 47.25 | 5530 |
| $61 / 2$ | 48.0 | 55 |
| $71 / 2$ | 49.5 | 5575 |
|  | $5{ }^{50.25}$ | 5580 |
| $8{ }^{8 / 2}$ | 51.75 | 56 |
| $91 / 2$ | ${ }_{5}^{52.5}$ | 58 |
| $101 / 2$ | 53.25 54.0 | 56 |
| 11 | 54.75 |  |
| 111/2 | ${ }_{55}^{55.5}$ | 5895 |
|  | 56.25 57.0 | 57 10 |


| Style No. | Hanger Approx. |  | $100-\begin{gathered} \text { List } \\ \text { Price } \\ \hline \end{gathered}$ |
| :---: | :---: | :---: | :---: |
|  |  |  |  |
| 375048 | 13 | 57.75 | 85740 |
| 375049 | 131/2 | ${ }_{59}^{58.5}$ | 5755 |
| 37505 | 141/2 | 60.0 |  |
| 3750 | 15 | 60.75 |  |
| 3750 | 16 | 62.25 | 8 |
| 3750 | $161 / 2$ | 63, 6 |  |
| 3750 | 171/2 | 64.5 |  |
|  | 18 | ${ }_{66.25}$ |  |
| 375 | 19 | 66.75 |  |
| 37506 | 191/2 | 67.5 |  |
| 37506 | 20 | 68.25 |  |
| 375064 | 203/2 | 69.75 | 598 |

TYPE CN PRESSED BRONZE HANGER


| Length of Hanger. Inches | APPER | 100- |
| :---: | :---: | :---: |
|  | Approx. | List |
|  | Wt., Lbs. | Price |
| 4 | 41.75 | \$55 20 |
| $41 / 2$ | 42.75 | 5575 |
| 5 | 43.75 | 5630 |
| $51 / 8$ | 44.75 | 5685 |
| 6 | 45.75 | 5740 |
| 61/2 | 46.75 | 5795 |
| 7 | 47.75 | 5850 |
| $71 / 2$ | 48.75 | 5905 |
| 8 | 49.75 | 5960 |
| $81 / 2$ | 50.75 | 6015 |
| 9 | 51.75 | 6070 |
| 91/2 | 52.75 | 6125 |
| 10 | 53.75 | 8180 |
| 101/2 | 54.75 | 6235 |
| 11 | 55.75 | 6290 |
| $111 / 2$ | 66.75 | 6345 |
| 12 | 57.75 | 6400 |
| $121 / 2$ | 58.75 | 6455 |

TYPE FG CROSS-SPAN STEADY



## HANGERS

Length $\overbrace{\text { Hanger }}$ Pr


Inches Wpprox. List

12

| t., Lbs. | Price |  |
| :--- | :--- | :--- |
| 59.75 | 865 | 10 |
| 60.75 | 65 | 65 |
| 61.75 | 66 | 20 |
| 62.75 | 66 | 75 |
| 63.75 | 67 | 30 |
| 64.75 | 67 | 85 |
| 65.75 | 68 | 40 |
| 66.75 | 68 | 9 |
| 67.75 | 69 | 5 |
| 68.75 | 70 | 0 |
| 69.75 | 70 | 6 |
| 70.75 | 71 | 1 |
| 71.75 | 71 | 7 |
| 72.75 | 72 | 2 |
| 73.75 | 72 | 8 |
| 74.75 | 73 | 3 |
| 75.75 | 73 | 9 | 10

65
20
75
30
85
40
95
50
05
60
15
70
25
80
35
90

TYPE SP CURVE PULL-OFF HANGERS


TYPE JR CATENARY PULL-OFF FOR PANTAGRAPH-TROLLEY OPERATION



Styles 268597-268598

## CLAMPS



TYPE CJ INTERMEDIATE CATENARY CLAMP


Size of Trolley Wire, B. \& S. Gauge


TYPE CA MESSENGER ANCHOR CLAMP


## TYPE EA ANCHOR CLAMP

TYPE DA MESSENGER ANCHOR CLAMP

Style No.
165173

Style No.
122323
$\overbrace{\substack{\text { Wt., Lbs. } \\ 5}}$ EACK $-\frac{\text { List Price }}{}$
TYPE JB ANCHOR EYE


## TYPE KC INSULATED ADJUSTABLE CROSSING

For 550 Volts D-C. and 6600 Volts A-C.


Order by Style Number

# SECTION INSULATORS TYPE KB FOR WHEEL-TROLLEY OPERATION <br> With Bronze End Castings 

\begin{tabular}{|c|c|c|c|c|c|c|c|}
\hline \multirow[b]{5}{*}{} \& \multicolumn{7}{|c|}{onze End Castings} \\
\hline \& Style No. \& Voltage \&  \& Length Overall. Inches \& \[
\begin{aligned}
\& \text { Length } \\
\& \text { of Side } \\
\& \text { Rods Insu } \\
\& \text { Inches In In }
\end{aligned}
\] \& \begin{tabular}{l}
Length \(\qquad\) \\
ulation Wt.
nches \\
nches Lbs
\end{tabular} \& \(\underset{\substack{\text { List } \\ \text { Price }}}{\text { Licter }}\) \\
\hline \& 175933 \& 750 \& 000 groove \& 3414 \& \(103 / 2\) \& \(8 \quad 22\) \& 82400 \\
\hline \& 175935 \& 1500
1500 \& 0000 grove
000 \& 45, \({ }^{\text {a }}\) \& 21/2 \& \begin{tabular}{ll}
88 \\
16 \& 27 \\
\hline 18
\end{tabular} \& 2700 \\
\hline \& 168165 \& 1500 \& 0000 groove \& 4515 \& 21 \% \& \(16 \quad 27\) \& 2700 \\
\hline \& \multicolumn{7}{|c|}{With Malleable Iron End Castings} \\
\hline 日 - 㬉 \& 241871
241872 \& \({ }_{7}^{750}\) \& 000
0000
gravene \& \begin{tabular}{l}
341 \\
\(3+1\) \\
\(\substack{1}\) \\
\hline 1
\end{tabular} \& 1012 \& \(\begin{array}{ll}88 \\ 8 \& 22 \\ \end{array}\) \& 20
20
20
0 \\
\hline \& 241873 \& 1500 \& 000 grame \& 45.6 \& 21.6 \& \(16 \quad 27\) \& 2200 \\
\hline \& 241874 \& 1500 \& 0000 grouve \& 45. \& 21 \% \& \(16 \quad 27\) \& 2200 \\
\hline \& \multirow[t]{3}{*}{TYPE} \& \multicolumn{6}{|l|}{HC-2 FOR WHEEL-TROLLEY OR} \\
\hline \& \& \multicolumn{6}{|l|}{PANTAGRAPH OPERATION} \\
\hline \& \& \multicolumn{6}{|l|}{With Bronze End Castings} \\
\hline \& \& \multicolumn{3}{|c|}{Size} \& \multicolumn{2}{|l|}{Length of} \& \\
\hline \& \& Line \& Griole \& Ownetht \& Ruminer, \& \(\widetilde{\text { Wight. }}\). \(_{\text {den }}\) \& EACH \\
\hline \& Style No. \& Voltage \& e Wire. \& Inches \& Inches' \& Lbs. \& Price \\
\hline 2 \& 185535 \& 750
750 \& 000
0000 \& 41
+1 \& 8 \& \({ }_{23}^{23}\) \& 822
2200
00 \\
\hline \& 185594 \& \multirow[t]{2}{*}{750

1500
1500} \& 0000 \& 51 \& 18 \& 28
28 \& 2700 <br>
\hline \& 185595 \& \& 0000 \& 51 \& 18 \& 28 \& 2700 <br>
\hline \& \& \multicolumn{6}{|c|}{With Malleable Iron End Castings} <br>
\hline \& 185592 \& \multicolumn{2}{|r|}{\multirow[t]{2}{*}{$\begin{array}{ll}750 \\ 750 & 000 \\ 0000\end{array}$}} \& 41 \& \multirow[t]{2}{*}{} \& \multirow[t]{2}{*}{23} \& \multirow[t]{2}{*}{1800
18
80
00} <br>
\hline \& 185593 \& \& \& 41
51 \& \& \& <br>
\hline \& 185597 \& 1500
1500 \& 000 \& 51 \& 18 \& 28
28 \& 23
2300 <br>
\hline
\end{tabular}

## ACCESSORIES FOR TYPES KB AND HC-2 SECTION INSULATORS

    184200
    Style No
Cable clip for $\boldsymbol{1}^{7}$-inch and $1 / 2$-inch diameter messens $r$ cia
Cable clip for 8 -inch diameter messenger cable
$185030 \quad$ Cable clap for for finch diameter messenper cable .
102147 Cable clamp for $5 / x$-inch diameter cable.
C-2 section inculator (twor requir d
Renewable fibre runner ( 1500 V ) for $\mathrm{HC}-2$ section insul.itor (iwo rephirci)




$\begin{array}{ll}371951 & \text { Renewable fibre rumner ( } 1500 \mathrm{~V} \text { ) for } \mathrm{KB} \text { secti.n } \\ 188425 & \text { Rencwable approach for } 000 \text { gronve tron } \\ 188426 & \text { Renewable approach for } 0000 \text { groove trolle }\end{array}$
Chuck for 000 groove trolle. y wire
Chuck for 000 groove trolle. y wire
Chuck for 0000 groove trolley wire
See hardware section


TYPE HS-3 FOR PANTAGRAPH-TROLLEY OPERATION


Style No.
 See direct suspension sec. See direct suspension sec See direct suspension sec See direct suspension sec. Se direct suspension sec Se direct suspension sec.
See dirict suspension sec. See direct suspension sec. See direct suspension sec.
Sue direct suspension sec. See direct suspension sec.

## TYPE HS-2 FOR PANTAGRAPH-TROLLEY OPERATION <br> TYPE HS-2 FOR PANTAGRAPH-TROLLEY OPERATION

impregnated selected maple.
Order by Style Number

## WOOD STRAIN INSULATORS





With Two Eyes at Right Angles


With Two Eyes in the Sam: Plane

With One $\underset{\text { Pye and One Clel }}{\text { Pavis }}$
With One Eye and One Clevis


With One Eve and One Clevis at Right Angles

With Two Clevises Parallel.


With One Clevis and One
With One Clevis and One
Tapped Boss

With Two Tapped Bosses



With Eye and Clevis
Style No.
165093


Order by Style Number


DOUBLE WOOD STRAIN INSULATORS
Metal Parts Sherardized


| Style No. | Description | W't., Lbs. Each | List Price Each |
| :---: | :---: | :---: | :---: |
| 216171 | Hickory, oil impregnated | 26 | 81250 |
| 273438 | Maple, gum impregnated | 26 | 1400 |

SINGLE WOOD STRAIN INSULATORS
Metal Parts Sherardized

For use with double and triple insulators, part of Styles 158118, 216171, $2635+6$ and 273438.


## GLOBE STRAIN INSULATORS-600 VOLTS



## . TYPE TC INSULATED TURNBUCKLES



| With | With |
| :---: | :---: |
| Cylindrical | $\xrightarrow{\text { Oval }}$ Eye |
| 120867 | 119919 |
| 1264988 | 126526 |
| 126500 | 126528 |
| 120869 | 118921 |



## DURO MOLDED STRAIN INSULATORS

750 VOLTS D-C.


All metal parts are sherardized.

| Style No. | Size Inches | Description | Approximate Net Wt., Lbs. | List Price |
| :---: | :---: | :---: | :---: | :---: |
| 138260 | 1/2x12 | With porcelain spool | 190 | 88000 |
| 138262 | $5 \times 12$ | With porcelain spool | 255 | 19500 |
| 138264 | 5/8x14 | With porcelain spool | 270 | 10000 |

## BROOKLYN STRAIN INSULATORS



## SPOOL-TYPE STRAIN INSULATORS



## RAIL BONDS

## Ordering and Requesting Information

In ordering or requesting information on rail bonds the following data should be submitted:

1. Quantity desired.
2. Capacity of Bond
3. Diameter of Terminal
4. Length of Bond.

When giving length be sure to specify whether it is the straight and extended length or the formed length of the bond.

5 Type of Bond.
If a special type bond is desired give full dimensions and reference to some standard type.

## To Determine Lengths

The straight and extended length of a stud terminal bond is the distance from center to center of the terminals when straight and extended.

The formed length is the actual distance between the centers of terminals when formed for application to the rail.
For single conductor bonds having expansion crimps, add $11 / 2$ inches for each crimp to the formed length to get the net length or in other words the straight and extended length. The net length of solid and flexible conductor cross bonds is 2 inches longer than the formed length.

## TYPES OF RAIL BONDS

## Concealed Rail Bonds



Crown Rail Bond
Type C. S. 01 (Solid Terminals)



Crown Rail Bond
Type C. P. 01 (Pin Terminals)


These rail bonds, when factory-formed as illustrated, are priced according to their lengths, their terminal diameters, and their capacities. No addition in price is made for expansion crimps.

## Exposed Crown Rail Bonds



Type C. S. F. (Plexible)
Tubular terminals, Type C. P. F.


Tubular terminals. Type C. P. S.


Solid Terminals, Type C. S. X.

These bonds are priced according to their straight and extended lengths terminal diameters, and capacities.

Twin Terminal Bonds


List prices for twin terminal bonds are based on the largest size terminal scheduled for bonds of equivalent capacity and correct length.

RAIL BONDS-Continued

## Soldered Rail Bonds



Form 1. Type S. B., Soldered Bond


Form C-2, Type B. S. B.. Soldered Stud Bond
Prices and weights of these bonds are based upon the straight and extended lengths and desired capacities, using the smallest diameter terminals listed.

Flame Weld Bonds-All Copper
T-Head Torminal
Type FCA-2, Double Conductor
Type FCA-1, Single Conductor


Type FCA-2 Double Conductor

form A. Type B. S. B.. Soldered Stud Bond


Form U-1. Type B. S. B.. Soldered Stud Bond

Flame Weld Bonds-Steel Terminals T-Head Terminal
Type FSA-2, Double Conductor Type FSA-1, Single Conductor Type FUA, Flat Ribbon Conductor


Type fSA-2 Double Conductor

Prices and weights of these bonds are based upon the smallest terminal listed for the capacity of bond desired and upon the overall straight and extended length.

## Arcweld Rail Bonds-Steel Welding Face <br> T-Head Torminals <br> Type AA-1 Single Conductor-Type AA-2 Double Conductor <br> L-Head Terminals <br> Type A.B.-3-Type A.B. -4 <br> Long Terminals <br> Type A.F.-1-Type A.S.-1-Type A.F.-2-Type A.S.-2



Type AA-1 Single Conductor T-Head Terminal.

Prices and weights are based upon the overall straight and extended lengths, and the smallest diameter terminals.

## Mine Bonds-Type RM-1

Prices and weights are based on the distance between the centers of the terminals, the diameter of the terminals, and the capacities.


## RAIL BONDS-Continued

## SOCKET TERMINALS



Type CSN


Type cso


Standard List Prices per 100 Terminals



## BONDING TOOLS AND APPLIANCES

 COMPRESSORSHand Screw Compressors


Approximate
Trade No. Weight. Pounds
38
40
42
44
46
48.
28
65
80
105
140
165

Small mine rails up to $31 \%$-inch. 40 lbs.. extreme 45 lbs . T-ralls up to 80 lbs.. 518 -inch and under T-rail up to $61 / 4$-inch
T and girder rails up to 71 -inch
T and girder rails up to 9 -inch
$T$ and girder rails up to 9 -inch-designed for rails having extra large head

## Hydraulic Screw Compressors

| Style No. | Trade No. | Style and Size of Rail | Weight Including Handle |
| :---: | :---: | :---: | :---: |
| 305742 | 61 | T-rail up to and including 120 |  |
|  |  | pounds, $61 / 4$ inches and under.. | 115 lbs. |
| 305748 | 063 | Girder or T-rails, $71 / 2$ inches and |  |
|  |  |  |  |
| $\begin{aligned} & 305744 \\ & 305745 \end{aligned}$ | $\begin{array}{r} 064 \\ 68 \end{array}$ | Girder and T-rails, to 9 inches. Base of rail. | $\underline{190} 58 \mathrm{lbs}$. |



Order by Style Number

BONDING TOOLS AND APPLIANCES-Continued


DUNTLEY ELECTRIC DRILL


Duntley Electric Drill With Adjóstable Frame

| Style No. | Trade No. | Voltage | Application | List <br> Price Each |
| :---: | :---: | :---: | :---: | :---: |
| 305746 | 2 | 250 | For small mine rails and designed to drill holes up to $3 / 4$ inche diameter. | 852000 |
| 305747 | 3 | 600 250 | For ordinary railway work and designed to drill holes up to 1 inch diameter. | 55000 |
| 305748 | 4 | 600 600 | avy duty and designed to drill holes up to $11 / 2$ inches diameter. | 89000 83000 |

## HAND-OPERATED DOUBLETWIN SPINDLE DRILL

Style No. 187193

Type No. 22



Hand-Operated Double-Twin-Spindle-Drill. Type No. 22


Single-Spindle Drill. Type No. 21

## CHANNEL PINS



Channel Pin
Size
Bonding
Wire B. \& S.
Gauge
6
4
2
0
00
00
00
000
0000
0000


| $\begin{aligned} & \text { Diam. } \\ & \text { Hole } \\ & \text { in Rail. } \end{aligned}$ |
| :---: |
| Inches |
| \% |
|  |
| 0 |
| 5/8 |
| 1 |
| 3 |
| 7/8 |


|  |  |
| :---: | ---: |
| Approx. Wer <br> Lbs. | List |
| 1000 | Price |
| 14 | 81950 |
| 15 | 1950 |
| 30 | 1950 |
| 32 | 2500 |
| 30 | 25 |
| 50 | 2500 |
| 87 | 3300 |
| 85 | 3300 |
| 80 | 3300 |
| 110 | 6200 |

COPPER BONDING SLEEVES


Bonding Sleeve

TOOLS FOR INSTALLING BONDING SLEEVES


HAND TOOLS FOR INSTALLING TWIN-STUD TERMINAL BONDS


Order by Style Number

# SUSPENSION INSULATOR FITTINGS <br> SUSPENSION STRAIN CLAMPS-TYPE TB Galvanized 



| Section 6-E | Westinghouse Transmission Line Fittings | May. 1923 |
| :--- | :---: | :---: |

SUSPENSION INSULATOR FITTINGS-Continued

## SUSPENSION WIRE CLAMPS-TYPE FR <br> Galvanized



Without Arcing Horns
For Conductors from 0 to $\mathbf{0 0 0 0}$


## Sherardized



For Conductors from 0 to 000, Inclusive
Without Arcing Horns •


Order by Style Number

## SUSPENSION INSULATOR FITTINGS-Continued


$\underset{\substack{\text { Style No. } \\ 272537}}{ }$

L_,


End to ce melded
Style No.
$\stackrel{188857}{{ }_{\text {Weight }}}$ PER $100-$

$$
\text { Style No. } 281138
$$ Price

8800
8000
7000
5000
1000

| Weight | PER |
| :---: | :---: |
| Lbs. | List Price |
| 920 | 86000 |
| 800 | 42000 |
| 1150 | 61000 |
| 1150 | $\mathbf{6 2 0} 00$ |
| 1000 | 57000 |
| 1000 | 58000 |

## DROP FORGED EYE NUTS

Hot Galvanized


Style No. 372298



## DROP FORGED BOLT EYES



Style No. 372301

| Style No. | Trade No. | Bolt. | A | B | C | D | E | $\widetilde{W t ., ~ L b s ., ~}^{\text {Per }}$ | List | Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 372301 | 7514 | 6 | 7/8 | 13/4 | 1/2x $\times 1 / 8$ | 25/8 | 11/8 | 75 | 847 | 00 |
| 372302 | 7515 | \% | \% | $31 / 4$ | 320506 | 4313 | $13 / 8$ | 125 | 47 | 00 |
| 372303 | 7516 | \% | 588 | 3 L | 1/2x110 | 412 | 138 | 120 | 47 | 00 |

D
238
$23 / 8$
238
25
258
$33 / 8$
$31 / 3$

Style No. 372296 $\overbrace{\text { Wt.. Lbs. }}{ }^{\text {Per }} 100-$





## TRANSMISSION SUSPENSION LINK

## Galvanized



## TYPE PS INSULATOR CONNECTOR

## Sherardized



Connector for Insulator No. 531


## GROUND WIRE BAYONETS

Hot Galvanized


Style No. for Forged Sterl Pin

| STYLE NO. FOR FORGED STEEL PIN |  |
| :---: | :---: |
| Plain | Galvanized |
| 214939 | 214944 |
| 252769 | 252770 |
| 214940 | 206606 |
| 214941 | 206607 |
| 214942 | 208608 |



## Straight Bayonets

| Plain | Style |
| :--- | :---: |
| 214961 | 214962 |
| Galvanized |  |
| 252773 | 252774 |
| 214945 | 214948 |
| 214946 | 214949 |
| 214947 | 214950 |



| Wt., Lbs. | List Price |
| :---: | :---: |
| 21 | 8220 |
| 25 | 226 |
| 39 | 359 |
| 52 | 431 |
| 69 | 562 |



BO-ARROW DOUBLE ARMING SETS


## Corner Bayonets



## INSULATOR PINS

PEIRCE FORGED STEEL PINS
Hot Galvanized-With Drawn Zinc Separable Thimbles
FOR WOOD ARMS


1500-Lb. Series for Insulators with 1-inch Bore

| Trade | A |  | Dimensions in |  |  | $F \quad \mathrm{~F}$ |  | W-Per 100 |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | Weight. |  |  |  | List |
| $\stackrel{\text { No. }}{ }$ | A | 51 | C | D |  |  |  | E | 1 lbs . |  |  |
| 5104 | $4_{4}$ | 5 5 | 3 | $21 / 4$ | . 98 | \% | 2 | 231 | ${ }^{2} 8$ |  |
| 5106 | $41 / 2$ | $51 / 2$ | 3 | 21 | 1.02 | 1 | 2 | 246 | 29 | 50 |
| 5108 | 5 | $51 / 2$ | $3 /$ | $21 /$ | 1.05 | 3 | 2 | 261 | 31 | 00 |
| 5110 | 536 | 513 | 3 | 21 | 1.08 |  | 2 | 278 | 32 | 75 |
| 5112 | 6 | 512 | 3 | $21 / 4$ | 1.12 |  | 2 | 297 |  |  |
| 5114 | 7 | 512 | 3 | 3 | 1.15 |  | 2 | 388 |  |  |
| 5116 | 8 | $51 / 2$ | $3 / 4$ | 3 | 1.22 | $\frac{1}{2}$ | 2 | 435 | 49 |  |
| 1500-Lb. Series for Insulators with $13 / 8$-inch Bore |  |  |  |  |  |  |  |  |  |  |
| 5118 | 4 | 61/3 | 8 | 21/2 | 1.16 | $1{ }^{7}$ | $21 / 3$ | 285 | . 32 | 90 |
| 5120 | 5 | 613 | 3 | $21 / 2$ | 1.20 | 11 | 213 | 318 | 36 | 15 |
| 5122 | $51 / 2$ | 612 | 3 | $21 / 3$ | 1.22 | 1 ${ }_{1}^{13}$ | 210 | 334 351 | 37 | 05 |
| 5124 | ${ }_{7}$ | $61 / 2$ | $3 / 8$ | 21/2 | 1.23 | 13 | $21 / 2$ | 351 | 39 | 05 |
| 5126 | 7 | $61 / 2$ | 8 | 3 | 1.26 |  | 21 | 417 |  |  |
| 5128 | 8 | 611 | 3 | 3 | 1.30 | 13 | $2{ }^{2}$ | 445 | 51 | 40 |
| 5130 | 9 | 613 | \% | 3 | 1.33 | 111 | $2{ }^{2}$ | 515 |  | 05 90 |
| 5132 | 10 | 613 | 3 | 3 | 1.36 | 13 | 21.2 | 568 | 60 | 90 |
| 5134 5136 | 11 | $61 / 2$ | 3 | $31 / 2$ | 1.38 | 1111 | 21.2 | 652 699 |  | 90 |
| 5136 5138 | 12 | $6{ }^{1 / 2}$ | 3ís | $31 / 2$ 312 | 1.41 1.44 | $1{ }_{1}^{17}$ | 21,2 212 | 699 746 |  | 65 |
| 5140 | 14 | $61 / 3$ | 8 | $3{ }^{3}{ }^{2}$ | 1.48 | 17 | ${ }_{2} i_{1}^{2}$ | 824 |  | 00 |
| 5142 | 15 | $61 / 2$ | 3 | 3 4 | 1.51 | 13 | 212 | 877 |  |  |
| 5144 | 16 | $61 / 2$ | $3 / 4$ | 38. | 1.58 | $1{ }^{13}$ | 21/2 | 932 |  |  |
| 3000-Lb. Series for Insulators with $13 / 8$-inch Bore |  |  |  |  |  |  |  |  |  |  |
| 5146 | 4 | $81 / 2$ | 1 | $21 / 2$ | 1.26 | $1 \frac{12}{12}$ | 212 | 425 | 42 |  |
| 5148 | 5 | $81 / 2$ | 1 | $21 / 2$ | 1.30 | 1313 | 213 | 462 | 47 |  |
| 5150 | $51 / 2$ | $81 / 2$ | 1 | $21 / 2$ | 135 | 117 | $21 / 2$ | 503 | 51 | 25 |
| 5152 | 6 | $81 / 2$ | 1 | $21 / 2$ | 1.37 | 13 | $21 / 2$ | 525 | 53 |  |
| 5154 | 7 | 83 | 1 | 3 | 1.41 | 113 | 21/4 | 577 | 58 | 75 |
| 5156 | 8 | $81 /$ | 1 | 3 | 1.47 | 13 | $21 / 2$ | 626 | 63 | 75 |
| 5158 | 9 | $81 / 2$ | 1 | 3 | 1.53 | 13 | 21.2 | 678 | 69 | 00 |
| 5160 | 10 | $81 / 2$ | 1 | 3 | 1.57 | $1{ }^{17}$ | $21 / 3$ | 734 | 75 | 50 |
| 5162 | 11 | $81 / 2$ | 1 | $31 / 3$ | 1.63 | 117 | 21 | 864 | 85 | 00 |
| 5164 | 12 | 8 819 | 1 | $31 / 2$ | 1.68 | 111 | $21 / 3$ | 927 | 90 |  |
| 5166 | 13 | $8{ }^{8}$ | 1 | $31 / 2$ | 1.74 | 111 | 21.2 | ${ }^{999}$ | 95 |  |
| 5168 | 14 | 88 | 1 | 33/3 | 1.80 | 111 | $2^{21 / 2}$ | 1102 | 104 |  |
| 5170 5172 | 15 | 812 $81 / 2$ | 1 | $3 \%$ $3 \%$ | 1.86 1.92 | $1{ }^{1} \frac{1}{15}$ | 21/2 | 1184 1271 | 119 | 60 75 |

Order by Style Number

INSULATOR PINS-Continued

PEIRCE FORGED STEEL PINS-Continued

## FOR STEEL ARMS

1500-Lb. Series for Insulators with 1-inch Bore


PRESTEEL CROSS-ARM SADDLES


PRESTEEL CENTERING WASHER

## Hot Galvanized


Trade
No.
5030
5031
5032
5033

| To Fit in Hole |  |
| :---: | :---: |
| Diameter |  |
| Inches | of Pin Hole |
| 114 |  |
| $11 / 4$ | Inches |
| $13 / 3$ | 1 |
| $11 / 2$ | 1 |



PEIRCE PRESTEEL POLE TOP BRACKETS
Hot Galvanized


LEAD THREAD SEPARABLE THIMBLES FOR PEIRCE PINS


Order by Style Number

## INSULATOR PINS-Continued

## PEIRCE PRESTEEL PINS

Hot Galvanized
for flat Top Arms For Round Top Arms

| Style No. | Trade | Style | Trade No. | A |  | E | $F$ | Wt., L |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 305728 | 5201 | 305733 | 5221 | 5 | 3 | $11 / 2$ | 1 | Wt.: 120 |  |
| 305729 | 5202 | 305734 | 5222 | $61 / 2$ | $31 /$ | $13 / 4$ | 1 | 150 | 2300 |
| 305730 | 5203 | 305735 | 5223 | 8 | 313 | 2 | 1 | 190 | 2900 |
| 305731 | 5211 | 305736 | 5231 | 61/2 | $31 /$ | $12 / 4$ | 13 | 160 | 2400 |
| 305732 | 5212 | 305737 | 5232 | 8 | $31 / 2$ | 2 | 13/6 | 200 | 3000 |

If you do not carry these sizes in stock, order bolts by the following stock numbers:

Trade
So.
5240
5241
5246
5247

|  | Size in inches |
| :---: | :---: |
| ${ }_{1}^{1} \times 2$ | with nut |
| $\therefore \times 2$ | with nut |
| ${ }^{1} 2 \times 6{ }^{1}$ | $i^{\prime}$ with washer |
| $58 \times 6{ }^{1}$ | with washer |




PEIRCE CLAMPS FOR HIGH-VOLTAGE CLAMP PINS Hot Galvanized


Style No. 252916
Trade No.
2001
2002
2003
2004
159
160
161
162
165

PEIRCE CLAMP PINS FOR HIGH-VOLTAGE INSULA-
TORS ON STEEL AND WOOD CROSS-ARMS

## Hot Galvanized

17/8-inch Drawn Zinc Separable Thimble-13/8-inch Spring Thread Height Above Arm. Inches

| Size Channel Inches | $\begin{gathered} \text { Por } \\ \text { Bo-Arrow } \\ \text { and } \\ \text { 3-inch } \\ \text { Angle } \\ \text { Arms } \end{gathered}$ | Por Wood Arms $3^{1}{ }^{1}$ 14, $^{1}$ inches to 4x5inches | Style No. | DRAWN <br> THIMBLES |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Weight, | List |
|  |  |  |  | Lbs. | Price |
| $1 x^{1 / 2}$ |  | $3^{3 / 6}$ | 252886 | 172 | . 82200 |
| $1 \times 1 / 2$ | 7 | $4^{3}$, | 252887 | 187 | 2300 |
| $1 \times 1 / 2$ | 8 | 58 | 252888 | 203 | 2400 |
| $1 \times 1 / 2$ | 9 | $6{ }^{2}$ | 352889 | 217 | 2700 |
| $1 \times 1 / 2$ | 10 | 78 | 252890 | 230 | 3000 |
| $1 \mathrm{x} / 2$ | 11 | $8{ }^{3}$ | 252891 | 244 | 3200 |
| $1 x^{1 / 4}$ | 12 | $9{ }^{3 \prime}$ | 252892 | 257 | 3500 |
| $1 \times 12$ | 13 | $10^{3}$ | 252893 | 270 | 3700 |
| 11.8 | 14 | 113 | 252894 | 322 | 4000 |
| $11 \times 1$ \% | 15 | 123 | 252895 | 338 | 4300 |
| $114 \times 1 / 2$ | 16 | 13 \% | 252896 | 352 | 4600 |


| $\begin{aligned} & 13 / 2-I N C H \\ & \text { SPRINGTHREADS } \end{aligned}$ |  |  |
| :---: | :---: | :---: |
|  |  |  |
| Style No. | Weight. | List |
|  | Lbs. | Price |
| 252897 | 185 | 82000 |
| 252898 | 200 | 2100 |
| 252899 | 216 | 2200 |
| 252900 | 230 | 2500 |
| 252901 | 243 | 2800 |
| 252902 | 257 | 3000 |
| 252903 | 270 | 3300 |
| 252904 | 284 | 3500 |
| 252905 | 3.35 | 3800 |
| 252906 | 350 | 4100 |
| 252907 | 365 | 4400 |

Style No, 252914



Style No. 252911
Description
Heavy cross-arm strap
Heavy cross-arm strap
Heavy cross-arm strap
Heavy cross-arm strap
Angle clamp
Angle clamp
Angle clamp
Angle clamp
Pipe clamp

|  | Size of Cross Arm, Inches |
| :---: | :---: |
|  | 314x41' Wood arm |
|  | 31,1941/2 Wood arm |
|  | $3^{3}{ }^{1} \times 4^{3}$ Wood arm |
|  | $4 \times 5$ Wood arm |
|  | $21 / 2 \times 21 / 2$ Notched angle |
|  | $3 \times 2 \times$ Notched angle |
|  | 3 x3 Notched angle |
|  | 31/2x $3^{1 / 2}$ Notched angle |
|  | $11 / 6$ to 2 Standard pipe |

WOOD TOP PINS WITH STEEL BOLTS
Bolts Hot Galvanized or Plain

## Style No. 249110 249111 249112 249113 249114 249115 249116 249117 349118 249119 249120 249121 249122

| Size of Woon Top. Inches |  |  |  |
| :---: | :---: | :---: | :---: |
| Trade | Diam. | Diam. |  |
| No. | Top | Bottom | Length |
| 8070 | 1 | 178 | $41 / 3$ |
| 8071 | 1 | $21 / 4$ | $51 /$ |
| 8072 | $18 / 8$ | $21 /$ | $41 / 2$ |
| 8073 | $13 / 8$ | $21 / 4$ | $51 / 4$ |
| 8074 |  | 178 | $41 / 2$ |
| 8075 | 1 | $21 / 4$ | 514 |
| 8076 | 1 | $21 /$ | $51 /$ |
| 8077 | 18\% | $21 / 4$ | $41 / 2$ |
| 8078 | 13/8 | $21 / 4$ | $41 / 2$ |
| 8079 | $13 \%$ | 21 | $51 /$ |
| 8080 | $13 / 8$ | $21 / 4$ | $61 / 2$ |
| 8081 | $13 / 8$ | $21 / 2$ | 8 |
| 8082 | 13\% | $28 / 4$ |  |


|  | Length of <br> of Bolt <br> Below |
| :---: | :---: | :---: |
| Sop. |  |


| $\xrightarrow{\text { Prer 100-}}$ |  |  |
| :---: | :---: | :---: |
| Wt., | Untreated | Paraffined |
| Lbs. | Oak | Locust |
| 52 | 82440 | 82780 |
| 60 | 2570 | 2920 |
| 90 | 2940 | 3330 |
| 115 | 3140 | 3552 |
| 72 | 2708 | 3060 |
| 80 | 2886 | 3260 |
| 88 | 2950 | 3340 |
| 135 | 3440 | 3900 |
| 160 | 3700 | 4200 |
| 165 | 3850 | 4370 |
| 190 | 4440 | 4884 |
| 225 | 4880 | 6060 |
| 250 | 5550 | 6520 |



Order by Style Number

| Section 6-E | Westinghouse Transmission Line Fittings | May, 1923 |
| :--- | :---: | :---: |

## INSULATOR PINS-Continued

## STANDARD WESTERN UNION PINS

## Hot Galvanized

102121

| $A$ | $B$ |  |
| :--- | :--- | :--- |
| 1 | $21 / 2$ | 2 |
| 13 | $21 / 4$ | 2 |


|  |  |  |  |  |  | ox. | Pr |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| C | D | E | F | G | H | Per 100 | Per 100 |
| 23 | 42 | 413 | 17 | $13 / 2$ | 13 | 45 | 8400 |
| 2 | 43/6 | $41 /$ | 13 | $11 / 2$ | $1 \frac{1}{810}$ | 45 | 475 |



Locust Pis


Pipe Pins


Presteel Pin

## POLE TOP PINS

Hot Galvanized
Pipe Pins


Presteel Pins
Digensions in Inches

| Digensions in Inches Spacing |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | Trade No. | Lengt |  |  |  | of Top | $\overparen{\text { Wt., Lbs. }}$ | $100-\text { List Price }$ |
| 252940 | 3040 | 18 | 8 |  | -inch | Spring Thread | 227 | 84500 |
| 252941 | 3041 | 18 | 8 |  | 8-inch | Spring Thread | 230 | 4500 |
| 252942 | 3042 | 18 | 8 |  | -inch | Thimble | 227 | 5000 |
| 252943 | 3043 | 18 | 8 |  | -inch | Thimble | 230 | 5000 |
| 252944 | 3045 | 24 | 8 |  | -inch | Spring Thread | 303 | 6100 |
| 252945 | 3046 | 24 | 8 |  | -inch S | Spring Thread | 305 | 6100 |
| 252946 | 3047 | 24 | 8 |  | -inch | Thimble | 303 | 6800 |
| 249109 | 3048 | 24 | 8 |  | -inch | Thimble | 305 | 6d 00 |



Type A. Eye and Eyb


Type B, Eyb and Hoos


Type C. Eyr and Clevis

TURNBUCKLES
Galvanized

| Diameter <br> of Bolts <br> Inches | Length of <br> Opening <br> Inches |
| :---: | :---: |
| $3 / 6$ | $41 / 2$ |
| 1.2 | 6 |
| $1 / 3$ | 9 |
| $1 / 3$ | 12 |
| $5 / 6$ | 6 |
| $5 / 6$ | 9 |
| $6 / 6$ | 12 |
| $3 / 4$ | 6 |
| $3 / 4$ | 9 |
| $3 / 4$ | 12 |


er.

[^36]
## MISCELLANEOUS HARDWARE

ANGLE CROSS ARM BRACES

| Style No. | Trade No. | Dimen <br> Size Angle | $A^{I N}$ | $\begin{aligned} & \text { Inches } \\ & \mathbf{B} \end{aligned}$ | C | Wt., Lbs. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 252740 | 7950 | $11 / 2 \times 11 / 2 \times 3 / 0$ | 40 | 37 | 12 | 720 | 810526 |
| 196081 | 7951 | $11 / 2 \times 11 / 2 \times 1 / 5$ | 45 | 42 | 12 | 780 | 11014 |
| 196082 | 7952 | $112 \times 112 \times 8$ | 51 | 48 | $148 / 4$ | 885 | 12248 |
| 198083 | 7953 | $13 / 4 \times 13 / 4 \times 3$ | 63 | 60 | 18 | 1295 | 17196 |
| 196084 | 7954 | $13 / 41^{8} 4 \times 3$ | 69 | 66 | 20 | 1365 | 18082 |
| 258741 | 7955 | $13 / 4 \times 1$ 3 $\times$ \% | 75 | 72 | 18 | 1450 | 19232 |
| 196085 | 7956 | $2 \times 2 \times 80$ | 75 | 72 | 22 | 1830 | 22660 |



Angle Strel Cross-Arm Brace Showing Method of Measuring
N. E. L. A. STANDARD ANGLE CROSS-ARM BRACES

| Style No. | Trade No. | Size Angle | $\underset{B}{\text { Dimensions in Inches }}$ |  | Wt., Lbs. Per 100 | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 370938 | 7940 | 13/2x11/2x ${ }^{\text {\% }}$ | 42 | 12 | 700 | 111076 |
| 370939 | 7941 | $13 / 2 \times 13 \times 10$ | 48 | 18 | 950 | 15012 |
|  | 7942 | $11.3 \times 11 / 2 \times 10$ | 60 | 18 | 1120 |  |
| 370941 | 7943 | $11 / 2 \times 11 / 2 \times 314$ | 72 | 22 | 1340 | 18844 |

## These braces have two $/ 4 /$-inch holes and one $/ / 3$-inch hole.

## STANDARD CROSS-ARM BRACES



## STANDARD ROLLED STEEL GUY CLAMPS <br> Hot Galvanized



Style No.
130582
130583
215991 370942

Style No. 252743

SCHAPER FORGED GUY CLAMPS
Hot Galvanized

7465


Order by Style Number

MISCELLANEOUS HARDWARE-Continued

## THROUGH BOLTS

| Style No. | Dimensions. Inches |  |  | Approx. Net ${ }_{\text {Wist }}$ |  | Style No. | Dimensions, Inches |  |  | Approx. Net Wt.. Lbs. | List Price Per 100 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Diameter | Length | Length <br> Thread |  |  | Diameter | Length | Length <br> Thread | Wer 100 |  |
|  | $1 / 3$ | 5 | 31/8 | ${ }_{35}$ | ${ }_{\$ 23} 20$ |  | 101957 | 5/8 | 10 | ${ }_{6}$ | ${ }_{1} 128$ | 83290 |
| 136898 | $1 / 2$ | 6 | 4 | 56 | 2404 | 101958 | 58 | 12 | 6 | 144 | 3532 |
| 136818 | $3 / 2$ | 7 | 5 | 62 | 2488 | 101959 | 5 | 14 | 6 | 160 | 3774 |
| 101953 | 1/3 | 10 | 6 |  |  | 101980 | 5/8 | 16 | 6 | 177 | 4060 |
| 101954 | 㣙 | 12 | 6 | 87 | 2914 | 196717 | 8 | 12 | 6 | 214 | 4726 |
| 101955 | 12 | 14 | 6 | 97 | 3084 | 198718 | 3 | 14 |  | 238 |  |
| 101956 | $1 / 2$ | 16 | 6 | 107 | 3254 | 198719 | $3 / 4$ | 16 | 6 | 262 | 5412 |
| 136817 | 5 | 8 | 6 | 111 | 3048 | 196720 | $3 / 4$ | 18 | 6 | 268 | 5750 |

I

|  | Size, | Approx. Net Wt. Lbs. | List Price |
| :---: | :---: | :---: | :---: |
| Style No. | Inches | Per 100 | Per 100 |
| 137268 | $2 / 4 \times 21 / 2$ | 12 | 8272 |
| 196714 | $31 / 8 \times 3$ | 13 | 294 |
| 137268 | $31 \times 31 / 2$ | 14 | 316 |
| 137270 | $\times 1 / 8 \times 4$ | 16 | 338 |
| 137272 | $818 \times 41 / 2$ | 18 | 358 |
| 137273 | 3/8x5 | 19 | 380 |



| Size | Approx. Net | List |
| :---: | :---: | :---: |
| Inches | Per 100 | Per 100 |
| $112 \times 4$ | 30 | 8548 |
| $1 / 2 \times 41 / 2$ | 33 | 588 |
| ${ }_{1}^{1} \times 5$ | 35 | 620 |
| $13 \times 51 / 2$ | 38 | 856 |
| 1/2x6 | 40 | 690 |

All bolts on this page are hot galvanized.
Order by Style Number


Order by Style Number

## 3



Split Step


GROUND PIPES

## Hot Galvanized

## Trade No. <br> 9500

| Wt., Lbs. |  |
| :---: | :--- |
| $\mathbf{8 7 5}$ | List Price |
|  | $\mathbf{8 2 4 0} 22$ |

## GROUND RODS

## Hot Galvanized

| Diameter <br> Rod <br> Inches | Length <br> Rod <br> Feet |
| :---: | :---: |
| 38 | 5 |
| 3.8 | 6 |
| 12 | 6 |
| 12 | 7 |
| $5 / 8$ | 6 |
| $5 / 8$ | 8 |
| $1 / 2$ | 5 |
| $1 / 2$ | 6 |
| $5 / 8$ | 6 |

Ground
Wire
Without
Without
Without
Without
Without
Withou:
With
With
With


Order by Style Number

## PORCELAIN INSULATORS

Porcelain is a vitreous, homogeneous mixture of clay, flint, and feldspar. Porcelain which is used for electrical purposes differs from general porcelain ware only in the proportions of the three base materials used, and in the refinements of its manufacture. These differences, however, make possible a porcelain which meets the highest mechanical and dielectric requirements.
The raw materials are finely ground, accurately proportioned, and intimately mixed in a fluid state. The mixed material is then reduced to a plastic state by filtering under pressure. Electrical porcelain is manufactured by three processes, known as the dry process. the casting process, and the wet process.

Dry Process-After filtering, the material is partly dried and ground to a crumbly condition, in which the granules are of the size of rice grains, or smaller, and in which there is just enough moisture so that a handful of the material will cling together when squeezed. The material is then pressed in steel moulds of the required shape. The pressed shapes are dried, finished to dimension, and glazed. Dry process porcelain can be moulded quite accurately into complicated shapes.
Casting Process-Porcelains of high dielectric strength and of complicated form can be made by pouring the fluid material into multipart plaster of paris moulds. The cast piece is removed from the mould after it has stiffened sufficiently to permit handling and finishing without distortion. It is then thoroughly dried and glazed. Plaster of paris is a particularly useful material for moulds, because it accelerates the drying of the porcelain body by its absorption of moisture.
Wet Process-Blocks of the plastic material about the consistency of putty are worked into the desired shape, and placed into plaster of paris moulds. The surface not in contact with the mould is then worked to the desired shape by machine forming or pressing. The piece is removed from the mould after it has partly dried and is stiff enough to handle. The surface which was in contact with the mould during the pressing operation is then finished to accurate dimensions. The body is then thoroughly dried and glazed.
Another method of making wet process porcelain is to extrude the plastic material into tubes or bars. Guy strain insulators, and tubes in which all the surface elements are parallel, are formed in this way. The pieces are cut to the desired length and finished, after the material is partly dried. Porcelain casings with rain sheds are made from cylindrical blanks which are formed in this way and are turned to the desired shape on a lathe after the material has been dried to a workable condition.

Glaze-The glaze on porcelain is a mixture of the same materials used in the body, which fuses into a glass at the firing temperature of the porcelain. This serves to cover the porcelain with a glassy surface that is impervious to moisture and that cleans more readily than the natural unglazed porcelain surface. A great variety of glaze colors can be made by use of inorganic or metallic pigments. The common ones, however, are white and brown. The essential thing about the glaze, if the color is correct, is to have it fit the porcelain; that is. the contractions and expansions of the glaze must be the same as those of the porcelain. If contraction of the glaze is greater, the glaze cracks with many fine crisscross fissures, called crazing. If the contraction is not so great cracks will occur with chipping off of small pieces of the glaze. This is called shivering. These troubles do not occur if the glaze is so proportioned that it conforms to the surface of the porcelain body during thermalchanges.

Firing-Natural gas, crude oil, and coal are the fuels that have been used commercially in firing electrical porcelain. The Westinghouse High Voltage Insulator Company uses the most convenient fuel, natural gas. The supply of this, however, is becoming less, and soon it will probably be necessary to use other fuels during a part of the winter. An oil tank of sufficient capacity to supply fuel during periods of gas shortage has been installed and the kilns have been equipped with the latest type of combination oil and gas burners. The firing temperature is easily controlled while using either of these fuels. The temperature in all parts of the kiln can be kept uniform while rising to the maximum. There is, moreover, with their use, freedom from any discoloration of the glaze because of the presence of smoke and gas-an unavoidable evil where coal is used.

General-A great deal has been said about the virtues of different manufacturers' products of porcelain, but, in general, there is no great difference in the materials used. The chief differences result more from the checking of raw materials and the quality of workmanship. Much progress has been made in the last few years in the manufacture of porcelain of uniform texture and with consequent uniformity of mechanical and dielectric strengths. At present the greatest efforts are being directed toward obtaining refinements in manufacture which will result in a more uniform product.

Inspection-The insulator parts are inspected during each process of manufacture. A careful visual inspection is made before glazing and after the glazed-pieces are taken from the kiln. The assembled multipart, pin-type insulators and suspension insulators are visually inspected for defects in alignment of parts, after the final electrical test.

METHODS OF TESTING PORCELAIN INSULATORS


The arc-over voltages listed in this catalogue were obtained by the method described in the design-test specifications formulated by the Insulator Sub-committee of the A.I.E.E.Standards Committee. Arc-over voltages obtained in this way are lower than those obtained by the usual method of inverting the insulators in a pan of water and testing with a transformer having the middle point grounded.


## PORCELAIN INSULATORS-Continued

Routine Electrical Tests-The porcelain insulator parts, after visual inspection, are inverted in broad metal pans which are connected to one side of an electrical circuit. A light chain is hung from the other side of the circuit into each insulator part. In this manner, 50 to 200 parts are tested at one time. The parts are tested for five minutes at a potential which is somewhat in excess of flash-over. The electrical characteristics of the testing apparatus are such as to combine the impact test with the 60 -cycle test. This method of testing has been found by careful investigation to be the most effective in determining which parts are defective. The multipart pin-type insulators and suspension insulators are given a similar test after assembly.
Design Tests-The facilities of the Westinghouse Company for testing insulators are unusually modern and complete. The routine testing can be done at the Insulator Works. The design testing, which is more severe, must be done at the High Voltage Laboratory at North Trafford, Pennsylvania. Here are available a 500,000 -volt transformer and a $1,000,000$-volt transformer.
Upon the completion of the first insulators of a new type, and before approval is finally given to their design, some of these new insulators are thoroughly tested. This testing is done to determine not so much the quality of the porcelain as whether the size and shape of the insulator are correct.
Some testing of this sort has been done at voltages approximating one million. This was accomplished by connecting two transformers in series, grounding the connection between them, and using the voltage across the line terminals. An artificial ground, at a potential of one-half the voltage above ground,


A String of Fifteen Suspension Insulators Arcting Over
was used. It was in this way that one million volts was first obtained-by the Westinghouse Company, in 1913. However, even though the greatest care be taken with this method, the results secured are often unreliable. Testing with a single transformer capable of delivering full test voltage above ground ensures much more accurate values. Realization that the most accurate test data could only be obtained by the single-transformer method caused the Westinghouse Company to construct its 1,000 ,000 -volt testing transformer.

## CEMENTING PORCELAIN INSULATORS

For cementing porcelain, Neat Portland Cement is used, mixed with water in proportions by weight found by thorough investigation to give the most satisfactory results. The process depends on the type of design. Where metal parts are assembled,
it is desirable to place the insulators in a temperature chamber for a period, in order to allow for temperature changes that may occur after the insulators are installed in service.

## STANDARD PIN HOLES

The standard pin hole of an insulator has four threads per inch. The standard diameters are 1 inch and $13 / 8$ inches. These dimensions are the
extreme diameters at the small end of the pin hole. The taper for both standards is a $1 / 6$ inch increase in diameter per inch in length.

## PORCELAIN INSULATORS-Continued

## STANDARD PACKAGES

Our porcelain insulators are prepared for shipment by experienced packers. Standard packages have been selected which are economical and will prevent breakage of the contents. Material will be
received in the most satisfactory manner if the insulators are ordered in quantities that allow shipment in standard packages.

## PIN HEIGHT

The recommended minimum height of pin has been found the most satisfactory for general application. The use of a pin of less height than specified will lower the flashover voltages. The variation
of flashover voltage with height of the pin will depend to a considerable extent upon the type of insulator under consideration.

## MECHANICAL STRENGTH OF PIN-TYPE INSULATORS

Our designs of pin-type insulators will withstand greater side pulls than the commercial insulator pins. In selecting insulator pins, care should be taken to determine whether the portion of the pin inside the pin hole of the insulator bends under the light loads. This bending may apply stresses
to the insulator which will cause failure. When cemented on a solid steel pin the insulator will withstand a side pull of 4000 to 5000 pounds applied at the wire groove perpendicular to the axis of the insulator.

## LINE VOLTAGE RATING

Engineers often assert that the flashover voltages in the insulator catalogues depend on the manufacturer. It is quite possible for the data to vary, because it depends to a large extent on conditions of test such as: type of crossarm and pin, height of insulator above arm, size of tie and line wire, method of attachment to insulator, connection to testing transformer, capacity of testing equipment, method of recording voltage, atmospheric conditions, condition of insulator surface, character of water used in wet test, and rate of precipitation as well as the pressure used. All of these factors should be taken into consideration since each one will materially affect the value of the flashover voltage. The line voltage ratings may deviate still further since they are usually derived by applying a factor to the dry and wet flashover voltages.

In general, if several insulators of different manufacture, but of equivalent design and over-all dimen-
sions, are tested under identical conditions, equal flashover voltages will be obtained, regardless of the specific porcelain body used by any manufacturer. The flashover of an insulator, either wet or dry, is caused by the overstressing of the air path between the conductor and the crossarm or pin. The overstressing may be practically concentrated at the line and tie wire or may also occur at the external edges of the cement joints between shells. The areas of the insulator surface covered by the overstressed air (corona) increase as the voltage applied to the insulator increases, until static streamers spread over the surface of the top shed, and, in many designs, between sheds. The initial flashover tends to follow the formation of static streamers and, for equal dimensions, the insulator that developes the minimum of static discharges will have the highest flashover voltage.

## ARCING AND LEAKAGE DISTANCES OF INSULATORS



The sum of distances $A+B+C$ or $D+B+C$ (depending on whether A or D is the shorter distance) in the accompanying illustration gives the dry arcing distance. The sum of $\mathrm{F}+\mathrm{G}+\mathrm{H}$ gives the arcing distance when wet under a driving rain at 45 degrees from the vertical. When the surfaces are wet the arc will tend to travel along the shortest path from the edge of one shell to the outer surface of the next. The exact path of the arc will depend somewhat on the shape of the parts and will tend to lie between 45 degrees and a normal from the edge of one shell to the outer surface of the next lower shell. The leakage distance is illustrated by the line E .
A 1-inch pin was used in the set-up from which the wet arcing distances shown in this catalogue were obtained.

## PORCEIAIN INSULATORS-Continued

## MOISTURE ABSORPTION OF PORCELAIN INSULATORS

Opinions of ceramic and electrical engineers differ regarding porosity. Our research engineers have concluded that the most accurate indication of porosity is obtained by immersing small pieces of porcelain in an aniline dye solution under pressure.
The sample pieces should be broken from various sections of the insulator and three-quarters of the
surface should be free from glaze. The comparative porosity can be determined by penetration of the dye solution and by the intensity of color.

Modern improvements in the control of kiln firing have practically eliminated porosity as a cause for insulator depreciation, consequently much less importance is now attached to this property.


Ceramic Laboratory at Research Building

## EFFECT OF LOCATION

In determining the insulator for any given installation, local conditions of climate, extent of lines, nature of country traversed, etc., should be carefully considered. An insulator that would afford adequate protection in the dry interior of California where electrical storms are unknown, would be entirely
unsuitable for service along the coast where it would be subjected to salt fogs, or in districts where electrical storms are frequent.
Requests for recommendations should be accompanied by complete information relative to the above factors.

## OVERHEAD GROUND WIRES

The phenomenon of insulator puncture from lightning is an old one but only began to be manifest when insulators were first installed on metal pins.

An overhead line becomes charged during the storm with a bound charge held in place by the clouds overhead regardless of the currents pass-
ing back and forth over the line. When a lightning discharge occurs these bound charges on the line underneath the particular cloud which has discharged are suddenly released. So long as the charges were bound their potential was neutralized by the cloud charge and consequently their presence could not be detected by any means.

## PORCELAIN INSULATORS-Continued

As soon, however, as these charges are released and no longer neutralized by a charge of opposite potential in the clouds, they attempt to pass lengthwise on the line and also over the insulators to ground. If the operating potentials are moderate and the insulators rugged and the poles of wood, the charges may pass over harmlessly on several poles and do no more than slightly mar the surface of the pole.

It frequently occurs that ribbons about $3 / 4$ inches wide are cut from the surface of cedar poles by discharges overa 6600 -volt insulator where the line goes over high hills. The resistance of each individual pole takes most of the energy and, as is usually the case, the puncture value of the lower voltage insulator is sufficiently high to cause the discharge to pass over the surface of the insulator. As the voltages increase, however, there is more possibility of the discharge being concentrated on one pole. Further, the insulators do not as a rule have as high a margin of puncture voltage over flash-over voltage. The result is that on voltages of 44,000 volts and above, insulators on wood poles and wood pins are sometimes punctured.

The whole tendency. however, to puncture insulators is very much increased if there is metal inside the pin or if the pin is metal, and is particularly increased if this pin is grounded. The puncturing of insulators on metal pins is then likely to occur on voltages as low as 6600 volts, although it occurs more frequently at about 25,000 volts and upward.

Some effort has been made by operating people to relieve this condition by placing lightning arresters along the line. Unless there is a lightning arrester at every insulator, however, this is of little value. It has been found that the disturbances caused by the release of the bound discharges described above are more of a local nature. It is quite analogous to the explosion of dynamite inside of a pipe that may be open at both ends. The dynamite will burst the pipe in spite of the apparently free passage at each end. It has been found for example that an insulator may be punctured by lightning on a line that is solidly grounded less than a mile away.

The only effective remedy for this condition is to prevent these bound charges from existing on the line by carrying sufficient ground potential over the top of the line to prevent it. This cannot be entirely accomplished without covering the line with a roof of grounded material, but it can be very nearly accomplished by the use of grounded overhead conductors. These conductors should, however, be grounded at every pole.

We recommend, where practicable, that a high voltage overhead line be put up with the protection of overhead ground wires. There are other ways of mitigating the evil to some extent without overhead wires. These depend somewhat on the amount of power back of the line and on the degree of continuity which is essential to satisfactory operation. The use of a gap to permit the discharge to pass around the insulator without puncture will in many cases save the insulator at the expense of a short circuit on the line. If the circuit-breaker equipment is complete and if there is not too much synchronousapparatus which will be thrown out of step, involving inconvenience to customers, this scheme may be quite successful. There are other schemes involving momentary grounding at the power house of the wire in trouble. This momentary grounding suppresses the arc around the insulator and the ground may then be pulled off by a circuit-breaker or fuse in the grounding device and operation be resumed without serious disturbance, providing only one phase has been affected. This method cannot be recommended generally without knowledge of the specific operating conditions, for while on some circuits it has proven quite effective, there are other circuits on which it would cause more trouble than it would cure.

In general the use of insulators having high puncture value as compared to arc-over value will reduce the danger of puncture, but if there is much power behind the line the arc following an arcover may destroy the insulator just as completely as a puncture would. In this case a gap around the insulator may be a help providing it does not increase by a troublesome amount the number of arc-overs. The gap must, however, have a smaller sparking value than the insulator itself to do this.

## PORCELAIN PIN-TYPE INSULATORS

TELEPHONE, TELEGRAPH AND ELECTRIC LIGHT SERVICE


No. 100


No. 110


| Insulator | 100 | 110 | 120 |
| :---: | :---: | :---: | :---: |
| Diameter of insulator, inches. | 21/4 | 28/8 | 37/8 |
| Height of insulator, inches. | 3818 | $31 / 2$ | 41/4 |
| Diameter of wire groove, inches. | 5/6 | 3/8 | 8/8 |
| Size of pin hole, inches. | 1 | 1 | 1 |
| Approximate net weight per 100 in pounds. | 60 | 56 | 176 |
| Approximate weight packed per 100 in pounds. | 75 | 72 | 250 |
| Number per box. | 300 | 300 | 100 |
| List price per 100. | \$13 26 | \$13 25 | \$40 00 |

## PORCELAIN PIN-TYPE INSULATORS-Continued



No. 104


No. 106


No. 114


| 114 | 106 | 116 |
| :--- | :--- | :--- |
| 4400 | 6600 | 6600 |
| 40000 | 45000 | 50000 |
| $33 / 4$ | 4 | $33 / 4$ |
| 1 | $11 / 8$ | $11 / 4$ |
| $31 / 4$ | 35 | $33 / 4$ |
| $31 / 2$ | 4 | $31 / 2$ |
| $7 / 8$ | $11 / 4$ | $11 / 4$ |
| 1 | 1 | 1 |
| 105 | 140 | 120 |
| 125 | 175 | 150 |
| 200 | 150 | 150 |
| 5 inches | 5 inches | $41 / 2$ inches |
| $\$ 2175$ | $\$ 40$ OO | $\$ 40$ OO |


| May, 1923 | Westinghouse Porcelain Insulators | Section 7•A |
| :--- | :---: | ---: |

PORCELAIN PIN-TYPE INSULATORS-Continued



No. 146

| Insulator No. | 126 |
| :---: | :---: |
| Trade voltage rating. | 6600 |
| Dry arc-over voltage. | 55000 |
| Leakage distance, inches. | 5 |
| Wet arcing distance, inches | 11/2 |
| Diameter of insulator, inches. | 41/4 |
| Height of insulator, inches. | 41/8 |
| Diameter of top groove, inches | 11/2 |
| Size of pin hole, inches. | 18/8 |
| Approximate net weight per 100 in pounds. | 275 |
| Approximate weight packed per 100 in pounds | 325 |
| Number per package. | 100 |
| Minimum pin height recommended. | 5 inches |
| List price per 100.. | \$68 25 |



No. 1011

| 136 | 146 | 1011 |
| :--- | :--- | :--- |
| 6600 | 7500 | 13000 |
| 55000 | 55000 | 60000 |
| 5 | 5 | $63 / 4$ |
| $11 / 2$ | $11 / 4$ | $15 / 8$ |
| 4 | $38 / 4$ | $48 / 8$ |
| $31 / 4$ | 3 | $41 / 8$ |
| $11 / 4$ | $5 / 8$ | $11 / 8$ |
| 1 | 1 | 1 |
| 125 | 140 | 180 |
| 150 | 175 | 230 |
| 150 | 150 | 100 |
| $41 / 2$ inches | $41 / 2$ |  |
| $\$ 3175$ | $\$ 3175$ | $\$ 5325$ |

## PORCELAIN PIN-TYPE INSULATORS-Continued



No. 1111


No. 1213


No. 1013


No. 1413

| Insulator No. | 1111 | 1013 | 1213 | 1413 |
| :---: | :---: | :---: | :---: | :---: |
| Trade voltage rating. | 13500 | 17000 | 18000 | 23000 |
| Dry arc-over voltage. | 60000 | 70000 | 70000 | 85000 |
| Leakage distance, inches. | 61/2 | $81 / 2$ | 9 | 101/2 |
| Wet arcing distance, inches. | 21/4 | 2 | 3 | 21/2 |
| Diameter of insulator, inches. | 51/2 | 51/2 | 61/2 | 63/4 |
| Height of insulator, inches. | 31/2 | 4 | 41/2 | 5 |
| Diameter of wire grooves, inches. | 3/4 | $8 / 4$ | $3 / 4$ | $8 / 4$ |
| *Size of pin hole, inches. | 1 | 1 | 1 | 1 |
| Approximate net weight per 100 in pounds. | 240 | 300 | 360 | 500 |
| Approximate weight packed per 100 in pounds. | 335 | 440 | 575 | 780 |
| Number per box. | 80 | 60 | 45 | 36 |
| Minimum pin height recommended | 4 inches | $51 / 2$ inches | 5 inches | 51/2 inches |
| List price per 100. | \$53 25 | \$9500 | \$90 00 | \$12100 |
| *Note:-Similar insulators can be furnished with $13 / 8$-inch pin holes when ordered specially. |  |  |  |  |
| Insulator No. with $13 / 8$-inch pin hole. | 1211 | 1113 | 1313 | 1513 |

PORCELAIN PIN-TYPE INSULATORS-Continued

${ }_{\text {rearor }}$ FARADOID mank
Patented

No. 2515

Trade voltage rating . . . . . . . . . . . . . . . . . . . . 25000
Dry arc-over voltage. .80000
Leakage distance, inches
$.91 / 2$
Wet arcing distance, inches
. 3 3/4
Diameter of insulator, inches
7
Height of insulator, inches.
45/6
Diameter of top groove, inches
. 1
Size of pin hole, inches . . . . . . . . . . . . . . . . . . . $13 / 8$
Approximate net weight per 100 in pounds. ... 450
Approximate weight packed per 100 in pounds .655 Number per box
. 36
Minimum pin height recommended. .6 inches
List price per 100
$\$ 14800$


moo FARADOID mans

No. 2015
Trade voltage rating ..... 25000
Dry arc-over voltage ..... 80000
Leakage distance, inches ..... $.81 / 2$
Wet arcing distance, inches. ..... $.31 / 2$
Diameter of insulator, inches .....  7
Height of insulator, inches ..... 4918
Diameter of top groove, inches. .....  1
Size of pin hole, inches ..... 13/8
Approximate net weight per 100 in pounds..... 575Approximate weight packed per 100 in pounds 800800
Number per package ..... 36
Min ..... 6 inchesList price per 100....................... \$16100


## PORCELAIN PIN-TYPE INSULATORS-Continued



## тмов FARADOID ммм <br> patbatid

No. 2522



| Section 7-A | Westinghouse Porcelain Insulators | May, 1923 |
| :--- | :--- | :---: |

## PORCELAIN PIN-TYPE INSULATORS-Continued



## тnмo FARADOID manк <br> Patented

No. 2022

| Trade voltag | 35000 |
| :---: | :---: |
| Dry arc-over voltag | 000 |
| Leakage distance, inches | 133/4 |
| Wet arcing distance, inch | 3/4 |
| Diameter of insulator, inches |  |
| Height of insulator, inches |  |
| Diameter of top groove, inches |  |
| Size of pin hole, inches. | 13/8 |
| Approximate net weight per 100 in | unds... 1100 |
| Approximate weight packed per 100 | pounds. 1500 |
| Number per open crate. |  |
| Minimum pin height recommended | es |
| List price per 100 |  |



## PORCELAIN PIN-TYPE INSULATORS-Continued



Patented

No. 2533
Trade voltage rating ..... 45000
Dry arc-over voltage ..... 125000
Leakage distance, inches .....  19
Wet arcing distance, inches ..... 53/8
Diameter of insulator, inches ..... 101/2
Height of insulator, inches. ..... 6518
Diameter of top groove, inches ..... $11 / 4$
Size of pin hole, inches ..... $.13 / 8$
Approximate net weight per 100 in pounds. ..... 1200
Approximate weight packed per 100 in pounds. 1700Number per open crate.
9.... 6
Minimum pin height recommended. $\$ 30000$



тmot FARADOID manх
Patented

No. 2033

Trade voltage rating. .......................... . . 45000
Dry arc-over voltage .125000
Leakage distance, inches. . . . . . . . . . . . . . . . . . . . $171 / 4$
Wet arcing distance, inches 6
Diameter of insulator, inches. . . . . . . . . . . . . . . . . $101 / 2$
Height of insulator, inches.
Diameter of top groove inches ..................... 11
Size of pin hole, inches . . . . . . . . . . . . . . . . . . . . . $13 / 8$
Approximate net weight per 100 in pounds.... 1600
Approximate weight packed per 100 in pounds 2300
Number per open crate........................... . . 6
Minimum pin height recommended....... 9 inches
List price per 100........................ $\$ 33800$



## FARADOID man

Patented

## No. 3533

Trade voltage rating ..... 45000
Dry arc-over voltage ..... 125000
Leakage distance, inches ..... 191/2
Wet arcing distance, inches ..... $.57 / 8$
Diameter of insulator, inches ..... 10
Height of insulator, inches. .....  8
Diameter of top groove, inches. ..... 11/4
Size of pin hole, inches ..... 18/8
Approximate net weight per 100 in pounds.... 1450
Approximate weight packed per 100 in pounds. 2000Number per crate................................. . 6Minimum pin height recommended. . . . . 8 inchesList price per 100. . $\$ 37600$



No. 3544
Trade voltage rating. ..... 50000
Dry arc-over voltage ..... 155000
Leakage distance, inches. ..... 241/2
Wet arcing distance, inches ..... 75/8
Diameter of insulator, inches ..... 12
Height of insulator, inches ..... 10
Diameter of top groove, inches ..... 11/4
Size of pin hole, inches. ..... 18/8
Approximate net weight per 100 in pounds ..... 2250
Approximate weight packed per 100 in pounds. 3400Number per crate. . . . . . . . . . . . . . . . . . . . . . . . . . . 3Minimum pin height recommended. . . . . . 10 inches


## PORCELLAIN PIN-TYPE INSULATORS-Continued



## mmox FARADOID man

Patented

No. 3044
Trade voltage rating. ..... 50000
Dry arc-over voltage ..... 160000
Leakage distance, inches. ..... 261/4
Wet arcing distance, inches. ..... 75/8
Diameter of insulator, inches. ..... 12
Height of insulator, inches. ..... 91/4
Diameter of top groove, inches ..... 11/2
Size of pin hole, inches ..... 18/8
Approximate net weight per 100 in pounds.... 2900Approximate weight packed per 100 in pounds 4000Number per open crate........................... . 3Minimum pin height recommended ...... 11 inches
List price per 100. ..... $\$ 76500$



## FARADOID "max <br> Patented

No. 3555
Trade voltage rating ..... 60000
Dry arc-over voltage. ..... 180000
Leakage distance. inches .....  30
Wet arcing distance, inches ..... $.81 / 2$
Diameter of insulator, inches ..... 13
Height of insulator, inches ..... 111/4
Diameter of top groove. inches ..... $11 / 2$
Size of pin hole. inches ..... 13/8
Approximate net weight per 100 in pounds. 2700
Approximate weight packed per 100 in pounds. 3900 ..... 3900
Number per crate.
Minimum pin height recommended. . . . . . 12 inchesList price per 100$\$ 78300$


13-128A

PORCELAIN PIN-TYPE INSULATORS-Continued

mor FARADOID wank
Patented

No. 3055
Trade voltage rating ..... 60000
Dry arc-over voltage. ..... 180000
Leakage distance, inches ..... 301/4
Wet arcing distance, inches. .....  $91 / 8$
Diameter of insulator, inches ..... 131/4
Height of insulator, inches ..... 105/8
Diameter of top groove, inches ..... 11/2
Size of pin hole, inches ..... 13/8Approximate net weight per 100 in pounds.... 3800Approximate weight packed per 100 in pounds 4800
Number per open crate .....  3
Minimum pin height recommended
.12 inchesList price per 100.$\$ 89100$


## PORCELAIN PIN-TYPE INSULATORS-Continued



No. 3566
Trade voltage rating. ..... 70000
Dry arc-over voltage ..... 200000
Leakage distance, inches. ..... 331/2
Wet arcing distance, inches ..... 101/4
Diameter of insulator, inches ..... 14
Height of insulator, inches ..... 121/2
Diameter of top groove, inches ..... $11 / 2$
Size of pin hole, inches ..... 13/8
Approximate net weight per 100 in pounds. ..... 3600
Approximate weight packed per 100 in pounds. 4700Number per crate 3
Minimum pin height recommended ..... 13 inches
List price per 100. ..... $\$ 91100$



## No. 4966

Trade voltage rating $\ldots . . . . . . . . . .$. . 70000
Dry arc-over voltage .185000
Leakage distance. inches . $40^{3 / 4}$
Wet arcing distance, inches. 97/8
Diameter of insulator, inches
.14
Height of insulator, inches
Diameter of top groove, inches . . . . . . . . . . . . . . . $7 / 8$
Size of pin hole, inches. . . . . . . . . . . . . . . . . . . $13 / 8$
Approximate net weight per 100 in pounds. . . 3700 Approximate weight packed per 100 in pounds. 4800 Number per crate
Minimum pin height recommended. . . . 13 inches
List price per 100. $\$ 109300$


## PORCELAIN PIN-TYPE INSULATORS-Continued




No. 3066
Trade voltage rating ..... 70000
Dry arc-over voltage ..... 205000
Leakage distance, inches ..... $361 / 2$
Wet arcing distance, inches ..... 10
Diameter of insulator, inches. ..... 143/4
Height of insulator, inches. ..... 121/4
Diameter of top groove, inches ..... 11/2
Size of pin hole, inches ..... 13/8Approximate net weight per 100 in pounds.... 4800Approximate weight packed per 100 in pounds. 63006300
Number per open crate. .....  3Minimum pin height recommended...... 14 inchesList price per $100 \ldots . . . . . . . . . . . . .$. . $\$ 116100$


## PORCELAIN PIN-TYPE INSULATORS-Continued



No. 2915


No. 2922


No. 2933

| Insulator No. | 2915 | 2918 | 2922 | 2933 |
| :---: | :---: | :---: | :---: | :---: |
| Trade voltage rating | 23000 | 27000 | 35000 | 45000 |
| Dry arc-over voltage. | 75000 | 85000 | 100000 | 110000 |
| Leakage distance, inches. | 83/4 | 12 | 161/2 | 20 |
| Wet arcing distance, inches | 35/8 | 4 | 5 | 6 |
| Diameter of insulator, inches. | 61/2 | $71 / 2$ | 9 | 101/2 |
| Height of insulator, inches. | 45/8 | 51/4 | 6 | 67/8 |
| Diameter of top groove, inches | 1 | 8/4 | $3 / 4$ | $8 / 4$ |
| Size of pin hole, inches. | 13/8 | 18/8 | 13/8 | . $18 / 8$ |
| Approximate net weight per 100 in pounds...... | 405 | 530 | 900 | 1150 |
| Approximate weight packed per 100 in pounds. . | 630 | 850 | 1330 | 1600 |
| Number per package. | 45 | 36 | 6 | 6 |
| Minimum pin height recommended. | $41 / 2$ inches | $51 / 2$ inches | 6 inches | 7 inches |
| List price per 100...... | \$14800 | \$200 00 | \$240 00 | \$300 00 |

## PORCELAIN PIN-TYPE INSULATORS-Continued



## 11,000 to 66,000 Volts

A study of present commercial types of insulators will show that most of them have been designed with some special qualities highly developed while other qualities have been neglected. One design has high puncturing strength, another high surface leakage, and so on. As a result, the weaker qualities have been causes of failure in service.

In the design of this line of high efficiency, pin
type insulators, each quality which might affect vitally durability in service has been given a degree of development that makes for uniformly effective insulators. All previous lack of uniformity in insulators has been due to the insulator manufacturer, who was not familiar with the modern principles of insulator design, which are based on a thorough knowledge of the dielectric field.

## Improvements to be Found in "Faradoid" Insulators

Briefly stated, the advantages of the "Faradoid" type over the older commercial types in resisting failure in service are as follows:

1. When the insulator is dry, the corona and static formations are practically limited to the tie wire and line wire up to flash-over voltage.
2. When the insulator is wet, no corona or static formation occurs up to flash-over voltage. The flash-over voltages for given overall dimensions are thereby increased.
3. The leakage resistance per shell is increased gradually from the head to the center shell: This takes into account the probability of the lower sheds becoming dirtier than the tops. The voltage distribution per shell is, therefore, equal when the insulator becomes dirty and wet and when a heavy leakage current passes over the insulator.
4. Since the capacity per shell is about equal, the voltage distribution per shell will be equal when the insulator is clean and in dry air.
5. Since the distribution of voltage per shell depends upon the capacity current and leakage current,
the distribution of voltage per shell in these designs should be approximately equal under all operating conditions.
6. The resistance of the insulator to side pull for a given weight and given electrical strength is relatively high. This is due to the design which causes the flow lines of the electrostatic field and the mechanical stress lines to coincide.
7. The design of the individual shells is such that when they are tested before asscmbly the surface conforms to the electrostatic flow lines. This allows testing of the individual parts at a closer approach to service voltage than was possible in case of the individual shells of older designs.
8. Due to the shape of individual parts and of the assembled unit, the insulator sheds when hit by stones, bullets, or balls, do not break beyond the insulating surface. The unit, therefore, offers a considerable percentage of its original resistance to flash-over even after the sheds are broken. The same feature tends to protect the insulator from complete failure during flash-over in service.

trade FARADO\|D mahk
Patented

INSULATORS


For characteristics of these insulators see their respective pages in this catalogue.

## PORCELAIN SUSPENSION-TYPE INSULATORS



Typical flashover Voltage Curves of Suspension-Type Insulators

The standard ten-inch diameter suspension insulator is almost universally used on lines with voltages above 66,000 volts. The curves above indicate the variation of flashover voltages with the number of units in the string.

Practice varies with respect to the number of insulators installed for a given line voltage. The climatic conditions, the type of line construction, the continuity of service required, are but a few of the things which must be carefully considered. Our engineers, who have studied the maintenance of transmission lines, recommend the number of units
indicated in the following table. Their recommendations afford a high factor of safety under average conditions.

## Number of Units Recommended

| Line Voltage | Suspension | Strain |
| ---: | :---: | :---: |
| 33.000 volts | 2 | 3 |
| 44.000 volts | 3 | 4 |
| 66,000 volts | 5 | 6 |
| 88.000 volts | 6 | 7 |
| 110.000 volts | 8 | 9 |
| 132.000 volts | 9 | 10 |
| 154,000 volts | 19 | 11 |
| 220,000 volts | 14 | 15 |

## PORCELAIN SUSPENSION-TYPE INSULATORS-COAtimued



Two of Insulator No. 601

## Insulator No. of one unit <br> 601

Trade voltage rating per unit. . . . . . . . . . . . . . . . 20000
Dry arc-over voltage . . . . . . . . . . . . . . . . . . . . . 80000
Leakage distance, inches..................... . . . $111 / 2$
Wet arcing distance, inches . . . . . . . . . . . . . . . . . . $31 / 4$
Diameter of insulator, inches. . . . . . . . . . . . . . . . . 10
Distance between center of eyes, inches . . . . . . . $55 / 8$
Approximate net weight per 100 in pounds.... 1050 Approximate weight packed per 100 in pounds. 1335

Packed.... 3, 4, 5, or 6 per crate as desired.
List price per 100 units. . . . . . . . ...... \$363 00


Note: For transmission line fittings refer to catalogue section 6-E.

## PORCELAIN SUSPENSION-TYPE INSULATORS-Continued



Two of Insulator No. 602

Insulator No. of one unit.
.602
Trade voltage rating per unit . . . . . . . . . . . . . . 20000
Dry arc-over voltage. . . . . . . . . . . . . . . . . . . . . . 80000
Leakage distance, inches....................... . $111 / 2$
Wet arcing distance, inches . . . . . . . . . . . . . . . . . . $31 / 4$
Diameter of insulator, inches.................... . . 10
Distance between center of eyes, inches .......538/8
Approximate net weight per 100 in pounds.... 1050
Approximate weight packed per 100 in pounds. 1335
Packed.... 3, 4, 5 or 6 per crate, as desired.
List price per 100 units. . . . . . . . . . . . . $\$ 36300$


Note: For transmission line fittings refer to catalogue section 6-E.

## SUSPENSION STRAIN INSULATORS-Continued



No. 621

Insulator No.
Trade voltage rating per unit.
621
Dry arc-over voltage.
11000
Leakage distance, inches. 65000 . 7
arcing distance, inches ..... 17/8
Diameter of insulator, inches .....  7
Distance between center of eyes, in. ..... 77/8Approximate net weight per 100 inpounds.800
Approximate weight packed per 100 in pounds. ..... 1000
Number per package ..... 18
List price per 100 units ..... $\$ 34200$

## PORCELAIN STRAIN INSULATORS

Westinghouse porcelain strain insulators are made of a grade of porcelain much superior to that ordinarily used for such appliances. Sharp corners that would chip easily have been avoided and the shape of the grooves is such that the wires lie naturally in them. Long creepage distance between cables is provided.

## FOR HIGH-VOLTAGE SERVICE

Type PS-Wet Process-Patented September 22, 1914


No. 534


No. 532


No. 530


Type PG-Dry Process-Patented September 22, 1914


| Insulator | Line <br> No. |
| :---: | :---: |
| 620 | 2400 |
| 522 | 3300 |
| 624 | 3300 |


|  |  |  |
| :--- | :---: | :---: |
| A | Dinensions, Inches- | B |
| $38 / 8$ | $31 / 4$ | $1 / 2$ |
| $37 / 8$ | 4 | $5 / 8$ |
| 5 | $41 / 2$ | 1 |

No. Per
Bbl.
200
125
75

| Net Wt., <br> Lbs. | Wt., Pracked |
| :---: | :---: |
| 165 | Lbs. |
| 225 | 195 |
| 400 | 305 |
|  | 475 |



## Type PN-Wet Process



These strain insulators are designed for applications which require the insulator to have unusually high mechanical and dielectric strengths.


| May, 1923 | Westinghouse Porcelain Insulators |
| :--- | :---: |
| porcelain strain insulators-Continued |  |
|  | FOR LOW-VOLTAGE SERVICE |

Type P-2-Dry Process

Insulator
No.
500
502
504
506

| $\bar{A}^{D}$ | Ns. Inchiss E |  |
| :---: | :---: | :---: |
| 21/4 | 11/2 | 5/6 |
| 3 | 23\% | 9610 |
| 33/4 | 23/4 | 5/8 |
| 51/2 | 3818 | 3 |

No. Per
Package
1100
300
200
100

|  |  |  |
| :---: | :---: | :---: |
|  |  | List Price |
| 25 | 31 | \$1000 |
| 70 | 85 | 2175 |
| 125 | 150 | 2675 |
| 300 | 365 | 5000 |

BALL TYPE


Nos. 512 and 514


No. 516

| Insulator No. . . . . . . . . . . . . . . . . | 512 | 514 | 516 |
| :---: | :---: | :---: | :---: |
| Diameter | 21/4 | 23/4 | 31/4 |
| Height. | 21/2 | 31/4 | 43/8 |
| Diameter of groove | 7/6 | 5/8 | 7/8 |
| Package quantity. | 500 | 300 | 125 |
| Approximate net weight per 100 in pounds. | 75 | 125 | 210 |
| Gross weight, pounds, per 100. | 87 | 145 | 270 |
| List price per 100. | \$1000 | \$1850 | \$3500 |

## PORCELAIN PIN-TYPE STRAIN INSULATORS

## FOR VOLTAGES $\mathbf{6 , 6 0 0}$ to $\mathbf{2 2 , 0 0 0}$

High-voltage porcelain strain insulators are used at corners, curves, dead-ends, and similar points in transmission lines where the stress is too heavy for the ordinary pintype insulator. For very high mechanical loads these may be installed in multiple.

No. 90

No. 91

No. 92

No. 93


No. 94


No. 95

| $\begin{aligned} & \text { Insulator } \\ & \text { No. } \end{aligned}$ | $\stackrel{\text { Line }}{\text { Voltage }}{ }_{\text {Dry Arc-over }}$ |  | Leakage Distance. Inches | $\begin{gathered} \text { Wet } \\ \text { Arcing } \\ \text { Distance, } \\ \text { Inches } \end{gathered}$ | Package Quantit | $\begin{aligned} & \text { Approx. } \\ & \text { Net } \end{aligned}$ | $\bar{W}_{\substack{\text { T., } \\ \text { Packed }}}^{\text {LERS }}$ | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 90 | 6600 | 26000 | 2 |  | 60 | 250 | 360 | \$14300 |
| 91 | 7500 | 35000 | 5 | 15/8 | 50 | 275 | 395 | 26300 |
| 92 | 10000 | 44000 | 51/2 | 13/4 | 40 | 360 | 500 | 24000 |
| 93 | 11000 | 49000 | 61/2 | 2 | 27 | . 500 | 800 | 38300 |
| 94 | 15000 | 55000 | 8 | $21 / 4$ | 10 | 800 | 1400 | 41300 |
| 95 | 22000 | 67000 | 121/2 | 4 | 2 | 1925 | 4925 | 97500 |

## PORCELAIN INSULATORS-SPECIAL DESIGNS

The great variety of electrical apparatus manufactured by the Westinghouse Electric and Manufacturing Company-circuit-breakers, lightning arresters, transformers, switches, fuses, etc.-requires many different kinds of both standard and special porcelain insulators. To take care of these wide and varied demands, the factory must have very complete facilities for manufacturing special porcelains by either the dry or wet process.

This places the Westinghouse Company in an especially advantageous position to give excellent service in the manufacture of special porcelains for others. Submit your drawings or sketches for estimates of cost or give us details regarding the application and we shall be pleased to offer suggestions for a suitable design.

The following illustrations show some of the various designs we are prepared to manufacture.


Group of Wet Process Bushings

## PORCELAIN INSULATORS-SPECIAL DESIGNS-Continued



Group of Dry Process Porcelain Designs


Group of Wet Process Tubes and Special Designs

## PORCELAIN WALL TUBES



## OUTLINE DIMENSIONS

| Insulator No.. |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 114 | $4_{4}{ }^{\text {D }}$ : | ${ }_{4}^{\text {d }}$ | $3^{\text {A }}$ | ${ }_{3}^{*}$ |  | MENsIO 8 $51 / 2$ | C OR 10 $7 / 1 / 2$ 9002 | THC1 12 90 903 | $\begin{gathered} \text { KNESS } \\ 114 \\ 111 / 2 \\ 9004 \end{gathered}$ | $\begin{gathered} O F W A L \\ 131 \\ 131 / 2 \\ 9005 \end{gathered}$ | $\begin{gathered} \text { FOR L } \\ \hline 18 \end{gathered}$ |  | ${ }_{22}$ |
| Insulator No | 11/4 | 4\% | 4 | 314 | 4 | 9010 | 9011 | 9012 | ${ }^{81 / 3}$ | $103 / 4$ 9014 | $123 /$ 9015 | $\begin{aligned} & 1421 \\ & 9016 \end{aligned}$ |  |  |
| Insulator No. | 11/4 | 41/4 | 4 | 41/2 | 5 | ${ }_{9}^{2} 20$ | ${ }_{9021}^{4}$ | ${ }_{9022}^{6}$ | $\underset{9023}{8}$ | $\begin{aligned} & 10 \\ & 9024 \end{aligned}$ | ${ }_{9025}^{12}$ | ${ }_{9026}^{14}$ |  |  |
| Insulator No. | 11/4 | 41/2 | 4 | 6 | 7 | $\ldots$ | ${ }_{9031}^{21 / 2}$ | ${ }_{9032}{ }^{4} / 2$ | ${ }_{9033}^{63 / 3}$ | $81 / 2$ 9034 | $103 / 2$ 9035 | $121 / 2$ 9036 | ${ }_{9}^{144 / 3}$ |  |
| Insulator No. | $11 / 4$ | 43/4 | 4 | 71/2 | 9 |  |  | ${ }_{9042}^{3}$ | $\stackrel{5}{9043}$ | ${ }^{7} 9$ | ${ }_{9045}^{9}$ | ${ }_{9046}^{11}$ | ${ }_{9047}^{13}$ | ${ }_{9048}^{15}$ |
| Insulator No. | 2 | $51 / 2$ | 42 | 3 | 3 | $\begin{gathered} 313 / 2 \\ 900 \end{gathered}$ | $\begin{gathered} 53 / 1 \\ 9051 \end{gathered}$ | 74/3 | $\begin{aligned} & 931 / 2 \\ & 9053 \end{aligned}$ | $\begin{aligned} & 1113 / 21 \\ & 9054 \end{aligned}$ | $131 / 2$ 9055 |  |  |  |
| Insulator No. | 2 | 5312 | 43\% | 336 | 4 | $9060$ | $\begin{aligned} & 43 / 1 \\ & 9061 \end{aligned}$ | 9062 | 83/3 | 103/4 | $123 / 1$ 9065 | 143 9060 |  |  |
| Insulator No. | 2 | 51/2 | 4\% | 41/4 | 5 | $\stackrel{2}{9070}$ | ${ }_{9071}^{4}$ | $9072$ | $\stackrel{8}{8073}$ | ${ }_{9074}^{10}$ | ${ }_{9075}^{12}$ | ${ }_{9076}^{14}$ |  |  |
| Insulator No. | 2 | 51/2 | 43/4 | 6 | 7 | $\ldots$ | ${ }_{9}^{21 / 281}$ | 4 9082 | $\begin{aligned} & 61 / 2 \\ & 9083 \end{aligned}$ | $\begin{array}{r} 8131 / 24 \\ 90084 \end{array}$ | $\begin{aligned} & 101 / 21 / 25 \\ & 9085 \end{aligned}$ | $121 / 2$ 9086 | $141 / 2$ 9087 |  |
| Insulator No.. | 2 | 51/2 | 43/4 | 71/2 | 9 |  |  | $\stackrel{3}{9092}$ | $\underset{9093}{5}$ | $\begin{gathered} 7 \\ 9094 \end{gathered}$ | ${ }_{9095}^{9}$ | ${ }_{9096}^{11}$ | ${ }_{9097}^{13}$ | $\begin{aligned} & 15 \\ & 9098 \end{aligned}$ |

*Number of corrugations.

## PRICES (Per 100)

|  |  |
| :---: | ---: |
| Insulator | List Price |
| No. | Per 100 |
| 9000 | 85500 |
| 9001 | 43600 |
| 9002 | 63500 |
| 9003 | 64300 |
| 9004 | 76800 |
| 9005 | 88100 |
| 9010 | 87800 |
| 9011 | 47800 |
| 9012 | 57800 |
| 9013 | 68300 |
| 9014 | 80000 |
| 9015 | 93100 |
| 9016 | 106800 |
| 9020 | 41100 |
| 9021 | 51100 |
| 9022 | 61000 |
| 9023 | 72500 |


|  |  |
| :---: | ---: |
| Insulator | List Price |
| No. | Per 100 |
| 9024 | 85000 |
| 9025 | 98100 |
| 9026 | 112100 |
| 9031 | 58500 |
| 9032 | 70000 |
| 9033 | 81600 |
| 9034 | 94800 |
| 9035 | 108000 |
| 9036 | 123600 |
| 9037 | 138500 |
| 9042 | 78300 |
| 9043 | 91600 |
| 9044 | 104600 |
| 9045 | 119600 |
| 9046 | 135300 |
| 9047 | 163300 |
| 9048 | 178300 |


|  |  |
| :---: | ---: |
| Insulator | List Price |
| No. | Per 100 |
| 9050 | 41100 |
| 9051 | 61100 |
| 9052 | 62600 |
| 9053 | 74100 |
| 9054 | 88100 |
| 9055 | 102300 |
| 9060 | 44500 |
| 9061 | 55100 |
| 9062 | 68600 |
| 9063 | 80000 |
| 9064 | 93100 |
| 9065 | 108800 |
| 9066 | 123600 |
| 9070 | 48600 |
| 9071 | 59300 |
| 9072 | 70800 |
| 9073 | 86000 |


|  |  |
| :---: | ---: |
| Insulator | List Price |
| No. | Per 100 |
| 9074 | 89900 |
| 9075 | 114600 |
| 9076 | 130300 |
| 9081 | 68300 |
| 9082 | 80800 |
| 9083 | 94800 |
| 9084 | 110500 |
| 9085 | 128100 |
| 9086 | 143500 |
| 9087 | 161600 |
| 9092 | 90600 |
| 9093 | 106300 |
| 9094 | 128000 |
| 9095 | 189300 |
| 9096 | 168300 |
| 9097 | 178100 |
| 9098 | 800500 |

## PORCELAIN FLOOR TUBES

## OUTLINE DIMENSIONS



| Insulator | List Price |
| :---: | :---: |
| No. | per 100 |
| 9116 | 842800 |
| 9117 | 51100 |
| 9118 | 59300 |
| 9120 | 17300 |
| 9121 | 19000 |
|  |  |
| 9122 | 25500 |
| 9123 | 31300 |
| 9124 | 37800 |
| 9125 | 45300 |
| 9126 | 53500 |
|  |  |
| 9127 | 61800 |
| 9130 | 20600 |
| 9131 | 27100 |
| 9132 | 33000 |
| 9133 | 39500 |


| Insulator | List Price |
| :---: | :---: |
| No. | per 100 |
| 9134 | 847000 |
| 9135 | 68000 |
| 9136 | 65100 |
| 9137 | 74100 |
| 9140 | 27100 |
|  |  |
| 9141 | 34600 |
| 9142 | 41100 |
| 9143 | 49500 |
| 9144 | 58500 |
| 9145 | 68500 |
|  |  |
| 9146 | 79100 |
| 9150 | 28800 |
| 9151 | 38300 |
| 9152 | 48800 |
| 9153 | 62800 |
| 9154 | 61800 |


|  |  |
| :---: | ---: |
| Insulator | List Price |
| No. | per 100 |
| 9155 | 71600 |
| 9156 | 83300 |
| 9160 | 33800 |
| 9161 | 411 |
| 9162 | 50300 |
|  |  |
| 9163 | 61000 |
| 9164 | 71600 |
| 9165 | 83300 |
| 9166 | 96500 |
| 9170 | 37000 |
| 9171 | 46100 |
| 9172 | 66000 |
| 9173 | 680 |
| 9174 | 79100 |
| 9175 | 82300 |
| 9176 | 106300 |

## PORCELAIN TUBES



# MODERN STREET LIGHTING SYSTEMS WITH CUTTER STREETHOODS 



The methods employed for operating street lighting systems of type C incandescent lamps may be divided into two classes: Multiple and Series Operation.

Multiple systems are usually operated at 110 or 220 volts, supplied from an ordinary constant potential distribution transformer. This system has been generally used for very small installations where the distance traversed by line wires is not sufficiently great to warrant the use of the regulating equipment required for a series system.

Series systems, using one conductor to traverse the lighted area, as compared with two conductors for the Multiple system, are used on all installations where the expense of regulating equipment is offset by the saving in power losses and cost of conductors. The Series system is usually more economical; but for very small installations where complete regulating apparatus would be required, it may be found more practical to install Multiple lamps, although certain variations of the Series system described below are particularly applicable to small installations.

## METHODS OF OPERATION OF SERIES DISTRIBUTION SYSTEMS

There are several methods of using Series incandescent lamps in Cutter Streethoods, viz.:

1. The Constant Current Straight Series System, using a Film socket with each lamp. In the event of lamp failure, the calibrated film in the socket punctures under the full line voltage and reestablishes the circuit instantly. The system is operated through a moving coil regulating transformer of either the pole mounted type controlled by a time switch, or the station type with manually operated control panel. The regulator takes care of changes in the load and maintains a uniformly constant current. This method is suitable for all Series systems employing lamps ranging from 400 to 6000 lumens.
2. The Series system using an individual twowinding transformer or safety coil placed on the pole from which the service wires lead to the fixture. The transformer primaries are connected in series and each secondary delivers the correct amount of current at the rated lamp voltage. Multiple Streethoods are used. The system is usually supplied through a regulating transformer. In many cases the safety coils are placed on the
same circuit with fixtures equipped with film sockets as outlined above. This method is particularly applicable to installations of Series lamps of 4000 lumen rating or larger, and has the special feature of providing a low potential in the line wires from transformer to fixture.
3. The Constant Potential Series system using a Multiple socket and a shunt or reactance coil with each lamp. This system is usually supplied by an adjuster-socket transformer which is provided with a number of extra taps to obtain the correct circuit voltage. When a lamp fails, the reactance of the shunt coil automatically maintains the proper current. This system is used on small installations of 2500 lumen lamps or smaller where the total circuit capacity is two kilowatts or less. Adjuster-socket Streethoods are used.

Local conditions govern the selection of the method of operation of a series distribution system. If complete data is given on the number and size of lamps, plan of streets, central station equipment and methods of distribution now used, our Illuminating Engineering Bureau will make recommendations for the most efficient and suitable method of distribution.

## SERIES SYSTEMS

## CONSTRUCTION OF CUTTER SERIES STREETHOODS

The design of Cutter Streethoods is the result of many years of experience in the development of street lighting equipment. Every detail of their construction has been planned to meet the most exacting requirements of series lighting systems. They are easily installed and wired. They give long and efficient service. To meet the varied conditions which obtain in up-to-date installations, a number of interchangeable parts are available for assembly into a great number of combinations.

A Streethood consists primarily of a porcelain head with socket and canopy, together with a reflector. Various types of suspension fittings become a part when required. Different types of glassware are used with reflectors to obtain any desired form of light distribution.

In Cutter Series Streethoods, the porcelain head and socket are built as a compact unit. The construction is such as to provide high dialectic as well as mechanical strength. Wire terminals or binding posts are so arranged that wires can be very easily connected, whether the fixture is inner or outer wired. Three screws in each binding post clamp


Method of Wiring Cutter Series
Streethoods

## SERIES SYSTEMS-Continued

## CONSTRUCTION OF CUTTER SERIES STREETHOODS-Continued

exterior, as well as three coats on the interior are lapped over the beaded edge forming a protective covering that is extremely durable. The enamel used on the under surface is a reflective white of high efficiency.
A copper heel is spun in place at the top to prevent chipping of the enamel from contact with clip or screw supports. When reflectors are held by any other means, the enamel is easily chipped and corrosion starts. Reflectors are so shaped that they shed rain, sleet and snow, thus providing maximum protection for the lamp and relieving the fixture of undue strain.

Glassware is supported independently of the reflector proper. The holder is so arranged that it is secured to the heel of the reflector and held in place by the same screw. The holder is arranged with hinges, so that the glassware may be easily lowered for cleaning purposes and the lamps may be easily. replaced.

Where it is desired to secure a broader light distribution, the Holophane Superlux refractor is recommended. This refractor is of the latest design, and represents the result of many years' study of refracting glassware when used in connection with streethood lighting. Skirted refractors and Sol-Lux diffusers are used when modifications of the broad distribution of light are required.

The Holophane Superlux refractor consists of two pieces of pressed crystal glass, nested one within the other and clamped together so as to form a single unit. The inside surface of the inner piece and the outside surface of the outer piece are smooth; so that in the assembled unit, both inside and outside surfaces are smooth, making cleaning easy. The outside surface of the inner piece has horizontal prisms so designed as to bend downward the upward emitted light and to bend upward a part of the light emitted downward. The light emitted downward near the vertical, is redistributed to give a good distribution under the unit. This arrangement of horizontal prisms greatly increases the light emitted at angles of 60 -degrees to 85 degrees with the vertical and hence greatly extends the radius of effective illumination, but at the expense of the light which would naturally fall directly under the unit. The inside surface of the outside piece has vertical flutes which, while not materially altering the distribution produced by the inside piece diffuse the light and greatly reduce the brilliancy from that of the unshielded filament.

Film sockets are used in all series streethoods. Their advantages are fully outlined on pages 828 and 830.


## Regent C Series Streethoods

Regent C series streethoods consist of the Regent C porcelain head and Regent C film socket built up as a compact unit. All of the various interchangeable parts are available as listed on succeeding pages.


## Standard Series Streethoods

Standard series streethoods are made up with the porcelain head and standard film socket constructed as a single unit. The various interchangeable parts are available as listed on the following pages.
 and Socket

## Adjuster Socket Stroethoods

Adjuster socket streethoods are made up of the Universal porcelain head, to which is added a cast iron skirt to provide sufficient clearance for the shunt coil or reactance coil and mogul multiple socket. The socket and coil, together with the skirt, porcelain head and canopy, are completely assembled into one unit, with which the various types of suspension fitting, reflectors and glassware are used.

## EFFICIENT ILLUMINATION WITH CUTTER SERIES STREETHOODS

The first consideration in the selection of every street-lighting fixture is the amount of light required; that is, the size of lamp. The next consideration is the manner in which the light should be distributed. These determine one or two styles of Streethood Reflectors. The third consideration, that of the method of installation, will enable the customer to select the one best suited to his requirements. Cutter Streethoods and the brackets for supporting them are listed separately. The
size of lamp in lumens is given for each Streethood which enables the selection of the one best suited to the lighting needs. The Streethood may then be offered in combination with several styles of brackets and center-suspension parts. Thus a complete fixture may be assembled to suit any condition.

To facilitate proper selection of Streethoods typical distribution curves for type $\mathbf{C}$ lamps with each reflector are shown below.

## Distribution Curves



Distribution Curve of 1000 -Lumen Type C Lamp with 18-inch Radial Bowl Reflector


Distribution Curves of 600, 800 and 1000-Lumen Type C Lamps with 20-inch Plat Radial Reflector


Distribution Curves of 6000 -Lumen Type C Lamp with 18 -inch Radial Bowl Reflector and $81 / 2$-inch holophane Superlux and Skirted Repractors


Distribution Curves of 1000 Lumen Type C Lamp with 18-inch Radial Bowl Reflector and 61/2-inch Holophane Superlux and Skirted Refractors


Distribution Curve of 2500 -Lumen Type C Lamp with 20-inch Radial Bowl Reflector with Extension


Distribution Curves or 2500, 4000 and 6000 -Lunam TYPE C LAMPS WITH 18 -INCH RADIAL BOWL Reflector and Sol-lux Diffuser

SERIES SYSTEMS-Continued
APPLICATIONS OF SUSPENSION FITTINGS


SERIES SYSTEMS-Continued

# REGENT C SERIES STREETHOODS 

## Bracket Type

For 400, 600, 800 and 1000 Lumen Type C Series Lamps*
Standard Package Quantity 10

1 Description $\quad$ Style No. Lbs. Each \begin{tabular}{lll}

Ship. Wt. \& | List |
| :--- |
| Price | <br>

Each
\end{tabular}

With 20-inch Flat Radial Refoctor

| Complete Uait for 3/-men Bracket | 344316 | 13 | 8840 |
| :---: | :---: | :---: | :---: |
| Consists of two parts as follows: |  |  |  |
| Porcelain Head with Socket and Canopy for |  |  |  |
| 20 -inch flat radial Refiector....................... | 344349 334748 | 5 | 570 270 |
| Complete Unit for $11 / 1$-inch Bracket | 344317 | 13 | 840 |
| Consists of two parts as follows: |  |  |  |
| Porcelain Head with Socket and Canopy for |  |  |  |
| 11/1-inch Bracket. . . . . . . . . . . . . . . . . | 344350 334746 | 8 | 570 |
| 20-inch flat Radial Reflector | 334746 | 5 | 270 |




With 18-inch Radial Bowl Reflector and 61/2-inch Holophane Superlux Refractor



*Lamps are not included. The nominal candle power of series lamps is one-tenth of the lumen rating.
May, 1923 , Westinghouse Overhead Street Lighting Equipment $\quad$ Section 8-A

SERIES SYSTEMS-Continued

# REGENT C SERIES STREETHOODS 

Bracket Type
For 2500, 4000 and 6000-Lumen Type C Series Lamps*
Standard Package Quantity 10

|  | Ship. Wit. <br> Description | List <br> Price |
| :--- | ---: | :--- |
|  | Style No. Lbs. Each | Each |

## With 20-inch Radial Bowl Refoctor with Extension



With 18-inch Radial Bowl Reflector and 81/2-inch Holophane Superlux Refractor


With 18-inch Radial Bowl Reflector and 81/3-lnch Holophane Skirted Refractor
 the lumen rating.

SERIES SYSTEMS-Continued
CUTTER STANDARD SERIES STREETHOODS

## Bracket Type

For 400, 600, 800 and 1000 Lumen Type C Series Lamps*
Standard Package Quantity 10


|  |  |  |  |
| :---: | :---: | :---: | :---: |
|  |  |  |  |
| Porcelain head with socket and canopy for |  |  |  |
| ${ }^{3} 4$-inch bracket | 353122 | 8 | 570 |
| 20 -inch flat radial reflector | 334746 | 5 | 270 |
| Complete Unit for $11 / 4$-inch Bracket | 353454 | 13 | 840 |
| Consists of two parts as follows: |  |  |  |
| Porcclain head with socket and canopy for <br> $11 / 4$-inch bracket $353123$ <br> 8 570 |  |  |  |
| 20 -inch flat radial reflector .............. 334746 |  |  |  |
| With 18-inch Radial Bowl Refloctor |  |  |  |
| Complete Unit for 3/-inch Bracket ......... | 353445 | 12 | 840 |
| Consists of two parts as follows: <br> Porcelain head with socket and canopy for |  |  |  |
|  |  |  |  |
| 18 -inch radial bowl refector | 335940 | 4 | 270 |
|  |  |  |  |
|  |  |  |  |
| Porcelain head with socket and canopy for 353123 - 870 |  |  |  |
| 18-inch radial bowl reflector............ | 353123 335940 | 8 | 570 270 |

With 18-inch Radial Bowl Reflector and $61 / 2$-inch Holophane Superlux

| Complete Unit for $3 / 4$-inch Bracket | 353447 | 20 | 1440 |
| :---: | :---: | :---: | :---: |
| Consists of four parts as follows: |  |  |  |
| Porcelain head with socket and canopy for 353122 |  |  |  |
| 18 -inch radial bowl refiector | 335940 | 4 | 270 |
| 61/2-inch Holophane Superlux refractor | 336987 | 5 | 420 |
| Hinged refractor holder | 344362 | 3 | 180 |
| Complete Unit for $11 / 4$-inch Bracket | 353448 | 20 | 1440 |
| Consists of four parts as follows: <br> Porcelain head with socket and canopy for |  |  |  |
|  |  |  |  |
|  |  |  |  |
| 6 612 -inch radial bowl reflector | 335967 | 5 | 420 |
| Hinged refractor holder.... | 344352 | 5 | 180 |

With 18-inch Radial Bowl Reflector and $\mathbf{~} 1 / 2$-inch Holophane Skirted Refractor


| Complete Unit for $2 /$-inch Bracket............ $353449 \quad 20 \quad 1440$Consists of four parts as follows: |  |  |  |
| :---: | :---: | :---: | :---: |
|  |  |  |  |
| Porcelain head with socket and canopy forP |  |  |  |
| 18-inch radial bowl reflector . . . . . . . . . . | 335940 | 4 | 270 |
| 612-inch Holophane skirted refractor | 335980 | 5 | 420 |
| Hinged refractor holder......... . | 344352 | 3 | 180 |
| Complete Unit for 11/4-inch Bracket | 353450 | 20 | 1440 |
| Consists of four parts as follows: |  |  |  |
| Porcelain head with socket and canopy for |  |  |  |
|  | 353123 | 8 | 570 |
| ${ }_{6}^{18-i n c h ~ r a d i a l ~ b o w l ~ r e f l e c t o r ~}$ | 336980 | 4 |  |
| Hinged refractor holder .......... | 344352 | 3 | 180 |

*Lamps are not included. The nominal candle power of series lamps is onetenth of the lumen rating.
May, 1923 Westinghouse Overhead Street Lighting Equipment $\quad$ Section 8-A

SERIES SYSTEMS-Continued

# CUTTER STANDARD SERIES STREETHOODS 

## Bracket Type

For 2500, 4000, and 6000 Lumen Type C Series Lamps*
Standard Package Quantity 10

Description $\quad$ Style No. Lbs. Each \($$
\begin{gathered}\text { Ship. Wt. }\end{gathered}
$$ \begin{gathered}List<br>Price<br>Each\end{gathered}\)

With 20-inch Radial Bowl Reflector with Extension for Bare Lamps


With 18-inch Radial Bowl Reflector and Sol-Lux Diffuser

| Complete Unit for 3/4-inch Bracket | 353461 | 20 | 1320 |
| :---: | :---: | :---: | :---: |
| Consists of four parts as follows: |  |  |  |
| Porcelain Head with Socket and Canopy for |  |  |  |
|  | 353122 | 8 | 570 |
| 18 -inch Radial Bowl Reflecto | 335940 | 4 | 270 |
| Sol-Lux Diffuser. | 336063 | 5 | 300 |
| Hinged Refractor Holder | 344351 | 3 | 180 |
| Complete Unit for 114-inch Bracket | 353462 | 20 | 1320 |
| Consists of four parts as follows: <br> Porcelain Head with Socket and Canopy for |  |  |  |
|  |  |  |  |
| 3/4-inch Bracket. | 353123 | 8 | 570 |
| 18-inch Radial Bowl Refl | 335940 | 4 | 270 |
| Sol-Lux Diffuser | 336063 | 5 | 300 |
| Hinged Refractor Holder | 344351 | 3 | 180 |

*Lamps are not included. The nominal candle power of series lamps is one-tenth of the lumen rating.


Type B Bracket


Type B Bracket With Brace Adm


Spartan Straight Arm Brackgt


Majestic Medium Bracket


Boulevard Telescope Bracket

## SERIES SYSTEMS-Continued

## CUTTER STREETHOOD BRACKETS

## 3/4-Inch Fitting

## Standard Package Quantity 10

Prices below cover brackets only. Streethood Bodies to make complete Bracket Type Streethoods should be selected from the four preceding pages and ordered separately.

## Type B Bracket

The type B Bracket consists of 4-foot type B gooseneck of $3 / 4$ inch pipe with a 3-hole grooved pole plate, which permits either inner or outer wiring. The holes in the pole plate are $3 / 6$ inch in diameter to take $1 / 2$-inch lag screws.

| Description |  |  |
| :---: | :---: | ---: |
| Style No. | Ship. Wt. | Lech | | List |
| :---: |
| Price |

## Type B Bracket With Brace Arm

The Brace Arm is an enameled wood arm with metal bound ends and insulators. It is usually attached to the pole above the bracket and guides the wires to the fixture.

| Complete Bracket. | 344359 | 13 | 280 |
| :---: | :---: | :---: | :---: |
| Consists of three parts as follows: |  | 7 |  |
| G/inch $\times$ x 4 -foot Gooseneck | 334742 | 3 | 80 |
| Brace arm.... | 334740 | 3 | 105 |

## Spartan Straight Arm Bracket

The Spartan straight arm bracket is made up of a straight length of $11 / 4$-inch pipe with an ornamental headpiece at the outer end, which is equipped with a $3 / 4$-inch nipple for attaching streethood. The 3-hole pole plate which permits inner wiring, is mounted with $1 / 2$-inch lag screws.

Complete Bracket.
33651624
600

## Majestic Medium Bracket

The Majestic Medium bracket is a medium weight bracket of $8 / 4$-inch pipe, with 4 -feet overhang. It is equipped with a wrought iron scroll and grooved pole plate, which permits inner wiring. Three $1 / 2$-inch lag screws are used in mounting.
Complete Bracket . . . . . . . . . . . . . . . . . . . . . . . . $335958 ~ 15 ~ \& 20$

## Boulevard Telescope Bracket

The $3 / 4$-inch pipe telescopes into the $11 / 4$-inch pipe and allows for adjustments of 5 to 7 feet in reach from pole. This bracket has a heavy 3 -hole cast iron pole plate for inner wiring and a cross arm with glass insulators. The knurled set screw in the pipe joint and the pole step in the lower corner of the scroll are for the convenience of linemen when renewing lamps.

| Complete Bracket | 344360 | 39 | 1010 |
| :---: | :---: | :---: | :---: |
| Consists of four parts as follows: Pole plate with cross arm | 334775 | 9 | 200 |
| Boulevard bracket with pole step and |  |  |  |
| scroll assembled. | 334778 | 20 |  |
| 2/-inch x 5 -foot pipe | 334779 | 8 | 21 |

Galvanizing: When ordered in standard package quantities or over, any of the brackets listed above will be furnished electro-galvanized and painted black, for $20 \%$ list additional. In less than standard package quantities add $40 \%$.

## SERIES SYSTEMS-Continued

## CUTTER STREETHOOD BRACKETS

## 11/4-Inch Fitting

## Standard Package Quantity 10

Prices below cover brackets only. Streethood Bodies to make complete Bracket Type Streethoods should be selected from the preceding pages and ordered separately.

## Majestic Senior Bracket

The Majestic Senior bracket consists of a double bend gooseneck of $11 / 4$-inch pipe 4 feet long together with a 3 -hole grooved pole plate for inner wiring and a wrought iron scroll. Lag screws $1 / 2$-inch diameter are used for mounting on poles.


## Imperial Bracket

The Imperial bracket consists of a 4 -foot arm of $11 / 4$-inch pipe with a right angle bend at the outer end. It is fitted with a 3-hole grooved pole plate and a simple one piece scroll of wrought iron. The holes in the pole plate are $9 / 8$-inch diameter for $1 / 2$-inch lag screw.
Complete Bracket. .......................... 35290324 600

## Arcadian Bracket

A substantial 3 -foot bracket made of $11 / 4$-inch pipe with 3 -hole pole plate, fitted with cross arm and glass insulators. An ornamental headpiece with $11 / 4$-inch nipple is used on the outer end and a simple wrought iron scroll acts as a brace.

| Complete Bracket | 348742 | 20 | 740 |
| :---: | :---: | :---: | :---: |
| Consists of three parts as follows: |  |  |  |
| Arcadian bracket assembled. | 344532 | 9 | 525 |
| Pole plate with cross arm | 334775 | 9 | 200 |
| 2 pony glass insulators | 344825 | 2 | 16 |

## Arcadian Junior Bracket

The Arcadian Junior bracket is similar to the Arcadian bracket listed above. It holds the fixture twenty inches from the pole. Lag screws $1 / 2$-inch in diameter are used for mounting on poles.
Complete Bracket
34435314
410

## Pole Crook

Made of $11 / 2$-inch pipe with wrought iron scroll. Clamps for attaching to pole are adjustable to compensate for the rake on trolley poles.

| Complete Bracket for Wooden Poles. | 344354 | 28 | 720 |
| :---: | :---: | :---: | :---: |
| Consists of two parts as follows: Crook with scroll. |  |  |  |
| Crook with scroll <br> Pole plate. ... | $\begin{aligned} & 334770 \\ & 344767 \end{aligned}$ | ${ }^{20}$ | 1880 180 |
| Complete Bracket for 4-inch Steel Pole | 344355 | 36 | 960 |
| Consists of two parts as follows: |  |  |  |
| Crook with scroll..... 2 clamps for 4 -inch pole | 334770 344356 | 20 | 540 430 |
| Complete Bracket for 5-inch Steel Pole | 344357 | 38 | 980 |
| Consists of two parts as follows: |  |  |  |
| Crook with scroll. | 334770 | 20 | 540 |
| 2 clamps for 5-inch pole | 339227 | 9 | 440 |

Galvanizing: When ordered in standard package quantities or over. any of the brackets listed above will be furnished electro-galvanized and painted black. for $20 \%$ list additional. In less than standard package quantities add $40 \%$.


Majestic Senior Braciet


Improlal Braceset


Arcadian Bracicet


Arcadlan Jr. Braciert


## SERIES SYSTEMS-Continued

## REGENT C SERIES STREETHOODS

## Loop Suspension Type

For 400, 600, 800 and 1000 Lumen Type C Sories Lamps*


Loop Suspension Streethoods consist of Streethoods with plain suspension eye, threaded for attachment to $8 / 4$-inch canopy. Designed for use with mast arms, pulleys, insulated cross arms, etc. When so used, the Streethood may be lowered to the ground for renewing lamps and cleaning glassware. (See listing of Mast Arms, Pulleys, Insulators and Pole Line Material.)

Standard Package Quantity 10

Description Style No. Lbs., Each Each
With 20-inch Flat Radial Reflector

| Complete Streethood. Consists of three parts as follows: | 344332 | 131/2 | 8865 |
| :---: | :---: | :---: | :---: |
| ${ }_{\text {Porcelain Head with Socket and }}^{\text {Lidinch Canopy }}$ | 3388841 34449 | 1/2 | 25 70 |
| 20 -inch Plat | 334746 | 5 | 70 |

With 18-inch Radial Bowl Reflector

| Complete Streethood. . <br> Consists of three parts as follows: | 344328 | $121 / 2$ | 865 |
| :---: | :---: | :---: | :---: |
| Loop.................................. | 338841 | 1/2 | 25 |
| Porcelain Head with Socket and $3 / 4$-inch Canopy 18-inch Radial Bowl Reflector | 344349 335940 |  | 570 270 |

With 18-inch Radial Bowl Refector and
61/2-Inch Holophane Superlux Refractor


With 18-inch Bowl Reflector and $61 / 2$-inch Holophane Skirted Refractor

*Lamps are not included. The nominal candle power of series lamps is one-tenth of the lumen rating.

## SERIES SYSTEMS-Continuod

## REGENT C SERIES STREETHOODS

## Loop Suspension Type

For 2500, 4000 and $\mathbf{6 0 0 0}$ Lumen Type C Series Lamps*

Loop Suspension Streethoods consist of Streethoods with plain suspension eye, threaded for attachment to $3 / 4$-inch canopy. Designed for use with mast arms, pulleys, insulated cross arms, etc. When so used, the Streethood may be lowered to the ground for renewing lamps and cleaning glassware. (See listing of Mast Arms, Pulleys, Insulators and Pole Line Material.

| Complete Streethood | 344337 | $131 / 2$ | 8955 |
| :---: | :---: | :---: | :---: |
| Consists of three parts as follows: | 338841 | 1/2 | 25 |
| Porcelain Head with Socket and 3/-inch Canopy | 344349 | 8 | 570 |
| 20-inch Radial Bowl Reflector with Extension. . | 336163 | 5 | 360 |


With 18-inch Radial Bowl Rofector and $81 / 2$-Inch Holophane Superlux Refractor

| Complete Streethood. | 344333 | $241 / 2$ | 1705 |
| :---: | :---: | :---: | :---: |
| Consists of five parts as follows: | 338841 | 1/2 | 25 |
| Porcelain Head with Socket and $3 / 4$-inch Canopy | 344349 |  | 570 |
| 18-inch Radial Bowl Reflector | 335940 | 4 | 270 |
| 81 -inch Holophane Superlux Refractor | 352939 | 9 |  |
| Hinged Refractor Holder . . . | 344351 | 3 | 180 |

With 18-inch Radial Bowl Reflector and 81/2-inch Holophane Skirted Refractor

With 18-inch Radial Bowl Refector and Sol-Lux Diffueer

*Lamps are not included. The nominal candle power of series lamps is one-tenth of the lumen rating.


## SERIES SYSTEMS-Continued

# CUTTER STANDARD SERIES STREETHOODS 

Loop Suspension Type
For 400, 600, 800 and 1000 Lumen Type C Series Lamps*


Loop Suspension Streethoods consist of streethoods with plain suspension eye, threaded for attachment to $8 / 4$-inch canopy. Designed for use with mast arms, pulleys, insulated cross arms, etc. When so used, the streethood may be lowered to the ground for renewing lamps and cleaning glassware. (See listing of Mast Arms, Pulleys, Insulators and Pole Line Material.)

Standard Package Quantity 10

Description $\quad$ Style No. \begin{tabular}{l}
Ship. Wit. Each

 

List <br>
Price <br>
Each
\end{tabular}

With 20-inch Flat Radial Reflector

| Complete Streethood <br> Consists of three parts as foll | 351469 | $131 / 2$ | 8865 |
| :---: | :---: | :---: | :---: |
| Loop . . . . . . . . . . . . . . . . | 338841 | 1/2 | 25 |
| Porcelain head with socket and $3 / \mathrm{inch}$ canopy. | 353122 | 1/2 |  |
| 20 -inch flat radial refiector | 334746 | 5 | 270 |


| With 18-inch Radial Bowl Refector |  |  |  |
| :---: | :---: | :---: | :---: |
| Complete Streethood. | 351468 | $121 / 2$ | 865 |
| Consists of three parts as follows: Loop | 338841 | 1/2 | 25 |
| Porcelain head with socket and $3 / 4$-inch canopy | 353122 | 8 |  |
| 18 -inch radial bowl reflector | 335940 | 4 | 270 |


| Complete Streethood Consists of five parts as follows: | 351467 | 201/2 | 1465 |
| :---: | :---: | :---: | :---: |
|  |  |  |  |
|  |  |  |  |
| 18 -inch radial bowl reflector. . . . . . . | $335940$ | 4 | 270 |
| 6/2-inch Holophane Superlux refractor. Hinged refractor holder . ........ | 335967 $\mathbf{3 4 4 3 5 2}$ | 5 | 480 180 |


| Complete Streethood Consists of five parts as follows | 351468 | 201/2 | 1465 |
| :---: | :---: | :---: | :---: |
|  | 338841 | 1/2 | 25 |
| Porcelain head with socket and $8_{4}$-inch canopy |  | 8 |  |
| 18 -inch bowl reflector | 335940 | 4 | 270 |
| $61 / 2$-inch Holophane skirted refractor | 335980 | 5 | 420 |
| Hinged refractor holder . . . . . . . . . . . . . . | 344352 | 3 | 180 |

Order by Style Number

# CUTTER STANDARD SERIES STREETHOODS 

## Loop Suspension Type

For 2500, 4000 and 6000 Lumen Type C Series Lamps*
Loop Suspension Streethoods consist of streethoods with plain suspension eye. threaded for attachment to $3 / 4$ inch canopy. Designed for use with mast arms, pulleys, insulated cross arms, etc. When so used, the streethood may be lowered to the ground for renewing lamps and cleaning glassware. (See listing of Mast Arms, Pulleys, Insulators and Pole Line Material).

Standard Package Quantity 10


With 18-inch Radial Bowl Refector and $81 / 2$-inch Holophane Bowl Refector and
Superlux Refractor

| Complete Streethood Consists of five parts as follows: | 351470 | 241/2 | 1705 |
| :---: | :---: | :---: | :---: |
| Loop . . . . . . . . . . . . . . . . . | 338841 | 1/2 | 25 |
| Porcelain head with socket and $3 / 3$-inch canopy | 353122 | 8 | 570 |
| 18 -inch radial bowl reflector | 335940 | 4 | 270 |
| $81 / 2$-inch Holophane Superlux refractor | 352939 | 9 | 680 |
| Hinged refractor holder. | 344351 | 3 | 180 |

With 18-inch Radial Bowl Roficctor and 81/2-Inch Holophane Skirted Refractor

| Complote Streethood | 351471 | $231 / 2$ | 1705 |
| :---: | :---: | :---: | :---: |
| Consists of five parts as follows: |  |  |  |
| Loop <br> Porcelain head with socket and si-inch | 338841 | 1/2 | 25 |
| canopy. | 353122 | 8 | 570 |
| 18-inch radial bowl reflector | 335940 | 4 | 270 |
| 81 -inch Holophane skirted refractor | 252212 | 8 | 680 |
| Hinged refractor holder. | 344351 | 3 | 180 |

With 18-inch Radial Bowl Reflector and Sol-Lux Diffuser

| Complete Streethood . . . . . . . . . . . . . . . . . | 351472 | 201/8 | 1345 |
| :---: | :---: | :---: | :---: |
| Consists of five parts as follows: Loop | 338841 | 1/2 | 25 |
| Porcelain head with socket and $\%$-inch canopy. | 353122 | 8 | 570 |
| 18-inch radial bowl reflector. | 335940 | 4 | 270 |
| Sol-Lux diffuser. | 336063 | 5 | 300 |
| Hinged refractor holder | 344351 | 3 | 180 |

## SERIES SYSTEMS-Continued

## REGENT C SERIES STREETHOODS

## Cable Grip Suspension

## For 400, 600, 800 and 1000 Lumen Type C Series Lamps*



Cable Grip Suspension Streethoods consists of Streethoods with rigid cable clamp threaded for attachment to $3 / 4$-inch canopy. Line wires may be tied in the rim of the porcelain head, making a cross arm unnecessary. The clamp compensates for unequal sag in the cable so that the fixture may be adjusted to a level position.

Standard Package Quantity 10

Description $\quad$ Style No. Lbs.. Each \begin{tabular}{l}
Ship. Wt.

 

List <br>
Price <br>
Each
\end{tabular}

## With 20-inch Flat Radial Reflector

| Complete Streethood. | 334342 | 16 | 8915 |
| :---: | :---: | :---: | :---: |
| Consists of three parts as follows: |  |  |  |
| Cable Clamp |  | 3 | 5 |
| Porcelain Head with Socket and 3/-inch Canopy 20-inch Flat Radial Reflector.............. | 344349 334746 | 8 |  |
| 20-inch Flat Radial Reflector. | 334746 | 5 | 270 |



With 18-inch Radial Bowl Reflector

| Complete Streethood. | 344338 | 15 | 915 |
| :---: | :---: | :---: | :---: |
| Consists of three parts as follows: |  |  |  |
| Porcelain Head with Socket and \%-inch Canopy | 336517 | 8 | 575 |
| 18-inch Radial Bowl Reflector. . . . . . . . . . . . . | 335940 | 4 | 270 |



With 18-inch Radial Bowl Refector and 61/2-inch Holophane Skirted Refractor

| Complete Streethood. | 344340 | 23 | 1515 |
| :---: | :---: | :---: | :---: |
| Consists of five parts as follows: |  |  |  |
|  | 338517 | 8 | 570 |
| 18 -inch Radial Bowl Reflector. | 335940 | 4 | 270 |
| $61 / 2$-inch Holophane Skirted Refractor | 335980 | 5 | 420 |
| Hinged Refractor Holder | 344352 | 3 | 180 |

*Lamps are not included. The nominal candle power of series lamps is one-tenth of the lumen rating.

Order by Style Number

## SERIES SYSTEMS-Continuod

## REGENT C SERIES STREETHOODS

## Cable Grip Suspension

For 2500, $\mathbf{4 0 0 0}$ and $\mathbf{6 0 0 0}$ Lumen Type C Series Lamps*
Cable Grip Suspension Streethoods consist of Streethoods with rigid cable clamp threaded for attachment to $3 / 4$-inch canopy. Line wires may be tied in the rim of the porcelain head, making a cross arm unnecessary. The clamp compensates for unequal sag in the cable so that the fixture may be adjusted to a level position.


With 18-inch Radial Bowl Refector and

| Complete Streethood | 344344 | 27 | 81755 |
| :---: | :---: | :---: | :---: |
| Consists of five parts as follows: |  |  |  |
| Cable Clamp. | 336517 | 3 | 75 |
| Porcelain Head with Socket and $3 / 6$-inch Canopy | 344349 | 8 | 570 |
| 18-inch Radial Bowl Reflector | 335940 | 4 | 270 |
| 81/2-inch Holophane Superlux Refractor | 352939 | 9 | 680 |
| Hinged Refractor Holder . . . . . . . . . . | 344351 | 3 | 180 |

With 18-inch Radial Bowl Refector and 81/2-inch Holophane Skirted Refractor

| Complete Streethood. | 344345 | 26 | 1755 |
| :---: | :---: | :---: | :---: |
| Consists of five parts as follows: |  |  |  |
| Cable Clamp. | 336517 | 3 | 75 |
| Porcelain Head with Socket and $8 / 4$-inch Canopy | 344349 | 8 | 570 |
| 18-inch Radial Bowl Reflector. . . . . . . . . . . . . | 335940 | 4 | 270 |
| $81 / 2$-inch Holophane Skirted Refractor | 252212 | 8 | 680 |
| Hinged Refractor Holder . . . . . . . . . . | 344351 | 3 | 180 |

With 18-inch Radial Bowl Refector and
81/2-inch Sol-Lux Diffuser

| Complete Streethood. | 344347 | 23 | 1395 |
| :---: | :---: | :---: | :---: |
| Consists of five parts as follows: 339517 |  |  |  |
| Cable Clamp. . . . . . . . . . . . | 336517 | 3 | 75 |
| Porcelain Head with Socket and 3/4-inch Canopy | 344349 | 8 | 570 |
| 18-inch Radial Bowl Reflector | 335940 | 4 | 270 |
| 81/2-inch Sol-Lux Diffuser | 336063 | 5 | 300 |
| Hinged Refractor Holder | 344351 | 3 | 180 |

[^37]

7-311A

| Section 8-A | Westinghouse Overhead Street Lighting Equipment | May, 1923 |
| :--- | :---: | :---: |
| Series systems-Continued |  |  |
|  | CUTTER STANDARD SERIES STREETHOODS |  |
|  | Cable Grip Suspension |  |
|  | For 400, 600, 800 and 1000 Lumen Type C Series Lamps** |  |



Cable Grip Suspension Streethoods consist of Cutter Streethoods with rigid cable clamp threaded for attachment to $8 / 4$-inch canopy. Line wires may be tied in the rim of the porcelain head, thereby obviating the necessity of a cross arm. The cable clamp compensates for unequal sag in the cable so that the fixture may be adjusted to a level position.

## Standard Package Quantity 10

Deacription Style No. Lbs., Each \begin{tabular}{c}
Ship. Wt.

 

List <br>
Price
\end{tabular}

With 20-inch Flat Radial Refloctor

| Complete Streethood | 351477 | 16 | 8815 |
| :---: | :---: | :---: | :---: |
| Consists of three parts as follows: Cable clamp | 336517 | 3 | 75 |
| Porcelain head with socket and $3 / 4$-inch |  |  |  |
| canopy ${ }^{\text {anch }}$ flat radial | 353122 $\mathbf{3 3 4 7 4}$ | 8 | 570 270 |

## With 18-inch Radial Bowl Reflector

| Complete Streethood.... | 351474 | 15 | 915 |
| :---: | :---: | :---: | :---: |
| Consists of three parts as follows: |  |  |  |
| Cable clamp. ${ }^{\text {Porcelain }}$ head with socket and ${ }^{\text {a }}$ / -inch | 336517 | 3 | 75 |
| canopy. ${ }^{\text {cinch }}$ radial bowl refect | 353122 | 8 | 570 |

With 18-inch Radial Bowl Rafiector and 61/2-inch Holophane Superlux Refractor

| Complete Streethood | 351475 | 23 | 1515 |
| :---: | :---: | :---: | :---: |
| Consists of five parts as follows |  |  |  |
|  | 336517 | 3 | 75 |
| Porcelain head with socket and 3 -inch canopy. | 353122 | 8 |  |
| 18 -inch radial bowl reflector | 335940 | 4 | 270 |
| $61 / 2$-inch Holophane Superlux refractor | 335967 | 5 |  |
| Hinged refractor holder | 344352 | 3 | 180 |

With 18-inch Radial Bowl Refoctor and 61/2-inch Holophane Skirted Refractor

| Complete Streethood | 351476 | 23 | 1515 |
| :---: | :---: | :---: | :---: |
| Consists of five parts as follow |  |  |  |
| Cable clamp. . . . ${ }^{\text {a }}$. | 336517 | 3 | 75 |
| Porcelain head with socket and $8 / 4$-inch canopy. | 353122 | 8 |  |
| 18-inch radial bowl reflector | 335940 | 4 | 270 |
| $61 / 2$-inch Holophane skirted refract | 335980 | 5 | 420 |
| Hinged refractor holder | 344352 | 3 | 180 |

*Lamps are not included. The nominal candle power of series lamps is one tenth of the lumen rating.

## SERIES SYSTEMS-Continued

# CUTTER STANDARD SERIES STREETHOODS 

## Cable Grip Suspension

For 2500, 4000, and 6000 Lumen Type C Series Lamps*
Cable Grip Suspension Streethoods consist of Cutter Streethoods with rigid cable clamp threaded for attachment to $8 / 4$-inch canopy. Line wires may be tied in the rim of the porcelain head, thereby obviating the necessity of a cross arm. The cable clamp compensates for unequal sag in the cable so that the fixture may be adjusted to a level position.

## Standard Package Quantity 10

Description $\quad$ Style No. Lbs., Each \begin{tabular}{c}
Ship. Wt.

 

List <br>
Price <br>
Each
\end{tabular}

With 20-inch Radial Bowl Refloctor with Extension for Bare Lampe

| Complete Stroethood | 351481 | 16 | 81005 |
| :---: | :---: | :---: | :---: |
| Consists of three parts as follows: | 336517 | 3 | 75 |
| Porcelain head with socket and a-inch |  |  | 75 |
| canopy - inch $^{\text {adiai }}$ Bowl reflector with exten | 353122 336153 | 8 5 | 570 360 |



With 18-inch Radial Bowl Reflector and $81 / 2$-inch Holophane Superlux Refractor

| Complote Streethood | 351478 | 27 | 1755 |
| :---: | :---: | :---: | :---: |
| Consists of five parts as follows: |  |  |  |
|  | 336517 | 3 | 75 |
| canopy | 353122 | 8 | 570 |
| 18-inch radial bowl reflector. . . . . . . . . . | 335940 | 4 | 270 |
| 81/2-inch Holophane Superlux refractor. | 352939 344351 | ${ }^{9}$ | 660 180 |



With 18-inch Radial Bowl Refoctor and 81/2-inch Sol-Lux Diffuser


[^38]SERIES SYSTEMS-Continued
PARTS FOR BRACKET SUSPENSION SERIES STREETHOODS


Parts for Bracket Suspension Streethoods


20-inch Flat Radial Reflector FOR 400, 600, 800 AND 1000 -LUMEN Series Type C Lamps


18-inch Radial Bowl Reflector FOR 400, 600, 800 AND 1000 -LUMEN Series Type C Lamps


61/2-nnch Hinged Refractor Holder


18-inch Radial Bowl Reflector with 61/2-inch Holophane Skirted REFRACTOR FOR 400, 600, 800 aND $1000-$ Lumen Series Type C Lamps

20-inch Radial Bowl Reflector WITH EXTENSION FOR 2500, 4000 AND 6000-Lumen Series Type C Lamps



83/2-mnch Hinged Refractor Holder


18-INCH Radial Bowl Reflector with $81 / 2$-INCH Holophane Superlux REFRACTOR FOR 2500,4000 AND 6000 Lunen Series Type C Lamps

Standard Package Quantity 10



## SERIES SYSTEMS-Continued

## SUSPENSION FITTINGS FOR SERIES STREETHOODS



Interchangeable Parts for Center Suspension Streethoods
The Streethoods listed on the preceding pages may be equipped with various types of suspension fittings. The interchangeability of parts permits a large number of combinations. For convenience, the combinations most generally used are illustrated above and listed below.

Standard Package Quantity, 10

| Loop...................................... | Style No. 338841 | Ship. Wt. <br> Lbs. Each <br> $1 / 2$ | $\begin{gathered} \text { List } \\ \text { Price } \\ \text { Each } \\ \mathbf{8 0 2 5 5} \end{gathered}$ |
| :---: | :---: | :---: | :---: |
| Complete Pittings............... | 344363 | $31 / 2$ | 85 |
| Consists of two parts as follows Loop. | 338841 | $3^{3 / 2}$ | 25 |
| Simple Cross Arm.......... |  |  |  |
| Complete Fittings............... Consists of two parts as foliow | 344364 | $33 / 2$ | 165 |
| Con | 338841 | 3/2 | . 25 |
| High Voltage |  |  |  |
| Complete Fittings ........ ${ }_{\text {Consists }}$ | 344365 | 5 | 225 |
| Consists of three parts as follows: |  |  |  |
| High Voltage Insulato | 3388867 335944 | $3_{13 / 2}$ | 140 |
| Cable Clamp. | 336517 | 3 | 75 |
| Complete Fittings. | 344386 | 6 | 155 |
| Consists of two parts as follows: |  |  |  |
| Cable Cross Arm. | 336517 | 3 | 85 |
| Complete Fittings .... | 344367 | 6 | 215 |
| Consists of two parts as follows: |  |  |  |
| High Voltage İnsulator | 334867 | 3 | 140 |
| Complete Pittings. | 344368 | 9 | 295 |
| Consists of three parts as foilows: |  |  |  |
| High Voltage Insulator | 334887 | 3 3 | 140 |
| Cable Cross Arm..... | 335977 |  |  |
| Complete Pittings | 344369 | 131/2 | 495 |
| Consists of three parts as foliows: |  |  |  |
| Goliath Cross Arm Loop. | $\begin{aligned} & 335172 \\ & \mathbf{3 3 8 8 4 1} \\ & \hline \end{aligned}$ | ${ }^{10}{ }_{1 / 2}$ |  |

## SERIES SYSTEMS-Continued

## THE CUTTER REGENT FILM SOCKET

In a straight series lighting system, the constantcurrent transformer which regulates the voltage to compensate for burned out lamps may be considered the heart of the system, while the Regent Film Socket is the safety valve.

When a lamp burns out, there is a momentary rise in potential across the terminals of the lamp and the dielectric film in the socket must puncture to re-establish the circuit. If the dielectric strength of the film is too great, the rise of the voltage may not be sufficient to puncture the film, or it may hold the circuit open until the voltage has increased to a point that will produce violent surges in the line. These surges are damaging to type C lamps, because the filament must be kept so near the melting point that a line surge of any consequence destroys the lamp.

The film used in the Regent Socket punctures uniformly and accurately at rated voltage. It is enclosed in the socket and protected against climatic conditions which might prevent this accuracy. The film cannot creep out as a result of vibration of the fixture and lamp.

Regent Film Sockets have been thoroughly tried out by the users of the country. Hundreds of thousands are in service under all climatic conditions. Approximately 30,000 have been installed in the city of Chicago alone, where they are used in Cutter pendents and in ornamental posts for type C lamps.

To the many well known advantages of the Regent Socket, improvements have been added to make the Regent C Socket, illustrated below, the ideal "safety valve" socket.


## Regent C Film Sockets Solve Outage Problems

Outage penalties eat into the profits and accidents occur because of darkness. No such condition can arise with the repeating film. Lift the spring spider, turn the film a fraction of an inch, close it
and screw in a new lamp. Insert the socket in the receptacle and the lamp is ready for operation. The saving in cost of film renewals alone will pay for the socket in a short time.

## Advantages of Regent C Film Sockets

Use Regent C Sockets with Cutter pendents, streethoods, posts and other fixtures with straight series lamps. The following advantages are obtained:
i. The repeating film saves trouble and time, and decreases the expense of renewals.
2. Only the calibrated film can be used with Regent C Sockets.
3. Large contact surface and uniform pressure insure accuracy in film puncture.
4. Fool-proof construction insures the proper use of the film and socket.
5. The film is enclosed in the socket, protecting it against climatic conditions which might prevent accuracy in film puncture.
6. There are no live metal parts exposed back of the socket; this construction eliminates danger from corrosion and short circuits,
7. The intense heat of type C lamps cannot affect the operation of the film.
8. The lamp socket is easily inserted in the receptacle; a slight turn locks it in place.
9. Lamps may be renewed easily by hand or with lamp-changer from the ground.
10. Lamps may be inserted in the lamp socket shells at the storeroom and carried in this manner by the linemen to the places where renewals are made.
11. The Regent $C$ Socket is smaller and better insulated than other designs.

## THE UNIVERSAL PORCELAIN HEAD



With Regrnt C Film Socket Style No. 337960


Universal Porcelain Head


With Standard Film Socket Style No. 341135

The Universal porcelain head consists of a porcelain body or case and canopy. The body is designed on the same general lines as the porcelain heads used in both Regent $C$ and Standard streethoods, but the socket is not built in as an integral part.
The general shape, as well as the dielectric and mechanical strength are the same. Outside wires enter at an upward angle, so that water cannot follow the wire into the fixture. When outer wiring is used. the wires may be tied to lugs provided on the outside of the head, making the use of a cross arm unnecessary. These lugs are so arranged that the lead-ing-in wires are held at the greatest possible distance from the canopy.

Each porcelain head is equipped with an iron supporting ring, which grips and locks the reflector. It is so arranged that the reflectors can be installed or removed by the adjustment of only one screw.

This screw is so arranged, however, that the weight of the reflector and glassware is not thrown upon it.
All iron parts are heavily galvanized and painted with one coat of black enamel. The canopy is secured in place by three large screws seated in lead slugs embedded in the porcelain. The top of the canopy is cast hexagonal in shape, to facilitate installing. Canopies are tapped for both $3 / 4$-inch pipe and $11 / 4$-inch pipe.

The interior of the head is so arranged that either medium or mogul multiple sockets, as well as Regent C and Standard film sockets may be used interchangeably.
At the top, a standard line of suspension fittings in various combinations may be used. Below, any of the standard combinations of reflectors, with or without glassware may be used to make up a complete Streethood.


With Medium Screw Socket Style No. 334749


With Mogul Screw
Societ Style No. 334751

## Universal Porcelain Heads without Sockets

Consist of porcelain body to take either Regent C film socket Style No. 337960 or standard film socket Style No. 341135, medium socket Style No. 334749 or mogul socket Style No. 334751, cast-iron canopy tapped for $3 / 4$-inch or $11 / 4$-inch pipe, and adapter ring to fit reflectors with 4 -inch standard heel. Sockets are not included and must be ordered separately. See listing on page 831.


## STANDARD FILM SOCKETS



The standard film socket is used on series systems operated by constant current regulating transformers. The theory of operation is the same as for the Regent C Film Socket. When a lamp burns out, there is a momentary rise in potential across the socket terminals and the dielectric film must puncture to re-establish the circuit.

The receptacle consists of a flat porcelain disc arranged with a pair of spring clips. These clips are so arranged that they make contact under tension at all times. The receptacle is provided with binding posts, to which the line wires may be connected. The clips are reinforced to insure their reliability in operation.

The socket consists of a porcelain husk. to which is attached the contact prongs on the back and the lamp contacts on the inside. The prongs on the

back are made of spring bronze, so that the disc film will be held firmly in place. When inserted in the receptacle, these prongs automatically connect the socket to the line.

A short circuiting switch maintains the circuit in case the socket is inserted in the receptacle without a lamp. This switch is so arranged that it forms the center contact for the lamp which, when screwed in place, opens the switch and is thereby connected to the circuit. This short circuiting switch is positive in action, so that the possibility of failure is very remote. The socket shell is equipped with grips so that the lamp cannot become loose and drop out in service.

A rubber bumper is used on the top of the socket to take up the shock when it is forced in place.

## CUTTER STREETHOOD SOCKETS

## Regent C Film Sockets



Regent C Film Socket

The Regent C Film Sockets and Receptacles are described in detail on page 828. These sockets are for use with porcelain heads Style No. 338051 and Style No. 338052 listed on page 829 or with other styles of streethoods which are arranged for standard hood forks.

| Description |  | Ship. Wt. | List <br> Price |
| :---: | :---: | :---: | ---: |
| Each |  |  |  |



## Standard Film Sockets

Have a porcelain receptacle with wire terminals and spring clips to hold the projecting fingers of the socket part. These fingers hold the dielectric film. The receptacle fits in the porcelain heads Style No. 338051 and Style No. 338052. Screws and nuts for holding the receptacle in place are included with the porcelain heads.

| Description | Style | Ship. Wt. Lbs., Each | List <br> Price <br> Each |
| :---: | :---: | :---: | :---: |
| Receptacle and socket. mogul screw base | 341135 | 11 | 8195 |
| Receptacle only . . . . . . . . | 334754 | 3 | 95 |
| Socket part only. mogul screw base. | 352937 334945 | \% | 100 |
| Package of 50 films................ | 3344756 | 1/2 | 240 |

## Lamp Grip Multiple Sockets

Lamp Grip sockets are equipped with two vertical springs which engage the threads of the lamp collar, re-enforce the socket shells and relieve the tension. These vertical springs grip the lamp base and prevent the lamp from working loose when subjected to vibration and the contraction and expansion caused by the variations in temperature.

The terminals have ample capacity and are easily accessible.
The use of these sockets will greatly reduce lamp breakage and outages.


Order by Style Number

## ADJUSTER-SOCKET SYSTEMS

The adjuster-socket system operates only on constant-potential circuits. It consists of a simple series of lamps connected across constant-potential alternating-current mains, or across the secondary terminals of a constant-potential transformer. A reactance coil is connected in shunt across the terminals of each lamp and operates in a well-known manner to maintain the continuity and normal voltage of the circuit in case of burnouts or lamp removals.

Reactance Coil-The reactance coil is one of the simplest and most economical devices ever developed for maintaining the continuity of a lamp circuit. It has an effective reactance voltage
equivalent to the voltage of a burning lamp, but the loss of energy sustained by its use is only about 4 or 5 per cent of that taken by a lamp. Taking this loss into consideration, the adjuster-socket system has an efficiency of 95 or 96 per cent with all lamps burning. The coils are so designed that lamps of increased efficiency can be used without change. The drop created by the coil when a lamp is out is such that the current is not greatly altered until about 20 per cent of the lamps on the circuit are out. Lamps of larger candlepower may be used with the standard reactance coils so long as the voltage per lamp does not greatly exceed the voltage of the lamp for which the coil is listed.

adjuster-Societ System Showing Operation of Reactance Colls to Replace Lamps

Number of Lamps-Since the lamps are operated in series from a constant-potential source of supply, all the lamps in one circuit must be of the same ampere capacity, though not necessarily of the same candlepower. The sum of the lamp voltages should equal the supply voltage. Consequently, it is necessary to use a definite number of lamps on a given supply voltage.

Flexibility-With the adjuster-socket system, a great flexibility is possible through the use of standard transformers providing several different ranges of voltages for lamp circuits. Where the supply circuit voltage differs from that for which the standard apparatus is listed, or where the number of lamps would be better served by a different range of voltages, special transformers adapted to the existing conditions must be secured.

Transformers-On supply circuits up to 550 volts it is possible to connect the lamps in series with a control switch, directly across the mains. On higher voltages, however, the supply mains should ordinarily be properly insulated from the lamp circuits by means of suitable transformers. Transformers for this purpose are regularly furnished for 2200 -volt supply circuits. Transformers are provided with weatherproof cast-iron cases suitable for indoor use, or for outdoor mounting on poles at a distance from the power station.

Voltage Variations-Taps should be provided in the primary winding by means of which any secondary voltage may be raised $2,4,6,8$ or 10 per cent, if operating on a 2200 -volt eircuit. By this arrangement any voltage within one per cent of that required by the circuit may be obtained.

## ADJUSTER-SOCKET SYSTEMS-Continued

## CUTTER ADJUSTER-SOCKET STREETHOODS

## Bracket Type

For 400 and 600 Lumen, 6.6 Ampere, Type C Series Lamps*


With 18-inch Radial Bowl Reflector and $61 / 2$-inch Holophane Superlux Refractor

| Complete unit for $8 / 4$-inch Bracket | 344479 | 26 | 2160 |
| :---: | :---: | :---: | :---: |
| Consists of four parts as follows: |  |  |  |
| Porcelain head with reactance socket, and canopy for $2 / 1$-inch bracket |  |  |  |
| canopy for ${ }^{\text {che }}$-inch radial bowl reflector | 3505640 | 14 | 1290 |
| 61 \% -inch Holophane Superlux refractor | 335967 | 5 | 420 |
| Hinged refractor holder | 344352 | 3 | 180 |
| Complete Unit for $11 / 4$-inch Bracket. | 344480 | 26 | 2160 |
| Consists of four parts as follows: |  |  |  |
| Porcelain head with reactance socket, and |  |  |  |
| canopy for $11 / 4$-inch bracket . . . . . . . . . | 350548 | 14 |  |
| 6/2-inch Holophane Superlux refractor... | 335967 | 4 | 420 |
| Hinged refractor holder | 344352 | 3 | 180 |

With 18-inch Radial Bowl Refector and 61/2-inch Holophane Skirted Refractor

| Complete Unit for $3 / 1$-inch | 344481 | 26 | 2160 |
| :---: | :---: | :---: | :---: |
| Consists of four parts as follows: |  |  |  |
| Porcelain head with reactance socket and canopy for $3 / 4$-inch bracket | 350550 | 14 | 1290 |
| 18 -inch radial bowl reflector | 335940 | 4 | 270 |
| $61 / 2$-inch Holophane skirted refractor | 335980 | 5 | 420 |
| Hinged refractor holder | 344352 | 3 | 180 |
| Complete Unit for $11 /$-inch Bracket. | 344482 | 26 | 2160 |
| Consists of four parts as follows: |  |  |  |
| Porcelain head with reactance socket, and |  |  |  |
| canopy for $11 / 4$-inch bracket. | 350548 | 14 | 1290 |
| 18 -inch radial bowl reflector | 336940 | 4 | 270 420 |
| - | 344352 | 3 | 180 |
| Lamps are not included. The nominal can | power of | lam | te |



[^39]Order by Style Number

## Bracket Type

For 800 and 1000 Lumen, 6.6 Ampere, Type C Series Lamps*
Standard Package Quantity 10


| Description | Style No. | Ship Lbe., | $\underset{\substack{\text { Prist } \\ \text { Prech }}}{\text { Li }}$ |
| :---: | :---: | :---: | :---: |
| With 20-inch Flat Radial Refloctor |  |  |  |
| Complete Unit for $3 / 4$-inch Bracket | 344495 | 20 | 81650 |
| Consists of two parts as follows: |  |  |  |
|  |  |  |  |
| canopy for $3 / 4$-inch bracket 20 -inch flat radial reflector. | 350551 $\mathbf{3 3 4 7 4}$ | 15 | 1380 270 |
| Complete Unit for $11 / 4$-inch Bracket | 344496 | 20 | 1650 |
| Consists of two parts as follows: |  |  |  |
| Porcelain head with reactance socket and canopy for $11 / 1$-inch bracket |  |  |  |
| 20 -inch flat radial reflector. | 334746 | 15 | 2870 |
| With 18-inch Radial Bowl Reflector |  |  |  |
| Complete Unit for $3 / 4$-inch Bracket | 344487 | 19 | 1650 |
| Consists of two parts as follows: |  |  |  |
| Porcelain head with reactance socket and canopy for $2 /-$-inch bracket. |  |  |  |
|  |  |  |  |
|  |  |  |  |
|  |  |  |  |
| Porcelain head with reactance socket and |  |  |  |
| canopy for 13 -inch bracket | 350549 335940 | 15 | 1380 |

With 18-inch Radial Bowl Reflector and $61 / 2$-inch Holophane Superlux Refractor


| Complete Unit for 3/4- | 344489 | 27 | 2250 |
| :---: | :---: | :---: | :---: |
| Consists of four parts as follows: |  |  |  |
| Porcelain head with reactance socket and canopy for $2 /-$ inch bracket |  |  |  |
| canopy for $3 / 1$-inch bracket | 350551 | 15 | 1880 |
| 18-inch radial bowl reflector. . . . . . . | 335940 | 4 | 270 |
| 61/-inch Holophane Superlux refracto Hinged refractor holder . ${ }^{\text {a }}$. . ${ }^{\text {a }}$. | 335967 344352 | 5 3 | 420 |
|  |  |  |  |
| Complete Unit for $11 / 4$-inch Bracket | 344490 | 27 | 2250 |
| Consists of four parts as follows: |  |  |  |
| Porcelain head with reactance socket. | 350549 | 15 | 1380 |
| 18-inch radial bowl reflector. |  | 4 | 80 |
| $61 / 2$-inch Holophane Superlux | 335967 | 5 | 20 |
| Hinged refractor holder.. | 344352 | 3 | 80 |

With 18-inch Radial Bowl Reflector and $61 / 2$-inch Holophane Sldirted Rofractor



Order by Style Number

| May, 1923 | Westinghouse Overhead Street Lighting Equipment | Sf.ction 8-A |
| :--- | :--- | :--- |

## ADJUSTER-SOCKET SYSTEMS-Continued

# CUTTER ADJUSTER-SOCKET STREETHOODS-Continuiod 

 Bracket TypeFor 2500 Lumen, 6.6 Ampere, Type C Series Lamps*
Standard Package Quantity 10

Description<br>Ship. Wt. $\quad$ Price<br>Style No. Lbs. Each Each

With 20-inch Radial Bowl Refector
With Extencion for Bare Lamps


With 1e-inch Radial Bowi Refector and $81 / 2$-inch Holophane Superlux Refractor

| Complete Unit for $2 /$-inch Bracket | 344497 | 34 | 3000 |
| :---: | :---: | :---: | :---: |
| Consists of four parts as follows: |  |  |  |
| Porcelain head with reactance socket and canopy for $3 /$-inch bracket. | 350553 | 18 | 1890 |
| 18-inch radial bowl reflector... | 335940 | 4 | 270 |
| 816 -inch Holophane superlux refractor | 352939 | 9 | 680 |
| Hinged refractor holder... | 344351 | 3 | 180 |
| Complete unit for $11 / 4$-inch bracket | 344498 | 34 | 3000 |
| Consists of four parts as follows: |  |  |  |
| Porcelain head with reactance socket, and canopy for $11 / 3$-inch bracket. |  |  |  |
| canopy for $11 / 1$-inch bracket 18 -inch radial bowl reflector. | $\begin{aligned} & 350552 \\ & \mathbf{3 3 5 9 4} \end{aligned}$ | 18 | 1890 270 |
| 18-inch radial bowl reflector.......... | 336840 352939 | 4 9 | 270 660 |
| 81/rinch Holophane superlux refra | 352939 344351 | 9 3 | 660 180 |

With 18-inch Radial Bowl Refector and $81 / 2$-inch Sol-Lux Diffueer

| Complete unit for 3/4-inch bracket. | 344503 | 30 | 2640 |
| :---: | :---: | :---: | :---: |
| Consists of four parts as follows: |  |  |  |
| Porcelain head with reactance socket, and canopy for $3 /$-inch bracket. |  |  |  |
| canopy for 18 -inch radial bowl reflector. | 360563 336940 | 18 4 | 1890 270 |
| $81 /$-inch Sol-Lux diffuser. | 336063 | 5 | 300 |
| Hinged refractor holder.. | 344351 | 3 | 180 |
| Complete unit for $11 / 4$-inch bracket. | 344504 | 30 | 2640 |
| Consists of four parts follows: |  |  |  |
| Porcelain head with reactance socket, and can- 3505521890 |  |  |  |
| 18-inch radial bowl reflector. . | 335940 | 4 | 270 |
| $81 / 2$-inch Sol-Lux diffuser | 336063 | 5 | 300 |
| Hinged refractor holder | 344351 | 3 | 180 |
| *Lamps are not included. The nominal candle power of series lamps is one-tenth |  |  |  |


With 18-inch Radial Bowl Refector and 81/2-inch Holophane Skirted Refractor

| Complete unit for $3 / 4$-inch bracket................... . . 3444983300 Consists of four parts as follows: |  |  |  |
| :---: | :---: | :---: | :---: |
|  |  |  |  |
| Porcelain head with reactance socket, and |  |  |  |
| canopy for $1 / 4$-inch bracket. . . . . 18 -inch radial bowl reflector. | 360553 335940 | 18 | 1890 270 |
| 18 -inch radial bowl reflector. $81 /$-inch Holophane skirted | 335940 | 4 | 270 660 |
| 8inged refractor holder...... | 344361 | 8 3 | 180 |
| Complete unit for $11 / 4$-inch bracket | 344500 | 33 | 3000 |
| Consists of four parts as follows: |  |  |  |
| Porcelain head with reactance socket, and canopy for $11 /$-inch bracket. | 350552 | 18 | 1890 |
| 18-inch radial bowl reflector | 335940 | 4 | 270 |
| $81 / 2$-inch Holophane skirted | 252212 | 8 | 680 |
| Hinged refractor holder. | 344351 | 3 | 180 |



Order by Style Number

## MULTIPLE SYSTEMS <br> CONSTRUCTION OF CUTTER MULTIPLE STREETHOODS

A Cutter Multiple Streethood consists of the Cutter "Easy-to-Wire" Holder-Socket with plain cap and a porcelain enameled reflector with or without diffusing glassware.
The Holder-Socket consists of a porcelain socket with cast iron cap threaded for $1 / 2$ or $3 / 4$-inch pipe or for attachment to center-suspension fittings and a cast iron reflector holder to fit 4 -inch standard heel reflectors. The socket is provided with lamp grips to insure per ect electrical connections and prevent the lamps loosening as a result of vibration of the fixture in the wind.
Cutter Multiple Streethoods are "easy-to-wire." The wires are pulled through the cap and connected to the terminals of the socket as shown in the illustration below. The reflector is then attached rigidly by means of a single screw which grips the copper heel of the reflector and is locked in place by nuts. Only three operations are necessary to install a Cutter Multiple Streethood.

Interchangeable Parts for Multiples Center-Suspension Streethoods


Reflectors are made of deep drawing steel and surfaced with three coats of highest grade porcelain enamel, reflective white underneath, green on top. The reflector is supported by a copper heel which insures maximum life because it prevents chipping of the enamel from contact with screw or clip supports. When enamel is chipped away by screws or similar supports, the metal body is exposed to the air; rust sets in and spreads rapidly over the surface of the reflector, reducing its efficiency and greatly shortening its life.

The beaded edge on Cutter Streethood Reflectors is another feature which guarantees maximum life. The edge of the steel reflector body is turned over and a smooth bead is formed. The three coats of enamel on the exterior of the reflector as well as the three coats on the interior are lapped over the beaded edge, forming a protective covering that is extremely durable.


## MULTIPLE SYSTEMS-Continued

## EFFICIENT ILLUMINATION WITH CUTTER MULTIPLE STREETHOODS

The first consideration in the selection of every street-lighting fixture is the amount of light required; that is, the size of lamp. The next consideration is the manner in which the light should be distributed. These determine one or two styles of Streethood Reflectors. The third consideration, that of the method of installation, will enable the customer to select the one best suited to his requirements. Cutter Streethoods and the brackets for supporting them are listed separately. The
size of lamp is given for each Streethood, which enables the selection of the one best suited to the lighting needs. The Streethood may then be offered in combination with several styles of brackets and center-suspension parts. Thus a complete fixture may be assembled to suit any condition.
To facilitate proper selection of Streethoods typical distribution curves of each reflector are shown below.

## Distribution Curves




Distribution Curves of 60-Watt Type B Lamp and 75 and 100-Watt Type C Lamps with 20-inch Flat Radial Reflector



Distribution Curves of 100-Watt Type C Lamp with 18-inch Radial Bowl. Reflector with 61/2-INCh Holophane Superlux and Skirted Refractors


Distribution Curve of 300-Watt Type C Lamp with 20-inch Radial Bowl Reflector with Extension


Distribution Curves of 300, 400 and 500-Watt Type C Lamps with 18 -inch Radial Bowl Reflector and Sol-Lux Diffuser

MULTIPLE SYSTEMS-Continued

## CUTTER MULTIPLE STREETHOODS

## For 50, 75, 100, and 150-Wntt Types B and C Multiple Lamps*

Standard Package Quantity 10


Order by Style Number

## MULTIPLE SYSTEMS-Continued

## CUTTER MULTIPLE STREETHOODS-Continued

For 200, 300, 400 and 500-Watt Type C Multiple Lamps*
Standard Package Quantity 10



| With 18-inch Redial Bowl Refoctor and $81 / 2$-Inch Holophane Superlux Refractor |  |  |  |
| :---: | :---: | :---: | :---: |
| Complete Unit for $\%$-inch Bracket. | 344438 | 20 | 1355 |
| Mogul screw holder socket with plain cap |  |  |  |
| M8-inch radial bowl reflector . M . | 335940 | 4 | 270 |
| $81 / 2$-inch Holophane Superlux refractor Hinged refractor holder | 352939 $\mathbf{3 4 4 3 5 1}$ | 9 3 | 660 180 |
| Complete Unit for $11 / 2$-inch Bracket | 344752 | 19 | 1355 |
| masists of four parts as fol |  |  |  |
| Mogul holder sooket with pla | 335859 $\mathbf{3 3 5 9 4 0}$ | 4 |  |
| 81/r-inch Holophane Superlu |  | 9 |  |
| Hinged refractor holder | 344351 | 3 | 180 |



Order by Style Number


Type B Bracket


Type B Bracket with Brace Arm


Spartan Straight Arm Bracket


Majestic Medium Bracket


Boulevard Telescope Bracket

## CUTTER STREETHOOD BRACKETS

## $3 / 4$ Inch Fitting

## Standard Package Quantity 10

Prices below cover brackets only. Streethood Bodies to make complete Bracket Type Streethoods should be selected from the two preceding pages and ordered separately.

## Type B Bracket

The type B bracket consists of 4 -foot type B gooseneck of $8 / 4$-inch pipe with a 3 -hole grooved pole plate, which permits either inner or outer wiring. The holes in the pole plate are $9 / 8$ inch in diameter to take $1 / 2$-inch lag screws.

| Description | Style No. | Ship. Wt. Lbs. Each | List Price Each |
| :---: | :---: | :---: | :---: |
| Complete Bracket of 3/4-inch Pipe . | 340758 | 10 | 8175 |
| Consists of two parts as follows: |  |  |  |
| ${ }^{3}$-inch $\times 4$-foot Gooseneck | 334742 | 7 |  |
| Grooved pole plate | 334741 | 3 | 60 |
| Complete Bracket of $1 / 2$-inch Pipe | 344757 | $41 / 2$ | 125 |
| Consists of two parts as follows: |  |  |  |
| 1 1-inch $\times 3$-foot Gooseneck | 334805 |  | 90 |
| Grooved pole plate... | 334881 | $11 / 2$ | 36 |

## Type B Bracket With Brace Arm

The brace arm is an enameled wood arm with metal bound ends and insulator. It is usually attached to the pole above the bracket and guides the wires to the fixture.

| Complete B | 344359 | 13 | 280 |
| :---: | :---: | :---: | :---: |
| Consists of three parts as follows: |  |  |  |
| 3 -inch $\times 4$-foot Gooseneck | 334742 | 7 | 115 |
| Grooved pole plate | 334741 | 3 | 60 |
| Brace arm. | 334740 | 3 | 105 |
| Complete Bracket of $1 / 2$-inch Pipe | 344758 | $71 / 2$ | 230 |
| Consists of two parts as follows: |  |  |  |
|  | 334805 |  | $\begin{array}{r}90 \\ 105 \\ \hline\end{array}$ |
| Grooved pole plate | 334881 | $11 / 2$ | 35 |

## Spartan Straight Arm Bracket

The Spartan Straight Arm bracket is made up of a straight length of $11 / 4$-inch pipe with an ornamental headpiece at the outer end, which is equipped with a $3 / 4$-inch nipple for attaching streethoor. The 3 -hole pole plate which permits inner wiring, is mounted with $1 / 2$-inch lag screws.
Complete Bracket.
33651624
600

## Majestic Modium Bracket

The Majestic Medium bracket is a medium weight bracket of $8 / 4$ inch pipe, with 4 feet overhang. It is equipped with a wrought iron scroll and grooved pole plate, which permits inner wiring. Three $1 / 2$-inch lag screws are used in mounting.
Complete Bracket
$335958 \quad 15$
420

## Boulevard Telescope Bracket

The $3 / 4$-inch pipe telescopes into the $11 / 4$-inch pipe and allows for adjustments of 5 to 7 feet in reach from pole. This bracket has a heavy 3 -hole cast iron pole plate for inner wiring and a cross arm with glass insulators. The knurled set screw in the pipe joint and the pole step in the lower corner of the scroll are for the convenience of linemen when renewing lamps.


Galvanizing: When ordered in standard package quantities or over, any of the brackets listed above will be furnished electro-galvanized and painted black. for $20 \%$ list additional. In less than standard package quantities add $\mathbf{4 0 \%}$.

# CUTTER STREETHOOD BRACKETS-Continued 

## 3/4 Inch Fitting

## Standard Package Quantity 10

Prices below cover brackets only. Streethood Bodies to make somplete Bracket Type Streethoods should be selected from the two preceding pages and ordered separately.

## Majestic Senior Bracket

The Majestic Senior bracket consists of a double bend gooseneck of $11 / 4$-inch pipe 4 foot long together with a 3-hole grooved pole plate for inner wiring and a wrought iron scroll. Lag screws $1 / 2$-inch diameter are used for mounting on poles.


## Imperial Bracket

The Imperial bracket is made up of a 4 -foot arm of $11 / 4$-inch pipe with a right angle bend at the outer end. It is fitted with a 3-hole grooved pole plate and a simple one piece scroll of wrought iron. The holes in the pole plate are $2 / 6$-inch diameter for $1 / 2$-inch lag screws.


## Arcadian Bracket

A substantial 3 -foot bracket made of $11 / 4$-inch pipe with 3 -hole pole plate, fitted with cross arm and glass insulators. An ornamental headpiece with $11 / 4$-inch nipple is used on the outer end and a simple wrought iron scroll acts as a brace.

| Complete Bracket . . . . . . . . . . . . . . . . . . . . . | 353325 | 201/4 | 795 |
| :---: | :---: | :---: | :---: |
| Consists of five parts as follows: |  |  |  |
| Arcadian Bracket assembled. | 344532 | 9 | 525 |
| Pole plate with cross arm. | 334775 | 9. | 200 |
| 2 Pony glass insulators. | 344825 | 2 | 15 |
| 11/4 $\times 3 / 4$-inch reducer . . . . . . . . . . . . . . . . . | 335687 |  | 30 |
| 3/4-inch nipple....... | $334826$ | 1/8 | 26 |
| Arcadian Junior Bracket |  |  |  |
| Complete Bracket . . . . . . . . | 344445 | 14 | 465 |
| Consists of three parts as follows: |  |  |  |
| - Arcadian Junior Bracket assembled. . | 344353 | $138 / 1$ | 410 |
| $11 / 4 \times 3 / 4$-inch reducer | 335687 | $1 / 8$ | 30 |
| 3 -inch nipple... | 334826 | 18 | 25 |

## Pole Crook



Galvanizing: When ordered in standard package quantities or over, any of the brackets listed above will be furnished electro-galvanized and painted black. for $20 \%$ list additional. In less than standard package quantities add $40 \%$.


Majestic Senior Bracket


Imperial Bracket


Arcadian Bracket


Arcadian Jr. Bracket


Pole Crook

## MULTIPLE SYSTEMS-Continued

## CUTTER MULTIPLE STREETHOODS <br> With Looped Iron Cross Arm

For 40, 60, 75, 100, 150 and 200-Watt Types B and C Multiple Lamps*


LOOPRD Iron Cross Arm

Loop Suspension Streethoods consist of streethoods with looped iron cross arm Style No. 336512, for attachment to $3 / 4$-inch holdersocket. Designed for use with mast arms, pulleys, etc. When so used, the streethood may be lowered to ground easily for renewing lamps and cleaning glassware. (See listing of Mast Arms, Pulleys, Insulators and Pole Line Material).

Standard Package Quantity 10

Description $\quad$ Style No. \begin{tabular}{cc}

Ship. Wht. \& | List |
| :---: |
| Price | <br>

Each
\end{tabular}

## With 20-Anch Flat Radial Roffector

| plete Streethood | 344553 | 10 | 8675 |
| :---: | :---: | :---: | :---: |
| Onsists of three parts as follows: |  |  |  |
| Looped iron cross arm <br> Medium holder socket with | 336512 | 2 | 2 |
| 20 -inch flat radial reflector | 334746 | 5 | 2 |



With 18-inch Radial Bowl Reflector and 61/2-inch Holophane Superluy Rofractor



With 18-inch Radial Bowl Rofoctor and 61/2-inch Holophane Sldrted Refractor

| Complete Streethood | 344551 | 17 | 1275 |
| :---: | :---: | :---: | :---: |
| Consists of five parts as follows: |  |  |  |
| Looped iron cross arm ........... | 336512 | 3 | 205 |
| Medium holder socket with plain cap | 336847 335940 | 4 | 270 |
| $61 / 2$-inch Holophane skirted refract | 335980 | 5 | 420 |
| Hinged refractor holder. | 344362 | 3 | 180 |

*Lamps are not included.

# MULTIPLE SYSTEMS-Continued <br> CUTTER MULTIPLE STREETHOODS-Continued With Looped Iron Cross Arm 

For 200, 300, 400 and 500-Watt Type C Multiple Lamps*

Loop Suspension Streethoods consist of streethoods with looped iron cross arm Style No. 336512, for attachment to $3 / 4$-inch holdersocket. Designed for use with mast arms, pulleys, etc. When so used, the streethood may be lowered to ground easily for renewing lamps and cleaning glassware. (See listing of Mast Arms, Pulleys, Insulators and Pole Line Material.)

## Standard Package Quantity 10

Description
Style No. Sbs., Each $\begin{gathered}\text { Srice }\end{gathered}$

With 20-inch Radial Bowl Refector with Extension for Bare Lampe

| Complete Streethood . . . . . . . . . . . . . . . . . . . . . . . $344458 \quad 12.88$ Consists of three parts as follows: |  |  |  |
| :---: | :---: | :---: | :---: |
| Looped iron cross arm . . . . . . . . . . . . . . . . | 336512 | 3 | 200 |
| Mogul holder-socket with plain cap. | 335845 | 4 | 245 |
| 20 -inch radial bowl reflector with extension | 336153 | 5 | 860 |
|  | . |  |  |
|  |  |  |  |
| With 18-inch Radial Bowl Refector and 81/2-inch Holophane Superlux |  |  |  |
| Refractor |  |  |  |
| Complete Streethood . . . . . . . . . . | 344454 | 23 | 1555 |
| Consists of five parts as follows: |  |  |  |
| Looped iron cross arm : . . . . . | 336512 | 3 |  |
| Mogul holder socket with plain cap | 335845 | 4 | 245 |
| 18-inch radial bowl reflector . . . . . | 335940 | 4 | 270 |
| $81 /$-inch Holophane superlux refractor . . . | 352939 | 9 | 680 |
| Hinged refractor holder . . . . . . . . . . . . . . . . | 344361 | 3 | 180 |

With 18-inch Radial Bowl Roflector and 81/2-inch Holophane Skirted Refractor


With 18-inch Radial Bowl Reflector and 81/2-inch Sol-Lux Diffuece


[^40]

Looped Iron Cross Arm


Order by Style Numbar

MULTIPLE SYSTEMS-Continued

## CUTTER MULTIPLE STREETHOODS-Continued <br> With Cable Grip Suspension

For 40, 60, 75, 100, 150 and 200-Watt Types B and C Multiple Lamps*


Standard Iron Cross Arm


With 18-inch Radial Bowl Roflector

| Complete Streethood | 344459 | 12 | 740 |
| :---: | :---: | :---: | :---: |
| Consists of four parts as follows: |  |  |  |
| Cable clamp | 336517 | 3 | 75 |
| Standard iron cross arm | 336527 | 3 | 190 |
| Medium holder-socket with plain cap | 335847 | 2 | 205 |
| 18-inch radial bowl reflector. | 335940 | 4 | 270 |



With 18-inch Radial Bowl Refoctor and 61/2-inch Holophane Stirted Refractor

*Lamps are not included

# MULTIPLE SYSTEMS-Continued <br> CUTTER MULTIPLE STREETHOODS-Continued 

## With Cable Grip Suspension

For 200, 300, 400 and 500-Watt Type C Multiple Lamps*

Cable Grip Suspension Streethoods consist of Streethoods with cable clamp, and standard iron cross arm. The streethood body is fastened rigidly to the cable clamp, thus insuring that the fixture will always hang level regardless of the tension on the line-wires. The cable clamp also compensates for unequal sag in the cable.

Standard Package Quantity 10
Description Style No. Lbs.. Each Each

With 20-inch Radial Bowl Refector with Extension for Bare Lampe

| Complete Streethood | 344488 | 15 | 8870 |
| :---: | :---: | :---: | :---: |
| Consists of four parts as follows: |  |  |  |
| Cable clamp | 336517 | 3 | 75 |
| Standard iron cross arm. | 336527 | 3 | 190 |
| Mogul holder-socket with plain cap | 335845 | 4 | 245 |
| 20-inch radial bowl reflector with extension | 336163 | 5 | 360 |

With 18-Inch Radial Bowl Refector and $81 / 2$-Inch Holophane Superlux Refractor

| Complete Streethood | 344464 | 26 | 1620 |
| :---: | :---: | :---: | :---: |
| Consists of six parts as follows: Cable clamp |  |  |  |
| Cable clamp Standard iron | 336517 336527 | 3 3 | 75 190 |
| Mogul holder-socket with plain cap | 335845 | 4 | 245 |
| 18-inch radial bowl reflector | 335940 | 4 | 270 |
| $81 / 2$-inch Holophane Superlux | 352939 | 9 | 680 |
| Hinged refractor holder. | 344351 | 3 | 180 |

With 18-inch Radial Bowl Refoctor and 81/2-inch Holophane Sldirted Refractor


With 18-inch Radial Bowl Refloctor and 81/2-inch Sol-Lux Diffuser



## MyLTIPLE SYSTEMS-Continued

## CUTTER MULTIPLE STREETHOODS-Continuod

## With "Always Level" Suspension

For 50, 75, 100, and 150-Watt Types B and C Multiple Lamps*

"Always Level" Streethoods consist of Cutter Streethood bodies with Spreader Tip Cross Arm, Iron Pulley Arm, Iron Brace Arm and Adjusting Clamps. The two line wires leading from the brace arm to the hood make up one side of the suspension, while cords passing over covered pulleys form the other side. Adjusting clamps at the end of each cord are independently drawn up taut and locked together.

Standard Package Quantity 10

Description $\quad$ Style No. \begin{tabular}{ll}

Ship. Wt. Whs., Each \& | List |
| :--- |
| Price | <br>

Each
\end{tabular}

## With 20-inch Flat Radial Refloctor



For 200-Watt Type C Multiple Lamps


With 18-inch Radial Bowl Reflector



| With 18-Inch Radial Bowl Reflector and 61/2-inch Holophane Suporiux Refractor |  |  |  |
| :---: | :---: | :---: | :---: |
|  |  |  |  |
| Complete Streethood | 344472 | 30 | 1705 |
| Consists of eight parts as follows: |  |  |  |
| Spreader Tip Cross Arm. . ${ }^{\text {a }}$. | 335988 | 3 | 205 |
| Medium Holder-Socket with Plain Cap | 335940 | 4 | 270 |
| 61/-inch Holophane Superlux Refractor | 335967 | 5 | 420 |
| Hinged Refractor Holder . . . . . . . . . . | 344352 | 3 | 180 |
| Iron Pulley Arm.. | 334904 |  |  |
| Iron Brace Arm. | 334906 | 6 | 155 |




Order by Style Number

MULTIPLE SYSTEMS-Continued
PARTS FOR MULTIPLE STREETHOODS



20-inch Flat Radial Reflector for 40. 60. AND 75-WATT TYPE B Multiple Lakps


18-inch Radial Bowl Reflector for 100, 150 and 200-Watt Type $C$ Multiple Lamps


20-inch Radial bowl Reflector with Extension for 200, 300, 400 and $500-$ Watt Type C Muliple Lamps


61/--inch Hinged Refractor Holder


18-inch Radial Bowl Reflector WITH $61 / 2$-INCH HOLOPHANE SEIRTED Regractor for 100 and 150 -Watt TYPE C Multiple LaMPS


81/2-minch Hinged Refractor Holder


18-inch Radial Bowl Reflecto WITH 81/2-INCH HOLOPHANE SUPERLUX Repractor for 200, 300, 400 and 500 Watt Type C Multiple Lakps


## PARTS OF STREETHOOD BRACKETS



# INVERTED CONE STREETHOODS 

## For 400, 600, 800 and 1000 Lumen Type C Series Lamps 200 Watt and Smaller Multiple Lamps

Inverted Cone Streethoods consist of two enameled steel spinnings, a hood fork and a socket. The upper piece of the hood is made in two sizes, 18 -inch and 22 -inch diameter. The lower piece of the reflector is interchangeable with either size hood. Two finishes are used, baked paint enamel and porcelain enamel. The top of the streethood is green and the reflecting surface is white. A $8 / 4-$ inch male nipple is a part of the hood fork extending through the top of the hood. When the inverted cone streethood is to be mounted on a bracket a hood flange listed below should be ordered.


COMPLETE STREETHOODS
Standard Package Quantity 10


BRACKETS FOR INVERTED CONE STREETHOODS Standard Package Quantity 10
Standard Bracketa
A 3 -foot goose neck of $1 / 2$-inch pipe with pole plate and cross arm.


A 3 -foot goose neck of $1 / 2$-inch pipe with pole plate and hood flange.

With hood flange.
341551
335905
123
320
385
Without hood flange


Standard Bracket
.Inner-Wired Bracket

| Section 8-A | Westinghouse $\operatorname{Overhead~Street~Lighting~Equipment~}$ | May, 1923 |
| :--- | :--- | :--- | :--- |

## INVERTED CONE STREETHOODS-Continued

## Standard Package Quantíty 10

## LOOPED HOODS

A looped hood consists of an inverted cone streethood body and a looped cross-arm.


## CABLE GRIP SUSPENSION STREETHOODS

A cable grip suspension streethood is a center span fixture with a cross-arm, insulator and cable clamp supporting an inverted cone streethood.


Cable Grip Suspension Streethood


## ALWAYS-LEVEL STREETHOODS

The two wires leading from the brace arm to the hood make up one side of the suspension, while cords passing over covered pulleys form the other side. Adjusting clamps, one at the end of each cord, are independently drawn up taut and locked together. To make up an Always-Level streethood, order a Center Hood and one iron pulley arm, one iron brace arm, and two adjusting clamps as listed below. The hood is the center part only of the Always-Level Streethood and consists of a spreader tip cross arm and an inverted cone streethood. Prices do not include rope, lamps or wires.



22-Inch Hood, Paint Enamol Finish

|  | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | Ship. Wt. Lbs., Each | List Price |
| :---: | :---: | :---: | :---: |
| With Medium Screw Socket | 341587 | $131 /$ | 8840 |
| With Mogul Screw Socket. . | 341588 | 13 | 650 |
| With Regent Film Socket.. | 341689 |  |  |

18-inch Hood, Porcolain Enamel Finish With Medium Screw Socket. . 341584 121/ With Mogul Screw Socket $\begin{array}{lll}\text { With Mogul Screw Socket.... } & 841585 \\ \text { With Regent Film Socket.... } & \mathbf{3 4 1 5 8 6} & 12\end{array}$

With Medium Screw Socket. .
With Mogul Screw Socket
22-inch Hood, Porcolain Enamel Finish
With Medium Screw Socket. .
With Mogul Screw Socket. With Regent Film Socket...

## DUST-PROOF LUXSOLITE PENDANTS



Type C Luxsolits Pendant with Replector and Holophane Superlux Refractor

Westinghouse dust-proof Luxsolite Pendants have been designed for lighting residential streets, parks, and other outdoor spaces where high candle-power type C lamps are essential.

Years of experience in the design and operation of street-lighting fixtures, have demonstrated that lamp and auto-transformer should be in separate chambers; the lamp chambers should be dust and bug proof and that containing the auto-transformer should be ventilated. These features are exclusive in Westinghouse Luxsolite Pendants.


Sectional View of Type Ci Luxsolite Pendant Showine Partition Between Chambers

The body of the pendant consists of a cast iron top supported by a porcelain insulator with hangerlink and a casing. The type C case is of copper and the type CI, of cast iron. Either case can be readily removed from the cast iron top.
Auto-Transformer-To secure the full advantage of the high efficiency type C lamp, a larger current is necessary than is usually available in the ordinary series circuit. To obtain this current, a special auto-transformer has been designed. The standard winding is for a 6.6 ampere primary with an extra tap provided for use on 7.5 ampere circuits.


DUST-PROOF LUXSOLITE PENDANTS-Continued

## Types C and CI-Continued



Type C Luxsolite Pendant with Holophane Superlux Refractor

Film-cutout and Multiple Sockets-In some cases it is desired to operate Luxsolite Pendants on straight series circuits and on multiple circuits without the use of auto-transformers. In such cases, units with film-cutout series sockets and multiple sockets are used.

Reflector-A reflector is ordinarily used and supplied but can be omitted on the type C Pendant if desired. Type CI fixtures are not recommended for use without the reflector. The standard reflector is made of high-grade spinning steel with porcelain enameled finish. A high-efficiency reflective white is used on the under surface.

Glassware-The selection of glassware depends upon the conditions and the requirements of the


Type C luxsolite Pendant wita Raflector and Rectilinear Globe


Type CI Luxsolite Pendant with Reflector and Holophane Superlux Rffractor
installation. The new opalescent rectilinear globe is recommended where high efficiency and sparkling appearance is desired. When more diffused light is essential, the Monax Luxsolite globe should be used. With smaller lamps, the Sol-Lux diffuser may be found desirable.

Refractors-Refractors of the Superlux type are recommended where broad distribution and uniform illumination over a large area is required. Skirted Refractors may be used where the spacing of units is closer.

All glassware is supported by a holder which is equipped with hinges, thus providing easy access to the lamp and facilitating cleaning.


Type CI Luxsolite Pendant with Reflector and SOL-LuX Diffuser

| May, 1923 | Westinghouse Overhead Street Lighting Equipment | Section 8-A |
| :--- | :--- | :--- | :--- |

DUST-PROOF LUXSOLITE PENDANTS-Continued


Type C Copper Luxsolite Pendant with Opalescent Rectlinear Globe

## Type C (Copper)

The casing of the type $C$ copper Luxsolite is divided into two chambers. The upper chamber contains the auto-transformer and is provided with openings for the circulation of air. The lower chamber contains the socket and lamp and is sealed 'to exclude dirt and insects when glassware which has no bottom opening is used. The Luxsolite globes, both Rectilinear and Monax, as well as the closed Super-Lux and skirted refractor type, have no bottom opening. With glassware of this kind, the collection of dust and dirt inside the globe is prevented and the cost of cleaning reduced to a minimum.
Style number and list price include pendant with 6.6-7.5 ampere auto-transformer, series film socket, or mogul socket, complete with reflector and glassware.

For 4000 Lumen, 15 Ampere Lamps


| Section 8-A | Westinghouse | Overhead Street Lighting Equipment | May, 1923 |
| :--- | :--- | :--- | :--- |

DUST-PROOF LUXSOLITE PENDANTS-Continued

## Type C (Copper)-Continued

For 10,000 Lumen, 20 Ampere Lamps



DUST-PROOF LUXSOLITE PENDANTS-Continued

## Type CI (Cast Iron)

The casing of the type CI Pendant is divided into two chambers by a cast iron partition between the two lower sections. The upper chamber contains the auto-transformer and has openings to permit the circulation of air. The lower chamber contains the socket and lamp, and is sealed to exclude dirt and insects when glassware which has no bottom opening (Luxsolite Globe, Skirted or Superlux Refractor) is used. The collection of dirt and dust inside the globe is, therefore, prevented, and the cost of cleaning minimized.

Style number and list price include pendant complete with $6.6-7.5$-ampere primary auto-transformer, series (Regent) film socket, or mogul socket, complete with reflector and glassware.

Type CI Luxsolite Fixture, with Reflector and Luxsolite Globe


## DUST-PROOF LUXSOLITE PENDANTS-Continued



DUST-PROOF LUXSOLITE PENDANTS-Continued
 require a substantial construction which affords the utmost protection to the lamp and socket.

## Construction

The type SP Luxsolite pendant is of the same general construction as the CI pendant except that the body is cast in a single piece. The casing is shorter and does not have sufficient space for an auto-transformer; it is, therefore, limited to series film-cutout and multiple service. A dust-proof joint is provided between the glassware and body by means of a felt gasket so that the pendant is not only bug-proof, but dust-proof as well, and the labor of cleaning is thereby minimized. These pendants are

The casing is made of gray cast iron, galvanized and finished with black asphaltum paint. Its simplicity of design gives great strength and rigidity. The socket support is adjustable and may be varied for different sizes of lamps. The felt gasket is securely glued to the globe seat and the gasket may be readily renewed in case of damage.

Standard Luxsolite binding posts and reflector as shown are regularly furnished. The same glassware listed with the type CI pendants may be used.

| For Straight Series Lamps, 2500-6000 Lumens <br> Description <br> With Regent Series Film Socket and Rectilinear Luxsolite Glo | Style No. | Ship. Wt. <br> Lbs. Each | List Price |
| :---: | :---: | :---: | :---: |
|  | 351458 | 481/2 | 82060 |
| Consists of four parts as follows: |  |  |  |
| S. P. Body with Pilm Socket and Glob | 353791 353029 | $361 / 3$ | 360 80 |
| 20 -inch Reflector | 334798 |  | 200 |
| Rectilinear Luxsolite Glo | 350572 | 61/2 | 430 |
| With Regent Serios Film Socket and $81 / 2$-inch Superlux Refractor |  |  |  |
| Complete Unit Consists of fo | 353421 | 51 | 2290 |
| S. P. Body with Film Socket and Globe Seat | 353791 | 361/3 | 1350 |
| Refractor Ring.............................. | 353769 | $11 / 2$ | 80 |
| 20 -inch Reflector | 334798 | $4{ }^{1 / 2}$ | 200 |
| $81 / 2$-inch Superlux Refract | 352940 | 9 | 680 |
| With Regent Sorios Film Socket and $81 / 2$-inch Skirted Refractor |  |  |  |
| Complete Unit. Consists of four parts as follows | 351456 | 501/2 | 2290 |
| S. P. Body with Film Socket and Globe Seat | 353791 | 361/3 | 1350 |
| Refractor Ring | 353769 | $11 / 2$ | 80 |
| 20-inch Reflector $81 /$-inch Skirted Refractor | 334798 336793 | 4 | 2 8 800 |
| 8-M. Multiple Lamps, 300-1000 Watts* |  |  |  |
| With Mogul Multiple Socket and Rectilinear Luxsolite Globe |  |  |  |
|  |  |  |  |
| Consists of four parts as follows: |  |  |  |
| S. P. Body with Mogul Multiple Socket and Globe Seat. | 353792 | $351 / 3$ | 1250 |
| Luxsolite Globe Holder. | 353029 | $11 / 2$ | 80 |
| 20-inch Reflcctor ${ }^{\text {2 }}$ | 334798 350572 | 4 | 200 430 |
| With Mogul Multiple Socket and 81/2-inch Skirted Refractor |  |  |  |
| Complete Unit . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . | 351455 | 491/2 | 2190 |
| Consists of four parts as follows: |  |  |  |
| S. P. Body with Mogul Multiple Socket and Globe Seat | 353792 | $351 / 3$ | 1250 |
| Refractor Ring. | 353789 | $11 / 8$ | 80 |
| 20-inch Reflector $81 / 2$-inch Skirted Refractor | 334798 $\mathbf{3 3 6 7 9 3}$ | $81 / 4$ | 200 860 |
| With Mogul Multiple Socket and $81 / 2$-inch Superlux Refractor |  |  |  |
| Complete Unit | 353422 | 50 | 2190 |
| Consists of four parts as follows: |  |  |  |
| S. P. Body with Mogul Multiple Socket and Globe Seat | 353792 | $351 / 3$ | 1250 |
| Refractor Ring. | 353769 334798 | $11 / 2$ | 280 |
| 815-inch Superlux Refractor | 352980 | 9 | 200 800 |
| *750 and 1000 watt Lamps can be used only in pendants with Luxsolite Globes. |  |  |  |
|  |  |  | -336A |

HOLOPHANE SUPERLUX REFRACTORS


The Superlux Refractor

The Holophane Superlux refractor consists of two pieces of pressed crystal glass, nested one within the other and clamped together so as to form a single unit. The inside surface of the inner piece and the outside surface of the outer piece are smooth; so that in the assembled unit, both inside and outside surfaces are smooth, making cleaning easy. The outside surface of the inner piece has horizontal prisms so designed as to bend downward the up-

ward emitted light and to bend upward a part of the light emitted downward. The light emitted downward near the vertical, is redistributed to give a good distribution under the unit. This arrangement of horizontal prisms greatly increases the light emitted at angles between 60 and 85 degrees with the vertical and hence greatly extends the radius of effective illumination, but at the expense of the light which would naturally fall directly under the unit. The inside surface of the outside piece has vertical flutes which, while not materially altering the distribution produced by the inside piece, diffuse the light and reduce the brilliancy of the unshielded filament. In short, it is the function of the inside piece to produce the desired light distribution, while the outside piece diffuses the light and produces an attractive appearance in the unit as a whole. The two pieces are so fitted and clamped together that it is impossible for dirt-even in the most finely divided form to get between them.

The Superlux Refractor is made in two types: The closed type which is always used with Luxsolite Dust-Proof Pendants, and the open type which is used with streethoods. It is very rugged in construction and not subject to excessive breakage.

## LIST PRICES

## Description

Holophane Superlux Refractor closed type
Holophane Superlux Refractor open type

Style No.
352940
352939

## List Price 8660 660

Order by Style Number

## DUST-PROOF LUXSOLITE PENDANTS-Continued

## LUXSOLITE RECTILINEAR GLOBES

Experience has shown that glare from a street lighting unit is not only unpleasant but extremely dangerous, blinding alike to pedestrians and vehicle drivers. Glare has sometimes been defined as misdirected light. A light source of high intrinsic brilliancy, such as an unshielded arc or the filament of a type $C$ lamp unshielded by diffusing glassware invariably produces glare, and the pupil of the human


Distribution Curve, Luxsolite Rectilinear Globe
eye becomes so contracted by the intensity of the light source that it cannot, with any degree of precision, discern objects, either stationary or in motion, between it and the point where the lamp is located. In fact for a considerable period after passing beyond the range of such a light source, the eye is still incapable of functioning normally.


The primary purpose of diffusing glassware on a street lighting unit is to convert the piercing glare of high-powered lamps into useful, comfortable, and properly distributed light. It is a well known fact that more unmodified light is required to see objects clearly than is necessary when the glare is eliminated. Consequently, the use of diffusing glassware increases the utility of the light produced by the lamps, the percentage of increase depending upon the efficiency of the glassware itself.
Rectilinear Globes have been designed to diffuse the light both by means of the opalescense of the glassware, and by the arrangement of the flutes. Its sparkling appearance is very attractive and since the absorption of light is very small the efficiency is correspondingly high.

## LIST PRICES

Description
Olearescant Globe

Style No.
$\mathbf{3 5 0 5 7 2}$
$\mathbf{3 5 0 5 7 1}$


List
Prico
8430
430

Order by Style Numbor


Sectional View-Highway Lighting Unit
The enormous increase in the use of highways for long distance traveling by trucks and automobiles, and the ever-increasing number of accidents at night, bring out the importance of the proper lighting of the more important thoroughfares by some means other than by the headlights of the vehicles themselves. One need not travel far at night on a main highway to be impressed with the vast number of tourists on long distance trips and with the amount of freight that is being transported in heavy-duty trucks. Neither does one travel far before the sight of a road accident, or possibly a narrow escape from one, emphasizes the unmistakable need of proper road lighting.

The proper lighting of highways is accomplished by fulfilling two equally important conditions:-1-Providing a clear view of the whole roadway for a considerable distance ahead of the car. 2-Eliminating glare within the range of vision of the driver. The importance of the first condition has led to the extensive use of high-candle-power headlights and adjustable searchlights. These devices are absolutely essential until a more satisfactory system of lighting the roads is provided. As a matter of fact, they would accomplish the desired results, if all traffic were moving in one direction. However, this is seldom, if ever, the case and their use entirely defeats the second essential condition of safe travel at night.
Any bare light source directly within the driver's range of vision, even though at a considerable distance ahead, decreases his acuity of vision to such an extent that the possibility of accident is
materially increased. The driver facing the high candle-power beam of the automobile headlight is rendered practically blind as far as discernment of the road surface and other objects is concerned. The practice of dimming headlights in passing cars is becoming almost universal but it does not entirely relieve the trouble. Ordinarily, the dim headlight is not of sufficient intensity to light the road properly at a time when good light is of supreme importance.
A lighting system that will fulfill the two above mentioned essential conditions must necessarily contain some very special features. Naturally, the most important factor in the system is the lighting unit which must be especially designed for the purpose.

The recently developed highway lighting unit has served to meet these exacting requirements. It consists essentially of a porcelain housing which contains the series socket for a type C lamp, a reflector and a double set of refracting prisms. The unit is arranged for suspension from a series of interchangeable fittings to be fastened to brackets, mast arms, or span wires, as mounting conditions require. The reflector is made of steel highly polished and lacquered on the inside. Its shape is parabolic and so arranged with relation to the refractor prisms that all of the light is thrown in a direction parallel to the roadway. Most of the light is controlled by the upper parabolic reflector which redirects the rays vertically downward

upon the two refracting prisms and thence to the road surface in two directions only.

This unit, placed at the proper height above the road and spaced at proper intervals, will light the roadway at a fairly uniform intensity-a very desirable condition for the driver. Patches of light with darker stretches between, such as obtain under ordinary street lighting conditions, are very tiresome and injurious to the driver's eyes when

## HIGHWAY LIGHTING UNIT-Continued

traveling over long stretches of road at a fair rate of speed. The effect upon the eyes is the same as that from a slowly flickering light to which the pupils are continually laboring to adjust themselves.
Another important feature of this unit is the angle of cut-off, which eliminates glare. Practical mounting heights do not permit the unit to be placed above the driver's range of vision so it is very important that his eyes be shielded from the high intensity of the light from the lamp. This is accomplished by positioning the edge of the reflector so that the light in a line parallel to the direction of travel is cut off at a direct angle of 14 degrees below the horizontal-the angle which has been determined by exhaustive tests to be the most practical.

Reflections from polished road surfaces are just as disturbing to the eyes as direct light from the lighting unit itself. This reflector cuts off all light rays which would otherwise be reflected to the driver's eyes from the road surface or from the mirage-light mirror so often appearing upon the road surface during the summer season.

The chief results to be expected from a properly lighted highway are a decided decrease in the number of road accidents and a marked increase in the
comfort and pleasure of night traveling. The prevention of accidents on the highways is of such far reaching importance that every effort to minimize them should be given the utmost consideration.



## PRICES

List price includes fixture with $11 / 4$-inch canopy and standard film socket.
For 2500, $\mathbf{4 0 0 0}$ and $\mathbf{6 0 0 0}$ Lumen Straight Series Lamps*


## CUTTER MAST ARMS



## JUNIOR MAST ARMS

Designed to meet the demand for low priced, yet complete and well braced mast arms. They have pole plates with weatherproof pulleys fitted direct to them and mast arm pulleys for lowering the lamps. Shipped complete with strain rods. strain arm, pipe and pulleys.

With Clamp Knob Only


Cadet Mast Arm with Clanp Knob only
CADET MAST ARMS
Similar to Junior Mast Arms, but without the stiffening triangle.
With Clamp Knob Only

|  | ly |  |  |
| :---: | :---: | :---: | :---: |
| $\begin{aligned} & \text { Over- } \\ & \text { hang } \\ & \text { Peet } \end{aligned}$ | Style No. | Ship. Wt., Lbs., Each | List Price Each |
| $\begin{aligned} & \mathbf{4} \\ & \mathbf{8} \end{aligned}$ | $\begin{aligned} & \mathbf{3 4 0 6 9 8} \\ & \mathbf{3 4 0 6 9 8} \\ & \mathbf{3 4 0 7 0 0} \end{aligned}$ | $\begin{aligned} & 35 \\ & 40 \\ & 49 \end{aligned}$ | $\begin{array}{r} 895 \\ 11 \begin{array}{r} 95 \\ 12 \\ 155 \end{array} \end{array}$ |

Galvanizing: Any of the above mast arms will be furnished galvanized and painted black, for $\mathbf{2 0 \%}$ list additional.

CUTTER MAST ARMS-Continued
Standard Package Quantity 10


Long Junior Mast Arm with Triple Insulation Arm

## LONG JUNIOR MAST ARMS

Similar to the Junior, but with double-braced strain arm. An extra support for the center of the pipe is furnished on 14 -foot and longer arms.

With Clamp Knob Only
Over-
Hang
Feet
6
8
10
12
14
15
16
18
20

|  |  |
| :---: | :---: |
|  | Ship. Wt. |
| Style No. | Lbs. Each |
| 340628 | 52 |
| 340629 | 61 |
| 340630 | 64 |
| 340631 | 70 |
| 340632 | 79 |
| 340633 | 84 |
| 340634 | 90 |
| 340635 | 90 |
| 340636 | $\mathbf{9 4}$ |
|  |  |


long Junior Mast Arm with Cutout Pulley

## LONG JUNIOR MAST ARMS

With Series Cutout Pulley

- Long Junior Mast Arms as listed above with Standard Series Cutout Pulley in place of lampsupporting pulley with clamp knob.

| Overhang | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | Ship. Wt., Lbs., Each | List Price Each | Overhang Feet | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | Ship. Wt. Lbs., Each | List <br> Price Each |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 6 | 344373 | 68 | 32490 | 15 | 344378 | 101 | 33450 |
| 8 | 344374 | 77 | 2630 | 16 | 344379 | 106 |  |
| 10 | 344875 | 80 |  | 18 | 344380 344381 | 110 | 3750 |
| 12 | 344376 344377 | 86 95 | 2910 3360 | 20 | 344381 | 116 | 3940 |

Galvanizing: Any of the above mast arms will be furnished galvanized and painted black, for $20 \%$ list additional.

CUTTER MAST ARMS-Continued
Standard Package Quantity 10


Inner-Rope Mast Arm with Triple Insulation Arm

## INNER-ROPE MAST ARMS

The pole pulley is built inside the pole plate and the outer supporting pulley fits in a clamp that allows the rope to pass through the pipe. Extra center rod and double-braced strain arm furnished with 14 -foot and longer arms.

## With Clamp Knob Only



## INNER-ROPE MAST ARMS

## With Series Cutout Pulley

Inner-Rope Mast Arms as listed above with Standard Series Cutout Pulley in place of lamp-supporting pulley.

| pulley. |  |  |  |  |  | List | Over- |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Over- |  |  |  |  |  |  |  |

## CORPORAL MAST ARMS

Similar to Inner-Rope Mast Arm, listed above, but without stiffening triangle.


Galvanizing: Any of the above mast arms will be furnished galvanized and painted black, for $\mathbf{2 0 \%}$ list additional.

## CUTTER MAST ARMS-Continued

## STREETHOOD MAST ARMS

Standard Package Quantity 10


Mast Arm for Multiple Streethood
Designed especially for Cutter Multiple Streethoods. Shipped complete, as shown, with $3 / 4$-inch pipe arm, curved pole plate, inner weather-proof pulley, outer Petite pulley with cross arm, strain arm and rods, but without Streethood or rope.


## ARC POLE TOPS

Has a shadowless plate for wood poles made for wood pins to carry insulators. The wires are run through the curved $3 / 4$-inch pipes, out through porcelain bushings in the arch to the terminals of the lamp. Height from insulator hook to top of pole, 42 inches. Maximum spread of pipes, 27 inches. A pair of insulated reflector clamps, will be furnished for 80 cents list extra.

| Description | Style No. | Ship. <br> Wt. Lbs. <br> Each | List <br> Price <br> Each |
| :---: | :---: | :---: | :---: |
| For Wood Poles. | 341595 | 28 | 6900 |
| For 21/2-inch Bore Pipe. | 341598 | 34 | 900 |
| For 3-inch Bore Pipe. | 341597 | 35 | 915 |
| For 4 -inch Bore Pipe. | 341598 | 36 | 945 |
| For 5-inch Bore Pipe. | 341599 | 37 | 960 |



Mast Arm with Automatic Cutout Hanger

## With Automatic Cutout Hanger

Mast Arms as described above, with Automatic Cutout Hanger in place of Petite pulley.



Arc Pole Top for Wood Poles

## PULLEY POLE FIXTURE

A 3 -foot fixture complete, with damp-supporting and pole pulleys, enabling the lamp to be lowered for trimming. A good substitute for a short mast arm.

Furnished with flat plates for attaching to walls or square poles, when so ordered.


Galvanizing: $\backslash \mathrm{n}$ y of the above mast arms will be furnished galvanized and painted black, for $\mathbf{2 0} \%$ list additional.

# CUTTER CUT-OUT PULLEYS 



End View of JiPiter Citout Pitley with Mast Arm Clamp

## STANDARD CUT-OUT PULLEYS

## For Series Circuits

An ingenious, simple and positive device which sustains the lamp and holds it in contact independently of the hoisting rope.

When the lamp is lowered, the series circuit is closed. The circuit wires are run taut to the pulley and are never lowered. The lamp can be lowered straight down without interfering with trolley wires or other obstacles.

Lamps can be cleaned, trimmed, adjusted or replaced on live circuits with perfect safety. The pulley acts as a positive insurance against accidents and protects expensive lamps from damage due to adverse conditions.

No ladders or poles to climb.
It is designed particularly for use on high voltage circuits, either d-c. or a-c.

The contacts are self-cleaning.
There is nothing about the pulley to wear or get out of order.
The switching and supporting features are entirely automatic and certain in operation.

You pull the rope-the pulley does the rest.
Made for rope or chain, as ordered.
Recommended for use with Long Junior and inner-rope mast arms in place of outer mast arm pulleys.

| Description | Style No. | Ship. Wt. Lbs. Each | List Price Each |
| :---: | :---: | :---: | :---: |
| Without Suspension Fitting | 334995 | 22 | 81325 |
| With Cable Clamp. | 340750 | 25 | 1390 |
| With $11 / 4$-inch Mast Arm Clamp | 340755 | 27 | 1426 |
| With $11 / 2$-inch Mast Arm Clamp. | 340756 | 27 | 1425 |
| With $11 / 4$-inch Inner-Rope Mast Arm Cla | 344382 | 29 | 1485 |

Use $3 / 8$-inch hoisting rope or $1 / 4$-inch ebony wire rope with these pulleys. Made for use with galvanized chain when so ordered.

## JUPITER CUT-OUT PULLEYS

## For Series Circuits

Built along the same general lines as Standard Cutout Pulleys, but designed for extra heavy duty service. Recommended for d-c. and a-c. series circuits of 2300 volts or higher and for localities where atmospheric conditions demand extra high insulation and heavy current carrying parts. Made for rope or chain as ordered.

| Description | Style No. | Ship. Wt. Lbs. Each | List Price Each |
| :---: | :---: | :---: | :---: |
| With Cable Clamp | 341143 | 65 | 82200 |
| With $11 /$-inch Mast Arm Clamp | 341144 | 65 | 2235 |
| With 112 -inch Mast Arm Clamp | 344404 | 65 65 | 2295 |
| Upper Section Only, without Suspension Fitting. | 335007 | 40 | 760 |
| Lower Section Only........................... | 334894 | 22 | 1375 |

# CUTTER MAST ARM PARTS <br> Standard Package Quantity 10 


#### Abstract

Mast Arm Pulleys A modification of the lamp-supporting pulley, having an extra strong single-piece clamp, which fits the iron pipe of a mast arm and which also forms the headpiece so that the strain rods can be run direct


 to it.| For 11/4-inch (Bore) Pipe |  |  |  |
| :---: | :---: | :---: | ---: |
|  |  | Ship. Wt. | List <br> Price |
|  |  | Style No. | Lbs. Each |
| Each |  |  |  |

## Inner-Rope Pulleys

A lamp-supporting pulley with a hooded end clamp for use with mast arms in which the rope runs through the pipe.

For $11 / 4$-inch (Bore) Pipe
With clamp knob only . . .
With triple insulation arm
With Goliath cross arm.
Inner rope mast arm clamp
only......................

## Pole Plate without Pulley

For $11 / 4$-inch (Bore) Pipe
Used with mast arms where it is not necessary to lower the lighting unit.
$345634 \quad 4 \quad 110$

## Junior Pole Plate with Pulley

As furnished with the Junior, Long Junior and Cadet Mast Arms. Socket for $11 / 4$-inch pipe is cast on the pole plate. Pulley is similar to the Swivel Pole Pulley.

3350998
185

## Pole Housing

The pole plate and pulley casing are made in one piece, with the sheaves placed so the rope can run through the pipe, as with the Inner-Rope and Corporal Mast Arms.


## Triangles

As furnished with Junior, Long Junior and Inner Rope Mast Arms.
For 6, 8, 10 and 12 -foot
mast arm $\ldots \ldots$
For $14,15,16,18$ and 20
foot mast arms.........
$335106 \quad 8 \quad 130$

## Strain Arms

As Furnished on Junior and Cadet Mast Arms
Strain arms are made of wrought iron with a cast iron pole plate.

3351018
120

## Double-Braced Strain Arms

As Furnishod on Long Junior Mast Arms
Double-braced strain arms are longer than the regular strain arms and have side braces to prevent rocking in high winds.

3351118270
For galvanizing any of the above, add 50 per cent to list price, which includes final coat of black enamel.

[^41]

Mast Arm Pulley



Inner-Rope Pulley


Inner Rope Mast Arm Clamp


Junior Pole Plate with Pulley


Standard Package Quantity 10


Style No.
Ship. Wt. Lbs., Each

List Price


| $21 / 4$ | 8110 |
| :--- | ---: |
| 31 |  |
| $31 / 3$ | 150 |
| $31 / 4$ | 190 |
| 4 | 210 |
| $41 / 3$ | 230 |
| $51 / 4$ | 270 |
| 611 | 3 |
| 630 |  |
| 63 | 360 |

Mast Arm Pipe

|  | $\begin{aligned} & 334849 \\ & 334848 \\ & 334856 \end{aligned}$ | $51 / 2$ $71 / 6$ | $\begin{array}{ll}180 \\ 280 \\ 3 & 40 \\ & \end{array}$ |
| :---: | :---: | :---: | :---: |
| $3 \mathrm{ft}$.6 in . $x 1 / 4 \mathrm{in}$ | 335136 | $41 / 2$ |  |
| $4 \mathrm{ft} \times .11 / 4 \mathrm{in}$. | 335133 | $51 / 4$ |  |
| $5 \mathrm{ft} .6 \mathrm{in} . \times 11 / 4 \mathrm{in}$ | 335124 | $71 / 4$ | - 165 |
| $6 \mathrm{ft} \mathrm{x} 11 /$.in . | 336102 | 73 | 180 |
| 7 ft . 6 in. $\times 11 / 4 \mathrm{in}$ | 335126 | 93/6 |  |
| $8 \mathrm{ft} \times 11 /$. | 335103 | 11 | 240 |
| $8 \mathrm{ft}$. x $11 / 4 \mathrm{in}$. (thread) | 335132 | 11 | 240 |
|  |  |  | 285 285 |
|  | 335131 335105 | $121 / 4$ | 285 300 |
| $10 \mathrm{ft} \times .11 / 4 \mathrm{in}$. (thread) | 335109 | 13 | 300 |
| $11 \mathrm{ft} .6 \mathrm{in} . \times 11 / 4 \mathrm{in}$. | 335083 | $143 /$ | 345 |
| 12 ft . $\times 11 / 4 \mathrm{in}$ | 335107 | 1513 | 360 |
| $13 \mathrm{ft}$.6 in . $\times 11 / 4 \mathrm{in}$ | 335128 | 171/4 | 405 |
| 14 ft . $\times 11 / 4 \mathrm{in}$ | 335108 | 18 | 420 |
| $14 \mathrm{ft} .6 \mathrm{in} \times .11 / 1 \mathrm{in}$ | 335129 | 181/4 | 435 |
| $15 \mathrm{ft} 6 \mathrm{in} \times .11 / 4 \mathrm{in}$ | 335130 | $191 / 4$ | 485 |
| 16 ft . $\times 11 / 4 \mathrm{in}$ | 335119 | $201 /$ | 80 |
| 18 ft . $211 / 4 \mathrm{in}$ | 335121 | 201/2 | 540 |

## CUTTER PULLEYS

## Standard Package Quantity 10

## Lamp-Supporting Pulleys

Holds the lamp when raised and releases it when about to be lowered. Has a long swivel clamp to fit any size suspension wire or cable and a malleable iron clamp knob to hold the lamp. On raising the lamp, this knob is engaged by the pulley and takes all the strain off the rope. Another pull at the rope guides the knob out so that the lamp can be readily lowered. The action is entirely automatic. The clamp knob clamps any size rope up to $1 / 2$-inch.

| Description | Style | Wt. | List <br> No. |
| :---: | :---: | ---: | ---: |
| Price |  |  |  |
| Wbs. |  |  |  |
| Each |  |  |  |

A form of the lamp-supporting pulley, with a plate for use on bridges or under beams in shops or yards. With clamp knob only $\ldots . . .340795 \quad 12 \quad 3 \quad 35$ $\begin{array}{lllll}\text { With clamp knob only..... } & 340795 & 12 & 3 & 35 \\ \text { With tripe insulation arm. } & \mathbf{3 4 0 7 9 6} & 16 & 5 \\ \text { With Goliath cross arm.... } & \mathbf{3 4 4 4 2 2} & 20 & \mathbf{9 5} & \mathbf{3 5}\end{array}$

## Swivel Pole Pulleys

A weatherproof pole pulley, swiveled so that it can swing sideways and keep in line with the hoisting rope. Has a strong malleable iron pole plate. Swivel Pole Pulley......... $334987 \quad 4 \quad 135$

## Jumbo Pole Pulleys

Similar to the above, but larger, to take $8 / 4$-inch rope.
Jumbo Pole Pulley......... $335168 \quad 51 / 2 \quad 175$

## Interchangeable Pulleys

A weatherproof pulley with a universal clamp made of malleable iron, which will grip any standard size of suspension wire or cable. By taking out the two bolts the clamp can be opened out so as to form a wall plate, which fits the curved surface of a pole and which is easily fastened in place by lag screws. When so used it makes a swiveled pole pulley similar in action to the Cutter Swivel Pole Pulley.
Interchangeable Pulley ..... $335170 \quad 6 \quad 160$

## Jumbo Changeable Pulleys

Similar to the interchangeable pulley, but larger, to take $3 / 4$-inch rope.
Jumbo Changeable Pulley
335171 51/2

200

## Midget Changeable Pulley

Similar to the interchangeable pulley, but smaller. to support Multiple Streethoods.
Midget Changeable Pulley.. 334910
3140
For galvanizing any of the above including final coat of black enamel add 50 per cent to list price.


Clamp Knob


Ceiling Pulley


Interchangeable Pulley

CUTTER PULLEYS-Continued
Standard Package Quantity 10


Sleeve Pulley


## Sleeve Pulleys

A weatherproof pulley with a sleeve clamp to grip iron pipe.

|  | Style No. | Wt., Lbe. | List Price |
| :---: | :---: | :---: | :---: |
| For 3/-inch pipe | 340798 | 6 | 1130 |
| For ${ }_{\text {For }} 11$-inch pipe | 340789 340800 | ${ }_{7}$ |  |
| For 11/2-inch pipe | 340801 | 7 | 160 |

## Petite Pulley with Cross Arm

Consists of a Petite lamp-supporting pulley for cable suspension, with a movable cross arm. Designed for use with Multiple Streethoods.
340431 61/2 300

## Outrigger Pulleys

A form of the lamp-supporting pulley, with a clamp to fit the pipe. Furnished with clamp knob.

| Description | Style No. | $\stackrel{\text { Wt. }}{\text { Lbs. }}$ | List Price |
| :---: | :---: | :---: | :---: |
| For $3 / 1$-inch (borc) pipe. . . | 340791 | 9 | 8270 |
| For 14 inch (bore) pipe $\ldots$ | 340792 340793 | - | ${ }_{2}^{2} 80$ |
| For $11 / \sim$-inch (bore) pipe ... | 340794 | 10 | 300 |

A plain weatherproof pulley with an end clamp to fit mast arm pipe.


## Medium Pulleys

A center suspension pulley with long supporting clamp and weatherproof casing, but with no safety features. Takes any size rope up to $1 / 2$-inch in diameter, and is second only to the lamp-supporting pulley.
$\begin{array}{lllll}\text { Medium Pulley with clamp. } & 340805 & 51 / 2 & 185 \\ \text { Pulley only............. } & 335021 & \ldots . & 90\end{array}$ For galvanizing any of the above. including final coat of black enamel. add 50 per cent to list price.

## CUTTER INSULATORS AND CROSS ARMS

## Standard Package Quantity 10

## High Voltage Insulators

High voltage insulators have a double petticoat porcelain bell, which forms a good watershed and gives high insulation even in wet weather. The rivets which fasten the metal cap to the porcelain pass under the elongated head of the bolt which supports the hook. The cap is sealed with insulating material and the extra petticoat gives a large surface insulation, making the device well suited for use on arc circuits exposed to weather, smoke or fumes. All iron parts are electro-galvanized and painted black.

| Description | Style No. | Wt. Lbs. Each | List Price |
| :---: | :---: | :---: | :---: |
| With ring above and sister | 3 | 4 |  |
| With clamp for wire rope |  |  |  |
| above and ring below. | 335185 | 4 | 215 |
| ith clamp for chain above and ring below. | 335187 | 4 |  |
| With clamp for $3 / 4$-inch rope | 345187 |  |  |

## Jupiter Insulators

Built on the same lines generally as high voltage insulators, but with a greatly enlarged series of petticoats to give higher surface insulation. Therefore it has the same high breakdown insulation (ample for 12,000 -volt circuits) and an extra large surface to reduce the leakage in wet weather. All iron parts are electro-galvanized and painted black. With ring above and sister
Whook below..............
above and ring below...
With clamp for chain above
With clamp for $3 / 4$-inch rope
above and ring below ....

| 335188 | 6 | 250 |
| :--- | :--- | :--- | :--- |
| 335280 | 6 | 275 |
| 338993 | 6 | 275 |
| 344430 | 6 | 275 |

## Triple Insulation Arms

Triple insulation arms have a high voltage insulator above an enameled wood arm, thus giving a triple insulation between the line wire and the supporting ring.
The arm is coated with a baked enamel, which outwears paint in the weather, and has its ends bound by strong metal ferrules to prevent their splitting. Every part of the whole device is built for fine wear and high insulation, making it a fine insulating arm for all high voltage lamps, and the only low priced one adapted for use with alternating series lamps. It is second only to the Goliath cross-arm.
Galvanized................ 337379 4 60

## Goliath Cross Arms

An insulating cross arm having both the wire supports and the lamp hook insulated from the support by a Jupiter insulator. The cross arm is of iron, fitted with porcelain knobs for supporting the line wires and a sister hook for the lamp.
Galvanized............... 344431800

## Grip Arms

Consists of the plain arm with a " $U$ " bolt for clamping same to $11 / 4$-inch (bore) iron piping as used on mast arms, outriggers and brackets.
' U "-bolt. galvanized...... $335205 \quad 13 / 4125$


Triple Insulation Arm


Golinth Cross Arm


Grip Arm

# CUTTER POLE LINE MATERIAL 




Rope Clamp


Chain Clamp


Order by Style Number

## CUTTER POLE LINE MATERIAL-Continued

Standard Packase Quantity 10


## Weatherproof Lamp Rope



Ebony Wire Rope
A fine braided cotton rope with a weatherproof finish, which keeps out the rain and makes it extra durable. We recommend the $3 / 8$ and $1 / 2$-inch sizes for hoisting arc lamps, the $1 / 4$ and 56 -inch for use with the swinging hoods and the $3 / 6$-inch for the Always Level Streethoods.

| Style No. | Size <br> Inches | Approx. Wt. <br> Lbs. per <br> $100-f t$. | List <br> Price |
| :---: | :---: | :---: | :---: |
| Ser Lb. |  |  |  |

## Ebony Wire Rope

A $1 / 4$-inch wire rope of six flexible strands (each with soft center) around a flexible (black) center. The only wire rope pliable enough to work freely with standard types of pulleys.

|  | No. of Feet | Approx. Wt. | List Price |
| :--- | :---: | :---: | :---: |
| Style No. | in Std. Pkg. | Lbs. per 100 ft. | per ft. |
| $\mathbf{3 3 5 2 2 6}$ | 1000 | 5 | $\$ 006$ |

Removable Pole Steps


Removable pole steps are much more easily carried than a ladder. A pair of them weighs less than 14 ounces, and can be slipped into the pocket. The sockets for them are hooded over so as to be sleet-proof.

| Description | Style No. | Wt. Lbs. | List Price |
| :---: | :---: | :---: | :---: |
| ${ }^{-P}$ Pole step. galvanized | 335230 | 7/6 | 8045 |
| *Socket, galvanized. | 335231 | 3/6 | 30 |
| -Includes final coat of black enamel. |  |  |  |

## Trimmer's Rope

A 30-foot rope, with a snap hook at one end and six rings clamped at any desired interval, near the other end so as to accommodate lamps hung at - varying heights.

| Style |  |  |  |
| :---: | :---: | :---: | :---: |
| No. | Std. Pkg. | Wt. Lbs. | List Price |
| $\mathbf{3 3 5 2 2 7}$ | 10 | 4 | $\$ 5 \quad 50$ |

## Standard Feeder Arms, Cast Iron

|  |  |  | Ship. <br> Wt. <br> Description | List <br> Price |
| :---: | :---: | :---: | :---: | :---: |
| Each |  |  |  |  |



Order by Style Number


## ORNAMENTAL POSTS AND BRACKETS

- 



Ornamental street lighting is the paramount attainment in city beautification. It expresses art and economy, progress and morality, safety and comfort as the prime issues of a city or town government. An installation of ornamental standards accomplishes an aesthetic purpose as well as a practical one. It encourages civic betterment and stimulates business activity. Streets are kept cleaner and building fronts are made more attractive because of their pleasing appearance by day. By night, adequate illumination is afforded by clusters of soft lights or single units of high candlepower lamps enclosed in globes of diffusing glass.

The selection of artistic standards is the most important consideration in the plan of an ornamental lighting system. The posts should harmonize with their surroundings, should be sturdy in construction and easy to install. Cutter Posts are made by pioneers in the field of outdoor electric lighting. Over a quarter of a century has been devoted to the design and manufacture of electrical lighting fixtures. Cutter Posts are artistic and original in design. They are made of best quality grey iron, the recognized standard material for ornamental posts. They are made from metal patterns, thus insuring clean castings with ornaments true to design. There are many designs to select from, so that one can be found exactly suited to any individual requirement.

Until recently, the single-light standard has been used almost exclusively in the residential portions
of cities, for park and boulevard lighting and for entrances to private grounds and public buildings. The development of the high efficiency incandescent units of high candlepower has made it possible to install single-light posts in business districts, so spaced that the illumination is adequate for all purposes, and the cost of installation and maintenance reduced to a minimum.

These new lamps are more efficient in the 15 or 20-ampere class. As it is not practical usually to supply power to the lamps at these values, compensators are mounted in the tops of the posts to take power from a 6.6 or 7.5 -ampere line and deliver it to the lamps at 15 or 20 amperes.

Operating these lamps on a series circuit of high potential necessitates the use of a pothead in the base of the post. This is described on a following page. This device also makes clusters of series lamps economical and safe, whereas in the past, multiple lamps have been used generally for cluster lighting.

The popular designs of Cutter Posts are listed on the following pages. Post parts are listed separately to facilitate selecting special combinations other than those listed complete. Special designs and drawings, showing many pleasing combinations, will be submitted upon request. Our Illuminating Engineering Bureau plans complete systems and furnishes expert advice upon request.

Unless otherwise ordered, Posts, Newels and Brackets will be supplied in black finish.

# CUTTER SINGLE-LIGHT POSTS <br> Arcadian Posts 



Complete posts are made up in various combinations of three principal parts: column, casing and top. Arcadian posts as listed on the opposite page are made up in the following combinations.


# CUTTER SINGLE-LIGHT POSTS 

## Arcadian Posts-Continued

## Description <br> With Sol-Lux Senior Top, Metal Canopy

With Regent Film Socket
With Arcadian Casing and Regent Film Socket.

With Arcadian Casing. Mogul Socket and Auto-Transformer for 4000 -iumen, is-ampere Lamp
With Arcadian Casing, Mogul Socket and Auto-Transformer for 6000 -lumen, 20-ampere Lamp
With Arcadian Casing, Mogul Socket and Auto-Transformer for 10,000 -lumen, 20-ampere Lamp
Style No

$$
\begin{array}{cc}
\text { Ship. Wt. } & \underset{\text { Lbs. }}{\text { List }} \\
\text { Price }
\end{array}
$$

## With Sol-Lux Senior Top, Glass Canopy

With Regent Film Socket
With Arcadian Casing and Regent Film Socket.
With Mogul Multiple Socket..... Mi. Mitiple Socket.
With Arcadian Casing, Mogul Socket and Auto-Transformer for 4000 -lumen, 15-ampere Lamp
With Arcadian Casing. Mogul Socket and Auto-Transformer for 6000 -lumen, 20 -ampere Lamp
With Arcadian Casing, Mogul Socket and Auto-Transformer for 10.000 -lumen, 20-ampere Lamp

| $\mathbf{3 4 3 6 1 7}$ | 434 | $\mathbf{1 0 4 0 0}$ |
| ---: | ---: | ---: |
| 343618 | 468 | 11000 |
| 343619 | 434 | 10300 |
| 343620 | 468 | 10900 |
| 343621 | 479 | 11800 |
| 343622 | 480 | 11900 |
| $\mathbf{3 4 3 6 2 3}$ | 484 | $\mathbf{1 2 3} 00$ |

## With Meridian Senior Top

With Regent Film Socket
With Arcadian Casing and Regent Film Socket
With Mogul Multiple Socket
With Arcadian Casing and Mogul Muitiple Socket
With Arcadian Casing, Mogul Socket and Auto-Transformer for 4000-lumen, 15-ampere Lamp
With Arcadian Casing, Mogul Socket and Auto-Transformer for $\mathbf{6 0 0 0}$-lumen, 20-ampere Lamp With Arcadian Casing. Mogul Socket and Auto-Transformer for $\mathbf{1 0 . 0 0 0}$-lumen. 20-amperc Lamp

353476
353477 35347 353478
353478 353479
353480 353480 353481
353482

| 436 | 10600 |
| :--- | :--- |
| 470 | 11200 |
| 436 | 10500 |
| 470 | 11100 |
| 481. | 12000 |
| 482 | 12150 |
| 486 | 12500 |

## With Octagonal Senior Reflectolux Top

With Regent Film Socket

|  |  |  |
| :--- | :--- | :--- |
| 353483 | 438 | 10500 |
| 353484 | 472 | 11100 |
| 353485 | 438 | 10400 |
| 353486 | 472 | 11000 |
| 353487 | 483 | 11900 |
| 353488 | 484 | 12050 |
| 353489 | 488 | 12400 |

With Arcadian Casing and Regent Film Socket
With Mogul Multiple Socket. .... Miuitiple Socket.
With Arcadian Casing. Mogul Socket and Auto-Transformer for 4000 -iumen, is-ampere Lamp
With Arcadian Casing, Mogul Socket and Auto-Transformer for 6000 -lumen, 20 -ampere Lamp
With Arcadian Casing, Mogul Socket and Auto-Transformer for 10.000 -lumen, 20 -ampere Lamp

| 526 | 18300 |  |
| :--- | :--- | :--- |
| 560 | 16900 |  |
| 526 | 16200 |  |
| 560 | 18800 |  |
| 571 | 17700 |  |
| 572 | 178 | 50 |
| 576 | 182 | 00 |

## With Octagonal Junior Reflectolux Top

With Regent Film Socket

| 353497 | 461 | 11800 |
| :--- | :--- | :--- |
| 353498 | 495 | 12400 |
| 353499 | 461 | 11690 |
| 353500 | 495 | 12290 |
| 353601 | 461 | 11700 |
| 353502 | 495 | 12300 |
| 353503 | 498 | 13400 |
| 353504 | 501 | 13500 |
| 353505 | 506 | 13200 |
| 353606 | 507 | 13350 |
| 353507 | 511 | 13700 |

## With Egyptian Senior Refloctolux Top, Metal Canopy

With Regent Film Socket
With Arcadian Casing and Regent Film Socket
With Mogul Multiple Socket.
With Arcadian Casing and Mogul Multiple Socket.
With Arcadian Casing, Mogul Socket and Auto-Transformer for 4000 -iumen, 15 -ampere Lamp
With. Arcadian Casing, Mogul Socket and Auto-Transformer for 6000 -lumen, 20-ampere Lamp With Arcadian Casing, Mogul Socket and Auto-Transformer for 10,000 -lumen, 20-ampere Lamp

| 461 | 11300 |  |
| :--- | :--- | :--- |
| 495 | 11900 |  |
| 461 | 11200 |  |
| 495 | 11800 |  |
| 506 | 13200 |  |
| 507 | 133 | 50 |
| 511 | 13700 |  |
|  |  |  |
|  |  |  |
|  |  |  |
| 464 | 11800 |  |
| 498 | 12400 |  |
| 464 | 11700 |  |
| 498 | 12300 |  |
| 509 | 13200 |  |
| 510 | 133 | 50 |
| 514 | 13700 |  |

With Regent Film Socket.
With Egyptian Senior Refloctolux Top, Glass Canopy

| 363515 | 464 | 11800 |
| :--- | :--- | :--- |
| 353616 | 498 | 12400 |
| 353617 | 464 | 11700 |
| 353518 | 498 | 12300 |
| 353519 | 509 | 13200 |
| 353520 | 510 | 13350 |
| 353621 | 514 | 13700 |

## With Pagoda Top

With Regent Film Socket
With Arcadian Casing and Regent Film Socket
With Mogul Multiple Socket
With Arcadian Casing and Mogul Multiple Socket.
With Arcadian Casing and Mogul Multiple Socket.............................................................
With Arcadian Casing, Mogul Socket and Auto-Transformer for 6000 -lumen, 20-ampere Lamp
With Arcadian Casing, Mogul Socket and Auto-Transformer for 10,000-lumen, 20-ampere Lamp

| 353522 | 536 | 14500 |
| :--- | :--- | :--- |
| 353523 | 570 | 15100 |
| 353524 | 536 | 14400 |
| 353525 | 570 | 15000 |
| 353526 | 581 | 16900 |
| 353527 | 582 | 16050 |
| 353528 | 586 | 16400 |



Complete posts are made up in various combinations of three principal parts: column, casing, and top. Arcadian Junior Posts as listed on the opposite page are made up in the following combinations.

| Com- plete Post | Column | Casing | Top |  |  | Complete Post | Column | Casing | Top |  | $\begin{aligned} & \text { t. to } \\ & \text { ght } \\ & \text { nter } \\ & \text { In. } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | With Sol-Lux Jr. Top, Metal Canopy |  |  |  |  | With Octagonal Jr. Refectolux Top-Continued |  |  |  |  |  |
| 343624 | 336093 | 336208 | 351282 | 10 | 9 | 353548 | 336093 | 350862 | 351320 | 11 | 4 |
| 343625 | 336093 | +336152 | 351282 | 11 | 3 | 353549 | 336093 |  | 351322 | 11 | 10 |
| 343627 | 336093 | 336152 | 351284 | 10 | 9 3 | 353550 | 336093 | 350862 | 351322 | 11 | 4 |
| 343628 | 336093 | 336208 | 351285 | 10 | 9 | 853552. | 336093 | $\dot{3500982}$ | 351323 | 11 | 0 |
| 343629 | 336093 | 336152 | 351285 | 11 | 3 | 353553 | 336093 | 350682 | 351325 | 11 | 4 |
| 343630 | 336093 | 336162 | 351288 | 11 | 3 | 353554 | 336093 | 350862 | 351326 | 11 | 4 |
| 343631 343632 | 336093 336093 | 336152 $\mathbf{3 3 6 1 5 2}$ | 351287 351288 | 11 | 3 3 | 353555 | 336093 | 350862 | 351327 | 11 | 4 |
|  |  |  |  | 11 | 3 | 35355 | 336093 | 350662 | 351328 | 11 | 4 |
|  | With Sol-Lux Jr. Top, Glass Canopy |  |  |  |  | 353567 | 336093 | 350682 | 361329 | 11 | 4 |
| 353529 363530 | 336093 336093 | 336208 | 351289 | 10 |  | With Esyptian Jr. Refectolux Top, Metal Canopy |  |  |  |  |  |
| 353531 | 336093 | 336208 | 351289 | 11 | 3 |  |  |  |  |  |  |
| 353532 | 336093 | 336152 | 351291 | 10 | 9 | 353558 | 336093 | 82 | 361349 | 10 | 0 |
| 353533 | 336093 | 336208 | 351292 | 10 | 9 | 353560 | 336093 | 360682 | 351351 | 10 | ${ }^{1}$ |
| 353534 | 336093 | 336152 | 351292 | 11 | 3 | 353561 | 336093 | 3509862 | 351351 | 11 | 4 |
| 353535 353536 | 336093 | 336152 | 351293 | 11 | 3 | 353562 | 336093 |  | 351352 | 10 | 10 |
| 353537 | 338093 | 336152 | 351294 | 11 | 3 | 353563 | 336093 | 350862 | 351352 | 11 | 4 |
|  | With Meridian Jr. Top |  |  |  |  | 3 | 336093 | 350662 | 351355 | 11 | 4 |
|  |  |  |  |  |  | 363568 | 336093 | 350662 | 351356 | 11 | 4 |
| 353538 | 336093 | 336208 | 351302 | 10 | 9 |  |  |  |  |  |  |
| 353540 | 336093 | 336208 | +351304 | 11 | 3 | With Esyptian Jr. Reflectolux Top, Glass Canopy |  |  |  |  |  |
| 353541 | 336093 | 336152 | 351304 | 11 | 3 |  |  |  | 35135 | 10 |  |
| 353542 | 336093 | 336208 | 351305 | 10 | 9 | 363568 | 336093 |  | 351357 | 11 | 4 |
| +353543 | 336093 | 336152. | 351305 | 11 | 3 | 353569 | 336093 |  | 351359 | 10 | 10 |
| 353545 | 336093 | 336152 | 351307 | 11 | 3 3 3 | 353570 | 336093 | 350682 | 361359 351380 | 110 | 0 |
| 353546 | 336093 | 336152 | 351308 | 11 | 3 | 35357 | 336093 | $\dot{3509882}$ | 851360 | 11 | 4 |
|  | With Octagonal Jr. Refoctolux Top |  |  |  |  | 353573 | 336093 | 350682 | 351362 | 11 | 4 |
| 353547 | 336093 | . | 351320 | 10 | 10 | 353574 353575 | 336093 336093 | 350662 360682 | 351363 351364 | 11 | 4 |

## CUTTER SINGLE-LIGHT POSTS-Continued

## Arcadian Junior Posts-Continued

Description

Style No. Ship. Wt.
$\underset{\text { Price }}{\text { List }}$

## With Sol-Lux Junior Top, Metal Canopy

With Regent Film Socket
With Arcadian Casing and Regent Pilm Socket
With Medium Multiple Socket
With Arcadian Casing and Medium Muitiple Socket.
With Mogul Multiple Socket.
With Arcadian Casing and Mogul Multiple Socket
With Arcadian Casing, Mogul Socket and Reactance Coil for 1000 -lumen, 6.6 -ampere Lamp
With Arcadian Casing, Mogul Socket and Reactance Coil for 2500-lumen, 6.6-ampere Lamp
With Arcadian Casing, Mogul Socket and Auto-Transformer for 4000-lumen, 15-ampere Lamp
With Sol-Lux Junior Top, Glass Canopy
With Regent Film Socket. . . . . . . . . . .......
With Arcadian Casing and Regen
With Medium Multiple Socket.
With Arcadian Casing and Medium Multiple Socket
With Mogul Multiple Socket
With Arcadian Casing and Mogul Multiple Socket
With Arcadian Casing. Mogul Socket and Reactance Coil for 1000 -lumen, 6.6 -ampere Lamp
With Arcadian Casing, Mogul Socket and Auto-Transformer for 4000-lumen, 15-ampere Lamp

| 343624 | 289 | 884 | 00 |
| ---: | ---: | ---: | ---: |
| 343625 | 323 | 90 | 00 |
| 343626 | 289 | 82 | 90 |
| 343627 | 323 | 88 | 90 |
| 343628 | 289 | 83 | 00 |
| 343629 | 323 | 89 | 00 |
| 343630 | 326 | 100 | 00 |
| 343631 | 329 | 101 | 00 |
| 343632 | 334 | 98 | 00 |

## With Meridian Junior Top

With Regent Film Socket
With Arcadian Casing and Regent Film Socket
With Medium Multiple Socket
With Arcadian Casing and Medium Multiple Socket
With Arcadian Casing and Mogul Multiple Socket
With Arcadian Casing, Mogul Socket and Reactance Coil for 1000 -lumen, 6.6 -ampere Lamp
With Arcadian Casing, Mogul Socket and Reactance Coil for $\mathbf{2 5 0 0}$-lumen, 6.6 -ampere Lamp.
With Arcadian Casing, Mogul Socket and Auto-Transformer for 4000-lumen, 15-ampere Lamp

|  |  | 86 |
| :--- | ---: | :--- |
| 291 | 86 | 00 |
| 325 | 92 | 00 |
| 291 | 84 | 90 |
| 325 | 90 | 90 |
| 291 | 85 | 00 |
| 325 | 91 | 00 |
| 328 | 102 | 00 |
| 331 | 103 | 00 |
| 336 | 100 | 00 |

With Octagonal Junior Reflectolux Top
With Regent Film Socket
With Arcadian Casing and Regent Film Socket
With Medium Multiple Socket
With Arcadian Casing and Medium Multiple Socket
With Mogul Multiple Socket
With Arcadian Casing and Mogul Multiple Socket
With Arcadian Casing, Mogul Socket and Reactance Coil for 1000 -lumen, 6.6 -ampere Lamp With Arcadian Casing, Mogul Socket and Reactance Coil for 2500-lumen, 6.6 -ampere Lamp. . With Arcadian Casing, Mogul Socket and Auto-Transformer for 4000-lumen, 15 -ampere Lamp With Arcadian Casing, Mogul Socket and Auto-Transformer for 10,000-lumen, 20-ampere Lamp


With Egyptian Junior Reflectolux Top, Metal Canopy
With Regent Film Socket
With Arcadian Casing and Regent Film Socket
With Medium Multiple Socket
With Arcadian Casing and Medium Multiple Socket
With Mogul Multiple Socket
With Arcadian Casing and Mogul Multiple Socket
With Arcadian Casing, Mogul Socket and Reactance Coil for $\mathbf{1 0 0 0}$-lumen, $\mathbf{6} 0$-ampere Lamp
With Arcadian Casing, Mogul Socket and Reactance Coil for 2500 -lumen. 6.6-ampere Lamp.
With Arcadian Casing, Mogul Socket and Auto-Transformerfor 4000 -lumen, 15-ampere Lamp


| 319 | 95 | 10 |
| :--- | ---: | :--- |
| 353 | 101 | 10 |
| 319 | 94 | 00 |
| 353 | 100 | 00 |
| 319 | 94 | 10 |
| 353 | 100 | 10 |
| 356 | 111 | 10 |
| 359 | 112 | 10 |
| 364 | 109 | 10 |

## With Egyptian Junior Reflectolux Top, Glass Canopy

With Regent Film Socket
With Arcadian Casing and Regent Film Socket
With Medium Multiple Socket
With Arcadian Casing and Medium Multiple Socket
With Mogul Multiple Socket
With Arcadian Casing and Mogul Multiple Socket.
With Arcadian Casing, Mogul Socket and Reactance Coil for 1000 -lumen, 6.6 -ampere Lamp
With Arcadian Casing, Mogul Socket and Reactance Coil for 2500-lumen, 6.6-ampere Lamp
With Arcadian Casing, Mogul Socket and Auto-Transformer for 4000-lumen, 15-ampere Lamp

| 353567 | 322 | 100 | 10 |
| :--- | :--- | :--- | :--- |
| 363688 | 356 | 106 | 10 |
| 353569 | 322 | 99 | 00 |
| 353570 | 356 | 105 | 00 |
| 363671 | 322 | 99 | 10 |
| 353672 | 356 | 105 | 10 |
| 353673 | 359 | 116 | 10 |
| 353574 | 362 | 117 | 10 |
| 353575 | 367 | 119 | 10 |

Order by Style Number

CUTTER SINGLE-LIGHT POSTS-Continued

## Edgewater Posts




Style No. 353583



Style No. 353588


Complete posts are made up in various combinations of three principal parts: column, casing. and top. Edgewater Posts as listed on the opposite page are made up in the following combinations.

| Complete Post | Style | Casing |  |  |  | Complete | CStyle | Numbers |  |  | to <br> ht <br> ter <br> In |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Column | Casing | Top | Ft. | In. | Post | Column | Casing | Top |  |  |
| With Sol-Lux Sr. Top, Metal Canopy |  |  |  |  |  | With Octagonal Jr. Refectolux Top-Continued |  |  |  |  |  |
| 363586 | 350379 | 351383 | 351870 | 13 | 2 | 353603 | 350379 | 353387 | 351323 | 13 | 2 |
| $\begin{aligned} & 353587 \\ & 353588 \\ & 853589 \\ & 353590 \end{aligned}$ | 350379 | 351383 | 351271 | 13 | 2 | 353604 | 350379 | 351382 | 351325 | 13 | $21 / 2$ |
|  | 350379 | 336540 | 351272 | 13 | $21 / 2$ | 353605 | 350379 | 351382 | 351326 | 13 | $21 / 3$ |
|  | 350379 | 336540 | 351273 | 13 | $21 / 2$ | 353806 | 350379 | 351382 | 351327 | 13 | $21 / 3$ |
|  | 350379 | 336540 | 351274 | 13 | $21 / 2$ | 353607 | 350379 | 351382 | 351328 | 13 | $21 / 2$ |
| With Sol-Lux Sr. Top, Glass Canopy |  |  |  |  |  | 35 | 35037 | 361382 | 351329 | 13 | 25 |
| $\begin{aligned} & 863691 \\ & 363592 \\ & 353693 \\ & 353594 \\ & 363695 \end{aligned}$ | 350379 | 351383 | 351276 | 13 | 2 | With Esyptian Sr. Refectolux Top, Metal Canopy |  |  |  |  |  |
|  | 350379 | 351383 | 351278 | 13 | 2 |  |  |  |  |  |  |
|  | 350379 | 336640 | 351279 | 13 | 21/2 | 353596 | 350379 | 353387 | 351335 | 13 | 2 |
|  | 350379 | 336540 | 351280 | 13 | $21 / 2$ | 353597 | 350379 | 353387 | 351337 | 13 | 2 |
|  | 350379 | 336540 | 361281 | 13 | 216 | 353598 | 360379 | 351382 | 351339 | 13 | $21 / 4$ |
|  | With Meridian Sr. Top |  |  |  |  | 353598 | 350379 | 351382 | 351340 | 13 | 212 |
|  |  |  |  |  |  | 363600 | 350379 | 361382 | 351341 | 13 | $21 \%$ |
| 363581 | 350379 | 351383 | 351296 | 13 | 2 |  |  |  |  |  |  |
| 363582 | 350379 | 351383 | 351298 | 13 | 2 | With Esyptian Sr. Reflectolux Top, Glass Canopy |  |  |  |  |  |
| 353683 | 350379 | 336540 | 351299 | 13 | $21 / 2$ |  |  |  |  |  |  |
| 353584 | 350379 | 336540 | 351300 | 13 | $21 / 2$ |  |  |  |  |  |  |
| 353585 | 350379 | 336540 | 351301 | 13 | $21 / 2$ | 353610 | 360379 | 353387 | 351344 | 13 | 2 |
| With Octagonal Sr. Refectolux Top |  |  |  |  |  | 353611 | 360379 | 351382 | 351346 | 13 | $21 /$ |
|  |  |  |  |  |  | 353612 | 350379 | 351382 | 351347 | 13 | $21 /$ |
| $\begin{aligned} & 353576 \\ & 353577 \\ & 353578 \\ & 353579 \\ & 353580 \end{aligned}$ | 350379 | \$53387 | 351309 | 13 | 5 | 353613 | 350379 | 351382 | 351348 | 13 | 23 |
|  | 350379 | 353387 | 351311 | 13 | 5 |  |  |  |  |  |  |
|  | 350379 | 351382 | 351313 | 13 | $51 / 2$ | With Pagoda Top |  |  |  |  |  |
|  | 350379 | 351382 | 351314 | 13 | $51 / 2$ |  |  |  |  |  |  |
|  | 360379 | 351382 | 351315 | 13 | $51 / 8$ | 353614 | 350379 | 353387 | 351365 | 13 | $11 / 2$ |
|  | With Octagonal Jr. Refectolux Top |  |  |  |  | 353615 | 350379 | 353387 | 351367 | 13 | $11 / 2$ |
|  |  |  |  |  |  | 353616 | 350379 | 351382 | 351384 | 13 |  |
| 353601 | 360379 | 353387 | 351320 | 13 | 2 | 353617 | \$50379 | 351382 | 351385 | 13 | 2 |
| 353602 | 350379 | 353387 | 851322 | 13 | 2 | 353618 | 850379 | 351382 | 851386 | 13 | 2 |

## CUTTER SINGLE-LIGHT POSTS-Continued



Order by Styla Number


Complete posts are made up in various combinations of three principal parts: column, casing, and top. Edgewater Junior Posts as listed on the opposite page are made up in the following combinations.


|  | With Sol-Lux Jr. Top, Metal Canopy |  |  |  |  | With Octagonal Jr. Refectolux Top-Continued |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 337914 | 336529 | 351383 | $351282$ | 10 | 11 | 353632 | 336529 | 353387 | , 351322 | 11 |  |
| 337919 | 336529 | 351383 | $361284$ | - 10 | 11 | 353633 | 336629 | 353387 | 351323 | 11 |  |
| 337920 | 336529 | 351383 | 351285 | 10 | 11 | 35363 | 336629 | 353387 | 351323 | 11 |  |
| 337916 | 336529 | 336540 | 351286 | 10 | $111 / 2$ | 363634 | 336629 336529 | 351382 351382 | 351325 | 11 | 1/2 |
| 337916 | 336529 | 336540 | 351287 | 10 | $111 / 2$ | 303636 | 336529 336529 | 351382 | 351326 351327 | 11 | $1 / 2$ |
| 337917 | 336529 | 336540 | 351288 | 10 | $11 / 2$ | 353637 | 338529 | 351382 | 3 BI 38 | 11 | 1/2 |
|  | With Sol-Lux Jr. Top, Glass Canopy |  |  |  |  | 353638 | 336529 | 351382 | 351329 | 11 | $1 / 2$ |
| 353619 | 336529 | 351383 | 351289 | 10 | 11 | With Egyptian Jr. Reflectolux Top, Metal Canopy |  |  |  |  |  |
| 353620 | 336529 | 351383 | 351291 | 10 | 11 |  |  |  |  |  |  |
| 353621 | 336529 | 351383 | 351292 | 10 | 11 | 353639 | 336529 | 353387 | 351349 | 11 |  |
| 353622 | 336529 | 336540 | 351293 | 10 | $11^{1 / 2}$ | 353640 | 336529 | 353387 | 351351 | 11 |  |
| 353623 | 336529 | 336540 | 351294 | 10 | $111 / 8$ | 353641 | 336529 | 353387 | 351362 | 11 |  |
| 353624 | 336529 | 336540 | 351295 | 10 | 1118 | 353642 | 336529 | 351382 | 351364 | 11 | $1 / 2$ |
|  | With Meridian Jr. Top |  |  |  |  | 353643 | 336529 | 351382 | 351355 | 11 | $1 / 2$ |
|  |  |  |  |  |  | 353644 | 336529 | 351382 | 351356 | 11 | 1/2 |
| 353625 | 336529 | 351383 | 351302 | 10 | 11 |  |  |  |  |  |  |
| 353626 | 336529 | 351383 | 351304 | 10 | 11 | With Egyptian Jr. Reflectolux Top, Glass Canopy |  |  |  |  |  |
| 353627 | 336529 | 351383 | 351305 | 10 | 11 |  |  |  |  |  |  |
| 353628 | 336529 | 336540 | 351306 | 10 | $111 / 3$ | 353645 | 336529 | 353387 | 351357 | 11 |  |
| 353629 | 336529 | 336540 | 351307 | 10 | 1113 | 353646 | 336529 | 353387 | 351359 | 11 |  |
| 353630 | 336529 | 336640 | 351308 | 10 | $111 / 2$ | 353647 | 336529 | 353387 | 351360 | 11 |  |
|  | With Octagonal Jr. Refectolux Top |  |  |  |  | 353648 | 336529 | 351382 | 351362 | 11 | $1 / 2$ |
|  |  |  |  |  |  | 353649 | 336529 | 351382 | 351363 | 11 | $1 / 8$ |
| 353831 | 336529 | 353387 | 351320 | 11 |  | $\mathbf{3 5 3 6 5 0}$ | 336529 | 351382 | 351364 | 11 | 1/2 |

## CUTTER SINGLE-LIGHT POSTS-Continued <br> Edgewater Junior Posts-Continued

Description<br>Style No. Ship. Wt. \(\underset{Lbs.}{\substack{List<br>Price}}\)

With Sol-Lux Junior Top, Metal Canopy
With Regent Film Socket
With Medium Multiple Socket
With Medium Multiple Socket
With Mogul Socket and Reactance Coil for 1000 -iumen. . . . . . . . . . . . . . . . . . . . .
With Mogul Socket and Reactance Coil for 2500-lumen. 6.6-ampere Lamp
With Mogul Socket and Auto-Transformer for $\mathbf{4 0 0 0}$-lumen, $\mathbf{1 5}$-ampere Lamp.

| 337914 | 354 | 89200 |  |
| ---: | ---: | ---: | ---: |
| 337919 | 354 | 9090 |  |
| 337920 | 354 | 91 | 00 |
| 337916 | 357 | 10400 |  |
| 337916 | 360 | 105 | 00 |
| 337917 | 365 | 102 | 00 |

With Sol-Lux Junior Top, Glass Canopy


## With Meridian Junior Top



## With Egyptian Junior Reflectolux Top, Metal Canopy

With Regent Film Socket
With Medium Multiple Socket
With Mogul Multiple Socket.
With Mogul Socket and Reactance Coil for 1000 -iumen, 6.6 -ampere Lamp
With Mogul Socket and Reactance Coil for 2500 -lumen, 6.6-ampere Lamp.
353639
353640

With Egyptian Junior Refloctolux Top, Glass Canopy



Complete posts are made up in various combinations of three principal parts: column, casing. and top. Commercial Posts as listed on the opposite page are made up in the following combinations.


# CUTTER SINGLE-LIGHT POSTS-Continued <br> Commercial Posts-Continued 

Description
With Sol-Lux Senior Top, Metal Canopy

With Mogul Socket and Auto-Transformer for 6000 -lumen. 20 -ampere Lamp
With Mogul Socket, and Auto-Transformer for $\mathbf{1 0 , 0 0 0}$ lumen, 20-ampere Lamp
With Sol-Lux Senior Top, Glass Canopy

With Mogul Socket and Auto-Transformer for 10,000 -lumen, 20-ampere Lamp

Style No. Ship. Wt.
List

| 334745 | 559 | 144 | 00 |
| :--- | :--- | :--- | :--- |
| 334782 | 559 | 143 | 00 |
| 348740 | 570 | 15200 |  |
| 334747 | 571 | 153 | 60 |
| 344741 | 575 | 167 | 00 |


| 353651 | 561 | 14600 |  |
| :--- | :--- | :--- | :--- |
| 353652 | 561 | 14500 |  |
| 353653 | 572 | 16400 |  |
| 363664 | 573 | 155 | 50 |
| 353655 | 577 | 169 | 00 |

With Meridian Senior Top


With Regent Film Socket
With Medium Multiple Socket
With Medium Multiple Socket
With Mogul Multiple Socket.

With Mogul Socket and Reactance Coil for 2500-lumen, 6.6-ampere Lamp.
With Mogul Socket and Auto-Transformer for 4000 -lumen, 15 -ampere Lamp
With Mogul Socket and Auto-Transformer for $\mathbf{0 0 0}$-lumen, 20-ampere Lamp...
With Mogul Socket and Auto-Transformer for 10.000 -lumen, 20 -ampere Lamp

| 363656 | 563 | 145 | 00 |
| :--- | :--- | :--- | :--- |
| 363657 | 563 | 144 | 00 |
| 363658 | 574 | 15300 |  |
| 363659 | 575 | 164 | 60 |
| 363660 | 579 | 168 | 00 |


| 353661 | 651 | 20300 |  |
| :--- | :--- | :--- | :--- |
| 353662 | 651 | 20200 |  |
| 353663 | 662 | 211 | 00 |
| 353664 | 663 | 212 | 50 |
| 353665 | 667 | 216 | 00 |



With Egyptian Senior Reflectolux Top, Metal Canopy
With Regent Film Socket

With Mogul Socket and Auto-Transtormer for $\mathbf{6 0 0 0 - l u m e n , ~ 2 0 - a m p e r e ~ L a m p . . ~}$
With Mogul Socket and Auto-Transformer for 10,000 -lumen, 20 -ampere Lamp
353674
353675

With Egyptian Senior Refectolux Top, Glass Canopy
With Regent Film Socket.
With Mogul Multiple Socket
With Mogul Socket and Auto-Transformer for 4000 -iumen, 15 -ampere Lamp
With Mogul Socket and Auto-Transformer for 6000 -lumen, 20-ampere Lamp
With Mogul Socket and Auto-Transformer for 10,000 -lumen, 20 -ampere Lamp

With Pagoda Top
With Regent Film Socket .
With Mogul Multiple Socket
With Mogul Socket and Auto-Transformer for 4000 -lumen, 15 -ampere Lamp
With Mogul Socket and Auto-Transformer for 6000 -lumen, 20-ampere Lamp


Complete posts are made up in various combinations of three principal parts: column, casing. and top. Commercial Junior Posts as listed on the opposite page are made up in the following combinations.


## CUTTER SINGLE-LIGHT POSTS-Continued

## Commercial Junior Posts-Continued

Description Style No. Ship. Wt. List

With Sol-Lux Junior Top, Metal Canopy


With Sol-Lux Junior Top, Glass Canopy
With Regent Film Socket

| 353695. | 397 | 11200 |  |
| :--- | :--- | :--- | :--- |
| 353696 | 397 | 11000 |  |
| 353697 | 397 | 11100 |  |
| 353698 | 400 | 12200 |  |
| 353699 | 403 | 12300 |  |
| 353700 | 408 | 120 | 00 |

With Meridian Junior Top

| With | egent Film Sock | 353701 | 395 | 111 | 00 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| With | Medium Multiple Sock | 353702 | 395 | 109 | 90 |
| With | Mogul Multiple Socket | 353703 | 395 | 110 | 00 |
| With | Mogul Socket and Reactance Coil for 1000-lumen, 6.6-ampere Lamp | 353704 | 398 | 121 | 00 |
| With | Mogul Socket and Reactance Coil for 2500-lumen, 6.6-ampere Lamp | 353705 | 401 | 122 | 00 |
| With | Mogul Socket and Auto-Transformer for 4000-lumen, 15-ampere Lamp | 353706 | 406 | 119 | 00 |

## With Octagonal Junior Reflectolux Top



| 353707 | 425 | 128 | 60 |
| :--- | :--- | :--- | :--- |
| 353708 | 425 | 127 | 50 |
| 353709 | 425 | 127 | 60 |
| 353710 | 428 | 138 | 60 |
| 353711 | 431 | 139 | 60 |
| 353712 | 436 | 136 | 60 |
| 353713 | 437 | 138 | 10 |
| 363714 | 441 | 141 | 60 |

## With Egyptian Junior Reflectolux Top, Metal Canopy

| With Regent Film Socket | 353715 | 425 |  |
| :---: | :---: | :---: | :---: |
| With Medium Multiple Socke |  | 425 | 12000 |
| With Mogul Multiple Socket | 353717 | 425 | 12010 |
| With Mogul Socket and Reactance Coil for 1000-lumen, 6.6-ampere Lamp | $\begin{aligned} & 353718 \\ & 353719 \end{aligned}$ | 428 | 13110 |
| With Mogul Socket and Reactance Coil for 2500 -lumen, 6 ,6-ampere Lamp With Mogul Socket and Auto-Transformer for 4000 -lumen, 15 -ampere Lam | $\begin{aligned} & 353719 \\ & 353720 \end{aligned}$ | 431 436 | 13210 |
| With Egyptian Junior Reflectolux Top, Glass Canopy |  |  |  |
| With Regent Film Socket | 353721 | 428 | 12610 |
| With Medium Multiple Socket | 353722 | 428 | 12500 |
| With Mogul Multiple Socket. | 353723 | 428 | 12510 |
| With Mogul Socket and Reactance Coil for 1000-lumen, 6.6-ampere Lamp | 353724 353725 | 431 434 | 13610 |
| With Mogul Socket and Auto-Transformer for 4000 -lumen, 15 -ampere Lamp | 353726 | 439 | 13410 |

CUTTER SINGLE-LIGHT POSTS-Continued
Continental Posts


Complete posts are made up in various combinations of three principal parts: column. casing, and top. Continental Posts as listed on the opposite page are made up in the following combinations.

| Com Plete | - Style Numbers |  |  | Ht to Light Center |  |  |  |  |  | Ht . to Light Center |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Column | Casing | Top |  |  |  | Column | Casing | Top |  |  |
| With Sol-Lux Sr. Top, Metal Canopy |  |  |  |  |  | With Octagonal Jr, Reflectolux Top-Continued |  |  |  |  |  |
| 341826 | 336009 | 336363 | 351270 | 13 | $331 / 2$ | 350824 | 336009 | 336294 | 351323 | 13 | 2 |
| 341825 | 336009 | 336363 | 351271 | 13 | $31 / 2$ | 350825 | 336009 | 336294 | 351325 | 13 | 2 |
| 350804 | 336009 | 336363 | 351272 | 13 | 313 | 350826 | 336009 336009 | 336294 | 351326 | 13 | 2 |
| 350805 $\mathbf{3 5 0 8 0 6}$ | 336009 336009 | 336363 $\mathbf{3 3 6 3 6 3}$ | 351273 351274 | 13 13 | $3{ }^{31 / 2}$ | \$50828 | 336009 336009 | 336294 | 351327 | 13 13 | 2 |
|  |  |  |  | 13 | $31 / 2$ | 350829 | 336009 | 336294 | 351329 | 13 | 2 |
| With Sol-Lux Sr. Top, Glass Canopy . 3 |  |  |  |  |  |  |  |  |  |  |  |
| 350807 | 336009 | 336363 | 351276 | 13 | $31 / 2$ | With Egyptian Sr. Refloctolux Top, Metal Canopy |  |  |  |  |  |
| 350808 | 336009 336009 | 336363 | 351278 351279 | 13 13 | 31/2 |  |  |  |  |  |  |
| 350810 | 336009 | 336363 | 351280 | 13 | $31 / 2$ | 350831 | 336009 | 336294 | 351337 | 13 | 2 |
| 350811 | 336009 | 336363 | 351281 | 13 | $31 / 2$ | 350832 | 336009 | 336294 | 351339 | 13 | 2 |
| With Meridian Sr. Top |  |  |  |  |  | 35083 | 33600 | 336294 | 351340 | 3 | 2 |
| 350812 | 336009 | 336363 | 351298 | 13 | $31 / 2$ |  | 33600 |  | 351341 |  |  |
| 350813 | 336009 | 336363 | 351298 | 13 | 312 | With Egyptian Sr. Refloctolux Top, Glass Canopy |  |  |  |  |  |
| 350814 | 336009 | 336363 | 351299 | 13 | $31 / 2$ |  |  |  |  |  |  |
| 350815 | 336009 | 336363 | 351300 | 13 | 312 | 350835 | 336009 | 336294 | 351342 | 13 | 2 |
| 350816 | 336009 | 336363 | 351301 | 13 | $31 / 2$ | 3508 | 336009 | 336294 | 351344 | 13 | 2 |
| With Octagonal Sr. Reflectolux Top |  |  |  |  |  | 350838 | 336009 | 336294 | 351348 | 13 | 2 |
| 350817 | 336009 | 336294 | 351309 | 13 | $41 / 2$ | 350839 | 336009 | 336294 | 351348 | 13 | 2 |
| 350818 | 336009 | 336294 | 351311 | 13 | $41 / 2$ |  |  |  |  |  |  |
| 350819 | 336009 | 336294 | 351313 | 13 | $41 / 2$ | With Pagoda Top |  |  |  |  |  |
| 350820 | 336009 | 336294 | 351314 | 13 | $41 / 2$ |  |  |  |  |  |  |
| 350821 | 336009 | 336294 | 351315 | 13 | $41 / 2$ | 350840 | 336009 | 336294 | 351365 | 13 |  |
| With Octagonal Jr. Refloctolux Top |  |  |  |  |  | 35084 | 336009 336009 | 336294 | 351367 | 13 |  |
| 350822 | 336009 | 336294 | 351320 | 13 | 2 | 350843 | 336009 | 336294 | 351385 | 13 |  |
| 350823 | 338009 | 336294 | 351322 | 13 | 2 | 350844 | 336009 | 336294 | 351386 | 13 | 1 |
|  | Order by Style Number |  |  |  |  |  |  |  |  |  |  |


| May, 1923 | Westinghouse Ornamental Street Lighting Equipment |
| :--- | :--- |

## CUTTER SINOLE-LIGHT POSTS-Continued

## Continental Posts-Continued

Description $\quad$ Style No. $\stackrel{\text { Ship. Wt. }}{\text { Lis. }} \quad \stackrel{\text { List }}{\text { Price }}$

With Sol-Lux Senior Top, Metal Canopy



|  |  |  |  |
| :--- | :--- | :--- | :--- |
| 350807 | 640 | 13700 |  |
| 350808 | 640 | 136 | 00 |
| 350809 | 651 | 145 | 00 |
| 350810 | 652 | 146 | 50 |
| 350811 | 656 | 150 | 00 |

With Meridian Senior Top


| 350812 | 642 | 13600 |  |
| :--- | :--- | :--- | :--- |
| 350813 | 642 | 13500 |  |
| 360814 | 653 | 144 | 00 |
| 350815 | 654 | 145 | 50 |
| 360816 | 658 | 149 | 00 |

With Octagonal Senior Reflectolux Top


| 350822 | 634 | 14900 |  |
| :--- | :--- | :--- | :--- |
| 350823 | 634 | 147 | 90 |
| 350824 | 634 | 14800 |  |
| 360825 | 637 | 15900 |  |
| 350826 | 640 | 160 | 00 |
| 350827 | 645 | 157 | 00 |
| 350828 | 646 | 158 | 50 |
| 350829 | 650 | 162 | 00 |

## With Egyptian Senior Reflectolux Top, Metal Canopy

With Regent Film Socket

With Mogul Socket and Auto-Transformer for $\mathbf{6 0 0 0}$-lumen, $\mathbf{2 0}$-ampere Lamp.
With Mogul Socket and Auto-Transformer for $\mathbf{1 0 . 0 0 0 - l u m e n , ~ 2 0 - a m p e r e ~ L a m p ~}$

| 350830 | 634 | 144 | 00 |
| :--- | :--- | :--- | :--- |
| 350831 | 634 | 143 | 00 |
| 350832 | 645 | 15200 |  |
| 350833 | 646 | 15350 |  |
| 350834 | 650 | 157 | 00 |

## With Egyptian Senior Reflectolux Top, Glass Canopy

With Regent Film Socket
With Mogul Multiple Socket
With Mogul Socket and Auto-Transformer for 4000 -lumen, 15 -ampere Lamp
With Mogul Socket and Auto-Transformer for 6000 -lumen, 20-ampere Lamp.
With Mogul Socket and Auto-Transformer for 10,000 -lumen, 20-ampere Lamp.


| 637 | 14900 |  |
| :--- | :--- | :--- |
| 637 | 148 | 00 |
| 648 | 167 | 00 |
| 649 | 158 | 50 |
| 653 | 162 | 00 |

With Pagoda Top
With Regent Film Socket.
With Mogul Multiple Socket
With Mogul Socket and Auto-Transformer for 4000 liumen, is-ampere Lamp
With Mogul Socket and Auto-Transformer for 6000 -lumen, 20-ampere Lamp.
With Mogul Socket and Auto-Transformer for 10,000 -lumen, 20-ampere Lamp

| 350840 | 709 | 17600 |  |
| :--- | :--- | :--- | :--- |
| 350841 | 709 | 175 | 00 |
| 350842 | 720 | 184 | 00 |
| 350843 | 721 | 185 | 50 |
| 350844 | 725 | 189 | 00 |

Order by Style Number

CUTTER SINGLE-LIGHT POSTS-Continued


Complete posts are made up in various combinations of three principal parts: column, casing and top. Continental Medium Posts as listed on the opposite page are made up in the following combinations.

| Complete Post | CStyle | Casing | Top | Ft. | In. | Complete Post | -Style <br> Column | Casing | Top | Ht. Lig Cen Ft. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | With Sol-Lux Sr. Top, Metal Canopy |  |  |  |  | With Octasonal Jr. Reflectolux Top-Continued |  |  |  |  |  |
| $\begin{aligned} & 341828 \\ & 341827 \\ & 350845 \\ & 350846 \\ & 350847 \end{aligned}$ | 336311 | 336363 | 351270 | 12 | $31 / 2$ | 350865 | 336311 | 336294 | 351323 | 12 | 2 |
|  | 336311 | 336363 | 351271 | 12 | $31 / 2$ | 350866 | 336311 | 336294 | 351325 | 12 | 2 |
|  | 336311 | 336363 | 351272 | 12 | $31 / 2$ | 350867 | 336311 | 336294 | 351326 | 12 | 2 |
|  | 336311 | 336363 | 351273 | 12 | $31 / 2$ | 350868 | 336311 | 336294 | 351327 | 12 | 2 |
|  | 336311 | 336363 | 351274 | 12 | $31 / 2$ | 350869 | 336311 | 336294 | 351328 | 12 | 2 |
| With Sol-Lux Sr. Top, Glass Canopy 300803012 |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & 350848 \\ & 350849 \\ & 350850 \\ & 350851 \\ & 350852 \end{aligned}$ | 336311 | 336383 | 351276 | 12 | $31 / 2$ | With Esyptian Sr. Refectolux Top, Metal Canopy |  |  |  |  |  |
|  | 336311 | 336363 | 351278 | 12 | $31 / 2$ |  |  |  |  |  |  |
|  | 336311 | 336363 | 351279 | 12 | $31 / 2$ | 350871 | 336311 | 336294 | 351335 | 12 | 2 |
|  | 336311 | 336363 | 351280 | 12 | $31 / 2$ | 350872 | 336311 | 336294 | 351337 | 12 | 2 |
|  | 336311 | 336363 | 351281 | 12 | 312 | 350873 | 336311 | 336294 | 351339 | 12 | 2 |
|  | With Meridian Sr. Top |  |  |  |  | 350874 | 336311 | 336294 | 351340 | 12 | 2 |
|  |  |  |  |  |  | 350875 | 336311 | 336294 | 361341 | 12 | 2 |
| 350853 | 336311 | 336363 | 351296 | 12 | 31/2 |  |  |  |  |  |  |
| 350854 | 336311 | 336363 | 351298 | 12 | $31 / 2$ | With Esyptian Sr. Reflectolux Top, Glass Canopy |  |  |  |  |  |
| 350855 | 336311 | 336363 | 351298 | 12 | $31 / 2$ |  |  |  |  |  |  |
| 350866 | 336311 | 336363 | 351300 | 12 | $31 / 2$ | 350876 | 336311 | 336294 | 351342 | 12 | 2 |
| 350857 | 336311 | 336363 | 351301 | 12 | $31 / 2$ | 350877 | 336311 | 336294 | 351344 | 12 | 2 |
| With Octagonal Sr. Refectolux Top |  |  |  |  |  | 350878 | 336311 | 336294 | 351346 | 12 | 2 |
|  |  |  |  |  |  | 350879 | 336311 | 336294 | 351347 | 12 | 2 |
| 350858 | 336311 | 336294 | 351309 | 12 | $41 / 2$ | 350880 | 336311 | 336294 | 361348 | 12 | 2 |
| 350859 | 336311 | 336294 | 351311 | 12 | $41 / 2$ |  |  |  |  |  |  |
| 350860 | 336311 | 336294 | 351313 | 12 | $41 / 8$ | With Pagoda Top |  |  |  |  |  |
| 350861 | 336311 | 336294 | 351314 | 12 | $41 / 2$ |  |  |  |  |  |  |
| 350862 | 336311 | 336294 | 351315 | 12 | $41 / 3$ | 350881 | 336311 | 336294 | 351365 | 12 | $13 / 3$ |
| With Octagonal Jr. Refiectolux Top |  |  |  |  |  | 350882 | 336311 | 336294 | 351367 | 12 | $11 / 3$ |
|  |  |  |  |  |  | 350883 | 336311 | 336294 | 361384 | 12 | $11 /$ |
| 350863 | 336311 | 336294 | 351320 | 12 | 2 | 350884 | 336311 | 336294 | 351385 | 12 | $11 / 2$ |
| 350864 | 336311 | 336294 | 361322 | 12 | 2 | 350885 | 336311 | 336294 | 361386 | 12 | $11 / 2$ |

# CUTTER SINGLE-LIGHT POSTS-Continued <br> Continental Medium Posts-Continued 

Style No. Ship. Wt. List
With Sol-Lux Senior Top, Metal Canopy



| 350848 | 551 | 11200 |
| :--- | :--- | :--- |
| 350849 | 551 | 11100 |
| 350850 | 562 | 12000 |
| 360851 | 563 | 12150 |
| 360862 | 567 | 12600 |

With Meridian Senior Top




| 350863 | 545 | 12400 |
| :--- | :--- | :--- |
| 350864 | 545 | 12290 |
| 350865 | 545 | 12300 |
| 350866 | 548 | 13400 |
| 350867 | 551 | 13500 |
| 350868 | 556 | 13200 |
| 350869 | 557 | 13350 |
| 360870 | 561 | 13700 |

With Egyptian Senior Refloctolux Top, Metal Canopy

350871

With Mogul Socket and Auto-Transformer for $\mathbf{1 0 , 0 0 0}$-lumen, 20-ampere Lamp

| 360853 | 553 | 11100 |
| :--- | :--- | :--- |
| 350854 | 553 | 11000 |
| 350865 | 564 | 11900 |
| 350856 | 565 | 12050 |
| 350867 | 569 | 12400 |


| 350858 | 610 | 16900 |
| :--- | :--- | :--- |
| 350859 | 610 | 16800 |
| 350860 | 621 | 17700 |
| 350861 | 622 | 17850 |
| 350862 | 626 | 18200 |

## With Egyptian Senior Reflectolux Top, Glass Canopy



With Mogul Socket and Auto-Transformer for 10,000-lumen, 20-ampere Lamp


## With Pagoda Top




620
620
631
632


With Mogul Socket and Auto-Transformer for 10,000-lumen, 20-ampere Lamp
Order by Style Number

## CUTTER SINGLE-LIGHT POSTS-Continued

Continental Junior Posts


Complete posts are made up in various combinations of three principal parts: column, casing, and top. Continental Junior Posts as listed on the opposite page are made up in the following combinations.

|  |  |  |  |
| :--- | :--- | :--- | :--- |
| Com- <br> plete <br> Post | Style | Numbers |  |



| With Sol-Lux Jr. Top, Metal Canopy |  |  |  |  |  |  | With Octagonal Jr. Reflectolux Top |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 341831 | 336016 | 351380 | 351282 | 10 | $81 / 2$ | 350901 | 336016 |  | 351320 | 10 | 7 |
| 341829 | 336016 | 351380 | 351284 | 10 | $81 / 2$ | 350902 | 336016 | 351381 | 351322 | 10 | 7 |
| 341830 | 336016 | 351380 | 351285 | 10 | $81 / 2$ | 350903 | 336016 | 351381 | 351323 | 10 | 7 |
| 350886 | 336016 | 336364 | 351286 | 10 | $81 / 2$ | 350904 | 336016 | 336293 | 351325 | 10 | 7 |
| 350887 | 336016 | 336364 | 351287 | 10 | $81 / 2$ | 350905 | 336016 | 336293 | 351326 | 10 | 7 |
| 350888 | 338016 | 336364 | 351288 | 10 | $81 / 2$ | 350906 | 336016 | 336293 | 351327 | 10 | 7 |
|  |  |  |  | 10 |  | 350907 | 336016 | 336293 | 351328 | 10 | 7 |
|  |  |  |  |  |  | 350908 | 336016 | 336293 | 351329 | 10 | 7 |
| With Sol-Lux Jr. Top, Glase Canopy |  |  |  |  |  | With Egyptian Jr. Refectolux Top, Metal Canopy |  |  |  |  |  |
| 350889 | 336016 | 351380 | 351289 | 10 | $81 / 2$ |  |  |  |  |  |  |
| 350890 | 336016 | 351380 | 351291 | 10 | $81 / 2$ | 350909 | 336016 | 351381 | 351349 | 10 | 7 |
| 350891 | 336016 | 351380 | 351292 | 10 | $81 / 2$ | 350910 | 336016 | 351381 | 351351 | 10 | 7 |
| 350892 | 336016 | 336364 | 351293 | 10 | 812 | 350911 | 336016 | 351381 | 351352 | 10 | 7 |
| 350893 | 336016 | 336364 | 351294 | 10 | 81.1 | 350912 | 336016 | 336293 | 351354 | 10 | 7 |
| 350894 | 336016 | 336364 | 351295 | 10 | $81 / 2$ | 350913 | 336016 | 336293 336293 | 351355 351356 | 10 10 | 7 |
| With Meridian Jr. Top |  |  |  |  |  | With Esyptian Jr. Reflectolux Top, Glass Canopy |  |  |  |  |  |
| 350895 | 336016 | 351380 | 351302 | 10 | $81 / 2$ | 350915 | 336016 | 351381 | 351357 | 10 | 7 |
| 350896 | 336016 | 351380 | 351304 | 10 | $8 \%$ | 350916 | 336016 | 351381 | 351359 | 10 | 7 |
| \$50897 | 336016 | 351380 | 351305 | 10 | $81 / 2$ | 350917 | 336016 | 351381 | 351360 | 10 | 7 |
| 350898 | 336016 | 336364 | 351306 | 10 | 81.2 | 350918 | 336016 | 336293 | 351362 | 10 | 7 |
| 380899 | 336016 | 336364 | 351307 | 10 | $81 / 3$ | 350919 | 336016 | 336293 | 351363 | 10 | 7 |
| 350900 | 336016 | 336364 | 361308 | 10 | 8 12 | 350920 | 336016 | 336293 | 351364 | 10 | 7 |

[^42]
## CUTTER SINGLE-LIGHT POSTS-Continued

## Continental Junior Posts-Continued

## Description

Style No. \(\begin{gathered}Ship. Wt.<br>Lbs.\end{gathered} \quad \begin{gathered}List<br>Price\end{gathered}\)

With Sol-Lux Junior Top, Metal Canopy


With Egyptian Junior Reflectolux Top, Metal Canopy
With Regent Film Socket
With Medium Multiple Socket
With Mogul Multiple Socket.
With Mogul Socket and Reactance Coil for 1000 -lumen, 6.6-ampere Lamp
With Mogul Socket and Reactance Coil for 2500 -lumen, 6.6-ampere Lamp..
With Mogul Socket and Auto-Transformer for 4000 -lumen, 15 -ampere Lamp
350909

With Egyptian Junior Refloctolux Top, Glass Canopy

| With Regent Film Socket <br> With Medium Multiple Socket. <br> With Mogul Multiple Socket <br> With Mogul Socket and Reactan <br> With Mogul Socket and Reactan <br> With Mogul Socket and Auto-T |  |  |
| :---: | :---: | :---: |
|  |  |  |
|  |  |  |
|  |  |  |
|  |  |  |
|  |  |  |

With Medium Multiple Socke
With Mogul Socket and Reactance Coil for 1000 -lumen. 6.6-ampere Lamp
With Mogul Socket and Auto-Transformer for 4000-lumen, 15-ampere Lamp


Complete posts are made up in various combinations of three principal parts: column, casing, and top. Capitol Posts as listed complete on the opposite page are made up in the following combinations.

| Complete Post | -Style | Numbers | Ht. to Light |  | Com- |  | Prs |  | Ht. to Light |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | plete |  |  |  |  |
|  | Column | Casing | Top | Ft. In. | Post | Column | Casing | Top | Ft. In. |


May, $1923 \quad$ Westinghouse Ornamental Street Lighting Equipment $\quad$ Section 8-B

# CUTTER SINGLE-LIGHT POSTS-Continued <br> <br> Capitol Posts-Continued 

 <br> <br> Capitol Posts-Continued}

## Description <br> With Sol-Lux Senior Top, Metal Canopy

Style No. $\qquad$
Lbs.
List
Price

With Regent Film Socket
With Mogul Multiple Socket
With Mogul Socket and Auto-Transformer for 4000-1umen, 15-ampere Lamp
With Mogul Socket and Auto-Transformer for 10,000 -lumen, 20 -ampere Lamp

| 341843 | 617 | 8135 | 00 |
| ---: | ---: | ---: | ---: |
| 341842 | 617 | 134 | 00 |
| 350921 | 628 | 143 | 00 |
| 360922 | 629 | 144 | 60 |
| 350923 | 633 | 148 | 00 |

## With Sol-Lux Senior Top, Glass Canopy

With Regent Film Socket
With Mogul Multiple Socket

| 350924 | 619 | 137 | 00 |
| :--- | :--- | :--- | :--- |
| 350926 | 619 | 136 | 00 |
| 350926 | 630 | 146 | 00 |
| 350927 | 631 | 146 | 50 |
| 350928 | 635 | 150 | 00 |

With Mogul Socket and Auto-Transformer for $\mathbf{4 0 0 0}$-lumen, 15 -ampere Lamp
With Mogul Socket and Auto-Transformer for $\mathbf{1 0 , 0 0 0}$-lumen, 20 -ampere Lamp

## With Meridian Senior Top

With Regent Film Socket
With Mogul Multiple Socket
With Mogul Socket and Auto-Transformer for 4000 -lumen, 15 -ampere Lamp With Mogul Socket and Auto-Transformer for 6000 -lumen, 20-ampere Lamp

| 350929 | 621 | 13600 |  |
| :--- | :--- | :--- | :--- |
| 360930 | 621 | 136 | 00 |
| 350931 | 632 | 144 | 00 |
| 350932 | 633 | 145 | 60 |
| 360933 | 637 | 149 | 00 |

With Octagonal Senior Refloctolux Top
With Regent Film Socket
With Mogul Multiple Socket
With Mogul Socket and Auto-Transformer for 4000 -iumen, is.anpere Lamp
With Mogul Socket and Auto-Transformer for 10,000 -lumen, 20 -ampere Lamp.

|  |  |  |  |
| :--- | :--- | :--- | :--- |
| 350934 | 678 | 19400 |  |
| 350935 | 678 | 19300 |  |
| 350936 | 689 | 20200 |  |
| 350937 | 690 | 203 | 50 |
| 350938 | 694 | 207 | 00 |

With Octagonal Junior Refloctolux Top
With Regent Film Socket.
With Medium Multiple Socket

With Mogul Socket and Reactance Coil or 1000 -lumen, 6.6 -ampere Lamp
With Mogul Socket and Auto-Transformer for 4000 -lumen, 15 -ampere Lamp
With Mogul Socket and Auto-Transformer for $6000-\mathrm{lumen}$, 20 -ampere Lamp
With Mogul Socket and Auto-Transformer for 10,000 -lumen, 20 -ampere Lamp


| 613 |  |
| :---: | :---: |
| 613 613 | 148 |
| 616 | 158 |
| 619 |  |
| 4 | 15 |
| 629 |  |

## With Egyptian Senior Refloctolux Top, Metal Canopy

With Regent Film Socket
With Mogul Multiple Socket
With Mogul Socket and Auto-Transformer for 4000 lumen, 15 -ampere Lamp
With Mogul Socket and Auto-Transformer for $\mathbf{6 0 0 0}$-lumen, 20 -ampere Lamp
With Mogul Socket and Auto-Transformer for 10,000 -lumen, 20 -ampere Lamp



With Egyptian Senior Reflectolux Top, Glass Canopy
With Regent Film Socket.
With Mogul Multiple Socket
With Mogul Socket and Auto-Transformer for 4000 -iumen, is-ampere Lamp
With Mogul Socket and Auto-Transformer for 6000 -lumen, 20 -ampere Lamp
With Mogul Socket and Auto-Transformer for 10,000 -lumen, 20-ampere Lamp

| 350952 | 616 | 14900 |  |
| :--- | :--- | :--- | :--- |
| 350953 | 616 | 148 | 00 |
| 350954 | 627 | 157 | 00 |
| 350956 | 628 | 168 | 50 |
| 350966 | 632 | 162 | 00 |

With Pagoda Top
With Regent Film Socket
With Mogul Multiple Socke
With Mogul Socket and Auto-Transformer fro 4000 lumen, is-ampere Lamp
With Mogul Socket and Auto-Transformer for 6000 -lumen, 20 -ampere Lamp.

| 350957 | 688 | 17600 |  |
| :--- | :--- | :--- | :--- |
| 350958 | 688 | 17500 |  |
| 350959 | 699 | 184 | 00 |
| 350960 | 700 | 185 | 50 |
| 350961 | 704 | 189 | 00 |

Order by Style Number


Complete posts are made up in various combinations of three principal parts: column, casing, and top. Capitol Junior Posts as listed on the opposite page are made up in the following combinations, which are listed and illustrated elsewhere in this section.

| Com plete Post | Style | NUMBERS --> |  | Ht. to Light |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |
|  | Column | Casing | Top | Pt. In |

$\xrightarrow[\substack{\text { Com- } \\ \text { plete } \\ \text { Post }}]{ }$

Style Numbers
Column Casing Top
Ht. to
Light
Center
Ft. In.
With Octagonal Jr. Refectolux Top-Continued

|  | 350982 | 336102 | 336294 | 351323 | 11 |
| :--- | :--- | :--- | :--- | :--- | :--- |
| $351 / 1$ |  |  |  |  |  |
| 350983 | 336102 | 336294 | 351325 | 11 | $71 / 2$ |
| 350984 | 336102 | 336294 | 351326 | 11 | $71 / 2$ |
| 350985 | 336102 | 336294 | 361327 | 11 | $71 / 2$ |
| 350986 | 336102 | 336294 | 351328 | 11 | $71 / 2$ |
| 350987 | 336102 | 336294 | 351329 | 11 | $71 / 2$ |

With Egyptian Sr. Refectolux Top, Metal Canopy

| 350988 | 336102 | 336294 | 351336 | 11 | $71 / 2$ |
| :--- | :--- | :--- | :--- | :--- | :--- |
| 360989 | 336102 | 336294 | 351337 | 11 | $71 / 3$ |
| 350990 | 336102 | 336294 | 351339 | 11 | $71 / 2$ |
| 360991 | 336102 | 336294 | 351340 | 11 | $71 / 2$ |
| 360992 | 336102 | 336294 | 351341 | 11 | $71 / 4$ |


| With Esyptian Sr. Refectolux Top, Glass Canopy |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 350993 | 336102 | 336294 | 351342 | 11 | $71 / 8$ |
| 350994 | 336102 | 336294 | 351344 | 11 | $71 /$ |
| 350995 | 336102 | 336294 | 351346 | 11 | $71 / 2$ |
| 350996 | 336102 | 336294 | 351347 | 11 | $71 / 8$ |
| 350997 | 336102 | 336294 | 351348 | 11 | $71 / 2$ |


| With Pagoda Top |  |  |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :---: |
| 350998 | 336102 | 336294 | 351365 | 11 | 7 |  |
| 350999 | 336102 | 336294 | 351367 | 11 | 7 |  |
| 351000 | 336102 | 336294 | 351384 | 11 | 7 |  |
| 351001 | 336102 | 336294 | 351385 | 11 | 7 |  |
| 351002 | 336102 | 336294 | 351386 | 11 | 7 |  |

## CUTTER SINGLE-LIGHT POSTS-Continued

## Capitol Junior Posts-Continued

## Description

With Sol-Lux Senior Top, Metal Canopy
With Regent Film Socket
With Mogul Multiple Socket
With Mogul Scoket and Auto-Transformer for 4000 -iumen, is-ampere Lamp
With Mogul Socket and Auto-Transformer for 6000 -lumen, 20-ampere Lamp
With Mogul Socket, and Auto-Transformer for 10,000-lumen, 20-ampere Lamp
With Sol-Lux Senior Top, Glass Canopy



With Mogul Socket and Auto-Transformer for 10,000 -lumen, 20 -ampere Lamp

Style No. $\quad$\begin{tabular}{c}
Ship. Wt.

$\quad$

List <br>
Price
\end{tabular}

## With Meridian Senior Top

With Regent Film Socket. .
With Mogul Multiple Socket
With Mogul Socket and Auto-Transformer for 4000 -lumen, 15 -ampere Lamp
With Mogul Socket and Auto-Transformer for 6000 -lumen, 20 -ampere Lamp.
With Mogul Socket and Auto-Transformer for 10,000 -lumen, 20 -ampere Lamp

| 350970 | 566 | 12600 |  |
| :--- | :--- | :--- | :--- |
| 350971 | 566 | 12500 |  |
| 350972 | 577 | 13400 |  |
| 350973 | 578 | 13550 |  |
| 350974 | 582 | 139 | 00 |

With Octagonal Senior Reflectolux Top
With Regent Film Socket
With Mogul Multiple Socket
With Mogul Socket and Auto-Transformer for 4000 -lumen, 15 -ampere Lamp
With Mogpl Socket and Auto-Transformer for 6000-lumen, 20-ampere Lamp
With Mogul Socket and Auto-Transformer for 10,000 -lumen, 20 -ampere Lamp
With Octagonal Junior Refloctolux Top
With Regent Film Socket
With Medium Multiple Socke
With Mogul Multiple Socket
With Mogul Socket and Reactance Coil for 1000 -iumen, 6.6 -ampere Lamp
With Mogul Socket and Reactance Coil for 2500-lumen, 6.6-ampere Lamp
With Mogul Socket and Auto-Transformer for 4000 -lumen, 15 -ampere Lamp
With Mogul Socket and Auto-Transformer for
With Mogul
Socket and Auto-Transformer for 1000 -lumen,

## With Egyptian Senior Reflectolux Top, Metal Canopy

With Regent Film Socket
With Mogul Multiple Socket
With Mogul Sorket and Auto-Transformer for 4000 -lumen, is-ampere Lamp
With Mogul Socket and Auto-Transformer for 6000 -lumen, 20-ampere Lamp
With Mogul Socket and Auto-Transformer for 10,000 -lumen, 20 -ampere Lamp.

350988
350989
350990
350991

| 558 | 13400 |  |
| :--- | :--- | :--- |
| 558 | 13300 |  |
| 569 | 14200 |  |
| 570 | 143 | 50 |
| 574 | 147 | 00 |

## With Egyptian Senior Refloctolux Top, Glass Canopy

With Regent Film Socket
350993
350993
350994
350995
With Mogul Multiple Socket. . . . . . . . . . . . . . . . . . . . . . . . . . . . . .
With Mogul Socket and Auto-Transformer for 4000 -lumen, 15-ampere Lamp
With Mogul Socket and Auto-Transformer for 6000 lumen, 20-ampere Lamp
350996
350997
With Mogul Socket and Auto-Transformer for $\mathbf{6 0 0 0}$-lumen, 20 -ampere Lamp.
With Mogul Socket and Auto-Transformer for 10,000 -lumen, 20 -ampere Lamp.

| 561 | 13900 |  |
| :--- | :--- | :--- |
| 561 | 138 | 00 |
| 572 | 147 | 00 |
| 573 | 14880 |  |
| 577 | 15200 |  |

With Pagoda Top



Complete posts are made up in various combinations of three principal parts: column, casing, and top. Broadway Posts as listed on the opposite page are made up in the following combinations.


## CUTTER SINGLE-LIGHT POSTS-Continued

## Broadway Posts-Continued

Description $\quad$ Style No. ${ }^{\text {Ship. Wt. }} \quad \stackrel{\text { List }}{\text { Lice }}$
With Sol-Lux Senior Top, Metal Canopy




| 351011 | 663 | 136 | 00 |
| :--- | :--- | :--- | :--- |
| 351012 | 663 | 135 | 00 |
| 351013 | 674 | 144 | 00 |
| 351014 | 675 | 145 | 60 |
| 351015 | 679 | 149 | 00 |

With Octagonal Senior Refloctolux Top
With Regent Film Socket . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . .
With Mogul Multiple Socket.
With Mogul Socket and Auto-Transformer for 4000 -lumen, 15 -ampere Lamp.
With Mogul Socket and Auto-Transformer for 6000 -lumen, 20-ampere Lamp.

| 351016 | 720 | 194 | 00 |
| :--- | :--- | :--- | :--- |
| 351017 | 720 | 193 | 00 |
| 351018 | 731 | 202 | 00 |
| 351019 | 732 | 203 | 50 |
| 351020 | 736 | 207 | 00 |

With Octagonal Junior Reflectolux Top


## With Egyptian Senior Reflectolux Top, Metal Canopy

With Regent Film Socket.
361029
351030
With Mogul Socket and Auto-Transformer for 4000 - 1 . . . . . . . . . . . . . . . . . . . . . . . . . 351030
351031
With Mogul Socket and Auto-Transformer for 4000 -lumen, 15 -ampere Lamp 351031
351032
With Mogul Socket and Auto-Transformer for 10,000-lumen, 20-ampere Lamp

| 655 | 144 | 00 |
| :--- | :--- | :--- |
| 655 | 143 | 00 |
| 666 | 152 | 00 |
| 667 | 163 | 50 |
| 671 | 167 | 00 |

With Egyptian Senior Reflectolux Top, Glass Canopy


CUTTER SINGLE-LIGHT POSTS-Continued


Complete posts are made up in various combinations of three principal parts: column, casing, and top. Broadway Junior Posts as listed on the opposite page are made up in the following combinations.

| Complete Post | Style | Cars | Top |  | to ht In. In. | Complete Post | Style Column | Numbers Casing | Top | Ht. Ligh Cent Ft. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| With Sol-Lux Sr. Top, Metal Canopy |  |  |  |  |  | With Octagonal Jr. Reflectolux Top-Continued |  |  |  |  |  |
| 341861 | 335752 | 336363 | 351270 | 12 | $21 / 3$ | 351066 | 335752 | 336294 | 351323 | 12 | 1 |
| 341860 | 335752 | 336363 | 351271 | 12 | 212 | 351067 | 335752 | 336294 | 351325 | 12 | 1 |
| 351045 | 335752 | 336363 | 351272 | 12 | $21 / 2$ | 351088 | 335752 | 336294 | 351326 | 12 | 1 |
| 361046 | 335752 | 336363 | 351273 | 12 | $21 / 2$ | 351089 | 335752 | 336294 | 351327 | 12 | 1 |
| 351047 | 335752 | 336363 | 351274 | 12 | $21 / 2$ | 351070 | 335752 | 336294 | 351328 | 12 | 1 |
| With Sol-Lux Sr. Top, Clase Canopy $\quad 361071$ |  |  |  |  |  |  |  |  |  |  |  |
| 351048 | 335752 | 336363 | 351276 | 12 | 215 | With Egyptian Sr. Reflectolux Top, Metal Canopy |  |  |  |  |  |
| 351049 | 335752 | 336363 | 351278 | 12 | $21 / 2$ |  |  |  |  |  |  |
| 351050 | 335752 | 336363 | 351279 | 12 | $21 / 2$ | 351072 | 335752 | 336294 | 351335 | 12 | 1 |
| 351051 | 335752 | 336363 | 351280 | 12 | $21 / 3$ | 351073 | 335752 | 336294 | 351337 | 12 | 1 |
| 351052 | 335752 | 336363 | 351281 | 12 | 218 | 351074 | 335752 | 336294 | 351339 | 12 | 1 |
| With Meridian Sr. Top |  |  |  |  |  | 351076 | 335752 | 336294 | 351340 | 12 | 1 |
|  |  |  |  |  |  | 351077 | 335762 | 336294 | 351341 | 12 | 1 |
| 351053 | 335752 | 336363 | 351296 | 12 | $21 / 2$ |  |  |  |  |  |  |
| 351054 | 335752 | 336363 | 351298 | 12 | $21 / 3$ | With Egyptian Sr. Reflectolux Top, Glase Canopy |  |  |  |  |  |
| 351055 | 335752 | 336363 | 351299 | 12 | $21 / 2$ |  |  |  |  |  |  |
| 351056 | 335752 | 336363 | 351300 | 12 | $21 / 2$ | 351078 | 335752 | 336294 | 351342 | 12 | 1 |
| 351057 | 335752 | 338363 | 351301 | 12 | $21 / 2$ | 351079 | 335752 | 336294 | 351344 | 12 |  |
| With Octagonal Sr. Refectolux Top |  |  |  |  |  | 351080 | 335752 | 336294 | 351346 | 12 | 1 |
|  |  |  |  |  |  | 351081 | 335752 | 336294 | 351347 | 12 | 1 |
| 351058 | 335752 | 336294 | 351309 | 12 | $31 / 5$ | 351082 | 335762 | 336294 | 351348 | 12 | 1 |
| 351059 | 335752 | 336294 | 351311 | 12 | $31 / 2$ |  |  |  |  |  |  |
| 351081 | 335752 | 336294 | 351313 | 12 | $31 / 2$ | With Pagoda Top |  |  |  |  |  |
| 351062 | 335752 | 336294 | 351314 | 12 | $31 / 2$ |  |  |  |  |  |  |
| 351063 | 335752 | 336294 | 351315 | 12 | $31 / 2$ | 351083 | 335752 | 336294 | 361366 | 12 | 1/2 |
| With Octagonal Jr. Refectolux Top |  |  |  |  |  | 351084 | 335752 | 336294 | 351367 | 12 | 2 |
|  |  |  |  |  |  | 351085 | 335752 | 336294 | 351384 | 12 | 3 |
| 351064 | 335752 | 336294 | 351320 | 12 | 1 | 351086 | 335752 | 336294 | 351385 | 12 | $1 / 2$ |
| 361065 | 335752 | 336294 | 351322 | 12 | 1 | 351087 | 335752 | 336294 | 361386 | 12 | $1 / 2$ |

## CUTTER SINGLE-LIGHT POSTS-Continued

Broadway Junior Posts-Continued
Description $\quad$ Style No. $\xrightarrow[\text { Lbs. }]{\text { Ship. Wt. }} \underset{\text { Price }}{\text { List }}$

With Sol-Lux Senior Top, Metal Canopy




| 351053 | 583 | 13100 |
| ---: | ---: | ---: | ---: |
| 351054 | 583 | 13000 |
| 351055 | 594 | 13900 |
| 351056 | 595 | 14050 |
| 351057 | 599 | 14400 |

With Octagonal Senior Reflectolux Top


| 351058 | 640 | 18900 |
| :--- | :--- | :--- | :--- |
| 351069 | 640 | 18800 |
| 351061 | 651 | 19700 |
| 351062 | 652 | 19860 |
| 361063 | 656 | $\mathbf{2 0 2} 00$ |

With Octagonal Junior Refloctolux Top

| With Regent Film Socket <br> With Medium Multiple Socket <br> With Mogul Multiple Socket <br> With Mogul Socket and Reactance Coil for 1000 -iumen, 6.6 -ampere Lamp <br> With Mogul Socket and Reactance Coil for 2500 -lumen, 6.6-ampere Lamp <br> With Mogul Socket and Auto-Transformer for 4000-lumen, 15-ampere Lamp <br> With Mogul Socket and Auto-Transformer for $\mathbf{6 0 0 0}$-lumen, 20 -ampere Lamp <br> With Mogul Socket and Auto-Transformer for $\mathbf{1 0 , 0 0 0}$-lumen, 20-ampere Lam |  |  |
| :---: | :---: | :---: |
|  |  |  |
|  |  |  |
|  |  |  |
|  |  |  |
|  |  |  |
|  |  |  |
|  |  |  |


| 351064 | 575 | 14400 |
| :---: | :---: | :---: |
| 351086 | 575 | 14300 |
| 351087 | 578 | 15400 |
| 351088 | 581 | 15500 |
| 351069 351070 | 588 587 | 15200 153 50 |
| 351071 | 591 | 15700 |

## With Egyptian Senior Reflectolux Top, Metal Canopy

With Regent Film Socket
 351072

With Mogul Socket and $\Lambda$ uto-Transformer for $\mathbf{1 0 , 0 0 0}$-lumen, 20-ampere Lamp
361076
351077
586
587

With Egyptian Senior Reflectolux Top, Glass Canopy
With Regent Film Socket
With Mogul Multiple Socket
351078
With Mogul Socket and Auto-Transformer for 4000 -lumen, 15 -ampere Lamp 351079
351080 351080

## With Pagoda Top

With Regent Film Socket . .
With Mogul Multiple Socket.
351083
With Mogul Socket and Auto-Transformer for 4000 -lumen, 15 -ampere Lamp
With Mogul Socket and Auto-Transformer for $\mathbf{4 0 0 0}$-iumen, 15 -ampere Lamp. 351084
351085 351085
351086 351086
351087


Complete posts are made up in various combinations of three principal parts: column, casing, and top. Grand View Posta as listed on the opposite page are made up in the following combinations.


# CUTTER SINGLE-LIGHT POSTS-Continued <br> Grand View Posts-Continued <br> Description $\quad$ Style No. $\begin{array}{cc}\text { Ship. Wt. } & \begin{array}{c}\text { List } \\ \text { Lis. }\end{array} \\ \text { Price }\end{array}$ 

With Sol-Lux Senior Top, Metal Canopy


With Meridian Senior Top
With Regent Film Socket.
With Mogul Multiple Socket
With Mogul Socket and Auto-Transformer for 4000 -iumen, 15 -ampere Lamp
With Mogul Socket and Auto-Transformer for 6000 -lumen, 20 -ampere Lamp.
With Mogul Socket and Auto-Transformer for 10,000 -lumen, 20 -ampere Lamp
351098
351098
351100

| 666 | 181 | 00 |
| :--- | :--- | :--- |
| 666 | 160 | 00 |
| 677 | 169 | 00 |
| 678 | 170 | 50 |
| 682 | 174 | 00 |

With Octagonal Senior Reflectolux Top


| 351103 | 754 | 21900 |  |
| :--- | :--- | :--- | :--- |
| 351104 | 754 | 21800 |  |
| 351105 | 765 | 22700 |  |
| 351108 | 766 | 22850 |  |
| 351107 | 770 | 232 | 00 |

With Octagonal Junior Reflectolux Top



| 689 | 174 | 00 |
| :--- | :--- | :--- |
| 689 | 172 | 90 |
| 689 | 173 | 00 |
| 692 | 184 | 00 |
| 695 | 185 | 00 |
| 700 | 182 | 00 |
| 701 | 183 | 50 |
| 705 | 187 | 00 |

## With Egyptian Senior Reflectolux Top, Metal Canopy

With Regent Film Socket
With Regent Film Socket. ..

With Mogul Socket and Auto-Transformer for 4000 -lumen, 15 -ampere Lamp.
With Mogul Socket and Auto-Transformer for 10,000 -lumen, 20-ampere Lamp
351116
351117
351118
351119
351120

| 689 | 169 | 00 |
| :--- | :--- | :--- |
| 689 | 188 | 00 |
| 700 | 177 | 00 |
| 701 | 178 | 50 |
| 705 | 182 | 00 |

With Egyptian Senior Reflectolux Top, Glass Canopy
With Regent Film Socket.
With Mogul Multiple Socket.
With Mogul Socket and Auto-Transformer for 4000 -lumen, 15 -ampere Lamp
With Mogul Socket and Auto-Transformer for $\mathbf{6 0 0 0}$-lumen, $\mathbf{2 0}$-ampere Lamp 351121 With Mogul Socket and Auto-Transformer for $\mathbf{1 0 , 0 0 0}$-lumen, 20 -ampere Lamp 351122
351123 351123 692
692
703
704 17400
17300
18200
18360

## With Pagoda Top

With Regent Film Socket.
With Mogul Multiple Socket
With Mogul Socket and Auto-Transformer for 4000 -iumen, 15 -ampere Lamp
With Mogul Socket and Auto-Transformer for 6000 -lumen, 20-ampere Lamp
With Mogul Socket and Auto-Transformer for 10,000 -lumen, 20-ampere Lamp

| 351126 | 764 | 20100 |  |
| :--- | :--- | :--- | :--- |
| 351127 | 764 | 200 | 00 |
| 351128 | 775 | 209 | 00 |
| 351129 | 776 | 210 | 50 |
| 351130 | 780 | 214 | 00 |

CUTTER SINGLE-LIGHT POSTS-Continued


Complete posts are made up in various combinations of three principal parts: column, casing, and top. Vista Posts as listed on the opposite page are made up of the following combinations.


Order by Style Number

## Vista Posts-Continued

Description $\quad$ Style No. $\stackrel{\text { Ship. Wt. }}{\text { Lbs. }} \underset{\text { Price }}{\text { List }}$

With Sol-Lux Senior Top, Metal Canopy


| 351141 | 407 | 11100 |  |
| :--- | :--- | :--- | :--- |
| 351142 | 407 | 110 | 00 |
| 351143 | 418 | 119 | 00 |
| 351144 | 419 | 120 | 50 |
| 351145 | 423 | 124 | 00 |

With Octagonal Senior Reflectolux Top




| 430 | 124 | 00 |
| :--- | :--- | :--- |
| 430 | 122 | 90 |
| 430 | 123 | 00 |
| 433 | 134 | 00 |
| 436 | 135 | 00 |
| 441 | 132 | 00 |
| 442 | 133 | 50 |
| 446 | 137 | 00 |

With Egyptian Senior Reflectolux Top, Metal Canopy
With Regent Film Socket
With Mogul Multiple Socket
With Mogul Socket and Auto-Transformer for 4000 -iumen, 15 -ampere Lamp
With Mogul Socket and Auto-Transformer for 6000 -lumen, 20 -ampere Lamp
351160
351161
351162
351163
430
430
441
11900
11800
12700
12800 12800
12850
13200

With Egyptian Senior Reflectolux Top, Glass Canopy


CUTTER SINGLE-LIGHT POSTS-Continued


Villa Posts


Complete posts are made up in varirus corrtinaticns cf three principal perts: cclumn, casing, and post top. Villa Posts as listed on the opposite page are made up in the icllowing combinations.


# CUTTER SINGLE-LIGHT POSTS-Continued 

## Villa Posts-Continued

## Description

Style No. $\begin{gathered}\text { Ship. Wt. } \\ \text { Lbs. }\end{gathered} \begin{array}{r}\text { List } \\ \text { Price }\end{array}$
With Sol-Lux Senior Top, Metal Canopy


With Sol-Lux Senior Top, Glass Canopy
With Regent Film Socket


| 351180 | 365 | 10200 |
| :--- | :--- | :--- | :--- |
| 351181 | 365 | 10100 |
| 351182 | 376 | 11000 |
| 351183 | 377 | 11160 |
| 351184 | 381 | 11500 |

With Meridian Senior Top


| 351186 | 367 | 10100 |
| :--- | :--- | :--- | :--- |
| 351186 | 367 | 10000 |
| 351187 | 378 | 10900 |
| 351188 | 379 | 11050 |
| 351189 | 383 | 11400 |

With Octagonal Senior Reflectolux Top


| 351190 | 455 | 159 | 00 |
| :--- | :--- | :--- | :--- |
| 351191 | 455 | 153 | 00 |
| 351192 | 466 | 167 | 00 |
| 351193 | 467 | 168 | 50 |
| 351194 | 471 | 172 |  |

With Octagonal Junior Reflectolux Top


| 351195 | 390 | 114 | 00 |
| :--- | :--- | :--- | :--- |
| 351196 | 390 | 112 | 90 |
| 351197 | 390 | 113 | 00 |
| 351193 | 393 | 124 | 00 |
| 351199 | 396 | 125 | 00 |
| 351201 | 401 | 122 | 00 |
| 351202 | 402 | 123 | 50 |
| 351203 | 406 | 127 | 00 |

## With Egyptian Senior Reflectolux Top, Metal Canopy

With Regent Film Socket
With Regent Film Socket.

| 351204 | 390 | 10900 |  |
| :--- | :--- | :--- | :--- |
| 351205 | 390 | 108 | 00 |
| 351206 | 401 | 11700 |  |
| 351207 | 402 | 118 | 50 |
| 351208 | 406 | 122 | 00 |

With Egyptian Senior Reflectolux Top, Glass Canopy


CUTTER SINGLE-LIGHT POSTS-Continued


Complete posts are made up in various combinations of three principal parts: column, casing, and top. Park View and Villa Jr. Posts as listed on the opposite page are made up in the following combinations.

May, $1923 \quad$ Westinghouse Ornamental Street Lighting Equipment $\quad$ Section 8-B

CUTTER SINGLE-LIGHT POSTS-Continued

## Parkview and Villa Junior Posts-Continued PARK VIEW POSTS



## VILLA JUNIOR POSTS

With 16-inch Ball Globe


## POST ACCESSORIES

Potheads


Showing Installation of Pothead by the Use of Iron Support Imbedded in Concrete Foundation

It is necessary to bring the distribution cable above the surface of the ground at each post location and open it for making connections to the inside wiring of the posts. In installations of this kind, static discharges may occur frequently. These will result in ultimately breaking down the insulation, causing interruption of service unless some means is provided to carry the static current to ground.
Such troubles are entirely eliminated by installing a pothead in the base of each post. This device is used for clamping together the lead and steel coverings of the cable and connecting them to ground through the base of the post or the ground support as illustrated. The porcelain body forms a receptacle where the cables are connected and sealed in with insulating compound.
The Cutter Disconnecting Pothead has a twopiece porcelain body so arranged that in the event of breakage of a post the upper part of the pothead is pulled off, thus disconnecting the wires in the post from the underground system, which transmits power at a voltage which would endanger


Bolt with Primary and One Secondary Expansive Unit


Sectional View Showing Bolt with
$V$
Primary Expansion Sleever, One Iron Spacing Sleeve, and On
Secondary Expansive Unit
the lives of pedestrians or vehicle drivers coming in contact with them in the event that the post was broken. Also, provision is made for the re-establishment of the circuit through contacts in the lower

part of the pothead, with the result that the remaining lamps in the system continue in operation.
An iron bracket support should be imbedded in the concrete foundation, and the connections to the cable made before raising the column upon its foundation.

| Description | Style No Wt. Lbs., |  | List Price |
| :---: | :---: | :---: | :---: |
| Simple Pothead Complete. . | 342643 | 16 | $\$ 600$ |
| Consists of Five Parts as fo |  |  |  |
| Simple Pothead Porcelain.. | 336052 | 3 | 100 |
| Pothead Body Casting... | 336157 | 5 | 210 |
| 2 Clamps. | 336158 | 1 | 125 |
| Ground Support | 336127 341911 | 5 | 150 |
| Disconnecting Pothead Complete | 343165 | 17 | 1200 |
| Consists of Five Parts as for | ws: |  |  |
| Porcelain | 336130 | 4 | 700 |
| Pothead Body Casting | 336157 | 5 | 210 |
| 2 Clamps | 336158 | 1 | 125 |
| Ground Support | 336127 | 5 | 150 |
| Sealing Compound (1 ib.) .. | 341911 | 1 | 15 |

## Heavy Duty Expansion Bolts

These bolts may be used whenever posts are to be fastened to concrete sidewalks and when brackets are to be mounted on concrete, brick, or stone walls. Their holding power exceeds that of standard machine bolts. They save 50 to 75 per cent of drilling costs. Furnished in sets of four.


## Foundation Bolts

For foundation bolts see Machine Bolts listed in Section 6-E. Bolts $15-\mathrm{in}$. long and $8 / 4-\mathrm{in}$. diameter are recommended for all posts.

## CUTTER SINGLE-LIGHT POSTS-Continued

## HAZARD UNDERGROUND CABLES

Modern practice in the installation of ornamental street lighting systems favors the use of steel-armored cable buried in a shallow trench for the carrying of current to the lighting units.
The steel-armored cable consists of a copper conductor insulated with rubber, over which is a braided cover. Next there is a layer of tape. which is enclosed in a continuous lead sheath. A wrapping of steel tape, so arranged as to insure
ample overlapping when the cable is bent, prevents injury to the lead sheath. An outer serving of jute affords protection to the steel tape when placed in the ground. If properly installed, the life of this cable is almost indefinite, as the lead cover forms an efficient protection from water, while the steel armor protects the cable from mechanical injury. Where mechanical protection is not essential, lead covered cable, not encased in steel may be used.


## CUTTER SINGLE-LIGHT POSTS-Continued

## COLUMNS AND GLOBE HOLDERS

A complete ornamental street-lighting unit consists of a base and a column, preferably cast in one piece, surmounted by the casing or globeholder and the lighting fixture or post top. Auxiliary equipment for the lamps and wiring are necessary detail parts to make the unit complete.

## Ornamental Post

The post should have a base large enough to give stability without occupying excess space on the sidewalk. The column should have gracefully tapering lines so that when cast integral with the base it forms a standard with correct proportions throughout.

Each column is arranged to support the casing at the top. The different designs of posts have different methods of fitting the two together. The various fitters on the top of the column are illustrated on the following page and each of them is designated by a letter. This letter appears in the table below to indicate the type of fitter used at the top of each style of column.

## Casing

The casing, which fits the top of the column, forms both the capitol and the globe holder. It is also arranged to support the insulator, socket, autotransformer, or reactance coil that is used in the post top.

Casing Fitters are listed on the following page. It will be noted that the type of column top fitter on which each casing may be used is indicated by a letter, as mentioned above. For instance, the Sol-Lux Senior Casing may be used on any column with a type B top fitter. A reference to the table below indicates that the Continental, Continental Medium, Capitol, Capitol Jr., Broadway, Broadway Jr., and Grandview Columns have type B top fitter. Hence the Sol-Lux Senior Casings may be used on any of those columns.

Two methods of supporting the post top are used. The two types of globe holder top fitters are illustrated on the following page. Globes are supported on type G fitters and Reflectolux tops are supported on type A fitters.

However, all casings do not have sufficient space to accommodate auto-transformers or reactance coils. Where such equipment is to be used, the proper casing must be selected as indicated.

## Post Top

The post top consists of the lighting unit together with the insulator and socket or coil. Reflectolux tops are complete with glassware. Sol-Lux and Meridian Tops consist of globe, canopy, holding band, insulator. socket. or coil. The casing is not considered a part of the post top on the following pages.

## How to Select Complete Street-Lighting Units

The size and general appearance of a city and the width of the street to be lighted, the average height of abutting buildings, etc., should be considered in the selection of modern street-lighting units. Although the Arcadian and Arcadian Jr. posts are suitable and recommended for nearly all installations, other designs afford selections to suit particular conditions regarding height, size of bases and columns, design, etc.

The following list gives the different styles of columns with principal dimensions, weight and price. The use of the tops recommended for each column insures harmonious combinations and simplifies the selection of the complete unit. The price of a complete unit is the price of the column added to the prices of the casing and top which can be secured from the lists on the following pages. Prices of the most popular combinations of complete posts will be found on preceding pages.

| Name of Column | Height of Base and Shaft | Size of Base | Shape of Base | Ht . of Base | Type of Top Fitter | Style No. | Ship Wt. Lbs. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Arcadian | $11 \mathrm{ft} 10 in.$. | 20 in. | Octagonal | .... | A | 336081 | 381 | 88100 |
| Arcadian Jr. | $9 \mathrm{ft}$.11 in . | 16 in. | Octagonal |  | A | 338093 | 239 | 6560 |
| Edgewater | $11 \mathrm{ft}$.10 in . | 20 in . | Octagonal |  |  | 350379 | 264 | 8100 |
| Edgewater Jr. | 9 ft . 8 in . | 18 in. | Octagonal |  | E | 336529 | 269 | 6960 |
| Commercial | 11 ft . 3 in . | 21 in. | Octagonal | 31 in. | F | 339002 | 467 | 11500 |
| Commercial Jr. | 9 ft .9 in . | 18 in. | Octagonal | 25 in . | F | 352987 | 306 | 9060 |
| Continental | 11 ft . 4 in . | 20 in. | Round | 31 in. | B | 336009 | 507 | 10800 |
| Continental Medium | 10 ft .4 in . | 18 in . | Round | 28 in. | B | 336311 | 418 | 8100 |
| Continental Jr. | 8 ft .10 in . | 16 in . | Round | 21 in . | C | 336016 | 246 | 6080 |
| Capitol | 12 ft . 4 in . | 20 in. | Round | 31 in. | B | 338022 | 486 | 10800 |
| Capitol Jr. | $9 \mathrm{ft}$.10 in . | 18 in. | Round | 31 in . | B | 336102 | 431 | 9800 |
| Broadway | 12 ft . 3 in . | $20 \mathrm{in}$. | Round | $33 \mathrm{in}$. | B | 352810 | 528 | 10800 |
| Broadway Jr. | 10 ft .4 in . | 20 in . | Round | 33 in . | B | 335752 | 448 | 10100 |
| Park View | 9 ft . 5 in . | 16 in . | Round | 17 in . | C | 335747 | 243 | 6060 |
| Villa | 11 ft .5 in . | 19 in . | Round | 21 in . | A | 351492 | 310 | 7700 |
| Villa Jr. | 9 ft .4 in . | 17 in. | Round | 18 in . | A | 351493 | 205 | 6160 |
| Grand View | 12 ft .8 in . | 22 in. | Octagonal | $26 \mathrm{in}$. | B | 353737 | 528 | 13100 |
| Vista | 12 ft .6 in. | 17 in . | Round | 34 in . | F | 353738 | 350 | 8100 |
| Boulevard | 10 ft . 9 in . | 14 in. | Round | 34 in . | C | 335563 | 240 | 5900 |
| Riverside | 11 ft . 1 in . | 18 in . | Round | 47 in . |  | 335542 | 380 | 6700 |
| Commonwealth | 11 ft .5 in . | 18 in . | Square | 24 in . | C | 335794 | 410 | 8100 |

## CUTTER SINGLE-LIGHT POSTS-Continued

## COLUMN-TOP FITTERS

The top of each column forms a fitting by means casing may be attached to the column. Drawings of which either the post top (lighting unit) or the of the various types are shown below.


## CASING-TOP FITTERS

All casings have top fitters corresponding to the two types shown below. The Globe Ring changes the type A fitter into type G.

Type G-1 casings have the same fitters as type $G$, but in addition have sufficient space to accommodate reactance coils and auto-transformers.


CASINGS

| Name of Casing | Type of Column Top Fittert | Additive Height of Casing Inches | Type of nitter at Casing | Style No | $\begin{aligned} & \text { Ship. } \\ & \text { Wt. } \\ & \text { Lbs. } \end{aligned}$ | $\begin{aligned} & \text { List } \\ & \text { Price } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Arcadian (with globe ring). | A | 78 | G-1 | 336152 | 34 | 8800 |
| Arcadian (without globe ring) | A | 53 | A | 350662 | 34 | 600 |
| Edgewater (small, with globe ring) | E | 7 | G-1 | 351383 | 35 | 600 |
| Edgewater (small, without globe ring) | E | 5 | A | 353387 | 35 | 400 |
| Edgewater (large, with globe ring). | E | $73 / 8$ | G-1 | 336540 | 35 | 800 |
| Edgewater (large, without globe ring) | E | 55/8 | A | 351382 | 35 | 600 |
| Commercial (with globe ring) . | F | 711 | G-1 | 339004 | 39 | 800 |
| Commercial (without globe ring) | F | $51 / 2$ | A | 353423 | 39 | 600 |
| *Sol-lux Senior. | B | 14 | G-1 | 336363 | 81 |  |
| *Sol-lux Junior. | C | 141/4 | G | 336364 | 80 | 800 |
| Park View (with globe ring) | C | $81 /$ | G | 351380 | 33 | 600 |
| Park View (without globe ring) | C | $61 / 4$ | A | 351381 | 33 |  |
| Egyptian Senior (with globe ring) | B | $123 /$ | G-1 | 336374 | 47 | 800 |
| Egyptian Senior (without globe ring) | B | 103/4 | A | 338294 | 47 | 600 |
| Egyptian Junior (with globe ring). | C | $113 / 8$ | G-1 | 336373 | 40 | 800 |
| Egyptian Junior (without globe ring) . | C | $93 /$ | A | 336293 | 40 | 600 |
| Grand View (with globe ring)... | B | 1978 | G-1 | 353741 | 81 | 800 |
| Grand View (without globe ring) | B | 171/8 | A | 353736 | 81 | 600 |
| V ista (with globe ring) | F | 11 | G-1 | 353742 | 50 | 800 |
| Vista (without globe ring) | F | 2 | A | 353743 | 50 | 600 |
| Globe Ring. | A | 9 | G | 336208 | 3 | 200 |

*Cannot be furnished without globe holder ring.
$\dagger$ Each casing can be used only with columns having the type of top fitter indicated in this column.

## CUTTER SINGLE-LIGHT POSTS-Continued

SOL-LUX POST TOPS


Sol-Lux Post Top Metal Canopy and Arcadian Casing

Sol-Lux tops are made in two sizesSenior and Junior - so that a harmonious combination may be obtained with large or small columns. The upper surface of the globe emits sufficient light to properly illuminate building fronts. It is desirable that building fronts should be lighted so as to display their character. However, should all the upward light be allowed to escape, buildings would often be illuminated more than the walks and streets, and electric signs would appear dim as when burning in daylight. With Sol-Lux tops a correct balance in the distribution of light is maintained.

## Porcelain Enamelod Canopy



Metal Canopy

The canopy must be efficient, easy to clean and the finish of its surface must be durable. It is, therefore, made of steel heavily enameled with several coats of vitreous porcelain. The standard finish is black outside and white inside; however, when ordered in quantities special finishes can be supplied.

## Sol-Lux Globes



The main object of the globe is to conceal the glaring lamp filament. To do this, without a serious absorption of light, requires a glass of peculiar characteristics. Sol-Lux globes are made of glass especially suited for use with the intensely bright Type C lamp. The shape of the Sol-Lux globe

has been carefully developed to meet to the fullest extent the following requirements:

1. To transmit the greater part of the light to sidewalks and streets.
2. To present an artistic contour which affords maximum strength against hail and wind.
3. To conform to the light distribution from the lamp, eliminating shadows, and causing the entire surface to glow with equal intensity.
The result is a pleasing white light without glare, which is the most comfortable and efficient effect.

## Porcolain Disc Unit Assembly

The Sol-Lux Top is equipped with a heavy porcelain disc shaped to support a multiple or Regent "C" Socket, also autotransformer or reactance coil. The weight of the wires running from bottom to top of the post is supported from this disc, thus relieving all strain from the binding posts of the socket. The insulation provided by this porcelain disc adds greatly to the safety and reliability in operation.


Porcelain Disc Porcelain Disc insulator Trans-AUTO- RONSSOCKET AND LAMP

## Glass Canopy

The canopy is made of the same glass as the Sol-Lux Globe. When used with the filigree holdingband;it makes a very attractive appearance. The holding bands lock the canopy securely in place and can be easily removed or replaced.


Sol-Lux Senior Globe

## CUTTER SINGLE-LIGHT POSTS-Continued

## Sol-Lux Post Tops-Continued

Sol-Lux ornamental tops are of a most popular design in which the maximum of simplicity and efficiency is combined. The Senior size is suited to large columns where the height to light center is 12 feet or more. The Junior size may be used with any of the smaller columns where the height to light center is less than 12 feet. All Sol-Lux tops are used with type G globe holder fitters, and include globes, filigree holding bands, canopies, disc insulators, sockets, socket holders and coils or autotransformers. Plain holding bands will be furnished when ordered.
These tops do not include casings. When ordering casings, refer to Page 913.


Sol-Lux Senior Top with Sol-Lux Senior Casing


Sol-Lux Junior Top Park Vikw Casing

Sol-Lux Senior Top, Metal Canopy
Dealgned for use with 300 to 1000-Watt Multiple Lamps and 4000, 6000 and 10,000-Lumen Series Type C Lampe*

| Description |  |  |
| :--- | :--- | :--- | :--- |
| Ship. Wt. | List |  |
| Price |  |  |

## Sol-Lux Senior Top, Glass Canopy

Dealgned for uee with 300 to 1000-Watt Multiple Lampe and 4000, 6000 and $\mathbf{1 0 , 0 5 0 - L u m e n ~ S e r i e s ~ T y p e ~ C ~ L a m p s * ~}$
Sol-Lux Senior Top. complete with Regent Film Socket.

| 351276 | 52 | 23 | 00 |
| :--- | :--- | :--- | :--- |
| 351277 | 52 | 23 | 00 |
| 351278 | 52 | 22 | 00 |
| 351278 | 63 | 31 | 00 |
| 351280 | 64 | 32 | 50 |
| 351281 | 68 | 36 | 00 |

## Sol-Lux Junior Top, Metal Canopy

Dealgned for use with 500-Watt or smaller Multiple Lampe and 4000-Lumen or smaller Series Type C Lampe*
Sol-Lux Junior Top. complete with Regent Film Socket
Sol-Lux Junior Top, complete with Standard Film Socket
Sol-Lux Junior Top. complete. with Medium Multiple Socket
Sol-Lux
Sol-Lux Junior Top, complete with Mogul Socket and Reactance coil for iooo-lumen, 6.6 ampere Lamps.
Sol-Lux Junior Top, complete with Mogul Socket and Reactance coil for $\mathbf{2 5 0 0}$-iumen. 6.6 ampere
Sol-Lux Junior Top, complete with Mogul socket and Auto-Transformer for 4000-lumen, is
a mpere Lamps

| 351282 | 47 | 16 | 40 |
| :--- | :--- | :--- | :--- |
| 351283 | 47 | 16 | 40 |
| 351284 | 47 | 15 | 30 |
| 351285 | 47 | 15 | 40 |
| 351286 | 50 | 26 | 40 |
| 351287 | 53 | 27 | 40 |
| 351288 | 58 | 29 | 40 |

## Sol-Lux Junior Top, Glass Canopy

Dealgned for use with 500 -Watt or smaller Multiple Lampe and 4000-Lumen or smaller Series Type C Lamps*
Sol-Lux Junior Top, complete with Regent Film Socket.
Sol-Lux Junior Top, complete with Standard Film Socket
Sol-Lux Junior Top, complete with Medium Multiple Socket
Sol-Lux Junior Top, complete with Mogul Multiple Socket.
Sol-Lux Junior Top, with Mogul Socket and Reactance coil for iooi-lumen, 6.6 ampere lamps Sol-Lux Junior Top. complete with Magul Socket and Reactance coil for 2500 -lumen, 6.6
Sol-Lux Junior Top, complete with Mogul Socket and Auto-Transformer for 4000-1umen, is-
ampere Lamps.
*Lamps not included in these prices.

| 351289 | 49 | 18 | 40 |
| :--- | :--- | :--- | :--- |
| 351290 | 49 | 18 | 40 |
| 351291 | 49 | 17 | 30 |
| 351292 | 49 | 17 | 40 |
| $\mathbf{3 5 1 2 9 3}$ | 52 | $\mathbf{2 8}$ | $\mathbf{4 0}$ |
| $\mathbf{3 5 1 2 9 4}$ | $\mathbf{5 5}$ | $\mathbf{2 9}$ | $\mathbf{4 0}$ |
| $\mathbf{3 5 1 2 9 5}$ | $\mathbf{6 0}$ | $\mathbf{3 1}$ | $\mathbf{4 0}$ |

Order by Style Number

## CUTTER SINGLE-LIGHT POSTS-Continued

## MERIDIAN POST TOPS



Meridian Senior Post Top with Commercial Casing

Meridian tops give approximately the same general lighting results that are obtained from Sol-Lux tops. The globe is made of high efficiency diffuse glass in one piece and the canopy of steel, porcelain enameled, white inside and black outside.

The ornamental band is made of bronze and fits the globe snugly and securely. Sockets are mounted on the disc insulator and reactance coils, or autotransformers are supported under it as described and illustrated on page 914.
 with Commercial Casing

The Senior top is recommended for use with the larger posts where the height to light center is approximately twelve feet.

The Junior top is recommended for the smaller posts and shorter mounting heights.

All tops are used with type G globe holder fitters. Prices include globe, canopy, ornamental band insulator, socket, and auto-transformer or reactance coil as required. Casings are not included. Refer to page 913 when ordering casings.

Meridian Senior Top
Designed for use with 300 to 1000 -Watt Multiple Lampe and 4000 , 6000 and $10,000-L u m e n$, Series Type C Lampe*

| Description | Style No. ${ }_{\text {Ship. Wt. }}^{\text {Lbs. }}$ |  | $\begin{aligned} & \text { List } \\ & \text { Price } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| Meridian Senior Top complete with Regent film socket. | 351296 | 54 | 82200 |
| Meridian Senior Top complete with Standard film socket | 351297 | 54 | 2200 |
| Meridian Senior Top, complete with mogul multiple socket | 351298 | 54 | 2100 |
| Meridian Senior Top, complete with mogul socket and auto-transformer for 4000 lumen 15 -ampere lamps. | 351299 | 65 | 3000 |
| Meridian Senior Top, complete with mogul socket and auto-transformer for 6000 lumen 20-am- |  |  |  |
| pere lamps. | 351300 351301 | 70 |  |

## Meridian Junior Top

Deaigned for use with 500-Watt or smaller Multiple Lampe and 4000-Lumen or amallor Series Type C Lampe*

| Meridian Junior Top, complete with Regent series socket | 351302 | 47 | 17 |  |
| :---: | :---: | :---: | :---: | :---: |
| Meridian Senior Top, complete with standard film socket |  | 47 | 7 |  |
| Meridian Junior Top, complete with medium multiple socket | 351304 | 47 | 16 | 30 |
| Meridian Junior Top, complete with mogul multiple socket | 351305 | $\cdot 47$ | 16 | 40 |
| Meridian Junior Top, complete with mogul socket and reactance coil for 1000 lumen $6.6-\mathrm{am}-$ pere lamps. | 351308 | 50 |  |  |
| Meridian Junior Top with mogul socket and reactance coil for 2500 lumen 6.6 ampere lamps | 351307 | 53 | 28 | 40 |
| Meridian Junior Top complete with mogul socket and auto-transformer for 4000 lumen 15-ampere lamps. | 351308 | 58 | 25 |  |

-Prices do not include lamps.



Distribution Curve of Meridian Senior Top wIta $600-\mathrm{CP}$. 20 -AMp. Type C LAMP

## CUTTER SINGLE-LIGHT POSTS-Continued

## OCTAGONAL REFLECTOLUX POST TOP



Octagonal Junior Reflectolux Top


Octagonal Reflectolux Pendent Lantern


Octagonal Sentor Reflectolux Top

The Reflectolux top is designed to utilize efficiently all of the light given off by the lamp. White porcelain enameled steel reflectors both above and below the lamp redirect the downward and upward rays into useful directions. These reflectors extend to the top and bottom edges of the glass, thus eliminating any possibility of light being trapped in the globe holder or canopy. Their parabolic shape throws the maximum amount of light at an angle of $20^{\circ}$ below the horizontal.

The Reflectolux principle is embodied in three different designs, the Octagonal, the Egyptian and the Pagoda. The Beacon top is similar to the Pagoda but is not equipped with glass panels.

The Octagonal Reflectolux and the Pagoda Tops are fitted with panels of sparkling glass, giving the effect of a very large light source, but without excessive glare. The glass panels in the top emit only enough light to bring out the full outline of the lantern.

The Egyptian Reflectolux Top is equipped with a rectilinear globe of slightly opalescent glass, producing the same effect without the panels.

The Octagonal Reflectolux lantern can be supplied in either the upright or the pendent types as shown in the accompanying illustrations. The upright type may be used with any of the standard posts listed on the preceding pages. For the
pendent type a supporting arm can be supplied which may be used with the same posts. although it is recommended that columns be used which are high enough to make the distance from the ground to the light center approximately 15 feet.

With the upright type, the top canopy supports the reflector which is above the lamp. This canopy is hinged to facilitate changing lamps, cleaning reflectors and replacing broken panels. For lightness in handling, the canopy is made of aluminum.

In a similar manner the lower casting of the pendent type fixture is made of aluminum and is hinged to swing down and out, carrying with it the lower reflector and making the interior of the fixture accessible for proper maintenance.

The upright type can be furnished with either medium or mogul base sockets for multiple lamps, film sockets for straight series lamps or autotransformers and mogul sockets for 15 and 20 ampere series lamps. The pendent type does not contain sufficient space for housing an auto-transformer and so can only be furnished with straight series or multiple sockets. These sockets are mounted in the top of the fixture. Lamps for tip down burning should therefore be used.

All Reflectolux Tops are used with type A globe holder or post top fitters.


## CUTTER SINGLE-LIGHT POSTS-Continued

## Octagonal Reflectolux Post Top-Continued

Octagonal Reflectolux tops consist of the frame. glass panels, upper and lower reflectors, socket support, insulator, socket and coil or transformer.

The frame of the Senior top is made of bronze. while the Junior frame is cast iron. Panels of Colonial opal glass are supplied in the Senior top, and Syenite panels in the Junior top. One side panel of the larger top is hinged, giving access to the inside. The Senior top is recommended for use with posts having a fifteen foot mounting height and the Junior top on smaller posts.

Octagonal Reflectolux tops are used on type A Globe Holder Fitters.


Octagonal Senior Reflectolux Top


Octagonal Junior Reflectolux Top WITh Egyptian Senior Casing

Octagonal Senior Reffectolux Top
Deelgned for use with $\mathbf{3 0 0}$ to 1000-Watt Multiple Lamps and 4000, $\mathbf{6 0 0 0}$ and 10,000-Lumen Series Type C Lamps*

| Description | Style No. Ship. Wt. Lbs. |  | List Price |
| :---: | :---: | :---: | :---: |
| Octagonal Senior Reflectolux Top, complete with Regent film socket | 351309 | 145 | 82 |
| Octagonal Senior Reflectolux Top, complete with Standard film socket | 351310 | 145 | 82 |
| Octagonal Senior Reflectolux Top, complete with mogul socket for 300 and 500 -watt multiple | 351311 | 145 | 3100 |
| Octagonal Senior Refiectolux Top. complete with mogul socket for $\mathbf{7} 50$ and iooo-watt multiple |  |  |  |
|  | 351312 | 145 | 8100 |
| ctagonal Senior Reflectolux Top, complete with mogul socket and auto-transformer for |  |  |  |
|  | 351313 | 156 | 9000 |
| 6000-lumen $20-\mathrm{amp}$ lamps . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . | 351314 | 157 | 9150 |
| Octagonal Senior Reflectolux Top, complete with mogul socket and auto-transformer for 10,000 -lumen $20-\mathrm{amp}$ lamps | 01315 | 161 |  |

## Octagonal Senior Reflectolux Lantern

Designed for use with $\mathbf{3 0 0}$ to $\mathbf{1 0 0 0}$-Watt Multiple Lamps and 4000, $\mathbf{6 0 0 0}$ and $\mathbf{1 0 , 0 0 0 - L u m e n ~ S e r i e s ~ T y p e ~ C ~ L a m p e * ~}$
Octagonal Senior Reflectolux Lantern, complete with Regent film socket
Octagonal Senior Reffectolux Lantern, complete with Standard film socket
Octagonal Senior Reflectolux Lantern, complete with mogul socket for 300 and 500 -watt mul
 multiple lamps and 15 or $20-\mathrm{amp}$ series lamps $\dagger$.

## Octagonal Junior Refectolux Top

## Designed for use with 500-Watt or smaller Multiple Lampe and 10,000-Lumen or smaller Series Type C Lamps*

Octagonal Junior Reflectolux Top, complete with Regent film socket.
Octagonal Junior Reflectolux Top, complete with Standard film socket. .


Octagonal Junior Reflectolux Top. complete with mogul socket for $\mathbf{7 5 0}$ and 1000 watt multiple lamps. and 15 or $20-\mathrm{amp}$ series lamps $\dagger$.
Octagonal Junior Reflectolux Top, complete with mogul socket and reactance....................... 1000 .
lumen 6.6 -amp lamps
Octagonal Junior Reflectolux Top, complete with mogul socket and reactance coil for $\mathbf{2} \mathbf{5 0} 00$ -
lumen $6.6-\mathrm{amp}$ lamps.

| $\begin{aligned} & 351320 \\ & 351321 \\ & 351322 \end{aligned}$ | 80 80 80 | 3700 3700 3590 |
| :---: | :---: | :---: |
| 351323 | 80 | 3600 |
| 351324 | 80 | 3600 |
| 351325 | 83 | 4700 |
| 351326 | 86 | 4800 |
| 351327 | 91 | 4500 |
| 351328 | 92 | 4650 |
| 351329 | 96 | 5050 |

## Octagonal Junior Reflectolux Lantern

## Designed for use with 500-Watt or smaller Multiple Lamps and 4000-Lumen or smaller Series Type C Lamps*



## CUTTER SINGLE-LIGHT POSTS-Continued

## EGYPTIAN REFLECTOLUX POST TOPS

## Used with Type A Globe Holder or Post Fitter



Egyptian Junior Reflectolux Top


Egyptian Senior Reflectolux Top

## Egyptian Senior Reflectolux Top, Metal Canopy

Deaigned for use with 300 to 1000 -Watt Multiple Lamps and 4000, 6000 and 10,000 -Lumen Series Type C Lamps*

## Description

Egyptian Senior Reflectolux Top, complete with Regent film socket.
Egyptian Senior Reflectolux Top, complete with Standard film socket.
Egyptian Senior Reflectolux Top, complete with mogul socket for 300 and $\mathbf{5 0 0}$ watt multiple lamps
Egyptian Senior Reflectolux Top, complete with mogul socket for 750 and 1000 watt multiple lamps, and 15 or 20 -ampere series lamps. $\dagger$
Egyptian Senior Reflectolux Top, complete with mogul socket and auto transtormer for 4000 lumen 15 -ampere lamps
Egyptian Senior Reflectolux Top, complete with mogui socket and autotransformer for 6000 lumen 20 -ampere lamps
Egyptian Senior Reflectolux Top, complete with mogul socket and auto transformer for 10,000lumen 20-ampere lamps

Ship. Wt. List Style No. Lbs. Price $351335 \quad 80 \quad 83200$ $\begin{array}{rrr}351336 & 80 & 3200 \\ 351336 & 80 & 3200 \\ 351337 & 80 & 3100\end{array}$ $351338 \quad 80 \quad 3100$ $351339 \quad 91 \quad 4000$ $351340 \quad 924150$ $351341 \quad 96 \quad 4500$

Egyptian Senior Reflectolux Top, Glass Canopy
Designed for use with 300 to $\mathbf{1 0 0 0 - W a t t ~ M u l t i p l e ~ L a m p s ~ a n d ~ 4 0 0 0 , ~} \mathbf{6 0 0 0}$ and $\mathbf{1 0 , 0 0 0 - L u m e n ~ S e r i e s ~ T y p e ~ C a m p s * ~}$

Egyptian Senior Reflectolux Top, complete with Regent film socket...
Egyptian Senior Reflectolux Top, complete with Standard film socket.
Egyptian Senior Reflectolux Top, complete with mogul socket for 300 and 500 watt multiple lamps
Egyptian Senior Reflectolux Top, complete with mogul socket for 750 and 1000 watt multiple lamps, and 15 or 20 -ampere series lampst.......................................................
Egyptian Senior Reflectolux Top, complete with mogul socket and auto-transformer for 4000 lumen 15-ampere lamps.
Egyptian Senior Reflectolux Top, complete with mogul socket and auto-transformer for 6000 lumen 20 -ampere lamps
Egyptian Senior Reflectolux Top, complete with mogul socket and auto transformer for $10,000-$ lumen 20-ampere lamps.

| $\mathbf{3 5 1 3 4 2}$ | 83 | 3700 |
| :--- | :--- | :--- |
| 351343 | 83 | 3700 |
| $\mathbf{3 5 1 3 4 4}$ | $\mathbf{8 3}$ | $\mathbf{3 6} 00$ |
| $\mathbf{3 5 1 3 4 5}$ | $\mathbf{8 3}$ | $\mathbf{3 6} \mathbf{0 0}$ |
| $\mathbf{3 5 1 3 4 6}$ | $\mathbf{9 4}$ | $\mathbf{4 5} 00$ |
| $\mathbf{3 5 1 3 4 7}$ | $\mathbf{9 5}$ | $\mathbf{4 6 5 0}$ |
| $\mathbf{3 5 1 3 4 8}$ | $\mathbf{9 9}$ | $\mathbf{5 0} 00$ |

## Egyptian Junior Reflectolux Top, Metal Canopy

Designed for use with 500-Watt or smallor Multiple Lamps and 4000-Lumen or smallor Series Type C Lamps*

Egyptian Junior Reflectolux Top, complete with Regent film socket
Egyptian Junior Reflectolux Top, complete with Standard film socket
Egyptian Junior Reflectolux Top, complete with medium socket for 200 watt multiple lamps...
Egyptian Junior Reflectolux Top, complete with mogul socket for 300 and 500 watt multiple lamps
Egyptian Junior Reflectolux Top, complete with mogul socket for 15 -ampere series lamps $\dagger$. . . . . .
Egyptian Junior Reflectolux Top, complete with mogul socket and reactance coil for 1000-lumen
6yptian Junior Reflectolux Top, complete with mogul socket and reactance coil for $\mathbf{2} \mathbf{3} 000$-lumen



| $\mathbf{3 5 1 3 4 9}$ | 80 | 2950 |
| :--- | :--- | :--- |
| 351350 | 80 | 2950 |
| 351351 | 80 | 28 |
| 351352 | 80 | 2850 |
| $\mathbf{3 5 1 3 5 3}$ | $\mathbf{8 0}$ | $\mathbf{2 8} 50$ |
| $\mathbf{3 5 1 3 5 4}$ | $\mathbf{8 3}$ | $\mathbf{3 9} 50$ |
| $\mathbf{3 5 1 3 5 5}$ | $\mathbf{8 6}$ | $\mathbf{4 0} 50$ |
| $\mathbf{3 5 1 3 5 6}$ | $\mathbf{9 1}$ | $\mathbf{3 7} 50$ |

## Egyptian Junior Reflectolux Top, Glass Canopy

Designed for use with 500-Watt or smaller Multiple Lampe and 4000-Lumon or smaller Series Type C Lampe*
Egyptian Junior Reflectolux Top, complete with Regent socket
Egyptian Junior Reflectolux Top, complete with Standard film sociket
Egyptian unior Refectolux 10 , complete with Standard firk socket................................
Egyptian Junior Reflectolux Top, complete with mogul socket for 300 and 500 watt lamps.
Egyptian Junior Reffectolux Top. complete with mogul socket for 300 and 300 watt lamps.
Egyptian Junior Reflectolux Top, complete with mogul socket and reactance coil for 1000-lumen

 lumen 15 -ampere lamps.

351357
351358
351359 351361

Prices do not include lamps.
$\dagger$ When used with safety coils or other external transformers.

## CUTTER SINGLE-LIGHT POSTS-Continued

## PAGODA AND BEACON POST TOPS



Pagoda Top


The Pagoda top is similar to the Octagonal Reflectolux top except that the side panels curve outward.

The Pagoda top consists of the frame, curved glass panels, upper and lower reflectors, socket support, insulator, socket and coil or transformer. The frame is made of cast iron, and the glass panels of vertically ribbed glass. This top is made in only one size and is recommended for use on the larger posts.

The Beacon top is almost the same as the Pagoda top, with the glass panels omitted. However, the
lamp is supported from above instead of below. Bowl enameled lamps are always recommended for use with the Beacon top. This top should be used only with the larger posts.

The complete top consists of frame, upper and lower reflectors, socket, insulator, and socket support. There is not sufficient space in the top to permit the use of reactance coils or auto-transformers. Where the higher candle power lamps are desired, safety coils are mounted in the base of the post.

Both Pagoda and Beacon tops are used on type A globe holder fitters.

## Pagoda Top

Designed for use with 800 to 1000 Watt Multiple Lamps and 4000, 6000 and $\mathbf{1 0 , 0 0 0}$ Lumen Series Type C Lamps*


Order by Style Number

## CUTTER SINGLE-LIGHT POSTS-Continued

POST TOP PARTS
Ship. Wt. List

## Post Top Globes



Monax Ball Globes*

| Diam. of Globe, In. | Diameter of Fitter, Inches Bottom | Style No. | Ship. Wt. Lbs. Each | List Price Per Doz. |
| :---: | :---: | :---: | :---: | :---: |
| 8 | 6 | 335637 | 5 | 81755 |
| 9 | 6 | 335646 | 6 | 1850 |
| 10 | 6 | 335638 | 7 | 2325 |
| 12 | 6 - 6 | 335639 | 8 | 3705 |
| 12 | 6 6 | 336648 | 8 | 3705 |
| 12 | 8 - ${ }^{\circ}$ | 335640 | 8 | 3705 |
| 14 | 8 8 6 | 335649 | 14 | 5560 |
| 14 | 7 | 335650 | 14 | 5580 |
| 14 | 8 . 8 | 335641 | 14 | 5560 |
| 16 | 8 - . | 335643 | 18 | 8340 |
| 16 | 8 8 6 | 335644 | 18 | 8340 |
| 18 | 8 8 6 | 335651 | - 26 | 12505 |
| 20 | 8 | 336652 | 36 | 18530 |
| 12 | 6 Ruby Glass | 335653 | 8 | 8400 |
| 14 | 8 Ruby Glass | 335654 | 14 | 12000 |

## Glass Panels

Syenite side panel for Octagonal Junior Reflectolux Top
Syenite top panel for Octagonal Junior Reflectolux Top
Vertically ribbed side panel for Octagonal Junior Reflectolux Top
Vertically ribbed top panel for Octagonal Junior Reflectolux Top
Colonial opal side panel for Octagonal Senior Reflectolux Top.
Colonial opal door panel for Octagonal Senior Reflectolux Top
Colonial opal top panel for Octagonal Senior Reflectolux Top.
Syenite side panel for Octagonal Senior Reflectolux Top
Syenite door panel for Octagonal Senior Reflectolux Top
Syenite top panel for Octagonal Senior Reflectolux Top.
Curved side panel for Pagoda Top

336151
ol-Lux Senior metal canopy
Sol-Lux Senior glass canopy
Sol-Lux Junior glass canopy
Meridian metal canopyt.
Egyptian Senior metal canopy
Egyptian Junior metal canopy
gyptian glass canopy.

## Canopies

Used also on round Ball globes.

## Ornamental Top Bands

Plain holding band for Sol-Lux Senior Top.
Filigree holding band for Sol-Lux Senior Top
Plain holding band for Sol-Lux Junior Top...
Filigree holding band
Meridian Senior band.
Meridian Junior band.
Egyptian Senior band
Egyptian Junior band
*Globes of Alba glass will be furnished at same price when so ordered.

## CUTTER SINGLE-LIGHT POSTS-Continued

Post Top Parts-Continued

Reflectors for Reflectolux Tops


## Socket Supports for Reflectolux Post Tops

With medium socket for 200 watt multiple lamps
With mogul socket for 300 and 500 watt multiple lamps
With mogul socket for 750 and 1000 watt multiple lamps or 15 and 20 ampere series lamps.
With Regent film socket for 2500 , 4000. and $6000-$ lumen straight series lamps.
With Standard film socket for 2500,4000 , and 6000 -lumen straight series lamps
353019
352842
353171
352808
352808
353236

| 3 | 235 |
| :--- | :--- |
| 3 | 245 |
| 3 | 245 |
| 3 | 345 |
| 3 | 345 |

## Socket Supports for Reflectolux Pendent Lanterns

With medium socket for 200 watt multiple lamps
With mogul socket for 300 and 500 watt multiple lamps.
With mogul socket for 750 and 1000 watt multiple lamps or is and 20 -ampere series lamps. With Regent film socket for 2500,4000 , and 6000 -lumen straight series lamps With Standard film socket for 2500,4000 , and 6000 -lumen straight series lamps.

353239
352843 352843
352768

## Sockets

Mogul multiple socket.
Medium multiple socket
Regent film socket
Standard film socket.
1000-lumen reactance unit
4000-lumen auto-transformer unit
6000-lumen auto-transformer unit
10,000-lumen auto-transformer unit

| 334751 | $11 / 2$ | 95 |
| :--- | :---: | ---: |
| 334749 | 11 | 86 |
| 337960 | $11 / 4$ | 1995 |
| 341135 | $11 / 2$ | 12965 |
| 351403 | 7 | 13965 |
| 351404 | 10 | 1096 |
| 335627 | 11 | 1296 |
| 335628 | 12 | 15 |
| $\mathbf{3 3 5 6 2 9}$ | 16 | 15 |

Miscellaneous Parts

Order by Style Number

## CUTTER SINGLE-LIGHT POSTS-Continued

POST DIMENSIONS


## CUTTER SINGLE-LIGHT POSTS-Continued

POST DIMENSIONS-Continued


## DUPLEX POSTS



Apollo Post with Egyptian Reflectolux TOPS

Duplex posts have been designed to meet the growing demand for "Super" whiteway lighting units of high intensity. They are generally installed on exceptionally wide and important business streets and civic centers. The light units are mounted high above the sidewalk and are usually equipped with Reflectolux tops.

Lamps of high candle power may be used with this equipment, as the mounting height of the units keeps the glare above the range of vision of pedestrians and vehicle drivers.

Prices, distribution curves, and complete information will be furnished on request.


The Apollo post is a new design which with the Egyptian Reflectolux Top makes a very attractive lighting unit. It is especially suitable for use on the main thoroughfares of the larger cities.

## The Santiago Post

The Santiago post represents a new departure in post construction in that the light units are pendant. This design has many attractive features and the arrangement of the light units produces a very efficient distribution.
7.381B

## TROLLEYLITE BRACKETS

## Columbia Trolleylite Bracket



The treatment of steel poles as ornamental lighting units is a difficult problem. The purely utilitarian steel pole may be given any degree of decoration from a simple bracket which holds the lighting fixture to a casing which entirely covers the pole. Ordinarily an ornamental base and bracket are used.
The base is so designed that it can be slipped over existing trolley poles. The brackets, which may be either single or double arm, are clamped to the poles. These clamps have adjusting bolts which

insure perfect alignment of the arm, irrespective of the rake of the pole.

The Columbia Trolleylite bracket has been designed to harmonize with the Egyptian Reflectolux top.

The combination is an efficient and attractive lighting fixture.
Prices, distribution curves, and complete information will be furnished on request.

TROLLEYLITE BRACKETS-Continued


Sol-Lux Junior Trolleylite Braceret with Metropolis Base


Municipal Trolleylite Bracket
with Metropolis Bass

## Sol-Lux Junior Trolleylite Brackets

The Sol-Lux Junior trolleylite bracket as listed is a complete fixture, less lamp and wiring, but does not include the steel pole. It is regularly equipped with globe-holder, Sol-Lux Junior globe, metal canopy, porcelain disc insulator and Regent film series socket. Multiple sockets furnished when ordered.*

Distance from pole to center of globe, 30 inches. Height over all, 52 inches. Diameter of arm, 27/8
inches. Distance from center of arm to bottom of scroll, 18 inches.

## Municipal Trolleylite Brackets

The Municipal trolleylite bracket is furnished with globe-holder, Sol-Lux Senior globe metal canopy, porcelain disc insulator and Regent film series socket. Multiple sockets furnished when ordered.*

Distance from pole to center of globe, 24 inches. Height over all, 53 inches. Width of arm, 4 inches.

Sol-Lux Junior Trolleylite Brackets

|  | Style No. | Ship. Wt. Lbs. | List Price |  |
| :---: | :---: | :---: | :---: | :---: |
| For 4-inch Pipe | 342088 | 160 | 862 | 50 |
| For 5-inch Pipe | 342089 | 160 | 62 | 50 |
| For 6-inch Pipe | 342090 | 160 | 62 | 50 |
| For 7 -inch Pipe | 342091 | 160 | 62 | 50 |
| For Wooden Pole | 342985 | 160 | 62 | 50 |

Municipal Trolleylite Brackets
*If mogul multiple socket is used. deduct $\$ 1.00$ list for each socket; for medium multiple socket. deduct $\$ 1.10$ each list.
Prices do not include poles but prices on tubular steel trolley poles will be furnished on request.
The brackets above can also be furnished as double arm brackets or can be arranged for mounting on expanded metal poles. Prices will be furnished on request.

## TROLLEYLITE BRACKETS-Continued



Avenue Trolleylite Bracket


Parf Way Trolleylite Bracket

## Avenue Trolleylite Brackets

Furnished in either single or double-arm styles. List prices include globe holders, Sol-I, ux Senior globes and ventilators, porcelain disc insulators and Regent film series sockets. If mogul multiple sockets

## Single Arm Brackete

| Description | Ship. Wt. |  |  |
| :---: | :---: | :---: | :---: | | List |
| :---: |
| Price |

are used, deduct $\$ 1.00$ list for each socket; for medium screw sockets, deduct $\$ 1.20$ each list.

Distance from pole to center of globe, 36 inches. Height over all, 57 inches.

Double Arm Brackets

| Description | Style No. | $\begin{aligned} & \text { Ship. Wt. } \\ & \text { Lbs. } \end{aligned}$ | ${ }_{\text {List }}^{\text {Licte }}$ |
| :---: | :---: | :---: | :---: |
| For 4 -inch pip | 340976 | 440 | 818000 |
| For 6 | 340978 | 440 | 180 |
| For 7-inch pip | 340979 | 440 | 18000 |

## Park Way Trolleylite Brackets

Distance from pole to center of globe, 30 inches. Height over all, 50 inches.

## Double Arm Brackets

Similar to the Avenue trolley bracket listed above, except shorter and lighter. Furnished with Sol-Lux Junior top.

Single Arm Brackets


Plain Wheel Guard

| 340980 | 190 | 8000 |
| :--- | :--- | :--- |
| 340981 | 190 | 8000 |
| 340982 | 190 | 8000 |
| 340983 | 190 | 8000 |

## CLUSTER POSTS

## Broadway and Riverside Posts



## Broadway

## Broadway Post

Base, 20 inches in diameter, 2 feet 8 inches high. Column, $71 / 2$ inches in diameter above the base, tapering to $61 / 8$ inches in diameter near the top. Height from ground to bottom of pendent globes, 11 feet $71 / 2$ inches; to top of center globe, 15 feet; to top of globe on 1 -light post, 14 feet. Distance from center to center of opposite globes, 32 inches. Pendent globes, $6 \times 12$ inches; top globe, $8 \times 16$ inches. Globe for 1 -light post, $8 \times 16$ inches. Use four $3 / 4$-inch $\times 15$-inch foundation bolts.

| No. of | Style |  | List | No. of | Style |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Lights |  |  |  |  |  |

CLUSTER POSTS-Continued
Boulevard and Commonwealth Posts


## Boulevard Post

Base, 14 inches diameter, 2 feet 10 inches high. Column, $51 / 2$ inches diameter above the base, tapering to $31 / 2$ inches diameter near the top. Height, from ground to bottom of pendent globes, 10 feet; to top of top globe, 13 feet 2 inches; to top of globe on the 1 -light post, 12 feet 7 inches. Distance from center to center of opposite globes, 32 inches. Pendent globes, $6 \times 10$ inches; top globe, $6 \times 12$ inches; globe for 1 -light post, $8 \times 14$ inches. Use four $8 / 4$-inch $\times 15$-inch foundation bolts.


Wt. Lbs.
Each
475
560
560
665
665


Prices on posts include medium multiple sockets but not the globes, wiring or foundation bolts.

## ORNAMENTAL NEWELS



## Sol-Lux Gate Post Newels

These newels are made of the highest quality grey iron. They are of distinctive design and very appropriate for the lighting of gateways and private grounds, entrances of buildings, etc.
Base, 14 inches in diameter, 24 inches high. Column, 5 inches in diameter above base, tapering to $31 / 2$ inches in diameter near the top. Height from base plane to bottom of side globes, 3 feet 8 inches; to bottom of center globe, 4 feet $61 / 2$ inches; to bottom of globe of 1 -light newel, 3 feet 8 inches. Distance from center to center of opposite globes, 30 inches. Designed for $6 \times 10$-inch side globes, and $6 \times 12$ inch top globe.

Prices below include medium screw sockets for side lamps and mogul screw sockets for center lamps, unless otherwise specified. Prices do not include globes, ventilators, lamps, wiring or foundation bolts. Use three $5 / 8$-inch expansion bolts.

| No. of | Style | Wt. Lbs. |
| :---: | :---: | :---: |
| Lights | No. | Each |
| 1 | 340759 | 125 |
| 2 | 341483 | 175 |
| 3 | 341439 | 175 |
| 4 | 341440 | 215 |
| 5 | 341441 | 215 |


| List | No. of |
| :---: | :---: |
| Price | Lights |
| 83750 | 1 |
| 7000 | 2 |
| 7000 | 3 |
| 8750 | 4 |
| 8750 | 5 |


Wt. Lbs.
Each
175
225
225
265
265


Order by Style Number


## Suburban Newels

Similar to the Arcadian post except smaller. Designed to be used as an ornamental newel or traffic post. Base, 12 inches octagonal. Height to bottom of globe, 6 feet. Uses four $8 / 4$-inch foundation bolts.


## "Safety First" Traffic Posts

By marking the centers of intersecting streets the rule of "keep to the right" is always enforced. These traffic posts are silent watchmen, always on the job.
Base, 14 inches in diameter, 24 inches high. Column, 5 inches in diameter above the base, tapering to $31 / 2$ inches in diameter near the top. Height from base plane to bottom of globe on the 1 -light newel, 6 feet. Uses three $3 / 4$ inch foundation bolts.
Prices of above newels do not include globes, lamps, wiring or foundation bolts.

| Description | Style | Ship. | Wt. |
| :---: | :---: | :---: | :---: |
| List |  |  |  |
| O-in. holder med |  |  |  |

## Commerce Newels

A massive newel designed especially for bridges and entrances to large buildings, etc. Base, $21 \times 351 / 4$ inches. Height from ground to bottom of pendent globes, 4 feet 6 inches; to top of eagle ornamentation on top globe, 9 feet 6 inches; to top of eagle ornamentation on 1 -light newel, 8 feet. Pendent globes, $8 \times 14$ inches; top globe, $8 \times 20$ inches; globe for 1 light newel $8 \times 20$ inches. Prices below include medium screw base sockets, glassware as above specified and eagle ornamentation, but not foundation bolts. Uses four $5 / 8$-inch expansion bolts.

| 353249 | 475 | 220 | 00 |
| :--- | :--- | :--- | :--- |
| 353250 | 550 | 240 | 00 |
| 353251 | 625 | 270 | 00 |

## ORNAMENTAL WALL BRACKETS



Colonial Bracket
with Octagonal Reflecto.ux Lanterns. Price includes
The exterior of churches, public buildings, railroad depots, etc., may be effectively lighted with units mounted on ornamental brackets.

The Colonial Bracket has been designed for use
the brac
351402

Ship. Wt. Lbs.
94


Santlago Bracket with Octagonal Junior Reflectolux Pendant


Santiago Bracket
The Santiago Bracket is designed for use with Octagonal Reflectolux Lanterns. Price includes bracket only. See page 917 for price on lanterns.

Style No. 351401

Ship. Wt. Lbs.
98

List Price $\$ 2900$

## Commerce Bracket



A massive fixture of distinctly artistic and classical design, arranged for Round Ball Globes in one-light, three-light and four-light units. They are particularly adapted for lighting entrances to fine structures.

Prices include bracket with medium screw socket for side globes and mogul screw socket for top globes, but do not include globes; $6 \times 10$ globes are recommended for side, and $6 \times 12$ for top. See page 921 for prices on globes.

| n | Style No. | Wt. Lips. | ${ }_{\text {List }}^{\text {Lisee }}$ |
| :---: | :---: | :---: | :---: |
| One lig | 341453 | 90 | 85150 |
| Three light.: | 341454 341455 | ${ }_{145}^{155}$ | 60 6500 00 |



ORNAMENTAL WALL BRACKETS-Continued


## Midget Brackets

A light cast iron bracket designed for small sizes of lamps which do not require ventilation. Has a threaded stem for attachment to crowfoot or con-
duit. Equipped with $41 / 4$-inch holder and medium screw socket, but not wired and without globe.
Style No.
Ship. Wt., Lbs.
List Price Each
8525


## Reversible Brackets

When ventilation is not necessary, this bracket may have the globe hang downward. In this position, the bracket has the same artistic lines and correct proportions as in the position illustrated. Fitted with 8 -inch globe holder.

Prices do not include globe, ventilator or wiring.

| Style No. |  | ist Price Each |
| :---: | :---: | :---: |
| 340966 | 65 | 82590 |
| 341452 | 65 | 2600 |



## Corridor Brackets

These Cast iron brackets are of artistic design and adaptable to corridors or arcades in office buildings, schools, public buildings, etc.

Prices below include globe holders and medium screw sockets, but not the globes or wiring.

| Description | Style No. | Ship Wt. List Price |
| :---: | :---: | :---: |
| One-light. | 340963 | $65 \quad 82500$ |
| Three-ligh | 340964 | 1102700 |
| Pour-light. | 340985 | 1354350 |

## CUTTER ORNAMENTAL CROOKS

## Street Crooks and Park Crooks



## Street Crooks

These are well built street lighting poles for supporting incandescent lamp fixtures. Height from ground to insulator: 18 feet. Other heights built to order. Diameter of base, 14 inches.

| Description | No. of Lights | Style No. | Ship. Wt. Lbs. | List Price |
| :---: | :---: | :---: | :---: | :---: |
| With 11/-inch Pipe Bend only. | 1 | 340868 | 455 | 810500 |
| With 11/4-inch Pipe Bend only. | 2 | 340867 | 475 | 11000 |

## Park Crooks

Park crooks are light but substantial poles for supporting incandescent lamp fixtures. Standard height from ground to insulator. 18 feet. Other heights built to order. On 14 -foot and shorter
heights, 4 -foot ground sections will be supplied; on greater heights, 5 -foot. If ground section is not wanted, deduct $\$ 7.50$ from list and use four $8 / 4$-inch x15-inch foundation bolts.

| With 11/4-inch Pipe Bend only | 1 |  | 340879 | 335 | 7000 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| With 1\%/inch Pipe Bend only. | 2 | : | 340895 | 355 | 7500 |

## CUTTER ORNAMENTAL CROOKS-Continued

Interurban, Entrance and Platform Crooks


## Interurban Crooks and Swan Necks

The column is made of 4 -inch and $21 / 2$-inch pipe, with the 4 -inch pipe extending 4 feet into the ground. The cast iron base has a door to make wiring easy. The crook is made of $11 / 4$-inch pipe and holds the lamp 2 feet 3 inches from the column. The height to insulator is 14 feet. High voltage insulator, or 8 -inch globe holder with medium screw socket will be furnished when so ordered. If scroll is not wanted, deduct $\$ 2.00$ from list. For ground anchors, add $\$ 5.50$ to list. If base is not desired, deduct $\$ 5.00$ from list price.



## Entrance Crooks

Artistic fixtures for lighting entrances to parks, private grounds, etc. The $21 / 2$-inch pipe extends 4 feet into the ground.


## Platform Crooks

A $11 / 4$-inch pipe with cast iron base and crook bend of $1 / 2$-inch pipe holds the lamp 8 feet from the floor. Prices do not include reflectors.


# ADJUSTER SOCKET TRANSFORMERS 

For 2200-Volt 60-Cycle Primary, 6.6-Ampere Secondary
Transformers for other voltages, frequencies and currents can be furnished on order


The adjuster socket system consists of a simple series of lamps connected across the secondary terminals of a constant-potential transformer. A reactance coil is connected in shunt across the terminals of each lamp and operates to maintain the continuity of the circuit and the normal voltage on the remaining lamps in case any lamp burns out or is removed. While it is possible to connect the lamps in series directly across the main, it is always advisable to provide a transformer having taps for a close adjustment of the voltage required.
The transformers listed below are provided with taps to enable any voltage to be obtained within 1 per cent of that required by the circuit. All taps
are brought to terminal blocks inside the transformer case and no soldered connections need be made in changing these taps.

Regulation-As the lamps go out and the reactance coils take their place in the circuit, the current will never rise over 2 per cent above normal, this point being reached with from 10 to 15 per cent of the lamps out.
List price includes transformer, one set of hanger irons, two fuse blocks (Style No. 29865 or 147190) and the necessary oil.

When ordering, specify separately all the items included in the list price as shown below:

| Cap. Kv-a. | Secondar Min. | $\begin{gathered} \text { RY Volinges } \\ \text { Max. } \end{gathered}$ | $\begin{aligned} & \text { Gallons } \\ & \text { Oil } \end{aligned}$ | Style No. Hangers | Approx. Shipping Wt., Lbs. |  | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | $\text { RRMER } \overline{\substack{\text { List } \\ \text { Price }}}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 81 | 151 | $3 / 7$ | 109712 | 106 |  | 275188 | \$ 8500 |
| 2 | 170 | 303 | $13 / 4$ | 109712 | 165 |  | 275189 | 11000 |
| 3 5 | 252 | 454 756 | 13 | 109712 | 193 230 |  | 275190 | 13000 |
| 7.5 | 625 | 1138 | $4{ }^{1 / 2}$ | 109713 | 315 |  | 275192 | 21000 |
| 10 | 835 | 1515 | 5 | 109713 | 394 |  | 275193 | 23500 |
| 15 | 1250 | 2270 | 8 | 109713 | 460 |  | 275194 | 29000 |
| 20 | 1670 | 3030 | $141 / 2$ | 234482 | 715 |  | 275195 | 36000 |
| Data on Westinghouse Series Incandescent Lamps |  |  |  |  |  |  |  |  |
| Amps. |  | $\begin{aligned} & \text { Nominal } \\ & \text { Candle Power } \end{aligned}$ |  | Total Lumens |  | Average Volts |  | Average Watts |
| 6.6 |  | 60 |  | 600 |  | 6.7 |  | 44.4 |
| 6.6 |  | 80 |  | 800 |  | 8.4 |  | 55.2 |
| 6.6 |  | 100 |  | 1000 |  | 10.0 |  | 66.2 |
| 6.6 |  | 250 |  | 2500 |  | 22.8 |  | 151.0 |
| 6.6 |  | 400 |  | 4000 |  | 36.8 |  | 242.0 |
| 6.6 |  | 600 |  | 6000 |  | 53.5 |  | 353.0 |
| 15.0 |  | 400 |  | 4000 |  | 14.7 |  | 220.0 |
| 15.0 |  | 600 |  | 6000 |  | 15.8 |  | 316.0 |
| 20.0 |  | 1000 |  | 10000 |  | 25.9 |  | 518.0 |
| 20.0 |  | ${ }_{2500}^{1500}$ |  | $\stackrel{15000}{25000}$ |  | ${ }_{6} 38.1$ |  | 761.0 1214.0 |

Order by Style Number

# REACTANCE COIL REGULATOR OUTFITS 

For 2200-Volt 60-Cycle Primary; 6.6-Ampere Secondary

Transformers for other voltages, frequencies and currents can be furnishod on order

The reactance coil regulator herein described is particularly useful on circuits which are remote from stations where apparatus can be housed. The outfits are especially designed for service where pole mounting and operation with a time switch is desirable. This simplifies the circuit construction and thus reduces the expense of serving outlying towns which may have constant potential feeder service for residence lighting, but for street lighting have nothing available except multiple lamps or long special series circuits from larger existing installations. They are used with the inexpensive and wellknown film cutout streethoods, no change being required in these devices.

## Construction

The standard adjuster socket transformers are regularly used with reactance coils to make up these reactance coil regulators. These transformers are thoroughly described under the adjuster socket
system. By reason of their tap arrangement, it is possible to adjust the current to within less than 1 per cent of any required value.
The reactance coils used in connection with this system are separately mounted, thus making it possible to adjust the taps conveniently, and obtain any desired power factor and consequent protection within the range of the apparatus.

## Operation

This system keeps the current in the series lamp circuit from rising abnormally by the use of a reactance in series with the lamp. If one lamp goes out, the impedance of the circuit is diminished by a much lower percentage because of this constant fixed reactance in series with the lamp. Consequently the larger the proportional value of reactance to lamp resistance, the closer will be the regulation with a large percentage of lamps out.


## REACTANCE COILS <br> For 60-Cycle 6.6-Ampere Series Film-Cutout Circuits

For use in connection with Adjuster-Socket Transformers listed on a previous page to make up Reactance Coil Regulator Outfits as listed above.

Style number includes reactance coil only. List price includes reactance coil, one pair of hanger irons and the necessary oil. When ordering, specify,
by style number and description, all items included in the list price.

| $\underset{\mathbf{K v - a}}{\text { Maximum }}$ | Maximum Volts | $\begin{gathered} \text { Gallons } \\ \text { Oil } \end{gathered}$ | Approx. Shipping Wt., Lbs. | Style No. Hanger Irons | Style No. Coil | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 4.0 | 600 | - | 116 | - | 240793 | 810000 |
| 8.5 | 1290 | 8 | 350 | 109713 | 240794 | 20000 |
| 17.2 | 2600 | $111 / 2$ | 530 | 109713 | 246447 | 33000 |
| -Style | 0793 is gur | and is m | lag screw | r hanger |  |  |

# MOVING-COIL REGULATORS AND CONTROL PANELS STATION TYPE REGULATORS 

The moving-coil regulator depends upon the electrical repulsion existing between the primary and secondary coils of the transformer under load to produce and maintain a constant current in the secondary or lamp
 circuit. The regulator can be adjusted tomaintain its rated secondary current under the normal conditions of load, primary voltage and frequency, regardless of the number of lamps in the circuit. The coils consist of a number of concentric sections and are known and described as ventilated coils. The individual sections consist of two layers, having one side of each conductordirectly exposed to theair. No taping is used except for the protection of leads. The coils are insulated from the metal parts by Micarta tubes. These coils are most rugged and durable, withstanding heavy strains and overloads to the best advantage, and by reason of their light weight, making possible a very high sensitiveness in regulation.
The rating and performance of these regulators is based on average load conditions, consisting of an incandescent load in unity power factor and a line having 5 per cent ohmic and 10 per cent reactive drop. Their rating in kilowatts at the terminals of the regulator with unity power factor would be 9 per cent above the standard rating.

Enclosed carbon arc lamps may be operated from these regulators when equipped with a dash pot. A Westinghouse 6.6-ampere or 7.5 -ampere enclosed carbon arc lamp, adjusted in accordance with the specifications. requires .62 or .70 kilovolt-amperes respectively of rated regulator capacity for its operation.
The efficiency of these regulators at full load varies from 90 to 96 per cent for the various sizes. The power factor similarly varies from 83 to $86 \%$.
The regulator will maintain the secondary current within 2 per cent of its normal rating in the

4,8 and 12 -kilowatt sizes, or within 1 per cent on the larger sizes.

Circuits-The 34, 50, and 68-kilovolt-ampere sizes are arranged to operate two inter-connected circuits. To keep the load voltage to a minimum, each circuit should be of approximately one-half the capacity of the regulator. Two circuits may be operated from any regulator by the use of a two - circuit panel.
Taps - Primary taps are arranged for 2400. 2200 and 2000 volts. Secondary taps are provided for 80 and 90 percent of full load.


Automatic operation with a time switch is successful. if the load is such that the coil separation is not more than 2 inches. With light loads, auxiliary blocks or catches should be installed for reducing the movement of the secondary coil towards the primary coil when the power is interrupted.

## Control Panels

Control panels of black-marine-finished slate mounted on pipe frame work are furnished.
The standard panel for single-circuit, constantcurrent regulators, is 16 inches by 36 inches and has mounted on it:
(a) One four-pole single-throw type I nonautomatic oil circuit-breaker, which, with one operation, connects both the primary and secondary coils to their respective circuits.
(b) One alternating-current high-voltage type SM ammeter.
(c) One double-pole fuse block, ( 2 single-pole fuse blocks on high-capacity).
(d) Four enclosed fuses (two extra ones) mounted on the back and connected in the primary circuit. Where the working voltage of the regulator to be controlled exceeds 4000 volts, a current transformer (type KA) for the ammeter, which is connected in the secondary circuit, is furnished complete with mounting brackets.

Sub-panels for watthour meters can be supplied for any of the standard panels. These sub-panels are black-marine-finished slate, 16 inches high. mounted on the same frame as the standard panel and directly under it. Apparatus mounted thereon consists of
(a) One type OA watthour meter.
(b) One voltage transformer.
(c) One current transformer.
(d) One double-pole fuse block with four fuses. (two extra) for the voltage transformer.

MOVING-COIL REGULATORS AND CONTROL PANELS-Continued

# STATION TYPE REGULATORS-Continued <br> REGULATING TRANSFORMERS FOR 2200-VOLT 60-CYCLE PRIMARY AND 6.6-AMPERE SECONDARY CIRCUITS 

| Transformers for other voltages, frequencies or curronts can be furnished on order |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Capacity Kv-a. | Net | Approx. Weight, Lbs. | Style | List Price |
| 4 | 480 | 725 | 200599 | 843000 |
| 8 | 685 | 985 | 200802 | 50000 |
| 12 | 850 | 1200 | 200605 | 60000 |
| 17 | 1000 | 1350 | 200608 | 70000 |
| 24 | 1250 | 1650 | 200611 | 90000 |
| 34 | 1350 | 1750 | 200614 | 105000 |
| 50 | 1800 | 2200 | 236673 |  |
| 68 | 2200 | 2600 | 236874 | 175000 |
| For a transformer equipped with dash pot, add \$15.00 to list price. |  |  |  |  |


OUTLINE DIMENSIONS
Moving-Coil Regulators

| 25-Cycle | 60-Cycle | A | B | C | D | E |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 4 | 21 /8 | 17 | $301 / 2$ | 50 | 2914 |
| 3 | 8 | 23 | 18 | $33^{8 .}$ | 551\% | 31 5/8 |
| 475 | 12 | 251/8 | 20 | $33{ }^{3}$ | $551 / 6$ | $325 \%$ |
| 7 | 17 | 26 | 21 | 351/6 | 57\% | 33 |
| 10 | 24 | $28{ }^{3}$ | 26 | 253/8 | 58 | $341 / 2$ |
| 14 | 34 | 3212 | 29 | 34716 | $551 / 2$ | $36^{2}$ |
| 20 | 50 | 341 | 30 | $361 /$ | 60 | $40 \%$ |
| 28 |  | 36 | 32 | 361/4 | $63{ }^{3}$ | 42 |
|  | 68 | 36 | 32 | 411/8 | 65 \% | 42 |

EFFICIENCY AND POWER FACTOR



Single - Circlitit SintileThrow (One Switch) Control Panel


Single-Circuit, SingleControl Panel


Two-Circuit, SingleThrow (Three Switches) Control Panel


Sub-Panel

One-Switch Panel is $11 /$ inches thick and has $1 / /$-inch bevel; Two-Switch and Three-Switch Panels are $11 / 2$ inches thick and have ${ }^{3}$ - - inch bevel.

Width of sub-panel is 16 or 24 inches and thickness $11 / 4$ or $11 / 2$ inches to match control panel.
These dimensions are for reference only. For official dimensions apply to the nearest District Office.

MOVING COIL REGULATORS AND CONTROL PANELS-Continued
POLE TYPE REGULATORS


The great increase in the extent of street lighting systems requiring regulating equipment remote from the central station, has made necessary the Pole-Type Moving-Coil Regulator.
This regulator with its stationary primary coil and movable secondary coil. operates upon exactly the same principle as the station-type of movingcoil regulator. Since it is usually installed in out-of-the-way places, it is necessarily automatic in operation. The working parts are enclosed in a standard transformer case, which is mounted on the pole in the usual manner. Control is effected by means of time switches.
The regulator is designed for a standard primary voltage of 2300 volts. an extra tap being provided for 90 per cent of standard primary voltage. Whenever the voltage falls more than 3 per cent below normal. connections should be made to the 90 per cent tap. Regulators, unless otherwise specified, are furnished with connections made to the standard 2300 volt tap.
The standard secondary current is 6.6 amperes. Regulation is maintained within 1.5 per cent of
normal, under all load conditions, from full load to short circuit. These regulators have been designed with sufficient margin to take care of 5 per cent line resistance and 10 per cent line reactance.
Two balancing weights are provided, adjustable to a right angle, so that perfect balance is obtained in all positions of the coil. Both weights are entirely above the oil and readily accessible. Set screws with lock nuts are provided to lock the weights securely in position.
Phosphor-bronze bumpers prevent the coils from striking together. Ball bearings are provided at all movable points of support. The movable coil is held securely in a frame of Micarta angles.

Oil-Pole Type Regulators must operate in all weathers. To insure satisfactory performance during extremely cold weather Wemco " $C$ " oil is furnished with these regulators and must be used for renewal purposes.

Lightning protection is essential on all overhead street lighting circuits. Type LV Autovalve Distribution Arresters are recommended for this application. See Section 1-A.

$\underset{\text { from Case }}{\substack{\text { Refor } \\ \text { from }}}$

MOVING COIL REGULATORS AND CONTROL PANELS-Continued

## POLE TYPE REGULATORS-Continued

List price includes transformer, one set of hanger irons and the necessary oil.
When ordering, specify separately each item included in the list price as shown below.

| Capacity in kw. | $\begin{gathered} \text { Gallons } \\ \text { Oil } \end{gathered}$ | $\begin{aligned} & \text { Approximate } \\ & \text { ※Net } \end{aligned}$ | Weight. Lbs. $\dagger$ Shipping | Style No. <br> Regulator | Style No. Hanger lrons | \$List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2 | 18 | 405 | 735 | 358629 | 109714 | 341500 |
| 5 | 18 | 515 | 845 | 358630 | 109714 | 52000 |
| $71 / 2$ | 31 | 600 | 1070 | 358831 | 129384 | 56500 |
| 15 | 31 58 | 785 |  |  |  |  |
| 15 | 58 | 875 | 1585 | 358633 | 365984 | 80000 |

EFFICIENCY AND POWER FACTOR

| Capacity in kw. | Full Load | 3/4 Load Efficiency |  | 1/4 Load | Full Load | mary Power Factor 3/4 Load 1/2 Load |  | Load |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2 | 91.0 | 88.3 | 88.3 | $71.6$ | 75 | 55 | 38 | 21 |
| 5 | 93.5 | 915 | 88.3 | 780 | 75 | 55 | 38 | 21 |
| $71 / 2$ | 93.5 |  | 878 | 78.3 | 75 | 55 | 38 | 21 |
| 10 | 885 | 94.5 | 92.2 | 85.5 | 75 | 55 | 38 | 21 |
| 15 | 95.5 | 93.8 | 91.2 | 83.7 | 75 | 55 | 38 | 21 |

DIMENSIONS, INCHES


| Capacity in kw. | A | B | C | D | E | F | G | H |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2 | 341/4 | 231/2 | 331/4 | 2324 | 143/ | 18 | 31/2 | 18 |
| 5 | 341/4 | 231/2 | 331/4 | 238/4 | 143/4 | 18 | 21/2 | 18 |
| 71/2 | 393 | 25 | 351/4 | 261/4 | $16^{1}$ | $201 / 2$ | 39/4 | 21 |
| 10 | 393/4 | 25 | 35\%/4 | $26^{1}$ | 161/4 | 201/2 | 33/4 | 21 |
| 15 | 441/4 | 31 | 392/4 | 301/4 | 221/4 | ? $41 / 2$ |  | 25 |

* Net weight includes transformer without oil.
$\dagger$ Shipping weight includes transformer boxed for shipment. complete with hanger irons and oil in container
TShipping weight includes transiormer boxed for shipment, complete with hanger irons and oil in containe
fFuse blocks are not included in this price. (See Style Number Index for Style Nos. 287325 or 147190 .)
Fuse blocks are not included in this price. (See Style Number Index for Style Nos. 287325 or 147190 .)
The standard regulator operates on 60 -cycle circuits. Regulators for other frequencies can be furnished on order.
Oil weighs approximately 7 pounds net per gallon and $81 / 2$ pounds shipping.

MOVING COIL REGULATORS AND CONTROL PANELS-Continued
TYPES L AND T TIME SWITCHES
Two or Three-pole, High Tension, Oil Break

## Type L Time Switch

This type of switch is constructed for controlling


Type L Tine Switce alternating-current circuits up to, and including. 6600 volts, and is furnished either two or three-pole. It is an oil-break switch having a high grade propelling mechanism and time piece.

This apparatus is used extensively in connection with the pole-type, constant-current regulator. where lamps are connected permanently to the secondary coil of the regulator.

When these switches are installed on poles, or other exposed places, additional weather protection should be provided. For this purpose a wooden housing with porcelain insulators can be supplied at $\$ 16.00$ list price, additional.

## Type T Time Switch

This type of switch is similar to type L, except that it is electrically wound. Switches are furnished for winding at either 110 or 220 volts, alternating current or direct current. Orders should state the winding voltage and, if alternating current, the frequency of the circuit.

If desired, these switches can be furnished at $\$ 40.00$ list price, additional, with an attachment which automatically takes care of seasonal variation in the day's length.

## LIST PRICES

Style numbers and list prices cover complete apparatus, including oil chamber and sufficient oil to fill to the working level.

TYPE L SWITCHES
For Potentials Not Exceeding 3300 Volts


TYPE T SWITCHES
For Potentials Not Exceeding 3300 Volts

| Style No. | ${ }_{\text {Capacity }}^{\text {Caperes }}$ | Number of | - Dimensions in Inches |  |  | Approx.NetWr.Shipping |  | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Length |  | Depth |  |  |  |
| W-11098 | 25 50 | 2 | 22 | 101/2 | $71 /$ | 65 | ${ }_{90}^{90}$ | 820000 |
| W-11098 | 50 25 | ${ }_{3}^{2}$ | 22 22 | 1012 | $10^{71 / 4}$ | 65 70 | 909 | 21000 |
| W-11101 | 50 | 3 | 22 | 14 | 10 | 70 | 95 | 24000 |
| For Potentials Not Exceeding 6600 Volts |  |  |  |  |  |  |  |  |
| W-11102 | 25 | 2 | 22 | $111 / 2$ | 8 | 70 | 100 | 28000 |
| W-11103 | 25 | ${ }_{3}^{2}$ | ${ }_{22}^{22}$ | $11 / 2$ |  | 70 80 | 1100 |  |
| W-11105 | 50 | ${ }_{3}$ | 22 | 15 | 10 | 80 | 110 | 350 |

Types L and $T$ switches operate in primary circuits only. If desired. type $M$ switches, which operate in both primary and secondary circuits, can be supplied. Prices will be furnished on request.

## AUTO-TRANSFORMERS

The demand for increased efficiencies in lighting systems led the lamp manufacturers to produce series lamps, which operate at 15 and 20 amperes. In order that these lamps might be operated on standardized series circuits of 6.6 or 7.5 amperes, auto-transformers were designed for use with each lamp. The current is taken from the line at either 6.6 or 7.5 amperes and delivered to the lamp at 15 amperes for 4000 lumen lamps and 20 amperes for 6000 and 10000 lumen lamps. Mogul base multiple sockets should be used.
In some localities, it has been found desirable to distribute power on low voltage multiple circuits and at the same time make use of the high current series lamps. The 6000 lumen 110 and 220 -volt multiple coils listed below make this possible. They may be connected on 110 or 220 -volt mains and by the selection of the proper tap, will deliver 15 or 20
amperes to the 4000 and 6000 lumen series lamp. This application, however, has certain disadvantages in that the series lamps are not regularly selected for uniformity in voltage and unless careful tests are made to determine the proper tap on the coil for each lamp there is a possibility of considerable variation in lamp current, resulting in low efficiency or short life. However, where lamps have been especially selected for this purpose, satisfactory results have been obtained.
Style number and list price include bare coil without socket or mounting details. Series coils have taps for either 6.6 or 7.5 -ampere line current and each coil has a tap for the next smaller lamp as well as the lamp for.which ịt is rated. Coils are for 60 cycles. Prices for special frequencies will be furnished on request.

| Lamp Lumens | Approx. Watts | Primary | Secondary | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 4000 | 200 | 6.6-7.5 amps. | 15 amps. | 250220 | \% 800 |
| 6000-4000 | 300 | 6.6-7.5 amps. | 20-15 amps. | 250221 | 1025 |
| 10000-6000 | 500 | 6.6-7.5 amps. | 20 amps . | 250222 |  |
| $6000-4000$ $6000-4000$ | 300 300 | 110 220 volts volts | ${ }_{2}^{20-15} \mathbf{~ a m p s}$ | 302535 302636 | 1250 |

## DIAGRAMS OF CONNECTIONS FOR AUTO-TRANSFORMERS



## REACTANCE COILS

The single-phase reactance coils listed below are mounted in streethoods and post tops when an adjuster socket system is used to maintain constant current. The style numbers given are for 6.6 am-
pere 60 -cycle coils, without sockets or mounting details. Prices for complete fixtures are given on other pages.

| Lamp Lumens | Style No. | Pist |
| :---: | :---: | :---: |
| 320-400-600 | 219160 | - 800 |
| 800-1000 | 219161 | 900 |
| 2500 | 262293 | 1100 |
| 4000 | 262294 | 1300 |

## SAFETY COILS

For Indoor and Outdoor Service on Series A-C. Circuits


Fig. 1-Rear View of Type. SK (Oil-Insulated-Type) Showing Method of Attaching Hanger Irons

It is often desirable to make an installation of lamps where the potential of the series arc or incandescent circuit-the only circuit available-is too high for the application in question and the cost of running a multiple circuit from the central station would be prohibitive.

For such a proposition, Westinghouse safety coils are the economical solution. They are especially useful on installations as follows:

1-Where a series lighting system is desirable but high potentials are impracticable:
(a.) On side streets or alleys where to run the main series circuit would require a new pole line. The comparatively low voltage safetycoil circuit can often be run on an existing telephone pole line.
(b.) On bridges and in subways where the high potential of the regular series circuit is prohibitive.
(c.) For lighting of fire-alarm, police, and letter boxes, where high potentials so near the ground would be dangerous.
2-Where a few lamps are wanted in a building and a multiple circuit is not available.

3-Where large lamps of high current must be operated from high-voltage series circuits such as white-way posts and pendent fixtures on mast arms having long loops.

## Operation

The primary of these coils is connected in the regular series circuit, while the secondary supplies the lower potential series circuit. Regular series lighting fixtures (such as those with film-cutouts) should be used, except where the secondary voltage does not exceed 200 volts, in which case the puncturing of films is unreliable and multiple sockets may be used.

Safety coils of 2 kilowatts and less may beoperated continuously on open circuit without injury; those


Fig. 2-Type MA (Dry-Type) (1/2 and 1 Kv-a.)
of larger size will operate two hours without injury.
Film Protective Device-To prevent damage in case of an accidental open circuit in the secondary winding, a film protective device is recommended. This device is equipped with a film which, when connected across the secondary terminals of the safety coil, punctures under the open circuit voltage and thereby establishes a short circuit.

## Construction

These safety coils are series transformers insulated for high voltages (being tested for 20,000 volts for one minute between windings and between windings and iron.)

In Sheet-steel Case-The safety coils of 500 watts or less are of the core-type construction with a case of sheet-steel, gum-filled. For manhole service, outlets of a heavy pipe are provided, so tinned that a joint with lead-covered cable may be wiped to them. Small feet or mounting straps for supporting the transformer in the base of the hole are conveniently arranged. For overhead service, the leads are brought out through the bottom in porcelain bushings and a strap is provided on the side for mounting on a pole.

Type MA (Dry-Type)-The 1 and 2 kilowatt size are air cooled and of the same construction as the type MA current transformers. The magnetic circuit, with laminations exposed to the air, is clamped between cast-iron end-caps which protect the windings, the leads extending downwards through suitable bushings in the bottom end-cap. The coils are impregnated with an insulating compound which thoroughly seals up joints between the laminations and end-caps.
Type SK (Oil-Insulated)-The larger capacities of these coils are oil-insulated and have the same form of construction as the type SK distribution transformers (see section 4-A "Distribution Transformers").

## SAFETY COILS-Continued

OUTLINE DIMENSIONS


Pig. 6
Pic. 7


COMBINED SAFETY COIL AND DISCONNECTING POTHEAD


Safety Corl and Pothead in Base
In most up-to-date ornamental post installations, it has been found that the advantages of both the safety coil and the disconnecting pothead are very desirable. To meet these requirements, the combination illustrated above has been designed.

The pothead consists of a cast iron body with double bonding clamps for the cable and a disconnecting and short circuiting switch enclosed in a porcelain case. It is attached rigidly to the case of the safety coil, and the combination is located in a position easily accessible through the door opening.

The two bonding clamps are so arranged that one of them bonds the steel armor, and the other the lead sheath of the underground cable, thus preventing the accumulation of static voltage, which might


Combined Safety Corl and OMBINED SAFETY COIL AND
DISCONNECTING Pothead


Parts for Disconnecting
be injurious to the cable insulation. Cable connections are made to screw terminals, in the porcelain case of the disconnecting switch, and the pothead body is filled with an insulating compound which thoroughly seals the joint.

The primary leads of the safety coil are connected directly to the removable cap of the pothead. The contacts are so arranged that the removal of the cap disconnects the coil from the line, and, at the same time. connects the two cable ends together, thus maintaining the continuity of the series circuit. A testing plug is provided with which the underground system can be subdivided and tested at any time without the necessity of cutting the cable.

| For 6.6 Ampere, 60 Cycle Circuits |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Capacity | Lamp | Secondary | Secondary | Style | Ship. Wt., | List |
| Kva | Lumens | Amp. | Volt. | No. | Lbs., Each | Price |
| . 220 | 4000 | 15 | 15 | 351453 | 50 | 83600 |
| . 316 | 6000 | 20 | 16 | 353243 | 58 | 3800 |
| . 518 | 10000 | 20 | 26 | 351454 | 60 | 4800 |
|  |  |  |  |  |  | 7-512 |

SAFETY COILS-Continued


Style number and list price include safety coil and (for the oilinsulated) the necessary oil and hanger irons for pole mounting.

For 6.6-Ampere Circuits, Line Voltage of $\mathbf{6 6 0 0}$

| Capacity $\mathrm{K} v$ - . | $\begin{aligned} & \text { Fig. } \\ & \text { No. } \end{aligned}$ | Secondary Amperes | Maximum Secondary Volts | Approx. Net | Wt. Lbs. Shipping | Style No. Hanger Irons | $\begin{aligned} & \text { Gal. } \\ & \text { Onl } \end{aligned}$ | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| In Sheet-Steel Case (Gum-Filled) |  |  |  |  |  |  |  |  |  |
| . 075 | 3 | 6.6 | 11 | 18 28 | 38 48 | ........ | $\ldots$ | 316775 316778 | 82500 4200 |
| . 450 | 3 | 6.6 | 68 | 28 | 48 | ........ | $\ldots$ | 316776 |  |
| .220 .316 | 3 3 | 15 20 | 15.3 15.5 | 20 | 40 |  | $\cdots$ | 316777 242378 | 2800 3000 |
| . 518 | 3 | 20 | 25.9 | 30 | 50 |  | $\cdots$ | 242380 | 4100 |
| . 075 | 4 | 6.6 6.6 | 11 68 | 18 28 | 38 48 |  | $\ldots$ | 242381 378099 | 2500 4200 |
| . 220 | 4 | 15 | 15.3 | 20 | 40 | ........ | $\ldots$ | 359568 | 2800 |
| . 316 | 4 | 20 | 15.5 | 28 | 48 |  | $\ldots$ | 359567 | 3000 |
| . 518 | 4 | 20 | 25.9 | 30 | 50 |  | .... | 359588 | 4100 |
| . 075 | 5 | 6.6 | 11 | 18 | 38 |  | $\ldots$ | 245648 | 2500 |
| . 450 | 5 | 6.6 | 68 | 28 | 48 |  |  | 369823 | 4200 |
| . 220 | 5 | 15 | 15.3 | 20 | 40 |  | $\ldots$ | 245645 | 2800 |
| . 316 | 5 | 20 | 15.5 | 28 | 48 |  | .... | 245646A | 3000 |
| . 518 | 5 | 20 | 25.9 | 30 | 50 |  | .... | 245647 | 4100 |
| Type MA (Dry-Type) |  |  |  |  |  |  |  |  |  |
| 1.00 2.00 | 2 | 6.6 6.6 | 152 304 | 56 93 | 65 110 |  | $\ldots$ | 249428 249430 | 6500 8300 |
| Type SK (Oil-Insulated) |  |  |  |  |  |  |  |  |  |
| 5.00 | 1 | 6.6 | 760 | 230 | 333 | 109713 | 8 | . 249433 | 14500 |
| 10.00 | 1 | 6.6 | 1520 | 346 | 508 | 109713 | 113/2 | 249435 | 23000 |

FILM PROTECTIVE DEVICE
For Type SK (Oil-Insulated) Safety Coils


Fig. 8
These dimensions are for reference only. For official dimensions apply to nearest district office.
Order by Style Number

## SAFETY COILS-Continued

OUTLINE DIMENSIONS


These dimensions are for reference only. For official dimensions apply to the nearest district office.

# TYPE H FLAME-CARBON ARC LAMPS 



Applications-For factories, warehouses, mills, and other large industrial plants where the intensity of illumination should be uniform over the working surface, as well as for street, park, and boulevard lighting, these lamps give excellent and efficient illumination. Their exceptionally substantial construction and wide light distribution make them the best lamps to use in outdoor construction work, in quarries, in railroad yards, etc. Their intense illumination at low cost also makes them very desirable for display lighting in front of stores or theatres, or for the lighting of public squares.

Equipped with yellow-light carbons, which can be furnished instead of white-light carbons without additional cost, the lamps produce a light of great intensity and high penetrating power for the smoky and dusty interiors of foundries, train sheds, steel mills, and similar places. For marine work; on docks, etc., this yellow light is particularly desirable to penetrate fogs.

Carbons-A homogeneous, impregnated carbon. $7 / 8$ by 14 inches, is used in these lamps. An average life of approximately 130 hours per trim is obtained.

## PERFORMANCE

A-C. series lamps-When the standard lamp is adjusted for 10 amperes and 53 volts at terminals, the approximate performance on a 60 -cycle circuit will be as follows:

| Arc voltage | 47.5 |
| :---: | :---: |
| Lamp power factor | 84\% |
| Lamp watts | 445 |
| Electrical efficiency of lamp | 91\% |

A-C. multiple lamps-When adjusted for 10 amperes and 48 volts at the arc, the approximate performance of the 110 -volt, 60 -cycle standard lamp operated on a 110 -volt circuit will be as follows:

$$
\begin{aligned}
& \text { Lamp power factor. . . . . . . . . . . . . . . . . . . . . } 60.5 \% \\
& \text { Lamp watts. . . . . . . . . . . . . . . . . . }
\end{aligned}
$$

Electrical efficiency . . . . . . . . . . . . . . . . . $\mathbf{8 6 \%}$
Performance of lamps of other ratings will be furnished on request.

Operation on other circuits-Standard 10-ampere lamps may be operated on series circuits of lower current value by using an auto-transformer with each lamp. The transformer may be placed in the lamp or mounted separately. The externally mounted transformer is entirely weather-proof and is arranged for mounting directly above the lamp. In case the secondary accidentally open-circuits, the auto-transformer will operate continuously without injury to the windings.

D-C. lamps-Performance is given in table of style numbers and list price.


## TYPE H FLAME-CARBON ARC LAMPS-Continued

## A-C. SERIES LAMPS

Style number includes lamp complete with one set of carbons and glassware. In ordering, state whether white-light or yellow-light carbons are
desired, and also the kind of glassware wanted. Also indicate voltage variation; i. e., maximum and minimum circuit voltage.


## AUTO-CURRENT TRANSFORMERS FOR A.C. SERIES LAMPS

Style number covers auto-transformer with taps for operating one 10 -ampere lamp on either a 6.6 or a 5.7 -a mpere, 60 -cycle circuit.

| Style No. | Frequency Cycles | Current Amperes | Amps. at Arc |  | Approx <br> Net | Wr. . Les. Shipping | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 107516 | 60 | 6.6 or 7.5 | 10 | . | 14 | 30 | On Request |

## A.C. MULTIPLE LAMPS

| Style No. | Frequency Cycles | Normal Terminal Voltage | Range of Adjustment Volts | Amps. at Arc | Approx. Amps. at Terminals | Approx. Net With Glassware | T. . LBS. <br> Shipping Without Glassware | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 219430 | 60 | 110 | 100 to 125 | 10 | 7 to 7.5 | 65 | 125 |  |
| 217637 | 60 | 220 | 200 to 250 | 10 | 3.5 to 4 | 70 | 132 |  |
| 217638 | 50 | 110 | 100 to 125 | 10 | 7 to 7.5 | 65 | 125 | Request |
| 217639 | 50 | 220 | 200 to 250 | 10 | 3.5 to 4 | 70 | 132 | Request |
| 217640 | 25 | 110 | 100 to 125 | 10 | 7.5 to 8 | 78 | 140 |  |

D.C. MULTIPLE LAMPS

| Style No. | Current Amperes | Voltage Range | No. of Lamps in Series | Normal <br> Terminal Voltage <br> Per Lamp | Approx. Arc <br> Voltage | Approx. Net With Glassware | WT., Les. Shipping Without Glassware | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 217641 | 6.5 | 100 to 125 | 1 | 110 | 70 | 49 | 92 | On Request |

## *D.C. MULTIPLE-SERIES LAMPS

| 221136 | 10 | 100 to 125 | 2 | 55 | 40 | 53 | 96 | On |
| :--- | ---: | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| 221134 | 6.5 | 200 to 250 | 2 | 110 | 70 | 53 | $\mathbf{9 6}$ | Request |

*The multiple-series lamps have no substantial resistor and therefore cannot be used on circuits of higher voltage than listed. If one lamp in a series goes out of service, the other ceases to burn.

## INDUSTRIAL REFLECTORS

Style No.
202748
202748

Description
List Price
Reflector only
Refector with spacers
Order by Style Number

# METALLIC-FLAME SERIES ARC LAMPS TYPES B AND C-FOR DIRECT-CURRENT CIRCUITS 



Type B Lamp

Westinghouse metallic-flame arc lamps represent the most advanced development in direct-current arc lamp practice for the lighting of large areas. The distribution of the light is ideal for street illumination or for railway shops and yards and other areas where high voltage is not prohibited. Its intense, white color, resembling daylight, makes it particularly desirable for such service. These series lamps can be operated only on constant direct current, obtained either by means of rectifier constantcurrent regulators or directly from constant-current arc generators of the proper current rating.

In the Westinghouse lamps the vapors produced by the metallic oxides of which the electrodes are composed, are not permitted to come in contact with any solid substance in the lamp chamber, and therefore do not deposit as soot. The construction is such that air currents pass down over the inner surface of the globe and down along the electrodes, then out through a chimney. These air currents serve to carry off the vapors and soot and also to steady the arc so that it does not run up the side of the upper (negative) electrode.

Distribution of Light-The negative electrode is on top, so that most of the light is thrown downward. A corrugated enameled reflector is provided in the type $C$ lamp to utilize the small part of the

light emitted above the horizontal, and the globe is so designed that reflections from it are in a downward direction. The reflector is attached to the case and comes off with it when the lamp is opened. It is not necessary to loosen the reflector screws. In the type B lamp a globe containing an opaque reflector in the upper half can be furnished. The type B lamp does not have a metal reflector. In both types the lower electrode is stationary and the upper electrode feeds, maintaining the arc always within $1 / 2$ inch of the same position. 1

Accessories-For information concerning glassware, electrodes, etc., see pages covering "Arc Lamp Accessories."
Prices-Style number includes lamp complete with globe and one set of electrodes, and with globe screen when desired.

| Style No. | Type | Current | Watts | List Price |
| :---: | :---: | :---: | :---: | :---: |
| 162498 | C | 6.6 | 449 |  |
| 162497 | C | 4.0 | 272 | Prices on |
| 126199 | B | 6.6 | 449 | Request |
| 126200 | B | 4.0 | 272 |  |
|  |  |  |  |  |
|  | Approximate Weight |  |  |  |

Net, with glassware-Type B, 42 lbs.; type C, 45 lbs.

Shipping, without glassware-Type B, 65 lbs ; type C, 68 lbs.

## METALLIC-FLAME SERIES ARC LAMPS-Continued

## ELECTRODES

For Westinghouse Metallic-Flame Series Arc Lamps
Prices on request


Upper or Nogative

Style No.
146648
146648
146649
146368

Style No.
236840
248604


Order by Style Number
 Metallic-Flame Arc Lamp

# WESTINGHOUSE COOPER-HEWITT RECTIFIER CONSTANT-CURRENT REGULATING TRANSFORMERS 



50-Light Outfit Complete

Application-The Westinghouse Cooper-Hewitt rectifier outfits described herein are designed to permit the operation of direct-current series arc lighting systems from single-phase alternating-current circuits. By the use of these outfits, the advantages gained from alternating-current distribution at any commercial frequency are combined with the superior illuminating qualities of direct-current arc lamps. The outfits are applicable to any type of direct-current series arc lamps but are especially
adapted for use with the Westinghouse metallic flame arc lamps. They are used in connection with the control panels described on other pages of this catalogue.

## Ratings and Style Numbers

Style number and list price include regulating transformer with oil bulb single-throw control panel and lightning arresters. For style numbers of bulbs see below.

|  | 2200 Volts |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| No. | Cap. | StyLe |  | No. |
| Light | Amps. | 25-Cycle | 60-Cycle | List |
| Price |  |  |  |  |

## Cooper-Hewitt Rectifier Bulbs

Style number and list price cover bulb complete ready to be connected into the circuit.
Style No. Description Prices Furnished
Approx. weight of one bulb patiked in crate is 20 pequest
Approx. weight of two bulbs packed in crate is 25 pounds.

## Incandescent Lamps on Rectifier Circuits

Because of their greater efficiency, incandescent type $C$ lamps are gradually replacing arc lamps on -street lighting circuits which are operated from rectifiers. By reconnecting the constant current transformers, alternating current is supplied to the secondary circuit. Complete information for making changes on existing installations will be furnished on request. Lamp data is shown on page 959.

APPROXIMATE WEIGHTS AND OUTLINE DIMENSIONS


Oil weighs approximately $71 / 2$ pounds per gallon net.
NoTE-The above dimensions are for reference only. F

## CONTROL PANELS <br> FOR COOPER-HEWITT RECTIFIER CONSTANT-CURRENT REGULATING TRANSFORMERS

The panel consists of a single slab of marble having the apparatus mounted thereon, bolted to a tubular iron frame which is, in turn, bolted to the floor. The total height of the panel from the floor is 6 feet $43 / 8$ inches.

Marble-The marble slab is of black marine finish, 48 inches high, $11 / 2$ inches thick, with the front edges beveled $8 / 8$-inch. It is bolted at the four corners to lugs on the frame. The switches and meters are mounted directly on the marble.

Frame-The type J frame is supplied with these panels. This frame is made from $11 / 4$-inch gas pipe uprights which are screwed into foot-nuts adapted for bolting to the floor. Each upright is supplied with a gas-pipe rod and foot-nut for bracing the panel to the floor or to the wall, as may be desired.

## FOR 25, 35 AND 50 ARC LAMPS

## Schedule of Apparatus

One type SL direct-current high-tension ammeter. One two-pole type I oil switch for arc circuit. One two-pole type I switch for starting.
One series incandescent lamp and bracket.
One two-pole single-throw primary oil switch for constant-potential circuit.

Two enclosed fuse blocks and fuses for constantpotential circuit.

One tilting handle for rectifier.
Two testing receptacles and necessary plugs.
One bell-ringing relay.


Single-Throw Panel

FOR 75 AND 100 ARC LAMPS


| 75-Light | 100-Light |
| :---: | :---: |
| 1 | 2 |
| 1 | 2 |
| 1 | $\cdots$ |
| 1 | 2 |
| 1 | 1 |
| 2 | 2 |
| 1 | 4 |
| 2 | 2 |
| 1 |  |
| *On double-throw panels the |  |

Type SL (Type TL for 75-light) direct-current high-tension ammeters.
Two-pole type I oil switches for arc circuits.
Three-pole two-handle special type I oil switches for starting.
Twree-pole two-handle special type I oil
10 ampere, 800 lumen series incandescent lamps and brackets.
Two-pole single-throw primary oil switch for constant-potential circuit.
Enclosed fuse blocks and fuses for constant-potential circuit.
Tilting handle for rectifier.
Testing receptacles and necessary plugs.
Bell-ringing relays.
*On double-throw panels the primary oil switch is double-throw.

## ARC LAMP ACCESSORIES

The globes, bulbs, reflectors and other sundries listed in this section are especially designed for use with the arc lamps manufactured by the Westinghouse Electric \& Manufacturing Company. The variety of designs listed enables the user to select that design which suits his particular conditions of service, there being a design suited to any one of the services for which the arc lamps may be used.

A variety of grades of glassware is listed in order to enable the user to select that grade best suited to his uses.

Clear Glass is recommended where the high intrinsic brilliancy is not objectionable, as it gives the highest illuminating efficiency. It can be used satisfactorily with most street-lighting systems and with interior lighting where the lamps are hung high.

Opal glass absorbs some of the superfluous violet rays of the light without seriously decreasing the illuminating efficiency. Globes of this glass eliminate to a considerable extent the glare which accompanies the clear glass, producing a pleasant, diffused light, well adapted to street and interior lighting. This glass is distinguished by a pure milky color running evenly throughout its thickness.

Alabaster glass is composed of a thin film of opal glass overlaid with a clear glass. This reduces the
illuminating efficiency somewhat, but the quality of light is much improved. Globes of this glass are recommended for use where a soft mellow light is desired. The globe acts as a secondary source of light, appearing pearl white of low intrinsic brilliancy. There is an entire absence of glare and shadows.

Opalescent glass is a similar grade to alabaster, but not quite so dense.

Alba glass is a crystal base uniformly permeated with innumerable minute, opaque, white particles. These deflect transmitted light rays into myriads of paths, producing a very even diffusion of light throughout the entire volume of glass. Alba globes have good diffusion and small absorption. They soften the light with a comparatively small loss and do not cause the distortion of the true color of the light source.
When used as a reflector, alba glass transmits enough light for excellent ceiling illumination, but deflects the larger proportion below the horizontal.

Marbo glass is a semi-opaque glass with diffusing properties. While not as efficient as clear glass, it gives a softer light, practically free from glare.

Monax glass is similar to alba glass but is of somewhat greater density and uniformity.

## GLASSWARE-Prices on Request



## For Westinghouse Flame-Carbon Arc Lamps



| Direct-Current Multiple and Series |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| 36047 Inner Bulbs |  |  |  |  |
| 36053 |  |  |  |  |
| 36054 | $\left\{\begin{array}{l}35289-A \\ 35290-A\end{array}\right.$ | Clear | $\begin{aligned} & 14 \\ & 14 \end{aligned}$ | $\frac{8}{818}$ |
| 59523 |  |  |  |  |
| 59524 |  |  |  |  |


| Direct-Current Multiple Series |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\int_{305034}^{27059}$ | Clear | 1 | 5 | 115 |
| 103689 | 30060 | Opht ala- baster | 1 | 5 | 115 |
| 36049 Inner Globes |  |  |  |  |  |
| $\begin{array}{r}36050 \\ 103689 \\ \hline\end{array}$ | $\left\{\begin{array}{l}352890-\mathrm{A} \\ 35290-\mathrm{A}\end{array}\right.$ | Clear | 14 14 | \% | ${ }_{60}^{60}$ |
| 103681 | \{35280-A |  |  |  |  |


| Alternating-Current Multiple |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & 36006 \\ & 36077 \\ & 822488-\mathrm{A} \\ & 92250-\mathrm{A} \end{aligned}$ |  | Globos |  |  |  |
|  | $\left\{\begin{array}{l}37986 . \\ 40649\end{array}\right.$ | Clear | 3 | 4 | 115 115 |
|  |  |  | 3 | 4 |  |
| $\left.\begin{array}{l}36006 \\ 36007\end{array}\right] \quad$ Inner Bu |  |  |  |  |  |
|  |  |  |  |  |  |
|  | $\left\{\begin{array}{l}35288-\mathrm{A}\end{array}\right.$ | Clear ${ }^{-}$ | 13 |  | 60 |
|  |  |  |  |  |  |
| 93250-A |  |  |  |  |  |
|  |  |  |  |  |  |
| Direct-Current Multiple and Series |  |  |  |  |  |
| Outor Globes |  |  |  |  |  |
| ${ }_{3}^{36047}$ | 37962 | Clear | 3 | 4 | 115 |
| 59523 [ | 40849 | Opal | 3 | 4 | 115 |


| Direct-Current Multiple Mill Type Outer Globes |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 85784 | \{ 37982 | Clear | 3 | 4 | 115 |
| 104790 \} | \{40649 | Opal | 3 | 4 | 115 |
| 85756 Innor Bulbs |  |  |  |  |  |
| 85784 | \{ 74645 | Clear | 15 | $\frac{1}{1}$ | 60 |
| 104789 104790 | \{74646 | Opalescent | 15 | ${ }^{18}$ | 60 |
| Manhattan Type Outer Globes |  |  |  |  |  |
|  |  |  |  |  |  |
| 602, 602-A | 301 | Clear | 4 | 4 | 115 |
| 603, 603-A | 301 | Alabaster | 4 | 4 | 115 |
| 601, 601.A) Inner Bulbs |  |  |  |  |  |
| 602, 802-A | 12 | Clear | 16 | 2 | co |
| 603, 603-A | 12 | Alabaster | 16 | $\stackrel{1}{18}$ | 60 |
| 653, 653-A |  |  |  |  |  |

## ARC LAMP ACCESSORIES-Continued

## GLASSWARE-Continued <br> Prices on Request



For Westinghouse Metallic-Flame Arc Lamps
Globes


Order by Style Number

ARC LAMP ACCESSORIES-Continued

## OUTLINE DIMENSIONS

## Outer Globes



Fig. 1
Fig. 2
Fig. 3
Fic. 4


## Inner Bulbs



Style No. 187299


Style No. 57968

Style No. 104162

## BRUSHES

Style No
57968
104162
187299 Condensing chamber brush for flame-carbon lamp.

## Prices on Request

## MAGNESIA CONSUMERS

## For Westinghouse-Stave and Type H Flame-Carbon Arc Lamps

Style No. 177455-B consists of one set of magnesia consumer material made up in a wire gauze holder ready for insertion in any of the WestinghouseStave or type H flame-carbon arc lamps. Price on request.

## CARBONS

For Westinghouse Enclosed Arc Lamps
Columbia carbons are carried in stock. In ordering state the diameter and length of carbon with description, i. e., cored or solid. Prices on request.

## For Westinghouse Flame-Carbon Arc Lamps

Columbia carbons are carried in stock. In ordering be sure to state style number of lamp. size, of carbons, color of light and whether for alternatingcurrent or direct-current lamps. Prices on request.

## CONTAINER BOX FOR HIGHTENSION RECTIFIER BULB

Style number of bulb box does not cover lifting strap which should be ordered as follows:

Style No. Description
156452 Container box complete except lifting strap.

## Lifting Straps

Rating of Rectifier


## ABSOLUTE CUT-OUT ARC LAMP HANGERS

For A-C. and D-C. Series Lamps
Prices on Request


Style No. 35297
Weight, 17 pounds, net.
Weight, 35 pounds, packed


# WESTINGHOUSE MAZDA LAMPS 

## GUIDE TO CONSIGNMENT OF MAZDA LAMPS

For Use by Agents when Requesting Stocks Required for Proper Service to Agents and Purchasers they Serve


## GROUP II

Lamps maintained in the consigned stock for agents serving purchase contracts, requiring lamps for general lighting service, will be general lighting service, will be and from the following:

15 watt G-18 $1 / 2$ Frosted
25 watt G-25 Frosted
25 watt P-19 Clear
$\begin{array}{lll}25 \text { watt } & \text { T-10 } & \text { Clear } \\ 40 \text { watt } & \text { G-25 } & \text { Frosted }\end{array}$
50 watt P-19 $\quad$ Clear
$\begin{aligned} 50 \text { watt P-19 } & \text { Clear } \\ 100 \text { watt PS-25 } & \text { Bowl Enamel }\end{aligned}$
100 watt PS-25 Daylight
150 watt PS-25 Clear
150 watt PS-25 Bowl Enamel
200 watt PS-30 Clear
200 watt PS-30 Bowl Enamel
200 watt PS-30 Daylight
300 watt PS-35 Clear
300 watt PS-35 Bowl Enamel
300 watt PS-35 Daylight
500 watt PS-40 Clear
500 watt PS-40 Bowl Enamel

## GROUP II-SPECIAL

Lamps maintained in the consigned stock for agents serving purchase contracts, requiring amps for some special lighting service, will be supplied from lamps in Group I-Special and from the following, for such special service.

| $220,230,240 \text { and } 250 \mid$ | Sign | Country Home Lighting | Street Series |
| :---: | :---: | :---: | :---: |
|  | 5 watt S-14 12 Volts | 15 watt S-17 Clear | 600 lumens 6.6 amp . |
|  | 5 watt S-14 60 Volts | 20 watt S-17 Clear | 800 lumens 6.6 amp . |
|  | 50 watt P-19 Blue | 25 watt PS-16 White | 1000 lumens 6.6 amp . |
|  | Floodlighting | (100 watt PS-22 Clear | 2500 lumens 6.6 amp . |
|  | Floodighting |  | 6000 lumens 6.6 amp . |
|  | 250 watt G-30 |  | 4000 lumens 15 amp . |
|  | 500 watt G-40 |  | 6000 lumens 20 amp . |
|  |  |  | 10000 lumens 20 amp. 600 lumens 4, |
| Mine-275 Volts | Street Railway | Train | 800 lumens 4.5 amp. |
| 50 watt P-19 | 23 watt S-17 | 10 watt S-17 30 Volts | 500 \& 7.5 amp . |
| 100 watt S-30 | 36 watt S-19 | 15 watt S-1730 Volts | 1000 lumens 4. |
|  | $36 \text { watt } \mathrm{G}-181 / 2$ | 15 watt S-17 33 V.Cab | $5.5 \& 7.5 \mathrm{amp}$. |
|  | 56 watt S-21 | 15 watt G-181/2 30 V . |  |
|  | 94 watt G-25 | 25 watt $\mathrm{S}-1730$ Volts 25 watt $\mathrm{G}-181 / 230 \mathrm{~V}$. |  |

## GROUP III

Form B agents may carry in the consigned stock in their custody, in addition to such lamps as may be required from Groups I and II such of the following lamps as are necessary. These lamps will be shipped purchasers served either by them or by the retail agents they serve.

15 watt S-17 Frosted
15 watt B-91/2 Frosted
15 watt G-161/2 Frosted
25 watt G-181/2 Clear
25 watt G-25 Clear
50 watt PS-20 Clear
50 watt PS-20 Daylight
75 watt PS-22 White
750 watt PS-52 Clear 1000 watt PS-52 Clear

Lamps in Group IV comprise all other lamps in the Price Schedules of Standard Large MAZDA Lamps not given above
will be carried in Manufacturers' warchouses and will be shipped by the Manufacturer direct to Purchasers at Agents' request.
Frosting-Any of the above lamps may be supplied frosted at small additional charge.
Current Price Schodule Furnished On Request

## WESTINGHOUSE LAMP COMPANY

165 Broadway, Now York, N. Y.

# WESTINGHOUSE MAZDA LAMPS 

## FOR GENERAL LIGHTING SERVICE



S-Bulb


These lamps constitute more than 75 per cent of the usual lamp demand for such service as residence. store and office lighting The higher wattage sizes are used for various industrial and store lighting purposes. These lamps are for use on 110 to 125 -vol and 220 to 250 -volt lighting circuits. Proper reflector equipment should be provided to protect the eyes from the extremely bright filaments of Mazda C lamps, especially whenever the lamps are hung low and in the usual line of vision.

110, 115 AND 120 VOLTS
Straight Side MAZDA B Lamps
Poar-Shape MAZDA C Lamps*

|  |  |  |  |  |  |  |  | - |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & 10 \\ & 15 \\ & 25 \end{aligned}$ | 80130240 | $\} s-17$ | 21/3 | 51 | Medium | 120 | I | $\begin{array}{r} 50 \\ 75 \\ 100 \\ 150 \end{array}$ | 50090013002100 | ¢PS-20iPS-22PS-25PS-25 | $21 / 2$$23 / 3$$31 / 8$$31 / 8$ |  | Medium <br> Medium <br> Medium | $\begin{aligned} & 60 \\ & 60 \\ & 24 \\ & 24 \end{aligned}$ | III |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & 40 \\ & 50 \end{aligned}$ | 400500 | S-19 | 23/8 | 5! | Medium | 120 | I |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  | 200300 | 3000 | PS-30 | $3{ }^{3 / 4}$ | $8{ }^{8}$ | Medium | 34 | II |
| 60 | 620 | S-21 | 25/8 | 54 | Medium | 120 | 1 |  | 4900 | $\dagger \mathrm{PS}-35$ | $43 / 8$ | $9{ }^{8}$ | Mogul |  |  |
|  |  |  |  |  |  |  |  | 400 | 7000 | $\dagger$ PS-40 | 5 | $10{ }^{\circ}$ | Mogul | 12 | IV |
|  |  |  |  |  |  |  |  | 500 750 | 9000 | $\dagger$ PS-40 |  | 10 c | Mogul | 12 | II |
|  |  |  |  |  |  |  |  | 750 1000 | 14500 20000 | ${ }_{+}^{+ \text {PSS-52 }}+$ | $61 / 2$ $61 / 2$ | 13! | Mogul Mogul | 8 | III |

220, 230, 240 AND 250 VOLTS
Straight Side MAZDA B Lamps
Poar-Shape MAZDA C Lamps $\mathbb{T}$

| $\begin{aligned} & 25 \\ & 50 \end{aligned}$ | 200450 | S-19 | $\begin{aligned} & 23 / 8 \\ & 23 / 8 \end{aligned}$ | $\begin{aligned} & \text { 5\% } \\ & 5! \end{aligned}$ | Medium <br> Medium | $\begin{aligned} & 120 \\ & 120 \end{aligned}$ | $\begin{aligned} & \text { I-Spl. } \\ & \text { I-Spl. } \end{aligned}$ | 100 | 1000 | PS-25 | 31/8 | $71 / 4$ | ed | 24 | $1{ }^{1} \mathrm{spp}$ Spl. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  | 2600 |  |  | $8{ }^{1 / 4}$ | Medium |  |  |
|  |  |  |  |  |  |  |  | 300 | 4300 | $\dagger$ PS-35 | 43/8 | $9{ }^{12}$ | Mogul | 24 | 1188. |
|  |  |  |  |  |  |  |  | 500 | 7800 | $\dagger$ PS-40 | 5 | 10 \% | Mogul | 12 |  |
| 100 | 1050 | S-30 | 31/2 | 8 | Medium | 24 | II-Spl. | 750 | 12500 | $\dagger$ PS-52 | 61/2 | 13\% | Mogul | 8 | IV |
|  |  |  |  |  |  |  |  | 1000 | 17500 | +PS-52 | 61/2 | 13 15 | Mogul |  |  |

MILL TYPE MAZDA B LAMPS
110,115 and 120 Volts
220, 230, 240 and 250 Volts


[^43] obtained at the same list prices.

* 50 to 500 watt Mazda C lamps can be supplied in daylight blue bulbs; 100 to 1000 watt lamps in bowl-enameled bulbs.
$\dagger$ Orders for this lamp should specifically state if it is for use in other than pendent position
$\ddagger$ The bulb of this lamp is tipless and is made of white glass. Also made in clear glass tipped bulb
White Mazda lamp.
These lamps can also be supplied with bowl-enameled bulb.
Current Price Schedule Furnishod On Request


# WESTINGHOUSE LAMP COMPANY 

# WESTINGHOUSE MAZDA C LAMPS <br> FOR STREET LIGHTING SERVICE 



PS-40, 400 C-P. 15 AMP. AND 600 C-P. 20 AMP.
The following lamps are for use on constant current circuits. Lamps of 15 and 20 amperes are ordinarily supplied from 6.6 ampere circuits with the use of a two-coil or auto-transformer for stepping up the current.

The prices of lamps for rectifier service which are not included in the following, may be obtained on application.
MazdA lamps for street series service selected for use on multiple compensators or for any other purpose where a single voltage a range of voltages closer than standard are required will take a special price which may be obtained upon application.


SPPECIAL LIGHTING SERVICE-Street Series
Lamps are fitted with Mogul Screw Base unless otherwise noted


## Curront Price Schodule Furnished On Request

## WESTINGHOUSE LAMP COMPANY

165 Broadway, Now York, N. Y.

## WESTINGHOUSE MAZDA LAMPS

## FOR USE WITH COUNTRY HOME LIGHTING OUTFITS



These lamps are generally used on the circuits of country home lighting outfits having 16 cells of acid（lead storage） battery or 24 cells of alkaline battery in connection with a generator．The capacity of country home lighting outfits is

28－32 VOLT MAZDA B LAMPS

|  | $\begin{aligned} & \text { 呙品 } \\ & \text { 是見 } \end{aligned}$ |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 5 | 45 | S－14 | $13 / 4$ | 43／3 | Med． | 200 | IV |
| 10 | 97 | S－17 | 21 | 51 | Med． | 120 | I－Spl． |
| 15 | 154 | S－17 |  | 5 | Med． | 120 | II－Spl． |
| 20 | 208 | S－17 | 218 | ${ }_{5}$ | Med． | 120 | II－Spl． |
| 20 | 196 | G－181／2 | 2 t | 54 | Med． | 120 | I－Spl． |
| 25 | 270 | ${ }_{\text {S }}$ | 21／2 | $5{ }^{5}$ | Med． | 60 | IV |
| 40 | 436 | S－19 | $23 / 3$ | $3{ }^{1}$ | Med． | 120 | I－Spl． |

usually expressed in number of 20 －watt lamps which it will light without overloading batteries and generator．Thus a 50 － lamp country home lighting outfit will light fifty 20 －watt lamps or twenty－five 40 －watt lamps，etc．

28－32 VOLT MAZDA C LAMPS

＊Whitecoated tipped bulb
$\dagger$ Whitecoated tipless bulb

## FOR SIGN LIGHTING SERVICE

STRAIGHT SIDE MAZDA B LAMPS

| $\frac{8}{8}$ |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $11^{11 \%}$ | \} 5 | 45 | S－14 | 13／4 | 43 | Med． | 200 |  |
| 12 |  |  |  |  |  |  |  |  |
| $55 \times$ | $\} 5$ | 38 | S－14 | 126． | 436 | Med． | 200 | II－Spl． |
| 110 | 10 |  | S－14 | $12 /$ | 41／4 | Med． | 200 | I－Spl． |
| 115 | $\} 25$ | 73 | \％${ }^{\text {P }}$－19 | 23 | 3 H | Med． | 120 | I－Spl． |
| $120 \pm$ | ${ }^{50}$ |  | $\mid$ P－19 | 23\％ | 3 f | Med． | 120 | 1－Spl． |

\＄The bulb is of special light blue glass to give a whiter light than the ordinary clear bulb lamp．

Sign lamps are divided into three groups as follows
11， $111 / 2$ and 12 Volts
On alternating current circuits these lamps are generally operated on a transformer circuit where the voltage is re－ operated on a transformer circuit where the votta
duced from 110,115 or 120 to $11,111 / 2$ or 12 volts．
On direct current these lamps may be burned，ten in series on the 110,115 or 120 －volt circuit．
55 and 60 Volts
These lamps are generally burned two in series or in series multiple on 110． 115 or 120 volt circuit．
110． 115 and 120 Volis
These lamps are for use on regular multiple or ordinary light－ ing circuits．
＊Lamps of voltages of $10,101 / 2$ and 13 are not regularly carried in stock but may be obtained at the same list prices．
$\dagger$ Lamps of voltages of 50 to 54 inclusive are not regularly carried in stock but may be obtained at the same list prices．
$\ddagger$ Lamps of voltages of 100 to 109 and 126 to 130 inclusive are not regularly carried in stock but may be obtained at the same prices．

# WESTINGHOUSE LAMP COMPANY 

# WESTINGHOUSE MAZDA LAMPS 

## TRAIN LIGHTING 30 TO 34 VOLTS



Orders should specify the individual voltage and be marked "Train Lighting" to distinguish from country home lighting lamp.


STRAIGHT SIDE MAZDA B LAMPS

| 97 154 | $\left.\begin{array}{l}10 \\ 15\end{array}\right\}$ | S-17 | $21 / 3$ | 5 \% | Med. | 120 | II-Spl. | 92 145 | 10 | G-18 ${ }^{1 / 2}$ |  | 3 3 | Medium | 60 60 | II-Spl. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 208 | 20 | S-17 | $21 / 3$ | 51 | Med. | 120 | IV | 196 | 20 | G-18 $1 / 2$ | $2 \frac{18}{18}$ | 34 | Medium | 60 | IV |
| 1116 | 15 | S-17 | 2318 | $5 \frac{1}{15}$ | Med. | 120 | IISpl. | 245 | 25 | G-18 1/2 | $2 \%$ | 34 | Medium | 60 | II-Spl. |
| 270 | 25 | S-17 | $21 / 3$ | 51 | Med. | 120 | II-Spl. | 560 | 50 | G-30 | 318 | 6\%/8 | Med. sk. | 24 | IV |
| 560 | 50 | S-19 | $23 / 8$ | 5 2\% | Med. | 120 | IV. |  |  |  |  |  |  |  |  |

ROUND MAZDA C LAMPS FOR
PEAR-SHAPE MAZDA C LAMPS

| 740 1215 | 50 | PS-20 PS-22 | $231 / 3$ | $5 \%$ $6 \frac{1}{15}$ | Med. | 60 | III-Spl. |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1700 | 100 | PS-25 | 31/8 | $71 / 4$ | Med. | 24 | III-Spl. | 1590 | 100 | *G-25 | 31/6 | 51/6 | Medium | 60 | III-Spl. |
| 151 | 15 | tPS-16 | 2 | $4 \frac{1}{17}$ | Med. | 120 | IV | 2550 | 150 | *G-25 | $31 \%$ | 51\% | Medium | 60 | IV |
| 305 | 25 | \%PS-16 | 2 | $4 \frac{1}{4}$ | Med. | 120 | III-Spl. | 4600 | 250 | *G-30 | $3 \%$ | 518 | Medium | 24 | III-Spl. |
| 640 | 50 | \$PS-20 | 21/2 | $5 \frac{1}{18}$ | Med. | 60 | IV |  |  |  |  |  |  |  |  |

*Light center length 3 inches.
$\dagger$ Can be burned in any position except within 45 degrees of vertically, base up.
White coated tipped bulb.
White coated tipless bulb.
$\$ 33$ volts only. For locomotive cab lighting service. Orders should so specify.

## FOR ELECTRIC RAILWAY SERVICE



STRAICHT SIDE MAZDA B LAMPS


ROUND MAZDA B LAMPS FOR HEADLICHTS


These Mazda lamps are selected for amperes and labeled for use five in series on the $525,550,575,600,625$ and 650 volt circuits ordinarily used by electric street railway companies.

As considerable voltage fluctuation is sometimes found in this class of circuits, these lamps are manufactured only for sixvoltage groups and care should be taken to see that the voltage group of lamps supplied corresponds closely to the average voltage found on the circuit.

Only the above lamps which are selected for amperes and for one-fifth the voltage on which they are labeled for use in series will be supplied at these prices.
$\dagger$ For lamps used 5 in series on 575 volts. The lumens for other lamps are in proportion to the volts.

## WESTINGHOUSE MAZDA LAMPS

## GENERAL LIGHTING SERVICE

110, 115 and 120 Volts CLEAR TUBULAR BULBS


SPECIAL LIGHTING SERVICE


Current Price Schedule Furnished On Request

## WESTINGHOUSE LAMP COMPANY

165 Broadway, Now York, N. Y.
Sales Offices and Warehouses Throughout the United States

## WESTINGHOUSE MAZDA DECORATIVE LAMPS

GENERAL LIGHTING SERVICE
110, 115 and 120 Volts


Mazda 1 and 2 FE33/ Buls $H^{\prime}$ Diam.


Mazda 16 And 1 G-4 $1 / 2$ Bulb.


MazDA 19 G-41/2 Bulb.


Mazda 31
G-51/2 Bulb. $\mathrm{H}^{2}{ }^{2}$ Diam.


Mazda 35 G-51/8 Bulb,

| FOR TWO-CELL FLASHLIGHT BATTERIES |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{gathered} \text { Mazda } \\ \text { No. } \end{gathered}$ | Volts | Amp. | Bulb | Base | Finish |
| 1 | 2.2 | 0.25 | FE33/4 | Min. | Clear |
| 11 | 2.3 | 0.27 | G-31/2 | Min. | Clear |
| 16 | 2.5 | 0.30 | G-41/2 | Min. | Clear |
| FOR THREE-CELL FLASHLIGHT BATTERIES |  |  |  |  |  |
| 2 | 3.3 | 0.25 | FE3 $3 / 4$ | Min. | Clear |
| 17 | 3.8 | 0.30 | G-41/2 | Min. | Clear |
| *13 | 3.8 | 0.30 | G-31/2 | Min. | Clear |


| OR FIVE-CELL FLASHLIGHT BATTERIES |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| No. | Voits | Amp. | Bulb | Base | Finish |
| 31 | 6.2 | 0.30 | G-51/2 | Min. | Clear |
| FOR ONE-CELL STANDARD DRY BATTERY |  |  |  |  |  |
| 19 | 1.25 | 0.60 | G-41/2 | Min. | Clear |
| FOR TWO CELLS OF STANDARD DRY BATTERY |  |  |  |  |  |
| 35 | 2.4 | 0.80 | G-51/2 | Min | Clear |

WESTINGHOUSE LAMP COMPANY
165 Broadway, Now York, N. Y.
Sales Offices and Warehouees Throughout the United States

## WESTINGHOUSE MAZDA AUTOMOBILE LAMPS



## LAMPS FOR 3-CELL (LEAD TYPE) STORAGE BATTERYGENERATOR LIGHTING SYSTEMS (6-8 VOLTS)

Description
Rear and Speedometer (2 in series)
Rear and Speedometer $H . . . . .$.
Side and Auxiliary Headight
Mazda C Headlight and Spotlight. .

| Schazda No.- |  | Ratings Appearing on Lamps Candle |  | Type and Bulb | Diam.Rulb, In. | Max. <br> Overall Length | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| S.C. | Bace |  |  |  |  |  |  |
| Base |  | Volts | Power |  |  |  | Quantity |
| Mazda 61 | Mazda 62 | 3-4 | 2 | G- 6 | 3/4 | $1{ }^{35}$ | 10 |
| Mazda 63 | Mazda 64 | 6-8 | 2 | G- 6 | $3 / 2$ | $1{ }^{18}$ | 10 |
| Mazda 81 | Mazda 82 | 6-8 | 4 | G-8 |  | $1{ }^{15}$ | 10 |
| Mazda 1129 | Mazda 1130 | 6-8 | 21 | S-11 | $13 \%$ | $21 / 2$ | 10 |
| LAMPS FOR FORD CARS |  |  |  |  |  |  |  |
|  | Mazda 1130 | 6-8 | 21 | S-11 | $13 / 8$ | $21 / 3$ | 10 |
|  | Mazda 1158 | 6-8 | 21-3 | S-11 | 13 \% | 21 | 10 |
|  | Mazda 1160 | -9 | 21 | S-11 | $1{ }_{3}^{8}$ | 218 | 10 |
| Mazda 63 | ............. | $6-8$ $6-8$ | $22^{2}$ | C-6 | 13/8 | ${ }^{18 \%}$ | 10 10 |


*6-8-volt lamps, to be burned two in series on magneto lighting system, equipped with reactance coil. To insure satisfactory service see that two Mazda 1130 lamps are operated in series.
tFor 3 -cell. lead storage battery generator lighting system.
$\dagger$ To be burned two in series on Magneto lighting system not equipped with reactance coil. For use on Ford cars wired for two filament lamps.
\$6-8-volt lamps for cars equipped with 3 -cell (lead type) storage battery generator lighting system.

## LAMPS FOR 6-CELL (LEAD TYPE) STORAGE BATTERYGENERATOR LIGHTING SYSTEM (12-16 VOLTS)

| Rear and Speedometer (2 in series) | Mazda 63 | Masda 64 | 6-8 | 2 | G- 6 | $3 / 1$ | , |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Rear and Speedometer. | Mazda 67 | Mazda 68 | 12-16 | 2 | G. 6 | 8 | $1{ }^{18}$ | 10 |
| Mazda C Headlight and Spotlight | Mazda 1141 | Mazda 1142 | 12-16 | 21 | S-11 | 13/8 | $23 / 2$ | 10 |

## WESTINGHOUSE MAZDA LAMPS FOR MOTORCYCLE SERVICE

|  |
| :---: |
|  |  |
|  |  |
|  |  |

Mazda
Mazda
1129

| $6-8$ | 2 |
| :---: | :---: |
| $6-8$ | 21 |


$\begin{array}{ll}13 / 8 & 10 \\ 21 / 8 & 10\end{array}$

Current Price Schedule Furnished On Request

WESTINGHOUSE LAMP COMPANY<br>165 Broadway, New York, N. Y<br>Sales Offices and Warehouses Throughout the United States

## INDUSTRIAL LIGHTING



## ADVANTAGES OF GOOD LIGHTING

It is conceded that proper industrial lighting is responsible for:

1. Increased production for the same labor cost.
2. Greater accuracy in workmanship.
3. Decrease in spoilage.
4. Reduction of accidents.
5. Improved order and cleanliness in the plant.
6. Easier supervision of men.
7. Better working and living conditions.
8. Less eye strain and physicial fatigue.

## DESIGNING GOOD LIGHTING

Not so many years ago lighting problems were often treated by the "Cut and Try" method. The importance of efficient reflectors was hardly recognized and glare was considered as an indication of an abundance of light. Present day lighting design is carried out on an entirely different basis. First of all we recognize that these three fundamental requirements must be established:
9. Greater contentment of men, reducing labor turn-over.

Present day conditions are forcing all industrial plants to realize the necessity for good lighting. The demands for better working conditions, the great losses of high-priced material spoiled, and the urgency of filling orders on schedule time make it necessary for every industrial plant to have improved lighting equipment.

1. Light of sufficient intensity.
2. Light from the proper direction.
3. Light of suitable qualities.

Obviously the ideal design for factory lighting is one enabling the workmen to perform their duties with the greatest accuracy and speed and with the least eye strain. To be practical, the system should be flexible in operation and moderate in first cost as well as in maintenance.


## THE FOOT-CANDLE METER



Interior View of Foot-Candle Meter
The foot-candle meter is a light portable instrument with which one may determine the intensity of illumination at any point. It is simple in construction and not easily damaged. Readings are made directly in foot-candles. No mathematical calculations are needed to make the readings significant.

The foot-candle meter shows whether the lighting is or is not adequate. It further enables one to know


Foot-Candle Meter
definitely whether the illumination is uniform. If the light in a room is not evenly distributed, the meter will show such a condition at a glance.
Weight-Meter only, 3 pounds; packed for shipment, 7 pounds.

Size of Meter-77/8×6x11/2 inches.
Price-Complete with carrying case, $\mathbf{\$ 2 5 . 0 0}$.
Recalibration Charge- $\$ 1.00$.
These prices are net, f.o.b. Bloomfield, N. J.

## The Westinghouse Illuminating Engineering Bureau

In the past, lighting problems have too often been handled in a hit or miss manner and the vital importance of the subject has not been realized. The Westinghouse Company has established an Illuminating Engineering Bureau to co-operate in the movement for improved lighting and to assist
industrial executives, architects and others with their lighting problems. Under the guidance of this Bureau guess work is eliminated and the most efficient method of lighting assured.
To obtain the assistance of this Bureau notify the nearest Westinghouse office.

## Overall heights of type $\mathbf{C}$ lamps in different fixtures



These dimensions are overall height from top of fixture to lowest point of reflector or lamp tip and may be used in determining
overhead room needed or crane clearances, etc.
For prices and other lamp data consult Westinghouse Lamp Co., nearest District Office.

## Key to Reflector Style Numbers

| Style numbers for reflectors consist of six digits. The following table is a guide: |  |  |  |
| :---: | :---: | :---: | :---: |
| FIRST DIGIT | SECOND DIGIT | THIRD DIGIT | FOURTH, FIPTH AND SIXTH |
| INDICATES | INDICATES | INDICATES | DIGITS INDICATE |
| FINASH | HOLDER | TYPE | SIZE OF LAMP |
| $2=$ Enamel Aluminum | $0=$ One piece Reflectors only | 3 = Shallow Dome | $040=40 \mathrm{Watt}$ |
| 3 = Porcelain Enamel | for use with Reflector | $4=$ Angle Type | $060=60 \mathrm{Watt}$ |
|  | Sockets. | 5 = Focusing | $075=75$ Watt |
|  | 1 =Snap Ring Holder | 6=R L M Standard Dome | $150=100-150$ Watt |
|  | $2=21 / 4$-inch Heel | 7 -Standard Bowl | $200=200$ Watt |
|  | $3=31 / 4$-inch Heel | $8=$ Flat Cone | $500=300-400-500$ Watt 000 |
|  |  |  |  |

Example 326075; 3. porcelain enamel. 2, $21 / 1$-inch standard heel; 6, R L M Standard Dome; 075, 75 watt Type C lamp. Order by Style Number

# REFLECTOR-SOCKET-FIXTURES 

## "Easy to Wire"-Guaranteed Weather-Proof



Westinghouse Reflector-Socket-Fixtures consist of one-piece porcelain enameled steel reflectors and reflector-sockets. The reflectors are fastened securely to the porcelain body of the reflectorsockets with fibre gaskets between the reflector heel and the porcelain seat and with copper washers within the reflector neck, making the fixture waterproof and protecting the enamel.

This design offers a compact rigid assembly and at the same time retains the "Easy-to-Wire" features so well known to users of Westinghouse Re-
 flector Sockets.

Reflector-Socket - Fixtures are easy to wire. One complete fixture can be installed by one man in three minutes. Only a few operations are necessary. With the Re -flector-Socket-Fixture for attachment to outletbox, the wires are pulled through the vertical open-
 ings in the porcelain socket and connected to the terminals. The reflector is then fastened to the socket by means of three screws which engage in bayonet slots in the top of the reflector. Reflector-Socket-Fixtures may be attached to conduit in a similar manner. In either case there
are no loose wires to stuff back or washers and lock nuts to adjust. Reflector-Socket-Fixtures are waterproof and have cast iron covers heavily galvanized and painted. They will not corrode. The reflectors are insulated from the conduit and the terminals are protected from accidental short circuit.
The assembly of Reflector-Socket-Fixtures is such that the reflector is sure to seat in its correct position with respect to the lamp filament, thereby assuring the most efficient distribution of light from eachof the different types.

Reflector- Socket - Fixtures insure permanent high efficiency. They are well protected from dust accumulation and the reflectors are easily cleaned.

Reflector-Socket - Fix-
 tures are interchangeable. Reflectors of different types may be substituted at any time and reflectors for medium base and mogul base lamps may be interchanged respectively with medium screw and mogul screw sockets. All Reflector-Socket-Fixtures are equipped with a double lamp grip which insures a perfect electrical contact and prevents the loosening of lamps under vibration.

Methods of Attachments - Reflector-Socket-Fixtures may be used on any type of installation and for either interior or exterior lighting purposes. They may be suspended:

1. On $1 / 2$-inch or $3 / 4$-inch conduit.
2. Directly from the outlet-box or condulet.
3. On chain or cord by using suspension eyes.
4. On reinforced drop cord, by using porcelain bushings.

Approved Construction-Westinghouse Reflector-Sockets are approved by the National Board of Fire Underwriters.

# REFLECTOR-SOCKETS FOR BAYONET-HEEL REFLECTORS 

Reflector sockets for the type of reflectors described on the previous page are made in two sizes, medium screw and mogul. Each size is


For Conduit furnished in four styles. for $1 / 2$-inch conduit, for $3 / 4$-inch conduit, for 4 -inch outlet box and condulet as shown below.

Medium base reflector-sockets are interchangeable with all reflectors rated for 200 -watt or smaller lamps, and mogul base reflector-sockets are interchangeable with all reflectors rated for 300 -watt or larger lamps.


For Outlet Boxis
Reflector sockets are contained in individual cartons packed in standard packages of ten.

$\dagger$ Purnished with cover for Crouse-Hinds Condulets, series LO, CL, BO, BLM, DSO and LSP. Specify type of Condulet when ordering.

## REFLECTOR SOCKETS FOR STANDARD HEEL REFLECTORS



Reflector sockets for standard heel reflectors embody all the advantages found in reflector sockets for Bayonet-heel reflectors. They have the "Easy to Wire," interchangeable and weatherproof features.

These reflector sockets are offered as the most efficient and permanent means of supporting reflectors having $2 \frac{1}{4}$ inch or $31 / 4$ inch standard heels.


For Condulet or Boxes

21/4-INCH REFLECTOR-SOCKETS
With Keyless Porcelain Modium Screw Sockets


31/4-INCH REFLECTOR-SOCKETS
With Keyless Porcelain Mogul Screw Sockets

| $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ |  | Standard Pkg. Price Amt. Wt., Lbs. Rach |  |  |
| :---: | :---: | :---: | :---: | :---: |
| 336219 | For $3 / 2$-inch conduit attachment. | 10 |  | 25 |
| 336402 | For 3,4 -inch conduit. | 10 | 35 | 25 |
| 336320 | With 4-inch outlet box cover | 10 |  |  |
| 336404 | With cover for Crouse-Hinds Condulett. | 10 |  | 25 |

$\dagger$ Furnished with cover for Crouse-Hinds Condulets, series LO, CL, BO, BLM, DSO and DSP. Specify type of Condulet when ordering.


When it is desired to suspend fixtures on drop cords porcelain bushings may be used with reflector sockets.

| Description | Style No. | -For | Sockets | Style Nu | ERS | Package Quantity | List Price Each <br> $\$ 010$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1/2-inch Bushing | 346002 | 336387 | 336391 | 336215 | 336219 | 100 |  |

## SHURLOCK REFLECTOR SOCKETS

This fixture is an adaptation of the Pass \& Seymour Company's Shurlock socket. It is assembled within a cast iron cap, which serves as the holder for any type Bayonet-heel reflector for 200 -watt or smaller lamps. This line has been developed to extend the desirable features of Reflector-SocketFixtures to meet the requirements when locksockets are desired, thereby providing complete interchangeability in an installation consisting of both lock-sockets and standard reflector-sockets.


In ordering complete fixtures specify style number of Shurlock-Reflector-Socket from the table above, and style number of reflector listed under "Bayonet-heel Reflectors." The price and weight of the complete fixture will be the sum of the price and weight of the socket and that of the reflector
For Pass \& Seymour Shurlock Key order Style No. 350696. Sold only with Shurlock Reflector Sockets at 35 cents each net regardless of quantity.

## PULL-CHAIN REFLECTOR SOCKETS

This fixture is for mounting direct to standard 4 -inch outlet-boxes. It consists of a cast iron fitting on which is mounted a Bryant pull switch No. AY-19, a reflector-socket, and a 200 watt or smaller Bayonet-heel reflector. All the advantages of "Easy-to-Wire" Reflector-Sockets are retained in this fixture.



Wher the pull chain feature is desired and it is not possible to mount fixtures direct on outlet boxes, the arrangement illustrated at the left is suggested using Reflector-Socket Style No. 336387 with desired Bayonet-heel reflector mounted on $1 / 2$ inch conduit equipped with Crouse-Hinds G-151 Condulet or No. 7402 Type G Unilet and Bryant Pull Switch No. AY-19.

## BRASS HOLDERS FOR STANDARD HEEL REFLECTORS

Standard Heel Reflectors can be securely mounted on brass or porcelain sockets by means of brass holders listed below.

| Style No. |  | Standard Pkg. | List <br> Price <br> Each |
| :---: | :---: | :---: | :---: |
| 353744 | For threaded brass shell sockets | 10 | 8015 |
| 353745 | For beaded brass shell sockets. . | 10 | 16 |
| 353746 | For porcelain seckets. . . | 10 | 16 |
|  | Order by Style Number |  |  |

## STANDARD RLM DOME REFLECTORS

Westinghouse-Cutter RLM Standard Dome Reflectors are coated inside and out with porcelain enamel. The first coat is a binder coat after which one coat of green is applied outside and two coats of white inside. Each coat is fired separately. Each reflector bears the RLM label shown below, assuring the customer of the highest quality.

## RLM REFLECTORS FOR REFLECTOR-SOCKETS

The RLM Fixtures listed below are combinations of Bayonet-heel reflectors and reflector-sockets.
Prices are given for complete fixtures, and for Bayonet-heel reflectors only. In ordering complete fixtures specify style number of reflector-socket (see

Reflector-Sockets for Bayonet-heel Reflectors) and style number of reflector from following table.
For the purpose of determining discounts when ordering complete fixtures, use standard package quantity shown for reflectors only.


## RLM REFLECTORS WITH STANDARD HEEL-21/4 AND 31/4-INCH

One of the principal advantages of Standard-Heel reflectors is in equipping lamps where the sockets and wiring are already installed. The $21 / 4$-inch heel is supplied on reflectors rated for 200 -watt or smaller lamps, and the $31 / 4$-inch heel on reflectors for 300 -watt and larger lamps. Reflectors with
$21 / 4$-inch heel can be securely attached to brass shell or porcelain sockets by means of brass holders. The most lasting installation of StandardHeel reflectors is obtained by supporting them from Reflector-Sockets. Reflector-Sockets should always be used with large reflectors having $31 / 4$-inch heel.


## RLM CODE LABELS

All Westinghouse-Cutter Dome reflectors bear the code label certifying them to be in compliance with Reflector and Lamp Manufacturers' standard specifications. These specifications regulate the shape and workmanship, in which respects RLM reflectors must pass exacting tests by the Electrical Testing Laboratories before the use of this label is allowed.

## STANDARD BOWL REFLECTORS

## STANDARD BOWL REFLECTORS FOR REFLECTOR SOCKETS

Standard bowl fixtures listed below are combinations of Bayonet-heel reflectors and reflector-sockets.

Prices are given for complete fixtures, and for Bayonet-heel reflectors only. In ordering complete fixtures specify style number of reflector-socket (see
"Reflector-Sockets for Bayonet-heel Reflectors") and style number of reflector from following table.

For the purpose of determining discounts when ordering complete fixtures, use standard package quantity shown for reflectors only.


Bayonet-heel Reflector


Complete Fixture
 number of each.

## BOWL REFLECTORS WITH STANDARD HEEL—2 $1 / 4$ AND $\mathbf{3} 1 / 4$-INCH

Standard heel reflectors may be attached to brass shell or porcelain sockets by means of the brass holders or to reflector sockets. The $21 / 4$-inch heel is supplied on reflectors rated for 200 -watt or smaller
lamps, and the $31 / 4$-inch heel on reflectors for 300 watt and larger lamps. The reflector sockets should always be used with the large reflectors having $31 / 4$ inch heel.


## BOWL REFLECTORS WITH SNAP RING HOLDERS, FOR BRASS SHELL SOCKETS

The snap-ring holder forms an easy and dependable method of attaching reflectors to brass-shell sockets.


## STANDARD ANGLE REFLECTORS

## STANDARD ANGLE REFLECTORS FOR REFLECTOR-SOCKETS

Standard angle fixtures listed below are combinations of Bayonet-heel reflectors and reflector-sockets.
Prices are given for complete fixtures, and for Bayonet-heel reflectors only. In ordering complete fixtures specify style number of reflector-socket (see
"Reflector-Sockets for Bayonet-heel Reflectors") and style number of reflector from following table.
For the purpose of determining discounts when ordering complete fixtures, use standard package quantity shown for reflectors only.


Bayonet-heel Reflector


Complete Fixture
 ber of each.

## ANGLE REFLECTORS WITH STANDARD HEEL-21/4 AND 31/4-INCH

Standard heel reflectors may be attached to brass shell or porcelain sockets by means of the brass holders or to reflector-sockets. The $21 / 4$-inch heel is supplied on reflectors rated for 200-watt or smaller
lamps, and the $31 / 4$-inch heel on reflectors for 300 -watt and larger lamps. The reflector-sockets should always be used with the large reflectors having $31 / 4$-inch heel.


Angle Reflector wit Standard Heel


Angle Reflector with Snap Ring Holder

Style No.
$W 324040$
$W 334080$
$W 324200$
$W 334500$
$W 334000$

## W224040 W224080

## ANGLE REFLECTORS WITH SNAP RING HOLDERS, FOR BRASS SHELL SOCKETS

The snap-ring holder forms an easy and dependable method of attaching refloctors to brass-shell sockets.

Style No.
W314040
W314200

W214040 W214200
Porcelain Enamel, White Interior, Green Exterior
 holder forms an

| For Lamp Size Watts | Diameter Inches | Depth Inches | Standard Pkg. Quantity Wt.. Lbs. |  | List Price Each |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |
| Porcelain Enamel, White Interior, Green Exterior |  |  |  |  |  |
| 25-40 | $6^{19}$ | 57\% | 10 | 15 | $\$ 165$ |
| 40-60 | $8{ }^{1}$ | 71/8 | 10 | 15 | 175 |
| 75-100-150-200 | $101 / 2$ | 98. | 10 | 15 | 275 |
| Enam-Aluminum Interior, Green Baked Paint Exterior |  |  |  |  |  |
| 25-40 | 6\%/8 | 57/8 | 10 | 15 | 75 |
| 40-60 | $8{ }^{8}$ | 61/6 | 10 | 15 | 105 |
| 75-100-150-200 | 10 | $91 / 3$ | 10 | 15 | 180 |

STANDARD ANGLE TYPE

| For Lamp | Diameter <br> Inches | Depth <br> Inches | Standard Pkg. <br> Quantity Watts | List <br> Price |
| :--- | :---: | :---: | :---: | :---: |
| Size |  |  |  |  |

## SHALLOW DOME REFLECTORS



Shallow Dome Type
With Standard Heel

Shallow dome reflectors are mainly used with small lamps and for outside illumination. The porcelain enamel is of the same quality as used on
the R-L-M standard dome type. They are also furnished paint enameled green outside and white inside where low price reflectors are desired.

# SHALLOW DOME REFLECTORS FOR REFLECTOR-SOCKETS 

## Porcelain Enameled Only

Shallow dome fixtures listed below are combinations of Bayonet-heel reflectors and reflector-sockets.

Prices are given for complete fixtures, and for Bayonet-heel reflectors only. In ordering complete fixtures specify style number of reflector-socket (see
"Reflector-Sockets for Bayonet-heel Reflectors") and style number of reflector from following table.
For the purpose of determining discounts when ordering complete fixtures, use standard package quantity shown for reflectors only.

| For Lamp Size Watts | $\begin{aligned} & \text { Lamp } \\ & \text { Base } \end{aligned}$ | $\begin{gathered} \text { Style } \\ \text { No. } \end{gathered}$ | ONE-PIECE REFLECTORS ONLY- |  |  | *Price Each | $\begin{gathered} \text { List } \\ \text { Complete } \\ \text { Fixture } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Diameter | Standard | Package <br> Wt Lbs |  |  |
| 25-40-60 | Medium | W303080 | 121/4 | 10 | 20 | 8200 | 8330 |
| 75 | Medium | W303075 | $121 / 4$ | 10 | 25 | 220 | 350 |
| 100-150-200 | Medium | W303150 | 151/4 | 10 | 30 | 250 | 380 |

*Price of complete fixture includes Bayonet-heel reflector as listed and any reflector socket as listed elsewhere. In ordering give style number of each.

## SHALLOW DOME REFLECTOR WITH STANDARD HEEL-21/4-INCH

Standard Heel reflectors may be attached to brass shell sockets by means of the brass holders or to reflector sockets.

| Porcelain Enameled. | $\begin{gathered} \text { Style No. } \\ \left\{\begin{array}{l} \mathbf{W 3 2 3 0 4 0} 0 \\ W 323060 \\ \mathbf{W 3 2 3 0 7 5} \\ \mathbf{W 3 2 3 1 5 0} \end{array}\right. \end{gathered}$ | $\begin{gathered} \text { For Lamp } \\ \text { Size Watts } \\ 25-40-50 \\ 40-60 \\ 75 \\ 100-150-200 \end{gathered}$ | Diameter Inches 101/4 121/4 121/4 151/6 | Depth Inches 37/8 $51 / 6$ $61 / 2$ | Standard Pkg. Quantity Wt., Lbs. |  | $\begin{aligned} & \text { List } \\ & \text { Price } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | 10 | 15 | 8125 |
|  |  |  |  |  | 10 | 20 |  |
|  |  |  |  |  | 10 | 25 | 170 |
|  |  |  |  |  | 10 | 30 | 250 |
|  | W223040 | 25-40-50 | 101/ | 37/ | 10 | 15 | 80 |
| Paint Enameled. | W223060 | 40-60 | $121 /$ | 41/4 | 10 | 20 | 94 |
| Paint Enamelod. | W223075 W223150 | - ${ }_{\text {150-150-200 }}$ | 121/4 | 5 | 10 10 | 25 30 | 102 128 |

## SHALLOW DOME REFLECTORS WITH SNAP RING HOLDERS, FOR BRASS SHELL SOCKETS

The snap-ring holder forms an easy and dependable method of attaching reflectors to brass shell sockets.


Order by Style Number

## LUMINOUS.TOP REFLECTOR SOCKET FIXTURES



Luminous-Top Reflector DISASSEMBLED


Luminous-Top Reflector
Assembled

Westinghouse Luminous-Top Reflector-SocketFixtures emit a portion of the light upwards, thereby relieving the contrast in lighting intensities above and below the fixture. The upward light also enables workmen to safely make repairs on line shafting, belts and other overhead equipment.

The "Easy to Wire" and interchangeable features of the Reflector-Socket-Fixture line have been retained in the design of this fixture. Lumi-nous-Top reflectors conform to the established standard shape for RLM Dome type reflectors, and are porcelain enameled, green outside and white inside. The vents for emitting light upwards are placed so as not to materially decrease the lighting intensities on the working plane below.

These vents do not weaken the reflector which is still a continuous piece of metal.

The diffusing glass top is of light density but of the right characteristics so that the upward light is evenly distributed over the ceiling. The glass top is held firmly in place by a copper retainer which prevents breakage due to vibration or rough handling. The assembly of this fixture makes it easy to remove and clean the glass top or to replace it if broken.

In designing an installation for uniform lighting these fixtures should be treated as to mounting height and spacing exactly the same as in using regular RLM Dome types.

| For $1 /$ Style Numbers |  | $\underset{\text { Watts }}{\text { Lamp }}$ | Reflector Diam. In. | Overall Fixture Height In. | StandardQuantity | Package <br> Weight Lbs | List Price Complete Fixture |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| For $1 / 9$-in. Conduit | For $3 / 2$-in. Conduit |  |  |  |  |  |  |
| 346045 | 346046 | 75 | 121/8 | $51 /$ | 10 | 40 | 8485 |
| 346047 | 348048 | 100-150 | 141/8 | $6{ }^{4}$ | 10 | 4.5 | 520 |
| 348049 | 346050 | 200 | 163/8 | 73 | 5 | 30 | 585 |

PARTS

| Style No. |  | $\begin{aligned} & \text { Reflector Socket } \\ & \text { Style No. } \quad \text { List Price } \end{aligned}$ |  | $\qquad$ <br> Style <br> Reflector <br> , $\qquad$ List Price |  | Glass Cap with Copper Clip Ring |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 348045 | Consists of Consists of | 336387 | 8130 | 338921 | 8250 | 337984 | List Price |
| 348047 |  | 336387 | 130 | 338923 | 285 | 337995 | 1 |
| 348049 | Consists of | 336387 | 130 | 338922 | 350 | 337995 | 105 |
| 346046 | Consists of | 336388 | 130 | 338921 | 250 | 337994 | 05 |
| 348048 | Consists of | 336388 | 30 | 338923 | 285 | 337995 |  |
| 348050 | Consists of | 336388 | 130 | 338922 | 350 | 337995 | 105 |
| Reflec age in tran | fector-Sock | Glass Cap | ch separa | packed in $p$ | ard carton | protected | de |

Order by Style Number

## SPECIAL REFLECTORS

## MILL TYPE REFLECTOR



Mill Type Reflector
Mill Type reflectors have been developed for use with the new Mill Type B Lamp. This lamp is manufactured with a short P-19 bulb with ring coil
filament and in 25 and 50 watt sizes. For severe service in which standard type B lamps prove unsatisfactory, the new Mill Type lamp equipped with the Mill Type reflector will be found extremely rugged. The Mill Type reflector is porcelain enameled, green outside, white inside. The contour is similar to that of the RLM standard dome; thus assuring efficient distribution of light. Mill Type reflectors may be attached to brass shell or porcelain sockets by means of the brass holders listed elsewhere.

## SEWING MACHINE REFLECTOR

Where a high intensity of illumination is required in a small area or for a special purpose, such as threading the needle of a sewing machine, this reflector will be found very effective. It will accommodate a 10,15 , or 25 watt type B lamp in a S-17 bulb and a 25 or 50 watt Mill Type Lamp in P-19 bulb. Sewing machine reflectors are finished in porcelain enamel, green outside, white inside or green paint enamel outside and aluminum inside. They are furnished with holder to fit brass shell socket.


Sewing Maching Reflector

## PORTABLE REFLECTOR WITH EXTENSION



Portable Reflector with Extension

This reflector is commonly used in local lighting. It is an improved reflector having a greater depth which shields the lamp to better advantage. This new reflector is made of steel, green paint enamel outside with aluminum finished reflecting surface.

PRICES

| PRICES |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Style No. | Description | Standard Quantity | Package Weight | List <br> Price <br> Each |
| 353017 | Mill Type Reflector | 10 | 12 | 8125 |
| 353747 | Sewing Machine (Porcelain) Reflector | 10 | 5 | 95 |
| 353778 | Sewing Machine (Paint) Reflector | 10 | 5 | 70 |
| 353748 | Portable Reflector | 10 | 5 | 75 |

Order by Style Number

## VAPOR-PROOF FIXTURES

## With Easy-to-Wire Refloctor Sockets-Approved Construction




Vapor-Proof Fixture with Concentric Type Reflegctor and Pear-Shape Globe

Vapor-Proof Fixture with Pear-Shape Globe and Guard
provided with lamp grips to insure perfect electrical connections and prevent the lamps from loosening when the fixture is subjected to vibration. The cap and globe holder are made of cast iron, heavily galvanized and painted. They will not corrode under the most severe service conditions. Special gaskets are used in all joints to make the fixtures tight. Fixtures may be used with or without lamp guards. Prices below include clear glass globe but not lamp, wiring or guards.

These vapor-proof fixtures are safety-first units of the highest class. They are designed for use in plants where explosive gases and dust accumulating in the standard types of industrial lighting fixtures would cause explosions and fires and where moisture and smoke fumes would hasten corrosion of exposed metal parts.

Each fixture uses the well-known Westinghouse Reflector Socket, approved by the National Board of Underwriters. This socket is easy to wire and is

| For $1 / 2$-Inch Pipe | $\begin{aligned} & \text { 3tyle Numbi } \\ & \text { For } 3 / \text { Inch } \\ & \text { Pipe } \end{aligned}$ | With 4-Inch Out. Box Cover | Diam. of Reflec. Inches | For Lamp Sizes | Diameter of Globe | Std. <br> Pkg. | Ship. Wt. Lbs., Each | List <br> Each |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| With Globe Only |  |  |  |  |  |  |  |  |
| 345173 | 345187 | 345309 | .... | 25-40-60-75 | 5-in. Ball. Clear | 10 | 15 | 8325 |
| 345174 | 345188 | 345310 |  | 100-150 | 5 -in. Ball, Clear | 10 | 20 | 390 |
| 345175 $\mathbf{3 4 5 1 7 8}$ | 345188 345190 | 345311 345312 |  | 300-400-500 | 5x6-in. Pear, Clear $8-\mathrm{in}$. | 5 3 | 25 30 | 460 630 |
| With RLM Dome Reflector |  |  |  |  |  |  |  |  |
| 345177 | 345191 | 345313 | 12 | 75 | 5-in. Ball, Clear | 10 | 25 | 625 |
| 345178 | 345192 | 345314 | 14 | 100-150 | ${ }_{5}^{5-\mathrm{in}}$. Ball, Clear | 10 | 30 | 700 |
| 345179 345180 | 345193 345194 | 345315 345316 | 18 | 200 $300-500$ | 5x6-in. Pear, Clear | 5 3 | 35 40 | 775 1035 |
|  |  |  |  |  | -in. Ball, Clear |  |  |  |
| With Bowl Reflector |  |  |  |  |  |  |  |  |
| 345181 | $345195^{\circ}$ | 345317 | 103/3 | 75-100 | 5-in. Ball, Clear | 10 | 25 | 615 |
| 345182 | 345198 | 345318 | 101/2 | 200 | 5x6-in. Pear, Clear | 5 | 30 | 700 |
| 345183 | 345197 | 345319 | 15 | 300-500 | -in. Ball, Clear | 3 | 35 | 920 |
| With Concentric Reflector |  |  |  |  |  |  |  |  |
| 345184 | 345198 | 345320 | 14 | 75 | 5-in. Ball. Clear | 10 | 30 | 550 |
| 345185 | 345199 | 345321 | 16 | 100-150 | 5-in. Ball, Clear | 10 | 35 | 695 |
| 345188 | 345308 | 345322 | 18 | 200 | 5x6-in. Pear, Clear | 5 | 40 | 875 |

†These fixtures will be furnished when so spocified (without ad litional charge) for Crouse-Hinds Condulets, Series LO, CL. BO. BLM. DSO and DESP. Specify type of Condulet when ordering.

## VAPOR-PROOF FIXTURES-Continued

## LAMP GUARDS-HEAVILY TINNED



## PARTS

These parts are listed for convenience in ordering extra parts and to assist users, dealers, stockkeepers, quotation and price clerks.

Any fixture or socket listed on this page can be furnished with cover to fit directly on Crouse-

Hinds condulets, Series LO, CL, BO, BLM, DSO, or DESP. In ordering specify "with condulet cover" and give the Series designation as used by Crouse-Hinds for the condulets to be fitted.

| Pixture | $\qquad$ StyL <br> Reflector Socket | Globe | Reflector |
| :---: | :---: | :---: | :---: |
| 345178 | 336543 | 336423 |  |
| 345174 | 336544 | 336423 |  |
| 345175 | 336545 | 336424 |  |
| 345176 | 336546 | 336425 |  |
| 345177 | 336543 | 336423 | W349075 |
| 345178 | 336544 | 336423 | W349150 |
| 345179 | 336545 | 336424 | W349200 |
| 345180 | 336546 | 336425 | W359500 |
| 345181 | 336544 | 336423 | W347100 |
| 345182 | 336545 | 336424 | W347200 |
| 345183 | 338548 | 336425 | W357500 |
| 345184 | 336543 | 336423 | W341075 |
| 345185 | 338544 | 336423 | W341150 |
| 345186 | 336545 | 336424 | W341200 |
| 345187 | 336547 | 336423 | ........ |
| 345188 | 336548 | 336423 |  |
| 345189 | 336549 | 336424 |  |
| 345190 | 338550 | 336425 |  |
| 345191 | 338547 | 336423 | W349075 |
| 346192 | 336548 | 336423 | W349150 |
| 345193 | $\mathbf{3 8 6 5 4 9}$ | $\mathbf{3 3 6 4 2 4}$ | W349200 |


| Fixture | Reflector Socket | Globe | Reflector |
| :---: | :---: | :---: | :---: |
| 345194 | 336550 | 336425 | W359500 |
| 345195 | 336548 | 336423 | W347100 |
| 345196 | 336549 | 336424 | W347200 |
| 345197 | 336550 | 336425 | W357500 |
| 345198 | 336547 | 336423 | W341075 |
| 345199 | 336548 | 336423 | W341150 |
| 345308 | 336549 | 336424 | W341200 |
| 345309 | 336651 | 336423 |  |
| 345310 | 336552 | 336423 |  |
| 345311 | 336553 | 336424 |  |
| 345312 | 336554 | 336425 |  |
| 345313 | 336551 | 336423 | W349075 |
| 345314 | 336552 | 336423 | W349150 |
| 345315 | 336553 | 336424 | W349200 |
| 345316 | 336554 | 336485 | W359500 |
| 345317 | 338552 | 336423 | W347100 |
| 345318 | 336553 | 336424 | W347200 |
| 345319 | 336554 | 336425 | W357500 |
| 345320 | 336561 | 336423 | W341075 |
| 346321 | 336552 | 336423 | W341160 |
| 345322 | 336553 | 336424 | W341200 |

## PRICES

Vapor-Proof Reflectors


Vapor-Proof Reflector-Socket Parts

$\dagger$ Price includes globe seat gasket.

## Gaskets for Vapor-Proof Fixtures

List

Style No. | List |
| :---: |
| Price |
| Each |



## PULLEY-SOCKETS

An almost universal recognition that lighting fixtures must often be cleaned has multiplied the demand for a reliable cut-out and lowering device by means of which cleaning and re-lamping may be


## Pulley Socket with Rlm Dome Reflector

done in absolute safety. Briefly stated the advantages of installing this pulley-socket are:

1. Time saved in cleaning.

2 Elimination of danger in using ladders.
3 Safety from short circuits and accidental contact with live parts.
4. Fixtures may be more thoroughly cleaned with less effort.
5. No obstructions of aisles and reduced distraction of workmen.
A pull on the rope disconnects the electrical parts and the entire fixture comes down dead. This disconnection may be made without first switching of the circuit, for within this pulley-socket wiping contacts are provided of sufficient capacity to make and break the current of a 1000 -watt lamp. The next pull resets the fixture in place. An angle reflector may be used. It will always come back to its true position and lock into place so that it is self supporting.
All parts are built in liberal proportions and totally enclosed in a cast iron housing which is galvanized and then painted. The socket is provided with double lamp-grip under which the lamp is held so that it cannot loosen due to vibration.
All pulley-sockets are regularly furnished with a 15 -foot rope, which in the course of installing, may be cut off to suit the ceiling height. The rope
coupling is then attached to the end of the rope, this coupling being designed to engage the " S " hook attached to both ends of the trimmer's rope. This arrangement affords a quick means of substantially attaching the trimmer's rope, yet the coupling and " S " hook are small enough to pass over the pulley and through the fixture, making it possible to lower the fixture a distance greater than the length of the rope pendent from the Pulleysocket.

To obtain prices and shipping weights of complete fixtures including reflectors, add to the following the prices and shipping weights for Standard Bay-onet-heel reflectors. Pulley-Socket Style No. 338029 will take reflectors of the following style numbers: W306075, W306150, W306200, W307060, W307075, W307150, W307200, W304040, W304060, W304200. Pulley-Socket Style No. 338030 will take reflectors of the following style numbers: W306500, W306000 W307500, W307000, W304500, W304000.


## Pulley Socket in Operation

Where Pulley-Sockets are installed on very high ceilings, additional rope may be added by the use of two rope couplings and one " $S$ " hook. Where it is necessary to avoid overhead cranes, etc., the rope from the Pulley-Socket may be brought to the side wall or to a column by the use of Swivel Pole Pulley Style No. 334987 listed on the following page. If additional rope is desired order Style No. 338019, 3/6 inch Weatherproof Lamp Rope as listed in Section 8-A of this catalogue.

In ordering specify style number of pulley-socket, also style number of reflector.


# AUTOMATIC CUT-OUT HANGERS 

For Use With Reflector Socket Fixtures on Multiple Circuits

Reliable tests on typical installations show that on an average the loss of light when reflectors are not regularly cleaned, amounts to nearly 50 per cent of that available when systematic cleaning is followed out. These Automatic Hangers facilitate cleaning reflectors without the use of ladders, thus saving much time and expense with absolute protection against accidental short-circuits or contact with live wires. The rope for lowering an automatic cut-out is carried to the nearest column or wall where the attendant hooks on a hand line, then a pull on the rope disconnects the fixture from the circuit. It is then lowered to the floor for cleaning or renewing lamps. The next pull on the rope raises the fixture to its original position, restoring the circuit and automatically locking the fixture in place so that it is supported independent of the rope. This hanger may be used with angle type reflectors and other fixtures designed to throw light in some particular direction, for the lower part of the cut-out as it enters the stationary part always turns to exactly its former position.

The Universal Suspension Clamp furnished with this device may be used for fastening the hanger
to the ceiling on conduit. cable or on a pipe bracket with $8 / 4$ to $11 / 4$-inch pipe. The Swivel Pole Pulley and $3 / 6$ or $1 / 4$-inch weatherproof cord or $1 / 4$-inch galvanized ebony wire rope should be used in connection with this cut-out.


Order by Style Number

## SUSPENSION EYES




Double Bushed
Suspension Eye


Double Bushed
Eye with Insulated
Suspension Ring

Suspension Eyes are made of cast iron, galvanized and painted. Porcelain bushings protect the entrance wires. For fixtures of low wattage where lamp cord or duplex cord can be used the single bushed suspension eye will be found convenient.

This arrangement allows lighting mains to be run in straight lines on ceilings without interfering with
overhead belting. Double bushed eyes should be used in installations of over 200 watts per fixture. The entire fixture may be insulated when desired by using eyes with porcelain insulated susperision rings. Suspension eyes are threaded for $1 / 2$-inch conduit.

| Description | Standard Package |  | Style No. | List <br> Price <br> Esch |
| :---: | :---: | :---: | :---: | :---: |
| Single Bushed | 10 | 12 | 353750 | 8085 |
| Double Bushed | 10 | 15 | 335113 344535 |  |
| With Insulated Ring | 10 | 23 | 344535 | 105 |

## FUSED SUSPENSION HANGERS



With installations using large lamps of 500 watts or over it is desirable to fuse each fixture. Fused Suspension Hangers are convenient for this purpose and are furnished in two styles as illustrated. The

boxes are of cast iron, galvanized with steel covers. They are threaded to fit $1 / 2$-inch condurit and finished in paint-enameled green.

| Description | Quantity | Wt. Lbs. | le No | * ${ }_{\text {* }}^{\text {*ist }}$ |
| :---: | :---: | :---: | :---: | :---: |
| Through Type <br> Hanger Type | 10 | ${ }_{50}^{45}$ | 353032 852772 | 6 675 |

*Price does not include cartridge fuses.


Spartan Junior Bracket with "Sol Lux" Holder Replector and Stalactite


Entrance Bracket with "Sol-Lux" - Hol.der. Reflector and Acorn

Diffusing Globe

These fixtures are especially adapted for outdoor use such as lighting store fronts, shipping platforms, passage ways and storage spaces.

For 200 -watt or smaller lamps it is best to use $6 \times 10$-inch diffusing ball or acorn globes or $6 \times 8$-inch diffusing stalactites; for 300 -watt and larger lamps, $8 \times 12$-inch diffusing ball or acorn globes are recommended. Fixtures listed below are furnished with double lamp-grip sockets, but are not wired.

Prices below do not include reflectors-for $6 \times 15$-inch porcelain-enameled-steel-reflector, Style No. 336086, add $\$ 1.60$ list; for $8 \times 18$-inch porcelain-enameled-reflector, Style No. 336087, add $\$ 2.60$ list.

For sign on globe add $\$ 1.95$ list for less than 20 letters; add $\$ 3.90$ list for $\mathbf{2 0}$ to $\mathbf{4 0}$ letters.

## STANDARD BRACKETS

A simple form of bracket suspension, consisting of a 3-foot gooseneck of $1 / 2$-inch pipe, with grooved wall-plate for inner wiring.

| Description | $\begin{gathered} \text { Ship. } \\ \text { Wt. } \\ \text { Lbs. Ea } \end{gathered}$ | Med. Screw Skr. |  | Mogul Screw Skt. |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |
|  |  | Style | Price Each | Style No. | Price |
| With 6-in. holder only. | 10 | 345377 | 8440 | 345378 | 8485 |
| With 8 -in. holder only | 11 | 345379 | 465 | 345380 | 490 |
| With $6 \times 10-\mathrm{in}$. ball globe | 17 | 345381 | 700 | 345382 | 725 |
| With $6 \times 10-\mathrm{in}$. acorn globe | 17 | 345383 | 795 | 345384 | 825 |
| With 6x8-in. stalactite | 16 | 346385 | 700 | 345388 |  |
| With 8x12-in. ball globe | 19 |  |  |  | 815 |
| With 8x12-in. acorn globe | 19 | 346389 | 1020 | 345390 | 1040 |

For galvanized bracket, add 40 cents list.

## SPARTAN JUNIOR BRACKETS

An artistic and substantial bracket made of $1 / 2$-inch pipe, with wrought iron scroll and grooved wall-plate for inner wiring; holds the lamp 3 feet from wall.


## WALL BRACKETS

Consists of a 4 -foot gooseneck of $1 / 2$-inch pipe with wall-flange; holds the lamp 3 feet from wall, leaving 1 foot of pipe to extend through the wall for interior wiring.

| With 6-in. holder only | 11 | 345405 | 495 | 345406 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| With $8-\mathrm{in}$. holder of | 12 | 345407 | 520 | 345408 |  |
| With $6 \times 10-\mathrm{in}$. ball globe | 18 | 345409 | 750 | 345410 | 7 |
| With $6 \times 10$-in. acorn glo | 18 | 345411 | 850 | 345412 |  |
| With $6 \times 8-\mathrm{in}$. stalactite. | 20 | 346413 345415 | 940 | 345414 345416 |  |
| With 8x12-in. acory globe. | 20 | 345417 | 1070 | 345418 | 10 |
| For galvanized bracket, |  |  |  |  |  |

## ENTRANCE BRACKETS

Consists of a 4 -foot gooseneck of $8 / 4$-inch pipe, elbow and piece of $1 / 2$-inch pipe at outer end; cast iron scroll and wall-plate; holds the lamp 3 feet from wall.

| With | 28 | 345419 | 810 | 345420 | 835 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| With $8-\mathrm{in}$. holder only | 29 | 345421 | 835 | 345422 | 860 |
| With $6 \times 10-\mathrm{in}$. ball globe | 35 | 345423 | 1070 | 345424 | 1095 |
| With $6 \times 10-\mathrm{in}$. acorn gl | 35 | 345425 | 1165 | 345426 | 1190 |
| With $6 \times 8$-in. stalactite. | 34 | 345427 | 1070 | 345428 | 1095 |
| With $8 \times 12-\mathrm{in}$. ball globe | 37 | 345429 | 1255 |  | 1280 |
| With $8 \times 12-\mathrm{in}$. acorn globe | 37 | 345431 | 1385 | 345432 | 1410 |

## DISPLAY PENDANTS

"Sol-Lux" display pendants consist of holders with painted diffusing ball globes. Prices include porcelain-enameled-steel holder. Add the price of the display pendants selected to the price of the bracket selected to obtain the list price of the complete fixture.

Signs or emblems are painted on one side only; for painting on two sides, add $\$ 1.75$ list; for prices on special lettering and for information regarding brackets, refer to the previous page. Shipping weight of display pendants, 19 pounds; standard package quantity, 10.

| Style |  |
| :---: | :---: |
| No. |  |
| 345433 | 6 |
| 345434 | 6 |
| 345435 | 8 |
| 345436 | 8 |
|  |  |
| 345437 | 6 |
| 345438 | 6 |
| 345439 | 8 |
| 345440 | 8 |
|  |  |
| 345441 | 6 |
| 345442 | 6 |
| 3454443 | 8 |
|  |  |
| 345445 | 8 |
| 345448 | 8 |
| 345447 |  |

## Lunch Room Pendants



## Description

6 -in. holder, $6 \times 10-\mathrm{in}$. globe, med. sc. skt.
6-in. holder, $610-\mathrm{in}$. globe, med. sc. skt.
6 -in. holder, $6 \times 10 \mathrm{in}$. globe, mog. sc. skt. $6-\mathrm{in}$. holder, $6 \times 10-\mathrm{in}$. globe, mog. sc. skt..
$8-\mathrm{in}$. holder, $8 \times 12$-in. globe, med. sc. skt.. $8-\mathrm{in}$. holder, $8 \times 12$-in. globe, mog. sc. skt... 10 Theatre Pendants
6-in. holder, 6x10-in. globe, med. sc. skt... 800 6 -in. holder. $6 \times 10-\mathrm{in}$. globe, mo. sc. stt... 830 $8-\mathrm{in}$. holder, $8 \times 12$-in. globe, mog. sc. skt..

## Shine-Parlor Pendants

6-in. holder. 6x12-in. globe. med. sc. skt... 800 $6-\mathrm{in}$. holder, $6 \times 10-\mathrm{in}$. globe, mog. sc. skt.. 8 -in. holder, $8 \times 12$-in. globe, med. sc. skt. .

## Billiard Pendants

8 -in. holder. $8 \times 12$-in. globe, med. sc. skt... 990 8 -in. holder, $8 \times 12-\mathrm{in}$. globe, mog. sc. skt... 1015 Barber-Shop Pendants
8-in. holder, $8 \times 12$-in. globe, med. sc. skt... 1185 $8-\mathrm{in}$. holder, $8 \times 12$-in. globe, mog. sc. skt... 1210 Masonic Pendants
345449
$\mathbf{3 4 5 4 5 0}$
8 -in. holder, $8 \times 12$-in. globe, med. sc. skt 8 -in. holder, $8 \times 12$ in. globe, mod. sc. skt... 1185 B. P. O. E. Pendants
$345451 \quad 8$-in. holder, 8x12-in. globe, med. sc. skt... 1185 345452 8 -in. holder, $8 \times 12-\mathrm{in}$. globe, mog. sc. skt..
Knights of Columbus Pendants
$345453 \quad 8$-in. holder, 8×12-in. globe, med. sc. skt... 1185 $\begin{array}{llll}345453 & 8-\mathrm{in} \text {. holder, 8x112-in. globe, med. sc. skt... } & 1185 \\ \mathbf{3 4 5 4 5 4} & 8-\mathrm{in} \text {. holder, } 8 \times 12-\mathrm{in} \text { globe, mog. sc. skt... } & 1210\end{array}$

## Standard Brackets

Consist of a 3 -foot gooseneck of $1 / 2$-inch pipe, with grooved wall-plate for inner wiring.
$\left.\begin{array}{cccc}\text { Style } & \text { Description } & \text { Ship. Wt., } & \begin{array}{c}\text { List } \\ \text { No. }\end{array} \\ \text { Price }\end{array}\right\}$

Consist of a 4 -foot gooseneck of $1 / 2$-inch pipe and wall plate; holds lamp three feet from wall, leaving one foot of pipe to extend through wall for interior wiring.
$\begin{array}{cccc}345091 \\ 345092 & \begin{array}{c}\text { Bracket only, painted............. } \\ \text { Bracket only, electro-galvanized } \\ \text { and painted.............................. }\end{array} & 5 & 145 \\ & & 195 \\ & \text { Spartan Junior Brackets }\end{array}$
Made of $1 / 2$-inch pipe, with wrought-iron scroll and grooved wall-plate; holds the lamp three feet from wall.


## Entrance Brackets

Consist of a 4 -foot gooseneck of $8 / 4$-inch pipe, elbow and piece of $1 / 2$-inch pipe, with cast-iron scroll and wall-plate; holds the lamp three feet from wall.
$345095 \quad$ Bracket only, painted.............
22
22

-

## PORCELAIN ENAMELED STEEL FIXTURES

Suitable for store and office lighting. Also for store fronts and similar requirements. These fixtures are made of sheet steel protected with three coats of the best quality porcelain enamel. The holders are ventilated and are tapped at the top for $1 / 2$-inch conduit or other suspension fittings. The same canopy takes either medium or mogul lamp-grip socket and fits to either the 6 -inch or 8 -inch globe holder.
For 200 -watt or smaller Type C lamps, $6 \times 10$-inch diffusing ball or acorn globe or $6 \times 8$-inch stalactites are recommended; for larger lamps, $8 \times 12$-inch ball or acorn globes are preferred

| Style No. | Porcolain Enameled Fixtures with Clobes Description | Std. Ship.Wt. Price Pkg. Lbs. Ea. Each |  |  |
| :---: | :---: | :---: | :---: | :---: |
| 344952 | 6 -in. holder, 10 -inch diffusing ball, medium |  |  |  |
|  | Same, with 10 -inch diffusing acorn | 10 | 13 13 | 8610 |
| 344954 | Same, with 8 -inch diffusing stalactite | 10 | 12 | 810 |
| 344955 | 8 -in. holder, 12 -inch diffusing ball, medium |  |  |  |
|  | screw socket | 10 | 17 | 795 |
| 344956 | Same, with mogul screw socket | 10 | 17 | 825 |
| 344957 | 8 -inch holder, 12 -inch diffusing acorn, medium screw socket | 10 | 17 |  |
| 344958 | Same, with mogul screw socket | 10 | 17 | 955 |
| 336088 | Porcelain enameled $6 \times 15$-inch reflector, extra | 10 | 7 | 180 |
| 336087 | Porcelain enameled $8 \times 18$-inch reflector, extra | 10 | 8 | 280 |

When reflectors are wanted always add price shown in last two items and specify
flector style number in addition to fixture style number. reflector style number in addition to fixture style number.
Porcelain Enameled Fixtures without Clobes
336287 6-inch holder, medium screw socket.............. 10
336288 336289 336290 6 -inch holder, mogul screw socket. . 8 -inch holder, medium screw socket 8 -inch holder, mogul screw socket.

| 10 | 6 | 360 |
| :--- | :--- | :--- |
| 10 | 6 | 375 |
| 10 | 7 | 375 |
| 10 | 7 | 400 |



Pole Plate


Corner Plate


1/2-INCH $\times 4$-FOOT Gooseneck with Wall Plange

## GOOSENECKS AND FITTINGS

Style No.
$\mathbf{3 3 4 8 0 5}$
334885
$\mathbf{3 3 4 7 4}$
$\mathbf{3 3 4 8 8 1}$
334741
334791
334884
334894
$\mathbf{3 3 4 8 9 0}$
$\mathbf{3 3 6 0 4 7}$
$\mathbf{3 3 6 0 4}$


## SPECIAL FARM LIGHTING FIXTURE

For lighting barn yards, driveways, lanes and feed racks; in fact, any outside areas about the farm.
This sturdy, weatherproof fixture consists of a Shallow-Dome Reflector-Socket Fixture, porcelain enameled green outside and white inside, supported by a galvanized gooseneck of $1 / 2$-inch pipe, extending 3 feet to lamp center. A grooved pole plate
 is regularly furnished for mounting on poles. If fixture is to be mounted on a building, specify "with grooved wall plate."

| Style | For Lamp | Reflector |  |  | Refle | Reflector |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| No. | Size, Watts | Diam. Inches | Depth Inches | Standard Plag. | Quantity | Wbs. |

For special requirements as to light distribution any combination may be made of the goosenecks listed above and Reflec-tor-Sockets.

## FLOOD-LIGHTING PROJECTORS

## ENGINEERING DATA



Diagram Showing Angle of Reflection and Outline of Illuminated Fibld

The data given below is approximate for all installations where the angle C of projection lies between 45 and 90 degrees. Although the illuminated field is elliptical in shape when the beam is directed upon it at an angle, the actual variation from a circle is comparatively small between these angles. As the majority of installations will approach such conditions, data covering smaller angles of projection has been omitted. Complicated layouts should be referred to our Illuminating Engineering Bureau for recommendations.

For protective lighting the area surrounding the buildings should be lighted to an intensity of one foot-candle or more. Wide-angle-beam projectors will generally fill the requirements better than narrow-beam.

In the tables below the values of A are assumed distances from the projector to the illuminated field. In column $W$ the diameter of the lighted area is given, and in the column headed "foot-candles" the intensities obtained at the assumed distances from both 500 and 1000 -watt lamps are given.

|  | $10^{\circ}$ SPREAD <br> Narrow-Beam Projector <br> Foot Candles |  |  |  | $20^{\circ}$ SPREAD <br> Wide-Angle-Beam Projector Foot Candles |  |  |  |  | $30^{\circ}$ SPREAD <br> Wide-Angle-Beam Projector Foot Candles |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| A in |  |  | $\begin{aligned} & 500- \\ & \text { Watt } \end{aligned}$ | Watt | W in | Area in | $\begin{aligned} & 500- \\ & \text { Watt } \end{aligned}$ | $\begin{aligned} & \text { 1000- } \\ & \text { Watt } \end{aligned}$ | W in | Area in | $\begin{aligned} & 500 \\ & \text { Watt } \end{aligned}$ | $\begin{aligned} & 1000 \\ & \text { Watt } \end{aligned}$ |  |
| Peet | Feet | Sq. Pt. | Lamp | Lamp | Feet | Sq. Ft. | Lamp | Lamp | Feet | Sq. Ft. | Lamp | Lamp | Feet |
| 25 | 4 | 13 | 208 | 400 | 9 | 64 | 65 | 200 | 13 | 132 | 25. | 64.1 | 25 |
| 50 | 9 | 64 | 52 | 100 | 18 | 254 | 26 | 50 | 27 | 572 | 6.2 | 16.0 | 50 |
| 75 | 13 | 132 | 23 | 45 | 26 | 530 | 12 | 22 | 40 | 1.256 | 2.7 | 7.2 | 75 |
| 100 | 18 | 254 | 13 | 25 | 35 | 860 | 6.5 | 12.5 | 54 | 2.290 | 1.6 | 4.0 | 100 |
| 125 | 23 | 415 | 8.3 | 16 | 44 | 1.520 | 4.1 | 8 | 67 | 3.500 | 1.0 | 2.6 | 125 |
| 150 | 26 | 530 | 5.8 | 11 | 53 | 2,200 | 2.9 | 5.6 | 80 | 5.020 | . 69 | 1.8 | 150 |
| 175 | 31 | 755 | 4.3 | 8 | 62 | 3,020 | 2.1 | 4.1 | 94 | 6,940 | . 52 | 1.3 | 175 |
| 200 | 35 | 960 | 3.2 | 6.3 | 71 | 3.960 | 1.6 | 3.1 | 107 | 8,990 | . 39 | 1.0 | 200 |
| 225 | 39 | 1.193 | 2.6 | 5 | 79 | 4,960 | 1.3 | 2.5 | 121 | 11,480 |  | . 8 | 225 |
| 250 | 44 | 1,520 | 2.1 | 4 | 88 | 6.080 | 1.0 | 2.0 | 134 | 14,090 | ..... | . 65 | 250 |
| 275 | 48 | 1.810 | 1.7 | 3.3 | 97 | 7.400 | . 87 | 1.7 | 147 | 16.960 | ..... | . 53 | 275 |
| 300 | 52 | 2.200 | 1.4 | 2.8 | 106 | 8.820 | . 73 | 1.4 | 161 | 20,320 | .... | . 45 | 300 |
| 325 | 57 | 2.550 | 1.2 | 2.4 | 115 | 10,370 | . 62 | 1.2 | 174 | 23.750 | ..... | . 38 | 325 |
| 350 | 61 | 3.020 | 1.1 | 2.1 | 123 | 11,870 | . 53 | 1.0 | 188 | 27,720 |  | . 33 | 350 |
| 375 | 66 | 3.420 | . 92 | 1.8 | 132 | 13.680 | . 47 | . 9 | 202 | 31.700 |  | . 3 | 375 |
| 400 | 70 | 3.960 | . 82 | 1.6 | 141 | 15,600 | . 40 | . 78 | 215 | 36,300 |  | . 25 | 400 |
| 425 | 75 | 4.410 | . 71 | 1.4 | 150 | 17.650 | . 36 | . 70 | 228 | 40.800 |  |  | 425 |
| 450 | 79 | 4,900 | . 65 | 1.3 | 157 | 19,820 | . 32 | . 62 | 241 | 45,600 |  |  | 450 |
| 475 | 83 | 5.410 | . 58 | 1.1 | 167 | 21.880 | . 28 | . 55 | 255 | 51.000 |  |  | 475 |
| 500 | 88 | 6,080 | . 52 | 1.0 | 176 | 24.300 | . 26 | . 50 | 268 | 56,400 | $\cdots$ | $\ldots$ | 500 |

FLOOD-LIGHTING PROJECTORS-Continued

"Universal" Projbctor with Stere Bow and Table Mounting FOR 250 aND 500-WATT FLOODLighting Lamps.

"Universal" and "Standard" Flood-Lighting Projectors may be adjusted for any mounting requirement. Narrow and wide-angle-beam reflectors may be used interchangeably in the same body. The reflectors are made of copper, heavily silver-plated and finished with a coat of water and fume-proof lacquer. The narrow-beam reflector has a divergence of 10 degrees and the wide-angle-beam reflector a divergence of 30 degrees.

The mogul-base multiple socket in the "Universal" Projector is adjustable for focusing the lamp. In the "Standard" Projector, the mogul-
base socket is adjustable vertically and horizontally to permit the use of $300.400,500,750$ and 1000watt standard gas-filled lamps.
Key to Type Letters-A, cast aluminum body for "Universal;" C, cast iron body for "Universal;" M, cast aluminum body for "Standard;" R, cast iron body for "Standard:" N, narrow-beam reflector; W , wide-angle reflector; S, pipe standard; B, steel bow and table.
Example-Type ANB is "Standard" Projector with aluminum body, narrow-beam reflector and steel bow with table.

PRICE LIST AND SPECIFICATIONS

| "Universal" <br> For 250 and 500 - | "Standard" |  |
| :---: | :---: | :---: |
|  | For 300- to |  |
| Watt Flood- | 1000-W | att |
| Light Lamps | Gas-Filled | Lamps |
| Style | Style |  |
| No. Type | No. | Type |
| 336180 ANB | 335879 | MNB |
| 350047 ANS | 350085 | MNS |
| 336182 AWB | 335880 | MWB |
| 350052 AWS | 350086 | MWS |
| 336365 CNB | 336369 | RNB |
| 336367 CNS | 336371 | RNS |
| 336366 CWB | 336370 | RWB |
| 336368 CWS | 336372 | RWS |
| 348109 AN | 346110 | MN |
| 346108 AW | 346111 | MW |
| 336181 CN | 335877 | RN |
| 336183 CW | 335878 | RW |
| $336174 . .$. | 335881 |  |
| 336175 | 335883 |  |


| Description | Weight, Lbs. |  | List Price Each |
| :---: | :---: | :---: | :---: |
| Narrow-beam projector. | 46 | 81 | 85000 |
| Narrow-beam projector | 52 | 87 | 5200 |
| Wide-angle-beam projector | 46 | 81 | 5000 |
| Wide-angle-beam projector | 52 | 87 | 5200 |
| Narrow-beam projector. | 70 | 105 | 3800 |
| Narrow-beam projector. | 76 | 111 | 4000 |
| Wide-angle-beam projector | 70 | 105 | 3800 |
| Wide-angle-beam projector | 76 | 111 | 4000 |
| Body only, with narrow-beam reflecto | 25 | 50 | 4500 |
| Body only, with wide-angle-beam reflector. | 25 | 50 | 4500 |
| Body only, with narrow-beam reflector... . | 49 | 74 | 3300 |
| Body only, with wide-angle-beam reflector. | 49 | 74 | 3300 |
| Narrow-beam reflector only. | 2 | 5 | 800 |
| Wide-angle-beam reflector only. | 2 | 5 | 800 |

ACCESSORIES


Order by Style Number

## MINE LOCOMOTIVE HEADLIGHTS



Style No. 350125 Mine Locomotive Headlight

Westinghouse mine locomotive headlights have been designed to meet a demand for fixtures which are sufficiently rugged to stand up under the hardest possible operating conditions, and yet which carry the lamp on a spring suspension which will adequately protect the filament from breakage due to vibration and jars.

The special features of these headlights which enable them to meet the above requirements, are as follows:
(1) The frame, case and cover are made of high grade cast iron, heavy enough to withstand a terrific amount of abuse without injury.
(2) The lens holder is fitted to the case with a threaded joint, which, with rubber gaskets, tightly seals the headlight. A heavy cast-iron grid in front of the lens protects it from breakage.
(3) The case (which contains the socket and lamp) is entirely suspended from six springs. These springs oppose each other and are always in tension. Thus, the spring suspension is equally effective in all directions, assuring longest possible lamp life.
(4) A socket is provided for medium base lamps of from 23 to 94 -watt capacity. These lamps should be of the concentrated-filament type in the G $181 / 2$ and G 25 round bulbs, which are made for use on circuits of from 105 to 130 volts. The headlights may, therefore, be used in multiple on 105 to 130 -volt circuits or two in series on 210 to 260 volt circuits.
(5) The reflector is made of heavy copper, silver plated. Its parabolic shape ensures proper redirection of the light rays.

| - PRICE LIST | Wt. Each, Lbs. <br> Net Shipping |  | Style No. | List <br> Price <br> Each |
| :---: | :---: | :---: | :---: | :---: |
| Mine Locomotive Headlight, type gas proof, electrical connection assembled on lefthand side facing headlight | 84 | 110 | 350125 | $\$ 3600$ |
| Mine Locomotive Headlight, type gas proof, electrical connection assembled on right-hand side facing headlight. | 84 | 110 | 336513 | 3600 |

Repair Parts

| Description | Net Wt., Each in Pounds | $\begin{gathered} \text { Style } \\ \text { No. } \end{gathered}$ | List <br> Price <br> Each |
| :---: | :---: | :---: | :---: |
| Mine Locomotive Headlight Prame Only. | $181 / 2$ | 339136 | 8850 |
| Mine Locomotive Headlight Without Prame | 13 | 339128 | 625 |
| Mine Locomotive Headlight Cover......... | $81 / 4$ | 339129 | 725 |
|  | $11 / 4$ | 339134 335277 | 280 90 |
| Rubber Gasket between lens and cover .......................... |  | 339131 | 10 |
| Rubber Gasket between cover and case |  | 339132 | 10 |
| Prices are fo.b. factory, South Bend Indiana |  |  |  |

## MINE LOCOMOTIVE HEADLIGHTS-Continued

## HEADLLIGHT RESISTORS

Where headlights are to be operated on circuits of more than 260 volts a resistance is required. The resistor listed below is designed to take care of 36 watt 125 -volt lamps on circuits of 260 to 825 volts, according to the method. of connection as listed below.

The resistance is housed in a full cast-iron case and cover with open grid sides and top as shown on the dimension drawing. This housing is very sturdy, being far superior in this respect to the sheet steel housings usually furnished.

Within the case are mounted two 50 -watt, $600-$ ohm resistor tubes. The resistor, therefore, is capable of dissipating 100 watts and has a total resistance of 1200 ohms.

The following are the various combinations of 36 watt 125 -volt lamps with resistors:

One headlight on 130 to 475 -volt circuit, one resistance box required.

One headlight on 475 to 825 -volt circuit. two resistance boxes required.

Two headlights in series on 260 to 600 -volt circuit, one resistance box required.

In case it is desired to use other than the 36-watt lamps, special resistors can be furnished. Prices will be quoted upon request.
Prices are f.o.b. Factory, South Bend, Indiana.

WT. Each., Lbs



## MINE LOCOMOTIVE HEADLIGHTS-Continued



This new Westinghouse Type $S$ is a "permissible" headlight for gaseous mines. It is sufficiently rugged to withstand the hardest possible operating conditions, and so compact as to fit in the available space at the ends of mine locomotives with ample clearance to safeguard against breakage. The lamp, its receptacle and the reflector are mounted in a spring-suspended frame which protects the lamp filament from breakage due to vibration and jars.
The housing and front cover are made of high grade cast iron, heavy enough to withstand a terrific amount of abuse without injury.
The front cover is fitted to the case by machined threads with cork gaskets, each side of glass front allowing an inch of actual creepage distance in all joints, so that any gases ignited within the headlight will be cooled before reaching the outside. The cover of this headlight has a threaded fit of fully an inch and a machined flange in addition. The glass front is $1 / 2$ inch thick to conform with requirements.

The reflector-socket and lamp are assembled in
a framework which is suspended on springs within the cast iron housing.
A socket is provided for medium base lamps of from 23 to 94 watt capacity. The lamps used should be of the concentrated filament type in the G $181 / 2$ and G 25 round bulbs, which are made for use on circuits of from 105 to 130 volts. The headlights may, therefore, be used in multiple on 105 to 130 volt circuits. or two in series on 210 to 260 volt circuits. For special voltages use headlight resistors, Style No. 336531.


Style No.
350218

Description
Type S Mine Locomotive Headlight. approved gas-proof construction.

## Weight Each, Lbs. Net 39 <br> 39

$\underset{\text { Price }}{\text { List }}$ Price
Each $\$ 3000$

## Ropair Parts

Order by Style Number

# SAFETY MOTOR STARTERS TYPES WK-10 AND WK-20 

## For Starting Small Single-Phase, Two-Phase and Throe-Phase Motors-125, 250, 440 and 550 Volts A-C.



All type WK-10 and WK-20 motor starters are equipped with provision for locking the switch in the "OFF" position to protect those working on the machines controlled by the starter.

A door, which is so interlocked with the switch mechanism that it may be opened only when the switch is in the "OFF" position and all reachable parts are dead, covers those parts requiring inspection and occasional renewal.

If desired, this door may also be padlocked.

## Distinctive Features

Protection to the Motor-The motor is protected from overloads both when starting and while running, by means of thermal cutouts. The time lag of these thermal cutouts allows reasonably high starting currents or momentary overloads which would do no damage to the motors. When subjected, however, to a continuous overload sufficient to overheat or damage the motor, such as; polyphase motors running single-phase, motors carrying dangerous overloads continuously, or motors that show a tendency to stall where efforts are made to start them; then the thermal cutouts serve to quickly open the circuit thus assuring absolute protection to the motor.
The switches are quick-made and quick-break, thus allowing them to easily break the locked current of the largest motor having a normal current within the limit of the rating of the switches.

## Construction

Simplicity-All type WK-10 and WK-20 motor starters are single-throw. The motor is started by turning the switch to the "ON" position and is stopped by turning it to the "OFF" position.

Switches equipped with standard fuses only must be of the double-throw type for starting squirrelcage and other motors of large starting current, in order to comply with the Underwriter's rules, since the fuses that furnish overload protection for
running must be cut out of the circuit during starting. This complication is avoided in the WK10 and WK-20 motor starters through the use of time-limit thermal cutouts.

Ease of Installation and Repair-The entire switching mechanism can be inspected by removing the screws that hold the cover on.

Switch can be removed and renewed from the front without disturbing the box or conduits.

Knockouts are provided in the sides and ends of the box.

Line terminals and motor terminals are plainly indicated.

The capacity of each starter can be changed within its range by substituting the proper thermal cutouts.

All these starters are small, light weight, and compact.

Other Advantages-The box is made dust-proof by the overlapping cover.

All Westinghouse WK-10 and WK-20 motor starters are arranged to disconnect all wires of the circuit thus saving a separate disconnecting switch which is required in the case of auto starters.

Each starter is packed in a neat corrugated paper carton with ratings indicated on the label.

These switches have the approval of National Board of Fire Underwriters.


Sectional View of Plug-Type
Thermal Cutout


## LIST PRICES

## TYPES WK-10 AND WK-20 MOTOR STARTERS, PLUG-TYPE THERMAL CUTOUTS AND REFILLS FOR PLUG-TYPE, THERMAL CUTOUTS

List prices of WK-10 and WK-20 motor starters include starter complete with necessary plug-type thermal cutouts. For extra cutouts refer to plug cutout table.

Style number of starter does not include plug cutouts therefore when ordering specify style number of starter and style numbers of plug cutouts required.

Omission prices-If plug cutouts are not desired an omission price of $\$ 1.25$ list, each, should be deducted from list price of starter.

Note-2 pole requires 1 plug cutout; 3 pole requires 2 plug cutouts; 4 pole requires 2 plug cutouts.
TYPES WK-10 and WK-20 Motor Starters

| Style No. |  |  | --Maximum HP. |  |  | Cutouts Required | $\begin{aligned} & \text { Ship. } \\ & \text { Wght. } \\ & \text { Lbs. } \end{aligned}$ | List Price Each Starter Complete with Cutout |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Type |  | 125 Volt | 250 Volt | $\begin{aligned} & 440 \text { Volt } \\ & 5.50 \text { Volt } \end{aligned}$ |  |  |  |
| K-55883 | WK-10 | 3 | 1 | ${ }_{2}$ |  | 1 -Plug | 6 | 81000 |
| K-56884 | $\stackrel{\text { WK-10 }}{\text { WK-20 }}$ | $\stackrel{3}{2}$ | ? | $\frac{2}{3}$ | 2 | ${ }_{\text {2-Plug }}^{\text {2-Plug }}$ | ${ }_{8}^{6}$ | 1200 |
| K-57530 | WK-20 | 2 | 3 | 5 | 5 | \$1-Cartridge | 8 | 11150 |
| K-65866 K .57269 | WK-20 | ${ }_{4}^{3}$ | $\underline{2}$ | 5 | 5 | ${ }_{2}$ 2-Plug | 8 | 1650 |

Plug-Type Thermal Cut-outs

| Style No. | Amps. | $\underset{\text { Vaxte* }}{\text { Max }} A-C .$ | List Price | Style No. | Amps. | Max. A-C. <br> Volts* | List Price Each |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 308343 | 1.0 | 550 | 8125 | 306340 | 6.00 | 550 | 125 |
| -808344 | 1.5 | 550 | 125 | -306339 | 7.25 800 | 440 | 125 |
| 306346 | 2.5 | 550 | 25 | 306337 | 9.25 | 440 | 125 |
| 306347 | 3.0 3.5 | 550 550 | 25 | 3063336 | 10.50 | 250 | 25 |
| 306349 | 4.0 | 550 | 125 | 308334 | 13.00 | 250 | 25 |
| 306342 808341 | 4.5 5.0 | 550 550 | 125 125 | - ${ }^{306333}$ | 14.25 16.00 | 250 250 | 1 125 |

Two extra refills are furnished with each cutout.
All plugs are standard size; any refill will fit all plugs.
Refills for Plug-Type Thermal Cutouts
Note-Each refill is operable only at its rated current capacity.

| Style No. | Amperes | List Price Each | Style No. | Amperes | List Price Each | Style No. | Amperes | List Price Each |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 306325 | 1.0 | 8005 | 306331 | 4.0 | 8005 | 306319 | 9.25 | 8005 |
| 306326 | 1.5 | 05 | 306324 | 4.5 | 05 | 306318 | 10.50 | 05 |
| 306327 | 2.0 | 05 | 306323 | 5.0 | 05 | 306317 | 11.75 | 05 |
| 308328 | 2.5 | 05 | 308322 | 6.00 | 05 | 306316 | 13.00 | 05 |
| 306329 | 3.0 | 05 | 306321 | 7.25 | 05 | 308315 | 14.25 | 05 |
| 308330 | 3.5 | 05 | 306320 | 8.00 | 05 | 306314 | 16.00 | 05 |

$\ddagger$ For Cartridge-Type Thermal Cutouts soe page 995

TYPES WK-10 AND WK-20 MOTOR STARTERS-Continued

## Accessories for Use With WK-10 and WK-20 Motor Starters in Textile Mills



In connection with the applications of WK-10 motor starters in the textile field, it is sometimes necessary to have the switches mounted in pairs on pedestals very near the floor. For this purpose junction boxes and pedestals, as shown in the accompanying photographs. have been developed. The switches are held firmly to the junction box by mounting screws and combination locknuts and bushings which are clamped through the knockout hole in the bottom of the switch into the junction
box. It in turn is fastened to the pedestal by means of machine bolts and lock washers.
The pedestals are made in two sizes, $43 / 4$ and $68 / 4$ inches high, making the overall height of the outfit $151 / 8$ inches when the smaller pedestal is used and $171 / 8$ inches when the larger pedestal is used.

The whole outfit presents a very neat appearance and has been designed with a minimum number of projections to reduce the catching of lint or other foreign substances.


Types WK-10 and WK-20 Dimensions, Connections and Knockouts


WK-10
$\frac{7}{8}$ \& $1 \frac{1}{8}$ Dia K.O.'S


# SAFETY MOTOR STARTERS TYPE WK-30 

For A-C. Motors up to 3 Hp., 110 Volts; $10 \mathrm{Hp} ., 250$ Volts; $10 \mathrm{Hp} ., 600$ Volts



Type WK-30 Motor Starter
(Outer Door Locked Shut)


Type WK-30 Motor Starter
(Outer Door Open)

## Application

Westinghouse type WK-30 motor starters are adaptable for heavy motor application, especially where the starting conditions require a time element approximately equal to the motor, such as woodworking machines, grinding and emery wheels, machine shops, pumps, compressors and similar applications.

The type WK-30 motor starter, equipped with Westinghouse cartridge type thermal cutouts resembling, but not interchangeable with N. E. C. fuses, is ideal for throwing small alternating-current motors directly on the line. The design of this switch is the same as that of the WK-55 quick-make and-break switch, except the base, is equipped for thermal cutouts instead of N. E. C. fuses. The full-safety features of this switch provide 100 per cent protection to the workman in renewing or replacing cutouts since this is accomplished through the interlocked door over the cutout compartment.

## Distinctive Features

The thermal cutouts protect the motor against injurious overloads by opening the circuit just before the danger point is reached. The ingenious construction and arrangement of arcing barriers in these cutouts permit them to break many times their rated current capacity. Momentary high starting currents or brief overloads, necessary and frequent in motor operation, do not injure the motor and, therefore, do not affect the cutouts which have the correct time limit lag to operate only when the motor is in danger. The operation of the cutout
destroys a fusible washer which may be replaced in a few seconds time at a negligible cost. These washers are the same for all cartridge type cutouts regardless of capacity.

## Instructions for Ordering

In ordering thermal cutouts to be used with WK- 30 motor starters be sure to indicate the terminal ampere rating of the motor as shown on the motor name-plate. Unless otherwise specified, cutouts will be furnished of the same capacity as the ampere rating of the motor at the terminals. This will allow 10 per cent overload capacity to the motor. If it is desired to operate the motor under heavier overload, larger cutouts should be ordered. For example, suppose it is required to operate the motor continuously at 25 per cent overload. A thermal cutout of a capacity 25 per cent greater than the terminal amperes of the motor would be required. The cutouts having a 10 per cent overload rating will then operate to open the circuit, should the current of the motor reach $1371 / 2$ per cent.


## TYPE WK-30 MOTOR STARTERS-Continued

## LIST PRICES

List prices of type WK-30 Motor Starters include starter complete with necessary cartridge type cutouts. For extra cutouts refer to cartridge cutout table.

Style numbers of starters do not include cutouts, therefore when ordering specify style number of starter and style numbers of cutouts required.

Omission prices-If cartridge type cutouts are not desired, an omission price of $\$ 1.50$ list each should be deducted from list price of starter.

Note-2-pole starters require 1 cutout; 3-pole starters require 2 cutouts; 4 -pole starters require 2 cutouts.


Thermal Cutouts for Above Motor Starters

| Amperes | Cartridge Type |  |  |  | $\underset{\text { Voltage } \dagger}{\text { Maximum }}$ | List Price Each |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Maximum Voltage $\dagger$ | List Price Each | Style No. | Amperes |  |  |
| 1 | 600 | 3150 | 296682 | 7 | 600 | 1150 |
| $11 / 2$ | 600 | 150 | 296833 | 8 | 600 | 150 |
| 2 | 600 | 150 | 296684 | 9 | 600 | 150 |
| $21 / 2$ | 600 | 150 | 296685 | 10 | 600 | 150 |
| 3 | 600 | 150 | 296686 | 12 | 500 | 150 |
| $31 / 2$ | 600 | 180 | 296687 | 15 | 250 | 150 |
| 4 | 600 | 150 | 296688 | 20 | 250 | 150 |
| $41 / 2$ | 600 | 150 | 296689 | 25 | 250 | 150 |
| 5 | 600 | 150 | 302106 | 30 | 250 | 150 |
| 6 | 600 | 150 | 302107 | 35 | 250 | 150 |

With each thermal cutout are furnished two extra refill washers.
$\dagger$ While the operation of these cutouts is independent of the voltage, their arc rupturing capacity is limited by the voltages indicated above.

## Extra Refill Washers for Above Thermal Cutouts

815656-Refill washers 8005
Type WK-30 Dimensions, Connections and Knockouts


Order by Style Number

# SAFETY MOTOR STARTERS TYPE WK-100 

## WITH AUTOMATIC OVERLOAD AND UNDERVOLTAGE TRIP FOR A-C. MOTORS UP TO 3 Hp., 110 VOLTS- $10 \mathrm{Hp} ., 250$ VOLTS- 15 Hp., 550 VOLTS

## Single-Throw-Quick-Make and Quick-Break



Type WK-100, Door Over Relays Open


Type WK-100 Showing Operating Mechanism and Protective Devices

The type WK-100 safety motor starters afford absolute protection to the operator (regardless of experience) as well as to the motor, and at the same time, cost so little as to warrant their installation with every induction motor of one to fifteen hp. capacity, single or polyphase. These starters connect the motor directly to the line without the use of resistance or auto-transformers.

## Operation

The operation of the type WK-100 starter is the simplest possible-there are no complicated directions to remember. The switch is closed and opened by moving the operating handle to the " ON " and "OFF" positions.

## Construction

The switch mechanism is enclosed in a steel box, which is arranged for wall mounting. The cover consists of two parts, connected together by hinges, the upper part being held in place by screws, while the lower part forms a door which gives access to the protective devices. This door is so arranged that it can be opened only when the switch is in the "OFF" position, and when the door is open the switch cannot be thrown "ON." Hence all parts accessible when the door is open are electrically dead.
A complete unit is formed by mounting the switch mechanism on a slate base and this unit may be removed or replaced without disturbing the box or
the conduits. A damaged switch can, therefore, be readily renewed.

The movable knife blades are moulded into Bakelite hubs, which are mounted on a square steel shaft and separated by Bakelite Micarta spacers. On 550 and 600 -volt starters, parts of opposite polarity are separated by barriers, rigidly mounted on the slate base.
The operating handle rotates the blade shaft through a spring actuated mechanism, which provides a quick-make and quick-break, regardless of the speed with which the handle is operated. The switch blades are double break, affording the maximum breaking capacity for the switch.
The undervoltage release consists of a magnet-ically-operated catch, which holds the switch in the closed position only when the line voltage is sufficiently high. Should the voltage fail, the switch opens automatically. The undervoltage coil is connected across the load side of the switch and, therefore, consumes power only when the motor is operating.

## Thermal Relays

The inverse-time-element overload release consists of one or more thermal relays (the number depending on the number of the phases) which resemble cartridge fuses in appearance. Momentary overloads do not affect these relays, but should the load become so heavy as to endanger the motor,
the relays operate to open the switch. Standard thermal relays are rated similar to N. E.C. fuses, up to and including 35 amperes, and should be ordered for rated capacity required.


The capacity of the switch depends solely on the thermal relays, as all other parts of the mechanism are the same for all capacities (although the magnet
coil is suitable for use on its rated voltage and frequency only). Hence, to change the capacity of the switch, all that is necessary is to change the thermal relays to the required size.

In ordering thermal relays to be used with WK100 motor starters be sure to indicate the terminal ampere rating of the motor. Unless otherwise specified, we will furnish relays of the same capacity as the ampere rating of the motor at the terminals. This rating will allow an overload capacity to the motor of 10 per cent. If it is desired to operate the motor under a heavier overload, larger relays should be ordered. For example, suppose it is required to operate the motor continuously at 25 per cent overload, then thermal relays of a capacity 25 per cent greater than the terminal amperes of the motor would be required. The relays which have a 10 per cent overload rating will then operate to open the circuit should the current of the motor reach $1371 / 2$ per cent.

## LIST PRICES

List prices of type WK-100 Motor Starters include starter complete with necessary relays. For extra relays refer to relay table.

Style numbers of starters do not include relays, therefore when ordering specify style number of starter and style numbers of relays required.

Omission Prices-If relays are not desired, an omission price of $\$ 1.75$ list each should be deducted from list price of starter.

Note-2-pole starters require 1 relay; 3 -pole starters require 2 relays; 4 -pole starters require 2 relays.

| Style No. | Maximum Amperes* | Phase <br> Voltage | Coil Voltage | Cycles | No. and Kind of Relays Required | List Price Each |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Single-Phase-2-Wire |  |  |  |  |  |  |
| K-55570 | 30 | 110 | 110 | 25 |  | 52600 |
| K-65580 | $\begin{array}{r}30 \\ \hline \quad 30\end{array}$ | 110 220 | 110 220 | 60 25 | 1 Circuit-Opening | 2450 2800 |
| K-55573 $\mathrm{K}-55622$ | $\begin{array}{r}30 \\ \hline 30\end{array}$ | 220 220 | 220 220 | $\begin{aligned} & 25 \\ & 60 \end{aligned}$ | 1 Circuit-Opening | $\begin{array}{r}26 \\ 24 \\ 24 \\ \hline\end{array}$ |
| Three-Phase-3-Wire |  |  |  |  |  |  |
| K-55571 | 30 | 110 | 110 | 25 |  | 2900 |
| K-55581 | 30 | 110 | 110 | 60 |  | 2700 |
| K-55574 | 30 | 220 | 220 | 25 |  | 2900 |
| K-65623 | 30 30 | 440 | 220 440 | 60 25 | 2-Circuit-Opening | 2700 |
| K-55583 | 30 | 440 | 440 | 60 |  | 2900 |
| K-55578 | 30 | 550 | 550 | 25 |  | 3500 |
| K-55585 | 30 | 550 | 550 | 60 |  | 3300 |
| Two-Phase-3-Wire |  |  |  |  |  |  |
| K-67225 | 30 | 110 | 156 | 25 |  | 3050 |
| K-57227 | 30 | 110 | 156 | 60 |  | 2850 |
| K-57229 | 30 30 | 220 | 312 312 | 25 60 |  | 30 50 |
| K-57231 | 30 30 | 440 | 312 624 | 60 25 | 2 Circuit-Opening | 2850 |
| K-57234 | 30 | 440 | 624 | 60 |  | 3050 |
| K-57236 | 30 | 550 | 776 | 60 |  | 3450 |
| Two-Phase-4-Wire $\dagger$ |  |  |  |  |  |  |
| K-57226 | 30 | 110 | 110 | 25 |  | 3200 |
| K-67228 | 30 | 110 | 110 | 60 |  | 3050 |
| K-57230 | 30 | 220 | 220 | 25 | 1 Circuit-Opening | 3200 |
| K-57232 | 30 30 | 220 440 | 220 440 | 60 60 | 1 Circuit-Closing | 3050 3200 |
| K-67237 | 30 | 550 | 550 | 60 |  | 3750 |

*Current shown is rating of switch; as a motor starter the horse power capacity is dependent on the ampere rating of the thermal relays with which the starter is equipped

Phases either independent or connected.
When ordering, specify style number of switch and order thermal relays extra by style number from table. For 40 and 50 cycles, specify the same style number as 60 cycles, except to be arranged for 40 or 50 cycles, as the case may be
lt will be noted from the above table that each 4 -pole starter requires one circuit-opening and one circuit-closing relay. All other starters require only circuit-opening relays. Consult relay tables for proper style number to order.

## TYPE WK-100 MOTOR STARTERS-Continued

## THERMAL RELAYS FOR WK-100 MOTOR STARTERS

Circuit-Opening Rolays

| Stylo No. | Amperes | List Price Each | Style No. | Amperses | List Price Each |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 811784 | 1 | 8175 | 311791 | 7 | 1175 |
| 306250 | $11 / 2$ | 175 | 311792 | 8 | 175 |
|  | 2 |  |  | 9 | 175 |
| 311788 | $21 / 2$ | 175 | 811793 | 10 | 175 |
| 806251 | 3 | 175 | 311794 | 12 | 175 |
| 311787 | $31 / 2$ | 175 | 306254 | 15 |  |
| 311788 | $41 / 3$ | 175 | 311795 | 20 | 175 |
| 306252 | $41 / 2$ | 175 | $311796$ | 25 |  |
| $\begin{aligned} & 311789 \\ & 311790 \end{aligned}$ | 5 | 175 175 | $\begin{aligned} & 306255 \\ & 311797 \end{aligned}$ | 30 35 | 175 175 |
|  |  | Circu | lays |  |  |
|  |  |  |  |  |  |
| $\begin{aligned} & 316092 \\ & 316099 \end{aligned}$ | ${ }_{2}^{11 / 2}$ | 175 175 | 316106 316095 | 8 | 175 175 |
| 316100 | $21 / 2$ | 175 | 316107 | 10 | 175 |
| 316093 | 3 | 175 | 316108 | 12 | 175 |
| 316101 | $31 / 2$ | 175 | 316096 | 15 |  |
| 816102 | 4116 | 175 | 316109 | 20 | 175 |
| 316094 316103 | ${ }_{5}^{41 / 2}$ | 175 | 316110 | 25 30 | 175 175 |
| 316104 | 6 | 175 | 316111 | 35 | 175 |

Important-In ordering thermal relays for WK-100 motor starters, the ampere-per terminal rating as shown on the motor name plate must be given. Relays should be ordered by style number from the above tables.
plate must be given. Relays should be ordered by style number from the above tables.

Type WK-100 Dimensions, Connections and Knockouts


Order by Style Number

# INDUSTRIAL SAFETY SWITCH-TYPE WK-55 

For Heavy Duty Service
250 and 550 Volts A-C. or D-C.
 TERMINALS AND KNOCROUTS

The type WK-55 switches are of very rugged construction with quick-make and quick-break action designed to withstand the most severe service in industrial plants. While such service usually demands only disconnecting switches, the capacity and arcing arrangements in the type WK-55 are sufficient to enable the switch to break the locked current of alternating-current motors having full load current rating equal to that of the switch. Terminal screws are provided which may be used for making connections to compensator or in making load tests.

The quick-make and quick-break mechanism which operates the switch blades is enclosed in an external cast-iron hub or housing attached to the operating handle. This complete mechanism can be removed and replaced without disturbing the enclosed switch.

Over the fuse compartment is provided a door which is interlocked so that it may be opened only when the switch is in the "off" position at which time all reachable parts are dead. This door may also be locked so that only authorized persons have access to the fuses. Unfusible switches are not equipped with inner door. An outer door, provided with means for sealing or padlocking, opens over the whole front of the switch cabinet making it possible to inspect the switch while in operation or to make motorload test connections without stopping the motor. A three-hole bracket on the side of the cabinet permits the switch to be locked independently by three individuals.
Knockouts-Ends and sides of switch cabinets are equipped with knockouts making possible various conduit arrangements.

## LIST PRICES

Style numbers and list prices of switches do not include fuses or padlocks. Prices and data on extra heavy duty 2 -pole switches for 250 -volt series motor control will be furnished upon application.


Order by Style Number

TYPE WK－55 INDUSTRIAL SAFETY SWITCH－Continued


Dimensions and Knockout Information

|  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Góráráá gatarera | coááááa ancictora | óciáááá oncioncio | órórááró oncicioto | orááárár ercicioreró | óróáááó eratiger | óacióróár oncicionor | óróráráá grencricia 5 응 |
| Garaja |  |  |  |  |  |  |  |
|  | Greento |  | Oriowno | － | \％ | OOめの |  |
| －Wnam | ＋WNa | $\stackrel{\sim}{*}$ | －WN＋WN |  | ＋WnamN | －WNかんN | N ${ }^{2}$ |
|  |  |  | 888\％ |  | 8888 L్ర్ర్ర |  | $8880{ }^{\text {che }}$ |
| NNNNNN | N | N |  |  |  |  | 5 |
|  | シンジらい <br>  | 응ํNNN |  <br>  |  | ぞごべこニー <br>  |  |  |
| いんふひい <br>  | Nooへ̃o がが心がが | ごいにひいた W－Mo mo mox | Nooño人x－mxix | むこったい。 －Mo xix mex | Nぃージロn <br>  | ひんゅびん。 <br>  |  <br> Novoか～の |
| $\infty_{\infty}^{\infty} \infty \infty_{\infty}$ Wiximion Mi | encrerencren <br>  | $\infty^{\infty} \infty \infty$ めんがんだ | enerererenco <br>  | $\infty$ <br>  | crevereneran が | $\infty$ <br>  | enenenconeno 0 があう |
| enerenerener <br>  | A今心出今安 <br>  | uncrencienar <br>  |  | encreverenen <br>  | 今今円円円川 <br>  | uncrencreven <br> がmino |  <br>  |
|  |  |  |  |  |  |  | Wanmonmok |
|  が気が | NNNNNN |  | NNNNNN |  | NNONNさ | 式式：心んw |  |
| ったర゙ずす ないだがだなだった | ジッドが， |  <br>  |  |  | ジvaga <br>  | がずずって <br>  | KirKixiciol 0 |
| NNNNNN <br>  |  | NNNNNN |  | NNNNNN |  | NNNNNN |  |
|  | がコンですコ <br>  |  |  | ఓたかっだの が ずが | Wanco <br> nnven |  | 2Fひ |
| NonNNNN WNAKmicion |  | こここんんし ๗mo |  |  | さから゙がす。 <br>  | స్ల్ర <br> よりづんんん | 出出す。す。 <br>  |
| WHNN気 |  | 度 |  | K |  | 会会 |  |
| 示 |  |  |  | （10n | O40 |  |  |
| NN: |  | NN： |  | NENNT |  | ※゙N゙N |  |
|  |  |  |  |  |  |  |  |
| NNNNNN |  | NNNNNN NKKREAKN |  | NNNNNN |  |  |  |
| 2－20 |  | 人xax $x^{2}$ | W0200xTmix | 202020020 | 以入પuxtux | 2020x－2 |  |
|  |  | NNNH込 |  |  |  | NNNA边 | $\vdots$ c |
| NNNNNN |  |  |  | F－xx |  | Fincxax | ＜ |
|  |  |  |  |  |  |  | K |

# SAFETY ENCLOSED AUTO-LOCK BRUSH TYPE SWITCHES 

INDUSTRIAL SERVICE
250 VOLTS A-C OR D-C. -600 VOLTS A-C.
Capacities 30 to 1000 Amperes Inclusive
Fusible and Unfusible
Westinghouse Safety Enclosed Auto-Lock Switches are approved by the Underwriters' Laboratories under Classification " $A$ "


Pront View of $30-$ ARONT VIENE, 250-VOLT Safety Enclosed AutoLock Switch Showing SWITCH IN "OFF" Position.


200-AMPERE 250-VOLT SAFETY ENCLOSED AUTOLOCK SwITCH wITh Cover Open-All Parts EXPOSED ARE DEAD

The Westinghouse safety enclosed auto-lock switch affords the highest degree of safety it is possible to obtain in any switch. It is fully 100 per cent safe because: (1) when the fuse door is open, every exposed part is dead; (2) this door cannot be opened until the switch is in the "off" position; (3) when the switch is thrown "on," the door is automatically locked; (4) the switch cannot be thrown "on" until the door is closed.

Yet this exceptional safety has not been attained at the expense of practicality or durability. The advantages of this switch in these respects also will be apparent after reading the paragraphs under "Distinctive Features" and "Construction."

## Application

Westinghouse safety enclose auto-lock switches may be used as disconnecting switches wherever it is possible to apply the ordinary open-knife type of switch. They are particularly desirable in industrial plants, steam railroad shops, ship yards, mines and all places where persons are employed who have little or no knowledge of electricity and its attendant risk and where switches must be placed in exposed locations where they are liable to damage by loaded trucks or by heavy material being carried by employes.

## Distinctive Features

When the switch is in the "on" position, the

door over the fuse compartment is automatically locked.

The door may be locked shut with a padlock.
The switch may be locked in the "off" position, thereby assuring safety to workmen who may be required to make repairs to apparatus to which the switch is connected.

The moving contacts are of the laminated doubleended brush type which provides a double break, dividing the arc between the two ends.

When the brushes are thrown into contact, the operation spreads the brush leaves apart and each leaf makes its individual contact, thereby giving ample carrying capacity for much more than the rated current of the switch. The spreading of the brush also provides a wiping or self-cleaning action. which keeps the surface of both the brush ends and stationary contacts clean, and assures good contact at all times with an exceptionally low resistance.

All electrical or current-carrying parts of the switch are independent of the cover, as the bridge type of construction is used. This makes possible inspection of the brushes with perfect safety. Motor load testing is possible with this construction.

All switches are made with fuse holders at the bottom and the fuse holders are automatically made dead when the switch door is opened. This insures safety to the operator when changing fuses.

## SAFETY ENCLOSED AUTO-LOCK BRUSH TYPE SWITCHES-Continued

## Construction

Westinghouse safety auto-lock switches are enclosed in sheet steel boxes made of No. 12 gauge steel, thereby providing exceptional strength.

The stationary contacts are of hard-drawn copper, and with the fuse clips and terminals are mounted on slate bases free from metallic veins.

The moving contacts are laminated spring copper brushes, double-ended, with auxiliary arcing contacts at each end. Bronze outer leaves are provided for additional spring pressure.

The brushes in multipole switches are rigidly held together by being riveted through proper insulation to galvanized steel cross bars.

The movement is galvanized steel of toggle type, and is attached to the stationary end of the switch cover. It is easily removable for inspection by removing the top cover, which is held on by machine screws.

The insulation of the brushes from cross bar and
movement is water and acid-proof, and does not warp or shrink.


Switch Locked in Open Position-Cover locked Shut
All fuse connections are provided for the use of N. E. C. enclosed fuses up to 600 amperes 3 -pole inclusive. 600 -ampere 4 -pole switches and all other switches above 600 amperes are arranged to take copper link fuses.

The 600 -volt switches for alternating-current service only are provided with slate barriers between opposite polarity. Dimensions are shown on page 1003.

Knockouts for conduit are provided in the ends and sides of each switch cabinet.

## LIST PRICES

## Safety Enclosed Auto-Lock Brush Type Switches

Style number and list price include switches complete ready for operation, but without fuses or padlocks. Switches with other than standard size or arrangement of conduit holes will be supplied on special order without extra price. Prices of 800 and 1000 -ampere switches will be furnished on request.


## Padlock for Use with Auto-Lock Switch



Style number and list price include laminated brushes complete with cross bars and saddles. The same brushes are used for fused and unfused switches for 250 or 600 volts.

| Style No. | Amperes | Poles | List Price | Style No. | Amperes | Poles | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K-52074 | 30 and 60 | 2 | - 700 | K-52082 | 200 | 3 | 81300 |
| K-62075 | 30 and 60 | 3 | 900 | K-52083 | 200 | 3 | 1600 |
| K-62076 | 30 and 60 | 4 | 1000 | K-52084 | 200 | 4 | 2000 |
| K-52078 | 100 | 2 | 1000 | K-52086 | 400 | 2 | 1600 |
| K-62079 | 100 100 | 3 | 1200 1500 | K-52087 | 400 400 | 3 4 | 2200 3500 |
| K-62080 | 100 | 4 | 1500 | K-52088 | 400 | 4 | 360 |
| Order by Style Number |  |  |  |  |  |  |  |

## SAFETY ENCLOSED AUTO－LOCK BRUSH TYPE SWITCHES－Continued

## OUTLINE DIMENSIONS



| $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | No．of Poles | Capacity Amp． | Fig． No． | A | B | C | D | E | F | G | H | I | K | L | M | N |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K－37511 | 2 | 30 | No． | 14 | $61 / 2$ | $41 /$ | 43／4 | 2 H | $23 / 8$ |  | 1 | 11／8 | $41 / 2$ | $118 /$ | 61 | $1 H$ |
| K－37512 | 2 | 60 | 1 | 17 | $61 / 3$ | 41 | 7／4 | ${ }_{2}$ | $23 / 8$ | 3 | 15 | $13 / 8$ | 41 | $145 / 8$ | 6 | 13 |
| K－37513 | 2 | 100 | 1 | $211 / 2$ | $61 / 2$ | $41 \%$ | 101／4 | 2 H | $23 / 8$ | 3 | 13 | 13 | $41 / 2$ | 191. | 78 | 21 |
| K－37514 | 2 | 200 |  | 2913 | 8 | $4+$ | 141 | 3118 | 27\％ | $31 / 4$ | $17 / 8$ | 118 |  | 271\％ | 11 \％ | 4 |
| K－37515 | 2 | 400 | 1 | 34 | 101／3 | 61／2 | 173 | 31 | 27／8 |  | $2 \%$ |  | $71 / 2$ | $31 \%$ | 12 \％ |  |
| K－37616 | 2 | 600 | 2 | $431 / 2$ | $121 / 2$ | $61 / 4$ | $231 / 2$ | $41 / 2$ | 33／4 | 41／4 | 3\％ | $35 / 8$ | 101／2 | 40\％ | 16\％ | 61／3 |
| K－37521 | 3 | 30 | 1 | 14 | 91／3 | 41／8 | 49／4 | 2 H | $231 / 8$ | $41 / 2$ | $1 /$ | 11／3／80 | $71 / 2$ | 11 \％ |  | 14 |
| K－37522 | 3 | 60 | 1 | 17 | 913 | 41／8 | 71 | 2 | $23 / 3$ | 43 | $13 / 2$ | 13／4 | 7313 | 1481 | $6 \%$ | $11 / 8$ |
| K－37523 | 3 | 100 | 1 | $211 / 3$ | $91 / 2$ | 4／1 | 10 | 2 H | $23 / 3$ | $41 / 2$ | 18 | $13 /$ | $71 / 2$ | 191／8 | $7{ }^{1}$ | $2{ }^{1}$ |
| K－37524 | 3 | 200 | 1 | $291 / 2$ | 11 | 4 H | 141 | 319 | 27 | 312 | 21／8 | $21 / 2$ |  | 273／8 | 11 | $4{ }^{4}$ |
| K－37525 | 3 | 400 | 2 | 34 | 15 | $61 /$ | 1713 | 43／3 | 38 | 71 | 21 |  | 101／2 | 31 \％ | 12 \％ | 4 |
| K－37526 | 3 | 600 | 3 | 431／6 | 17 | 61／2 | 2313 | 513 | 411／4 | $61 / 2$ | 31／8 | 35／7 | 15 | 40\％ | 161／2 | 6\％／2 |
| K－37531 | 4 | 30 | 2 | 14 | $121 / 3$ | 41／6 | $43 / 4$ | 4 ${ }^{1}$ | 3318 | 6 | $1 \frac{1}{1}$ | $11 / 3$ | 1013 | 11 \％ |  | 14 |
| K－37532 | 4 | 60 | 2 | 17 | 1213 | $41 \%$ | 71 | 4 | $33 \%$ | 6 | 18 | $13 /$ | 1013 | 14\％ | 6\％ | 11／8 |
| K－37533 | 4 | 100 | 2 | 213 | 1212 | 41／8 | $10^{3}$ | $4 \frac{1}{4}$ | 3316 | 6 | 17 | ${ }_{2}{ }^{1}$ | 101／2 | $191 /$ | $7{ }^{1}$ | $2{ }^{2}$ |
| K－37534 | 4 | 200 400 | 2 | $293 / 2$ | 14 | 44 | 141 | $41 / 2$ | 38 | 5 | 21 | $21 / 2$ | 12 | 271\％ | 11 | 4 |
| K－37535 | 4 | 400 | 3 | 34 | 191／2 | 61／4 | $171 / 2$ | 51／3 | $41 \%$ | $91 / 2$ | 2 H | 3\％ | 15 | $31 \%$ | 12. | $4{ }^{4}$ |
| K－53805 |  | 30 | ， | 18 \％ | $61 / 2$ | 41／1 | $9{ }^{12}$ | $2 H$ | $23 / 6$ | 3 | $1{ }^{\text {\％}}$ | 11／3 | $41 / 3$ | 161 | $6{ }_{6}$ | 17／1 |
| K－53806 | 2 | 60 | 1 | 191／8 | $61 /$ | $41 \%$ | $9{ }^{\frac{1}{1}}$ | 27 | 28 | 3 | 11 | 13 | 413 | 16\％ | $6 \%$ | 17 |
| K－53807 | 2 | 100 | 1 | 24 | $61 / 2$ | 43\％ | 131 | $2{ }^{2}$ | $23 / 8$ | 3 | $13 / 7$ | $13 / 18$ | $41 / 2$ | 21 | $7{ }^{2}$ | 24 |
| K－63808 | 2 | 200 | 1 | $323 / 2$ | 8 | 4t | 171 | 310 | 2717 | $33 / 4$ | 17／18 | ${ }_{3}^{1} \mathrm{H}$ |  | $301 / 8$ | 11 | 5 |
| K－53809 | 2 | 400 | 1 | 37 | 101／3 | 61／8 | 201 | 31／8 | 2\％ | 5 | $2{ }^{2}$ | 3 3 | 71／3／ | 343\％ | 12 16 | ${ }^{4} 6$ |
| K－63810 | 2 | 600 | 2 | 461／2 | 121／2 | $61 / 4$ | $261 / 2$ | 43／2 |  | 41／6 | 318 | 3\％ | 10\％2 |  | 16\％／4 | 6\％／ |
| K－53811 | 3 | 30 | 1 | 18 \％ | $91 / 3$ | 41／8 | 9 t | $2{ }^{1}$ | $28 / 1$ | $41 / 2$ | 1 | 11／8 | $71 / 3$ | 16 圧 | 6 | ．17／ |
| K－63812 | 3 | 60 | 1 | 191／8 | 911 | 41／8 | $9{ }^{\frac{1}{17}}$ | 2 | $23 / 3$ | 413 |  | $13 / 3$ | 713 | 16\％ | 63 | －17／1 |
| K－53813 | 3 | 100 | 1 | 24 | $91 / 2$ | 41／1 | 1317 | $2 H$ | $23 / 8$ | $41 / 3$ | $1{ }^{15}$ | 13 | $71 / 2$ | 21 5／8． | $7 \frac{1}{1}$ | 2 |
| K－63814 | 3 | 200 | 1 | $323 / 4$ | 11 | $4{ }^{4}$ | $171 / 2$ | 31／8 | 27 | $31 / 2$ | $21 / 8$ | $21 / 2$ |  | $303 /$ | 11 | 5 |
| K－63815 | 3 | 400 | 2 | 37 | 15 | $61 /$ | 2013 | $41 / 3$ | $33 / 1$ |  | $2{ }^{2}$ | 3 | 101／2 | 34\％ | 12\％ | ${ }_{6}^{4}$ |
| K－53816 | 3 | 600 | 3 | 461／4 | 17 | 61／2 | $261 / 2$ | 51／3 |  | $61 / 2$ | 3\％ | 3 \％ |  | 43\％ | 16\％ | 61／2 |
| K－53817 | 4 | 30 | 2 | 187 | 121／3 | 41／3 | $9{ }^{1}$ | 45 | 33／6 | 6 | 18 | $13 /$ | 101／2 | 161 | $6 \frac{1}{6}$ | 17 |
| K－63818 | 4 | 60 | 2 | 191／8 | 12 准 | 41\％ | $9{ }^{2}$ | $4 \frac{1}{10}$ | $3 \%$ | 6 | 18 | 13 | $103 / 3$ | 16\％ | $6 \%$ | 17 |
| K－53819 | 4 | 100 | 2 | 24 | $121 / 2$ | 418 | 1314 | $4{ }^{4}$ | $331 / 3$ | 6 | ${ }_{2}^{17}$ | 14 | 103／2 | 215／9 | 71 | 24 |
| K－63820 | 4 | 200 400 | 2 | $327 / 4$ | $14181 / 2$ | 414 | $1{ }^{171 / 3}$ | 511／8 | 33／3／4 | $\stackrel{5}{91 / 2}$ | 21／18 | 21／8 | 12 15 | 303\％ | ${ }_{12}^{11}$ | 4 ${ }^{\text {H }}$ |
| K－63823 | 2 | 30 | 1 | 14 | $61 / 2$ | 41／3 | 43／4 | 24 | 23／6 | 3 | $1{ }^{1}$ | 11／8 | 41／2 | 11\％ | 61 | 318 |
| K－53824 | 2 | 60 | 1 | 14 H | 61. | 41 | 43 | 24 | $23 / 8$ | 3 | 15 | $13 /$ | $41 / 3$ | 12 ${ }^{\text {H }}$ | 61 | 315 |
| K－53825 | 2 | 100 | 1 | 15 \％ | $61 / 2$ | 419 | 4314 | 24 | 23 \％ | 3 | 18 | $13 / 4$ | 412 | $131 /$ | $7{ }^{2}$ | 3 |
| K－53826 | 2 | 200 | 1 | 2076 | 8 | 41 |  | 31／8 | 27\％ | 31／4 | $17 / 3$ | 1 H |  | $181 / 2$ | 11 | 34 |
| K－53827 | 2 | 400 | 1 | 241 | $101 / 3$ | 61 | $73 /$ | 319 | 27 | $5{ }^{\prime}$ | 2 H |  | 71／3 | 21 \％ | 12 | 4 H |
| K－53828 | 2 | 600 | 2 | ． 314 | 121／2 | 63／4 | 12 | 41／2 | 32／ | 41／4 | 31／8 | 3\％／8 | 101／2 | 291／8 | 16K | 6 |
| K－53829 | 3 | 30 | 1 | 14 | $93 / 2$ | 41／6 | 43 | 2 | 23／ | 41／3 |  | 11／8 | $71 / 2$ | 118／8 | 6 | 37 |
| K－53830 | 3 | ${ }^{60}$ | 1 | 14 \％ | 913 | 41 | 43 | 2 | 2\％ | 43 | $11 / 2$ | 13／4 | 71／3 | 12 t | 6\％ | 3 ？ |
| K－53831 | 3 | 100 | 1 | $151 / 2$ | $91 / 2$ | 41／ | $43 / 4$ | 2 f | $28 / 8$ |  | $11 /$ |  | 71／2 | 131／1 | $7{ }^{1}$ | $3{ }^{3}$ |
| K－63832 | 3 3 | 200 400 | 1 | 207 | 11 | 44 | 5818 | 318 | 2317 | $31 / 2$ | $21 / 8$ | $21 / 2$ | 9 ${ }^{1 / 1 / 2}$ | $181 / 2$ | ${ }_{12}^{11}$ | 3 |
| K－53833 | 3 | 400 | 2 | $241 / 4$ | 15 | 6\％ | 73／4 | 43／3 | $31 / 2$ | 731／2 | $2 \%$ | 356 | $101 / 2$ | $217 /$ | ${ }_{16}^{12}$ | ${ }_{6}{ }^{1}$ |
| K－53834 | 3 | 600 | 3 | 31／4 | 17 | 61／2 | 12 | 51／3 | 41／ | $61 / 2$ | 31／8 | 3 \％／3 |  | 291／8 | 16\％ |  |
| K－53835 | 4 | 30 | 2 | 14 | $121 / 2$ | 41／8 | 48 | 4！ | 32／6 | 6 | $1{ }^{5}$ | $13 / 3$ | $101 / 2$ | 11 3／8 | 61 | $3 \frac{1}{6}$ |
| K－53836 | 4 | 60 | 2 | 14 如 | 1213 | $41 / 8$ | 4313 | 4 ${ }^{\frac{1}{1}}$ | 3318 | 6 | $13 / 8$ | $13 / 4$ | 103 |  | 63 | $3{ }^{3}$ |
| K－53838 | 4 | 100 | 2 | $151 / 2$ | $121 / 2$ | 41 | 48 | 4 | 3\％ | 5 | $17 / 8$ | ${ }_{2}^{1 H}$ | $121 / 2$ | $131 / 1 /$ | ${ }^{711}$ |  |
| K－63839 | 4 | 400 | 3 | 2414 | 191／2 | 6 | 7\％\％ | 5 518 | 41 | 91／2 | 24 | 3 s | 15 | 181／8 | 12 | 4 |
| K－64244 | 4 | 600 | 2 | 47\％ | 22\％ | 8\％ | 173／4 | 7 | $51 / 3$ | 11 | $4 \%$ | $41 / 3$ | 14 | 39 | 161／2 | 91／4 |
|  | ＊ 3 | $\left\{\begin{array}{c}800 \\ 1000\end{array}\right.$ |  | $\ldots$ | $\ldots$ | $\cdots$ | $\ldots$ | $\ldots$ | $\ldots$ | $\ldots$ | $\ldots$ | $\ldots$ | $\ldots$ | $\ldots$ | $\ldots$ | $\ldots$ |
|  | ＊ 3 | $\left\{\begin{array}{l}1200 \\ 1500\end{array}\right.$ |  | ．$:$ |  | ． | ． | ． | ．．． |  |  |  |  |  |  |  |
| These dimensions are for reference only． <br> ＊Dimensions will be furnished on request． |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

# SAFETY MINE DISCONNECTING SWITCHES 

## 600 VOLTS

## SINGLE-POLE UNFUSED BRUSH-TYPE

For A-C. or D-C. Circuits

The safety mine disconnecting switches have all the features of the safety enclosed auto lock switches and are mounted in cast iron boxes to withstand the severe atmospheric conditions prevalent in underground service. They are gas and vapor proof. They may be made water-proof by the use of rubber gaskets under the box cover, at an additional charge of 10 per cent to the list price of switch.

## Construction

The handle of the switch is removable only in the "OFF" position, thus compelling the operator to throw-off the switch in order to turn in the handle when leaving the mine.

The box is painted inside with P. and B. paint.
The switch blades are of the laminated type, mounted on a very heavily insulated carrier, and make contact with flat stationary copper terminals. The switch carrier is supported by a steel bracket which is mounted on a one-inch slate base, thereby increasing the insulation between the switch blades and the box.

All switches are of the double-break quick-break type and are equipped with arcing tips. Since the
mechanism is operated independently of the switch handle, it is impossible to retard the quick-break of the switch contacts.


Safety Mine Disconnecting Switch 600 Ampere Capacity

The brushes are easily removed for repair or replacement without disturbing the conduit or switch parts, by removing the two screws which clamp the brush to the crossbar.

## LIST PRICES

| Capacity |  |
| :---: | :---: |
| Amperes | Poles |
| 100 | 1 |
| 200 | 1 |
| 400 | 1 |
| 600 | 1 |
| 800 | 1 |
| 1000 | 1 |
| $\# 1200$ | 1 |


| Volts | Style No. |
| :---: | :---: |
| 600 | $\mathrm{~K}-52518$ |
| 600 | $\mathrm{~K}-62519$ |
| 600 | $\mathrm{~K}-62520$ |
| 600 | $\mathrm{~K}-52521$ |
| 600 | $\mathrm{~K}-6498$ |
| 600 | $\mathrm{~K}-54794$ |
| 600 |  |


| List Price |
| :---: |
| 86000 |
| 75 |
| 0000 |
| 150000 |
| 88000 |
| 550000 |
| $\ldots . . . .$. |

*Price of 1200 -ampere switch will be furnished on request.
These switches will carry their rated current plus 50 per cent overload without undue heating.

## APPROXIMATE DIMENSIONS AND WEIGHTS

| Capacity Amperes | Length | Dimensions Width | Depth | Approximate Weights, Pounds Net Shipping |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 100 | 23 | Widh | Dept | 57 | 75 |
| 200 | 23 | 9 | 6 | 57 | 75 |
| 400 | $261 / 2$ | 103/ | 6 | 75 | 95 |
| 600 | 2615 | 103/4 | 6 | 87 | 105 |
| 800 | $261 / 2$ | 103 | 6 | 95 | 115 |
| 1000 | $261 / 2$ | 103 | 6 | 100 | 120 |
| 1200 | $261 / 2$ | 103/4 | 6 | 105 | 125 |

[^44]
## SAFETY ORE-MINE SWITCHES

KNIFE-TYPE



This is an ideal safety switch for ore-mine use where the voltage is 250 volts direct current or 500 volts alternating current. It is a knife switch somewhat different from the "mine-type" disconnecting switch shown on the previous page, enclosed in a cast iron water-proof box with a shed top to protect the box against "drip."

## Construction

Two coats of P. and B. paint are given the box both inside and out and for further insulation it is lined with asbestos paper. Two ice-box type catches clamp down the cover against a rubber gasket.

The galvanized steel handle is mounted on the outside of the box and can be locked in the "off" position; it is directly connected to the yoke of the switch. All bolts and rivets inside and outside of the box are brass or bronze so that the possibility of rust or corrosion has been reduced to a minimum. The switch is of the knife type, quick-break, mounted on a slate base with wire terminals, top and bottom.

These switches have been developed for only capacities listed below. Other sizes can be completed for orders where the quantity would warrant such development.

## Single-Pole Single-Throw Unfused

| Capacity Amperes | Volts | Net Weight, Lbs. | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: |
| 200 | $\left\{\begin{array}{l} 250 \mathrm{~d}-\mathrm{c} . \\ 500 \mathrm{a}-\mathrm{c} . \end{array}\right\}$ | 65 | K-52350 | 86000 |
| 400 | $\left\{\begin{array}{l}250 \mathrm{dcc} . \\ 500 \mathrm{a}-\mathrm{c} .\end{array}\right\}$ | 70 | K-52227 | 70.00 |

These switches will carry their rated current plus 50 per cent overload without undue heating.
Order by Style Number

# METER SERVICE SWITCHES TYPE WK-54 

METER SERVICE DEVICES

## Standardized Safety Cabinets Meter Service Switches Main Entrance Switches Meter Test Blocks Meter Service Cutouts Standard Meter Service Switches with External Handle



30-AMPERE, 125-Vol.t (2-wire)
Type WK-54 Meter Service
SwITCH wITH TESTING
Facilities-Style K-59441


30-Ampere, 125-250 Volt (3 -wite) Type WK-54 Meter Service SWITCH WITH TEsting Pacilities-Style K-59442


30-Ampire, 125-250Volt (3-wire) TYPE WK-54 METER (3-wire) TYPE W K-54 Meter FACILITIES-STYLE K-59443

Westinghouse Type WK-54 Meter Service Switches and standardized meter service devices meet the demand of central stations and power companies for an inexpensive meter switch which will permit of testing the subscriber's meter without interrupting his service.

To mount switches in banks, troughs with covers can be furnished in standard lengths. In the lower part of each switch side wall there is a $U$-shaped slide, held in place by a grounding screw. This slide may be removed and replaced at will on all switches of 30 -ampere capacity. These U-slides provide openings for wiring troughs when meters are banked, or for fuse cut-out blocks for branch circuits. The switches are also equipped with knockouts for conduit which may be used in banking.

An inside locking device enables lighting companies to lock the switch handle in the "On" or
"Off". position, disconnecting or locking the service without removing the meter.

Twin fuse receptacles may be mounted in the side wall to providebranch fuses, externally accessible to the customer.

Cabinets: The cabinets of Type WK-54 switches are made of No. 16 gauge steel. The cover is held in place with a meter seal, which prevents theft of current and at the same time rigidly holds the box in locked assembly. Different makes of meters require different trims. Therefore the standard switch will be packed complete without the meter trim which must be ordered separately as required to fit the meters. Both ends of the cabinets are interchangeable, making it possible to use it with either top or bottom connected meters. Blank ends and meter trims are interchangeable with onds and trims of standardized cabinets of similar ratings and capacity. The cabinet is provided with a varied assortment of knockouts.

## LIST PRICES (STANDARD TYPES)

The style numbers and list prices of these switches do not include fuses, meter trims, end walls, banking troughs, etc. End walls, meter trims, etc. are listed separately on page 1008.

TYPE WK-64 METER SERVICE SWITCHES-Continued


Showing Method of Banking TYPE WK-54 SWITCHES

LIST PRICES (STANDARD TYPES)-Continued
WK-54 Meter Service Switches
(Without End Walls-With Testing Facilities)

| Style No. | Amperes | Volts | Service | Arranged for | Approx Ship. W Each,L | List <br> Price <br> Each |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K-60224 | 30 | 125 | 2-wire | 1 plug fuse, 2 switch blades, 1 solid connection | . 10 | 8510 |
| K-59441 | 30 | 125 | 2-wire | 2 plug fuses, 2 switch blades . . . . . . . . . . . . . . | 10 | 510 |
| K-59442 | 301 | 125-250 | 3-wire | 2 plug fuses, 3 switch blades | 10 | 585 |
| K-60225 | 30 | 125-250 | 3-wire | 2 plug fuses, 2 switch blades, 1 disconnect blad | 10 | 585 |
| K-59443 | 301 | 125-250 | 3-wire | 2 plug fuses, 2 switch blades, 1 disconnect strap | 10 | 585 |
| K-60226 | 30 | 125 | 2-wire | 1 N. E. C. fuse, 2 switch blades, 1 solid connection | 10 | 510 |
| K-59447 | 30 | 250 | 2-wire | 2 N. E. C. Fuses, 2 switch blades. | 10 |  |
| K-59448 | 301 | 125-250 | 3-wire | 2 N. E. C. fuses, 3 switch blades | 10 | 585 |
| K-60227 | 30 | 125-250 | 3-wire | $2 \mathrm{~N} . \mathrm{E}$. C. fuses, 2 switch blades, 1 disconnect blade | 10 | 585 |
| K-59449 | 301 | 125-250 | 3-wire | $2 \mathrm{~N} . \mathrm{E}$. C. fuses, 2 switch blades, 1 disconnect strap. | 10 | 585 |
| K-60228 | 60 | 125 | 2-wire | 1 N. E. C. fuse, 2 switch blades, 1 solid connection | 16 | 1210 |
| K-69461 | 60 | 250 | 2-wire | 2 N. E. C. fuses, 2 switch blades . . . . . | 16 |  |
|  | 60 | 125-250 | 3-wire | 2 N. E. C. fuses, 3 switch blades | 16 | 1330 |
| K-60229 | 60 | 125-250 | 3-wire | 2 N . E. C. fuses, 2 switch blades, 1 disconnect blade | 16 | 1330 |
| K-60230 | 601 | 125-250 | 3-wire | $2 \mathrm{~N} . \mathrm{E} . \mathrm{C}$. fuses, 2 switch blades, 1 link | 16 | 1330 |
| K-60231 | 100 | 125 | 2-wire | 1 N. E. C. fuse, 2 switch blades, 1 solid connection | 28 | 1980 |
| K-59463 | 100 | 250 | 2-wire | 2 N. E. C. fuses, 2 switch blades | 28 | 1980 |
| K-59464 | 100 | 125-250 | 3-wire | 2 N. E. C. fuses, 3 switch blades | 28 | 2180 |
| K-60232 | 100 | 125-250 | 3-wire | 2 N. E. C. fuses, 2 switch blades, 1 disconnect blade | 28 | 2180 |
| K-60233 | 1001 | 125-250 | 3-wire | $2 \mathrm{~N} . \mathrm{E} . \mathrm{C}$. fuses, 2 switch blades, 1 link. | 28 | 2180 |

## WK-54 Main Entrance Switches-Straight Through Type <br> (Without End Wallo-With No Testing Facilitios)

| Style No. | Amper | Volts | Service | Arranged for | Approx. List Ship.Wt. Price Each,Lbe. Each |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K-60234 | 30 | 125 | 2-wire | 1 plug fuse, 2 switch blades, 1 solid connection | 10 | 8510 |
| K-69444 | 30 | 125 | 2-wire | 2 plug fuses, 2 switch blades...... | 10 |  |
| K-59445 | 30 | 125-250 | 3-wire | 2 plug fuses, 3 switch blades | 10 | 585 |
| K-60235 | 30 | 125-250 | 3-wire | 2 plug fuses. 2 switch blades, 1 disconnect blad | 10 | 585 |
| K-60236 | 30 | 125-250 | 3-wire | 2 plug fuses, 2 switch blades, 1 disconnect link | 10 | 585 |
| K-60237 | 30 | 125 | 2-wire | 1 N. E. C. fuse, 2 switch blades, 1 solid connection. | 10 | 510 |
| K-59450 | 30 | 250 | 2-wire | 2 N. E. C. fuses, 2 switch blades | 10 |  |
| K-60238 | 30 | 125-250 | 3-wire | $2 \mathrm{~N} . \mathrm{E}$. C. fuses. 2 switch blades, 1 disconnect blade | 10 | 585 |
| K-69481 | 30 30 | $125-250$ $125-250$ | 3-wire | 2 N . E. C. Cuses, 3 switch blades.................. | 10 | 585 585 |
| K-60240 | 60 | 125 | 2-wire | 1 N. E. C. fuse, 2 switch blades, 1 solid connection | 16 |  |
| K-59452 | 80 | 250 | 2-wire | 2 N. E. C. fuses, 2 switch blades | 16 | 1210 |
| K-59453 | 60 | 125-250 | 3-wire | 2 N. E. C. fuses, 3 switch blades | 16 |  |
| K-60241 | 60 | 125-250 | 3-wire | 2 N. E. C. fuses, 2 switch blades, 1 disconnect blade. | 16 | 1330 |
| K-60242 | 60 | 125-250 | 3-wire | 2 N. E. C. fuses, 2 switch blades, 1 disconnect link. | 16 | 1330 |
| K-60243 | 100 | 125 | 2-wire | 1 N. E. C. fuse, 2 switch blades, 1 solid connection | 28 |  |
| K-59454 | 100 | 250 | 2-wire | 2 N. E. C. fuses, 2 switch blades . | 28 | 1980 |
| K-59455 | 100 | 125-250 | 3-wire | 2 N. E. C. fuses, 3 switch blades | 28 | 2180 |
| K-60244 | 100 | 125-250 | 3-wire | $2 \mathrm{~N} . \mathrm{E}$. C. fuses, 2 switch blades, 1 disconnect blade. | 28 | 2180 |
| K-60245 | 100 | 125-250 | 3-wire | $2 \mathrm{~N} . \mathrm{E}$. C. fuses, 2 switch blades, 1 disconnect link. | 28 | 2180 |

## TYPE WK-E4 METER SERVICE SWITCHES-Continued



The above Accessories can be used on Standardized Service Entrance Switches listed on Pages 1007, 1010 and 1011.

## TYPE WK-54 METER SERVICE SWITCHES-Continued

## SPECIAL METER SERVICE DEVICES (COMMONWEALTH TYPE) FOR CHICAGO

## Devices with and without External Handle <br> Switches-Cutouts-Test Blocks-Accessories



30-AMPERE, 125-VOLT. (2-Wire) Chicago Type
WK-54 Meter Service
Switch-Style K-57565


30-Ampere, 125-Volt, (2-Wire), Chicago TYPE Metrr Service Cutout -Style K-57566


30-AMPERE, 125-250 Volt, (3-Wire), Chicago Type WK-54 Meter Service Switch-Style K-57567




| K-57577 | 30 | 250 | $2 \text { or } 3$ wire | Yes | Shutter type | 4 test blades, 1 solid neutral, no fuses | 10 | 600 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K-57578 | 60 | 250 | $2 \text { or } 3$ wire | Yes | Shutter type | 4 test blades, 1 solid neutral, no fuses | 16 | 1420 |
| K-57579 | 100 | 250 | 2 or 3 <br> wire | Yes | Shutter type | 4 test blades, 1 solid neutral, no fuses . . . . . . . . . . . . . . . . | 28 | 2310 |

Main Entrance Switches with External Handle-Single Phase and Direct Current


Main Entrance Switches with External Handle-Three Phase

| K-60205 | 30 | 250 | 3-wire | No | Solid | 3 N. E. C. fuses on switch blad |  | 840 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K-60208 | 60 | 250 | 3-wire | No | Solid | 3 N. E. C. fuses on switch blade | 16 |  |
| K-60207 | 100 | 250 | 3-wire | No | Solid | 3 N. E. C. fuses on switch blades | 28 | 3110 |

*Style Number and List Price of Switch Includea End Wall. Trims for WK-64 Commonwoalth Type

# TYPE WK-5A METER SERVICE SWITCHES-Continued <br> SPECIAL METER SERVICE DEVICES (COMMONWEALTH TYPE) FOR CHICAGO-Continued <br> ACCESSORIES <br> Meter Trims, End Walls, Etc. 

For 30-Ampere Switches of the following types: K-60187, K-57565, K-57567, K-60188, K-57566, K-57568, K-60186,

K-57577, K-60199, K-60200, K-60205

| Style No. | Description | Prist |
| :---: | :---: | :---: |
| K-59431 | End wall for 30-ampere cabinet for insulating shutter trim. | 8040 |
| K-59432 | Shutter trim for Sangamo type H-2 meters. 25 to 100 amperes | 17 |
| K-59433 | Shutter trim for G. E. I-14 meters, 5 to 25 amperes....... | 17 |
| K-59435 | Shutter trim for Westinghouse OA meters, 15 to 75 amperes | 7 |
| K-59436 | Shutter trim for Sangamo type H-2 meters (new), 5 to 15 amperes. | 17 |
| K-59437 | Shutter trim for Duncan type M-2 meters, 5 to 25 amperes ... | 17 |
| K-69438 | Shutter trim for Sangamo type H meters (old), 5 to 15 amperes | 17 |
| K-59440 | Insulating strip to insulate meter terminal chamber from back of ca | 10 |
| K-60214 | Inner slide for adaptor coupling | 17 |
| K-60215 | Outside separator for adaptor coupling | 28 |
| K-55269 | End wall (one piece). | 40 |
| K-60181 | Steel shutter for standardized end wall | 25 |

## For 60 and 100-Ampere Switches of the following typess K-57578 K-57579, K-60201, K-60202, K-60203, K-60204, K-60206, K-60207

K-60216 Shutter trim for G. E. I-14 meters, 50 to 75 ampere ( 60 and 100 -ampere switches)......
K-60217
K-60218.
K-60219
K-60221
K-60184
K-60185
K-56950
K-57067
$\mathrm{K}-60183$
Shutter trim for Sangamo type H-2 meters (new), 25 to 100 amperes ( 60 and 100 -ampere switches)
Inner slide for adaptor coupling ( 60 and 100 ampere switches).
ing strip to insulate meter terminal chamber from back of cabinet ( 60 and 100 -ampere switches)
End wall. shutter type ( 60 -ampere switches)
End wall, shutter type ( 100 -ampere switches)
End wall (one piece) ( 60 -ampere switches)

End wall (one piece) 100 -ampere switches) ............................................
Steel shutter for standardized end wall ( 60 and 100 ampere switches

# SPECIAL METER SERVICE DEVICES FOR DETROIT AND CLEVELAND TERRITORIES 

Meter Service Switches-Standardized Safety Cabinets
(Without End Walls-With Testing Facilities)


Main Service Entrance Switches-Straight Through Type
(No Testing Facilities)

| K-60260 | 30 | 125 | 2-wire | 1 plug fuse, 2 switch blades, 1 solid connection | 10 | S |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| -K-60334 | 30 | 125 | 2. wire | $2 \mathrm{~N} . \mathrm{E}$. C. fuses, 2 switch blades................. | 10 | 510 |
| K-60261 | 30 | 125-250 | 3-wire | 2 plug fuses, 3 switch blades | 10 | 58 |
| K-60331 | 30 | 250 | 2-wire | 2 N. E. C. fuses, 2 switch blades | 10 | 510 |
| K-60262 | 30 | 125-250 | 3-wire | 2 N. E. C. fuses, 3 switch blades | 10 | 585 |
| K-60263 | 60 | 250 | 2-wire | 2 N. E. C. fuses, 2 switch blades | 16 | 1210 |
| K-60264 | 60 | 125-250 | 3 wire | 2 N. E. C. fuses, 3 switch blades. | 16 | 1330 |
| K-60265 | 100 | 250 | 2-wire | 2 N. F. C. fuses, 2 switch blades | 28 | 1980 |
| K-60832 | 100 | 125-250 | 3-wire | 2 N. E. C. fuses, 3 switch blades | 28 | 2180 |

[^45]For end walls and meter trims see page 1008. These are NOT included in list prices of above switches.

## TYPE WK-54 METER SERVICE SWITCHES-Continued

## SPECIAL METER SERVICE DEVICES FOR BOSTON (EDISON ELECTRIC ILLUMINATING COMPANY) <br> Meter Service Switches <br> Standardized Safety Cabinets <br> Without End Walls



StyLe K-60246

These Meter Service Devices are of the same construction as the Standard type except that they are equipped with a "lock on" bracket on the outside of the cabinet and a special ground lug on the inside of the cabinet. The 30 -ampere size also differs slightly from the standard type, in that the " $U$ " slide is equipped with a combination one inch and one and one quarter inch knockout.
They are arranged for two or three wire grounded neutral service adaptable to standard end walls or meter trims and are used on the lines of the

Edison Electric Illuminating Company, Boston, Mass.

In banked installations a main entrance switch is required to control the entire supply.

On the 30 -ampere capacity switch the neutral blade cannot be opened until after the switching blades are opened. It is arranged to close with the switch.

The 60 - and 100 -ampere capacities have the neutral arranged for a disconnect link which is opened and closed independent of the switch blades.

| Style No. Switch Only | Amps. | Volts | Service | Test Blades | Fuses | No. of Switch Blades | Approx. Ship. Wt., Ea.,Lbs. | List Price Bach |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K-60246 | 30 | 125-250 | 2 or 3-wire | 1 Test | 2 Plug | 2 | 10 | 4 585 |
| K-60247 | 60 | 125-250 | 2 or 3-wire | 1 Link | 2 N. E. C. | 2 | 16 | 1380 |
| K-60248 | 100 | 125-250 | 2 as 3-wire | 1 Link | 2 N. E. C. | 2 | 28 | 2180 |
| K-60252 | 30 | 250 | 2-wire only | None | 2 N. E.C. | 2 | 10 | 510 |
| K-60351 | 60 | 250 | 2-wire only | None | 2 N. E. C. | 2 | 16 | 1210 |
| K-60352 | 100 | 250 | 2-wire only | None | 2 N. E.C. | 2 | 28 | 1980 |

Meter Trime, End Walls and Acceseories for Above Switches are Listed on Page 1008
Style No.
Description

Main Entrance Switches-Straight Through Type
(Without End Walls)

| $\overbrace{\substack{\text { Switch } \\ \text { Only }}}^{\text {STyLe }} \underset{\text { End }}{\text { Wall }}$ | Amps. | Volts | Service | Fuses | No. of Switch Blades | Neutral Arrangement | Approx. <br> Ship. Wt. <br> Ea., Lbs. | List Price Each |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K-54615 ${ }_{\text {K-57047 }}$ | 30 | 125-250 | 2 or 3-wire | 2 Plug | 2 | 1 Disc. Blade | 10 \{ | 685 40 |
| K-60249 ${ }_{\text {K-57068 }}$ | 60 | 125-250 | 2 or 3-wire | 2 N. E. C. | 2 | Link | 16 | 1390 90 |
| K-60250 ${ }_{\text {K-57067 }}$ | 100 | 125-250 | 2 or 3-wire | 2 N. E. C. | 2 | Link | 28 \{ | 2180 110 |

The above switches are standard for use on either 2 or 3 -wire main entrances.
The Following Switch Can Also be Furnished Where Required


These switches are provided with a bracket mounted on the outside of the cabinet to lock the switch in the closed position. They are also provided with a neutral disconnecting. link which makes it possible to use a two-wire switch on either a two-wire circuit or a three-wire circuit.

# FULL SAFETY SERVICE SWITCHES TYPE WK-53 

Capacities 30, 60 and 100 Amperes 125 and 250 Volts

Two and Three-Pole


Westinghouse Type WK-53 Full Safety Switches meet the increasing demand for a 100 per cent safety switch for both service meter protection and safety industrial disconnect purposes.

These switches are of the knife type, externally operated, with the fuse chamber isolated from all live contacts when the fuse chamber cover is open and the switch is in the "OFF" position.

Because the fuse chamber is inaccessible when the switch is in the "ON" position, the operator is fully protected against injury due to electrical shock.

## Construction

The 30 ampere type of switch, which may be furnished with various types of ends, is equipped with a barrier between the switch and fuse chamber making it impossible to get at live parts when the fuse chamber cover is open. This switch cannot be closed while the cover is open.

The 60 and 100 ampere types have solid bottoms, the top ends being fitted with a removable end plate to allow the use of the type of meter trim desired. These switches are of the double door construction; the outer door covering the complete switch is arranged for sealing or locking; the inner door, which is over the fuse chamber, is interlocked with the switch so that it is impossible to open it while the switch is "ON."


60-Amprre 250-Volt 3-Pole STYLE K-53010

Provision is made for sealing the cover so that none but authorized persons may have access to the switch mechanism.
Improved knockouts are provided in each cabinet to accommodate the standard sizes of conduit.

The workmanship and finish of these switches are of the highest standard.

## Accessories

It is often desired to combine a customer's fuse compartment equipped with a double branch cutout block for circuit fusing. This can be accomplished with Style K-53050 30-ampere Switch and the use of Fuse Compartment Style K-59301 the cover of which interlocks with that of the switch. Style $\mathrm{K}-57058$ is adaptable for main line fuses on Switch Style K-53002, permitting the switch compartment fuse to be used as a branch circuit. Both fuse compartment covers have provisions for sealing to prevent unauthorized entrance.

For use with Westinghouse Type OA Meters the Meter Junction Box is used where meter mounting space with a switch is at a minimum, and where the requirements to mount the meter are remote from the switch.

The cover is held in place by a thumb screw on the bottom and a wing nut screwed on to the stud of

## TYPE WK-63 SAFETY SERVICE SWITCHES-Continued



Style K-53010. Switch 'Off," InNer Door Open Showing
fuse Compartment
the meter terminal chamber which protrudes through the front. Seals can be inserted into holes of the stud and wing nut. An ample number of $1 \underline{2}$ and $3 / 4$-inch combination knockouts are provided for conduit outlets.

This meter junction box is listed below. End walls, meter trims, fuse compartments and other accessories for Type WK-53 switches are listed on page 1014.

## LIST PRICES

Style number and list price of switches do not include fuses; 125 -volt switches are arranged for plug fuses; 250 -volt switches are arranged for N. E. C. fuses.


Style K-53010. Outer Door Open Showing Fuse Compartment and Barrier


Meter Junction Box. Style K-57469, Showing Meter and Conduit Arrangement. No Interior Wiring Device Necessary

## WK-53 Safety Service Switches

| Style No. | Amps | Volts | Poles | Stze of Box. Inches Length Width Depth |  |  | Description |  | Approx. Ship. Wt. Ea.,Lbs. |  | List rice ach |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K-53000A | 30 | 125 | 2 | 9 | $4 \frac{1}{15}$ | 37 | Solid End. |  | 8 | 82 | 75 |
| K-53001A | 30 | 125 | 3 | 9 | $61 / 2$ | 3 | Solid End |  | 10 | 4 | 00 |
| K-63002A | 30 | 125 | 2 | 9 | $4 \frac{1}{16}$ | 3 \% | Open (for meter trim) |  | 8 | 2 | 75 |
| K-53003A | 30 | 125 | 3 | 9 | $61 / 3$ | 31 | Open (for meter trim) |  | 10 | 4 | 00 |
| K-53006 | 30 | 125 | 3 | 9 | 612 | $3+1$ | Solid end, solid neutral. |  | 10 | 4 | 00 |
| K-53007 | 30 | 125 | 3 | 9 | $61 / 2$ | 31 | Open (for meter trim) solid n | . | 10 | 4 | 00 |
| K-53004A | 30 | 250 | 2 | 9 | $4 \frac{1}{18}$ | 31 | Solid end. . . . . . . . . |  | 8 | 4 | 00 |
| K-53005A | 30 | 250 | 3 | 9 | 61/2 | 31 | Solid end. |  | 10 | 5 | 00 |
| K-53008 | 30 | 125 | 2 | 9 | $4 \frac{1}{16}$ | 315 | Open (for meter trim) 2 pole box. | ch in 3 pole | 10 | 3 | 50 |
| K-53050 | 30 | 125 | 2 | 9 | $4 \frac{18}{16}$ | 31? | Top end open-bottom end switch in 3 pole box . . . . . | ovable 2 pole | - 10 | 3 | 75 |
| K-53009 | 60 | 250 | 2 | 16 | 9 | $61 / 2$ | Removable end plate for meter | trim..... | 18 | 10 |  |
| K-53010 | 60 | 250 | 3 | 16 | 11 | 612 | Removable end plate, for met | trim | 24 | 12 | 50 |
| K-53011 | 100 | 250 | 2 | 18 | 13 | 8338 | Removable end plate, for met | trim | 32 40 | 14 | 50 |
| K-53012 | 100 | 125 | 3 | 18 | 161/3 | 83\% | Removable end plate, for met | trim.... . . . | 40 | 18 | 00 |

## Meter Junction Box



TYPE WK-53 SAFETY SERVICE SWITCHES-Continuod
 Double Branch Lower Fuse ComSingle Circuit Top Fuse. Com
PARTMENT Style K-59301

## Accessories for Type WK-53 Switches



## Meter Trims for 30, 60 and 100-Ampere Type WK-53 Switches-2 or 3-Pole

## The following Trims are interchangeable on all Type WK-53 Switches <br> (Not included in Style Number of Switch)

K-54558 Trim to fit Westinghouse 0 -15-ampere type OA Watthour meter.   K-54559 To fit $15-80$ ampere Westinghouse type OA Watthour meter, used when meter is fitted with terminal K-54559 To fit $15-80$ ampere Westinghouse type OA Watthour meter, used when meter is fitted with terminal
 ..... 40
K-56788 To fit 5-10 ampere Westinghouse type OA meter when meter is not fitted with terminal cover. ..... 40
40
40
K-59333
K-59367 To fit 30-75 ampere General Electric type I-14 Watthour meter. ..... 90

# ENCLOSED CARTRIDGE FUSES 

## Non-Renewable Type with Indicators for Voltages up to $\mathbf{6 0 0}$ Renewable Type for Voltages up to 600 <br> GENERAL

Application-These fuses meet the demand for reliable and accurate devices that will carry their rated current, and can be depended upon to open the circuit when the overloads are within the specified


Fuse Style No. 37153 (Non-Renewable)
limits. The circuit characteristics for the 250-and 600 -volt fuses should be such as to limit the maximum overload current passing through the fuse to 10,000 amperes direct or alternating current, as specified in the "Underwriters' Laboratories Code for Electrical Appliances." Circuit-Breakers are recommended instead of enclosed fuses, where the power exceeds that specified above, as fuses are not suitable for such circuits (except where fuses are used for the protection of potential transformers.

See pages on limiting resistors for potential transformer fuses).

Approval-All of the fuses listed herein conform to the requirements of the Underwriters' Laboratories Code for Electrical Appliances for the sizes covered and are included in the "List of Approved Fittings" issued by the National Board of Fire Underwriters.

Dimensions-The 250 -volt and 600 -volt fuses have the "National Electrical Code Standard" dimensions and may be used in any "National Electrical Code Standard ' fuse blocks of corresponding capacities.

Finish-The finish of the metal parts is cleaned brass on the ferrule type; cleaned and lacquered on the caps and cleaned copper on the blade of the knife-blade type.

Mounting-For fuse blocks on which these enclosed fuses may be mounted see pages of this catalogue on "Fuse Blocks for Enclosed Cartridge Fuses."

## NON-RENEWABLE CARTRIDGE FUSES, WITH INDICATORS

Application - Non-renewable cartridge fuses should be applied to circuits where the interruptions are very infrequent.
Indicators-Each fuse is provided with a simple but reliable device, which indicates whether the fuse has blown or is still intact. This indicator is in plain view, so that the condition of the fuse can be determined at a glance.
Reflling-The Westinghouse Electric \& Manufacturing Company is prepared to refill any of its knife-blade-contact, non-renewable, enclosed fuses, provided the cases are returned to the works in good condition, transportation prepaid, in not less than standard package quantities. Complete return shipping instructions should accompany each order for fuses to be refilled. Refilling list prices are given
on the following pages, opposite the style numbers of the fuses which will be refilled.

The Company will refill fuses only when the cases are returned to the works, and under no circumstances will refilling material be furnished.


Fuse Style No. 37203 (Non-Renewable)
When cases are to be returned for refilling the nearest district office should be consulted for shipping directions.

## RENEWABLE CARTRIDGE FUSES

Application-Westinghouse Renewable Cartridge Fuses can be safely applied to all circuits heretofore protected by standard non-renewable enclosed cartridge fuses. Because of their inexpensive renewals, they are especially adaptable on circuits on which frequent interruptions occur.

The maximum interrupting capacity of Westinghouse Renewable Cartridge Fuses is equal to that of any and superior to that of many of the renewable or non-renewable cartridge fuses on the market. These fuses will operate under normal operating conditions many times without causing damage to
themselves. The highest accuracy of calibration obtainable for fuses is obtained in this type.

Construction-As a result of extensive research and development on renewable fuses, certain principles were found to be absolutely necessary to secure maximum successful operation and safety in service. By new and novel means these principles were embodied in the Westinghouse design, thus advancing the art of renewable-fuse protection.

A distinctive feature in this design is the method of venting and cooling of the hot gases generated when the fuse volatilizes. Permanently held in the


Fig. 1. Ferrule-Type Westinghouse Renewable Fuse
A.-Special Hard Bone Pibre Tube.
B. and B-1. Brass Ferrules rigidly fastened to the tube and which cannot be turned off, when reflling the fuse. C. and C-1. Removable caps, constructed so as to vent and cool the hot gases sufficiently to prevent flashes and excessive pressure.
D.-Holes through which the hot gases enter the venting system.
E. - Hole through which the gases escape from the fuse at a safe temperature.
P.-Drop-out type of link.
G.-Loose washer properly located by projections.
ferrule type are two washers; a metal washer separated from the end of the cap by a fullerboard washer. The metal disc is perforated with several small holes through which the hot gases pass. These gases then flow out over the edge of the fullerboard disc and are carried through a series of radial grooves in the end of the cap to a centrally-located hole and thus to the outside.

The knife-blade type is provided with a series of two or three fixed and one removable-end washer, having the central portions of adjacent surfaces recessed to form chambers between washers. These chambers are connected to each other and to the inside of the fuse tube and to the outside by a series of small openings, spaced 180 degrees on the same washer and about 90degreeson the adjacent washers.

While providing a ready path for the escape of gases from the fuse tube, these systems of venting retard the flow sufficiently to insure enough gas pressure within the cartridge to extinguish the arc effectively, but not to damage the casing. The heated gases are cooled sufficiently in their passage through the venting system, so that they leave the fuses at a safe temperature, that eliminates all hazard of fire or personal injury.

Other advantages of this system are that there is
no burning of the threads on the fibre cases as no gases pass along these threads. There are no leather or cotton washers to burn. The end washers will not be bulged on the most severe short circuits. There will be no collection of fuse elements on the surfaces that cannot be removed without tools.

The general construction of Westinghouse Renewable Fuses has been given very careful attention. Strongly made casings of the best bone-fibre tubing insure long life. Drop-out links manufactured under United States Letters Patent number 1217289 and re-issue number 14183 are used. In the knifeblade type the links are solidly bolted to the copper terminals. This construction insures a contact superior to any obtainable where the use of tools is entirely avoided. Rigid and accurate relationship of blades, caps and casings gives a very solid structure.

Renewing-Westinghouse Renewable Fuses combine maximum simplicity in the renewal of links with a minimum number of loose parts. In the renewal of links, it is impossible to omit any part and, therefore, impossible to decrease the safety of either the ferrule or knife-blade type.

In renewing the ferrule type fuse no tools are required. The only parts to be detached are a cap and one washer from either end.


Kinife-Blade Type Westinghouse Renewable Fuse

## ENCLOSED CARTRIDGE FUSES-Continued

To renew the knife-blade fuse, it is necessary to remove one cap only. Then only such tools have to be used as are required for loosening two screws on the opposite end and for bolting the links to the contacts.

Style number and list price of the renewable fuse include the fuse with one renewal link, mounted in position for operation in the fuse. Style number and list price for the renewal link include one renewal link only.

FOR VOLTAGES UP TO 250


FOR VOLTAGES UP TO 600
Ferrule Contacts

| 1 | 100 | 20 | 3 | 37185 | 8040 |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2 | 100 | 20 | 3 | 37186 | 40 |  |  |  |  | - |  |  |
| 3 | 100 | 20 | 3 | 37187 | 40 |  | 4318 | 292893 | 8110 | 9 | 292910 | 8005 |
| 4 | 100 | 20 | 3 | 37188 | 40 |  | 43 | 292894 | 110 | 9 | 292911 | 05 |
| 5 | 100 | 20 | 3 | 37189 | 40 | 8 | 41/2 | 292895 | 110 | 9 | 293912 | 05 |
| 6 | 100 | 20 | 3 | 37190 | 40 | \% | $41 / 2$ | 292896 | 110 | 9 | 292913 | 05 |
| 7 | 100 | 20 | 3 | 184123 | 40 |  |  |  |  |  |  |  |
| 8 | 100 | 20 | 3 | 37191 | 40 | $\underset{\sim}{4}$ | 41/3 | 292897 | 110 | 9 | 292914 | 05 |
| 9 | 100 | 20 | 3 | 184124 | 40 | 8 |  |  |  |  |  |  |
| 10 | 100 | 20 | 3 | 37192 | 40 |  | $41 / 2$ | 292898 | 110 | 9 | 292915 | 05 |
| 12 | 100 | 20 | 3 | 37193 | 40 | 8 | 415 | 292899 | 110 | 9 | 292916 | 05 |
| 15 | 100 | 20 | 3 | 37184 | 40 | $\overline{7}$ | $41 / 8$ | 292900 | 110 | 9 | 292917 | 05 |
| 20 | 100 | 20 | 3 | 37195 | 40 | 3 | 41\% | 292901 | 110 | 9 | 292918 | 05 |
| 25 | 100 | 20 | 3 | 37196 | 40 |  | 413 | 292902 | 110 | 9 | 292919 | 05 |
| 30 | 100 | 20 | 3 | 37197 | 40 |  | 412 | 292903 | 110 | 9 | 292920 | 05 |
| 35 | 100 | 10 | $21 / 8$ | 37198 | 60 |  | 32/6 | 292904 | 125 | 9 | 292921 | 06 |
| 40 | 100 | 10 | 213 | 37199 | 60 |  | $33 / 1$ | 292905 | 125 | 9 | 292922 | 06 |
| 45 | 100 | 10 | $21 / 2$ | 37200 | 60 |  | 31/2 | 292906 | 125 | 9 | 292923 | 06 |
| 50 | 100 | 10 | $21 / 2$ | 37201 | 67 |  | $31 / 4$ | 292907 | 125 | 9 | 292924 | 06 |
| 55 | 100 | 10 | $21 / 2$ | 184125 | 60 |  | 31/ | 292908 | 125 | 9 | 292925 | 06 |
| 60 | 100 | 10 | $21 / 2$ | 37202 | 60 |  | $33 / 2$ | 292909 | 125 | 9 | 292926 | 06 |

ENCLOSED CARTRIDGE FUSES-Continued

## FOR VOLTAGES UP TO 600-Continued



Knife-Blade Contacts

| 65 | 50 | 5 | 21/4 | 184126 | 8150 | 80 | $31 / 4$ | 292927 | 8300 | 10 | 292953 | 8010 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 70 | 50 | 5 | $21 / 4$ | 184127 | 150 | 80 | $31 / 4$ | 292928 | 300 | 10 | 292954 | 10 |
| 75 | 50 | 5 | $21 / 4$ | 37203 | 150 | 80 | $31 /$ | 292929 | 300 | 10 | 292955 | 10 |
| 80 | 50 | 5 | $21 / 4$ | 184128 | 150 | 80 | 31/4 | 292930 | 300 | 10 | 292956 | 10 |
| 85 | 50 | 5 | $21 / 4$ | 37204 | 150 | 80 | $31 / 4$ | 292931 | 300 | 10 | 292957 | 10 |
| 90 | 50 | 5 | $21 /$ | 184129 | 150 | 80 | 31/4 | 292932 | 300 | 10 | 292958 | 10 |
| 95 | 50 | 5 | 21 | 184130 | 150 | 80 | $31 / 4$ | 292933 | 300 | 10 | 292959 | 10 |
| 100 | 50 | 5 | 214 | 37205 | 150 | 80 | $31 / 4$ | 292934 | 300 | 10 | 292960 | 10 |
| 110 | 25 | 5 | $71 / 4$ | 184131 | 250 | 120 | 61/4 | 292935 | 500 | 12 | 292961 | 15 |
| 120 | 25 | 5 | $71 / 4$ | 184132 | 250 | 120 | $61 / 4$ | 292936 | 500 | 12 | 292962 | 15 |
| 125 | 25 | 5 | $71 / 2$ | 37208 | 250 | 120 | 614 | 292937 | 500 | 12 | 292963 | 15 |
| 150 | 25 | 5 | $71 / 4$ | 37207 | 250 | 120 | $61 / 4$ | 292938 | 500 | 12 | 292964 | 18 |
| 175 | 25 | 5 | $71 /$ | 37209 | 250 | 120 | 61/4 | 292939 | 500 | 12 | 292965 | 15 |
| 200 | 25 | 5 | 7114 | 37209 | 250 | 120 | $61 / 4$ | 292940 | 500 | 12 | 292966 | 16 |
| 225 | 25 | 1 | $31 / 2$ | 37210 | 550 | 200 | $29 /$ | 292941 | 1100 | 24 | 292967 | 30 |
| 250 | 25 | 1 | $31 / 2$ | 37211 | 560 | 200 | $28 / 4$ | 292942 | 1100 | 24 | 292968 | 30 |
| 275 | 25 | 1 | $31 / 3$ | 184133 | 550 | 200 | $23 / 4$ | 292943 | 1100 | 24 | 292969 | 30 |
| 300 | 25 | 1 | 3112 | 37212 | 550 | 200 | $23 / 4$ | 292944 | 1100 | 24 | 292970 | 30 |
| 325 | 25 | 1 | 31/2 | 184134 | 550 | 200 | $28 /$ | 292945 | 1100 | 24 | 292971 | 30 |
| 350 | 25 | 1 | $31 /$ | 37213 | 550 | 200 | $23 / 4$ | 292946 | 1100 | 24 | 292972 | 30 |
| 375 | 25 | 1 | 31 | 184135 | 550 | 200 | $28 /$ | 292947 | 1100 | 24 | 292973 | 30 |
| 400 | 25 | 1 | $31 / 2$ | 37214 | 550 | 200 | $23 /$ | 292948 | 1100 | 24 | 292974 | 30 |
| 450 | 10 | 1 | $51 / 9$ | 184136 | 800 | 300 | 4 | 292949 | 1600 | 20 | 292975 | 60 |
| 500 | 10 | 1 | 51 | 37215 | 800 | 300 | 4 | 292950 | 1600 | 20 | 292976 | 60 |
| 550 | 10 | 1 | 53 | 184137 | 800 | 300 | 4 | 292951 | 1600 | 20 | 292977 | 60 |
| 600 | 10 | 1 | $51 / 2$ | 37216 | 800 | 300 | 4 | 292952 | 1600 | 20 | 292978 | 60 |

## OUTLINE DIMENSIONS



Perrule Contacts 1 to 60 Amps.


Knife-Blade Contacts 61 to 600 Amps.

Fig. 10


FOR VOLTAGES UP TO 250

| 1-30 | 10 |  |  |  |  |  | 2 | 1 | $1 / 1$ | $1 / 2$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 35-60 | 10 |  |  |  |  |  | 3 | 1\% | 6 | 3 |
| 65-100 | 10 | $51 /$ | 1/8 | 1 | 1 | $8 / 1$ |  | ... | . | . |
| 110-200 | 10 | $71 / 8$ | $\frac{3}{10}$ | 13 | $11 / 2$ | 118 |  | ... | -. | . $\cdot$ |
| 225-400 | 10 | 8 \% | $1 /$ | $17 /$ | 2 | 15/3 |  | ... | . | ... |
| 450-600 | 10 | $103 / 8$ | $1 / 6$ | $21 / 4$ | $21 / 2$ | 2 |  | - . |  | ... |

FOR VOLTAGES UP TO 600

|  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $35-70$ $\mathbf{c 5 - 1 0 0}$ | 10 10 | -7\% | 1/8 | 1 | i ${ }^{\text {a }}$ | 3 | 53/6 | 41/4 | \%/8 | $1{ }^{\text {n }}$ | 117 |
| ${ }^{110-200}$ | 10 | 96 |  | 13 | 13 | 11 | $\ldots$ | $\cdots$ |  | $\ldots$ |  |
| $225-400$ $450-600$ | 10 | 113/8/8 | $1 / 4$ | 121/4 | ${ }_{3}{ }^{1 / 2}$ | ${ }_{2}^{10}$ |  |  |  |  |  |

## KNIFE SWITCHES

Westinghouse Knife Switches are simple in design, substantial in construction and neat in appearance.
The current-carrying parts consist of a high grade drawn copper of guaranteed conductivity. The sectional areas and contact faces on all sliding and stationary parts have been calculated in accordance with the best practice and a liberal allowance has been made for overloads.
Two types of knife switches are listed: Types $A$ and $C$.
Approval-All of the switches listed conform to the requirements of the "National Electrical Code" and are included in the "List of Approved Fittings" issued by the NATIONAL BOARD OF FIRE UNDERWRITERS. When operating under normal conditions and within their rated capacities, the temperature rise of these switches is well within the limits specified by the Underwriters.
Temperature-The current-carrying parts adjacent to the contacts will carry their full rated current continuously with a maximum temperature rise of either 20 or 30 degrees Centigrade above the temperature of the surrounding atmosphere, depending upon the class of service mentioned below into which the switches are placed.
It is necessary that adjacent apparatus does not heat the switch; that conductors to the switch are ample to carry the current with a temperature rise not exceeding that of the switch; that reasonable ventilation is provided; that connections are clean and tight; and that the break jaw blades make good contact with the switch blade.

The 20 -degree rise basis is recommended when the maximum temperature of the air, where the switch is located, may be approximately 40 degrees Centigrade and the load practically continuous as on the generator, rotary or transformer systems.
The 30 -degree rise basis is recommended where the maximum temperature of the air, where the switch is located, may approximate 30 degrees Centigrade or less, and the load is intermittent, as on feeder circuits.

Switches of 1000 -ampere capacity and below have the same ratings for either alternating current or direct current on either the 20 or 30 -degree rise basis.

Switches of 1200 -ampere capacity D.C. and larger are given the following lower ratings for alternating current, and are not guaranteed to carry more than their rated current.

|  | $20^{\circ}$ RIS |  | $30^{\circ}$ RISE |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| D.C. | 25-Cy. | $60-\mathrm{Cy}$. | D.C. | $25-\mathrm{Cy}$ | $60-\mathrm{Cy}$. |
| 1200 | 1100 | 1100 | 1000 | 1000 | 1000 |
| 1600 | 1400 | 1200 | 1300 | 1200 | 1100 |
| 2000 | 1800 | 1600 | 1600 | 1400 | 1200 |
| 3000 | 2500 | 2200 | 2400 | 2000 | 1800 |
| 4000 | 3400 | 2800 | 3200 | 2700 | 2200 |
| 6000 | 4200 | 3800 | 4500 | 3200 | 2800 |

Momentary Current-The maximum momentary current passing through knife switches should not be greater, owing to mechanical and electrical limitations, than 50 times their normal 60 -cycle 20 -degree ampere rating for one second. If the switches will be subjected to greater current momentarily then this, a switch of larger normal rating (amperes) should be used, as they are both mechanically and electrically stronger.
Finish-Types A and C front-connected switches have plain finish. They can also be furnished with satin finish or polished finish at an increase in price.
Type A rear-connected switches have satin finish. They can also be furnished with plain finish at a reduction in price, or with polished finish at an increase in price.

Handles-Spade handles are regularly furnished on all four-pole switches and on all three-pole switches above 600 -ampere capacity. All other switches have straight handles. Switches shipped with straight handles do not have the cross bar drilled for the mounting screws of the spade handles. If spade handles are later supplied. arrangements should be made for drilling the cross bars to accommodate the spade handles.

Quick-Break Attachments-Types A and C switches can be supplied without or with quickbreak attachments, except for 30 amps .250 volts. Switches with quick-break attachments are recommended for use on circuits protected by fuses only, and on circuits where current has to be broken. For circuits protected by circuit-breakers, quickbreak attachments are not necessary as the breaker should always be used when disconnecting the circuit.

Fuses-Fused switches are arranged for National Electrical Code Standard Enclosed Fuses. The 800, 1000 and 1200 -ampere fused switches are arranged for two fuses in parallel.
High Jaws-All switches that are fused on the hinge jaws have high jaws to allow the switch handle and blades, when in the open position, to lie flat over the fuses. All switches that are fused on the break jaws have high break jaws to allow clearance between the switch handle and the fuses.

Bases-Types A and C front-connected switches are furnished mounted on high-grade slate bases with oil finish. They can also be furnished without bases at a reduction in price.
Type A rear-connected switches are furnished without bases. They can also be furnished with wood templates or slate or marble bases at an increase in price.

## Type A Switches

Construction-Type A switches have milled jaws and are of the highest grade of construction.

Front-Connected - Type A front - connected switches are listed up to 1200 amperes for maximum

## KNIFE SWITCHES-Continued

voltages of 250 D.C. or A.C. or 500 A.C.; and up to 600 amperes for maximum voltage of 600 D.C. or A.C.; fused or not fused; without quick-break attachments at 250 and 500 volts and with or without quick-break attachments at 600 volts; single or double-throw.

Rear-Connected with Round Studs-Type A rear-connected switches with round studs are listed in capacities up to 2000 amperes not fused or 1200 amperes fused; for maximum voltages of 250 D.C. or A.C. or 500 A.C. and up to 2000 amperes not fused or 600 amperes fused for maximum voltage of 600 D.C. or A.C., with or without quick-break attachments; single or double-throw.

Rear-Connected with Laminated Studs-Type A rear-connected switches with laminated studs are furnished with the conductor slots in the studs horizontal. They are listed in capacities from 1600 amperes to 6000 amperes, not fused; for maximum voltages of 250 D.C. or 500 A.C and 600 D.C. or A.C.; without quick-break attachments; single or double-throw.

Style numbers listed are for switches with hori-zontally-laminated studs. Switches with verticallylaminated studs can be supplied on order, and prices can be supplied on request.

## Type C Switches

Construction-Type $C$ switches have punched jaws. This is the chief difference in the construction between the types C and A switches and it results in a lower cost for the type $C$ switch.
Front-Connected-Type C switches are supplied in front-connection only. They are listed up to 200 amperes, fused or not fused; for maximum voltages of 250 D.C. or A.C., 500 A.C. and 600 D.C. or A.C., without quick-break attachments; at 250 and 500 volts and with or without quick-break attachments at 600 volts; single or double-throw.

## Instructions for Ordering

Style number and list price of types A and C front-connected switches include switch with plain finish, complete with terminals and slate base with oil finish, but without fuses.

Style number and list price of type A rearconnected switches with round studs include switch with satin finish without base or fuses; complete with sufficient nuts on each stud to clamp the switch and to make connections to carry the rated current; with terminals on one stud per pole on single-throw and on two studs per pole on doublethrow switches rated 800 amperes and below, and without terminals on switches rated above 800 amperes. If terminals are specified at time of entry of order, one stud per pole on single-throw and two studs per pole on double-throw switches, rated 1000 and 1200 amperes, will be supplied with terminals at the regular list price.

These switches can be supplied equipped with Westinghouse-Frankel Solderless Connectors if de-
sired. For prices see pages on WestinghouseFrankel Solderless Connectors.

Style number and list price of type A rearconnected switches with laminated studs include switch with satin finish without base or terminals.

When fuses are required with switches, they should be ordered as separate items-see pages listing "fuses."

When top-fused, single-throw switches are required they should be ordered by referring to the style number of the bottom-fused single-throw switch and stating: "Same as style number... except fused at top."

When terminals, other than those included in the style number are required, they should be ordered as separate items-see pages listing "Terminals" under "Switchboard Details."

When extra nuts are required they should be ordered as separate items-see pages on "Nuts" under "Switchboard Details."

When spade handles are required with switches other than four-pole or three-pole above 600 ampere capacity, the switches should be ordered by referring to the style number and stating: "Same as style number . . . . . . . except to have spade handle."


Three Type A Knife Switches. Rear Connected-Single Pole, Double-Throw. 3000 Amperes. 600 Volts, with Quick-Break Attachments

When switches are required with quick-break attachments and are not so listed, they should be ordered by referring to the style number of the switch without quick-break attachments and stating "Same as style number . . . . . . . except to have quick-break attachments."

When rear-connected switches with bases are required, they should be ordered by referring to the style number and stating: "Same as style number $\qquad$ except mounted on (giving the kind of base.)" Wood templates, slate or black marine marble bases of standard sizes, as shown in the tables of dimensions, can be supplied at the increase in price as shown in the price tables. If other than standard size bases are required or if marble bases with special finishes are required, they will be supplied at special prices.

## KNIFE SWITCHES-Continued

## TYPE A SWITCHES

## Front-Connected-Without Quick-Break Attachments-Plain Finish

250 VOLTS D-C. AND 500 VOLTS A-C.


Plain Pinish included in style number and price.
Satin Pinish, 30 to 200 amperes inclusive add 30 per cent; above 200 amperes add 20 per cent.
Polished Finish, add 10 per cent to price of satin finish.
Slate Bases included in style number and price.
Unmounted Switches, deduct 10 per cent
Terminals included in style number and price.
Spade Handles included in style number and price for all 4-pole switches and all 3-pole switches above $\mathbf{6 0 0}$ amperes. Straight handles are included on all other switches. For price of spade handles refer to page 1044.

Quick-Break Attachments, see page 1043 for additional price.
Shipping Weights, see page 1044.
*For 250 volts D.C. only.
$\ddagger$ For 500 volts A.C.
$\dagger$ All ratings below the 1200 ampere are D.C.or A. C. on either the 20 - or $\mathbf{3 0}$-degree rise basis. The $\mathbf{1 2 0 0}$ ampere rating is D.C. on the 30 -degree rise basis; for reduced ratings on A.C. and on the 20 -degree rise basis see page 1019.

KNIFE SWITCHES-Continued

## TYPE A SWITCHES

Front-Connected-Without Quick-Break Attachments-Plain Finish
250 VOLTS D-C. AND A-C.


Plain Finish included in style number and price.
Satin Finish, 30 to 200 amperes inclusive aid $\mathbf{3 0}$ per ceat; above 200 amperes add 20 per cent.
Polished Finish, add 10 per cent to price of satin finish.
Slate Bases included in style number and price.
Unmounted Switches, deduct 10 per cent.
Terminals included in style number and price.
Spade Handles included in style number and price for all 4-pole switches and all 3-pole switches above 600 amperes. Straight handles are included in all other switches. For price of spade handles refer to page 1044

Quick-Break Attachments, see page 1043 for additional price.
Single-Throw Switches Fused at Top can be furnished on special request.
Fuses not included in style number and price. See pages 1017 and 1018.
Shipping weights, see page 1044.
$\dagger$ All ratings below the 1200 ampere are D.C. or A.C. On either the 20 - or 30 -degree rise basis. The 1200 ampere rating is D.C. on the 30 -degree rise besis; for reduced ratings on A.C. and on the 20 -degree rise basis see page 1019.

## TYPE A SWITCHES

## Front-Connected-Without Quick-Break Attachments-Plain Finish

500 VOLTS A-C.

| Single-Throw - Fused At Bottom |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| Singlo-Pole |  |  | Doublo-Pole |  |  | Amps. $\dagger$ | Three-Pole |  |  | Four-Pole |  |  |
| Style No. | List Price Ea. | $\left\|\begin{array}{ll}\text { Net } & \mathrm{Wt} \\ \text { Lbs. } & \text { Ea } \\ \hline\end{array}\right\|$ | Style No. | $\left\lvert\, \begin{gathered} \text { List } \\ \text { Price Ea. } \end{gathered}\right.$ | $\begin{array}{ll} \begin{array}{ll} \text { Net } & \mathrm{Wt} \\ \text { Lbs. } & \text { Ea. } \end{array} \\ \hline \end{array}$ |  | Style No. | List Price Ea. | Net Wt Lbs. Ea | Style No. | List Price Ea. | Net Wt <br> Lbs. Ea |
| $\begin{aligned} & 255252 \\ & 255258 \\ & 258264 \\ & \hline \end{aligned}$ | 175 <br> 205 <br> 360 | $\begin{aligned} & 21 \\ & 331 \\ & 61 / 2 \end{aligned}$ | $\begin{aligned} & 255253 \\ & 255259 \\ & 255265 \\ & \hline \end{aligned}$ | $\begin{array}{\|r\|} \hline 265 \\ 305 \\ 545 \end{array}$ | $\begin{aligned} & 3 \\ & 43 / 4 \\ & \hline \end{aligned}$ | $\begin{array}{r}30 \\ 60 \\ 100 \\ \hline\end{array}$ | $\begin{array}{r} 228080 \\ 228081 \\ 228082 \\ \hline \end{array}$ | $\begin{array}{\|l\|l\|} \hline & 400 \\ 4 & 460 \\ 8 & 820 \\ \hline \end{array}$ | $\begin{array}{r} 71 / 2 \\ 83 / 4 \\ 17 \\ \hline \end{array}$ | $\begin{array}{\|l\|} 228089 \\ 228090 \\ 228091 \\ \hline \end{array}$ | 534 <br> 614 <br> 1094 | 12 <br> 19 <br> 27 |
| $\begin{aligned} & 255270 \\ & 255276 \\ & 255282 \\ & \hline \end{aligned}$ | $\begin{array}{r} 580 \\ 1285 \\ 1775 \end{array}$ | 10 18 25 | $\begin{array}{\|l\|} 255271 \\ 255277 \\ 255283 \\ \hline 25 \end{array}$ | $\begin{array}{r}870 \\ 1900 \\ 2865 \\ \hline\end{array}$ | 19 33 47 | $\begin{aligned} & 200 \\ & 400 \\ & 600 \end{aligned}$ | $\begin{array}{\|l\|} \hline 228083 \\ 228084 \\ 228085 \\ \hline \end{array}$ | 1310 <br> 2850 <br> 4000 | $\begin{aligned} & 25 \\ & 50 \\ & 65 \end{aligned}$ | $\begin{array}{\|l\|} 228092 \\ 228093 \\ 228094 \\ \hline \end{array}$ | 1748 <br> 3800 <br> 6334 <br> 88 | 42 72 91 |
| 262040 <br> 262052 <br> 262064 | 2750 31705 3725 | 38 45 49 |  | 4130 4660 5595 | 72 85 90 | $\begin{array}{r} 800 \\ 1000 \\ 1100 \end{array}$ | $\begin{array}{\|l\|} \hline 228086 \\ 228087 \\ 228088 \\ \hline \end{array}$ | 6200 7000 8400 | $\begin{aligned} & 108 \\ & 120 \\ & 130 \end{aligned}$ | 228095 <br> 228096 <br> 228097 | 8268 <br> 93 <br> 124 <br> 11200 | 140 155 170 |
| Doublo-Throw - Fused At Both Ends |  |  |  |  |  |  |  |  |  |  |  |  |
| - |  |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & 255256 \\ & 265262 \\ & 265268 \\ & \hline \end{aligned}$ | 335 <br> 400 <br> 710 | ${ }_{11} \begin{aligned} & 31 / 2 \\ & \end{aligned}$ | $\begin{array}{\|l\|} 255257 \\ 255263 \\ 255269 \\ \hline \end{array}$ | $\begin{array}{r} 500 \\ 600 \\ 1065 \\ \hline \end{array}$ | $\begin{array}{r} 5 \\ 9 \\ 17 \\ \hline \end{array}$ | $\begin{array}{r} 30 \\ 60 \\ 100 \end{array}$ | $\begin{aligned} & 228116 \\ & 228117 \\ & 228118 \\ & \hline \end{aligned}$ | 750 <br> 900 <br> 1800 | 10 15 27 | $\begin{array}{\|l\|} \hline 228125 \\ 228126 \\ 228127 \\ \hline \end{array}$ | 1000 1200 21 31 | 23 35 60 |
| $\begin{array}{\|} 255274 \\ 255280 \\ 256286 \\ \hline \end{array}$ | $\begin{aligned} & 1040 \\ & 2130 \\ & 3195 \end{aligned}$ | $\begin{aligned} & 17 \\ & 29 \\ & 37 \\ & \hline \end{aligned}$ | $\begin{array}{r} 255275 \\ 255281 \\ 255287 \\ \hline \end{array}$ | 1565 <br> 3195 <br> 4795 | $\begin{aligned} & 27 \\ & 51 \\ & 77 \end{aligned}$ | 200 <br> 400 <br> 600 <br> 8 | $\begin{array}{r} 228119 \\ 228120 \\ 228121 \\ \hline \end{array}$ | 2300 <br> 4800 <br> 7200 | $\begin{array}{r} 49 \\ 83 \\ 127 \\ \hline \end{array}$ | $\begin{array}{\|r\|} 228128 \\ 228129 \\ 228130 \\ \hline \end{array}$ | $\begin{aligned} & 3132 \\ & 6000 \\ & 9600 \\ & \hline \end{aligned}$ | $\begin{array}{r}74 \\ 127 \\ 146 \\ \hline\end{array}$ |
| $\begin{array}{\|l\|} \hline 262048 \\ 262060 \\ 262072 \end{array}$ | $\begin{aligned} & 4880 \\ & 5320 \\ & 6210 \end{aligned}$ | 46 55 62 | $\left\|\begin{array}{\|l\|} 262049 \\ 262061 \\ 262073 \end{array}\right\|$ | 73  <br> 79 25 <br> 93 95 | $\begin{array}{r} 90 \\ 110 \\ 122 \end{array}$ | 800 1000 1100 | $\begin{array}{r} 228122 \\ 228123 \\ 228124 \\ \hline \end{array}$ | $\begin{aligned} & 3 \\ & \hline 110000 \\ & 12000 \\ & 14000 \end{aligned}$ | $\begin{aligned} & 160 \\ & 176 \\ & 192 \end{aligned}$ | $\left\lvert\, \begin{aligned} & 228131 \\ & 228132 \\ & 228133 \end{aligned}\right.$ | $\left\|\begin{array}{l} 14668 \\ 160 \\ 18060 \\ 18668 \end{array}\right\|$ | 210 240 270 |

Plain Pinish included in style number and price.
Satin Finish, 30 to 200 amperes inclusive add 30 per cent; above 200 amperes, add 20 per cent.
Polished Finigh, add 10 per cent to price of satin finish.
Slate Bases included in style number and price.
Unmounted Switches, deduct 10 per cent.
Terminals included in style number and price.
Spade Handles included in style number and price for all 4-pole awitches and all 3-pole switches above 600 amperes. Straight handles are included on all other switches. Por price of spade handles refer to page 1044

Quick-Break Attachments, see page 1043 for additional price. •
Singlo-Throw Switches Fused at Top can be furnished on special request.
Fuses not included in style number and price. See pages 1017 and 1018.
Shipping Weights, see page 1044.
$\dagger$ All ratings below 1100 ampere are A.C. on either the 20 or 30 -degree rise basis. The 1100 ampere rating is A.C. on the $30-$ degree rise besis. For reduced ratings on the 20 -degree rise basis see page 1019.

KNIFE SWITCHES-Continued

## TYPE A SWITCHES

Front-Connected-With or Without Quick-Break Attachments-Plain Finish
600 VOLTS D-C. AND A-C.

| Single-Throw - Not Fused |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| With Quick-Break Attachments |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| Singlo-Pole |  |  | Double-Pole |  |  | $\underset{f}{\text { Amps. }}$ | Three-Pole |  |  | Four-Pole |  |  |
| $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | $\underset{\substack{\text { List } \\ \text { Price Ea. } \\ \hline}}{ }$ | $\begin{array}{ll} \text { Net } & \text { Wt. } \\ \text { Lbs. } & \text { Ea } \\ \hline \end{array}$ | $\begin{aligned} & \text { Style } \\ & \text { No. } \\ & \hline \end{aligned}$ | $\begin{gathered} \text { List } \\ \text { Price Ea. } \end{gathered}$ | $\left\lvert\, \begin{array}{ll} \text { Net } & \text { Wt. } \\ \text { Lbs. } & \text { Ea. } \end{array}\right.$ |  | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ |  | $\left\lvert\, \begin{array}{cc} \text { iet } & \mathrm{Wut} \\ \text { Lbs. } & \text { Ea. } \\ \hline \end{array}\right.$ | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | $\begin{array}{\|c\|} \hline \text { List } \\ \text { Price Ea. } \\ \hline \end{array}$ | Net Wt. Lbs. Ea. |
| $\left.\begin{array}{\|l\|} \hline 228134 \\ 228135 \\ 228136 \end{array} \right\rvert\,$ | 150 <br> 180 <br> 276 | 211/3 | ( 2288144 | 8272 <br> 290 <br> 500 | $51 / 4$ 9 9 | $\begin{array}{r} 30 \\ 60 \\ 100 \end{array}$ | $\left\lvert\, \begin{aligned} & 228154 \\ & 228155 \\ & 228150 \\ & 228150 \end{aligned}\right.$ | $\begin{array}{\|cc\|} \hline & 4 \end{array} 38$ | $\begin{gathered} 7 \\ 8 \\ 143 / 2 \end{gathered}$ | $\begin{array}{\|l\|} 228184 \\ 228165 \\ 228168 \\ 20 \end{array}$ | $\left\lvert\, \begin{array}{rr} 8 & 602 \\ 6 & 38 \\ 11 & 00 \end{array}\right.$ | 10 11 20 |
| $\left\|\begin{array}{l} 228137 \\ 228139 \\ 228140 \\ 2814 \end{array}\right\|$ | 440 936 1238 | 6 10 14 | \| 2288147 | 800 <br> 1700 <br> 2250 | $141 / 4$ <br> ${ }_{22}{ }^{26}$ | $\begin{aligned} & 200 \\ & 400 \\ & 800 \\ & \hline \end{aligned}$ | $\left\|\begin{array}{\|l\|}228157 \\ 228158 \\ 228160\end{array}\right\|$ | 1280 2720 3800 | 25 <br> 45 <br> 44 | $\begin{array}{\|l\|} \hline 228187 \\ 228168 \\ 228170 \\ 228 \end{array}$ | 1760 37 49 49 | 33 <br> 60 <br> 72 |
| Without Quick-Break Attachments |  |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & 228141 \\ & 228142 \\ & 228143 \end{aligned}$ | 118 1 1 285 38 | $\begin{aligned} & 21 / 1 \\ & 21 / 1 \\ & 31 / 21 \end{aligned}$ | $\left\|\begin{array}{l\|l\|} \hline 288151 \\ 228152 \\ 228153 \end{array}\right\|$ | $\begin{aligned} & 212 \\ & 230 \\ & 400 \\ & \hline \end{aligned}$ | $\begin{aligned} & 51 / 2 \\ & 59 / 4 \\ & \hline \end{aligned}$ | $\begin{array}{r} 30 \\ 60 \\ 100 \\ \hline \end{array}$ | $\begin{aligned} & 228181 \\ & \begin{array}{l} 228162 \\ 228162 \end{array} \\ & \hline \end{aligned}$ | $\begin{aligned} & 340 \\ & 368 \\ & 640 \\ & \hline \end{aligned}$ | $\begin{gathered} 7 \\ 8 \\ 141 / 2 \end{gathered}$ | $\left\|\begin{array}{l} 228171 \\ 228172 \\ 228173 \\ 23817 \end{array}\right\|$ | 470 <br> 5068 <br> 880 | 10 <br> 11 <br> 20 |
| Double-Throw - Not Fused |  |  |  |  |  |  |  |  |  |  |  |  |
| With Quick-Break Attachments |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| $\left\|\begin{array}{l} 228174 \\ 228175 \\ 228176 \end{array}\right\|$ | $\begin{aligned} & 264 \\ & 278 \\ & 408 \end{aligned}$ | $2^{3} \mathrm{3} 4$ <br> 5 | $\left\|\begin{array}{l} 228184 \\ 228185 \\ 228188 \end{array}\right\|$ | $\begin{array}{l\|ll\|} \hline 1 & 476 \\ 5 & 5 & 00 \\ 8 & 740 \\ \hline \end{array}$ | $\begin{aligned} & 10 \\ & 11 \\ & 15 \end{aligned}$ | $\begin{array}{r} 30 \\ 60 \\ 100 \end{array}$ | $\left\|\begin{array}{l} 228194 \\ 228195 \\ 228198 \end{array}\right\|$ |  | $\begin{aligned} & 15 \\ & 161 \\ & 24 \end{aligned}$ | $\left\lvert\, \begin{aligned} & 228204 \\ & 228205 \\ & 228206 \\ & 2282 \end{aligned}\right.$ | $\begin{aligned} & 1052 \\ & 1100 \\ & 1628 \end{aligned}$ | 20 21 32 |
| $\begin{aligned} & 228177 \\ & 228179 \\ & 228180 \\ & \hline \end{aligned}$ | $\begin{array}{r} 660 \\ 1376 \\ 1760 \\ \hline \end{array}$ | $\begin{array}{r} 9 \\ 17 \\ 22 \\ \hline \end{array}$ | $\begin{array}{\|} 228187 \\ 228188 \\ 228180 \\ \hline \end{array}$ | $\begin{array}{\|l\|l\|} \hline & 12000 \\ \hline & 25000 \\ \hline & 3200 \\ \hline \end{array}$ | $\begin{aligned} & 22 \\ & 38 \\ & 50 \end{aligned}$ | $\begin{aligned} & 200 \\ & 400 \\ & 800 \\ & \hline \end{aligned}$ | $\begin{array}{\|l\|} \hline 288197 \\ 228189 \\ 228200 \\ \hline 2 \end{array}$ | $\begin{array}{\|l\|l\|} \hline 7 & 1920 \\ 9 & 4000 \\ 0 & 5120 \\ \hline \end{array}$ | $\begin{aligned} & 38 \\ & 68 \\ & 80 \\ & \hline \end{aligned}$ | $\begin{aligned} & 228207 \\ & 228209 \\ & 228210 \\ & \hline \end{aligned}$ | $\begin{aligned} & 2640 \\ & 5500 \\ & 7040 \\ & \hline \end{aligned}$ | $\begin{array}{r} 51 \\ 90 \\ 110 \\ \hline \end{array}$ |
| Without Quick-Break Attachments |  |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{array}{\|l\|} 228181 \\ 228182 \\ 228183 \end{array}$ | $\begin{aligned} & 236 \\ & 2488 \\ & 358 \\ & \hline \end{aligned}$ | $\begin{aligned} & 2^{3 / 6} \\ & 3 \\ & 5 \\ & \hline \end{aligned}$ | $\begin{array}{\|r\|} \hline 228191 \\ 228193 \\ 228193 \end{array}$ | $\begin{array}{l\|ll} \hline 1 & 426 \\ 2 & 450 \\ 3 & 650 \\ \hline \end{array}$ | $\begin{aligned} & 10 \\ & 11 \\ & 15 \\ & \hline \end{aligned}$ | $\begin{array}{r} 30 \\ 60 \\ 100 \\ \hline \end{array}$ | $\begin{aligned} & 228201 \\ & 228202 \\ & 228203 \end{aligned}$ | $\begin{array}{r\|r\|} \hline & 684 \\ \hline & 7820 \\ 3 & 7040 \end{array}$ | $\begin{aligned} & 15 \\ & 161 / 4 \\ & 24 \end{aligned}$ | $\left\lvert\, \begin{aligned} & 228211 \\ & 2282212 \\ & 228213 \end{aligned}\right.$ | $\begin{array}{\|r\|r} \hline 1 & 942 \\ 9890 \\ \hline 3 & 1430 \end{array}$ | ( ${ }_{21}^{20} 11 / 2$ |

[^46]
## KNIFE SWITCHES-Continued

## TYPE A SWITCHES

Front-Connected-With or Without Quick-Break Attachments-Plain Finish 600 VOLTS D-C. AND A-C.

| Single-Throw - Fused At Bottom |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| With Quick-Break Attachments |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| Singlo-Pole |  |  | Double-Pole |  |  | $\underset{\dagger}{\text { Amps. }}$ | Throo-Pole |  |  | Four-Pole |  |  |
| $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | $\underset{\text { Price Ea. }}{\text { List }}$ | $\begin{aligned} & \text { Net } \\ & \text { Lbs. } \\ & \text { Lbet } \\ & \hline \end{aligned}$ | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | $\begin{gathered} \text { List } \\ \text { Price Ea. } \\ \hline \end{gathered}$ | $\begin{array}{ll} \begin{array}{ll} \text { Net } & \mathrm{W} \\ \mathrm{Wbs} . \\ \text { Lbs. } & \text { Ea. } \end{array} \\ \hline \end{array}$ |  | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | $\left\lvert\, \begin{gathered} \text { List } \\ \text { Price Ea. } \end{gathered}\right.$ | $\begin{array}{\|l} \mathrm{Net} \\ \mathrm{Nt} \\ \text { Lbs. } \mathrm{Ea} \end{array}$ | $\begin{aligned} & \text { Style } \\ & \text { No. } \\ & \hline \end{aligned}$ |  | $\left\lvert\, \begin{aligned} & \text { Net } \\ & \text { Wbs. } \\ & \text { Lbs. } \end{aligned}\right.$ |
| $\begin{array}{\|l\|} \hline 228214 \\ 228215 \\ 228216 \\ \hline \end{array}$ | $\begin{array}{r} 8218 \\ \begin{array}{r} 2 \\ 284 \\ 3980 \end{array} \end{array}$ | $\begin{aligned} & 31 / 2 \\ & 41 / 2 / 2 \\ & 81 / 2 \end{aligned}$ | $\begin{aligned} & 228223 \\ & 228224 \\ & 228225 \\ & \hline \end{aligned}$ | $\begin{array}{r} 392 \\ 4 \\ 4 \\ \hline \end{array}$ | $\begin{gathered} 83 / 4 \\ 919 \end{gathered}$ | $\begin{array}{r} 30 \\ 60 \\ 100 \\ \hline \end{array}$ | $\begin{array}{r} 228232 \\ 228233 \\ 228234 \\ \hline \end{array}$ | $\begin{array}{r} 8630 \\ 6882 \\ 1136 \\ \hline \end{array}$ | 22 <br> 23 <br> 45 | $\left\|\begin{array}{l} 228241 \\ 228242 \\ 228243 \end{array}\right\|$ | $\begin{array}{r} 866 \\ 938 \\ 1562 \end{array}$ | $\begin{aligned} & 321 / 2 \\ & 34 \\ & 67 \end{aligned}$ |
| $\begin{array}{\|l\|} \hline 228217 \\ 228218 \\ 228219 \\ \hline \end{array}$ | $\begin{array}{r}618 \\ 1294 \\ 1734 \\ \hline\end{array}$ | 17 28 36 |  | 1120 2350 3150 | 32 49 62 | $\begin{aligned} & 200 \\ & 400 \\ & \hline 600 \\ & \hline \end{aligned}$ | $\begin{array}{\|l\|} 228235 \\ 228236 \\ 228237 \\ \hline \end{array}$ | \|r|r|r | $6931 / 2$ 1105 130 | $\left\lvert\, \begin{aligned} & 228244 \\ & 228245 \\ & 228246 \\ & \mid \end{aligned}\right.$ | 2464 51170 6930 | 104 156 196 |
| Without Quick-Break Attachments |  |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{array}{\|l\|} \hline 228220 \\ 2328221 \\ 228222 \\ \hline \end{array}$ | $\begin{array}{ll} 1 & 84 \\ 2 & 84 \\ 3 & 48 \\ \hline \end{array}$ | $\begin{aligned} & 31 / 3 / \\ & 8, ~ \\ & 81 / 2 \\ & \hline \end{aligned}$ | $\begin{array}{\|l\|} \hline 228229 \\ 228230 \\ 228231 \\ \hline \end{array}$ | $\begin{aligned} & 332 \\ & \mathbf{3} 70 \\ & 630 \\ & \hline \end{aligned}$ | $\begin{array}{r} 83 / 1 / 2 \\ 19^{1 / 2} \\ \hline \end{array}$ | $\begin{array}{r} 30 \\ 60 \\ 100 \\ \hline \end{array}$ | $\left\|\begin{array}{l\|} \hline 228238 \\ 2288238 \\ 228240 \end{array}\right\|$ | $\begin{array}{\|r\|r\|} \hline 534 \\ \hline 8 & 5 \\ \hline & 52 \\ \hline & 10 \\ \hline \end{array}$ | $\begin{aligned} & 22 \\ & 23 \\ & 45 \\ & \hline \end{aligned}$ | $\left\lvert\, \begin{array}{l\|} \hline 228247 \\ \hline 228248 \\ 228249 \\ \hline \end{array}\right.$ | 734 81814 1388 | $321 / 2$ <br> 34 <br> 67 |
| Double-Throw - Fused At Both Ends |  |  |  |  |  |  |  |  |  |  |  |  |
| With Quick-Break Attachments |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  | - |  |  |  |  |  |  |  |  |
| $\left\|\begin{array}{l} 228288 \\ 2288287 \\ 2282888 \\ 208 \end{array}\right\|$ | $\begin{aligned} & 374 \\ & 408 \\ & 688 \\ & \hline \end{aligned}$ | $\begin{aligned} & 911 / 2 \\ & 10^{2} \\ & 15 \\ & \hline \end{aligned}$ | $\begin{array}{r} 228295 \\ 228296 \\ 228297 \\ \hline \end{array}$ | $\begin{array}{r} 674 \\ 7440 \\ 1250 \\ \hline \end{array}$ | $\begin{aligned} & 15 \\ & 16 \\ & 30 \end{aligned}$ | $\begin{array}{r} 30 \\ 80 \\ 100 \\ \hline \end{array}$ | $\begin{array}{r} 228304 \\ 228305 \\ 228308 \\ \hline \end{array}$ | $\begin{array}{\|l\|l\|} \hline 1084 \\ \hline 5 & 10 \\ \hline & 81 \\ 8 & 20 \\ \hline \end{array}$ | $\begin{aligned} & 26 \\ & 27 \\ & 52 \end{aligned}$ | $\begin{array}{\|l\|} 228313 \\ 228313 \\ 228314 \\ 228315 \end{array}$ | $\begin{array}{\|l\|} 1492 \\ 14828 \\ 2750 \\ \hline \end{array}$ | $\begin{aligned} & 35 \\ & 38 \\ & 70 \end{aligned}$ |
| $\begin{array}{\|l\|} \hline 228389 \\ 228290 \\ 228291 \\ \hline \end{array}$ | 1046 1980 2970 | $\begin{aligned} & 28 \\ & 42 \\ & 53 \\ & \hline \end{aligned}$ | 2282988 <br> 228299 <br> 228300 | $\begin{array}{\|l\|l\|} \hline 19 & 00 \\ 36 & 00 \\ 54 & 00 \end{array}$ | $\begin{aligned} & \hline 50 \\ & 74 \\ & 90 \\ & \hline \end{aligned}$ | $\begin{aligned} & 200 \\ & 400 \\ & 600 \\ & \hline \end{aligned}$ | $\begin{array}{\|} \hline 228307 \\ 228308 \\ \mathbf{2 2 8 3 0 9} \\ \hline \end{array}$ | $\begin{array}{\|l\|l\|l\|} \hline 704040 \\ 8 & 57 & 60 \\ \hline 9 & 864040 \\ \hline \end{array}$ | $\begin{gathered} 76 \\ 100 \\ 130 \end{gathered}$ | $\begin{array}{\|l} 228316 \\ 228317 \\ 228318 \\ \hline \end{array}$ | $\begin{array}{r} 4180 \\ 7920 \\ 11880 \\ \hline \end{array}$ | $\begin{aligned} & 102 \\ & 135 \\ & 175 \\ & \hline \end{aligned}$ |
| Without Quick-Break Attachments |  |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{array}{\|l\|} \hline 228292 \\ 2282983 \\ 228294 \\ \hline \end{array}$ | $\begin{aligned} & 312 \\ & 358 \\ & 834 \end{aligned}$ | $\begin{aligned} & 91 / 2 \\ & 10^{2 / 2} \\ & 15 \end{aligned}$ | $\left\lvert\, \begin{aligned} & 228301 \\ & 228302 \\ & 228303 \end{aligned}\right.$ | $\begin{array}{rrr} 5 & 42 \\ 6 & 0 \\ 11 & 00 \\ 11 & 50 \end{array}$ | $\begin{aligned} & 15 \\ & 16 \\ & 30 \end{aligned}$ | $\begin{array}{r} 30 \\ 80 \\ 100 \\ \hline \end{array}$ | $\left\|\begin{array}{\|l\|} 228310 \\ 2283 \\ 228311 \\ 228312 \end{array}\right\|$ | $\begin{array}{\|l\|l\|l\|} \hline 0 & 9 & 40 \\ \hline & 10 & 40 \\ 2 & 18 & 40 \\ \hline \end{array}$ | $\begin{array}{r} 26 \\ 27 \\ 52 \\ \hline \end{array}$ | $\left\lvert\, \begin{aligned} & 228319 \\ & 228320 \\ & 228321 \\ & 2 \end{aligned}\right.$ | $\begin{aligned} & 1250 \\ & 1350 \\ & 2530 \end{aligned}$ | $\begin{aligned} & 35 \\ & 38 \\ & 70 \\ & \hline \end{aligned}$ |

Plain Pinish included in style number and price.
Satin Finish, $\mathbf{3 0}$ to 200 amperes inclusive add $\mathbf{3 0}$ per cent: above $\mathbf{2 0 0}$ amperes add $\mathbf{2 0}$ per cent.
Polished Finish, add 10 per cent to price of satin finish.
Slate Bases included in style number and price.
Unmounted Switches, deduct 10 per cent.
Terminals included in style number and price.
Spade Handles included in style number and price for all 4-pole switches and all 3-pole switches above $\mathbf{6 0 0}$ amperes. Straight handles are included on all other switches. For price of spade handles refer to page 1044.

Quick-Break Attachments, see page 1043 for additional price.
Single-Throw Switches Fused at Top can be furnished on special request.
Fuses not included in style number and price. See pages 1017 and 1018.
Shipping Weights, see page 1044.
$\dagger$ All ratings are D.C. or A.C. on either the $\mathbf{2 0}$ - or $\mathbf{3 0 - d e g r e e ~ r i s e ~ b a s i s . ~}$

## KNIFE SWITCHES-Continued

## TYPE A SWITCHES

## Rear-Connected-Without Quick-Break Attachments-Satin Finish

250 VOLTS D-C. AND 500 VOLTS A-C.


Satin Finish included in style number and price.
Polished Finish, add 10 per cent to satin finish price.
Plain Finish, 30 to 400 amperes inclusive deduct 10 per cent from satin finish price; above 400 amperes deduct 5 per cent.
Bases not included in style number or price. For switches mounted on wood templates, slate or marble bases add 10, 15 or 20 per cent respectively to the list price.

Terminals included in style number and price on one stud per pole on single-throw and on two studs per pole on double-throw writches $\mathbf{8 0 0}$ amperes and below. If specified at entry of order, they will be similarly supplied on the $\mathbf{1 0 0 0}$ ampere switch at regular price. For additional terminals refer to pages under "switchboard details."

Sufficient Nuts per stud. to clamp the switch and to make connections to carry the rated current, are included in price of round-stud switches, but not of laminated-stud switches.

Stops not included in style number or price. Refer to list at end of knife-switch tables.
Spade Handles included in style number and price for all four-pole switches and all three-pole switches above 600 amperes. Straight handles are included on all other switches. For price of spade handles refer to page 1044.

Square Posts regularly supplied on all switches.
Shipping Weights, see page 1044.
*For 250 volts D.C. only.
$\ddagger$ For 500 volts A.C.
$\dagger$ All ratings below the 1200 ampere are D.C. or A.C. on either the 20 -or 30 -degree rise basis. For the 1200 ampere and above the ratings are D.C. on the 30 -degree rise basis; for reduced ratings on A.C. and on the 20 -degree rise basis see page 1019 .

## KNIFE SWITCHES-Continued

## TYPE A SWITCHES

Rear-Connected-Without Quick-Break Attachments-Satin Finish
250 VOLTS D-C. AND 500 VOLTS A-C.

| Double-Throw - Not Fused |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| With Round Studs |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| Single-Pole |  |  | Double-Pole |  |  | Max. Amps. R D.C Rating | Three-Pole |  |  | Four-Pole |  |  |
| Style No. | List Price Ea. | $\left\lvert\, \begin{array}{ll} \text { Net } & \text { Wt } \\ \text { Lbs. } & \text { Ea. } \end{array}\right.$ | Style <br> No. | $\begin{gathered} \text { List } \\ \text { Price Ea. } \end{gathered}$ | Net Wt. Lbs. Ea |  | Style No. | List Price Ea. | Net Wt. Lbs. Ea. | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | List Price Ea | Net Wt. Lbs. Ea. |
| $\begin{array}{r} 189804 \\ 2809914 \\ 189812 \\ \hline \end{array}$ | $\begin{array}{\|l\|} \hline \$ 1 \\ \hline \end{array} 98$ | $\begin{aligned} & 11 / 2 \\ & 11 / 2 \\ & 11 / 2 \\ & \hline \end{aligned}$ | $\left\lvert\, \begin{aligned} & \mid 189805 \\ & 280915 \\ & 189813 \end{aligned}\right.$ | $\begin{array}{lll} \hline \$ 250 \\ 3 & 46 \\ 370 \end{array}$ | $\begin{aligned} & 2 \\ & 2 \\ & 2 \end{aligned}$ | $\begin{aligned} & * 30 \\ & +30 \\ & 60 \end{aligned}$ | $\left\|\begin{array}{\|l\|} 189806 \\ 280916 \\ 189814 \end{array}\right\|$ | $\begin{array}{r} 375 \\ 520 \\ 556 \end{array}$ | $\begin{aligned} & 23 / 4 \\ & 23 / 4 \\ & 234 \\ & \hline \end{aligned}$ | 189807 <br> 280917 <br> 189815 | $\$ 500$ <br> 700 <br> 740 | $\begin{aligned} & 31 / 212 \\ & 31 / 2 \\ & 31 / 2 \end{aligned}$ |
| $\begin{aligned} & \overline{189828} \\ & 189844 \\ & 189876 \end{aligned}$ | 352 560 1238 | 2 4 7 | $\left\lvert\, \begin{aligned} & \overline{189829} \\ & 189845 \\ & 189877 \end{aligned}\right.$ | $\begin{array}{r} 640 \\ 1020 \\ 2250 \end{array}$ | $\begin{array}{r} 4 \\ 7 \\ 17 \end{array}$ | 100 200 400 | 189830 <br> 189846 <br> 189878 | $\begin{array}{r} 960 \\ 1530 \\ 3375 \end{array}$ | 51/2 10 24 | $\begin{aligned} & 189831 \\ & 189847 \\ & 189879 \end{aligned}$ | $\begin{aligned} & 1280 \\ & 2040 \\ & 4500 \end{aligned}$ | 8 15 35 |
| $\begin{aligned} & 189892 \\ & 230530 \\ & 230538 \end{aligned}$ | $\begin{aligned} & 1734 \\ & 3080 \\ & 3410 \end{aligned}$ | 10 14 23 | $\left\|\begin{array}{l} 189893 \\ 230531 \\ 230539 \end{array}\right\|$ | 3150 5600 6200 | 27 35 63 | $\begin{array}{r}600 \\ 800 \\ 1000 \\ \hline\end{array}$ | $\left.\begin{array}{\|l\|} 189894 \\ 230532 \\ 230540 \end{array} \right\rvert\,$ | $\begin{aligned} & 4725 \\ & 8400 \\ & 9300 \end{aligned}$ | $\begin{aligned} & 36 \\ & 50 \\ & 78 \end{aligned}$ | $\begin{aligned} & 189895 \\ & 230533 \\ & 230541 \end{aligned}$ | $\left\{\begin{array}{l} 6300 \\ 11200 \\ 12400 \end{array}\right.$ | $\begin{aligned} & 52 \\ & 68 \\ & 95 \end{aligned}$ |
| $\begin{aligned} & 230546 \\ & 230554 \\ & 230562 \\ & \hline \end{aligned}$ | $\begin{array}{l\|l\|l\|} \hline 4290 \\ 4 & 57 & 20 \\ 7 & 7920 \\ \hline \end{array}$ | $\begin{aligned} & 35 \\ & 40 \\ & 70 \\ & \hline \end{aligned}$ | $\begin{array}{r} 230547 \\ 230555 \\ 230563 \\ \hline \end{array}$ | $\begin{array}{\|rr\|} \hline 78 & 00 \\ 104 & 00 \\ 144 & 00 \\ \hline \end{array}$ | $\begin{array}{r} 68 \\ 71 \\ 133 \\ \hline \end{array}$ | 1200 1600 2000 | $\begin{array}{r} 230548 \\ 230556 \\ 230564 \\ \hline \end{array}$ | $\begin{array}{ll} 117 & 00 \\ 156 & 00 \\ 216 & 00 \\ \hline \end{array}$ | $\begin{aligned} & 101 \\ & 104 \\ & 199 \end{aligned}$ | $\begin{array}{r} 230549 \\ 230557 \\ 230565 \\ \hline \end{array}$ | $\begin{array}{\|ll\|} 156 & 00 \\ 208 & 00 \\ 288 & 00 \\ \hline \end{array}$ | $\begin{aligned} & 137 \\ & 137 \\ & 262 \\ & \hline \end{aligned}$ |
| With Horizontally-Laminated Studs |  |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & 260490 \\ & 260298 \\ & 259682 \\ & \hline \end{aligned}$ | $\begin{array}{r} 5720 \\ 7920 \\ 18800 \\ \hline \end{array}$ | $\begin{aligned} & 54 \\ & 59 \\ & 82 \end{aligned}$ | $\begin{array}{\|l\|} \hline 260491 \\ 260299 \end{array}$ | $\left\|\begin{array}{ll} 104 & 00 \\ 144 & 00 \end{array}\right\|$ | 114 118 | $\begin{aligned} & 1600 \\ & 2000 \\ & 3000 \end{aligned}$ | $\begin{array}{\|l\|} 260492 \\ 260300 \\ 259684 \\ \hline \end{array}$ | $\begin{array}{ll} 156 & 00 \\ 216 & 00 \\ 521 & 00 \\ \hline \end{array}$ | $\begin{aligned} & 168 \\ & 178 \\ & 245 \end{aligned}$ | $\left\|\begin{array}{\|l} 260493 \\ 260301 \end{array}\right\|$ | $\begin{aligned} & 20800 \\ & 28800 \end{aligned}$ | $\begin{aligned} & 222 \\ & 236 \end{aligned}$ |
| 259994 | 26400 | 139 | . ...... |  |  | 4000 | ........ | 1....... | ....... | . | ........ | ....... |

Satin Finish included in style number and price.
Polished Finish, add 10 per cent to satin finish price.
Plain Finish, 30 to 400 amperes inclusive deduct 10 per cent from satin finish price; above $\mathbf{4 0 0}$ amperes deduct 5 per cent.
Bases not included in style number or price. For switches mounted on wood templates, slate or marble bases add 10, 15 or 20 per cent respectively to the list price.

Terminals included in style number and price on one stud per pole on single-throw and on two studs per pole on double-throw switches $\mathbf{8 0 0}$ amperes and below. If specified at entry of order, they will be similarly supplied on the $\mathbf{1 0 0 0}$ ampere switch at regular price. For additional terminals refer to pages under "switchboard details."

Sufficient Nuts per stud, to clamp the switch and to make connections to carsy the rated current. are included in price of round-stud switches, but not of laminated-stud switches.

Stops not included in style number or price. Refer to list at end of knife switch tables.
Spade Handles included in style number and price for all four-pole switches and all three-pole switches above $\mathbf{6 0 0}$ amperes. Straight handles are included on all other switches. For price of spade handles refer to page 1044

Square Posts regularly supplied on all switches.
Shipping Weights, see page 1044.
*For 250 volts D.C. only.
$\ddagger$ For 500 volts A.C.
$\dagger$ All ratings below the 1200 -ampere are D.C. or A.C. on either the 20 - or 30 -degree rise basis. For the 1200 -ampere and above the ratings are D.C. on the 30 -degree rise basis; for reduced ratings on A.C. and on the 20 -degree rise basis see page 1019.

KNIFE SWITCHES-Continued

## TYPE A SWITCHES

## Rear-Connected-With Quick-Break Attachments-Satin Finish

250 VOLTS D-C. AND 500 VOLTS A-C.

| Single-Throw - Not Fused |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| With Round Studs |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| Single-Pole |  |  | Double-Pole |  |  |  | Throo-Pole |  |  | Four-Pole |  |  |
| Style No. | $\begin{gathered} \text { List } \\ \text { Price Ea. } \end{gathered}$ | $\left\lvert\, \begin{array}{ll} \text { Net } & \mathrm{Wt} \text { t. } \\ \text { Lbs. } & \text { Ea. } \end{array}\right.$ | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | $\begin{gathered} \text { List } \\ \text { Price Ea. } \\ \hline \end{gathered}$ | $\begin{array}{ll}  & \begin{array}{ll} \text { Net } & \mathrm{Wt} \\ \text { Lbs. } & \text { Ea. } \end{array} \end{array}$ |  | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | $\begin{array}{\|c\|} \hline \text { List } \\ \text { Price Ea. } \end{array}$ | $\left\lvert\, \begin{array}{ll} \text { Net } \\ \text { Lbs. } & \text { Et. } \end{array}\right.$ | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | $\begin{array}{\|c\|} \hline \text { List } \\ \text { Price Ea. } \end{array}$ | $\begin{aligned} & \text { Net } \\ & \text { Wbs. } \\ & \text { Lbs. } \end{aligned}$ |
| 280918 <br> 189818 <br> 189832 | $\begin{array}{r}8192 \\ 200 \\ 310 \\ \hline\end{array}$ | ${ }_{1}^{1} 13 / 2$ | $\left\|\begin{array}{\|l\|} 280918 \\ 189817 \\ 189833 \end{array}\right\|$ | $\begin{array}{\|r\|} \hline \end{array} \begin{array}{r} 354 \\ 370 \\ 570 \end{array}$ | $\begin{aligned} & 11 / 2 / 2 \\ & \frac{1}{3} / 2 \end{aligned}$ | $\begin{array}{r} 30 \\ 60 \\ 100 \end{array}$ | $\left.\begin{array}{\|} 280920 \\ 189818 \\ 189834 \end{array} \right\rvert\,$ |  | $\begin{aligned} & 214 \\ & 214 \\ & 41 / \end{aligned}$ | $\left\|\begin{array}{\|c\|} \hline 280921 \\ 189819 \\ 189835 \end{array}\right\|$ | $\begin{array}{r} 8712 \\ 7440 \\ 1145 \end{array}$ |  |
| $\begin{array}{\|} 189848 \\ 189880 \\ 189898 \\ \hline \end{array}$ | $\begin{array}{r}460 \\ \hline 980 \\ 1360 \\ \hline\end{array}$ | $21 / 2$ <br> $5_{8}^{1 / 2}$ | $\left\|\begin{array}{\|l\|} 189849 \\ 189881 \\ 189897 \end{array}\right\|$ | $\begin{array}{r}845 \\ 1785 \\ 2475 \\ \hline\end{array}$ | $\begin{array}{r}5 \\ 13 \\ 19 \\ \hline\end{array}$ | $\begin{array}{r} 200 \\ 400 \\ 400 \\ \hline \end{array}$ | $\begin{array}{r} 189850 \\ 189882 \\ 189898 \\ \hline \end{array}$ | $\begin{aligned} & 1270 \\ & 2845 \\ & 3715 \end{aligned}$ | 8 19 30 | $\left\lvert\, \begin{array}{\|l\|} \hline 189851 \\ 189883 \\ 189899 \\ \hline \end{array}\right.$ | 1890 <br> 3720 <br> 5230 | 12 <br> 26 <br> 39 |
| \|r|230568 <br> 230574 | 2290 2500 | 10 16 | \| $\left\|\begin{array}{l}230587 \\ 230575\end{array}\right\|$ | 4190 <br> 4570 | ${ }_{36}^{25}$ | 800 1000 | 230568 <br> 230578 | 6285 6855 | 37 53 | [230569 <br> 230577 | 8380 9140 | 50 71 |
| Doublo-Throw - Not Fused |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| $\left\|\begin{array}{l\|} 280922 \\ 189820 \\ 189836 \end{array}\right\|$ | $\begin{aligned} & 290 \\ & 300 \\ & 305 \end{aligned}$ | ${ }_{2}^{11 / 2 / 2}$ | $\left\|\begin{array}{l} 280923 \\ 189821 \\ 189837 \\ \mid \end{array}\right\|$ | $\begin{aligned} & 540 \\ & 5770 \\ & 580 \end{aligned}$ | 2 2 4 | $\begin{array}{r} 30 \\ 60 \\ 100 \end{array}$ | $\begin{array}{\|} 280924 \\ 180822 \\ 189838 \\ 1 \end{array}$ | $\begin{array}{r} 810 \\ 855 \\ 1290 \end{array}$ | $\begin{aligned} & 294 \\ & 23 / 2 \\ & 53 / 2 \\ & 53 / 2 \end{aligned}$ | $\left\|\begin{array}{l} 280925 \\ 189823 \\ 189839 \end{array}\right\|$ | $\begin{aligned} & 1085 \\ & 1140 \\ & 1720 \end{aligned}$ |  |
| $\left.\begin{array}{\|l\|} 189852 \\ 1898884 \\ 189900 \end{array} \right\rvert\,$ | $\begin{array}{r} 695 \\ 1480 \\ 1990 \end{array}$ | $\begin{array}{r} 4 \\ 7 \\ 10 \end{array}$ | $\left\|\begin{array}{\|c\|} 189853 \\ 1898850 \\ 189801 \end{array}\right\|$ | $\begin{aligned} & 1290 \\ & 2780 \\ & 3880 \end{aligned}$ | $\begin{array}{r} 7 \\ 17 \\ 28 \end{array}$ | $\begin{aligned} & 200 \\ & 400 \\ & 800 \end{aligned}$ | $\begin{array}{\|l\|} 189854 \\ 1898886 \\ 189902 \end{array}$ | $\begin{array}{\|l\|l\|} \hline 19940 \\ \hline 4050 \\ \hline 5495 \\ \hline \end{array}$ | $\begin{aligned} & 10 \\ & 25 \\ & 37 \end{aligned}$ | $\left\|\begin{array}{\|l\|} 189855 \\ 1898877 \\ 189903 \end{array}\right\|$ | $\begin{aligned} & 2585 \\ & 5395 \\ & 7325 \end{aligned}$ | $\begin{aligned} & 15 \\ & 36 \\ & 54 \end{aligned}$ |
| 230570 <br> 230578 | 3370 3730 | 14 25 | $\left\|\begin{array}{\|c\|} 230571 \\ 230579 \end{array}\right\|$ | 6180 <br> 8440 | 36 67 | 800 1000 | \|r $\begin{aligned} & 230572 \\ & 230580\end{aligned}$ | $3 \begin{array}{\|l\|} \hline 9270 \\ 12580 \end{array}$ | $\begin{aligned} & 52 \\ & 84 \end{aligned}$ | $\left\|\begin{array}{\|l\|} \hline 230573 \\ 230581 \end{array}\right\|$ | $\begin{array}{\|c} 12360 \\ 13680 \\ \hline \end{array}$ | ${ }^{70} 103$ |

Satin Finish included in style number and price.
Polished Finish, add 10 per cent to satin finish price.
Plain Finish, 30 to 400 amperes inclusive deduct 10 per cent from satin finish price; above 400 amperes deduct 5 per cent.
Bases not included in style number or price. For switches mounted on wood templates, slate or marble bases add 10, 15 or 20 per cent respectively to the list price.

Terminals included in style number and price on one stud per pole on single-throw and on two studs per pole on double-throw switches 800 amperes and below. If specified at entry of order. they will be similarly supplied on the 1000 -ampere switches at regular price. For additional terminals refer to pages under "switchboard details."

Sufficient Nuts per stud, to clamp the switch and to make connections to carry the rated current, are included in price of round stud switches

Stops not included in style number or price. Refer to list at end of knife switch tables.
Spade Handles included in style number and price for all four-pole switches and all three-pole switches above 600 amperes. Straight handles are included on all other switches. For price of spade handles refer to page 1044

Square Posts regularly supplied on all switches.
Shipping Weights, see page 1044.
$\dagger$ All ratings are D.C. or A.C. on either the 20 or $\mathbf{3 0 - d e g r e e ~ r i s e ~ b a s i s . ~}$

KNIFE SWITCHES-Continued

## TYPE A SWITCHES

Rear-Connected-Without Quick-Break Attachments-Satin Finish
250 VOLTS D-C. AND A-C.

| Single-Throw - Fused At Bottom |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| With Round Studs |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |
| Singlo-Pole |  |  | Double-Pole |  |  |  | Throo-Pole |  |  | Four-Pole |  |
| Style No. | $\begin{array}{\|l} \text { List } \\ \text { Price Ea. } \end{array}$ | $\begin{array}{\|l\|l} \text { Net } & \mathrm{Wt} . \\ \mathrm{Lbs.} & \text { Ea. } \end{array}$ | $\begin{aligned} & \text { Style e. } \\ & \text { No. } \end{aligned}$ | $\begin{gathered} \text { List } \\ \text { Price Ea } \\ \hline \end{gathered}$ | $\left\lvert\, \begin{array}{ll} \mathrm{Net} & \mathrm{Wt} \\ \text { Lbs. } & \text { Ea. } \end{array}\right.$ |  | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | $\begin{gathered} \text { List } \\ \text { Price Ea. } \end{gathered}$ | $\begin{array}{\|l\|} \text { Net } \\ \text { Wbs. } \\ \text { Lbs. } \\ \hline \end{array}$ | $\begin{array}{l\|l\|} \hline \text { Style } & \text { List } \\ \text { No. } & \text { Price Ea. } \\ \hline \end{array}$ | Net Wt Lbs. Ea |
| ( $\begin{aligned} & 192151 \\ & 192163 \\ & 192187\end{aligned}$ | 124 <br> 1888 <br> 158 | $11 / 4$ $11 / 3$ $23 / 2$ | \| 192152 |  | $\begin{aligned} & 12 / 6 \\ & 1,6 \\ & 3 / 2 \end{aligned}$ | 30 60 100 | 192153 <br> 192165 <br> 192189 |  | $\begin{aligned} & 23 / \\ & 23 \\ & 53 / 2 \end{aligned}$ | 192154 848 <br> 192166 485 <br> 192180 1280 | 4 4 8 |
| $\begin{array}{\|l\|} 192211 \\ 182235 \\ 182259 \\ \hline \end{array}$ | $\begin{array}{r}530 \\ 1130 \\ 1835 \\ \hline\end{array}$ | $\begin{array}{r}5 \\ 9 \\ 13 \\ \hline\end{array}$ | 192212 <br> 192236 <br> 192280 | 985 <br> 2050 <br> 2975 | ${ }^{165}$ | 200 <br> 400 <br> 800 | 192213 <br> 192237 <br> 192261 | 1450 <br> 14075 <br> 14480 | 10 <br> 24 <br> 41 | 192214 1930 <br> 192238 43 <br> 195  <br> 192262 6320 <br>   <br>   | 15 33 35 5 |
| $\left\|\begin{array}{l\|} \hline 289223 \\ 289235 \\ 289247 \end{array}\right\|$ | $\begin{aligned} & 2705 \\ & 3060 \\ & 3685 \end{aligned}$ | $\begin{aligned} & 18 \\ & 23 \\ & 38 \\ & \hline \end{aligned}$ | $\begin{aligned} & 289224 \\ & 289236 \\ & 289248 \\ & 289238 \end{aligned}$ | $\begin{aligned} & 4920 \\ & 5580 \\ & 6700 \\ & \hline \end{aligned}$ | $\begin{aligned} & 40 \\ & 52 \\ & 72 \\ & \hline \end{aligned}$ | $\begin{array}{r} 800 \\ 1000 \\ 1200 \\ \hline \end{array}$ | $\begin{array}{\|l\|} \hline 289225 \\ 289237 \\ 289239 \\ \hline \end{array}$ | $\begin{array}{\|c\|c} 53 & 7380 \\ 7 & 83 \\ 8 & 80 \\ \hline \end{array}$ | $\begin{gathered} 685 \\ 80 \\ 122 \\ \hline \end{gathered}$ | $\begin{array}{\|r\|c\|} \hline 289228 & 9840 \\ 288238 & 11 \\ \hline 289250 & 13400 \\ \hline \end{array}$ | $\begin{array}{r}88 \\ 111 \\ 160 \\ \hline\end{array}$ |
| Double-Throw - Fused At Both Ends |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{array}{\|l\|} 192159 \\ 192171 \\ 192195 \end{array}$ | $\begin{aligned} & 264 \\ & 3608 \\ & 560 \\ & \hline \end{aligned}$ | $1313 / 8$ | $\begin{array}{\|c} 192180 \\ 192172 \\ 192196 \end{array}$ | $\begin{array}{r} 480 \\ 560 \\ 1000 \\ \hline \end{array}$ | $\begin{aligned} & 3 \\ & 3 \\ & 51 / 2 \\ & \hline \end{aligned}$ | $\begin{array}{r} 30 \\ 60 \\ 100 \\ \hline \end{array}$ | $\begin{aligned} & 192161 \\ & 192173 \\ & 192197 \end{aligned}$ | $\begin{array}{r\|r} 7120 \\ 3 & 840 \\ 7 & 8600 \\ \hline \end{array}$ | $\begin{array}{r}5 \\ 5 \\ 11 \\ \hline\end{array}$ | $\begin{array}{\|l\|l\|} \hline 192162 & 9060 \\ 192174 & 11 \\ 19202198 & 20 \\ \hline \end{array}$ | $\begin{array}{r}7 \\ 7 \\ 14 \\ \hline\end{array}$ |
| $\begin{array}{\|} 192219 \\ 192243 \\ 192287 \end{array}$ | 860 1845 2510 | $51 / 2$ 11 16 | \|r 192220 | $\begin{aligned} & 1560 \\ & 3350 \\ & 4580 \end{aligned}$ | $\begin{aligned} & 11 \\ & 21 \\ & 34 \end{aligned}$ | $\begin{array}{r}200 \\ 400 \\ 400 \\ \hline\end{array}$ | $\begin{array}{\|} 192221 \\ 192245 \\ 192268 \\ 1 \end{array}$ |  | $\begin{aligned} & 19 \\ & 43 \\ & 73 \end{aligned}$ | $\begin{array}{\|l\|l\|} \hline 192222 & 3120 \\ 192246 & 6700 \\ 192270 & 9120 \\ \hline \end{array}$ | 26 69 99 |
| $\left\|\begin{array}{l} 289231 \\ 289243 \\ 289255 \end{array}\right\|$ | $\begin{array}{\|l} 4290 \\ 4870 \\ 5720 \end{array}$ | $\begin{aligned} & 25 \\ & 34 \\ & 52 \end{aligned}$ | $\begin{array}{\|l\|} 289232 \\ 2892444 \\ 289256 \\ 2 \end{array}$ | $\left\|\begin{array}{rr} 78 & 00 \\ 88 & 50 \\ 104 & 00 \end{array}\right\|$ | $\begin{array}{r} 62 \\ 85 \\ 111 \end{array}$ | 800 1000 1200 | 289233 289245 289257 |  | $\begin{array}{r} 95 \\ 117 \\ 163 \end{array}$ | $\left\lvert\, \begin{array}{\|l\|l\|l\|} \hline 288234 & 15600 \\ 288246 & 177 & 00 \\ 289258 & 208 & 00 \\ \hline 20 \end{array}\right.$ | 130 167 162 |

Satin Finish included in style number and price.
Polished Finish, add 10 per cent to satin finish price.
Plain Finish, 30 to $\mathbf{4 0 0}$ amperes inclusive deduct 10 per cent from satin finish price; above $\mathbf{4 0 0}$ amperes deduct 5 per cent.
Bases not included in style number or price. For switches mounted on wood templates, slate or marble bases add 10, 15 or 20 per cent respectively to the list price.

Terminals included in style number and price on one stud per pole on single-throw and on two studs per pole on double-throw switches 800 amperes and below. If specified at entry of order, they will be similarly supplied on the 1000 -ampere switch at regular price. For additional terminals refer to pages under "switchboard details."

Sufficient Nuts per stud, to clamp the switch and to make connections to carry the rated current, are included in price of round-stud switches.

Stops not included in style number or price. Refer to list at end of knife switch tables.
Spade Handles included in style number and price for all four-pole switches and all three-pole switches above 600 amperes. Straight handles are included on all other switches. For price of spade handles refer to page 1044

Square Posts regularly supplied on all switches.
Single-throw Switches Fusod at Top can be furnished on special request.
Fuses not included in style number and price. See pages 1017 and 1018.
Shipping Weights, see page 1044.
$\dagger$ All ratings below 1200 -ampere are D.C.or A.C. on either the 20 - or 30 -degree rise basis. For the 1200 -ampere and above the ratings are D.C. on the 30-degree rise basis; for reduced ratings on A.C. and on the 20-degree rise basis see page 1019.

## KNIFE SWITCHES-Continued

## TYPE A SWITCHES

## Rear-Connected-With Quick-Break Attachments-Satin Finish

## 250 VOLTS D-C. AND A-C.

| Single-Throw - Fused At Bottom |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| With Round Studs |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| Singlo-Pole |  |  | Double-Pole |  |  |  | Three-Pole |  |  | Four-Pole |  |  |
| Style No. | $\begin{gathered} \text { List } \\ \text { Price Ea. } \end{gathered}$ | $\begin{array}{ll}\mathrm{Net} & \mathrm{Wt} \\ \mathrm{Lbs} . & \mathrm{Ea}\end{array}$ | Style No. | $\begin{gathered} \text { List } \\ \text { Price Ea. } \end{gathered}$ | $\begin{aligned} & \text { Not } \\ & \text { Lbs. } \\ & \text { Ea. } \end{aligned}$ |  | Style No. | $\begin{array}{\|c} \text { List } \\ \text { Price Ea. } \\ \hline \end{array}$ | Net Wt. Lbs. Ea. | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | $\begin{gathered} \text { List } \\ \text { Price Ea. } \end{gathered}$ | $\begin{aligned} & \text { Net Wt. } \\ & \text { Lbs. Ea. } \end{aligned}$ |
| $\underline{192175}$ | [ 2.38 <br> 4.10 | 111/2 | 192178 | - 482 |  | 60 100 | 192177 | $7{ }^{8} 865$ | 23/3 | 192178 | (8885 | $\stackrel{4}{8}$ |
| $\begin{aligned} & 192223 \\ & 192247 \\ & 192271 \\ & 1920 \end{aligned}$ | $\begin{array}{r}600 \\ 1240 \\ 17885 \\ \hline\end{array}$ | $\begin{array}{r}5 \\ 9 \\ 13 \\ \hline\end{array}$ | $\left\|\begin{array}{c} 192224 \\ 192248 \\ 192272 \end{array}\right\|$ | $\begin{aligned} & 1100 \\ & 2275 \\ & 3230 \\ & \hline \end{aligned}$ | $\begin{aligned} & \mathbf{1 6}^{161 / 2} \\ & 25 \end{aligned}$ | $\begin{aligned} & 200 \\ & 400 \\ & 800 \\ & \hline \end{aligned}$ | $\begin{aligned} & 192225 \\ & 192249 \\ & 192273 \\ & \hline \end{aligned}$ |  | 10 <br> 24 <br> 42 | $\begin{array}{\|r\|} 192226 \\ 192250 \\ 192274 \\ 192274 \\ \hline \end{array}$ | $\begin{aligned} & 2205 \\ & 4805 \\ & 8830 \\ & \hline \end{aligned}$ | 15 <br> 34 <br> 57 |
|  | 2850 3265 | 19 24 | [ 8889260 | 5210 <br> 5880 | 42 54 | 8000 | $\|$289261 <br> 289273 |  | ${ }_{83}^{68}$ | 289262 | 10420 <br> 11780 | $\begin{array}{r}92 \\ 115 \\ \hline\end{array}$ |
| Doublo-Throw - Fused At Both Ends |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  | cturn <br> -gix <br>  <br> - |  |  |  |  |  |  |
| 192183 | $\begin{array}{r}408 \\ 680 \\ \hline 80\end{array}$ | $3^{13 / 4}$ | 192184 | $\begin{array}{r}780 \\ 1220 \\ \hline 1880\end{array}$ | ${ }_{5}^{31 / 2}$ | 100 | 192185 | 51140 <br> 1830 <br> 2950 | 11 | 19218 | $\begin{array}{r}15 \\ 24 \\ 40 \\ \hline\end{array}$ | 14 |
| $\begin{array}{\|} 192231 \\ 192255 \\ 192279 \\ \hline \end{array}$ | $\begin{array}{r}995 \\ 2070 \\ 2785 \\ \hline\end{array}$ | 51/2 11 16 | $\begin{aligned} & 192232 \\ & 192256 \\ & 192280 \end{aligned}$ | $\begin{aligned} & 1830 \\ & 3800 \\ & 5070 \end{aligned}$ | $\begin{aligned} & 11 \\ & 21 \\ & 35 \end{aligned}$ | $\begin{aligned} & 200 \\ & 400 \\ & 800 \end{aligned}$ | $\begin{array}{\|} 192233 \\ 192257 \\ 192281 \\ \hline \end{array}$ | $\begin{array}{\|l\|l\|} \hline 3 & 2750 \\ 7 & 56 \\ 185 \\ 18 & 10 \\ \hline \end{array}$ | $\begin{aligned} & 19 \\ & 44 \\ & 76 \end{aligned}$ | 192234 192258 192282 | $\begin{array}{rl} 3665 \\ 7595 \\ 7 & 71 \\ 10545 \end{array}$ | $\begin{array}{r}27 \\ 62 \\ 103 \\ \hline 1\end{array}$ |
| \| $2889287 \mid$ | 4580 5200 | 27 36 | $\left\lvert\, \begin{array}{\|c\|} \hline 2889288 \\ 28928 \\ \hline \end{array}\right.$ | 8380 <br> 9510 | ${ }_{89}^{66}$ | 800 1000 | $\begin{array}{\|r\|} 2892869 \\ 289281 \\ \hline \end{array}$ | $\begin{gathered} 9 \\ 12570 \\ 125 \end{gathered}$ | 101 | $\begin{aligned} & 2889270 \\ & 289282 \end{aligned}$ | $\begin{array}{\|c} 18760 \\ 18020 \end{array}$ | 138 175 |

Satin Finish included in style number and price.
Polished Finish, add 10 per cent to satin finish price.
Plain Finish, 30 to 400 amperes inclusive deduct 10 per cent from satin finish price; above 400 amperes deduct 5 per cent.
Bases not included in style number or price. For switches mounted on wood templates, slate or marble bases add 10,15 or 20 per cent respectively to the list price.

Terminals included in style number and price on one stud per pole on single-throw and on two studs per pole on double-throw switches 800 amperes and below. If specified at entry of order, they will be similarly supplied on the 1000 -ampere switch at regular price. For additional terminals refer to pages under switchboard details.

Sufficient Nuts per stud, to clamp the switch and to make connections to carry the rated current, are included in price of ound-stud switches.

Stops not included in style number or price. Refer to list at end of knife switch tables.
Spade Handles included in style number and price for all four-pole switches and all three-pole switches above 600 amperee. Straight handles are included on all other switches. For price of spade handles refer to page 1044.

Square Posts regularly supplied on all switches.
Single-Throw Switches Fused at Top can be furnished on special request.
Fuses not included in style number and price. See pages 1017 and 1018.
Shipping Weights, see page 1044.
$\dagger$ All ratings are D.C. or A.C. on either the 20- or $\mathbf{3 0}$-degree rise basis.

## KNIFE SWITCHES-Continued

## TYPE A SWITCHES

## Rear-Connected-Without Quick-Break Attachments-Satin Finish

500 VOLTS A-C.

| Single-Throw - Fused At Bottom |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| With Round Studs |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| Singlo-Pole |  |  | Doublo-Pole |  |  |  | ThrooPole |  |  | Four-Pole |  |  |
| Style | Price Ea. | Net | Style | $\mid$ Lrist ${ }^{\text {List }}$ Ea. |  |  | Style | ${ }_{\text {Price Ea }}$ | Net. Wt | Style | $\left\lvert\, \begin{gathered}\text { List } \\ \text { Price Ea } \\ \text { a }\end{gathered}\right.$ |  |
|  |  | 11 12 212 | $\begin{aligned} & 192288 \\ & 182238 \\ & 18230 \end{aligned}$ |  |  | $\begin{array}{r} 30 \\ \hline \mathbf{3 0} \\ 100 \end{array}$ | $\begin{array}{\|c\|} \hline 182285 \\ 192207 \\ 192321 \end{array}$ |  | ${ }_{2}^{21 / 2}$ |  | $\begin{array}{r} 8720 \\ \hline 830 \\ \hline 8 \end{array}$ |  |
| $\begin{array}{\|} 192343 \\ 1 \begin{array}{l} 1823671 \\ 182381 \end{array} \\ \hline \end{array}$ | ¢ <br> 180 <br> 1875 <br> 189 | - ${ }_{13}$ | $\begin{array}{\|c} 192344 \\ 182388 \\ 182388 \\ \hline \end{array}$ |  | ${ }_{25}^{163 / 2}$ | $\begin{aligned} & \hline 200 \\ & \hline 400 \\ & 800 \end{aligned}$ | $\begin{array}{\|} 192346 \\ 192369 \\ 192393 \\ \hline \end{array}$ | $\begin{aligned} 1550 \\ \hline 3400 \\ \hline 8000 \\ \hline \end{aligned}$ | $\begin{aligned} & 2914 \\ & \hline 28.3 \\ & 38 \end{aligned}$ | $\left\lvert\, \begin{array}{\|l\|} \hline 192346 \\ 192350 \\ 192394 \end{array}\right.$ | $\begin{aligned} & 2070 \\ & \begin{array}{l} 20 \\ 45 \\ 85 \\ 81 \end{array} \mathbf{3 5} \end{aligned}$ |  |
|  | $\begin{aligned} & 30 \\ & \hline 30 \\ & 30 \\ & 38 \\ & 4300 \\ & 40 \end{aligned}$ | $\begin{aligned} & 18 \\ & \begin{array}{l} 23 \\ 38 \\ \hline \end{array} \\ & \hline \end{aligned}$ | $\begin{array}{\|l\|} \hline 288206 \\ 288830 \\ 28830 \\ \hline \end{array}$ | $\begin{array}{\|l\|} \hline 5200 \\ \hline 80 \\ 7500 \\ 7500 \end{array}$ | $\begin{aligned} & 40 \\ & 52 \\ & \hline 72 \\ & \hline \end{aligned}$ | $\begin{array}{r\|} 800 \\ 1000 \\ \hline 100 \\ \hline \end{array}$ |  |  | $\begin{gathered} 65 \\ \hline 80 \\ 122 \\ \hline \end{gathered}$ | $\mid$ | $\begin{aligned} & 10000 \\ & 11470 \\ & 140.0 \\ & \hline \end{aligned}$ | 88 181 160 |
| Doublo-Throw - Fused At Both Ends |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{array}{r} 192911 \\ 1882303 \\ \hline 92327 \\ \hline \end{array}$ |  | ${ }_{3}^{1 / 1 / 4}$ |  | $\begin{array}{r} 570 \\ 705 \\ 1115 \\ \hline \end{array}$ | $\begin{aligned} & \frac{3}{3} \\ & 5^{3 / 2} \end{aligned}$ | $\begin{array}{r} 30 \\ 100 \\ 100 \end{array}$ | $\begin{gathered} 192203 \\ 1823305 \\ 182320 \\ \hline \end{gathered}$ | $\begin{array}{r\|r} 840 \\ 9880 \\ \hline & 850 \\ \hline \end{array}$ | $\begin{gathered} 4 \% \\ \begin{array}{c} 40 \\ 10.0 \end{array} \end{gathered}$ |  |  | (13\% |
| $\begin{array}{\|} 182351 \\ \begin{array}{l} 1823515 \\ 182398 \end{array} \\ \hline \end{array}$ |  | ${ }^{16}$ |  | $\begin{aligned} & 1650 \\ & 37 \\ & \hline 89 \\ & \hline 885 \\ & \hline \end{aligned}$ | 11 24 34 | $\begin{aligned} & \hline 200 \\ & \hline 400 \\ & 800 \\ & \hline \end{aligned}$ | $\begin{array}{\|c} 182353 \\ 18237 \\ 182401 \\ 1820 \end{array}$ |  | $\begin{aligned} & \substack{181 / 2 \\ 43 / 2 \\ 72 / 2 \\ \hline} \end{aligned}$ |  |  | ${ }_{\substack{59 \\ 961 / 2}}^{26}$ |
|  | $\begin{array}{\|l\|l\|} \hline 4500 \\ 5000 \\ 70 \end{array}$ | 25 34 32 |  |  | $\begin{gathered} 62 \\ { }_{8}^{85} \\ 111 \end{gathered}$ | $\begin{array}{r} 800 \\ 10000 \\ 1100 \end{array}$ |  |  | 195 163 | $\left.\left\lvert\, \begin{array}{l} \frac{0}{288930} \\ 288818 \\ 288330 \end{array}\right.\right]$ | $8178$ | $\xrightarrow{130}$167 <br> 232 |

Satin Finish included in style number and price.
Polished Finish, add 10 per cent to satin finish price.
Plain Finish, 30 to 400 amperes inclusive deduct 10 per cent from satin finish price; above 400 amperes deduct 5 per cent.
Bases not included in style number or price. For switches mounted on wood templates, slate or marble bases add 10,15 or 20 per cent respectively to the list price

Terminals included in style number and price on one stud per pole on single-throw and on two studs per pole on double-throw switches 800 amperes and below. If specified at entry of order, they will be similarly supplied on the 1000 -ampere switch at regular price. For additional terminals refer to pages under "switchboard details."
Suficient Nuts per stud, to clamp the switch and to make connections to carry the rated current, are included in price of ound-stud switches

Stopa not included in style number or price. Refer to list at end of knife switch tables.
Spade Handles included in style number and price for all four-pole switches and all three-pole switches above 600 amperes. Straight handles are included on all other switches. For price of spade handles refer to page 1044.
square posts regularly supplied on all switches.
Single-Throw Switches Fused at Top can be furnished on special request.
Puses not included in style number and price. See pages 1017 and 1018.
Shipping Weights, see page 1044.
$\dagger$ All ratings below the 1100 -ampere are A.C. on either the 20 - or 30 -degree rise basis. For the $\mathbf{1 1 0 0}$-ampere the rating is A.C on the 30 -degree rise basis. For reduced ratings on the 20 -degree rise basis see page 1019.

## ENIFE SWITCHES-Continued

## TYPE A SWITCHES

## Rear-Connected-With Quick-Break Attachments-Satin Finish

500 VOLTS A-C.

| Single-Throw - Fused At Bottom |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| With Round Studs |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  | Max. <br> Amps. $30^{\circ}$ A.C. Rating $\dagger$ | Threo-Pole |  |  |  |  |  |
| Singlo-Pole |  |  | Double-Pole |  |  |  |  |  |  | Four-Pole |  |  |
| $\begin{gathered} \text { Style } \\ \text { No. } \\ \hline \end{gathered}$ | Price Ea. | Net Wt. Lbs. Ea. | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | $\|$List <br> Price Ea. <br> $45 B$ | Net Wt. Lbs. Ea. |  | Style <br> No. | $-\begin{gathered} \text { List } \\ \text { Price Ea. } \end{gathered}$ | $\begin{aligned} & \text { Vet Wt. } \\ & \text { Lbs. Ea. } \end{aligned}$ | (e) $\begin{gathered}\text { Style } \\ \text { No. }\end{gathered}$ | $\begin{gathered} \text { List } \\ \text { Price Ea. } \end{gathered}$ | Net $W t$ Lbs. Ea. |
| 195313 | 288 <br> 325 <br> 521 | 1 $11 / 4$ | \|r| 195314 | 856 <br> 515 <br> 807 |  | 30 80 100 | 195315 <br> 192309 <br> 192333 | P684 <br> 770 <br> 1208 | $21 / 2$ $21 / 2$ | 195316 192310 192334 | $\begin{array}{r}8912 \\ 1028 \\ 1612 \\ \hline\end{array}$ | $31 /$ <br> $31 / 1$ <br> $61 / 2$ |
| $\begin{array}{r} 192355 \\ 192379 \\ 192403 \\ \hline \end{array}$ | 758 <br> 1822 <br> 2168 | 5 9 13 | \|r 192356 | 1171 <br> 2489 <br> 3321 | $161 / 2$ <br> 25 | 200 400 600 | 192357 | 1754 <br> 3735 <br> 4984 | $91 /$ <br> 2213 <br> 383 | $\begin{array}{r}192358 \\ 192382 \\ 192408 \\ \hline\end{array}$ | 2340 <br> 4982 <br> 6846 | 12 <br> $301 / 2$ <br> $521 / 4$ |
| 289331 <br> 289343 <br> 289355 | 3145 3465 4190 | 18 23 38 | $\begin{array}{\|r\|} 289332 \\ 289344 \\ 289356 \\ \mid \end{array}$ | 5490 <br> 6330 <br> 7880 | 40 <br> 52 <br> 72 | $\begin{array}{r}800 \\ 1000 \\ 1100 \\ \hline\end{array}$ | $\left\|\begin{array}{l}289333 \\ 289345 \\ 289357\end{array}\right\|$ | 7935 <br> 9095 <br> 11075 | 65 80 122 |  | 10580 <br> 12130 <br> 14785 | 88 111 110 |
| Double-Throw - Fused At Both Ends |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{array}{\|} 195321 \\ 192315 \\ 192339 \\ \hline \end{array}$ | $\left.\begin{aligned} & 471 \\ & 5 \\ & 5 \\ & 935 \end{aligned} \right\rvert\,$ | ${ }_{1}^{13} 4{ }^{3}$ | $\begin{array}{\|c} 195322 \\ 192316 \\ 192340 \\ \hline \end{array}$ | $\begin{array}{r} 752 \\ 865 \\ 1454 \\ \hline \end{array}$ | $\begin{aligned} & 3 \\ & 3 \\ & 51 / 2 \end{aligned}$ | $\begin{array}{r}30 \\ 60 \\ 100 \\ \hline\end{array}$ | 195323 <br> 192317 <br> 192341 | $\begin{aligned} & 1128 \\ & 1280 \\ & 2180 \end{aligned}$ | $\begin{array}{r} 43 \\ 43 \\ 403 \\ 103 \\ \hline \end{array}$ | $\begin{array}{\|c\|} 195324 \\ 192318 \\ 192342 \\ \hline \end{array}$ | $\begin{aligned} & 1504 \\ & 1708 \\ & 2908 \\ & \hline \end{aligned}$ | 63 <br> 63 <br> $631 / 2$ <br> $131 / 2$ |
| $\left\|\begin{array}{\|} 192363 \\ 192387 \\ 192411 \end{array}\right\|$ | 1286 2844 3586 | $51 / 2$ 16 | $\left\lvert\, \begin{array}{\|r\|} 192364 \\ 192388 \\ 192412 \\ \hline \end{array}\right.$ | 2002 <br> 4078 <br> 5507 | 11 21 34 | 200 400 600 | 192365 <br> 192389 <br> 192413 | 3008  <br> 61 22 <br> 8288  | $181 / 4$ 43 $721 / 2$ | $\left\lvert\, \begin{array}{r} 192366 \\ 192390 \\ 192414 \\ \hline \end{array}\right.$ | $\begin{array}{r} 4012 \\ 81 \\ 81 \\ 110 \end{array} 24$ | $\begin{aligned} & 26 \\ & 59 \\ & 961 / 2 \\ & \hline \end{aligned}$ |
| $\begin{array}{\|l\|} 289339 \\ 289351 \\ 289363 \\ \hline \end{array}$ | $\begin{aligned} & 4790 \\ & 5330 \\ & 7380 \end{aligned}$ | 25 34 52 | 289340 <br> 289352 <br> 289364$\|$ | $\begin{array}{r} 9780 \\ 10800 \\ 12785 \\ \hline \end{array}$ | 62 85 111 | $\begin{array}{r}800 \\ 1000 \\ 1100 \\ \hline\end{array}$ | 289341 <br> 289353 <br> 289385 | 11500 <br> 164 <br> 18600 | $\begin{array}{r} 95 \\ 117 \\ 163 \end{array}$ | $\left\lvert\, \begin{array}{\|l\|l\|} \hline 289342 \\ 289354 & 2 \\ 289368 & 2 \\ \hline 2893 \end{array}\right.$ | $\begin{array}{\|l\|} \hline 15250 \\ 21700 \\ 23000 \\ \hline \end{array}$ | 130 167 232 |

Satin Finish included in style number and price.
Polished Finish, add 10 per cent to satin finish price.
Plain Pinish, 30 to 400 amperes inclusive deduct 10 per cent from satin finish price; above 400 amperes deduct 5 per cent. Bases not included in style number or price. For switches mounted on wood templates, slate or marble bases add 10.15 or 20 per cent respectively to the list price.

Terminals included in style number and price on one stud per pole on single-throw and on two studs per pole on double-throw switches 800 amperes and below. If specified at entry of order. they will be similarly supplied on the 1000 ampere switch at regular price. For additional terminals refer to pages under "switchboard details."
rounducient Nuts per stud, to clamp the switch and to make connections to carry the rated current. are included in price of round-stud switches.

Stope not included in style number or price. Refer to list at end of knife switch tables
Spade Handles included in style number and price for all four-pole switches and all three-pole switches above 600 amperes.
Straight handles are included on all other switches. For price of spade handles refer to page 1044
Square Posts regularly supplied on all switches.
Single-Throw Switches Fused at Top can be furnished on special request.
Fuses not included in style number and price. See pages 1017 and 1018.
Fuses not included in style numb
$\dagger$ All ratings below the 1100 ampere are A.C. on either the 20 - or 30 -degree rise basis. For the 1100 ampere the rating is A.C on the 30-degree rise basis. For reduced ratings on the 20-degree rise basis see page 1019.

## TYPE A SWITCHES

Rear-Connected-Without Quick-Break Attachments-Satin Finish
600 VOLTS D-C. AND A-C.

| Single-Throw - Not Fused |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| With Round Studs |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  | $\cdots$ |
| Singlo-Pole |  |  | Double-Pole |  |  |  | Threo-Pole |  |  | Four-Pole |  |  |
| Style No. | $\left\|\begin{array}{c} \text { List } \\ \text { Price Ea. } \end{array}\right\|$ | $\begin{array}{ll} \text { Net } & W_{t} \\ \text { Lbs. } & \text { E. } \end{array}$ | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | $\left\lvert\, \begin{gathered} \text { List } \\ \text { Price Ea. } \end{gathered}\right.$ | $\begin{array}{ll} \text { Net } & W \mathrm{t} . \\ \text { Lbs. } & \text { Ea. } \end{array}$ |  | Style | $\begin{array}{\|c} \text { List } \\ \text { Price Ea } \end{array}$ | $\left\lvert\, \begin{aligned} & \text { Net Wt. } \\ & \text { Lbs. Ea } \end{aligned}\right.$ | Style No. | $\begin{gathered} \text { List } \\ \text { Price Ea. } \end{gathered}$ | $\begin{aligned} & \text { Net Wt. } \\ & \text { Lbs. Ea. } \end{aligned}$ |
| 280928 <br> 192683 <br> 192688 | $\left\|\begin{array}{lll} \hline 8 & 1 & 84 \\ 1 & 94 \\ 3 & 94 \end{array}\right\|$ | $\begin{aligned} & 13 / 3 \\ & 1, \\ & 13 \\ & 13 \\ & \hline \end{aligned}$ | 280927 <br> 192684 <br> 192700 <br> 18271 | $\begin{array}{\|r\|} \hline 332 \\ 3 \\ 550 \\ 5 \end{array}$ | 23/3 ${ }^{2}$ | $\begin{array}{r} 30 \\ 60 \\ 100 \end{array}$ | $\left\|\begin{array}{\|} 280928 \\ 182685 \\ 192701 \end{array}\right\|$ | $\begin{array}{\|l\|l\|} \hline 8 & 8534 \\ 5 & 580 \\ 1 & 5880 \\ \hline \end{array}$ | 4 <br> 4 <br> 6 | $\left\|\begin{array}{\|r\|} 280929 \\ 192686 \\ 192702 \end{array}\right\|$ | $\begin{array}{r} 8734 \\ 7 \\ 7810 \\ \hline \end{array}$ | 5 <br> 5 |
| $\left\|\begin{array}{l} 192715 \\ 192747 \\ 192763 \end{array}\right\|$ | 460 980 1410 | 3 6 9 | $\left\lvert\, \begin{array}{\|c\|} 192716 \\ 192748 \\ 192784 \\ \hline \end{array}\right.$ | $\begin{array}{r} 825 \\ 1775 \\ 2545 \end{array}$ | 6 <br> 16 <br> 23 | $\begin{aligned} & 200 \\ & 400 \\ & 800 \\ & \hline \end{aligned}$ | $\begin{array}{\|} 192717 \\ 192749 \\ 192785 \\ \hline \end{array}$ | 1330 <br> 2885 <br> 4095 <br> 8885 | 10 25 24 | $\begin{array}{\|c} 192718 \\ 192750 \\ 192788 \end{array}$ | 1840 <br> 3950 <br> 5650 | 15 <br> 31 <br> 48 |
| $\left.\begin{array}{\|l\|} 230715 \\ 230723 \\ 230731 \end{array} \right\rvert\,$ | $\begin{aligned} & 2330 \\ & 39880 \\ & 49800 \end{aligned}$ | $\begin{aligned} & 11 \\ & 16 \\ & 27 \end{aligned}$ | $\left\|\begin{array}{\|c\|} 230718 \\ 230724 \\ 230732 \\ 230732 \end{array}\right\|$ | $\begin{aligned} & 4995 \\ & 7220 \\ & 9120 \end{aligned}$ | $\begin{aligned} & 28 \\ & 39 \\ & 52 \end{aligned}$ | 800 1000 1200 | $\left\lvert\, \begin{aligned} & 230717 \\ & 230725 \\ & 230733 \\ & 20 \end{aligned}\right.$ | $\begin{array}{\|c} \hline 68050 \\ 10840 \\ 12550 \end{array}$ | 39 54 77 | $\left.\begin{array}{\|c} 230718 \\ 230726 \\ 230734 \\ 23 \end{array} \right\rvert\,$ | $\begin{aligned} & 8915 \\ & 14440 \\ & 18350 \\ & \hline \end{aligned}$ | $\begin{array}{r}54 \\ 73 \\ 103 \\ \hline\end{array}$ |
| 230739 <br> 230747 | 6490 8775 | 32 58 | $\begin{aligned} & 230740 \\ & 230748 \end{aligned}$ | 1225 | ${ }^{59}$ | 1600 2000 | $\left.\begin{array}{\|l\|} 230741 \\ 230749 \end{array} \right\rvert\,$ | 1-16560 | 86 153 | $\left\lvert\, \begin{aligned} & 230742 \\ & 230750 \end{aligned}\right.$ | 23970 <br> 30480 | 113 212 |

With Horizontally-Laminated Studs

| $\begin{aligned} & 260394 \\ & 260202 \\ & 259610 \end{aligned}$ |  | $\begin{aligned} & 40 \\ & 43 \\ & 54 \end{aligned}$ | $\left\lvert\, \begin{array}{r\|} 260395 \\ 260203 \end{array}\right.$ | $\begin{aligned} & 12250 \\ & 16290 \end{aligned}$ | $\begin{aligned} & 80 \\ & 86 \end{aligned}$ | $\begin{aligned} & 1600 \\ & 2000 \\ & 3000 \end{aligned}$ | $\left\|\begin{array}{l} 260398 \\ 260204 \\ 259612 \end{array}\right\|$ | $\left\|\begin{array}{ll} 165 & 60 \\ 237 & 57 \\ 595 & 00 \end{array}\right\|$ | $\begin{aligned} & 121 \\ & 129 \\ & 162 \end{aligned}$ | $\left\lvert\, \begin{array}{l\|} 260397 \\ 260205 \end{array}\right.$ | $\left\lvert\, \begin{aligned} & 23970 \\ & 30480 \end{aligned}\right.$ | 165 172 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\left\|\begin{array}{l} 259946 \\ \mathbf{2 8 0 1 0 8} \end{array}\right\|$ | $\begin{aligned} & 32000 \\ & 42500 \end{aligned}$ | $\begin{aligned} & 105 \\ & 165 \end{aligned}$ |  |  |  | 4000 6000 |  |  |  |  |  |  |

Satin Finish included in style number and price.
Polished Finish, add 10 per cent to satin finish price.
Plain Pinigh, 30 to 400 amperes inclusive deduct 10 per cent from satin finish price; above $\mathbf{4 0 0}$ amperes deduct 5 per cent.
Bases not included in style number or price. For switches mounted on wood templates, slate or marble bases add 10, 15 or 20 per cent respectively to the list price.

Terminals included in style number and price on one stud per pole on single-throw and on two studs per pole on double-throw switches 800 amperes and below. If specified at entry of order. they will be similarly supplied on the 1000 -ampere switch at regular price. For additional terminals refer to pages under "switchboard details."

Sufficient Nuts per stud, to clamp the switch and to make connections to carry the rated' current. are included in price of round-stud switches, but not of laminated-stud switchee.

Stope not included in style number or price. Refer to list at end of knife switch tables.
Spade Handles included in style number and price for all four-pole switches and all three-pole switches above 600 amperes. Straight handles are included on all other switches. For price of spade handles refer to page 1044.

Square Posts regularly supplied on all switches.
Shipping Weights, see page 1044.
$\dagger$ All ratings below the 1200 ampere are D.C. or A.C. on either the 20 -or 30 -degree rise basis. For the 1200 ampere and above. the ratings are D.C. on the 30-degree rise basis. Por reduced ratings on A.C. and on the 20-degree rise basis see page 1019.

KNIFE SWITCHES-Continued

## TYPE A SWITCHES

## Rear-Connected-Without Quick-Break Attachments-Satin Finish

600 VOLTS D-C. AND A-C.

| Double-Throw - Not Fused |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| With Round Studs |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| Single-Pole |  |  | Double-Pole |  |  |  | Throo-Pole |  |  | Four-Pole |  |  |
| Style No. | $\left\lvert\, \begin{gathered} \text { List } \\ \text { Price Ea. } \end{gathered}\right.$ | $\begin{array}{ll} \hline \text { Net } & \text { Wt. } \\ \text { Lbs. } & \text { Ea. } \end{array}$ | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | $\left\lvert\, \begin{gathered} \text { List } \\ \text { Price Ea. } \end{gathered}\right.$ | $\left\|\begin{array}{ll} \text { Net } & \mathrm{Wt} \\ \text { Lbs. } & \text { Ea. } \end{array}\right\|$ |  | $\begin{gathered} \text { Style } \\ \text { No. } \end{gathered}$ | $\left\lvert\, \begin{gathered} \text { List } \\ \text { Price Ea } \end{gathered}\right.$ | $\left\lvert\, \begin{array}{cc} \text { Net } & W_{\mathrm{w}}^{\mathrm{t}} \\ \mathrm{Lbs} . & \mathrm{Ea} . \end{array}\right.$ | Style No. | $\left\lvert\, \begin{gathered} \text { List } \\ \text { Price Ea. } \end{gathered}\right.$ | Net Wt Lbs. Ea |
| $\begin{array}{\|} \hline 280930 \\ 192687 \\ 192703 \end{array}$ | $\begin{array}{\|r\|} \hline 870 \\ 280 \\ 408 \\ \hline \end{array}$ | 2 2 $21 / 2$ | $\begin{array}{\|c} 280931 \\ 192688 \\ 192704 \end{array}$ | $\begin{array}{\|l\|l\|l\|} \hline & 4 & 88 \\ 3 & 5 & 8 \\ \hline & 5 & 10 \\ 7 & 40 \end{array}$ | $\begin{aligned} & 31 / 2 / 8 \\ & 5^{3 / 2 / 2} \end{aligned}$ | $\begin{array}{r} 30 \\ 60 \\ 100 \end{array}$ | $\begin{array}{\|c} 280932 \\ 192688 \\ 192705 \\ 1 \end{array}$ | $\begin{array}{r} 780 \\ 816 \\ 1174 \end{array}$ | $\begin{gathered} 51 / 2 \\ 51 / 2 \\ 10^{21 / 2} \end{gathered}$ | $\begin{array}{\|c} 280933 \\ 192680 \\ 192708 \\ \hline \end{array}$ |  | $\begin{array}{r}7 \\ 7 \\ 12 \\ \hline\end{array}$ |
| $\left\|\begin{array}{\|} \hline 192719 \\ 192751 \\ 192787 \end{array}\right\|$ | 602 1315 1835 | ( ${ }^{43 / 2}$ | $\begin{array}{\|l\|} 192720 \\ 192752 \\ 192788 \end{array}$ | $\begin{aligned} & 1070 \\ & 2350 \\ & 3290 \end{aligned}$ | 29 21 31 | 200 400 400 | $\left\|\begin{array}{\|c\|} \hline 182721 \\ 192753 \\ 192768 \end{array}\right\|$ | $\begin{aligned} & 1735 \\ & 3810 \\ & 5310 \end{aligned}$ | $\begin{aligned} & 16 \\ & 37 \\ & 48 \end{aligned}$ | $\left\|\begin{array}{l} \overline{192722} \\ 192754 \\ 192770 \end{array}\right\|$ | $\begin{aligned} & 2405 \\ & 52 \\ & 5265 \\ & 73 \end{aligned}$ | 22 48 48 |
| $\begin{aligned} & 230719 \\ & 230727 \\ & 230735 \end{aligned}$ | $\begin{aligned} & 4230 \\ & 5800 \\ & 7270 \end{aligned}$ | $\begin{aligned} & 15 \\ & 25 \\ & 25 \end{aligned}$ | $\begin{aligned} & 230720 \\ & 230728 \\ & 230736 \end{aligned}$ |  | $\begin{aligned} & 38 \\ & 69 \\ & 69 \end{aligned}$ | 800 1000 1200 | $\begin{array}{\|l} 230721 \\ 230729 \\ 230737 \\ 2307 \end{array}$ | $\begin{aligned} & 8625 \\ & 15800 \\ & 17500 \end{aligned}$ | $\begin{aligned} & 55 \\ & 86 \\ & 86 \end{aligned}$ | $\left\lvert\, \begin{aligned} & 230722 \\ & 230730 \\ & 230738 \\ & 230 \end{aligned}\right.$ | $\left\{\begin{array}{l} 11950 \\ 21110 \\ 24835 \\ 248 \end{array}\right.$ | 74 107 107 |
| $\left.\begin{array}{\|l\|} \hline 230743 \\ 230751 \end{array} \right\rvert\,$ | 18895 <br> 12805 | ${ }_{73}^{42}$ | $\left\lvert\, \begin{array}{\|l\|} 230744 \\ 230752 \\ \hline \end{array}\right.$ |  | 75 139 | 1600 2000 | $\left\|\begin{array}{l} 230745 \\ 230753 \end{array}\right\|$ | 212 10 | ${ }_{208}^{110}$ | $\begin{array}{\|c} 230746 \\ 230754 \\ \mid \end{array}$ | \|l|l|l|l|l|l| | 145 274 |

With Horizontally-Laminated Studs

| $\begin{aligned} & 260458 \\ & 260268 \\ & 259658 \end{aligned}$ | $\left\lvert\, \begin{array}{r} 9805 \\ 12870 \\ 28200 \end{array}\right.$ | $\begin{aligned} & 56 \\ & 61 \\ & 84 \end{aligned}$ | $\left\|\begin{array}{l} 260459 \\ 280267 \end{array}\right\|$ | $\begin{aligned} & 16360 \\ & 21530 \end{aligned}$ | 118 122 | $\begin{aligned} & 1600 \\ & 2000 \\ & 3000 \end{aligned}$ | $\left\|\begin{array}{l} 260460 \\ 260268 \\ 259660 \end{array}\right\|$ | $\begin{array}{ll} 21210 \\ 29835 \\ 781 & 3 \end{array}$ $78100$ | $\begin{aligned} & 173 \\ & 183 \\ & 251 \end{aligned}$ | $\begin{array}{\|l\|} 260461 \\ 260269 \end{array}$ | 31140 | 228 243 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & 259978 \\ & 260122 \end{aligned}$ | $\begin{aligned} & 39600 \\ & 55200 \end{aligned}$ | $\begin{aligned} & 142 \\ & 238 \end{aligned}$ |  |  |  | $\begin{aligned} & 4000 \\ & 6000 \end{aligned}$ |  |  |  |  |  |  |

Satin Finish included in style number and price.
Polished Finish, add 10 per cent to satin finish price
Plain Finish, 30 to 400 amperes inclusive deduct 10 per cent from satin finish price; above 400 amperes deduct 5 per cent.
Bases not included in style number or price. For switches mounted on wood templates, slate or marble bases add 10,15 or 20 per cent respectively to the ist price

Terminals included in style number and price on one stud per pole on single-throw and on two studs per pole on double-throw switches 800 amperes and below. If specified at entry of order, they will be similarly supplied on the 1000 -ampere switch at regular price. For additional terminals refer to pages under 'switchboard details.'

Sufficient Nuts per stud, to clamp the switch and to make connections to carry the rated current, are included in price of round-stud switches, but not of laminated-stud switches.

Stops not included in style number or price. Refer to list at end of knife switch tables.
Spade Handles included in style number and price for all four-pole switches and all three-pole switches above 600 amperes. Straight handles are included on all other switches. For price of spade handles refer to page 1044.

Square Posts regularly supplied on all switches.
Shipping Weights, see page 1044.
$\dagger$ All ratings below the 1200 -ampere are D.C. or A.C. on either the 20 or 30 -degree rise basis. For the 1200 -ampere and above the ratings are D.C. on the 30 -degree rise basis; for reduced ratings on A.C. and on the 20 -degree rise basis see page 1019.

## TYPE A SWITCHES

## Rear-Connected-With Quick-Break Attachments-Satin Finish

600 VOLTS D-C. AND A-C.

| Single-Throw - Not Fused |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| With Round Studs |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  | 4 |  |  |
| Singlo-Pole |  |  | Double-Pole |  |  | $\underset{f}{\text { Amps. }}$ | Threo-Pole |  |  | Four-Pole |  |  |
| Style No. | $\begin{gathered} \text { List } \\ \text { Price Ea. } \\ \hline \end{gathered}$ | $\begin{array}{\|ll\|} \hline \left.\begin{array}{ll} \text { Net } & \\ \text { Lbs. } & \text { Et } \end{array} \right\rvert\, \\ \hline \end{array}$ | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | $\begin{gathered} \text { List } \\ \text { Price Ea. } \end{gathered}$ | $\begin{aligned} & \text { Net Wt. } \\ & \text { Lbs. Ea. } \end{aligned}$ |  | Style No. | Price Ea | $\left\lvert\, \begin{gathered} \mathrm{Net} \\ \mathrm{Lbs} . \\ \mathrm{Wa} . \\ \hline \end{gathered}\right.$ | Style No. | $\left\lvert\, \begin{array}{\|c\|} \hline \text { List } \\ \text { Price Ea. } \\ \hline \end{array}\right.$ | Net <br> Lbs. <br> Lb. |
| $\left.\begin{array}{\|c\|} \hline 280934 \\ 192691 \\ 192707 \end{array} \right\rvert\,$ | $\begin{array}{r} 8210 \\ 2220 \\ 368 \end{array}$ | $13 / 2$ 13 13 | 280935 792698 192708 | $\begin{array}{r} 382 \\ 400 \\ 650 \end{array}$ |  | $\begin{array}{r} 30 \\ 60 \\ \mathbf{6 0} \end{array}$ | $\begin{array}{\|l\|} \hline 280936 \\ 192693 \\ 192709 \end{array}$ | $\begin{array}{\|l\|l\|} \hline 8 & 812 \\ \hline & 6 \\ \hline & 640 \\ 9 & 1040 \\ \hline \end{array}$ | $\begin{aligned} & 4 \\ & 4 \\ & 4 \\ & 6 \end{aligned}$ | $\left\|\begin{array}{\|c\|} \hline 280937 \\ 192694 \\ 192710 \end{array}\right\|$ | $\begin{array}{\|c} 8844 \\ 8830 \\ 1430 \end{array}$ | 5 <br> 5 <br> 5 |
| $\left\|\begin{array}{l} 192723 \\ 192755 \\ 192771 \end{array}\right\|$ | 508 <br> 11500 <br> 150 | 3 6 9 | $\left\|\begin{array}{\|l\|} \hline 192724 \\ 192756 \\ 192772 \\ \hline 106 \end{array}\right\|$ | $\begin{array}{r} 960 \\ 2000 \\ 2800 \end{array}$ | $\begin{aligned} & 6 \\ & 16 \\ & 23 \end{aligned}$ | $\begin{aligned} & 200 \\ & 400 \\ & 600 \end{aligned}$ | $\left\|\begin{array}{l} 192725 \\ 192757 \\ 192773 \end{array}\right\|$ |  | 10 25 35 | $\begin{array}{\|c} 192726 \\ 192758 \\ 192774 \end{array}$ | $\begin{array}{l\|l\|} \hline & 2112 \\ 8 & 4480 \\ \hline & 6180 \\ \hline \end{array}$ | 15 32 30 50 |
| 230755 <br> 230783 | 2475 <br> 41 <br> 10 | 11 17 | [ 230756 | 5285 | ${ }_{41}^{29}$ | 800 1000 | $\left.\begin{array}{\|c\|c\|c\|c\|} 230757 \\ 230785 \end{array} \right\rvert\,$ |  | 40 57 | 230758 | 9500 <br> 15080 | 56 77 |

Double-Throw - Not Fused


Satin Finish included in style number and price.
Polished Finish-add 10 per cent to satin finish price.
Plain Finish-30 to 400 amperes inclusive deduct 10 per cent from satin Inish price; above 400 amperes deduct 5 per cent.
Bases not included in style number or price. For switches mounted on wood templates, slate or marble bases add $\mathbf{1 0 .} 15$ or 20 per cent respectively to the list price.

Terminals included in style number and price on one stud per pole on single-throw and on two studs per pole on double-throw switches 800 amperes and below. If specified at entry of order, they will be similarly supplied on the $\mathbf{1 0 0 0}$-ampere switch at regular price. For additional terminals refer to pages under "switchboard details."

Sufficient Nuts per stud, to clamp the switch and to make connections to carry the rated current, are included in price of round-stud switches.

Stops not included in style number or price. Refer to list at end of knife switch tables.
Spade Handles included in style number and price for all four-pole switches and all three-pole switches above 600 amperes. Straight handles are included on all other switches. For price of spade handles refer to page 1044

Square Posts regularly supplied on all switches.
Shipping Weights, see page 1044.
tAll ratings are D.C. or A.C. on either the 20- or 30-degree rise basis.

KNIFE SWITCHES-Continued

## TYPE A SWITCHES

## Rear-Connected-Without Quick-Break Attachments-Satin Finish

600 VOLTS D-C. AND A-C.

| Single-Throw - Fused At Bottom |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| With Round Studs |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |
| Single-Pole |  |  | Double-Pole |  |  | $\underset{\dagger}{\text { Amps. }}$ | Throo-Pole |  |  | Four-Pole |  |
| Style No. | $\begin{array}{\|c\|} \hline \text { List } \\ \text { Price Ea. } \\ \hline \end{array}$ | $\begin{array}{ll} \text { Net } & \text { Wt. } \\ \text { Lbs. } & \text { Ea. } \\ \hline \end{array}$ | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | $\begin{array}{\|c\|} \hline \text { List } \\ \text { Price Ea. } \\ \hline \end{array}$ | $\begin{array}{\|ll\|} \hline \begin{array}{l} \text { Net } \\ \text { Lis. } \\ \text { Lbe. } \\ \hline \end{array} \\ \hline \end{array}$ |  | Style <br> No. | Price Ea. | $\begin{array}{\|l\|} \hline \text { Net } \\ \hline \end{array}$ | Style No. |  |
| $\left.\begin{array}{\|c\|} \hline 182779 \\ 192791 \\ 192815 \end{array} \right\rvert\,$ | $\begin{array}{r} 8234 \\ 280 \\ 408 \\ \hline \end{array}$ | $1 / 2 / 4$ $3^{1 / 2} /$ | \|r| 192780 | $\begin{array}{\|l\|l\|} \hline & 4 \\ \hline & 22 \\ \hline & 470 \\ 7 & 740 \\ 3 \end{array}$ | 2 $21 / 3$ 4 | $\begin{array}{r} 30 \\ 60 \\ 100 \\ \hline \end{array}$ | $\begin{array}{\|} 192781 \\ 192783 \\ 192817 \\ \hline \end{array}$ |  | $21 / 2$ 3 7 | 192782 8932 <br> 182794 1034 <br> 192818 1828 <br>   | 3 4 9 9 |
| 192839 <br> 192863 <br> 192887 | $\begin{array}{r} 625 \\ 1345 \\ 1880 \\ \hline \end{array}$ | $\begin{array}{r}5 \\ 9 \\ 14 \\ \hline\end{array}$ | 1928840 <br> 192884 <br> 192888 | 1125 24 33 365 | $181 / 2$ 18 | $\begin{aligned} & 200 \\ & 400 \\ & \hline 600 \\ & \hline \end{aligned}$ | $\begin{array}{\|l\|} 192841 \\ 192865 \\ 192888 \\ \hline \end{array}$ | $\begin{aligned} & 1810 \\ & 3905 \\ & 5455 \\ & \hline \end{aligned}$ | 12 <br> 28 <br> 45 | 192842 2500 <br> 182886 5380 <br> 192890 7570 | 16 <br> 36 <br> 30 |
| Double-Throw - Fused At Both Ends |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{array}{\|l\|} \hline 192787 \\ 192799 \\ 192823 \\ \hline \end{array}$ | $\begin{array}{rl} 3 & 18 \\ 3 & 58 \\ 8 & 08 \\ \hline \end{array}$ | $11 / 8$ 4 4 | $\begin{array}{r} 192788 \\ 192800 \\ 192824 \\ \hline \end{array}$ | $\begin{array}{r} 578 \\ 650 \\ 1100 \\ \hline \end{array}$ | 3 <br> 4 <br> 7 | $\begin{array}{r} 30 \\ 60 \\ 100 \\ \hline \end{array}$ | $\begin{array}{\|} 1192789 \\ 182801 \\ 182825 \\ \hline \end{array}$ | $\begin{array}{r} 924 \\ 10 \\ 1040 \\ 1780 \\ \hline \end{array}$ | $\begin{aligned} & 53 / 2 \\ & 7^{7} \\ & \hline \end{aligned}$ | 192790 1272 <br> 192802 14 <br> 190  <br> 192826 2420 <br>   | $\begin{array}{r}6 \\ 8 \\ \hline 8 \\ \hline\end{array}$ |
| $\begin{array}{\|l\|} \hline 192847 \\ 192871 \\ 192895 \\ \hline \end{array}$ | $\begin{array}{r} 880 \\ 1880 \\ 2805 \\ \hline 10 \end{array}$ | $\begin{aligned} & 61 / 2 \\ & 13 \\ & 20 \\ & \hline \end{aligned}$ | $\begin{array}{\|l\|} 192848 \\ 192872 \\ 192898 \\ \hline \end{array}$ | $\begin{aligned} & 1580 \\ & 3250 \\ & 4890 \\ & \hline \end{aligned}$ | $\begin{aligned} & 13 \\ & 25 \\ & 40 \\ & \hline \end{aligned}$ | $\begin{aligned} & 200 \\ & 400 \\ & 600 \\ & \hline \end{aligned}$ | $\begin{array}{\|} 192849 \\ 192873 \\ 182897 \\ \hline \end{array}$ | $\begin{aligned} & 2550 \\ & 5250 \\ & 7550 \\ & \hline \end{aligned}$ | $\begin{aligned} & 22 \\ & 50 \\ & 80 \\ & \hline \end{aligned}$ | 192850 3525 <br> 192874 7245 <br> 192898 10415 | $\begin{array}{r} 30 \\ 65 \\ 110 \\ \hline \end{array}$ |

Satin Finish included in style number and price.
Polished Finish, add 10 per cent to satin finish price.
Plain Pinish, 30 to 400 amperes inclusive deduct 10 per cent from satin finish price; above- 400 amperes deduct 5 per cent.
Bases not included in style number or price. For switches mounted on wood templates, slate or marble bases add 10, 15 or 20 per cent respectively to the list price.

Terminals included in style number and price on one stud per pole on single-throw and on two studs per pole on double-throw switches 800 amperes and below. If specified at entry of order, they will be similarly supplied on the 1000 ampere switch at regular price. For additional terminals refer to pages under "switchboard details."

Sufficient Nuts per stud, to clamp the switch and to make connections to carry the rated current, are included in price of round-stud switches.

Stops not included in style number or price. Refer to list at end of knife switch tables.
Spade Handles included in style number and price for all four-pole switches and all three-pole switches above 600 amperes. Straight handles are included on all other switches. For price of spade handles refer to page 1044.

Square Posts regularly supplied on all switches.
Single-Throw Switches Fused at Top can be furnished on special request.
Fuses not included in style number and price. See pages 1017 and 1018.
Shipping Weights, see page 1044.
$\dagger$ All ratings are D.C. or A.C. on either the 20- or 30-degree rise basis.

## KNIFE SWITCHES-Continued

## TYPE A SWITCHES

## Rear-Connected-With Quick-Break Attachments-Satin Finish

600 VOLTS D-C. AND A-C.

| Single-Throw - Fused At Bottom |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| With Round Studs |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| Singlo-Pole |  |  | Double-Pole |  |  |  | Threo-Pole |  |  | Four-Pole |  |  |
| $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | List Price Ea. | $\|$Net Wt. <br> Lbs. Ea. | Style No. | $\|$List <br> Price Ea. | Net W t. Lbs. Ea. |  | Style No. | $\left\|\begin{array}{c}\text { List } \\ \text { Price Ea. }\end{array}\right\|$ | Net Wt. Lbs. Ea. | Style No. <br> No. | List Price Ea | Net Wt. Lbs. Ea. |
| 195893 <br> 192803 <br> 192827 <br> 182851 | $\begin{array}{r}8268 \\ 296 \\ 468 \\ \hline\end{array}$ | ${ }_{3}^{11 / 1 / 2}$ | \| 1958894 | $\begin{array}{r}4882 \\ 540 \\ 850 \\ \hline\end{array}$ | ${ }_{2}^{2} 1 / 2$ | $\begin{array}{r}30 \\ 60 \\ 100 \\ \hline\end{array}$ | 195895 <br> 192805 <br> 192829 | $\begin{array}{r}774 \\ 884 \\ 1360 \\ \hline\end{array}$ | ${ }^{21 / 2} 31 / 2$ | (195896 | 1064 <br> 11888 <br> 1870 | 3 4 9 |
| $\begin{array}{\|l\|} 192851 \\ 192875 \\ 192899 \\ \hline \end{array}$ | 694 1468 2008 | $\begin{array}{r}5 \\ 9 \\ 14 \\ \hline\end{array}$ |  | 1260 2650 3650 | $71 / 2$ <br> 18 | 200 400 600 | 192853 <br> 192877 <br> 192901 | 2016 4240 5840 | 12 28 45 |  | 2772 5830 8030 | 16 36 60 |
| Double-Throw - Fused At Both Ends |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| 195901 <br> 192811 <br> 192835 <br> 182859 | 374 <br> 414 <br> 688 | ${ }^{11 / 2}$ | $\begin{array}{\|} 195902 \\ 192812 \\ 192836 \\ \hline \end{array}$ | $\begin{array}{r}688 \\ 750 \\ 1250 \\ \hline\end{array}$ | $\begin{aligned} & 3 \\ & 4 \\ & 7 \end{aligned}$ | $\begin{array}{r}30 \\ 60 \\ 100 \\ \hline\end{array}$ | \|r 1959031 | 1084 <br> 12000 <br> 2000 | $51 / 2$ 74 | 195904 <br> 192814 <br> 192838 | 1492 <br> 1650 <br> 2750 | $\begin{array}{r} 6 \\ 8 \\ 15 \\ \hline \end{array}$ |
| $\left\|\begin{array}{l} 192859 \\ 192888 \\ 192907 \end{array}\right\|$ | 1018 2038 2860 | ${ }^{131 / 2}$ | \|r|r|r| 1928808 | 1850 3700 5200 | 13 25 40 | 200 400 600 | \| 192861 | 2960 5920 8320 | 22 50 80 | $\left\|\begin{array}{\|r\|} \hline 192862 \\ 192886 \\ 192910 \end{array}\right\|$ | 4070 814 11440 | 30 65 110 |

Satin Finish included in style number and price.
Polished Finish, add 10 per cent to satin finish price.
Plain Finish, 30 to 400 amperes inclusive deduct 10 per cent from satin finish price; above 400 amperes deduct 5 per cent
Bases not included in style number or price. For switches mounted on wood templates, slate or marble bases. add 10,15 or 20 per cent respectively to the list price.

Terminals included in style number and price on one stud per pole on single-throw and on two studs per pole on double-throw switches $\mathbf{8 0 0}$ amperes and below. If specified at entry of order, they will be similarly supplied on the $\mathbf{1 0 0 0}$-ampere switch at regular price. For additional terminals refer to pages under "switchboard details."

Sufficient Nuts per stud, to clamp the switch and to make connections to carry the rated current, are included in price of round-stud switches.

Stops not included in style number or price. Refer to list at end of knife switch tables.
Spade Handles included in style number and price for all four-pole switches and all three-pole switches above $\mathbf{6 0 0}$ amperes. Straight handies are included on all other switches. For price of spade handles refer to page 1044

Square Posts regularly supplied on all switches.
Single-Throw Switches Fused at Top can be furnished on special request.
Fuses not included in style number and price. See pages 1017 and 1018.
Shipping Weights, see page 1044.
$\dagger$ All ratings are D.C. or A.C. on either the 20 - or $\mathbf{3 0}$-degree rise basis.

## KNIFE SWITCHES-Continued

## TYPE C SWITCHES

## Front-Connected-Without Quick-Break Attachments-Plain Finish

250 VOLTS D-C. AND 500 VOLTS A-C.

| Single-Throw - Not Fused |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| Single-Pole |  |  | Double-Pole |  |  | Amps. $\dagger$ | Threo-Pole |  |  | Four-Pole |  |  |
| Style No. | List Price Ea. | $\left\lvert\, \begin{array}{ll} \text { Net } & \text { Wt. } \\ \text { Lhes } & \text { Es } \end{array}\right.$ | Style No. | List Price Ea. | Net Wt. Lbs. Ea. |  | Style No. | List Price Ea. | Net Wt. Lbs. Ea. | Style No. | List Price Ea. | Net Wt. Lbs. Ea. |
| $\begin{aligned} & 228322 \\ & 254396 \\ & \mathbf{2 2 8 3 2 3} \end{aligned}$ | $\begin{array}{r}8042 \\ 68 \\ 74 \\ \hline\end{array}$ | $1_{1}^{1 / 2}$ | $\begin{array}{\|l} 228326 \\ 254397 \\ 228327 \\ \hline \end{array}$ | $\begin{array}{r} 68 \\ 108 \\ 102 \\ \hline \end{array}$ | $\begin{aligned} & 1 \\ & 21 \\ & 21 \end{aligned}$ | $\begin{array}{r} * 30 \\ +30 \\ \mathbf{6 0} \end{array}$ | $\begin{array}{\|} 228330 \\ 228331 \\ 228332 \\ \hline \end{array}$ | $\begin{array}{r} 8102 \\ 180 \\ 184 \end{array}$ | $\begin{aligned} & 13 / 4 \\ & 4 \\ & \hline \end{aligned}$ | $\begin{array}{\|} 228335 \\ 228336 \\ 228337 \\ \hline \end{array}$ | 8136 214 244 | $\begin{aligned} & 3 \\ & 7 \\ & 7 \end{aligned}$ |
| $\begin{array}{\|} 228324 \\ 228325 \\ \hline \end{array}$ | $\begin{array}{r}150 \\ 270 \\ \hline\end{array}$ | 11/20 | 228328 <br> 228329 | 250 450 | 3 5 | $\begin{array}{r} 100 \\ \mathbf{3 0 0} \\ \hline \end{array}$ | $\left\|\begin{array}{l} 228333 \\ 228334 \end{array}\right\|$ | 376 676 | $5^{3}{ }^{31}$ | $\begin{array}{\|r\|} 228338 \\ 228339 \\ \hline \end{array}$ | 500 900 | $\begin{aligned} & 11 \\ & 15 \end{aligned}$ |
| Double-Throw - Not Fused |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & 228340 \\ & 254398 \\ & 228341 \end{aligned}$ | $\begin{array}{r} 76 \\ 116 \\ 130 \end{array}$ | $\begin{aligned} & 2^{1 / 6} \\ & 2 \end{aligned}$ | $\begin{array}{\|} 228344 \\ 254399 \\ 228345 \\ \hline \end{array}$ | $\begin{aligned} & 116 \\ & 170 \\ & 200 \end{aligned}$ | $\begin{aligned} & 2 \\ & 381 / 4 \\ & 3 \frac{3}{4} 4 \end{aligned}$ | $\begin{array}{r} \$ 30 \\ \ddagger 30 \\ \mathbf{6 0} \end{array}$ | $\begin{array}{\|l\|} 228348 \\ 228349 \\ 228350 \\ \hline \end{array}$ | $\begin{aligned} & 180 \\ & 286 \\ & 310 \end{aligned}$ | $\begin{aligned} & 31 / 4 \\ & 612 \\ & 61 / 2 \end{aligned}$ | $\left\lvert\, \begin{aligned} & 228353 \\ & 228354 \\ & 228355 \end{aligned}\right.$ | $\begin{aligned} & 256 \\ & 384 \\ & 440 \end{aligned}$ | ${ }^{12}{ }^{63}$ |
| $\begin{array}{\|l\|} 228342 \\ \mathbf{2 2 8 3 4 3} \end{array}$ | $\begin{array}{r} 294 \\ 488 \end{array}$ | $3^{1 / 6}$ | $\begin{array}{\|} 228346 \\ 228347 \end{array}$ | $\begin{array}{r} 450 \\ 750 \end{array}$ | $9^{61 / 4}$ | $\begin{aligned} & 100 \\ & 200 \end{aligned}$ | $\begin{array}{\|l\|} 228351 \\ 228352 \\ \hline \end{array}$ | $\begin{array}{r} 690 \\ 1180 \\ \hline \end{array}$ | $\begin{array}{r} 9 \\ 17 \end{array}$ | $\left\lvert\, \begin{array}{\|l\|} \mathbf{2 2 8 3 5 6} \\ \mathbf{2 2 8 3 5 7} \\ \hline \end{array}\right.$ | $\begin{array}{r} 980 \\ 1550 \\ \hline \end{array}$ | $\begin{array}{r} 17 \\ .19 \\ \hline \end{array}$ |

Plain Finish included in style number and price.
Satin Finish, add 30 per cent.
Polished Finish, add 10 per cent to price of satin finish.
Slate Bases included in style number and price.
Unmounted Switches, deduct 10 per cent.
Terminals included in style number and price.
Spade Hendles included in style number and price for all 4 -pole switches and all 3-pole switches above $\mathbf{6 0 0}$ amperes. Straight handles are included on all other switches. For price of spade handles refer to page 1044.

Quick-Break Attachments, see page 1043 for additional price.
*For 250 volts D.C. only.
$\ddagger$ For 500 volts A.C.
tAll ratings are D.C. or A.C. on either the 20 - or 30 -degree rise basis.

## KNIFE SWITCHES-Continued

## TYPE C SWITCHES

Front-Connected-Without Quick-Break Attachments-Plain Finish
250 VOLTS D-C. AND A-C.


Plain Finish included in style number and price.
Satin Finish, add 30 per cent.
Polished Finish, add 10 per cent to price of satin finish.
Slate Bases included in style number and price.
Unmounted Switches, deduct 10 per cent.
Terminals included in style number and price.
Spade Handles included in style number and price for all 4-pole switches. Straight handles are included on all other switches.
For price of spade handles refer to page 1044.
Quick-Break Attachments, see page 1043 for additional price.
Single-Throw Switches Fused at Top can be furnished on special request.
Fuses not included in style number and price. See pages 1017 and 1018.
Shipping Weights, see page 1044.
$\dagger$ All ratings are D.C. or A.C. on either the 20- or 30-degree rise basis.

KNIFE SWITCHES-Continued

## TYPE C SWITCHES

## Front-Connected-Without Quick-Break Attachments-Plain Finish

500 VOLTS A-C.

| Single-Throw - Fused At Bottom |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  | . |  |  |  |  |  |  |
| Singlo-Pole |  |  | Double-Pole |  |  | $\underset{\dagger}{\text { Amps. }}$ | Threo-Pole |  |  | Four-Pole |  |  |
| $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | List Price Ea. | $\begin{array}{\|ll\|} \hline \text { Net } & \text { Wt. } \\ \text { Lbs. } & \text { Ea. } \end{array}$ | Style No. | List Price Ea. | $\left\lvert\, \begin{array}{ll} \text { Net } & \text { Wt. } \\ \text { Lbs. } & \text { Ea. } \end{array}\right.$ |  | Style No. | List Price Ea. | Net Wt. Lbs. Ea. | Style No. | List Price Ea. | Net Wt Lbs. Ea |
| $\begin{aligned} & 254484 \\ & 254490 \end{aligned}$ | $\$ 125$ 155 | $3^{21 / 2}$ | 254485 | 1185 235 | 43/4 | 30 | 228406 | 8280 350 | 78 88 | 228410 | $\$ 370$ 480 | 13 16 |
| $\begin{aligned} & 254496 \\ & 254502 \end{aligned}$ | 310 530 | 4 | 254497 | 465 790 | ${ }_{15}^{81 / 2}$ | 100 200 | (228408 | 700 1220 | 130 | 228412 | 930 <br> 1820 | 25 <br> 40 |
| Double-Throw - Fused At Both Ends |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{array}{\|l\|} 254488 \\ 254494 \\ \hline \end{array}$ | 234 <br> 292 | ${ }_{6} 51 / 2$ | $\begin{array}{\|r\|} \hline 254489 \\ 254495 \\ \hline \end{array}$ | $\begin{array}{r} 328 \\ 426 \\ \hline \end{array}$ | $11^{81 / 2}$ | 30 60 | $\begin{array}{r} 228422 \\ 228423 \\ \hline \end{array}$ | $\begin{array}{r} 600 \\ 740 \\ \hline \end{array}$ | $\begin{aligned} & 11 \\ & 16 \end{aligned}$ | $\begin{array}{\|l\|} \hline 228426 \\ 228427 \\ \hline \end{array}$ | $\begin{aligned} & 800 \\ & 980 \end{aligned}$ | 20 30 |
| $\begin{array}{\|l\|} 254500 \\ 254506 \\ \hline \end{array}$ | 614 1008 | ${ }_{14} 81 / 2$ | $\begin{array}{\|r\|} \hline 254501 \\ 254507 \\ \hline \end{array}$ | $\begin{array}{r} 880 \\ 1430 \\ \hline \end{array}$ | 161/2 | 100 200 | $\begin{array}{r} 228424 \\ 228425 \\ \hline \end{array}$ | 14100 | 24 40 | $\begin{array}{\|l} 228428 \\ 228429 \end{array}$ | 1860 2860 | 45 75 |

Plain Finish included in style number and price.
Satin Finish, add 30 per cent.
Polished Finish, add 10 per cent to price of satin finish.
Slate Bases included in style number and price.
Unmounted Switches, deduct 10 per cent.
Terminals included in style number and price.
Spade Handles included in style number and price for all 4-pole switches. Straight handles are included on all other switches. For price of spade handles refer to page 1044.

Quick-Break Attachments, see page 1043 for additional price.
Single-Throw Switches Fused at Top can be furnished on special request.
Fuses not included in style number and price. See pages 1017 and 1018.
Shipping Weights, sce page 1044.
$\dagger$ All ratings are D.C. or A.C. on either the 20- or 30-degree rise basis.

## KNIFE SWITCHES-Continued

## TYPE C SWITCHES

Front-Connected-With or Without Quick-Break Attachments-Plain Finish
600 VOLTS D-C. AND A-C.

| Single-Throw - Not Fused |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| With Quick-Break Attachments |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| Single-Pole |  |  | Doublo-Pole |  |  | $\underset{\dagger}{\text { Amps. }}$ | Three-Pole |  |  | Four-Pole |  |  |
| Style No. | List Price Ea. | Net Wt. Lbs. Ea. | Style No. | List Price Ea | $\left\|\begin{array}{ll} \text { Net } & \text { Wt. } \\ \text { Lbs. } & \text { Ea. } \end{array}\right\|$ |  | Style <br> No. | List Price Ea | Net Wt. Lbs. Ea. | Style <br> No. | List Price Ea. | Net Wt Lbs. Ea |
| 254440 254420 254428 228433 | $\begin{array}{r} 108 \\ 120 \\ 216 \\ 420 \end{array}$ | 2 $21 / 2$ 3 5 | \|l|l|l|l| 254441 | 8180 200 360 700 | $41 / 1$ $51 / 2$ 83 13 | 30 <br> 60 <br> 100 <br> 200 | 254442 254422 254430 228441 | 8280 <br> 310 <br> 560 <br> 1086 | 6 7 13 24 | (1) 254443 | 8380 420 750 1470 | 9 10 18 30 |
| Without Quick-Break Attachments |  |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & 228430 \\ & 228431 \\ & 228432 \end{aligned}$ | $\begin{array}{r}080 \\ 968 \\ 190 \\ \hline\end{array}$ | ${ }_{3}^{21 / 4}$ |  | 134 160 316 | $41 / 2$ $51 / 4$ | $\begin{array}{r}30 \\ 60 \\ 100 \\ \hline\end{array}$ | \| $\left\|\begin{array}{l}228438 \\ 228439 \\ 228440\end{array}\right\|$ | 210 <br> 250 <br> 490 | $\begin{array}{r}6 \\ 7 \\ 13 \\ \hline\end{array}$ | $\begin{aligned} & 254438 \\ & 254408 \\ & 254410 \\ & \hline \end{aligned}$ | 280 <br> 3 <br> 830 <br> 60 | 9 10 18 |
| Double-Throw - Not Fused |  |  |  |  |  |  |  |  |  |  |  |  |
| With Quick-Break Attachments |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & 254444 \\ & 254424 \\ & 254432 \\ & 228445 \\ & \hline \end{aligned}$ | $\begin{aligned} & 250 \\ & 288 \\ & 490 \\ & 864 \end{aligned}$ | $21 / 2$ $23 / 1$ $411 / 2$ | $\begin{array}{\|l\|} 254445 \\ 254425 \\ 254433 \\ 228449 \\ \hline \end{array}$ | $\begin{array}{r\|r} 388 \\ 5 & 484 \\ 3 & 720 \\ 9 & 1308 \\ \hline \end{array}$ | 9 10 13 20 | 30 60 100 200 | \| $254446 \left\lvert\, \begin{aligned} & \\ & 254426 \\ & 254434 \\ & 228453\end{aligned}\right.$ | $\begin{array}{\|r\|r\|} \hline & 622 \\ 3 & 796 \\ & 11 \\ 3 & 2097 \\ \hline \end{array}$ | $\begin{aligned} & 14 \\ & 15 \\ & 23 \\ & 35 \\ & \hline \end{aligned}$ | $\begin{array}{\|l\|} 254447 \\ 254427 \\ 254435 \\ 254437 \\ \hline \end{array}$ | $\begin{array}{r} 836 \\ 968 \\ 1600 \\ 2876 \\ \hline \end{array}$ | 18 20 31 47 |
| Without Quick-Break Attachments |  |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & 228442 \\ & 228443 \\ & 228444 \end{aligned}$ | $\begin{aligned} & 166 \\ & 1990 \\ & 390 \end{aligned}$ | $\begin{aligned} & 21 / 2 / 4 \\ & 23 / 4 \\ & 4 \end{aligned}$ | $\begin{array}{\|} 228446 \\ 228447 \\ 228448 \end{array}$ | $\begin{aligned} & 220 \\ & 260 \\ & 520 \end{aligned}$ | $\begin{array}{r} 9 \\ 10 \\ 13 \end{array}$ | $\begin{array}{r} 30 \\ 60 \\ 100 \end{array}$ | $\begin{aligned} & 228450 \\ & 2284551 \\ & 228452 \end{aligned}$ | 3 70 <br> 430  <br> 880  | $\begin{aligned} & 14 \\ & 15 \\ & 23 \\ & \hline \end{aligned}$ | $\begin{array}{\|l\|} 254439 \\ 254409 \\ 254411 \\ \hline \end{array}$ | $\begin{array}{r} 500 \\ 600 \\ 1200 \end{array}$ | 18 20 31 |

Plain Finish included in style number and price.
Satin Finish, add 30 per cent.
Polished Finish, add 10 per cent to price of satin finish.
Slate Bases included in style number and price.
Unmounted Switches, deduct 10 per cent.
Terminals included in style number and price.
Spade Handles included in style number and price for all 4-pole switches. Straight handles are included on all other switches.
For price of spade handles refer to page 1044.
Quick-Break Attachments, see page 1043 for additional price.
Shipping Weights, see page 1044.
†All ratings are D.C. or A.C. on either the 20-or 30-degree rise basie,

## KNIFE SWITCHES-Continued

## TYPE C SWITCHES

Front-Connected-With or Without Quick-Break Attachments-Plain Finish
600 VOLTS D-C. AND A-C.

| Single-Throw - Fused At Bottom |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| With Quick-Break Attachments |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| Singlo-Pole |  |  | Double-Pole |  |  | $\underset{\mathbf{f}}{\text { Amps. }}$ | Throo-Pole |  |  | Four-Pole |  |  |
| Style No. | $\left\lvert\, \begin{gathered} \text { List } \\ \text { Price Ea. } \end{gathered}\right.$ | $\left\lvert\, \begin{aligned} & \text { Net } \\ & \text { Lbs. } \\ & \text { Lbt. } \\ & \text { Eat. } \end{aligned}\right.$ | $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | $\left\lvert\, \begin{gathered} \text { List } \\ \text { Price Ea. } \end{gathered}\right.$ | $\left\|\begin{array}{ll} \text { Net } & \mathrm{Wt} . \\ \text { Lbs. } & \text { Ea. } \end{array}\right\|$ |  | $\begin{aligned} & \text { Styyle } \\ & \text { No. } \end{aligned}$ | $\begin{gathered} \text { List } \\ \text { Price Ea. } \\ \hline \end{gathered}$ | $\text { a. } \begin{aligned} & \text { Net } \\ & \text { Lbs. } \\ & \text { Lbt. } \end{aligned}$ | Style | $\begin{array}{\|c\|} \hline \text { List } \\ \text { Price Ea. } \\ \hline \end{array}$ | $\begin{aligned} & \text { Net Wt. } \\ & \text { Lbs. Ea. } \end{aligned}$ |
| $\left.\begin{array}{\|l\|} \hline 254599 \\ 254611 \\ 254623 \\ 228457 \\ \mathbf{2 2 8 4 5} \end{array} \right\rvert\,$ | $\begin{array}{r} 8170 \\ 198 \\ 380 \\ 850 \\ \hline \end{array}$ | $\begin{gathered} 23 / 4 \\ 31 / 4 \\ 7 \\ \hline \end{gathered}$ | $\begin{array}{\|c\|} \hline 254600 \\ 254612 \\ 254624 \\ 228461 \\ 228461 \end{array}$ | $\begin{array}{r} 8260 \\ 300 \\ 550 \\ 1000 \\ \hline \end{array}$ | $\begin{array}{r} 7 \\ 8 \\ 17 \\ 29 \\ \hline \end{array}$ | 30 60 100 200 | $\left\|\begin{array}{l} 254601 \\ 254613 \\ 254625 \\ 2288465 \\ 2584 \end{array}\right\|$ | $\begin{array}{\|c} 8418 \\ 480 \\ 880 \\ 1000 \\ \hline \end{array}$ | $\begin{aligned} & 13 \\ & 14 \\ & 28 \\ & 43 \\ & \hline \end{aligned}$ | $\left\|\begin{array}{\|l\|} \hline 254602 \\ 254614 \\ 254626 \\ 254635 \\ 25483 \end{array}\right\|$ | $\begin{array}{\|r\|} \hline 670 \\ 680 \\ 1200 \\ 2200 \\ \hline \end{array}$ | $\begin{aligned} & 18 \\ & 20 \\ & 38 \\ & 61 \\ & \hline \end{aligned}$ |
| Without Quick-Break Attachments |  |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{array}{\|l\|} \hline 228454 \\ 228455 \\ 228456 \\ \hline \end{array}$ | $\begin{array}{r}140 \\ 170 \\ 325 \\ \hline\end{array}$ | $\begin{aligned} & 283 / 4 \\ & { }^{31 / 4} \\ & \hline \end{aligned}$ | $\left\|\begin{array}{\|l\|} \hline 228458 \\ 228459 \\ 228460 \end{array}\right\|$ | $\begin{aligned} & 220 \\ & 260 \\ & 500 \\ & \hline \end{aligned}$ | $\begin{array}{r} 7 \\ 8 \\ 17 \\ \hline \end{array}$ | $\begin{array}{r} 30 \\ 60 \\ 100 \\ \hline \end{array}$ | $\begin{array}{\|l\|} \hline 228462 \\ 228463 \\ 228464 \\ \hline \end{array}$ | $\begin{array}{lll} \hline 3 & 50 \\ 4 & 16 \\ 8 & 00 \\ \hline \end{array}$ | $\begin{aligned} & 13 \\ & 14 \\ & 28 \\ & \hline \end{aligned}$ | $\left\|\begin{array}{\|l\|} \hline 254578 \\ 254581 \\ 254584 \end{array}\right\|$ | $\begin{array}{r} 570 \\ 680 \\ 12600 \\ \hline \end{array}$ | $\begin{aligned} & 18 \\ & 20 \\ & 38 \\ & \hline \end{aligned}$ |
| Double-Throw - Fused At Both Ends |  |  |  |  |  |  |  |  |  |  |  |  |
| With Quick-Break Attachments |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  | ; |  |
| $\begin{array}{\|l\|} 254607 \\ 254619 \\ 254631 \\ 228481 \\ 228481 \end{array}$ |  | $\begin{gathered} 8 \\ 81 / 2 \\ 13 \\ \hline 24 \\ \hline \end{gathered}$ | $\begin{array}{\|} 254608 \\ 254620 \\ 254632 \\ 2288485 \\ 22848 \end{array}$ | $\begin{array}{r} 584 \\ 6524 \\ 1164 \\ 1938 \\ 19 \end{array}$ | $\begin{aligned} & 13 \\ & 14 \\ & 27 \\ & 46 \end{aligned}$ | $\begin{array}{r} 30 \\ 60 \\ 100 \\ 200 \\ \hline \end{array}$ | $\left\|\begin{array}{r} 254609 \\ 254621 \\ 254633 \\ 2284899 \\ 228489 \end{array}\right\|$ | $\begin{array}{\|c} 942 \\ 1053 \\ 1898 \\ 3082 \\ \hline \end{array}$ | $\begin{aligned} & 23 \\ & 25 \\ & 49 \\ & 71 \end{aligned}$ | $\left\|\begin{array}{l} 254610 \\ 254622 \\ 254634 \\ 25463 \\ 254637 \end{array}\right\|$ | $\begin{array}{\|l\|} \hline 1288 \\ 1454 \\ 26 \\ 38 \\ 39 \\ \hline 88 \\ \hline \end{array}$ | $\begin{aligned} & 33 \\ & 35 \\ & 66 \\ & 98 \\ & \hline \end{aligned}$ |
| Without Quick-Break Attachments |  |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{array}{\|l\|} \hline 228478 \\ 228478 \\ 228480 \end{array}$ | $\begin{aligned} & 330 \\ & 375 \\ & 750 \\ & \hline \end{aligned}$ | $\stackrel{8}{81 / 2}$ | $\left.\begin{array}{\|l\|} \hline 228482 \\ 228483 \\ 228484 \end{array} \right\rvert\,$ | $\begin{array}{r} 440 \\ 5500 \\ 1000 \\ \hline \end{array}$ | $\begin{aligned} & 13 \\ & 14 \\ & 27 \end{aligned}$ | $\begin{array}{r} 30 \\ 80 \\ 100 \\ \hline \end{array}$ | $\left.\begin{array}{l\|} \hline 228488 \\ 228487 \\ 228488 \end{array} \right\rvert\,$ | $\begin{array}{r} 728 \\ 885 \\ 1650 \\ \hline \end{array}$ | $\begin{aligned} & 23 \\ & 25 \\ & 49 \\ & \hline \end{aligned}$ | $\left.\begin{array}{\|l\|} \hline 254580 \\ 254583 \\ 254586 \end{array} \right\rvert\,$ | $\begin{array}{ll} 110 & 00 \\ 10 & 0 \\ 11 & 50 \\ 23 & 00 \\ \hline \end{array}$ | $\begin{aligned} & 33 \\ & 35 \\ & 60 \\ & \hline \end{aligned}$ |

Plain Finish included in style number and price.
Satin Finish, add 30 per cent.
Polished Finish, add 10 per cent to price of satin finish.
Slate Bases included in style number and price.
Unmounted Switches, deduct 10 per cent.
Terminals included in style number and price.
Spade Handles included in style number and price for all 4-pole switches. Straight handles are included on all other switches. For price of spade handles refer to page 1044

Quick-Break Attachments, see page 1043 for additional price.
Shipping Weights, see page 1044.
$\dagger$ All ratings are D.C. or A.C. on either the 20- or 30-degree rise basis.

KNIFE SWITCHES-Continuod

## TYPES A AND C MOTOR STARTING SWITCHES



Type C Two-Pole Motor Starting Switch


## Application

The starting current of induction motors is several times the normal running current and, when the controlling switch is fused to carry the running load only, the fuses are apt to blow on starting. The fuses must be of a capacity to prevent overloads under running conditions. These switches are designed to meet this difficulty and are used without autostarters to control motors up to 5 -horse-power rating.

## Construction

These switches are arranged for National Electric

Code Fuses on one end only and have springs on the other end to open the switch automatically if left closed at this end. The corresponding terminals at both ends of the switch are connected so that the wiring need be connected to one set of these terminals only, thus decreasing the number of connections necessary. See accompanying diagram.

In starting an induction motor by this switch, the switch is thrown to the end that is not fused and held there until the motor is up to running speed; then it is quickly thrown to the fused position, thus protecting the circuit under running conditions.

## PRICES

Switches Fused at One End Only, With Spring Throw-Out at Other End
Style number and list price include switch without fuses.


KNIFE SWITCHES-Continued

## SPADE HANDLES FOR TYPES A AND C FRONT AND REAR-CONNECTED KNIFE SWITCHES, 250 AND 600 VOLTS D-C. AND A-C., AND 500 VOLTS A-C.



Style number and list price include mounting screws. List prices are in addition to the regular list prices of complete switches, except on switches regularly equipped with spade handles.

| D.C. Amps. | Poles | Style No. | List Price | D.C. Amps. | Poles | Style No. | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 30 and 60 | 2 or 4 | 272987 | 8048 | 400 to 600 | 2 or 4 | 272991 | 8120 |
| 30 and 60 | 3 | 272989 | 48 | 400 to 600 | 3 | 272992 | 120 |
| 100 and 200 | 2 or 4 | 272988 | 75 | 800 to 2000 | 2 or 4 | 272993 | 225 |
| 100 and 200 | 3 | 272990 | 75 | 800 to 2000 | 3 | 272994 | 225 |

## STOPS FOR TYPE A FRONT AND REAR-CONNECTED KNIFE SWITCHES, 250 AND 600 VOLTS

This attachment will stop the switch when open at an angle of 90 degrees, and will prevent the blade from swinging all the way down.

Stops are often required on switchboard and other work where the space is limited and switches or other live parts are brought close together as would be caused by throwing the switch all the way back, allowing it to come in contact with live parts of other apparatus underneath the switch. On doublethrow switches, the stop is many times required to prevent the blade from engaging the lower contacts
of the switch when it is desired to have both throws "dead."

The stops listed below can be added to the standard switches by removing the hinge screw and nut and placing the stop next to the jaw blade under the cup washer and replacing the hinge screw and nut. Stops cannot be furnished for addition to 30 and 60 -ampere switches which have been built, due to the difference in construction from the higher capacity switches; namely, that a rivet is used instead of a screw. Stops for 30 and 60 -ampere switches can be supplied on order with the switch; price on request.

|  | Single-Throw Without or With Quick Break | Double-Throw Without or With Quick Break |  | Single-Throw Without or With Quick Break | Double-Throw Without or With Quick Break |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Amps. | Style No. | Style No. | Amps. | Style No. | Style No. |
| 100 | 288886 | 286911 | 1200 | 288892 | 286917 |
| 400 | 286889 | 286914 | 2000 | 288989 | 286918 |
| 600 | 288890 | 288915 | 3000 | 286985 | 286920 |
| 800 | 286891 | 286916 | 4000 | 286895 | 286920 |
| 1000 | 288892 | 288917 | 6000 | 288896 | 288921 |

Prices on stops will be supplied on request.
Shipping weights for types A and C front and rear-connected knife switches:
If net weight is less than 3 pounds add $8 / 4$ pound to get approximate unit shipping weight
If net weight is 3 to 7 pounds add 1 pound to get approximate unit shipping weight.
If net weeight is 7 to 20 pounds add 2 pounds to get approximate unit shipping weight.
If net weight is above 20 pounds add 50 per cent to get approximate unit shipping weight.

## KNIFE SWITCHES－Continued

TYPE A FRONT－CONNECTED－NOT FUSED


| Volts | $\begin{aligned} & \text { 兑 } \\ & \frac{6}{4} \end{aligned}$ | Throw | DIMENSIONS IN INCHES |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | A |  |  |  | C |  |  |  |  |  |  | D | E |  |  |  | F | H |  |  | I | J | K | L | M | N | P |  |  | W |
|  |  |  | S．P． | 2 P. | 3 P. | 4 P. | S．P． | $\begin{gathered} 2 \\ \text { and } \\ 3 P . \end{gathered}$ | 4 P. | S．P． | 2 P. | 3 P． | 4 P. |  | S．P． | 2 P. | 3 P． | 4 P |  | 1\＆3P | 2 P. | 4 P. |  |  |  |  |  |  | 1 <br> and <br> 2 P | 2 P. | 4 P. |  |
| $250 \mathrm{~V}$ D.C. \& | 30 | S．T． | $\begin{aligned} & 21 / 2 \\ & 21 / 2 \end{aligned}$ | $\begin{aligned} & 4 \\ & 5 \end{aligned}$ | $\begin{aligned} & 6 \\ & 7 \end{aligned}$ | $\begin{array}{r} 9 \\ 10 \end{array}$ | $43 / 2$ | $\begin{aligned} & 41 / 2 \\ & 7 \end{aligned}$ | $\begin{aligned} & 5 \\ & 7 \end{aligned}$ | $\begin{aligned} & 1 / 2 \\ & 5 / 8 \end{aligned}$ | 3/2 | $\begin{aligned} & 1 / 2 \\ & 8 / 6 \end{aligned}$ | 8/6 | $\begin{aligned} & 21 / 4 \\ & 21 / 4 \end{aligned}$ | $\begin{aligned} & 11 / 2 \\ & 1 \frac{1}{16} \end{aligned}$ | $13 / 8$ | $11 / 4$ | $\begin{aligned} & 11 / 8 \\ & 15 / 8 \end{aligned}$ | $\begin{aligned} & 2 \\ & 2 \end{aligned}$ | 4 H | 4 4 4 | 5 5 | $1^{H}$ | $11 / 2$ $11 / 2$ |  | \％ |  | $\ldots$ | $\ldots$ |  | $\cdots$ | ${ }^{18}$ |
| 5．${ }^{100}$ |  | D．T． | $21 / 3$ | 5 | 8 9 | 11 12 | 7 9 | 7 9 | 7 9 | 8／6／8 | 8／38 | 5／8 | 2／4 | 3 <br> 3 | $11 / 4$ $11 / 2$ | 11／2 | $11 / 2$ | $13 / 2$ | $\begin{aligned} & 28 / 3 \\ & 25 / 3 \end{aligned}$ | 5 5 | $\begin{aligned} & 51 \\ & 5 \end{aligned}$ | $\begin{aligned} & 6 \frac{1}{12} \\ & 6 \frac{1}{3} \end{aligned}$ |  | 13／4 | .259 .259 | H | ${ }^{H}$ | i\％ |  |  |  | 4 |
|  |  | D．T． | $\begin{aligned} & 21 / 3 \\ & 21 / 2 \end{aligned}$ | $5_{7}^{1 / 2}$ | $\begin{array}{r} 8 \\ 10 \end{array}$ | $\begin{aligned} & 11 \\ & 14 \end{aligned}$ | $\begin{array}{r} 8 \\ 11 \end{array}$ | $\begin{array}{r} 8 \\ 11 \end{array}$ | $\begin{array}{r} 8 \\ 11 \end{array}$ | 21／4 | $3 / 4$ | 2／1／6 | 3／4 | $\begin{aligned} & 31 / 8 \\ & 31 / 8 \end{aligned}$ | 11／1／2 |  | $17 / 8$ | $2 \frac{14}{18}$ | 3 3 | $\begin{aligned} & 63 / 4 \\ & 63 / 4 \end{aligned}$ | 63／4 | 71／88 | 113 | 2\％ | .398 .398 | H | 13178 | 2 H |  |  |  | 3 |
|  | 200 | D．T． | $21 / 2$ | 8 | 10 | 14 16 | 114 | 10 | 10 | 3／4 | 2／1／4 | 3／6 | $1^{3 / 4}$ | 38 $3 \%$ | 11／4 | $11 / 8$ <br> $21 / 8$ | 11／4 | $\begin{aligned} & 13 / 8 \\ & 23 / 8 \end{aligned}$ | $\begin{aligned} & 31 / 9 \\ & 31 / 2 \end{aligned}$ | 81 818 818 | 8 81 | 88 | 114 |  | ． 559 | 14 $1 \%$ | 14 | $\ddot{3}^{\cdots}$ | $4{ }^{4} 18$ |  |  | \％ |
|  | 400 | D．T． | 5312 | 8 10 | $\begin{aligned} & 12 \\ & 14 \end{aligned}$ | $\begin{aligned} & 16 \\ & 18 \end{aligned}$ | $\begin{aligned} & 14 \\ & 16 \end{aligned}$ | $\begin{aligned} & 12 \\ & 16 \end{aligned}$ | $\begin{aligned} & 12 \\ & 16 \end{aligned}$ | $11 / 4$ | $\begin{aligned} & 11 / 6 \\ & 11 / 4 \end{aligned}$ | $11 / 4$ | $\begin{aligned} & 11 / 6 \\ & 11 / 6 \end{aligned}$ | $\begin{aligned} & 416 \\ & 41 / 3 \end{aligned}$ | $23 / 1 /$ | 1 $2 H$ | $\begin{aligned} & 17 / 8 \\ & 27 / 8 \end{aligned}$ | $\begin{aligned} & 1 H \\ & 2 \frac{1}{15} \end{aligned}$ | 41／4 |  | $101 / 4$ $10 \%$ | $\begin{aligned} & 10 \% \\ & 10 \% \end{aligned}$ | $\begin{aligned} & 23 / 6 \\ & 21 / 2 \end{aligned}$ | $\begin{aligned} & 3 \\ & 3 \end{aligned}$ | .918 .918 | 15／8 | $2{ }^{2}$ | 3i\％ | 7 7 |  |  | 1313 |
|  | 600 | D．T． | $51 / 2$ | 8 12 | 12 | $\begin{aligned} & 18 \\ & 20 \end{aligned}$ | 14 | 12 | 12 | $11 / 2$ | 11／4 | $111 / 3$ | $1^{11 / 2}$ | $41 / 1 / 2$ | $23 / 4$ | 13／4 | $111 / 3$ | 21／4 | 47／8 | 11788 1178 | $117 / 6$ 1176 | $12 \%$ $12 \%$ | 25／4 | $61 / 4$ $61 / 4$ | 1.280 | 2 | $37 / 6$ $3 / 6$ | $\ldots$ | 81／6 | 88 | 8 8 8 | $13 / 2$ |
| $\begin{aligned} & 500 \nabla . \\ & \text { 1.0. } \end{aligned}$ | 30 | D．T． | $21 / 3$ | $\begin{aligned} & 5 \\ & 6 \end{aligned}$ | $\begin{aligned} & 8 \\ & 9 \end{aligned}$ | $\begin{aligned} & 11 \\ & 12 \end{aligned}$ | 7 9 | $\begin{aligned} & 7 \\ & 9 \end{aligned}$ | 7 9 | $8 / 8$ $8 / 8$ | 3／8 | 5／8 | 3／4 | $\begin{aligned} & \mathbf{3} \\ & \mathbf{3} \end{aligned}$ | $11 / 2$ $13 / 2$ | $113 / 2$ | ${ }_{1}^{1} 1 / 2$ | $113 / 2$ | $\begin{aligned} & 25 / 8 \\ & 25 / 8 \end{aligned}$ | $\begin{array}{ll} 5 & 3 \\ 5 & \{ \\ \xi_{3} \end{array}$ | $\begin{array}{ll} 5 & 7 \\ 5 & \text { 数 } \end{array}$ | $\begin{aligned} & 64 \\ & 6 \frac{1}{3} \end{aligned}$ | 1 1 1 | 13／4 | $\ldots$ | 葠 | ．．． | $17 / 3$ | $\ldots$ |  |  | 1 |
| $\begin{aligned} & 0 \\ & 4 \\ & 0 \\ & 0 \\ & 0 \\ & 0 \\ & 0 \\ & 0 \\ & 0 \\ & 8 \\ & 8 \end{aligned}$ | 30 | S．T． | $4^{1 / 2}$ | $\begin{aligned} & 7 \\ & 8 \end{aligned}$ | $\begin{aligned} & 11 \\ & 12 \end{aligned}$ | $\begin{aligned} & 20 \\ & 20 \end{aligned}$ | $\begin{array}{r} 8 \\ 12 \end{array}$ | $\begin{array}{r} 8 \\ 12 \end{array}$ | 8 12 | 8／4 | 8／8 | 3／4 | $\begin{aligned} & 1 \\ & 1 \end{aligned}$ | 48／4 | 11／4 | $11 / 3$ $13 / 3$ | $13 / 4$ | 2\％／8 | 43／8 | 7 71 | 7 7 | $\begin{aligned} & 73 \\ & 7 \\ & 7 \end{aligned}$ | 18 18 | 12／3／4 |  | H |  | 17／3 |  |  |  | H |
|  | 60 | D．T． | $21 / 2$ | $\begin{aligned} & 7 \\ & 8 \end{aligned}$ | 112 | $\begin{aligned} & 20 \\ & 20 \end{aligned}$ | ${ }_{12}^{8}$ | 8 12 | 8 12 | 3／6 | 8／76 | 3 | 1 | 481／4 | $21 / 4$ | 11／7 | $11 / 4$ | 27／8 | $41 / 8$ $41 / 3$ | 7 <br> 7 <br> 7 <br> 7 <br> $\frac{1}{17}$ <br> 8 | 7 7 |  | 14 18 18 | 13／3 | .259 <br> .259 | H | H | 17／3 |  | $\ldots$ |  | H |
|  | 100 | D．T． | $231 / 2$ | $\begin{aligned} & 8 \\ & 9 \end{aligned}$ | $\begin{aligned} & 14 \\ & 16 \end{aligned}$ | $\begin{aligned} & 20 \\ & 20 \end{aligned}$ | $\begin{aligned} & 11 \\ & 16 \end{aligned}$ | $\begin{aligned} & 10 \\ & 16 \end{aligned}$ | $\begin{aligned} & 10 \\ & 16 \end{aligned}$ | 3／4／4 | $\begin{aligned} & 3 / 4 \\ & 3 / 4 \end{aligned}$ | $1^{3 / 6}$ | $\begin{aligned} & 1 \\ & 1 \end{aligned}$ | $\begin{aligned} & 51 / 2 \\ & 51 / 2 \end{aligned}$ | 111／4 | 11／4／4 | $\begin{aligned} & 11 / 3 \\ & 21 / 2 \end{aligned}$ | $\begin{aligned} & 18 / 4 \\ & 18 / 4 \end{aligned}$ | $\begin{aligned} & 5 \\ & 5 \end{aligned}$ | $\begin{aligned} & 83 / 4 \\ & 83 / 4 \end{aligned}$ | $\begin{aligned} & 83 / 4 \\ & 83 / 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & 91 / 8 \\ & 91 / 3 \end{aligned}$ | 1142 | $\begin{aligned} & 2 \sharp \\ & 2 \% \end{aligned}$ | $\begin{array}{r} .398 \\ .398 \end{array}$ | ${ }^{H}$ | $13 / 8$ | 24 |  |  |  | i |
|  | 200 | D．T． | 4 | $\begin{aligned} & 10 \\ & 12 \end{aligned}$ | $\begin{aligned} & 16 \\ & 20 \end{aligned}$ | $\begin{aligned} & 24 \\ & 24 \end{aligned}$ | $\begin{aligned} & 12 \\ & 16 \end{aligned}$ | $\begin{aligned} & 12 \\ & 16 \end{aligned}$ | 12 16 | 8／4 | 2／6 | $1^{3 / 6}$ | 1 | 6 | 23\％ | 2 3 | 2 | 3 3 | $51 / 3$ | $10{ }^{2}$ $10 \%$ 15 | 104 104 | $\begin{aligned} & 10 \frac{1}{y z} \\ & 10 \frac{1}{y y} \end{aligned}$ | 117／8 | 2 2等 | ． 5559 | $\begin{aligned} & 14 \\ & 14 \end{aligned}$ | $\begin{aligned} & 1 \% \\ & 1 \% \end{aligned}$ | $\ddot{3}^{-}$ | 418 | $\cdots$ |  | H |
|  | 400 | S．T． | $8^{1 / 2}$ | $\begin{aligned} & 10 \\ & 12 \end{aligned}$ | $\begin{aligned} & 16 \\ & 20 \end{aligned}$ | $\begin{aligned} & 24 \\ & 24 \end{aligned}$ | 14 | $\begin{aligned} & 16 \\ & 20 \end{aligned}$ | $\begin{aligned} & 16 \\ & 22 \end{aligned}$ | $1^{11 / 4}$ | $1^{1 / 4}$ | 1 | $\begin{aligned} & 1 \\ & 1 \end{aligned}$ | $6$ | $23 / 4$ | 2 3 | 2 | 3 3 | 6 | 12 | 12 12 | $\begin{aligned} & 12 \mathrm{~K} \\ & 12 \mathrm{t} \\ & 12 \end{aligned}$ | $\begin{aligned} & 23 / 1 \\ & 21 / 2 \end{aligned}$ | 3 l | $\begin{aligned} & .918 \\ & .918 \end{aligned}$ | $1 \%$ | 2 H | 4 | 7 6 |  |  | 11／6 |
|  | 600 | S．T．T． | 8 | $\begin{aligned} & 10 \\ & 16 \\ & \hline \end{aligned}$ | $\begin{aligned} & 18 \\ & 20 \\ & \hline \end{aligned}$ | $\begin{aligned} & 24 \\ & 30 \end{aligned}$ | $\begin{aligned} & 18 \\ & 24 \\ & \hline \end{aligned}$ | $\begin{aligned} & 16 \\ & 24 \end{aligned}$ | $\begin{aligned} & 16 \\ & 24 \\ & \hline \end{aligned}$ | $13 / 3$ | $11 / 2$ | ${ }_{2}^{11 / 2}$ | $2^{11 / 2}$ | $61 / 4$ $61 / 4$ | $\begin{array}{r} 3 \\ 4 \\ \hline \end{array}$ | $17 / 7$ $47 / 8$ | 21／4 | 26／18 | 61／4 | $\begin{aligned} & 131 \\ & 13 \\ & \hline \end{aligned}$ | $\begin{aligned} & 131 \\ & 13 \\ & 13 \\ & \hline \end{aligned}$ | $\begin{aligned} & 13 \% \\ & 13 \% \\ & \hline \end{aligned}$ | $2 \%$ | 61／12 | 1．280 | 2 | 31／4 | $\ldots$ | 71 | 71 <br> 71 | $7 \%$ <br> 7 <br> 7 <br> H <br> 1 | iis |
| $\ddagger 21 / 2$ inches for 1 and 2 pole．$H$ inches for 3 and 4 pole． <br> §For S．T．Switch＂S＂＝2 inches．For D．T．Switch＂S＂$=1 / 8$ inch． <br> dimensions are for reference only．For official dimensions apply to the nearest District Office． |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

## KNIFE SWITCHES-Continued

## TYPE A FRONT-CONNECTED-NOT FUSED



| Voits | Amps. | DIMENSIONS IN INCHES |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | A |  |  |  | $\frac{\mathrm{B}}{\substack{\text { Single } \\ \text { Throw }}}\left\|\begin{array}{c}\text { Double } \\ \text { Throw }\end{array}\right\|$ |  | C | D | E | F | G | H |  |  |  | I |  | J | K |
|  |  | S. P. | 2 P . 3 | 3 P. | 4 P . |  |  | S. P. |  |  |  |  | 2 P. | 3 P. | 4 P. | $\begin{aligned} & \text { Single } \\ & \text { Throw } \end{aligned}$ | Double Throw |  |  |
|  | 800 | 7 |  | 16 | 24 | 16 | 24 |  | 11/2 | $\frac{8}{18}$ | 11/8 | 47/8 | $51 / 2$ | $131 / 2$ | 131/2 | 145/8 | 14 5/3 | 23/4 | 27/8 | 21/6 | 37/8 |
|  | 1000 | 7 | 12 | 17 | 24 | 16 | 24 | 2 | 으의 | 11/8 | 5 | 6 | 141/8 | 141/8 | 151/4 | 151/4 | 31/2 | 31/4 | 21/8 | 41/8 |
|  | $\left\|\begin{array}{l} 1200 \mathrm{D} . \mathrm{C} . \\ 1100 \mathrm{~A} . \mathrm{C} \end{array}\right\|$ | 7 | 14 | 20 | 24 | 16 | 24 | 2 | $\frac{9}{16}$ | 11/8 | 51/8 | 6 | 143/8 | 143/8 | $151 / 2$ | $151 / 2$ | 31/2 | 31/4 | 23/8 | 45/\% |
|  |  |  |  |  |  |  |  |  |  | 0 |  |  |  | R | R |  |  | A1 | ' | F1 |
|  |  | L | M |  | N | 0 | P | $\begin{gathered} \text { S.T } \\ 1 \& 2 P \text {. } \\ \text { Sw. } \end{gathered}$ | \| 38 | ${ }_{4 \mathrm{P} . \mid} \mid$ | $\begin{aligned} & \text { D. T. } \\ & \frac{1}{2 F} . \\ & \text { Sw. } \end{aligned}$ | $\begin{aligned} & \text { D. P. } \\ & 3 \& 4 . \\ & 8 \mathrm{w} . \end{aligned}$ | $\begin{aligned} & \text { S. T. } \\ & 1 \& 2 P . \\ & 8 w . \end{aligned}$ | $\left\|\begin{array}{c} \text { S.T. } \\ 3 \& 4 \mathrm{~A} . \\ \mathrm{Sw} . \end{array}\right\|$ | $\begin{gathered} \text { D. T. } \\ 1 \& 2 \mathrm{P} . \\ 8 \mathrm{w} . \end{gathered}$ | $\begin{gathered} D . T \\ 3 \& 4 P \\ 8 w . \end{gathered}$ | $\begin{aligned} & \text { D. T. } \\ & \text { S. P. } \\ & \text { S. } \end{aligned}$ | $\begin{aligned} & \text { D. T. T. } \\ & 3 \mathrm{P} . \\ & \text { Sw. } \end{aligned}$ | $\begin{aligned} & \mathrm{D} . \mathrm{T} . \\ & 4 \mathrm{P} \\ & 4 \mathrm{P} . \\ & \mathrm{Sw} . \end{aligned}$ | $\begin{gathered} \mathrm{D} . \mathrm{T} . \\ 3 \stackrel{4}{4} \mathrm{P} \\ 8 \mathrm{w} . \end{gathered}$ |
|  | 800 | 61/4 | 1.385 | 5 |  | 11/4 | $2 \frac{13}{3}$ | $19 \frac{9}{16}$ | 20 |  | 2411 | 253/4 | $91 / 8$ | 95/8 | $9 \frac{1}{18}$ | $9{ }^{16}$ | 7 | 16 | 24 | 47/8 |
|  | 1000 | 63/4 | 11/2 |  | 1/8 | $1{ }^{\frac{5}{6}}$ | $2{ }^{\text {数 }}$ | $20 \frac{13}{3}$ | 21 | 18 | $261 / 2$ | $27 \frac{9}{16}$ | 9 9 ${ }^{\text {9 }}$ | $10^{\frac{1}{16}}$ | 93/8 | 97/8 | 7 | 17 | 24 | 5 |
|  | $\left\|\begin{array}{l} 1200 \mathrm{D} . \mathrm{C} . \\ 1100 \mathrm{~A} . \mathrm{C} \end{array}\right\|$ | $7 \frac{18}{16}$ | 13/4 |  | $\frac{7}{16}$ | $11 / 2$ | 2 敄 | $21 \frac{13}{7}$ | 22 | 11 | $27 \frac{1}{2}$ | 281 $\frac{1}{2}$ | 101/8 | $10 \frac{27}{2}$ | 10 | $10 \frac{31}{3}$ | 10 | 24 | 27 | 6 |

[^47]KNIFE SWITCHES-Continued

## TYPE A FRONT-CONNECTED-FUSED



## KNIFE SWITCHES-Continued

TYPE A FRONT-CONNECTED-FUSED



These dimensions are for reference only. For official dimensions apply to the nearest District Office.

KNIFE SWITCHES-Continued
TYPE A REAR-CONNECTED-NOT FUSED



Catalogue Style Number does not include baso.
*For 60-cycle alternating current only.
$\dagger$ Diameter in inches and number of threads to the inch.
These dimensions are for reference only. For official dimensions apply to the nearest District Office.

## TYPE A REAR－CONNECTED－FUSED



| Amp． | Single－ Pole | $\overbrace{\text { Pole }}^{2}$ | $A-\begin{gathered} 3 \\ \text { Pole } \end{gathered}$ | $\stackrel{4}{\text { Pole }}$ | Single－ <br> Throw | Bouble－ Throw | C | D | E | F | G | $\overbrace{\substack{1,2 \& 3 \\ \text { Pole }}} \mathrm{H}-$ | $\stackrel{4}{\text { Pole }}$ | I |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 250 Volts D－C．or A－C． |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 30 | 4 | 7 | 9 | 11 | 9 | 13 | $8{ }^{8 /}$ |  |  | $21 / 4$ | 2 | $4{ }^{1}$ | 41 | 21／1 |
| 60 | 5 | 8 | 11 | 14 | 11 | 16 | 8 |  |  |  | 25／8 | 5 | 53 | 214 |
| 100 | 5 | 8 | 12 | 15 | 14 | 24 | $1^{36}$ |  | 1 | 31／8． | 31 | 612 | 7 | 37 |
| 200 | 6 | 10 | 14 | 17 | 17 | 28 |  | ${ }^{8} 8$ |  | $3{ }^{3}$ | $31 / 2$ | 737 | 83 | 4 |
| 400 600 | 7 | 11 | 15 16 | 19 20 | 20 | 33 38 | $11 / 4$ |  | 11／8 | $41 / 8$ | 4478 | 9\％\％ | 110 |  |
| 500 Volts A－C． |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 30 | 5 | 8 | 11 | 14 | 13 | 21 | 8 |  |  | 3 | $25 / 8$ | 54 | 51 | 24 |
| 60 | 5 | 8 | 11 | 14 | 13 | 21 | 3 |  |  | 3 | $25 / 8$ | 54 | 53 | 217 |
| 100 | 5 | 8 | 12 | 15 | 16 | 28 | ${ }^{3}$ | 38 | 1 | $31 / 8$ |  | $61 / 2$ | 7 | 3 |
| 200 | 6 | 10 | 14 | 17 | 20 | 3.3 |  |  |  | $3{ }^{14}$ | $31 / 2$ | 7 妆 | 813 | 4 |
| 400 | ＊ | 11 | 15 | 19 | 23 | 39 |  | ${ }^{16}$ | 11／8 | $41 / 8$ | $41 /$ | $97 / 8$ | 10 | 5 |
| 600 | \＄7 | 11 | 16 | 20 | 26 | 44 | 11／6 | \％ | $11 / 4$ | $41 / 2$ | 47\％ | 10 tt | 11\％ | 6\％ |
| 600 Volts D－C．or A－C． |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 30 | 5 | 9 | 14 | 19 | 15 | 24 | 14 |  |  | 429 | 41／8 | 64 | $7 \frac{1}{71}$ | 21 |
| 60 | 5 | 9 | 14 | 19 | 15 | 24 | 3 |  |  | $4{ }^{3}$ | 41／8 | 63 | 7 慮 | 24 |
| 100 | t5 | 11 | 16 | 22 | 18 | 32 | $3 /$ | 3／3 | 1 | 51／2 | 5 | $81 / 2$ | 9 | 3 |
| 200 | ＊ 6 | 12 | 18 | 24 | 22 | 37 |  | 2／8 |  | 6 | $51 / 2$ | 93 | 1047 | 4 |
| 400 | ＊ 6 | 12 | 18 | 24 | 25 | 43 | ， |  | 11／6 | 6 | 6 | 11 \％ | 1210 | 5 |
| 600 | $\ddagger 7$ | 13 | 20 | 26 | 27 | 47 | 116 | ． | $11 / 4$ | 61／4 | 61／4 | 12 | 12 ft | 61／3 |
| DIMENSIONS IN INCHES |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  | Jaw | Jaw |  |  |  |  |  |  |  | 1．283 | ${ }_{\text {P }}$ | 1．283 ${ }^{4}$ |  |  |
| Amp． | Pased | Fased | K | 4 | M | N | 0 | P | OS |  |  | Pole Pole | U | $v$ |
| 250 Volts D－C．or A－C． |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 30 | $1{ }^{1}$ | 1 | 21／2 | ．242－24 | $1^{1 / 2}$ | H | 4 | $2+$ | ．242－24 | $23^{5}$ | $23 / 5$ | 43784 4 |  |  |
| 60 | $11 /$ | $1{ }^{18}$ | 3 | 5－18 | $2{ }^{28}$ | $1 / 8$ | $1{ }^{1}$ | 318 | ！ 18 | 3 | 318 | $5{ }^{5}$ | if | 259 |
| 100 200 | $2{ }_{3}^{1}$ | $11 / 2$ | ${ }_{3}^{31}$ | \％／16 | 578 | $1{ }^{1}$ | 1H |  | 5，$\frac{16}{1 / 2}$ | $3 H$ | 37\％ | 6） 74 | 1\％ | ． 384 |
| 400 | 41／8 | $21 / 3$ | 3 3／4 | 处 6 －13 | $5{ }^{31}$ | 140 |  | 3314 | \％／3－13 | 4 7 | $4{ }^{4}$ |  | ${ }_{2}^{14}$ | ． 9588 |
| 600 | 47\％ | $23 / 4$ | 4 | 3－16 | $81 / 8$ | 2 H | 3 \％ | 4 | 3／16 | 714 | $8 \frac{18}{18}$ | $11 / 1512{ }^{1 / 8}$ | $31 / 2$ | 1.28 |
| 500 Volts A－C． |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 30 | 17 | 13 | 3 | \％ 18 | $41 / 2$ | 1 | $1{ }^{1}$ | 2 H | ．242－24 | 3 | 31／8 | $5{ }^{\circ} \mathrm{t}$ |  |  |
| 60 | $1 /$ | $1 \frac{1}{10}$ | 3 | t－18 | $47 \%$ | 7／8 | $1{ }^{1 / 2}$ | 31 | ${ }^{5}-18$ | 3 | 31／8 | $5 \frac{1}{515}$ | 4 | ． 259 |
| 100 | 21 | 13 | $3{ }_{3}^{3}$ |  |  |  |  |  |  | 3 H | $37 \%$ | $6 \frac{71}{81}$ | $1 \%$ | ． 388 |
| 200 400 | $31 / 8$ | 21／8 | $31 / 6$ $33 / 6$ | 1／2－13 |  | ${ }_{2}^{14}$ | $2{ }_{3}$ | $3{ }^{31 / 4}$ | $\frac{1}{5}$ ¢ 213 | $4 \frac{1}{6}$ | $4{ }_{4} 7$ | 81\％ $1{ }^{8}$ | ${ }_{2}^{11}$ | 558 9185 |
| 600 | 47／8 | $23 / 2$ | $4{ }^{4}$ | 6／4－16 | 111／8 | 2 H | 318 | 4 | 84－16 | 7 H | 81 | $11 / 512 \%$ | $31 / 2$ | 1.28 |
| 600 Volts D－C．or A－C． |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 30 | 11 | 18 | 3 | 518 | 413 | H | 1 | 24 | ．242－24 | 218 | 27／8 | 74 7 7 7 | 12 | ． 259 |
| 60 | $1{ }^{1}$ | $1{ }^{1}$ | 3 | 5－18 | 478 | 相 | 1 | 311 | ${ }^{6} 18$ | 2 t | 2\％\％ | $7 \frac{1}{14}$ | $1{ }^{1}$ | ． 259 |
| 100 | 27 | $11 / 3$ | 3 | 3／16 | 87 | $1{ }^{11}$ | H | 311 | 9／6－16 | $31 / 8$ | $31 / 2$ | 8 ${ }^{\frac{1}{2}} 1011$ | 1 ${ }^{\text {\％}}$ | ． 384 |
| 200 | 31／3 | ${ }^{1 / 1 / 8}$ | 3314 | \％${ }_{5}^{1 / 13}$ | $8_{98} 8^{4}$ | 1 1t |  | $31 / 3$ $33 / 4$ | ${ }^{1 / 2}$ | 46 | 47 | 10 12 10 | ${ }_{2}{ }^{1}$ | ． 5958 |
| 600 | 47／3 | 23. | $4{ }^{3}$ | 近－16 | 1113 | 2 H | \％ | 3\％ | 年－16 | 7 | 71／6 | $12 \mathrm{Hf} 133 / 8$ | $31 / 2$ | 1.288 |
| ＊For single－pole double－throw switches． $\mathrm{A}=9$ inches． |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| $\dagger$ For single－pole double－throw switches，$A=7$ inches． $\ddagger$ For single－pole double－throw switches，$A=11$ inches． |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Diameter in inches and number of threads to the inch． |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  | ese dimen | nsions | re for rer | ference | only．F | or official | dime | asions ${ }^{\text {a }}$ | apply to the | earest | District | Office． |  |  |

## KNIFE SWITCHES-Continued

## TYPE A REAR-CONNECTED-FUSED



DIMENSIONS IN INCHES

-


TYPE A REAR-CONNECTED WITH LAMINATED STUDS


| Tolts | Amps. |  | DIMENSIONS-INCHES |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | A | B | C | D | E | F | G | H | K | L | M | N | P | R | S | T | V | $\begin{array}{\|l\|l\|} \hline \text { Hoof Bl. } \\ \text { per P. } \end{array}$ | X | $\mathbf{Y}$ |
| ن | 1600 | 1200 | 51/4 | 63/4 | 15H | 61/2 | 33/ | 51/3 | 11/4 | 11/4 |  |  |  | 2 | 17/6 | 16t |  |  |  |  |  |  |
| - | 2000 | 1600 | 55/8 | $63 /$ | $15{ }^{1}$ | 63/8 | 37/3 | $51 / 2$ | $11 /$ | $13 / 1$ | 5 | \# | 库 | 4 | $17 /$ | $16{ }^{18}$ |  |  |  |  |  | $\cdots$ |
| $\rightarrow$ | 3000 4000 | 2200 | 61/4 | 63 | 15 | $61 /$ | $33 / 8$ | 61/3 | $23 /$ | $21 / 2$ | ${ }^{1}$ | 3 |  | 4 | ${ }_{1}^{13 / 8}$ |  | 1/8 | 13 | 1618 | 3 |  | $\cdots$ |
| \% | 6000 | 4000 |  | $71 /$ | $16 \frac{1}{15}$ | 65\% | 41/8 | 7 | 33/4 | 4 | ${ }_{1}^{18}$ | 3/8 | $\cdots$ | 7 | $1 / 8$ |  | 1 | 2 |  | 4 | 4312 | 8194 |
|  | 1600 | 1200 | 7 | 83/4 | 17H | 61/4 | 33/4 | 51/2 | 11/4 | $1{ }^{1 / 4}$ |  |  |  | 2 | 17/8 | 18 ! |  |  |  |  |  |  |
| -0. | 2000 | 1600 | $73 / 3$ | $83 / 4$ | 171 | $63 / 6$ | 37\% | $51 / 2$ | $11 /$ | $13 /$ | ${ }^{1}$ | 1 | 1 | 2 | 17\% | 181 |  |  |  |  | $\ldots$ |  |
| - | 3000 | 2400 | 73/4 | 883 | ${ }_{174}^{174}$ | 61/4 | 33/4 | 61/3 | 23 | $21 / 2$ | $\frac{1}{6}$ | 3/3 |  | 4 | 15 | ..... | 3/3 | 13/3 | 18 \% |  | $\cdots$ |  |
| ర్ర్ర心\$్ర్ర | 4000 6000 | 2800 4000 | $\ldots$ | 883 | 174 174 | 65\%8 | 41/8 | ${ }_{7} 6$ | 23/4 | 3 | $\frac{18}{18}$ | 3/4 | $\ldots$ | 7 | 13/8 |  | 18 | ${ }_{2}$ |  | 4 | 41/2 | 81/2 |

## TYPE C FRONT-CONNECTED-NOT FUSED



## KNIFE SWITCHES-Continued

TYPE C FRONT-CONNECTED-NOT FUSED-MOUNTING-BOLT HOLES


## KNIFE SWITCHES-Continued

TYPE C FRONT-CONNECTED-FUSED


## KNIFE SWITCHES－Continued

TYPE C FRONT－CONNECTED－FUSED－MOUNTING－BOLT HOLES


| Volts | Amps． | Throw | Figures |  |  | S |  |  |  | T |  |  |  | U |  |  | V |  | U1 | $\underset{*}{\mathbf{X}}$ | Y | \％ | V1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | S．P． | 2 P. | 3 <br> and <br> 4 P. | S．P． | 2 P. | 3 P. | 4 P. | S．P． | 2 P． | 3 P． | 4 P ． | S．P． | 2 P. |  | S．P． | 2 P. |  |  |  |  |  |
| $\begin{aligned} & \text { ن́ } \\ & \dot{4} \\ & \vdots \\ & \dot{4} \\ & \dot{0} \\ & 0 \\ & 0 \\ & 0 \\ & 0 \\ & 0 \\ & N \end{aligned}$ | 30 | S．T． | 1 | 9 8 | 11 | $11 / 2$ $11 / 2$ | 13\％8 | $\begin{aligned} & 21 / 4 \\ & 21 / 4 \\ & \hline \end{aligned}$ | $\begin{aligned} & 41 / 2 \\ & 41 / 2 \end{aligned}$ | $\begin{aligned} & 5 / 6 \\ & 5 / 8 \\ & \hline \end{aligned}$ | 518 | $\begin{aligned} & 28 / 8 \\ & 23 / 8 \end{aligned}$ | $231 / 2$ <br> $23 / 4$ | 21/4 | $\frac{1}{2} \frac{1}{16}$ | 13／4 | 2 | $21 / 3$ 218 | $\cdots$ |  | 16 | 2／8 | $\ldots$ |
|  | 60 | D．T． | 2 | 9 | 11 | ii3／2 | ${ }_{3}^{11 / 2}$ | 3 <br> 3 | 6 | 13／3／4 | $111 / 2$ | $231 / 2$ | $3^{1 / 2}$ | $\begin{aligned} & 2 H \\ & 3 \end{aligned}$ | ${ }^{1} \frac{1}{1 / 8}$ | 1\％${ }^{1 / 8}$ | 6 Hz | 214 | $\cdots$ | 旡 | 娄 | 3／8 | $\ldots$ |
|  | 100 | D．T． | 5 3 | 8 | 11 | 11／1／4 | 31／8 | $\begin{aligned} & 31 / 8 \\ & 31 / 8 \end{aligned}$ | $\begin{aligned} & 61 / 4 \\ & 61 / 4 \end{aligned}$ | $13 / 8$ |  | 2\％ | $21 / 8$ <br> $37 / 8$ | 4 5 | $\begin{aligned} & 4 \\ & 51 / 4 \end{aligned}$ | 17／18 | 47／8 | 41／4 | $\ldots$ | 18 18 18 | H |  | $\ldots$ |
|  | 200 | D．T． | 3 3 | 8 | 11 | 1 | $33 / 4$ $51 / 4$ | 33／26 | $71 / 3$ $71 / 2$ | 1 | $11 / 3$ <br> $21 / 8$ | 31／38 | $31 / 4$ <br> $51 / 4$ | 41／1／8 <br> $51 / 2$ | $51 / 2$ $61 / 4$ | 2 <br> 218 <br> 18 | $7^{3 / 6}$ | $\begin{aligned} & 43 / 8 \\ & 61 / 4 \end{aligned}$ | $\ldots$ | － | 析 | 有 | $\ldots$ |
| $\begin{aligned} & \dot{0} \\ & \dot{4} \\ & \text { 503 } \\ & 8 \\ & 8 \\ & 8 \end{aligned}$ | 30 | S．T． | 5 3 | 8 | 111 | $11 / 2$ | 3 3 | 3 3 | 6 | 8／3／4 | ${ }_{1}^{13 / 2}$ | 21／2 | $21 / 2$ | $2{ }^{2} / 8$ | 2 H | ${ }_{1} 1 / 8$ | 21／2 | 23 | $\ldots$ | $1 / 2$ <br> 18 <br> 15 | 1／2 | \％ $3 / 1 /$ | $\cdots$ |
|  | 60 | D．T． | 5 3 | 9 8 | 11 | 1312 | ${ }_{3}^{13 / 2}$ | $\begin{aligned} & \mathbf{3} \\ & \mathbf{3} \end{aligned}$ | 6 | 2／4 | ${ }_{1}^{11 / 2}$ | $\begin{aligned} & 21 / 2 \\ & 31 / 2 \end{aligned}$ | $3^{21 / 2}$ | $2 \frac{1}{5} / 8$ | 1 $21 / 8$ | ${ }^{18}$ | $2{ }^{2} / 8$ | 3 \％ $1 / 8$ | $\ldots$ | 年 | H | 高 | ．$\cdot$ |
|  | 100 | D．T． | 5 3 | 8 | 11. | 112／3 | $31 / 8$ <br> $31 / 8$ | $31 / 8$ $31 / 8$ | $61 / 2$ $61 / 2$ | ${ }^{1 / 8 / 8}$ | $1{ }^{1} \frac{1}{14}$ | $2 H 1$ <br> 315 <br> 15 | $27 / 8$ $37 / 8$ | 43／4 | 42／6 | 17／8 | $4 \%$ | $\begin{aligned} & 4 \\ & 51 / 4 \end{aligned}$ | $\cdots$ | ${ }_{18}^{18}$ | H | 高 | $\ldots$ |
|  | 200 | S．T． | 6 3 | 8 | 111 | $\begin{aligned} & 1 \\ & 2 \end{aligned}$ | $\begin{aligned} & 32 / 4 \\ & 53 / 4 \end{aligned}$ | $\begin{aligned} & 32 / 4 \\ & 32 / 4 \end{aligned}$ | 71／3 | 1 | 11／888 | 31／8 | $31 / 4$ <br> $41 / 4$ | 6 | 613／2 | $21 / 4$ 118 | $71 / 3$ $61 / 2$ | 51／3 | 41／8 | $2 / 1$ $3 / 8$ | 動 | $4 / 1$ 4 | 51／2 $\cdots$ |
| $\begin{aligned} & \dot{0} \\ & \dot{4} \\ & \vdots \\ & \dot{~} \\ & \dot{0} \\ & 0 \\ & 0 \\ & 0 \\ & 8 \\ & 8 \end{aligned}$ | 30 | S．T． | 5 | 8 | 11 | $2^{13 / 2}$ | $43 / 4$ $43 / 6$ | 43／6 | $91 / 3$ | $1^{3 / 6}$ | 11／38 | $31 / 8$ <br> $361 / 8$ | $31 / 4$ <br> $41 / 4$ | 41 <br> 474 | $4 \%$ <br> $4 \%$ | 1 178 | 41 <br> 418 <br> 18 | 418 <br> 418 | $\ldots$ | 1／2 | 1／2 | 亲 | $\cdots$ |
|  | 60 | D．T． | 5 3 | $\begin{aligned} & 8 \\ & 8 \end{aligned}$ | 11 | $111 / 2$ | $\begin{aligned} & 41 / 2 \\ & 43 / 4 \end{aligned}$ | 42／18 | $\begin{aligned} & 91 / 3 \\ & 91 / 2 \end{aligned}$ | 8／3 | 11／3／8 | $31 / 8$ $36 / 8$ | $31 / 4$ $41 / 4$ | $3{ }^{4} 8$ | 3 H | ${ }_{1}^{1 / 8}$ | $3{ }_{5} \mathrm{H}$ | ${ }^{312}$ | $\ldots$ | \％ | \％ | \％ | $\ldots$ |
|  | 100 | D．T． | 3 3 | 8 | 11 | $11 / 8$ | 31／20 | $\begin{aligned} & 51 / 3 \\ & 51 / 2 \end{aligned}$ | 11 | ${ }_{1}^{1 / 8}$ | $\begin{aligned} & 28 / 8 \\ & 27 / 8 \end{aligned}$ | 41／1／3 | 4113818 | 1 | $27 / 8$ <br> 218 | 27／8 |  | $\begin{aligned} & 27 / 4 \\ & 2 \frac{1}{18} \end{aligned}$ | $\cdots$ | 18 <br> If | 苼 | 漖 | $\cdots$ |
|  | 200 | S．T．T． | 6 3 | 8 | 111 | $2{ }_{4} 1 / 2$ | 6 | 6 | 12 12 | 11／2 | 2 | 5 | 5 | $71 / 3$ | $7{ }^{7} / 8$ | $33 / 4$ 2818 | 91／3 | 61／4 | 61／4 <br> .. | 3／8 | 哲 | 㖼 | 73 $\cdots$ |
| ＊ $\mathrm{X}=$ Drill； $\mathbf{Y}=$ Diam．of Counterbore； $\mathbf{Z}=$ Depth of Counterbore． <br> These dimensions are for reference only．For official dimensions apply to the nearest District Office． |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

## KNIFE SWITCHES－Continued

## TYPE A MOTOR－STARTING SWITCHES



| \％ | Amp | Vols | Pala | Dngensions in Inchis |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | A | B | c | D | E | F | G | H | J | K | L | M | N | 0 | P | 0 | R | s | T | U | V |
| 1 <br> 2 | $\begin{aligned} & 30 \\ & 30 \\ & 30 \end{aligned}$ | $\begin{aligned} & 250 \\ & 250 \\ & 250 \\ & 250 \end{aligned}$ | $\left\|\begin{array}{l} \overline{2} \\ 3 \\ 4 \end{array}\right\|$ | （ $\begin{aligned} & \text { 9 } \\ & 12\end{aligned}$ | $\begin{aligned} & 12 \\ & 11 \\ & 11 \end{aligned}$ | $\left\|\begin{array}{l} 3 / 2 \\ 3 \\ 3 \end{array}\right\|$ | 产 | $\begin{aligned} & 8 / 8 \\ & 5 \% \\ & 6 \% \end{aligned}$ | $\begin{aligned} & 3 / 3 \\ & 38 \\ & 3 / 8 \end{aligned}$ |  | $\begin{aligned} & \overline{17 / 1 / 6} \\ & 13 \\ & 13 / 3 / 8 \end{aligned}$ | $51 / 2$ | $\begin{array}{\|l} 3 \\ 3 \\ 3 \\ 3 \end{array}$ | $\begin{aligned} & 2586 \\ & 285 \\ & 25 \% \end{aligned}$ | $\#$ |  | 产 |  | 6 | ${ }^{3}$ | $4$ |  |  | 13／6／8 |
| $\begin{aligned} & 2 \\ & 3 \end{aligned}$ | $\begin{array}{\|l\|l} 30 \\ 30 \\ 30 \end{array}$ | $\begin{aligned} & 500 \\ & 500 \\ & 500 \end{aligned}$ | $\left\|\begin{array}{l} 2 \\ 3 \\ 4 \end{array}\right\|$ | ${ }_{12}{ }_{9}{ }^{1 / 2}$ | $\begin{aligned} & 14 \\ & 14 \\ & 14 \end{aligned}$ | 䜌 | $\begin{aligned} & \frac{1}{4} \\ & \frac{1}{8} \end{aligned}$ | $\begin{aligned} & 5 / 8 \\ & \frac{5}{6} \\ & 5 \end{aligned}$ | 3／3 | $\frac{1}{2} 1 / 2$ |  | 4 | $\left[\begin{array}{l} 3 \\ 3 \\ 3 \end{array}\right.$ | $\begin{aligned} & 2 \% \\ & 2 \% \\ & 2 \% \\ & 2 \% \end{aligned}$ | H | 4313 4 | H |  |  | ${ }_{3}^{3}$ |  |  |  | 考 |
| 1 | 30 | 600 | 3 | 12 | 20 |  | \％ | \％ | \％ | 3／8 | 2 \％ |  | 43／4 | 41／3 | H | 41／2 | H | 17 | 8 古 | 2\％ | $1{ }^{16}$ |  |  | ${ }^{\text {2 }}$ |
| $3$ | $\begin{array}{\|l\|} \hline 60 \\ 60 \\ 60 \end{array}$ | $\begin{gathered} 250 \\ 250 \\ 250 \\ 250 \end{gathered}$ | $\begin{array}{\|l\|l} 2 \\ \mathbf{3} \\ 4 \end{array}$ | $\left\lvert\, \begin{gathered} 6 \\ 9 \\ 12 \end{gathered}\right.$ | $\begin{aligned} & 12 \\ & 12 \\ & 12 \end{aligned}$ | $\begin{aligned} & 8 / 6 \\ & 3 \\ & 3 \end{aligned}$ | $\frac{8}{4}$ | $\begin{aligned} & 5 / 5 \\ & \text { 5\% } \\ & \text { Si/8 } \end{aligned}$ |  | $\frac{1}{2}$ |  | 3 3 | $l_{3}^{3}$ | $\begin{aligned} & 26 \% \\ & 2 \% \\ & 2 \% \end{aligned}$ | \％ |  | H | $\left\lvert\, \begin{aligned} & 1 \\ & 1 \\ & 1 \\ & 1 \end{aligned} \frac{1}{1}\right.$ |  |  |  | $\begin{array}{r}.259 \\ .259 \\ .259 \\ \hline\end{array}$ | H | 仿 |
| $\begin{aligned} & \mathbf{1} \\ & \mathbf{2} \\ & \mathbf{3} \end{aligned}$ | $\begin{array}{\|l\|l\|} \hline 60 \\ 60 \\ 60 \end{array}$ | $\begin{aligned} & 500 \\ & 500 \\ & 500 \end{aligned}$ | $\begin{aligned} & 2 \\ & 3 \\ & 4 \end{aligned}$ | $\begin{aligned} & 51 / 2 \\ & 9 \\ & 12 \end{aligned}$ | $\begin{aligned} & 14 \\ & 14 \\ & 14 \end{aligned}$ | $\begin{aligned} & 3 / 2 \\ & 3, \\ & 3 \end{aligned}$ | $\begin{aligned} & \text { 亲 } \\ & \frac{1}{3} \end{aligned}$ |  | $\begin{aligned} & \text { 3/6 } \\ & \text { 5/8/8 } \end{aligned}$ | $11 / 2$ |  |  | $\left\lvert\, \begin{aligned} & 3 \\ & 3 \\ & 3 \end{aligned}\right.$ | $\begin{aligned} & 26 \\ & 26 \\ & 26 \\ & 20 \end{aligned}$ | \％ |  | H |  |  | 318 | $\begin{aligned} & 1 \\ & 1 \\ & 1 \\ & 1 \end{aligned}$ |  | \＃ | $1{ }^{11 /} \begin{aligned} & 1 / 3 \\ & 13\end{aligned}$ |

TYPE C MOTOR－STARTING SWITCHES


|  |  |  |  | Dimensions in Inches |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Fig． | Amp． | Volts | Poles | A | B | C | D | E | F | G | H | J | K | L | M | N | 0 | P | $Q$ | R | S | T | U | V | W | X | Y | AA | BB |
| 1 | 30 | 250 | 2 | 6 | 12 | $3 /$ | 3 |  |  | 5／8 | 3／8 | $13 / 4$ |  | $25 / 8$ | 1 | $11 / 2$ | $\underline{1}$ |  | $\overline{618}$ | $\overline{39}$ |  |  |  |  | H | 1 | $\overline{1 \frac{7}{16}}$ | 5 3／8 | $\overline{1{ }^{\frac{8}{16}}}$ |
| 2 | 30 | 250 | 3 | 9 | 11 | 3 | 3 | $11 / 2$ | $\frac{1}{31}$ | $5 / 8$ | $3 / 8$ | $11 / 4$ | 3 | $25 / 8$ | 1 | $11 / 2$ | 16 |  |  | 3 3 ${ }^{\frac{1}{17}}$ |  |  |  |  | $\frac{18}{16}$ | 1 | 17 |  |  |
| 3 | 30 | 250 | 4 | 12 | 11 | 3 | 3 | 112 | 313 | $5 / 8$ | $3 / 8$ | $11 / 4$ | 3 | $23 / 8$ |  | 1112 | $\frac{1}{18}$ | 立 | $6 \frac{13}{13}$ | 311 | 通 |  |  |  | 1 | 1 | $1 \frac{7}{16}$ |  |  |
| 1 | 30 | 500 | 2 | $51 / 2$ | 14 | $3 / 4$ | 3 | 114 | $\frac{3}{31}$ | 5／8 | $3 / 8$ | $1 \frac{1}{17}$ |  | $25 / 8$ |  | $41 / 2$ | $\frac{7_{1}^{1}}{1}$ |  | $6 \frac{1}{16}$ | $3 \frac{9}{3}$ | $1{ }^{1} \frac{1}{16}$ |  |  |  |  | 1 | $\frac{1}{1} \frac{1}{16}$ | 4 | $1{ }^{1} \frac{1}{11}$ |
| 2 | 30 | 500 | 3 | $9{ }$ | 14 | 3 | 3 | $11 / 2$ | 咅 | 5.8 | $3 / 8$ | $1 \frac{1}{12}$ | 3 | $25 / 6$ |  | 4112 | 1. | 新 | $6 \frac{1}{15}$ | $3 \frac{1}{12}$ | $1 \frac{1}{15}$ |  |  |  |  | 1 | $1 \frac{1}{16}$ |  | $1{ }^{1} \frac{1}{12}$ |
| 3 | 30 | 500 | 4 | 12 | 14 | 3.4 | 3 | $11 / 2$ | $\frac{1}{12}$ | $5 / 8$ | $3 / 3$ | $1 \frac{1}{17}$ | 3 | $25 / 8$ |  | 4112 | $1{ }^{18}$ | 教 | $6 \frac{13}{6}$ | $3 \frac{11}{32}$ | $1 \frac{1}{16}$ |  |  |  | $\frac{11}{16}$ | 1 | 17 |  | 1 1 |
| 1 | 60 | 250 | 2 | 6 | 12 | 3 | 3 | $11 / 2$ | $\frac{3}{515}$ | $5 / 8$ | $3 / 8$ | 1 12 |  | 25.5 |  | 23／8 |  |  | $6 \frac{1}{16}$ | $3{ }_{3}{ }^{\text {m }}$ | $1 \frac{1}{16}$ |  | ． 259 | $1 / 4$ | 11 |  | $1{ }_{1}^{1}$ |  | $1{ }^{1} \frac{1}{1}$ |
| 2 | 60 | 250 | 3 | 9 | 12 | 3 | 3 | $11 / 2$ | $\frac{5}{12}$ | $5 / 8$ | $3 / 8$ | $1{ }^{1} \frac{1}{12}$ | 3 | $25 \%$ |  | 2 |  | $\frac{15}{12}$ | $6{ }^{\frac{1}{10}}$ | $3{ }^{3} \frac{2}{12}$ | $1 \frac{3}{16}$ |  | ． 259 | $1 / 4$ | $\frac{17}{18}$ | 1 | ${ }_{1}^{1}$ |  | $1 \frac{1}{1}$ |
| 3 | 60 | 250 | 4 | 12 | 12 | $3 / 4$ | 3 | $11 / 2$ | $\frac{3}{12}$ | 5／8 | $3 / 8$ | $1 \frac{1}{12}$ | 3 | $25 \%$ |  | $2 \frac{3}{8}$ |  | 1 | $6 \frac{18}{6}$ | $3 \frac{1}{1}$ | $1 \frac{1}{16}$ |  | ． 259 | $1 / 4$ |  | 1 | $1{ }^{1} \frac{7}{16}$ |  | $1 \frac{1}{1}$ |
| 1 | 60 | 500 | 2 | $51 / 2$ | 14 | $3 / 4$ | 3 | $11 / 4$ | $\frac{8}{81}$ | 3／8 | $3 / 8$ | 1 | $\ldots$ | $25$ |  | 478 |  | 1. | $6 \frac{1}{16}$ | $3 \frac{1}{812}$ | $1{ }^{1} \frac{1}{1}$ |  | ． 259 | $1 / 4$ |  | 1 | $1 \frac{1}{15}$ | $43 / 4$ | $13 / 8$ |
| 2 | 60 | 500 | 3 | 9 | 14 | 3.4 | 3 | $11 / 2$ | $\frac{1}{12}$ | 5／8 | $3 / 8$ | 1 | $3$ | $25 / 8$ |  | 478 |  |  | $6 \frac{1}{1}$ | $3 \frac{1}{17}$ | $1 \begin{aligned} & 1 \frac{13}{15} \\ & 1\end{aligned}$ |  | ． 259 | $1 / 4$ | $\frac{11}{18}$ | 1 | $1 \frac{7}{15}$ |  | $13 / 8$ |
| 3 | 60 | 500 | 4 | 12 | 14 | 3. | 3 | $11 / 2$ | 最 | $5 / 8$ | $3 / 8$ | 1 | 3 | $25 / 8$ |  | 478 |  | ， | 6민 | $3 \frac{1}{2} 1$ | $1 \frac{15}{12}$ |  | ． 259 | $1 / 4$ | ， |  | $1 \frac{7}{15}$ |  | $13 / 8$ |
| 1 | 100 | 250 | 2 | 6 | 16 | 31 | $31 / 8$ | $1 \frac{1}{10}$ | $\frac{5}{16}$ | 3／8 | $3 / 8$ | $1 \frac{1}{15}$ |  | 3 | $11 / 8$ | 476 |  | 1 | $7 \frac{1}{512}$ | 3 3 |  | $15 / 8$ | ． 398 | $\frac{5}{16}$ | 7 | $11 / 8$ | $1 \frac{1}{3}$ | 43／6 | $1 \frac{1}{16}$ |
| 2 | 100 | 250 | 3 | 10 | 16 | $3 / 4$ | $31 / 8$ | 21／8 | $\frac{18}{16}$ | 5／8 | 3／8 | $1 \frac{1}{15}$ | 3 $\frac{12}{16}$ | 3 | 11／8 | $47 / 8$ | 15 | $\frac{18}{18}$ | $7 \frac{1}{3} \frac{1}{5}$ | $33 / 4$ | $1 \frac{5}{16}$ | $13 / 3$ | ． 398 | $\frac{18}{16}$ | 7／8 | 11／8 | 1 侤 |  | $1 \frac{1}{16}$ |

[^48]
# APPLICATION DATA FOR FUSES AND KNIFE SWITCHES 

Fuses for Use With Direct-Current Motors, Based on 25\% Overload

|  | 115 Volts, Motor Voltage |  | 230 Volts, Motor Voltage |  | 550 Volts, Motor Voltage |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Rating | Style No. | Amps. | Style No. | Amps. | Style No. | Amps, |
| 1 | 37180 | 10 | 37157 | 5 | 37187 | 3 |
| $11 / 2$ | 37162 | 15 | 37159 | 8 | 37187 | 3 |
| $2{ }_{2}^{1 / 6}$ | 37163 | 20 | 37160 | 10 | 37189 | 5 |
| ${ }_{3} 1$ | 37165 | 25 30 | 37162 | 15 | 37190 37190 | 6 |
| $31 / 8$ | 37166 | 35 | 37163 | 20 | 37190 | 6 |
| 5 | 37169 | 50 | 37164 | 25 | 37192 | 10 |
| $61 / 1$ | 184111 | 65 | 37165 | 35 | 37191 | 15 |
| 713 | 184112 | 70 | 37165 | 35 | 37194 | 15 |
| $81 / 2$ | 37172 | 85 | 37168 | 45 | 37195 | 20 |
| 10 | 184114 | 90 | 37168 | 45 | 37195 | 20 |
| 11 |  | 100 | 184110 | 55 | 37196 | 25 |
| $121 / 2$ | 184116 37174 | 110 125 | +37160 | 60 70 | 37196 37197 | 25 30 |
| 15 20 | 37174 37178 | 125 | 184112 | 70 90 | 37197 37198 | 30 35 |
| 25 | 37178 | 225 | 184116 | 110 | 37200 | 45 |
| 30 | 184118 | 275 . | 37174 | 125 | 184125 | 55 |
| 35 |  | 325 | 37175 | 150 | 184128 | 65 |
| 40 |  | 350 | 37176 | 175 | 37203 | 75 |
| 50 |  | 450 | 37178 | 225 | 184130 | 95 |
| 60 |  | 550 |  | ... | 184131 | 110 |
| 75 |  |  |  |  | 37207 | 150 |
| 100 | ........ | $\cdots$ | . . . . . . ${ }^{\text {a }}$ | $\cdots$ | 37209 | 200 |

For other horse-power and voltage ratings, use size of fuses in proportion, i.e ., for higher voltages use smaller ampere rating on fuses, etc.

## Fuses and Knife Switches for Use With Wound Rotor Induction Motors

 Two-Phase Alternating-Current
5
$71 / 2$
$10^{15}$
15
20
25
30
35
40
50
228370
$\mathbf{2 2 8 3 7 0}$
$\mathbf{2 2 8 3 7 1}$
$\mathbf{2 2 8 3 7 1}$
$\mathbf{2 2 8 3 7 1}$
$\mathbf{2 2 8 3 7 2}$
$\mathbf{2 2 8 3 7 2}$
$\mathbf{2 2 8 3 7 3}$
$\mathbf{2 2 8 3 7 3}$
$\mathbf{2 2 8 3 7 3}$
otor $V$


8
15
20
25
20
35
35
45
55
60
70
Three-Phase Alternating-Current

| 5 | 228366 | 30 | 37163 | 20 | 228406 | 30 | 37192 | 10 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $71 / 2$ | 228386 | 30 | 37165 | 30 | 228406 | 30 | 37194 | 15 |
| 10 | 228367 | 60 | 37167 | 40 | 228408 | 30 | 37195 | 20 |
| 15 | 228367 | 60 | 37169 | 50 | 228406 | 30 | 37196 | 25 |
| 20 | 228368 | 100 | 184112 | 70 | 228407 | 60 | 37198 | 35 |
| 25 | 228368 | 100 | 37172 | 85 | 228407 | 60 | 37199 | 40 |
| 30 | 228368 | 100 | 37173 | 100 | 228407 | 60 | 37201 | 50 |
| 35 | 228369 | 200 | 37174 | 125 | 228407 | 60 | 87202 | 60 |
| 40 | 228369 | 200 | 37175 | 150 | 228408 | 100 | 184127 | 70 |
| 50 | 228389 | 200 | 37178 | 175 | 228408 | 100 | 184128 | 80 |


| H. P. Rating | Style No. | Amps. | $\overbrace{\text { Style No. }}$ Fuse Amps. | H. P . Rating | $\qquad$ <br> Style <br> Switch No. | Amps. | Style No. | $\xrightarrow[\text { Amps. }]{ }$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 5 | 228462 | 30 | 371918 | 25 | 228463 | 60 | 37198 | 35 |
| $71 / 2$ | 228462 | 30 | 3719312 | 30 | 228463 | 60 | 37199 | 40 |
| 10 | 228463 | 30 | 37194 | 35 | 228463 | 60 | 37201 | 50 |
| 15 | 228462 | 30 | 37195 | 40 | 228463 | 60 | 37202 | 60 |
| 20 | 228462 | 30 | 3719730 | 50 | 228464 | 100 | 184126 | 65 |

## APPLICATION DATA FOR FUSES AND KNIFE SWITCHES-Continued

Fuses and Knife Switches for Use With Squirrel Cage Induction Motors
H. P.
Rating
Style No.
Two-Phase Alternating-Current

Threo-Phase Alternating-Current


Fuses and Knife Switches for Use With Type AR Induction Motors
Single-Phase Alternating-Current

| H. P. Rating | $\text { Style No. } \text { Switch Amps. }$ |  | $\widetilde{\text { Style No. }} \text { Puse }^{\text {Amps. }}$ |  | $\widetilde{\text { Style No. }} \text { SWITCH Amps. }$ |  | $\overbrace{\text { Style No. }} \mathrm{Frss}$ - Amps. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | WITHOUT RHEOSTAT |  |  |  |  |  |  |  |
|  | Volts, Motor Voltage_ $\quad 220$ Volta, Motor V |  |  |  |  |  |  |  |
| 2 | 228364 | 100 | 184113 | 80 | 22836 | 60 | 37167 | 40 |
| 3 | 228365 | 200 | 184117 | 120 | 22838 | 60 | 37170 | 60 |
| ${ }_{71 / 2}$ | 228365 | 200 400 | 187177 | 200 325 | 22836 | 100 | 37173 37178 | 100 |
| $10^{1 / 2}$ | 227985 | 400 | 187182 | 325 400 | 28836 | 200 | 37177 | ${ }_{200}$ |
| Fuses for Four Times PullLond Curront |  |  |  |  |  |  |  |  |
| $1^{1 / 2 / 2}$ | 228362 | 30 | 37163 | 20 | 228362 | 30 | 37160 | 10 |
|  | 228383 | 30 | 37183 | 30 | 22836 | 30 | 37162 | 15 |
|  | 228363 | 60 | 37167 | 40 | 228362 | 30 | 37163 | 20 |
| WITH RHEOSTAT |  |  |  |  |  |  |  |  |
| 2 | 228363 | 60 | 37187 | 40 | 228362 | 30 | 37163 | 20 |
| 3 | 228363 | ${ }_{60}$ | 37170 | 60 | 228362 | 30 | 37165 | 30 55 |
| 5 $71 / 2$ | 228364 228365 | 100 200 | 37173 37176 | 100 175 | 22336 | 60 100 | 184110 | 55 80 |
| $10^{1 / 2}$ | 228365 | 200 | 37170 | 200 | 22836 | 100 | 37173 | 100 |
|  | Fuses for Twioe Full-Load Current |  |  |  |  |  |  |  |
| $31 / 3$ | 228362 | 30 30 | 37160 | 10 | 228362 | 30 | 37158 | 8 |
| $1{ }^{3 / 4}$ | 228362 | 30 30 | 37163 | 15 | 2283622 | 30 30 | 37180 | 10 |

# FUSE BLOCKS AND FUSE HOLDERS <br> FOR ENCLOSED CARTRIDGE FUSES <br> For Voltages up to $\mathbf{6 0 0}$ <br> Front and Rear Connected 

These fuse blocks are used for mounting on the wall or on switchboard panels. The fuse blocks are of a rugged and substantial construction, but, at the same time, present a neat and pleasing appearance, enabling them to match in appearance other apparatus with which they may be mounted.

Ratings-The fuse blocks as listed are rated according to the ampere and voltage capacities of standard cartridge fuses with which they are designed to be used, and the ratings apply to either direct or alternating current.

Approval-All of the 250 -volt and the 600 -volt fuse blocks up to and including 600 amperes conform to the requirements of the National Electrical Code and are included in the List of Approved Fittings issued by the National Board of Fire Underwriters.

Fuses-The fuses for use with these blocks are listed on pages on "Enclosed Cartridge Fuses."

Dimensions-The 250 -volt and 600 -volt fuse blocks have the National Electrical Code Standard dimensions and will receive any cartridge fuses of corresponding ampere capacities conforming thereto.

Shipment-The number of fuse blocks and fuse holders included in a standard package and the net weight of each are given opposite each style number.


Fig. 1-30-Ampere Front-Connected Fuse Block


Fig. 2-100-Amprere Front-Connected Fuse Block
Instructions for Ordering-Whenever possible. fuse blocks and fuse holders should be ordered in standard package quantities. Standard package quantities cannot be made up by combining different capacities.

## FUSE BLOCKS WITH INSULATING BASES

Single-Pole Front-Connected-Single-pole frontconnected blocks are listed for use with the standard cartridge fuses for voltages up to 600.


Rear-connected-As the switchboard panel is generally the only place on which it is desired to mount rear-connected fuse holders, these are not listed with bases. (See "Fuse Holders".)

Bases-The 250 -volt and 600 -volt fuse blocks up to and including 60 -ampere capacity have porcelain bases; the single-pole 100 -ampere and

200 -ampere, 250 -volt fuse blocks have either porcelain or slate bases; while all other 250 -volt and 600 volt fuse blocks have slate bases.
Contacts-The fuse blocks of capacities up to and including 60 amperes have ferrule contacts, and those of greater capacity have knife-blade contacts.
The contacts are securely fastened to the bases so as to prevent any possibility of turning or getting out of alignment.

Connections to fuse blocks of 30 amperes capacity are made by means of a screw and washer. For larger capacities the fuse holders are equipped with terminal lugs into which the connecting wires must be soldered.

## Fuse Holders Without Bases

Fuse holders are listed for mounting directly on the panels or'other insulating support, bases not being supplied.
Front-connected fuse holders are the same as those supplied on the "fuse blocks with insulating bases" described above. Small screws are supplied for mounting on blocks.
Rear-connected fuse holders are similar to the front-connected except that they are supplied with studs, terminal lugs, and clamping nuts.

## PRICES-FUSE BLOCKS WITH INSULATING BASES

## Singlo-Pole Front-Connected

Style number and list price include insulating base and fuse holders with terminal lug details but without fuse.


## PRICES-FUSE HOLDERS WITHOUT BASES

Style number and list price include one fuse holder complete with connecting terminals (two are required for a complete block). The front-connected include mounting screws of proper length for the standard fuse blocks listed. The rear-connected include terminal lug and clamping nuts. The studs are of sufficient length for mounting on panels 1 to 2 inches thick.

| Capacity Range, Amperes | $\underset{\text { Voltage }}{\text { Maximum }}$ | Standard Package | $\xrightarrow{*}$ Pront-Connected |  |  | -REAR-CONNECTED |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Approx. |  | List | Approx. | For 1-, 11/4, |  | List |
|  |  |  | Net ${ }_{\text {Lb }}$ Wt. |  | Price Each | Net ${ }_{\text {Lb. }}$ L. | or $11 / 2$-inch Panel | For 2 -Inch Panel | Price |
| 1-30 | 250 | 100 | 1/8 | 32488 | 8040 | 1/8 | 229235 | 229228 | 8050 |
| 1-30 | ${ }_{25000}^{600}$ ( ${ }^{3500}$ |  | 1/8 | 32492 | 45 |  |  |  |  |
| $11 / 2-15$ | 2500-3500 | 100 | 1/8 | 32482 | 45 | 1/8 | 229237 | 229230 | 60 |
| 20-30 | 2500-3500 | 100 | 1/8 | 32499 | 65 | $1 / 8$ | 229239 | 229232 | 85 |
| 35-60 | 250 | 100 | 16 | 32489 | 65 | 1 | 229236 | 229229 | 90 |
| 35-60 | 600 | 100 | 1/8 | 32493 | 70 | 14 | 229238 | 229231 | 95 |
| $65-100$ | 250 to 3500 | 100 | 1/6 | 124403 | 100 | ${ }^{3}$ | 289464 | 289464 | 160 |
| $110-200$ | 250 to 2500 | 100 | 1/2 | 124404 | 160 | 13/4 | 289465 | 289465 | 240 |
| $\begin{array}{ll}125 & -150 \\ 225 & -400\end{array}$ | ${ }_{250-600}^{3500}$ \} | 50 | 11/4 | 124405 | 380 | $21 / 2$ | 289468 | 289466 | 560 |
| $450-600$ | 250-600 | 20 | 2 | 124406 | 500 | 5 | 289467 | 289467 | 800 |

Fuse blocks and fuse holders should be ordered in standard package quantities whenever possible. Standard package quantities cannot be made up by combining different capacities. *For shipping weight add 10 per cent for boxing.

Order by Style Number
Fig. 4

Fig. 6
OUTLINE DIMENSIONS
Fuse Holders Without Bases

| Style No. | Fig. | Dimensions in Inches |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | A | B | C | D | E | F |
| 229228 | 4 | $31 / 2$ | H |  | 176 | 3/2 | \% |
| 229229 | 5 | $3^{3}{ }^{3}$ | 12 |  | 175 | 5 | ${ }^{5}$ |
| 229230 | 4 | 38 | ${ }_{1}^{16}$ |  | 178 | $3 / 3$ |  |
| 229232 | 5 5 | 4 | 132 18 18 |  | 178 | 8 | \% |
| 229235 | 4 | 3 | 18 | $\cdots$ | $18 / 8$ | $1 / 2$ | 1/2 |
| 229236 | 5 | $31 / 4$ | $1{ }^{17}$ | $\cdots$ | $15 / 8$ | 8/3 | 6 |
| 229237 | 4 | 311 | 18 | $\ldots$ | $15 / 8$ | $1 / 2$ |  |
| 229239 | 5 5 |  | 1\% |  | 1088 | 5 | \% |
| 289464 | 6 |  |  |  |  |  |  |
| 289465 | 6 | 5 | $2 \frac{18}{16}$ | 18 | $21 / 2$ | $11 / 4$ | $1 / 8$ |
| 289466 | 6 | 67 | 3 | 1/3 | 3 | $1{ }^{12}$ | \% |
| 289467 | 6 | 711 | 3 ${ }^{\text {\% }}$ | $1 / 4$ | 31/2 | $21 / 8$ | 3 |

These dimensions are for reference only. For official dimensions apply to the nearest District Office.

## FUSE WIRE AND FUSE RIBBON

The fuse wire listed in the following tables should be used with higb voltage fused circuit-breakers and expulsion-type fuse blocks listed on pages of this catalogue under "Wiring Devices" and "High Tension Fuses and Miscellaneous Switches." When aluminum and nickel-silver wire, enclosed in a fibre tube,becomes red hot, but does not blow, there is a tendency to char the inner portion of the tube and to gradually destroy the tube. To prevent this action the portion of the wire within the tube should be inclosed in
asbestos sleeving (listed in this catalogue under "Insulating Materials"). The correct size of sleeving to use is one with $\frac{5}{32}$-inch inside diameter and $\frac{7}{32}$ inch outside diameter. It takes approximately 188 feet of this size tubing to make one pound net weight. Asbestos sleeving is used primarily to prolong the life of the fibre tube. If it cannot be obtained, the fuse wire may be used temporarily with out it.

## ALUMINUM WIRE

| B. \& S. Gauge | Diam. in Inches | Continuous Carrying Capacity, Amperes | Approx. No. of Feet Per Lb. | Net Wt. of Stand. Package (Spools), Lb. | List <br> Price Per Lb. | B. \& S. Gauge | Diam. in Inches | Continuous Carrying Capacity, Amperes | Approx. <br> No. of Feet <br> Per Lb. | Net Wt. of Stand. Package (Spools), Lb. | List Price Per Lb. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 11 | . 0907 | 81 | 135 | 1 | 8175 | 18 | . 0403 | 30 | 688 | 1 | 8245 |
| 12 | . 0908 | 72 | 16.5 | 1 | 175 | 19 | . 0359 | 26 | 835 | 1 | 265 |
| 13 | . 0720 | 63 | 208 | 1 | 180 |  |  |  |  |  |  |
| 14 | . 0641 | 54 | 264 | 1 | 185 | 20 | . 0320 | 22 | 1050 | 1 | 290 |
|  |  |  |  |  |  | 21 | . 0285 | 18 | 1350 | 1 | 320 |
| 15 | . 0571 | 47 | 332 | 1 | 195 | 22 | . 0254 | 15 | 1680 | 1 | 370 |
| 16 | . 0508 | 40 | 420 | 1 | 215 | 23 | . 0226 | 12 | 2150 | 1 | 420 |
| 17 | . 0453 | 35 | 528 | 1 | 230 | 24 | . 0201 | 10 | 2670 | $11 / 2$ | 500 |

NICKEL-SILVER WIRE ( 18 per cent)

| B. $\&$ S. Gauge | Continuous Carrying Capacity, Amperes | Approx. No. of Feet Per Lb. | Net Weight of Standard Package (Spools), Lb. | List Price Per Lb. |  | Continuous Carrying Capacity. Amperes | Approx. No. of Feet Per Lb. | Net Weight of Standard Package (Spools), Lb. | List Price Per Lb. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 26 30 | 3.75 1.13 | 1300 3288 | $1 / 2$ | $\begin{array}{r} 8180 \\ 200 \end{array}$ | 36 | 0.50 | 13217 | 1/4 | 8340 |

## ALLOY FUSE WIRE

|  | Best Lengths for |  |
| :---: | :---: | :---: |
| Continuous | Use and Fusing | Approx. |
| Carrying | Currents for | No. of |
| Capacity | St-ch Lengitis | Feet |
| Amperes | Inches Amperes | Per Lb. |
| 1 | $11 / 416$ | 1021 |
| 2 | 113 | 419 |
| 3 | 112 | 273 |
| 4 | $1{ }^{1} 9$ | 213 |
| 5 | 1310 | 173 |
| 6 | 211 | 148 |
| 7 | 212 | 124 |
| 8 | 214 | 109 |
| 9 | 2 15 | 97 |
| 10 | 211 16 | 80 |
| 12 | 2118 | 70 |
| 14 | 20 | 60 |
| 15 | 2122 | 57 |
| 16 | 232́ 23. | 51 |
| Standard package, 25 lbs. |  |  |

ALLOY FUSE RIBBON

| Safe | Width | Approx. Fusing Current for Strips |
| :---: | :---: | :---: |
| Carrying | of | 21/2 Inches |
| Capacity | Strip | Long |
| Amperes | Inches | Amperes |
| 50 | 8/8 | 69 |
| 60 | \% 8 | 81 |
| 70 | 3/8 | 93 |
| 75 | 38 | 99 |
| 80 | $5 / 8$ | 106 |
| 90 | 38 | 118 |
| 100 | 1 | 129 |
| 125 | 1 | 158 |
| 150 | 1 | 187 |
| 175 | 1 | 215 |

Packed in 5 -pound tin boxe
Standard package. 25 lbs.

| Weight per Foot Oz. | List <br> Price Per Pound | Safe. Carrying Capacity Amperes | Width of Strip Inches |
| :---: | :---: | :---: | :---: |
| 1 | 8150 | 200 | 1 |
| 11 \% | 150 | 225 | 1 |
| $13 / 8$ | 150 | 250 | 1 |
| $11 / 2$ | 150 | 275 | 1 |
| $15 / 8$ | 150 | 300 | 1 |
| 2 | 150 | 350 | 1 |
| 21/8 | 150 | 400 | 1 |
| 28.4 | 150 | 450 | 1 |
| 38 | 150 | 500 | 1 |
| $37 / 8$ | 150 | 600 | 1 |


| Approx. Fusing Current |  |  |
| :---: | :---: | :---: |
| for Strips | Weight | List |
| 21/2 Inches | per | Price |
| Long | Foot | Per |
| Amperes | Oz. | Pound |
| 243 | $41 / 2$ | 8150 |
| 270 | 51/8 | 150 |
| 298 | 534 | 150 |
| 325 | $63 / 8$ | 150 |
| 351 | 7 | 150 |
| 402 | $81 / 4$ | 150 |
| 450 | 95 | 150 |
| 500 | $111 / 8$ | 150 |
| 550 | $123 \%$ | 150 |
| 675 | 16 | 150 |

## - PORCELAIN-LINED CONDUIT BUSHINGS



Set Screw Bushing

Westinghouse bushings are made of annealed cast iron and are designed to provide a durable, hard, and smooth surface for conduit outlets.
Porcelain lining is a very high insulator and the best and surest rust preventive known. It forms an insulating coating which is absolutely moistureproof, is not affected by chemicals and acids, and withstands exceedingly high temperature without any harm.
Westinghouse porcelain lined set screw bushings are a great convenience where it is found difficult to place a thread on the conduit. In many cases it is
impossible to do so; for instance, where elbows are used as terminating points it is impossible to thread the elbows. Here the set screw bushings come in handy; all that is necessary is to countersink the conduit for the point of the set screw, place the bushing over the pipe, and then tighten the screws.

Westinghouse porcelain lined split bushings are designed to be used on conduits where it is impractical to thread the conduits or use set screw bushings. For instance, in rewiring buildings using existing conduits, the split bushing makes it unnecessary to disconnect the wire.


# WESTINGHOUSE-FRANKEL SOLDERLESS CONNECTORS 

## GENERAL

Westinghouse-Frankel solderless connectors constitute a complete line of connectors for splicing either stranded or solid wire, without the use of solder. Their application makes possible a perfect mechanical and electrical joint, and at the same time provides a saving in labor and time. West-inghouse-Frankel connectors will not heat as much on overload as the cables which they connect.

Construction-In the construction of Westing-house-Frankel connectors a minimum number of parts has been used. For example, the two-way connector illustrated is composed of only three parts, consisting of a center fitting (A) with slotted jaws and two compression nuts (B).


Instructions for Making a Splice-To make a splice with a two-way Westinghouse-Frankel connector, remove the insulation from the ends of the cable or wire for a distance equal to half the length of the connector and insert the bared ends in the fitting A so that they meet at the center, after which screw up the compression nuts B. The nuts
are so constructed that they force the jaws or slotted part of the fitting inwards causing it to grip the conductor firmly and thus form a perfect joint.

Splices with the other connectors are made in the same manner as with the two-way.

Finish-Westinghouse-Frankel connectors have a

plain or polished finish only. For finish in any of the following colors, namely, nickel, copper bronze, copper oxidized, or satin bronze, add $25 \%$ to the list price of the polished connectors. When finish is not specified on an order plain finish will always be iurnished.

Approval-Westinghouse-Frankelconnectors have been approved by the National Board of Fire Underwriters. In a burnout test with No. 1 stranded cable, in which the current was gradually increased until failure occurred, the circuit was opened by the melting of the solder from a soldered lug at 550 amperes. The test was completed without serious injury to the solderless connector.

## INSTRUCTIONS

Westinghouse-Frankel connectors when ordered for standard sizes of wire or cable are furnished for wire or cable of the diameter indicated opposite the standard B. and S. gauge numbers or circular mil sizes in the following table.

Where concentric stranded cables are used, it is preferable to measure their diameter and pick a standard connector from this table accordingly. Where there is any doubt as to the proper connector to use for a special diameter of cable the order should be entered giving the diameter of the cable with a full description of the connector wanted, or a sample of the cable should be sent with the order.

Where flexible conductors are used, the diameter

## FOR ORDERING

must be given or a sample of the conductor sent with the order.

Where rope laid cable is used, this must be specified in addition to giving the diameter and other information if the proper connector is to be obtained.

In sizes from 0000 wire down, connectors are furnished for either stranded cable or solid, wire. It is, therefore, necessary to specify whet her stranded or solid in giving the gauge number when ordering connectors of these sizes.

For two-way connectors and cable taps use Westinghouse style numbers where possible, as these cover connectors ordinarily carried in stock.

DIAMETER OF STRANDED CABLE AND SOLID WIRE

| No. B. and S. Gauge or Circular Mils | Diameter in Inches | $\qquad$ Stranded Gauge or Circular Mils | Diameter in Inches | No. B. and S. Gauge or Circular Mils | Diameter in Inches | $\overbrace{\substack{\text { Gauge }}}^{\text {Solid }}$ | Diameter in Inches |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 14 | . 073 | 200.000 | . 515 | 1.150 .000 | 1.236 | 18 | . 040 |
| 12 | . 092 | 250000 | . 575 | $1,200.000$ | 1. 263 | 16 | 050 |
| 10 | . 115 | 300.000 | . 630 | 1,250.000 | 1. 289 | 14 | . 064 |
| 9 | . 130 | 350,000 | . 680 | 1,300.000 | 1.315 | 12 | . 081 |
| 8 | . 145 | 400.000 | . 727 | 1.350.000 | 1. 340 | 10 | . 102 |
| 7 | . 164 | 450.000 | . 772 | 1.400.000 | 1.364 | 9 | . 115 |
| 6 | . 184 | 500.000 | . 815 | 1,450.000 | 1.388 | 8 | . 128 |
| 5 | . 206 | 550.000 | . 854 | 1,500,000 | 1.412 | 7 | . 144 |
| 4 | . 231 | 600.000 | . 892 | 1,550.000 | 1.436 | 6 | . 162 |
| 3 | . 260 | 6.50 .000 | . 929 | 1.600.000 | 1.459 | 5 | . 182 |
| 2 | . 293 | 700.000 | . 964 | 1.650,000 | 1.482 | 4 | 204 |
| 1 | . 332 | 750,000 | 997 | 1.700 .000 | 1.504 | 3 | 229 |
| 0 | . 375 | 800000 | 1.031 | 1.750 .000 | 1. 526 | 2 | 258 |
| 00 | 420 | 850.000 | 1.062 | 1.800.000 | 1.548 | 1 | 289 |
| 000 | . 472 | 900.000 | 1.093 | 1,850.000 | 1. 569 | 0 | 325 |
| 0000 | . 528 | 050.000 | 1.122 | 1.900 .000 | 1.590 | 00 | 365 |
| 80.000 | . 325 | 1.000000 | 1. 152 | 1,950.000 | 1.611 | 000 | 410 |
| 100.000 | . 363 | 10.00 .000 | 1.181 | 2,000.000 | 1.632 | 0000 | 460 |
| 150.000 | 444 | 1100000 | 1209 | 2,500.000 | 1.850 |  |  |
|  |  |  |  |  |  | 1-36\%A |  |

WESTINGHOUSE-FRANKEL SOLDERLESS CONNECTORS-Continued
Approximate Gross Weight in Pounds per One Hundred Connectors


Westinghouse-Frankel Solderless Connectors are:
Approved by the National Board of Fire Underwriters.
Installed in less time than soldered joints.
Not endangered by overheating.
Not loosened by expansion and contraction.
More efficient than soldered joints in every way.

## WESTINGHOUSE-FRANKEL SOLDERLESS CONNECTORS-Continued

## TWO-WAY CONNECTORS

## Frankel No. 2560

Two-way connectors are used to splice two conductors of the same size end to end. For splicing conductors of different sizes see "Reducers."
Style number includes complete terminal drilled for wire or cable, as stated in the table. Style number and list price cover connector with plain finish only. When ordering connectors with polished finish add 25 per cent to list prices given below.

Connectors differing from the standard listed style numbers should be specified "Two-way con-

*Wire and cable numbers are B. and S. standard gauge.
For polished and lacquered finish add $25 \%$ to list prices above.
listed are provid listed are provided

## Outline Dimensions in Inches



| Size of Wire | A | B | C | D |
| :---: | :---: | :---: | :---: | :---: |
| 14-12 | $11 / 8$ | $8 / 8$ | $1 / 8$ | $1 / 4$ |
| 10 | $11 \%$ | $7{ }^{7}$ | 3/8 | 14 |
| 8-6 | 18 | 12 | 3/8 | sis |
| 5-4-3 | 11.2 | ${ }^{3}$ | 12 | , is |
| 2-1 | 178 | 3. | 5 | \% |
| 0 | 218 | 48 | 5 | 38 |
| 00 | 214 | $7 \times$ | 3 | 7 |
| 000 | 29\% | 1\% | 3 s | $1 / 2$ |
| 0000 | $2{ }^{\text {3 }}$ | 1! ${ }_{1}$ | In | 12 |
| 250.000- 300.000 | 3 | $1{ }^{11}$ | 46 | 5 |
| 350.000- 400.000 | $3{ }^{3}$ | $1^{3} \times$ | $11 / 0$ | 5 |
| 450.000- 500.000 | $31 / 2$ | 112 | 11 | 5/8 |
| 550.000- 650.000 | $3{ }^{3}$ | $1^{5}$ | 11 | 3 |
| 700.000- 750.000 | 43/n | $1 \%$ | 13/8 | 78 |
| 800.000- 900.000 | $48 / \mathrm{x}$ | 2 | $11 / 2$ | 3 |
| 950,000-1,000.000 | $4^{3}{ }^{3}$ | 21/ | 18/8 | 120 |
| 1,250.000-1,400.000 | 5 | 214 | $1^{3}$ \% | 3 |
| 1,500,000-1.600,000 | $5{ }^{1 / 4}$ | 212 | 2 | \% |
| 1,700.000-1,800,000 | 5 ${ }^{8} 8$ | 26/4 | 2 | $7 \%$ |
| 1,900,000-2,000,000 | 6 | 23. | $21 \times$ | 76 |
| 2,500,000 | 61/2 | $35 \%$ | 212 | 1 |

## WESTINGHOUSE-FRANKEL SOLDERLESS CONNECTORS-Continued

## THREE-WAY CONNECTORS

## Frankel No. 2561

Three-way connectors are used to make a mainline splice that is on a straight line, and a branch splice off of the main. If the main does not have to be cut except to make this connection, use a cable tap as listed on pages 1070 and 1071. They can

be furnished to connect any three sizes of solid wire or stranded cable.
All three-way connectors are special owing to the large number of possible combinations of sizes in main or branch. Orders should specify "Three-way
connectors, Frankel Style No. 2561, mains for $\ldots \ldots \ldots$. (giving number or size of solid wire or cable for both ends of main;) branch for.......... (giving number or size of wire or cable) finish."
List price covers connection with mains and branch of same size. To ascertain the list price of connectors having different size mains and branch, take $1 / 3$ the list price of each of the three required sizes and the sum of these three results will be the total list price. For example, the list price for a three-way connector for $400,000 \mathrm{c} . \mathrm{m}$. to $300,000 \mathrm{c} . \mathrm{m}$. cables in main to branch for 0000 cable is found as follows:
 $\$ 1 / 3$ list price of three-way for 0000 (list price $\$ 1.65)=. .55$

Or. if both mains are $\mathbf{4 0 0 . 0 0 0}$ c.m., and branch 0000 cable: 3s list price of three-way for 400,000 c.m. (list price $\$ 3.00$ ) $=\$ 2.00$ 3/3 list price of three-way for $0000 \quad$ (list price $\$ 1.65$ ) $=\mathbf{. 5 5}$ Total list price.................... $\mathbf{\$ 2 . 5 5}$

| $\begin{gathered} \text { List Price } \\ \text { Plain } \\ \text { Pinish } \end{gathered}$ | $\begin{gathered} \text { Size of } \\ \text { Wire or Cable* } \end{gathered}$ | $\begin{gathered} \text { List Price } \\ \text { Prain } \\ \text { Pinish } \end{gathered}$ |
| :---: | :---: | :---: |
| 8340 | 1.100 .000 | 8825 |
| 340 440 | 1.200 .000 1.300000 | 975 |
| 480 | 1,400,000 | 1050 |
| 585 580 | 1.500.000 | 1120 |
| 568 800 | 1.600 .000 1.700000 | 129 |
| 840 | 1,800.000 | 1360 |
| 875 | ${ }^{1} .900000000$ | 1425 |
| 750 | 2.500.000 | 1800 |

*Wire and cable numbers are B. and S. standard gauge.
Fro polished and laccuered finish add $25 \%$ to list prices above.
See table preceding lists of connectors for diameter of solid wir
Listed are provided. listed are provided.


Order by Style Number

## WESTINGHOUSE-FRANKEL SOLDERLESS CONNECTORS-Continued

## U CONNECTORS

Frankel No. 2558


Westinghouse-Frankel $\mathbf{U}$ connectors are used where it is desired to connect the ends of two parallel leads together such as resistance or heating element units. $U$ connectors can be supplied with outlets of two different sizes if desired.

When ordering. specify distance between centers of outlets.

| Size of Wire or Cable* | List Price Plain Finish | Size of Wire or Cable* | List Price Plain Finish | Size of Wire or Cable | List Price Plain Finish |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 14 to 6 | 3045 | 450.000 | 8280 | 1,100,000 | - 690 |
| 5 to 3 | 50 | 500,000 | 3 26 | 1,200,000 |  |
|  | 55 | 550,000 | 365 | 1,300,000 | 780 |
| 1 | 65 | 600,000 | 400 | 1,400,000 | 875 |
| 0 | 75 | 650.000 | 440 | 1,500.000 | 975 |
| 00 | 95 | 700.000 | 470 | 1,600.000 | 1060 |
| 000 | 115 | 750,000 | 500 | 1,700,000 | 1180 |
| 0000 | 140 | 800,000 | 530 | 1,800,000 | 1250 |
| 250,000 | 165 | 850.000 | 570 | 1.900.000 | 1350 |
| 300.000 | 190 | 900.000 | 600 | 2.000.000 | 1450 |
| 350,000 400000 | 220 | 950,000 $\mathbf{1 . 0 0 0 . 0 0 0}$ | 625 860 | 2.500.000 | 1550 |
|  | bers are $B$ ered finish ists of conr | standard <br> to list p <br> diamete | stranded | which the | nals listed |

## Y CONNECTORS

## Frankel No. 2559

The Westinghouse-Frankel $Y$ connector is used to make a three-way splice when the cables are not at right angles to each other.

This connector can be furnished to connect any three sizes of wire, cable or rod.

When ordering, state sizes required and type of wire or cable.

To ascertain list price of special size connectors of different sizes, take $2 / 3$ of the price of the larger size and $1 / 3$ of the other size. For example:

If the main splice is $\mathbf{4 0 0 . 0 0 0}$ C.M.. and the branches 0000 cable.

2/ list price of $\mathbf{4 0 0 . 0 0 0}$ C. M.. (List Price, $\$ 3.50$ ) . 8233
Total List Price. 300

| Size of Wire or Cable* | List Price Plain Finish | Size of Wire or Cable* | List Price Plain Finish | Size of Wire or Cable* | List Price Plain Finish |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 14 to 6 | 8060 | 450,000 | 8400 | 1,100,000 | 8875 |
| 5 to 3 | 70 | 500.000 | 450 | 1,200,000 | 1000 |
|  | 80 | 550,000 | 510 | 1,300,000 | 1100 |
|  | 90 | 600,000 | 570 | 1,400,000 | 1250 |
| 0 | 110 | 650,000 | 620 | 1,500,000 | 1350 |
| 00 | 130 | 700,000 | 650 | 1,600,000 | 1500 |
| 000 | 180 | 750,000 | 700 | 1,700,000 | 1650 |
| 0000 | 200 | $\mathbf{8 0 0 , 0 0 0}$ | 750 | 1,800,000 | 1750 |
| 250,000 | 230 | 850,000 | 800 | $1,900,000$ |  |
| 300,000 | 270 | 900,000 | 825 | 2,000,000 | 2025 |
| 350,000 | 300 | 950.000 | 875 | 2,500.000 | 2150 |
| 400,000 | 350 | 1,000,000 | 926 |  |  |

*Wire and cable numbers are B. and S. standard gauge.
For polished and lacquered finish add $25 \%$ to list prices above.
See table preceding lists of connectors for diameter of solid wire or stranded cable for which the standard terminals listed above are provided.

## WESTINGHOUSE-FRANKEL SOLDERLESS CONNECTORS-Continued

## PLUG-STUD CONNECTORS

Frankel No. 2563


Plug-stud connectors are used for connecting stranded cable or solid wire to a threaded stud or rod. All plug-stud connectors are special, owing to the possible combinations of sizes.
Orders should specify, "Plug-stud connectors. Frankel Style No. 2563, for........... (giving number or size of cable or solid wire for connector end) and. $\qquad$ (giving diameter or threads per inch of the stud to which the connector is to be attached) $\qquad$ .finish."
List price covers connector in which the diameter of st ${ }^{\text {tid }}$ specified is not greater than the diameter of wire or cable. Special prices will be quoted for plug-stud connectors drilled and tapped for larger diameter studs than the size specified for wire or cable.

| Size of <br> Wire or Cable* | $\begin{aligned} & \text { List Price } \\ & \text { Plain } \\ & \text { Pinish } \end{aligned}$ Finish | Size of <br> Wire or Cable* | List Price Plain <br> - Pinish | Size of <br> Wire or Cable* | $\begin{gathered} \text { List Price } \\ \text { Plain } \\ \text { Finish } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 14 to 6 | 8030 | 450.000 | 8180 | 1.100 .000 | 440 |
| 5 to 3 | 35 40 | 500.000 550,000 | 200 200 30 | 1.200 .000 1.300000 | ¢ 60 |
|  | 45 | 600,000 | 280 | 1,400,000 | 560 |
| 0 | 50 | 650.000 | ${ }_{3} 80$ | 1.500.000 | 620 |
| -000 | ${ }_{70}^{60}$ | 700.000 750000 | 3 300 | 1.600 .000 1700000 | 688 |
| 0000 | 80 | 800,000 | 340 | 1,800.000 | 720 |
| 250.000 |  | 850.000 | 380 | 1,900,000 |  |
| 300.000 350.000 | 120 | -900.000 | 380 | 2.000 .000 2.500000 | 888 |
| 400,000 | 180 | $1.000,000$ | 420 420 |  |  |

## STUD CONNECTORS

Frankel No. 2564


Stud connectors are used to connect wire or cable to block terminals by screwing the stud end of the connector into a threaded hole, or to strap terminals by inserting the stud end through a hole in the strap and clamping by a nut on the end of the stud.

All stud connectors are special owing to the possible combinations of sizes. Order should specify, "Stud connectors, Frankel Style No. 2564, for. . . . . . . . . (giving number or size of cable or solid wire) and...........(giving length and diameter of plug wanted and number of threads per inch) finish."
List price covers connector for size of wire or cable as listed and with ordinary diameter and length of stud. For extra large diameter or length of stud special prices will be quoted.
*Wire and cable numbers are B. and S. standard gauge. See table preceding lists of connectors for diameter of solid wire or stranded cable for which the standard terminals above listed are provided.

For polished and lacquered finish add $25 \%$ to list prices above.

## ĠROUNDING TAP CONNECTORS

Frankel No. 2565

Grounding tap connectors are used to connect wire or cable to a gas pipe for grounding a circuit. The pipe end of the connector is threaded to receive

a standard gas pipe of size specified. All grounding tap connectors are special owing to the possible combinations of sizes. Order should specify, "Grounding tap connectors, Frankel Style No.

2565, for $\qquad$ (giving number and size of cable or solid wire) and . $\qquad$ (giving standard size of gas pipe) $\qquad$
Special prices will be quoted on grounding tap connectors of sizes other than listed below.

*Wire and cable numbers are B. and S. standard gauge. See table preceding lists of connectors for diameter of solid wire or cable for which the standard terminals above listed are provided.
For polished and lacquered finish add $25 \%$ t list prices above.

WESTINGHOUSE-FRANKEL SOLDERLESS CONNECTORS-Continued

REDUCERS
Frankel No. 2586


ELBOWS
Frankel No. 2562


Reducers are used for connecting two conductors of different sizes of cable or solid wire. They are especially useful in connecting solid round busses on switchboards to feeder cables.

All reducers are special, owing to the possible combinations of sizes. Order should specify " Re ducers, Frankel Style No. 2586, for........... (giving number or size of solid wire or cable for each end.) $\qquad$ . finish."
Elbow connectors are used to connect conductors at right angles, these conductors being of the same or any two different sizes. All elbow connectors are special, owing to the possible combinations of sizes.

Order should specify "Elbow connectors, Frankel Style No. 2562, fo $\qquad$ . . (giving number or size of solid wire or cable for each end). . . . . . . finish."

List price covers connector with both ends of the same size. To ascertain the list price of connectors having different size ends, take $1 / 2$ the list price of each of the two required sizes and the sum of these results will be the total list price.

For example, the list price of an elbow or reducer to connect a No. 0000 cable to a No. 0 cable is obtained as follows:
 Total list price.................50.85

| Size of |
| :---: |
| 14 to 6 |
| 5 to 3 |
| ${ }_{1}$ |
|  |
| 00 |
|  |
| 0000 |
| ${ }^{2500000}$ |
| 300.000 350000 |
| 400,000 |

400,000
*Wire and cable numbers are B. and S. stendard gauge.
For polished and lacquered finish add $25 \%$ to list prices above.
See table preceding lists of connectors for diameter of solid wire or stranded cable for which the standard terminals above listed are provided.


## WESTINGHOUSE-FRANKEL SOLDERLESS CONNECTORS-Continud

## CABLE TAPS

Frankel No. 2575


Sakre Size Main and Branct
Cable taps are used to connect a branch of solid wire or stranded cable to main cable or wire. They should always be used for such connections when the main does not have to be cut for other reasons. The tap consists of a hook for clamping on the main, and a connector attached to the shank of the hook for taking the branch. The hook is provided with an inner shoe, which can be adjusted by turning the shank or post of the tap.

The cable tap is connected to the main by placing the hook over the wire or cable from which the insulation has been removed and then inserting the shoe and screwing up the post until contact is made. The branch is connected by inserting the bared end of the wire or cable in the connector and tightening the compression nut.


Main for $1,500,000$ CM Strandzd Cabre Branch for 00 Stranded Cable

Style number covers cable tap for same size main and branch with plain finish only.

Taps differing from the standard listed style numbers should be specified as "Frankel Stile No. 2575, for. $\qquad$ . . (giving number or size of solid wire or cable of both main and branch)."

List Price covers cable tap for branch and main of same size. To ascertain the list price of taps for different size main and branch, take $2 / 3$ the list price of the larger size plus $1 / 3$ the list price of the smaller size.

For example, the list pride of a tap for a 400,000 C. M. main with a No. 0000 branch is obtained as follows:

| $2 /$ list price $1 /$ list price | 400.000 C.M. main No. 0000 branch | glist price (list price | $\begin{aligned} & 83.00) \\ & \$ 1.65) \end{aligned}=\$ 2.00$ |
| :---: | :---: | :---: | :---: |
|  | Total li |  | 5 |


| Stre of |  |  |
| :---: | :---: | ---: |
| Wise |  |  |
| List Price |  |  |

*Wire and cable numbers are B. and S. standard gauge.
For polished and lacquered finish add $25 \%$ to list prices above provided.

## WESTINGHOUSE-FRANKEL SOLDERLESS CONNECTORS-Continued

## CABLE TAPS-Continued

| $\begin{aligned} & \text { Size of } \\ & \text { Wire or Cable } \end{aligned}$ | Style No. | List Price Plain Finish | Size of Wire or Cable* |  | Style No. | List Price Plain Finish |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1,850.000 C. M. Stranded | 276142 | 81390 | No. | 7 Solid | $276154$ | 3055 |
| 1,900,000 C. M. Stranded | 276143 | 1425 | No. | 6 Solid | 276155 | 55 |
| 1,950,000 C. M. Stranded | 276144 | 1465 | No. | 5 Solid | 276156 | 60 |
| 2,000,000 C. M. Stranded | 278145 | 1500 | No. | 4 Solid | 276157 | 60 |
| 2,500,000 C. M. Stranded | 276146 | 1800 | No. | 3 Solid | 276158 | 60 |
| No. 18 Solid | 276147 | 65 | No. | 2 Solid | 276159 | 70 |
| No. 16 Solid | 276148 | 55 | No. | 1 Solid | 276160 | 85 |
| Na. 14 Solid | 276149 | 55 | No. | 0 Solid | 276161 | 80 |
| No. 12 Solid | 276150 | 65 | No. | 00 Solid | 276162 | 110 |
| No. 10 Solid | 276151 | 55 | No. | 0000 Solid | 2786164 | 1 1 1 |
| No. 8 Solid | 276153 | 55 |  | 000 Solid | 27816 | 1.6 |

*Wire and cable numbers are $B$. and $S$ standard gauge
Fire and cable numbers are B. and stished and lacquered finish add $25 \%$ to list prices above.
Fee table preceding lists of connectors for diameter of solid wire or stranded cable for which the standard cable taps listed above are pmuided.


Close-up View of Westinghouse-Frankel Cable Tap (with Insclation Removed)
in Plant of Flatbish Gas Company, Brooklyn, $\mathbf{Y}$.
Order by Style Number

## WESTINGHOUSE-FRANKEL SOLDERLESS CONNECTORS-Continued

## FRONT CONNECTOR LUGS

Frankel No. 2568


Front connector lugs are used for connecting solid wire or cable to generator terminals on large machines or to flat bus-bars or front-connected switches. These connectors are made with rectangular contact surface undrilled, but will be furnished drilled when so specified, without addition to list price.

Orders should specify "Front connector lugs, Frankel Style No. 2568, for........ (giving number and size of cable or solid wire) and. (giving length and width of contact surface, if special size is required, and diameter of hole in surface if desired) $\qquad$ .finish."

## BACK CONNECTOR LUGS

Frankel No. 2569


Back connector lugs are used for connecting solid wire or stranded cable to bolts or studs, and are made with round contact surface. Contact surfaces are undrilled, but where desired they will be furnished drilled when so specified, without addition to list price.

Orders should specify "Back connector lugs Frankel Style No. 2569, for............(giving number and size of cable or solid wire) and......... (giving diameter of contact surface if special size is required, and diameter of hole in surface if desired). $\qquad$ .finish."


## WESTINGHOUSE-FRANKEL SOLDERLESS CONNECTORS-Continued

## ANGLE CONNECTOR LUGS

Frankel No. 2570


Angle connector lugs are made with round or rectangular contact surface at an angle of $45^{\circ}$ to the connector. Contact surfaces are undrilled but where desired they will be furnished drilled without addition to list price.
Frankel No. 2570 has round contact surface; No. 2571 has rectangular contact surface.

Orders for round-surface lugs should specify " Angle connector lugs with round surface, Frankel Style No. 2570, for. $\qquad$ . (giving number and size of cable or solid wire) and $\qquad$ . (giving diameter of contact surface if special size is required, and diameter of hole in surface if desired).
finish." Orders for rectangular surface lugs should specify "Angle connector fugs with rectangular surface, Frankel Style No. 2571, for. $\qquad$ . (giving number and size of cable or solid wire) and...... (giving length and width of contact surface if special size is required, and diameter of hole in surface if desired) $\qquad$ . finish."

## RIGHT ANGLE LUGS

Frankel No. 2572


Right angle connector lugs are made with round or rectangular contact surface at an angle of $90^{\circ}$ to the connector. Contact surfaces are undrilled, but where desired they will be furnished drilled when so specified, without addition to list price.

Frankel No. 2572 has round contact surface; No. 2573 has rectangular contact surface.

Orders for round-surface connectors should specify "Right angle connector lugs with round surface, Frankel Stile No. 2572, for.
(giving number and size of cable or solid wire) and . (giving diameter of contact surface if special size is required, and diameter of hole in surface if desired) . . . . . . . . finish." Orders for rectangular-surface connectors should specify "Right angle connector lugs with rectangular surface, Frankel Style No. 2573, for. . . . . . . . (giving number and size of cable or solid wire) and...... $\ldots$... (giving length and width of contact surface if special size is required, and diameter of hole in surface if desired). $\qquad$ . finish."

## List Prices

List price covers front, back or angle connector lug or right angle lug of the size listed with contact surface undrilled, or, where specified, drilled.

| Size of Wire or Cable* | List Price Plain Finish | Size of Wire or Cable* | List Price Plain Finish | $\begin{aligned} & \text { Size of } \\ & \text { Wire or Cable* } \end{aligned}$ | List Price Plain Finish |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 14 to 6 | 8025 | 450.000 | 8165 | 1.100.000 | 8410 |
| 5 to 3 | 30 | 500.000 | 180 | 1,200.000 | 430 |
|  | 35 | 550,000 | 200 | 1,300.000 | 480 |
| 1 | 40 | 600,000 | 230 | 1,400,000 | 490 |
| 0 | 45 | 650.000 | 250 | 1,500.000 | 520 |
| 00 | 55 | 700.000 | 270 | 1.600 .000 | 560 |
| 000 | 65 | 750.000 | 290 | 1.700 .000 | 600 850 |
| 0000 | 80 | 800.000 | 310 | 1,800,000 |  |
| 250.000 | 95 | 850.000 | 330 | 1,900.000 |  |
| 300.000 35000 | 1 1 1 | 900.000 950 | 350 370 | $2,000.000$ $2.500,000$ | 750 |
| 350,000 400,000 | 130 145 | 950.000 $1,000.000$ | 370 390 | 2,500,000 | 950 |

*Wire and cable numbers are B. and S. standard gauge.
For polished and lacquered finish add $25 \%$ to list prices above.
See table preceding lists of connectors for diameter of solid wire or stranded cable for which the standard terminals above listed are provided.

## WESTINGMOUSE-FRANKEL SOLDERLESS CONNECTORS-Continued

## EQUALIZERS

Equalizers are used to equalize the load on two power cables that run parallel or at right angles to each other. They are made by combining two


Frankel No. 2576
cable taps and are installed in the same manner that a cable tap is connected to a main. They are furnished with connecting rod straight or hent, as desired.

All equalizers are special because of the possible combinations of sizes. Orders for equalizers should specify "Equalizer, Frankel Style No. 2576 (or Style No. 2577), for $\qquad$ . (giving number or size of solid wire or stranded cable for each end) and. $\qquad$ .. (giving shape of connecting rod, distance between center of cables, and stating whether parallel or at right angles)
finish."


Prankel No. 2577

The price of equalizers is the same as that of two cable taps (see pages 1070 and 1071) of corresponding size plus a special price on connecting rods, which may be obtained on application.

## SWIVEL LUGS

## Frankel No. 2574

Swivel lugs consist of a combination of two round-surface lugs having the contact surface of one mounted on the contact surface of the other in such a way that a swiveling motion is permitted and cables or wires of any size coming from any two different directions may be connected.

All swivel lugs are special because of the possible combinations of sizes.
Orders should specify "Swivel lugs, Frankel Style No. 2574, for. . . . . . . . . (giving number or size of solid wire or cable for each end) finish."
List price covers lug with both ends of the same size. To ascertain the list price of lugs having different size ends, take $1 / 2$ the list price of each
of the two required sizes and the sum of these results will be the total list price.


For example, the list price of a lug to connect No. 0000 cable to a No. 0 cable is obtained as follows:


| List Price Plain Finish | Size of Wire or Cable* | List Price Plain Finish |
| :---: | :---: | :---: |
| 8330 | 1,100,000 | 8320 |
| 360 | 1.200.000 | 860 |
| 400 | 1,300.000 | 920 |
| 460 | 1,400,000 | 980 |
| 500 | 1,500.000 | 1040 |
| 540 | 1,600.000 | 1120 |
| 580 | 1,700.000 | 1200 |
| 620 | 1,800.000 | 1300 |
| 660 | 1,900.000 |  |
| 700 | 2.000.000 | 1500 |
| 740 | 2.500 .000 | 1900 |

*Wire and cable numbers are B. and $\mathbf{S}$. standard gauge.
For polished and lacquered finish and $25 \%$ to 1 :st prices above.
See table preceding lists of connectors for diameter of solid wire or stranded cable for which the standard terminals listed above are provided.

## WESTINGHOUSE-FRANKEL SOLDERLESS CONNECTORS-Continued

## COLLETS



Frankel No. 2595

i Outlet

A Westinghouse-Frankel Collet consists of a threaded and split collar from which radiate 1, 2, 3, 5 or 7 Frankel fittings. Collets are particularly valuable for use with reactance coils but may be used wherever it is desired to connect one or more wires to a common stud.

When used with reactancel coils. one or more collets are fastened on the stud at either end of the reactance coil and the wires of the coil are fastened in the Frankel fittings. The construction of the
collar insures perfect contact on the stud. Moreover, this form of connector will ngt come loose under the constantly changing current passing through reactance coils.

Westinghouse-Frankel Collets are made in any combination of sizes. When ordering, specify size of center hole, size and kind of wire and number of outlets required.
All collets are special. Prices on application.

## SERVICE BOX PLUGS

## Frankel No. 2566

Service box plug connectors are used for making connections to fuses where a round stud is required on the connector for use in a screw clamp terminal.


All service box plug connectors are special. Order should specify "Service box plug connectors, Prankel Style No. 2566, for. $\qquad$ . . (giving number and size of cable or solid wire) and (giving diameter and length of plug)."

List price covers connector of size specified. Special prices will be quoted on connectors of larger sizes.

| Size of <br> Wire or Cable* | Length of Plug Inches | Diam. of Plug Inches | List Price Plain Finish |
| :---: | :---: | :---: | :---: |
| 14 to 4 | 1/3 | $8 / 8$ | 8025 |
| 3 to 1 | 3 | 3/8 | 30 |
| 0 | 31 | 3/8 | 40 |
| 00 | 8/1 | 3 | 50 |
| 000 | 1 | $1 / 3$ | 60 |
| 0000 | 1 | 12 | 65 |

*Wire and cable numbers are B. and S. standard gauge.
For polished and lacquered finish add $\mathbf{2 5 \%}$ to list prices
bove.
See table preceding-lists of connectors for diameter of solid wire or cable for which the standard terminalis above listed are provided.

## SERVICE BOX LUGS

## Frankel No. 2567

Service box lugs are used for connecting wires or cables to fuses where the terminal is a stud with a clamping nut or binding screw. The contact

surface is slotted so that it can be slipped over the stud or screw without removing the screw or nut. The lug ends are tapered to slip under the washer.

All service box lugs are special. When ordering specify "Service box lug connectors. Frankel

Style No. 2567, for. $\qquad$ . (giving number and size of cable or solid wire) and $\qquad$ . . (giving length and width of base and size of slot)."
List price covers connector of the size listed with any size slot as ordered.

| $\begin{aligned} & \text { Size of } \\ & \text { Wire or Cable* } \end{aligned}$ | Base Width Inches | Base <br> Length <br> Inches | List Price Plain Pinish |
| :---: | :---: | :---: | :---: |
| 14 to 4 | $3 /$ | $3 / 4$ | 8025 |
| 0 | $3 / 4$ | 1 | 40 |
| 00 | 7/8 | 1 | 50 |
| 000 | 1 | $13 / 3$ | 60 |
| 0000 | 1 | $11 / 3$ | 70 |

*Wire and cable numbers are B. and S. standard gauge.
For polished and lacquered finish add $25 \%$ to list prices above.
See table preceding lists of connectors for diameter of solid wire or cable for which the standard terminals above listed are provided.

## WESTINGHOUSE-FRANKEL SOLDERLESS CONNECTORS-Continued

CABLE ANCHORS

FRANKEL NO. 2588


Frankel No. 2587


Frankel No. 2589


Cable Anchors. Frankel Style No. 2587, are used to connect the end of a cable to a strain insulator for the purpose of anchoring it. One end of the anchor is fitted with a standard WestinghouseFrankel Solderless Fitting and the other end with a clevis to take a standard strain insulator.

Order should specify "Cable Anchor, Frankel Style No. 2587, for............ (giving number or size of solid wire or cable) $\qquad$ . . finish."
List prices of cable anchors, Frankel Style No. 2587, are the same as list prices of two-way connectors No. 2560.

Cable Anchors, Frankel Style No. 2588 are used to anchor one cable and to take a branch wire off the anchored cable. They are similar to a threeway connector with one side of the main replaced by a clevis, the same as used on the anchor. Frankel Style No. 2587.

Order should specify "Cable Anchor, Frankel Style No. 2588, for
. (giving number or
size of solid wire or cable for main and branch) .finish."
List prices of Cable Anchors Frankel No. 2588, are the same as for Three-Way Connectors Frankel No. 2561.

Cable Anchors, Frankel Style No. 2589, are used to splice and anchor two cables that are at right angles to each other. This anchor consists of an elbow connector and one eye for attaching the strain insulator by means of a guy rope. The eye is so arranged that both cables will be on a tension when a strain is put on the guy rope.

Order should specify "Cable Anchor, Frankei Stile No. 2589, for............. (giving number or size of cable or solid wire for both ends of the elbow) ............finish."
List prices of Cable Anchors, Frankel Style No. 2589, are the same as for three-way connectors, Frankel No. 2561.

# TROLLEY WIRE SPLICING SLEEVES 

## Frankel No. 2583

Westinghouse-Frankel splicing sleeves are used for connecting trolley wires without using solder. They consist of a center sleeve or nut having a right-hand thread in one end and a left hand thread

in the other, and two end pieces that screw in the sleeve, or nut, clamp the ends of the wire. The end pieces have slotted tapering jaws with an open steel ring on the inside of the jaws. When the strain is applied, this ring forms and is upset.

These sleeves are made of drawn brass or bronze.

Orders should specify "Trolley wire splicing sleeve FRANKEL STYLE No. 2583, for .
(size of wire) and
(giving material, brass or bronze)."


## BELL-RINGER

## Transforms Lighting Current to Proper Voltage for Doorbells, Buzzers and Other Low-voltage Devices



A Westinghouse bell-ringer replaces dry-cell or wet-cell batteries for operating door bells, buzzers, miniature lamps, and other devices or apparatus requiring a low but dependable voltage. The bell-ringer reduces the 110 -volt alternating current of the lighting circuit to the voltage required for bells, buzzers, etc.

Westinghouse bell-ringers are approved by the National Board of Fire Underwriters; they are as safe to use as an electric lamp. They can be installed by anyone in a few minutes and once installed, they eliminate door-bell or buzzer troubles for years. Their size is not an indication of their ability either, for if necessary, they can be depended on to operate a four-inch bell.

These bell-ringers are designed especially for regular alternating-current lighting circuits of 60 cycle frequency. They cannot be used on directcurrent circuits nor on alternating-current circuits of other than 60 -cycle frequency.

Special Features-Light in weight and compact in size. The secondary terminals can be shortcircuited continuously without causing overheating. Westinghouse bell-ringers are absolutely fireproof and practically indestructible.

Construction - The best materials obtainable are embodied in these bell-ringers. The windings are covered with pressed sheet-steel end caps. The primary leads, which are connected to the 110 -volt source of supply, issue through a porcelain bushing.

The connections to the bell are made with binding posts, which are mounted on a porcelain support.

Capacity-The bell-ringer has a rating of 10 voltamperes. It delivers on open circuit 12 volts and it replaces several dry cells under ordinary conditions.


Graphic Illustration Showing in Miniature How a Westinghouse Bell. Ringer is Connected to a Lighting Circuit to Replace Batteries

| Primary <br> Volts <br> 110 | $\begin{aligned} & \text { Frequency } \\ & \text { Cycles } \\ & 60 \end{aligned}$ | Height Inches 28/4 | Width Inches 27/6 | Depth Inches 21/4 | Shipping Weight Each 1 Lb. | $\begin{aligned} & \text { Style } \\ & \text { No. } \\ & \mathbf{2 8 4 6 1 5} \end{aligned}$ | Price Each $\$ 150$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Order by Style Number |  |  |  |  |  |  |  |

## TWO-WIRE CHARGING RECEPTACLES AND PLUGS

Thase receptacles and plugs are used in automobile garages, roundhouses, factories, and wherever it is desirable to have a detachable connection, as on a battery-charging circuit. Two styles are listed;
one especially adaptable to heavy automobile service, such as auto-trucks; the other for roundhouse and factory service.

AUTO-TRUCK TYPE
100 Amperes- 250 Volts


Style No. 136468-Charging Receptacle


Style Nos. 91193 and $108380-$ Charging Plug

This receptacle and plug are made for heavy service. Although particularly adapted for use with electric auto-trucks, their durable construction makes them desirable for use in all battery charging service on vehicles or otherwise. The insulation of both receptacle and plug is such that it is practically impossible to short-circuit either. Both are simply and strongly made and will stand hard service.

The receptacle consists of a cast-iron shell surrounding a moulded insulating material in which two phosphor-bronze tube-shaped contacts are imbedded concentrically. A hinged lid which is held closed by a spring when the plug is not in place
makes the receptacle dust-prooi. Cables are readily attached at the rear by soldering into the removable part of the screw connectors furnished.
The body of the plug is of moulded insulating material and the handle is of wood; the two contact parts are of the best hard-drawn copper; the other metallic parts are of brass. The center contact is a pin with two saw cuts at right angles. This pin is held firmly in place by the insulating body in which it is mounted. The outer contact is tubular in shape and is supported on the same insulating body as the center contact. A sleeve of spun brass covers this insulating material and clamps it to the body of the plug.

## PRICES

Style number and list price include the receptacle or plug as described.

| Style No. | Description | $\underset{\text { Net }}{\text { Approx. Wr., Les. }}$ Shipping | $\begin{aligned} & \text { List } \\ & \text { Price } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| 136468 | Type 507 charging receptacle, without cable. | 8 | 81000 |
| 91193 108380 | Type 508-A charging plug, with two 11 -foot cables | $\begin{array}{ll}7 & 14 \\ 3\end{array}$ | 1800 1100 |
| 108380 | Type 508-A charging plug with two 1 -foot cables.. | 36 | 1100 |

OUTLINE DIMENSIONS


Order by Style Number

# TWO-WIRE CHARGING RECEPTACLES AND PLUGS-Continued <br> ROUNDHOUSE AND FACTORY TYPE <br> 25 Amperes-250 Volts 

.This receptacle and plug are especially adapted fur hard service and rough usage. They are used in engine houses and in other places where particularly strong and durable apparatus is desired.
In construction the receptacle consists of a castiron shell containing two copper contacts mounted in a fireproof insulating block. The terminals of these contacts are thoroughly insulated from each other by an insulating compound which is poured into the shell when liquid, and fills, when cold, every
part of the interior. Short-circuiting between terminals of the receptacle is therefore impossible. The back of the receptacle furnished without cables is threaded for $8 / 4$-inch pipe to enable its use on a conduit system.
The plug consists of a cast-iron shell containing two split copper pins, imbedded in insulating material. A short-circuit is impossible between the pins. When the plug is inserted in the receptacle it is held in place by a spring clip.


Style No. 112537 Charging Plug


Style No. 112538 Cbarging Receptacle

## PRICES

Style number and list price include the receptacle or plug complete as described, except that where furnished without cables, the insulating compound around the terminals must be put in by the parchaser after inserting the cables.


OUTLINE DIMENSIONS


Theae dimensions are for reference only. For official dimensions apply to the nearest District Office.

## PLUGS AND RECEPTACLES

## SCHEDULE L

A simple and satisfactory plug connector adapted to a great variety of uses-connecting stage lighting apparatus, portable motors, electrically-driven tools, and for charging automobiles. Polarized plugs will be supplied without additional charge when so ordered.


Two-Pole Plug and Receptacle:


Wall Box


Floor Bux

TWO-POLE PLUGS AND RECEPTACLES

| Style No. | Description | Std. Pkg. | Wt., Lbs. Boxed | List Price |
| :---: | :---: | :---: | :---: | :---: |
| 50 Amperes, 125 Volts |  |  |  |  |
| W22914 | Plug and receptacle | 15 | 5 | 8350 |
| W22915 | Plug only. | 15 | 2 | 125 |
| W22916 | Receptacle only | 15 |  | 225 |
| 50 Amperes, 250 Volts |  |  |  |  |
| W22917 | Plug and receptacle. | 10 |  | 600 |
| W22918 | Plug only. | 10 |  | 250 |
| W22919 | Receptacle only . | 10 | 3 | 350 |
| 100 Amperes, 250 Volts |  |  |  |  |
| W25022 | Plug and receptacle... | 10 | 11 |  |
| W25023 | Plug only.... | 10 | 2 | 325 |
| W25024 | Receptacle only....... | 10 | 10 | 425 |

## WALL BOXES FOR PLUGS AND

 RECEPTACLES|  |  | Std. Pkg. | Wt., Lt |  |
| :---: | :---: | :---: | :---: | :---: |
| Style No.W22923 |  |  |  |  |
|  | 50 -ampere, 125 -volt plug and receptacle |  |  |  |
|  |  | 10 | 10 | 82 |
| W22880 | Box for one two-pole. |  |  |  |
|  | 50-ampere, 250-volt plug and receptacle |  |  |  |
|  | only . . . . . . . . | 10 | 11 | 275 |
| Note:-Prices of wall boxes for more than one plug and r |  |  |  |  |
| dacle, or for 100 -ampere, 250 -volt plugs and receptacles, |  |  |  |  |
|  |  |  |  |  |
| When installed in the lecture rooms of educational institutions or similar places, these plugs and receptacles should be |  |  |  |  |
| used with a flush type box equipped with a lock and key. |  |  |  |  |
|  |  |  |  |  |

## STAGE FLOOR BOXES FOR PLUGS AND RECEPTACLES

These boxes are substantially made of heavy gauge steel supplied with either a cast iron or a boiler plate cover, and an open bottom. Designed to accommodate two two-pole, 125 or 250 -volt plugs and receptacles of the 50 -ampere size only.


Note:-Prices of Floor Boxes to accommodate three or fourpole plugs and receptacies, or plugs of larger capacity quoted on request.

## PLUGS AND RECEPTACLES-Continued

## SCHEDULE L



Threg-Pole Plug and Receptacle


Three-Pole
Plug and Receptacle Assembled


Wall Box with ThreePole Plug and Receptacle

THREE-POLE PLUGS AND RECEPTACLES

| Style No. | Description | Std. <br> Pkg. | Wt.. Lbs. <br> Boxed | List <br> Price |
| :--- | :---: | ---: | :---: | ---: | ---: |
|  | 50 Amperes, 250 Volts |  |  |  |

100 Amperes, 250 Volts
W25025
W25026 W25027

Plug and receptacle $\quad 10$
Plug and re
Plug only.
Receptacle only . . . . . . . . . 10

50 Amperes, 600 Volts
W25028
W25029 W25030

Plug and Receptacle . . 10
Plug only ............. . . 10 Receptacle only ........ . . 10
$\begin{array}{rr}21 & 1485 \\ 3 & 540 \\ 19 & 945\end{array}$
$2 \quad 3500$ 2300
1200

FOUR-POLE PLUGS AND RECEPTACLES
50 Amperes, 250 Volts


## WALL BOXES FOR PLUGS AND RECEPTACLES

| Style No. | Description | Std. Wt., Lbs. <br> Pkg. Boxed | List Price |
| :---: | :---: | :---: | :---: |
| W30200 | Box only for 50 -ampere 250 -volt, three and four-pole plugs and receptacles. | $10 \quad 20$ | 8360 |
| W30534 | Box only for 100 amp., 250 volt 3-pole Receptacle |  | 0 |
| W30535 | Box only for $50 \mathrm{amp} ., 600$ volt, 3-pole |  | 1000 |
| Nots:-Wall boxes will be made to accommodate larger sizes of three and four-pole plugs and receptacles. Prices quoted on application. |  |  |  |

# STEEL SERVICE AND CUT-OUT BOXES 

## Schedule O-Standard Package, 5 of One Size <br> SPECIFICATIONS



The following specifications apply to all Cut-out Boxes:
Steel Service and Cut-out Boxes are formed up from a single piece of sheet steel and electrically welded. There are no rivets to work loose.

Finished with high grade black enamel paint.
Underwriters' label on every box-approved by the National Board of Fire Underwriters.

Four $5 / 6$-inch holes, one inch from each corner, for fastening cabinet in place.

## MACHINE-FORMED CUT-OUT BOXES

The following specifications apply only to stock cut-out boxes listed below and cannot be changed:

Doors overlap boxes on all four sides and are hinged on right-hand side. Made for surface mounting.
Large quantities in stock for prompt shipment.
PRICE LIST OF MACHINE-FORMED (STOCK) CUT-OUT BOXES
16 U. S. Gauge Steel with $7 / 8$-inch Knock-outs for $1 / 2$-inch Conduit Pipes

| Width Inches | Length Inches | Style No. | 3 Inches Deep | Style No. | $\begin{aligned} & \text { List Pr } \\ & \text { ( Inches } \\ & \text { Deep } \end{aligned}$ | Style No. | 5 Inches Deep | Style No. | 6 Inches Deep |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 4 | 6 | W30857 | 3037 |  |  |  |  |  |  |
| 4 | 8 | W30859 | 38 | W30860 | 8042 | ........ | $\ldots$ | ......... |  |
| 4 | 10 | W30863 | 38 | W30862 | 45 42 |  | $\ldots$ |  |  |
| 6 | 8 | W30865 | 40 | W30868 | 46 |  | $\ldots$ |  |  |
| 6 | 10 | W30867 | 45 | W30868 | 53 | $\ldots$ | ....... |  | $\ldots$ |
| 6 | 12 | W30870 | 54 | W30871 | 61 | . | ...... |  | ...... |
| 6 | 16 | W30872 | 67 | W30873 | 73 | ......... | $\cdots$ |  |  |
| 8 | 8 | W30874 | 45 | W30875 | 59 |  | $\cdots$ |  |  |
| 8 | 12 | W30878 | 61 | W30879 | 72 |  | $\ldots$ |  |  |
| 8 | 16 | W30882 | 78 | W30883 | 86 | .......... | $\ldots$ |  | $\cdots$ |
| 10 | 10 | W30888 | 62 | W30887 | 73 | ........ | ....... |  | ....... |
| 10 | 12 | W30888 | 70 | W30889 | 83 | ........ | ...... |  |  |
| 10 | 18 | ...... | ...... | W30891 | 98 |  | , |  |  |
| 12 | 12 | W30890 | 89 | W30894 | 1 |  | ... |  |  |
| 12 | 16 | W30892 | 105 | W30895 | 116 | ....... | ...... |  |  |
| 12 | 18 | , |  | W30896 | 143 |  | ....... |  |  |
| 12 | 20 |  | .... | W30897 | 175 |  | ....... |  |  |
| 12 | 24 |  |  | W30898 | 200 |  |  |  |  |
| Special Prices: |  |  |  |  |  |  |  |  |  |
| Style No. 30899, 41/2x9x31/2 box hinged at top instead of right hand side (with $7 /$-inch knock-outs) . . . . . . . . . . . . . . . . 8043 When ordered in lots of 50 or with 10 or more standard packages of stock boxes, use list price. |  |  |  |  |  |  |  |  |  |

## No. 16 U. S. Gauge Steel Cut-out Boxes <br> With Combination Knock-outs

One row of $7 / 8$-inch knock-outs for $1 / 2$-inch conduit pipe and one row of $4 / 8$-inch knock-outs for $1 / 4$-inch circular loom are furnished in the following boxes which are carried in stock.


## No. 14 U. S. Gauge Steol Cut-out Boxes

With Standard $7 / 8$-inch Knock-outs for $1 / 2$-inch Conduit Pipe
Doors overlap boxes on all four sides and are hinged on right hand (long) side.
Four 5/6-inch holes ( 1 inch from each corner) are provided for fastening box in place.


## STEEL SERVICE AND CUT-OUT BOXES-Continuod

## HAND-FORMED CUT-OUT BOXES-Schedule 0

Boxes listed on the following pages are not regular ly carried in stock but are made to order.
The following specifications apply:
Knockouts - Unless otherwise ordered, boxes will be furnished with standard $7 / 8$-inch knock-outs for $1 / 2$-inch conduit pipes. For knock-outs other than standard, add 10 cents list per box for each change in size of knock-out. Knock-outs for loom will be furnished when ordered, without additional charge, provided all knock-outs in the same box are of the same size.
Mounting - Made for surface mounting unless otherwise specified. Flush Cutout Boxes-use the following:
For 16-Gauge Flush Boxes, add $100 \%$ to list prices on this page.
For 14-Gauge Flush Boxes, add $55 \%$ to list prices on this page.
For 12-Gauge Flush Boxes, add $33 \%$ to list prices on this page.
For 10-Gauge Flush Boxes, add $33 \%$ to list prices on this page. (This addition does not apply to type "L" boxes.)
Doors - Unless otherwise ordered, all boxes will be furnished with hinged doors. Boxes ordered with covers fastened on with screws take same list prices as surface type boxes. Unless otherwise ordered, box doors will be made with all four sides overlapping and hinged on right-hand side. Doors
will be hinged at top when so ordered without additional charge.
For hasp and staple on door, add $\$ 0.60$ each to list. For boxes with doors omitted, deduct 20 percent from the list. For boxes with sloping bottom add 50 per cent to list. For commode catch, add 40 cents to list prices of boxes less than 6 inches deep; boxes over 6 inches deep are regularly furnished with commode catch. Prices of galvanized boxes will be quoted on application. For nickel-plated vault handle add $\$ 1.00$ list. For Yale cylinder lever lock, add $\$ 0.70$ list. For master keyed cylinder lever lock add $\$ 1.00$ list. For master keys add $\$ 0.75$ list for each key. For spring hinges on doors add 30 cents list per hinge. (All boxes less than 32 inches long require 2 hinges; No. 14 U. S. gauge steel boxes over 32 inches long require 3 hinges: No. 12 and 10 U . S. gauge steel boxes over 36 inches long require 3 hinges; all boxes over 54 inches long require 4 hinges.)

Weatherproof Boxes-For weatherproof boxes galvanized according to Underwriters' code add 200 per cent to list price if made of 12 or 14 U . S. gauge steel; add 150 per cent if made of No. 10 U. S. gauge steel, each box to bear Underwriters' label. For plain steel boxes with overhanging and sloping roof. painted black, add 50 per cent. (Plain weatherproof boxes do not bear Underwriters' label. All other cut-out boxes are labeled.)

Galvanized Boxes-Add $65 \%$ for boxes made of Galvanized Steel.

PRICE LIST OF NO. 16 U. S. GAUGE STEEL BOXES
UNDERWRITERS' $\left\{\begin{array}{l}\text { No one dimension to exceed } 24 \text { inches } \\ \text { REOUIREMENTS }\end{array}\right.$ No one surface to exceed 360 square inche

| Width <br> Inches | Length Inches | 3 | 4 | 5 | 6 | $\underset{8}{\text { Depth, }^{2}}$ | Inches 9 | 10 | 12 | 14 | 15 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 4 | 4 | 8105 | 8120 | 8185 | 8155 |  |  |  |  |  |  |
| 4 | 6 | 115 | 130 | 145 | 165 |  |  |  |  |  |  |
| 4 | 8 | 186 | 140 | 180 | 180 |  |  | , |  |  |  |
| 4 | 10 | 136 | 150 | 175 | 190 | , |  |  |  |  |  |
| 6 | 6 | 125 | 145 | 160 | 180 |  |  |  |  |  |  |
| 6 | 8 | 140 | 155 | 175 | 200 | . . . . . |  |  |  | . . . . . . |  |
| 6 | 9 | 145 | 160 | 185 | 210 |  |  |  |  |  |  |
| 6 | 10 | 150 | 170 | 180 | 216 |  |  |  |  |  |  |
| 6 | 12 | 160 | 180 | 205 | 230 |  |  |  |  |  |  |
| 6 | 14 | 175 | 195 | 220 | 245 | ...... |  | . . . . $\cdot$ |  |  |  |
| 6 | 15 | 180 | 205 | 225 | 250 |  |  |  |  |  |  |
| 6 | 16 | 186 | 210 | 230 | 260 |  |  |  |  |  |  |
| 8 | 8 | 150 | 170 | 190 | 216 | 8270 | 8280 |  |  |  |  |
| 8 | 9 | 180 | 180 | 200 | 225 | 280 | 290 |  |  |  |  |
| 8 | 10 | 170 | 180 | 210 | 235 | 310 | 319 | . . . . |  |  |  |
| 8 | 12 | 180 | 205 | 225 | 250 | 325 | 336 | . . . . $\cdot$ |  |  |  |
| 8 | 14 | 195 | 215 | 240 | 270 | 355 | 364 | . . . . |  |  |  |
| 8 | 15 | 200 | 225 | 250 | 275 | 365 | 377 | . . . . . | . $\cdot$. | . . . . |  |
| 8 | 16 | 210 | 235 | 260 | 285 | 380 | 395 | . . . . . | . $\cdot$. $\cdot$ | ..... |  |
| 8 | 18 | 226 | 250 | 275 | 305 | 410 | 421 |  |  |  |  |
| 8 | 20 | 245 | 270 | 300 | 336 | 435 | 450 |  |  |  |  |
| 8 | 22 | 260 | 290 | 320 | 356 | 465 | 480 |  |  | . . . |  |
| 10 | 10 | 185 | 205 |  | 255 | 325 | 335 | 8350 |  |  |  |
| 10 | 12 | 200 | 225 | 245 | 275 | 366 | 375 | 395 |  |  |  |
| 10 | 14 | 216 | 240 | 255 | 295 | 385 | 400 | 420 |  |  |  |
| 10 | 15 | 225 | 250 | 275 | 305 | 405 | 415 | 436 |  |  |  |
| 10 | 16 | 235 | 260 | 285 | 316 | 420 | 436 | 460 |  |  |  |
| 10 | 18 | 250 | 275 | 305 | 335 | 450 | 465 | 500 |  |  |  |
| 10 | 20 | 305 | 335 | 370 | 405 | 480 | 495 | 530 |  |  |  |
| 10 | 22 | 325 | 355 | 390 | 430 | 500 | 525 | 586 |  |  |  |
| 10 | 24 | 340 | 376 | 416 | 450 | 540 | 555 | 600 |  |  |  |
| 12 | 12 | 220 | 240 |  | 310 | 390 | 400 | 430 | 8470 |  |  |
| 12 | 14 | 240 | 260 | 300 | 330 | 425 | 435 | 465 | 510 |  |  |
| 12 | 15 | 245 | 275 | 310 | 346 | 480 | 455 | 486 | 530 |  |  |
| 12 | 16 | 255 | 285 | 325 | 356 | 480 | 470 | 505 | 550 |  |  |
| 12 | 18 | 276 | 305 | 345 | 380 | 489 | 505 | 543 | 590 |  | - |
| 12 | 20 | 340 | 370 | 405 | 430 | 526 | 550 | 580 | 630 |  |  |
| 12 | 22 | 360 | 390 | 430 | 470 | 580 | 575 | 615 | 670 |  |  |
| 12 | 24 | 380 | 416 | 450 | 485 | 595 | 610 | 650 | 710 |  |  |
| 15 | 16 | 295 | 320 | 365 | 400 | 515 | 530 | 570 | 620 | 8670 | 8895 |
| 15 | 18 | 315 | 345 | 390 | 480 | 555 | 570 | 610 | 650 | 715 | 740 |
| 15 | 20 | 385 | 420 | 455 | 495 | 595 | 610 | 650 | 705 | 760 | 790 |
| 15 | 22 | 410 | 445 | 485 | 525 | 630 | 650 | 690 | 780 | 810 | 840 |
| 15 | 24 | 435 | 475 | ${ }^{5} 15$ | 556 | 670 | 685 | 735 | 795 | 860 | 890 |
| 18 | 18 | 355 430 | 385 435 | 440 470 | 475 610 | 620 680 | 685 675 | 675 780 | 785 | 790 | 820 875 |

## HAND-FORMED CUT-OUT BOXES-Schedule O-Continued

The specifications and prices of special features given at the top of page 1083 apply to the boxes listed below.

PRICE LIST OF NO. 14 U. S. GAUGE STEEL BOXES

UNDERWRITERS' No dimension to axceed 40 inches
REQUIREMENTS $\left\{\begin{array}{l}\text { No One surface to exceed } 1000 \text { square inches }\end{array}\right.$

| Width Inches | Length <br> Inches | 3 | 4 | 5 | 6 | $-\underset{8}{- \text { Depth, }^{2}}$ | $\underset{9}{\text { Inches }}$ | 12 | 15 | 18 | 22 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 6 | 10 | 8190 | 8210 | 8240 | 8270 |  |  |  |  |  |  |
| 6 | 12 | 205 | 230 | 255 | 290 |  |  |  |  |  |  |
| 6 | 14 | 220 | 245 | 275 | 310 |  |  |  |  |  |  |
| 6 | 15 | 225 | 255 | 285 | 320 |  |  |  |  |  |  |
| 6 | 16 | 235 | 265 | . 285 | 330 |  |  |  |  |  |  |
| 8 | 10 | 210 | 235 | 265 | 295 |  |  |  |  |  |  |
| 8 | 12 | 230 | 255 | 285 | 320 | . . . . |  |  |  |  |  |
| 8 | 14 | 245 | 275 | 305 | 335 |  |  |  |  |  |  |
| 8 | 15 | 255 | 285 | 320 | 355 |  |  |  |  | 1 |  |
| 8 | 16 | 265 | 295 | 330 | 365 | . . |  |  |  |  |  |
| 8 | 18 | 285 | 315 | 350 | 390 |  |  |  |  |  |  |
| 8 | 20 | 300 | 335 | 370 | 410 |  |  |  |  |  |  |
| 8 | 22 | 320 | 355 | 390 | 430 |  |  |  |  |  |  |
| 10 | 10 | 230 | 260 | 290 | 325 | 8350 | 8370 |  |  |  |  |
| 10 | 12 | 250 | 280 | 315 | 350 | 395 | 420 |  |  |  |  |
| 10 | 14 | 275 | 305 | 340 | 375 | 425 | 445 |  |  |  |  |
| 10 | 15 | 285 | 315 | 350 | 390 | 445 | 465 |  |  |  |  |
| 10 | 16 | 295 | 330 | 365 | 405 | 460 | 485 |  |  |  |  |
| 10 | 18 | 330 | 350 | 390 | 430 | 495 | 520 |  |  |  |  |
| 10 | 20 | 370 | 410 | 450 | 495 | 530 | 560 |  |  |  |  |
| 10 | 22 | 395 | 435 | 475 | 520 | 565 | 595 |  |  |  |  |
| 10 | 24 | 420 | 460 | 500 | 550 | 600 | 635 |  |  |  |  |
| 12 | 12 | 280 | 310 | 340 | 350 | 425 | 445 | 8515 |  |  |  |
| 12 | 15 | 315 | 345 | 385 | 415 | 485 | 510 | 585 |  |  |  |
| 12 | 18 | 355 | 385 | 425 | 465 | 540 | 670 | 655 |  |  |  |
| 12 | 22 | 435 | 475 | 520 | 585 | 625 | 655 | 750 |  |  |  |
| 12 | 24 | 480 | 505 | 550 | 600 | 660 | 696 | 795 |  |  |  |
| 12 | 27 | 515 | 560 | 605 | 655 | 720 | 760 | 865 |  |  |  |
| 12 | 30 | 555 | 600 | 650 | 700 | 780 | 820 | 935 |  |  |  |
| 15 | 15 | 360 | 395 | 435 | 475 | 550 | 580 | 660 | 8745 |  |  |
| 15 | 18 | 405 | 440 | 480 | 525 | 615 | 645 | 740 | 830 |  |  |
| 15 | 22 | 500 | 540 | 585 | 635 | 705 | 740 | 840 | 956 | $\ldots$ |  |
| 15 | 24 | 530 | 575 | 620 | 670 | 750 | 785 | 895 | 1005 |  |  |
| 15 | 27 | 590 | 835 | 680 | 750 | 815 | 855 | 975 | 1090 |  |  |
| 15 | 30 | 635 | 880 | 730 | 785 | 885 | 925 | 1050 | 1180 |  |  |
| 15 | 33 | 675 | 730 | 785 | 840 | 955 | 1000 | 1175 | 1260 |  |  |
| 15 | 36 | 726 | 775 | 880 | 890 | 1020 | 1070 | 1205 | 1345 |  |  |
| 18 | 18 | 455 | 495 | 540 | 585 | 690 | 720 | 825 | 925 | 81090 | 81220 |
| 18 | 21 | 555 | 585 | 635 | 685 | 765 | 800 | 910 | 1015 | 1180 | 1345 |
| 18 | 24 | 610 | 640 | 695 | 745 | 835 | 880 | 995 | 1110 | 1290 | 1445 |
| 18 | 27 | 645 | 710 | 760 | 815 | 915 | 1000 | 1080 | 1205 | 1390 | 1550 |
| 18 | 30 | 710 | 765 | 815 | 875 | 980 | 1030 | 1160 | 1295 | 1490 | 1665 |
| 18 | 33 | 765 | 840 | 860 | 935 | 1065 | 1110 | 1255 | 1390 | 1590 | 1775 |
| 18 | 36 | 815 | 970 | 935 | 995 | 1140 | 1190 | 1335 | 1485 | 1690 | 1886 |
| 21 | 21 | 605 | 650 | 705 | 755 | 845 | 880 | 1000 | 1115 | 1295 | 1445 |
| 21 | 24 | 660 | 715 | 765 | 820 | 925 | 870 | 1095 | 1215 | 1405 | 1575 |
| 21 | 27 | 720 | 785 | 865 | 895 | 1010 | 1055 | 1185 | 1315 | 1510 | 1685 |
| 21 | 30 | 780 | 845 | 905 | 960 | 1095 | 1140 | 1280 | 1420 | 1620 | 1800 |
| 21 | 33 | 850 | 905 | 915 | 1025 | 1130 | 1225 | . 1375 | 1520 | 1725 | 1920 |
| 21 | 36 | 910 | 970 | 1030 | 1200 | 1260 | 1315 | -1465 | 1640 | 1830 | 2035 |
| 24 | 24 |  |  | 845 |  |  | 1060 |  | 1325 | 1515 |  |
| 24 | 27 | 785 | 880 | 915 | 975 | 1105 | 1155 | 1295 | 1430 | 1630 | 1815 |
| 24 | 30 | 870 | 925 | 985 | 1050 | 1200 | 1245 | 1400 | 1445 | 1750 | 1940 |
| 24 | 33 | 940 | 1000 | 1055 | 1155 | 1290 | 1340 | 1500 | 1650 | 1860 | 2060 |
| 24 | 36 | 1005 | 1065 | 1126 | 1180 | 1380 | 1435 | 1565 | 1720 | 1935 | 2145 |

# May, 1923 Service and Cutout Boxes, Togcle Bolts, Receptacles Section 41-D <br> STEEL SERVICE AND CUT-OUT BOXES-Continued <br> HAND-FORMED CUT-OUT BOXES-Schedule O-Continued <br> The specifications and prices of special features given at the top of page 1083 apply to the boxes listed below. 

PRICE LIST OF NO. 12 U. S. GAUGE STEEL BOXES
UNDERWRITERS' : No dimension to exceed 60 inches
REQUIREMENTS iNo one surface to exceed 1500 square inches


# HAND-FORMED CUT-OUT BOXES-Schedule O-Continued 

## PRICE LIST OF NO. 10 U. S. GAUGE STEEL BOXES

The specifications and prices of special features given at the top of page 1083 apply to the boxes listed on this page.

Note.-Doors over 48 inches long will be provided with a substantial vault handle and three-way catch. Dooss lees than 48 inches long will be provided with galvanized commode catch unless otherwise specified.

The National Board of Fire Underwriters' U. S. gauge steel for all bozes having any dimensions over 60'inches and any surface over 1600 square inches.

| Widt Inch | Length Inches | 4 | 6 | 9 | $-{ }_{12}{ }^{\text {BRP1 }}$ | $\begin{array}{r} \text { Inches } \\ 15 \end{array}$ | 18 | 22 | 24 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 10 | 11 | 3450 | 3555 | 8605 |  |  |  |  |  |
| 10 | 12 | 470 | 600 | 880 |  |  |  | ..... |  |
| 10 | 15 | 555 | 640 | 745 |  |  |  |  |  |
| 10 10 | ${ }_{21}^{18}$ | 600 860 | 730 | 830 960 |  |  |  |  |  |
| 10 | 24 | 785 | 836 | 1000 |  |  |  |  |  |
| 10 | 27 | 845 | 1005 | 1090 |  |  |  |  |  |
| 10 | 30 | 910 | 1075 | 1175 |  |  | ........ | $\ldots$ |  |
| 10 | 33 36 | 970 1030 | 1180 1215 | 1255 |  |  |  |  |  |
| 12 | 12 | 530 | 645 | 720 | 8830 |  |  |  |  |
| 12 | 15 | 595 | 730 | 815 | 940 |  |  |  |  |
| 12 | 18 | 680 | 790 | 905 | 1050 |  |  |  |  |
| 12 | 21 | 795 | 955 | 1015 | 1180 |  |  |  |  |
| 12 | 24 | 860 | 1020 | 1095 | 1275 | ....... |  |  |  |
| 12 | 27 30 | 930 1000 | 11 1175 | 1280 | 1375 1485 |  |  |  |  |
| 12 | 36 | 1140 | 1330 | 1500 | 1705 |  |  | ......... |  |
| 12 | 48 | 1285 1416 | 1485 1640 | 1895 1890 | 1930 2150 | ....... | ....... | ....... |  |
| 12 | 48 | 1415 |  | 1890 | 2160 |  |  |  |  |
| 15 | 15 | 670 | 805 | 905 | 1055 | 81180 |  | ....... |  |
| 15 | 18 | 755 | 890 | 1035 | 1175 | 1320 |  |  |  |
| 15 15 | 21 24 | 765 825 | 1080 1150 | 1245 | 1300 1420 | 1460 1595 |  |  |  |
| 15 | 27 | 1085 | 1230 | 1360 | 1545 | 1730 |  |  |  |
| 15 | 30 | 1140 | 1320 | 1470 | 1665 | 1865 |  |  |  |
| 15 | 36 | 1305 | 1500 | 1690 | 1910 | 2130 |  | ...... |  |
| 15 | 42 | 1465 1630 | 1675 1855 | 20130 | 2140 | 24 <br> 26 <br> 80 |  | , .... |  |
| 15 | 48 | 1630 | 1855 | 2130 | 2400 | 2670 |  |  |  |
| 18 | 18 | 840 | 985 | 1150 | 1295 | 1460 | 51695 | ........ |  |
| 18 | 21 | 1005 | 1170 | 1270 | 1445 | 1565 | 1810 |  |  |
| 18 | 24 | 1095 | 1275 | 1395 1550 | 1575 | 1760 | 1970 |  |  |
| 18 | 30 | 1280 | 1475 | 1840 | 1850 | 2055 | 2285 |  |  |
| 18 | 36 | 1480 | 1880 | 1915 | 2110 | 2350 | 2605 |  |  |
| 18 | 42 | 1655 | 1885 | 2125 | 2380 | 2645 | 3925 |  |  |
| 18 | 48 | 1840 | 2080 | 2350 | 2650 | 2935 | 3245 |  |  |
| 18 | 54 | 2180 | 2440 | 3135 | 3475 | 3915 | 4250 |  |  |
| 21 | 21 | 1110 | 1285 | 1400 | 1585 |  |  | 52220 |  |
| 21 | 24 | 1215 | 1395 | 1540 | 1735 | 1930 | 2145 | 24.10 |  |
| 21 | 27 | 1320 | 1510 | 1670 | 1880 | 2085 | 2320 | 2695 |  |
| 21 | 30 |  |  | 1805 | 2030 | 2245 | 2495 | 2780 |  |
| 21 | 36 42 | 1635 1840 | 1850 20 | 2080 23 | 23 26 | 2580 | 28 38 | 3160 3540 |  |
| 21 | 48 | 2035 | 2390 | 2820 | 2905 | 3205 | 3525 | 3915 |  |
| 21 | 54 | 2480 | 2690 | 3315 | 3750 | 4145 | 4550 | 4598 |  |
| 21 | 60 | 2640 | 2920 | 3590 | 4050 | 4485 | 4890 | 6490 |  |
| 21 | 66 | 2755 | 3155 | 3870 | 4350 | 4780 | 52.40 | 6888 |  |
| 21 | 72 | 2970 | 3390 | 4160 | 4850 | 5100 | 5590 | 6240 |  |
| 24 | 24 | 1330 | 1520 | 1685 | 1890 | 2100 | 2380 | 2600 | 82740 |
| 24 | 27 30 | $\begin{array}{r}14 \\ 15 \\ \hline 85\end{array}$ | 1645 | 1880 | 20 50 | 22 50 | 2510 2895 | 2805 30 | 3955 |
| 24 | 36 | 1795 | 2020 | 2270 | 2460 | 2720 | 2895 | 3805 | 3515 |
| 24 | 42 | 2030 | 2275 | 2550 | 2840 | 3130 | 3370 | 8805 | 3995 |
| 24 | 48 | 2255 | 2420 | 2855 | 3145 | 3575 | 3640 | 4205 | 4415 |
| 24 | 54 | 2615 | 2930 | 3630 | 39, 00 | 4230 | 4600 | 5080 | 5816 |
| 24 | ${ }_{60}^{60}$ | 2960 3190 | 3190 3455 | 3830 4130 | 4225 | 4690 4930 | 4970 5340 | 5485 5885 | 5740 |
| 24 | 72 | 3490 | 3710 | $\begin{array}{r}41 \\ 44 \\ \hline\end{array}$ | 4875 | 5280 | 5690 | 62 90 | 8580 |

TYPE L CUT-OUT BOXES
A first-class installation calls for a high-grade cut-out box with a door secured to a matt or trim which is fastened to the froat langes of the box. This construction insures perfect fitting doors on large cut-out boxes.

Prices below apply to cut-out boxes having trims and doors. The following prices apply only to boxes with single doors. Made of No. 10 U. S. gauge steel.

| Width Length Inches Inches |  | $327{ }_{4}^{4} 5$ | - $330{ }^{6} 45$ | $840^{9} 45$ | Depth, Inches |  | $848^{18} 85$ | $854^{22} 95$ | $357^{24} 96$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 12 |  |  | 15 |  |  |  |
| 18 | 54 |  |  |  | 84815 | \$4585 |  |  |  |
| 21 | 54 |  | 3030 | 3345 | 3810 | 4305 |  | . 8235 |  | 6175 |
| ${ }_{21}^{21}$ | 60 66 | 3285 3440 | 3615 3865 | 4110 | 4815 49 48 | 5145 <br> 54 <br> 85 | $\begin{array}{r}\text { - } 6815 \\ \hline 6010\end{array}$ | 6285 | 88 15 |
| 21 | 72 | 3795 | 4170 | 4725 | 5275 | 5855 | 6405 | 7145 | 7605 |
| 24 | 54 | 3360 | 3640 | 4045 | 4455 | 4865 | 5390 | 6815 | 6095 |
| 24 | 60 | 3655 | 3930 | 4370 | 4805 | 5260 | 6700 | 6285 | 6570 |
| 24 | 66 | 3930 | 4245 | 4895 |  | 5655 | 6115 | 6785 | 7045 |
| 24 | 72 | 4215 | 4545 | 5045 | 5535 | 6045 | 6525 | 7195 | 7525 |

Surface type $L$ boxes will be furnished unless otherwise specified. Flush type $L$ boxes will be furnished when so ordered s: same prices.
Shotch with order, showing sise and location of knook-outs and othor features, will avold errors and delays.

STEEL SERVICE AND CUT-OUT BOXES-Continued

## HAND-FORMED CUT-OUT BOXES-Schedule O-Continued

Flush Type Cut-out Bozes will be furnished when so ordered at an addition of 50 per cent to the list prices given on pages 1083, 1084, 1085 and 1086. not including type $L$ boxes listed on page 1086. This price applies only to boxes having the door opening the same size as the box. For flush cut-out boxes with door opening smaller than the box, add 75 per cent to list price.

The standard finish of flush cut-out boxes is a high grade black enamel.

For white enamel finish add $\$ 1.00$ list per square foot area of trim and door.

Steel Barriers forming gutters around an open space in the center of the cut-out box will be provided with surface type or flush type boxes listed on pages 1083, 1084, 1085 and 1086 for 100 per cent additional to list prices.

Steel Barriers will be furnished securely riveted to the back of the box, and arranged to allow a wide vein pocket or raceway around the center section of the box. Knock-outs for the accommodation of $1 / 2$-inch steel or porcelain bushings will be provided in all barriers. All boxes are provided with standard $7 / 8$-inch knock-outs for $1 / 2$-inch conduit pipe.

Nors A. - When ordering cut-out boxes with steel barriers specify size of cabinet and width of gutter desired-rather than the dimensions of the space required for wiring devices. Prices are based on size of cabinet and not on size
of space for wiring devices.


Plush Type Box

## Underwriters' requirements for cut-out boxes containing devices controlling more than four circuits:

## Wire Compartments

Nots B.-Cabinets and cut-out boxes, when used to enclose devices or apparatus connected within the cabinet or cut-out box to the wires of more than four circuits, not including the supply circuit or a continuation thereof, must have back wiring spaces or one or more side wiring spaces, side gutters or wiring compartments unless the wires leave the cabinet or cut-out box directly opposite their terminal connections.

## Barriers

Cabinets or cut-out boxes having one or more side wiring spaces, side gutters or side wiring compartments must be furnished with covers, barriers or partitions extending around, or from the side or sides of all bases or groups of bases of the switches, cutouts, circuit-breakers or feeder and circuit branch panelboards within the cabinet or cut-out box and providing a close fit with the door, rame or side walls so as to enclose these spaces, gutters or compartments and the wires stowid within them. At sides
where wires or cables are led from the cabinet or cut-out box at points directly opposite their terminal connections to devices or apparatus within the cabinet or cut-out box and other wires or cables are not placed, these covers. barriers or partitions may or ompaited.

Porcelain bushings will be furnished for cut-out boxes at the following list prices per bushing:
No. 1 Internal diameter ${ }^{\text {I }}$ inches for No. 12 DBRC Solid Wire....
No. 2 Internal diameter 1 inches for No. 8 DBRC Solid Wire....
No. 3 Internal diameter 5 inches for No. 3 DBRC Stranded Wire
No. 4 Internal diameter $5 / 1$ inches for No. 00 DBRC Stranded Wire
No. 6 Internal diameter $15 \%$ inches $1,000,000 \mathrm{CM}$ cable

## Extended Cover Pull Boxes

Extended cover pull boxes with cover fastened on with machine screws are easy to install and afford all the space required to make splices, taps, or bends, without the inconvenience of working in a deep box. The box proper is made of sufficient depth to accommodate only the conduit connected to the box. This provides an open space for pulling in heavy cables without drawing them over the edge of a deeper box. This feature saves time and labor and eliminates abrasion of the insulation. When all connections have been made, the extended cover is put on and completely incloses all cables.

List prices include any number of one size of knockouts up to 3 -inch conduit pipe. Add 10 cents list in each


Extbnded Cover Pull Box box for each change of knock-outs not larger than for 3 -inch conduit. For larger holes add 25 cents list per hole.

Cover-3 3 to 6 inches deep No. 14 U. S. gauge steel.
Box- 3 to 6 inches deep No. 14 U. S. gauge steel.
For No. 10 U. S. gauge steel add 45 per cent.
Prices for sizes not listed will be quoted upon receipt of full details.

| Length <br> Inches | Width <br> Inches | List Price | Length <br> Inches | Width <br> Inches | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 12 | 12 | 670 | 18 | 24 | 1310 |
| 12 | 15 | 780 | 21 | 21 | 19 |
| 12 | 18 | 875 | 21 | 24 | 1490 |
| 15 | 15 | 875 | 21 | $2 i$ | 1720 |
| 15 | 18 | 980 | 24 | 24 | 1800 |
| 15 | 18 | 1075 | 24 | 27 | 1885 |
| 18 | 21 | 1195 | 24 | 30 | 2000 |

## TOGGLE BOLTS

## SCHEDULE O-STANDARD PACKAGE QUANTITY 1000



Unequalled for securing molding, brackets, telephones or any fixtures to walls or ceilings on which screws will not hold, such as tile, metal or marble.

Can be used with the nut or thread outside; or with the nut inside, exposing only the slotted head of the bolt. Easy to put up. Simply bore or chip a hole ( $1 / 2$ inch is large enough for the $3 / 6$-inch size, but the toggle holds firmly even in a $8 / 4$ or 1 -inch hole). Insert the toggle as per illustration till the
loose bar drops; then pull back and turn the bolt (or nut) till it binds the work.

Has no tiny rivet to limit its strength, hence the regular size (with $3 / 6$-inch shank) is as strong as the $3 / 8$-inch old style toggle bolt. Adapts itself to fastening objects of varying thicknesses, the 4 -inch size meeting most needs.

Made in four sizes: Regular ( $3 / 6-$ inch shank); slender ( $1 / 8$-inch); quarter-inch and Jumbo ( 56 - inch).

| Size | $\begin{gathered} \text { Style } \\ \text { No. } \end{gathered}$ | List Price | Size | Style | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1, $1 \times 3$ | W23911 | 8340 | 1/103 | W23910 | ${ }^{85} 60$ |
| 1/8×6 | W23913 | 440 | 43x5 | W23918 | 700 |
|  | W23914 W23916 | $\begin{aligned} & 360 \\ & 400 \\ & 4000 \end{aligned}$ | ${ }_{t=0}^{6 \times 4}$ | W23919 <br> W23920 | 800 1000 |

## WESTINGHOUSE TAPES

## A Grade for Every Requirement and Each Grade Always Uniform in Quality




## Friction Tape

The two important uses of friction tape are to furnish mechanical protection and to furnish electrical protection to electric wires. On circuits of very low voltage, friction tape alone is used; on wires of higher voltage the friction tape serves not so much to insulate the wire as to protect the inner wrappings of treated cloth or splicing compound.

The principal requirements of friction tape are: Durability,
 or the ability to retain fixed qualities under conditions of climate, heat or moisture in which it must be used; Adhesiveness, or the ability to adhere firmly where applied; and Yardage. Covering power is purchased rather than weight, therefore other characteristics being fairly equal, the tape of higher yardage is the most economical to use.

Westinghouse Friction Tapes have all of these characteristics in the highest degree.

## Splicing Compound

Splicing compound is a tape made from pure rubber, so treated that it has permanent dielectric and mechanical strength and adhesiveness.
It is used for high voltage insulation and when
wound on a joint or splice should form a solid tube, allowing for the greatest possible dielectric strength at the joint and making a positive seal against water.

Perfect results are obtained with Westinghouse Splicing Compounds.


## Cable Tape

Cable Tape is recommended for the most severe service where perfect and permanent protection is required. This is a perfect insulator and is waterproof and acid-proof.

## A Grade for Each Requirement

.Westinghouse Friction Tape, Straight and BiasFor all service where highest quality is required.
I. X. L. Friction Tape-For motor or generator work and interior wiring. Has extremely high yardage.
Adhere Friction Tape-For general requirements.
Westinghouse Special Splicing Compound-For severe service where best rubber tape is required.
Pittsburgh Splicing Compound-For general use where service conditions are not severe or where a low-priced rubber tape is desired.
Westinghouse Cable Tape-For high voltage line work, in mines and subways or where conditions of moisture are very severe.
Armature Tape-A high grade white tape, frictioned on one side only for insulation on armature coils.


## BRYANT WIRING DEVICES

## The most complete line of wiring devices

## Sockets

There is a Bryant socket for every possible use: brass shell sockets, porcelain sockets, composition sockets.

## Receptacles

Bryant makes a receptacle for every purpose and of every practical design and material.

## Switches

Bryant surface and flush switches are made in rotary, push, pull and toggle types for nearly every conceivable purpose in connection with interior wiring.


You need the Bryant Catalogue Ask for it, it is free

# The Bryant Electric Company 

Bridgeport, Connecticut
NEW YORK
CHICAGO
SAN FRANCISCO
342 Madison Ave. 844 W. Adams St. 149 Now Montgomery St.

# TYPE S SAFETY PANEL BOARDS <br> DEAD-FRONT—HEAVY-DUTY SWITCH 

## For Capacities up to 200 Amperes, and for Voltages up to 250

30-Ampere Branches


Typeg Safety Panel Board

## Application

Type S safety panel boards were developed to supply the existing demand for electrical devices that can be safely handled by persons inexperienced in the use of such apparatus. Pahel boards for the control of lighting circuits are essentially in this class of apparatus, due to their application in private houses, apartment houses, stores, factories, etc.

Since the introduction of these panel boards the demand for safety apparatus has greatly increased, especially in the applications on lower voltages


Horizontal Section Through Safety
which are ordinarily considered not dangerous. This demand is featured by the Safety Code adopted by the United States Department of Commerce. Bureau of Standards, and by the various state Safety Codes.

Type S panel boards are standardized in such form as to make them applicable wherever the standard form of liveface panel board hah heretofore been applied.

Type $S$ safety panel boards have been approved by the Underwriters' Laboratories, for 30-ampere 250 -volt branches.


Safety Pankl Board in Sterl Box without Trim or Door


Safety Panei. Board with Protecting Cover Removed

## TYPE S DEAD-FRONT SAFETY PANEL.BOARDS-Continued

## Distinctive Features

The following distinctive features apply to the type $S$ safety panel boards.

100 per cent safety to the operator in the ordinary operation of branch or main switches; fuses in separate locked compartment; all branch switches are of quick-make and quick-break snap switch type, of extra heavy construction and large capacity; main switches, where used, of the quick-break brush-type construction; especially good appearance of panels, cabinets, and trims.


In the construction of these panel boards the branch switches, and, when used, the main switches are covered by a safety cover of $3 / 8$-inch slate with only the operating handles of the switches projecting through this cover. A $3 / 8$-inch slate frame surrounds the cover forming a separate safety compartment for the switch handles covered by a steel door provided with a catch. The fuse holders are mounted on the base outside of the safety frame, and are covered by a steel door. This door over the fuse compartment is provided with a Yale lock, thus preventing any but authorized persons from having access to the fuse compartment.
In the operation of the branch switches the quickimake and quick-break features make it impossible for a careless operator to leave a switch only partly closed, and the extra heavy construction of these switches provides for an extra long life without the necessity of renewing parts.
The main switch, when provided, is of the standard brush type, and operates as a quickbreak switch, the break being independent of the operating handle, thus insuring against any excessive burning of the contacts due to careless operation.

## Construction

Type S safety panel boards are regularly sold only as complete boards with enclosing cabinets, since only in this way can the safety provisions be properly insured.
General Specifications-The specifications for these safety panel boards are as follows-
Base 1 -inch black slate.
Prame- $1 / 2$-inch black slate slotted for mains and branches. Held together by dull black finished corners. which conceal all joints of frame.
Safoty Cover- $1 / 6$-inch black slate surrounded by 3/6-inch black slate frame held by dull black finished corner pieces. Card Holder-Dull black finish. One for each circuit.
Corner Iron-1/6inch steel with round corners. clamping slate frame and corner pieces by one screw.
Gritter- $31 / 2$-inch; add $61 / 2$ inches to panel size to get inside size of box. Standard gutters $31 / 4$ inches, 4 inches, $4 \%$ inches,
$51 / 5$ inches.

Bus-bars- $98 \%$ conductivity drawn copper.
Clipe $98 \%$ conductivity drawn copper one piece
Branch Bars- $98 \%$ conductivity drawn copper one piece.
Tarminal Lugs- $98 \%$ conductivity drawn cooper; no castings
used.
Current Density and Spacings-As per rules and regulations of the National Board of Fire Underwriters.
Capacity-Mains are figured: 3 amperes per circuit for 3-2 wire 125 volts. 6 amperes per circuit for 2-2 wire 125 volts
3 amperes per circuit for $2-2$ wire 250 volts 3 amperes per circuit for 2-2 wire $\mathbf{2 5 0}$ volts.
Mains of langer capacity can be furnished at additional coat. Branch Circuit Terminals-Provided with special washers confining and retaining the wires.
Branch Circuit Switches-Special 30-amp.. snap switches. Absolutely strongest panel switch on the market.
Fuge Arrangement-N. E. C. with phosphor-bronze clips. Edison plug with black-enameled porcelain shell.
Main and Peeder Switches.-Safety brush switches, quickbreak, double-break.
Cabinets-Sheet steel standard code thickness.
Panels are held in position by four adjustable clampe each held to the box by two screws. Weight of panels is supported on angle iron, riveted to box. Boxes are dull black finish.
Doors and Trims-Doors are equipped with Yale lock on fuse compartment and catch over switch compartment.
Steel trims are of Standard code thickness with concealed hinges and dull black finish.
Special bozes and panels with marble bases can be furnished on special order-prices on request.

Main Switches-The main switches, when used, are of the Standard brush-type construction with galvanized steel toggle mechanism. They are quick-break and double-break, and are provided with arcing tips at each end. They are of ample capacity to stand much heavier than the current for which they are rated. These switches are removable as a unit, and interchangeable. They may be placed under a separate door on special order.
-


Sbction or Sapety Pankl Showngg Size of Safety Switch Contact, which is Several Thies that of the USUAL SNAP OR PUSH BUTTON ORDINARIL Used in Safety Panel Construction

Branch Switches-The branch switches used on these panels are a special feature, as they consist of double-pole, double-break snap switches of extra large size and ruggedness of design. The contacts have ample carrying and interrupting capacity to handle 30 amperes continuously. These switches are both quick-make and quick-break, and are mounted upon individual steel bases, making the complete unit easily replaceable. In assembly of the panel the individual switches are firmly fastened to a continuous steel base providing absolute insurance against their getting out of alignment.

| May, 1923 Westinghouse Panel Boards | Section 42-A |
| :--- | :--- | :--- |

TYPE S DEAD-FRONT SAFETY PANEL BOARDS-Continued
Mains-With terminal lugs only.
Branches-Two-wire with special 30-ampere snap switches arranged for N. E. C. enclosed fuses.

## CABINETS

Style FS-Flush steel box and steel trim.
Style SS-Surface steel box and steel trim.
For inside dimensions of box add $61 / 2$ inches to panel size for $31 / 4$-inch gutter.

Through-feed panels and mains of larger capacity can be furnished at additional cost.

Style number and list price do not include fuses.
Boxes will be drilled for conduit without extra charge provided complete drilling information accompanies order. Boxes will be shipped undrilled unless templates are sent with order showing location andsizes of
 holes wanted.

Knockouts for one half of the total number of circuits will be furnished without additional charge when requested on the initial order. Extra knockouts will be furnished at 10 c each, list.

For panels with fuses in the mains add 8 per cent to list price of panel.
Panels with three-way switches can be furnished at an additional coast.
TYPE S PANEL BOARDS COMPLETE WITH CABINET

| Amps. Capacity of Mains | OU OF Height | tside Dimens Panels in In Width | Depth | Approx. <br> Shipping <br> Wt., Lbs. | Number of Circuits | $\begin{array}{r} \text { STYLE } \\ \text { Style } \mathrm{NS} \text {. } \end{array}$ | UMBERS Fuses Style SS | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 2-Wire Mains |  |  | 125 Volts |  | Double Branch |  |  |
| 30 | $111 / 3$ | $141 / 3$ | 413 | 125 | 4 | K-38254 | K-38270 | 8. 9100 |
| 60 | 143 | $14 / 3$ | 413 | 140 | 6 | K-38.255 | K-38271 | 10700 |
| 60 60 | 1703. | 1413 | 412 | 155 170 | 8 10 | K-38258 | K-38272 | 12800 14800 |
| 100 | 2313 | 1412 | $41 / 3$ | 185 | 12 | K-38258 | K-38274 | 18800 |
| 100 | 2613 | $14{ }^{2}$ | 415 | 200 | 14 | K-38259 | K-38275 | 18800 |
| 100 | 293 | 1413 | $41 / 2$ | 210 | 16 | K-38260 | K-38276 | 20800 |
| 200 | 35 | 1413 | 411 | 225 | 18 | K-38261 | K-38277 | 22800 |
| 200 200 | 3813 | 141 | 411 | 235 250 | 22 | K-38262 | K-38278 | 250 00 |
| 200 | $441 / 2$ | 1413 | 415 | 265 | 24 | K-38264 | K-38280 | 29600 |
| 200 | $471 / 3$ | $141 / 2$ | 412 | 230 | 26 | K-38265 | K 38281 | 31800 |
| 200 | 5013 | 14 13 | 43 | 310 | 28 | K-38266 | K-38282 | 34000 |
| 200 | 5313 | 1432 | $41 / 3$ | 325 | 30 | K-38267 | K-38283 | 36800 |
|  | 56\% | $141 / 2$ | 41/2 | 340 | 32 | K-38268 | K-38284 | 39000 |
|  | 3-Wire Mains |  |  | 125 Volts |  | Double Branch |  |  |
| 30 | $111 / 2$ | $141 / 2$ | 412 | 125 |  | K-38350 | K-38366 | 9100 |
| 30 | 14.2 | $141 / 3$ | $41 / 2$ | 140 | 6 | K-38351 | K-38367 | 10700 |
| 30 30 | 17 17 | 1413 | $41 \%$ | 155 | 8 10 | K-38352 | K-38368 | 12800 |
| 60 | 2313 | 1412 | $4{ }^{4}$ | 185 | 12 | K-38354 | K-38370 | 16800 |
| 60 | 26 | 14.3 | 413 | 200 | 14 | K-38355 | K-38371 | 18800 |
| -60 | 29. | 1413 | 413 | 210 | 18 | K-38356 | K-38372 | 20800 |
| 60 60 | $351 / 3$ | $141 / 2$ | $41 \%$ | 235 | 20 | K-38358 | K-38374 | 25000 |
| 100 | $381 / 2$ | $141 / 3$ | 415 | 250 | 22 | K-38359 | K-38375 | 27200 |
| 100 | $411 / 2$ | 141 | 412 | 265 | 24 | K-38360 | K-38376 | 29600 |
| 100 | 4413 | $141 / 3$ | 43 | 280 | 26 | K-38361 | K-38377 | 31800 |
| 100 100 | 4713 | 141 | $41 / 2$ | 310 325 | 28 30 | K-38362 | K-38378 | $\begin{array}{r}840 \\ 36800 \\ \\ \hline 800\end{array}$ |
| 100 | $531 / 8$ |  | $41 / 2$ | 325 340 | 32 | K-38364 | K-38380 ${ }^{\text {K }}$ | 36800 |
|  | 2-Wire Mains |  |  | 250 Volts |  |  |  |  |
| 30 | $111 / 3$ | $141 / 2$ | $41 / 2$ | 125 140 | 4 | K.38446 Double Branch |  | 10000 |
| 30 30 | 141 | 14.5 | 4112 | 140 155 | 8 | K-38447 | K-38463 | 11900 |
| 30 | $201 / 3$ | 143 | 413 | 170 | 10 | K-38449 | K-38464 | 18400 |
| 60 | 2312 | 14.3 | $41 / 2$ | 185 | 12 | K-38450 | K-38466 | 18600 |
| 60 | 2613 | 1412 | $41 / 2$ | 200 | 14 | K-38451 | K-38467 | 20800 |
| ${ }^{60}$ | 2913 | $141 / 2$ | 412 | 210 | 16 | K-38452 | K-38468 | 22800 |
| 60 | 32 | $141 / 3$ | 412 | 225 | 18 | K-38453 | K-38469 | 25200 |
| 100 | 381 | 1413 | $41 / 2$ | 250 | 22 | K-38455 | K-38471 | 29800 |
| 100 | 4113 | 14 | $41 / 2$ | 265 | 24 | K-38456 | K-38472 | 32400 |
| 100 | 44.1 | 1413 | 41.2 | 280 | 26 | K-38457 | K-38473 | 34700 |
| 100 | 473 | 1413 | 431 | 310 | 28 | K-38458 | K-38474 | 37500 |
| 100 | 5013 | 1413 | $41 / 2$ | 325 | 30 | K-38459 | K-38475 | 40200 |
| 100 | $531 / 2$ | 141/2 | 41/2 | 340 | 32 | K-38460 | K-38476 | 42800 |

Data sheet, form 7586. will be of valuable assistance in ordering.
Order by Style Number

## TYPE S DEAD-FRONT SAFETY PANEL BOARDS-Continued

Mains-With unfused safety brush switch.
Branches-Two-wire with special 30-ampere snap switches arranged for $\mathbf{N}$. E. C. enclosed fuses.

## CABINETS

Style FS-Flush steel box and steel trim.
Style SS-Surface steel box and steel trim.
For inside dimensions of box add $61 / 2$ inches to panel size for $31 / 4$-inch gutter.

Through-feed panels and mains of larger capacity can be furnished at additional cost.

Style number and list price do not include fuses.
Boxes will be drilled for conduit without extra charge provided com-
 plete drilling information accompanies order. Boxes will be shipped undrilled unless templates are sent with order showing location and sizes of holes wanted.

Knockouts for one half of the total number of circuits will be furnished without additional charge when requested on the initial order. Extra knockouts will be furnished at 10 c each, list.

For panels with fuses in the mains add 4 per cent to list price of panel.
Panels with three-way switches can be furnished at an additional cost.
TYPE S PANEL BOARDS COMPLETE WITH CABINET

| Amps. <br> Capacity <br> of Mains | $\underset{\substack{\text { Of } \\ \text { Height }}}{\substack{\text { Of } \\ \text { Hen }}}$ | Outside Dimensions <br> fanels in Inches Width | Depth | Approx. Shipping Wt., Lbs |  | $\begin{gathered} \text { STYLE } \\ \text { N } \mathrm{N} . \\ \text { Style } \mathrm{PS} \end{gathered}$ | UMBERS FUses Style SS | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 2-Wire Mains |  |  | 125 Volts |  | Double Branch |  |  |
| 30 | 19 | $141 / 2$ | $41 / 2$ | 150 | 4 | K-38542 | K-38558 | 814600 |
| 60 | 22 | 1413 | $41 / 3$ | 170 | 6 | K-38543 | K-38559 | 16200 |
| 60 60 | 28 | 1413 | 415 | 190 | 8 | K-38544 | K-38560 | 18300 20100 |
| 100 | 38 | 1413 | 413 | 225 | 12 | K-38546 | K-38562 | 22300 |
| 100 | 34 | 1412 | $41 / 2$ | 240 | 14 | K-38547 | K-38563 | 24500 |
| 100 | 37 | $141 / 2$ | 412 | 250 | 16 | K-38548 | K-38564 | 26700 |
| 200 | $441 / 3$ | 1413 | $41 / 2$ | 270 | 18 | K-38549 | K-38565 | 29100 |
| 200 200 | 471/3 | 141 | $41 / 3$ | 280 300 | 20 | K-38550 | K-38568 | 30900 33800 |
| 200 200 | $501 / 2$ | $141 / 2$ | $41 / 2$ | 300 320 | 22 | K-38551 | K-38567 | 33800 35300 |
| 200 | $561 / 2$ | $141 / 2$ | $41 / 2$ | 340 | 26 | K-38553 | K-38589 | 37000 |
| 200 | 59 | $141 / 2$ | $4{ }^{1}$ | 375 | 28 | K-38554 | K-38570 | 39600 |
| 200 | 621 | 14 \% | $41 / 2$ | 390 | 30 | K-38555 | K-38571 | 41600 |
|  | $651 / 2$ | $141 / 2$ | $41 / 2$ | 410 | 32 | K-38556 | K-38572 | 43900 |
|  | 3-Wire Mains |  |  | 125 Volts |  | Double Branch |  |  |
| 30 | 19 | $141 / 2$ | 415 | 150 | 4 | K-38638 | K-38654 | 14600 |
| 30 | 22 | $141 / 2$ | $41 / 2$ | 170 | 6 | K-38639 | K-38655 | 16300 |
| 30 30 | 25 | $141 / 3$ | $41 / 3$ | 190 | 8 | K-38640 | K. 38868 | 18300 |
| 30 60 | 38 | $141 / 3$ | 412 | 225 | 10 | K-38641 | K-38865 | 22300 |
| 60 | 34 | 1412 | $41 / 2$ | 240 | 14 | K-38643 | K-38659 | 24500 |
| 60 | 37 | 1412 | $41 /$ | 250 | 16 | K-38644 | K-38860 | 28700 |
| 60 | 40 | $141 / 2$ | $41 / 2$ | 270 | 18 | K-38645 | K-38861 | 29100 |
| 60 | 43 | 14.2 | $41 / 2$ | 280 | 20 | K-38646 | K-38662 |  |
| 100 100 | 46 | $141 / 2$ | $41 / 2$ | 300 320 | 22 | K-38647 | K-38663 | 33800 35300 |
| 100 | 49 52 | $141 / 2$ | 412 | 320 340 | 26 | K-38649 | K-38665 | 37000 |
| 100 | 55. | $14 \%$ | $41 / 2$ | 375 | 28 | K-38850 | K-38866 | 39600 |
| 100 | 58 | 1413 | $41 / 2$ | 390 | 30 | K-38651 | K-38687 | 41600 |
| 100 | 61 | $141 / 2$ | $41 / 2$ | 410 | 32 | K-38852 | K-38888 | 43900 |
|  | 19 2-Wire Mains 416 |  |  | 250 Volte |  | Double Branch |  |  |
| 30 |  |  |  | 150 | 4 | K-38734 | K-38750 | 16200 |
| 30 30 | 22 | 141/3 | $411 / 2$ | 170 190 | 8 | K-38735 | K-38751 | 18100 20100 |
| 30 | 28 | $141 / 3$ | $41 / 2$ | 205 | 10 | K-38737 | K-38753 | 22300 |
| 60 | 31 | 14 \% | 41 | 225 | 12 | K-38738 | K-38754 | 24500 |
| 60 | 34 | 141 | 413 | 240 | 14 | K-38739 | K-38755 | 26900 |
| 60 60 | 37 40 | 1418 | $41 / 2$ | 250 270 | 16 | K-38740 | K.38756 | 32400 |
| 60 | 43 | 1412 | $41 / 2$ | 280 | 20 | K-38742 | K-38758 | 34000 |
| 100 | 46 | 1413 | 412 | 300 | 22 | K-38743 | K-38759 | 37100 |
| 100 100 | 49 52 | 1413 | $41 / 2$ | 320 <br> 340 | 24 26 | K .38744 K .38745 | K-38760 | 38600 40500 |
| 100 | 55 | 1412 | $41 / 2$ | 375 | 28 | K-38746 | K-38762 | 43900 |
| 100 | 58 | 1412 | $41 / 3$ | 390 | 30 | K-33747 | K-38763 | 459 48200 |
| 100 | 61 | 14! ${ }^{\text {2 }}$ | 412 | 410 | 32 | I. 38748 | K-38764 | 48200 |

Data sheet, form 7586, will be of valuable assistance in ordering.

## TYPE S DEAD-FRONT SAFETY PANEL BOARDS-Continued

Mains-With terminal lugs only.
Branches-Two-wire with special 30 -ampere snap switches arranged for plug fuses.

## CABINETS

Style FS-Flush steel box and steel trim.
Style SS-Surface steel box and steel trim.
For inside dimensions of box add $61 / 2$ inches to panel size for $31 / 4$-inch gutter.

Through-feed panels and mains of larger capacity can be furnished at an additional cost.

Style number and list price do not include fuses.
Boxes will be drilled for conduit without extra charge provided complete drilling information accompanies order. Boxes will be shipped un drilled unless templates are sent with order showing location and sizes of
 holes wanted.

Knockouts for one half of the total number of circuits will be furnished without additional charge when requested on the initial order. Extra knockouts will be furnished at 10 c each, list.

For panels with fuses in the mains add 8 per cent to list price of panel.
Panels with three-way switches can be furnished at an additional cost.
TYPE S PANEL BOARDS COMPLETE WITH CABINET


Order by Style Number

## TYPE S DEAD-FRONT SAFETY PANEL BOARDS-Continued

Mains-With unfused safety brush switch.
Branches-Two-wire with special 30 -ampere snap switches arranged for plug fuses.

## CABINETS

Style FS-Flush steel box and steel trim.
Style SS-Surface steel box and steel trim.
For inside dimensions of box add $61 / 2$ inches to panel size for $31 / 4$-inch gutter.

Through-feed panels and mains of larger capacity can be furnished at an additional cost.

Style number and list price do not include fuses.
Boxes will be drilled for conduit without extra charge provided complete drilling information accompanies order. Boxes will be shipped undrilled unless templates are sent with order showing location and sizes of
 holes wanted.

Knockouts for one half of the total number of circuits will be furnished without additional charge when requested on the initial order. Extra knockouts will be furnished at 10 c each, list.

For panels with fuses in the mains add 4 per cent to list price of panel.
Panels with three-way switches can be furnished at an additional cost.
TYPE S PANEL BOARDS COMPLETE WITH CABINET

| Amps, Capacity of Mains | Outside Dimensions of Panels in Inches |  |  | Approx. Shipping Wt., Lbs. | Number of Circuits | $\begin{gathered} \text { STYLE } \\ \text { Style } \mathrm{FS} \end{gathered}$ | UMBERS Fuses Style SS | List Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 2-Wire Mains |  |  | 125 Volts |  | Double Branch |  |  |
| 30 | 19 | 141/2 | $41 / 3$ | 150 | 4 | K-38510 | K-38526 | 813300 |
| 60 | 22 | 1412 | 412 | 170 | 6 | K-38511 | K-38527 | 15300 |
| 60 | 25 | 14 著 | $41 / 2$ | 190 | 8 | K-38512 | K-38528 | 17500 |
| 60 100 | 28 31 | 141\% | $41 / 2$ | 225 | 10 | K-38513 | $\mathrm{K}-38529$ $\mathrm{~K}-38530$ | 19700 21700 |
| 100 | 31 | $141 / 2$ |  | 225 |  | K-38514 |  | 21700 |
| 100 | 34 | $141 / 2$ | $41 / 2$ | 240 | 14 | K-38515 | K-38531 | 23900 |
| 100 | 37 | $14^{1}$ \% | $4{ }^{1}$ | 250 | 16 | K-38516 | K-38532 | 25900 |
| 200 | 40 | 141\% | 412 | 270 | 18 | K-38517 | K-38533 | 28100 |
| 200 | 43 | $14^{12}$ | $4{ }^{1}$ | 280 | 20 | K-38518 | K-38534 | 30300 |
| 200 | 46 | 1412 | $41 / 2$ | 300 | 22 | K-38519 | K-38535 | 33000 |
| 200 | 49 | 1412 | $41 / 2$ | 320 | 24 | K-38520 | K-38536 | 34600 |
| 200 | 52 | $141 / 2$ | 412 | 340 | 26 | K-38521 | K-38537 | 36100 |
| 200 200 | 55 58 | 1413 | 415 | 375 390 | 28 30 | K-38522 | K-38538 | 38800 41000 |
| 200 | 61 | $141 / 2$ | $41 / 2$ | 410 | 32 | K-38524 | K-38540 | 42900 |
|  | 3-Wire Mains |  |  | 125 Volte |  | Double Branch |  |  |
| 30 | 19 | 1412 | $41 / 2$ | 150 | 4 | K-38606 | K-38832 | 13300 |
| 30 | 22 | 1+1 | 412 | 170 | 8 | K-38607 | K-38623 | 15300 |
| 30 | 25 | 14, ${ }_{1+1}$ | $4{ }^{4} 12$ | 190 | ${ }_{10}^{8}$ | K-38608 | K-38624 | 17500 |
| 60 | 31 | 1415 | $41 / 2$. | 225 | 12 | K-38810 | K-38626 | 21700 |
| 60 | 34 | 1412 | $41 / 2$ | 240 | 14 | K-38611 | K-38627 | 23900 |
| 60 | 37 | $14{ }^{1}$ | $4{ }^{1}$ | 250 | 16 | K-38812 | K-38828 | 25900 |
| 60 | 40 | 14'2 | 412 | 270 | 18 | K-38613 | K-38629 | 28100 |
| 60 | 43 | $14^{1}$ 2 | $41 / 6$ | 280 | 20 | K-38814 | K-38830 | 30300 |
| 100 | 46 | $141 / 2$ | $41 / 2$ | 300 | 22 | K-38815 | K-38631 | 83000 |
| 100 | 49 | $141 / 2$ | 415 | 320 | 24 | K-38616 | K-38632 | 34600 |
| 100 | 52 | 1415 | 416 | 340 | 26 | K-38617 | K-38633 | 36100 |
| 100 | 55 | 1412 | 41. | 375 | 28 | K-38618 | K-38634 | 38800 |
| 100 | 58 | $14^{12}$ | 415 | 390 | 30 | K-38619 | K-38635 | 41000 |
| 100 | 61 | $141 / 2$ | $41 / 2$ | 410 | 32 | K-38620 | K-38836 | 42900 |

Data sheet. form 7586, will be of valuable assistance in ordering.

# TYPE T SAFETY PANEL BOARDS DEAD-FRONT THIRTY-AMPERE HEAVY-DUTY TUMBLER SWITCHES IN BRANCHES 



## Application

For control of lighting circuits in residences, apartment houses, hotels, stores, factories, schools, churches, etc., in fact, wherever a panel of these characteristics is required. The type $T$ safety lighting panel board has been very carefully developed to meet these applications.

## Distinctive Features

Type T safety panel boards are the result of the combined experience and efforts of the best engineers. No details have been omitted and no expense spared in the development of these panels to make them complete from an engineering standpoint. These panels have the approval of the National Board of Fire Underwriters.

Since a very large portion of panel boards sold are the result of architects' specifications, the type $T$ panel board has been designe: with the idea of combining good appearance with maximum quality and durability, resulting in a finished work which the best architects will readily appreciate.

To the contractor there is nothing which means - more than service. All parts of type $T$ panel boards are machine made in our Brooklyn Plant and shipped unassembled to local Westinghouse Service Shops where they may be quickly assembled to meet the varying specifications of architects and contractors. Every possible combination of panels can be quickly made into complete panels of the very highest quality in the minimum amount of time.
As a result of the combined efforts of engineers and tool designers, the details of the type $T$ panel boards have been so carefully worked out that the minimum factory cost of the parts is secured and,

by assembly in the Service Shops, large stocks of completed panels are avoided. This aśsures to the user a maximum quality product at a minimum price.

## General Specifications

Mains-Main terminal lugs are always placed at the bottom of the panels unless otherwise specified. If lugs are required at the top, instead of at the bottom of the panel, the size and the price will not be altered.
Capacities of mains as given in the lists are figured on a basis of 660 watts per branch circuit.

Through-feed panels and mains of larger capacity can be furnished at small additional cost.

Three-Phase Connections-If a 3/2 wire panel board is to be connected for a 125 or 250 -volt threephase system, the order must so indicate and the panel board will be furnished accordingly. This change in connections neither alters the size nor the price of the panel board.
Branch Circuits-All type T panel boards are equipped with standard tumbler-type switch units with 250 -volt spacing and liberally designed to carry 30 amperes. Each switch with necessary contacts is rigidly mounted on an individual composition baseon which are also mounted N.E.C. fuse clips or Edison Plug Fuse receptacles as requirei. All necessary lining up and adjustments of contacts are made on these units before assembly into panel boards. Switches are both quick-make and quickbreak and are also double-break, dividing the arc between two points. The carrying capacity is sufficient to handle 30 amperes continuously.
Three and four-pole branch circuit units are being developed. Prices will be furnished on request.

## TYPE T SAFETY PANEL BOARDS-Continued



Branch switches are placed between bus-bars and fuse receptacles, rendering fuses and switch blades dead when switch is open.

All circuit switches, fuse clips, fuse receptacles, branch and main bus-bars are removable from the front, making it possible to replace any of these parts

without disconnecting or removing or in any way disturbing the panel board or removing the trim.

Cabinets and Trims-Steel cabinets and trims are of thickness specified by National Electrical Code.
The trims or fronts are of the "door within a door" construction. The inner door allows access only to the operating handles of the branch and main switches. The outer door, which allows access to the branch and main circuit fuses, is provided with a Yale lock and can be opened only by authorized persons.

Boxes will be drilled for conduit without extra charge, if complete drilling information accompanies order. Boxes will be shipped undrilled unless templates are sent with order showing location and sizes of holes wanted.

Knockouts for one-half the total number of circuits will be furnished without additional charge when requested on the initial order. Extra knockouts will be furnished at 10 cents each list.

Current density of conducting parts is 1,000 amperes per square inch of cross section.
All current-carrying parts are spaced in accordance with the latest requirements of the National Board of Fire Underwriters for 250 -volt service.

Conducting parts of all panels are made of pure drawn copper.

Standard finish of current-carrying parts, plain dipped finish.
Bus-bars are superimposed, reducing the width of the panel to a minimum and allowing for threephase to single-phase distribution.
Fusible Mains-Mains may be arranged for N. E. C. fuses. This increases the size of the panel and also increases the price. If FUSIBLE MAINS ONLY are required add 8 per cent to list price of corresponding panel with lugs only in the mains. If FUSIBLE MAIN SWITCH is required add 4 per cent to list price of corresponding panel with unfusible main switch.

Main Switches-Main switches, when used, are of the standard brush type construction with galvanized steel toggle mechanism. They are quickbreak and double-break and are provided with arcing tips at each end. They are of ample capacity to stand 50 per cent more than their rated. capacity. These switches are removable as a unit and are interchangeable. Main switches may be placed under a separate door on special orders.

Circuit Connections-All 2/2 wire panel boards are connected in the regular manner, each pole being fed by a separate bar. All 3/2 wire panel boards are connected for the Edison 3-wire system; that is, each branch circuit has one pole connected to the neutral bus-bar and the other pole connected to one of the two outside bus-bars.

All $3 / 2$ wire panel boards are connected so that each pole is fed by a separate bar.

## TYPE T SAFETY PANEL BOARDS-Continued

## TYPE T DEAD-FRONT PANEL BOARDS AND CABINETS

## With two-pole $\mathbf{3 0}$-ampere Edison plug fusible

tumbler-type switches in the branch circuits
Style number and list price include panel board complete in standard-code-thickness sheet steel cabinet with steel trim, black marine finish. Prices do not include any fuses.


| $\begin{aligned} & \text { Amps. } \\ & \text { Cap. } \\ & \text { Main } \end{aligned}$ | TWO-WIRE BRANCH CIRCUITS |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Inside Dimensions of Cabinet. Inches Height Width Depth |  |  | $\begin{aligned} & \text { No. } \\ & \text { of } \\ & \text { Cir. } \end{aligned}$ | Approx. Wt.I Lbs | $\begin{gathered} \text { Slusyle } \\ \text { Cabinet } \end{gathered}$ | UMBERS Surface Cabinet | List Price |
|  | 2-Wire Mains: 125 Volts, Lugs Only |  |  |  |  |  |  |  |
| $\begin{aligned} & 30 \\ & 60 \\ & 60 \\ & 60 \end{aligned}$ |  |  |  | $\begin{array}{r} 4 \\ 6 \\ 8 \\ 10 \end{array}$ | $\begin{aligned} & 110 \\ & 1120 \\ & 130 \\ & 140 \end{aligned}$ | K-58692 <br> K-56893 <br> $\mathrm{K}-56894$ $\mathrm{~K}-56695$ |  |  |
| $\begin{aligned} & 100 \\ & 100 \\ & 100 \end{aligned}$ | $\begin{aligned} & 341 / 31 / 3 \\ & 3701 / 3 \\ & 401 \end{aligned}$ | $221 / 8$ 22 $221 / 2$ | $\begin{aligned} & 5 \frac{1}{2} \\ & 518 \\ & 510 \end{aligned}$ | $\begin{aligned} & 12 \\ & 14 \\ & 16 \end{aligned}$ | $\begin{aligned} & 150 \\ & 160 \\ & 175 \end{aligned}$ | $\begin{aligned} & \text { K-56808 } \\ & \text { K-566897 } \\ & \text { K- } 56698 \end{aligned}$ | $\mathrm{K}-68896$ K K 68897 $\mathrm{~K}-58898$ | 11200 124000 13600 |
| $\begin{aligned} & 200 \\ & 200 \\ & 200 \\ & 200 \\ & 200 \end{aligned}$ |  | $223 / 3$ 22 22 22 22 $21 / 3$ | 5 5 5 5 5 5 | $\begin{aligned} & 18 \\ & 20 \\ & 22 \\ & 24 \end{aligned}$ | $\begin{aligned} & 185 \\ & 195 \\ & 205 \\ & 215 \end{aligned}$ | $\begin{aligned} & \mathrm{K}-56899 \\ & \mathrm{~K}-56700 \\ & \mathrm{~K} 56701 \\ & \mathrm{~K}-68702 \end{aligned}$ | $\mathrm{K}-56899$ <br> K <br> K 86900 <br> K <br> K <br> K-5690 | 14800 18200 17400 18500 189 |
| $\begin{aligned} & 2000 \\ & 200 \\ & 200 \\ & 200 \end{aligned}$ |  |  |  | $\begin{aligned} & 26 \\ & 28 \\ & 30 \\ & 32 \end{aligned}$ | $\begin{aligned} & 225 \\ & 235 \\ & 250 \\ & 260 \end{aligned}$ | $\begin{aligned} & \mathrm{K}-56703 \\ & \mathrm{~K}-66704 \\ & \mathrm{~K}-6705050 \\ & \mathrm{~K}-68708 \end{aligned}$ | $\begin{aligned} & \text { K- } 56903 \\ & \text { K } 56904 \\ & \text { K } 569005 \\ & \text { K-68908 } \end{aligned}$ | 19900 212000 226000 23800 |
|  | 2-Wire Mains: 125 Volts, Unfusible Switch |  |  |  |  |  |  |  |
| $\begin{aligned} & 30 \\ & 60 \\ & 60 \\ & 60 \end{aligned}$ |  |  | 51 5 51 51 51 | $\begin{array}{r} 4 \\ 6 \\ 8 \\ 10 \end{array}$ | $\begin{aligned} & 13550 \\ & 1150 \\ & 1170 \end{aligned}$ | $\begin{aligned} & \mathrm{K}-567272723 \\ & \mathrm{~K}-568723 \\ & \mathrm{~K}-56724 \\ & \mathrm{~K}-58725 \end{aligned}$ | $\begin{aligned} & \mathrm{K}-56922 \\ & \mathrm{~K} 56923 \\ & \mathrm{~K}-568924 \end{aligned}$ $\ddot{\mathrm{K}}-5 \mathbf{5} 82$ | 9000 10100 111 12200 12200 |
| $\begin{aligned} & 100 \\ & 100 \\ & 100 \end{aligned}$ | $\begin{aligned} & 4031 / 2 \\ & 433 / 8 \\ & 461 / 2 \end{aligned}$ | $2231 / 8$ 22 $221 / 8$ | $\begin{aligned} & 5 \sqrt{18} \\ & 5 \\ & 518 \end{aligned}$ | $\begin{aligned} & 12 \\ & 14 \\ & 16 \end{aligned}$ | $\begin{aligned} & 185 \\ & 195 \\ & 205 \end{aligned}$ | $\begin{aligned} & \mathrm{K}-56728 \\ & \mathrm{~K}-66727 \\ & \mathrm{~K}-56728 \end{aligned}$ | $\mathrm{K}-50926$ $\mathrm{~K}-56927$ $\mathrm{~K}-56928$ | $\begin{array}{r} 13500 \\ 14700 \\ 15900 \end{array}$ |
| $\begin{aligned} & 200 \\ & 200 \\ & 200 \\ & 200 \\ & 200 \end{aligned}$ | $491 / 3$ $52 / 2$ $551 / 2$ $581 / 2$ | $221 / 3$ $221 / 3$ $221 / 3$ 22 |  | $\begin{aligned} & 18 \\ & 20 \\ & 22 \\ & 24 \end{aligned}$ | $\begin{aligned} & 220 \\ & 230 \\ & 240 \\ & 250 \end{aligned}$ | $\begin{aligned} & \mathrm{K}-56778 \\ & \mathrm{~K}-66730 \\ & \mathrm{~K}-6731 \\ & \mathrm{~K}-58732 \end{aligned}$ | $\begin{gathered} \mathrm{K}-56929 \\ \mathrm{~K}-56930 \\ \mathrm{~K}-56931 \end{gathered}$ $\begin{gathered} \mathrm{K}-56931 \\ \mathrm{~K}-56932 \end{gathered}$ | 17200 18900 20200 21500 |
| $\begin{aligned} & 200 \\ & 200 \\ & 200 \\ & 200 \\ & 200 \end{aligned}$ | $\begin{aligned} & 611 / 2 \\ & 643 / 3 \\ & .701 / 3 \\ & .701 / 3 \end{aligned}$ |  |  | $\begin{aligned} & 26 \\ & 28 \\ & 30 \\ & 32 \end{aligned}$ | $\begin{aligned} & 260 \\ & 275 \\ & 275 \\ & 300 \end{aligned}$ | $\begin{aligned} & \mathrm{K}-56776734 \\ & \mathrm{~K}-68673 \\ & \mathrm{~K}-6873 \\ & \mathrm{~K}-58738 \end{aligned}$ | $\begin{aligned} & K-56933 \\ & K-56934 \\ & K-56935 \\ & K-56938 \end{aligned}$ | $\begin{aligned} & 22800 \\ & 242000 \\ & 25000 \\ & 26800 \end{aligned}$ |
| 3-Wire Mains: 125 Volts, Lugs Only |  |  |  |  |  |  |  |  |
| $\begin{aligned} & 30 \\ & 30 \\ & 30 \\ & 30 \end{aligned}$ |  |  |  | $\begin{array}{r} 4 \\ 6 \\ 8 \\ 8 \end{array}$ | $\begin{aligned} & 1110 \\ & 120 \\ & 130 \\ & 140 \end{aligned}$ | K-56632 <br> K <br> K-56835 |  | 6900 <br> 9000 <br> 10100 |
|  |  |  |  | $\begin{aligned} & 12 \\ & 14 \\ & 16 \\ & 18 \\ & 20 \end{aligned}$ | $\begin{aligned} & 150 \\ & 160 \\ & 175 \\ & 175 \\ & 185 \\ & 195 \end{aligned}$ | $\begin{aligned} & \mathrm{K}-56838 \\ & \mathrm{~K}-56637 \\ & \mathrm{~K}-56638 \\ & \mathrm{~K} 56838 \\ & \mathrm{~K}-58640 \end{aligned}$ | $\begin{aligned} & \mathrm{K}-56838 \\ & \mathrm{~K}-68837 \\ & \mathrm{~K}-588838 \\ & \mathrm{~K}-68838 \\ & \mathrm{~K}-68840 \end{aligned}$ |  |
| $\begin{aligned} & 100 \\ & 100 \\ & 100 \\ & 100 \\ & 100 \\ & 100 \end{aligned}$ |  | $\begin{aligned} & 223 / 3 \\ & 2223 \\ & 223 \\ & 223 \\ & 223 \\ & 223 \\ & 223 / 3 \end{aligned}$ |  | $\begin{aligned} & 22 \\ & 24 \\ & 26 \\ & 28 \\ & 30 \\ & 32 \end{aligned}$ | $\begin{aligned} & 205 \\ & 215 \\ & 225 \\ & 235 \\ & 235 \\ & 260 \\ & 260 \end{aligned}$ | K-56641 <br> K-56642 <br> K 56844 <br> $\mathrm{K}-56845$ $\mathrm{~K}-56648$ |  | 17400 18500 19900 212000 226000 23800 |


3-Wire Mains: 125 Volts, Unfusible Switch

| 30 | $281 / 2$ | $221 / 2$ | 5 | 4 | 135 | K-56682 | K-56862 | 90 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 30 | 313 | 22 , | 5 | 6 | 150 | K-56863 | K-56863 | 10100 |
| 30 | $341 /$ | $221 / 3$ | 51 | 8 | 160 | K-56864 | K-56884 | 11100 |
| 30 | $371 / 2$ | $221 / 2$ | 51 | 10 | 170 | K-56885 | K-56865 | 12200 |
| 60 | 401/2 | $221 / 2$ | 51 | 12 | 185 | K-56868 | K-56886 | 13500 |
| 60 | 431/2 | 22 1/3 | 5 | 14 | 195 | K-68687 | K-56887 | 14700 |
| 60 | $461 / 2$ | $221 / 2$ | 51 | 16 | 205 | K-56688 | K-56868 | 15900 |
| 60 | $491 / 2$ | $221 / 2$ | 51 | 18 | 220 | K-56889 | K-56869 | 17200 |
| 60 | $521 / 2$ | $221 / 2$ | 51 | 20 | 230 | K-56870 | K-56870 | 18900 |
| 100 | $551 / 2$ | $221 / 3$ | 5 | 22 | 240 | K-56871 | K-56871 | 20200 |
| 100 | $581 / 2$ | 2212 | 51 | 24 | 250 | K-66872 | K-56872 | 21500 |
| 100 | $611 / 2$ | $221 / 2$ | 51 | 26 | 260 | K-56873 | K-56873 | 22800 |
| 100 | $641 / 2$ | $221 / 2$ | 51 | 28 | 275 | K-56674 | K-56874 | 24200 |
| 100 | $671 / 2$ | 22 1/2 | 5 | 30 | 285 | K-66875 | K-56875 | 25600 |
| 100 | $701 / 2$ | $221 / 2$ | $5 \frac{1}{18}$ | 32 | 300 | K-56876 | K-56876 | 28800 |

For panels with more than 32 circuits add $\$ 20.00$ list for each additional pair of circuits to above prices of 32 -Circuit Panels.

TYPE T SAFETY PANEL BOARDS－Continued

## TYPE T DEAD－FRONT PANEL BOARDS AND CABINETS

With two－pole 30－ampere N．E．C．fusible<br>tumbler－type switches in the branch circuits

Style number and list price include panel board complete in standard－code－thickness sheet steel cabinet with steel trim，black marine finish．Prices do not include any fuses．


| Amps． Cap． <br> Mains | TWO－WIRE BRANCH CIRCUITS |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Inside Dimensions of Cabinet．inches |  |  | $\underset{\text { of }}{\text { of }}$ | Approx．$\begin{gathered}\text { Shipping } \\ \text { Wt．，Lbs．}\end{gathered}$ |  |  | List Price |
|  | Height | Width | Depth | Cir． |  |  |  |  |
| 2－Wire Mains： 125 and 250 Volts，Lugs Only |  |  |  |  |  |  |  |  |
| 30 | $223 / 2$ | 2212 | 5 亿 | 4 | 110 | K－56677 | K－56877 | 6900 |
| ${ }_{60}^{60}$ |  | ${ }_{22} 21 / 2$ | 5 | 8 | 120 130 130 | K－566 | K－56878 | 7900 |
| 60 60 | 281／2 | 22 22 滑 | ${ }_{5}^{5}$ | ${ }_{10}^{8}$ | 130 140 | K－56679 | K－56880 | 10100 |
| 100 | 3415 | $221 / 2$ | 5 | 12 | 150 | K－56681 | K－56881 | 11200 |
| 100 100 | 3712 | 2212\％ | 5 | 14 16 | 1700 | K－56882 | K－56882 | 12400 |
| 200 | 4312 | $221 / 2$ | $5{ }^{1}$ | 18 | 185 | K－56684 | K－56884 | 14800 |
| 200 | 46 | 221／3 | 5 | ${ }_{22}$ | 195 | K－56685 | K－56885 | 17400 |
| 200 200 | 59 | 223／2 | 5 | 22 24 | 215 | 俍 | K－56887 | 18500 |
| 200 | $551 / 2$ | 221／6 | $5{ }^{\text {d }}$ | 26 | 225 | K－56888 | K－56888 | 00 |
| 200 | $581 / 2$ | 22 1／2 | 5 | 28 | ${ }_{2} 235$ | K－56689 | K－56 | 21200 |
| 200 | 61／3 64 | 221／2 | 5 | 32 | 260 | K－56691 | K－68891 | 23800 |
| 2－Wire Mains： 125 and 250 Volts，Unfusible Switch |  |  |  |  |  |  |  |  |
| ${ }_{60}^{30}$ | $281 / 2$ | $2231 / 2$ | 5 | 4 | 135 <br> $\begin{array}{l}150\end{array}$ | K－56707 | K－56 |  |
| 60 | $31 / 3$ | ${ }_{22} 22$ | 5 | 8 | 150 160 | K－56708 | K－56908 | 11100 |
| 60 | $371 / 2$ | $221 / 2$ | 51 | 10 | 170 | K－56710 | K－56910 | 12200 |
| 100 | 401／2 | 22318 | 5 | 12 | 185 | K－56711 | K－56911 |  |
| $\begin{aligned} & 100 \\ & 100 \end{aligned}$ | 461／2 | ${ }_{223}^{22}$ | ${ }_{5}$ | 14 16 | 205 | － $\begin{array}{r}\text { K－56712 } \\ \mathrm{K}-56713\end{array}$ | ${ }_{\text {K－56913 }}$ | 15900 |
| 200 | 491／3 | $221 / 2$ | 5 | 18 | 220 | K－56714 | K－56914 |  |
| 200 | 52 源 | $221 / 2$ | 5 | 20 | 230 | K－56715 | K－56915 | 18900 |
| 200 200 | 585 | 221／2 | 5 | ${ }_{24}^{22}$ | 250 | K－56717 | K－56917 | 21500 |
|  |  |  |  |  |  |  |  |  |
| 200 | 64 | $223 / 3$ | 5 | 28 | 275 | K－56719 | K－56919 |  |
| ${ }_{200}^{200}$ | $701 / 2$ | ${ }_{22}{ }^{2}$ | $5{ }^{\text {¢ }}$ | 32 | 300 | － $\mathrm{K}_{56721}$ | K－66921 | 26800 |
| 3－Wire Mains： 125 Volts，Lugs Only |  |  |  |  |  |  |  |  |
|  |  | 223 |  |  |  | K－56617 | K－56817 |  |
| ${ }_{30}^{30}$ | 25 23 | ${ }^{222}$ | 5 | 8 | 120 130 | K－56818 | K－56818 | 7900 |
| 30 | $31 \%$ | 22.12 |  | 10 | 140 | K－56820 | K－68820 | 10100 |
|  |  |  |  |  |  | K－56621 | K－56821 |  |
| $\begin{aligned} & 60 \\ & 60 \end{aligned}$ | 403／3 | 221／3 | 5 | 14 16 | 170 | K－56822 | K－56822 | 13400 |
| 60 | 43 2 | 22 23 | 5 | 18 | 185 | K－58624 | K－58824 | 14800 |
| 60 | $461 / 8$ | 22.15 | 5 | 20 | 195 | K－5өe2 | ¢－66825 | 8200 |
| 100 | $493 / 2$ | 223 | ${ }_{5}^{51}$ |  | 205 | K－56828 | K－588 |  |
| 100 100 | 52 | 22. | ${ }_{5}$ | 24 26 | 215 225 | K－56827 | K－58828 | 19900 |
| 100 | $581 / 2$ | 22 2／2 | 5 | 28 | 235 | K－58829 | K－68829 | 21200 |
| 100 | $66^{1 / 2}$ | 2215 | 5 | ${ }_{32}$ | 250 | K－56630 | $\stackrel{\text { K－56830 }}{\mathrm{K}-56831}$ | 22800 23800 |


3－Wire Mains： $\mathbf{1 2 5}$ Volts．Unfusible Switch

| 30 | 2812 | $22^{1} 2$ | 51 | 4 | 135 | K－56647 | K－56847 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 30 | 3112 | 2212 | 518 | 6 | 150 | K－56648 | K－56848 | 101 |
| 30 | $34^{1} 2$ | $22^{1} 2$ | 51 | 8 | 160 | K－56849 | K－58849 | 111 |
| 30 | $371 / 2$ | $22^{1} 2$ | $5 \frac{1}{18}$ | 10 | 170 | K－56850 | K－66850 | 122 |
| 60 | 401. | $221 / 2$ | $5 \frac{1}{16}$ | 12 | 185 | K－56651 | K－56851 | 135 |
| 60 | 4312 | 22 \％ | 51 | 14 | 195 | K－56652 | K－56852 | 147 |
| 60 | $46^{1} 2$ | 2212 | 5 | 16 | 205 | K－56653 | K－56853 | 159 |
| 60 | 4912 | $22^{1}$ | 51 | 18 | 220 | K－56654 | K－56854 | 172 |
| 60 | $521 / 2$ | 2236 | 515 | 20 | 230 | K－56655 | K－56856 | 189 |
| 100 | 5512 | $221 / 2$ | 51 | 22 | 240 | K－56656 | K－56856 | 202 |
| 100 | $58{ }^{1} 2$ | 2212 | 518 | 24 | 250 | K－56657 | K－56857 | 215 |
| 100 | $61^{1}{ }^{2}$ | 22 ＇2 | 5 | 26 | 260 | K－56858 | K－56858 | 228 |
| 100 | $64^{1}$ ？ | 2212 | 51 | 28 | 275 | K－56659 | K－58859 | 242 |
| 100 | $67^{1} 2$ | $22^{1}$ ， | 5 | 30 | 285 | K－56660 | K－56880 | 256 |
| 100 | $70^{1} 2$ | $22^{1}$ 2 | $5 \frac{1}{16}$ | 32 | 300 | K－56661 | K－56861 | 288 | above prices of 32－Circuit Panels．

# SAFETY AUTO-LOCK CONTROL PANELS DEAD-FRONT FOR LIGHT AND POWER DISTRIBUTION 

## $\mathbf{1 2 5 - 2 5 0}$ Volts D-C. and 600 Volts A-C.



Safety auto-lock panels are used in light or power distribution for 125 -250-volt direct-current or 600 -volt alternating-current service. They are made up of switches of the standard autolock type, all the safety features being maintained.

## Construction

These panels are mounted on a common base of slate and all switches make direct contact to a common set of bus-bars. Each switch is separated from its neighbor by means of a slate barrier and sinoe each switch is provided with an individual cover it is possible to work with perfect safety on any one switch without throwing off current of neighboring switches. The panels may be made up single-branch; with all circuits on one side of the main bus-bar, or double-branch with switches
mounted on both sides of main bus. A main switch may also be provided either fusedior unfused.

Each switch has a provision for a padlock to lock it in the open position, and all parts are removable from the front without disturbing wire connections or removing the panel from wall. Repairs may therefore be made with least possible delay and expense.

The panel is enclosed in an iron cabinet with a door which opens over the switches, but at no time are the bus or cross-bars exposed. The entire outfit is compact, neat in appearance and practically dust. proof.

Any number of circuits can be furnished ranging from 30 to 600 amperes for $125-250$ volts, direct current, or 600 volts, alternating current.

Prices on Application

## McWILLIAMS SIMPLICITY METERING PANEL BOARDS

## (Manufactured under the McWilliams and Other Patents)



Panel with Slate Frame


Panei in Iron Box with Wiring Gutter

## Application

McWilliams simplicity metering panel boards are particularly applicable to office buildings, apartment buildings, warehouses, factories, lofts, stores, etc. They are used wherever it is desirable to connect a circuit, or combination of circuits, through any one of a number of meters by simply changing the location of the metering connectors on the face of the board.

When this panel board is used in an office building, it is only necessary to supply a meter for each tenant. Formerly a meter was required for each room. Any room or combination of rooms can be metered through one meter by changing the location of the meter connector on the face of the board. Changes in or additions to tenants' space can be
provided for quickly at no expense. The meter equipment and cost of meter readings are greatly reduced. Mistakes and fire risks are eliminated.

Modern apartment buildings furnish laundry, vacuum cleaning, storage rooms and servants' quarters for tenants' use. With this panel board the current used for operating these devices can be metered through any tenant's meter as deaired. $\therefore \because$
In warehouses, factories, lofts, etc., tenants' current can be metered to care for changes or ad: ditions to space without changing the wiring in the building.
In factories, apartments and stores it is often necessary to charge the current used to departments or work in progress. The metering panel board offers an easy, accurate and safe means for doing this.

## McWILLIAMS SIMPLICITY METERING PANEL BOARDS-Continued

## McWILLIAMS METERING PANEL BOARDS ENCLOSED IN TYPICAL METER CLOSETS



PRICES
Prices on metering panel boards, enclosed in meter closets, will be quoted on request. In asking for quotation on such boards, specify the number and make of the meters to be enclosed.


## Distinctive Features

McWilliams simplicity metering panel boards have a series of parallel meter bars lying all in the same plane, extending lengthwise on the panel board. Crossing these meter bars and supported above them are round consumption circuit bars. The ends of these consumption bars areconnected through fuses to the circuits to be metered. On these bars are placed sliding and rotating switch contactors. The operator can easily move the contactor from one meter
bar to another and clamp the contactor in the selected location. The meter fuses are arranged so that they can be easily placed in multiple, to the end that additional fuse capacity can be obtained for any desired meter. All bus-bars and wire terminals are arranged to show clearly every connection; in fact, the panel board itself might be considered a full scale wiring diagram. This feature prevents improper meter and wire connections.

## PRICES

Prices on metering panels will be furnished on request. To eliminate errors and delays, give full details of specifications, if possible.

# SAFETY CAR PANELS <br> (DEAD FRONT) <br> For Use on $\mathbf{6 0 0}$-Volt Circuits 



Safety Car Pankl with Cabinet Covers Closed

## Application

Safety car panels are designed for the control of 600 -volt lighting, heating, and small motor circuits in electric railway cars. They will carry circuits up to 30 amperes, supplied from railway feeders.

Safety to the operator is not only desirable but essential in the operation of such circuits at railway line voltages owing to the fact that the operation of these circuits is frequently by individuals not connected with car operation and not familiar with the very real life hazards from contact with 600 -volt live circuits.

These car panels are being used by some of the largest subway and elevated railways in the country.

## Distinctive Features

Safety car panels provide complete safety, as all live parts are fully inclosed in the ordinary operation of the switches.
The cabinet covers over the compressor and heating switches are interlocked with the handles so that the switch must be "off" before the cover can be opened. This renders the fuses "dead" when the cover is opened.

The handles of the compressor and heating switches are recessed in the cover of the cabinet.

## Operating Characteristics and Construction

These safety car panels are mounted in a strong steel cabinet with steel doors held closed by snap catches. The cabinet is lined with asbestos board.

The heating and compressor motor switches are of special design, using arc quenching barriers. The handles of these switches extend through the cabinet cover which is recessed to keep the handles flush with the cabinet.


The small lighting switches are grouped in a separate compartment. These switches are of the standard railway lighting snap switch type.
All switches are of the snap action type.
On account of shortage of available space for mounting these panels, the outside dimensions are reduced to a minimum, yet ample space for proper operation is maintained.

## WESTINGHOUSE PANEL BOARDS CAN BE FURNISHED TO MEET ANY REQUIREMENTS



190- and 160-Circuit Westinghouse Panel Boards Installed in the Dental Building, University of Michigan, Ann Arbor, Michigan

Valuable information and advice on safety panel board requirements can be furnished by our Panel Board Engineers. Such help is gladly given without obligation. Consult nearest Westinghouse agentjobber or Westinghouse district office.

# WESTINGHOUSE COOPER-HEWITT MERCURY RECTIFIER OUTFITS <br> <br> APPLICATION 

 <br> <br> APPLICATION}

These outfits are used for the purpose of changing alternating current to direct current. They cannot be used to change direct current to alternating current, and are intended for use only where alternating current is available, to obtain direct current necessary for the following purposes:

Battery charging for automobiles;
Battery charging for igniters for internal combustion engines;

Battery charging for telephone service;

Battery charging for signal and alarm systems; Battery charging for railroad car lighting; Battery charging for chemical work; Battery charging for telegraph; Battery charging for motor boats; Arc lamps for projection purposes; Arc lamps for moving picture machines; Electrolytic work and electroplating;
Motors with battery for small medical and dental outfits; for graphophones, etc.

## ADVANTAGES OF THE RECTIFIER

The mercury rectifier is a true rectifier. It acts as a switch, opening and closing alternate paths in such a manner that the two halves of the alternatingcurrent waves are transformed into uni-directional waves, without other loss than the low electromotive force required to overcome the resistance of the bulb.

These rectifiers are easy to install and require
little space, and their first cost is low compared with other devices used for changing alternating current to direct current. They are very simple to operate, and have no moving parts. The regulation of current is effected by means of an auto-transformer, so that power is not wasted; the efficiency of operation is therefore high.

## PRINCIPLE OF OPERATION

The mercury rectifier consists essentially of a hermetically sealed glass bulb filled with mercury vapor and provided with four electrodes. The two upper electrodes (Fig. 1) are of graphite or other suitable material and the two lower of mercury. The graphite electrodes are the anodes; the main mercury electrode is the cathode; and the small one is the supplementary starting electrode. The mercury pools of the two lower electrodes are not in contact when the bulb is vertical, but the bulb is so mounted that it can be tilted to bring these two pools temporarily in contact for starting.
The bulb contains highly attenuated vapor of mercury, which, like other metal vapors, is an electrical conductor under some conditions. The anodes are surrounded by this vapor. Current can readily pass from either of the solid electrodes to the mercury vapor and from it to the mercury electrode, but when the direction of flow tends to reverse so that current would pass from the vapor to the solid electrode, there is a resistance at the surface of the electrode, which entirely prevents the flow of current. The alternating-current supply circuit is connected to the two anodes as shown in the diagram (Fig. 1), and as the anodes will allow current to flow in only one direction and oppose any current flow in the opposite direction, the pulsations of the current pass alternately from one or the other of the anodes into the mercury. As these currents cannot pass from the vapor into either anode, they are constrained to pass out all in one direction through the mercury electrode, from which they emerge as a
uni-directional current. The anodes of the rectifier thus act as check valves, permitting current to pass into the mercury vapor, but preventing it from passing from the vapor to the solid electrodes.
Before the bulb starts to rectify, there is a high resistance at the surface of the mercury, which must be broken down so that the current can pass. This surface resistance is called the cathode resistance,
and it acts like an insulating film over the entire surface of the mercury. The film must be punctured, or, in other words, the resistance must be overcome before any current can pass. When once started. the current will continue to flow, meeting with practically no resistance as long as the current is uninterrupted. Any interruption of the current,


Prob. Ducheryorconera Hewitt Mercury Rectifier Bulb however, even for the smallest instant of time, permits the cathode resistance to re-establish itself, which stops the operation of the bulb.
In order to overcome this resistance the bulb is tilted or shaken so that the space between the main and supplementary mercury electrodes is bridged by the mercury. Current then passes between the two mercury electrodes from the source of e. m. f., and the little stream of mercury which bridges the space between the electrodes breaks with a spark as the bulb is returned to vertical position. This


## WESTINGHOUSE COOPER-HEWITT MERCURY RECTIFIER OUTFITS-Continued

spark breaks down the cathode resistance, after which the rectifier will continue to operate indefinitely as long as the current supply is uninterrupted and the direct-current load does not fall below the minimum required for the arc.

The action of the rectifier will be better understood by reference to the accompanying diagram, (Fig. 2), of current waves and impressed electromotive force. It should be emphasized that the whole of the alternating-current wave on both sides of the zero line is used. The two upper curves in the diagram show the current waves in each of the two anodes and the resultant curve III represents the rectified current flowing from the cathode. Curve IV shows the impressed alternatingcurrent e. m. f. It is evident that if the part of the wave below the zero line was reversed the resulting current would be a pulsating direct current with each pulsation varying from zero to a positive maximum. Such a current could not be maintained by the rectifier, for as soon as the zero value was reached the cathode resistance of the rectifier would be re-established and the circuit would be broken. To avoid this condition, reactance is introduced into the direct-current circuit, which causes an elongation of current waves so that they overlap before reaching the zero value. The overlapping of the rectified current waves reduces the amplitude of the pulsations and produces a comparatively smooth direct current as shown in curve III.

The complete circuit of a mercury rectifier such as the type AN, is shown in the accompanying schematic diagram(Fig.3) of connections for battery charging. The alternating-current supply circuit of either 110 or 220 volts is connected to suitable taps of an auto-transformer whose terminals are connected to the two anodes of the rectifier bulb.

From the cathode $C$ the current passes through the battery to be charged and the circuit is completed through a connection to the middle point of the auto-transformer. The auxiliary starting electrode S is so connected as to make it possible to produce a local current between $\mathbf{S}$ and $\mathbf{C}$. When the bulb is tilted a mercury contact is formed between the electrodes $\mathbf{C}$ and $\mathbf{S}$ and a current is established, and when the bulb is returned to the vertical position a spark breaks down the cathode resistance and the bulb starts into operation.

The reactance coil in the primary circuit is used to give the outfit the characteristics which are suitable to battery charging, i.e., poor regulation. Without this coil the direct-current voltage of the load would be constant and as the battery voltage changed during charge the current would vary through a wide range. With the poor regulation characteristics, secured by the addition of this coil, an increase in battery voltage is compensated for by a change in output voltage of the rectifier without very great changes in current. The same characteristics are secured in some cases by the use of two coils in the leads from the anode to the ends of the transformer secondary. In some outfits where two winding transformers are used instead of auto-transformers and even in some auto-transformers where the ratio is large, the desired regulation is secured by leakage reactance between the primary and secondary windings.

Fig. 4 shows how the same result is attained and at the same time the bulb tilted by means of a magnet. When the two portions of the mercury come together they short-circuit the tilting coil and so reduce its pull to zero. The bulb promptly swings back and breaks the mercury bridge, producing the required spark.


Fig. 2-Diagran Showing Current Waves and Inpressed Electromotive Force

## WESTINGHOUSE COOPER-HEWITT MERCURY RECTIFIER OUTFITS-Continued

Bulbs-The bulbs used in Westinghouse mercury rectifiers are of glass. The terminals are sealed in and the bulb is charged with mercury, exhausted and sealed. In operation a certain amount of heat is developed and a portion of the mercury is evaporated. This increases the vapor pressure inside of the bulb. The bulb is made with a sufficient amount of surface to act as a condenser for the mercury vapor, and this condensation serves to maintain a low operating temperature. The bulb is


Pig. 3-Diagram or Connections for Battery Charging
the only part of the rectifier outfit that requires renewal.

The bulb is mounted in a cradle which is connected to a handle or an automatic tilting device. The bulbs are rated by their direct-current voltages and current rating, and can be used on any commercial frequency. The maximum rating of the bulb should not be exceeded. The terminals of the electrodes, outside of the bulbs, are provided with metal caps to which the connections are made.


Fig. 4-Typical Diagram of Connections for Automatic Starting

## WESTINGHOUSE COOPER-HEWITT MERCURY RECTIFIER OUTFITS-Continued

## NOTES ON CHARGING LEAD BATTERIES

The instruction book accompanying the battery should be carefully followed.
The ideal conditions for a lead battery are to have it fully discharged before recharging, yet never to have it remain partly discharged. It deteriorates if allowed to remain partly discharged, yet as each charge causes some deterioration, charging ought to be done as infrequently as possible. In practice, these conditions are obviously impossible to obtain. It is advisable to recharge the battery whenever it is likely to remain out of use for some time, and not to recharge it if the amount of charge remaining is sufficient for the prospective run.

Charge Characteristic-Battery makers often recommend a high charging rate and a low finishing rate, with one or more steps between. This merely represents a convenient approximation to the ideal charge, the tapering characteristic, as the gradually tapering charge cannot be obtained with most types of charging apparatus. Mercury rectifier outfits produce a tapering charge automatically, and the directions for changing the charging rate may be disregarded.

A constant charging rate, occasionally desirable when a hurry charge is needed, can be obtained by raising the setting of the dial switches as the charge proceeds. No attempt should be made, however,
to operate at a higher current than the rating of the outfit.

Termination of Charge-When great precision is required the charge must be stopped when hydrometer, thermometer and voltmeter readings indicate a full charge according to the instructions of battery makers. Where less care is considered necessary, the voltmeter readings alone may be used as a guide, though this method should be checked occasionally by more complete readings, probably at the end of the gassing charge, once every two weeks, at which time it is well to inspect all cells.
A third method, which is still less exact, is to set the rectifier so that it will cease to rectify when the cell voltage is near to maximum possible value. If this is done the rectifier should either be disconnected by hand when the charge is complete or by a time switch. In no case should the ability of the rectifier to drop out at the completion of the charge be relied upon without other means for positively disconnecting it from the circuit. This is necessary because of the fact that both the alternating-current line voltage and the condition of the battery are variable and often unknown.

In case entirely automatic charging is desired, the Westinghouse Time Switch Style No. 152526 must be used to end the main charge at a given hour and to prevent accidental overcharge.

## FREIGHT CHARGES

To the net price of each outfit and low-tension Cooper-Hewitt rectifier bulb delivered by freight in any zone there must be added the amount shown in the price tables.
The price on all shipments f. o. b. cars Works is the net price plus Eastern zone freight. When express shipment is specified by a customer, the price f. o. b. cars Works or warehouse is therefore the net price plus Eastern zone freight, and the price f. o. b. customer's city is the net price plus Eastern zone freight plus express charges.
Eastern Zone-The Eastern Zone includes all points on or east of the west bank of the Mississippi River and all territory east of a line beginning at the intersection of a point where the 95 th meridian of longitude crosses the headwaters of the Mississippi

River, thence forth on said meridian to the Canadian boundary.
Central Zone-The Central Zone includes all points in North Dakota, South Dakota, Nebraska, Kansas, Oklahoma, Texas, Colorado, and points in Minnesota, Iowa, Missouri, Arkansas, and Louisiana west of the Mississippi River, also the Panama Canal zone including the cities of Colon and Panama.
Western Zone-The Western Zone includes all points in Arizona, California, Idaho, Montana, New Mexico, Nevada, Oregon, Utah, Washington, and Wyoming.
Hawaiian Islands and Alaska-Prices for Hawaiian Islands and Alaska are f. o. b. point of ocean shipment (zone freight being added), the ocean freight to be paid by customer.

## DELIVERY

All quotations and sales are f. o. b. cars at zone delivery rates.

# TYPE W RECTIFIER OUTFITS 

## FOR CHARGING VEHICLE BATTERIES

Lead or Edison Cells



Type W rectifier outfits are designed to furnish a small, light, inexpensive outfit, for use where frequent adjustment is not necessary, as where the same battery will always be charged.

The type W outfit is not automatic in operation, that is, it will not start itself or stop itself, and if the line voltage fails temporarily the rectifier will not restart itself. To start it the bulb must be tilted by hand by means of the tilting handle.

Adjustment-The regulation link connectors controlling transformer taps are provided, by means of which the outfit can be adjusted to deliver approximately normal current to any number of cells within its rating on any line voltage within 10 per cent of normal. The current automatically tapers as the charge progresses, so that the charge finishes at
a low rate as recommended by battery manu. facturers.
Construction-Type W outfits are so mounted on a solid cast iron frame that the minimum of space is used. The bulb is completely protected from the front as no portion of it extends beyond the frame. The tilting device is easily manipulated, the bulb being returned to normal position by a spring which holds it there during operation.
The starting switch, link connectors, terminals and fuses are mounted on a slate panel on the front of the outfit, easily accessible.

These outfits are suited for floor mounting only and are shipped drilled for the mounting of meters. -Use Style No. 185394, type FW ammeter, and Style No. 185403, type FW voltmeter.

## LIST PRICES AND RATINGS

List price includes outfit complete with one bulb, ammeter and voltmeter. Style number does not include meters.


For special ordering instructions see page 1118
Order by Style Number

# TYPES AA AND AN RECTIFIER OUTFITS 

 FOR CHARGING LEAD-CELL VEHICLE BATTERIES

Type aA or AN Battery-Charging Outfit


Type AA Rectifier, Cover Removed

The type AN outfit is not automatic in operation; that is, it will not start itself or stop itself, and if the line voltage fails temporarily, the rectifier will not restart itself. To start it, the bulb must be tilted by hand, by means of a tilting handle.

The type AA outfit has the same features as the type AN and in addition a tilting magnet for automatic starting, and a relay circuit-breaker. In case of a failure of the line voltage, which will stop the rectifier, the cut-out closes the tilting transformer circuit so that the rectifier is ready to restart itself when the voltage is again applied. In case of excessive direct-current the cut-out coil opens the circuit-breaker contacts.

Charge Characteristic-The reactance for both types is so designed as to give the proper charge characteristic for lead batteries without changing the position of the dial switches during the charge, if the line voltage remains constant. With proper setting, the charging current tapers off from 30 amperes to 5 or 6 amperes as the battery voltage rises. This feature should not be depended on,
however, to terminate the charge, because of the uncertainties of alternating-current voltage and variations in the condition of the battery. A positive disconnection of the rectifier, either by hand or by means of a time switch, is essential. If the circuit is opened by a time switch and the charge is found to be incomplete, it can be completed in a comparatively short time when attendance is available.

Adjustment of voltage or charging current is made by means of the two dial switches, which control the connections to the reactance coil and to both the primary and secondary of the auto-transformer. Part of the reactance is always in series with the primary circuit and acts as a balance, raising the secondary voltage as the current diminishes.

These outfits are enclosed in a properly ventilated iron case and the leads are brought out through suitable bushings. This gives complete protection to the bulb. The rectifier is entirely self-contained and no live parts are exposed.

## LIST PRICES AND RATINGS

Style number and list price include outfit complete with one bulb. Instruments should be ordered as separate items, if desired, or an instrument panel as listed.

| Style No. | A.C. | $\begin{aligned} & \text { No. of } \\ & \text { Ceils } \end{aligned}$ | D.C. | 60-Cycle Outfits |  |  |  | $\begin{aligned} & \text { Eastern } \\ & \text { Zone } \end{aligned}$ | PrightCentralZoneCol | ${ }^{\text {Westera }}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | $\begin{gathered} \text { D-C. } \\ \text { Amps. } \end{gathered}$ | $\begin{aligned} & \text { Approx. } \\ & \text { Net } \end{aligned}$ | Wr.. Las. <br> Shipping | List Price |  |  |  |
| 145578 AN | 110 | 14 to 32 | 28 to 85 | 30 | 385 | 485 | 840500 | 8600 | 81450 | 82500 |
| 145579 AN | 120 | 14 to ${ }^{14} 20$ | 28 to 885 | 30 30 | 385 475 | 485 575 575 | 40500 <br> 450 <br> 00 | ${ }^{8} 800$ | 14500 | 2500 2500 |
| 145581 AN | 220 | 20 to 44 | 40 to 120 | 30 | 475 | 575 | 45000 | 800 | 1450 | 2500 |
| 145582 AA | ${ }_{220} 110$ | 14 to ${ }^{14}$ | 28 to 85 | 30 30 | 410 | 520 510 | 42500 | 80 | 14 60 | ${ }^{25500}$ |
| 145684 AA | 110 | 20 to 44 | 40 to 120 | 30 | 500 | 600 | 47000 |  | 1450 | 2500 |
| $14558 \overline{\mathrm{E}} \mathrm{AA}$ | 220 | 20 to 44 | 40 to 120 | 30 | 500 | 600 | 47000 | 8 00 | 1450 | 2500 |
| For special ordering Instructions see page 1118 |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  | Order | by St | le Numb |  |  |  |  |

## TYPE AT RECTIFIERS

## FOR CHARGING TELEPHONE AND TELEGRAPH BATTERIES


#### Abstract

Telephone Rectifiers All telephone exchanges require a source of direct current to charge the power battery. It is desirable that the charging equipment be such as to permit the batteries to be charged while in use which means that pulsations in the charging current must be kept at a minimum value. Further it is essential that the telephone lines be insulated from the power lines. The type AT rectifiers meet both of these requirements by the use of a large amount of sustaining inductance in the direct current circuit, and by the use of insulating transformers instead of auto-transformers.


## Telegraph Rectifiers

For obvious reasons it is not essential to keep the pulsations in the charging current at a minimum value as in the telephone rectifiers and, therefore, instead of having a separate coil of sustaining inductance, this feature is incorporated in the transformer winding. Aside from this exception the telephone and telegraph rectifiers are similar.

## General Construction <br> for Floor Mounting Rectifiers

These rectifiers are built around a central cast iron frame, which carries the transformer, sustaining and reactance coils, dial switches and other details. Cast iron covers enclose the top part of the rectifier, the front cover also serving as a support for the dial switch star plates and regulating handles. Perforated sheet steel covers extend from the top cast covers to the feet of the outfit, completely enclosing all parts. The rectifier is entirely selfcontained and no live parts are exposed. All leads are brought out through porcelain bushings located in the top rib of the rectifier frame. All exterior surfaces of the frame and covers have a black gloss finish and all other parts, other than working
surfaces, are polished or painted with a durable black coating of good appearance.

## Description

10 Ampere-8 and 11 Cell Outfit-This rectifier is a panel type and the only type AT arranged for wall mounting. A slate panel, carrying the control switches, meters, line switch, bulb, etc., is mounted together with the transformer and sustaining coil on a frame arranged for wall mounting. Electrically, the outfit is similar to the larger sizes of this type, except that the standard outfit is for 8 to 11 cells. The panel is drilled and wired for meters. Two four-point dial switches are provided for current control and snap switches for the alternating current and direct current lines. Link connections are provided whereby the transformer connection can be changed for operation on either 110 or 220 volt. 60 cycle circuits. A special knife switch is provided which is used to transfer the ammeter from the direct current circuit of the outfit to the load circuit, thus permitting the reading of both charge and discharge current when the battery is floating on the line. This outfit is not supplied for automatic starting.

10 Ampere- 66 Cell Outfit-This rectifier will charge a 66 cell battery at a rate of 10 amperes d-c. and a range of d-c. voltage from 130 to 180 . It will operate on either 110 or 220 volt. 60 -cycle circuit by changing the link connections on the dial switch panel to suit. Current control is by means of one three-point and one five-point dial switch. It is non-automatic in starting and the bulb must be tilted by means of a hand-operated tilting device. An alarm relay, operated by the rectified current, provides a means for notifying the operator when the rectifier is shut down or when it is properly charging. This rectifier should not be applied in telephone service for charging the batteries while they are in use as the inductance in the sustaining coil is not sufficient to


10-Ampiske OUtfit properly smooth out the ripples.

30 Ampere-17-11 Cell Outfit-This outfit will charge a 17 cell battery at a rate of 5 to 30 amperes $\mathrm{d}-\mathrm{c}$. when used with a line voltage of either 110 or 220 volts, 60 cycles. The general appearance of the

## TYPE AT RECTIFIERS-Continued

30 ampere rectifier is practically the same as that of the 10 ampere, 66 cell outfit. Taps are provided for 11 cells, but with this number there will not be a uniform progression of current steps as the dials are notched up one step at a time. It is non-automatic in starting and is equipped with a combined starting switch and bulb tilting mechanism operated by a common handle. It has sufficient sustaining inductance to allow the battery to be floated on the rectifier.

50 Ampere-11-25 Cell Outfit-This rectifier is rated at 50 amperes and is capable of charging from 11 to 25 cells in series. It is adapted for use on either 110 or 220 -volt, 60 -cycle service by means of connecting the halves of the transformer primary in multiple or series. Two five-point dial switches, which control taps of the transformer secondary, provide control for the number of cells in the battery and for the desired charging current. This rectifier is of the automatic type, being equipped with a single phase induction motor arranged with the

necessary gears and cranks which automatically tilts the bulb when starting. In addition to this automatic feature they are equipped with a threeelement relay, one element of which operates the tilting motor, another controls the starting circuit and the third one is arranged to operate in the alarm circuit, to give the alarm in case of power failure or any trouble with the rectifier. A similar outfit is also furnished for use on either 110 or 220 volts, 50 cycle circuits.

15 and 30 Ampere, 120 Cell Telegraph RectifierThese rectifiers were designed for charging telegraph batteries at a current range of 5 to 15 amperes for the 15 ampere size and a range of $71 / 2$ to 30 amperes for the 30 -ampere size. In common with the telephone outfits, they are provided with link connections to adapt them for use on either 110 or 220 volts, 60 cycle circuit. They are suitable for one number of cells only, i.e. 120 cells, but will cover a voltage range of from 240 to 320 volts d-c. These rectifiers arenon-automatic and to start them it is necessary to operate both the starting switch and the bulb tilting handle. Five positions are provided for the large step dial switch and three positions for the small step dial switch. As the inductance of the sustaining coil is only large enough to keep the outfit properly operating at the lower current values, they should not be applied where so-called noiseless charging is desired. However, in telegraph service noiseless charging is obviously unnecessary and these rectifiers perform satisfactorily the service for which they were designed. A series coil type of alarm relay is mounted on the cross rib of the rectifier frame on each outfit.

## LIST PRICES AND RATINGS

Style number and list price include outfit complete with one bulb. Instruments should be ordered as separate items, if desired, or an instrument panel as listed.

| $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | D.C. Amps. | $\begin{aligned} & \text { D-C. } \\ & \text { Volts } \end{aligned}$ | A-C. Volts | Cycles | Approx. Wt. Lbs. |  |  | List Price | Eastern Zone | $\begin{aligned} & \text { Add Freiget } \\ & \text { Central } \\ & \text { Zone } \end{aligned}$ | $\begin{aligned} & \text { Western } \\ & \text { Zone } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | No. of Cells | Net | Shipping |  |  |  |  |
|  |  |  |  | Non-Automatic* |  |  |  |  |  |  |  |
| 220241 | 10 | 16 to 30 | 110 or 220 | 60 | 8 to 11 | 385 | 485 | 825000 | 8600 | 52250 | 83665 |
| 220248 | 30 | 22 to 45 | 110 or 220 | 60 | 17 to 11 | 425 | 535 | 49000 | 600 | 2250 | 3685 |
| 312207 | 15 | 240 to 320 | 110 or 220 | 60 | 120 | 637 | 740 | 75000 | 600 | 2250 | 3665 |
| 312208 | 30 | 240 to 320 | 110 or 220 | 60 | 120 | 872 | 977 | 115000 | 600 | 2250 | 3665 |
| 358898 | 10 | 130 to 180 | 110 or 220 | 60 | 66 | 550 | 650 | 46000 | 600 | 2250 | 3665 |
| Automatic $\dagger$ |  |  |  |  |  |  |  |  |  |  |  |
| 300305 | 50 | - 22 to 65 | 110 or 220 | 60 | 11 to 25 | 870 | 1000 | 72000 | 600 | 2250 | 3685 |
| 358897 | 50 | 22 to 65 | 110 or 220 | 50 | 11 to 25 | 950 | 1100 | 90000 | 600 | 2250 | 3685 |

*In starting it is necessary to operate the bulb tilting device by hand.
$\dagger$ Equipped with a single phase induction motor which automatically tilts the bulb when the alternating current is applied.

# TYPES AL AND WL RECTIFIER OUTFITS 

FOR MOTION PICTURE PROJECTION


Type WL Rectifier

Type AL Rectifier


The motion picture industry now recognizes the advantages of direct current over alternating for arc lamps for projection work. The greater ease of focusing, greater light efficiency, less delicate and hence less frequent adjustment of carbons, steadier light, greater economy of carbons, greater maximum light intensity and decreased breakage of condenser lenses are established advantages.

Where the supply is alternating current, the mercury arc rectifier is the most compact, least expensive and most efficient form of converter.
Two types are offered. The type AL outfit is the earlier form, which includtes a dial switch for
control of arc current and in which all parts are totally enclosed. In the type WL outfit these two features are eliminated for the sake of simplicity and lower first cost. Both are automatic in starting, both are equipped with ready means for operating the arc on alternating-current in case of temporary lack of a bulb, and in both regulation is automatically accomplished without loss of power by means of reactance. While the type WL outfit at a very much lower first cost has a higher efficiency, about 72 per cent, and a higher power factor, about 70 per cent, the type AL outfit still has application because of its greater flexibility and because all parts are enclosed.

LIST PRICES AND RATINGS

## 60-Cycle Outfits

Type AL

| Style No. | D-C. Amps. | D-C. Volts | A-C. Volts | Approx. Weight. Lbs. <br> Net Shipping | List Price | East Zone | Add Freight Cent. Zone | West Zone |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 111125 | 30 | 55 | 110 | $510 \quad 610$ | 843500 | 8600 | $\$ 1450$ | 82500 |
| 111126 | 30 | 55 | 220 | $510 \quad 610$ | 43500 | 600 | 1450 | 2500 |
| 186049 | 40 | 55 | 110 | 8001000 | 52000 | 600 | 1450 | 2500 |
| 186050 | 40 | 55 | 220 | 8001000 | 52000 | 600 | 1450 | 2500 |
| 188051 | 50 | 55 | 110 | 80011000 | 57500 | 600 | 1450 | 2500 |
| 188052 | 50 | 55 | 220 | $800 \quad 1000$ | 57500 | 600 | 1450 | 2500 |
|  | Type WL |  |  |  |  |  |  |  |
| 252694. | 30 | 55 | 110 | 250 | 27500 | 450 | 850 |  |
| 252695 | 30 | 55 | 220 | $250 \quad 350$ | 27500 | 450 | 850 | 1800 |
| 252898 | 40 | 55 | 110 | 325 | 40000 | 450 | 850 | 1800 |
| 252697 | 40 | 55 | 220 | 325 350 | 40000 | 450 | 850 | 1800 |
| 252698 252699 | 50 50 | 55 55 | 110 220 | $\begin{array}{ll}350 & 450 \\ 350 & 450\end{array}$ | 41500 41500 | 450 450 | 850 850 | 1800 1800 |

For special ordering instructions see page 1118

## OUTLINE DIMENSIONS



Types AA, AE, AL, AN and AT


| Type | Style <br> No. |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| AT | 220241 | 228/4 | 161/4 | 146 |  |
| AT | 220246 | $44 \%$ | 183/4 | 181/2 | 16 |
| AT | 300305 | 56\% | 21 | 203/4 | . 20 |
| AT | 312207 \} | 491/0 | 223/4 | 181/4 | 14 |
| ${ }_{\text {AT }}$ | 356898 | 493/4 |  |  |  |
| AT | 356897 | 56\% | 21 | 20\% | 20 |
| W | 225658 \} | 271/2 | 151/2 | 13 | 74 |
| W | 233907 , |  |  |  |  |
| W | 233908 \} | 341/2 | 191/2 | 17 | 8\% |
| WL | 252694 | 36 | 203/ | 18 | 127/3 |
| WL | 252695 | 36 | 20\% | 18 | 12\% |
| WL | 252697 \} | 45 | 23\%/4 | 21 | $113 / 2$ |
| WL | 252698 | 45 | 23\%4 |  | 11/2 |



Type AT 10-Amp. Style No. 220241
These dimensions are for reference only; for official dimensions apply to the nearest district office

## ACCESSORIES FOR RECTIFIER OUTFITS



Measuring instruments are not supplied regularly with rectifier outfits because most electric vehicles are equipped with meters that are sufficiently accurate for charging purposes. Where meters are required with any of the type A rectifiers, an instrument panel should be ordered. This is a neat slate panel equipped with a type AW ammeter, a type AW voltmeter, and a double-pole switch, arranged to be attached to the top of the frame of any of these outfits. The panel may be purchased separately and mounted after the rectifier is installed if desired.

## TIME SWITCH

Where batteries are to be charged at night or at times when attendance is not available, a time switch should be used to terminate the charge at a predetermined time. In case it is found that the charge is

not complete, it can be completed in a comparatively short time when attendance is available. The switch consists of a 75 -ampere type F carbon-break circuitbreaker enclosed in a cast-iron case and arranged to be tripped by the alarm mechanism of a clock.


Order by Style Number

## RECTIFIER BULBS AND RENEWALS

The guaranteed average life of the bulb under normal operating conditions is 400 working hours.


SPECIFICATIONS AND LIST PRICES

| Style No. | Bulb for type E outfit. Style $\begin{array}{r}\text { Description } \\ \text { No. } 152999\end{array}$ | List | Fricig |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | $\begin{gathered} \text { Eastern } \\ \text { Zone } \end{gathered}$ | Central | Western Zone |
| 125185 |  | 81000 | 8075 | 8150 | 300 |
| 125186 | Bulb for type E outtit Style No. 154611.222305 and 7.220241 | 1100 | 75 |  | 30 |
| 222323 | Bulb for 15-ampere type $W$ and AT outfit | 1400 | 75 | 150 |  |
| - 231585 | Bulb for 30-ampere type W outhit | 2100 2100 | 75 | 150 | ${ }_{3}{ }^{00}$ |
| 114847 | Buib for 30 -ampere type AA. AN. or 20 and 30 -ampere type AT outfit | 3700 | \% |  |  |
| 321055 | Bulb for 15 -ampere and 30 -ampere type AT outfits Style No. 312207 and 312208 | 4500 | 75 | 60 |  |

## SPECIAL ORDERING INSTRUCTIONS

Complete information regarding the source of supply and the type and size of battery to be charged, or the nature of the load if not a battery, should be furnished when ordering a rectifier.

Outfits as listed in this catalogue are for use on 60 -cycle circuits except type AT Style Number

356897 for use on 50 cycles. Similar outfits can be furnished for other frequencies on application.

Time Switch-The time switch for terminating the charge at a definite hour should always be ordered when automatic termination of charge is desired.

Order by Style Number

## WESTINGHOUSE RECTIGON BATTERY-CHARGERS

## Application

Westinghouse Rectigons are suitable for use wherever direct current is required for battery charging. The source of supply must be alternating current within the limits of the voltage and frequency ratings.
At the present time Rectigons are made with a maximum capacity of 12 amperes, and 75 volts direct current. Future developments will probably provide outfits with both higher current and higher voltage ratings. The outfits are for the most part half-wave outfits delivering a very rapidly pulsating direct current. Wherever this may result in chattering of magnets, the application should not be made. The Rectigon should not be applied on telephone batteries while the batteries are in service on account of the noise induced in telephone lines.


Schematic Diagram of Connections
The largest present application for the Rectigon Battery-Charger is automobile battery charging. This field is ever increasing with the enormous popularity of automobiles, since practically all automobile batteries need occasional charging. Wherever small batteries are to be charged from alternating current the Rectigon can usually be used. Examples of such applications are found in alarm systems, in battery-operated signal systems on railroads, in stations where miners' lamp batteries are recharged, and in telephone installations where one battery is charged while a duplicate is in service. The Rectigon can also be used to supply current for electro-plating.

## Distinctive Features

Among the chief advantages which the Rectigon has over other apparatus used for the same purpose are the following:

Starts operating automatically as soon as the direct-current leads are connected to load, and alternating-current supply is turned on.

Fool-proof: no oil, no grease: no moving parts to get out of order or replace on account of wear.
Lower first cost due to decreased number of parts such as starting devices, sustaining coils, resistance, etc.

Efficiency of garage type outfit where operating at full capacity is higher than other apparatus. No need to remove batteries from car when using a portable unit.

No knowledge of electricity is necessary to use the outfit effectively.

Absolutely impossible to have current reversal from batteries.
For the current and voltage values given under each type, Rectigons are superior to mercury arc rectifiers because they are inherently self-starting. As soon as the line voltage is applied, the outfit is ready to operate and the load current will flow whenever the circuit is closed.
It is practically impossible for any part of the apparatus, other than the bulb, to get out of order while in service. The bulb, of course, requires periodical renewals, but its life is long and fairly uniform, so that the expense and trouble of renewals is slight.

## Principle of Operation

The outfits consist essentially of a transformer for converting the voltage to the proper value, and a bulb for rectifying. The bulb is a glass envelope, containing an anode and a cathode in the shape of a filament, surrounded by an atmosphere of pure Argon. Leads to the anode and cathode are sealed through the glass walls of the bulbs. For convenience of installation, the filament leads are connected to the terminals of a screw base. When alternating-current voltage is applied to the transformer, the filament of the bulb is heated to incandescence by current from a special winding on the transformer. At incandescent temperature, the filament emits electrons which, by collision with the molecules of the gas, ionize the gas and provide the
 Schematic Diagram of Connections
means of current flow from the anode to the cathode. Since the anode remains at a comparatively low temperature, current cannot flow in the reverse direction.

The voltage of the secondary of the transformer is applied to the load through the bulb and due to

## WESTINGHOUSE RECTIGON BATTERY-CHARGERS-Continued

the valvelike action of the bulb, current is permitted to flow in only one direction. None of the Rectigons listed in the following pages will shut off automatically when the batteries are fully charged.

## Construction

All of the Rectigons have been designed with a view to making them strong, simple and attractive in appearance.
charging 3 cells the current will be approximately 20 per cent above the rated value, and with a line voltage 10 per cent below normal and charging 6 cells the current will be approximately 50 per cent of the rated value. The charging current does not vary appreciably during charge.
These outfits should not be applied except on 60 cycle, 110 -volt lines, but outfits for other frequencies and for special line voltages can be furnished.


Fig. 3-8-Ampere Bulb, Style No. 277681
Fig 4-6-Ampere Bulb, Style No. 289416

## Rectigons for Car Owners

The small portable rectigons designed to charge single batteries in private garages are made as simple as possible and at the same time rugged and good looking.

In these outfits the transformer secondary voltage and internal reactance are so chosen to give a charging current not far from the rated values under any conditions of line or battery within reasonable limits without any change in connections or any adjustment for different conditions. The application is limited to lines of voltage between 90 and 110 per cent of normal and to batteries of between 3 and 6 cells. Within these limits the charging current varies from 20 per cent above the rated value to about 50 per cent below. Thus, with a line voltage 10 per cent above normal and

The efficiency of these outfits varies between 30 and 50 per cent, dependent on the load voltage, but even with this low efficiency the total cost of a complete charge is very low compared to the cost of a charge at a garage or service station. With power at 10 cents per kilowatthour, the 2 -ampere outfit. Style No. 282395, costs approximately 1 cent per hour for power, and the 6 -ampere outfit. Style No. 285168, about $21 / 2$ cents per hour. On the basis of 800 -hour bulb life, which is below the average life secured in service, the total cost of operation is about $11 / 2$ cents per hour for the small outfit and $31 / 2$ cents for the large outfit.

## Rectigons for Garages and Service Stations

In the 6 and 12-ampere 75-volt Rectigon, for use in garages and service stations, great flexibility of control has been provided to make it applicable to

## WESTINGHOUSE RECTIGON BATTERY CHARGERS-Continued

any possible demands within the limits of the capacity and at the same time simplicity and good appearance have been retained.

The internal reactance which limits the current in the smaller outfits has been replaced by separate coils, and a single dial switch for current control, meters and a snap switch have been added. With these outfits, rated current. or less if desired, can be delivered to any number of cells from 3 to 60 from any line within 10 per cent of normal voltage. The power factor is practically constant at about 50 per cent.

For installations where the business is too great to be handled by one rectigon, two or several may be installed; but, since the outfits will not operate in parallel, the direct-current leads should not be connected together, but a separate load circuit used for each outfit. In such installations it is well to reverse the alternating-current connections of alternate outfits so that the power taken from the line will be balanced. Proper connections as indicated by Fig. 5 show the 6 -ampere, 75 -volt outfit in service. These same instructions apply to multiple installations of the 12 -ampere, 75 -volt outfits.


Fig. 5-Diagram of Connections
For Two 6-Ampere, 75-Volt Rectigon Outfits
Note-The load circuits must be kept separate.

# RADIO-TYPE RECTIGON 



The Complete Rectigon with Cover


Rectigon with Cover Removed Showing All Parts

Application and Construction-This new type of rectigon has been designed primarily to charge the 11 -cell storage batteries now being put on the market by different manufacturers. This battery, which is used to supply the plate voltage for vacuum tube receiving sets, delivers approximately 22 D.C. volts. and the rectigon has been so constructed that it will give a charge of approximately .2 ampere at normal line voltage.

In size and appearance the apparatus is identical with Style Number 282395, uses the same bulb, Style Number 277681, and embodies the same principles of rugged construction which characterize the complete line of rectigon battery chargers. The few minor changes necessary to make this apparatus suitable for its specific application are given below.

Although this rectigon has been designed primarily to charge the 11 -cell storage battery, it has also been supplied with a tap in the transformer winding which w 11 enab'c the user to charge either a 3 or 6 -cell battery at approximately $21 / 2$ amperes to a 3 -cell and $11 / 2$ amperes to a 6 -cell battery. At the top of the transformer as shown in the cut is mounted a fuse block which is so arranged that when the fuse is in the extreme left position. the rectigon will charge an 11 -cell storage battery at approximately .2 ampere and when in the extreme right position will charge a 3 or 6 -cell battery at the specified rate. The fure arrangement is such that only one fuse can be inserted at a time. thereby eliminating the possibility of wrong connection.

Installation and Operation-As this type of rectigon is similar to the private garage type outfit. it is operated in the same manner. To start, simply clasp the battery clips over the terminal on the
battery and turn the key in the lamp socket. To stop charging, turn off the A.C. supply and disconnect the battery.

Inasmuch as this rectigon is of the auto transformer type, it should not be used while the radio battery is in operation, and before being operated care should be taleen to disconnect the radio "B" battery from the receiving apparatus. This same precautionary measure applies when charging the "A" or filament battery.

Convenience-The application of the radio rectigon is threefold. It can be used to charge either the 11 -cell plate battery, the 3 -cell filament battery, or, if so desired, an automobile starting and lighting battery by merely placing the fuse in the proper set of fuse clips. Each outfit is shipped with an instruction card which gives full and complete instructions for operation and indicates plainly the fuse position for charging a given type of battery.
The same features of portability, superior finish and workmanship, absence of oil or grease, and automatic operation of this type of rectigon which have been distinctive features in our private garage type outfits are all incorporated in this new apparatus.
Cost of Operation-With power at 10 cents a kilowatt-hour the cost of operating this rectigon is approximately $1 / 2$ cent per hour, which is practically negligible considering the benefits derived from the use of such a piece of apparatus. The bulb expense is minimized by the fact that the bulbs give a long life and renewals are very infrequent. This item of expense, together with the power cost, are the only two which enter into the cost of operation as there are no moving parts to wear or get out of order.

LIST PRICES AND RATINGS
Style number and list price include outfit complete with bulb.

| Style No. A-C. Volts 332722115 | Cycles 60 | No. of Cells 3 to 11 | D-C. Volts <br> 71/2 to 271/2 | D-C. Amps 2 to $3 / 4$ | $\begin{gathered} \text { Approx. } \\ \substack{\text { Net } \\ 9} \end{gathered}$ | Weight, Lbs. Boxed 91/4 | $\begin{aligned} & \text { List } \\ & \text { Price } \\ & 81950 \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Renewal Bulb Style No. 277681 |  | Ampere Capacity 2 Maximum | Bulb Net Weight 208. |  |  |  | List Price $1400$ |
| Renewal Puse Style No. 37158 |  |  | Ampere Capacity 6 |  |  |  | List Price |

* Por fuse see section on General Wiring Devices.


# PRIVATE GARAGE RECTIGON OUTFITS 



The Complete Rectigon with Cover

Application and Construction-Private garage Rectigon outfits are for the use of the car owner who wants to charge his own batteries.

Although the 2-ampere Rectigon is too small to put a full charge into the ordinary size starting and lighting battery in a single night, it is, nevertheless, to be recommended for giving a battery a soaking charge, in order to keep the sulphate from accumulating on the plates. Due to the low charging rate, this outfit will not damage the battery if left on for an indefinite period after the battery has become fully charged. Should the battery become entirely discharged, the 2 -ampere size, if left on for 12 hours, will put enough life into it to enable the car owner to start the car the next morning. This size outfit is particularly adaptable for charging storage batteries on motor cycles, which use a smaller capacity battery than the average automobile.

Where a higher charging rate is required, in order to charge the battery in a shorter length of time, the 6 -ampere outfit is recommended, but care must be used in the operation of this outfit as the 6 ampere rate will tend to heat up the batteries if left on after the battery has become fully charged.


Rectigon with Cover Removed Showing All. Parts

Safety-A fuse, which is placed in the direct-current circuit for protection against overload due to the reversal of battery polarity, is mounted at the top of the transformer. A 6 -ampere fuse is supplied with the 2 -ampere outfit, and a 15 ampere fuse is supplied with the 6 -ampere outfit.

Installation and Operation-Due to the fact that the private garage-type outfits are portable, they may be set on any convenient bench or on the running board of an automobile. To start the outfit, it is simply necessary to clasp the battery clips over the terminals and turn on the key in the socket, and the charging will begin. To stop charging, turn of the alternating current and disconnect the battery.

Finish-The base casting is black and the cover a glossy maroon. This finish besides being attractive in appearance is durable and easily kept clean.

Economical-The cost of charging batteries with the Rectigon is very low compared with the charge made by most public battery-charging stations. In addition the convenience which the Rectigon offers the private owner is well worth considering.

LIST PRICES AND RATINGS

*For fuses see Section'on General Wiring Devices.

## TELEPHONE RECTIGON OUTFIT



The Complete Rectigon with Cover On


Rectigon with Cover Removed, Showing All Parts

Application-This outfit is designed for use in small telephone exchanges which are located some distance from the central office or where it is impractical to charge the batteries through trunk lines from the central office.

Operation-Although this outfit rectifies both half-waves, it is not noiseless. Batteries can not be charged with this outfit while connected to the telephone line as an objectionable noise would be introduced in the talking circuit. It is recommended for use only where duplicate batteries are installed so that one battery is charged while the other is being used. This outfit is well suited to the charging of small batteries because of the compact arrangement of the parts, small size, neat appearance, freedom from all chance of trouble due to moving parts, inherent self-starting with the application of line
voltage, high efficiency compared to other lowvoltage equipment and low cost.

Construction-In construction the telephone type Rectigon is similar to the ones designed for private garage charging. It has the same outside dimensions as the 6 -ampere 15 -volt outfit and is likewise portable. Being a full-wave rectifier it uses two 30 -volt bulbs. The transformer is of the insulating type and the reactance is made very high so that the charging current varies only slightly as the battery becomes charged.
Installation-Since this Rectigon is small in size, it can be located at any convenient point. The alternating-current lead is furnished with a separable attachment plug and the direct-current lead is tinned for connection to the battery circuit.

## LIST PRICES AND RATINGS

Style number and list price include outfit complete with two bulbs.


37158
4
$\dagger$

Order by Style Number

# 6-AMPERE, 75-VOLT RECTIGON OUTFIT FOR PUBLIC GARAGES AND BATTERY SERVICE STATIONS 



Rectigon, Cover On
Application-The Westinghouse Garage Type Rectigon for charging, starting, lighting, and ignition batteries affords an extremely flexible equipment for garage and service stations where the number of batteries to be charged is variable.
Operation-The simplicity of the Rectigon will make a strong appeal to the garage owner, as a special attendant is not necessary. The outfit is started by merely turning on the snap switch, and adjusting the dial switch to obtain the proper current for the number of batteries being charged.
There is no danger in case of line failure; the batteries cannot discharge, and, as soon as the line voltage is restored, the outfit will automatically resume operation.
Construction-All parts are mounted on a cast iron base and are protected by the base and by a pressed steel cover which can be readily removed to permit replacement of fuses or bulb. Both the alternating-current and direct-current circuits are protected against overloads and short-circuits by means of 15-ampere plug fuses which can be quickly replaced.


Rectigon, Cover Removed, Showing Parts
A flush-type BX ammeter, mounted on the front of the base, indicates the current output on the direct current or battery side. Below the ammeter is a snap switch, which controls both the directcurrent and alternating-current circuits. On the right hand side is a dial switch handle for controlling the direct current.

Leads for the alternating current and direct current are brought out on opposite sides of the base and are plainly marked.

Installation-One man can install the Rectigon. It can be placed on a bench, or mounted on the wall by means of two strap hangers, which are furnished with it. These hangers are screwed to the wall and hook into the back of the base casting, holding the Rectigon firmly in place. There are only four wires to be connected and these connections are clearly indicated.
Economy-Combined with this saving in labor is a very low current consumption which makes the Rectigon exceedingly economical in operation and gives the garage or service station a large margin of profit on its battery-charging business.

| Style No. 296304 <br> 332976 | STYLES AND CHARACTERISTICS |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | A-C. <br> Volts | Cycles | No. of Cells | $\begin{aligned} & \text { D-C. } \\ & \text { Volts } \end{aligned}$ | D-C. <br> Amps. | Approx <br> Net | Wt., Les. <br> Boxed | List Price |
|  | 115 | 60 50 | 3 to 30 3 to 30 | 6 to 75 6 to 75 | 6 | 55 | 85 85 | 13000 14000 |
|  | RENEWAL BULB |  |  |  | RENEWAL FUSES (Two Required) |  |  |  |
| Rectigon <br> Style No. | $\begin{aligned} & \text { Bulb } \\ & \text { Style No. } \end{aligned}$ | Ampere Capacity | Net Weight Ounces List Price | Rectigon Style No. | Fuse | tyle No. | Ampere Capacity | List Price |
| 296304 33297 , | 289416 | 6 | 58800 | 296304 332976 |  |  | 15 | On Requeat |
|  |  |  |  |  |  |  |  | 14-306A |

# 12-AMPERE, 75-VOLT RECTIGON OUTFIT 

FOR LARGE GARAGES AND BATTERY SERVICE STATIONS


Application-The 12 -ampere 75 -volt Rectigon is similar in application to the 6 -ampere 75 -volt outfit, but has twice the capacity of the smaller size. This unit is flexible in control, and, because of its simplicity, is easy to operate.
Operation-By means of the arrangement of the direct-current leads, the user is given the choice of three combinations for charging batteries, as there are always two circuits available. The first combination will charge two groups, of from one to ten batteries each, at a six-ampere rate. Or, by simply turning the regulating handle to the off position, it is possible to eliminate one group. A second rearrangement of the external connections permits one to charge a maximum of ten batteries at the rate of 12 amperes. The third combination is an arrangement of batteries into three groups so that the current going into one group will equal the sum of the currents in the other two groups. In this manner it is possible to give a high charging rate to a special group of batteries and at the same time charge two other groups at a low rate.

Construction-This Rectigon in appearance and construction resembles the smaller unit of this type. A snap switch mounted on the front of the base controls the alternating-current source of supply. The direct-current output, indicated by two BX ammeters, is regulated by two dial switch handles on the sides of the base. The two alternating-current leads are on one side of the base, and the three direct-current leads-one of which is positive and the other two negative-are on the other side.

Installation-This outfit is provided with two mounting straps for wall mounting. Should this method not be desired, the apparatus may be placed on a bench or any convenient shelf. The leads are so arranged as not to interfere with any method of installation.

Economy-The first cost is lower than two of the 6 -ampere, 75 -volt Rectigons. This type of Rectigon embodies all the simplicity of the smaller size and has an additional feature in the higher charging rate or higher battery capacity.

STYLES AND CHARACTERISTICS


# HOUSEHOLD AND LAUNDRY IRONS 

Six-Pound Westinghouse Iron


Following are some of the special features which earn the description "perfect in design and finish" for the Westinghouse iron:

Weight six pounds; bevelled base which gives greater working surface; sharp point permitting easy ironing of fine work; steel clad heating element; even distribution of heat over the entire face; plenty of room between handle straps for hand; strong terminal cover; firmly welded terminals and perfect contact with plug; comfortable handle; eighty per cent of the entire weight of the iron in the base giving proper balance and great stability; highly polished nickel finish on all exposed metal parts and jet black handle.

Style number includes iron complete with fireproof stand, cord with separable attachment plug and receptacle.
Standard Package, 6 irons of one style number.
Note-Irons for 32 volts have permanently attached cord and 25-ampere polarized attachment plug.

| Volts | Watts |
| :---: | :---: |
| $100-110$ | 550 |
| $111-120$ | 550 |
| $210-230$ | 550 |
| $231-250$ | 550 |
| 32 | 550 |


|  | Weight.* Pounds_ |
| :---: | :---: | :---: |
| Boxed |  |
| Each |  |$\quad$| Standard |
| :---: |
| Package |

Style No.
328091
328092
328093
328093
328094
328095

## Boudoir or Travelers' Iron

The Boudoir Iron, while designed especially for travelers, will be found convenient for all kinds of light pressing in the home. Industrial establishments, such as millinery shops, find it useful.
The base is flanged to give a greater ironing surface and ease in ironing fancy tucks. The cord is permanently attached. A separate fireproof stand is furnished. This stand has an opening between top and middle plates in which a curling iron may be heated.
Style number includes the iron with fireproof stand, flexible cord, and attachment plug.


Note-Irons for 32 volts have permanently attached cord and 25-ampere polarized attachment plug.
Standard Package, 4 irons of one style number.

| Volts | Watts |  | IGht.* |  | Style No. |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Net | Boxed Each | Standard Package |  |
| 100-120 | 250 | 3 | 4 | 20 | 238887 |
| 200-240 | 250 | 3 | 4 | 20 |  |
| 32 | 250 | 3 | 4 | 20 | 284087 |

Order by Style Number and Specify Exact Voltage

## HOUSEHOLD AND LAUNDRY IRONS-Continued

## Eight Pound Type E Iron

This iron is used for heavy pressing in general household work and laundry service where an iron heavier than a six and one-half pound iron is desired.

The heat radiation from the top is prevented by a dead-air space between the heat-storage plate and the iron shell. Practically all heat is retained at the ironing surface. Whatever heat is not being taken by the ironing surface, is stored in the heatstorage plate.
The heating element is wound in a manner that distributes the heat evenly over the ironing surface; therefore there are no hot spots to scorch the clothes.

The iron is accurately balanced so as to make handling easy. The handle is correctly shaped to fit the hand and is always cool.

The ironing surface is very smooth. This enables the iron to glide easily over the pieces that are ironed. The ironing surface is quite large and
allows each stroke to do more ironing than can be done with the lighter weight iron.

Style number includes iron complete with fireproof stand, flexible cord and separable attachment plug.

Standard package, 4 irons of one style number.


| Volts | Watts | - Weight ${ }^{*}$, Pounds |  | Style No. |
| :---: | :---: | :---: | :---: | :---: |
|  |  | Net | Boxed Weight |  |
| 100-107 | 635 | 8 | 9 | 230476 |
| 108-115 | 635 | 8 | 9 | 230477 |
| 116-125 | 635 | 8 | 9 | 236478 |

Order by Style Number and Specify Exact Voltage

## TAILOR'S IRONS



Electric irons are specially desirable in tailoring and pressing establishments because of cleanliness, absence of fumes, reduction of fire hazard, saving of time, and the making for quicker and better work.

These irons are similar to standard flat irons but of heavier construction. The stand is a cast-iron plate mounted on a slate base.
Finish-Working face, polished; lower edges, blued; casing, dull black; handle standards, bright steel; handle, natural wood color.

Connections-Cord is permanently attached. These irons should not be connected to lamp sockets because of their heavy current. A 10 -ampere plug switch makes a simple and reliable method of connecting to circuit.

Style number includes iron complete with cord and fireproof stand, but no attachment plug.

Unit package, 1 tailor's iron.


Order by Style Number and Specify Exact Voltage

## CURLING IRONS



The heating element of the curling iron is in the form of a rod inserted directly in the barrel and can be easily removed for servicing.
The swivel plug which fits in the end of the handle is moulded of specially prepared composition and will not break if dropped. This plug enables the user to grasp the iron in such a way that it can be freely rotated without twisting the cord. Strong spring contacts in the plug assure a good connection.
Watts
15
Approx. Ship. Wt., Lbs.
Standard
Each
902

The cord is attached to these contacts within the swivel plug-there are no exposed terminals.
The detachable clamp fits snugly over the tong and is held down by a dependable spring.
The finish is highly polished nickel, and the handle is ebonized black.
Style number includes curling iron complete with cord and separable attachment plug.

Standard Package, 4 curling irons of one style number.

## WARMING PADS



Warming pads are soft and pliable; they are encased in fawn-colored felt covers and can be applied to any part of the body with comfort, being so light that their weight is unnoticed.
Heat Control The $95-125$ volt and 32 -volt pads in the $12^{\prime \prime} \times 15^{\prime \prime}$ size have a three heat switch on the cord. All others are single heat and are turned off or on at the socket.

Automatic thermostats are mounted inside the pads to prevent overheating. These thermostats

automatically cut off the current before the temperature has become excessive and automatically close the circuit when the pad has cooled to normal temperature.

Style number includes warming pad, flexible cord and separable attachment plug, and, on the larger size pad only, a three-heat switch. The smaller size pad is single-heat.

Standard Package, 4 warming pads of one st yle number.
Size
Inches
$9 \times 12$
$12 \times 15$
$12 \times 15$
$9 \times 12$
$12 \times 15$

| Volts | Watts |
| :---: | :---: |
| $95-125$ | 48 |
| $95-125$ | 65 |
| $200-240$ | 65 |
| 32 | 48 |
| 32 | 65 |


| Approx. Silip. Wt. Lis. |  |
| :---: | :---: |
| Standard |  |
| Each | Package |



Order by Style Number and Specify Exact Voltage

## COFFEE PERCOLATORS AND URNS

## PERCOLATOR CREAM-AND-SUGAR SETS



Every coffee lover knows that a percolator makes the best coffee. With an electric percolator, coffee may be made at the table and the heat turned on and off at just the right time. Not only is there no danger or bother as with an alcohol percolator, but the electric percolator is cheaper to use and much more convenient. Simply insert the plug and within a very short period of time, the coffee starts to perk.

Two complete percolator sets with a cream pitcher, sugar bowl and serving tray form a most attractive, as well as serviceable addition to the line of Westinghouse percolators. Every piece in these sets harmonizes perfectly with every other piece. Each set is unusually pleasing in appearance, practical and convenient. A set makes an ideal present.


8-Cup Coffer Urn Complete with Cream-and-Sugar Set

## COFFEE PERCOLATORS AND URNS-Continued



liquid. To guard against possible burnouts due to the percolator accidentally becoming dry, all Westinghouse percolators are equipped with fusible metal plug cutouts, which will melt and disconnect the circuit when the temperature of the heater approaches the danger point. It can be renewed by simply removing the base of the percolator, unscrewing the old plug with the aid of a screw driver or a small coin and inserting a new plug in its place.


Style number includes percolator complete with flexible cord, separable attachment plug and receptacle.

Standard Package, 4 percolators.
May, 1923 Westinghouse Electric Ware $\quad$ Section 44-A

COFFEE PERCOLATORS AND URNS-Continued


6-Cup Corfer Percolator


7-Cup Coffer Percolator

## Percolators

| Description | Watts | Approx. Ship. WT. |  |  | $\begin{aligned} & 100-110 \\ & \text { Volts } \end{aligned}$ | tyle Numbers | $\begin{aligned} & 210-230 \\ & \text { Volts } \end{aligned}$ | $\begin{aligned} & 231-250 \\ & \text { Volts } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Each | Standard Package |  |  | $111-120$ Volts |  |  |
| 6-Cup Percolator | 420 | 6 | 35 | 284057 | 284252 | 284253 | 284254 | 284255 |
| 7-Cup Percolator | 420 | 6 | 35 | ......... | 284248 | 284249 | 284250 | 284251 |
| ${ }^{8-C u p ~ U r n}$ | 420 | 6 | 35 | 284058 | 284244 | 284245 | 284246 | 284247 |
| $\begin{aligned} & \text { 9-Cup Úm } \\ & \text { Loving-Cup Type } \end{aligned}$ | 420 | 6 | 35 | 299559 | 284256 | 284257 | 284268 | 284259 |
|  | Cream Pitcher |  |  |  | Sugar Bowl |  |  | Tray |
| Panel Design Plain Design |  |  | $\begin{aligned} & 327483 \\ & 327481 \end{aligned}$ |  |  | $7484$ |  | 327485 |

Order by Style Number and Specify Exact Voltage

## CHAFING DISHES



| Volts | Watts |
| :---: | :---: |
| $100-120$ | $150-300-600$ |
| $200-240$ | 600 |

The type C chafing dish uses as a heater a standard six-inch disc stove with the feet inserted in reversed position.

For frying and stewing or any cooking that requires a high temperature, the water pan may be omitted and the food pan placed directly upon the stove.

The disc stove may be used separately if desired. It will do any light cooking and heating that a single-burner gas stove will do.

Finish-Type $C$ vessels are finished in highly polished nickel.

Style number includes water pan, food pan, cover, stand, disc stove with flexible cord and separable plug; aiso indicating push switch with three-heat stoves. Single-heat stoves do not have switch.

Standard Package, 1 chafing dish.

|  | Approx. Ship. W t.. Lbs. |  |
| :--- | :---: | :---: |
| Finish | Each | Style No. |
| Nickel | 12 | 300296 |
| Nickel | 12 | 300297 |

## ROUND TRAYS

A 12-inch tray finished to match the vessel, while not necessary in the operation of cooking, adds greatly to the appearance of the outfit and protects

## Finish

Nickel
the furniture from any food which may be accidentally spilled. This tray is not included with the chafing dish but is listed separately.

Style No.
151488

## TURNOVER TOASTERS

The "turnover" feature consists of a swinging rack on either side which is hinged at the bottom. It is unnecessary to touch the bread from the time it is first put on the rack until it is taken off toasted. The rack is lowered and raised by means of ebonized knobs. This simple operation turns the toast.

Construction-The toaster is substantially built and is finished in highly polished nickel.

A flat surface on top of the toaster may be used to keep the toast warm or it may be used to heat plates, keep the coffee warm, etc.

Style number includes toaster and flexible cord with permanently attached plug and through switch.

Note.-Through switch omitted on 32 -volt devices, equipped with 25 -ampere polarized wall plug.
Standard Package, 6 turnover toasters.
Watts
500

| Approx. Ship. WT.. LBS. |  |
| :---: | :---: |
| Each | Standard <br> Package |
| $31 / 2$ | 25 |



Onder by Style Number and Specify Exact Voltage

## WATER HEATERS



The Water Heater holds one pint and will boil this quantity of water in six minutes. Excellent for heating water for shaving, and will be found exceedingly useful around the home or laboratory. The vessel is formed of heavy sheet copper, tinned on the inside. A clip on the handle of heater engages with projection on vessel, thus permits the vessel to be carried by the handle when heated. Vessel has lip for convenient pouring.

Style number includes vessel, heater, cover and flexible cord with separable attachment plug.

Standard Package, 1 water heater.


## DISC IMMERSION HEATERS

Disc Immersion Heater may be used to heat liquids in almost any vessel, the capacity of which is within the range of the heater and the temperature of which does not exceed 250 degrees Fahrenheit. It is easily portable and very efficient. The heater should always be completely immersed. The heating element is sealed in the disc, insuring long life and offers a large heating surface. Adaptable for the home and also for industrial purposes where the heating of water or other liquids is desired.

Style number includes heater complete with flexible cord and control switch. The five and six-inch heaters have a two-heat control switch and separable
attachment plugs. The eight-inch heater is supplied with a three-heat snap switch for wall mounting but no attachment plug.

Standard Package, 1 disc immersion heater.


|  | Watrs Input |  |
| :---: | :---: | :---: |
| Mạximum | Medium | Minimum |
| 500 | $\cdots$ | 125 |
| 650 | $\vdots 50$ | 162 |
| 1100 | $\mathbf{5 5 0}$ | 275 |



Order by Style Number and Specify Exact Voltage

## TUMBLER WATER HEATERS



Tumbler Heater In Glass of Water

The tumbler water heater is designed to heat a small quantity of water quickly and efficiently. It is a complete water heater of convenient size, and is so substantially and durably constructed that it is practical for heating any small quantity of liquid.

Distinctive Features-When the tumbler heater is placed in a glass of water, it rests on the base of the switch thus preventing the weight of the heater from tipping the glass. The switch also affords a rest for the heater when it has been removed from the liquid. By laying the tumbler water heater
so that the tubing extends in the air, it is impossible for the table upon which the heater is lying to be scorched.
Construction-The element is inserted in copper tubing bent to afford a large heating surface. It is nickel plated and highly polished. The throughswitch of black composition is extra large to provide a convenient rest as well as a practical switch for the heater.

Style number includes heater complete with through-switch, cord and plug.

|  |  | Approxmate Weight |  | Standard | Style |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Voltage | Wattage | Net | Shipping | Package | No. |
| 110-120 | 350 | 1 lb . | $11 / 2 \mathrm{lbs}$. | 4 | 310975 |

## COZY-GLOW RADIATORS



The Cozy-Glow Radiator is built for stability, utility and efficiency.. A heavy cast-iron base insures solidity, yet allows the radiator to be easily moved from place to place. The heating unit is easily removable, and consists of a porcelain cylinder around which the heating element is wound. It is protected by a stout copper-wire guard, which can be removed for cleaning the reflector. The reflector, which directs the heat rays, is built of polished copper, neatly finished and heavily lacquered to prevent tarnishing.

Applications-A most convenient heater for warming the bed room, bath, or nursery on chilly mornings and evenings during the early spring, fall and winter. Especially good for ticket booths, watchmen's boxes and waiting rooms and for preventing the frosting of show windows.

A feature of the radiator is the concentrated heat beam and the pleasing, soft, mellow glow it produces when in operation.

The design allows the control of the direction of the heat rays.

Style number includes radiator complete with a 10 -foot flexible cord and separable attachment plug.

Standard Package, 3 Cozy-Glows of one style number.

|  | Approx. Ship. Wt., Lbs. |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Volts | Watts | Each | Ptd. | Style No. |
| $\begin{aligned} & 100-120 \\ & 200-240 \end{aligned}$ | $\underset{5 c}{600}$ | 11 | 40 40 | 278758 278759 |

## AUTOMOBILE ENGINE HEATERS

Construction-The Westinghouse automobile-engine heater is substantially built and practically indestructible. The heating unit is protected by a strong perforated sheet-metal guard entirely surrounding the heater. A rigid metal hook allows the heater to be hung anywhere under the automobile hood. The flexible cord is long and the plug can be attached to any lamp socket. Altogether it is a well-built heater with no delicate parts to get out of order.

Efficient-The heater can be placed where it will do the most good. Instead of heating the garage, the heat is delivered only where it is need-ed-near the engine and carburetor, but is not guaranteed to prevent freezing under extreme conditions.

Economical-The Westinghouse automobile-engine heater consumes only 200 watts. The cost of operating the engine heater is extremely small.
Style number includes heater complete with flexible cord and separable attachment plug.

Standard Package, 4 engine heaters.


| Volts | Watts | Height <br> Inches | Diameter Inches | Appro <br> Each | Wr., Les. Standara Package | Style No. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| ${ }_{200-240}^{100-120}$ | ${ }_{200}^{200}$ | $831 / 2$ 8312 | ${ }_{3}$ | $11 / 2$ | 30 30 | 283395 284238 |

## TYPE D AIR HEATERS



3000-Watt Stze

Electric Air Heaters are adapted for the heating of residences or buildings. They are particularly useful in the heating of isolated rooms or small buildings which can not conveniently or safely be heated by other methods. These heaters afford the most ideal way for heating a building or residence throughout the winter. Where the cost of power makes their continuous use prohibitive, they may be economically applied for heating during the chilly days of fall and spring when only a small amount of heat is required, without the moisture produced by a gas fire or the soot and dirt of a coal fire.

Special Features-Heating element is fully protected from electrical and mechanical injury. It heats by circulation of air and radiation. Has substantial terminals and heavy copper connections.

Finished in black Japan with highly polished nickel trimmings, no heavy castings-lightest construction possible.

Style number includes heater complete with a three-heat snap switch, but no attachment plug. A wall receptacle of ample size should be used.

Standard Package, 1 air heater.

| $\bar{H} \overline{H g h}^{\text {h }}$ | Watis Medium | Low | Approx. Dimensions |  |  | Approx. Weight Pounds |  | Style Number |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Length | Inches | Height |  |  | 100 to 120 Volts | $\begin{aligned} & 200 \text { to } 240 \\ & \text { Volts } \end{aligned}$ |
| 1000 | 500 | 250 | $11^{2}$ | 71 \% | $13^{3}$; | 4 | 15 | 280532 | 280533 |
| 2000 | 1000 | 500 | $18^{2}$ | 7114 | 14 | 12 | 22 | 280534 | 280535 |
| 3000 | 1500 | 750 | $26^{1}$ | 71. | 1.5 | 16 | 27 | 280536 | 280537 |

Order by Style Number and Specify Exact Voltage

## MANTEL OR FLUSH-TYPE LUMINOUS RADIATORS



Style Nos. 218049 and 218050


Style Nos. 218047 And 218048


Styee No. 218042


Style No. 218119


Style Nos. 218051 and 218052


Style No. 218046

Style number includes radiator frame with singleheat flush push-button switch (except on style number 218119), but without heating units or portable cord. In some cases, the switch is mounted directly
in the radiator front. Order luminous heating units as a separate item, specifying style number and quantity desired. The frames are furnished in polished brass, oxidized copper, and antique brass.

Standard Package, 1 radiator.

Mantel-Type Frames

| s in Inches |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Volts |  | Radiator | Wall Opening Required | Tiles | Units | Style No. |
| 100-125 |  | $24 \times 26$ |  |  | 3 | 218042 |
| 100-125 |  | 24x30 | 21x28x5 | 16 | 3 | 218046 |
| 100-125 |  | $30 \times 30$ | 26x28x5 | 17 | 4 | 218047 |
| 100-125 |  | 24x30 | 23x28x5 | 16 | 3 | 218048 |
| 100-125 |  | 30x30 | 28x28x5 | 17 | 4 | 218049 |
| 100-125 |  | 24x30 | 23x28x5 | 16 | 3 | 218050 |
| $\left.\begin{array}{l}100-125 \\ 200-250\end{array}\right\}$ |  | 30x30 | 28x28x5 | 17 | 4 | 218051 |
| $\left.\begin{array}{l}100-125 \\ 200-250\end{array}\right\}$ |  | 24x30 | 23x28x5 | 16 | 3 | 218052 |
|  |  |  | athroom-' | es |  |  |
| $\left.\begin{array}{l} 100-125 \\ 200-250 \end{array}\right\}$ | Polished Nickel | $151 / 2 \times 18$ | 12×16x4 | . | 2 | 218119 |

## Luminous Units

Standard Package, 3 luminous units of one style number.

| Watts | Approximate Shipping Weight, Pounds | 100-110 Volts | 111-125 Volts | 200-225 Volts | 226-250 Volts |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 250 | 4 | 102746 | 102747 | 222108 | 222109 |
| 500 | 4 | 222110 | 222111 | 222112 | 222113 |
| Order by Style Number and Specify Exad Voltage |  |  |  |  |  |

## TABLE STOVES



The Table Stove is not merely a toaster but a complete and practical stove that will cook anything that can be cooked in the ordinary frying pan or on a turnover toaster. This wide range of usefulness makes it the most popular electric cooking device on the market. The frame and legs are heavily nickel plated and highly polished.

The griddle is made of heavy gauge sheet aluminum and is equipped with a coiled wire handle on each end.

The wire toasting screen is finished in dull nickel.

The flexible cord is permanently connected to heavy brass terminals inside the stove.

The tray is beautifully finished in nickel.
Style number includes table-stove, toasting rack, aluminum griddle and frying plate, tray and flexible cord with through switch and separable attachment plug.

Note-Through switch omitted on 32-volt devices, equipped with 25 -ampere polarized wall plug.

Dimensions, 9 inches by $51 / 4$ inches by $35 /$ inches high.
Standard Packago, 4 table-stoves of one style number.

|  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Volts | Watts | Each | Approx. Ship. Wr., Lbs. | Standard Package |
| $100-120$ | 500 | 7 | 25 | Style No. |
| $200-240$ | 500 | 7 | 25 | 196158 |
| 32 | 500 | 7 | 25 | 214903 |
|  |  |  |  |  |

DISC STOVES


Applications-Useful for a great variety of purposes in the home and laboratory. The housekeeper uses it for light cooking of all kinds. for making tea, heating water, etc. The dentist finds it convenient for gold annealing, packing plates and making bridges. It provides the ideal form of heat for the chemical laboratory.

Features-Heater supported on a metal stand.

Cord permanently attached with push-button through switch for heat control on single heat disc stove. The three-heat disc stove is controlled by a three-heat indicating snap switch.

Style number includes stove complete with flexible cord and separable attachment plug; also indicating push switch with three-heat stoves.

Standard Package, 4 assorted stoves.

| Heats | Finish | Watts | Appro | Wt., Lbs. Standard Package | Volts | Style No. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | Nicke! | 600 | $41 / 2$ | 24 | 100-120 | 189204 |
| 3 | Nickel | 150-300-600 | 5 | 28 | 100-120 | 189198 |
| 1 | Nickel | 600 | 41 \% | 24 | 200-240 | 270701 |

## Order by Style Number and Specify Exact Voltage

## WAFFLE IRONS



The Westinghouse Waffle Iron is an unusual addition to our line of Electric Ware. It will make an attractive appointment for the dining room and an especially useful gift.

The construction is strong, assuring long and satisfactory service. The griddles are cast aluminum and permit the baking of three crisp delicious waffles at one time. No grease is required on the griddles. A handsome tray makes the apparatus complete.

A special feature is the handle which raises and lowers the top griddle and also permits easy carrying. The cord is permanently attached.

A beautifully illustrated recipe book showing how to make three dozen delicious dishes is packed with each waffle iron.

The style number includes waffle iron, tray, flexible cord and through switch.

## Standard Package, 1 waffle iron.

|  |  | Net | Boxed | Style No. |
| :---: | :---: | :---: | :---: | :---: |
| Volts | Watts | Net | Boxed | 284284 |
| 100-110 | 600 600 | 8 | 1013 | 284186 |
| 200-220 | 600 | 8 | 1013 | $\mathbf{2 8 4 1 8 7}$ |
| 221-240 | 600 | 8 | 10/2 | 284187 |



Order by Style Number and Specify Exact Voltage

## HOT PLATES



These hot plates are small electric stoves for hotel, restaurant, cafe and domestic service. No special flat-bottomed utensils needed. The radiant heaters with all the heat at the top are very efficient with ordinary cooking vessels. Noncorrosive material used for the heating elements; water or food spilled over the heater will not damage it. Deflector plates below the heaters prevent scorching the table.
The type 21 has a ten-inch heater mounted in black japanned cast steel frame and controlled by

| Volts <br> $\left.\begin{array}{l}110-120 \\ 200-240\end{array}\right\}$ | Type | Heaters | Heats |
| :---: | :---: | :---: | :---: |
| $\left.\begin{array}{l}100-120 \\ 200-240\end{array}\right\}$ | 21 | One 10-inch | 3 |
| $\left.\begin{array}{l}100-110 \\ 111-120 \\ 210-230 \\ 231-250\end{array}\right\}$ | 31 | One 8-inch | 3 |
|  | 32 | One 8-inch | 1 |

## COFFEE URN HEATER

The coffee urn heater is designed for hotel, restaurant and cafeteria use or wherever large coffee urns are employed. These heaters are made in two sizes, eight and ten-inch. The eight-inch is designed for use with 5 and 6 -gallon coffee urns, while the large or ten-inch is applicable to the 10 -galion coffee urns. Both sizes are equipped with three-heat indicating snap switches and are mounted on a black japanned steel adjustable base which is used in lowering or raising the heater. The heater can be raised from its original height of $71 / 2$ inches to 12 inches.

Style number includes heaters complete with three-heat switch.

Standard Package, 1 coffee urn heater.

| Heaters | Heats | Watts |
| :---: | :---: | :---: |
| 10-inch | 3 | 3000 |
| $10-$ inch | 3 | 3000 |
| 8 -inch | 3 | 2000 |
| 8 -inch | 3 |  |

Order by Style Number and Specify Exact Voltage

## STRAP-ON HEATERS




Single Space Heated with Bands


Working Diagram of One Good Type of Insulation

The strap-on heater is primarily a space heater application adapted to the heating of tanks where the temperature required does not exceed 300 degrees Fahrenheit. Although any metal tank can be heated by this method, the principal demand will undoubtedly be found in homes and small shops for hot water heating equipment. The construction is very simple, two or more space heaters being fastened against the lower half of the tank by means of three steel bands with clamps. The bands are adjustable and very simple in construction. Their purpose is to hold the heaters firmly against the surface of the tank and prevent loss of heat.

All wire connections are made with asbestos covered wire. Over this should be placed a heavy heat insulation which is also held on with metal bands.

The principal features which recommend this method of hot water heating are: simplicity of construction, ease of application, ease of removal for repair or installation in other locations. Large surface heated at one time raises temperature of water quickly, but without the intense heat at point of application which is so apt to cause a lime deposit in hard water.

The automatic temperature control conṣisting of thermostat and motor operated switch is an excellent addition to this equipment. The thermostat is inserted through the heat insulation and has been found very efficient.

Style number includes the strap-on heater complete with necessary wiring and three steel bands for securing the heaters to boiler.

| Volts | Wattage | Number and Length | $\begin{aligned} & \text { Appro: } \\ & \text { Net } \end{aligned}$ | sight, Las. Shipping | Style No. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 100 | 1000 | 2-24 in. | 3 | 5 | 310774 |
| 120 100 | 2000 | $4-24 \mathrm{in}$. | 6 | 8 | 310729 |
| $\left.\begin{array}{l}120 \\ 100 \\ 120\end{array}\right\}$ | 3000 | 6-24in. | $81 / 2$ | 11 | 310730 |

NOTE: The heat insulating material is essential to the efficient operation of the strap on heaters. Although Westinghouse does not handle this material, a careful study of the subject has been made. A number of the leading manufacturers of insulating material have sent us their recommendations and samples, and all of these have been thoroughly tested.
The names of these manufacturers together with the latest information, including specifications, prices and terms will be sent immediately upon application.

## BAYONET IMMERSION HEATERS

Circulation water heaters or immersion heaters are used with an insulated storage tank to supply hot water for household use; in coffee urns; and for all applications where heating may be accomplished directly or indirectly by heating of a liquid the temperature of which should not exceed 250 degrees Fahr.; or a liquid pressure of 150 pounds per square inch.


Type "C"- 400-600 Watt, equipped with cord and plug Type "C'"-1000-2000 Watt. equipped with three heat snap

Type "B"-2500-3500 Watt, equipped with three heat snap
Type "B'"-4500-6000 Watt, 220 volts, equipped with three Type "B"-4500-6000 heat snap switch. equiped with knife
Type "B"-4500-6000 Watt, 110 volts, equipped witch. Type "B"-4500-6000 Watt, 250 volts, equipped with three heat snap switch.

The heaters may be removed from the casing and inserted directly in the vessel containing the liquid; completely immersing the blades.

Lagging - For most efficient operation, the tanks, heater casings, and all connection pipes should be well lagged to prevent heat loss by radiation.

Features - Simple construction makes these heaters easily removable and hence, readily cleaned. Being completely immersed in the liquid, they are extremely efficient. They are strong and durable and will withstand a reasonable amount of abuse.

Construction -The types " $B$ " and " $C$ " heaters differ only in size, number of blades and the construction of the terminals. They consist, essentially, of a flat ribbon resistor, assembled in a mica


Type C bayonet Heater


Type B Bayonet Heater
sheath and encased under pressure into a brass head. The brass head is threaded to screw into the casing. The casing consists of a piece of standard iron pipe with proper fittings to attach to the water system.


## BAYONET IMMERSION HEATERS-Continued

## RATINGS



| Max | Med. | Low | Approx. Shipping Wt., Lbs. | Style No. $100-120 \mathrm{~V}$. | $\underset{\substack{\text { Style No. } \\ 200-220 V}}{ }$ | Style No. $240-260 \mathrm{~V}$. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | TYPE B |  |  |  |  |  |
| Without Switch or Casing |  |  |  |  |  |  |
| 2500 | 1250 | 625 | 28 | 280952 | 280953 |  |
| 3500 | 1750 | . 875 | 30 | 280954 | 280955 | 285361 |
| 4500 6000 | 2250 3000 | 1125 1500 | .. | -280956 | $\begin{array}{r}280957 \\ \hline 280959\end{array}$ | 285362 $\mathbf{2 8 5 8 6 3}$ |
|  |  |  |  |  |  |  |
| 282303 Casing for all 2500W heaters |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
| 282305 Casing for all 4500 W heaters |  |  |  |  |  |  |
| ${ }_{160452}$ Switch for all 2500 W. |  |  |  |  |  |  |
| 159908 Knife switch for 110 V 4500 W and 110 V 6000 W heaters |  |  |  |  |  |  |
| 241261 Cord for all 2500 W 220 V 3500 W 220 V 4500 W 220 V 6000 W heaters |  |  |  |  |  |  |

Order by Style Number and Specify Exact Voltage

# AUTOMATIC TEMPERATURE CONTROL 



Automatic Temperature Control Applied to Water Heater on Boiler

The automatic temperature control is primarily designed and intended for regulating the flow of electricity into an electric water heater so as to maintain the water at a predetermined temperature. This completes our water heating system very effectively. It brings conservation of current to what is already conceded to be the most efficient method of heating water by electricity. It combines with this economy a perfect regulation of the temperature to suit the purposes for which the water is to be used. Whereas the most common application of the control is in connection with the bayonet type and strap on water heaters in domestic uses, it can also be used to control temperatures of any equipment where the thermostat can be placed in contact and its application comes within the capacity of the motor operated switch which is as follows:

30 amperes a-c. or d-c. at 110 volts.
20 amperes a-c. at 220 volts.
15 amperes d-c. at 220 volts.
The automatic temperature control equipment consists of a motor operated switch and thermo-
static regulator, mounted in separate cases. The thermostat consists of a coil of bimetalic strip which when expanded or contracted by a change in temperature actuates a contractor tongue adapted to move between two stationary contacts. These stationary contacts are magnetized so as to make a firm contact with the tongue when it is brought in touch by the action of the coil. A hand which is movable over a graduated dial serves to adjust the temperature at which the thermostat operates. The bimetalic strip and its supporting parts are mounted in a cast case with a cover held on by a small screw. The bottom of the case is left open so that when it is mounted against the boiler the bimetal will be freely exposed to the boiler temperature. The thermostat must be mounted in contact with the boiler, and if the boiler is heatinsulated with boiler cover, as it should be, a hole must be cut through the covering for the thermostat.

The switch consists of a standard heavy capacity snap switch with a small motor geared to it for operating. This switch breaks only one side of

## AUTOMATIC TEMPERATURE CONTROL-Continued

the circuit, but has contacts so arranged that the small motor is fed through the switch, and current cut off from the motor after each operation by these contacts. This arrangement is such as to


Showing Thermostat and Switch Control.
get successive "On and Off" operation by contacts alternately between a lead to the motor and one or the other of two control wires of the thermostat. This contact is made by the movements of the thermiostat contactor tongue under the influence of the heat sensitive bimetalic strip.


The Temperature Control with Cover Remoned
It will be seen that one of the outstanding features of this instrument is simplicity, first in construction, second, in installation, third in operation. It is unfailing in performance and considering its purpose is extremely accurate. The lag factor is . very small when properly installed.

## AUTOMATIC TEMPERATURE CONTROL

(Consisting of Thermostat and Motor Operated Switch)

| Volts | Maximum Capacity | Approx. Shipping Weight, Lbs. | Style <br> No. |
| :---: | :---: | :---: | :---: |
| 110 | 30 Amps. a-r. or d-c. | 12 | 311726 |
| 220 | 20 Amps. a-c., 15 Amps. d-c. | c. 12 | 315357 |

Capacity 30 Amps. a-r. or d-c.


Order by Style Number

## WATER HEATING

The capacity of heaters for any application is determined by (1) weight of water, (2) rate of heating, (3) radiation and other losses.
Absorption of Heat by Water-The specific heat of water is 1.00 . One B. T. U. or .293 Watthours will heat 1 lb . of water 1 degree Fahrenheit, hence 1 B. T. U. $=.293$ Watthours.
Rate of Heating-The input for heating of water only must be sufficient to deliver the total quantity of heat required in the time desired. This equals the total watthours required divided by the number of fraction of hours allowable for doing the heating.
 exterior surface.)

The maximum input of the heater must, therefore, be sufficient to heat up the water in the time required and supply the radiation losses.

General information is often required as to the temperatures of water for various purposes. The following data pertaining to this must necessarily vary somewhat with different individuals, but will serve as a guide in determining the amount of heat to allow for heating the water for such purposes.

|  | Temperature Degrees F . |
| :---: | :---: |
| Bath. | 95 |
| Hands, average | 104 |
| Hands, maximum | 113 |
| Pace. | 99 |
| Luke Warm | 86 |
| Temperature of water in boiler. | 160 |

A temperature drop of 5 or 10 degrees may be obtained in a relatively short length of pipe. In order to reduce the loss to a minimum, hot water pipes should be lagged to retain the heat. This makes it unnecessary to drain off a large quantity of water before water of sufficient warmth reaches the user. To the amount of hot water at boiler temperature used, there will be added at least an equal amount of cold water. Consequently, in determining the quantity of water required for a given purpose, it must be borne in mind that the quantity of water actually heated may be considerably less than the total amount required for use, since it is heated initially to a much higher temperature than that actually required in order to get a great quantity of heat stored in a relatively small space.

For the determination of the amount of power required for heating a given quantity of water, the following information is required:

1. Capacity of tank or pounds of water to be heated.
2. Time required for heating water from the temperature of water entering tank to maximum temperature of water
desired.
3. Temperature of water entering tank.
4. Temperature of water leaving tank
5. If tank is insulated, what is the thickness and kind of insulation?
6. Power service available.

## Power (Watts) Required For Heating Water in Tanks

The power requirements as listed below are based upon the following assumptions:

| Initial Te | ture of Wat | $60^{\circ}$ |  |
| :---: | :---: | :---: | :---: |
| Final Tem | ture of Wate | $160^{\circ}$ |  |
| Time for | ing. | $21 / 2$ |  |
| Insulated |  | 2 In | Insulation |
| Uninsulat | nk | Roug | on surface |
|  |  |  | Watts |
| Boiler | Boiler | Watts Required | Required |
| Capacity | Capacity | With Insulated | Uninsulated |
| Gallons | Lbs. Water | Tank | Tank |
| 18 | 150 | 2070 | 2940 |
| 21 | 175 | 2420 | 3430 |
| 24 | 200 | - 2760 | 3920 |
| 27 | 225 | 3100 | 4400 |
| 30 | 250 | 3450 | 4900 |
| 35 | 292 | 4030 | 5730 |
| 40 | 334 | 4600 | 6550 |
| 48 | 400 | 5500 | 7850 |
| 63 | 525 | 7250 | 10300 |
| 82 | 685 | 9450 | 13400 |
| 100 | 833 | 11500 | 16300 |
| 120 | 1000 | 13800 | 19600 |
| 144 | 1200 | 16600 | 23600 |
| 168 | 1400 | 19400 | 27500 |
| 192 | 1600 | 22100 | 31400 |

The following table suggests the size of heaters that is required for various sizes of boilers, when uninsulated and when completely insulated, including the piping; assuming that ten gallons of water are used per day, and that the heater is on the circuit continually. The water is assumed to enter the boiler at $60^{\circ}$ Fahrenheit and to be drawn off at $160^{\circ}$ Fahrenheit. The size of heater for any other rate of consumption can be determined by allowing 10 watts additional for each additional gallon used per day. It should be understood that these figures will have to be increased when comparatively large quantities of water are drawn off at short intervals. The next larger standard heater should be used in each case.

| Capacity of Boiler, Gallons | Uninsulated Galvanized Boiler and Piping | Boiler Insulated with $2^{\circ}$ Covering and Piping with $1^{\circ}$ Cover |
| :---: | :---: | :---: |
| 12 | - 550 | 220 |
| 18 | 600 | 240 |
| 21 | 650 | 260 |
| 24 | 700 | 280 |
| 27 | 775 | 3 co |
| 30 | 850 | 320 |
| 35 | 900 | 340 |
| 40 63 | 950 1450 | 360 500 |



## "I'm Warm-Are You?"

For those unexpectedly chilly and damp mornings and evenings-for the cool weather of fall and spring, when it's too early for furnace fires - for any time and any place where quick warmth means comfort and health-insurance, you'll find a Cozy-Glow just the thing.

Attach it as you would an electric lamp or iron, turn on the current and in less time than it takes to tell it, the Cozy-Glow will send a beam of heat right to the spot.

Light in weight-easily carried-focusing the heat where wanted, the Cozy-Glow is a source of ready comfort all the year round.

## WESTINGHOUSE WINDOW DISPLAY SERVICE



A Reproduction of One of the Displays Which is Typical of the Window Displays Which are Being

# WESTINGHOUSE WINDOW DISPLAY SERVICE 

For Electrical Retail Stores

Importance of Window Displays-The windows of a retail store are silent but effective salesmen working three hundred and sixt y-five days a year, twent yfour hours a day. Aggressive merchandisers place a large value on their windows, some department stores spending many thousands of dollars annually on window displays. The demands on the time of the person responsible for dressing the windows of an electrical retail store are frequently so great that he does not have sufficient time to devote to it.

Westinghouse Service-Appreciating these facts, the Westinghouse Company has developed a Monthly Display Service for the electrical retail store, which completely solves the problem. A typical monthly display is illustrated on the opposite page. The display advertises the store and its service to the community. The name of the manufacturer is mentioned on only two or three of the ten pieces of literature sent each month.

What the Service Consists of-A wooden frame (1), frame posters (3), window streamer (1), store cards (2), window posters (2), appliance cards (2), and instruction sheet (1).

The Frame is of solid oak, handsomely finished, three panels, 47 inches high, 48 inches wide (with wings extended). It has a removable backing of weatherproof blackboard material, which permits the dealer to write his own message thereon if he so desires.

The name of the dealer is placed on top of the center panel in gilt letters, making it distinctively his own.

Frame Posters are lithographed in six or more colors on heavy paper for insertion in the three panels of the frame. They feature some domestic electrical application, tieing in whenever possible, with the popular advertising in the national magazines.

The Window Streamer, $9 \times 43$ inches, is for attaching to the back of the window, or to the glass. It gives the keynote of the display, featuring some timely electrical merchandising idea.

Store Cards for use either inside the store or in the window conveying some appropriate message regarding the use of electricity or an electrical device.

Window Posters are small cards of varied sizes for pasting on the window. They provide a means of changing the display from time to time as it is not always advisable to put all of the material in the window at one time.

Appliance Cards featuring some specific Westinghouse appliances, using the same high grade color scheme and art style as employed on the other portions of the display.
Instruction Sheet-Enclosed with each monthly shipment is an instruction sheet showing by photographic illustrations four different methods for attractively arranging the display. Merchandising helps and hints of various kinds are also given from time to time.

Cost-A considerable portion of the expense of this service is being borne by the Company, and it is offered to the electrical retail merchant at only a portion of what it actually costs to produce it.


[^49] $\$ 4.00$ per month for ten months.

## Have You Subscribed?

## AUTOMATIC ELECTRIC COOKING



Everyone in the electrical industry should, by this time, be familiar with the general arguments in favor of electric cooking. The cleanliness as well as safety of the electric range is firmly established. The ability of the electric range to save in food over and above older methods of cooking is a fact just as true, although not so firmly established. The positive results obtainable from the electric range day after day are appreciated by all who are familiar with electric cooking.
These are fundamental qualities which you expect from every good electric range. Westinghouse ranges possess them to an unsurpassed degree, adding to them automatic operation.

The automatic mechanism of a Westinghouse range is easy to understand, simple to operate, sure of accomplishment and positive in results.

The use of the automatic feature enables the housewife to be absent from the kitchen for as long as twelve hours before the cooking operation is to start and to remain absent until the food is completely cooked and ready to serve, with the assurance that the food will be properly cooked and yet not burned.
The clock starts the cooking at any desired time. When the desired temperature is reached, the current is lurned of by a thermostat. The oven is thoroughly heat-insulated and operates on the heat storage principle.
The Westinghouse automatic range is indeed a Silent Automatic Servant.

The following pages, which describe the various types of ranges in detail, emphasize the distinctive features of Westinghouse electric ranges and their operation.

## TYPE 3-19B RANGES



The type 3-19B Ranges are full size family cooking ranges for domestic use, and have reached their high perfection in convenience and economy through many years of experience. In addition to the cleanliness, safety, saving in food, and general desirability of cooking with electricity, they have the further advantage of saving a great deal of care trouble and expense by the aid of the Westinghouse exclusive economical features of full automatic control by attached clock and thermostats.

## Distinctive Features

Westinghouse Ranges are approved by the National Board of Fire Underwriters and by the Good Housekeepirg Institute.
Meals are cooked automatically-without personal supervision. Clock turns current on, and thermostat turns the current off. Economical in oper-ation-automatic control saves current.

Ovens properly ventilated-no disagreeable odors. All parts accessible for cleaning and repairs.
Ovens can be kept clean and sanitary, as all equipment can be easily removed.
Ovens are of high-grade porcelain enamel finish.
All oven burners removable.
Ovens heat-insulated with highest grade of mineral wool.

Tight-fitting oven doors with compression latches.
Positive sure-acting thermostats and thermometers.

Three-heat snap switches for all burners.
All switches are oxidized. The dials have white enamel letters to show switch position, and heater platform is lettered in white to show burner controlled.

No dirt, soot, nor fumes.
Saving in weights of food cooked.
Superior flavor of electrically cooked food.

## TYPE 3-19B RANGES-Continued

## OPERATION

The ovens utilize the heat storage principle. Current brings the oven up to the desired temperature, after which the cooking is carried on by stored heat, no further current being required. The good results obtained in the modern type of gas ranges can be surpassed by the electric range, owing to the improved internal ventilating of the ovens and the efficient application of heat. Meats, breads, cakes, pies, etc., can be evenly browned to any degree, top, bottom and sides. Surplus moisture is carried off, condensed and deposited in drip cups provided for the purpose, but no heat is allowed to escape.
The stove top burners are not provided with automatic control, but each is equipped with a threeheat switch, a turn of which brings the burners to a red heat almost instantly. Cooking can be done on these burners with the same ease and rapidity as with any other fuel, without the many disagreeable features.

For broiling steaks, chops, etc., only the top burner of the large oven is used. The broiler pan rests on racks, directly beneath the burner, and owing to the fact that the heat can be regulated to three
different degrees, the searing can be controlled perfectly. Meats broiled electrically are free from taint of fuels, and have an attractive flavor, the radiant peat searing the surface and retaining the juices.
Boiling can be more economically accomplished in the small oven or boiler with the aid of the heat storage principle, than on the stove top. In boiling slow-cooking vegetables use very little or no water. Use the Clover-Leaf Set and Cooker Pot in boiling.

Attachment Plug-A receptacle is provided on the circuit-breaker box of the automatic ranges for attaching a percolator, iron or other appliance. Any appliance connected to this receptacle can also be operated by the clock at any given time, either in conjunction with the ovens or separately.
Current Consumption-Monthly current consumption varies with the requirements of different families. A careful average for many families of four to six persons each, places the current used as 25 kilowatt-hours per person per month, which includes ordinary lights.

## CONSTRUCTION OF BURNERS

All burners are of the radiant type.
The heating wires are laid in deep grooves of a molded porcelain brick that will not check nor


## Small Oven Burner

crack under extreme heat, and is impervious to $\cdot$ water, acids and alkalis.

By a special construction of the grooves the coils are prevented from creeping up when heated and coming in contact with the cooking vessels. They are perforated in many points with small openings. which readily allow any liquid which may be

- spilled on the burner to pass through. Any food that does not pass through the openings will be rapidly. burned off leaving the burner clean and white.

These burners respond very quickly to applied current, and heat directly any vessels placed upon them regardless of contact. In case of a burnout


Larges Oven Burner
they are so simple in construction that any user may replace the burned out coil with a new one in a few minutes with a pair of pliers and a screwdriver.

## TYPE 3-19B RANGES-Continued

## GENERAL CONSTRUCTION

All parts of the range are of metal. The legs, door frames, etc., are castings; other parts are selected sheet steel. The range is sturdy and well constructed throughout; parts are practically unbreakable and can not work loose. Every part is quickly accessible for thorough cleaning and repairs.

Ovens are high-grade porcelain enamel with dark blue finish which increases the efficiency and protects the oven from rusting. They are heavily insulated with the finest grade of mineral wool to reduce to a minimum the loss of heat. A heat shield especially designed, produces an even temperature. All joints are double seamed, and steam tight. Glides fit over studs inside the ovens and are easily removable. Receptacles for the burner contacts are located at the rear of the oven; they are steam tight and need not be removed for cleaning.

Everything can be removed from the oven instantly for cleaning purposes.
Switches-All burners are equipped with threeheat switches with gun metal dials, having indications marked with white enamel lettering which makes them easy to read at a considerable distance
from the range. The heater platform is lettered to show which burner each particular switch controls.

The circuit-breaker on the automatic range has carbon arcing tips, which allow the metal part of the switch to open before contact is broken on the carbon points. This prevents the metal contact from corroding and pitting due to arcing, and results in good clean contacts at all times, insuring uniform delivery of current. The circuit-breaker is made in strict accordance with the Underwriters' requirements, is easily accessible, and can be readily taken apart for inspection or repairs.

Accessibility of Connections-The panel at the rear of the stove is easily removed, uncovering all receptacles, contacts, wires and connections. The back of the circuit-breaker box is removed in the same manner, making accessible all working parts of the circuit-breaker, clock, switch, and every wire terminating in this box.

Stove Top-By removing two small screws the top can be lifted up and back for repair or inspection, disclosing every contact and connection to the burner and switches.

## FINISH

These ranges with their clear cut and well balanced lines present an exceedingly attractive appearance and a harmony of color, which is thoroughly appreciated by the discriminating buyer.

All sheet metal used on the outside of the range is of the best grade obtainable, and has a very high.
grade black baked japan finish. The thermometer plates, clock, snap switches, shelf trimming, and corner supports, are nickel-plated and polished. The side and back splashers, crumb tray, and door panels, are of white porcelain enamel, which can be easily . cleaned.

## COMBINATION GAS AND ELECTRIC RANGES

The type $3-19 \mathrm{~B}$ and $2-19 \mathrm{~B}$ can be furnished with combination gas and electric equipment. These are exactly the same as the all electric, with the exception of the stove top burners, which in the combination ranges are replaced by four gas burners. This makes possible the use of gas burners on the stove top, and electricity for the ovens.

One gas burner ís extra large, known as the giant burner, in the center of which is a separate and distinct burner of very small capacity used for simmering. Each burner on the range is controlled by an individual lever valve.

When ordering, specify whether natural or artificial gas is used.

## INSTRUCTIONS

A complete and comprehensive instruction book is furnished with each range. To secure all the benefits of electric equipment, and to make cooking thoroughly satisfactory, we urge that the few
simple directions given in this book be followed. Complete wiring diagram is on the back of every range. Instruction card, embodying a few "don'ts" is also furnished with each range.

## GUARANTEE

Each range is fully guaranteed against mechanical or electrical defects for a period of one year from date of purchase by the user. Should any part prove defective within one year, it will be replaced or re-
paired free of charge. In all cases, apparatus requiring repairs should be referred to our local service representatives, and where in line with our guarantee, the service rendered will be free of charge.

## TYPE 3-19B AUTOMATIC ELECTRIC RANGE



Total Maximum Input-8000 watts. Average Maximum Demand- 4000 watts.
Heat Control-Three-heat indicating snap switch for each burner.
Automatic Features-The clock automatically starts the cooking in ovens-the heat indicator automatically turns off the current.

Dimensions of Range- $43 \times 25$ inches- 59 inches total height.
Height of Cooking Surface-31 inches.
Size of Ovens-Large, $181 / 2 \times 131 / 2$ inches-16 inches deep; small, $103 / 8 \times 131 / 2$ inches- $111 / 2$ inches deep.

| Volts | Circuit | Wiring | Approx. Shipping Weight. Pounds | Finish | $\begin{aligned} & \text { Left-Hand } \\ & \text { Ovens } \end{aligned}$ | $\begin{aligned} & \text { Right-Hand } \\ & \text { Ovens } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & 110-220 \\ & 200-240 \end{aligned}$ | a-c. or d-c. a-c. or d-c. | $\begin{aligned} & 3 \\ & 2 \end{aligned}$ | ${ }_{440}^{440}$ | Black Black | 327678 | $\begin{aligned} & 327680 \\ & \mathbf{3 2 7 6 8 1} \end{aligned}$ |
| 110-220 | a-c. or d-c. | 3 | 440 | $\left\{\begin{array}{l} \text { White } \\ \text { Enamel } \end{array}\right.$ | 327501 | 327503 |
| 200-240 | a-c. or d-c. | 2 | 440 | $\left\{\begin{array}{l}\text { White } \\ \text { Enamel }\end{array}\right.$ | 327502 | 327504 |

## TYPE 3-19B AUTOMATIC COMBINATION RANGE

Total Maximum Electrical Input-4000 watts.
Heat Control-Three-heat indicating snap switch for each electric burner.

Automatic Features-The clock automatically starts the cooking in ovens-the heat indicator automatically turns off the current-gas burners with automatic lighter.

Dimensions of Range- $43 \times 25$ inches- 59 inches total height.

Height of Cooking Surface- 31 inches.
Size of Ovens-Large, $181 / 2 \times 131 / 2$ inches- 16 inches deep; small, $103 / 8 \times 131 / 2$ inches- $111 / 2$ inches deep.


## TYPE 3-19B DOUBLE AUTOMATIC ELECTRIC RANGE



Total Maximum Input-16000 watts.
Average Maximum Demand-8000 watts.
Heat Control-Three-heat indicating snap switch for each burner.
Automatic Features-The clock automatically starts the cooking in ovens-the heat indicator automatically turns off the current.

| Volts | Circuit | Wiring |
| :---: | :---: | :---: |
| $110-220$ | a-c. or $d-c$ | 3 |
| $200-240$ | a-c. or d-c. | 2 |

## TYPE 3-19B DOUBLE AUTOMATIC COMBINATION RANGE

Total Maximum Input-8000 watts.
Heat Control-Three-heat indicating snap switch for each burner.
Automatic Features-The clock automatically starts the cooking-the heat indicator automatically turns off the current-gas burners with automatic lighter.
Dimensions of Range- $84 \times 28$ inches- 61 inches total height.
Size of Ovens-Large, $181 / 2 \times 131 / 2$ inches-16 inches deep; small, $103 / 8 \times 131 / 2$ inches- $111 / 2$ inches deep.

| Volts | Circuit | Wiring |
| :---: | :---: | :---: |
| $110-220$ | a-c. or d-c. | 3 2 |

Dimensions of Range- $84 \times 28$ inches- 61 inches total height.

Height of Cooking Surface- 31 inches.
Size of Ovens-Large, $181 / 2 \times 131 / 2$ inches- 16 inches deep; small, $103 / 8 \times 131 / 2$ inches- $111 / 2$ inches deep.

Also furnished with one gas top and one electric top.

200-240

Circuit
a-c. or d-c.

Wiring

Approx. Shipping 780
780

Style No.
327857
327858

Order by Style Number and Specify Exact Voltage

## TYPE 2-19B HALF-AUTOMATIC ELECTRIC RANGE



Total Maximum Input-7000 watts.
Average Maximum Demand- 3500 watts.
Heat Control - Three-heat indicating snap switch for each burner.
Automatic Features-The heat indicator automatically turns off the current.

Dimensions of Range- $32 \times 241 / 2$ inches- 34 inches total height.

Height of Cooking Surface- 34 inches.
$\begin{array}{cc}\text { Volts } & \text { Circuit } \\ \begin{array}{c}110-220 \\ 200-240\end{array} & \begin{array}{c}\text { a-c. or d-c. } \\ \\ \end{array} \\ & \text { High-Back Warming Shelf, White Porcelain Enamel. }\end{array}$

Size of Oven-181/2 $\times 131 / 2$ inches- 16 inches deep. There is a convenience outlet on the side of the Circuit Breaker Box, where an electric iron or other appliance can be attached.

These ranges can be furnished semi-automatic. The semi-automatic range is equipped with automatic thermostats connected to call bell which attracts operator when predetermined temperature has been reached.

## Wiring <br> 3 2

## Approx. Shipping Weight. Pounds <br> 255 255

Style No.
327948
327949
248232

## TYPE 2-19B HALF-AUTOMATIC COMBINATION RANGE

Total Maximum Input-3000 watts.
Heat Control-Three-heat indicating snap switch for each burner.
Automatic Features-The heat indicator automatically turns off the cur-rent-gas burners with automatic lighter.

Dimensions of Range- $32 \times 24 \frac{1}{2}$ inches- 34 inches total height.
Height of Cooking Surface- 34 inches.
Size of Oven-181/2 $\times 131 / 2$ inches- 16 inches deep.



Order by Style Number and Specify Exact Voltage
8-707A

# AUTOMATIC TIME SWITCH AND CLOCK FOR TYPE 2-19B RANGE 

Type 2-19B Half-Automatic Range has automatic temperature control but no automatic time control to turn on the current at a predetermined time. To provide this feature the type 2-19B Automatic Time Switch is supplied.

The outfit consists of a single-pole double-throw knife switch contained in a metal wall box, and a clock. All parts are interchangeable.

The outfit mounts on the wall directly above and to the right of the range. It occupies only $73 / 6$ by $7^{5} \frac{8}{8}$ inches and is so light that it is very easy to mount.

Application to Standard Ranges-The use of this switch involves some changes in the wiring of the range. If the switch is ordered with the range the necessary changes will be made in the range at the factory without charge. For ranges already in use diagram of proper connections will be furnished.


Automatic Time Switch and Cloce Style Number 269231

## ELECTRIC COOKING ACCESSORIES FOR TYPE 3-19B RANGE



Cooker Pot
Clover-Leaf Vessel
Great economy can be effected in electric ranges by doing all boiling in the ovens. The cloverleaf set and the cooker pot are built especially for these ranges. The vessels are of specially heavy
gauge aluminum, well made and very substantial.
Clover-Leaf Set-The clover-leaf set consists of three triangular vessels, each holding two quarts. All three vessels can be placed in the small oven of the type 3-19B range so that three vegetables can be boiled separately at the same time.
Cooker Pot-The cooker pot is a round $21 / 2$ quart vessel which fits over the clover-leaf set or can be used separately. It is useful in preparing boiled meats, stews, etc.

| Description | Style No. |
| :---: | ---: |
| Clover-Leaf Set (three vessels) | $\mathbf{2 7 8 4 0 1}$ |
| Cooker Pot | $\mathbf{2 7 8 4 0 2}$ |

## hOT PLATE

These Hot Plates are designed for apartment houses, cafeterias and restaurants. Finished in black japan.

Heat Control-The 8 -inch heater has a threeheat switch. In the 10 -inch heater three separate switches are used. These light up an area 6 inches, 8 inches. or 10 inches in diameter. Each 10 -inch heater is therefore really three plates in one.

Style number includes hot plate with switches as illustrated.


Type 22 Table Range

## Volts

110-220
200-240
Maximum
Watts
$\mathbf{3 0 0 0}$
$\mathbf{3 0 0 0}$

3000
Order by Style Number and Specify Exact Voltage

Style No. 266968

## TYPE 515 RANGE



Type 515 Elbctric Range

The 515 range was designed to meet the needs ot those who desire a small electric range. It is especially adapted for use in apartment houses, seashore homes, and kitchenettes as it takes up only a small amount of floor space. It is neat, compact and efficient.

The extremely simple and practical construction of the 515 assures easy accessibility to all parts whenever it is necessary to clean the range or make minor repairs.

The hot plates are controlled by three heat snap switches which clearly indicate the three temperatures which may be obtained.


Type 515 Electric Range with High-Back Warming Shelf (Extra)

The oven is fully equipped with oven heaters, racks, broiler and tray.

The oven door opens down forming a shelf on which the food may be rested before placing it in the oven.

Total Maximum Input-5000 watts.
Average Maximum Demand-2500 watts.
Dimensions of Range- 31 inches high - top $241 / 2 \times 161 / 2$ inches.

Height of Cooking Surface- 31 inches.
Size of Oven-12 $\times 16 \times 12$ inches deep.


| Net |  |
| :---: | :---: |
| 80 | Shipping |
| 80 | 100 |
|  | 100 |

Style No.
327884
327886
$\mathbf{2 8 3 3 6 7}$
Order by Style Number and Specify Exact Voltage

## WESTINGHOUSE ELECTRIC FANS

For years every effort has been made to better the mechanical and electrical characteristics of Westinghouse Electric Fans. So successful have these efforts been, that the name "Westinghouse" on a fan is now synonomous with mechanical excellence. The air delivery of the fans is large. They run almost noiselessly. They require little atten-tion-one oiling suffices for a season. Their efficiency is so high, and their durability so great, that their cost of operation and maintenance is small. No known means of increasing their efficiency and effectiveness has been neglected.
The mechanical details perfected, an improvement has now been made in the finish. For a long time, a dull black enamel has been standard for fans. It had much to recommend it; it would not show blemishes. It was easily cleaned; and it lent to the fan an air of dignity and efficiency. In the home, however, it did not always harmonize with the furnishings.

## The Home Fan

And so the home fan has been brought out. Instead of the familiar and funeral black, its finish is a beautiful ivory enamel. It will harmonize with the decorations of any room in the home; and such is its attractiveness that, far from appearing a mere piece of machinery, it is a good-looking addition to the furnishings.

The ivory finished fan is furnished at present only in the 10 -inch oscillating type, which is the one generally used in the home. The combination of strong selling points embodied in the fan's mechanical superiority and attractive appearance seem to justify the prediction that the home fan will prove to be the best seller in the fan line this season.
For home and commercial applications which require a larger fan, the 12 and 16 -inch fans, using the 6 pole, slow speed motor, and the deep pitch four blade propeller, are now available. These two features give not only noiseless operation, but exceptionally high comparative efficiency, as may be seen from the following table:

|  | Watts <br> Maximum <br> rpm | Air <br> input to <br> blades |
| :---: | :---: | :---: | | Delivery |
| :---: |
| Cu. ft. |
| per Min. |

The slow speed 16 -inch fan, turning over at 1050 rpm, delivers 1725 cubic feet of air per minute with 28 watts input to the blades.

These 12 and 16 -inch fans are used mostly in stores, hospitals, theatres, and office buildings, and so are furnished in dull black. Black is, perhaps, more appropriate for these applications than the ivory finish, intended primarily for fans used in the home, would be.

## Packing

All fans are packed in strong substantial boxes, and are held in place by substantial braces.

Every package contains a guarantee card and a card giving full instructions for operation and care.

Dimensions of packing cases are given in the following table:


The company agrees with the purchaser of each Westinghouse fan to make good by repair or replacement, when delivered at the factory (Newark, N. J.) or at a Westinghouse service repair shop*, transportation prepaid, any defect in material or manufacture of such a fan not caused by misuse or neglect, provided that the original factory nameplate shall be on such fan motor at the time the claim is made and that all defective parts shall be referred to the Company before any claim for repair or replacement shall be allowed. No claim will be considered for defective fans when customers tamper with them, or attempt repairs on them without written authorization from the Company. It is also required that the fan motor shall have been operated on circuits corresponding to the nameplate marking of the motor. This guarantee continues for one year from date of sale to user.

## WESTINGHOUSE WHIRLWIND 8-INCH FANS



A-C. Whirlwind Fas

This popular priced fan finds a large field of usefulness in homes and offices where low cost is of importance. It has the same pleasing outlines as the more expensive fans, its low price being due to the absence of speed control switch, and the omission of other refinements not required for durability.

Construction-Base, motor body and end brackets are of drawn steel, blades and guard of steel.

Finish-Dull black on all parts.
Speeds-One only.
Control-Separable plug to turn current on or off. Lubrication-Grease cups with spring-operated felt wicks, requiring attention only once a season.

Guard-Steel supported by pressed steel arms.
Hinge Joint-Fan can be tilted 15 degrees forward, or 90 degrees backward, for wall mounting. Adjustment clamped by a wing nut.

## WESTINGHOUSE WHIRLWIND \&-INCH FANS-Continued



Packing-Each fan is packed in a separate box. Standard package consists of ten fans. Bulk package consists of five standard packages.

Style number and price include fan complete with separable attachment plug and 6 -foot cord.
$\bullet$
Frequency
Cycles
60
50
40
$25-30$
D-C.
D-C.

| Number <br> of <br> Blades | Volts | Watts at <br> High <br> Speed |
| :---: | :---: | :---: |
| 4 | $100-120$ | 30 |
| 4 | $100-120$ | 27 |
| 4 | $110-125$ | 40 |
| 4 | $100-125$ | 31 |
| 4 | $100-125$ | 33 |
| 4 | $24-22$ | 33 |

## PRICES

220-Volt Fans $\left\{\begin{array}{l}\text { For 220-Volt a-c. fans add } \$ 1.50 \text { to retail prices given above. }\end{array}\right.$
W For 220-Volt d-c. fans add $\$ 1.50$ to retail prices given above.
Watts, speed, and air delivery may vary 10 per cent from figures given
$\dagger$ For method of measuring air delivery see page 1171 .
+Tor method of measuring air d
These fans have series motors. 1178.
$\left.\begin{array}{cc}\text { Average } & \begin{array}{c}\text { Cu. Pt. of } \\ \text { Air per } \\ \text { rpm }\end{array} \\ \text { Minute }\end{array}\right\}$

| Approx. | $\mathrm{Wr}_{\mathrm{r}} .$ |
| :---: | :---: |
| $51 / 2$ | 11 |
| 5 | 11 |
| 5 | $10)$ |
| 5 | $10\}$ |
| 5 | ${ }_{10}^{10}$ |

Style No.
280598
280729
$280698 \ddagger$
280727


## 10-INCH DESK-AND-BRACKET FANS



Construction-Base motor body and end brackets are each drawn trom sheet steel, except the frame part of the oscillator, in which a die casting forms the motor body and oscillator case. The oscillating mechanism is the same as that on the larger fans, except it is more compact. Induction motors used for 60 -cycle fans, series motors for 40 -cycle, 50 cycle, and $25-30$-cycle a-c and d-c. fans.
Finish-Standard finish is dull black or an attractive ivory tint,* smooth and lustrous-no joints, ridges, or rough spots. Fan blades are steel, lacquered a dull black. Guard is steel, finished in black to match the rest of the fan.
Speeds-Three: 1, Off: 2, High speed; 3, Medium speed; 4، Low speed.

Lubrication-Grease cups with spring-operated felt wicks, requiring attention only once as seasor.

Hinge Joint-Non-oscillating fan can be tilted 15 degrees forward or 90 degrees backward. Oscillating fan can be tilted 20 degrees forward or backward in desk position, and 20 degrees forward in bracket position, with a set screw to prevent slipping beyond this angle. Adjustment clamped by a wing nut.

Arc of Oscillation-90 degrees as shipped. Can be changed easily to 45 degrees.

Style number and price include fan complete with separable attachment plug and 8 -foot cord.
*See page 1166 ior a full description of the ivory finished fan.

## 10-INCH DESK-AND-BRACKET FANS-Continued



Non-Oscillating 10-Inch D-C. Fan

## PRICES

| FrequenCycles | $\begin{gathered} \text { No. } \\ \text { of } \\ \text { Blades } \end{gathered}$ | Volts | Watts at High Speed* | Average rpm | Cu . Pt. of Air per Minutet | Appr Net | $W_{1.0}$ loxed | Style No. | Net Retail Pricef |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Non-Oscillating Fans |  |  |  |  |  |  |  |  |  |
| 60 | 4 | 100-120 | 35 | 1450. 1250, 1000 | 550 | 7 | 16 | 241848 | 81850 |
| 50 | 4 | 100-120 | 35 | 1550, 1400, 1250 | 540 | 7 | 16 | 274734 | 1850 |
| 40 | 4 | 110-125 | 24 | 1400, 1300. 1200 | 485 | 7 | 16 |  |  |
| 25-30 | 4 | 100-125 | 29 | 1425, 1275, 1125 | 495 | 7 | 16 | 272852 | 1850 |
| D-C. | 4 | 100-125 | 35 | 1650. 1450. 1250 1650. 1450.1250 | 425 425 | 7 | 16 | 241835 |  |
| D-C. |  | 24-32 | 35 | 1650, 1450. 1250 | 425 |  | 16 | 241835 | 1850 |
| Oscillating Fans |  |  |  |  |  |  |  |  |  |
| 60 | 4 | 100-120 | 36 | 1450. 1250, 1100 | 550 | 9 | $191 / 3$ | 363329** | 2400 |
| ${ }_{50}$ | 4 | 100-120 | 36 | 1450. 1250, 1100 | 550 | 9 | $191 / 2$ | 241853 | 2300 |
| 40 | 4 | $100-120$ $110-125$ | 36 26 | 1525, 1375, 1225 | 530 475 | 8 | $191 / 2$ | 27473 ! | 2300 |
| 25-30 | 4 | 100-125 | 30 | 1400. 1250, 1100 | 485 | 8 | $181 / 3$ | 272854! | 2300 |
| D-C. | 4 | 100-125 | 36 | 1625, 1525, 1225 | 565 565 | 8 | 1812 |  |  |
| D-C. to 40 | 4 | 100-125 | 36 | 1625, 1525, 1225 | 565 565 | 8 | $181 / 3$ | 363328** | 2400 |
| D-C | 4 | 24-32 | 36 | 1625, 1525, 1225 | 565 | 8 | $181 / 2$ | 241846 | 2300 |

220-Volt Fans $\left\{\begin{array}{l}\text { Por 220-Volt a-c. fans add } \$ 1.50 \text { to retail prices given above. } \\ \text { For 220-Volt d-c. fans add } \$ 1.50 \text { to retail prices given above. }\end{array}\right.$
220-Volt and 30 -volt fans are not usually carried in stock.
*Watts, speed, and air delivery may vary 10 per cent from figures given.
**Note: Style numbers 363328 and 363329 are enameled in an old ivory finish, with nickel plated trimming.
$\dagger$ For method of measuring air delivery see page 1171.
\$These fans have series motors.
IFor terms of delivery see page 1178.

## THE HOME FAN



Ivory-finish 10-inch Oscillating Fas

The name that has been conferred upon this fan is in itself a complete description. Many things contribute to make the fan wear the title honorably.

The fan's appearance is extremely attractive, the rich ivory-colored finish and the graceful lines imparting an air of daintiness and refinement. And the fact that the color is attractive is not its sole virtue: that it will harmonize with the decorations of any room is equally important.

The new finish removes the last objection that any housewife could have to a fan-that it appeared too much like a piece of machinery.

Mechanically, the fan is a duplicate of the
standard black-finish ten-inch fan. It is furnished only in the oscillating type. Merely loosening a thumb-nut makes it possible to convert the fan from a desk to a bracket type, or back again. The arc of oscillation is 90 degrees, and a simple mechanical adjustment is all that is necessary to change it to 45 degrees.

High electrical and mechanical efficiency make the air delivery large, and the cost of operation small. The only attention required is an oiling once a scason.

The fan is attractive-no trouble to operate-effective-and economical.

| Frequency Cycles | $\begin{aligned} & \text { Number } \\ & \text { of } \\ & \text { Blades } \end{aligned}$ | Volts | Watts at High Speed* | Average rpm* | $\mathrm{Cu} . \mathrm{Ft}$. of Air per Minute $\dagger$ | $\begin{gathered} \text { Approx. } \\ \text { Net } \end{gathered}$ | Wt.. Las. Boxed | Style No. | Net <br> Retail Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & 60 \\ & \mathrm{~d}-\mathrm{c} \text { to } 40 \end{aligned}$ | 4 | $\begin{aligned} & 100-120 \\ & 100-125 \end{aligned}$ | $\begin{aligned} & 36 \\ & 36 \end{aligned}$ |  | $\begin{aligned} & 550 \\ & 565 \end{aligned}$ | $\begin{aligned} & 9 \\ & 8 \end{aligned}$ | $\begin{aligned} & 191 / 2 \\ & 181 / 2 \end{aligned}$ | $\begin{aligned} & 363329 \\ & 363328 \end{aligned}$ | $\begin{array}{r} 82400 \\ 2400 \end{array}$ |

*Watts, speed. and air delivery may vary 10 per cent from figures given.
$\dagger$ Por method of measuring air delivery see page 1171 .
FFor terms of delivery see page 1178 .
Order by Style Number

## 12-INCH AND 16-INCH DESK-AND-BRACKET FANS



12-Inch Non-Oscillating Pan

Construction-Base, motor body and end brackets are each drawn from a disc of 5-64-inch sheet steel. Induction motors used for 60 -cycle, 50 -cycle and 40 -cycle a-c. fans. Series motors for $25-c y c l e$ a-c. and for d-c. fans.
Finish-Standard finish is dull black, smooth and lustrous-no joints, ridges, or rough spots. Fan blades are finished in a dull black.
Speeds-Three-1, Off; 2 Low speed; 3, Medium speed; 4, High speed. Motors start on any speed.

Bearings-"Westinghouse bronze" bushings, cast into housings which are screwed to the motor end brackets, to assure proper alignment of the rotor.

Lubrication-Grease cups with spring-operated felt wicks, requiring attention only once a season.


Guard-Heavy steel, finished in dull black, supported by four pressed steel arms.

Swivel-and-Hinge Joint-T he non-oscillating fans can be tilted forward 15 degrees, backward 90 degrees, and rotated 240 degrees. The oscillating fans can be tilted forward or backward 20 degrees in desk position, and 20 degrees forward in bracket position, with a set screw to prevent slipping beyond this angle. Adjustment clamped by a wing nut.

Arc of Oscillation-Arranged for 90 degrees when shipped. Can be changed easily to 45 degrees.

Style number and price include fan complete with separable attachment plug and 8 foot cord.


220-Volt Fans $\left\{\begin{array}{l}\text { For 220-Volt a-c. fans add } \$ 2.00 \text { to retail prices given above. } \\ \text { For 220-Volt d }-\mathrm{c} \text {. fans add } \$ 2.50 \text { to retail prices given above. }\end{array}\right.$
30-Volt D-C. Pans-Fans for 24 to 32 Volts $\mathrm{d}-\mathrm{C}$. will be furnished at same prices as $\mathbf{1 0 0 - 1 2 5 - V o l t ~ d - c . ~ f a n s . ~}$
220-Volt and 30 -Volt fans are not usually carried in stock.
6 -blade fans supplied until stock of parts is exhausted.
*Watts, speed. and air delivery may vary 10 per cent from figures given.
$\dagger$ Por method of measuring air delivery see page 1171.
©For terms of delivery see page 1178.

## 12-INCH AND 16-INCH DESK-AND-BRACKET FANS-Continued

| Frequency Cycles | $\begin{aligned} & \text { Number } \\ & \text { of } \\ & \text { Blades } \end{aligned}$ Blades | Volts | Watts at High Speed* | $\underset{\text { rpm }}{\text { Average }}$ | $\mathrm{Cu} . \mathrm{Ft}$. of Air per Minute $\dagger$ | Appro | Nt., Les. <br> Boxed | Style No. | Net Retail Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 12-Inch Non-Oscillating Fans |  |  |  |  |  |  |  |  |  |
| 25-30 | 4 | 100-125 | 36 | 1050. 800, 500 | 870 | 131/4 | 261/4 | $315728^{\text {䉼 }}$ | 2500 |
| 25-30 | 4 | 100-125 | 30 | 1600, 1250. 850 | 850 | 13 | 26 | 162620** | 2500 |
| D-C | 4 | 100-125 | 31 | 1150. 925, 680 | 950 | 131/4 | 261/4 | 315728 | 2350 |
| D-C | 4 | 100-125 | 27 | 1600, 1300. 1000 | 850 | 13 |  | 162637 | 2350 |
| D-C | 4 | 24-32 | 31 | 1150, 925, 675 | 950 | $131 / 4$ | 261/4 | 315725 | 2350 |
| D-C | 4 | 24-32 | 27 | 1600, 1300, 1000 | 850 | 13 |  | 180175 | 2350 |
| 12-Inch Oscillating Fans |  |  |  |  |  |  |  |  |  |
| 60 | 4 | 100-120 | 48 | 1025, 900, 800 | 850 | 161/4 | $311 / 4$ | 318745 |  |
| 60 | 4 | 100-120 | 48 | 1600. 1480, 1330 | 850 | $161 / 3$ | $31 / 4$ | 164848 | 3000 |
| 50 | 4 | 100-120 | 47 | 875. 825. 790 | 730 | 163 | $311 / 4$ | 315748 | 3000 |
| 50 | 4 | 100-120 | 47 | 1390, 1300, 1220 | 740 | 1613 | 31 | 164867 | 3000 |
| 25-30 | 4 | 100-125 | 38 | 1050. 800. 500 | 870 | $141 / 4$ | 28 3 | $315739^{* *}$ | 3100 |
| 25-30 | 4 | 100-125 | 32 | 1600, 1250, 850 | 850 | 14 | $281 / 2$ | 164860** | 3150 |
| D-C. | 4 | 100-125 | 32 | 1150, 925, 675 | 950 | 141/6 | 28 | 315737 | 3000 |
| D-C. | 4 | 100-125 | 28 | 1600, 1300, 1000 | 850 | 14 | $281 / 8$ | 164854 | 3000 |
| D-C. | 4 | 24-32 | 32 | 1150. 925, 765 | 950 | 141/2 | 288 | 315736 | 3000 |
| D-C. | 4 | 24-32 | 28 | 1600, 1300, 1000 | 850 | 14 | 281/4 | 180176 | 3000 |
| 16-Inch Non-Oscillating Fans |  |  |  |  |  |  |  |  |  |
| 60 | 4 | 100-120 | 86 | 975, 800, 500 | 1600 | 191/2 | $361 / 2$ | 321336 | 2700 |
| 60 | 4 | 100-120 | 94 | 1500. 1250, 1000 | 1600 |  |  | 162631 |  |
| 50 | 4 | 100-120 | 80 | 875, 800. 625 | 1400 | 191/2 | $361 / 2$ | 321334 | 2700 |
| 50 | 4 | 100-120 | 74 | 1300. 1150, 1000 | 1400 |  | 37 | 163540 | 2700 |
| 25-30 | 4 | 100-125 | 90 | 1000, 900, 800 | 1625 | 1913 | $361 / 3$ | 321332 | 2800 |
| 25-30 | 4 | 100-125 | 70 | 1050. 850. 650 | 1725 | 151/2 | $321 / 2$ | 321330*** | 2800 |
| 25-30 | 4 | 100-125 | 70 | 1600. 1250, 950 | 1725 | 16 | 33 | 182622** | 2850 |
| D-C. | 4 | 100-125 | 63 | 1050, 850, 650 | 1725 | 151/2 | $321 / 2$ | 321328 | 2700 |
| D-C. | 4 | 100-125 | 64 | 1600. 1250, 1000 | 1725 | 16 | 33 | 162639 | 2700 |
| D-C. | 4 | 27-32 | 63 64 | 1050 $1600,1250,1000$ | 1725 1725 | $151 / 2$ | $321 / 2$ | 321327 | 2700 2700 |
| 16-Inch Oscillating Fans |  |  |  |  |  |  |  |  |  |
| 60 | 4 | 100-120 | 88 | 975, 850, 725 | 1600 | $201 / 2$ | 401/2 | 321347 | 3500 |
| 60 | 4 | 100-120 | 96 | 1500. 1325. 1050 | 1600 | 21 | 41 | 164851 | 3500 |
| 50 | 4 | 100-120 | 82 | 875. 800. 700 | 1400 | 201/2 | $401 / 2$ | 321345 | 3500 |
| 50 | 4 | 100-120 | 76 | 1300. 1250. 1150 | 1400 | 21 | 41 | 164870 | 3500 |
| 40 | 4 | 110-125 | 92 | 1000. 950. 875 | 1625 | $201 / 2$ | 401/2 | 321343 | 3800 |
| 25-30 | 4 | 100-125 | 72 | 1050. 850, 650 | 1725 | $171 / 2$ | $371 / 2$ |  | 3650 |
| 25-30 | 4 | 100-125 | 72 | 1600, 1250, 950 | 1725 | 18 | 38 | 164862** | 3650 |
| D-C. | 4 | 100-125 | 65 | 1050, 850, 650 | 1725 | 171/2 | $371 / 2$ | 321339 | 3500 |
| D-C. | 4 | 100-125 | 66 | 1600, 1250, 1000 | 1725 |  | 38 | 164856 | 3600 |
| D-C. | 4 | 27-32 | 65 | 1050, 850. 650 | 1725 | $171 / 2$ | $371 / 2$ | 321338 | 3500 |
| D-C. | 4 | 27-32 | 66 | 1600, 1250, 1000 | 1725 | 18 | 38 | 287045 | 3500 |

220-Volt Pans $\left\{\begin{array}{l}\text { For 220-Volt a-c. fans add } \$ 1.50 \text { to retail prices given above. } \\ \text { For 220-Volt d-c. fans add } \$ 1.50 \text { to retail prices given above. }\end{array}\right.$
30-Volt D-C. Fans-Fans for 24 to 32 -Volts d-c. will be furnished at same prices as $\mathbf{1 0 0 - 1 2 5 - V o l t ~ d - c . ~ f a n s . ~}$
220-Volt and 30 Volt fans are not usually carried in stock.
-blade fans supplied until stock of parts is exhausted.
*Watts, speed, and air delivery may vary 10 per cent from figures given.
$\dagger$ For method of measuring air delivery see page 1171.
For terms of delivery see page 1178.

- These fans have series motors.

Order by Style Number

## GYRATING FANS



Floor Column Type Gyrating

Westinghouse Gyrating Fans move all the air but without a strong draught. Each of the two fans produces a continuous flow of air outward, at any desired angle from the horizontal, and the direction of $t h e$ flow is continuously gyrating about the central axis. The diverging current from the fans sweeps about so that at any point the air feels fresh and cool.

All the patrons receive the benefit, not only the fortunate ones who can secure places near the fan. The gyrating fans have a wind sweep of 20 to 25 feet and can be spaced that far apart with excellent results.

Construction-The fans used on the gyrators are Westinghouse 12 -inch fans with drawn-steel frames. Special bearings are provided that absolutely prevent the escape of oil. No guards are necessary.

- Gyrating Mechanism-One of the fan motors is geared to a mechanical drive operating on a stationary central pulley. The drive is therefore positive and does not vary with the air reaction. The mechanism does not slow down, and cannot revolve at excessive speed-an exclusive feature of West-

inghouse Gyrators. Current is conducted to the moving part by two carbon brushes in contact with slip rings. There is practically no friction in the revolving part, as it is carried on a ball-bearing.

Adjustment-Breeze aí any angle desired, from horizontal to 35 degrees below horizontal, can be had, by a positive


Counter Column Type Gyrating wing-nut adjustment at the side of the gyrating body. Turning this wing-nut raises or lowers, the angle of both fans simultaneously. There is no possibility of tilting one fan more than the other and thus deranging the balance. The fans revolve about seven times a minute. Gyrating at higher speeds than this, the fans would tend to churn the air, restricting the distribution.

Ceiling Type-Ceiling type gyrating fans should be so mounted that, with the fans tilted to their limit, the lowest point of the blades is $71 / 2$ feet from the floor. Standard fans, including hanger rod, measure 55 inches from ceiling to lowest point of blades, suitable for 12 -foot ceilings. Where ceilings are higher additional length of hanger rod should be ordered. The convenient pull switch on these fans can be operated from the floor.

Finish-Standard finish of all gyrating fans is dull black for all parts.

Style number and price include fan complete with suspension details as listed on another page.

## PRICES

| Frequency Cycles | Volts | Watts* | Average rpm. | Cu. Ft. of Air per Minute $\dagger$ |  |  | Style No. | Net <br> Retail Price 1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 60 | 100-120 | 88 | 1050 | 1700 | $481 / 2$ | $1031 / 2$ | 221499 | 86500 |
| 50 | 100-120 | 74 | 925 | 1500 | 4813 | $1031 / 3$ |  |  |
| 40 $25-30$ | $110-125$ $100-125$ | 84 76 | 1075 1050 | 1750 1700 | 481 | 1031/3 | 221495 | 8800 |
| 25-30 | $100-125$ $100-125$ | 76 | 1050 1050 | 1700 1700 | $481 / 2$ | $1031 / 2$ | 221493 | 68 6500 |

220-Volt Fans $\left\{\begin{array}{l}\text { For 220-Volt a-c. fans add } \$ 3.00 \text { to retail prices given above. } \\ \text { Por 220-Volt d-c. fans add } \$ 3.00 \text { to retail prices given above. }\end{array}\right.$
Guards will be furnished, if desired, at an added cost of $\$ 2.50$ net per fan.
-Watts, speed and air delivery may vary 10 per cent from figures given.
$\dagger$ For method of measuring air delivery see page 1171 .
TFor terms of delivery see page 1178 .
Order by Style Number

## 32-INCH AND 56-INCH CEILING FANS

The 56 -inch ceiling fans are for use in large rooms, such as theatres, restaurants, large offices and stores.
The 32 -inch ceiling fans are for use in doorways, narrow hallways, and small rooms or over display counters.
Distinctive Features-Westinghouse ceiling fans move a large volume of air with very small current consumption. They operate quietly and require little attention. Their construction is simple and their appearance handsome.
Direction of Air Flow-Standard fans throw the air downward, but if desired, the blades can be arranged to draw the air upward (reverse air flow), a desirable arrangement in places where the fan might disturb papers, as in offices and banks. Fans arranged for reverse air flow are not carried in stock, but are supplied on special order without extra charge.

Finishes-The standard finish is black enamel. Special finishes can be supplied at an advance in price, and subject to approximately fifteen days additional time for delivery.
Construction-Alternating-current motors are of the induction type; direct-current motors are series-wound.
Alternating-current motors have external rotors which results in neater outlines, simpler construction and lighter weight, as compared with motors with internal rotors. The speed-control coils are placed inside the motor or in projections above or below the motor.
Ball bearings are used in the alternating-current motors. The balls are held in retainers, which keep them properly spaced, prevent noise, and hold them together in case the motor must be dismantled. The ball-race consists of two hardened steel plates between which the balls roll. The shafts of all motors are of hardened steel, and with proper care will give long service without appreciable wear.

The direct-current fans have a combination fibre and tool-steel thrust bearing immersed in oil. The
low current consumption of these fans proves the small amount of friction in this bearing.

The lubricating system of the motors deserves special mention. Oil is poured in through an oil hole at the top of the motor and runs into a reservoir around the bearings. The bearings are, there-

fore, immersed in oil. When the motor is in operation the oil is pumped upward along the shaft by means of a spiral groove on the shaft and flows back into the reservoir again. By this means a circulation of the lubricant is assured and one oiling suffices for the season.
Blades-Each fan has four blades. Twobladed fans are not recommended by Westinghouse because of their small output. The blades are of wood with mahogany finish on the 56 in . and are of rust resisting metal on the 32 in .
Style number and price include fan complete with suspension details noted on page 1171.

## PRICES

| Frequency Cycles | Volts | Watts at High Speed* | Average | $\mathrm{Cu} . \mathrm{Ft}$. of Air per | Approx. Wi., |  | Style No. | Netail |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | Net | Boxed |  |  |
| 60 | 100-115 | 150 | 225. 160 | 7500 | 52 | 100 | 115725 | 85200 |
| 50 | 100-115 | 160 | 225, 160 | 7500 | 52 | 100 | 164300 | 5500 |
| 40 | 100-115 | 170 | 195. 160 | 6500 | 52 | 100 | 115729 | 5800 |
| 25-30 | 100-115 | 155 | 225. 165 | 7500 | 52 | 100 | 115727 | 5800 |
| D-C. | 100-125 | 110 | 225, 160, 100 | 7500 | 52 | 100 | 198122 | 5200 |
| D-C. | 27-32 | 110 | 225, 160, 100 | 7500 | 52 | 100 | 293388 | 5200 |
| 32-Inch 4-Blade Ceiling |  |  |  |  |  |  |  |  |
| 60 | 100-120 | 70 | 440 | 3350 | 22 | 45 | 164948 | 4000 |

220-Volt Pans-For 220 -volt a-c. fans add $\$ 1.50$ to the retail prices given above. For 220 -volt d-c. fans add $\$ 1.50$ to the retail prices given above. 220 -volt fans are not usually carried in stock.
*Watts. speed and air delivery may vary 10 per cent from figures given.
$\dagger$ For method of measurink air delivery see page 1171.
-For terms of delivery, see page 1178 .


Cross Section-56-1nch A-C. Pan


## SUSPENSION DETAILS OF GYRATING AND CEILING FANS

Canopy, Hanger and Hook-Every ceiling fan is furnished with a ceiling canopy, ceiling hook, and insulating hanger. The canopy is always finished to match the hanger rod of the fan.

Gyrating Fans are furnished with a 38 -inch plain iron hanger pipe finished dull black, suitable for a 12-foot ceiling.

Ceiling Fans are shipped without any hanger rod. Ordinary black iron conduit is suitable for this
purpose; use $3 / 4$-inch. It can be supplied with fans at an addition of 20 cents retail per foot or fraction thereof.

If ceilings are higher than 12 feet, order extra length of hanger pipe and allow 40 cents retail per foot or fraction thereof for nickel plate or white enamel finish, and 20 cents retail per foot or fraction thereof for dull black finished hanger pipe.


## AIR DELIVERY OF ELECTRIC FANS

Air delivery provides a reliable method of comparing the effectiveness of different fans. The current consumed is of itself of little use in determining the efficiency of a fan, as a fan consuming more current may be more efficient-if it moves comparatively more air. For this reason the amount of air delivered by each fan listed is published in this catalogue. In comparing efficiencies it must be remembered that efficiency must be sacrificed to some extent to obtain distinct speed changes.

The figures for air delivery given in this catalogue include only the air passing through the fan, and are the result of tests made close to the fan. If tests are made at a distance, considerable entrained air is included, showing a much larger volume of moving air but at reduced velocity. Attention should be paid to this point in comparing the air deliveries of various fans. Westinghouse fans are tested as follows:

Desk-and-Bracket Fans - Measurements are made with a $11 / 2$-inch target type anemometer placed six inches in front of the blades and at every inch across the diameter of the column of moving air, in four quadrants. The volume of moving air in each ring one inch wide is calculated from the average of the four readings and the various volumes added together.

Gyrating Fans-Same as desk-and-bracket fans.
Ceiling Fans-Measurements are made with a 4 -inch moving vane anemometer placed two feet below the blades, and at every four to six inches across the diameter of the column of moving air, in four quadrants. Results are then summed up as in the case of desk-and-bracket fans.

Exhaust Fans-Tests are made as on the desk-and-bracket fans except with the fan blowing through a wall one foot thick, the hole in the wall being $11 / 2$ inches larger than the diameter of the blades.

## RAILWAY-COACH FANS



12-Inch Fan With Switch
Coach Fans are used on private cars, sleepers, parlor cars, diners, and day coaches, where the railroad company realizes that to make the journey comfortable is the best way of pleasing its passengers and increasing travel over its lines.

Westinghouse railway coach fans embody all the excellent features of the standard Westinghouse fans. They differ from the standard fans in the details noted below.

Voltage-Two ratings of fans are listed: one that can be connected for operation on either 30 or 60 volts, the other for use on one voltage only. The change of connection for the 30 or 60 -volt fans is simple. Fans for any special voltage can be furnished on special order.

## NON-OSCILLATING BRACKET FANS

A tooth joint with thumb-screw adjustment positively prevents the fan from tilting while the car is in motion. The fan can be readily removed from the bracket if desired.


View of Three-Speed Non-Oscillating Fan, Showing Location of Resistor and Connections to Base. Terminals are of Different Sizes to Prevent Mistakes

The three-speed fan has a small controlling resistor attached to the lower part of the motor shell, where it is not noticeable. Being heat treated, this resistor is not subject to deterioration due to exposure to the air, and will need no repairs. Two styles of fans are supplied; one without a switch and the other with a switch mounted directly on the base.

Without Switch-These fans are generally mounted on the sides or ends of the car, or in the smoking compartment and the lavatory. It is the usual practice to locate the control switch near the porter's cupboard, and for this reason the switch is not an integral part of these fans.

With Switch-These fans have a switch mounted on their base. They are used where it is desired to have the control switch at the same place as the fan.

## OSCILLATING BRACKET FANS

On the $30-60$-volt fans the switch in the base serves as a terminal board for making connections either for 30 -volt or 60 -volt operation. A threeconductor cable carries the current from the switch to the motor body.


Oscillating Bricket Fan

Adjustments-A special hinge joint permits the fan to be tilted either 10 or 20 degrees forward, the position being locked at these points by a pin operated by the wing nut and seating in drilled holes in the tilting part. The fan is thus positively prevented from tilting due to motion of the car.

## GYRATING CEILING FANS

The revolving carrier and lower casting containing the brushholders are attached to the ceiling casting by a combination joint, and a pin is provided in both ceiling casting and carrier, over which the hooked end of a rod may be placed, thus holding the fans for convenient inspection. Sufficient extra cable is supplied to allow the fans to be so lowered without disturbing the connections. This arrangement obviates the necessity of removing the ceiling casting from its permanent fastening.

## RAILWAY-COACH FANS-Continued

## RAILWAY EXHAUST FANS

Exhaust fans can be installed in either the ceiling or the sides of the car. Intake and exhaust pipes should be avoided; if such pipes are necessary, they should be short and straight.
Lubrication-The vital point in a vertical exhaust fan used in car roof is the provision for proper lubrication and this feature has been very carefully considered. After careful tests, self-lubricating bearings have been adopted, which require no oiling or other attention.


## ELECTRIC RAILWAY FANS

## Direct-Current, 500-600 Volts

Any of the foregoing types of fans are furnished for use on electric railway cars, including subway,


Vertical Exhaust Pan Requires Opening 13z/8 Inchas
surface, elevated, and interurban, where 500 to 600 volts is the prevailing voltage. They are the standard railroad coach fans, without switch, wound for 300 volts and insulated for 600 volts. They have one lead grounded to prevent shock to any person coming in contact with the fan.
In operation two fans are connected in series. In the case of gyrating fans, the two motors of each fan are put in series. As all types of fans are insulated for 600 volts each, neither fan will burn out should one fail in service, as the remaining fan will merely run at double speed until discovered and turned off.

## PRICES

| Diameter of Blades Inches | Volts ${ }^{\text {f }}$ | Watts at High Speed* |  | Approximate Speed rpm.* | Cu. Pt. of Air per Minute $\dagger$ | $\begin{aligned} & \text { Appric } \\ & \mathbf{W} \text { BIG } \\ & \text { Net } \end{aligned}$ | mate <br> Lbs. <br> Boxed | Style No. | Retail Price 1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Stationary Bracket Fans |  |  |  |  |  |  |  |  |  |
| Without Switch |  |  |  |  |  |  |  |  |  |
| 9 | 30 or 60 | 25-45 |  | (1) 1600 | 800 | 13 | 25 | 186025 | 82560 |
| 12 | 30 or 60 | 25-45 |  | (1) 1600 | 850 | 13 | 25 | 186026 | 2760 |
| 9 | 30 | 26 | (3) | 1600. 1300. 1000 | 800 | 13 | 25 |  | 2850 |
| 12 | 30 | 26 | (3) | 1600. 1300. 1000 | 850 | 13. | 25 | 188028 | 2850 |
| 12 | 550 | 32 |  | (1) 1600 | 850 | 18 | 30 | $238579 \ddagger$ |  |
| With Switch |  |  |  |  |  |  |  |  |  |
| 9 | 30 or 60 | 25-45 |  | (1) 1600 | 800 | $131 / 2$ | $251 / 3$ | 186029 | 2725 |
| 12 | 30 or 60 | 25-45 |  | (1) 1600 | 850 | 1313 | 25 | 186030 | 2925 |
| 12 | 30 30 | 26 | (3) | $1600,1300.1000$ $1600,1300,1000$ | 800 850 | 13 13/3 | 25 | 186031 | 3050 3050 |
| Oscillating Bracket Fans |  |  |  |  |  |  |  |  |  |
| 12 | $30{ }_{30} \mathbf{o r}$ | $\begin{gathered} 30-45 \\ 30 \end{gathered}$ | (3) | $\begin{aligned} & \text { (1) } 1600 \\ & 1600,1300,1000 \end{aligned}$ | $\begin{aligned} & 850 \\ & 850 \end{aligned}$ | $\begin{aligned} & 15 \\ & 15 \end{aligned}$ | $\begin{aligned} & 29 \\ & 29 \end{aligned}$ | $\begin{array}{r} 238209 \\ 238211 \end{array}$ | 3150 3200 |
| Gyrating Ceiling Fans |  |  |  |  |  |  |  |  |  |
| 12 | 30 or 60 | 60-90 |  | (1) 1050 | 1700 | 49 | 104 | 238058 | 6150 |
| Exhaust Fans Vortical Delivery |  |  |  |  |  |  |  |  |  |
| 12 | 30 or 60 | 30-45 |  | (1) 1150 or 1190 | 800 | 171/2 | 281/5 | 270797 | 2850 |
| Horizontal Delivery |  |  |  |  |  |  |  |  |  |
| 12 | 30 | 25 |  | 1075 | 725 | 25 | 42 | 186038 | 2675 |
| *Watts. speed and air delivery may vary 10 per cent from figures given. For method of figuring air delivery. see page 1171. |  |  |  |  |  |  |  |  |  |
| IThese a resistor, 64 watts. IFor | ns are desi le No. 186 <br> s of deliver | ned to operate 70. list price. $\$$ <br> $y$, see page 11 | 25. m | series on 500 to 60 ust be used to take | volts. $\$ \mathrm{~Wh}$ the extra | ere only oltage; | fan is such cas | used on 50 fan and r | 600 volts. <br> consume |

## EXHAUST FANS



12-Inch Exhaust Fan

Westinghouse Electric Exhaust Fans are the most efficient means for removing foul air and odors from kitchens, lavatories, theatres, restaurants, school-rooms, and other places requiring ventilation.

Installation-These fans should be mounted in walls or partitions. They should discharge directly into open spaces. Intake and exhaust pipes should be avoided: if such pipes are necessary they should be made as short and straight as possible.

Blades-The 25-30-cycle fans are supplied with four blades, and the 40,50 and 60 -cycle fans are supplied with six blades.

Speed Regulator-These motors are single-speed but a speed regulator can be supplied for the fans as listed below. The regulator is mounted separately from the fan at any convenient location. The regulator is operated by means of a lever.

Finish-The motor and frame are finished in black enamel. The blades are finished in dull black.
'Lubrication-Self-lubricating bearings have been adopted for the vertical exhaust fans. These bearings require no oiling or other attention.


| Prequency Cycles | $\begin{aligned} & \text { Number } \\ & \text { of } \\ & \text { Blades } \end{aligned}$ | Volts | Watts at High Speed* | Average rpm. | $\mathrm{Cu} . \mathrm{Pt}$. of Air per Minute $\dagger$ |  | $\begin{aligned} & \text { c. Wr.. } \\ & \text { is. } \\ & \text { Boxed } \end{aligned}$ | Style No. | Net <br> Retail Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 12-Inch Fans-Horizontal Delivery |  |  |  |  |  |  |  |  |  |
| $60 \cdot$ | 6 | 100-120 | 42 | 1050 | 860 | 18 | 35 | 251415 | 83000 |
| 50 | 6 | 100-120 | 46 | 900 | 725 | 18 | 35 | 251413 | 3000 |
| 40 | 6 | 110-125 | 43 | 1000 | 840 | 18 | 35 | 251411 | 3100 |
| 25-30 | 6 | 105-115 | 36 | 1050 | 850 | 16 | 33 | 251409 | 3150 |
| D-C. | 6 | 100-115 | 32 | 1150 | 935 | 16 | 33 | 251407 | 3000 |
| 12-Inch Fans-Vertical Delivery |  |  |  |  |  |  |  |  |  |
| 60 | 6 | 100-120 | 40 | 1070 | 720 | 18 | 35 | 270796 | 3000 |
| D-C. | 6 | 100-120 | 32 | 10\%0 | 735 | 16 | 33 | 270795 | 3000 |
| 16-Inch Fans-Horizontal Delivery |  |  |  |  |  |  |  |  |  |
| 60 | 6 | 100-120 | 93 | 1000 | 1665 | 25 | 47 | 251425 | 3400 |
| 50 | 6 | 100-120 | 86 | 900 | 1480 | 25 | 47 | 251423 | 3400 |
| ${ }^{40}$ | 6 | $110-125$ $105-115$ | 70 | 1000 1050 | 1670 | 25 | 47 | 251421 | 3500 3550 |
| D-C. | 6 | 100-115 | 63 | 1050 | 1725 | 22 | 44 | 251417 | 3400 |
| 16-Inch Fans-Vertical Delivery |  |  |  |  |  |  |  |  |  |
| ${ }^{60}$ | 6 | 100-120 | 90 | 1040 | 1500 | 25 | 47 | 270799 | 3400 |
| D-C. | 6 | 100-120 | 62 | 1070 | 1530 | 22 | 44 | 270798 | 3400 | $220-V o l t$ Fans-For 220 -volt a-c. fans add $\$ 2.00$ and for d-c. $\$ 2.50$ to retail prices given above. 220 -volt fans are not usually carried in stock.

Watts, speed and air delivery may vary 10 per cent from figures given.

+ For method of measuring air delivery see page 1171 .
TFor terms of delivery, see page 1178 .


## Speed Regulators for 110-Volt Exhaust Fans

| Regulator Style No. | Por Fan Style No. | Pan Speed | Additional Speeds with Regulator | $\begin{aligned} & \text { Regulator } \\ & \text { Retail } \\ & \text { Priceq } \end{aligned}$ | Regulator Style No. |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |
| 251428 | 251407 | 1150 | 925-675 | 8500 | 251442 |
| 251430 | 251409 | 1050 | 800-500 | 500 | 251444 |
| 251432 | 251411 | 1000 | 850-700 | 500 | 251446 |
| 251434 | 251413 | 900 | 800-700 | 500 | 251428 |
| 251436 | 251415 | 1050 | 850-680 | 500 | 251436 |
| 251438 | 251417 | 1050 | 850-650 | 500 | 251438 |
| 251440 | 251419 | 1050 | 850-650 | 500 | 251448 |

Approximate net weight. 5 pounds: shipping 8 pounds.
Speed regulators for 220 -volt fans are same price as 110 -volt speed regulators.
9For terms of delivery, see page 1178 .
Order by Style Numbor

# DETAILS OF DESK-AND-BRACKET FANS 

Drawn-Steel Construction-Base, motor body and motor end-brackets of drawn steel.* This gives smonth and lustrous surface without joints, ridges, or rough spots.

High Efficiency-Note in the tables the small amount of power required as compared with the air delivery.

Speeds-Three distinct speeds. Motor will start on any speed.

Substantial Control Switch-Mounted on steel base plate; completely accessible on removing this plate. Switch lever does not open the circuit between points; firmly held at each point by notched metal guide.

Felt Padded Base-Fan rests on a felt pad backed by a steel plate, similar to a telephone base, preventing the marring of polished surfaces and affording mechanical protection to the switch. Felt clamped to bottom and edge of base by a steel ring inside base.

Starting-Fans have exceptionally high starting torque and will start in any position.

Noiseless Construction-Laminations riveted together and pressed into the frame, avoiding the possibility of vibration. Slots of induction motor rotors skewed to insure quiet operation.

Hardened Steel Shafts ${ }^{\circ}$-Ground to size.
Efficient Lubrication-Grease cups with felt wicks passing through conical guides. Cups filled with vaseline and require attention only once a season. Grease cannot be thrown from bearings. Oil returns provided.
Square Brushes-(for series motors) to give greater contact surface and prevent turning.
Strong Blades-Made of heavy gauge metal, so shaped as to give maximum air delivery and minimum noise.


Substantial Guard-So strong and rigid that it is recommended as the means for carrying the fan. Securely fastened to the motor body by pressed steel arms.

## On Non-Oscillating Fans

Swivel-and-Hinge Joints-12-inch and 16 -inch fans can be tilted forward 15 degrees, backward 90 degrees, rotated 340 degrees, fastened by a wing nut. Smaller fans have simple hinge, no swivel.

Brushholders (of series motors)-Riveted inside of front bracket, permanently connected to the field leads-not disturbed in removing the armature.

## On Oscillating Fans

Oscillating Mechanism-Eight oscillations per minute over an arc of 90 degrees or 45 degrees. Mechanism geared to armature shaft. Worm wheel and worm can be replaced without tools. Oscillation can be stopped and started instantly while fan is running. If guard strikes an obstruction the fan stops oscillating but continues to operate without overturning or burning out the motor. This is due to automatic safety clutch.

Hinge Joint-Fans can be tilted 20 degrees forward or backward in either desk or brack-


Parts of Hinge Joint of Oscillating Fan et position. Arranged for bracket mounting by removing a set screw, turning back to position and replacing set screws. When mounted in bracket position, fan should not be tilted farther forward than the set screw allows when fully inserted.

Lubrication-Oscillating mechanism is entirely enclosed and cannot drop oil if packed with proper lubricant. Motor shaft and oscillator crank shaft are both grooved spirally to return surplus lubricant to reservoir in top of case. For directions for oiling see page on Fan Motor Oil.

Flexible Cable-Special flexible cable carries current from the base to the motor body. The flexibility of this cable is important.

Brushholders (on series motors)-Riveted inside of rear bracket as position of oscillating mechanism makes it necessary to remove armature from the front. Permanently connected to the field leads.

Removable Lead Cap is provided to make repair of oscillating lead simple, should it break. Not necessary to dismantle motor to repair.

# DETAILS OF DESK-AND-BRACKET FANS 

Cross-Section of the Oscillating Mechanism

To stop the fan from oscillating, pull this
knob up.
$\qquad$ When the knob is pulted up, the ball
bearings are thrown out of the worm
wheel into the recess and the fan is locked in the desired position.

The worm drive is separable from the motor shaft. and easily removed by un serewing this cap.

Grease from the grease cup follows the
shaft to the gearing at the bottom-sur-
plus grease is pumped back by a spiral pump on the shatt.

To change the arc of oscillation from $90^{\circ}$
to 450. move this screw to the other hole
In the gear.

If excess grease is forced down the main
haft. it is eaught in the drip pan-no oll
or grases can drip from Westinghouse
Osciliating Fans.

## WESTINGHOUSE FAN-MOTOR OIL AND GREASE



## FAN-MOTOR OIL

Uso-Westinghouse fan-motor oil is intended for fan motors, fractional horsepower motors, and all light machinery, where a light high-grade oil is required and will lubricate properly at a temperature as low as zero degrees Fahrenheit.

Applying the Oil-The motor bearings of desk and bracket fans should be re-oiled each season. Before re-oiling, all old grease should be removed, and the end of the wick, which may have become hardened from rubbing on the shaft, should be trimmed off. After filling the oil cups, they should be screwed tightly into the bearings, so that the oil from the return ducts will not leak through the threads. When oiling ceiling fans, only one-half ounce (one tablespoonful) should be used after all the old oil has been removed. Exhaust fans, which
are run almost continuously, should be re-oiled every four to six months. Do not attempt to oil exhaust fans that are equipped with self-lubricating bearings.

## FAN-MOTOR GREASE

Use-Westinghouse fan-motor grease is intended for lubrication of the oscillating mechanism of mechanical-oscillating fans, and of gears, and other machinery requiring a heavy high-grade grease that does not become too thin in warm weather.

Applying the Grease-The gear case on the rear of the motor should be cleaned out once each season. and re-packed with new grease. Do not use this grease in the oil cups as it will not feed through the wicks properly. Do not use vaseline as it becomes too thin in warm weather.

## PRICES

|  | PRICS |  | Net <br> Description |
| :--- | :---: | :---: | :---: |
| Quantity | Retail Price |  |  |

## Order by Style Number

## TERMS OF DELIVERY

Prices on all standard fans, including Whirlwind 8 -inch, are f.o.b. cars, Newark, N. J., or the following points if regularly in stock:

| Atlanta, Ga. | Chicago, Ill. | Houston, Tex. | Omaha, Neb. |
| :--- | :--- | :--- | :--- |
| Baltimore, Md. | Cincinnati, O. | Jacksonville, Fla. | Philadelphia, Pa. |
| Birmingham, Ala. | Cleveland, O. | Kansas City, Kans. | Pittsburgh, Pa. |
| Boston, Mass. | Columbus, O. | Minneapolis, Minn. | St. Louis, Mo. |
| Buffalo, N. Y. | Columbia, S. C. | Memphis, Tenn. | St. Paul, Minn. |
| Charleston, W. Va. | Dallas, Tex. | New Orleans, La. | Tampa, Fla. |
| Charlotte, N. C. | Detroit, Mich. | New York, N. Y. |  |

On shipments of 500 pounds or more of standard fans from the factory at Newark, N. J., to any destination, freight will be equalize 1 with the f.o.b. point nearest to destination. There will be no allowance or equalization on express shipments regardless of weight.

When fans are purchased f.o.b. cars at the point named below, $3 \%$ must be added to the retail prices as established for each fan. This addition to be made to the published retail price before any discount is taken to obtain net price.
Denver
El Paso
San Antonio
Ft. Worth

When fans are purchased f.o.b. cars at the points named below, $5 \%$ must be added to the retail price established for each fan. This addition to be made to the published retail price before any discount is taken to obtain net price.

| Salt Lake City | San Francisco | Los Angeles |
| :--- | :--- | :--- |
| Butte | Seattle | Portland |



Now Then!-

## WESTINGHOUSE VENTILATING FANS



Westinghouse Ventilating Fan Showing AlternatingCutrent Motor

Westinghouse Ventilating fans aredesigned for ventilating, cooling, and exhaust service, and are especially suitable for use where the air passages to and from the fan are open and unobstructed. These fans are quiet running, very efficient in operation, simple to install, and can be operated from the lighting circuit.
They can be used to advantage in almost every building and manufacturing plant. especially the following:

| Hotels | Laundries |
| :--- | :--- |
| Restaurants | Printing plants |
| Public buildings | Garages |
| Theatres | Residences |
| Moving picture theatres | Factories |
| Offices | Stores |
| Natatoriums | Foundries |
| Bakeries | Paint shops |
| Paper mills | Chemical works |
| Rubber factories | Laboratories |
| Dye houses | Cleaning and dyeing es- |
|  | tablishments |


| They are used for ventilating and cooling: |  |
| :---: | :---: |
| Kitchens | Smoki |
| Lavatories | Workr |
| Engine rooms | Halls |
| and for removing: |  |
| Smoke Foul air | Dust |
| Steam Hot air | Odors |

## Construction

The fan consists of four main parts: the fan wheel, ring, arms, and motor. The wheel is mounted on the motor shaft; the motor is supported by three arms which are attached to the ring.
The fan wheel is made up of ten steel blades securely riveted to a large central disc. It is light in weight and perfectly balanced so that operation without vibration is assured.
The ring is a substantial iron casting. Holes are provided for mounting bolts.

The arms are bolted to the ring and to the motor and form a rigid support for the motor.

The motor-Westinghouse single-phase or polyphase motors similar in construction to CA and CSA motors are furnished for alternating-current circuits. Series-wound motors similar in construction to CD motors are furnished for direct-current circuits. These motors are especially designed for this service and are totally enclosed so as to be protected from dust, dirt and moisture. A thrust bearing takes up the backward thrust caused by the fan wheel.

## Starting and Control

A simple snap or knife switch is the only starting device required. For direct-current fans, a small speed-regulating rheostat can be furnished which permits of six speeds from full speed to 50 per cent of full speed.

## RATINGS AND STYLE NUMBERS

## Alternating-Current



Outfits complete consist of fan wheel, ring and motor with attaching arms. In ordering, always give style number.

## WESTINGHOUSE LIGHT AND POWER PLANTS



A light and Power Plant Installation-Type E-30

The Westinghouse Light and Power Plants are self contained engine generator units with storage batteries. They are made in two sizes, the smaller being of 750 watts generator capacity with a 4500 watt hour battery and the larger is of 1500 watts generator capacity with either a 4500 or 6000 watthour battery. The large plant has a power pulley capable of delivering $3 \mathrm{~h} . \mathrm{p}$. to a belt.
These plants are used wherever central-station service is not available and where the load is not more than $11 / 4$ kilowatt for the smaller or $21 / 4$ kilowatt for the larger. However, several plants may be operated in parallel where more electrical energy is required.
The following is a partial list of places where these plants are being used:
Farms, Ranches, Plantations, Groves.
Suburban Homes and Estates.
Country Stores, Garages, Motion Picture Theatres. -
Cross Roads Communities.

Boats, Ships, Wharves.
Construction Camps, Lumber Camps, Quarries, Mines.
Country School Houses and Churches.
Country Hotels and Boarding Houses.
Traveling Entertainments.
Hunting Clubs, Lodges, Camps, Summer Cottages.
On farms these plants provide safe, convenient and bright light as a substitute for kerosene lamps or acetylene systems. Fresh water direct from the well under pressure is made possible by the automatic electric motor-driven pump. The electric iron is a big convenience to the farm wife who does not have a gas stove, especially in summer, the washing machine, churn, separator, and milker can be motor driven to save much time and backbreaking work. Heating devices such as the warming pad, toaster, and percolator make farm life more pleasant. The farm appreciates electricity because the uses for it are so much greater than in the city and substitutes much poorer.

## WESTINGHOUSE LIGHT AND POWER PLANTS-Continued

In all other places where these plants are used, electric light, fresh water under pressure, and motors for driving devices, heating appliances and
fans make possible the conveniences, comforts, and efficiency to be found in localities supplied with central station service.

## SPECIFICATIONS




E-60 (1500 watt)
32 volt
1500 wa
1500 watts
$3 \mathrm{~h} . \mathrm{p}$.
4500 or
4500 or 6000 wt . hr (optional)
Unit type air-cooled
Scmi-Aut
From battery by switch
Automatic
Gasoline. Kerosene, Natural Gas
1200 R. P. M.
3 inch by 5 inch flywheel pulley
Mechanical speed governor
38.8 inch by 5 inches

Poppet Type
Constant level splash
16 cells
16 cells
L29 36. W20, H35

These plants may be installed in a collar, in an outbuilding or wherever an exhaust line can be carried to the outside from the engine. There is no objectionable vibration, noise or odor. The National Board of Fire Underwriters has given unqualified, endorsement to our plants, as not constituting a fire hazard.

Being air cooled, the plant may safely be installed even where a water cooled plant would be subjected to damage from freezing. Being semiautomatic, it is only necessary to press a lever to start the plant. When the battery is fully charged or when the task for which the engine is running is completed, the unit automatically stops itself. Being 32 volts it is necessary to have but 16 cells
in the battery instead of 56 at $31 / 2$ times the cost as in a 110 volt plant. Storage batteries are necessary to care for small energy consumption when it is inefficient or inconvenient to run the plant, or when for some reason the plant is temporarily out of operation.

But one quart of kerosene or gasoline or 33 cubic feet of natural gas in either plant is required to generate 1 kilowatt hour of electricity. One quart of oil will last twenty-four hours of continual running. These results are what may be expected in service after the plant has been operating some time. They are not laboratory test results.

The Westinghouse Plants embody many improvements over other plants for similiar purposes.


Type E-60 Unit

## WESTINGHOUSE LIGHT AND POWER PLANTS-Continued



Typical Installation Type E-60 Light and Power Plant

These improvements have been incorporated after long and careful tests in the field under actual operating conditions. Some of them are:

1. Constant level splash oiling system which maintains even lubrication of all bearings regardless of the level of oil in the crankcase.
2. Steel fin cylinder which insures proper air cooling.
3. Combustion chamber in the cylinder and not in the head. This eliminates compression troubles and insures best engine performance.
4. Fuel tank in base provides safe, convenient store for fuel.
5. One place to oil.
6. Venturi mixer eliminates carburetor. A simple device that can not get out of adjustment.
7. Control box contains all electrical connections. No parts carrying current are exposed.
8. Shunt generator acts as compound motor to crank engine, with large torque requiring small amount of current from battery.
9. Hydrometer is calibrated to indicate hours the plant must run to charge the battery. A dial on the camshaft stops the plant at the proper time.
With each plant is shipped a complete set of tools for making adjustments, a hydrometer, thermometer, muffler, exhaust disk, priming can and gallon of lubricating oil. With each plant is also shipped a complete instruction book, and to all operating parts are attached tags which describe their use. The plant and batteries are shipped completely assembled and ready to run when filled with oil and fuel. No water is required. For operating on natural gas a small attachment is provided which does not interfere with operation at a later date on liquid fuel.
For moving installations such as traveling shows, boats, trains, and the like, a rubber jar battery can be supplied instead of the glass jar battery.
For domestic shipment the unit and tools are packed in one crate and the battery in four crates.

| Style No. of Plant complete | Gencrator rating in watts | Battery rating in watt hrs. ( 8 hr . rate) | Glass or Rubber Jars | Dimension of engine generator crate inches | Weight of engine generator crate pounds | Dimension of each battery box inches | Weight of each battery box pounds | Total Gross Weight Shipment pounds | Net Weight of engine generator pounds | Net Weight of batteries pounds | Style No. of battery only |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 359187 | 750 | 4500 | glass | $311 / 4 \times 361 / 2 \times 231 / 3$ | 431 | 351/4221/4 $\times 16^{8 /}$ | 258 | 1463 | 338 | 778 | 354881 |
| 359188 | 750 | 4500 | rubber | $311 / 4 \times 361 / 2 \times 231 / 2$ | 431 | $3112 \times 131 / 2 \times 2413$ | 198 | 1223 | 338 | 600 | 354882 |
| 359504 | 1500 | 4500 | glass | $38 \times 27 \times 42$ | 630 | $351.2 \times 221 / 1 \times 16^{3} / 6$ | 258 | 1662 | 485 | 778 | 354881 |
| 359505 | 1500 | 4500 | rubber | $38 \times 27 \times 42$ | 630 | 311/2×131/3×241/6 | 198 | 1422 | 485 | 600 | 354882 |
| 359506 | 1500 | 6000 | glass | 38×27x42 | 630 | 3514×181/4×221/4 | 296 | 1814 | 485 | 904 | 364883 |

Batteries can be supplied separately, for voltages of 2 volts up to 110 volts or more.

## WESTINGHOUSE LIGHT AND POWER PLANTS-Continued


table of parts shown in cross section view of type e-bo plant


```
30. Instruction Plate
31. Control Box Cover
Control Box
Starting Switch Handle
Starting Switch Hand
Line Switch Handle
    Generator Frame
    Field Coils
    Generator End Cover
    Armature
    Brush Holder ical Bushing
    Armature Conical Bushing
    Armature Nut
    Generator Brush
    Oil Carrying Gear
    Armature Fan
    Armature Fan Strainer
    Priming Cup S
    Puel Strainer and Coupling
    Choke Lever
    Air Throttle Valve
    Air Throttle Adjusting Screw
    Vertical Governor Rod
    Fuel Pipe
    Air Silencer Tube
    Air Silencer
    Air Pipe Support
    Governor Cover
    Governor Flyball
58. Governor Sleeve
```

59. Governor Arm (Short)
60. Governor Arm (Long)
61. Governor Shaft
62. Governor Bracke

Oil Drain Plug
64. Fuel Pipe Tank Bushing
65. Luel Pipe Tank Bus
67. Fuel Pipe Check Valve
69. Poppet Valve Washer
69. Poppet Valve
71. Cylinder Jacket (Outer)
71. Cylinder Jacket (Outer)
72. Cylinder Jacket (Inner)
74. Crankcase Cylinder Studs
74. Interrupter Lead
76. Cam Shaft Bearing
77. Interrupter
78. Battery Meter Spring Contact

Battery Meter
80. Battery Meter Lock Nut
. Battery Meter Setting Nut
Crankcase
Constant Level Oil Pan
. Fuel Filling Plug
85. Safety Chain
86. Puel Drain Plug

## EXPORT SHIPMENTS

For shipments outside of the United States special packing is provided for sea shipment and for mule back transportation. Instructions are in either English, Spanish or Portuguese and all measurements in either the metric or English system. Batteries are shipped disassembled and provision is made for easy assembly. Carboys of electrolyte can be supplied on request. Extra parts for the battery and the plant are shipped to provide
against emergencies in shipment or operation. Publicity literature is available in English, Spanish and Portuguese.

We have very carefully provided all equipment, packing, instructions and other requirements to make our plants as satisfactory an investment to purchasers outside of the United States as they are to people at home.

# WESTINGHOUSE ELECTRIC POWER STAND 

FOR 32 AND 110-VOLT SYSTEMS


The Westinghouse Electric Power Stand consists of a $1 / 4$-h.p. motor mounted on a tripod base to make it portable. It is intended for driving washing machines, pumps, churns, separators, grindstones, and other devices used in the farm household, dairy, barn, garage and out-buildings which require up to $1 / 4 \mathrm{~h}$. p., and which have previously been turned by hand or a small gas engine. This device enables farmers and others to get the maximum usefulness from their lighting current by obtaining power as well as light.
The motor is built for 32 or 110 -volt service, is compound wound and has two shafts. The main shaft or armature shaft turns at 2100 and 1725 r. p. m. respectively. To this shaft is geared a small shaft, also inside the motor frame, at an $81 / 3$ to 1 ratio, giving this low speed shaft a speed of 250 r. p. m. for the 32 -volt and 210 r. p. m.for the 110volt stand.

Two pulleys are provided on each shaft to give the speed required for driving the various devices. A $65 / 8$-inch flat-faced pulley and a $23 / 4$-inch grooved pulley are permanently attached to the slow speed shaft. A $11 / 2$-inch flat-faced pulley and a 2 -inch grooved pulley are supplied for use on the high speed shaft. The flat-faced pulleys are designed for $7 / 8-$ inch flat belts, and the grooved pulleys for $8 / 8$-inch round belts.

Flat-faced pulleys are provided because the torque of the slow speed motors cannot be transmitted as well with a round belt as with a flat belt. A slow speed grooved pulley for round belt is supplied for use where the power requirements are not so great. Flanges are supplied on the flat-faced pulley so that the belt will not slip off if the two pulleys are not in exact alignment.

Provision is made for attaching an adjustable length rod for holding the motor rigid against the belt tension. The rod may be used either as a brace, or as a tie rod. The handle on top of the motor makes it easy to carry from one job to another. Weight complete is 57 pounds. Ten feet of reinforced two-conductor lamp cord with separable attachment plug is attached to the motor. The small power consumption enables this motor to be attached to any light socket.

The style number of the complete portable power stand for 32 -volt service is 306887 , and for 110 -volt service, 310134. Either stand can be supplied with a standard sliding base for permanent mounting for bench work or for driving appliances. For the 32 volt motor the sliding base style number is 184554A, for the 110 -volt motor, 184554. Approximate shipping weight is 75 pounds. The compactness and sturdy appearance of this motor make it an extremely attractive proposition for manufacturers of laborsaving devices going to the farm.

Below are a few of the many devices which can be driven by this portable power stand.

Water pumps
Clothes washers
Cream separators
Butter churns
Grindstones Fanning mills
Food choppers
Horse clippers
Ice cream freezers
Root cutters
Sausage grinders
Dish washers

Bread mixers
Coffee grinders
Meat grinders
Sewing machines
Sprayers
Clover cutters
Corn shellers
Emery wheels
Feed mixers
Drills and grinders
Bottle washers
Milk cooling pumps, etc.

## WESTINGHOUSE RADIO APPARATUS

For prices and additional information, or license restrictions on the use of the Radio apparatus described on this page, apply to the nearest sales office of the Radio Corporation of America-New York, Chicago, San Francisco.


RADIOLA GRAND

## STYLE No. 365102

Radiola Grand is an ideal cabinet receiver adaptable for installation in homes of finest appointments. It comprises a tuning unit, vacuum tube detector with two stages of audio frequency amplification enclosed within a highly polished solid mahogany cabinet, and a loud speaking unit with concealed horn. Two tubes are used for the last amplifying stage giving good volume with practically no distortion.

Radiola Grand uses WD-11 vacuum tubes which are operated from dry batteries.

Radiola Grand Style No. 365102 as illustrated does not include stand:

A stand Style No. 325980 can be furnished, on which the Radiola Grand can be mounted. The "A" batteries may be placed in this stand, thus making the instrument a highly desirable self-contained device.

## WESTINGHOUSE RADIO APPARATUS-Continued

For prices and additional information, or license restrictions on the use of the Radio apparatus described on this page, apply to the nearest sales ofice of the Radio Corporation of America-New York, Chicago, San Francisco.


## AERIOLA SR.

## STYLE No. 319564

Consists of a tuner employing the regenerative circuit and a vacuum tube detector. The mechanism is mounted on underside of a moulded Bakelite panel. and the equipment is contained within a highly polished solid mahogany cabinet. A cover protects the knobs, etc. in shipment and makes the outfit easily portable. The WD-11 vacuum tube used with this outfit requires but one standard dry battery for the operation of its filament and one B battery for the plate supply. The Aeriola Sr . will receive from broadcasting stations on wavelengths up to 500 meters.
It tunes sharply and will be found to be free from objectionable local noises such as are found in many receivers on the market.


AERIOLA SR. (AMPLIFIER) STYLE No. 365112

The Aeriola Sr. Amplifier is an audio frequency amplifier designed specifically for use with Aeriola Sr. The parts are mounted on a moulded Bakelite panel contained within a highly polished solid mahogany cabinet of the same dimensions as Aeriola Senior.

Aeriola Sr. Amplifier utilizes two WD-11 vacuum tubes which may be operated from dry batteries.

Filament control jacks are employed so that only the vacuum tubes that are actually in use are supplied with filament current.

When used with Aeriola Sr., the amplifier will operate a loud speaking telephone receiver satisfactorily.


## WD-11 VACUUM TUBE STYLE No. 319533

WD-11 vacuum tubes require no storage batteries. The filament operates from one standard $11 / 2$ volt dry battery consuming a current of 0.25 amperes. For detecting, a $221 / 2$ volt plate battery is sufficient. When used with audio frequency amplifiers, plate voltages from 45 to 80 may be used.

The tube owes its efficiency to its oxide coated platinum filament and to the care used in its design and manufacture. It gives practically no local noise found in some other types of tubes.

It is provided with a special base to fit Aeriola Sr. Amplifier, Radiola RS and Radiola Grand. It may be used in sets of home construction by utilizing WD socket S 365136 and may also be used in sets designed for storage battery tubes by employing WD adaptors S 365135.

## WESTINGHOUSE RADIO APPARATUS-Continued

For prices and additional information, or license restrictions on the use of the Radio apparatus described on this page, apply to the nearest sales office of the Radio Corporation of America-New York, Chicago, San Francisco.


RADIOLA RS
STYLE No. 358101
Radiola RS comprises a tuner, vacuum tube detector and one stage of audio frequency amplification, all mounted in a polished solid mahogany cabinet, the same size as that used with Aeriola Sr. All of the mechanism is mounted on a moulded bakelite panel.

Radiola RS will give good results with a loud speaking telephone receiver at short ranges and will give appreciable amplification of the received signal using a head set.


RADIOLA RC
STYLE No. 307215
Radiola RC consists of a single circuit tuner and vacuum tube detector with two stages of audio frequency amplification. All of the mechanism is attached to the finely finished Micarta panels and is contained within a highly polished solid mahogany cabinet. Wavelengths ranging from 180 to 700
meters may be received with high selectivity and sensitivity.

This receiving set utilizes Radiotrons type UV 200 and UV 201, or, by using suitable socket adapters, WD-11 Radiotrons may be used. When WD-11 Radiotrons are used a storage battery will not be required as Standard No. 6 dry batteries will furnish sufficient power.

This set is so designed as to give minimum distortion when using a loud speaking receiver.


RADIOLA RA
STYLE No. 307189


RADIOLA DA
STYLE No. 307190
The mechanism contained in Radiola RC may also be had in the form of two separate units; namely, Radiola RA and DA. Other than being mounted in separate highly polished mahogany cabinets, these units are identical with Radiola RC.

## WESTINGHOUSE RADIO APPARATUS-Continued

For prices and additional information. or license restrictions on the use of the Radio apparatus described on this page, apply to the nearest sales office of the Radio Corporation of A merica-New York, Chicago, San Francisco.


RADIOLA RT
STYLE No. 359970
Those living in the immediate vicinity of broadcasting stations at times have difficulty in tuning out this station with Radiola RC or RA when it is desired to listen to more distant stations. To take care of this limited number, Radiola RT has been developed to increase the inherent selectivity of Radiola RC and RA. In operation Radiola RT is placed adjacent to either of these instruments and the antenna and ground connections are made to this unit. The energy is transferred inductively through the sides of the cabinet.

With the two cabinets close together, best results in most cases will be obtained. If greater selectivity is desired, Radiola RT can be moved further away with increase in selectivity.


RADIOLA AR
STYLE No. 319518
Radiola AR is a radio frequency amplifier designed for use with Radiola RC or Radiola DA. It utilizes Radiotron UV-201 tubes. It may be used with loop receiver or on antenna.


20 WATT TUBE TELEPHONE AND TELEGRAPH TRANSMITTER TYPE TF-STYLE No. 325996

The TF Transmitter is designed for short distance telephony, or continuous wave telegraphy over distances of from 10 to 150 miles.

The complete Transmitter comprises a cabinet containing four 5 watt tubes with auxiliary equipment. A telephone microphone, telegraph key and motor generator set are also required. The standard motor generator set is designed for 110 volts, 60 cycles, single phase alternating current which cur-
rent is also fed through a step-down transformer to the vacuum tube filaments. A 6 -volt battery is necessary for the microphone circuit and also for the telegraph relay.

On telephony the output is approximately 10 watts, utilizing two of the tubes as oscillators and two as modulators. For telegraphy, all four tubes are used as oscillators giving an output of about 20 watts.

# BUFFING, POLISHING AND GRINDING MOTORS 

## ALTERNATING AND DIRECT-CURRENT



1/6 H.P. Alternating-Current Buffing Polishing and Grinding Motor

Westinghouse buffing, polishing and grinding motors are suitable for light polishing and grinding of all kinds. They are used by jewelers, dentists and opticians for buffing and polishing, and for operating small tools by means of Ritter chucks; by machine shops and garages for buffing and light grinding, and by hotels, restaurants, and in the home for cleaning silver, polishing metalware, sharpening knives, tools, etc. With the addition of a flexible shaft the motor becomes a portable tool, and is convenient for cleaning and polishing decorative metal work, metal parts of automobiles, etc.

## Construction

The motor frame is a cylindrical iron casting. It is absolutely dust-proof and affords full protection to the interior parts.

The base is a hollow casting bolted to the frame and is of just the right height to allow the necessary clearance between the buffing wheel and motor support.

The shaft is extended at both ends for chucks which carry the buffing and grinding wheels.

A flexible shaft can be obtained from the Stow Manufacturing Company, Binghamton, N. Y. In ordering, specify rating of motor.

The bearings are bronze bushings pressed into housings in the bearing brackets. They are of the wick-fed, self-oiling type with ample provision against dripping. Machine oil or unmedicated vaseline is recommended as a lubricant.

Speed-The speed chosen is the most desirable single speed which eliminates the complications of multi-speed motors and results in a simpler, more rigid and less expensive motor.

Finish-Glossy black japan.

## Ordering

In ordering a buffing and grinding outfit give style number of motor and attachments. Connecting cord and plug are furnished with the motors. Table I gives the ratings and style numbers of the motors. Table II gives the list of attachments and style numbers.


## Ratings and Style Numbers

Table I-1/6 H.P. Direct and AlternatingCurrent Motors

Alternating-Current, 60 Cycles, Single-Phase

| H.P. | Volts | Approx. Full Load R.P.M. | Style No. Motor Only |
| :---: | :---: | :---: | :---: |
| 1/6 | 110 | 3500 | $273963$ |
| $1 / 6$ | 220 | 3500 | 273964 |
| Direct-Current |  |  |  |
| 娄 | 115 230 | 2550 2550 | $\begin{array}{r} 273965 \\ 273966 \end{array}$ |



## THE SEW MOTOR

All general makes of machines, new and old, except a few obsolete models, can be readily equipped with this motor and operated at a cost of only a fraction of a cent per hour for electric current.


Motor with Singer Base Mocnted on Machink

The complete outfit weighs less than 6 pounds, and employs many exclusive features of design. The drive is by means of a belt. A belt is supplied with the outfit and is used both for driving the sewing machine and for winding the bobbin. The motor is
so mounted that it can be swung into a position so that the sewing machine can be closed.
Each outfit as furnished consists of a motor, motor mounting, controller, and cord and plug. The outfit usually sold will be style No. 249779-A which has a motor mounting suitable for all general makes of family sewing machines of the drop head or stationary head type. The motor mounting for this style outfit consists of a flat "L" shaped steel base plate.
For the drop head Singer sewing machine manufactured since the first of 1914, style No. 252400-A is furnished. This outfit has a special mounting which allows the sew-motor to drop with the head of the machine. For Singer sewing machines manufactured before 1914 outfits style No. 249779-A should be supplied. However on this particular type of machine the head cannot be dropped with the motor attached. To close this type of machine the motor and mounting is removed in one piece by simply taking off one of the thumb screws.

The motor is a universal series-wound type which can be operated on circuit of 115 volts direct current, or 110 volts alternating current of any frequency up to 70 cycles.


[^50]
# FACTORY SEWING-MACHINE MOTORS 

## ALTERNATING-CURRENT AND DIRECT-CURRENT

## $1 / 4$ H.P.

The Westinghouse factory sewing-machine motor is designed for heavy sewing service such as is encountered in clothing shops, department stores, automobile top repair shops, awning and sail factories. It can be applied to any make of sewing machine and its use converts slow, tedious work into an easy, fast operation. The time required per piece is diminished and the cost of labor is reduced.

The motor is very quiet in operation and requires practically no attention. The needle is under the absolute control of the operator at all times. A slight pressure of the foot on the treadle is the only effort required to operate the machine even at a speed many times that obtainable when foot power is used.

60 CYCLES

1700 R.P.M.

## Description

Motor and Clutch-Modifications of the standard types CA alternating-current and CD direct-current motors are used on these outfits. The electrical characteristics of the alternating-current motor are the same as those of the standard starting duty clutchless type CA motor; those of the direct-current motor are the same as those of the compound-wound type CD motor. All the details of the mechanical construction of these motors are the same as those pertaining to the class 600 types CA and CD with the following exceptions:

The motor is furnished standard for inverted mounting and is fitted with a support for fastening to the under side of the sewing-machine table. The

## FACTORY SEWING-MACHINE MOTORS-Continued

frame is machined to take the brake arm support. which is held to the frame by means of two tap bolts.

The shaft is longer than the standard and carries a combination clutch and pulley. Also the bearing is longer as it carries the pulley and a thrust bearing.


Alternating-Current Motor

Full description of the motors will be found in this catalogue under types $C D$ direct-current and CA alternating-current motors, respectively.

## Application

The factory sewing-machine outfit is composed of a motor having a clutch mounted on one end of the shaft, an adjustable link or rod for connecting the treadle of the machine to the brake lever, and an angle-iron support on which are mounted a detachable plug and a snap switch.
The motor is mounted under the sewing-machine table, at the back, and is secured by means of four bolts. The treadle is disconnected from the wheel and the belt connecting the two wheels is removed. A belt is run from the motor pulley to the small hand wheel of the machine and the treadle is then connected to the brake arm on the motor by means of the connecting rod.

## Operation

The operation of the sewing machine is not affected in any way, the only difference being that unnecessary work is eliminated and the capacity is greatly increased. The motor is started by means of the snap switch and runs continuously, the machine
being started and stopped by the operation of the treadle. A slight pressure on the treadle causes the brake lever to act on the clutch disc, causing it to


Direct Current Motor Attached Machine
engage the pulley. At the same time the brake on the pulley is released and the motor operates the machine.

Speed Variation-Speed variation is obtained by varying the pressure applied to the treadle. When the pressure on the treadle is removed, a spring causes the brake lever to return to its original position, opening the clutch and applying the brake, causing the machine to stop instantly.

RATINGS AND APPROXIMATE WEIGHTS

| H.P. | Full Load | Frame No. | Volts | Style* | Motor Complete Shipping Wt.Lbs. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Alternating-Current-Single-Phase-60-Cycle |  |  |  |  |  |
| 贠 | 1725 1725 | ${ }_{643}^{643}$ | 110 220 | 230093 230094 | 40 |
| Direct-Current-Compound-Wound |  |  |  |  |  |
| 3 | $\begin{aligned} & 1725 \\ & 1725 \end{aligned}$ | $\begin{aligned} & 623 \\ & 623 \end{aligned}$ | 115 230 | $\begin{aligned} & 230095 \\ & 230098 \end{aligned}$ | 42 |

# POINTS OF IMPORTANCE IN SELECTING AND APPLYING SMALL MOTORS 

When selecting small motors for application to a large number of individual machines of a class, precautions should be taken to select a motor with suitable characteristics. Each class of machines has its own peculiarities, and a Westinghouse motor is built or can be built to suit them.

Before deciding on the specifications of a motor for a class of machines, samples of the machines should be thoroughly tested under actual working conditions to determine the required effort or torque, both for starting and running. Some allowance must be made for unavoidable manufacturing variations, differences in materials, etc., which may cause some machines to require more power than others built as duplicates. The same unavoidable causes may result in slight differences in the characteristics of motors supposed to be duplicates, although customers can rest assured that all Westinghouse small motors will be as good, or better, than guarantees. Likewise, allowance must be made for variations in the characteristics of commercial electric circuits. The motor selection should be made with the worst probable conditions in view.
Alternating-Current Motors-Split-phase Motors should be selected with a starting torque that will bring the machine promptly up to speed. Allowance must be made for reduced voltage of commercial power and light circuits, since the starting torque developed by the motor varies as the square of the voltage of the circuit to which it is connected. On account of light wiring or insufficient transformer capacity, the voltage of many such circuits drops considerably at times. While the motor is starting, it is possible that the voltage at the motor terminals may be as low as 80 per cent of its rated value, and under this condition the starting torque of the motor is only approximately 64 per cent of its full voltage value. For these reasons, motors to drive machines from indiscriminate lighting circuits should be selected for the worst probable starting conditions.

Split-phase motors are used successfully on all applications where a starting torque greater than full load torque is not required, and where, owing to the size of motor or the liberal rules of the central station, the amount of starting current is not important. Such motors are generally used for washing machines, ironing machines, small fans and blowers, advertising novelties, duplicating machines, folding machines, peanut roasters, etc.

Repulsion-Induction Motors are successfully used on applications where the starting torque required is high, and where low starting current is necessary.

Uniform rules, adopted by the National Electric Light Association, to govern the installation and use of motors on central station distribution systems, permit motors requiring not more than 30 amperes starting current to be connected to 110 -volt alter-nating-current circuits. This current value is that
indicated by a suitable well-damped ammeter in the motor circuit on the line side of the starting device, and is 75 per cent of the permissible locked rotor value, which would be 40 amperes.
Polyphase Motors, possessing few wearing parts and having high starting torque and high overload capacity, are adapted to industrial service where polyphase power circuits are available. Squirrelcage motors are suitable for constant speed service; wound-rotor motors for varying speed service.
The maximum turning effort while the motor is running, which is usually called break-down or maximum torque, must also be ample for the worst load conditions which the machine will probably meet, with voltage at least 10 per cent below rated voltage.
Direct-Current Motors-The operating characteristics of direct-current motors depend very largely on the type of field windings employed. The following comparison applies to shunt, compound and series-wound motors of the same rating and hence with substantially the same rated full-load current.
(a) Shunt-wound motors when used without a starting rheostat take several times full-load current at start and develop a starting torque of two to three times full-load torque. When a starting rheostat is used the current is limited to approximately two times full-load current on the first point of the rheostat, in which case the torque developed is directly proportional to the starting current. Starting rheostats are supplied with motors of $1 / 2 \mathrm{~h} . \mathrm{p}$. and larger and should be used on somewhat smaller motors when the starts are frequent. The operating specd of the shunt motor is practically constant at all loads. Such motors are generally applicable unless the starting or overload conditions are too severe.
(b) Compound-wound motors will develop higher starting and maximum torques with the same current input than shunt-wound motors but the speed while operating varies more widely with the load. They should be applied where high starting torque is desired and where some change of speed with load is not objectionable. When it is necessary for a motor to make frequent starts, even though the torque required is not excessive, a compound winding should be used. When it is desired to start motors larger than $1 / 2 \mathrm{~h} . \mathrm{p}$. without the use of a starting rheostat a field winding containing a larger number of series turns than that used on standard com-pound-wound motors can be furnished. Com-pound-wound motors should be applied under practically the same conditions as single-phase clutch motors.
(c) Series-wound motors develop higher starting and maximum torques with a given current input than either shunt or compound-wound motors, but while operating the speed varies with the load, in-

## POINTS OF IMPORTANCE IN SELECTING AND APPLYING SMALL MOTORS-Continued

creasing to a dangerously high speed at light loads. Series motors are applicable where very high torque must be developed either while starting or operating and where varying speed with varying load is not objectionable. Series-wound motors are particularly adapted to fans of the propeller type, to operating valves and similar applications where the motor is directly connected to the load. Serieswound motors other than the smallest sizes should not be belted or applied where the load may become very light, since if the load is removed a dangerous speed may result.

Mounting-The motor should be so mounted on the driven machine that it will receive a free circulation of air and be protected from heavy dust, dirt, oil and water. Opportunity must be left for inspection, replenishing the lubricant and renewing the brushes. The motor must be held firmly in place to prevent injurious vibration.

Method of Drive-In belting small motors, the arc of contact between the belt and the motor pulley must be sufficient to prevent the belt from slipping, even if it becomes somewhat loose. If the distance between the centers of the motor pulley and the driven pulley is short, or if there is a great difference in size between the two pulleys, some device such as an idler pulley must be used to increase the arc of contact between the belt and the smaller pulley.

If the motor drives through gears or chains, the gears or sprockets must be lined up properly and run freely. Binding will waste power, decrease the life of the gears, chains and sprockets, and increase the noise.

If the motor and driven machine are direct-connected by a rigid coupling, the shafts must be aligned with the greatest accuracy; with a flexible coupling less care is necessary, but good alignment insures minimum loss of power and wear of bearings.

Lubrication-It is essential in order to obtain successful operation to properly lubricate both the motor and the driven machine. Directions for replenishing the lubricant and cautions against putting oil on the motor windings, commutator or brushes accompany each motor. A manufacturer reselling a motor in connection with his machine should send with each outfit full instructions covering the lubrication of the complete apparatus.

Wiring-The machine manufacturer should also keep in close touch with installations of his machines. He should cooperate with wiring contractors with a view to insuring correct wiring. The conductors to the motors must be large enough to carry the current without undue heating or voltage drop. For motors of $1 / 6$ horsepower and larger, separate wires from the main switch are advisable.

Heating-If machines are intended for continuous service, hours at a time, one of them should be operated four or five hours under the worst possible working conditions and the motor temperature observed. If the temperature rise of the hottest part of the motor does not exceed 50 degrees Centigrade ( 90 degrees Fahrenheit) above the surrounding air. the application will be satisfactory. Care should be taken that the temperature measured is that of the hottest part, as the external frame will run several degrees cooler than the internal part where the heat is generated, because a strong current of air is being forced through the motor while it is running. The hottest part will in general be found to be the stator winding on an alternating-current motor, and the rotor winding on a direct-current motor. As long as the hand can be held on the windings of a motor without great discomfort, measurement of temperature is not essential. Beyond this point a thermometer should be used.

Many machines operate for short periods only. with intervals of rest, during which the motor can cool. Motors with ratings for intermittent service can be used in such cases, thus effecting some saving in cost; care must be taken, however, to guard against applying a motor that would overheat, if it is possible for it to be accidentally left in service continuously.

Conservative Rating-The service and reliability of a motor-driven device will be greatly enhanced by the use of a motor rated on a conservative basis. The cost of a motor slightly larger than required under favorable conditions may be a little greater than that of one just sufficient to drive a device, but the reputation that will be established by the device using a conservatively rated motor will more than outweigh the increase in cost.


Smoking Waste Shows the Strong Air Currents which Krep the Motor Cool

## TYPE CA ALTERNATING-CURRENT MOTORS

## SINGLE-PHASE OPEN TYPE



1/12 H.P. Prame No. 443
Westinghouse type CA motors are split-phase induction motors which can be operated from a single-phase lighting circuit or from any phase of a polyphase power circuit to drive many small machines such as washing machines, sign flashers, small printing presses, blowers, etc.

## Construction

The Stator or stationary element, consists of the frame, primary core, and windings.
The frame is a cylindrical iron casting with the feet forming part of the casting. The feet are slotted for holding-down bolts and for the adjustment of belt tension.
The primary core is built up of steel punchings and rigidly mounted in the frame.


Franer With Bractets and Rotor Removed, Showing Primary Core and Windings

In the slots of the primary core are inserted the two primary windings, the main and the starting windings. The starting winding is in circuit only while the motor is accelerating and is automatically
cut out by the starting switch when a predetermined speed has been reached.
The Rotor is of the squirrel-cage type and is therefore practically indestructible. The shaft is made of axle steel which is tougher and stronger than the machinery steel usually employed. The shafts have "flats" for grooved pulleys since "flats" make it easier for unskilled operators to remove the pulleys.
Mounted on one end of the rotor is the centrifugal operating ring of the starting switch. On the inside of the bearing bracket and insulated from it is the stationary part of the switch. When the rotor is at rest the switch is closed as shown in the cut of the bracket. The upper, contacts are mounted on a movable slide which may be moved upward a short


Rotor Showing Centrifugal Operating Ring and Ventilating Fan
distance from the position shown. When the rotor starts the centrifugal operating ring mounted on the rotor does not touch the starting switch until a predetermined speed is reached when the ring expands. For an instant the ring presses against the upper lip on the slide and causes it to move upwards past the reach of the ring to the limit of its travel where it is held by two steel springs. When the speed drops sufficiently to allow the ring to close, the lower lip on the slide is pressed for an instant by the ring so that the contacts close. The slide travels past the reach of the operating ring due to the action of the springs, which hold the slide up when it is thrown up and hold it down when it is thrown down, thus eliminating wear of both the ring and switch. The ring never carries current; nor comes in contact with parts carrying current, therefore there are no sliding contacts but a quick make-and-break action. This reduces arcing tơ a minimum and insures long life as evidenced by an actual test in which one of the smallest of these switches made more than a million starts. These switches are used in all but the 300 frame. There the current in the starting winding is so small that the centrifugal finger type of switch gives satisfactory service.
A ventilating plate mounted on the rotor forces a continuous current of air through the motor. The air is so directed as to cool the cores and windings

## Westinghouse Industrial Equipment

## TYPE CA ALTERNATING-CURRENT MOTORS-ContInued



Ter Sfitch That Made More Than a Million Starts
thoroughly, thus maintaining practically uniform temperature and avoiding localized heating.

Brackets are cast integral with the frame. This construction also permits a more compact design with less weight.
The bearings are bronze bushings pressed into the housings which form part of the brackets. Metal caps and rings fitting tightly in the bearing housings make the bearings practically dust-proof.

An additional charge is made for all wall or ceiling mounting motors and all inquiries for them should be referred to the Works.

Terminal leads are brought out to insulated binding posts to permit ready connection. The direction of rotation can be reversed by interchanging the terminal leads.
Lubrication of motor bearings is provided by means of wick-fed grease cups so that these motors can be used on small portable apparatus which may require considerable handling and may be run in a tilted position or momentarily turned upside down without spilling the lubricant. A good grade of unmedicated vaseline is ordinarily used for the lubricant, although, if a motor with grease cups is always to remain in one position where oil will not spill out, a good grade of machine oil may be used.
The finish is glossy black japan, a finish attractive in appearance and possessing good wearing qualities.
Interchangeability of type CA motors, rating for rating, with type CD direct-current motors with respect to mountings and principal dimensions
makes it necessary for the user to provide only one mounting for either direct or alternating-current motors whether the motors are direct connected, geared or belted.

## Accessories

Pulleys-Grooved pulleys are standard for these motors. Only standard pulleys are carried in stock but pulleys smaller than standard may be used. The smallest pulleys listed in the table of ratings are those with minimum allowable diameter and maximum allowable face.

## Performance Guarantees

The temperature rise of all parts, when operating under normal rated conditions as specified on the name plate and at 100 per cent rated load, will not exceed 40 degrees Centigrade.

Type CA motors have a starting torque of from 1 to $11 / 2$ times full load torque and a breakdown or maximum torque of from $13 / 4$ to 2 times full load torque.

Type CA motors will operate successfully with normal rated current and frequency at any voltage not more than 10 per cent above or below normal but not necessarily in accordance with the standards of performance established for operation at normal rating.

## Care and Operation

Note the nameplate reading to see that it agrees with the circuit to which the motor is to be connected.

Lubrication-Unscrew the cup below each bearing and fill with unmedicated vaseline or good machine oil. Replace the cup, making certain that the wick presses against the shaft, then tighten the cup securely to prevent its working loose.

Motors are shipped with the reservoirs filled but the above precautions should always be taken as good lubrication is of prime importance to all electric motors. Although these bearings will run much longer under normal service conditions, replenishing the lubricant once a month is strongly recommended.
Connections-Type CA motors can be connected to any phase of a 2 -phase or 3-phase circuit of proper voltage and frequency.

## RATINGS



# TYPE CAH ALTERNATING-CURRENT MOTORS 

SINGLE-PHASE

## SPLASH-PROOF

1/8, 1/6 AND 1/4 H.P.


#### Abstract

Many small-motor applications, such as washing machines, water pumps, dish washers, etc., require compact splash-proof motors with high starting and break-down torques. The type CAH motor possesses not only these desirable characteristics but many others, and can be operated from single-phase commercial lighting circuits. It is ingeniously designed and constructed so as to exclude water and small falling objects, yet it has ample ventilation through the peculiar ducts in the end brackets, making it suitable for a wide range of application.


## Construction

The frame is of cast iron construction and cylindrical in form with the feet forming a part of the casting. Drilled holes are provided for four-point mounting. Cast slots are provided for two-point mounting which also facilitates belt tension adjustment.


Bottom of Motor with Cord and Plug Showing the Slotted Febt and the Ventilating Ducts

Within the frame are mounted the primary core punchings and the two primary windings the same as in the type CA motor.

The bearing brackets are cast separate from the frame, permitting them to be turned 90 or 180 degrees for either wall or ceiling mounting. Motors will be furnished, however, arranged for floor mounting unless otherwise specified on order.

The bearings are large bronze bushings pressed into the housings which form part of the brackets.


Motor with Binding Posts
Lubrication of type CAH motors is by means of wick-fed grease cups filled with vaseline or a good grade of machine oil.
Interchangeability-When required, type CDH direct-current motors can be furnished which have the same mounting dimensions as 60 -cycle type CAH motors, making it possible for the user to provide one mounting for either direct or 60 -cycle alternating-current motors whether the motors are direct connected, geared or belted.

Starting Torque - The starting torque is $11 / 2$ times full load torque and the break-down, or maximum torque, is 2 times full load torque.

## Accessories

The pulley furnished with type CAH motors is a single groove iron pulley with a 2 -inch diameter of pitch circle for a $\frac{8}{16}$-inch round belt.

Cord and Plug can be supplied with or without binding post cover.


Rotor Showing Centrifugal Operating Ring and Ventilating Plate

## RATINGS



## TYPE AR ALTERNATING-CURRENT MOTORS

## SINGLE-PHASE CONSTANT SPEED <br> REPULSION-INDUCTION

 $1 / 2$ TO 10 H.P.

Construction or 2-H.P. Motors and Larger
Westinghouse type AR motors fulfill the demand for simple, reliable single-phase motors having high starting torque or turning effort with low starting current for such applications as rotary blowers, compressors, pumps, etc. They are automatically self-starting and require no starting device except a double-pole switch or circuit-breaker. A starting rheostat can be supplied, however, where especially low starting current is desired, although the starting torque is reduced proportionally.

The efficiency and power factor of these motors are high at full loads and the overload capacity is ample.

## Construction

The frames of all type AR motors of $11 / 2 \mathrm{~h} . \mathrm{p}$. and smaller are cylindrical iron castings made in one piece with the feet which have slots for holdingdown bolts and for adjusting belt tension. Within the frames are the primary core punchings in which the single primary winding is wound.
Type AR motors of $2 \mathrm{~h} . \mathrm{p}$. and larger have frames built up of steel laminations similar to the standard type CS motor construction in the same sizes.
Secondary-On motors up to and including 11/2 h. p. the secondary laminations are bolted together, and the core thus formed is pressed on a knurled shaft. On motors above $11 / 2 \mathrm{~h}$. p. the secondary laminations with spacers for ventilating


Stazor


Construction of Motors From $1 / 2$-H.P., 6.Pole, to $11 / 2$-H.P., Inclusive
ducts are riveted between end plates and the unit thus formed is keyed to the shaft.
Short-Circuiter-The mechanism which shortcircuits the rotor windings and releases the brushes is located inside the rotor at the commutator end. It consists of a sleeve, centrifugal weights and a spring-the whole being retained in place by a nut on the shaft. The sleeve carries a short-circuiting coil which consists of a helical phosphor-bronze spring inside of which is a ring of flexible copper shunts.

When the motor is at rest, the short-circuiting sleeve is pressed back into the rotor by the spring. When the motor speeds up, centrifugal force causes the weights to move outward, and the sleeve is forced forward. At nearly full speed, the shortcircuiting coil is forced under the ends of the commutator bars and into very close contact with them, thus completely short-circuiting them. At the same time the end sleeve relieves the spring tension on the brushes, and being free to move away from the commutator they are pushed back by the end-play of the rotor. This action takes place on all except the $1 / 2$-horsepower, 4 -pole motor, in which the brushes remain in contact with the commutator when the short-circuiting coil is forced under the ends of the commutator bars.

The bearing brackets are cast separate from the frames, permitting the brackets to be rotated 90 or 180 degrees for either wall or ceiling mounting. The motors are regularly supplied for floor mounting but can be arranged for wall or ceiling mounting if so specified on the order.


Short-Circuiting Slegve and Centrifugal Short-Cibcuiter

## TYPE AR ALTERNATING-CURRENT MOTORS--Continued

The bearings of the smaller motors are bronze bushings, pressed into the housings and pinned in place. The bearings of larger motors are babbittlined sleeves.

Brushes-The carbon brushes are pressed against the commutator by steel or bronze springs. With the exception of the smallest motor the spring tension is removed and the brushes leave the commutator when the motor attains full speed. The brushholders are carried by a rocker ring which is mounted on a machined seat on the front bearing housing. The position of this ring determines the direction of rotation of the motor. Standard motors are shipped arranged for clockwise rotation viewed from end opposite the pulley.

The terminals of the type AR motors are brought out to terminal blocks on the side of the motors. The connections are so arranged that the motors can be connected to circuits of either 110 or 220 volts.

Lubrication-Oil-ring lubrication is used and the oil wells are provided with an overflow gauge, a drain plug, except on small sizes, and a covered opening for filling the well and inspecting the oilring.


## Accessories

The rheostats used with type AR motors when especially low starting current is desired are of the face-plate type with low-voltage release.
Paper pulleys can be furnished for all type AR motors.

Slide rails can be furnished for motors on the 400 frames and larger. For smaller motors sliding bases provided with screws for adjusting belt tension can be supplied.

RATINGS AND APPROXIMATE WEIGHTS


We will not, under any circumstances, guarantee motors if operated with pulleys of dimensions smaller than those listed above.

- Dimensions specified are in inches and refer to diameter and face respectively.
$\dagger$ Pulleys require special offset hub in most cases. Pulleys of wider face require special shaft extension.
Motors in frames 167 and smaller have feet slotted for belt adjustment so the sliding bases can be omitted.
Frames 400. 555 and 575 are provided with raits instead of sliding bases.


## TYPE ARS REPULSION-INDUCTION MOTORS



Type ARS Motor Disassembled

The type ARS motor is a repulsion-induction motor, especially designed for pumps and other apparatus requiring large starting torque and where low starting current is essential.

Armature windings of the repulsion and squirrelcage types are used, both of which are active at all times. No centrifugal devices of any kind are employed. The windings are so proportioned that, at full load, the motor will run slightly below synchronous speed, and, at no-load, approximately 15 per cent above synchronous speed.

This motor has a starting torque of approximately 2 times full load torque, with 3 to $31 / 2$ times full load current, which is about 33 to 50 per cent of the starting current of split-phase motors.

Type ARS motor is mounted in a semi-enclosed housing having protected openings and carefully designed ventilating ducts, thus maintaining a uniform temperature which prevents hot spots. Except when surrounded by steam and fumes, or suspended dirt, all requirements of an enclosed motor are met. The bearings and grease cups are large, insuring ample lubrication and long life. One-half horsepower motors have oil-ring lubrication. All other sizes are equipped with grease cups.

Motors having the grease-cup type of bearings are shipped with the reservoirs filled but precautions should always be taken as good lubrication is of prime importance to all electric motors. Although these bearings will run much longer under normal
service conditions, replenishing the lubricant in all types of bearings once a month is strongly recommended. About once a year the reservoirs of the oil-ring type bearings should be emptied and cleaned out with gasoline or kerosene to remove any dirt or sediment from the oil

Voltage-Each motor is provided with four leads, which can be connected to operate on circuits of either 110 or 220 volts, according to instructions on tag sent with each motor. Type ARS motors will operate at full rating continuously without injury on 10 per cent higher or lower than rated voltage.


Showing Construction of Semi-Enclosed. Drip-Proof Frame

## RATINGS, TYPE ARS

| H.P. | Voits | Phase | Cycles | Poles | R.P.M. | Frame No. | Pulley Sizes Inches | Approx. Net Weight Lbs. With Bedplate |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1/8 | 110-220 | 1 | 60 | 4 | 1725 | 25-B | 2* | 241/2 |
| 1/6 | 110-220 | 1 | 60 | 4 | 1725 | 25-B | 2* | 241/2 |
| $1 / 1$ | 110-220 | 1 | 60 | 6 | 1100 | 55-C | 3x13/4 | 61 |
| $1 /$ | 110-220 | 1 | 60 | 4 | 1725 | 35-B | 2* | 35 |
| 1/2 | 110-220 | 1 | 50 | 4 | 1400 | 35-B | $2{ }^{*}$ | 35 |
|  |  |  |  |  |  |  | $\begin{gathered} \text { Diam. \& } \\ \text { Face. } \end{gathered}$ |  |
| 1/8 | 110-220 | 1 | 60 | 4 | 1725 | 55-B | 3×18/4 | 61 |
| 1/2 | 110-220 | 1 | 60 | 6 | 1100 | 75-C | $31 / 2 \times 21 / 2$ | ... |
| 1 | 110-220 | 1 | 60 | 4 | 1725 | 75-B | $31 / 2 \times 21 / 2$ | . |
| * Pitch diameter, groove pulley, It-inch diameter leather belt. |  |  |  |  |  |  |  |  |

## TYPE CD DIRECT-CURRENT MOTORS

## SHUNT AND COMPOUND

In places where direct-current circuits are available the Westinghouse type CD motor is suitable for driving such small devices as washing machines, vacuum cleaners, job presses, conveyors, drill presses, pumps, etc. Type CD motors are well designed for strength and compactness and will operate successfully with hard usage and unskilled handling to which they are often subjected.

## Construction

Frames 700 to 900 inclusive consist of a forged steel ring to which the feet are bolted. The pole pieces of these frames are built up of laminated

$\%$
Type CD Motor, Frame 700
steel, securely riveted together and bolted to the frame. This construction reduces the weight per horsepower to a minimum.
On the two smaller sizes, frames 300 and 400 , the frames are strong iron castings with the feet and poles cast integral.

The field coils are form wound, thoroughly taped and dipped in high grade insulating moistureresisting compound.

The armature core is built up of steel punchings rigidly mounted on a shaft of ample size and strength manufactured from axle steel, which is much stronger and tougher for the same dimensions than the machinery steel generally used.


Armature for $1 / /$ H.P. Motor


1/20 TO 3 H.P.

Type CD Motor, Frames 300 and 400
A ventilating fan mounted on the shaft circulates air through the frame and around the windings, effectually cooling them and preventing "hot spots."


Type CD Motor, Frame 900
Lubrication on frames 300 and 400 is by means of wick-fed grease cups permitting these motors to be mounted on small portable apparatus which may be tilted or momentarily inverted without spilling the lubricant. The oil ring type


Interior of Pront Bracket Showing Brushholders of 700 Prame
of lubrication suc̣cessfully used for many years on electrical machinery is employed on frames 700 to 900 inclusive.

## TYPE CD DIRECT-CURRENT MOTORS-Continued



## Accessories

A sliding bedplate suitable for floor, wall or ceiling suspension can be supplied with class 700 and larger frames.


Sliding Bedplate

Pulleys-Crowned paper pulleys are supplied with frames 700 and larger, and grooved steel pulleys with the smaller frames.

Starting Rheostats-Starting rheostats should be used with all shunt and compound-wound motors of $1 / 2$ horsepower and larger.


Starting Rheostat

RATINGS

| Hp. | Approx.Rpm.at FullLoad | $\begin{aligned} & \text { Frame } \\ & \text { No. } \end{aligned}$ | $\underset{\substack{\text { Std. Pulley } \\ \text { Face } \\ \text { Face }}}{\text { Sin }}$ | Approx. Net Wt., Lbs. |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Bare Motor | Add for Sliding Base |
| 115-230 Volts Shunt and Compound Wound |  |  |  |  |  |
| 1/80 | 1700 | 323 | 11/8* | 10 | . |
| 1/12 | 1725 | 423 | $11 / 2 \dagger$ | 15 | $\cdots$ |
| 1/2 | 1725 | 723 | $31 / 2 \times 21 / 2$ | 45 | 12 |
| 1/2 | 1140 | 725 | $31 / 2 \times 21 / 2$ | 54 | 12 |
| 3/4 | 1725 | 725 | $31 / 2 \times 21 / 2$ | 54 | 12 |
| $3 / 2$ | 1140 | 823 | $31 / 2 \times 3$ | 84 | 23 |
| 1 | 1725 | 823 | $31 / 2 \times 3$ | 84 | 23 |
| 1 | 1140 | 825 | $311 / 2 \times 3$ | 100 | 23 |
| 1 | 565 | 923 | $4 \times 3$ | 170 | 30 |
| 11/2 | 1725 | 825 | 31/2x3 | 100 | 23 |
| $11 / 2$ | 1180 | 923 | $4 \times 3$ | 170 | 30 |
| 11/2 | 800 | 925 | 4×3 | 195 | 30 |



| 115-230 Volts Shunt and Compound Wound |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 2 | 1725 | 923 | 4x3 | 170 | 30 |
| 2 | 1180 | 925 | $4 \times 3$ | 195 | 30 |
|  | 1725 | 925 | 4×3 | 195 | 30 |
| 32 Volts Compound Wound |  |  |  |  |  |
| 1/2 | 1725 | 723 | $31 / 2 \times 21 / 2$ | 45 | 12 |
| 550 Volts Shunt and Compound Wound |  |  |  |  |  |
| 1 | 1000 | 923 | 4x3 | 170 | 30 |
| $11 / 2$ | 1300 | 923 | $4 \times 3$ | 170 | 30 |
| $11 / 2$ | 1000 | 925 | $4 \times 3$ | 195 | 30 |
| 2 | 1850 | 923 | $4 \times 3$ | 170 | 30 |
| 2 | 1350 | 925 | 4x3 | 195 | 30 |
| 3 | 1900 | 925 | 4x3 | 195 | 30 |

[^51]
# TYPE CDH DIRECT-CURRENT MOTORS <br> <br> COMPOUND WOUND <br> <br> COMPOUND WOUND <br> <br> SPLASH PROOF <br> <br> SPLASH PROOF <br> $1 / 8,1 / 6,1 / 4$ AND $1 / 2$ H.P. <br> <br> 32, 115 AND 230 VOLTS 

 <br> <br> 32, 115 AND 230 VOLTS}

Type CDH direct-current motors have been designed and constructed in order to incorporate in a direct-current motor the splashproof feature which has been so popular in the Westinghouse type CAH alternatingcurrent motors.

Large commutators and box-type brushholders with large brush area, make these motors particularly well adapted for operation from low-voltage storage battery plants, now being installed in great numbers on farms and in suburban residences.

Construction-The internal parts of these motors are built along the same lines, and are very similar to those of the type CD motors.


Type CDH Motor
Frame and Field Poles-The frame consists of a seamless forged-steel ring to which the cast-iron foot, and end brackets are bolted. The pole pieces which are built up of sheet steel laminations securely riveted together under pressure, are bolted to the steel ring. The shunt and series field coils are effectively insulated from each other, and from the frame and pole pieces by several layers of tape. The complete coil is treated with an insulating moisture-resisting compound and baked in an oven until thoroughly dry.

Bearing Brackets-The bearing brackets are of cast iron, each bracket being bolted to the frame by four screws, which permit turning the bracket through 90 or 180 degrees when the motor is mounted on the side-wall or ceiling. The commutator end bracket is provided with a cover which when removed allows easy access to brushes, commutator and terminals.


Armature of Type CDH Motor


Type CDH Motor Showing Upper End Bracket Removed
Armature-The armature core is built up of electrical sheet steel laminations pressed on a knurled shaft made from a special grade axle steel, such as used for the axles of all Westinghouse motors.

Brushholders-The two box-type brushholders of pressed steel protected from rust by a special treatment, are carried on a supporting plate of Bakelite Micarta.

Bearings-The bearings are bronze bushings pressed into the bearing housings which form part of the bearing brackets. These bronze sleeve bearings together with the efficient lubricating system provided results in long life, freedom from bearing trouble, and quiet operation.

Lubrication-Grease cups of large capacity, and provided with a wool wick pressed against the shaft by a coiled steel spring, are screwed into the lower part of the bearing housing. When filled with a good grade of unmedicated vaseline or machine oil, attention is required only at infrequent intervals.

Ventilation-Type CDH motors are effectively ventilated by means of a fan mounted on the armature shaft. Due to this fan and the shape of the brackets, a steady circulation of air is maintained through the motor, cooling all parts of the windings.

Mounting-Type CDH motors may be arranged for mounting on floor, side-wall, or ceiling. For directions as to mounting see Instruction Card which accompanies each motor.

Interchangeability-Alternating-current motors of similar ratings to the type CDH motors listed, have the same mounting dimensions, making it possible for the user to provide one mounting for either alternating or direct-current motors regardless of the method of drive employed.

Ratings

| Hp. | Full LoadRpm. | Frame No. | Std.* Pulley | Approx. N |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Bare Motor | Add for Sliding Base |
| 115-230-32 Volts |  |  |  |  |  |
| $1 /$ | 1725 | 425 | 2 | 151/2 | 33/3 |
| 3 | 1725 | 525 | 2 | 21 | $31 /$ |
| 1 | 1725 | 525 | 2 | 23 | 3/3 |
| 3/3 | 1725 | 625 | $3 \dagger$ | 50 | 5 |

Single groove pulley for t -inch round belt. diameter applies to pitch circle.

FFlat pulley 3-1/3-in. is furniahed with $1 / 2$ HP. motors.

## POLYPHASE INDUCTION MOTORS

TYPES CSA AND CS SQUIRREL-CAGE INDUCTION MOTORS<br>For Constant Speed Continuous Service<br>$1 / 4 \mathrm{HP}$. to 200 HP . AND HIGHER, 2 AND 3-PHASE, 25, 40, 50 AND 60 CYCLES 110, 220, 440, 550 AND 2200 VOLTS



10 Hp. Type CS Motor
In choosing a motor for any application, careful consideration should be given to the motor's characteristics, that it may be best adapted for the service required.

Alternating-current induction motors are classified according to their secondary windings as squirrel-cage or wound-rotor. Both these classes may be considered as either constant speed or varying speed according to the amount of resistance which is put into the secondary or rotor winding. There is on the market today no satisfactory alternating-current adjustable-speed motor corresponding to the direct-current machine tool motor and an alternating-current motor should not be applied for adjustable-speed work, where a wide range of speeds is required coupled with practically no change in speed from no load to full load on any setting.

The drop in speed of an induction motor from no load to full load is called the "slip" and is proportional to the amount of resistance in the rotor winding. If a motor has a small slip, that is, a low resistance in the rotor winding it is considered a constant speed motor and compares in its speed torque characteristics with the direct-current shuntwound motor. If the motor has a comparatively high slip or high resistance rotor winding it compares with a shunt-wound direct-current motor operating with resistance in series with the armature winding and is therefore suited to varying speed work such as is usually performed by a directcurrent motor of the heavily compounded or series type.

Low-slip motors, having a slip of from two to five per cent, of either the squirrel-cage or wound-rotor type, are used for constant speed work of all kinds such as motor-generators, centrifugal pumps, textile machinery and the like. The selection of a squirrelcage or wound-rotor motor depends on the effect of the starting conditions on the generator and line. A low-slip squirrel-cage motor should not be connected to a line where the capacity of the motor exceeds thirty-five per cent of the capacity of the generator supplying power, especially. if the starting conditions are severe. The reason for this is, that a squirrel-cage motor with low resistance rotor winding. when starting develops a comparatively lower torque. with higher current and at a lower power factor than a wound-rotor motor.


All these conditions act adversely on the generator and line and have a tendency to cause the voltage to fall which in turn decreases the starting torque and in the case of poorly chosen conditions results in failure of the application. A low-slip squirrelcage motor of the usual design has starting torques not less than the following with full line voltage applied:

For 2-pole motors 150 per cent of full load torque.
For 4-pole motors 150 per cent of full load torque. For 6-pole motors 135 per cent of full load torque.

## POLYPHASE INDUCTION MOTORS-Continued

## TYPES CSA AND CS SQUIRREL-CAGE INDUCTION MOTORS

For 8 -pole motors 125 per cent of full load torque. For 10 -pole motors 120 per cent of full load torque. For 12-pole motors 115 per cent of full load torque. For 14-pole motors 110 per cent of full load torque.


50 Hp . Type CS Motor
It requires from 3 to $41 / 2$ times full load current from the line to develop full load torque with a reduced voltage applied. A wound-rotor motor will start any load not exceeding its maximum torque and will draw from the line not over $11 / 4$ times fullload current for full-load torque with the proper resistance inserted between collector rings. The maximum running torque or pull-out torque, of squirrel-cage motors with rated voltage applied is not less than 200 per cent of full load torque. For


Type CS Vertical Motor
wound-rotor motors, this value is not less than 170 per cent. Squirrel-cage motors of somewhat higher slip, say eight to twelve per cent, are used where the starting torque required is high compared with the running torque or where flywheels are employed in connection with the driven machine. To function properly the speed of the flywheel must vary, and at least ten per cent variation in speed is required to do this. For this reason and because flywheels start hard, standard low-slip squirrel-cage motors should never be used on such applications.

Squirrel-cage motors of still greater slip, usually twenty per cent, are used for elevator and hoist work where the greater part of the operating cycle is consumed in starting and accelerating the load.

Westinghouse type CS motors are designed for general constant speed service, and are, therefore, suited for driving machines in practically all industries. These motors are made in all standard sizes of 2 horsepower and larger.

The design and construction are very simple, the number of parts being few, and interchangeable wherever possible. Thus, when necessary, renewals may be quickly and easily made. The rotors are practically indestructible; the bearings have very liberal areas, giving them long life. They are nonleaking, and are protected from dust.

The efficiency, power factor, and overload capacity, are high. Special attention has been given to the efficiency, not only at full load, but also at fractional loads, since high efficiency means low operating costs.

Besides the standard type CS motors they are made with vertical shafts, conduit terminal boxes, back gears, double extended shafts, and special impregnated windings. Special elevator motors can also be furnished.


10 Hp . Type CS Motor
Arranged for Conduit Wiring

# TYPE CW WOUND-ROTOR INDUCTION MOTORS 

For Constant and Varying Speed Continuous Service
2 HP. TO 200 HP. AND HIGHER 2 AND 3-PHASE 25, 40, 50 AND 60 CYCLES
$110,220,440,550$, AND 2200 VOLTS
By varying the external resistance on a woundrotor motor a condition can be created which will parallel any of the various classes of squirrel-cage motors described, so that the speed torque characteristics of a wound-rotor motor are governed entirely by the operation of the control which is used in connection with it. The distinction between types CW and CI motors is that the former is wound for continuous operation and has relatively lower torque and iron loss. The type CI motor is rated on an intermittent basis and is wound for the maximum torque consistent with its mechanical


Westinghouse type CW wound-rotor induction motors are designed for both constant and varying speed. continuous duty service. Heavy starting torque with low starting current is obtained by inserting resistance in the rotor circuit when starting the motor. For constant speed service this resistance is cut out by means of a starter furnished with the motor.

For varying speed service a controller with resistance is furnished to obtain continuous operation on any running point from one-half to fullload speed for both blower and constant torque service.
These motors find extensive application where it is necessary to bring up to speed loads requiring heavy starting torque on power lines where generator capacity is limited or where good voltage regulation is imperative. They are suitable for driving plunger pumps, compressors, positive pressure blowers, hoists requiring a continuous duty motor, and in shops where many machines are driven by one motor through long line shafts.


POLYPHASE INDUCTION MOTORS-Continued

## RATINGS AND OUTLINE DIMENSIONS

## TYPE CSA SQUIRREL-CAGE MOTORS

| Hp. | Approx. Rpm. at Full Load | Poles | FrameNo. | Paper Pulleyst $\dagger$ |  | Hp. | Approx. Rpm. FullLoad | Poles | $\begin{aligned} & \text { Prame } \\ & \text { No. } \end{aligned}$ | Paper Pulleystt |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Standard Diam. x Face | Special立 Diam. x Face |  |  |  |  | Standard Diam. x Face | Specialł <br> Diam. $\times$ Face |
| 60-Cycle, 110-220-440-550 Volts8 |  |  |  |  |  |  |  |  |  |  |  |
|  | 1750 3450 | 2 | 643 | $\begin{array}{ll}3 & \times 13 / 4 \\ 3\end{array}$ | 13/4x2 | 1 | 1160 | 8 | 863 | $31 / 2 \times 3$ | 384 |
|  | 3450 1750 | 2 | 623 743 | 3 $3 \times 13 / 4 / 8$ | $13 / 1 \times 2$ $21 / 4 \times 31 / 2$ | 1136 | 870 1750 | 8 4 | 863 843 | $31 / 2 \times 3$ $31 / 2 \times 3$ | $\begin{array}{ll}3 & \times 4 \\ 3 & \times 4\end{array}$ |
|  | 1160 | 6 | 763 | $31 / 2 \times 21 / 3$ | 21/2x $31 / 4$ | $11 / 3$ | 1160 | 6 | 866 | $4 \times 33 / 4$ | 23/4841/2 |
|  | 870 | 8 | 765 | $31,2 \times 21 / 2$ | $3 \times 31 / 7$ | $11 / 2$ | 870 | 8 | 866 | $4 \times 32 / 1$ | $28 \times 41 / 2$ |
|  | 1750 | 4 | 743 | $31 / 2 \times 21 / 3$ | $21 / 2 \times 31 /$ | 2 | 3450 | 2 | 823 |  | $3 \times 1$ |
|  | 1160 870 | 8 | 765 863 | 31/2x21/2 | $\begin{array}{ll}3 & \times 31 / 2 \\ 3 & \times 4\end{array}$ | 2 | 1750 1160 | 4 6 | 843 866 | $31 / 2 \times 3$ | ${ }_{2}^{3} \times 1 / 84 \times 1 / 4$ |
|  | 3450 | 8 | 803 723 | 311033 | $\begin{array}{ll}3 & \times 4 \\ 3 & 14\end{array}$ | 2 3 | 1160 3450 | 6 2 | 866 827 |  | 23/1441/2 |
|  | 1750 | 4 | 745 | 31/2x21/2 | $3 \times 31 / 2$ | 3 | 1750 | 4 | 846 | $4 \times 3 \frac{1}{4}$ | 23/4843 |

25-Cycle, 110-220-440-550 Volts8




DIMENSIONS IN INCHES

*This motor has grease cup lubrication, and leads are brought out through bushings to top of bracket; not shown in cut.
$t$ This dimension will never be exceeded but may vary to y-inch less than shown in table.
$\dagger$ Approximate.
$\dagger$ Dimensions specified are in inches and refer to the diameter and face respectively.
All voltages are for either 2 or 3 phase. except 550 volts which is for 3 phase.
Above dimensions are for reference only. For official dimensions refer to our nearest district office.

## POLYPHASE INDUCTION MOTORS－Continued

## OUTLINE DIMENSIONS

TYPE CS TWO－BEARING MOTORS

## Frame Classes 200－C and 300－C



| Ref． | Prame No． | Shaft | Keyway |  |  |  |  | A | AA | AB | AC | AD | AE |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Width | Dep |  | Length |  |  |  |  |  |  |  |
| III | 230－C to $239-\mathrm{C}$ $240-\mathrm{C}$ to $249-\mathrm{C}$ ${ }^{2450}$－C to $259-\mathrm{C}$ | $\begin{aligned} & 1 / 1 / \\ & 11 / \\ & 10 \end{aligned}$ | 落 | 宕 |  | 24\％ | 3 3 3 | 203\％ | $\begin{aligned} & 123 / 2 \\ & 12, \\ & 14 \% \end{aligned}$ | $\begin{aligned} & 81 / 2 \\ & 83 / 2 \\ & 93 / 4 \end{aligned}$ | $103 / 8$ 110 10 | 3\％ | 23／ 23 3 3 |
| $\begin{gathered} \text { IV } \\ \mathbf{v} \\ \text { VI } \\ \text { VII } \end{gathered}$ | $340-\mathrm{C}$ to $349-\mathrm{C}$ $350-\mathrm{C}$ to $359-\mathrm{C}$ $360-\mathrm{C}$ to $369-\mathrm{C}$ $370-\mathrm{C}$ to $379-\mathrm{C}$ $\qquad$ |  |  |  |  | $41 / 3$ 4 4 $4 / 3$ $4 / 3$ | 4 | 244 | 14 14 16 16 |  | $12 \%$ 12 $13 \%$ $13 \%$ $13 \%$ | 5 <br> 5 <br> 5 <br> 5 <br> 5 | $3 \%$ <br> 4 <br> 4 <br> $4 \%$ <br> 4 |
| $\begin{aligned} & \text { Ref. } \\ & \text { No. } \end{aligned}$ | Frame No． | AF | AG | AH | AJ | AK | AL | B＊ | BA | BB | BC | BD | BE |
| III | （230－C to $239-\mathrm{C}$ | 2 2 2 2 | 52／ 5\％ $6 \%$ $6 \%$ | $161 / 4$ 1618 18 18 | 14 14 16 | 53／3 53 $63 / 8$ |  | $7 \%$ $7 \%$ $7 \%$ | $\begin{aligned} & \hline 133 / 6 \\ & 13 \\ & 13 \end{aligned}$ | $\begin{aligned} & 121 / 31 / 2 \\ & 1212 \\ & 120 \end{aligned}$ | $61 /$ 60 60 | 15 15 $1 \%$ $1 \%$ | 芴 |
| $\begin{gathered} \text { IV } \\ \text { VI } \\ \text { VII } \end{gathered}$ | $340-\mathrm{C}$ to $349-\mathrm{C}$ $350-\mathrm{C}$ to $359-\mathrm{C}$ $360-\mathrm{C}$ $370-\mathrm{C}$ to $379-\mathrm{C}$ | 2 2 2 2 | 7 |  | 151 15 17 17 17 | 6  <br>  6 <br> 7  <br> 7  | $81 / 2$ 88 9.3 98 | $9 \%$ 9.3 98 98 | $16 \%$ $16 \%$ $16 \%$ $16 \%$ | $143 / 3$ $143 / 3$ $143 / 3$ |  |  | 芴 |
| Ref． No． No | Frame No． | BF | C | CA | CB | CC | CD | CE | CF | CG | CH | 0 | OA |
| $\begin{gathered} \text { II } \\ \text { III } \end{gathered}$ | $\begin{aligned} & 230-\mathrm{C} \text { to } 239-\mathrm{C} \\ & 240-\mathrm{C} \text { to } 249-\mathrm{C} \\ & 250-\mathrm{C} \text { to } 259-\mathrm{C} \end{aligned}$ | $\begin{aligned} & 51 / 4 \\ & 514 \\ & 51 / 4 \end{aligned}$ | $\begin{aligned} & 191 / \\ & 191 \\ & 193 / 4 \end{aligned}$ | （114 | $\begin{aligned} & 5 / 1 \\ & 5 / 3 \\ & 5 / 4 \end{aligned}$ | 23， | $\begin{aligned} & 131 / 21 / 2 \\ & 13 / 2 / 2 \\ & 13 / 2 \end{aligned}$ | $\begin{aligned} & 53 \\ & 53 \\ & 53 \\ & 5 \times 3 \end{aligned}$ | $\begin{aligned} & 81 / 3 / 1 \\ & 88, ~ \\ & 8,3_{2} \end{aligned}$ | $\begin{aligned} & 193 / 4 \\ & 19 \\ & 19 / 3 \end{aligned}$ | $\begin{aligned} & 73 / 8 \\ & 73 \\ & 73 \% \end{aligned}$ | 等 | \＃ |
| $\begin{gathered} \mathbf{I V} \\ \substack{\mathbf{V I} \\ \mathbf{V I I}} \end{gathered}$ | 340－C to 349－C $350-\mathrm{C}$ to $359-\mathrm{C}$ $360-\mathrm{C}$ to $369-\mathrm{C}$ $370-\mathrm{C}$ to $379-\mathrm{C}$ | $\begin{aligned} & 6 \% \\ & 6.5 \\ & 60 \% \\ & 60 \% \\ & 60 \% \end{aligned}$ | $\begin{aligned} & 23 \\ & 23 \\ & 23 \\ & 23 \end{aligned}$ | $133 / 8$ 133 13 133 13 | $61 /$ 63 $60 / 4$ 64 |  | $\begin{aligned} & 16 \\ & 16 \\ & 16 \\ & 16 \end{aligned}$ | 7 7 7 7 | $\begin{aligned} & 10 \\ & 10 \\ & 10 \\ & 10 \end{aligned}$ | 235 23 23 23 23 | $81 / 3$ $8 / 3$ $8 / 3$ $8 / 3$ | 筀 | \＃ |

＊This dimension will never be exceeded．
Above dimensions are for reference only．For official dimensions refer to our neareat district office．

## POLYPHASE INDUCTION MOTORS－Continued

## OUTLINE DIMENSIONS

## TYPE CS TWO－BEARING MOTORS

## Frame Classes $400-\mathrm{C}$ and D and 500－C



DIMENSIONS IN INCHES

| Ref． | Frame No． | （ $\begin{gathered}\text { Shaft } \\ \text { Diam．}\end{gathered}$ | Ketway |  |  | Max． on Bed Plate | ${ }^{\text {A }}$ | AA | AB | AC | AD | AE | AF |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Width | Depth | Length |  |  |  |  |  |  |  |  |
| II | 460－C to $469-\mathrm{C}$ <br> 470－C to 479－C | $1{ }^{17}$ | 3 | $\frac{8}{3}$ | 55\％8 | $431 / 2$ | 335／6 | 161／9 | ${ }^{138} 13$ | 1617\％ | 64\％ | 41／6 | ${ }_{21 / 4}$ |
| IVI | $\begin{aligned} & 480-\mathrm{C} \text { to } 489-\mathrm{C} \\ & 480-\mathrm{C} \text { to } 489-\mathrm{D} \end{aligned}$ | 171／8 | \％ | 复 | 5 $61 / 8$ | $431 / 2$ | 3593\％ | 181／2 | 145\％ | 193\％ | ${ }_{8}^{61 / 4}$ | 51／8 | 2 |
| V | 560－C to 569－C <br> 580－C to 589－C | 23188 | \％ | \％ | 61／8 | 51／3 | $381 / 1 / 8$ 4018 | 179\％\％ | 151／4 | 193\％ | 8 | 4\％ | ${ }_{2}^{2}$ |


| $\begin{aligned} & \text { Ref. } \\ & \text { No. } \end{aligned}$ | Frame No． | AG | AH | AJ | AK | AL | AM | B＊ | BA． | BB | BC | BD | BE |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| II | $460-C \text { to } 469-C$ $470-\mathrm{C} \text { to } 479-\mathrm{C}$ | $\begin{aligned} & 7118 \\ & 71 / 8 \end{aligned}$ | ${ }_{21}^{21 / 8}$ | 35\％${ }^{35 \%}$ | 71／8 | 23／4 | $\begin{aligned} & 61 / 61 / 8 \\ & 61 / 2 \end{aligned}$ | ${ }_{11}^{11}$ | 1936\％ | 173／88 | 9 | 2 | 华／ |
| $\mathrm{IIV}_{\text {IV }}$ | $\begin{aligned} & 480-\mathrm{C} \text { tc } 489-\mathrm{C} \\ & 480-\mathrm{D} \text { to } 489-\mathrm{D} \end{aligned}$ | $\begin{aligned} & 816 \\ & 81 / 8 \\ & 818 \end{aligned}$ | 233／8 | 35\％ | 81818 | 23 23 | $\begin{aligned} & 671 / 8 \\ & 61 / 8 \end{aligned}$ | 11 | 195\％ | 178／8 | 9 | 2 | 年 |
| V | $560-\mathrm{C}$ to $569-\mathrm{C}$ $580-\mathrm{C}$ to $5890-\mathrm{C}$ |  | 2234／4 | 43／6 43 | $71 / 2$ $81 / 2$ | 31／8 | $73 / 4$ $73 / 4$ | 133 1318 | 23\％ | $\begin{aligned} & 20 \% \\ & 20 \% \end{aligned}$ | $\begin{aligned} & 103 / 4 \\ & 102 / 4 \end{aligned}$ | $\begin{aligned} & 23,6 \\ & 23 / 5 \end{aligned}$ | 算 |


| Ref． No． | Frame No． | BF | c | CA | CB | cc | CD | CE | CF | CG | CH | 0 | OA |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| II | －${ }_{\text {460－C }}$ to $470-\mathrm{C}$ to 479－C | 7 | 271／818 | 171／4 | 73／2 | 35\％68 | 191／4 | ${ }^{85 \%}$ | ${ }_{23}^{237 / 8}$ | $2711$ | $\begin{aligned} & 101 / 2 \\ & 101 / 2 \end{aligned}$ | 星 | H |
| IIV | $\begin{aligned} & 480-\mathrm{C} \text { to } 489-\mathrm{C} \\ & 480-\mathrm{D} \text { to } 489-\mathrm{D} \end{aligned}$ | 7 | 271／6 | 1734 | 73／2 | 35\％68 | 1914 | 885 | 237／6 | 2714．4 | 103／3 | 3／4 | H |
| VI | $560-\mathrm{C}$ to $569-\mathrm{C}$ $580-\mathrm{C}$ to $589-\mathrm{C}$ | 91／88 918 | 33 33 |  | 91／4 | 4 | 231／8 | $111 / 8$ $11 / 8$ | 293\％ | 331／4 | 121／4 | 3／8 | H |

[^52]
## POLYPHASE INDUCTION MOTORS－Continued

## OUTLINE DIMENSIONS

## TYPE CS TWO－BEARING MOTORS

Frame Classes $600-B$ and $C, 700-B$ and $C, 800-C$


DIMENSIONS IN INCHES

| $\underset{\substack{\text { Ref．} \\ \text { No．} \\ \hline}}{ }$ | Frame No． | $\underset{\substack{\text { Shaft } \\ \text { Diam．} \\ \text { S }}}{ }$ | Keyway |  |  | Max． <br> Trave on <br> $\xrightarrow{\text { on }}$ | A | AA | AB | AC | AD | AE | AF | AG | AH |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Width | Depth | Length |  |  |  |  |  |  |  |  |  |  |
| II | $\begin{aligned} & 640-\mathrm{B} \text { to } 64 \\ & 640-\mathrm{C} \text { to } 64 \end{aligned}$ | 23／8 | 䔆 | 3／4 |  | ${ }^{\prime} 5$ | （ 3495 | $\overline{183 / 5}$ | $\begin{aligned} & 1556 \\ & 177 \end{aligned}$ | 2036 |  | 2356 | $\begin{aligned} & 43 / 4 \\ & 43 \\ & \hline 1 \end{aligned}$ | 730 | 24K |
| $\stackrel{\text { III }}{\substack{\text { IV }}}$ | 6－650－B to $6599-\mathrm{B}$ | 2\％ | 洘 | 花 | S $81 / 8$ | 5 | 41568 | 2015 | 10\％${ }_{\text {18，}}$ | 230 | ${ }^{8} 9$ | 245 |  | 832 | 263／4 |
| v | $660-\mathrm{C}$ to 669－C | 2\％／8 | 弱 | 告 | $81 / 4$ | 5 | 481／8 | $20^{2}$ | $19 \%$ | 24\％ | $91 / 2$ | 28\％ | 43. | 93 | 28\％ |
| VII | $750-\mathrm{B}$ to 750 C to 7 | ${ }_{2}^{21}$ | 缺 | 1／2 |  |  | 4583 | $211 / 3$ |  | 2336 | 91／2 | 7 | 0 | 87 |  |
| VIII | 760－B to 769－B |  | 咸 | \％ | 8814 |  | ${ }_{4}^{473}$ | 23， | 1846 | 24\％ | 9 | 28 | 5 | 9 |  |
| ${ }_{\mathbf{X}}^{\mathbf{X}}$ | 760－C to $770-\mathrm{C}$ to $779-\mathrm{C}$ | 331／6 | 年 | $\frac{4}{3}$ | 8 81／6 | 5 5 | 503\％ | 251／4 | 212 | 28 27\％ | 1018 | 315\％ | 5 | 10\％ | 31 |
| ${ }_{\text {XII }}$ | 850－C to 80－C | $37 / 8$ | \％ | \％ | 12 | 6 | $\begin{aligned} & 533 \\ & 57 \\ & 57 \end{aligned}$ | 261／3 | 1946 | ${ }^{27} 9$ | 1313 | 33 3 | 01／4 | ${ }_{111} 9$ | 303／8 |


| Ref． | Frame No． | AJ | AK | AL | AM | AN | AO | AP | ${ }^{\text {B }} \dagger$ | BA | BB | BC | BD | BE | BF |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| II | $\overline{640-B}$ to $649-8$ $640-\mathrm{C}$ to $649-\mathrm{C}$ | $81 / 2$ | $\begin{aligned} & 73 / 4 \\ & 784 \\ & 88 \end{aligned}$ | 121／2 | 1／8 | $3 / 8$ | 33／4 | 93／4 | 161／8 | 321／8 | 251／3 $251 / 2$ 2515 | 13 13 13 13 | 31／8 | \％ | ${ }_{4}^{41 / 3}$ |
| $\stackrel{\mathrm{IIV}}{\mathrm{IV}}$ | （en | $881 / 2$ |  | ${ }^{1314 / 2}$ | 7／80 | 知 | $331 / 4$ | 91／4 | 161／9 | 327／3 | 251／3／ | 13 13 13 | 31／81／8 | 睢 |  |
| VI | 750－B to 759－B |  | $87 / 8$ |  |  |  |  |  |  |  | 2946 | 1514 |  |  | 63／8 |
| VII | $750-\mathrm{C}$ to $759-\mathrm{C}$ | $83 / 2$ | $87 /$ | 125／8 | \％ | 3／8 | 3\％ | 91／4 | 183／8 | 371／2 | 2946 | 15 | 31／8 | \％ | 62\％ |
| ${ }^{1 \times}$ | 760－B to 7609 C |  | 9 | 133\％ | 7／8 | \％ | $3 \mathrm{j} \%$ | 93 | 18\％ | 3773 | 29 | 15／4 | 31／6 | \％ | 6\％ 6 |
| $\mathbf{x}$ | $770-\mathrm{C}$ to 779－C | $81 / 2$ | 10\％ | 14\％ | 2／8 | 3／8 | 31／4 | $91 / 4$ | 183／8 | 371／2 | 29\％ | 151／4 | 31／8 | \％ | 63／8 |
| XI | 850－C to 859－C | 10 | 111／8 | 143／6 | 1 | 11／4 | 51／4 | ${ }_{12}^{12} 12$ | 213／4 | 43\％ | 34 $31 / 8$ | 173／4 | 4 | 3／818 | $81 / 2$ |


| Ref． No． | Frame No． | BG | C | CA | CB | CC | CD | CE | CF | CG | CH | CJ | 0 | OA |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| ${ }_{\text {I }}$ |  | 414， | 403／2 | 25 25 | 11 11 | $\begin{aligned} & 33 / 4 \\ & 3.3 \\ & 3.3 \end{aligned}$ | $\begin{aligned} & 261 / 3 \\ & 261 / 2 \end{aligned}$ | 197／3 | \％ $1 /$ | 15 | 83／4 | 160 160 | 7／8 | ${ }_{1}^{18}$ |
| III | 650－B to $6590-\mathrm{B}$ | 44 |  | 25 25 |  |  | 26 |  |  | 15 |  | 16 |  |  |
| v | 660－C to 669－C | 414 | $40 \%$ | 25 | 11 | 32， | 261／2 | 19\％ | 8 | 15 | 8\％ | 16\％ | \％ | $1{ }^{15}$ |
| VII | 750－B to 759－B | $4{ }^{4} / 5$ | 401／2 | ${ }^{293} 298$ | 123／4 | 43 | ${ }_{31} 31$ | 197／1／ | 2／8 | is | 83／4 | 19 19 | 7／8 | ${ }_{1}^{13 / 6}$ |
| VIII | 7600 B to $7890-\mathrm{B}$ | $4{ }^{4}$ | 40\％2 | 29818 | 1234 | $4{ }^{4}$ | ${ }_{31} 31$ | 191／8 | \％ | 15. | 8\％ | 19 | \％ | $1{ }^{1}$ |
| ${ }_{\text {IX }}^{\text {IX }}$ | 760－C to $7709-\mathrm{C}$ | $4{ }^{4} 3$ | 401／3 | 2993／8 | 123／4 | $41 / 2$ | 31 | 197／8 | 閁 | $\begin{aligned} & 15 \\ & 15 \end{aligned}$ | 83／4 | 19 19 | \％\％ | ${ }^{1} 1$ |
| XI | $850-\mathrm{C}$ 870 C to 8890－C 879 | 43 | 491／2 | 341／4 | 153／6 | 5 | $361 / 3$ | 231／2 | 15\％ | 177／8 | $103 / 10$ | $2131 \%$ | ${ }_{1}^{1}$ | 13 <br> $1 \%$ <br> $1 / 4$ |

$\dagger$ This dimension will never be exceeded．
Above dimensions are for reference only．For official dimensions refer to our nearest district office．

## POLYPHASE INDUCTION MOTORS-Continued

## OUTLINE DIMENSIONS

## TYPE CW WOUND-ROTOR MOTORS

Frame Classes 200-C to 500-C


DIMENSIONS IN INCHES

| $\begin{aligned} & \text { Ref. } \\ & \text { No. } \end{aligned}$ | Frame No. | Pulley End |  |  |  | Opposite End |  |  |  | Shafttolerance | A | AA | $A B$ | AC | AD | AE | AF | AG | AH |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | $\begin{gathered} \text { Shaft } \\ \text { Dia. } \end{gathered}$ | Keiway |  |  | $\begin{array}{\|c\|} \hline \text { 3haft } \\ \text { Dia. } \end{array}$ | Keyway |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  | Wid | Dep | Lth. |  | Wid | Dep | Lth. |  |  |  |  |  |  |  |  |  |  |
| I | 230-C to 239-C | 11/4 | 8/6 | 1/8 | 2460 | 11/4 | 8/6 | 1/8 | 2\%60 | +.000 | 26 | 123/4 | 111/60 | 81/4 | 31960 | 376 | 13516 | 10\% | 27/8 |
| Il | 250-C to 259-C | 11/4 | 5/6 | 1/8 | 2310 | 11/4 | 8/6 | 1/8 | 25/618 | +.000 | 28 | 143/4 | 121/56 | 91/4 | 32\% | 31818 | 14夝 | 11\% | 37/8 |
| III | $340-\mathrm{C}$ to 349-C | 15/8 | 3/8 | 1/8 | 4112 |  |  | $\cdots$ |  | $\begin{array}{r} +.000 \\ -.001 \end{array}$ | $31 \frac{18}{2}$ | 14 | $133 / 4$ | $9{ }^{3}$ | $5 \frac{12}{3}$ |  | $16 \frac{12}{2}$ | 123/8 | $33 / 8$ |
| IV | $350-\mathrm{C}$ to 359-C | 15/8 | 3/8 | 1/8 | 41/2 |  | $\cdots$ | $\ldots$ |  | a +.000 -.001 | 324616 | 14 | 141/4 | $10 \frac{9}{3}$ | $5 \frac{11}{3}$ |  | $163 \frac{3}{3}$ | 127/3 | 37/8 |
| V | $360-\mathrm{C}$ to 369-C | 15/8 | 3/8 | 1/8 | $41 / 2$ |  |  | . $\cdot$ |  | $\begin{array}{r}\text { + } \\ +.000 \\ \hline .001 \\ \hline\end{array}$ | 3318 | 16 | 143/4 | $103{ }^{\frac{3}{2}}$ | $5 \frac{1}{32}$ |  | 17 ${ }^{\text {H }}$ | 133/8 | 43/8 |
| VI | $370-\mathrm{C}$ to 379-C | 15/8 | 3/8 | 1/8 | 41/2 |  |  |  |  | [ | $34 \frac{1}{5}$ | 16 | 151/4 | $11 . \frac{9}{32}$ | $5 \frac{1}{32}$ |  | $17 \frac{77}{32}$ | $137 / 3$ | $43 / 8$ |
| VII | 470-C to 479-C | $17 / 8$ | 76 | $\frac{5}{32}$ | 55/8 | 15/8 | 3/8 | 1/8 | 55/8 | +.000 | 393/8 | 161/2 | 16\% 68 | 13486 | 61/60 | 64/10 | 187/8 | $17 \frac{5}{35}$ | 41/8 |
| VIII | $480-\mathrm{C}$ to 489-C | 17/8 | 7/18 | $\frac{5}{82}$ | 55/8 | 15/8 | 3/8 | 1/8 | 55/8 | ( | 403/8 | 181/2 | 16\% 76 | 1485 | 64/6 | 61/65 | 193/8 | 17글 | 51/8 |
| IX | 560-C to 569-C | 23/8 | \% 6 | 8 80 | 67/8 | $17 / 8$ | 760 | $\frac{5}{12}$ | 53/4 | +.000 | 4396 | 175/8 | 175/8 | 151/60 | 8 | 61/16 | 201/2 | $191 / 10$ | 41/6 |
| X | 580-C to 589-C | 23/8 | 9/6 | 8/6 | 67/8 | $17 / 8$ | 7/6 | ${ }^{\frac{5}{2}}$ | 53/4 | $\left\|\begin{array}{c} +.000 \\ -.001 \end{array}\right\|$ | 45\% | 195/8/ | 185/8 | 161/68 | 8 | 61/16 | 211/2 | 20156 | 51/10 |

Above dimensions are for reference only. For official dimensions refer to our nearest district office.

## POLYPHASE INDUCTION MOTORS－Continued

## OUTLINE DIMENSIONS

## TYPE CW WOUND－ROTOR MOTORS

Frame Classes 200－C to 500－C


DIMENSIONS IN INCHES

| Ref． No． | Frame No． | AJ | AK | AL | AN | AO | AP | B＊ | BA | BB | BC | BD | BE |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| II | 230－C to 239－C to $259-\mathrm{C}$ | $\begin{aligned} & \mathbf{2} \end{aligned}$ | $\begin{aligned} & 53 / 6 \\ & 63 / 8 \end{aligned}$ |  | $\begin{aligned} & 78 / 8 \\ & 85 / 8 \end{aligned}$ | 13 15 | $\begin{aligned} & 83 / 4 \\ & 93 / 4 \end{aligned}$ | $\begin{aligned} & 77 / 8 \\ & 71 / 8 \end{aligned}$ | $\begin{aligned} & 121 / \\ & 121 / 8 \end{aligned}$ | $\overline{3 / 4}$ | $\begin{aligned} & 356 \\ & 35 / 8 \end{aligned}$ | $\begin{aligned} & 15 / 8 \\ & 15 / 8 \end{aligned}$ | $61 / 2$ $61 / 4$ |
| III | 340－C to 349－C | 2 | 6 | 181／2 | 81／2 | 141／2 | 101／2 | 93／6 | 141／2 | 3／8 | 43／2 | 14／4 | 73／8 |
| IV VI | $\begin{aligned} & 350-\mathrm{C} \text { to } 359-\mathrm{C} \\ & 360-\mathrm{C} \text { to } 369-\mathrm{C} \\ & 370-\mathrm{C} \text { to } 379-\mathrm{C} \end{aligned}$ | $\begin{aligned} & 2 \\ & 2 \\ & 2 \end{aligned}$ | 6 7 7 | $181 / 4$ $201 / 4$ $201 / 4$ | $81 / 3$ $91 / 3$ $91 / 2$ | $141 / 2$ $161 / 2$ $161 / 2$ | 11 112 112 | $\begin{aligned} & 93 / 3 \\ & 93 \\ & 93 \\ & 93 \end{aligned}$ | $\begin{aligned} & 141 / 3 \\ & 141 / 3 \\ & 141 / 2 \end{aligned}$ | $\begin{aligned} & 3 / y_{1} \\ & 3 \\ & 3 \end{aligned}$ | $\begin{aligned} & 43 \\ & 43 \\ & 43 \end{aligned}$ | 130 10 | $73 \%$ $7 \%$ $7 \%$ |
| $\begin{aligned} & \text { VII } \\ & \text { VIII } \end{aligned}$ | $\begin{aligned} & 470-\mathrm{C} \text { to } 479-\mathrm{C} \\ & 480-\mathrm{C} \text { to } 489-\mathrm{C} \end{aligned}$ | $\begin{aligned} & 21 / 4 \\ & 21 / 4 \end{aligned}$ | $\begin{aligned} & 71 / 8 \\ & 81 / 8 \end{aligned}$ | $\begin{aligned} & 67 / 6 \\ & 67 / 8 \end{aligned}$ | $\begin{aligned} & 23 / 4 \\ & 23 / 4 \end{aligned}$ | $\begin{gathered} 97 / 8 \\ 107 / 8 \end{gathered}$ | $\begin{aligned} & 141 / 2 \\ & 141 / 4 \end{aligned}$ | $\begin{aligned} & 11 \\ & 11 \end{aligned}$ | $\begin{aligned} & 178 / 6 \\ & 17 \% / 8 \end{aligned}$ | 3/4 | 5 | 2 | 9 |
| IX | 560－C to 569－C | 23／3 | 71／2 | 7\％ | 31／8 | 10\％$\%$ | 151／4 | 131／3 | 20\％ | 36 | 6\％ | 23／3 | 103／ |
| X | 580－C to 589－C | 25／8 | 81／2 | 73／2 | 31／8 | 115／3 | 161／4 | 131／8 | 20\％$\%$ | \％ | 63／2 | 2\％／8 | 103／4 |


| $\begin{aligned} & \text { Ref. } \\ & \text { No. } \end{aligned}$ | Frame No． | BF | BG | C | CA | CB | CC | CD | CE | CF | CG | CH | CJt | CK | 0 | OA | Style No of Rails or Bed－ plate |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| II | 230－C to 239－C |  | 8／8 | 1914 | 117 $111 / 8$ | 131／2 | 23／4 | 51／4 | 534 | 17 | 197／6） | 77 | $3$ | $\begin{aligned} & 51 / 2 \\ & 51 / 2 \end{aligned}$ | 1/2 | \# | $\begin{aligned} & 297555 \\ & 297556 \end{aligned}$ |
| III | 340－C to 349－C | 163／1 | \％ | 23 | 141／4 | 16 | 31／3 | 61／2 | 7 | 20 | 23\％ | 81／2 | 4 | 61／2 | 1／4 | H | 297559 |
| IV | $350-\mathrm{C}$ to 359－C $360-\mathrm{C}$ to $369-\mathrm{C}$ | 164560 | $8 / 8$ | 23 | 141／4 | 16 | 31／8 | 61／4 | 7 | 20 | 2356 | $81 / 2$ | 4 | 613 | 3／1／8 | 牛 | 297559 |
| VI | 370－C to 379－C | 165\％ | \％ | 23 | $141 / 4$ | 16 | 31／8 | 61／4 | 7 | 20 | $23 \%$ | $81 / 2$ | 4 | 61／3 | 多 | \％ | 297560 |
| $\mathrm{IX}_{\mathbf{X}}$ | $\begin{aligned} & 470-\mathrm{C} \text { to } 479-\mathrm{C} \\ & 480-\mathrm{C} \text { to } 489-\mathrm{C} \end{aligned}$ | $\begin{aligned} & 195 \% \\ & 195 / 8 \end{aligned}$ | 3/4 | $\begin{aligned} & 271 / 6 \\ & 271 / 5 \end{aligned}$ | $\begin{aligned} & 171 / 4 \\ & 171 / 4 \end{aligned}$ | 191／4 | $\begin{aligned} & 35 / 6 \\ & 35 / 8 \end{aligned}$ | 713 712 | $885 / 6$ | $\begin{aligned} & 237 / 8 \\ & 2378 \end{aligned}$ | 271／4 | $\begin{aligned} & 101 / 2 \\ & 101 / 2 \end{aligned}$ | $\begin{aligned} & 41 / 3 \\ & 41 / 2 \end{aligned}$ | $\begin{aligned} & 57 / 3 \\ & 57 / 8 \end{aligned}$ | 洛 |  | $\begin{aligned} & 297562 \\ & 297562 \end{aligned}$ |
| XII | $560-\mathrm{C}$ to 569－C | 23360 | \％ | 33 | 203／8 | 231／8 | 4 | 91／4 | 111／3 | 293／3 | 331／4 | 121／4 | 51／2 | 61／4 | 7／8 | 3 | 297565 |
| XIII | 580－C to 589－C． | 23561 | 5／5 | 33 | 203／3 | 231／6 | 4 | 91／4 | 111／3 | 293／3 | 331／2 | 121／4 | 51／2 | 63／4 | 7／8 | 3 | 297565 |

[^53]POLYPHASE INDUCTION MOTORS－Continued

## OUTLINE DIMENSIONS

TYPE CW WOUND－ROTOR MOTORS
Frame Classes $\mathbf{6 0 0}-\mathrm{C}$ and D，700－C and D，and $\mathbf{8 0 0 - C}$ and D


DIMENSIONS IN INCHES

| $\begin{aligned} & \text { Ref. } \\ & \text { Nof } \end{aligned}$ | Frame No． | Pulley End |  |  |  | Opposite End |  |  |  | A | AA | AB | AC | AD | AE | AF | AG |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Shaft Dia． | Keyway |  |  | Shaft Dia． | Keyway |  |  |  |  |  |  |  |  |  |  |
|  |  |  | Wid． | Dep． | Lth． |  | Wid． | Dep． | Lth． |  |  |  |  |  |  |  |  |
| I | 640－C to 649－C | 27／8 | 7／6 | 1／4 | 81／4 | 23／8 |  | \％ 76 | 67／8 | 503／8 | 181／2 | 239／4 | 960 | 93／2 | 8 | 27\％ | $\overline{221 / 6}$ |
| II | 650 | 27／3 | 780 | 1／4 | 81／4 | 23／3 | \％ 6 | 8／8 | 67／8 | 523／3 | 2012 | $24 \%$ | 1854 | 9312 | 8 | \％ | \％ |
| III | 650－D to 659－D |  |  |  |  |  |  |  |  | 553 | $201 / 2$ | $24 \%$ | 2038 | $101 / 4$ | 8 | 28 | 2513 |
| IV | 660－C to 669－C | 27／3 | 560 | 1／4 | 81／4 | 23／8 | 9／6 | 36 | 67／5 | 543／5 | 221／2 | 25\％ | 19\％ | 9112 | 8 | 29\％ | 24.6 |
| V | 750－C to 759－C | 33／83 | 焉 | 8 | 887 | $27 / 3$ | 7／4 | 1／4 | $81 / 4$ $81 / 4$ | 56\％ | $211 / 4$ | 271／4 | 193 | 1014．4 | 91／20 | 32 | 24\％ |
| VII | 770－C to 779－C | 3318 | \％ | \％ | $8 \%$ | 27\％ | 8 | 1／4 | $81 / 4$ | 60\％ | 251／4 | 291／4 | 214 | 101／4 | $91 / 2$ | 34 | 263／4 |
|  |  | 37／8 | 4 | 8／3 | 12 | 33／8 | 为 | \％ | 103／4 | 62 |  |  | 1946 | 131／2 |  |  |  |
| ${ }_{\text {IX }}$ | 8800 C to 869－C | 31／8 | 7 | \％ | 12 |  | \％ |  | 10\％ | 64 | 2415 | 29.16 | 204 | $131 / 2$ | 12 | 34\％ | 274 |
| $\underline{\mathbf{X}}$ | 870－C to 879－C | 37／8 | 4\％ | \％ 6 | 12 | 31／8 | \％${ }^{3}$ | \％ | 103／4 | 66 | 261／2 | 30\％ | 2145 | 131／2 | 12 | 35419 | 285 |


| Ref． No． | Frame No | AH | AJ | AK | AL | AN | AO | AP | B＊ | BA | BB | BC | BD | BE | BF | BG | BH |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| I | 640－C | 141／2 | 43／4 | 73／4 | 243／ | 17 | 33／4 | 914 | 161／6 | 251／2 | 7／6 | 798 | 31／8 | 13 | 283／6 | 7\％ | 1／2 |
| III | ${ }_{650-\mathrm{C}}^{650}$ to | ${ }_{153}^{153}$ | $43 / 4$ | 883／4 | 263／4 | 18 | 33／4 | $91 / 4$ | 161／8 | 25 | 3／6 | 78 | 31／2 | ${ }_{13}^{13}$ | 28\％ | 756 | 15 |
| IV | $660-\mathrm{C}$ to 66 | 1613 | $43 / 4$ | 9\％ | 283 | 19 | $3 \%$ | 94／4 | 161／8 | 25 | \％ | 7\％ | 3i\％ | 13 | 28 | 7\％ | \％ |
| VI | $750-\mathrm{C}$ to 759 $760-\mathrm{C}$ to 769 | 1914 | 5 | $87 / 8$ $97 \%$ | $\begin{array}{r} 27 \\ 29 \end{array}$ | 1886 | $33 / 4$ <br> $33 / 4$ | 99 | 188／6 | 2946 | 叐 | 9. | $31 / 8$ | 154 15 15 | 33156 | 9318 | $1 \%$ |
| VII | 770－C to 779－C | 193／ | 5 \％ | 10\％ | 31 | 201／8 | 3\％ | $99 / 4$ | 183／6 | 29\％4 | \％ | $91 / 2$ | 31／8 | 15\％ | 33\％ | $91 / 2$ | 1／2 |
| $\begin{gathered} \text { VIII } \\ \text { IX } \end{gathered}$ | 850－C to 859 $860-\mathrm{C}$ to $869-\mathrm{C}$ |  | $61 / 4$ $6 / 1 / 4$ | $\begin{gathered} 99 \\ 107 \\ 10 \end{gathered}$ | 303／ | 213／8 | 51／4 | $121 / 2$ | 21：4 | ${ }_{34}^{347}$ | 3／2 |  | 4 | $\begin{aligned} & 173 / 41 \\ & 173 / 4 \end{aligned}$ | 387／6 | 123 | 2318 |
| $\begin{aligned} & \text { 1x } \\ & \hline \end{aligned}$ | $870-\mathrm{C}$ to 879－C | $\begin{aligned} & 193,3_{2}^{1} \\ & 19 \end{aligned}$ | $61 /$ | 111\％ | 34\％ | 233／8 | 5i\％ | 12 | 2i3／4 | 34\％ | 1／2 | 12\％ | 4 | 173／4 | 38 | 12\％ | 2\％ |


| Ref． | Frame No． | C | CA | CB | CC | CD | CE | CG | CH | CJ | CK | 0 | OA | $\begin{aligned} & \text { Style No. } \\ & \text { of Slide } \\ & \text { Rails } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| I | 640－C to 649－C | 40312 | 25 | 261／2 | 31／4 | 11 | 193／8 | 15 | 7／8 | 16\％ | 5 | 3／6 | 14 | 303235 |
| III | $650-\mathrm{C}$ to $659-\mathrm{C}$ $650-\mathrm{D}$ to $659-\mathrm{D}$ | 403／2 | 25 25 25 | 263／3 | 33／8， | 11 | 193／6 | 15 | 7／8 | ${ }^{16 \%}$ | 5 | 1／2 | $1{ }_{1}^{18}$ | 303235 303235 303235 |
| IV | $660-\mathrm{C}$ to $669-\mathrm{C}$ | $4031 / 2$ | 25 | 2615 | 3\％ | 11 | 193\％ | is＇ | \％ | 16\％ | $\stackrel{\square}{ }$ | 7／8 | 1 | 303235 |
| V | $750-\mathrm{C}$ to $759-\mathrm{C}$ $760-\mathrm{C}$ $770-\mathrm{Co}$ to $779-\mathrm{C}$ $789-\mathrm{C}$ | 401／2 | $\begin{aligned} & 293 / 8 \\ & 298 \\ & 2998 \end{aligned}$ | $\begin{aligned} & 31 \\ & 31 \\ & 31 \end{aligned}$ | 41／3 | $\begin{aligned} & 123 / \\ & 12, \\ & 123, \end{aligned}$ | $\begin{aligned} & 199 \\ & 199 \\ & 196 \end{aligned}$ $\begin{aligned} & 193 / 0 \\ & 19 \% \end{aligned}$ | $\begin{aligned} & 15 \\ & 15 \\ & 15 \end{aligned}$ | 5 | $\begin{aligned} & 19 \\ & 19 \\ & 19 \end{aligned}$ | 5 5 5 5 | \％ | 13 | 303236 30336 303236 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| $\underset{\mathbf{I X I}}{\mathrm{VIII}_{\mathbf{X}}}$ | 850－C to 859－C 860－C to 869－C | 491／2 | 341／6 | $\begin{aligned} & 361 \\ & 36 \\ & 36 \end{aligned}$ | 5 | 153／9 | 227／6 | 17\％ | 15／8 | $\begin{aligned} & 21 \\ & 21 \\ & 21 \end{aligned}$ |  | 14 | 13 | $\begin{gathered} 3035030303 \\ 3030503 \end{gathered}$ |
|  | $870-\mathrm{C}$ to $879-\mathrm{C}$ | 49\％2／2 | 34／4 | 36\％ | 5 | 15\％ | 227／8 | 17\％\％ | 19／8 | 21 | 6 | i | 13 |  |

Above dimensions are for reference only．For official dimensions refer to our nearest district office．
＊This dimension will never be exceeded．

## POLYPHASE INDUCTION MOTORS-Continued

## RATINGS

TYPE CS SQUIRREL-CAGE INDUCTION MOTORS
220, 440, 550 Volts, 60 Cycles, 2 and 3-Phase

| Hp. | Approx. Rpm at Full Load | Poles | FrameNo. | Pulley <br> Dimensions Inches |  | Hp. | Approx. Rpm at Full Load | Poles | $\begin{gathered} \text { Frame } \\ \text { No. } \end{gathered}$ | Pulley <br> Dimensions Inches |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Diamete | x FACE |  |  |  |  | Diameter | X | Face |
|  |  |  |  | Standard | Special $\ddagger$ |  |  |  |  | Standard |  | pecial $\ddagger$ |
| 2 | 870 | 8 | 234C | $4 \times 4$ | $5 \times 41 / 2$ | 30 | 575 | 12 | 750 C | $12 \times 14$ |  | x14 |
| 3 | 1160 | 6 | 234 C | 4 x 4 | $4 \times 5$ | 40 | 1750 | 4 | 583 C | 10x 9 |  | 1/2x12 |
| 3 | 870 | 8 | 340 C | $6 \times 5$ | $4 \times 9$ | 40 | 1160 | 6 | 587 C | $11 \times 10$ |  | x 12 |
| 5 | 3475 | 2 | 233 C | * | * | 40 | 870 | 8 | 644 C | $12 \times 12$ | 10 | x14 |
| 5 | 1750 | 4 | 232 C | 4x 4 | $4 \times 5$ | 40 | 690 | 10 | 150C | 12x14 | 11 | x14 |
| 5 | 1160 | 6 | 254 C | $5 \times 41 / 2$ | $5 \times 5$ | 40 | 575 | 12 | 752 C | $12 \times 14$ | 12 | X14 |
| 5 | 870 | 8 | 352 C | $6 \times 5$ | $4 \times 9$ | 50 | 1750 | 4 | 587 C | $11 \times 10$ |  |  |
| $71 / 2$ | 3475 | 2 | 243 C | * | 4 * | 50 | 1160 | 6 | 642 C | $12 \times 12$ | 10 | $\mathrm{x} 14$ |
| 7112 | 1750 | 4 | 250 C | $5 \times 41 / 2$ | $5 \times 5$ | 50 | 870 | 8 | 644 C | $12 \times 12$ | 11 | 814 |
| $71 / 2$ | 1160 | 6 | 352C | $6 \times 5$ | $41 / 2 \times 9$ | 50 | 690 | 10 | 752C | $12 \times 14$ | 12 | $\mathbf{x} 18$ |
| $71 / 2$ | 870 | 8 | 370 C | $7 \times 6$ | $5 \times 10$ | 50 | 575 | 12 | 752 C | $12 \times 14$ | 12 | x18 |
| $71 / 2$ | 690 | 10 | 460 C | 8 x 7 | $6 \times 10$ | 60 | 1750 | 4 | 645 C | * |  | * |
| $71 / 2$ | 515 | 12 | 464 C | 9x 8 | $6 \times 10$ | 60 | 1160 | 6 | 644 C | $12 \times 14$ | 11 | x14 |
| 10 | 3475 | 2 | 351.5 C | * | * | 60 | 870 | 8 | 646 C | $14 \times 12$ | 12 | x14 |
| 10 | 1750 | 4 | 351 C | $6 \times 5$ | $4 \times 9$ | 60 | 690 | 10 | 752C | $16 \times 13$ | 14 | x15 |
| 10 | 1160 | 6 | 370 C | 7 x 6 | $5 \times 10$ | 60 | 575 | 12 | 754 C | 18x15 | 15 | x18 |
| 10 | 870 | 8 | 460 C | 8 x 7 | $6 \times 10$ | 75 | 1750 | 4 | 645 C | 10x 9 |  | * |
| 10 | 690 | 10 | 480 C | 9x 8 | $7 \times 10$ | 75 | - 1160 | 6 | 662 C | $14 \times 12$ | 13 | X14 |
| 10 | 575 | 12 | 566 C | 10x 9 | $7 \times 12$ | 75 | 870 | 8 | 752 C | $14 \times 12$ | 14 | x16 |
| 15 | 3475 | 2 | 363.5 C | * | * | 75 | 690 | 10 | 754 C | $16 \times 13$ | 15 | x18 |
| 15 | 1750 | 4 | 371 C | 7 x 6 | $5 \times 10$ | 75 | 575 | 12 | 774 C | $18 \times 15$ | 16 | *20 |
| 15 | 1160 | 6 | 460 C | 8 x 7 | 8 x 7 | 100 | 1750 | 4 | 663 C | $12 \times 12$ |  | * |
| 15 | 870 | 8 | 480 C | 8 x 7 | $8 \times 7$ | 100 | 1160 | 6 | 752C | $14 \times 12$ | 13 | x14 |
| 15 | 690 | 10 | 566 C | 10x 9 | 8 x 12 | 100 | 870 | 8 | 754 C | 16x13 | 14 | X16 |
| 15 | 575 | 12 | 582 C | 10x 9 | $9 \times 12$ | 100 | 690 | 10 | 854 C | 20x15 | 15 | x18 |
| 20 | 3475 | 2 | 461.5C | * | * | 100 | 575 | 12 | 854 C | 20x15 | 16 | X20 |
| 20 | 1750 | 4 | 461 C | $8 \mathrm{8x} 7$ | $51 / 2 \times 10$ | 125 | 1750 | 4 | 761 C | * |  | * |
| 20 | 1160 | 6 | 480 C | 9x 8 | $7 \times 10$ | 125 | 1160 | 6 | 760 C | * |  | * |
| 20 | 870 | 8 | 566 C | $10 \times 9$ | $7 \times 12$ | 125 | 870 | 8 | 774 C | $18 \times 18$ | 18 | x18 |
| 20 | 690 | 10 | 586 C | 9x 8 | $9 \times 12$ | 125 | 690 | 10 | 856 C | $25 \times 17$ | 20 | $\times 20$ |
| 20 | 575 | 12 | 642 C | 11x10 | $9 \times 14$ | 125 | 575 | 12 | 874 C | $25 \times 17$ | 20 | +20 |
| 25 | 3475 | 2 | 471.5C | \% | 9 x14 | 150 | 1750 | 4 | 771.5 C | * |  |  |
| 25 | 1750 | 4 | 471 C | $8 \times 7$ | $6 \times 10$ | 150 | 1160 | 6 | 772 C | 18x15 |  | * |
| 25 | 1160 | 6 | 567 C | 10x 9 | $7 \times 12$ | 150 | 870 | 8 | 854 C | $20 \times 15$ | 19 | x20 |
| 25 | 870 | 8 | 586 C | $11 \times 10$ | $8 \times 12$ | 150 | 690 | 10 | 874 C | $21 \times 17$ | 22 | x20 |
| 25 | 690 | 10 | 644 C | $12 \times 10$ | $9 \times 14$ | 150 | 575 | 12 | 938 C | 25x17 | 22 | $\times 22$ |
| 25 | 575 | 12 | 750 C | $12 \times 14$ | $12 \times 14$ | 200 | 1750 | 4 | 855 C | * |  | * |
| 30 | 3475 | 2 | 471.5C | ${ }^{*}$ |  | 200 | 1160 | 6 | -874C | * |  | * |
| 30 | 1750 | 4 | 481 C | $9 \times 8$ | $7 \times 10$ | 200 | 870 | 8 | 947A | $22 \times 20$ | 20 |  |
| 30 30 | 1160 | 6 | 567 C | $10 \times 9$ | $8 \times 12$ | 200 | 690 575 | 10 | 954 A | $28 \times 18$ | 23 | x22 |
| 30 30 | 870 690 | 8 10 | 642C | $11 \times 10$ $12 \times 12$ | 9 10 | 200 | 575 $\ldots$ | 12 | 938 | 25x20 | 22 | x22 |

*This rating is not recommended for belted service.
$\ddagger$ Dimensions given are for minimum diameter and maximum tace of special pulley.

POLYPHASE INDUCTION MOTORS-Continued

## RATINGS

## TYPE CS SQUIRREL-CAGE INDUCTION MOTORS

2220 Volts-60 Cycles-2 and 3-Phase

| Hp. | $\begin{gathered} \text { Approx. } \\ \text { Rpm. } \\ \text { Full Load } \end{gathered}$ | Poles | Frame No. | $\begin{array}{r} \text { Pulley } \\ \text { Standard } \end{array}$ | $\begin{aligned} & \text { INCHIS } \\ & \text { CB } \\ & \text { Special! } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 25 | 1750 | 4 | 565 C | 10x 9 | $6 \times 10$ |
| 25 | 1160 | 6 | ${ }^{642}$ C | 10x 9 | $7 \times 12$ |
| ${ }_{30}^{25}$ | 870 1750 | 4 | ${ }_{5654 \mathrm{C}}^{64}$ | $11 \times 10$ $10 \times 9$ | ${ }_{6}{ }_{6} \times 12$ |
| 30 | 1160 | 6 | 642 C | $10 \times 9$ | $8 \times 12$ |
| 30 | ${ }^{870}$ | 8 | ${ }^{6454}$ | $11 \times 10$ | $9 \times 12$ |
| 30 40 | - 1750 | 1 | 783C | 12x14 | ${ }_{17} 11 / 2 \times 12$ |
| 40 | 1160 | 6 | ${ }_{642 \mathrm{C}}$ | $11 \times 10$ | $10^{1 / 2} \times 12$ |
| 40 | 870 | 8 | ${ }_{75} 65 \mathrm{C}$ | $12 \times 12$ | $10 \times 14$ |
| 40 | -690 | 10 | ${ }^{750 \mathrm{C}}$ | $12 \times 14$ | $11 . \times 14$ |
| 50 | 11750 | ${ }_{6}^{6}$ | ${ }_{642 \mathrm{C}}$ | $112 \times 12$ |  |
| 50 | 870 | 8 | 644 C | $12 \times 12$ | $11 \times 14$ |
| 50 | 690 575 | 10 | ${ }^{752 \mathrm{C}}$ | 12814 | 12 $12 \times 18$ |
| 50 60 | 575 1750 | 12 | 752C 653 | 12x14 | $12{ }^{12} 18$ |
| 60 | 1160 | 6 | 664 C | 12×14 | $11 \times 14$ |
| 60 | 870 | ${ }^{8}$ | ${ }^{762} 2$ | $14 \times 12$ | 12 $\times 14$ 12 |
| 60 | 690 575 | 10 | ${ }^{7744 \mathrm{C}}$ | - | ${ }_{15}^{12} \times 18$ |
| 75 | 1750 | 4 | 653 C | 10x9 | 15 * $\times 18$ |
| 75 | 1160 | 6 | 664 C | 14x12 | $13 \times 14$ |
| 75 | 870 | ${ }^{8}$ | ${ }^{762 \mathrm{C}}$ | ${ }^{14 \times 12}$ | 15 818 |
| 75 | S975 | 12 | 854 C | $17 \times 14$ |  |
| 100 | 1750 | 4 | ${ }_{7}^{663 C}$ | 12x12 |  |
| 100 | 1160 | 8 | 760 C 774 C | 14x12 |  |
| 100 100 | 870 690 | 88 10 | 7856 C 8 | 20x15 | 11 17 $\times 18$ $\times 10$ |
| 100 | 575 | 12 | ${ }^{874}$ 87, | 20x15 | $19 \times 20$ |
| 125 | 1160 | 6 | 772 C | * | * |
| 125 | 870 | 8 | ${ }^{856 C}$ | ${ }^{18 \times 18}$ | $16 \times 20$ |
| 125 | 690 575 | 10 | 874C | ${ }_{25 \times 17}^{25 \times 17}$ | 20 $\times 20$ |
| 150 | 1750 | 4 | ${ }_{771.1 \mathrm{C}}$ | $\stackrel{25 \times 17}{*}$ | 20 * 20 |
| ${ }_{150}^{150}$ | 1160 | 8 | ${ }^{772 \mathrm{C}}$ | $18 \times 15$ |  |
| 150 | 890 | 10 | ${ }_{938}^{838}$ | ${ }_{21 \times 17}$ | 19 22 $\times 20$ $\times 20$ |
| ${ }_{200}^{150}$ | $\begin{array}{r}575 \\ 1750 \\ \hline\end{array}$ | 12 | 954 C | 28x18 | ${ }^{22}$ * 22 |
| 200 | 1160 | ${ }_{6}$ | ${ }_{939}$ | , |  |
| ${ }^{200}$ | 870 | 8 | ${ }_{9398}$ | $22 \times 20$ | $22 \times 22$ |
| 200 | 575 | 12 | 954 | 25820 | ${ }_{22} \mathbf{2 2} \times 1 \times 22$ |

-This rating is not recommended for belted service.
$\ddagger$ Dimensions given are for minimum diameter and maximum face of special pulley.

## TYPE CW MOTOR RATINGS

Ratings of type CW motors are, in general, similar to the type CS motor ratings. For more complete information, refer to our nearest district office.

# TYPES CD AND SK DIRECT-CURRENT MOTORS AND GENERATORS 

1/20 TO 200 HP. AND ABOVE 40, 115, 230 AND 550 VOLTS CONSTANT, VARYING AND ADJUSTABLE SPEEDS

In choosing a motor for any application careful consideration should be given to the motor's characteristics, that it may be best adapted for the service required.

Direct-current motors are classified according to the field windings as shunt, compound, and series.

In shunt-wound motors a small portion of the line current is shunted across the armature and used for exciting the field. In this manner the field excitation is kept uniform. giving a constant speed to the motor irrespective of its load. Such motors are used in the majority of direct-current motor installations; such as machine tools, centrifugal pumps, line shafting, printing presses, grinding and buffing wheels, automatic lathes, etc.

Adjustable speed motors are shunt-wound motors in which a field rheostat is used to adjust the motor speed, which, when once adjusted, is practically unaffected by the motor load. These motors are used where the speed requirements vary for different classes of work, particularly in machine shops, on lathes, boring mills, drills, milling machines, etc.

In a series-wound motor, the field winding being in series with the armature winding, the motor speed will vary inversely as the motor load.

Series-wound motors are inherently varying-speed motors. They start with very powerful torque and low starting current, the torque increasing considerably faster than in direct proportion to the current. They are capable of starting and accelerating heavy loads with lower current consumption than any other type of motor. On reduced loads the speed may become dangerously high, hence such motors can be employed only where the load is never entirely removed or where close supervision is maintained. A series motor should never be connected by belt to its load, but always by gear, chain, or coupling.
Series motors are used chiefly for widely varying loads where extreme speed changes are permissible, and where the operator is always on the job; as hoists, cranes, winches, etc.

Compound-wound motors are varying speed motors having both a shunt and a series winding for field excitation. They are intermediate in characteristics between the shunt and the series motors, resembling more closely the one which the field winding most nearly approximates. These motors are used where the required torque varies considerably, being high at starting or during some part of the cycle of operations, and where at the same time the speed limiting characteristic of shunt motors
is desirable. A compound-wound motor should be used in preference to a shunt-wound motor where either the motor or the machine is to be started or reversed at frequent intervals, also where the load fluctuates and a fly-wheel may be used to advantage. In the latter case, the motor speed drops off as the load comes on. allowing the flywheel to give up some of its stored energy.
For severe mill service such as bending rolls, etc., the motors are heavily compounded, having only

enough shunt winding to limit the light load operating speed. At heavier loads these motors have all the operating features of series motors.

Service Conditions-All motors are built and rated for either continuous or intermittent service. In many cases motors are rated for both continuous and intermittent service. The intermittent service rating is always given for a specified duration of time.
Starting and Speed Adjustments-For starting a direct-current motor, a low-voltage release starting rheostat, or starting box, is generally used. Fuses or a circuit-breaker should also be installed to protect it from injurious overloads.

Speed adjustments are obtained in two ways:
(a) By adjustable resistance in the armature circuit. By this method all speeds obtained are below the normal rated full-load speed. This method is satisfactory for intermittent service, such as operating cranes, hoists, etc., and also for continuous service where the required torque varies with the speed, and where the torque at any given speed adjustment remains constant as in driving fans, blowers, and centrifugal pumps. It is not economical where the torque remains constant or nearly so at all speeds, because of the high resistance loss at reduced speeds. Nor is it satisfactory where the torque varies at any given speed adjustment, as in machine tool service.

## TYPES CD AND SK DIRECT-CURRENT MOTORS AND GENERATORS-Continued

## SHUNT AND COMPOUND WOUND


(b) By adjustable resistance in the shunt field circuit. Speeds obtained by this method are always greater than the minimum rated full-load speed. This method is very economical and satisfactory for most applications, especially where adjustable speed is required with varying load at the different speed adjustments, as in machine tool service. Caution is necessary in using field control with compound-wound motors in varying torque service. At high speed adjustment such motors operate practically as series machines, and on light load, the speed may become excessively high.

Some controllers combine these two methods, so that speed adjustments may be made either above or below the normal rated speed.

The Westinghouse type CD motor is suitable for driving such small devices as washing machines, job presses, conveyors, drill presses, pumps, etc. Type CD motors are well designed for strength and compactness and will operate successfully with hard usage and unskilled handling to which they are often subjected. Type CD motors can be furnished with semi-enclosing and splash-proof covers where this protection is required.
Speed control of the low-specd ratings can be obtained by the use of a field rhcostat in the shunt field circuit.

Westinghouse type SK motors are designed for general constant-speed and adjustable-specd power service, and therefore find extensive application to machines used in practically every industry. They are equally suitable for driving machine tools and for other classes of service where the load is frequently started, stopped or reversed.

Type SK generators are ©esigned for supplying electrical energy in places where an independent

## TYPE SK GENERATORS

3 to 150 Kw. 125 and 250 Volts
source is desired. They also find a wide use as exciters, and for charging storage batteries.
Type SK generators can be furnished in both the two wire and three wire types.
The chief features of type SK motors and generators are their admirable operating characteristics. The use of commutating poles insures excellent commutation under all conditions of load and speed with fixed brush position. The efficiency is high and the overload capacity is ample for any service within the range of the machine. The bearings are dust-proof and of large area. Oil-ring lubrication is used. The lubricating system is so designed that no oil from the reservoir can be thrown either outside or inside the motor.


Type SK Vertical Motor. If Necessary for Shaft to Clear Floor, Extended Lower Bracket

Cá Be Furnished
Besides the standard open type SK motors they are made with splash-proof, semi or totally enclosed frames, with back gears, with conduit terminal box, with idler pulleys and with vertical shafts. Special designs for elevator service can also be furnished.

Westinghouse type CD generators of small capacity are suitable for use as part of farm lighting outfits, for lighting country residences, and for furnishing light and power to small industrial plants in localities where centralstation power is not available. Their applications include battery charging and exciter service.
They are characterized by simple and rugged construction, light weight, small size and excellent commutation. These generators can be easily installed, and require little attention beyond occasional oiling of the bearings and wiping of the commutator with a piece of dry canvas.

TYPES CD AND SK DIRECT-CURRENT MOTORS AND GENERATORS-Continued

## OUTLINE DIMENSIONS

TYPE CD MOTORS AND GENERATORS


Fig. 2-Type CD Franks No. 723, 725, 823, 823-C. 825, 923 and 925

## DIMENSIONS IN INCHES


*Prame 625 has both keyway and flat diametrically opposite each other and is used as a generator only.
tDiameter of cast hole.
$\dagger$ This dimension will never be exceeded but may vary to toinch less than shown in table.
FFrame 823-C has a cast iron frame and front bracket in one piece. The leads are brought out on the upper left hand side of the front bracket.

Above dimensions are for reference only. For official dimensions refer to our nearest district office.

## TYPES CD AND SK DIRECT－CURRENT MOTORS AND GENERATORS－Continued

OUTLINE DIMENSIONS

## TYPE SK TWO－BEARING MACHINES

## Frames 23 to 123 Inc．



DIMENSIONS IN INCHES

| Ref． No． | $\begin{aligned} & \text { Frame } \\ & \text { No. } \end{aligned}$ | Shaft Dia． |  | Dimensions Corresponding to Letters in Outline Views |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Keyway |  |  |  | A | AA | AB | AC | AD | AE | AF |  | AG | AH | AJ | AK | A ${ }_{\text {¢ }}$ | AM |  | AN | AO | B | BA | BB |
|  |  |  |  | Wid． | Dep． |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| II | ＊23 |  | 11 | 3／88 | 1／88 |  |  | 271／3 | ［13274 | 9 976 | 产 | $\overline{48 / 8}$ | 55／21 | 1711 | 1／2 |  | 12 鿾 |  |  | 637 |  | 74198 | $\overline{23 / 8}$ | 4 | 153／8 | 53／6 | 年 |
| III | ${ }_{4} 4$ |  |  | 8 | 18 |  | 41 | 317 |  | 103／4 | 15 | $5 \%$ | 538 | $18^{3}$ | 3／89 |  |  | $23 / 4$ | 6 | $81 / 8$ |  |  | 25\％ |  |  | $197 /$ |  |
| IV | 53 |  | 15\％ | 3／8 | 1／8 |  | 41 | $33 \%$ | $141 / 2$ | 11 | 16\％ | 57 | 5\％ | 181 |  | 9171 | 141／4 | $23 /$ | 6 | 81 |  |  | 3116 | 431 | 180 | 20 |  |
| V | 63 |  | 138 | \％ | $\frac{8}{81}$ |  |  |  | $141 / 2$ | 115 | 163 | 67 | $61 / 8$ | 191 | $1 / 8$ | 991 | $14 \%$ | 234 | 6 |  |  |  | 3110 | 43 |  |  |  |
| VI | $63-\mathrm{A}$ |  |  | 7／0 | S |  | $53 .$ | $341 / 2$ |  | 118 | 163 | 676 |  |  | $1 / 89$ | $93 \% 1$ | 1496 | 234 | 6 | 81 |  |  | 3116 | 435 | 1814 |  |  |
| VII | 83 |  | ${ }_{2}^{17 / 8}$ | 7 | $\frac{3}{315}$ |  | 53 | 361 | 1434 | 11114 | $181 / 8$ 185 | 611 | $61 / 8$ | 20 | 10 | 10 | 15 | 31 | 7 | ${ }^{93}$ |  |  | ${ }_{23}^{23}$ | 458 |  | 25 |  |
| IX | 93 103 |  |  | 1／3 |  |  |  | 38 | ${ }_{16}^{14 / 4}$ | ${ }_{12}^{11 \% 4}$ | 18 | 7 | 61 | ${ }_{213}{ }^{2}$ | 3110 | 107 | $16^{15}$ | 31\％ | 91 | 10 |  |  | 33／8 | 45 | 25 |  |  |
| X | 113 |  |  | 0 | 8 |  | 65 | 39416 | 16 | 121\％ | 194\％ | 7 | 65\％ |  | $1 / 211$ | 1114 | 16 | $33 /$ | $91 / 4$ | 10 |  |  | 31／8 | $45 \% 2$ |  |  |  |
|  | 123 |  |  | 0 | 3 |  |  |  | 17 | $13 \%$ | $20 \pm$ |  |  | 231 | 1／211 | 114 | 1716 | 34 | 9114 | 121 |  |  | $31 / 8$ | 53812 |  | 31 |  |
| XII | 123－L |  |  | \％ | 8 |  |  | 435／8 | 17 | 130 | $22 \%$ | 8 |  | 231 | 3／2 11 | $113 / 4$ | 171 | $33 / 4$ | 914 | 12 |  |  | $31 / 8$ | 53812 | $28 \%$ | 31 |  |
| XIII | 133 |  |  | 5 |  |  |  |  |  | 141 |  |  |  |  |  |  |  | 333 |  |  |  |  | 35／8 | 53 |  |  |  |
| Ref． | $\begin{gathered} \text { Prame } \\ \text { No. } \end{gathered}$ | Dimensions Corresponding to Letters in Outline Views |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | Approx．Net Wt．，Lbs． |  |  | Style No． Rails |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  | C | CA | B | CC |  |  |  |  |  |  | I |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| II | ${ }_{*}^{* 23}$ | 8 | 109 | $62 \%$ | 7 n |  | $21 / 4$ | $151 /$ | 15 | 3／8 | 21 | 6\％ |  |  |  |  | $51 / 8$ | 101 |  |  |  | 1 | 26 | $5{ }^{2} 275$ |  | 0433 | － |
| III | ＊33 | 814 | 1015 | 62 | $7 \mathrm{H} / 8$ |  | $21 / 4$ | $157 /$ | 1615 | 710 | 21 | 6\％ |  |  | $83 / 8$ | 82 | 5 | $101 / 2$ |  |  |  |  | 315 | 340 |  | 0434 |  |
| III | 43 53 | 91／88 91 |  |  |  | 33／8 | 14814 | 171／2 | 181／8 | 5 | $271 / 8$ |  |  | $3^{588}$ | 8 | 8276 | 63 | 13 |  |  |  | 110 | 410 | $0{ }^{0} 440$ |  | 6774 |  |
| V | 63 | $91 / 2$ | $111 / 2$ | 2 | 514 | 37 | ， 4 | 1898 | 19 | $7{ }^{\text {7 }}$ | 273 |  |  | 5\％88 | 98 | 8 | 61／2 | 13 |  |  |  | 133 | 35 | 5550 |  | 7563 |  |
| VI | 63－4 | $91 / 2$ | $111 / 2$ |  | 51 | 376 | $1 / 4$ | $183 / 8$ | 19 | 710 | 271／8 |  |  | \％\％ | 95\％ | ${ }^{3}$ | $61 / 2$ | $13 \%$ |  | 4 | 15 | 143 | 525 | 5660 |  | 7563 | 4 |
| VII | 83 | $11 / 3$ | 13 | $23 / 8$ | 5388 | $33 / 8$ | 5／60 | 2238 | 23 | $95 / 8$ | $33$ |  |  | $1 / 81$ | 1214 |  | $81 / 8$ | $161 / 2$ |  |  |  | 190 | 700 | 750 |  | 7566 |  |
| VIII | 93 103 | 113 | 141 |  | 57 | 31／2 | 珯 | 22318 | 231／2 | 93 | 33 |  |  | 1911 | 1214 | 31／4 | $81 / 2$ | 161 | 12 | $7 / 2$ | 25 | 220 | 800 | 850 |  | 7567 | $51 / 2$ |
|  | 113 | 31 | 16 | 318 | 73 |  | 3 | $251 / 2$ | 2614 | 1118 | 401 |  |  |  | 1318 |  | 95 | 20 |  |  |  | 80 | 975 | 51050 |  |  |  |
| XI | 123 | 14， | 17 | 31 | 8\％ | 315 | 7 | 2738 | $281 / 2$ | $121 \%$ | 401 | 193 |  | 438 | $137 / 8$ |  | 101 | 2014 |  |  |  | 330 | 1145 | 51275 |  | 3238 |  |
| XII | 123－L | 414 | 17 | $31 /$ | 87 | 3\％ |  | 27318 | $281 / 2$ | $121 / 8$ | 401 | 193／8 |  | 431818 | 14 |  | 101／ | 201 |  |  | 2 | 340 | 1255 | 1310 |  | 2238 | 61／4 |
| XIII | 133 | 53／4 | 18 | 31 | 1014 | 4\％$\%$ |  | 291／2 | 30 | 11 | $401 / 2$ | 19 |  | $43 / 1$ | 14 | ， | $911 / 2$ | 201／4 | 13 | \％ 2 | 219 | 409 | 14 | 515 |  |  |  |

＊Frames 23 and 33 have bedplates instead of rails．
This dimension will never be exceeded．When exact dimension is required，liners up to $\frac{1}{18} \mathrm{in}$ ．may be necessary．
$\ddagger$ This dimension will be to centerline of cleat when conduit box is not used．
Tolerances on shaft extensions $11 / 4 \mathrm{in}$ ．dia．up to 2 in ．dia．+.000 and 一．001，above 2 in ．dia．up to $37 / 8 \mathrm{in} \mathrm{dia}$ ．+.0000 and $-.0015$.

Above dimensions are for reference only．For official dimensions refer to our nearest district office．

TYPES CD AND SK DIRECT-CURRENT MOTORS AND GENERATORS-Continued

## OUTLINE DIMENSIONS

## TYPE SK TWO-BEARING MACHINES

## Frames 143 to 183 Inc.



[^54]TYPES CD AND SK DIRECT-CURRENT MOTORS AND GENERATORS-Continued

## RATINGS

TYPE CD AND SK GENERATORS

## Type CD Generators

| Kw. | $\begin{aligned} & 125 \\ & \text { Volts } \end{aligned}$ | $\begin{gathered} 250 \\ \text { Volts } \end{gathered}$ | Approx. Rpm. at Full Load | $\begin{aligned} & \text { Frame } \\ & \text { No. } \end{aligned}$ | Std. Pulley Dia. $x$ Face | Approx. Net Generator Only | Wr., Las. Add for Sliding Base |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 125 and 250 Volts Compound-Wound Generators for General Service |  |  |  |  |  |  |  |
| 1/1 | 2 | 1 | 1725 | 625 | $3 \times 13 / 4$ | 30 | 5 |
| 1/3 | 4 | 2 | 2150 | 723 | $31 \times 2 \times 21 / 2$ | 45 | 12 |
| 3/4 | 8 | 3 | 2150 | 725 | 312x21/2 | 54 | 12 |
| 1 | 8 | 4 | 2150 | 823 | $312 \times 3$ | 84 | 23 |
| $13 / 2$ | 12 | 6 | 2150 | 825 | 31/2x ${ }^{3}$ | 100 | 23 |
| $11 / 2$ | 12 | 6 | 1450 | 925 | 4 4 4 4 | 195 | 30 |
| 2 | 16 | 8 | 2000 | 923 | $4 \times 3$ <br> 18 | 170 | 30 |
| 2 | 16 | 8 | 1750 | 925 | $4 \times 3$ | 195 | 30 |
| 40 Volt Shunt-Wound Generators for Charging 32-Volt Batteries |  |  |  |  |  |  |  |
| . 50 | - |  | 1800 | 723 | $3112 \times 21 / 2$ | 45 | 12 |
| . 65 | $\cdots$ | $\cdots$ | 1725 | 725 | $3315 \times 21 / 2$ | 54 | 12 |
| . 80 | . . | $\cdots$ | 1800 1700 | ${ }_{823}^{823}$ - | 31/2x3 | 84 110 | 23 15 |
| 1.00 | . | $\cdots$ | 1700 | 823-C | 31/2×3 | 110 | 15 |

Type SK Generators
Kw.
125
Volts Amprres- $-\frac{250}{\text { Volts }}$

Full Load
Rpm.
125 and 250 Volts



Frame
No.
Standard Pulley Diam. $£$ Face Inches



TYPES CD AND SK DIRECT-CURRENT MOTORS AND GENERATORS-Continued

## RATINGS

## TYPE SK MOTORS

## Constant Speed



Adjustable Speed- $\mathbf{2 3 0}$ Volts

| Hp. | $\begin{aligned} & \text { Frame } \\ & \text { No. } \end{aligned}$ | $\xrightarrow{\text { Minemeren }}$ |  | Hp. | $\begin{gathered} \text { Frame } \\ \text { No. } \end{gathered}$ | $\mathrm{Minimum}^{\text {Sperd}}$ - Maximum |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Minimum | Maximum |  |  |  |  |
| 2 | 23 | 700 | 2100 | 15 | 103 | 400 | 1600 |
| 2 | 33 | 500 | 2000 | 15 | 123 | 300 | 1200 |
| 3 | 33 | 650 | 1950 | 20 | 113 | 500 | 1500 |
| 3 | 43 | 500 | 2000 | 20 | 123 | 400 | 1600 |
| 5 | 43 | 650 | 1950 | 20 | 143 | 300 | 1200 |
| 5 | 53 | 450 | 1800 | 25 | 123 | 500 | 1500 |
| $73 / 2$ | 53 | 600 | 1800 | 25 | 133 | 400 | 1600 |
| $71 / 2$ | 63-A | 450 | 1800 | 25 | 153 | 300 | 1200 |
| 10 | 63-A | 600 | 1800 | 35 | 143 | 500 | 1500 |
| 10 | 83 | 400 | 1600 | 35 | 163 | 300 | 1200 |
| 10 | 103 | 300 | 1200 | 50 | 163 | 400 | 1200 |
| 15 | 93 | 550 | 1650 | 50 | 173 | 300 | 1200 |

# MILL AND CRANE MOTORS 

TYPES MCA, MCB-4 TO 250 hp .230 AND 550 VOLTS TYPES MCOA, MCOB-35 TO 300 hp .230 AND 550 VOLTS TYPE MA-5 TO 162 hp .<br>TYPE K-2 TO 65 hp .



## Mill Motors

Types MCA, MCB, MCOA and MCOB-These motors are applicable to intermittent service such as operating steel mill auxiliaries, cranes, contractors' hoists. mine hoists, railway turn-tables, transfer tables, railway lift bridges, draw-bridges, electric shovels, etc.

These motors are of a special and very rugged construction. designed to operate under the most severe service and to withstand the mechanical shocks to which mill motors are subjected; this service is in most cases intermittent. The ideal application for this type of motor is for a cycle of operation in which the motor for a considerable portion of time is accelerating, retarding and standing at rest, and the motor seldom operates for any considerable time at a fixed continuous load.

The applications in steel mills where these types are most desirable are roll tables, side guards, screwdowns, tilting fingers, transfers, lift table mechanism, etc. where the periods of operation are short and high momentary torques are required.

## Type MA

Westinghouse type MA alternating-current high-torque, wound-rotor, steel mill motors have


Type ma Mill Motor
been especially designed to withstand the severe service conditions in iron and steel mills, brick plants, cement mills, electric shovels etc. The general features of construction are based on the results obtained through long and successful experience with the manufacture of direct-current steel mill motors, so that thoroughly satisfactory operation is assured.

## Crane Motors

Type K-Westinghouse direct-current crane motors are designed for severe, intermittent, varying speed service where high starting torque is required, as for driving cranes, hoists, coke-charging machines, and applications for which rugged series-wound motors are best adapted. Many hundred thousand


Type K Crane Motor
horsepower of these motors are in service and their constantly growing use testifies to their excellence. Their special features are compactness, reliability, simplicity, and ease of inspection and repair. The speed and torque characteristics are those which have been found to be best suited to the service requirements.

Accessibility is obtained by having a split frame easily opened up. Small over-all dimensions permit it to be installed in cramped spaces and mountings can be made on floor, wall, or ceiling. Uniform heat distribution prevents hot spots.

Where desired electrically operated brakes can be supplied. These brakes are self-contained and have no exposed moving parts.

Complete description of the motors will be furnished on request.

## MILL AND CRANE MOTORS-Continued

## Type HK D-C. Series and Compound Wound-2 to 25 hp . Type Cl A-C. Wound Rotor- $11 / 2$ to 200 hp .

Westinghouse type HK direct-current series and compound wound motors are designed for severe, intermittent, varying speed service, such as crane, hoist and similar service, where high starting torque is required, and where the load consists of a series of starts, stops and reversals, the motor being idle only for short periods of time.


Typt HE MOTOR

The motors are of the enclosed construction with small openings in the lower part of the brackets for ventilation. Efficient cooling is thereby obtained which gives the type HK motor a high continuous rating for an intermittent duty motor. Removable covers on the upper part of the front bracket give access to the brushes and the commutator. The most prominent feature of this motor is its compact construction, giving small over-all dimensions, light weight, and great mechanical strength. The low over-all height of this motor makes it particularly adaptable for use on cranes, where only low overhead room is available. Motors of $\mathbf{5} \mathbf{h p}$. and above can be provided with back gears; cast-iron gears and forged-steel pinions are standard, and rawhide pinions can be supplied if desired.


Type hK Motor with Type hb Brake

As shown in preceding illustration, an electrically operated brake (Type HB) can be mounted on the type HK motor. These brakes are of the shoe type and give smooth positive braking action.

Westinghouse type CI wound-rotor motors are especially designed for heavy duty on cranes. hoists. lift and swing bridges, railway turntables. transfer tables, etc., and are adapted, both mechanically and electrically, to meet the requirements of severe intermittent varying-speed reversing service. Long experience in motor building and thorough familiarity with the service requirements. have resulted in a motor that is giving satisfactory service under all industrial conditions for which it was designed
The frames and brackets are very strong and massive. The frames of the smaller sizes are made of steel laminations riveted between forged steel endshields, twelve rivets being used; frames of the larger sizes are cast iron. Maximum strength has been attained, while weight and over-all dimensions have been reduced to a minimum. The self-oiling bearings of the oil-ring type are ample in size to insure

long wear and are very cool running. Cast iron brackets with reinforced ribs, accurately machined to fit the frame, assure the utmost rigidity and perfect alignment of the bearings at all times.
The rotor is small in diameter, thus reducing the flywheel effect. This feature, together with perfect balance and secure attachment of the windings. makes these motors especially adapted for frequent starting, stopping, and reversing. The shaft is of axle steel; it can be removed from the rotor without disturbing the windings. Standard motors are furnished with tapered shaft extension at both ends.

Partially-closed slots and shaped coils are used in both the rotor and stator of the smaller motors. Larger motors have open slots and form-wound coils held in place by wedges. All coils are well insulated, and those of the stator are rigidly braced at the ends by means of insulated steel rings.
Type CI motors possess excellent electrical characteristics and the pull-out torque of all motors is approximately two and one half times full-load torque.

MILI AND CRANE MOTORS-Continued

## OUTLINE DIMENSIONS

Type MCA D-C. Mill Motors-Without Countershaft Bracket




| Frame No. | AF | AG | AH | $\underset{\mathrm{AJ}}{\text { DIMENS }}$ | $\underset{\mathrm{AN}}{\mathrm{IN}}$ | AN | AO | AR | AS | ATt | AU | Bt | BA | BB |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 20 | 47/8 | 211/8 | 161/4 | $13 / 6$ | $43 / 2$ | 11 | 121/2 | 1/4 | 45/8 | $31 / 2$ | $11 /$ | 181 | 10 |  |
| 30 | $5 \%$ | 22.1 | 174 | 4 | $41 / 2$ | 11.18 | 1318 | 1/8 | 51\% | 4 | $11 /$ | 201/2 | 11 | $11 / 3$ |
| 40 | 5 | 251/8 | 19\%/ | \% | * +5 | 131/4 | 151/8 | 1/4 | 58/8 | 41/3 | $11 / 4$ | 2319 | 121/3 | $11 /$ |
| 50 | 57 | 26 \% | 19 H | s/8 | 5 | $14 \frac{1}{18}$ | 16 1 | 1/3 | 55 | 4512 | $11 /$ | 25 H | 13/2 | $11 / 4$ |
| 60 | 67\%8 | 301/8 | $221 / 2$ | 3/4 | 57/3 | 141/2 | 16\% | $1 / 4$ | 65/8 | 5 | $13 / 4$ | 28 \% | 15 | $11 / 2$ |
| 70 | 67/8 | $311 / 2$ | $231 / 3$ | 3 | 57/8 | 155/9 | 177/8 | 1/2 | 65/3 | 5 | $12 /$ | $282 / 4$ | 15 | $11 / 2$ |
| 80 | 7 | 351 | 258 |  |  | $181 / 3$ | $203 / 3$ | 1 | 63 | 5 | $17 /$ | 313 |  | 18\% |
| 90 | 8 | 355/8 | $281 / 8$ 30 | 3 | * 10 \%/4 | +191/8 | +22188 | , 1 | 73 | 6 | ${ }_{2} 17 / 8$ | 339 | 167/3 | $1{ }^{1 / 4}$ |
| 100 103 | $81 / 1 / 8$ $81 / 8$ | 40 | 30 30 | 3/3/4 | 10 10 | ${ }_{+15}^{+15}$ |  | 廿罗 | 77/8 | 6 | $\stackrel{2}{2}$ | 36\%\% | $18181 / 2$ | 17\% |


| $\begin{aligned} & \text { Frame } \\ & \text { No. } \end{aligned}$ | Dimensions in |  |  | Corresponding to |  |  | to Letters | $\begin{aligned} & \text { Outline Views } \\ & \text { CK } \end{aligned}$ |  | Armature BearingsInches $\qquad$ |  |  | Approx. <br> Net Wt., Lbs. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | BE | BG** | BH |  |  |  | CB |  |  | 0 | Diam. | Length | Motor | ture |
| 20 | 41/8 | 191/8 | 2 | 11 | 171/3 | 9 | 731 | 2 | $31 /$ | 4 | 2 | $53 / 4$ | 690 | 136 |
| 30 | $41 / 8$ | 207\% | $21 / 2$ | 13 | 19 | 97 | $81 /$ | 2 | 3314 | 4 | $21 / 2$ |  | 1060 | 222 |
| 40 | 5 | $251 / 2$ | $3{ }^{3}$ | 2 | 213 | 121 | $101 / 2$ | 21/4 | 5 | 11 | 3 | 61/2 | 1580 | 368 |
| 50 | 5 | 27 tt | 3 | 2 | 24 | 121 | $101 / 2$ | 28 | 5 | 12 | 3 | 61/2 | 2080 | 476 |
| 60 | 53/4 | 3016 | 33/6 | 21 | 26\% | $131 /$ | 11 |  | 5 | $1{ }^{1}$ | 34/4 | 8 | 2830 | 785 |
| 70 | 53/6 | $301 / 4$ | 3.3/1 | 21 | $271 / 2$ | 15 | 121/2 |  | 53/4 | $1{ }^{18}$ | $33 /$ | 8 | 3380 | 965 |
| 80 | 618 | 331/8 | 4\% | 31 | $301 /$ | $151 /$ | 13 | ... | $61 /$ | $1{ }^{1}$ | 42/8 | 9 | 4550 | 1375 |
| 90 | 73/8 | $341 / 2$ | 43 | 31 | $371 / 2$ | 18 | $151 / 2$ |  | 531 |  | 431 | 10 | 5650 | 1500 |
| 100 | $81 / 2$ | 38 | $51 / 4$ | 4 | 41 | 21 | $181 /$ |  | $71 / 3$ | $1 H$ | $51 /$ | 11 | 7600 | 2187 |
| 103 | $81 / 2$ | 38 | \#51/4 | 4 | 41 | 21 | 181/4 | ... | $71 / 2$ | 14 | \#51/4 | 11 | 7650 | 2250 |

*To highest part of motor frame. When exact dimension is required liners up to in inch may be necessary.
$\ddagger$ Face of gear.
*For commutator end; for pinion end dimension (AM) on the 40 frame is 4 inches and on the 90 frame is $71 / 2$ inches.
\#For commutator end; for pinion end the dimension is $53 / 4$ inches.
\#For commutator end; for pinion end the dimension is $3 /$ inch.
For commutator end; for pinion end the dimensions are $13 / 18 \frac{1}{2}$ inch.
May, 1923 Westinghouse Industrial Equipment

MILL AND CRANE MOTORS-Continued

## RATINGS

## Enclosed Motors-Types MCA and MCB




Open Motor, Types MCOA and MCOB

| Hours | Frame No 60 WR ${ }^{\text {Wen }}=118$ |  |  |  |  | Frame No. 70 WR ${ }^{2}=170$ |  |  |  |  | Frame No. 80 WRz $=285$ |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 230 | Volts | 550 |  |  | 230 V | OLTs | Serics | OLts |  |  | Colts |  | Volts |
|  | HP. | Series | Comp. | Series | Comp. | HP. | Series | Comp. | Serics | Comp. | HP. | Series | Comp. | Series | Comp. |
| 5 | 35 | 565 | 560 | 675 | 675 | 47 | 525 | 525 | 610 | 630 | 65 | 520 | 525 | 615 | 600 |
| 2 | 45 | 490 | 525 | 600 | 625 | 57 | 480 | 490 | 565 | 605 | 75 | 480 | 500 | 575 | 585 |
| 1 | 50 | 465 | 510 | 565 | 600 | 70 | 440 | 465 | 530 | 570 | 90 | 450 | 480 | 525 | 560 |
| 12 | 65 | 425 | 460 | 500 | 550 | 90 | 400 | 425 | 485 | 535 | 110 | 410 | 450 | 475 | 530 |
| $1 / 4$ | 80 | 390 | 420 | 460 | 500 | 105 | 370 | 395 | 460 | 515 | 130 | 380 | 430 | 450 | 510 |


| Hours | Prame No. 90 WR ${ }^{2}=335$ |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 230 Volts Series Comp. |  | $\begin{aligned} & 550 \text { Volts } \\ & \text { Series Comp } \end{aligned}$ |  |
|  | HP. |  |  |  |  |
| 5 | 80 | 560 | 495 | 650 | 610 |
| 2 | 95 | 510 | 475 | 600 | 590 |
| 1 | 115 | 460 | 455 | 550 | 575 |
| $1 / 2$ | 150 | 410 | 425 | 500 | 525 |
| 4 | 185 | 365 | 390 | 475 | 495 |


| Prame No. 100 WR' $=725$ |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| HP. | $\begin{aligned} & 230 \text { Volts } \\ & \text { Series Comp. } \end{aligned}$ |  | 550 Volts |  |
|  |  |  | Series | Comp. |
| 120 | 400 | 385 | 480 | 465 |
| 140 | 380 | 370 | 450 | 445 |
| 165 | 350 | 350 | 420 | 425 |
| 210 | 325 | 330 | 385 | 410 |
| 280 | 300 | 310 | 360 | 395 |


| HP. | Frame No. 103 WR ${ }^{\text {- }} 860$ |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | 230 Volts |  | M. 50 Volts |  |
|  |  |  |  |  |
|  | Series | Comp. | Series | Comp. |
| $!50$ | 500 | 525 | 600 | 625 |
| 170 | 480 | 515 | 575 | 610 |
| 200 | 450 | 500 | 550 | 509 |
| 250 | 410 | 475 | 515 | 570 |
| 300 | 385 | 455 | 485 | 550 |

MILI AND CRANE MOTORS－Continued

## OUTLINE DIMENSIONS

## TYPE K DIRECT－CURRENT MOTORS

With and Without Standard－Shaft Extension on Commutator End＊


| $\xrightarrow{\text { Prame }}$ No． | Shaft $\ddagger$ | Width | ${ }_{\text {KRrwar }}^{\text {Depth }}$ | Length | A | AA | AB | AC | AD | AE | AF |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 11／8 | 4\％ | 1／8 |  | 225／8 | 8 | 55／ | 10 |  | 31／2 |  |
| ＊ 2 | $13 / 8$ | 38 | \％ | 23\％ | 24 | ${ }^{8}$ | $6 \%$ | 103 | 2 | 33 | 4 |
| 3 4 | 15\％ | 宕 | $\frac{8}{8}$ | ${ }_{4}^{4}$ | － 270 | ${ }_{11}^{10}$ | ． 7 | ${ }_{12}^{113}$ | 4 | 4 | 4 |
| 5 | $11 / 8$ | 俗 | \％ | 4 | 303／8 | ${ }_{13}{ }^{1 / 2}$ | 8\％ | 13 \％ | 43 | 5\％ | 43 |
| 6 | 21／6 | 1／2 | \％ | 5 | 337／ | 15 | 103 | 149 | 51／ | 69／6 |  |
| 8 | 2\％ | 8 | ， | ${ }_{6} 6$ | 344 | ${ }_{161}^{15}$ | 10\％ | ${ }_{15}^{143}$ | 6 | 6 | 4 |
|  |  | \％ | 多 | 6 | 49 | 17 | 15 | 20. | 6 | 71 | 6 |
| 10 | 31／8 | 31 | K | 6 | 50 | 1813 | 15\％ | 223 | 61／4 | $71 / 3$ | \％ |
|  |  |  |  |  |  |  |  |  |  | ox．Net | Ls |
| ${ }_{\text {Prame }}$ | AG | AH | tB | BA | BB | c | CA | CB | 0 | Motor | ture |
| ＋ | 121／2 | 73／ | 12 | 61／4 | 1／6 | 111／2 | 111／2 |  |  | 190 |  |
| ＊ | 13 | 7 | 14 | 73／4 | 1 | $131 / 2$ | 13 良 | 57／ | ， | 275 | 63 |
| 3 | 13 1／3 | 9 | $151 / 2$ | 8 |  | 15 | 15 | 6 | 9 | 400 | 90 |
| ${ }_{5}^{4}$ | ${ }_{15}^{15}$ | 10\％ | 16\％ | 91／8 | 叐 | 151／3 | 1753／ | 97\％ | \％ | 450 680 | 126 200 |
|  |  |  |  |  |  |  |  |  |  |  |  |
| 7 | 16 | 13 | 193 | 10 | 1／8 | $191 /$ | 20 | 88 | 13 | 1000 | 310 |
| 8 | ${ }_{24}^{17}$ | 13 | 203／8 | $101 /$ |  | 19314 |  | 8 | 1 | 1200 | 360 |
| ${ }^{9}$ | ${ }_{25}{ }^{2}$ | 189 | ${ }_{251 / 6}$ | 112 | $11 / 8$ | $24 / 8$ |  | 10\％ | 1 | 18200 | 440 |

＊All frames are regularly furnished with shaft extension on commutator end，except Nos．1 and 2，which are furnished with haft extension only when specially ordered．
$\dagger$ This dimension will never be exceeded．When
and smaller．and up to $\frac{1}{y}$ inch on frames 4 and larger
Above dimensions are for reference only．For official dimensions refer to our nearest district office．

MILL AND CRANE MOTORS-Continued

## RATINGS

## TYPE K DIRECT-CURRENT SERIES-WOUND MOTORS



MILL AND CRANE MOTORS－Continued

## OUTLINE DIMENSIONS

## TYPE HK DIRECT－CURRENT MOTORS



| RefNo． | $\begin{aligned} & \text { Frame } \\ & \text { No. } \end{aligned}$ | Dimensions in Inches |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | Approx．Wr． |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | A | AA | AB | AC | AD | AE | AF | AG | AH | AJ | B | BA | BB | BF | C | CA | CB | CE | 0 | Arm． | anapine |
| 1 | 0 | 2336 | 7\％ | $8 \mathrm{8H}$ | ${ }_{12}{ }^{1} 1$ | 3 y |  | 3 | $113 /$ | 9 | 15 | ${ }^{10}$ | 53 | $3 /$ | 二 | ， | ${ }^{127}$ | 34 | 3 | － | 20 | 10 |
| III | $\stackrel{1}{2}$ |  |  | 883 | 12 |  |  |  | 13 |  | － | 14 | $7{ }^{2}$ | 復 | 28／8 | 133 | $15 /$ |  |  |  | ${ }_{68}^{40}$ | 252 |
| ${ }_{\mathbf{V}}$ | 3 |  |  |  |  | 34 |  | $31 / 2$ | 143 | 103／4 | － | $14 \%$ | 7 7\％ | 1／8 | 2\％ | 13\％ | 15\％ | $6 \%$ | 二 | 弱 | 75 | 298 |
| VI |  | 307 |  | 934 |  | 42\％ | $5{ }^{5} / 6$ | $31 / 4$ | 144 | $111 / 2$ | － |  | 81／4 | 1 | $23 / 8$ |  |  |  | 二 |  |  | 385 <br> 75 |
| VII | 5 | 36\％ | 143 |  |  | 51／ | 61／1 | 32， |  |  | 二 | $181 / 8$ | $9{ }^{1}$ | $11 / 1$ | 33\％ | 17 | 18 | 7 |  |  | 147 | S75 |
| VIII | 7 | 39\％4 | $16 \%$ | 12 | 17\％ | 6 | 7\％ | 3\％ | $19 / 4$ | $14 \%$ | 二 | $18 \%$ | 914 | $11 / 8$ | 3\％ | 17\％ | 18\％ | 7 \％ |  | 1 | 191 | 631 723 |



Taper is $11 / 4{ }^{\circ}$ per Foot on Diameter
Details of Shaft Extension

| Ref． No． | $\begin{aligned} & \text { Frame } \\ & \text { No. } \end{aligned}$ | Dimensions in Inches |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Shaft Extension |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  | Commutator End |  |  |  |  |  |  |  | －Pinion End |  |  |  |  |  |  |  |
|  |  | AO | AR | AS | AT | BE | Keyway |  |  | OA | AR | AS | AT | BE | Keyway |  |  |
|  |  |  |  |  |  |  | Width | Depth | Length |  |  |  |  |  | Width | Depth | Length |
| $\begin{aligned} & \text { II } \\ & \text { II } \\ & \text { III } \end{aligned}$ | 0 1 2 3 |  | $\begin{gathered} 11 / 2 \\ 3 \\ 3 / 4 \\ 3 / 4 \\ 3 \end{gathered}$ | 25／6 |  | $7 / 8$ $1 / 8$ $13 / 8$ $13 / 8$ | $\begin{aligned} & 8 / 19 \\ & \frac{8}{6} \\ & 8 / 8 \\ & 8 / 8 \end{aligned}$ | $\begin{aligned} & \frac{2}{12} \\ & \frac{1}{2} \\ & \frac{3}{3 / 2} \\ & 3 / 10 \end{aligned}$ | 19 19 196 178 178 178 | （1／6 | 19 19 19 $1 / 4$ $1 / 4$ |  | $\begin{aligned} & 11 / 2 \\ & 2 \\ & 21 / 2 \\ & 21 / 2 \end{aligned}$ | 1 $11 / 4$ $15 / 8$ $15 / 8$ | $1 / 4$ $1 / 4$ $3 / 8$ $3 / 8$ |  | $18 / 6$ 115 $23 \%$ $23 / 8$ |
| $\begin{aligned} & \text { V } \\ & \text { VI } \\ & \text { VIIII } \\ & \text { VII } \end{aligned}$ | 4 5 6 7 | $l^{1 / 8}$ | 1／2 | 23 $31 / 4$ 314 $31 / 4$ | $17 / 8$ $21 / 4$ $21 / 4$ $21 / 4$ | $13 / 8$ $17 / 8$ $17 \%$ $17 / 8$ | $3 / 18$ $1 / 8$ $1 / 2$ | $8 / 1 / 1$ $1 / 4$ $1 / 4$ | $17 / 8$ 214 $21 / 4$ $21 / 4$ | $11 / 8$ $11 / 8$ $13 / 8$ $13 / 8$ | $1 / 4$ 14 14 $1 / 4$ | 41／8 $51 / 2$ $53 \%$ $5 \%$ | 3 $41 / 2$ $41 / 2$ $41 / 2$ | 21 $21 / 8$ $28 / 8$ $28 / 8$ | $1 / 2$ $1 / 2$ $1 / 2$ $1 / 2$ | $1 / 1$ 114 $1 / 4$ | $27 / 8$ 438 $43 / 8$ $43 / 8$ |

[^55]M－141A

$\dagger$ Speeds of compound-wound motors are approximately 10 per cent higher than for series wound. ${ }^{*}$ Not furnished backgeared.

## MILL AND CRANE MOTORS－Continued

## OUTLINE DIMENSIONS

## TYPE CI ALTERNATING－CURRENT WOUND－ROTOR MOTORS <br> Frame Classes 200 to 900 （Geared Service）



| $\begin{aligned} & \text { Ref. } \\ & \text { No. } \end{aligned}$ | ＊Frame No． | Pulley End－Shart Extrnsion |  |  |  |  |  |  |  | Oppositr End－Sinat Extension |  |  |  |  |  |  |  | A | AA | AB |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | $\left\|\begin{array}{c} \text { Shaf } \\ \text { Dia. } \end{array}\right\|$ | Keyway |  |  | Shapt Detall |  |  |  | $\bar{S}$ | Kerway |  |  | Shart Detarl |  |  |  |  |  |  |
|  |  |  | Wid． |  | Lth． | AM | AN | AO | AP |  |  |  |  | AN |  | AP | AR |  |  |  |
| II | 230 C to 239 C <br> 170 C 370C to 379C | $13$ | 弯 | $\overline{3}$ |  | 23／5 | $\overline{3 / 3}$ | $\begin{aligned} & 17 / 20 \\ & 10 \end{aligned}$ | $(\overline{23 / 3}$ | $\begin{aligned} & 13 / 4 \\ & 14 \end{aligned}$ | 炛 |  | 1378 | 2106 | 13／5 | H | 11／2 | $\overline{2535}$ | $\overline{16}$ |  |
| III | 460 C to 469 C 480D to 489D | $\begin{aligned} & 176 \\ & 215 \end{aligned}$ | 3／3 | 翟 | 278 |  | 粦 | $1{ }^{1}$ | ${ }_{41 / 2}$ | 135 | 3／8 | 沯 | 13 | $2{ }^{2} 5$ | 13 | $11 / 4$ | $1 \%$ | ${ }^{35}$ | 1873 | 15\％ |
| V <br> VII | 560 C to 569 C 580 C to 580 C 580 D to 580 D | $\begin{aligned} & 236 \\ & 235 \\ & 258 \end{aligned}$ | 易 | $\begin{aligned} & 1 / 1 / \\ & \text { 罗 } \\ & \hline \end{aligned}$ | $\begin{aligned} & 423 \\ & 4 \% \\ & 4 \% \\ & 4 \% \end{aligned}$ |  | 知 | $\begin{aligned} & 1 \begin{array}{l} 1 \times ⿰ 亻 ⿻ 乚 ㇒ \\ 1 \\ 1 \end{array} \end{aligned}$ | （ 415 | 1析 | 迢 | 算 | $\begin{aligned} & 23 \\ & 23 \\ & 20 \\ & 20 \end{aligned}$ |  | 13， | 13130 | $\begin{aligned} & 23 \\ & 23 \\ & 23 \\ & 235 \\ & \hline 23 \end{aligned}$ | 3936 | 17348， | 19 |


| Ref． No． | ＊Prame No． | AC |  |  |  |  |  |  |  |  |  |  | BC |  |  |  |  | CC | CD | CE | 0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\frac{1}{\text { II }}$ | 230 C to 239 C 370C to 379C |  | $118$ | $\begin{aligned} & 134 \\ & 137 \\ & 174 \end{aligned}$ |  | 473 | ${ }_{6}^{43 / 2}$ | 2 | ${ }_{7}^{53 / 2}$ |  | 7 | \％ | 1\％ | 3\％ | $16^{131 / 2}$ | $60$ |  | 436 | \％ | 73／3 | H |
| III | 460 C to 469 C 480D to 489D | 19 | $15 \%$ | $\begin{aligned} & 163 / 4 \\ & 173 / 4 \end{aligned}$ | 6\％ | $4{ }^{4}$ | ${ }_{7} 7$ | 23 | $81 / 3$ |  | ${ }^{9}$ | 多 | $1{ }^{1}$ | 5 | 品 | 73 |  | 6 | $\begin{gathered} 3,6 \\ 3 \end{gathered}$ | 1036 |  |
| VII | 560 C to 569 C 580 C to 589 C 580 D to 589 D |  |  |  |  |  |  |  |  |  |  | \％ | 1 |  |  |  |  | 738 | 4 | $\begin{aligned} & 1232 \\ & 1232 \\ & 123 \end{aligned}$ |  |


| Ref． No． | ＊Frame No． | Pulley End－Saatt Extension |  |  |  |  |  |  |  | Opposite End－Shaft Extension |  |  |  |  |  |  |  | A | AA | AB |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Shaf Dia． | Keyway |  |  | Shart Detail |  |  |  | S＇iafDia． | Keyway |  |  | Shaft Detail |  |  |  |  |  |  |
|  |  |  | Wid． | Dep | Lth． | AM | AN | AO | AP |  | Wid | D | h． | AM | A |  | P |  |  |  |
| II | 640C to 649C 640 D to 649 D | $\begin{aligned} & 27 / 9 \\ & 39 / 8 \end{aligned}$ | 3／4 | 1/4 | $43 / 8$ $43 / 8$ | 5 | 年／4 | 13388 | 41／2 | 23／8 | 1／2 | 1／4 | 48／8 | 5314 | 13／818 | 11 | 41／2／2 | ［45868 | $\overline{181 / 2}$ | $2{ }^{2089}$ |
| III | 650 D to 6 | 33／8 | $3 /$ | 1／4 | 43／8 |  |  | 13／8 | 41／2 | 23／8 | $1 / 2$ | 3／4 |  | 534 | 13／8 |  | ／2 | 8 | 201／2 | 233／8 |
| IV | 750 C to 759C | 33／8 | 3 | 1 | 43／8 |  |  | 13／8 | 43／2 | 2 | $3 / 4$ | $1 / 4$ |  | $7 \%$ | 1 | 1／16 | $61 / 2$ | 52，${ }_{6} 6$ | 211／4 |  |
| V | 750 D to 759D | $37 / 6$ |  |  |  |  |  | ${ }_{1}^{1366}$ |  | $27 / 8$ |  |  |  |  |  |  | 61／2 |  | 2114 | $231 / 2$ |
| VII | 770 C to 779 C 850 C to 859 C | 3378 | 3 | 1 | 431／8 | 53， | 3 | ${ }^{13 / 8}$ | 41／2 | 27／8 | 3 | $1 / 4$ | 53／4 | $73 / 6$ | 13 |  | 61／2 | 56 | $251 / 3$ | 24 24 |
| VIII | 850C $938-\mathrm{D}$ | 478 | $11 / 4$ | 76 | 7\％\％ |  |  | 15\％8 |  |  |  |  |  |  |  |  |  | 653／8 | $271 / 2$ | 2815 |
| IX | 950A to 959A | $4 \frac{1}{8}$ | $11 / 4$ | 䂟 | \％ |  |  |  |  |  |  |  |  |  |  |  |  | 7914 | 321／2 | 2715 |


| $\begin{aligned} & \text { Ref. } \\ & \text { No. } \end{aligned}$ | ＊Frame No． | AC | AD | AE | AF | AG | AH | A J |  | AL | B | A | BB | BC | BD | C | CA | B | CC | CD | CE | 0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| II |  | 229 | 1785 193 | 21 | 61／2 | \％ |  | 4394 | 41／22 | 734 734 | $251 / 2$ | $\begin{aligned} & 13 \\ & 13 \end{aligned}$ | $15 / 8$ $15 / 8$ | $41 / 4$ | 41 | 261／2 | $\begin{aligned} & 11 \\ & 11 \end{aligned}$ | $25$ | $\begin{aligned} & 91 / 2 \\ & 91 / 2 \end{aligned}$ | 3\％ 3 | $150$ | ${ }_{1}^{1 \frac{1}{1 / 2}}$ |
| III | $650 \mathrm{D} \text { to } 659 \mathrm{D}$ $750 \mathrm{C} \text { to } 759 \mathrm{C}$ |  |  |  |  |  |  |  |  | 3 | 12 | 15 | 18 | 51／46 | 631 | 1／2． | 12 |  | $91 / 2$ | 33／4 |  | 1 1 ${ }^{\text {亲 }}$ |
|  | 750D to 75 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 1 |  |  |  |
| VI | 770 C to 779 C | $33 \%$ | 21 |  |  | 814 |  |  |  | 10 |  |  | 1 | 5 | 6 | 31 | 123 | 293 ， | 11 |  |  |  |
| VII | 850 C to 859C |  | 1915 | 28 | 85 |  |  | 61／2 | 43 | 91 |  | 17 | 21988 | 476 | $81 / 2$ | $361 / 2$ | 153 | 341／4 | 131 | 4 | 2176 |  |
| VIII | 938－D |  | 233 | 31 | 101 |  |  | 614 | 71／2 | 111 |  | 24\％ | － |  | $\cdots$ | 42 | $183 /$ | 451／2 | 12 | 9 |  | 1 |
| IX | 950 A to 959A |  |  |  |  |  |  |  |  |  |  |  |  |  | 14 | 42 | 183 |  |  |  |  | 113 |

[^56]MILI AND CRANE MOTORS-Continued

## RATINGS

TYPE CI ALTERNATING-CURRENT WOUND-ROTOR MOTORS

|  | Approx. Full Load Speed Rpm. | Poles | $\begin{aligned} & \text { Frame } \\ & \text { No. } \end{aligned}$ | Approx. Pounds Torque at One-Foot Radius Pull Load Maximum <br> Running Running | $\begin{gathered} \text { APPR } \\ 1 / 2 \\ \text { t220-4io } \\ \text { Volts } \end{gathered}$ | ting 550 Volts | Approx. Net Wt., Lbe. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 60 Cycle, 2 and 3-Phase, 2 to 200 Hp. Inc., 220-440-550 Volts* |  |  |  |  |  |  |  |
| 2 | 870 | 8 | 254C | 1230 | 8 | 3.5 | 215 |
| 3 | 1160 |  | ${ }^{234} \mathrm{C}$ | 14 35 | 11 |  | 184 |
| 3 | 870 | 8 | 254 C | 18 - 45 | 14 | 6.5 | 215 |
| 5 | 1160 | 6 | 254 C | 23 - 57 | 17 | 7 | 215 |
| 5 | 870 | 8 | 352 C | 3280 | 18.5 | 7.5 | 268 |
| $71 / 3$ | 1160 | 6 | 352 C | $35 \quad 87$ | 23.5 | 10 | 268 |
| 71/2 | 870 | 8 | 370 C | 48 | 29.5 | 12.5 | 317 |
| 11 | 870 | 8 | ${ }^{460}$ | $60 \quad 150$ | 37 | 15 | 460 |
| 11 | 1160 | 6 | 370 C | 51 | 35 | 14 | 317 |
| 15 | 1160 | 6 | 460 C | 70 | 45.5 | 18.5 | 460 |
| 15 | 870 | 8 | 464 C | 95 | 52 | 20.5 | 476 |
| 15 | 690 | 10 | 566 C | 116 | 54 | 22 | 608 |
| 20 | 1160 | 6 | 464 C | - 92230 <br> 125 | 56.5 | 23 | 476 |
| 20 | 870 | 8 | 480D | $\begin{array}{r}125 \\ 155 \\ \hline 15\end{array}$ | 64.5 | 26 | 580 |
| 20 | 690 | 10 | 566 C | 155 385 | 71 | 32.5 | 740 |
| 25 | 1160 | 6 | 480D | 115 | 71.5 | 28.5 | 580 |
| 25 | 870 | 8 | 560 C | 156 | 83 | 33 | 668 |
| 25 | 690 | 10 | 586 C | 190 . 472 | 7.75 | 31.5 | 790 |
| 25 | 575 | 12 | 644 C | 228 <br> 135 | 90 | 35 38 | 1400 |
| 30 | 1160 | 6 | 567 C | 135 年 336 | 85. | 38 | 694 |
| 30 30 | 870 690 | 8888080 | ${ }_{642} 58$ | 187 228 | 93.5 | 37 36 | 740 1350 |
| 35 | 1160 | 6 | 582 C | 158 395 | 85 | 35 | 740 |
| 35 | 870 | 8 | 586 D | 218 545 | 95.5 | 38 | 790 |
| 35 | 690 | 10 | 646 C | 267665 | 104 | 41 | 1381 |
| 35 | 575 | 12 | 752C | $317 \quad 790$ | 129 | 52 | 1840 |
| 50 | 870 | 8 | 642C | 309770 | 142 | 56.5 | 1350 |
| 50 | 690 | 10 | 654 D | 381 950 | 163 | 66 | 1570 |
| 50 | 575 | 12 | 774 C | $453-1130$ | 185 | 76 | 2505 |
| 75 | 870 | 8 | 646 D | 460 | 198 | 79 | 1381 |
| 75 | 690 | 10 | 658 D | 570 | 207 | 82 | 1612 |
| 75 | 575 | 12 | 774 C | 680 1700 | 238 | 95 | 2505 |
| 100 | 690 | 10 | 754 D | 760 | 291 | 116 | 2144 |
| 100 | 575 | 12 | 856 C | 905 | 306 | 121 | 3010 |
| 150 150 | 690 575 | 12 | 856 C 874 C | $\begin{array}{ll}1140 & 2850 \\ 1360 & 3400\end{array}$ | 408 | 163 162 | 3010 3670 |
| 60 Cycle, 3-Phase, 2200 Volts |  |  |  |  |  |  |  |
| 50 | 690 |  |  |  |  |  | 2014 |
| 75 | 870 600 | 8 | 752 C | 460 570 | 19.5 | $\ldots$ | 2044 |
| 75 | 690 575 | 12 | 774 C | $\begin{array}{ll}570 & 1420 \\ 680 & 1700\end{array}$ | 20.5 | $\ldots$ | 2505 2505 |
| 100 | 690 | 10 | 774C | 7601900 | 27.5 |  | 2505 |
| 100 | 575 | 12 | 856 C | 9052260 | 27 | ..... | 3010 |
| 150 | 690 | 10 | 876 C | 1140 | 41 |  | 3670 |
| 150 | 575 | 12 | 874 C | 1360 3400 | 43 | - | 3670 |
| 200 | 575 | 12 | 938D | 1825 | 54 |  | 4100 |
| 200 | 495 | 14 | 956 A | 2120 5320 | 58 | ...... | 4900 |
| 25 Cycle, 3-Phase, 220-440-550 Volts* |  |  |  |  |  |  |  |
| 3 | 725 | 4 | 340 C | 23 57 | 9.5 | 3.5 | 200 |
| 5 716 | 725 725 | 4 | ${ }^{3512} \mathrm{C}$ | 38 56 | ${ }_{21} 5$ | 8.5 | 268 |
| $10^{3 / 2}$ | 725 | 4 | 473 C | $\begin{array}{ll}38 & 180 \\ \end{array}$ | 28.3 | 11.5 | 522 |
| 15 | 725 | 4 | 565 C | 115 | 43.5 | 17.5 | 741 |
| 20 | 725 | 4 | 583 C | 152 380 | 53 | 21.5 | 820 |
| 20 | 470 | 6 | ${ }_{587} \mathrm{C}$ | 227 570 | 55 | 22 | 905 |
| 25 | 725 | 4 | 587 C | 187 465 | 68 | 27 | 905 |
| 25 | 470 | 6 | 642 C | 282705 | 68 | 27.5 | 1350 |
| 35 | 725 | 4 | ${ }^{653} \mathrm{C}$ | 257 -642 | 92 | 36.5 | 1520 |
| 35 | 470 | 6 | ${ }^{646}$ C | 392 | 100 | 40 | 1381 |
| 50 50 | 725 470 | 4 | ${ }^{663} \mathbf{6}$ | 367 | 129 <br> 136 | 52 | 1750 |
| 75 | 725 | 4 | 761 C | 5551910 | 136 180 | 54 | 1557 2450 |
| 75 | 470 | 6 | ${ }_{772}{ }^{\text {C }}$ | 840 . $\quad 1380$ | 190 | ...... | 2450 2360 |
| 100 | 725 | 4 | 771.1 C | 7741930 | 228 | ...... | 2410 |
| 100 | 470 | 6 | 871 C | 1120 2800 | 240 | ... | 3600 |

## SYNCHRONOUS MOTORS

TYPE G-75 TO 2000 H.P. 2 AND 3-PHASE 60 CYCLES 220, 440, 550, 1100 AND 2200 VOLTS<br>TYPE E-100 TO 1500 H.P. 2 AND 3-PHASE 25 AND 60 CYCLES 220, 440, 550 AND 2200 VOLTS



Type E Synchronols Motor Driving Air Compressor

Westinghouse synchronous motors cover a wide range of speeds and ratings and are being applied in an increasing number of industries.

Synchronous motors are a strictly constant speed type of machine at all loads up to the "pull out" point, or maximum load possible to carry. As their name implies, they operate in synchrofnism with the line frequency, so that there is no speed change as long as the impressed frequency remains constant.

The rotating part of a synchronous motor is similar in all respects to that of a waterwheel type generator, except that it is equipped with a damper winding, embedded in the face of the pole pieces. This damper winding serves to make the machine self-starting, and during the starting period, the performance of the machine is similar to that of an induction motor.

## Type G

Westinghouse type G synchronous motors form a desirable means of driving pumps, fans, compressors and similar machinery. because in addition to driving the mechanical loads these motors can be used to raise the power factor of the circuits on which they operate. Raising the power factor increases the capacity of transformers and transmission lines, gives better voltage regulation and therefore causes lower rates for central station energy.

These motors start as induction motors, autostarters being used for this purpose. After reaching full speed the motor runs on its synchronous windings, field excitation being furnished by a small direct-current generator either belted to the motor shaft or mounted on it.

## WESTINGHOUSE-BALDWIN TROLLEY AND STORAGE BATTERY MINE LOCOMOTIVES

Westinghouse-Baldwin locomotives and locomotive equipments are manufactured in sizes and capacities suitable for any application involved in


Standardized Design Gathering Locomotive YR-2-Regl
mining service. They are classified as follows, and can be furnished in either standard or low height:

1. Trolley locomotives are used for main haulage and gathering when equipped with gathering or cable reel.
2. Storage battery locomotives are used for both gathering and main haulage and can be used very advantageously in drifts with poor roof, in extensions and on the surface; in fact, most any place where the installation of an overhead trolley is undesirable.
3. Combination locomotives can be operated from either the trolley or the battery, which feature makes it possible to operate them any place where track is laid. The many advantages of this
combination type make them very desirable for haulage and gathering.

Construction-The side frames of these locomotives are of cast steel open construction. They are known as "Barsteel" frames and have the following distinct advantages:

1. Maximum strength for given weight.
2. Increased ventilation of the electrical equipment.
3. Accessibility for inspection, lubrication and adjustment.
4. Ease with which locomotive can be re-railed in case of derailment.

Wheels may be of cast iron with chilled treads, rolled steel, or cast iron centers with steel tires.

Journal Boxes-The journal boxes are of cast iron with collar cast integral, the lid being constructed to take the end thrust. Gibs of special design are used, permitting the removal and overhauling of the journal box, longitudinally, without removing the pedestal cap or dropping the axle.

Driving Springs-The springs are of the semielliptical (or leaf) type. The use of this type of spring results in a much easier riding locomotive than in the case of locomotives equipped with the ordinary helical springs.

Brakes-The brakes are of the automatic selflocking type operated by a screw and capable of locking all the wheels.

They are very easy to manipulate and will meet the most exacting safety requirements.


## WESTINGHOUSE-BALDWIN TROLLEY AND STORAGE BATTERY MINE LOCOMOTIVES-Continued

Motors-The commutating pole motors used practically eliminate sparking, and brush wear is very slight.
Controllers-Controllers are of the magnetic blowout drum type. Full magnetic controllers are recommended for larger main haulage locomotives and are giving excellent results. A complete line is available.

Trolley Locomotives-The following table lists the standard sizes:

| Net Weight Tons | Wheels Chilled Iron Max. |  | $\begin{aligned} & \text { Wheels Steel Tired } \\ & \text { Max. } \end{aligned}$ |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Rated D.B.P. | Tractive | Rated D.B.P. | Tractive |
|  | in Lbs. | Effort | in Lbs. | Effort |
|  | Level Track | in Lbs. | Level Track | in Lbs. |
| -4 | 1600 | 2000 | 2000 | 2400 |
| * 6 | 2400 | 3000 | 3000 | 3600 |
| 8 | 3200 | 4000 | 4000 | 4800 |
| 10 | 4000 | 5000 | 5000 | 6000 |
| 13 | 5200 | 6500 | 6500 | 7800 |
| 15 | 6000 | 7500 | 7500 | 9000 |
| 20 | 8000 | 10000 | 10000 | 12000 |
| 25 | 10000 | 12500 | 12500 | 15000 |
| Stand | dized designs | gathering | comotives a | available |

"Standardized designs of gathering locomotives are available for these sizes

## Gathering Locomotives

There are two types of reels supplied on Westing-house-Baldwin gathering locomotives.

1. Conductor-cable reels, by means of which the locomotive can be operated over tracks along which the trolley wire has not been extended, being limited only by length of cable carried on the drum. In this way the empty as well as the loaded cars can be handled by the locomotive. Conductor-cable reels can be subdivided into two classes.
(A) Mechanically driven from locomotive running gear.

## (B) Motor driven reels

2. Traction rope reels by which cars may be pulled from any point towards the locomotive, within the limits of the length of steel rope carried on the drum. The locomotive cannot travel beyond the limits of the trolley wire nor can empty cars be pushed to the working places.

## Conductor-Cable Reels-MotorDriven

The YR-2 reel is entirely self-contained. A shunt wound motor is mounted inside of the reel drum and connected to the line through canopy switch, snap switch, fuse and a permanent resistor.


Type YR-2 Conductor-Cable Reel
The reel drum is mounted in a horizontal position on the reel frame which is mounted on the locomotive. The drum is made of sheet steel of ample
strength and insulated with wooden strips around the entire periphery. These wooden strips protect the cable and also the drum.
The spooling device, or spooling bracket as it is called, consists of a casting which travels along the top guide bar and the lead screw at the bottom. The lead screw limits and reverses automatically the travel of the spooling bracket so that the cable is wound on the drum in even layers. The YR-2 reel is arranged to handle either single or double conductor cable by the use of different gear ratios.

## Traction-Reel Locomotives

The Westinghouse-Baldwin traction-reel locomotive has a motor-driven reel on which is wound a steel cable. The locomotive is stationed on the cross-entry track with the brakes set and the cable is taken into the room by a switchman who hooks the cable to a loaded car. The reel motor is then started and the car drawn out on the cross-entry track.


Showing Motor of Traction-Reel
The traction reel is vertical and is driven by a motor through single reduction bevel gearing. It is very simple in construction, there being no clutch or other complications in the mechanism. The motor is of a type which has been giving satisfaction for years in the severest kind of service. It is operated through a speed-regulating controller mounted on the locomotive
Traction reels can be arranged to pay cable out over the front or back end of locomotive as desired.

All parts are readily accessible and the armature can be removed without dismantling the reel.

## Storage Battery Locomotives

Storage Battery Locomotives can be supplied for all requirements. Following are the common standards:

| Nominal |  | Rated | Normal Battery <br> Chassis |
| :---: | :---: | :---: | :---: |
| Weight | Rated | Speed | Capacity in |
| 6000 | 1000 | in M.P.H. | KW. Hours |
| 8000 | 2000 | 3.5 | 11.4 to 22 |
| 1000 | 3000 | 3.5 | 23 |

The tables shown above list our standard sizes, but loco motives can be supplied in unusual sizes to meet the requirements of your particular application. Combination locomo tives can be supplied in a range of sizes identical with trolley types.

## MINING SUBSTATIONS

The two features essential to satisfactory operation of mining substations are thorough reliability and high efficiency. Westinghouse mine substation equipments fulfill these conditions.


Standard Panel mor 150 Kw . Synchronous Motor Generator for Mining Service

The most important piece of apparatus in the substation is that used for transforming alternating current into direct current. This may be a synchronous converter or a motor generator.

In comparison with the motor generator, the synchronous converter has the advantages of higher efficiency, lower first cost and maintenance. and the smaller foundation and housing required. Westinghouse standard synchronous converters do not require synchronizing, and can be brought up to speed in 30 to 60 seconds. They will withstand one and one-half rated load for two hours without


Standard 150 Kw. 1200 Rpm Synchronous Motor Generator
overheating. The d-c. end is designed to give 275 or 600 volts, as listed in the table of ratings. The a-c. end is connected six-phase diametrical and is regularly supplied for operation on 2300 volts, 3 phase, 60 cycles. With suitable transformers, operation can be obtained from any commercial voltage. Three single-phase type SKR transformers are ordinarily supplied with the synchronous converter. They are self-cooled, oil insulated, and of rugged construction throughout.
The principal advantages of the motor generator in comparison with the synchronous converter are its ability to improve the power factor, its greater stability on varying alternating-current line voltage
and frequency. and the wide adjustment of generated voltage which can be secured. Motor generators for mine service are supplied with a synchronous motor, mounted on a common bedplate and shaft with a compound-wound, commutatingpole generator arranged for either 275 or 600 volts.


Standard Synchronous Converter
The motor will operate successfully at rated load and frequency with voltage 10 per cent above or below the nameplate rating.

The switching equipment for mine substations should be selected only after a thorough and careful analysis of operating conditions has been made, as in many cases. the automatic switching equipment described on page 351 will effect savings. For the purpose of making such a study, the services of experienced Westinghouse engineers are freely at the disposal of the customer, and apparatus recommended under these conditions can be depended upon for maximum production and continuous economical operation.


Standard Mining Type Switchboard for Synchronous Converter


# ELECTRIC ARC-WELDING 



300-Ampere Multiple Operator Unit with Class I Panel and Type A Outlet


1000-Ampere A-C.-D-C. Welding Motor Generator Set

Multiple Operator units are used for carbon electrode-welding or for metallic electrode welding. The complete equipment consists of motor generator, welders tools, generator control panel and necessary outlet panel. The type E portable pane provides for current values varying from 15 to 225 amperes. For complete information on the generator control and stationary outlet panels see Switchboard Section 2-A.

Electric Arc Welding has become an essential manufacturing process in the metal working industry and can be used efficiently and economically for repairing machinery and reclamation of worn parts in practically all mills and factories.

Two processes of arc welding are in general usethe metallic electrode and the carbon or graphite electrode process. In general the graphite electrode process is use for heavy cutting or for rapid deposition of metal. The metallic electrode process is best where strength and good physical characteristics of the deposited metal are essential. Metallic electrode welding requires in general current values ranging from 50 to 225 amperes and graphite electrode welding requires currents varying from 200 amperes to 800 amperes.
Electric arc welding processes have been used in the manufacture of electrical machinery by the Westinghouse Electric \& Manufacturing Company for about twenty years. For more than fifteen years,
the Westinghouse Electric \& Manufacturing Company has marketet a complete line of electric arc welding equipment.
Capacities of Westinghouse arc welding motor generators range from the 175 ampere single operator equipment, for stationary or.portable service, to the 1000 ampere equipment for supplying several operators using either the metallic electrode or the graphite electrode process. Larger sets can be built on special order.
Direct current is best for electric arc welding on account of the fundamental arc characteristics and phenomena involved in the deposition of metal through an electric arc. The voltage of the arc will vary from 18 to 22 volts depending upon the character of the work, length of the arc, etc. The motor generator affords the most simple and rugged means of converting the available power energy to direct current energy of suitable voltage and current characteristics for electric arc welding.


175-Ampperb. Single Operator, A-C.-D-C. Motor Generator, Portabie Type
This equipmernt supplies current for one operator varying from 90 to 225 amperes. This rating equipped with A-C. or D-C. motor drive, according to characteristic of supply circuit.


300-Ampers Portable OUtfit, Direct-Current Motor Drive
300 and 500 Ampere Multiple Operator Equipments are often used as portable equipments. Panel shown above supplies control for two as portable equipments. Pane sanown abo values from 15 to 225 amperes.

## ELECTRIC ARC-WELDING-Continued



Resistor Type Welding Unit. Used in electric arc welding for reducing commercial direct current voltages to welding voltage. Equipment fitted with handles for carrying. Readily portable. Weight approximately 150 pounds.

Two classes of welding motor generator equipment are necessary to meet the requirements of efficient welding installations. These are single and multiple operator equipments. Either may be of the portable type except the larger rating of the multiple operator units.
The single operator equipment supplies welding energy to one operator only. The multiple operator equipments are so designed that a number of operators may work from the same power plant with all welding circuits in parallel. A separate control panel is used for each operator.

Where the work is light and readily transported to the welling shop. a central welding plant, with multiple operator equipment often shows advantages. If the work is scattered over a large area, or the maintenance of heavy machinery or equipment predominates, the portable type single operator equipment should be used. The portable equipments are entirely self-contained, and all that is necessary to start work is to connect to the available source of power supply.

Special motor generator equipments have been developed for street railway service. The motor is designed to operate over widely varying trolley voltage, approximately 350 to 650 volts.


Worn and broken parts of electric railway equipment reclaimed by electric arc welding. Electric arc welding equipment shops. Running repairs, made without disassembly of parts, result in more mileage before heavy repairs are necessary.

Light weight resistance units are offered for reducing available direct current energy to arc voltage. This type of equipment can be used to advantage where welding is done only occasionally and an investment in the more efficient motor generator is not warranted.

A complete set of operators' welding accessories is shipped with each Westinghouse welding equipment.

Generators for belted service are standard in capacities corresponding to the capacities of the various motor-generators. Service requirements often demand an engine driven unit which may be used in places where no source of electric supply is available. These generators may be assembled with gas, oil or steam engines, and used in places where no source of electric power is available.

## Standard Ratings

Single Operator Unit, 175 amperes, a-c. and d-c. motor drive Multiple Operator Sets. 60 volts, 60 cycles, 300, 500, 750 and 1000 amperes.
Multiple Operator Sets, 50 -cycle. 60 volts. 300, 500, 750 and 900 amperes.

Multiple Operator Sets. 25 -cycle, 300, 500, 750 and 1000 amperes.
Generators for belted se rvice or engine drive in all capacities corresponding to capacity of motor-generators as listed above. Resistor Type Unit. 60 to 210 amperes.


Electric arc welding has reduced manufacturing costs in many metal working industries, particularly those engaged in the manufacture of tanks, containers and structural steel work. The cost is in almost every case less than when some other process is used. An improved product is obtained in addition.

## OIL WELL EQUIPMENT



The use of electrical apparatus in the Petroleum Industry is steadily increasing. This means not only that more operators are using electricity but also that new applications for electrical apparatus are constantly being found.
The more important uses now being made of electricity in the oil fields, and the apparatus that we can furnish to meet the requirements of the various applications, are as follows:

## Drilling

The two principal methods of drilling wells are the cable tool and the rotary methods. The former is the older and is still used in many parts of the country, though the rotary drill is rapidly coming into general use-especially in the West.
Many local conditions affect and determine the power requirements for drilling. However, we find that a large percentage of wells in territories that are now electrified can be drilled successfully and economically with one of the following equipments:
$75 \mathrm{~h} . \mathrm{p} .-10$ pole-CW motor- $3 \mathrm{ph}, 440$ volt- 60 cy .
$100 \mathrm{~h}-\mathrm{p} .-8$ pole-CW motor- $3 \mathrm{ph}, 440$ volt -60 cy .
100 h.p. -10 pole-CW motor- 3 ph, 440 volt- 60 cy .


The control consists of a primary controller, a secondary controller, circuit breaker, push button, ammeter, current transformer, and resistance to give fine steps of speed adjustment throughout a wide range of speeds.

## Pumping

Oil well pumping, probably more than any other oil field operation, is a duty that can be performed more satisfactorily and more economically with electrical apparatus than with any other kind of drive. This is due chiefly to the fact that in many cases pumping is a continuous 24 -hour-a-day operation, and hence any shut down means a loss in production. At the same time any saving that can

be effected in fuel oil or in the time required for cleaning the well and pulling rods, means an increase in production.

For light wells we can furnish single-speed induction motors for driving unit pumping powers; or two-speed, double-rated induction motors for driving pumping powers that include hoisting drums. For pumping by means of pull-rods from a central power, we can furnish squirrel cage or wound rotor motors for driving the power head.

The largest field for electrifying producing wells is in the cases of wells that are pumped on the beam. A very large majority of such wells can be pumped satisfactorily and efficiently with our $35 / 15 \mathrm{HP}$ two speed oil well pumping motor and unit control. This equipment not only has the necessary electrical characteristics for the service, but is also designed to make the installation and operation as easy for the average oil field man as it can possibly be made. The illustrations show the compactness and convenience of this apparatus.

## ELECTRIC FURNACES

Electric Furnaces are supplied in two types of construction, Multiple Unit and Hevi-Duty. The Multiple Unit uses a helical coil heating element and it is suitable for temperatures up to

1850 degrees F . The Hevi-Duty uses solid return bend coil heating elements suitable for temperatures up to 2000 degrees F .

## COMBUSTION-TYPE FURNACES



Standard Combustion Tube Furnace. Type 77 -Shown With One Spare Unit. Height to Center, 10 Inches

Furnaces of this type, while designed primarily for combustion work, have been used extensively for enameling or hardening tubes, rods, helical springs, etc., and for pyrometer calibration.


| Combustion Tube Furnaces |  |  |  |  |  | evi-Duty Combustion |  | Furnaces |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Type | Diam. Ins. | Length, Ins. | Voits | Kw. | Type | Diam. Ins. | Length, Ins. | Volts | Kw. |
| 70 | $11 /$ | 12 | 110-220 | 75 | HD99 | 11/4 | 10 | 110-220 | 7 |
| 77 | 11/4 | 12 | 110-220 | 56 | HD595 | 2 | 10 | 210-220 | 34 |

## MULTIPLE UNIT MUFFLE FURNACES



Incased-Rheostat Muffle Furnace-Types 60. 62, 64 and 66. Door, shown top-hinging, is reversible fur bottom-hinging.


Muffle Furnace-Open for renewal of units. Typical of all types.

| RATING |  |  |
| :---: | :---: | :---: |
| 110 Volts | Amperes | 220 Volts |
| 9.1 | 4.55 | Watts |
| 13.1 | 6.55 | 1000 |
| 18.8 | 9.4 | 1440 |
| 31.0 | 15.5 | 2070 |
| 9.1 | 4.55 | 3400 |
| 13.1 | 9.55 | 1000 |
| 18.8 | 15.4 | 1440 |
| 31.0 |  | 2070 |
| es rheostat. |  |  |


| Knowatr-Hours |  |
| :---: | :---: |
| In Reaching | Holding |
| $1400^{\circ} \mathrm{F}$. | $1400^{\circ} \mathrm{F}$ |
| $\left(760^{\circ} \mathrm{C}\right.$. | $\left(760^{\circ} \mathrm{C}.\right)$ |
| from $75^{\circ} \mathrm{F}$. | per Hour |
| .5 | .39 |
| .72 | .89 |
| 1.2 | 1.37 |
| 2.0 | 2.5 |
| .5 | .39 |
| .72 | 1.89 |
| 1.2 | 1.37 |
| 2.0 | 2.5 |

ELECTRIC FURNACES-Continued
CRUCIBLE FURNACES

This form of furnace is used extensively for melting small quantities of base metals; for pyrometer calibration when couples are immersed in molten salts or metals; and for decalescent work in steel.
Temperatures-All crucible furnaces have a safe working temperature of $1832^{\circ} \mathrm{F}$. $\left(1000^{\circ}\right.$ C.) for continuous duty, and a maximum temperature of $2000^{\circ} \mathrm{F}$. $\left(1095^{\circ} \mathrm{C}\right.$.) for comparatively short periods on intermittent work.
Crucible Furnace, Types 80. 82, 84 and 86-
shown with one spare unit.

| Type | Voltages | Watts | $\overparen{\text { Inside }}$ DIMENSIONS IN INCHES |  |  |  | - WEIGHT IN POUNDS |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Inside | Deep | Diam. | High | Furnace | Rheostat Only | Furnace Only | With Rheostat |
| 80 | 110 | 390 | $23 / 8$ | $21 / 3$ | 73/4 | $8{ }_{8}$ | Of |  |  |  |
| 80 | $110^{220}$ | 780 | $23 \%$ | $21 / 2$ | 78 | 812 | 9 | 7 | 16 | 30 |
| 82 84 | 110 \& 220 | 484 550 | $2_{3}{ }^{3}$ | 4 | 78 | $10^{2}$ | 10 | 4 | 22 | 26 |
| 84 86 | 110 \& 220 110 \& 220 | 550 725 | 3 | $31 / 2$ | 83/3 | 11 | 13 | 4 | 25 | 29 29 |
|  | Always sp | oltage | order | des r |  | 123 | 15 | 4 | 30 | 34 |

NOTE: Always specify voltage when order includes rheostat.

## SMALL HEVI-DUTY FURNACES <br> MUFFLE AND CRUCIBLE TYPES

For Operation Continuously at $2000^{\circ} \mathrm{F}$. (1100 ${ }^{\circ} \mathrm{C}$.)


Type HD122 Muffle Furnace. Complete with regulatIng transformer. Types HD128 and HD136 are similar in appearance, but are deeper.

These furnaces can be sold to tool manufacturers' tool rooms in every industrial plant, machine shops in industrial plants. repair shops of all kinds, hardware manufacturers, watch and clock manufacturers, telephone manufacturers, instrument manufacturers, and manufacturers of small vitreous enamel parts such as signs. nameplates, etc.


Set of Type HD96 muffle plates with return - bend set of Type HD46 crucible coils - characteristic of all coils - with return - bend muffle furnaces. coils - characteristic of all crucible furnaces.

All return-bend coils forming the heating elements are supported by means of grooves in the unit refractories. Each heating coil has only two terminals extending through to the outside of rear head. The maximum percentage of the heating element is entirely within the furnace chamber.

## Hevi-Duty Muffle Furnaces

Type
92
96
114
122
128
136

| INCHES |  |  |
| :---: | :---: | :---: |
| Width | Height | Length |
| 4 | 3 | 10 |
| 8 | 5 | 12 |
| 12 | 6 | 14 |
| 12 | 8 | 22 |
| 12 | 8 | 28 |
| 12 | 8 | 36 |

$K w$.
1.7
4.3
6.8
11.0
13.0
15.0

Hevi-Duty Crucible Furnaces


ELECTRIC FURNACES-Continued
HEVI-DUTY FURNACES


Single End Hevi-Duty Furnace


Type HD2631. Facing Arch Removed Exposing Arch and Muffle Plates removed from front end of two top coils and front end of two side coils, exposing coils in place. typical of all sizes.

HEVI-DUTY Industrial Furnaces have heating elements of relatively same construction as small HEVI-DUTY furnaces, but the parts. including the


Type hD3641. Single End, $32 \times 16 \times 48$ Inches, in Process of Construction
Bottom insulation in place and part of side wall insulation. Part of right hand side wall tiles removed, exposing arch supported on cast-iron brackets attached to cast-iron side plates height shown in brick insulation at left hand side The height shown in brick insulation at left hand side. The exception of the $41 /$-inch course of brick insulation placed at top ends of arch) is filled with powdered diatomaceous earth top ends of arch) is filled with powdered diatomaceous earth cast-iron side plates in alignment. The stand supporting the door segment is rigidly fastened to the front or end roof arch.
heating elements, are made larger and heavier to provide ample safety factor, and consequently long life of operation, as required in industrial plant operations.

Heating elements completely surround the furnace chamber, top, floor and sides, thereby obtaining uniformity of temperature. speed of operation, and efficiency unattainable with any other furnace on the market.

## General Application

Annealing furnaces for carbon steel, high-speed steel, alloy steel, copper, zinc, aluminum, and glass.

Hardening furnaces for carbon steel and alloy steel.

Drawing furnaces for carbon steel, alloy steel. and high-speed steel.

Vitreous enameling furnaces for sanitary ware, chemical tanks and fittings, metal signs, kitchen utensils, stove parts. hardware, and chemical processes.

APPROXIMATE WEIGHT, POUNDS


# AUTOMATIC ELECTRIC BAKE OVENS 

For Commercial Baking of Bread, Pies, Cakes and Pastries SECTIONAL-TYPE BAKE OVEN



180-Loaf Three-Section Oven-60-loaves per Section
The sectional type automatic bake ovens are built on the principle of the "Sectional Book Case" - one section for the small bakery and two or more sections for the larger bakery. This permits the purchase of as many sections as are needed for the initial demands of the baker's business and then the
purchase of additional units as the business grows and more output is needed. These ovens are used for baking of bread, pies, cakes, pastries and other sweet goods. The hearth tile permits the baking of hearth bread as in the old brick ovens.
Size of Ovens-The two standard oven units are: 20 loaf section (one pound loaves)
60 loaf section (one pound loaves)
Automatic Control-Each section is equipped with a motor-operated snap switch and electric contact control thermostat for maintaining the temperature at any point desired. The 20 -loaf section has one motor-operated snap switch and the 60 -loaf section has two motor-operated snap switches mounted on the right side panel of each section. The thermostat is adjusted by means of a small arm projecting through the metal box on the side of the oven. The thermostat can be adjusted over a temperature range of 300 to 500 degrees, Fahrenheit.
 Automatic Electric Reel Type Bare Oven Finished in
White Vitreous Enamel Trimmed With nickel Automatic Electric Reel Type Bare Oven Finished
White Vitreous Enamel Trimmed With nickel

Application-Baking of bread, cakes, pies, pastries, etc.

REEL-TYPE BAKE OVEN

Construction-Shelves, hung on a revolving reel, form the baking surface. Door when open forms a convenient shelf for loading and unloading. A onesixth horse-power motor revolves the reel and shelves. Theoven is built of heat insulating material between sheet steel panels finished in white enamel with nickel frame.
Operation-Push button on oven starts the oven to heating and tumbler switch starts the motor. Thermostat with proper setting determines the temperature in the oven which is maintained automatically.
Heating-Can be heated to 450 degrees Fahrenheit in 45 minutes. Temperature range is 300 to 500 degrees Fahrenheit.

## CONTINUOUS CONVEYOR-TYPE BAKE OVEN

This type of oven is intended for use in large wholesale bakers and bakeries for chain stores, when a much greater capacity is required than can be handled by the reel-type oven.
Ovens are made in five sizes: $400,600,800,1000$ and 1200 loaf sizes. Ovens can be supplied single end loading and unloading and double end loading and unloading.

Ovens are constructed of heat insulated panels and are finished in galvanized iron.

Automatic temperature control and adjustable speed regulation is supplied.

The ovens can be heated to a temperature of $450^{\circ}$ Fahrenheit in 45 minutes. Temperature range is 300 to $500^{\circ}$ Fahrenheit.


No. 3 Continuous Conveyor bake Oven,
Capacity 1200 One and One-half Pound Loaves per Hous

# INDUSTRIAL HEATING APPLIANCES 



## Standard 12-and 24-Inch Space Heaters

Space Heaters-Space heaters are made in three standard sizes: 12 -inch rated 220 watts; 24 -inch rated 500 watts and 44 -inch rated 1250 watts. The enclosed element feature makes them absolutely safe from fire hazard. Maximum temperature is $800^{\circ} \mathrm{F}$.


Electric Steel-Clad Heaters-Enclosed element steel clad heaters with single end terminals are used in mold drying machines and composition molding presses. It is a flat heater which can be mounted against any metallic surface or imbedded in platen plates. Maximum temperature is $450^{\circ} \mathrm{F}$.

Electrically Heated Chocolate Warmer

Chocolate Warmers -Chocolate Warmers used in heating of chocolate in manufacture of all kinds of chocolate candy, insure a uniform temperature at a very low cost and with maximum cleanliness and sanitation. Chocolate Warmers are made in 6 and 10-quart sizes with three-heat temperature control.


Electrically Heated Glue Pot
Glue Pots-Electric Glue Pots with rheostatic temperature control insure correct glue temperature because there are approximately 300 steps on the controlling rheostat. Glue pots are made in 1 -pint. 1 -quart, 2 -quart and 4 -quart sizes. The copper glue vessel is separate from glue pot and can be removed for cleaning

Cartridge Heaters-Special applications where heat is required in metal platens use cartridge heaters in large quantities. The rubber industry and cigarette manufacturers find these heaters very satisfactory for obtaining the proper amount of heat at concentrated places.


Tube Furnace
Tube Furnaces-Tube Furnaces are used for heating small soldering irons and calibrating pyrometers. They are also very handy heaters for jewelers, silversmiths, chemists and telephone repair shops. They are manufactured in one inch and two inch sizes, 150 and 750 watts respectively. The maximum temperature obtainable is $1600^{\circ} \mathrm{F}$.

Grid Heaters-Immersion element grid heaters for heating oil tempering tanks are usually mounted in the bottom of the tank. They are also applied to the manufacture of paints and oils Automatic control can be supplied with such applications. Maximum temperature is $700^{\circ} \mathrm{F}$


Solder Pots-Solder Pots are used for melting solder, babbitt, tin, lead and other similar metals. They are made in 10 -pound, 30 -pound. 150 -pound and 750 -pound sizes. The first two sizes have three-heat control while the last two are equipped with automatic temperature control.

## INDUSTRIAL ELECTRIC OVENS

Westinghouse industrial ovens are used for baking japans and enamels, armature baking, corebaking, and drying and evaporating processes.

Ovens can be supplied complete with heating equipment and control, or the heaters and control alone can be furnished for installing in the users oven.


Type K Ovens are the box type and are shipped completely assembled.

Sizes K-O and K-10 are equipped with 3-heat snap switches and all other sizes with automatic temperature control.


Type M Ovens are of sectional construction so as to be shipped knocked down and easily re-
assembled by the user. Automatic control and a motor driven ventilating system is standard with all these ovens.

Types M-107, M-1C9 and M-114 are particularly adapted to armature baking.


Type M-109 Oven Rear view

|  | Inches | Size (Inside) <br> In Feet |
| :---: | :---: | :---: |
| Type | Insuation | H W D |
| M-107 | 2 or 4 | 61/2x6x 7 |
| M-109 | 2 or 4 | $61 / 2 \times 6 \times 91 / 8$ |
| M-114 | 2 or 4 | $61 / 2 \times 6 \times 141 / 2$ |
| M-207 | 2 or 4 | $61 / 2 \times 8 \times 7$ |
| M-212 | 2 or 4 | $61 / 2 \times 8 \times 12$ |
| M-219 | 2 or 4 | $61 / 2 \times 8 \times 191 / 2$ |
| M-312 | 2 or 4 | $91 / 2 \times 8 \times 12$ |
| M-319 | 2 or 4 | $91 / 2 \times 8 \times 191 / 2$ |
| M-324 | 2 or 4 | $91 / 2 \times 8 \times 241 / 2$ |

Heaters-Type C oven heaters were designed for oven heating but they have been very successfully applied to air-heating for factories.

The open coil allows free air circulation and the tie rods. being the heater terminals, allow connection to be made at either end. A full line of standard connectors makes installation easy.

The heater is built in 1.75 and 2.5 kw . ratings on 110 volts and 3.5 kw . and 5 kw . ratings on 220 volts.


Control-Automatic control equipment consists of a control panel and thermostat. The control panels have ratings from 60 to 400 amps . for operation on all commercial power circuits.

## DIRECT-CURRENT CONTROL

## MANUALLY-OPERATED STARTING AND SPEED CONTROL RHEOSTATS

Type D starting rheostats (class 7010) are used for starting shunt, compound and series-wound directcurrent motors up to 55,125 and 105 hp . for 115,230 and 550 volts respectively. These starters are characterized by strong compact, fire-proof construction and have the approval of the National Board of


Type D Rheostat with Bar Resistor

Fire Underwriters. They are self-contained. consisting of a face-plate with renewable segments. lowvoltage release mechanism and self contained resistance. In the smaller sizes tube and bar resistors are employed, while, in the larger ratings, the grid type resistor is used Each part is readily accessible for inspection and all wearing parts can be easily and cheaply renewed.
Type DM mine duty rheostats (class 7010) are designed for use in mines and other places where the apparatus is subjected to dampness. They are built in the same capacities as the type D and the current carrying parts are thoroughly protected against injury from the presence of moisture or acid fumes.

Type DS starting panels (class 7015) consist of a type D starter and a line switch with fuses mounted on a slate base. The panels may be mounted either

on the wall by means of brackets or on pipe frame supports for bolting to the floor.
Type H speed control rheostats (class 7020) are used for starting and regulating the speed of direct-current motors in non-reversing service where speed adjustment by field control is desired. They are built in capacities up to 55,120 and 85 hp . for 115,230 and 550 volts respectively. The apparatus is so arranged that the motor is always started with full field strength. In case of failure of the voltage the field control resistance is automatically short-circuited and the motor is disconnected from the line. The rheostats are self-contained, consisting of a faceplate with renewable segments, low voltage release mechanism and self-contained field and starting resistance. Each part is readily accessible for inspection and all wearing parts can be easily and cheaply renewed.

Type DA speed control rheostats (class 7030) are used for reducing the speed of shunt. compound and series wound direct-current motors by armature control. They are built in capacities up to 20,40 and 40 hp. for 115.230 and 550 volts respectively and consist of a face-plate with renewable segments. low-voltage release mechanism and self-contained resistors. Each part is readily accessible for inspection and all wearing parts can be easily and cheaply renewed. There are two classes of non-reversing service for which these rheostats are suitablenamely, varying torque and constant torque. Fans, blowers, centrifugal pumps, etc., come under the first heading; in this service the torque decreases with the speed but remains constant at any given speed Machine tools, job printing presses. plunger pumps and similar applications are in the second class; in this


Type DS Starting Panei. service the torque is independent of the speed. Constant speed with varying torque cannot be obtained with these rheostats.

## DIRECT-CURRENT CONTROL-Continued

Safety covers (Class 7060) are used for completely enclosing the face-plate of Types D. DM, H, DA. and I Westinghouse starting and speed control rheostats These covers not only protect the faceplate and the contacts from flying chips and other foreign material but also protect operators and
surrounding materials from accidental contact with live parts. They are not only applicable to new rheostats, but may be readily applied to rheostats already in service.

Complete descriptions of these controllers will be furnished on request.

## MANUALLY-OPERATED STARTING AND SPEED CONTROL

Type S drum-contactor controllers (class 7100) are used for starting and adjusting the speed of shunt. series and compound-wound direct-current motors by adjusting the resistance in series and parallel with the motor armature. They are applicable to cranes, hoists, crushers, floor chargers, roll and transfer tables, punches and practically all applications employing this system of control. They are suitable for controlling motors up to 37,75 and 125 hp . for 115 , 230 and 550 volts respectively.


These controllers are successful under the most severe operating conditions. They combine many of the advantages of magnetic contactor controllers with small size, simple construction and low cost. A few of the outstanding advantages of these controllers are:
Longer life than any other manually operated controller of equal capacity.
The initial cost is but slightly greater than that of other types of manually operated controllers.
Easy operation-contactors actuated by cams operating on rollers with little friction.

Increased contact life-rolling contacts together with quick operation, almost too quick for the eye to follow, reduces arcing and confines it to the contact tips, where current is carried only momentarily.
Contacts can be renewed in shorter time and at less expense than those on existing drum controllers.

Contact pressure is always uniform.

Contacts. which are practically the only wearing parts, are interchangeable with those of Westinghouse auto starters and magnetic contactor controllers. In addition to the accessibility of all parts,


Type S Controller with Vertical Handle
both moving and stationary contact elements can be taken out as units by removing one or two screws.

In operation, these controllers employ the same principles as magnetic contactor controllers. except the contactors are operated by cams mounted on the controller shaft. Normal movement of the controller handle causes the contactors to open or close with a quick positive action, which reduces arcing. The arcing is further controlled by the rolling motion of the contacts, which limits all arcing and burning to the contact tips. Consequently, there is no pitting, roughing or burning of that part of the contact where a load current is carried. Final contact is made with a slight wiping motion, which insures clean contact surfaces, and maximum current carrying capacity. The line contactors, which open and close the main line circuit, are protected by magnetic blow-outs, which aid in extinguishing any arcing that may occur. All contacts are spaced so that arc shields can be added when desired.


Controllers employ all safety-first features, such as conduit wiring, enclosed current-carrying parts,


Type V-5 Controller for Adjustable-Speed Motors in Machine-Tool Service protection against controller being locked in running position, and prevention of accidental starting or reversing. Type $S$ Controllers are supplied both with and without dynamic braking.

Machine tool drum controllers (Class 7140) including types V-5, V-4, 245 and 246, are designed for use with shunt and compound-wound direct-current motors up to 50 hp ., 230 and 550 volts in machine tool and similar reversing service, requiring speed adjustment by field control. Sturdy construction insures long life and the design is such that the operation is extremely easy and accurate. The movement of a single handle starts the motor in either direction of rotation and brings it to the desired speed. All parts are readily accessible for inspection and all wear is confined to substantial pieces which can be quickly and inexpensively renewed.

Dynamic braking with the operating handle in the off position can be supplied when desired.

## AUTOMATIC STARTING AND SPEED CONTROL

Westinghouse type C automatic starters constitute the ideal form of starting for direct-current motors, giving them perfect protection from excessive current during the starting period and eliminating the uncertainty and inefficiency of hand operated starters.

The personal factor of the operator loses its influence when the motors are started with automatic starters; there is no loss of time through overcautiousness, nor burned-out motors from the impatience of the operator. He simply operates the
push button or other type of master switch, and the motor is started with the maximum speed consistent with safety. If these starters are used with a float switch, or pressure gauge, they will automatically maintain a predetermined pressure or liquid level. The starters are so simple that wrong operation is impossible.

These starters are used with motors driving machine tools, wood-working machines, pumps, compressors, blowers, etc., and all are supplied for both low-voltage release and protection connections

## DIRECT-CURRENT CONTROL-Continued

and the master switch used determines which is obtained. If the power fails with a starter connected on low-voltage release service, the motor stops, but starts automatically when the power returns. This arrangement is very desirable for operating pumps, compressors, etc.

If the power fails with a starter connected for lowvoltage protection service, the motor stops and can be only started again by the operator closing the starting switch. Hence, there is no danger to operator or expensive machinery from the unexpected starting of the machine. Starters for ma-


Type C Non-Reversing Automatic Starter
chine tools and woodworking machines are equipped with low voltage protection.

Standard controllers can be furnished for practically all applications. The table below will serve as a ready reference to the most active lines.

All starters automatically accelerate the motor at the proper rate. The rate of acceleration depends upon the load on the motor, that is, the lighter the load the less time required for the motor to accelerate to full speed. Overload protection may be provided either by an inverse time limit overload relay, or by knife switch and fuses mounted on the control panel.
Reversing may be obtained either by the use of a standard non-reversing automatic starter and a


Type C Non-Reversing Automatic Starter
drum reverse switch or by a full magnetic reversing starter and a reversing master switch.

Speed control may be obtained by the use of an automatic starter and a separately mounted enclosed field rheostat, or the field rheostat may be combined in one unit with a reverse or master switch. The latter combination is exceptionally desirable for such applications as lathes, where it is desirable to obtain complete control of the motor from one handle or from the lathe apron by means of the spline shaft.

Enclosing Covers-All controllers can be furnished complete with dust-proof enclosing covers.


Type C Reversing Controller Providing Dynamac Braring and Overload Protection

KEY TO CONTROLLER CLASS NUMBERS

| Hp. | NON-REVERSIN |  |  |  |  | REVERSING <br> Overload Protection by |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Without Overload Protection Overload P |  |  |  |  |  |  |  |
|  | Without Knife Switch | With <br> Knife Switch | Knife Switch and Fuses | Relay | Knife Switch and O. L. Relay | Knife Switc and Fuses |  | $\xrightarrow[\text { Oelay }]{\text { O. }}$ |
|  | CONSTANT SPEED |  |  |  |  |  |  |  |
| 1-10 |  |  | 7405 |  |  | 7455 |  |  |
| 11-50 | 7423 | 7425 | . | 7427 | 7429 | .... |  | 7477 |
| ADJUSTABLE SPEED |  |  |  |  |  |  |  |  |
| (1-10 | 7523 | 7525 | 7505 | 7527 | 7529 | 7555 |  | 7577 |
| 11-50 | 7523 | 7525 | .... | 7527 | 7529 | .... |  | 737 |

# ALTERNATING AND DIRECT-CURRENT AUTOMATIC CONTROL AUXILIARIES 



Type Ca Push-Button Stations
Type CA push buttons (Class 9420) are used in connection with alternating and direct-current automatic starters and controllers to control their various functions. They act as a master controller and allow the operator to slow down, speed up, stop and reverse the motor provided the controller is arranged for the particular operation desired. These stations may be made up of one box containing from one to six buttons depending on the functions desired, and can be mounted on the driven machine or any other convenient place. All stations are arranged for conduit wiring.

These buttons are rugged in construction, being designed for continuous operation and are finished very nicely and present a pleasing appearance. Their capacity is 10 amperes 550 volts, a-c. and $3 / 4$ ampere 250 volts a-c.

Type C push button stations (Class 9420) are used where an exceptionally rugged and large capacity station is needed. They are made to cover the same line of operations and functions as the type CA stations. Their capacity is 30 amperes 550 .volts a-c. and $51 / 2$ amperes 250 volts, d-c.

Pendant Switch-These stations can be arranged for pendant switch operation by the addition of a standard box connector as handled by many dealers.

Gauge-type pressure regulators (Class 9435) are used with alternating and direct-current automatic starters used in connection with compressors or pumps emptying into a closed pressure system. This regulator makes connections to start the motor when the pressure falls to a predetermined point and stops it when the desired maximum is reached.


Type C Push-Button Stations
The diaphragm type regulator (Class 9450) is a pressure controlled switch for automatically maintaining pressure or liquid within predetermined limits by starting and stopping a motor driven compressor or pump. This regulator is double pole and will open both sides of a d-c. or a single phase a-c. motor or 2 wires of a 2 or 3 phase a-c. motor. It starts the motor by connecting it directly to the line and an additional starter is not necessary within the capacity of the switch. It is designed for operating in connection with machines emptying into closed pressure systems containing air, gas, water or any fluid not injurious to the rubber diaphragm. In pressure systems containing oil, steam, or ammonia, a loop should be introduced in the pipe to prevent the liquid or gas from coming in contact with the rubber diaphragm.
Enclosed float switches (Class 9425) are used with motor driven pumps to automatically prevent the liquid from falling below or rising above a certain predetermined level in open tank, reservoir, or sump systems. They may be used to connect any of the following single-phase motors directly to the line, $8 / 4 \mathrm{hp}$., 110 volts, $11 / 2 \mathrm{hp}$., 220 volts, and 3 $\mathrm{hp} ., 440-550$ volts. They have a maximum current carrying capacity of $3 / 4$-ampere direct current, and ten amperes alternating current, and may be used in conjunction with automatic starters to control alternating or direct-current motors of any size.


Gauge Type Regulator With Relay (Class 9435)


Diaphraga Type Regulator
(CLass 9450)


Float Switch for Open Tank Systems (Clasis 9425)


Type 817-R and M Drum Reverse Switch with Field Regulation
Combined Drum Reverse Switch and Field Rheostat Types 817-R, 245-C and 819-These switches combine in one unit the reversing contacts, field regulating points and field resistors. They are used in conjunction with constant speed nonreversing starting panels which provide automatic acceleration, low voltage protection and other protective features. By the use of these switches the complete control of the motor can be obtained from one handle or the spline shaft of the driven machine. No full field relay is required, as motor always starts with full field.

Combined Drum Master Switch and Field Rheostat Types 817-M, 812-M, 820-These switches combine in one unit the master contacts, field regulating points and field resistors. They are used with full magnetic reversing control panels which provide reversing, automatic acceleration. low voltage and other protective features. By the use of these master switches the complete control of the motor can be obtained from one handle or the spline shaft of the driven machine. No full field relay is required, as motor always starts with full field.

Drum Reverse Switches Types 809, 810 and 818 These switches are used with non-reversing start-
 Switch with Counter Weight


Type 810 Drum Reverse Switch
ing panels as masters and to obtain reversing, dynamic braking and drift. The reversing and dynamic braking are taken care of on the drum switch while the automatic panel gives automatic acceleration and provides overload, low voltage and other protective features.

Type 809 master switches may be used with alternating and direct-current magnetic controllers to provide start, stop and reverse. They are some times more desirable where it is not convenient to use a push button station, or where it is desired to control the motor from the spline shaft of the driven machine.

The crane hoist safety limit switch has been designed for use on the hoist motion of cranes and similar applications to prevent accidents caused by over-travel of the hoist block with the consequent expense and loss of production due to broken cables blocks, and drums. By the use of this device the operator is also freed of the necessity of constantly being on his guard against running in the upper limits of the crane, as, regardless of the speed at which the crane block operates the limit switch, the block is brought quickly to rest by means of dynamic braking as soon as the limit switch operates. The switch contacts are of the rolling type with magnetic blowouts and arc splitters which insures long contact life.

The type S master controller is a small size type $S$ drumcontactor controller and consequently incorporates all its splendid mechanical and electrical features. These master controllers are particularly recommended for severe service, and can be supplied with either vertical or horizontal handles. For a more detailed description, see type $S$ drum controllers described on page 1248.


# STARTERS FOR SINGLE-PHASE MOTORS 

## MANUAL

Type DR starting rheostats are used for starting single-phase, repulsion-type motors from $1 / 2$ to 10 hp., for 110 and 220 volts and all commercial frequencies. These starters provide, a smooth start and reduce the starting current by inserting resistance in series with the primary winding. They are self-contained and consist of a face-plate with re-


Type DR Starting Rhbostat
newable segments, low-voltage release mechanism and resistor mounted within the starter box. They are characterized by strong, compact and fire-proof construction and have the approval of the National Board of Fire Underwriters. Each part is readily accessible for inspection, and all wearing parts can be easily and cheaply renewed.

Safety enclosing covers, which protect the operator from accidental contact with live parts and the starter from flying chips, etc., can be supplied for all sizes of starters.

WK-10 and WK-20 motor starting snap switches (Class 25,000 ) are used to start single-phase induction motors up to 5 hp ., 550 volts and 2 hp .110 volts by connecting them directly to the line. They provide overload protection by means of thermal cutouts. These thermal cutouts permit the heavy starting current and short peaks above full load


Type WK-10 MOtor
Starting Switch
which do not endanger the motor, but, on continued overloads, open to disconnect the motor from the line.
These switches are of the safety type making it impossible for the operator to come in contact with live parts. The switch cannot be operated with the cover open and the cover cannot be opened with the switch in the "run" position.
For larger motors the safety type WK-30 motor starter is used. This is a safety knife switch using thermal cutouts.

## AUTOMATIC

Type $F$ across-the-line type automatic starters are used with single-phase motors from $1 / 2$ to 10 hp . for all commercial voltages and frequencies. These starters start the motor by connecting them directly to the line, which applies full line voltage to the motor. Standard motor starters will provide either low-voltage release or protectionboth with and without inverse time limit overload protection. These starters are especially desirable


Type F Across-the-Line Type Automatic Starter with Thermal Overload Relay
where push-button control is desired or the application is such that a predetermined pressure or liquid level can be automatically obtained by the use of a pressure gauge master or float switch.


Type f Across-the-Line Type Starter with Inverse-Time-Liait Overload Relay

## STARTERS FOR SQUIRREL-CAGE MOTORS

## MANUALLY-OPERATED

WK-10 and WK-20 motor starting snap switches (Class 25,000 ) are used to start small squirrel cage induction motors up to 2 hp .110 volts and 5 hp . 550 volts by connecting them directly to the line. They provide overload protection by means of thermal cutouts. These thermal cutouts permit the


Type WK-10 Starting Switch
heavy starting current and short peaks above full load which do not endanger the motor, but on continued overloads opens to disconnect the motor from the line:

These switches are of the safety type making it impossible for the operator to come in contact with live parts. The switch cannot be operated with the cover open and the cover cannot be opened with the switch in the "run" position.

For larger motors the safety type WK- 30 motor starter is used. This is a safety knife switch using thermal cutouts.

Drum reverse switches,(Class 9630) 1 to 35 hp ., are particularly suited for the operation of motors in machine-tool, wood-working and similar services in which reversing is required.


Type A Auta-Starter
These switches are made for alternating or directcurrent circuits. They make the reversing conneotions to the motor and may be used to connect the motor directly across the line, or in connection with the manual or automatic starter.

Type A auto-starters (Class 8160) are used for starting squirrel-cage motors from 5 to 200 hp . by connecting them first to reduced voltage and then
to the line. They are self-contained and consist of a switching mechanism, auto transformer, lowvoltage protective device and overload relay-all mounted in a dust-proof, steel enclosing case.

The auto transformers are provided with two taps, giving 65 and 80 per cent of the line voltage for


Type 810 Drum Reverse Switch
starting; the 80 per cent tap is regularly connected when starters are shipped. The starter handle has three positions-start, off, and run, each position plainly marked on the starter case. The handle will remain in the off and the run positions, but will not remain in the start position unless held, returning promptly to the off position if released. This eliminates any possibility of the motor operating on a low-voltage tap should the operator fail to move the handle from the start to the run position. The

handle cannot be moved from the off to the run position without first going through the start position.

They are designed for both two and three-phase circuits and for all commercial voltages and frequencies. Provision is made for both open and conduit wiring, and they represent a complete safetyfirst unit in every respect.

## STARTERS FOR SQUIRREL-CAGE MOTORS-Continued

## AUTOMATIC

Type $\mathbf{F}$ automatic starters for squirrel-cage motors are used in practically all industrial applications where push button control, automatic starting and acceleration, or automatic control from a float switch or pressure gauge is desired. They safeguard both operator and machine against improper starting or acceleration.


Type F Across-the-Ling Type Starter with Overload Protection by Thermal Relays 10 hp. Maxinug

Reliability, durability and simplicity are the features of these starters. There are few parts, which are rugged in construction and easily accessible. All connections are made by magnetic contactors, which are positive in action. The starters may be operated from a remote point by a push button or other type of master switch and proper connections are made automatically in the proper sequence. These starters may be used for either low-voltage release or lowvoltage protection service. Starters arranged for low-voltage release operation will automatically


Type F Across-the-Line Type Startir 25 HP. MAXIMUM
restart the motor upon return of power without the supervision of the operator after the motor stops, due to the failure of power. This arrangement is desirable for such services as pumps, fans and blowers, and, by the addition of float switch or pressure gauge, they will automatically maintain a predetermined liquid level or pressure. Starters arranged for low-voltage protection will not restart the motor upon the return of power after a shut
down from any cause, unless the master switch is again operated by the attendant. This arrangement is desirable for starters when used in connection with wood-working machines, machine tools and similar applications, where the operator and the machine or work may be damaged by the unexpected starting of the motor.

Type $\mathbf{F}$ across-the-line type starters (Class 8210 and 8220) 1 to $25 \mathrm{hp} ., 2$ and 3 -phase, for all commer-

cial voltages and frequencies, are used for starting squirrel-cage induction motors by connecting them directly to the line. They are provided with overload relay of either the thermal or coil type.
This type of starter provides a convenient and inexpensive means for starting small motors, where conditions permit the connecting of the motor directly to the line without transformer, resistance or other means for reducing the voltage.
The type AF automatic auto-starter (Class 8295) is a starter of the auto transformer type for motors of 5 to 200 hp ., all commercial voltages and frequencies. Its design is very similar to that of the hand operated type A auto starter. except that the switching mechanism is operated automatically by magnet coils mounted on the side of the case. The starter is designed for wall mounting, and is extremely compact and as rugged as the type A, with the additional advantages of remote control and better protection to both the operator and the motor.
The starter may be operated by push button, or any other standard form of master switch and is suitable for either low-voltage release or low-voltage protection applications. The operation is entirely automatic, acceleration being obtained by a definite time limit relay which may be adjusted for any starting time up to fifteen seconds. Overload protection is provided in the running position only, so that close calibration may be obtained.
Type $\mathbf{F}$ form A transformer-type starters (Class 8280 and Class 8300$) 5$ to $400 \mathrm{hp} ., 2$ and 3 phase, for all commercial voltages and frequencies are

## STARTERS FOR SQUIRREL-CAGE MOTORS-Continued



Type AF Automatic Auto-Starter with Covers Removed
used for starting squirrel-cage induction motors driving pumps, blowers, compressors, line shafting, machine tools and practically all industrial applications where automatic control is desired. These starters start the motor by furnishing reduced voltage by means of auto transformers at the motor terminals during the starting period. Starters for motors above $200 \mathrm{hp} ., 440$ and 550 volts, and above 100 hp ., 220 volts use current limit acceleration, while the smaller sizes use definite time limit acceleration. This method reduces the current taken from the line, and the resultant line surges during the starting period. They provide approximately eighty per cent of full load starting torque, which renders them suitable for all applications where a squirrel-cage motor is applicable.
Starters for 200 hp . and above, 550 volts and below consist of a slate panel arranged for floor mounting, having mounted thereon a two-pole line magnetic contactor and a four-pole magnetic contactor for connecting the auto transformer to the line and the motor to the transformer taps, and an inverse time
limit overload relay, which provides protection to the motor against burnouts, due to phase failure or overload. The auto transformer is mounted directly on the rear of the panel.

The smaller size starters are enclosed in a cabinet and are arranged for wall mounting. They have three double-pole contactors of the new type, and are entirely self contained.

Starters for 2200 volts are similar to the lower voltage starters, with the exception that the magnetic contactors are immersed in oil.


Type F Transformer-Type Starter for Large Motor

## STARTERS AND CONTROLLERS FOR WOUND ROTOR MOTORS <br> MANUALLY-OPERATED

Type F magnetic primary panels (Class 8525) will be found very useful in connection with drum controllers to furnish overload and low-voltage pro-


Type PF Speed Control Rheostat
tection, as well acting as a disconnecting switch for the motor. Primary panels consist of a 3-pole contactor and 2 coil overload relay mounted in a cabinet
as shown by the photograph of the line voltage starter on page 1255. This contactor is controlled by a push button, and, by the addition of a reset contact on the controller, will protect the motor from being started unless all resistance is in circuit.

Type PF starting rheostats, secondary only (Class 8520), 1 to 50 hp ., for all commercial voltages and frequencies are used for starting wound-rotor induction motors for non-reversing applications where a face-plate type of starter is desirable. They are characterized by rugged and fire-proof construction and have been approved by the National Board of Fire Underwriters. The copper segments, which are practically the only wearing parts, are accessible and can be readily renewed.

These rhcostats are not provided with any primary contacts and limit the starting current of the motor by inserting resistance in the motor secondary. They must be used in connection with

## STARTERS AND CONTROLLERS FOR WOUND-ROTOR MOTORS-Continued

a magnetic primary panel, circuit-breaker or knife switch to control the motor primary. The starting resistor is Class 35 and is mounted at the rear of the face-plate, making a complete secondary control unit.

All rheostats can be provided with enclosing covers to protect the face-plate and the contacts from flying chips and other foreign material and the operator from accidental contact with live parts. Low-voltage protection can be furnished on all sizes, but care should be taken when low-voltage protection is furnished on the secondary controller that the primary 'switch also includes this feature, or otherwise the motor will be started with all resistance in circuit upon the return of voltage. and if left in this position for an appreciable length of time, the starting resistance will be burned out.


Type PF speed-control rheostats, secondary only. 1 to 50 hp ., for all commercial voltages and frequencies are used for starting and regulating the speed of wound rotor induction motors for non-reversing applications. They are furnished with Classes 93 and 96 resistors, and will furnish 50 per cent speed reduction for fan duty and machine duty respectively. In all other respects, these starters are identical with the PF starters for starting duty described above.
RF controllers (Class 8570) are used for starting and regulating the speed of wound rotor induction motors and are suited to all non-reversing applications where a drum type controller is desirable. They are simple in construction, reliable in operation, and all wearing parts can be quickly and easily repaired. The stationary and the moving contacts are heavy copper pieces. The fingers are pressed against the drum contacts by adjustable springs which are protected from the current by copper shunts. These controllers regulate the secondary connections only and do not open the primary circuit. They must have a separate primary magnetic contactor, circuit-breaker or knife switch to control the motor primary. Also starting or speed-regulating resistors must be added to make a complete control unit. These controllers start and control the speed of the motor by cutting out resistance connected in the motor secondary and may be used with either two or three-phase motors providing the motor has a three-phase secondary winding. They are provided with a horizontal handle and the various speed points are indicated on the face of the top casting.

A reset contact is provided in the off position for operating in the control circuit of a primary
contactor to insure starting with all resistance in the motor secondary.

FA controllers (Class 8620) are used for starting, reversing and regulating the speed of wound rotor induction motors and are suitable for all applications where a drum controller is desirable. These controllers regulate both the primary and the secondary circuits, and an extra primary switch is desirable only for furnishing overload and low-voltage protection. Starting or speed regulating resistors must be added to make a complete control unit.

These controllers start and regulate the speed of the motor by cutting out resistance connected in the motor secondary and may be used with either two or three-phase motors providing the motor has a three-phase secondary winding. The off, the forward. the reverse and the various speed points are indicated on the face of the top casting $A$ latch is provided in the off position which prevents inadvertent starting.

A reset contact may be provided in the off position on several of these controllers. This contact is connected in the control circuit of a primary contactor to interlock the two devices.

Type S drum-contactor controllers (Class 7100). are used instead of both the RF and FA controllers in the larger sizes, because of the greater current capacity. and longer life of the rolling contacts. These controllers are built both for reversing and non-reversing service, and are constructed the same as the direct-current controllers described on page 1248, except that the sequence of the contactors is different. A reset contact is provided in the off position for use with a magnetic primary panel. The rolling contacts of the type $S$ controller insure long life because of the quick-make and quick-break action of the cam, and in addition are very easily replaced. The contacts are interchangeable with those on magnetic contactors, type AF automatic auto-starters, and type $A$ auto-starters.

Resistors (Class 9010) used with these controllers may be either of the grid or the tubular type, or a combination of grids and tubes, depending on the size and the characteristics of the motor. The threepoint suspension iron grids are strong and durable and will withstand very heavy overloads for short periods of time without injury.

Complete description of these controllers will be furnished upon request.


With Cover in Place Type fa 50-Ampere Reversing Controllear

# STARTERS FOR WOUND-ROTOR INDUCTION MOTORS 

## AUTOMATIC

Type $F$ automatic starters for wound-rotor induction motors are used in practically all industrial applications where push button control, automatic starting or acceleration or automatic control from a float switch or pressure gauge is desired. They safeguard both operator and machine against improper starting or acceleration.

Reliability, durability and simplicity are the features of these starters. There are few parts, which are rugged in construction and easily accessible. All connections are made by magnetic contactors, which are positive in action. The starters may be operated from a remote point by a push button or other type of master switch and proper connections are made automatically in the proper sequence. These starters may be used for either low-voltage release or low-voltage protection service. Starters arranged for low-voltage release operation will automatically restart the motor upon return of power without the supervision of the operator after the motor stops, due to the failure of power. This arrangement is desirable for such services as pumps, fans and blowers, and, by the addition of float switch or pressure gauge, they will automatically maintain a predetermined liquid level or pressure. Starters arranged for low-voltage protection will not restart the motor upon the return of power after a shut down from any cause, unless the master switch is again operated by the attendant. This arrangement is desirable for. starters when used in connection with hoists, turntables, cranes, and similar applications, where the operator, or apparatus may be damaged by the unexpected starting of the motor.

Standard automatic starters can be furnished with or without enclosing covers.

Type $F$ form B starters (non-reversing) 5 to 200 hp., 2 and 3-phase, all commercial voltages and frequencies are used for starting wound rotor induction motors in all industrial applications where the advantages of remote control, and automatic starting and stopping are desired, and a wound rotor motor is employed.

They reduce the starting current by inserting resistance in the motor secondary and automatically short-circuiting this resistance by magnetic contactors as the motor attains speed. The accelerating relays provide automatic acceleration at the proper rate every time the motor is started.

These starters are furnished with or without overload protection and are designed, in general, for two classes of service, full load and 50 per cent full load torque-the main difference in the two being that the former requires one more accelerating point, more resistance, and a slightly different accelerating relay setting.

Full load starting torque starters should be used on such applications as plunger pumps, positive pressure blowers, compressors starting with valves open, ore sieves, long line shafts and loads with heavy inertia. These services, in the majority of cases, require wound rotor motors and from 75 to 200 per cent of full load torque to start.

Fifty per cent full load starting torque starters are used on motors driving machine tools, fans,


Type F Form B Non-Reversing Automatic Starter
blowers (except positive pressure), centrifugal pumps starting with valves closed and compressors shunted through a by-pass and similar applications requiring a starting tofque of 50 per cent of full load or less.

Starters for 550 volts and below consist of a slate panel, on which is mounted a two-pole, magnetic line contactor for connecting and disconnecting the motor primary, the necessary number of magnetic contactors for progressively short-circuiting resistance in the motor secondary and accelerating relays for controlling the time of closing of these contactors. Starters for motors approximately 50 hp., and below, normally have a resistor mounted directly in back of the panel, while on the larger sizes it is arranged for separate mounting.

Starters for 2200 -volt motors are similar to those for lower voltages, with the exception that the twopole primary contactor is replaced by a three-pole oil-immersed contactor.

## STARTERS FOR WOUND-ROTOR INDUCTION MOTORS-Continued

Type F Form D Controllers-Reversing (Class 8950 ), 10 to $750 \mathrm{hp} ., 2$ and 3 -phase, all commercial voltages and frequencies, are used for starting, reversing and speed control of wound rotor induction motors driving cranes, hoists, lift bridges and

kindred applications where automatic control is desired. These controllers are very similar to the type $F$ form $B$, described above, except that reversing and speed control are obtained.
Type F form D semi-magnetic controllers are used for starting, stopping, reversing and controlling the speed of wound rotor induction motors. They are used on small hoists, bridges, cranes, dredges and similar applications where the conditions do not warrant a full magnetic controller and where overtravel, overload and low voltage protection are desired. Also where the primary voltage or current is too high to be successfully handled by a drum controller.

The selection of the proper type of controller depends upon the application, size of motor, frequency of sesvice, proficiency of the operator and consideration of initial cost. Drum controllers as listed in class 8620, can sometimes be used as low priced equipments for motors as large as 150 hp . where competent operators are employed, service is infrequent and other means are employed to protect against overtravel, overloads and failure of voltage. However, the majority of applications,

75 hp . and above should be equipped with magnetic controllers and due to their many advantages, it is often desirable to furnish magnetic controllers below this value.

Overload protection is provided on equipments 550 volts and below by a two coil double break inverse time limit overload relay. The 2200 volt controllers include a type F circuit breaker which provides this feature.

The primary contacts of the drum contactor controller handle only the control circuit current and establish the direction of travel through the magnetic contactors. The secondary contacts are used to vary the motor speed by changing the resistance connected in the motor secondary. A reset contact is furnished in the off position of the drum controller which is connected in the low voltage relay circuit and prevents the motor from restarting upon the return of power after a shut down due to overload or voltage failure unless the master switch is first returned to the off position.


Type F, Form D, Semi-Magnetic Controller Complete, Consisting of Magnetic Primary Reversing Panel and Consisting of Magnetic Primary Reversing Panel and
Type S Combined Primary Master Contactors and Secondary Speed Control Contactors

## Auxiliaries

Push buttons, float switches, pressure gauges, reverse switches and other accessories are described under Automatic Control Auxiliaries, page 1251,

## MAGNET-OPERATED BRAKES

## ALTERNATING AND DIRECT-CURRENT-FLOOR AND MOTOR MOUNTING


#### Abstract

Magnet-operated brakes are used for stopping motors quickly without jar or shock and for holding their connected loads. They are designed primarily for use with mill, crane and hoist motors where frequent stops and reversals are made and are arranged for separate mounting.




Typg A Alternating-Current Brake

The brakes are simple, rugged and accessible, each consisting essentially of a clapper-type magnet, strong compression springs, series of levers, brake shoes, brake wheel and supporting frame.

The following are a few of the many important features incorporated in these brakes:

1. They are applicable to any horizontal motor within their range and can be arranged for floor, wall or ceiling mounting, and with the magnet on either the right or the left side of motor.


Type B Direct-Current Brake
2. The use of the clapper-type magnet eliminates all moving parts within the coil and the consequent wear, sticking or damage of insulation.
3. The armature is the only moving part of the magnet.
4. The simplicity and accessibility of the few parts render these brakes easy to install, operate and maintain.
5. The shoes are accessible and can be removed easily and without disturbing brake mounting.
6. Smooth retardation and dependable operation is insured by strong compression springs.
7. Equal clearance between both shoes and brake wheel when brake is released.
8. Self-aligning brake shoes.
9. No danger of load slipping due to brake not operating as brake sets if adjustment for shoe wear is neglected.


Type HB Direct-Current Brake Mounted on Type hK Motor

Type A Alternating-Current-Fleor Mounting (Class 9220)-are used with motors 400 hp . and below for 110, 220, 440 and 550 volts for all commercial frequencies.

Type B Direct-Current-Floor Mounting (Class 9120)-are used with motors 400 hp . and below for 115, 230 and 550 volts.
Type HB Direct-Current-Motor Mounting-are used with motors 35 hp . and below for 115, 230 and 550 volts and are arranged for mounting directly on the motor bracket.

## A-C. AND D-C. MAGNETIC CONTACTORS



Open Type-500 Ampere-72-C Contactor


Open Type-75 Ampere-2x30-C Contactors

Magnetic contactors (class 9610a nd 9615) may be used wherever a remotely controlled switch or contactor is desired. They are used as relays, or for controlling power lines supplying one or more motors. and are desirable in practically any application where a circuit carrying current is to be opened and closed frequently. The type F alternating current contactors are also used to start small squirrel cage induction motors by connecting them directly to the line. They are suitable for operation by any form of standard master switch, such as push button, float switch, or pressure gauge. These contactors are designed to withstand the severe service encountered in industrial applications, and are rated on a continuous carrying capacity basis, but will carry $25 \%$ overload for one hour without over-heating, and will rupture four times rated current.
The type $C$ direct-current contactors are furnished both single and double pole and the type F alternat-ing-current contactors are furnished both two and


Enclosed Type-3 Pole-125 Ampere-45-F Contactor
three pole. They are supplied either open or enclosed and may be applied for either low-voltage release or protection, depending upon the type of master control used.

Construction-These contactors are mounted on a slate panel, which may be provided with feet for wall mounting. The enclosed type contactor is mounted in a sheet metal case, which prevents the entrance of dust, and eliminates accidental contact with live parts. All contaotors use standard

Westinghouse rolling contacts which give long life and eliminate any danger of the contacts welding. They are provided with magnetic blowouts with arc splitters which cause a quick rupture of the arc with minimum flash when the contactor opens under load, resulting in long contact life. The armatures of type F contactors are of the floating type, insuring long life and quiet operation. The shunt coils are designed for continuous duty, and will operate between $85 \%$ and $110 \%$ of rated voltage. Contacts, springs, shunts and magnetic blowouts are identical and easily interchangeable with like parts on other a-c. (type F) or d-c. (type C) contactors of the same ampere capacity.

Low-voltage release is obtained with all contactors with two wire control. This method of control is satisfactory in application where it is safe for power to return suddenly after a failure.

Low-voltage protection is required in any application where it would be dangerous for power to be


Open Type-Two-Pole 75 Ampere-32-F Contactor


Open Type-Three Pole Open Type-Three Pole
75 Ampere- $35-\mathrm{F}$ Contactor
returned suddenly after a shut-down. An electrical interlock is provided on all contactors and three wire control with a two point. momentary contact, master switch is required. After opening due to a power failure. the contactor cannot close until the start button is pushed.

The contacts have a slight wiping action upon closing, tending to keep the surfaces clean. To insure good contact, the contactor should be opened and closed at least once a day.

## ALTERNATING-CURRENT GENERATORS

The Westinghouse Company builds a-c. generators for any service condition.
A standard line of small belted units, capacities 17 kilovolt-amperes and upward, permits the selection of the machine best fitted to match in capacity that of the prime mover.

Standard engine type generators are available for direct connection to steam, gas, and oil engines.

Generators for waterwheel drive, in both horizontal and vertical types, are built in sizes as small as 30 kilovolt-amperes and as high as 45,000 kilovolt-amperes, or larger, if required.


Thrbe 6250 Kilovolt-Ampere Vertical A-C. Generators-Waterwherl Drive Generator Voltage, 6600-Transmission Voltage, 140.000

Prices and full particulars, on the machine best suited for your particular conditions, on request.

## SYNCHRONOUS CONVERTERS

 AND SYNCHRONOUS MOTOR-GENERATORS
## EFFICIENT <br> RUGGED <br> RELIABLE

For All Classes of Service


1000-Kllowatt, 60-Cycle, Synchronous Converter
Synchronous Converters
Kilowatts- 100 to 4000
D-C. Volts-250. 275, 600
Cycles-25 and 60
Application-Westinghouse commutating-pole converters, shunt or compound wound, are applicable to railway and the various kinds of industrial service not requiring minute direct-current voltage adjustment, in which cases the booster converter for larger capacities or an induction regulator with synchronous converter in the small capacities is applicable.

Standard converters can be arranged for either alternating- or direct-current, self-starting, or for both, although alternating-current, self-starting, is usually preferred.


1000-Kilowatt, 60-Cycle, Motor-Generator

## Synchronous Motor-Generators

## Kilowatts-1/4 to 1500

D-C. Volts-125, 250, 275, 600
Cycles- 25 and 60
Application-Westinghouse synchronous motorgenerators are applicable for converting alternating to direct current except where alternating-current line conditions are such that it is inadvisable to use synchronous apparatus, in which cases the induction motor-generator is applicable. The rapid development in the last five years of very economical alternating-current generation and transmission apparatus makes a careful study of conditions and types of converting apparatus imperative, if the same relative efficiency is to be maintained.

## LARGE POWER TRANSFORMERS

Transformers, making possible the use of distant sources of power by stepping up the voltage at the source and stepping it down where wanted, are supplied by this company in any size, any voltage, either single or three-phase, to meet any specific

Mechanical Strength, as these factors mean Reliability and Ability to meet operating conditions.
The successful operation of a power transformer depends on a number of factors, chief of which is the correctness of its design. Westinghouse power

requirements. Three general types are recognized, the classification being made on the way in which the heat resulting from their electrical losses is removed-Self Cooled, Water Cooled and Air Blast.

On all large high voltage transformers the greatest attention is paid to Insulation, Ventilation and
transformers embody fundamentally correct principles of design which have been arrived at through painstaking study during many years of successful transformer manufacture. In Westinghouse transformer construction the factors are carefully balanced which guarantee long life, efficient perform. ance, and security against breakdown.

## LARGE STEAM TURBINE-GENERATOR UNITS



35,000 Kllowatt Unit

Units in which the complete expansion of the steam is carried out in a single cylinder are built in capacities up to 30,000 kilowatts. To obtain the most reliable machine possible, units from 30,000 kilowatts to 70,000 kilowatts are built in two or more cylinders. The excellent performance of Westinghouse Steam Turbines shows the correctness of these designs.


750 Khowatt Unit

Westinghouse Reduction Gears are of the flexible pinion frame type. By an ingenious construction, the pinion is always kept in perfect alignment with the gear. This, combined with the most accurate workmanship possible, insures noiseless operation and high efficiency. Westinghouse gears are unexcelled for any application of the steam turbine driving slow-speed machinery.

Westinghouse Steam Turbines are of the reaction or Parsons type or a combination of the impulse and reaction principles depending upon the particular problems to be met. Economy and Reliability are the factors governing the type of construction used.


Two 20.000 Kilowatt Units

Westinghouse Steam Turbines are designed and built for both condensing and non-condensing service, and are also furnished in low pressure or exhaust steam, and mixed pressure types. Where exhaust steam is desired for heating or manufacturing purposes, the bleeder or extraction type turbine is furnished.


1500 Kllowatt D-C. Geared Unit

## CONDENSING EQUIPMENT



Large and Small Surface Condensers

## Surface Condensers

Serving turbines up to 100,000 horsepower capacity.
All Westinghouse surface condensers are designed to get the maximum temperature of condensate and a minimum drop in pressure through the condenser tube bank.
The smaller condensers have a very compact arrangement of pumps that permits all to be connected to one drive, eliminates complicated interconnecting piping and utilizes the minimum space.


Twin Jet Condenser
All these condensers are equipped with the Westinghouse LeBlanc Air Pumps or Steam Jet Air Ejectors, the most efficient air scavenger for high vacua on the market. This pump has the peculiar advantage of increasing in efficiency at the time highest efficiency is most needed, when the Vacuum is Highest.
Westinghouse Condensers are unexcelled in ability to maintain a high vacuum, simplicity of construction, reliability and compactness.

Because of their exceptional performance Westinghouse Condensers have become generally known throughout this country and abroad as High Vacua Condensers.
They are operating successfully in many parts of the world, Peru, Russia, Brazil, Porto Rico, Manchuria, Cuba, New Foundland, Japan, Hawaii, Mexico, British West Indies, Alaska, Siberia and other foreign lands. Only condensers of undisputed reliability could have become so widely known and used.


Unit Type Surface Condenser

## Jet Condensers

Now serving turbines up to 65,000 horsepower capacity.

Jet condensers, either low level, or high level, are desirable for some installations. Large low level jets are frequently built as twin units, not because the limit in size of a single condenser is reached, but because of the greater flexibility and saving in head room. High level jet or barometric condensers can be used when the elevations are such that the cooling water can be allowed to flow away from the condenser head by gravity.


Suall Low Lever Jet Condensesp

## SMALL TURBINES FOR ALL NEEDS

The Westinghouse Electric \& Manufacturing Company holds a pre-eminent position in the small turbine field, due to their ability to furnish these machines for all classes of service.


Sucall Direct-Current Non-Condensing TurbineGenerator Unit

Built in capacities of 25 to 1000 -kilowatts. Very economical. In small sizes used as exciters and as the main unit in large manufacturing plants where exhaust steam is needed for heating purposes.


A line of small turbines for driving centrifugal pumps and fans. Can be arranged for either direct connection to driven apparatus or through the medium of a gear.

Illustrating small direct connected turbine generator units, built in capacities from 5 to 15 kilowatts. A very compact lighting set for boats, dredges, steam shovels, small industrial plants and for furnishing electricity to electric magnets on locomotive cranes.


Non-Condensing Geared Turbing-Generator Unit for High Economy

This unit has been developed in sizes $1 / 2$ and $11 / 2$ Kilowatts to meet the recommendations of steam railroad engineers. It can be used for lighting service in isolated steam plants (pumping stations), small steam shovels, oil-well derricks and where a small amount of lighting is required. It is designed for severe outdoor service, and is easily portable.


Stram Turbine for Drivang Punps and Blowers

# MECHANICAL STOKERS 

UNDERFEED, OVERFEED AND CHAIN GRATE


Section Through Standard Multiple Retort Underfeed Stoker

The Westinghouse Standard Underfeed Stoker is of the multiple retort type. This stoker serves a type of plant which is subjected to peak loads and sudden increases in steam demands. It has a wide range of economical operation using low grade western coal as well as high grade eastern coal.

This stoker is giving high efficiencies at capacities up to 450 per cent of rating on boilers of 300 horse power and up, which is a factor of great importance in central station operation.

The Westinghouse New Model Roney Stoker is of the overfeed type and is used extensively in every section of the country. This stoker operates at high efficiency and economy with boilers up to 600 horse power. Below rating to 200 per cent of boiler rating Natural or induced draft with the Roney Stoktr gives very satisfactory results.

It is particularly adaptable to fire tube and water tube boilers of the capacity generally found in the moderate sized plant.
The advantages of the Roney stoker, when applied to moderate size boilers are that: the cost of labor is reduced; fuel is saved; smokeless combustion is secured and the boiler capacity is increased.

The Westinghouse Chain Grate Stoker is a type of overfeed stoker.

Positive control of combustion, with flexible operation, is obtained by the Westinghouse Zone System of Air Distribution from forced draft fans.

The matcrial and workmanship entering into each piece of a Westinghouse stoker is the result of years of scientific research and practical plant operating development.

Our customers report the "upkeep as surprisingly low" and "much better than guarantee" and the stokers are "entirely satisfactory in every respect."


New Model Roney Stocer

# NEW MODEL MULTIPLE RETORT UNDERFEED STOKER 



Section Through New Model Multiple Retort Underfeed Stoker

The Westinghouse New Model Multiple Retort Underfeed Stoker is built in sizes applicable to boilers from 250 horse power upward. The design is flexible permitting the use of a wide range of equipment giving maximum efficiencies and capacities with all grades of coal.

Construction-Several years were spent in developing this stoker. Considerable attention was given the following items to produce a stoker that has superior merit.

Air Distributing Box-This box combines the additional feature of a top locking tuyere with the air distributing box which is a scientific feature applied to Westinghouse stokers. The warmed air is delivered over the top of the fuel bed at the front in the ignition zone of the stoker. It combines with the volatile gas driven off in this zone and assists materially in obtaining a high furnace efficiency which produces a high combustion temperature and facilitates instantaneous ignition of the coal.

Expanding Fuel Throat-The air distributing box is placed well under the front wall support and is so designed as to produce a gradually expanding throat. This feature spreads the ignited fuel over the tuyere rows more readily and uniformly than with a longer throat. The space at the top of the tuyere row is covered with fuel. No air can escape in a jet like column with a blow torch action on the front wall. The fuel mass does not cake in the retort.

Flexible Fuel Distribution-Coal is fed from a large hopper by large rams and distributed uniformly on the fuel bed by secondary rams located in the retorts. This arrangement gives extreme flexibility in controlling the shape of the fuel bed and regulating combustion conditions.

Large Wind Box-The wind box is deep and large and is completely controlled by two dampers.

Extension Sidewall Tuyeres-These cast iron air cooled tuyeres are furnished as standard equipment with this stoker. They prevent the formation of clinkers on the sidewalls below the fire line and materially aid combustion without diluting the furnace gases.
Retort Tuyeres-Westinghouse retort tuyeres admit air at the lower end of the retorts. This air passes up through the masses of hot coke which is broken up by the secondary rams. Due to this fact a high rate of combustion is constantly maintained at this point.

Agitator and Dump Grates-The front dump grate is an agitator which provides a positive means for shaking up the mass of refuse as it is pushed down from the overfeed section on to the dump grate, thus permitting the combustible matter remaining in the refuse to be completely burned out. This accounts for the combustible in the refuse from this stoker being very low.

Clinker Grinders-These positive ash discharge devices are built to apply at the end of the agitating element.
Steam Dumping Equipment-It consists of two cylinders mounted on the same base side by side. The control valve is self contained and may be located in the most convenient place. One valve handle controls both the up and down motion of one dump grate.
Operating Advantages-(1) Uniform distribution of fuel, (2) Uniform distribution of air, (3) Agitation of coked fuel masses.

## GEARED-TURBINE DRIVE FOR SHIPS



Engine Room, 3000 S.hp. Propelling Unit

The mechanical or geared-turbine drive is most applicable on the merchant or passenger ship operating most of the time at a given speed.
This type of drive allows the efficient high-speed turbine to be connected to the propeller with its best efficiency at low speed, the geared reduction allowing the least transmission loss of any type of apparatus, with the result that the highest overall efficiency is obtained.
This is most important in a commercial vessel, since the saving in fuel consumption is from 18 to 30 per cent better than the reciprocating engine drive. In addition, the space requirements and cost of upkeep are less.

The mechanical drive consists primarily of a combination impulse-reaction Westinghouse turbine, usually of the cross-compound or complete expansion type, transmitting power to the propeller shaft through a two-pinion or single-pinion double reduction gear, reducing from a turbine speed of
about 3600 r.p.m. to a propeller speed of around 90 r.p.m.
The turbine is fitted with reversing impulse element in the ahead cylinders, the flow to ahead or astern nozzles being controlled by the maneuvering valve. Besides steam strainers, turbine piping and the usual auxiliary fittings, the turbines are fitted with an overspeed governor and valve apparatus.

The gear is of the flexible-frame type, double reduction, either single or two-pinion, depending upon whether turbinc is complete expansion or crosscompound type; in either case the higher speed gearing reducing to and acting upon the low speed gear and shaft connected to the propeller.
In all except the smaller sizes of equipments, the turbines are of the cross-compound or divided flow type, a feature of proved reliability, since in cases where accidents have happened to one high-speed element, the vessel has made port easily, driven by the remaining element with the damaged machine disconnected.

## GEARED-TURBINE DRIVE FOR SHIPS-Continued



Showing Flexible Frame Feature of
Westinghouse Reduction Gear

## Special Features

Special features of Westinghouse geared-turbine drives are:

Flexible Frame Reduction Gear-Wherein the flexible frames carry the high and intermediate reduction gearing, eliminating the wear and strain caused by flexure of gear frames with movement of the ship's structure, by permitting this gearing to adjust its alignment automatically with the main gear shaft.

Automatic Governor-Instead of the old type throttle valve which required constant attention of an engineer when the propeller was plunging in and out of water during rough weather, the turbines are fitted with an automatic overspeed governor which prevents turbine overspeeding if load is released, but allowing continuous operation of the turbine. In addition to this, a safety stop acting at a higher speed prevents accidents in case of failure of governor apparatus.

Maneuvering Valves-The ahead and astern operation of turbine is controlled by means of a single hand wheel, insuring rapid and positive control with a single movement.

## CONDENSING EQUIPMENTS

A complete line of surface condensers is also manufactured, with their auxiliaries, to serve marine turbines. This equipment is very similar to that used in land practice except that the air

## Turbine Types

The principal types of turbines used in Westinghouse marine propulsion, mechanical drive, are as follows:

The Complete-Expansion Type-This is used chiefly in small vessels, with powers ranging from 1400 to 2000 S.hp. The expansion takes place in a single cylinder, the gears being of the singlepinion, double-reduction type.

Cross-Compound Type, 3600 R.P.M.-This type is used over the range between 2000 and 5000 S.hp., the turbines operating in series, each connected to one of the two pinion shafts.

Divided-Flow Type, 3600 R.P.M. (5000 to 7000 S.hp.)-This construction, a modification of the cross-compound principle, with the reaction elements in parallel, allows better efficiency at this power range by permitting the high speed to be maintained with larger capacity turbines.

Cross-Compound Type, 7000 S.hp. Up, 3000 R.P.M.-The same principle as used in smaller powers, the capacity and size has increased to such extent that the high efficiency may be maintained with the lower speeds.
ejector, a light and very compact piece of apparatus with no moving parts, replaces the usual air pump. The intercooler type ejector can be furnished if desired.

## TURBINE-ELECTRIC DRIVE FOR SHIPS



One of the Main Turbines of the Stenm-Electric U. S. S. Tennesser on Test at the East Pittsburgh Works

This is of use chiefly where flexibility of control and operation is necessitated by frequent maneuvering or operating at cruising speeds, as at a given steady speed it is not quite so economical as the mechanical drive, while its cost is greater.

It consists primarily of complete expansion turbines, driving direct-connected a-c. generators at high speed, the speed reduction being electrical, the propellers being driven by low speed reversing motors. The induction type motor is used on account of the ease of reversing and control.

By use of the electric drive extreme flexibility of arrangement is possible, since the driving motor may be located entirely independent of the generating unit.

In high powered vessels where such drives find their best application, and where cruising speeds, requiring wide variations of power, are necessary, high operating efficiency may be obtained by operating all motors from one generating unit running at its full load capacity, cutting in other generating units as the load increases.

The arrangement and design of the electric drive varies so greatly with each particular requirement that little definite data can be given for general information. In general it has been found that its best field of use is for naval vessels of the higher classes.


One of the Main Driving, Motors of the U.S. S. Tennessee

## DIESEL-ELECTRIC MARINE EQUIPMENT

The Diesel Electric Drive consists primarily of Diesel engines, driving direct-connected d-c. generators, (with such exciters as are necessary), and having the generators connected in series and driving the propeller motors. The speed and direction of the motors are controlled by means of the WardLeonard System, the operation of reversing rheostats in the generator field giving the desired results.
inspection or repair and the vessel can proceed with little reduction in speed. It is almost impossible to cripple such a vessel in the way the direct driven ship may be if its only engine breaks down.
In addition, the elimination of reversing apparatus and the fact that the engines always rotate in one direction adds to the reliability.

Flexibility-The small size of the units involved and the fact that they can be located independently


## Advantages

Economy-The Diesel Engine is the most economical form of prime mover known, its fuel consumption being less than half that of the steam turbine. The introduction of the electrical equipment decreases the efficiency to some extent, which decrease is partly balanced by economy due to concentrating power on a single screw, the smaller upkeep and first cost, and cruising economy; and is more than balanced by other advantages listed.

Reliability-Electric Drive permits the use of multiple light, high speed units of standard construction. One or more units may be shut down for
of the propeller shaft allows any grouping desired for best engine room arrangement.
They can be designed to produce power for other requirements, an especially desirable feature on dredges and similar vessels where great auxiliary power is necessary.
For cruising or running at reduced speed, some of the genewating units may be shut down, the remaining units furnishing power at their full load, and consequently highest efficiency.
In double ended ferries, power can be directed to the stern screw, revolving bow screw just enough to take up slip thus greatly increasing overall efficiency.

## DIESEL-ELECTRIC MARINE EQUIPMENT-Continued

Ease of Control and Maneuvering-Controlling the motor speed and rotation by the changing of a small field rheostat is such a simple and light operation that (as it can be carried out independently of main units except for the field cables) it can be placed in the hands of the pilot, who thus has complete control of the vessel from the pilot house. This is invaluable in narrow waters where frequent maneuvering and instant control of screw are essential.

## Field for Diesel-Electric Drive

The advantages listed show this system of drive is especially applicable where great variations of power required occur, either on account of cruising, running at reduced speed, or operating auxiliary machinery. Vessels coming in this class are ferries, dredges, trawlers, cable laying vessels, coast guard cutters and light cruising vessels, fireboats and river and lake vessels.

It will also be found applicable on high powered

## SHIPBOARD AUXILIARY

Second to the Diesel Engine and its modified systems of propulsion, the electrification of deck and engine room auxiliaries has been the most important step in increasing the economical operation of merchant vessels.

It was known steam deck auxiliaries were extremely wasteful, while condensation loss in long steam lines, leakage and freezing, were accepted as necessities on account of the supposed difficulty of designing electric apparatus which could give proper service after immersion in heavy seas and in the rigorous deck operating conditions.


40 Hp . Direct-Current Dect
The MC Motor
To meet such needs this Company has redesigned the MC line of motors for marine service. Sealing rings and glands around the shaft prevent seepage of water, the conduit box is sealed, as are the hand hole covers opening to bearings and commutator. The whole is given a special marine impregnation and all exposed finished parts are heavily sherardized.
vessels where the economy of the Diesel engine is required, but the power is too great to be generated for direct driving of one or even two screws.

To date, the Westinghouse Company has or is applying this type of power to auxiliary yachts, ferries, river boats and dredges.

The diagram of connections given shows a typical drive, except that latest practice is to use direct connected exciters. For normal operation at full power the generators are connected in series to the propelling motor, all being arranged for separate excitation. The motor being separately excited at constant value, the speed varies directly with the generator voltage, which is controlled by the reversing rheostat in the generator fields. The movement of the rheostat through any desired number of points gives a large speed range from zero to maximum in either direction. Such control also does not interrupt or require the breaking of any large currents, only the relatively small field currents. Double throw switches enable any generator to be cut out of service.

## ELECTRICAL EQUIPMENT

The controllers, of the type $S$ contactor type, are also enclosed in a heavy cast iron housing. Hinged doors allow easy access to the interior, but bolt against heavy rubber gaskets when closed. A vertical control handle, operating in offset slots


Hand-Operated Controller for Deck Winch Motor
to prevent "plugging" of motor by too rapid throw of lever, gives a movement similar to the steam winch control lever to which the stevedore is accustomed.

The anchor windlass motor is of similar construction, though the control is usually mounted below deck. The steering gear motor, enclosed in a deck house, is usually of the open type SK.


35 Kw. Engine-Driven Ligeting Set

The Westinghouse Company is in a position to supply complete engine-generator sets for lighting and power service, from 5 to 60 Kw . The sets are compact units consisting of the Westinghouse "SK" Marine Generator driven by and mounted on a common base with a vertical single cylinder steam engine.

## The Engine

Prame-The frame is made oil and dust proof. Cylinder-The cylinder is of close grained iron, of a special mixture insuring absolutely homogeneous castings, cast in one piece with the valve chest.

Governor-The engine is equipped with an inertia governor of the well known Rites type.

Valve-The valve is of the piston type and operates in a renewable bushing, which forms the valve parts.

Piston and Connecting Rod-The piston is of cast iron, cored for lightness and fitted with cast iron snap packing ring. Both the connecting rod and the piston rod are made of open hearth forged steel, each in a single forging.

Crank Shaft-The crank shaft is of open hearth steel, made in a single forging, machined all over and fitted with balancing counter-weights.

Lubrication-The lubricating system is automatic, continuous and self-contained, requiring no independent tanks or reservoir.

Accessories-The following accessories are regularly furnished: Set of Wrenches, Anchor Bolts and Plates.

## The Generator

The Westinghouse type SK generators, forming part of these sets, have all the good features that have made the line of SK motors and generators so successful in general utility service and in many special applications.
Frame-The frame is forged from open hearth steel. The babbitt-lined, solid steel, shell bearing is ring-oiled and dust-proof.

Construction-The construction is open and the generator well ventilated. The armature coils are so made thats no cross-overs on edge occur. Sparkless commutation results from the application of commutating poles and the wear of commutator and brushes is reduced to a minimum.
Marine Service-Special attention is given the generator during manufacture in order that it may meet the conditions of marine service. The windings are given a special impregnation to resist the severe moisture and salt atmosphere conditions ordinarily encountered. The generator bearing is constructed especially to prevent oil leakage due to list of the ship. Metallic parts such as brushholders are made of non-corrosive material.

## MARINE AUXILIARY POWER AND LIGHTING SET



100 Kw . Auxiliary Power and Lighting Turbine-Generator

The great economies and conveniences resulting from electrification of marine apparatus for power and heating, require adequate and reliable auxiliary generating sets in increasing capacity.

The severe conditions imposed by the straining of the vessel and by marine use demand a more rugged and reliable unit than those used for land service.

A 100 kilowatt set has been especially designed to meet these conditions. An unusually heavy bedplate minimizes misalignment and stresses caused by movement of vessel structure. The turbine is of compact, simple and economical EHNC design.

Besides the usual governor stop and safety stop, heavy restraining rings in the cover and around the hub prevent bursting of casing in case some unusual accident wrecks the rotor.

The oil cooling coil is attached to a flange bolted to the side of gear casing, and is therefore easily accessible.

The generator is impregnated for marine service. The whole unit is unusually rugged, quiet running, economical and reliable.

Besides this unit, these additional lines are offered:
500-1500 watt headlighter type, direct connected turbines for tug and lighter service.
750-1500 watt gasoline electric power unit. similar to the farm lighting set, but adapted for marine use on yachts, houseboats, tugs and isolated circuits of small power requirements.
The EHNC and the EHC line of geared turbines, especially fitted for marine service. These are available in sizes up to 500 Kilowatts.
Engine generator sets. For operators requiring engine driven generator sets, the B. F. Sturtevant engine, in combination with the Westinghouse generator, as described on the preceeding page, is offered.

## MARINE SUPPLY APPARATUS

Marine Supply business represents a field that has not been developed. The numerous electrical devices used on land should also be used on ships, their use being more than justified by their convenience, economy, cleanliness and comfort.

The Westinghouse Company realizes the need of small electrical apparatus on board ship. It is the intention of the company to co-operate with its marine customers so that they may secure apparatus which will meet the exacting conditions of marine service.
Within the past year a special line of Marine fans has been developed which will give more satisfactory service than any other type on the market. These fans are of the desk and bracket type, and may be supplied in the 10,12 or 16 inch sizes. All of the important parts of these fans are made of brass in order to give maximum marine service. The motor is totally enclosed and special impregnation is provided for the windings. The fans have swivel and hinge joints so that they can be mounted in any position. A special base permits the removal of the fan from wall without removing the screws which hold the base to the wall.

People connected with marine work always demand food prepared in the best possible manner. Food that is baked in Westinghouse baking ovens cannot be improved. The Westinghouse automatic oven controls the temperature required for baking within a very few degrees. This feature means delicious bakery goods that will be uniformly browned and thoroughly baked. The electric oven also has the additional advantages of economy and cleanliness.

It is desirable and in many cases necessary on the modern vessel to provide means of heating liquids, such as oil and water. Westinghouse Bayonet or Strap-on electric heaters provide a very convenient, reliable, safe and efficient means of heating liquids. These heaters are very convenient in that they can be arranged in almost any manner to suit limited space and dimension requirements. By the
operation of a simple switch any desirable amount of heat can be secured. For oil heating, the electric heater has one great advantage over the steam heater in that there is no danger of mixing water with the oil.

Electric air heaters for state rooms are desirable, because of their compactness, and because they eliminate the troublesome steam pipes. There is no danger of frozen steam pipes or obnoxious steam leaks.

A large quantity of porcelain insulators has been purchased by the United States Navy to be used as rigging insulators. These insulators are to be recommended wherever excellent electrical insulation is necessary together with exceptionally great mechanical strength.

The Westinghouse Company has a line of carbon circuit breakers that meet the exacting requirements of Navy specifications. These breakers are designed for maximum mechanical strength, quick positive action, and are built of the very best materials. In order to place a breaker on the market having the desirable mechanical and electrical features of the Navy type breaker and yet be less expensive, a new line of breakers has been developed which are of great value for the usual marine applications. The latter breakers are finished less elaborately than the Navy type breakers and hence their cost has been decreased without detracting from the essentials which provide for the best service.

The list given below represents some of the electrical articles that can be supplied to marine customers:

## Fans.

Heaters.
Heating appliances of all kinds.
Baking ovens and ranges.
Insulation materials of all kinds.
Switches, fuses.
Meters.
Circuit Breakers.
Switchboards.

# KNUCKLE-JOINT CONNECTORS <br> DETACHABLE 



Knuckle-joint connectors are used extensively as separable connectors between railway motor leads and the car body wiring in order to facilitate removal of the trucks. They are also often used for connecting wiring between halves of railway motors and in other places where quickly detachable connectors are desirable.

These connectors consist of brass, and are made in two parts, each part being soldered to the respective wire to be connected. After the wires are soldered into the connectors, no tools are required for 'connecting or disconnecting, since simply straightening out the two halves by hand clamps the parts tightly together and the opposite operation unclamps them. To insulate the joint, it is only necessary to draw a piece of rubber tubing over connector or tape it in the usual manner.

Two types are listed; the pivot-type and the segment-pin-type. One half of the pivot-type has

a central pin engaging with a hole in the other half. Connectors of this type, therefore, require mating. The segment-pin-type has an ingenious arrangement which permits coupling any two halves together, besides which there is an additional interchangeability between connectors of the same diameter. Connectors of this latter type have counterbored holes to receive some of the cable insulation.

Besides the connectors listed in the following tables, connectors can be supplied drilled for different sizes of cable at either end. Special connectors not listed, can be supplied; give full information as to size of cable, drilling of connector and type of connector.

Style number includes connector, consisting of the two halves, complete with drilling as specified.

OUTLINE DIMENSIONS


Fig. 1-Pivot-Typs


Fig. 2-Segmentt-Pin-Type

*Has ends counterbored to receive cable insulation as indicated in Pig. 2.
These dimensions are for reference only. For official dimensions apply to the nearest District Office.

# RAILWAY CAR-TYPE CIRCUIT-BREAKERS WITH MAGNETIC BLOWOUT 

For Direct-Current 600-Volt Circuits



Dimensions: $111 / 4 \times 143 / 6 \times 41 / 4$ inches.
Application-These circuit-breakers are intended for use on street cars, mining locomotives and for other purposes where an automatic circuit interruptor with magnetic blowout is required.

Choice of Breaker-In determining the proper size of breaker to be used, select one where continuous rating as given below is within the continuous current of the service to be performed. For intermittent duty such as on railway cars, approximately 65 to 70 per cent of the total hour rating of the motors is used as a continuous rating. The tripping range is determined by the permissible peaks to be encountered in service.
Mounting-Circuit-breakers should always be mounted with the arc chute pointing either up or to the side, but not down if it can be avoided. The case should not be grounded and if baffles are used in front of the arc chute, they should be at least 6 to 10 inches away.

Construction-Rugged construction with heavy parts, all of which may easily be inspected, is used in the making of these circuit-breakers. They are designed to take care of the normal overloads encountered in regular service for which such apparatus is intended. They are not designed, however, to handle extreme conditions, such as continuous heavy short circuits. For this purpose we make electro-pneumatically operated line


Dimensions: $138 / 4 \times 141 / 2 \times 8$ inches.
switches, specially designed for these conditions.
Adjustment-Thumb screws permit adjustment to increase or decrease the tension of a spring attached to the tripping armature.

## Type 611 Circuit-Breaker

All parts of the Type 611 breaker are enclosed by a cast aluminum case with hinged cover of the same material. All working parts are mounted on an insulating base which in turn is fastened to the inside of the box. Parts may be removed as a unit by taking out the arc chute and removing five screws from the base. All parts of this line of breakers are identical except for the blowout coils which vary for the different capacities. This type of breaker is closed by moving the handle to the left and is tripped either magnetically by overload or by moving the handle to the right.

## Types N and 491 Circuit-Breakers

All working parts of the Type N and Type 491 breakers are mounted on a cast iron base and enclosed with a sheet brass cover. All parts of this line of breaker are identical except for the blowout coils which vary with the capacities of the different units. The breaker is closed by moving the handle to the left, and is opened by overload or by pressing a button on the cover.

## RATINGS

Style number includes railway type circuit-breaker complete, but without mounting bolts.


## RAILWAY FUSE BOXES AND FUSES

Fuse boxes as illustrated below are used on railway equipments as ultimate protection to the apparatus. The use of a fuse box does not eliminate the necessity for circuit breakers as the fuse box performs a different function.

Construction-These boxes are built up of insulating and arc resisting material and are bound with a sheet steel band which also forms the magnetic blowout for arcs formed when the fuse blows.

Application-In railway service fuses are applie 1 on the total hourly rating of the combined motors. Fuses are rated to blow at double the listed value in thirty seconds. These fuses are of the copper ribbon type.

Style number of fuse box does not include fuses.


## RATINGS



Order by Style Number

## RAILWAY FUSE BOXES AND FUSES-Continued

## AUXILIARY CIRCUIT FUSE BOXES

## 1200 Volts to 3000 Volts

For the fusing of auxiliary circuits employing voltage of from 1200 to 3000 , two types of boxes are illustrated. The Type 230-A box is a single pole, and the Type 231-A box is a double pole for separate circuits. These fuses are of the expulsion type depending upon the gas to blow out the arc.

Style number includes fuse box complete with fuse tube or tubes except without fuse wire or asbestos sleeving for the same. For data on aluminum fuse wire see pages on "Fuse Wire, Fuse Ribbon and Link Fuses." About 8 inches length of wire is required for each fuse. Before inserting the fuse wire it should be encased in asbestos sleeving; the asbestos prevents the gradual charring of the fuse tube by an over-heated fuse and thereby lengthens the life and prevents a burning out of the fuse tube or chamber. For asbestos sleeving refer to catalogue section on "Insulating Materials."

| Capacity | Amperes <br> Volts |
| :---: | :---: |
| $\mathbf{C o n t i n u o u s ~}$ |  |



| Style No. | Type No. |
| :---: | :---: |
| 200643 | $230-A$ |
| 231188 | $231-A$ |
| 165477 | $\ldots .$. |
| See price under "Type OD Sa |  |

Peatures
Single Circuit
Two Circuit
Extra Fuse Tube

## TYPE D RESISTOR TUBES

Type D Resistor Tubes consist of a strong porcelain tube on which the alloy resistance wire is wound to the proper ohmic value and connected at the ends of the tube to copper ferrules. Before the copper terminals are put in place, the tube and wire are covered with a coating of vitreous enamel. In applying these resistor tubes 10 watts per inch of length should be allowed. As an example: A line voltage 600 , current .2 ampere, voltage drop on tube to be 150 volts. The number of tubes required is 150 volts divided by .2 amperes or 750 ohms. 750 ohms with .2 amperes equals 30 watts. One 5 inch tube will take care of this service.


## ENCLOSED DISCONNECTING AND INTERRUPTING SWITCHES

Application-The single-pole, single-throw and the single-pole. double-throw disconnecting switches are not equipped with a magnetic blowout, and therefore are not intended for opening circuits carrying current. However, there are various places where remote control is employed and a temporary circuit-opening device is required. The switches listed below may be used for this purpose.

When circuits carrying current are to be opened, switches equipped with magnetic blowout should be used. All single-pole switches are as a rule used on circuits having one side grounded. Double-pole switches are used on both sides of a metallic circuit.

Construction-These switches are all of rugged and compact design having ample capacity for the duty to be performed. Some of the switches are enclosed in iron cases, and others in built up boxes


Type 492-A-Canopy Switch, Double-Throw of insulating material. Arc resisting material is used on parts adjacent to the arcing jaws.


Style No. 5793-A-Canopy Switch Without Magnetic Blowout


Type 493-C Switce, Complete
Capacity
Amperes
150
250
200

Type 503 Switch, Condplete


Description


## ENCLOSED DISCONNECTING AND INTERRUPTING SWITCHES-Continued

OUTLINE DIMENSIONS


Style Nos. 5793-A and 5225-A


Style No. 180281-A


StyLe No. 238692


StyLe Nos. 288117 AND 288118


Style No. 120961

These dimersions are for reference only. For official dimensions apply to the nearest district office.

## VALVE-MAGNET RELAYS



For operating auxiliary mechanisms for which electro-pneumatic control is desired, the magnet relays listed below may be used. They are essentially magnetically-operated air valves with magnet coil windings for various voltages, and different sizes of valve parts and form of air connection.
The chief use is in connection with an air cylinder, as for "unlocking" and lowering pantagraph trolleys, third rail shoes and for actuating door opening devices, brake and other air cylinders. Another use of these valves is for controlling the air supply to sanders, small whistles and signals. As the volume of air which can be passed is limited by the ports in the magnet valve, these relays are only suitable for the capacities usually associated with the pneumatic control of auxiliary apparatus.
Most construction details of the valve magnets are the same as in the magnets so successful in Westinghouse unit switch controllers for railway equipments. Similar "iron-clad" cases are used to house the valve parts and magnet coils, the terminals of the latter being brought outside through suitable insulating bushings. The moving cylindrical steel
armature is guided by a brass bushing in the cover of the case, and is effectually prevented from sticking or "freezing." Hard phosphor-bronze valve stems form an exceptionally serviceable valve in conjunction with seats in the removable brass valve bushing. Occasional adjustments to compensate for the gradual valve wear will prolong the life of the apparatus indefinitely.

The type 386 valve-magnet relays are designed for separate mounting and pipe connections. Type 386 form $O$ has the largest size valve ports. The type 756-A relays are designed for fastening by tap bolts to the cylinder cap or cylinder with which this relay is to be used, or to an adapter casting. The bracket or lower part of the valve which contains the holes for tap bolts, also has the air inlet and outlet holes for the valve proper. Gaskets and brass bushings in counterbored holes are used to make air-tight connections as the valve bracket is bolted up to the receiving part.

Style number includes valve-magnet relay complete with coil. Bushings and gasket for the air connections of type 756-A relays are extra.

| $\begin{aligned} & \text { Style } \\ & \text { No. } \end{aligned}$ | TypeNo.No. | $\begin{gathered} \text { Nominal } \\ \begin{array}{c} \text { Voits } \\ \text { (D-C) } \end{array} \end{gathered}$ | Typical Application | Port Diameters <br> Inlet <br> Exhaust |  | $\begin{aligned} & \text { Weight } \\ & \text { Lb. } \end{aligned}$ | $\underset{\text { Price }}{\text { List }}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Drill <br> Inches | Drill Inches |  |  |
| 210426 | 386-D3 | ${ }_{20}^{20}$ | Sander values | . 129 | . 081 | 5 |  |
| 273637 | 386-D5 | $100\}$ | $\left\{\begin{array}{l}\text { Pantagraph } \\ \text { Relay valves }\end{array}\right.$ | . 129 | .152 | 5 | 苛 |
| 292775 | 386-0 | ${ }_{20}^{100}$ |  | . 157 | . 281 | 5318 | 8 |
|  | 756-A2 | $14\}$ | $\left\{\begin{array}{l}\text { Lenerainse on } \\ 2\end{array}\right.$ | .129 | .129 |  |  |
| 269975 | 756-A3 | 100 | diameter cyle. | . 129 | . 129 | 43 |  |

## Details used with type 756-A relays



Special sets of valve-magnet relays can be furnished. Refer inquiries to our nearest District Office for information. The aeta illustrated above have been used for control of electric locomotive auxiliaries. Both have common air supply to valves and individual pipe-tap outlets at rear.

## INSULATED PIPE COUPLINGS AND MOUNTING BOLTS

Insulation strains and breakdowns are reduced if the switching apparatus and main current carrying parts are insulated from ground, particularly with presentday steel car underframes. Insulating details below meet requirements of usual erection layouts.

In the insulated pipe couplings the insulation is of high grade material and liberally designed. These joints in actual practice have proven themselves exceptionally strong and durable. They are intended for nominal 600 -volt service, but two in series using a close nipple between, may be used on 1200-1500volt apparatus and will afford ample protection.

Porcelain mounting bolts are recommended especially for hanging grid resistor frames and all apparatus in which there will be no interference with the hangers. They are ordinarily included as


Bolt with Porcelain Insulation part of 1200 -1500-volt control equipments. It will be found convenient to order the details without hardware when it is necessary to cut


Insulated Pipe Coupling
or trim the insulating tube down to the particular bolt length as required and supplied by customer.

The moulded composition type of insulated bolt is highly recommended for use with all types of $600-$ volt apparatus. The insulating washers are made of very satisfactory moulded material, and being of comparatively small diameter may be used in many places to advantage over the porcelain type.

NOTE: Insulating pipe couplings should always be placed in vertical runs of conduit or air pipe and with regard for accessibility to cleaning at inspection or overhauls. Likewise the insulating washers on mounting bolts should be kept clean in order to maintain maximum insulation protection.


Bolt with Moulded Insulation

INSULATED PIPE COUPLINGS (Inaulated Joints)


AUTOMOTIVE ELECTRIC EQUIPMENT


Automatic lgnition Head
Westinghouse Ignition combines simplicity of design with the highest efficiency and dependability.

## Types DA and DN Ignition

The Westinghouse type DA automatic and type DN non-automatic ignition devices are of the wipe contact spark and closed circuit type and are supplied for four, six and eight cylinder engines, and may be supplied for either six or twelve volts.
The bases, which are made of an aluminum alloy, are exceedingly light in weight and present a very fine appearance.

The distributor shaft is hardened steel ground to size. The shaft turns within bronze bearings pressed into the top and bottom of the distributor shank, which are lubricated from an oil cup on the outside of the distributor.

The cam, which is moulded from micarta, is self lubricating and requires no attention whatever and shows an absence of wear after many thousands of miles of car operation.
The distributor arm is of the balanced type. It is made of moulded micarta having high di-electric strength and has a brush holder embedded in one end.
The contacts are of purified tungsten, accurately ground to face surface, ample in size with assured long life.
The condenser and coil are accurately balanced


Non-Actomatic Ignition Head
electrically and a hot spark is secured at all motor speeds; highly successful operation is assured with minimum current consumption and with an absence of sparking at the contact points.

## Types JA and JN Ignition

The construction of the principal parts of the types JA and JN ignition is similar to the DA and DN. This type ignition has been developed to meet the demand of engineers who prefer the jump spark type of a high quality and to permiṭ a lower price than applies to a contact spark type ignition unit. The parts in which these types differ from the DA and DN are described below.
The Westinghouse type JA automatic and type JN non-automatic ignition units are of the jump spark, closed type. They are furnished for four, six and eight cylinder engines with either six or twelve volt current supply sources.

The distributor arm and contactor is made of moulded micarta on the top of which is riveted a monel metal distributor arm. There is also securely riveted to the distributor arm, a blue steel contactor spring, the end of which forms a light contact on a graphite ball to complete the circuit-this ball is spun into a brass socket in the center of this distributor cap. Because no contactor brush is required a smaller arm with fewer parts is used.
May, 1923 Westinghouse Automotive Equipment

## AUTOMOTIVE ELECTRIC EQUIPMENT-Continued

## Starting Motors

The unusually high torque, speed and efficiency of these motors insures a positive starting of the engine while at the same time the demands on the battery are at a minimum.

They are mechanically very sturdy; the brushes and commutator can be readily inspected and the brushes can be replaced without removing the end

bracket. Openings in the frame, which are closed by an easily removable cover, give access to the commutator and brushes.

These motors are provided with a magnetic pinion shift and a mechanical screw pinion shift, the latter in either inboard or outboard types. They are designed for single-gear reduction, with a gear ratio of about ten to one for engines up to $\mathbf{1 0 0 0}$ cubic inches displacement and can be used at higher ratios for larger engines. Motors are built for both 6 and 12 -volt systems.

## Generators

Generators comprise third brush and voltage regulator types and are sturdily built to stand the hardest service without impairment. A special advantage of the latest Westinghouse generator is that the third brush is arranged so that its position can be adjusted from the outside without taking off the bracket. These generators can be supplied for cradle, flange or foot mounting and usually with either sleeve or ball bearings. Generators are built for both 6 and 12 -volt systems.


35AT Generator


## Meters

These instruments are specially designed for use on cars and will retain their accuracy in spite of the severe vibration and occasional heavy overloads to which they are subjected.

The type BT ammeter has no coils nor electrical connections. It is operated by electro-magnetic force. The direction and rate of current flow in the insulated cable which passes through the magnetic yoke from the rear of the instrument, is registered accurately on the dial.

Type BI ammeter has a 2 -inch dial, either black or white nickel, as desired. It operates on the polar-ized-vane principle and has no springs or moving coil.
Type BX ammeter is a 2 -inch meter of the highest grade and possesses all the delicacy of action, high sensibility, great accuracy and ruggedness of the standard switchboard type. Supplied for front mounting.
Full details of these meters may be found in Section 3-B of this catalogue.

## Steel Fuse Box

The steel fuse boxes are compact and are of a rugged and substantial construction, but at the same time, present a neat and pleasing appearance,


Sterl Fuse Box
enabling them to match in appearance the other equipment with which they may be mounted.

These fuse boxes can be supplied for either 4 or 6 circuits. Inside the cover of each fuse box are holders for carrying extra fuses.

## WESTINGHOUSE ELECTRIC \& MANUFACTURING CO. Automotive Equipment Department

82 Worthington St., Springfield, Mass.

# METERS 

For Measuring
Water-Both hot and cold, in large and small volumes.
Gas-Both Artificial and Natural in large and small volumes, under high or low pressures.

Gasoline-From Service Stations, Tanks, Tank Wagons, Refineries, etc.

Compressed Air
Oil
Hydrogen

Oxygen
Acetylene and Other Fluids

# Volume and Pressure Recorders 

Gas and Water Meter Provers Write our nearest Office for
complete information

## Pittisburgh Meter Company

General Offices and Works: East Pittsburgh, Pa.
SALES OFFIGES:

[^57]STYLE NUMBER INDEX


| Style No. | Page | Style No. | Page | Style No. | Page | Style No. | Page | Style No. | Page | Style No. | Page |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K55578 | 997 | K57577 | 1008. | 67196 | 740 | 85784 | 953 | 102146 | 746 | 117508 | 614. 615 |
| K55580 | 997 997 | ${ }_{\text {K57579 }}^{\text {to }}$ | 1010 | 68221 69902 | 741 538 | to 87513 | 731 | 102147 | 746 765 | 118948 118951 | 716 |
| K55583 | 997 | 57930 | 198 | 71664 |  | 87519 |  | 102152 | 765 | 118984 | 717 |
| K55585 | 997 | 57968 | 958 | 0 | 532 | 87643 |  | 102247) |  | 118987 | 716 |
| K55622 | 997 | 58070 | 59 | 71669 |  | to | 76 | to | 754 | 118990 | 716 |
| K55623 | 997 | 58650 | 197 | 72321 |  | 87663 |  | 102250 |  | 118996 | 716 |
| K55863 |  | 58851 | 197 | to | 532 | 87664 | 717 | 102259 |  | 118999 | 716 |
| to | 992 | ${ }_{59083}$ | 1280 539 | 72338 ( 7244 | 539 | 87865 | 717 | $t 0$ | 763 | 119014 | 717 |
| K56354 | 1278 | 59084 | 538 | 72749 |  | 88497 | 517 | 102273 |  | 119017 119020 | 716 |
| 56359 | 59,365 | 59085 | 537 | to | 466 | 88498 | 538 | to | 763 | 119043 | 717 |
| K56617 |  | 59086 | 538 | 72751 |  | 88703 | 723 | 102275 |  | 119046 | 717 |
|  | 1100 | K59301 | 1012. | 72752 | 223. 465 | 88823 ) |  | 102287 | 763 | 119079 | 717 |
| K 566631 |  | K59330 | 1014 | 74508 | 462 | ${ }_{88826}$ | 168 | 102288 | 763 | 119080 | 717 |
| to | 1099 | K59333 | 1014 | 74645 | 955 | 88921 | 741 | 103691 | 955 | 119083 | 33 |
| K566 |  | 59355 | 1281. | 74646 | 955 | 91193 | 1078 | 104162 | 958 | 119152 | 741 |
| K56647 |  |  | 1284 | 77527 | 1284 | 91219 | 746 | 104167 | 538 | 119157) |  |
| to | 1100 | K59367 | 1014 | 79285 | 1284 | 91244 |  | 104391 | 1079 |  | 339 |
| K56601 |  | K59396 | 993 | 79634 | 458 | to | 538 | 104392 | 1079 | 119160 |  |
| K56662 |  | K59431 |  | 79636 | 458 | 91246 |  | 104789 | 955 | 119312 | 738 |
| to | 1099 | to | 1010 | 81599 | 716 | 91331 | 538 | 104790 | 955 | 119313 | 738 |
| K56676 |  | K59438) |  | 81600 | 716 | 91350 | 1280 | 106389 | 955 | 119371 | 192. 193 |
| K56677 |  | K59440 | 1010 | 81607 | 717 | 91351 | 1280 | 106568 | 958 | 119372 | $191 \text { to }$ |
| ${ }_{\text {K56691 }}$ | 1100 | K59441 | 1006. | 81608 81798 | 717 717 | 91354 91355 | 1280 1280 | $\left.\begin{array}{c}106697 \\ \text { to }\end{array}\right\}$ | 953 | 119655 | $193$ |
| K56692 |  | K59443 |  | 82617 | 723 | 91383 | $12 / 8$ | 106708 |  | to | 539 |
|  | 1099 | K5944 | 1007 | 82629 | 723 | 91466 | 741 | 106711 | 953 | 119657 |  |
| K56706 |  | K59445 | 1007 | 82633 | 718 | 91703 | 391, 392 | 106712 | 953 | 119658 | 741 |
| K56707 |  | K59447 |  | 82636 | 718 | 91704 | 391.392 | 106802 | 1195 | 119659 | 741 |
|  | 1100 | to | 1007 | 82639 | 718 | 92113 | 741 | 107150 |  | 119890 | 732 |
| K56721 |  | K59455 |  | 82642 | 718 | 92132 | 716 | to | 531 | 119891 | 732 |
| K56722 |  | K59461 |  | 82645 | 718 | 92133 | 716 | 107212 |  | 119914 |  |
|  | 1099 |  | 1007 | 82648 | 718 | 92141 | 745 | 107482 | 958 | to | 729 |
| K56736 |  | K59464 |  | 82655 | 722 | 92146 | 748 | 107483 | 958 | 119917 |  |
| K56768 | 1014 | K59523 | 993 | 82661 8267 | 722 | 92147 92232 | 748 | 107513 107514 | 661 | 119919 119921 | 748 |
| K56817 |  | to | 955 | 82689 | 723 | to | 731 | 107516 | 950 | 120076 | 717 |
|  | 1100 | 59525 ( |  | 82771 | 728 | 92234 |  | 108058 |  | 120079 | 717 |
| K56831 |  | 59570 | 465 | 82772 | 728 | 92236 | 740 | to | 538 | 120082 | 717 |
| K56832 |  | 59571 | 465 538 | 82701 | 723 | 92248 A |  | 108060 |  | 120085 | 717 538 |
| K56846 | 1099 | 59601 | ${ }_{198}{ }^{538}$ | 882738 | 730 | ${ }_{92251 A}^{\text {to }}$ | 955 | 108067 | 539 | 120193 | 538 |
| K56847 |  | 60010 | 198, 256 | 82742 | 723 | 92510 |  | to | 192, 193 | 1048 | 538 |
| to | 1100 | 60180 | 560 | 82747 | 723 | to | 741 | 108101 | 122, 193 | 120446 |  |
| K56841 |  | K60181 | 1010 | 82752 | 766 | 92513 |  | 108142 | 724 | 120448 |  |
| K56862 |  | K60183 | 1010 | 82773 | 722 | 92790 | 393, 394 | 108145 | 615 | to | 538 |
| to | 1099 | K60184 |  | 82776 | 722 | 93510 |  | 108149 | 615 | 120455 |  |
| K56877 |  | K60188 | 1010 | 882787 | 729 | 93516 | 397, 398 | 108152 | 615 615 | 120456 | 537 |
| to | 1100 | K60199 |  | 82789 | 729 | 93518 |  | 108207 | 538 | 120479 |  |
| K56891) |  | to | 1009. | 82791 | 729 | to | 398 | 108380 | 1078 | 120480 |  |
| K56892 |  | K60207 | 1010 | 82793 | 729 | 93524 |  | 108474 | 538 |  | 539 |
| K56906 | 1099 | K60214 | 1010 | 82797 82798 | 729 729 | 935526 | 398 | 108898 | 397, 398 | 120488 |  |
|  |  | K60219 |  | 82799 | 727 | to | 397. 398 | 108995 | 397, 398 | to ${ }^{\text {to }}$ | 728 |
| to | 1100 | K60221 | 1010 | 82801 | 727 | 93533 |  | 109008 | 466 | 120485 |  |
| K56921 |  |  | 1007 | 882803 | 727 727 | 95504 97466 | 953 717 | 109340 | 728 729 | 120563 120830 | 8 |
| K56922 | 1099 | K60245 | 1007 | 82873 | 728 | 97477 | 717 | 109341 | 603, 62 | 120867 | 748 |
| K56930 | 1099 | K60246 |  | 82874 | 728 | 97474 | 716 |  | 629, 632. | 120869 | 748 |
|  | 1008. |  | 1011 | 83123 | 724 | 97475 | 716 | 109712 | 633, 634, | 120961 | 1282, |
| K56950 | 1010 | K60252 |  | 83129 | 470 | 97512 | 748 |  | 638, 654. |  | 1283 |
| K56952 | 1008 | K60253 | 1010 | 83347 83348 | 717 717 | 97513 | 748 17 |  | 629 to | ${ }_{\text {to }} 12128$ | 537 |
| K57047 | 1008 | K60259 | 1010 | 883355 | 717 | 98898 | 538 |  | 629 to 63, | 121130 | 537 |
|  | 1012. | K60260 |  | 83356 | 717 | 98801 | 538 | 109713 | 654, 937, | 121308 | 1281 |
| K57058 | 1014 | to ${ }^{\text {2 }}$ | 1010 | 83393 | 717. 764 | 99038 | 1278 |  | $947{ }^{\circ}$ | 121355 | 1129 |
|  | 1008. | K60265 |  | 84600 |  | 99342 | 956 | 109714 | 629 to | 121358 | 1129 |
| K57066 | 1011 | K60278 | 1008 1008 | to ${ }_{84604}$ | 538 | 99402 | 728 | 109714 | 635, 942 | 121361 121364 | 1129 1129 |
|  | 1008. | K60280 | 1011 | 84606 | 538 | 99596 | 958 | 109715 | ${ }_{635}^{630}$ to | 121364 121367 | 11129 |
| K57067 | 1010. | K60314 | 1008 | 84607 | 538 | 99708 |  |  | 654 | 121370 | 1129 |
| 57153 | 1011 | K60315 | 1008 | 84608 | 538 |  | 538 | 110354 | 654 | 121561 | 732 |
| K57165 |  | K 60331 to | 1010 | $\left.\begin{array}{c}84636 \\ \text { to }\end{array}\right\}$ | 536 | 99710 |  | ${ }_{110360}^{\text {to }}$ ( | 539 | 121562 121602 | 725,742 |
| to ${ }^{\text {to }}$ ( | 1008 | K60334 |  | 84661 |  |  | 538 | 111040 | 458 | 121603 | 742 |
| K57167 |  | K60335 | 1008 | 84663 |  | 99714 |  | 111125 | 1115. | 121610 | 728 |
| K57171 |  | K00336 | 1010 | ${ }_{84686}{ }^{\text {to }}$ | 536 | 99839 |  | 111125 | 1116 | 121665 | 1189 1189 |
| to | 1008 | K60351 | 1011 | 884686 |  | ${ }_{99841}^{\text {to }}$ | 537 | 111126 | 1115. | 121660 121727 | 1189 |
| K57173 |  | K603518 63718 |  | 884688 | 539 | 99841 | 547 | 112127 | 1116 | 121730 |  |
| K57178 $\mathbf{K} 57179$ | 1008 | to | 538 | 84689 | 539 | 100416 | 717 | 1112537 | 1278 1079 | to $\}$ | 747 |
| K57216 | 993 | 63720 |  | 84690 | 539 | to ${ }^{\text {d }}$ | 717 | 112538 | 1079 | 121734 |  |
| K57218 | 993 | 65763 | 538 | 84715 |  | 100427 |  | 112740 | 721 | 121738 |  |
| K57219 | 993 | ${ }_{\text {to }} 65766$ | 537 | to ${ }_{84756}$ | 537 | 101140 | 462 | 112878 | 471 | ${ }_{121741}^{\text {to }}$ | 747 |
| K57221 | 1008 | 60 65769 | 537 | 884793 | 538 | 101292 ${ }_{\text {to }}$ | 168 | 112882 |  | $12174{ }^{\circ}$ | 747 |
| K57225 |  | 66042 | 538 | 84799 | 538 | 101299 |  | to ${ }^{\text {2885 }}$ | 519 | 121747 | 747 |
| ${ }_{\text {to }}{ }_{\text {c }}$ | 997 | 66095 | 956 | 84811 | 538 | 101941 | 158 | 112885 |  | 122323 | 745 |
| K57227 |  | 66131 | 741 | 84817 | 538 | 101942 | 749 | 114840 |  | 122359 | 747 |
| K57259 | 992 | ${ }_{\text {co }}^{6276}$ to | 538 | 85329 85330 | 729 729 | $\left.\begin{array}{c}101953 \\ \text { to }\end{array}\right\}$ | 764 | tor $\left.{ }_{114842}\right\}$ | 539 | 122360 12429 | 747 539 |
| K 57469 | 1013 | 66295 |  | 85332 | 729 | 101960 | 764 | 114847 | 1118 | 122430 | 539 |
| K57481 | 993 | 66298 |  | 85334 | 729 | 101954 | 717 | 115725 | 1170 | 122478 | 1129 |
| K57530 | 992 | to | 537 | 85416 |  | 102119 | 766 | 115727 | 1170 | 122481 | 1129 |
| K57565 | 1009. 1010 | 66313 66319 | 538 | 85419 ${ }^{\text {20, }}$ | 730 | 102121 102125 | 762 762 | 115729 115850 | 1170 538 | 122484 122487 | 1129 1129 |
| K57567 |  | 66371 | 561 | 85421 | 730 | 102143 |  | 116800 | 728 | 122490 | 11129 |
| K57568 | 1009. 1010 | ${ }_{66902} 669$ | 538 538 | 85422 85756 | 730 955 | ${ }_{102148}^{\text {to }}$, | 763 | 117375 | $\left\{\begin{array}{c}59.223, \\ 365\end{array}\right.$ | 122493 12496 | 1129 1129 |

STYLE NUMBER INDEX-Continued

| 8tyle No. | Page | Style No. | Page | Style No. | Page | Style No. | Page | Styie No. | Page | Style No. | Page |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 122 | 1129 | 125;63 | 724 | 136858 |  | 144265 | 414 | 159464 |  | 164854 | 1168 |
| 122502 | 1129 | 125778 | 730 | to | 764 | 144830 |  | to | 735 | 164856 | 1168 |
| 122505 | 1129 | 125779 | 730 | 136864 |  | to | 739 | 159475 |  | 164860 | 1168 |
| 122514 | 1129 | 125781 | 729 | 136866 | 764 | 144835 |  | 159493 |  | 164862 | 1168 |
| 122517 | 1129 | 125782 | 729 | 136867 | 764 | 144855 | 1145 | to | 733 | 164867 | 1168 |
| 122609 | 727 | 125783 | 729 | 136868 | 764 | 145366 | 1281 | 159495 |  | 164870 | 1168 |
| 122611 | 727 | 125785 | 729 | 136872 |  | 145367 | 1281 | 159497 |  | 164948 | 1170 |
| 122659 | 1278 | 125788 | 728 |  | 764 | 145368 | 952 | to | 733 | 164968 | 462 |
| 123242 | 192,193 | 125789 | 728 | 136876 |  | 145578 | 1116 | 159499 |  | 164969 | 462 |
| 123243 | 1278 | 125794 | 732 | 136878 |  | ${ }_{145}^{\text {to }}$ | 1112 | 159520 | 1278 | 164970 | 477 |
| 123692 124399 | 1278 1060 | 125795 125815 | 732 1185 | 136884 ${ }_{\text {to }}$ | 764 | 145585 |  | 159532 159008 | 76 1145 | 165047 165093 | 8 747 |
| 124390 | 1060 | 125927 |  | 136898 | 764 | ${ }_{\text {to }}$ | 732 | 159081 | 11145 | 165093 165173 | 747 745 |
| 124391 | 1060 | to | 735 | 136905 | 764 | 145976 |  | 160452 | 1145 | 165174 | 742 |
| 123392 | 1060 | 125931 ] |  | 137231 |  | 145977 |  | 160905 | 729 | 165220 | 237 |
| 124393 |  | 126035 | 747 | ${ }_{252}$ | 764 | to | 739 | 161363 | 485 |  |  |
| ${ }_{124398}{ }^{\text {to }}$ | 1060 | 126199 126200 | 951 | 252 | 764 | 145980 146029 | 680 | 161364 161367 | 485 485 | to ${ }^{\text {to }}$ | 549 |
| 124401 | 70 | 126269 | 729 | 268 | 764 | 146065 | 721 | 161368 | 485 485 | 165416 |  |
| 12402 | 70 | 126271 | 729 | 270 | 764 | 146066 | 721 | 161373 | 485 | 165477 | 1281 550 |
| 123303 |  | 126387 | 732 | 272 | 764 | 146284 | 1135 | 161374 | 485 | 165488 | 550 |
| to | 1060 | 126496 | 748 | 273 | 764 | 146356 | 733 | 161377 | 485 | 165878 | 1281 |
| 12406 |  | 126500 | 748 | 137275 | 764 | 146357 | 733 | 161378 | +485 | 166770 |  |
| 124412 124413 | 33 70 | 126524 126526 | 748 748 | 137276 <br> 137277 | 764 764 | 146360 146361 | 733 733 | 162123 16221 | 1135 956 | ${ }_{10} 10$ | 527 |
| 124414 | 70 | 126528 | 748 | 137294 | 765 | 146366 | 733 | 162222 | 956 | 166779 16695 |  |
| 124586 | 475 | 126529 | 538 | 137295 | 765 | 146367 | 733 | 162231 | 740 | 166959 | 1279 1279 |
| 124760 | 727 | 126603 |  | 137296 | 765 | 146370 | 733 | 162232 | 740 | 160963 | 1742 |
| 124762 124967 | 727 1117 | ${ }_{126606}^{\text {to }}$ | 766 | 137300 | 765 | 146371 14663 | 733 724 | 162320 162322 | 527 | 166964 | 742 |
| 124968 | 1117 | 126962 | 733 | 1373045 |  | 146648 | 952 | to | 527 | 167008 |  |
| 125000 | 600 | 126963 | 733 | 137306 | 765 | 146649 | 952 | 162329) | 527 | to | 1281 |
| 125001 | ${ }_{600}$ | 126966 | 733 | 137307 | 765 | 147190 | 61, 62, 63 | 162386 |  | 167010 ) |  |
| 125002 | ${ }^{600}$ | 126967 | 733 | 137309 | 765 | 147233 |  | 162386 | 733 | 167507 167510 | 719 |
| 125008 | 600 600 | 126970 | 733 733 | 137331 137333 | 765 765 | ${ }_{147240}$ to | 531 | 162392 to | 733 | 167510 167512 | 733 733 |
| 125013 | 600 | 126976 | 727 | 137335 | 765 | 147702 |  | 162416 | 732 | 167514 | 733 |
| 125014 | 600 | 126977 | 727 | 137336 | 765 | to $\}$ | 1285 | 162497 | 951 | 167516 | 733 |
| 125015 | 600 | 126978 | 727 | 137338 | 765 | 147706 |  | 162497A | 956 | 167524 ) |  |
| 125018 | 600 | 126980 | 727 | $\begin{array}{r}137360 \\ \hline\end{array}$ | 765 | 148130 | 753 | ${ }_{162498 \text { A }}$ | 956 | $\xrightarrow[167529]{\text { to }}$ | 732 |
| 125019 125020 | 602 602 | 127059 127061 | 723 749 | 137362 137364 | 765 | 148137 148138 | 754 754 |  | 956 470 | 167529 167527 | 746 |
| 125021 | 602 | 127101 | 754 | 137365 | 765 | 148169 | 753 | 162512 | 470 | 167529 | 746 |
| 125027 | 602 | 127124 | 747 | 137366 | 754 | 148906 |  | 162513 |  | 167587) |  |
| 125030 | 602 | 127205 |  | 137367 | 754 | to | 237, 238 | $\mathrm{to}_{162515}$ | 469 | ${ }_{1675}$ | 551 |
| 125032 125033 | 602 602 | ${ }_{127208}$ \} | 735 | 137368 | 754 | 148909 |  | 162515 |  | 167597 167671 |  |
| 125033 125034 | 602 602 | 127208 | 724 | $\left.\begin{array}{c}137372 \\ \text { to }\end{array}\right\}$ | 765 | 149826 | 745 1281 | 162516 162517 | 468 470 | 167671 | 279 |
| 125055 | 606 | 127355 |  | 137377 | 765 | 150432 | 1281 | 162519 | 468 | 167703 |  |
| 125059 | 606 | to | 738 | 137729 | 724 | 150614 | 237 | 162548 |  | 167704 |  |
| 125060 | 606 | 127358 |  | 137740 | 765 | 151102 | 1135 | to ${ }^{\text {a }}$, | 499 | ${ }_{167735}$ | 280 |
| 125062 125065 | 606 | 127520 | 241 | 137741 137743 | 765 | 151104 | 1135 1135 | 162576 |  | 167735 167736 |  |
| 125069 | 606 | 127776 | 468 | $\left.\begin{array}{l}137745\end{array}\right\}$ | 765 | 151106 151111 | 1732 | 162620 | 1168 1168 | to to | 281 |
| 125070 | 606 | 127800 | 475 | 138141 | 953 | 151466 | 1134 | 162624 | 1167 | 167757 |  |
| 125072 | 608 | 127806 | 457 | 138186 | 538 | 151686 | 677. 680 | 162628 | 1167 | 167815 | 741 |
| 125076 | 608 | 127932 | 475 | 138260 | 749 | 152526 | 1117 | 162631 | 1168 | 167816 | 741 |
| 125078 125079 | 608 608 | 127933 | 475 | 138262 | 749 | ${ }_{152937}^{15297}$ | 1281 | 162637 | 1168 | 167817 168020 | 543 |
| 125080 | 608 | 128597 | 470 | 138264 138746 | +1278 | 152938 | 728 | 162639 16249 | 1168 | to | 278 |
| 125084 | 608 | 129224 | 168 | 138840 | 654 | 153706 | 538 | 162658 | 538 | 168039 ] |  |
| 125086 |  | 129225 |  | 138842 |  | 154072 | 737 | 163134 | 538 | 168041 | 59 |
| 125089 | 608 | $129232$ | 168 | to | 654 | 154255 |  | 163537 | 1167 | 168094 168095 | 551 |
| 125092 | 608 | 1293846 | 28 to 636 | 138845 139100 |  | 154257 \% | 403 | 163540 | 1168 | 168165 | 746 |
| 125094 | 608 | , | 942 | to | 716 | 154297 | 6 |  | 740 | 168170 |  |
| 125095 125096 | 608 608 | 130582 130583 | 763 | 139103 |  | 154713 | 168 | 163646 ${ }_{\text {to }}$ | 740 | ${ }_{68172}$ to | 549 |
| 125185 | 1118 | 130623 | 538 | 139104 | 7 | 154716 | 168 | 163663 |  | 168658 |  |
| 125186 | 118 | 130787 | 765 | 139107 |  | 154794 |  | to | 738 |  | 337 |
| 125247 | 729 | 133407) |  | 139589 | 1189 | to ${ }^{\text {d }}$ | 732 | 163665 |  | 168664 |  |
| 125412 12527 | 729. ${ }^{27} 47$ | ${ }_{133410}^{\text {to }}$ ( ${ }^{\text {a }}$ | 168 | 139618 |  | 154797 ( 15889 |  | 163667 |  | 168824 | 76 |
| 125529 | 747 | 133411 | 956 | 139625 | 551 | 155096 | 1281 | to 6 \% 6 , | 738 | ${ }_{169235}{ }^{\text {a }}$ | 1280 |
| 125531 | 747 | 133738 |  | 139742 | 727 | 156145 | 403 | 163687 |  | 169258 | 956 |
| 125533 | 747 |  | 168 | 139743 | 727 | 156452 | 958 | 163687 | 37 | 169338 A | 956 |
| 125535 | 747 | 133742 | 168 | 139745 | 727 | 156763 | 1195 | 163689 to | 37 | 169465 A | 596 |
| 125539 12541 | 747 | 133829 | 538 | 139747 | 727 | 156764 | 1195 | 163689 |  | 169510 |  |
| 125543 | 747 | 133892 | 168 | 139962 13 | 33 538 | 156768 - | A 1195 | 163691 | 737 | 169517 | 558 |
| 125724 | 730 | 134250 | 956 | 140086 | 538 | 157151 | 737 | 163693 ) |  | 169518 | 533, 555 |
| 125725 | 729 | 134251 | 956 | 140183 | 731 | 157152 | 737 | 163699 | 519 | 169519 S | 53, 555 |
| 125726 125727 | 729 | 134613 | 1189 | 141145 | 731 | 157169 |  | 163751 | 745 | 169518 |  |
| 125729 <br> 12572 | 729 | 135018 | 766 | 141539 | 8 | to | 19 | 164228 |  | ${ }_{69533}$ | 556 |
| 125731 | 729 | 135073 135074 | 754 | 141620 |  | 157244 | 517 | to | 1189 |  |  |
| 125735 | 729 | 135074 | 754 | to | 724 | 157245 | 517 | 164232 |  | 169520 |  |
| 125737 | 729 | 135082 |  | 141622 |  | 157458 | 747 | 164253 |  | 169533 | 555 |
| 125739 125740 | 728 728 | 135086 | 754 | 142021 | 717 | 157645 | 747 | 164260 | 454 | 169581 | 596 |
| 125741 | 728 | 135094 |  | 142024 | 717 | 157649 15916 | 1278 543 | 164265 |  | 169768) |  |
| 125743 | 728 | to | 732 | 142080 | 414 | 157957 | 1118 | to ${ }^{16265}$ | 457 | to ${ }_{\text {to }}$ | 731 |
| 125745 | 728 | 135100 |  | 142081 | 956 | ${ }^{158118}$ | 748 | 164268 |  | 169771 |  |
| 125746 | 728 | 136104 136105 | 717 717 | 142760 | 956 739 | 158837 ) |  | 164295 | 457 | 169873 170051 | 731 741 |
| 125748 | 728 | 136468 | 1078 | 143162 143688 | 739 662 | 158867 | 743 | 164296 164300 | 457 1170 | 170052 | 741 |
| 125750 | 728 | 136627 | 766 | 143690 | 662 | 158872 |  | 164353 | 661 | 170060 | 956 |
| 125752 |  | 136817 | 764 | 143692 | 662 | to | 743 | 164354 | 661 | 170643 | 488 |
| to ${ }^{5} 5$ | 728, 729 | 136818 | 764 | 143695 | 662 | 158902 |  | 164463 | 52 | 170674 | 414 |
| 125759 |  | 136849 ) |  | 143700 | 662 | 159091 |  | 164673 | 1278 | 170780 |  |
| 125762 125781 | 738 738 | 136852 to | 764 | 144047 144048 | 719 719 | ${ }_{159101}^{\text {to }}$ | 76 | 164848 164851 | 1168 1168 | ${ }_{170782}^{\text {to }}$ ( | 485 |

STYLE NUMBER INDEX-Continued


STYLLE NUMBER INDEX-Continued

\begin{tabular}{|c|c|c|c|c|c|c|c|c|c|c|c|}
\hline Style No. \& Page \& Style No. \& Page \& Style No. \& Page \& Style No. \& Page \& Style No. \& Page \& Style No. \& Page <br>
\hline 192387) \& \& 192847) \& \& 195569 \& \& 199263 \& 739 \& 214192 \& 39 \& 217752 \& <br>
\hline $\left.\begin{array}{c}\text { to } \\ 192390\end{array}\right\}$ \& 1032 \& $$
\left.\begin{array}{c}
\text { to } \\
192850
\end{array}\right\}
$$ \& 1036 \& 195572 20 \& 485 \& 199363 199651 \& 543 \& W214200 \& 974
574 \& $\left.\begin{array}{c}\text { to } \\ 217754\end{array}\right\}$ \& 458 <br>
\hline 192391 \& \& \& \& 195574 \& 485 \& to \& 458 \& 214237 \& 574 \& 217755 \& <br>
\hline to \& 1031 \&  \& 1037 \& 195582 \& 485 \& 199658 \& 458 \& 214245 \& 17 \& to \& 458 <br>
\hline 192394 \& \& $$
192854\}
$$ \& 1037 \& to to \& 485 \& 200522 \& 956 \& 214316 \& 546 \& 217767 \& <br>
\hline 192399 \& \& 192859 \& \& 195584 \& \& 200599 \& 940 \& 214480
214514 \& 549 \& 217852 \& 478 <br>
\hline 192401 \& 1031 \& 192859 ${ }_{\text {to }}$ \& 1037 \& 1955868 A \& 485
956 \& 200602 \& 940
940 \& 214514 \& 365 \& 217853
217855 \& 478 <br>
\hline 192403 \& \& 192862 \& \& 195893 ) \& \& 200608 \& 940 \& 214516 \& \& 217856 \& 478
478 <br>
\hline to \& 1032 \& 192863 \& \& to \& 1037 \& 200611 \& 940 \& 214518 \& \& 217858 \& 478 <br>
\hline 192406 \& \& \& 1036 \& 195896 \& \& 200614 \& 940 \& to \& 365 \& 217859 \& 478 <br>
\hline 192411 \& \& 192866 \& \& 195901 \& \& 200643 \& 1281 \& 214520 ) \& \& 217861 \& <br>
\hline 192414 \& 1032 \& 192871 \& \& to 195904$\}$ \& 1037 \& 201397
201480 \& 156. 237 \& 214593
214855 \& 242
242 \& to \& 478 <br>
\hline 192414 \& \& to $\left.{ }_{192874}\right\}$ \& 1036 \& 195904 \& 403 \& 201480 \& 237, ${ }^{157}$ \& 214855
214856 \& 242
239 \& 217870
218042 \& 1139 <br>
\hline to \& 398 \& 192875 \& \& 195974 \& 403 \& 201555 \& ${ }^{8}$ \& 214857 \& 239 \& 218046 \& 113 <br>
\hline 192550 \& \& to \& 1037 \& 195916A \& 956 \& 201556 \& \& 214863 \& 242 \& to \& 1139 <br>
\hline 192567 \& \& 192878 \& \& 196010 \& \& to ${ }^{\text {to }}$ \& 8 \& 214903 \& 1140 \& 218052 \& <br>
\hline to \& 398 \& 192883 \& \& to \& 766 \& 201559 \& \& 214935 \& \& 218119 \& 1139 <br>
\hline 192573 \& \& to \& 1037 \& 196018 \& \& 201597 \& \& to ${ }^{\text {ctich }}$ \& 759 \& 219079 \& 539 <br>
\hline 192552 \& \& 192886 \& \& 196122 \& 1170 \& to \& 17, 18 \& 214956 \& \& 219087 \& 568 <br>
\hline to \& 398 \& 192887 \& \& 196158 \& 1140 \& 201599 \& \& 214957 \& 758 \& 219088 \& 568 <br>
\hline 192565 \& \& ${ }_{192890}^{\text {to }}$ \& 1036 \& $\left.\begin{array}{l}196202 \\ \text { to }\end{array}\right\}$ \& \& 201601 \& 17.18 \& $\left.\begin{array}{c}214961 \\ \text { to }\end{array}\right\}$ \& \& 219146 \& 558 <br>
\hline 192683 \& \& 192890 \& \& ${ }_{196206}$ \& 462 \& 201603
201604 \& 17. 18 \& to \& 759 \& 219147 \& 558 <br>
\hline $$
192680
$$ \& 1033 \& 192895 \& 1036 \& 196206 \& \& $\left.\begin{array}{c}201604 \\ \text { to }\end{array}\right\}$ \& 32 \& 214964
214978 \& 538 \& 219153
219154 \& 241 <br>
\hline 192687 \& \& 192898 \& \& to \& 765 \& 201608 \& \& 215187 \& 241 \& 219159 \& 567 <br>
\hline to \& 1034 \& 192899 \& \& 196222 \& \& 201610 \& 17 \& 215580 \& 414 \& 219160 \& 944 <br>
\hline 192690 \& \& to \& 1037 \& 196223 \& 762 \& 201658 \& 538 \& 215799 \& \& 219161 \& 944 <br>
\hline 192691 \& \& 192902 \& \& 196262 \& \& 201673 \& 16 \& to \& 395 \& 219302 \& <br>
\hline to \& 1035 \& 192907 \& \& to \& 740 \& 201858 \& 956 \& 215802 \& \& to ${ }^{\text {a }}$, \& 534 <br>
\hline 192698 \& \& to \& 1037 \& 196268 \& \& 201868 \} \& \& 215853 \& 1145 \& 219312 \& <br>
\hline 192699 \& \& 192910 \& \& 196303 \& 460, 461 \& ${ }_{201872}$ to \& 74 \& 215976 \& 616 \& 219313 \& 554 <br>
\hline to \& 1033 \& 192927 \& 543 \& 196305 \& 460, 461 \& 201872 \& \& 215978 \& 616 \& 219314 \& 554,536 <br>
\hline 192702 \& \& 192929 \& 475 \& 196307 \& 460 \& 202036 \& 755 \& 215991 \& 763 \& 219315 \& 553 <br>
\hline 192703 \& \& 192930 \& 475 \& 196309 \& 460, 461 \& 202066 \& 748 \& 216063 \& 242 \& 219316 \& 553 <br>
\hline to \& 1034 \& 193579 \& \& 196311 \& 460. 461 \& 202748 \& 950 \& 216064 \& 242 \& 219341 \& 365 <br>
\hline 192706 \& \& to \& 256 \& 196313 \& 460, 461 \& 202749 \& 950 \& 216151 \& 725 \& 219353 \& 549 <br>
\hline 192707 \& \& 193594 \& \& 196315 \& \& 202877 \& 956 \& 216171 \& 748 \& 219430 \& 950 <br>
\hline $t 0$ \& 1035 \& 193673 \& 956 \& to \& 461 \& 202879 \& 956 \& 216193 \& 725 \& 219430 \& 956 <br>
\hline 192714 \& \& 193673A \& 956 \& 196323 \& \& 203090 \& 1281 \& 216339 \& 662 \& 219431 \& 950.956 <br>
\hline 192715 \& \& 193941 \& 956 \& 196342 \& \& 203364 \& 663 \& 216389 \& 469 \& 219516 \& 467 <br>
\hline to \& 1033 \& 193963 \& 743 \& to \& 759 \& 203428 \& \& 216390 \& 469 \& 219799 \& 606 <br>
\hline 192718 \& \& 193964 \& 743 \& 196344 \& \& to \& 197 \& 216449 \& 474 \& 219800 \& 606 <br>
\hline 192719 \& \& 193995 \& 743 \& 196394 \& 461 \& 203439 \& \& 216450 \& 474 \& 219943 \& 240 <br>
\hline 192722 \& 1034 \& $$
\begin{aligned}
& 193996 \\
& 194050
\end{aligned}
$$ \& 745 \& 196395 \& 461 \&  \& 253 \& $\left.\begin{array}{c}216451 \\ \text { to }\end{array}\right\}$ \& 475 \& $\left.\begin{array}{c}219944 \\ \text { to }\end{array}\right\}$ \& 241 <br>
\hline 192723 \& \& to \& 743 \& to \& 461 \& 205251 \& \& 216453 \& \& 219946 \& <br>
\hline to \& 1035 \& 194082 \& \& 196404 \& \& 205192 \& \& 216509A \& 473 \& 219947 \& 240 <br>
\hline 192730 \& \& 194084 \& 745 \& 196555 \& 554, 555, \& to \& 256 \& 216510A \& 473 \& 219948 \& 240 <br>
\hline 192747 \& \& 194389 \& \& 196556 \& 556 \& 205248 \& \& 216511 A \& 473 \& 219955 \& 240 <br>
\hline to \& 1033 \& $\mathrm{to}_{\text {to }}$ \& 198 \& 196637 \& \& 205317 \& 365 \& 216515 \& 416 \& 219956 \& 240 <br>
\hline 192750 \& \& 194394 \& \& to \& 764 \& 205318 \& 365 \& 216706 \& \& 219970 \& 198. 256 <br>
\hline 192751 \& \& 195205 \& \& $196646)$ \& \& 2058889 \& 542 \& \& 1281 \& $$
2202411
$$ \& 114.1116 <br>
\hline to ${ }^{\text {ta }}$ \& 1034 \& to \& 430 \& 196679 \& 531 \& 206000 \& \& 216708 \& \& 220246 \& 114.1116 <br>
\hline 192754 \& \& 195207 \& \& 196713 \& 764 \& \& 197 \& 216718 \& 563 \& 220260 \& 854 <br>
\hline 192755 \& 1035 \& 195313 \& 1032 \& $\left.\begin{array}{c}196714 \\ \text { to }\end{array}\right\}$ \& \& 206005
206012 \& \& 216737
216738 \& 467
467 \& 220260A \& 854
853 <br>
\hline 192762 \& \& 195316 \& \& 196720 \& \& to \& 197 \& 216750 \& \& 220890 \& 853, 854 <br>
\hline 192763 \& \& \& \& 196721 \& \& \& \& \& 466. \& 221086 \& <br>
\hline 192766 \& 1033 \& $$
{ }_{195324}^{\text {to }}
$$ \& 1032 \& $$
\left.\begin{array}{c}
t 0 \\
196724
\end{array}\right\}
$$ \& 765 \& 206036 \& 197 \& 2167731 \& 223 \& 221090 \& 956 <br>
\hline 192767 \& \& 195391 \& 485 \& 196725 \& 766 \& 206041 \& \& 216901 \& \& 220287 \& 726 <br>
\hline to \& 1034 \& 195392 \& 485 \& 196802 \& \& 206048 \& \& \& 255 \& 220619 \& 156 <br>
\hline 192770 \& \& 195393 \& 485 \& to $\}$ \& 764 \& to \& 197 \& 216990 \& \& 221088 \& 950 <br>
\hline 192771 \& \& 195395 \& 485 \& $196828)$ \& \& 206053 \& \& 216901 \& \& 221089 \& 950 <br>
\hline 192778 \& 1035 \& 195399 195401) \& 485 \& 197027
197144 \& 538
746 \& $\left.\begin{array}{c}206606 \\ \text { to }\end{array}\right\}$ \& 759 \& ${ }_{216950}^{\text {to }}$ \& 257 \& ${ }_{\text {22113 }}{ }_{\text {to }}$ \& 956 <br>
\hline 192779 \& \& to \& 485 \& 197145 \& 746 \& 206608 \& \& 216991 \& \& 221136 \& <br>
\hline to \& 1036 \& 195405 \& \& 197558 \& \& 206609 \& 766 \& to \& 256, 257 \& 221134 \& 950 <br>
\hline 192782 \& \& 195407 \& 485 \& to $\}$ \& 746 \& 207352 \& 720 \& 217008 \& \& 221136 \& 940 <br>
\hline 192787 \& \& 195411 \& 485 \& 197560 \& \& 207353 \& 720 \& W217060 \& 973 \& 221308 \& 726 <br>
\hline ${ }_{10}{ }^{1}$ \& 1036 \& 195413 \& \& 197561 \& 746 \& 207389 \& \& W217075 \& 973 \& 221491 \& 1169 <br>
\hline 192790
192791 \& \& 195417 tor \& 485 \& 197565 \& 746 \& \& 555 \& W217150 \& 973
973 \& 221493 \& 1169 <br>
\hline 192791 \& 1036 \& 195417 \& 485 \& 198115 \& 740 \& 207392 ( \& 242 \& W217200 \& 973
609 \& 221495 \& 1169 <br>
\hline 192794 \& 1036 \& 195427 \& 485 \& $\left.\begin{array}{l}198466 \\ \text { to }\end{array}\right\}$ \& 153 \& 208918 \& 242 \& 217452 \& 609
609 \& 221499 \& 1169
1169 <br>
\hline 192799 \& \& \& 485 \& 198469 \& 153 \& 209837 \& 538 \& 217458 \& 609 \& 221738 \& 598 <br>
\hline to \& 1036 \& 195429) \& \& 198590 \& 33 \& 209914 \& 538 \& 217463 \& 609 \& 221834 \& <br>
\hline 192802 \& \& 195431 \& 485 \& 198626 \& 403 \& 210233 \& 15 \& 217464 \& 609 \& to \& 1024 <br>
\hline 192803 \& \& 195463 \& \& 198699 \& 1278 \& 210426 \& 1284 \& 217465 \& \& 221837 \& <br>
\hline to \& 1037 \& ${ }_{105465}^{\text {to }}$ \& 485 \& 198708 \& 1281 \& 210505 \& 1285 \& to \& 610 \& 221943 \& <br>
\hline 192806 \& \& 195465 ) \& \& 198715 \& \& 210612 \& 956
475 \& 217467 ( \& \& ${ }_{210} \mathrm{to}_{5}$ \& 198 <br>
\hline 192811 \& \& 195467 \& \& to ${ }_{198724}$ \& 542 \& 210697
211846 \& 475
240 \& 217473
217478 \& 610
610 \& 221950 \& <br>
\hline 192814 \& 1037 \& 195475 \& 485 \& 198724 (19874 \& 956 \& 211846
212029 \& 240 \& 217478
217479 \& 610
610 \& 221953 \& 198
198 <br>
\hline 192815 \& \& 195477 ) \& \& 198735 \& 956 \& 212030 \& 416 \& 217611 \& 467 \& 221970 \& <br>
\hline to \& 1036 \& 195479 \& 485 \& 199096 \& \& 212396 \& 1281 \& 217636 \& 950 \& to \& 255 <br>
\hline 192818 \& \& 195521) \& \& 199096
to \& 542 \& 212663 \& 663 \& 217636 \& \& 221977 \& <br>
\hline 192823 \& \& 195523) \& 485 \& 199098 \& 542 \& $\left.\begin{array}{c}212667 \\ \text { to }\end{array}\right\}$ \& \& to 217641 , \& 956 \& 222030 \& 1125 <br>
\hline 192826 \& 1036 \& 195523 \& 485 \& 199099 \& \& 212669 to \& 663 \& 217641) \& \& 222108 \& 1139 <br>
\hline 192827 \& \& 195533 \& 485 \& to \& 543 \& W 213040 \& 975 \& $\left.\begin{array}{c}217637 \\ \text { to }\end{array}\right\}$ \& 950 \& 222113 \& 1139 <br>
\hline to \& 1037 \& 195534 \& 485 \& 199105 \& \& W213060 \& 975 \& 217641 ) \& \& 222173 \& 576 <br>
\hline 192830 \& \& 195541 \& 485 \& 199124 \& 240 \& W213075 \& 975 \& 217680 \& \& 222174 \& 576 <br>
\hline 192835 \& \& \& \& \& \& W213150
$\mathbf{W} 214040$ \& 975 \& $$
\left.\begin{array}{c}
217680 \\
\text { to }
\end{array}\right\}
$$ \& 611 \& 222323
22234 \& 1118
118 <br>
\hline ${ }_{192838}^{\text {to }}$ \& 1037 \& $$
\left.\begin{array}{c}
\text { to } \\
195551
\end{array}\right\}
$$ \& 485 \& $$
\left.\begin{array}{c}
t o \\
199186
\end{array}\right\}
$$ \& 738 \& W214040 \& 974
974 \& 217682 \} \& 611 \& 222324 \& 1118 <br>
\hline 192838 \& \& 195551 \& 485 \& 1991810 \& 543 \& W214060

214082 \& 974
237 \& 217688 \& 611 \& 222564 \& 628
628 <br>
\hline to \& 1036 \& 195561 \& 485 \& 199211 \& 543 \& 214143 \& 238 \& 217693 \& 611 \& 222567 \& 628 <br>
\hline 192842 \& \& 195562 \& 485 \& 199217 \& 636 \& 214185 \& 563 \& 217694 \& 611 \& W223040 \& 975 <br>
\hline
\end{tabular}



STYLE NUMBER INDEX-Continued

| Style No. | Page | Style No. | Page | Style No. | Page | Style No. | Page | Style No. | Page | Style No. | Page |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 240793 | 938 | 242398 | 610 | 247149 |  | 251415 | 1174 | 253584 |  | 257123 | 226 |
| 240794 | 938 | 242399 | 610 | to | 475 | 251417 | 1174 | to | 460 | 257199 |  |
| 240916 241022 | 736 |  |  | 247160 |  | 251419 251421 | 1174 1174 | 253591 |  | 257202 | 1021 |
| $\begin{aligned} & 241022 \\ & 241168) \end{aligned}$ | 736 | ${ }_{242402}^{\text {to }}$ | 611 | 247235 | 455 739 | 251421 251423 | 1174 1174 | 253700 253971 | 472 | 257202 257236 |  |
| to ${ }^{24}$ | 156 | 242404 | 611 | 247351 | 755 | 251425 | 1174 | to | 31 | 257694 | 196. 198 |
| 241177 |  | 242407 | 611 | 247365 | 956 | 251428 | 1174 | 253977 |  | 257742 | 198 |
| 241190 | 157 | 242409 | 611 | 247372 | 743 | 251430 | 1174 | 254209 | 1196 | 257775 |  |
| 241261 | 1145 | 242411 | 611 | 247375 | 538 | 251432 | 1174 | 254210 | 1196 | ${ }_{257780}$ | 507 |
| 241262 241279 | 1145 538 | 242413 242414 | 611 611 | 247490 | 1281 | 251434 251436 | 1174 1174 | 254227 254396 | 1196 | 257780 257788 | 15 |
| 241304 | 740 | 242575 | 538 | to ${ }^{\text {a }}$, | 543 | 251438 | 1174 | to | 1038 | 258088 |  |
| 241314 | 543 | 242576 | 605 | 247577 |  | 251440 | 1174 | 254399 |  | to $\}$ | 494 |
| 241374 |  | 242577 242578 | 607 607 | 247597 | 1177 | 251442 251444 | 1174 | 254408 |  | 258123 ( |  |
| to to | 739 | 242578 242579 | 607 604 |  | 153 | 251444 251446 | 1174 1174 | 254111 | 1041 | 258366 258377 | 494 |
| 241431 , |  | 242687 |  | 247623 |  | 251488 ) |  | 254420 |  | 258417 | 1130 |
| ${ }_{211433}{ }^{\text {co }}$ | 157 | ${ }_{242690}^{\text {to }}$ | 48 | 247642 |  | to ${ }_{\text {2 }} 5$ | 507 | ${ }_{254447}^{\text {to }}$ | 1041 | 258418 258723 | 1130 654 |
| 241433 | 157 | 242866 | 739 | 247647 | 153 | 251491 |  | 254484 | 1040 | 258725 | 654 |
| 241436 | 157 | 243766 |  |  |  | 251573 |  | 254485 | 1040 | 258726 | 654 |
| 241438 | 157 | to | 363 | 247851 | 721 | to | 634 | 254488 | 1040 | 258727 | 654 |
| 241439 | 157 | 243775 |  | 247941 |  | 251577 ) |  | 254489 | 1040 | 258729 | 654 |
| 241442 | 157 | 243812 |  | to ${ }_{\text {to }}$ | 731 | 251579 251643 | 634 724 | 254490 | 1040 1040 | 258771 |  |
| 241443 241445 | 157 | $\underset{243827}{\text { to }}$ | 363 | 247949 | 6 | 251670 | 724 458 | 254491 25494 | 1040 | 258774 | 628 |
| 241449 | 242 | 243864 |  | 248115 | 32 | 251711 | 729 | to | 1040 | 258776 | 628 |
| 241451 | 242 | to | 363 | 248116 | 32 | 251712 | 725 | 254497 |  | 258778 | 628 |
| 241453 | 242 | 243867 |  | 248236 |  | 251713 | 725 | 254500 |  | 258779 | 628 |
| 241504 | 237. 238 | 243872 |  | to | 255 | 251981 | 634 | to |  | 258882 | 538 |
| 241509 241510 | 61 | to | 363 | 248243 |  | 251982 | 81383 | 254503 ) |  | 259160 |  |
| 241510 | 63 | 243875 |  | 248397 | 717 |  | 813, 815, | 254506 | 1040 | to | 739 |
| 241639 241640 | 718 | 243876 |  | 248504 | 952 |  | 819, 821. | 254507 | 1040 | 259162 |  |
| 241640 | 718 | to ${ }^{\text {d }}$ | 364 | 248509 |  | 252212 | 826. 835, | 254578 | 1042 | 259431 | ${ }^{464}$ |
| 241774 241777 | 1281 606 | 2438916 |  | ${ }_{248512}^{\text {to }}$ | 738 |  | 826.43, 45, | 254580 254581 | 1042 | 259610 | 1033 1033 |
| : 41835 | 1165 | to | 364 | 248525 |  |  | 47 | 254583 | 1042 | 259622 | 1026 |
| 241842 | 1165 | 243919 |  | to | 738 | 252248 | 570 | 254584 | 1042 | 259624 | 1026 |
| 241846 | 1165 | 243981 | 463 | 248528 |  | 252302 | 1248 | 254586 | 1042 | 259658 | 1034 |
| 241871 |  | 243982 | 463 | 248556 |  | $252400-\mathrm{A}$ | A 1190 | 254599 |  | 259660 | 1034 |
| ${ }_{241874}^{\text {to }}$ | 746 | 243988 243993 | 463 463 | to | 742 | 252512 252513 | 1179 1179 | to ${ }_{\text {to }}$ | 1042 | 259684 259946 | 1027 1033 |
| 242000 |  | 244130 | 464 | 248981 |  | 252592 | 538 | 254607 |  | 259954 | 1026 |
| to | 45 | 2441331 |  | to | 158 | 252687 | 538 | ${ }_{254610}$ | 1042 | 259978 | 1034 |
| 242006 |  | 24144 | 464 | 248983 |  | 252694 | 1115. | 254610 |  | 259994 | 1027 |
| 242017 242299 | 604 | 244144 |  | 249093 249108 | 365 762 | 252699 | 1116 | 254611 | 1042 | 260106 260110 | 1033 1026 |
| 242300 |  | to ${ }^{2}$ | 1285 | 249109 | 746 | 252725 | 589 | 254614 |  | 260122 | 1034 |
| to | 601 | 244256 |  | 249110 |  | 252740 | 763 | 254619 |  | 260202 |  |
| 242302 |  | 244328 | 1179 | to | 761 | 252741 | 763 | to | 1042 | to | 033 |
| 242304 | 601 | 244456 |  | 249122 |  | 252743 | 763 | 254622 |  | 260205 |  |
| 242307 | 601 | to | 499 | 249137 |  | 252753 |  | 254623 |  | 260218 |  |
| 242309 242311 | 601 | 244465 | 739 | to | 759 | to $\}$ | 766 | to | 1042 | to | 1026 |
| 242313 | 601 | 245217 | 1197 | 249151 |  | 252764 | 766 |  |  | 260266 |  |
| 242315 | 601 | 245218 | 1197 | to | 760 | 252769 |  | 254631 |  |  | 1034 |
| 242317 |  | 245225 | 1196 | 249164 |  | $\left.\begin{array}{c}252769 \\ \text { to }\end{array}\right\}$ |  | 254635 | 1042 | 260269 |  |
| ${ }_{242310}$ | 601 | 245241 | 1196 | 249204 | 1280 | 252783 to | 759 | 254637 | 1042 | 260298 |  |
| $\begin{aligned} & 242319 \\ & 242320 \end{aligned}$ |  | 245243 24582 | 1196 602 | 249205 | 1280 | 252784 | 759 | 254648 | 1043 |  | 1027 |
| to | 603 | 245568 | 1281 | 249304 | 636 636 | 252785 | 759 | 254649 | 1043 | 260394 |  |
| 242322 |  | 245645 | 47, 948 | 249377) |  | 252786 | 758 | 255253 | 1023 |  | 1033 |
| 243324 | 603 | 245646 A | 947,948 | to | 735 | 252787 |  |  |  | 260397 |  |
| 242327 242329 | 603 603 | 2456479 | 47, 948 | 249388 | 735 | to | 758 | 255256 |  | 260410 |  |
| 242329 24231 | 603 603 | 245648 245709 | 47. 948 | 249412 | 153 | 252797 |  | 255259 | 1023 | ${ }_{260413}^{\text {to }}$ | 1026 |
| 242335 | 603 | to | 585 | 249414 | 153 | to | 760 | 255262 |  |  |  |
| 242337 |  | 245716 |  | 249424 | 153 | 252813 |  | to | 1023 |  | 1034 |
| 242339 | 603 | 245985 | 725 1281 | 2494289 | 46. 947 | 252815 252828 | 990 | 255265 |  | 260461 |  |
| 242340 |  | 246232 | 1158 | 2494309 | 46. 947 | ${ }_{\text {2 }}^{28} \mathbf{2 8 2 8}$ | 759 | 255268 | 1023 | 260490 |  |
| 242342 | 605 | 246318 |  | 2494359 | 96.' 947 | 252849 |  | 255271 | 1023 | 60493 | 1027 |
| 242344 | 605 | 246324 | 1179 | 249438 |  | 252864 | 760 | 255274 |  | 261067 | 153 |
| 242347 | 605 | 246327 | 1179 | to | 654 | 252885 |  | to | 1023 | 261075 | 153 |
| 242349 | 605 | 246343 | 527 | 249442 |  | 252886 |  | 255277 |  | 261077 | 153 153 |
| 242353 | 605 | 246447 | 938 | 249520 | 584 584 | ${ }_{2} \mathrm{tog}^{2}$ | 761 | 255280 | 1023 | 261183 | 153 |
| 242355 | 605 | 246629 |  | 249529 | 157 |  |  | 255283 |  | 262184 | 153 |
| 242357 |  |  | 662 | 249779-A | 1190 | to | 762 | 255286 | 1023 | 261194 | 153 |
| to ${ }_{259}$ | 605 | 246632 |  | 249795 | 1281 | 252933 |  | 255287 | 1023 | 261195 | 153 |
| 242359 |  | 246633 |  | 250122 | 538 | 252934 |  |  | 754 | 261474 |  |
| 242360 |  | 240636 ${ }_{\text {to }}$ | 662 | 250220 |  | ${ }_{252937}^{\text {to }}$ | 762 |  | 754 1281 | ${ }_{261477}^{\text {to }}$, | 628 |
| to to | - 609 | 246636 |  | ${ }_{250222}^{\text {to }}$ | 944 | 252937 |  | 258162 | 1285 | 261479 | 628 |
| 242364 | 609 | ${ }^{246300}$ to | 720 | 250254 | 990 | to | 762 | 256168 | 1285 | 261481 | 628 |
| 242367 242369 | 609 | 246702 |  | 250257 | 990 | 252946 |  | 256261 | 724 | 261579 | 416 |
| 242369 242371 | 609 | 246703 | 721 | 250293 | 745 | 253035 | 746 | 256262 256263 | 739 | 262040 | 1023 |
| 242373 | 609 609 | 246704 | 721 | 250294 | 745 | 253037 | 762 | 256266 | 724 | 262041 | 30,41 |
| 242374 | 609 | 246705 |  | 250385 | 631 | 253045 |  | 256306 | 724 | 262047 | . 50 |
| 242377 |  | ${ }_{246707}^{\text {to }}$ | 724 | 250386 | 631 | 253048 |  | 256332 | 494, 543 | 262048 | 1023 |
| 242381 | 947,948 | 246708 | 721 | 250467 | 728 | ${ }_{253058}^{\text {to }}$ | 759 | 256372 | 7 | 262049 | 1023 10, 32,42 |
| 242383 24385 | 948 | 246851 | 1177 | 250468 250892 | 728 1281 | 253058 |  | 256391 | 498 | 262051 | 30, 32, 41 |
| 242385 |  | 247072 | 539 | 251170 | 1281 | 253102 to | 479 | 256780 |  | 262052 | 1023 |
| ${ }_{242387}$ | 610 | 247090 | 631 | 251254 | 756 | 253120 | 479 | to | 1279 | 262053 | 1023 |
| 24238389 |  | to | 631 | 251255 | 1145 |  |  | 256782 |  | 262054 | 1718 |
| 242389 242392 | 610 | 247095 |  | 251407 | 1174 | 253362 to | 461 | 256852 256857 | 2388 | 262055 | 50 1023 |
| 242396 | 610 | 247125 |  | 251413 | 1174 | 253422 | 597 | 256859 | 237 | 262062 | 50 |

STYLE NUMBER INDEX-Continued

| Style No. | Page | Style No. | Page | Style No. | Page | Style No. | Page | Style No. | Page | Style No. | Page |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 262063 | 17 | 267525 |  | 268194 |  | 272706 | 29 | 278401 | 1159 | 280952 |  |
| 262064 | 1023 | to $\}$ | 635 | to | 155 | 272822 | 17 | 278402 | 1159 | to | 1145 |
| 262065 | 1023 | 267528 |  | 268197 |  | 272852 | 1165 | 278758 | 1137 1137 | 280959 |  |
| 262067 | 17.18 30 | 267543 |  | 268199 to |  | 272854 | 1165 | 278759 279054 | 1137 81 | $\left.\begin{array}{c}280989 \\ \text { to }\end{array}\right\}$ |  |
| 262070 | 30,45 1023 | to 267546 | 635 | tor ${ }_{268202}$ | 155 | 272861 | 156, 157 | 279054 | 81 | $280994\}$ | 633 |
| 262072 | 1023 | 267546 |  | 268226 | 634 | 272864 |  | 279058 | 81 | 281134 | 755 |
| 262171 | 17. 18 | to | 634 | 268250 |  | 272861 |  | 279060 | 81 | 281135 | 755 |
| 262293 | 244 | 267552 |  | to | 431 | to | 156 | 279062 | 81 | 281138 | 757 |
| 262294 | 244 | 267555 |  | 268255 |  | 272870 |  | 279064 | 81 | 281139 | 756 |
| 262561 | 153 | to | 634 | 268340 |  | 272884 |  | 279066 | 81 | 281140 | 756 |
| 262939 |  | 287558 |  | ${ }_{268345}^{\text {to }}$ | 717 | ${ }_{272890}$ | 157 | 279068 | 81 | 281441 |  |
| to | 738 | ${ }_{\text {2675 }}^{26751}$ to |  | 268345 |  | 2728901 |  | 279070 279072 | 81 | 281443 | 480 |
| 262944 ) | 16, 17, 18 | 267564 | 034 | 268346 | 431 | $\left.\begin{array}{c}272891 \\ \text { to }\end{array}\right\}$ | 158 | 279074 | 81 | 281697 | 629 |
| 263096 | 6, 494 | 267575 | 636 | 268350 |  | 272893 |  | 279076 | 81 | 281698 | 629 |
| 263097 | 494 | 267576 | 636 | 268395 |  | 272913 | 509 | 279078 | 81 | 281736 | 464 |
| 263383 | 717 | 267577 |  | to | 584 | 272931 |  | 279080 | 81 | 281780 | 749 |
| 263384 | 717 |  | 036 | 268401 |  | to | 156 | 27 | 81 | 281781 | 749 |
| 263545 | 748 | 267585 |  | 268485 |  | 272934 |  | 279088 | 81 | 281996 | 721 |
| 263546 | 748 | 267616 |  | to | 628 | 272948 |  | 279090 | 81 | 282087 | 464 |
| 2636216 | 660,706. | to | 636 | 2684927 | 718 | $\mathrm{to}_{272956}$ | 551 | 279092 279094 | 81 81 | 282089 | 464 |
| 263646 | 740 |  |  | 268576 | 629 | 272959 | 553 | 279096 | 81 | 282135 | 1281 |
| 263647 | 740 | 267639 |  | 268577 | 629 | 272960 | 554 | 279098 | 81 | 282247 | 0, 32, 40 |
| 264093 | 728 | to | 634 | 268579 | 629 | 272961 | 554 | 279100 | 81 | 282303 |  |
| 264094 | 728 | 267644 ) |  | 268583 |  | 272962 | 552 | 279102 | 81 | to | 1145 |
| 264203 | 1281 | 267647 | 634 | to | 629 | 272963 | 552 | 279104 | 81 | 282306 |  |
| 265028 |  | 2676 | 634 | 2685 | 725 | 272967 | , 32, ${ }^{15}$ | 279110 279112 | 81 | 282395 | 58, 1123 |
| to | 60 | 267660 |  | 268597 | 745 | 272987 |  | 279114 | 81 | 282430 | 58, 59 |
| 265031 ) |  | 267663 |  | 268598 | 745 | to | 1044 | 279116 | 81 | 282431 | 58, 59 |
| 265956 | 731 | to | 634 | 268599 | 755 | 272994 |  | 279118 | 81 | 282494 | 8 |
| 2600 |  | 267672 |  | 268681 |  | 272996 | 1044 | 279122 | 81 | 282634 ) |  |
| 266310 |  | 267673 |  | ${ }_{70}$ | 308 | 273175 | 523 | 279124 | 81 | to | 513 |
| to ${ }^{6}$ | 736 | to | 634 | 268687 |  | 273438 | 748 | 279125 | 81 | 282652 |  |
| 266315 |  | 267682 |  | 268761 |  | 273472 | 756 | 279128 | 81 | 282799 |  |
| 266321 | 1279 | 267684 |  | to | 254 | 273473 | 756 | 279130 | 81 | to | 479 |
| ${ }_{\text {260374 }}^{\text {to }}$ ( ${ }^{\text {a }}$ |  | to | 634 | 2.69138 |  | 273474 | 756 756 | $\left.\begin{array}{c}279145 \\ \text { to }\end{array}\right\}$ |  | 2828009 |  |
| ${ }_{266411}{ }^{\text {cta }}$ | 424 | 267693 ( 267700 | 635 | $\left.\begin{array}{c}269165 \\ \text { to }\end{array}\right\}$ | 586 | 273475 | 756 1284 | 279149 ${ }_{\text {to }}$ | 732 | 283009 | 1280 1280 |
| 266412 | 60 | 267709 | 635 | 269168 |  | 273675 | 663 | 279151 | 732 | 283395 | 1137 |
| 266565 | 60 | 267718 | 635 | 269573 | 6 | 273676 | 663 | 279248 | 1285 | 283921 | 1130 |
| 260634 | 1285 | 267727 | 635 | 269643 | 543 | 273963 |  | 279249 | 1285 | 283922 | 1130 |
| 266740 | 29, 32, 35 | 267737 |  | 269917 | 463 | to | 1189 | 229252 | 1285 | 283923 | 1130 |
| 266743 | 29.32, 35 | to | 635 | 269923 | 464 | 273966 |  | 279264 | 654 | 283983 | 1134 |
| 266746 | 29.32.34 | 267740 |  | 269929 | 600 | 274734 | 1165 | 279361 | 726 | 284032 | 1134 |
| 266749 | 29, 32, 34 | 267778 | 60 | 269930 | 600 | 274735 | 1165 | 279453 | 676 | 284033 | 1134 |
| 266752 | 29, 32, 33 | 267780 |  | 269931 | 600 | 274872 | 1281 | 279454 | 676 | 284057 | 1133 |
| 266755 | 29, 32, 33 | to | 60 | 269933 | 600 | 275188 |  | 279455 | 676 | 284080 | 1140 |
| 2667572 | 29, 32, 34 | 267782 |  | 269936 | 600 | to | 937,938 | 279481 |  | 284087 | 1127 |
| 2668212 | 29.32,37 | 267793 |  | 269938 | 600 | 275195 |  | to | 317 | 284186 | 1141 |
| 266968 | 1159 | to | 158 | 269940 | 600 | 275410 | 1285 | 279486 |  | 284187 | 1141 |
| 266970 | 1159 | 267802 |  | 269942 | 600 | 275607 |  | 279500 |  | 284238 | 1137 |
| 266972 | 1142 | 267804 | 158 | 269944 | 600 | to | 725 | to | 318 | 284244 |  |
| 266974 | 1142 | 267806 | 158 | 269946 | 600 | 275610 |  | 279511 ) |  | to | 1133 |
| 266984) |  | 267808 | 158 | 269947 | 600 | 275976 | 15 | 279512 | 319 | 284259) |  |
| to | 680 | 267810 |  | 269962 | 1281 | 275984 | 480 | 279513 | 319 | 284284 | 1141 |
| 266991 ) |  | to | 158 | 269975 | 1284 | 276015 |  | 279970 | 464 | 284285 | 1141 |
| 267095 | 628 | 267831 |  | 270305 | 158 | to | 1065 | 280026 | 636 | 284615 | 1077 |
| 267096 | 628 | 267832 |  | 270436 |  | 276089 |  | 280229 | 726 | 284729 |  |
| 267132 | 628 | to | 159 | to $\}$ | 507 | 276090 |  | 280279 | 480 | to | 662 |
| 267133 | 628 | 267835 |  | 270441 |  | to | 1070 | 280452 | 738 | 284732 |  |
| 267164 ( |  | 267846 |  | 270452 | 157 | 276141 |  | 280453 | 738 | 284739 |  |
| ${ }_{267170}^{70}$ | 629 | to | 159 | 270466 | 157 | 276142 |  | 2804803 | , 32, 42 | to | 662 |
| 267170 267175 |  | 267855 |  | 270528 | 464 | 276164 tor | 1071 | 280498 | 31 | 284742 | 1285 |
| to ${ }^{\text {a }}$, | 629 | to $\}$ | 159 | 270532 | 464 | 276225 | 364 | to | 1138 | 284918 |  |
| 267181 |  | 267875 |  | 270533 | 464 | 276310 | 32 | 280537 |  | to | 509 |
| 267187 | 629 | 267893 | 158 | 270701 | 1140 | 276311 | 32 | 280541 | 365 | 284942 |  |
| 267188 | 629 | 267889 |  | 270795 | 1174 | 276312 | 32 | 280598 | 1163 | 284989 |  |
|  |  | to 267901$\}$ | 159 | 270796 | 1174 1173 | ${ }_{\text {276336 }}^{\text {to }}$ ( ${ }^{\text {a }}$ | 494 | 280698 | 1163 1163 | to | 73 |
| 267195 | 631 | 267915 |  | 270797 | 1173 1174 | ${ }_{276343}^{60}$ | 494 | 280727 280729 | 11163 | 285000 |  |
| 267201 | 631 | to | 159 | 270799 | 1174 | 276387 | 494 | 280788 | 32 | to | 88 |
| 267202 | 631 | 267970 |  | 271667 |  | 276449 |  | 280789 | 32 | 285007 |  |
| 267231 | 631 | 267985 |  | to | 613 | to $\}$ | 503 | 280790 | 32 | 285016 |  |
| 267362 |  | to | 159 | 271682 |  | 276534 |  | 280791 | 32 | to | 83 |
| to | 632 | 267998 |  | 271785 |  | 276669 | 31 | 280837 | 15 | 285019 |  |
| 267370 |  | 268016 |  | to | 401, 402 | 276671 | 31 | 280845 | .32.37 | 285024 |  |
| 267372 | 632 | to | 159 | 271788 |  | 276672 | 31 | 280847 | , 32, 37 | to | 83 |
| 267373 | 632 | 268032 |  | 271880 | 755 | 277211 | 1196 | 280910 |  | 285027 |  |
| 267384 |  | 268047 |  | 271881 | 755 | 277215 | 1196 | to 280 | 1026 | 285032 |  |
| ${ }_{267387}{ }^{\text {c }}$ | 632 | to | 159 | 271882 | 755 | 277217 | 1196 | 280913 |  | to | 76 |
| 2673878 |  | 258060 |  | 271964 | 1281 | 277637 | 31 60 | 280914) |  | 285039 | 112 |
| to | 632 | 268078 |  | 271971 | 1283 | 277671 | 60 | to | 1027 | 285360 | 12 |
| 267393 |  | to | 159 | 271973 | 153 | 277681 | 1122 | 280917 |  | to | 1185 |
| 267395 | 632 | 268094 |  | 272153 | 1280 | 277713 | 17 | 280918 |  | 285363 |  |
| 267396 | 632 | 268174 |  | 272214 | 464 | 277807 | 50 | to | 1008 | 285371 |  |
| 267457 |  | to | 155 | 272361 |  | 277809 | 50 | 280925 |  | to | 83 |
| to | 633 | 268177) |  | to | 364 | 277810 | 30, 45 | 280926 |  | 288376 |  |
| $\begin{aligned} & 267464\} \\ & 2 \times 7<0 \end{aligned}$ |  | 268179 |  | 272372 |  | 277814 | 17. 18 | to | 1033 | 285459 |  |
| to | 630 | ${ }_{268182}$ | 155 | 272493 | 504 | 277817 | 17 | 280929) |  | 285463 | 4 |
| 267502 |  | 268182 |  | 272527 | 5 | 277823 | 17 | 280930 |  | 285471 | 726 |
| 267505 |  | 268184 |  | 272537 | 757 | 277954 | 50 | to | 1034 | 285472 | 726 |
| to | 630 | $\mathrm{to}_{6187}$ | 155 | 272660 |  | 277955 | 50 | 280933 ) |  | 285631 | 718 |
| 267508 |  | 268187 |  | to ${ }^{\text {ta }}$ | 739 | 277956 | 50 | 280934 |  | 285730 | 1281 |
| 267509 |  | 268189 |  | 272665 |  | 277957 | 755 | to | 1035 | 286016 | 757 |
| 267522 to | 635 | $\left.\begin{array}{c} \text { to } \\ 268192 \end{array}\right\}$ | 155 | 272702 272705 | 29 | 277958 278006 | 755 718 | 280941 | 4 | 286649 28686 | 1046 |

## STYILE NUMBER INDEX-Continued



STYLE NUMBER INDEX-Continued

| Style No. | Page | Style No. | Page | Style No. | Page | Style No. | Page | Style No. | Page | Style No. | Page |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| W306500 | 972 | 310301 | 459 | 315728 | 1168 | 321059 |  | 323694 |  | 328896 |  |
| 306537 | 336 | 310729 | 1143 | 315730 | 1167 | to | 247 | to | 509 | to | 577 |
| 306550 | 336 | 310730 | 1143 | 315732 | 1167 | 321130 |  | 323697 |  | 328901 |  |
| 306698 |  | 310774 310975 | 1143 1136 | 315734 315736 | 1167 1168 | 321142 |  | 323702 323703 | 545 | 328902 |  |
| to ${ }_{\text {to }}$ | 328 | 310975 311652 | 1136 | 315736 315737 | 1168 1168 | 321145 | 547 | 323703 323704 | 545 | 328910 | 507 |
| 306705 | 319 | to | 734 | 315739 | 1168 | 321147 | 549 | to | 509 | 328914 |  |
| 306706 |  | 311663 |  | 315741 | 1168 | 321148 |  | 323707 |  | to | 507 |
| $\left.\begin{array}{c}\text { to } \\ 306717\end{array}\right\}$ | 328 | $\left.\begin{array}{c}311676 \\ \text { to }\end{array}\right\}$ | 734 | 315743 315745 | 1168 1168 | 321151 ${ }^{\text {to }}$ | 547 | $\left.\begin{array}{c}323795 \\ \text { to }\end{array}\right\}$ | 67 | 328918 | 539 |
| 30679 | 470 | 311687 |  | 315873 |  | 321173 | 89 | 323812 |  | 329181 |  |
| 306868 ) |  | 311726 | 89 | to | 588 | 321174 | 89 | 323836 |  | to | 87 |
| to | 316 | 311726 | 1147 | 315876 |  | 321177 |  | ${ }_{32}{ }^{\text {cosen }}$ | 510 | 329184 |  |
| 306874 306875 |  | 311735 | 670 | W316950 $\mathbf{3 1 6 0 7 5}$ | 972 | ${ }_{321}$ to | 98 | 3238863 | 30,44 | 329216 | 1122 |
| to | 317 | to | 545 | 316092 |  | 32119 |  | 323965 | , | 329630 |  |
| 306881 |  | 311754 |  | , | 998 | $\mathrm{to}^{\text {a }}$ | 103 |  | 89 | to | 9 |
| 306882 |  | 311748 311749 | 546 | 316111 |  | 321202 |  | 323968 |  | 329632 |  |
| to | 319 | 311749 | 546 | W316150 | 972 | 321203 |  | 323994 | 9 | 329633 |  |
| 306886 |  | 311752 | 546 | 316161 | 32 | to | 104 | W324040 | 974 | to | 10 |
| 306944 |  | 311758 |  | 316162 | 32 | 321208 |  | 324048 | 81 | 329637 |  |
| 306951 | 630 | 311760 | 545 | W316200 | 972 | 321215 | 103 | 324049 | 81 596 | 329639 | 10 |
| 306954 |  | 311761 |  | to | 663 | 321220 | 103 | 324052 | 596 | 329642 |  |
| to | 630 | 10 | 546 | 316691 |  | 321221 |  | 324053 | 749 | to | 10 |
| 306961 |  | 311767 |  | 316719 | 634 | to | 104 | 324055 | 749 | 329649) |  |
| 306964 |  | 311771 | 545 | 316720 | 634 | 321226 |  | 324057 | 749 | 329650 | 79 |
| to | 630 | 311772 | 545,546 | 316775 | 947 | 321233 |  | 324058 |  | 329651 | 79 |
| 306971 |  | 311782 | 575 | 316776 | 947 | to | 98 | to | 749 | 329757 | 628 |
| 306974 |  | 311783 | 575 | 316778 | 947,948 | 321250 |  | 324060 |  | 329758 | 628 |
| to | 630 | 311784 |  | W317060 | 973 | 321233 |  | W324060 | 974 | 331695 | 676 |
| 306981 |  | to | 998 | W317075 | 973 | to | 103 | 324861 | 749 | 331696 | 676 |
| 306984 |  | 311795 |  | W317150 | 973 | 321239 |  | 324062 | 749 | 332242 | 613 |
| to | 630 | 311818 | 563 | W317200 | 973 | 321240 |  | 324082 | 9 | 332276 | 350 |
| 306991 |  | 311819 | 526 | 317250 | 628 | to | 104 | 324164 |  | 332277 | 350 |
| 306994 |  | 311939 | 749 | 317251 | 628 | 321245 |  | to | 9 | 332508 | 603 |
| to | 630 | 311911 | 749 | 317256 | 629 | 321252 |  | 324179 |  | 332722 | 47, 1122 |
| 307001 307004 |  | 312048 |  | 317257 317290 | 628 | ${ }_{321264}^{\text {to }}$ ( | 98 | 324165 324173 | 10 | 331403 |  |
| $\left.\begin{array}{c} 307004 \\ \text { to } \end{array}\right\}$ | 631 | ${ }_{312075}^{\text {to }}$ | 510 | 317290 317292 | 634 | $321264)$ |  | 324173 324190 | 10 593 | 3314070 | 634 |
| 307012 |  | 312078 |  | to | 628 | to | 103 | W324200 | 974 | 332873 |  |
| 307014 |  | to | 510 | 317294 |  | 321257 |  | 324210 | 677 ${ }^{9}$ | to | 233 |
| to | 631 | 312128 |  | 317350 | 628 | 321258 |  | 325035 | 677, 68 | 332890 |  |
| 307021 |  | 312141 |  | 317910 | 630 | to | 104 | 325036 | 677, 680 | 332909 |  |
| $\left.\begin{array}{c}307024 \\ \text { to }\end{array}\right\}$ | 631 | ${ }_{312173}^{\text {to }}$ | 510 | 317911 318417 | 630 | 321261 321266 |  | 325996 325980 | 1188 1185 | 32917 | 233 |
| 307031 |  |  | 111 |  | 68 | to | 103 | W32605 | 972 | 332952 |  |
| 307034 |  |  | 1116 | 318441 |  | 321269 |  | W326075 | 972 | to | 363 |
| to | 635 | 312208 | 1114, | 318442 |  | 321266 |  | W326150 | 972 | 332965 |  |
| W307080 | 971, 973 | 312347 | 1116 | to | 69 | to 21289 | 98 | W326200 | 972 | 332976 | 1125 |
| W307075 | 971, 973 | to | 103 | 318631 |  | 321270 | 103 | 326425 | 628 |  | 58 |
| 307082 |  | 312350 |  |  | 727 | 321271 | 103 | 326765 |  | 333002 |  |
| to | 632 | 312351 |  | 318633 |  | 321272 | 104 | to | 629 | 333054 |  |
| 307092 |  | to | 79, 102 | 316635 | 727 | 321273 | 104 | 326778 |  |  | 226 |
| 307093 |  | 312363 312360 |  | 318637 |  | ${ }_{\text {to }}^{321276}$ |  | W327150 | 973 973 | 333061 <br> 33247 |  |
| 307101 | 636 | 312360 312363 | 102 | $\left.\begin{array}{l}\text { to } \\ 318639\end{array}\right\}$ | 727 | 321279 ${ }^{\text {to }}$ | 103 | W. $\mathbf{3 2 7 2 0 0}$ | 973 | 3333379 | 226 |
| 307102 |  | 312364 |  | 318641 | 727 | 321280 |  | to | 1133 | to | 591 |
| to | 636 | to | 98.99 104 | 318643 | 727 | to ${ }^{\text {a }}$ | 104 | 327485 |  | 3333382 |  |
| 307110 |  | 312375 |  | 318647 | 727 | 321293 |  | 327501 |  | 333407 |  |
| 307112 | 677. 680 | 312493 | 30. 46 | 318649 | 727 | 321288 | 103 | to | 1156 | 333430 | 224 |
| 307113 | 677.680 | 312494 | 30, 46 | 318651 |  | 321289 | 103 | 327504 |  | 333430 |  |
| 307131 | 630 | 312525 | 546 | to | 727 | 321327 | 1168 | 327678 |  | 333601 |  |
| 307132 $W 307150$ | 630 | 312530 | 743 | 318653 |  | 321328 | 1168 |  | 1156 |  | 547 |
| W307150 | 971 | 312800 | 364 | 318655 | 727 | 321330 | 1168 | 327681 |  | 333611 |  |
| 307189 307190 | 1187 | 312988 | 458 | 318843 |  | 321332 | 1168 | 327716 |  | 333676 |  |
| 307190 $\mathbf{W} 307200$ | 1187 | 312989 | 458 | to | 510 | 3213 | 1168 |  | 1156 | 23679 | 585 |
| W307200 | 971 | 312996 | 430 | 318858 |  | 321336 | 1168 | 327713 |  | 333679 ) |  |
| 307215 | 1187 | 312997 | 430 | 319087 |  | 321338 | 1168 | 327857 | 1157 | 333711 | 587 |
| 307186 |  | W313040 | 975 | to | 511 | 321339 | 1168 | 327858 | 1157 | 333712 | 587 |
| to ${ }_{\text {to }}$ | 320 | W313060 | 975 | 319092 |  | 321341 | 1168 | 327863 | 1157 | 333713 333809 | 586 |
| 307197 |  | W313075 | 975 | 319295 |  | 321343 | 1168 | 327864 | 1157 | 333809 |  |
| $\left.\begin{array}{c}307198 \\ \text { to }\end{array}\right\}$ | 321 | W313150 | 975 634 | to | 511 | 321345 321347 | 1168 1168 | 327884 327886 | 1160 1160 | ${ }_{33359}^{\text {to }}$ | 276 |
| 307204 | 321 | 313217 | 634 | $319103)$ | 525 | 321349 | 32 | 327948 | 1158 | 333860 |  |
| 307205 |  | 313998 | 364 |  | 525 | 321350 | 32 | 327949 | 1158 | to | 277 |
| to | 316 | W314040 | 974 | 319106 |  | 321361 | 494. 543 | 327952 | 1158 | 333907 |  |
| 307207 |  | W314060 | 974 | to 319110 | 511 | 321360 | 539 | 327953 | 1158 | 333908 |  |
| 307208 | 318 | W314200 | 974 | 319110 |  | 321395 | 1123 | 328091 ) |  | to ${ }^{\text {a }}$ | 287 |
| 307209 307210 | 318 | 315328 ) |  | 319158 |  | 321795 |  |  | 1127 | 33.3992 ) |  |
| $\left.\begin{array}{c} 307210 \\ \text { to } \end{array}\right\}$ | 322 | $\left.\begin{array}{l}\text { to } \\ 315345\end{array}\right\}$ | 50 | $\left.\begin{array}{r}\text { to } \\ 319163\end{array}\right\}$ | 574 | 321810 | 449 | 328095 328650 |  | 333993 |  |
| 307212 |  |  | 89 | 319518 | 1188 | 321887 |  |  | 491 | 334028 |  |
| 307216 | 322 | 315357 | 1145 | 319533 | 1186 | L | 449 | 328741 |  | W334000 | 974 |
| 307217 307490 | 322 | 315615 | 30.32. | 319564 320065 | 1186 | 321902 |  | 328742 |  |  |  |
| 307490 to a | 676 | to 315618 | $43^{3}$ | 320065 | 593 | W322027 | 948 975 | 328833 | 485 | $\left.\begin{array}{l}\text { to } \\ 334042\end{array}\right\}$ | 290 |
| 307497 |  | 315619 |  | to ${ }^{320167}$ | 663 | W323060 | 975 | 328834 |  | 334042 |  |
| 307499 |  | to | ${ }^{29} 39{ }^{32}$ | 320171 | 603 | W323075 | 975 | to | 574 | 334043 |  |
| to | 676 | 315622 |  |  |  | W323150 | 975 | 328845 |  | to | 291 |
| 307507 |  | 315623 | 29, 32, 40 | 320208 to | 663 | 323320 |  | 328846 |  | 334058 |  |
| 308219 to | 323 | 315624 | 29, 32, 99 | 320213 | 663 | 323320 | 134 | to $\}$ | 575 | 334059 |  |
| 308224 | 323 | 315656 315709 | $995$ | 320641 | 10 | 3233267 | 628 | 328867 ( |  | to 334122 | 292 |
| 308381 |  | to | 226 | 320855 | 739 | 323371 | 141 | 328862 | 576 | 334122 |  |
| to | 458 | 315715 |  | 320927 | 670 | 323372 | 141 | 328869 ) |  | 334123 |  |
| 308387 |  | 315717 |  | 320977 |  | 323526 |  |  | 576 | +11 | 296 |
| 309073 | 663 | to | 226 | to | 507 | to $\}$ | 574 | 328889 |  | 334166 |  |
| 309720 | 603 | 315720 |  | 320983 |  | 323531 ( |  | 328890 |  | 334167 |  |
| 310206 | 526 | 315725 | 1168 | 321027 | 586 | 323537 | 9 | to | 577 | to | 298 |
| 310300 | 459 | 315726 | 1168 | 321055 | 1118 | 323538 | 9 | 328892 |  | 334192 |  |

STYLE NUMBER INDEX-Continued

| Style No. | Page | Style No. | Page | Style No. Page | Style No. Page | Style No. Page | Style No. | Page |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 334193 |  | 335119 | 868 | (812, 814. | W336516 816, 849 | 340770869 | 341911 | 910 |
| to | 299 | 335121 | 868 | 820, 822. | 822,823. | 340772867 | 341963 | 932 |
| 334218 ) |  | 335123 | 867 | 824, 826. | W336517 824.825. | 340774867 | 341967 | 932 |
| 334248 |  | 335124 | 868 | $335980\{833,834$. | 827.844, | 340780867 | 341974 | 932 |
| to | 307 | 335126 |  | 838.842 | W336522 845,847 | $\begin{array}{ll}340782 & 867 \\ 340789 & 869\end{array}$ | 8 |  |
| 334299 |  |  | 868 | 844. 846 | W336522 ${ }_{\text {to }}{ }^{\text {W }}$ | 340789 340791 | 2091 | 927 |
| 334304 334305 | 628 | 335134 | 868 | 335981 849 | W336524 921 | to ${ }^{\text {3 }}$ | 342643 | 910 |
| 334342 | 822 | 335136 | 868 | 335985848 | W336527 ${ }^{\text {844. }} 845$. | 340794 | 342968 |  |
| 334366 | 677, 680 | 335158 | 867, 869 | 335988846.847 | W336527 ${ }^{\text {¢ }}$ 847, 848 | 340795869 | to | 930 |
| 334441 | 677. 680 | 335170 | 869 | W336000 972 | W336529 882, 912 | 340796869 | 342972 |  |
| 334442 | 839 | 335171 | 869 | 3360098888,912 | 336531989 | 340798 | 342985 | 927 |
| W334500 | 974 | 335172 | 827 | 336016 892, 912 | $336540\{880,882$. | to ${ }^{\text {to }}$ | 343160 |  |
| 334740 | 816. 840, | 335180 |  | 336022 894, 912 | 336540 913 | 340801 | to | 929 |
| 334740 | 848 | to ${ }^{\text {a }}$ | 872 | 336046 848, 985 | 336543 | 340803 | 343164 |  |
|  | 816, 826, | 335182 |  |  | ${ }_{336554}^{\text {to }}$ ( ${ }^{\text {a }}$ | ${ }_{340805}^{\text {to }}$ ( 870 | 343165 343617 | 910 |
| 334745 | 840, 848. | 335185 $\mathbf{3 5 1 8 7}$ | 871 | 336052 (813.810. | 336554 (326, 848 | 340805 340811 |  | 876,877 |
|  | 8 | to ${ }^{\text {3 }}$ | 871 | 819, 821. | $336737 \quad 827$ | 340860 | 343623 |  |
| 334742 | 840, 8 | 335189 ] |  | 823, 825. | 336761838 | to 932 | 343624 |  |
|  | 98 | 335205 | 871 | 336063 826, 835, | 336769 980 | 340865 ) |  | 878,879 |
| 334745 | 884, 8 | 335211 | 872 | 839, 843, | (853,854. | 340866935 | 343632 |  |
|  | (812, 814, | 335212 | 872 | 845. 847, | 336793 855,856. | 340867 935 | 344308 | 812 |
|  | 820, 822. | 335216 | 872 | 855. 856 | 857 | 340872 |  | 812 |
|  | 824, 826, | 335218 | 872 | 366081 876, 912 | W337000 973 | to 929 | $344313)$ |  |
| 334746 | 833, 834, | 335220 335226 | 872 873 | $\left.\begin{array}{c}336086 \\ \text { to }\end{array}\right\} 985$ | $\begin{array}{ll}\text { W337227 } & 841 \\ \text { W337379 } & 871\end{array}$ | 340876 340879 | 344316 344317 | 812 812 |
|  | 8384, 8 | 335227 | 873 | 336090 | W337500 973 | 340880 | 344318 |  |
|  | 847 | 335230 | 873 | 336093 878, 912 | W337914 | 930 | to | 813 |
| 334747 | 884, 885 | 335231 | 873 | 336102 896, 912 | to ${ }^{\text {c }}$ | 340884 | 344322 |  |
| 334749 | 831.922 | 335277 | 988 | 336110922 | W337917 | 340895935 | 344324 |  |
| 334751 |  | 335280 | 871 | 336127910 | W337919 882, 883 | 340963 | to | 813 |
| to | 831, 922 | 335542 | 912 | 336130910 | W337920 882,883 | to 934 | 344327 |  |
| 334754 |  | 335553 | 912 | 336148 | W337935 932 | 34096 | 344328 |  |
| 334770 |  | to | 910 | 336151 | to 932 | to 927 | 344330 |  |
| 334775 | (816. 817. | 335581 |  | 336152 876.878, | W337945 | 340971 | 344332 |  |
|  |  | 335595 |  | 913 | W337960 831, 922 | 340972 |  | 819 |
| 334782 | 884. 885 | 335603 | 928 | 336153 823, 825, | W337964 | 340988936 | 344337 | 819 |
| 334787 | 869 | 335627 ) |  | 336153 826. 835, | W337965 826 | 340989936 | 344338 |  |
| 334791 | 848, 985 | to | 922 | 839.843 | W337994 976 | 340992936 | to | 822 |
| 334798 | (855, 856, | 335629 |  | 845. 847 | W337995 976 | 340994 | 44340 |  |
| 334798 | 857 | 335637 |  | 336157910 | 338019 973 | 340997 865 | 344344 | 823 |
| 334805 | 840, 848, | to | 921 | 336158 <br> 336170 | to $\} \quad 873$ | ${ }_{\text {to }}^{0999}$ ( 865 | 344345 344347 | 823 |
| 334826 | 881 | 335643 | 921 | $\left.\begin{array}{l}\text { to } \\ \text { to }\end{array}\right\} 987$ | 338029980 | W341075 979 |  | 812,813, |
| 334848 | 868 | 335644 | 921 | 336175 | 338030980 | W341096 908 | 344349 | 818.819. |
| 334849 | 868 | 335646 | 921 | 336180 | 338048971 | W341135 831,922 |  | 822,823. |
| 334855 |  | $\left.\begin{array}{c}335648 \\ \text { to }\end{array}\right\}$ | 921 | ${ }_{336183}^{\text {to }}$ ( 987 | $\begin{array}{ll}338051 & 829 \\ 338052 & 829\end{array}$ | W341143 to |  | 826 |
| to ${ }_{34857}$ | 868 | ${ }_{335654}^{\text {to }}$ ( | 921 | 336183 <br> 336187 | $\begin{array}{ll}338052 & 829 \\ 338760 & 979\end{array}$ | W341145 ${ }^{\text {to }}$ ( ${ }^{\text {a }}$ | 344350 | $\begin{gathered} 812,826 \\ 813 \end{gathered}$ |
| 334866 | 848 | 335567 | 841 | $336194 \quad 873$ | $338761 \quad 979$ | W341150 979 |  | 813.815, |
| 334867 | 848.827 | 335747 | 908, 912 | 336198873 | 338771 | W341155 848 |  | 819.821, |
| 334868 | 848 | 335752 | 900, 912 | $3\{876.878$. | 338772979 | W341200 979 | 344351 | 823, 825, |
| 334869 | 848 | 335794 | 912 | [906, 913 | 818.819. | W341215 849 | 344351 | 826, 835, |
| 334881 | \{840. 848, | 335845 | 839, 843 | 336211921 | 338841 820,821, | W341316 |  | 839, 843, |
| 334881 |  | 335847 | 8.38, 842. | 3362138847 | 338918 927 | 849 |  | 845, 847 |
| 334884 | 848, 985 | 335847 | 844, 846. | 336215970 | 338918 921 | W341334 |  | 812, 814, |
| 334885 | 848, 985 |  | 847 | 336219970 | 338920 921 | W341336 849 |  | 818, 820, |
| 334890 | 848, 985 | 335859 | 845, 847 | 336291921 | 338921 976 | W341439 031 |  | 822, 824. |
| 334894 | 985 | 335905 | 845.847 849.984 | 336292 (8929208, | ${ }_{338923}^{\text {to }}$ ( ${ }^{\text {a }}$ | W341449 ${ }^{\text {to }}$, 931 | 344352 | 826, 833, |
| 334904 334905 | 846, 850 | 335922 | ${ }_{826}^{84}$ | $336293\left\{\begin{array}{c}892,908, \\ 913\end{array}\right.$ | 3389293871 | W311455 932 |  | 88, |
| 334905 334906 | 846 850 | 335933 | 848 | 888. 890, | 339002 884, 912 | W341451 934 |  | 846,847 |
| 334910 | 869 | 335938 | 849 | 336294 894. 896. | 339004 ${ }^{\text {8 }}$ 884,886, | W341452 934 | 344353 | 817,841 |
| 334943 | 831 | 335939 | 849 | 336294 898., 900, | 9004 913 | W341453 | 344354 | 817 |
| 334945 | 831 |  | 812, 813. | 913 | 339062987 | to ${ }^{\text {to }} 933$ | 344355 | 817 |
| 334963 | 848 |  | 814, 815. | 336311 890,912 | 339128988 | W341455 | 344356 | 817. 841 |
| 334969 | 848 |  | 818, 820. | 336319970 | 339129988 | W341483 931 | 344357 | 817 |
| 334970 | 848 |  | 821, 822, | 336320970 | 339131988 | W341530 849 | 344359 | 816, 840 |
| 334971 | 848 |  | 823, 824. | 888,890 | 339132988 | W341531 849 | 340360 | 6, 840 |
| 334987 | 869 | 335940 | 825, 826, | 336363 894,896 | 339134988 | 341548 | 344363 | 827 |
| 334989 | 869 |  | 833, 834, | 336363 898,900 | 339136988 | to 849 | 344364 |  |
| 334994 | 866 |  | 835, 838. | 8913 | 339227 <br> 339387 <br> 928 | 341551 | to | 827 |
| 334995 33507 | 866 |  | 839, 848. | $336364\left\{\begin{array}{c}892,908 \\ 913\end{array}\right.$ | 339387  <br> 339608 928 | 341556 850 | 344369 |  |
| 335007 335021 | 866 |  | 846, $847{ }^{\circ}$ | L913 | $\begin{array}{ll}339608 & 928 \\ 339718 & 928\end{array}$ | 341561 to 850 | 344372 | 848 |
| 335057 | 887 | 4 | 826, 827. | $\left.\begin{array}{c}336365 \\ \text { to }\end{array}\right\} 987$ | $339431 \quad 870$ | 341563 | 344373 |  |
| 335063 | 868 |  | 848 | 336368 987 | 340475239 | to 850 |  | 863 |
| 335067 | 868 | 335945 | 849 | 336373 913 | 340496865 | 341592 | 344381 |  |
| 335072 | 868 | 335948 335951 | 849 849 | 336374913 | 340497865 | 341595 | 343882 | 86 |
| 335083 | 868 | 335951 335952 | 849 849 | 336387 970, 976 | 340618 | to 865 | 344395 |  |
| 335087 | 868 | 335952 335954 | 849 | 336388 970, 976 | 862 | 341599 |  | 864, 866 |
| 335091 | 869 | 335955 | 849 | 336389 ) | 340627 | 341707 | 344409 |  |
| 335094 | 867 | 335955 | 849 816,840 | 336389 970 | 340628 | to ${ }^{\text {cos }}$ 908, 909 | 344418 | 869 |
| 335099 | 867 | 3355959 | 816,840 849 | 336394 to 970 | to 863 | 341709 (888, 889 | 344419 | 867 |
| 335101 | 867 | 335959 335967 | 849 844 | 336394 336398 | 340645 ) 863 | 341825888,889 341826888889 | 344420 344421 | 887 |
| 335102 335103 | 868 | 335972 | 817 | 336400970 | 340680 | -3418278890,891 | 344422 | 869 |
| 335103 335105 | 868 | 335972 | (812, 814, | 336402970 | to 864 | 3418278989891 <br> 341828 | 344422 | 869 871 |
| 335106 | 8867 |  | 818, 820, | 336404970 | 340697 | 341829 | 344430 | 871 |
| 335107 |  |  | 822, 824, | 336405 <br> 336406 <br> 979 | 340698 | to ${ }^{\text {co }}$ 892, 893 | 344431 | 871 |
| to | \} 868 | 335967 | 826, 833. | 336406979 | to ${ }^{\text {to }} 862$ | 341831 | 344432 | 873 |
| 335109 |  |  | 834, 838, | 336420 | 340703 ) | 341842 894, 895 | 344433 | 873 |
| 335111 | 867 |  | 842. 846, | to 979 | 340750866 | 341843 894, 895 | 344434 | 838 |
| 335113 | 982 |  |  | 336425 ) | 340755866 | 34184889689897 | 344435 | 838 |
| 335114 | 868 | 335965 | 848 | W336500 972 | 340756866 | 341849 896,897 | 344437 | 838 |
| 335115 | 868 | 335968 | 848 | W336512 ${ }^{\text {842, } 843,}$ | 3407588816, 840 | 341854 <br> 341855898,899 <br> 899 | 344438 34443 | 839 |
| 335117 335118 | 867 868 | 335972 335977 | ${ }_{827} 826$ | W336513 | $\begin{array}{ll}340759 & 931 \\ 340768 & 869\end{array}$ | 341855 341860 $\mathbf{9 9 0}, 989$ | 344439 $\mathbf{3 4 4 4 4 3}$ | 839 841 |

STYLE NUMBER INDEX-Continued

| Style No. | Page | Style No. Page | Style No. Page | Style No. Page | Style No. Page | Style No |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 344445 | 841 | $\begin{array}{ll}350047 & 987 \\ 35052 & 987\end{array}$ | $351282 \int \begin{aligned} & 878,882 \\ & 886.892 \end{aligned}$ | 351325 ( $\begin{aligned} & 876,878 . \\ & 880,882 . \\ & 88 .\end{aligned}$ | $351386,900,902$ | $\begin{array}{ll} 353172 & 928 \\ 353173 & 928 \end{array}$ |
| 344448 |  | 350080 921 |  | to 884, 886. | $351385\left\{\begin{array}{l}\text { 880, } \\ \text { 888, } \\ \text { 898, }\end{array}\right.$ | 353204921 |
| 344449 |  | $350086 \quad 922$ | 351284 | 351329 888, 890. | 8880, 884, | 353207 35322 |
|  | 842 | 350094 | to ${ }^{\text {to }}$ 886, 892 | 892, 894. | [888, 898 | $\begin{array}{ll}353223 & 921 \\ 353231\end{array}$ |
| 344451 |  | 350095 <br> 350125 <br> 988 | ${ }_{351289}^{351289}$ ( 908 | $351325{ }^{\text {8 }}$ 900, 802, | 351384 <br> 351385 <br> 876 | 353231 <br> 151 |
| 344454 | 843 843 | $\begin{array}{ll}350125 & \mathbf{9 8 8} \\ 350184 & \mathbf{8 3 8}\end{array}$ | $\begin{array}{ll}351284 & 908 \\ 351285 & 908\end{array}$ | to 904,906 | $\begin{array}{ll}3513885 \\ 351386 & 876 \\ & 876\end{array}$ | to 922 |
| 344457 | 843 | 350219 990 | 351284) | 51329 | 351387 908 | 353239 ) |
| 344458 | 843 | 350225981 | to 882, 908 | 876, 880, | 351388 908 | 353243946 |
| 344459 |  | 350255990 | 351289 ${ }^{3}$ | 351335 880, 888, | 351389 908 | $\begin{array}{ll}353249 & 932 \\ 353250 & 932\end{array}$ |
| ${ }_{344461}^{\text {to }}$ | 844 | 350260  <br> 350262 990 <br> 990  | 351289 351284 | 351335 [890, 894, | 3513989288 | 353250  <br> 353251 932 <br> 932  |
| 344463 |  | 3502649990 | $\left.\begin{array}{l}\text { to } \\ 350\end{array}\right\} 878$ | 900, 90 | 351400928 | 353260921 |
| to | 845 | 350379 880, 912 | 351289 ] | 904,906 | $351401 \quad 933$ | $\begin{array}{ll}353271 \\ 353281 & 922\end{array}$ |
| 344465 ( |  | 3505488833 | 351291909 | $\left.\begin{array}{c}351335 \\ \text { to }\end{array}\right\} 919$ | 351402933 | $\begin{array}{ll}353281 \\ 353282 & 921 \\ & 921\end{array}$ |
| 344467 344468 | 845 845 | $\begin{array}{ll}350549 & 834 \\ 350550 & 833\end{array}$ | $\begin{array}{lc}351292 & 909 \\ 351291 & 878,882,\end{array}$ | $351364{ }^{\text {to }}$ ( ${ }^{\text {a }}$ | $\begin{array}{ll}351403 & 922 \\ 351404 & 922\end{array}$ |  |
| 344471 |  | 350551 | to ${ }^{\text {c }}$ 886, 892, | 876, 888 | 351404  <br> 351405 922 <br> 1  | $353325 \quad 841$ |
| to | 846 | 350552835 | 351295908 |  | 351406 922 | 353331 ( |
| 344473 |  | $\begin{array}{ll}350553 \\ 350571 & 835\end{array}$ | 880, 884 | 351337 890, 89 | 351407 922 | to 921 |
| 344475 | 846 | 350571 \% 859 | 888, 890, | 890, 902 | 351432855 | 353343881 |
| $\left.\begin{array}{c}344477 \\ \text { to }\end{array}\right\}$ |  | $350572\left\{\begin{array}{l}853,854 \\ 855,856\end{array}\right.$ | $351296 \begin{aligned} & 894,896, \\ & 898,900\end{aligned}$ | 900, 900. | $\begin{array}{ll}351433 & 855 \\ 351434 & 855\end{array}$ | 353343  <br> 353368 861 <br> 851  |
| $\left.\begin{array}{r}\text { to } \\ 344822\end{array}\right\}$ | 833 | 350572 $\mathbf{8 8 5 5 , 8}_{857,859}$ |  | 876, 880. | $\begin{array}{ll}351434 & 855 \\ 351436 & 855\end{array}$ | 353387 (880, 882. |
| 34485 | 833 | $350579 \quad 980$ | 906 | 351339 | 3514378855 | 913 |
| 344486 | 833 | 350583 980 | 351292 880,88 | to 890, 894. | 351438855 | 353407 <br> 5341 <br> 857 |
| 344487 344492 | 834 834 | $350662\left\{\begin{array}{c}87876 \\ \hline 813\end{array}\right.$ | ${ }^{8088}$ |  | 351440856 <br> 35141 <br> 856 | $\begin{array}{lr}353421 & 857 \\ 353422 & 857\end{array}$ |
| 344495 | 834 | 3507431123 | 351296 | 904, 906 | $\begin{array}{ll}351441 & 856 \\ 351442 & 856\end{array}$ | 53423 (884, 886, |
| 344496 | 834 | 350788 921 | to 916 | 876, 880. | 3514448856 |  |
| 344497 ) |  | 350790 921 | 51308 | 894.896, | 351445856 | 5 921 |
| 34450 | 835 | $\left.\begin{array}{c}350804 \\ \text { to }\end{array}\right\} 888$ | 888, 890, | $351344 \begin{aligned} & \text { 894, } \\ & \mathbf{8 9 8 ,} 900\end{aligned}$ | 351446856 | 353446814 |
| 304503 |  | $350844{ }^{\text {a }}$ |  | 902, 904. | $\begin{array}{ll}351448 \\ 351449 & 856 \\ & 856\end{array}$ | 353447814 |
| to | 835 | 350845 | to $\begin{aligned} & \text { 94, } \\ & 904,906\end{aligned}$ |  | 351450 $\mathbf{8 5 6}$ | 353448814 |
| 304506 |  | to ${ }^{\text {c }}$ 890,891 | 878,88 | 351346 | 351452861 | 353449814 |
| 304532 | 817,841 | 350885 350886 | 351302 886, 892, | 351346 888, 89 | 351453946 | 353450 <br> 35343 <br> 814 |
| 304553 | 882 | $\left.\begin{array}{c}350886 \\ \text { to }\end{array}\right\} 892,893$ | 08 | 351348 898, 900. | 351454  <br> 351455 946 <br>   <br> 857  | 353454814 |
| 3047418 | 884, 885 | 350920 | 351304 ) | 902, 904, | 351456 857 | 353455 |
| 3004746 | 818 | 350921 894, 895 | $3_{351308}^{\text {to }}{ }^{\text {888, }} 892$ | 9 886, 892, | 351457857 | 35 |
| ${ }_{\text {304747 }}{ }_{\text {to }}$ |  | ${ }_{350961}^{\text {to }}$ ( ${ }^{\text {a }}$ | 351308 351304 |  | 351458 857 | 353481815 |
| 304749 | 838 | 350961 350962 | $\begin{array}{ll}351305 & 908\end{array}$ | 351351 | $\begin{array}{ll}351462 & 855 \\ 351463 & 856\end{array}$ | 353462815 |
| 304751 | 838 | to 896, 897 | $351304{ }^{\text {( }} 878882$ | to 8982 | $\begin{array}{ll}351463 & 856 \\ 351464 & 856\end{array}$ | 353463815 |
| 304752 | 839 | 351002 | to ${ }_{\text {cos }}{ }^{878.882,}$ | 351356 878,88 | 351465 856 | 353464 353476 |
| 304753 304755 | 839 839 | $\begin{array}{lll}351003 & 898 \\ 351043 & 898\end{array}$ | 351308) | 351351 888, 808, | 351466 | 35346 |
| 304756 | 839 | 351003 | 880, 884, | 878, 882, | 3510 ${ }^{\text {to }} 820$ | 353528 |
| 304757 | 840 | to 899 |  | 351354)886,908 | 3514 | 353529 |
| 304758 | ${ }_{817} 840$ | 351044 | 351309 898, ${ }^{\text {898, }} \mathbf{9 0 0}$, | 351354 to |  | ${ }_{353575}^{\text {to }}$ (878, 879 |
| 344767 | 817, 841 | $\left.\begin{array}{c}351045 \\ \text { to }\end{array}\right\} \mathbf{9 0 0 , 9 0 1}$ |  | $3_{351357}^{\text {to }}$, 878, 882 | 351473 821 | 353575 |
| 344825 | $\left\{\begin{array}{l} 816,817 \\ 840,841 \end{array}\right.$ | 351074 ${ }^{\text {to }}$ ( ${ }^{\text {a }}$ | 906, 918. | 351357892,908 | 351474 ¢ | ${ }_{\text {35350 }}^{\text {to }}$ (080, 881 |
| 344902 | 848 | 351076 |  | $351359\left\{\begin{array}{l}882,886 . \\ 892\end{array}\right.$ | ${ }_{351477}^{\text {to }}$ ( 824 | 353618 |
| 344952 |  |  |  | 9892,90,909, | 351478 | ${ }_{\text {353619 }}^{\text {to }}$ ( ${ }^{\text {che }}$ |
| to ${ }_{34958}$ | 985 | $\begin{aligned} & 351087 \\ & 351088 \end{aligned}$ | $351334{ }^{\text {to }}$ ( ${ }^{\text {a }}$ | 9 878, 908 | ${ }^{\text {to }}$ \% ${ }^{3}$ | ${ }_{353650}^{\text {to }}$ ( 882,883 |
| 344972 | 848 | to 902,903 | 880 | 351360 ( 892,908 | 351481 | 353651 |
| 344987 | 981 | 351130 | 888, 890 | 351360 878, 908 | $\begin{array}{ll}351492 & 912 \\ 351493 & 912\end{array}$ | 884, 885 |
| 345083 | 984 | 351131 | 894. 896, | 351362 878, 882, | $352537 \quad 89$ | 353688 |
| 345084 345091 | 984 | $3_{351149}^{\text {to }}$ ( 904, 905 | 351311 | $\left.{ }_{351364}^{\text {to }}\right\}^{886,892 .}$ | 35253888 | to ${ }_{\text {to }}$ |
| 345092 | 984 | 351151 | $906$ | 361364900 | 352760984 | 353726 |
| 345095 | 984 | to 9 904, 905 |  | 87 | $\begin{array}{ll}352762 & 982 \\ 352769 & \mathbf{9 2 2}\end{array}$ | $353734{ }^{861}$ |
| 345096 | 984 | 351174 | $351313{ }_{888}^{880}$ | $351365\left\{\begin{array}{l}88 \\ 890\end{array}\right.$ | $\begin{array}{ll}352769 & 922 \\ 352776 & 921\end{array}$ | 353736902,913 |
| 345142 345173 | 987 | $\left.\begin{array}{c}351175 \\ \text { to }\end{array}\right\} 906,907$ | to | 890.894. | 3527771125 | 353737 <br> 353738902,912 <br> $\mathbf{9 0 4}$ <br> 12 |
| 345173 |  | 351199 to 906.907 | 351315 898, 900 | 351365904,906 | 352791922 | ${ }_{353739}{ }^{\text {3 }}$ 906 |
| 345199 | 978,979 | $\begin{aligned} & 351199 \\ & 351201 \end{aligned}$ | 902 | 351365 ${ }^{\text {3 }}$ | 352793 <br> 3502 <br> 922 | 353741902,913 |
| 345308 |  | to ${ }^{\text {to }}$ 306, 907 | 351313 | to ${ }^{\text {co }}$ | 352808922 | 353742 904, 913 |
| to | 978, 979 | 351218 | to 904,906 | 351372 | ${ }_{3528210} 898$ 990 912 | 353743904.913 |
| 345322 |  | 351219 | 351315 | 351367 876, 880. | $\begin{array}{ll}352821 \\ 352823 & 990\end{array}$ | 353744971 |
| 345338 | 981 | to 908 | 878, 88 | 884, 890 | $\begin{array}{ll}352842 & 922\end{array}$ | 353745971 |
| 345339 34537 | 1 | 351266 351267 | 882. | 351367 \{ 898, 898, ${ }^{\text {898, }}$ | 352843 922 | $\begin{array}{ll}353746 \\ 353747 & 971\end{array}$ |
| $343377{ }_{\text {to }}$ | 983 | ${ }_{\text {3512 }}^{351267}$ (t) 908, 909 |  | 900, 902. | 3528848921 | 353748977 |
| 345432 |  | 351269 | 351320 892, 894; | 904, 906 | 352903 <br> 352913 <br> 17,841 | 353750982 |
| 345433 |  | 351270 884, 888, | 35132 896, 898, | 351373 to 921 | 352913 <br> 35292292 <br> 922 | 353759 853, 854 |
| to | 984 | 351270 894, 896. | 900, 902, | $351377\} \quad 921$ | 352922 352937826.831 | 353763 <br> 353765 <br> 85 |
| 345454 345634 | 867 |  | 904, 906, 908 | 351378908,909 | 352939 815, 821. | $\begin{array}{ll}353765 & 856 \\ 353766 & 855\end{array}$ |
| 346002 | 970 | 351206 |  | 351379 908, 909 | 352939 823, 825 | 353767 856 |
| 346006 | 971 | 351270 880, 890, | $351322\left\{\begin{array}{l}888 \\ 892\end{array}\right.$ | 351380 892. ${ }^{\text {813 }}$ ¢08 | $352939\left\{\begin{array}{l}813,81 y^{81}, \\ 826,835\end{array}\right.$ | $353768{ }^{856}$ |
| 346045 ${ }_{\text {to }}$ |  | $351274{ }^{\text {to }}$ ( ${ }^{\text {a }}$ | 351323 888, 890, | , 892, 908, | 352939 839, 843, | $353769\left\{\begin{array}{c}855.85 \\ 857\end{array}\right.$ |
| to | 976 | 351274) | 351323 892, 894, | $351381{ }^{89213}{ }^{813} 9$ | 352939 [845.847 ${ }^{81}$ | 353788 977 |
| 346103 | 985 |  | 351322 | 1382880.882 |  | 353781 908 |
| 346104 | 985 | 351276894,896 | 876, 884, |  | ${ }^{352940}$ [857. $8588^{\prime}$ | 353782 353789 |
| 346108 346109 | 987 987 | 351276 898, 900 | 351323 886, 898, | 351383 880, ${ }_{913} 882$ | 352940 855. 856 | 353789 <br> 353790 <br> 990 |
| W 347100 | 979 | 906 | 351322 878, 880, | 1384 890. 894. | ${ }_{353017} 382987912$ | 353791857 |
| W347200 | 979 |  | 878, 880, | [ 896.920 | 353017 /855, 856 | $\begin{array}{ll}353792 \\ 353801 & 857\end{array}$ |
| W 347500 $\mathbf{3 4 8 7 4 0}$ | 979 884 | $351278{ }^{8888,880} 8$ | 351323 882, 898. | $351384\left\{\begin{array}{l} {[880,} \\ 888,898 \\ 888 \end{array}\right.$ | 353029 [855,857 | $\begin{array}{ll}353801 & 947 \\ 353802 & 947\end{array}$ |
| 348740 | 885 |  | 351322 900,902, | 351385 900, 902 | 353032  <br> 353122 882 <br> 821  | 353860 |
| 348742 | 817 | 351281 898,902 | 900, 902 | 890, 894. | 353122 820, 821 | 853 |
| 349075 | 979 |  | 351323 904.906. | $351385\left[{ }_{896}^{89,}, 920\right.$ | $353122\left\{\begin{array}{l}814, \\ 825\end{array}\right.$ | 353867 |
| W349150 | 979 | to ${ }^{1278}$ 904,906 | 08 | 351386/890. | 353123 826. 815 | ${ }_{\text {cose }}^{353888}$ to |
| 350015 | 928 | 351281 | 351323 908 | 896, 920 | $353171 \quad 922$ | 353879 ¢0 84 |



PenNed Is U. S. A.
ebt Lakesive ?ress 2. 2. Domprearyy e sours Coypany Cricaco

$$
\begin{gathered}
2 \\
50 \\
15 \\
15 \\
5 \\
65 \\
275 \\
\hline 405
\end{gathered}
$$

## STANFORD UNIVERSITY LIBRARY

To avoid fine, this book should be returned on or before the date last stamped below


621.3
W) 53
621.3 Westinghouse electric \& manufacturing company. W53 Westinghouse catalogue of electrical
1923/24 supplies, $1923 / 24$
49178 NAME



[^0]:    *The $20^{\circ}$ ratings are the same as the $30^{\circ}$ ratings except on the 2000 and 3000 -ampere sizes, which are reduced to 1600 and 2400 amperes, respectively, for the $20^{\circ}$ rating. It is recommended that ; where switches are opened only seldom, the disconnecting switches be purchased on the $20^{\circ}$ rating. See also a preceding page on "Temperature."

    Note:-As the 2000 and 300 to net weight.
    throw switches of these

[^1]:    -See first footnote, page 105.
    The dimensions are for reference only. For official dimensions apply to the nearest district office.

[^2]:    These dimensions are for reference only. For official dimensions apply to the nearest distriot office.

[^3]:    *The single-line diagram should be on a separate sheet of paper marked "North" at top, "East" on right, and "South" at bottom.

[^4]:    List
    Price

[^5]:    *These attachments are hand reset and can be used on hand-operated breakers only.
    †These attachments are self-retrieving for electrically operated breakers.
    $\ddagger$ Undervoltage-release attachments for a-c. control of electrically operated breakers are special. Information will be furnished on request.
    §These attachments are self-retrieving but are for use with hand-operated breakers only. Attachments for a-c. control of ectrically operated breakers are special. Information on request:

    TThese attachments are self-retrieving and can be used for either hand or electrically operated breakers.

[^6]:    *The set-screw knob of the inverse-time-limit overload attachment for the $\mathbf{6 0 0}$ and $\mathbf{8 0 0}$-ampere breakers extends $3 / /$ inches beyond the side of the breaker.

    The 1200 -ampere breaker is furnished with round studs. See page 145 for dimensions.
    $\ddagger$ Common closing handle is not used on breakers for above 2000 amperes. For 3000 and 4000 -ampere breakers two single-pole breakers the same as Fig. 3, of this page, are used, with common trip-bar and the distance between pole-unit centerlines is 10 inches.

    For terminal dimensions see page 145.
    These dimensions are for reference only. For official dimensions apply to the nearest district office.

[^7]:    ＊The set－screw knob of the inverse－time－limit overload attachment for the $\mathbf{6 0 0}$ and $\mathbf{8 0 0}$－ampere breakers extends $8 / /$ inches be－ yond the side of the breaker．

    Common closing handle is not used on breakers for above 2000 amperes 3000 and 4000 －ampere，two and three－pole breakers are made up．respectively，from two and three single－pole breakers the same as Fig．3，page 143，with common trip－bar，and the distance between pole－unit centerines is 10 inches．

    For terminal dimensions see page 145
    These dimensions are for reference only．For official dimensions apply to the nearest district office．

[^8]:    These dimensions are for reference only. Por official dimeasions apply to the nearest district office.

[^9]:    These dimeasions are for reference only. For official dimensions apply to nearest district office.

[^10]:    For transformers of other than $3 \%$ reactance, multiply the amperes given in the table above by 3 and divide the product by the per cent reactance of the transformer used.

[^11]:    *Like-polarity primary and secondary terminals of current transformers are marked with white or black tape. All current transformers must be connected with the same polarity (color) of primary terminal nearest the breaker. For diagram purposes as outlined, current-transformer eccondary terminals have the same polarity (color) as the primary terminal shown adjacent thereto.

[^12]:    Fig. 2-Three-Pole, Dust-Proof, PanelMounting, Constant-Current

[^13]:    These dimensions are for reference only. For official dimensions apply to the nearest district office.

[^14]:    These dimensions are for reference only. Por official dimensions apply to the nearest district office.

[^15]:    Series- or Transformer-Trip Coil with Inverse-Time-Limit Attachment Complete (Fig. 13)

[^16]:    These dimensions are for reference only. For official dimensions apply to the nearest district office.

[^17]:    Mechanism for hand-operated breaker, Style No. 363424
    Mechanism for hand-operated breaker, Style No. $363424 \ldots \ldots 3$.
    Mechanism for electrically operated breaker, Style No. $\mathbf{3 6 3 4 2 5}$

[^18]:    These dimensions are for reference only. For official dimensions apply to the nearest district office.

[^19]:    List
    Price
    5500
    7000 6000
    7500
    9000 8000
    10000

[^20]:    Section* Style No.
    List Price
    308209
    $\$ 8500$
    *Order for use with generator sections, Schedules 5 and 6.
    Specify voltage and frequency of motor circuit.

[^21]:    *If the Sangamo amperehour meter is mounted on truck or locomotive or in some other position and not required on panel, it may be omitted at a reduction in list price as given in the table. When the amperehour meter is omitted, an additional relay, type KN, is required.
    $\dagger$ Resistance unit not included in style number.

[^22]:    *One additional current transformer is included for 3-phase 4-wire grounded neutral equipmenta.

[^23]:    Description
    Floor socket for use in concrete floor

[^24]:    Results obtained from the formulac are theoretical. In practice allowances can sometimes be made for the inertia of the bus
    structure, the fiexibility

[^25]:    *Dimension $A$ for 2500 volts $=73 / 4$ inches and $B=41 / 4$ inches; for 7500 volts $A=83 / 6$ inches and $B=51 / 2$ inches.

[^26]:    The Reputation of Westinghouse Watthour Meters for Sustained

[^27]:    Amperes
    Capacity
    Capacity
    30

[^28]:    *When used on interconnected two-phase four-wire circuits, these instruments require two voltage transformers for any voltages as there are only three voltage terminals, one being common to each element. The transformers are necessary for the purpose ages as there are only three voltage terminals, one being common so each element. The conanstion can be made at the instruments. Special polyphase wattmeters arranged for direct connections to all phases without transformers (within capacity) can be supplied for use on two-phase circuits, prices of which will be given on request; two standard single-phase instruments can also be used.

[^29]:    $\dagger$ Shipping weight includes transformer boxed for shipment, complete with hanger irons (when supplied) and oil in container.
    Can be operated 5 per cent above rated voltage.
    Hanger irons are not included with this capacity.
    Oil weighs approximately 7 pounds net per gallon and $81 / 2$ pounds shipping.
    Note-With the exception of the 6600 -volt transformers which can be star-connected for 11,430 volts. the above transformers are suitable for delta-connection but not suitable for star-connection on the high voltage side when banked for three-phase operation. The 2300 -volt low-voltage windings can be star-connected for three-phase operation but 6600 -volt transformers should not be star-connected on both high and low-voltage windings.

[^30]:    $\dagger$ Shipping weight includes transformer boxed for shipment, complete with hanger irons (when supplied) and oil in container.
    Pruse blocks are not included in this price (see pages on "Auxiliary Apparatus").
    Hanger irons are not included with this capacity, as transformer is intended for platform mounting.
    Style numbers in column A have the high-voltage coils connected in star for 3984 volts.
    Style numbers in column B have the high-voltage coils connected in delta for 2300 volts.
    Oil weighs approximately 7 pounds net per gallon and $81 / 2$ pounds shipping. in delta, except as noted for the 2300-3984-volt transformers.

[^31]:    tShipping weight includes transformer boxed for shipment. complete with hanger irons (when supplied) and oil in container.
    tFuse blocks are not included in this price (see pages on "Auxiliary Apparatus.")
    \%Hanger irons are not included with this capacity.
    6 Hanger irons are not included with this capacity.
    Oil weighs approximately 7 pounds net per gallon and $81 / 3$ pounds shipping
    Note-All of the above single-phase transformers can be operated in bank on three-phase with the high-voltage windings con nected in star or in delta.

[^32]:    $\dagger$ Shipping weight includes transformer boxed for shipment, complete with hanger irons (when supplied) and oil in container. Hanger irons are not included with this capacity.
    (Low-voltage winding is arranged for 230 -volt two-wire and $230-115$-volt three-wire operation, but the low-voltage coils canbe connected in parallel for 115 vols.
    Oil weighs approximately 7 pounds net per gallon and $81 / 2$ pounds shipping
    (tare high-voltage side when banked for three-phase operation.

[^33]:    *Dimension $A$ is listed opposite the transformer style number in the tables on pages 628 to 636 inclusive.
    $\dagger$ Diagonal dimension is maximum dimension across transformer for manhole clearance.
    These dimensions are for reference only. For official dimensions apply to nearest district office.

[^34]:    Nors-Voltage ratings in bold type will be considered the normal voltage ratings of those lines and guarantees will be made only on these normal voltage ratings. It is understood, however, that where a
    transormer is suitable for operation at two voltage ratings or at three voltage ratings, this flexibility will be definitely indicated on the nameplate, on the connection diagram, or on a paster inside the trans-
    former cover. Standard transformers having voltage ratings listed above will be designed for full rated kv -a. output at any specified tap voltage (not exceeding 10 per cent range) without exceeding guaranteed
    temperature rise. The voltages $2300-4000 \mathrm{Y}$ are nominal voltages. The exact line voltage from three-2300-volt windings, star-connected is 3985 volts.

[^35]:    Baking Varnishes
    Westinghouse No. 311 Varnish (Amber Insulator) is a clear, amber colored, baking varnish, which possesses high dielectric strength, and exceptionally long life under continued heat. It is acid, oil and moisture resisting. It has good penetration and will bake dry to a considerable depth, at the same time forming a hard tough film on the surface. This feature makes the varnish an exceptionally good one for insulating transformer. ignition, field, and armature coils. It is also used for weather-proofing Micarta, fibre, and wood, and can be used for a protective coating on metal. It can be applied by brushing, dipping or spraying. It bakes in 8 to 10 hours at $110^{\circ}$ to $120^{\circ}$ Centigrade on cloth, or in one

[^36]:    Order by Style Number

[^37]:    *Lamps are not included.
    The nominal candle power of series lamps is one-tenth of the lumen rating.

[^38]:    tenth of the lumen rating.

[^39]:    *Lamps are not included. The nominal candle power of series lamps is one tenth of the lumen rating.

[^40]:    *Lamps are not included.

[^41]:    Order by Style Number

[^42]:    Order by Style Number

[^43]:    Lamps of voltages of 100 to 1

[^44]:    Fused switches and two or three-pole switches for this service are special and prices will be quoted on request. When $\mathbf{2 5 0}$-volt mine switches are required the prices listed above will apply.

[^45]:    *These switches are special for Cleveland (Ohio) Territory
    These special switches for Detroit and Cleveland territories are the same as standard type WK-54 switches except that they are equipped with outside grounding lug and outside lockoff arrangement.

[^46]:    Plain Finish included in style number and price.
    Satin Finish, 30 to 200 amperes inclusive add 30 per cent; above 200 amperes add 20 per cent.
    Polished Fhish, add 10 per cent to price of satin finish.
    Slate Bases included in styic number and price.
    Unmounted Switches, deduct 10 per cent.
    Terminals included in style number and price.
    Spade Handles included in style number and price for all 4-pole switches and all 3-pole switches above 600 amperes. Straight
    handles are included on all other switches. For price of spade handles refer to page 1044.
    Quick-Break Attachments, sce page 1043 for additional price.
    Shipping Weights, see page 1044.
    $\dagger$ All ratings are D.C. or A.C. on either the 20 - or 30 -degree rise basis

[^47]:    These dimensions are for reference only. For official dimensions apply to the nearest District Office.

[^48]:    These dimensions are for reference only．For official dimensions apply to the nearest District Office．

[^49]:    *When purchased through a Westinghouse Jobber, the service may be billed, at the discretion of the jobber, at the rate of

[^50]:    Complete Outfit Weighs Only About 6 Pounds

[^51]:    *Single groove pulley for $1 / 4$-inch round belt. diameter applies to pitch circle.
    tSingle groove pulley for if inch round belt, diameter applies to pitch circle.

[^52]:    ＊This dimension will never be exceeded．
    Above dimensions are for reference only．For official dimensions refer to our nearest district office．

[^53]:    ＊This dimension will never be exceeded．When exact dimension is required，liners up to tr－inch may be necessary．
    $\dagger$ Maximum travel of motor on rails or bed－plate．
    Above dimensions are for reference only．For official dimensions refer to our nearest district office．

[^54]:    This dimension will never be exceeded. When exact dimension is required, liners up to it inch may be necessary.
    This dimension will be to centerline of cleat when conduit box is not used.
    and -. 0015
    Above dimensions are for reference only. For official dimensions refer to our nearest district office.

[^55]:    Above dimensions are for reference only．For official dimensions refer to our nearest district office．

[^56]:    Above dimensions are for reference only．Por official dimensions refer to our nearest district office．
    ＊The illustration ahows actual construction of frames 600 to 800 only．Other frames listed are similar in construction．

[^57]:    New York, 50 Church Street Chicago, 5 So. Wabash Avenue Kansas City, Mutual Building

    Columbia, S. C., 1433 Main Street Seattle, 802 Madison Street Los Angeles, Union Bank Building

